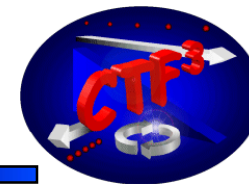
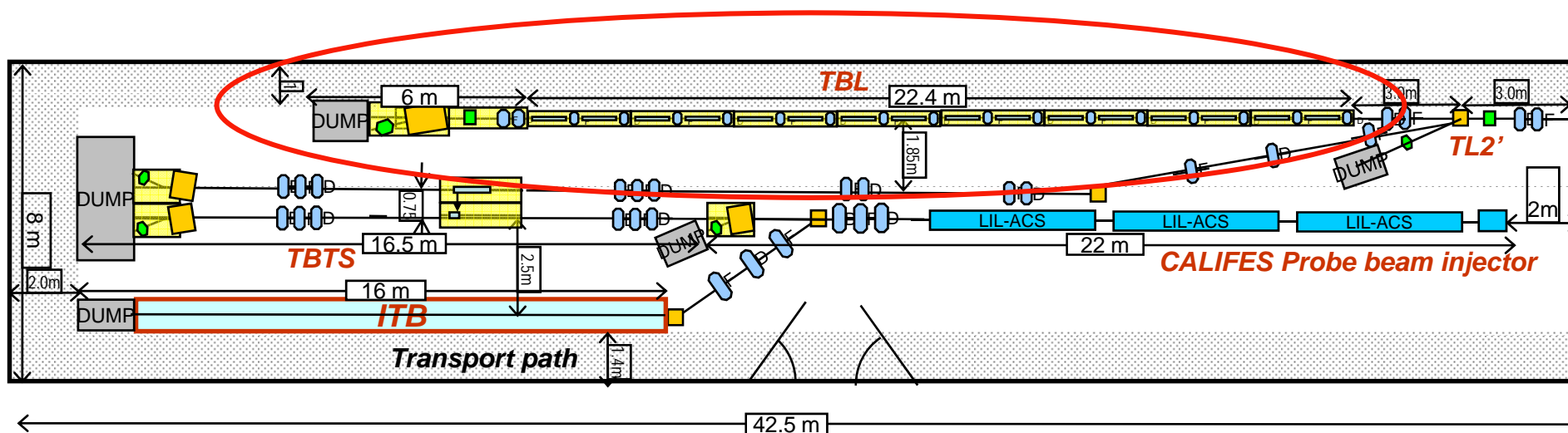




# The CTF3 Test Beam Line (TBL)

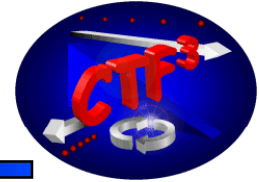


## General and Planning





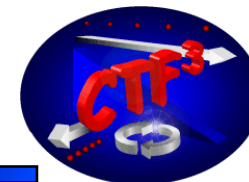
# Goals and Requirements



- ▶ 'Realistic' show case of a CLIC decelerator
- ▶ High energy spread beam transport, low losses  
(Bench mark simulations)
- ▶ RF Power Production, Stability  
(End Energy <50%, 2.4 GW of RF power)
- ▶ Alignment (Test procedures for BBA)  
100 microns alignment for PETS, test of CLIC alignment equipment)
- ▶ Drive Beam Stability, Wake fields  
(no direct measurement of the wake fields)
- ▶ Industrialization of complicated RF components



# TBL-cell



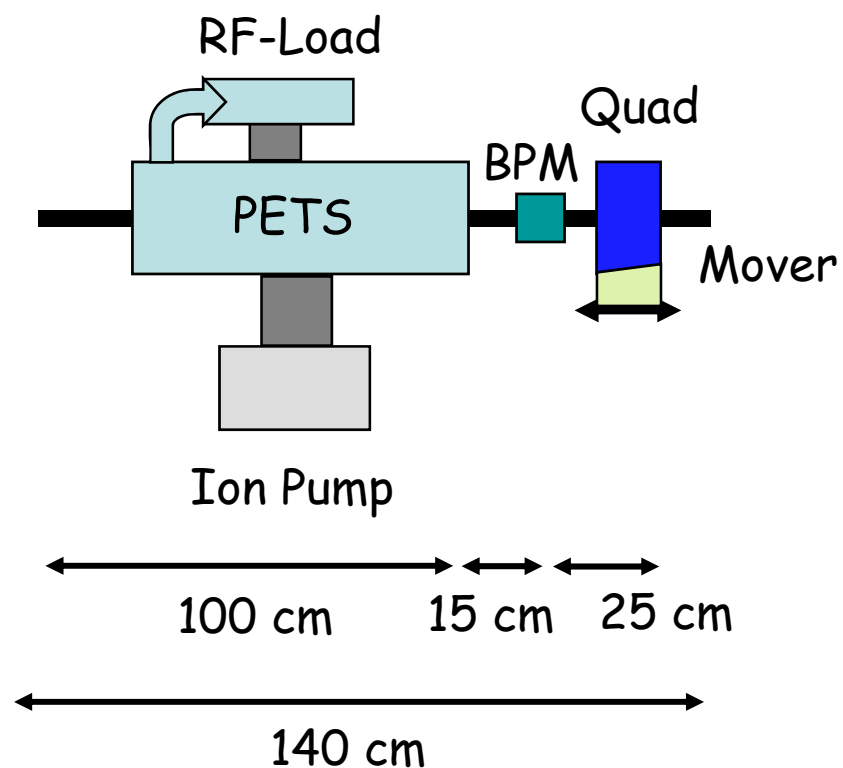
TBL cell length 140 cm

PETS: active length max 80 cm

16 cells planned = 22.4 m

23 mm aperture in PETS

24 mm max in Quads/BPM's



FODO lattice:

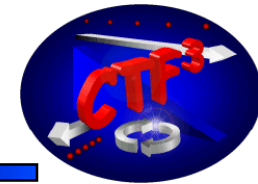
$\beta$ -max = 4.72 m

$\beta$ -min = 0.83 m

$\mu$ -cell = 90 deg



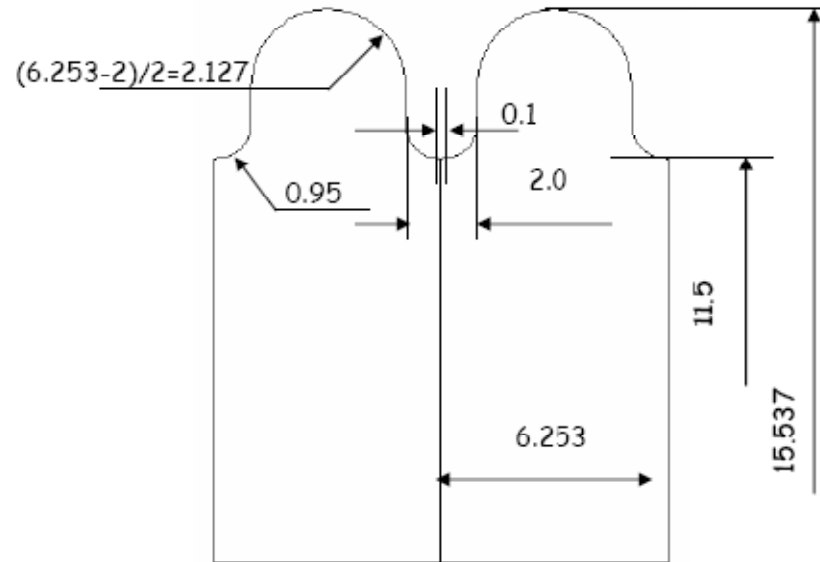
# PETS design



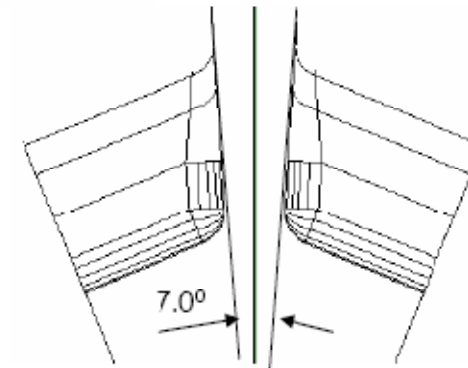
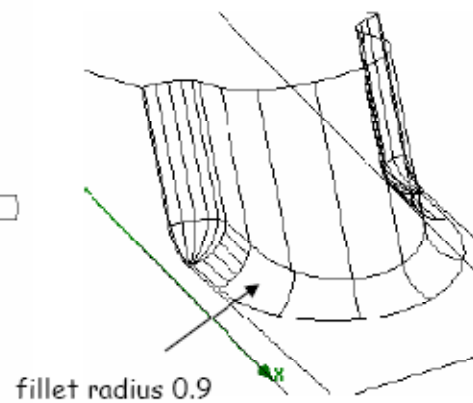
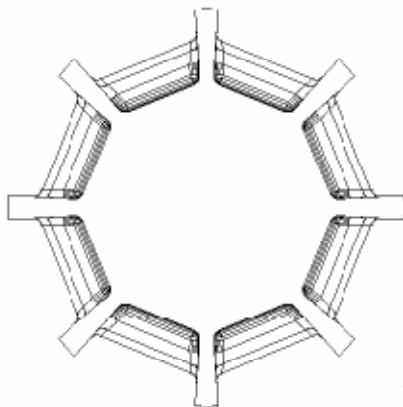
Regular cell

## PETS parameters:

- Frequency = 11.9942 GHz
- Aperture = 23 mm
- Period = 6.253 mm (90°/cell)
- Iris thickness = 2 mm
- R/Q = 2258  $\Omega$
- V group = 0.453
- Q = 7210
- E surf. (174 MW) = 64 MV/m
- H surf. (174 MW) = 0.1 MA/m  
( $\Delta T$  max (140 ns, Cu) = 2.0 C°)



X-band PETS cross-section



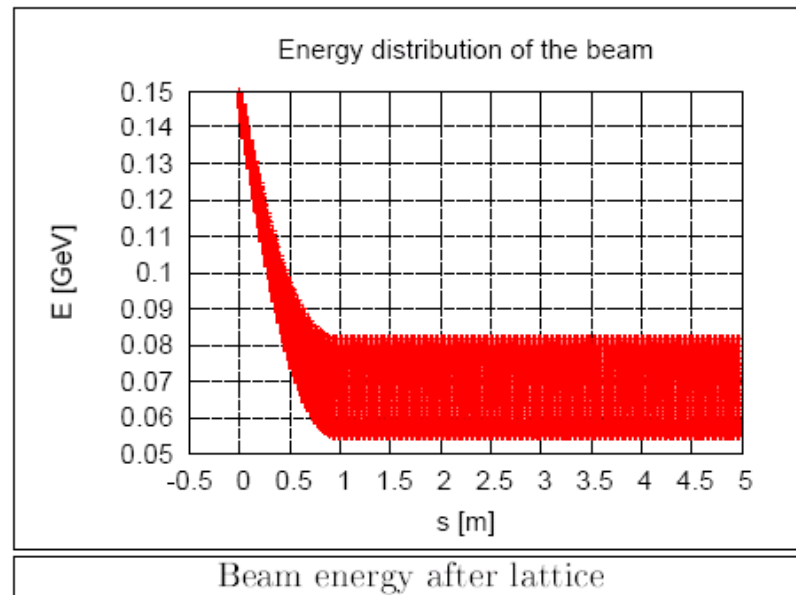
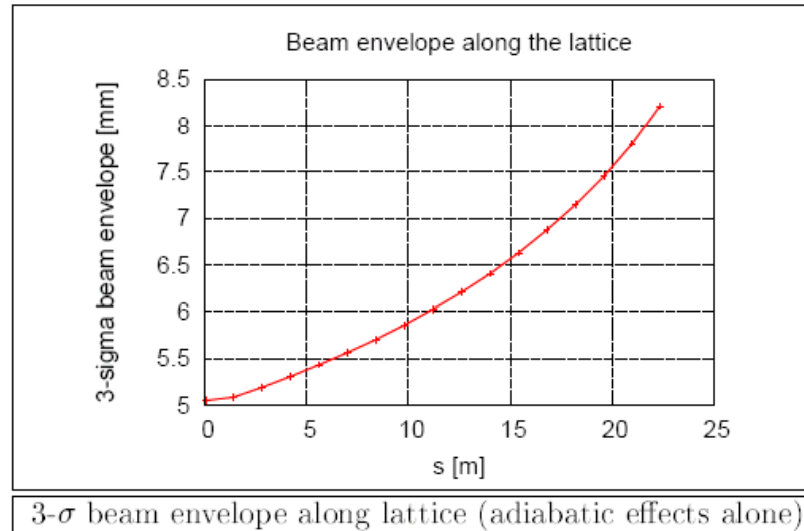
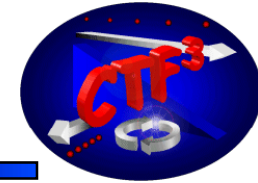
HFSS project:



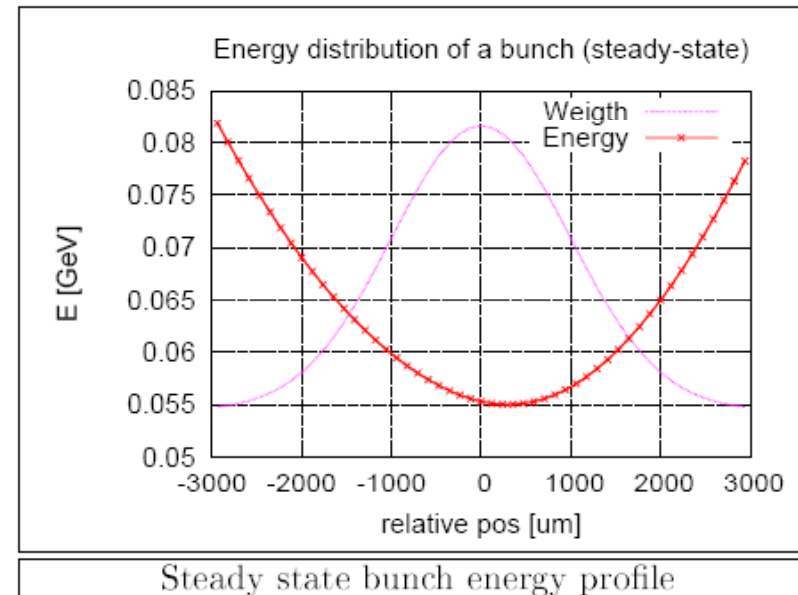
hfss



# TBL beam dynamics

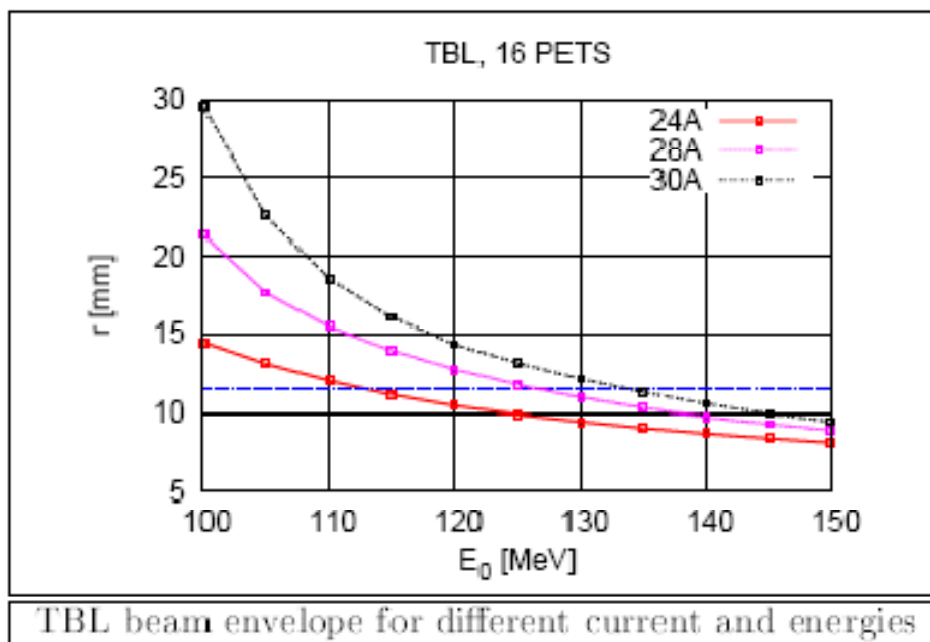
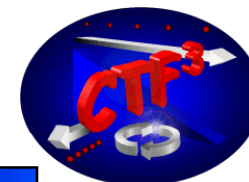


1m ~ 3 ns





# TBL beam dynamics



Nominal PETS  $Q = Q_0$

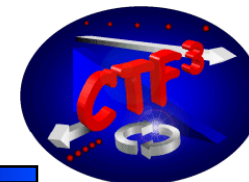
Beam jitter  $0.5\sigma \sim 1$  mm

Misalignment:  $\sigma_{\text{PETS}} = 200$   $\mu\text{m}$ ;  $\sigma_{\text{quad}} = 20$   $\mu\text{m}$

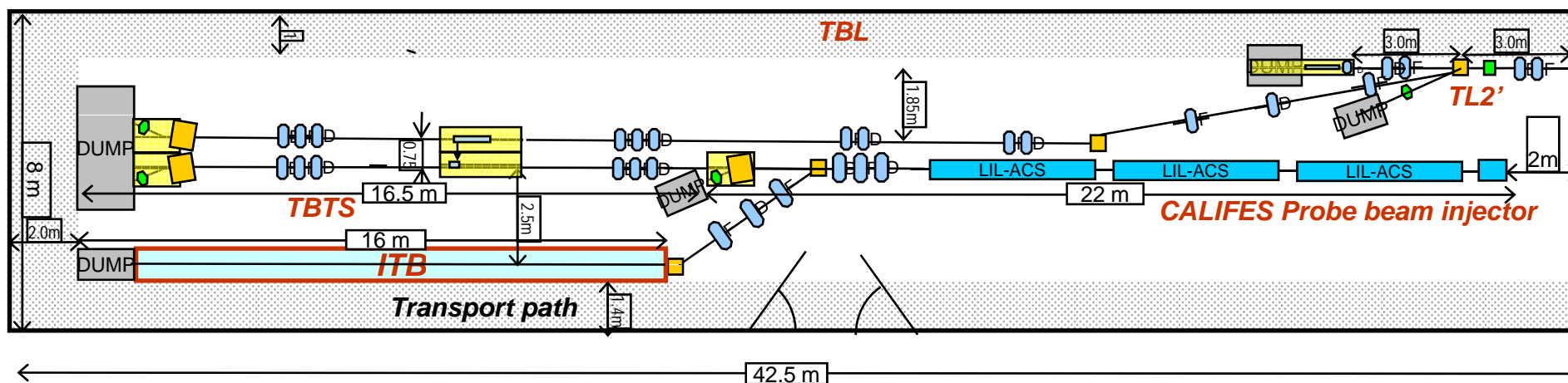
Results for 90/100 machines simulated



# Plans for shutdown 2007/2008

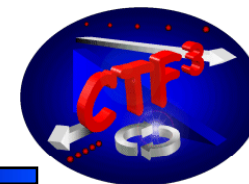


o Only one module to test the prototype elements

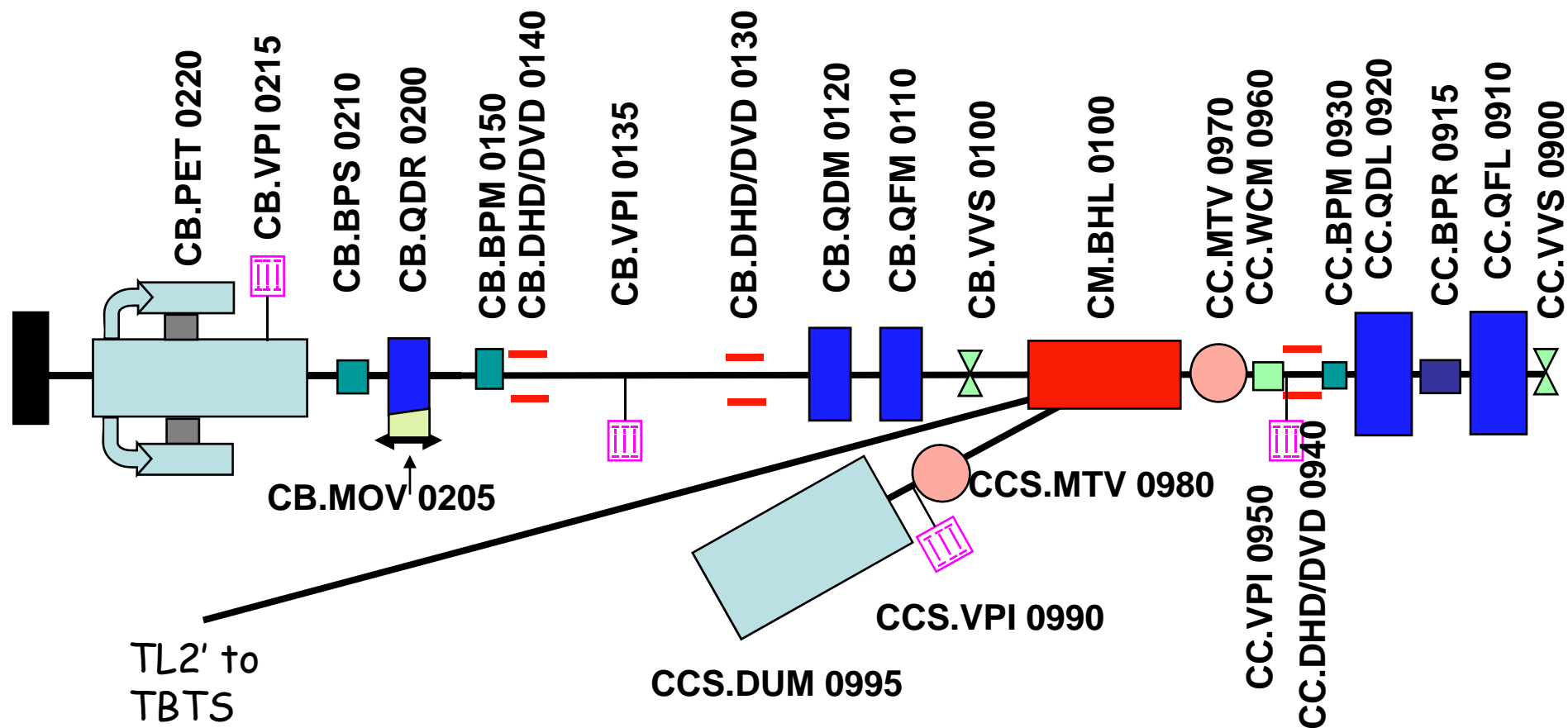




# TL2 and TBL in CLEX 2008



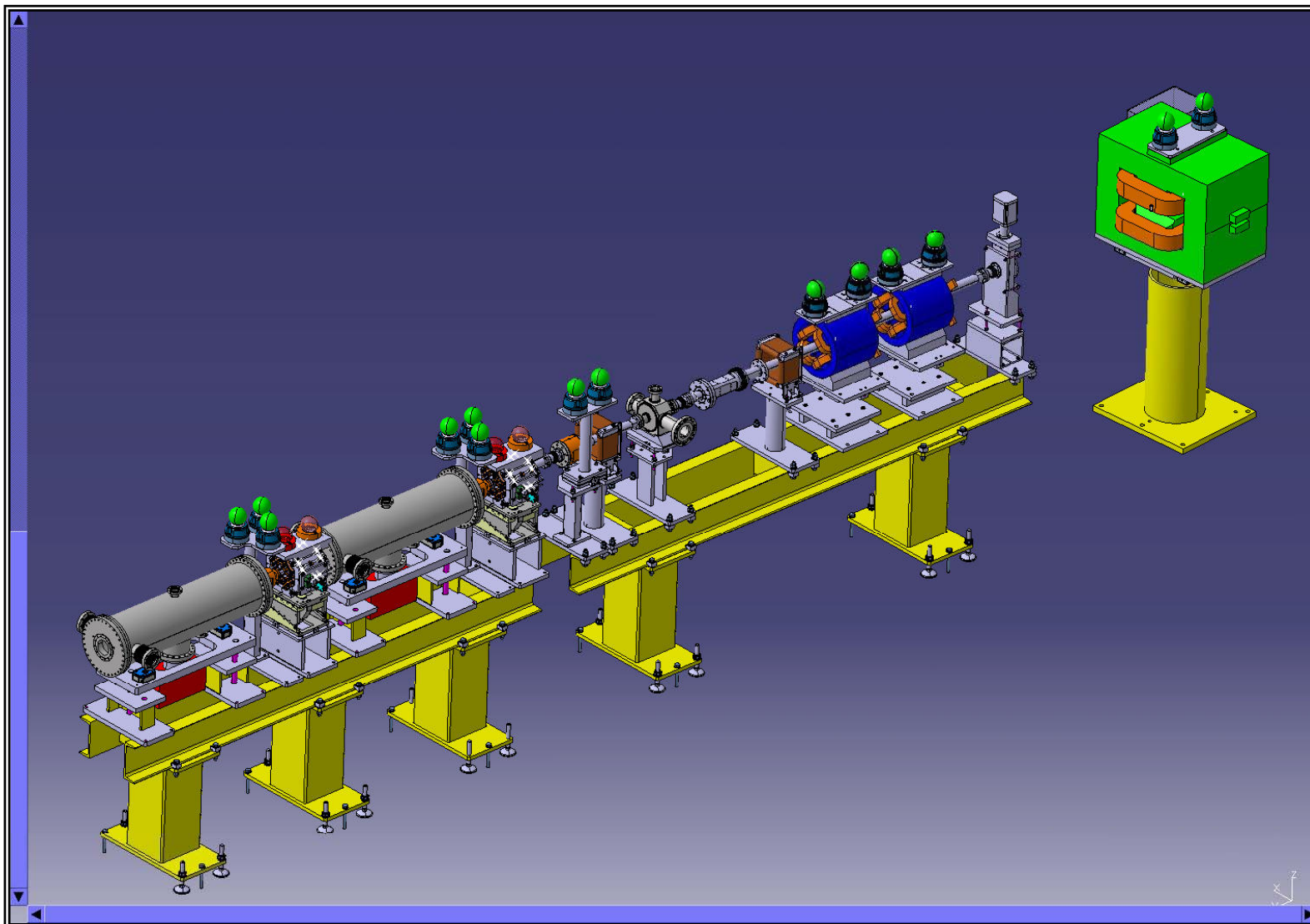
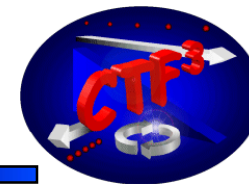
## TBL Prototype Module





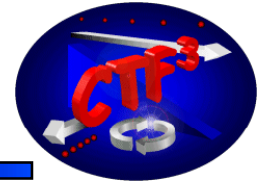


# Module integration





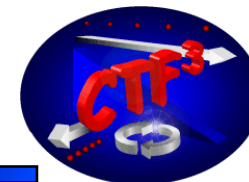
## Status of the prototype components



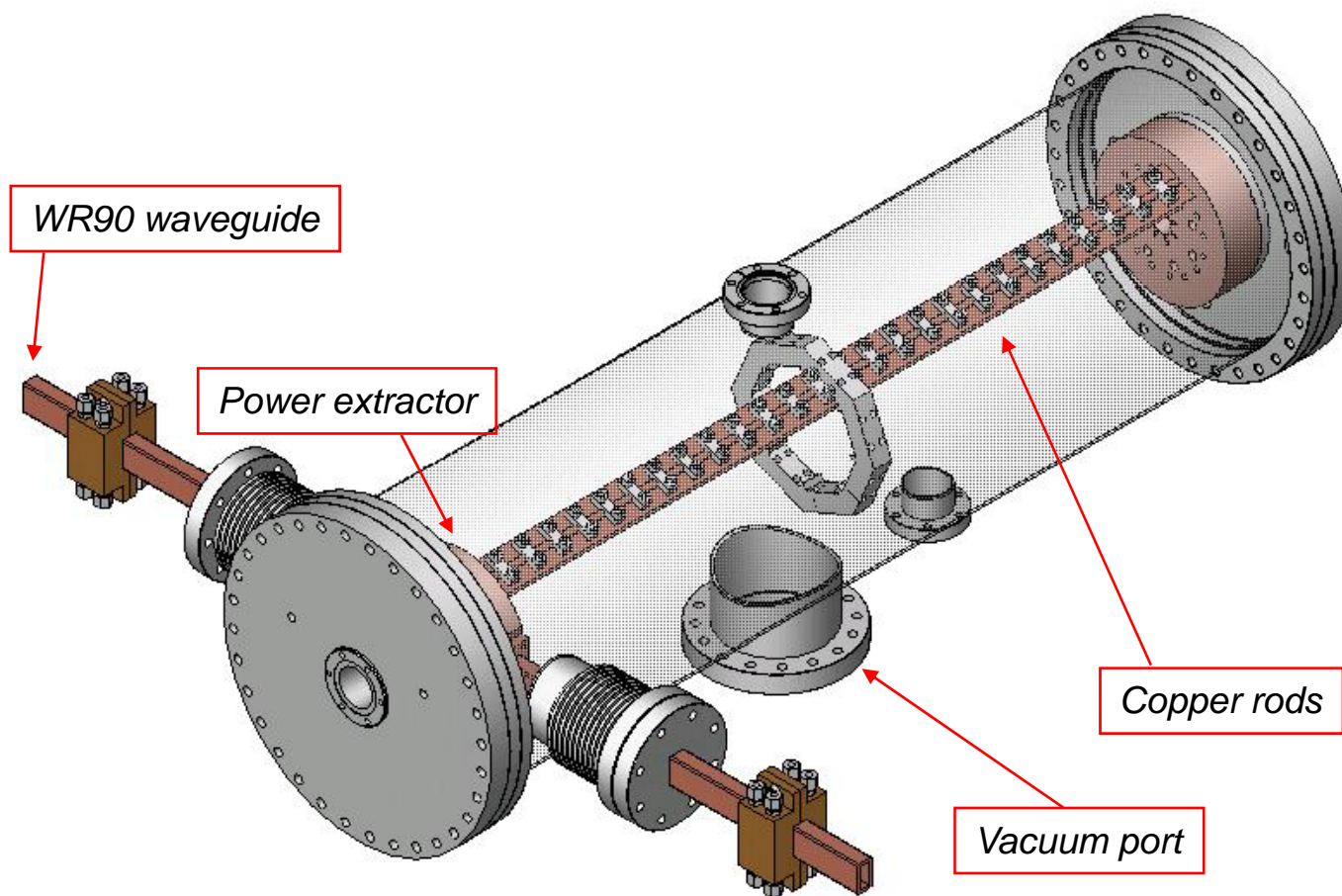
- PETS (CIEMAT): rf design finished, PETS manufacturing and tank design progressing
- BPM's (Valencia and Barcelona): one analog unit finished and tested at CERN, 2 BPM prototypes under assembly
- Quads (CERN): New design by Th. Zickler finished, prototype in April
- Quad-Movers (CIEMAT): prototype under test at CERN
- High power rf (CERN): directional couplers, loads and waveguide components ordered
- Low Level rf (CERN): being manufactured
- TL2' diagnostics (CERN): Currently installed
- End of line diagnostics (CERN): currently studied



# PETS tank (CIEMAT)

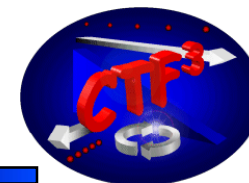


PETS tank, under mechanical design,  
PETS test pieces successfully produced, full length bar ordered





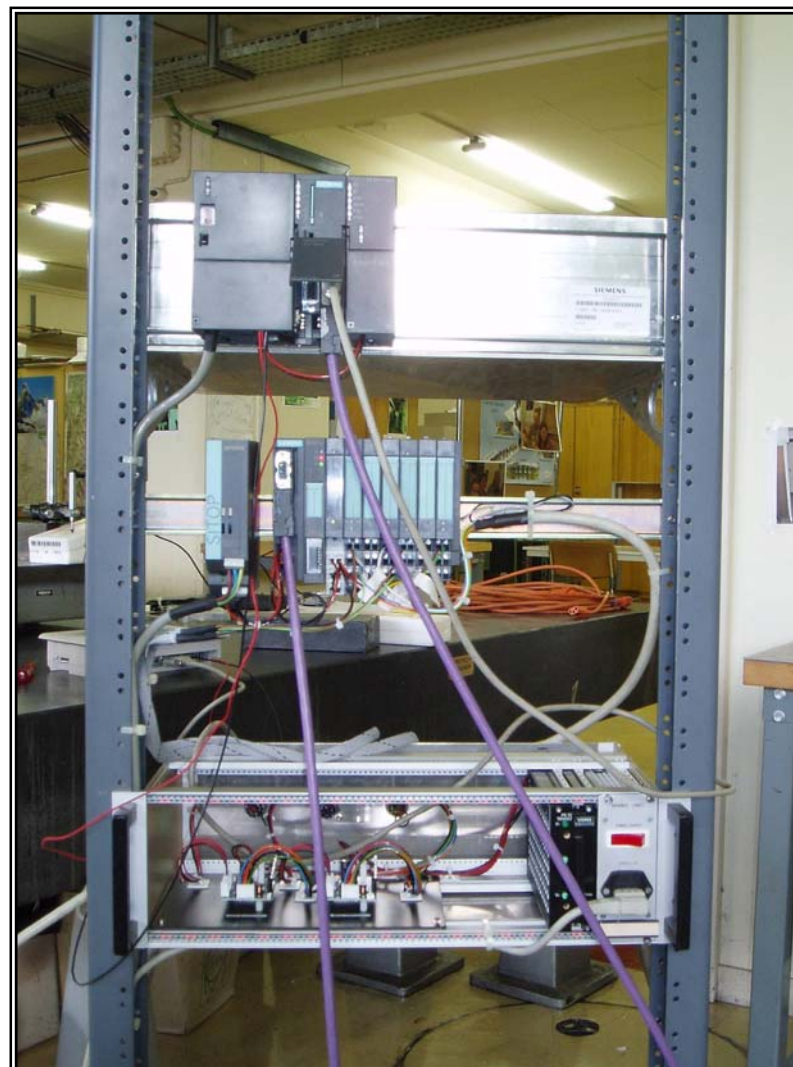
## Quad movers (CIEMAT)



Quad moving table, Prototype finished'

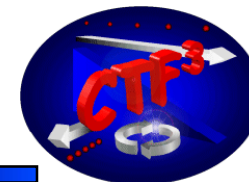
Currently under test at CERN

< 5  $\mu\text{m}$  reproducibility confirmed  
horizontal excellent: rel. in one sense 2  $\mu\text{m}$   
back lash  $\sim$  5  $\mu\text{m}$

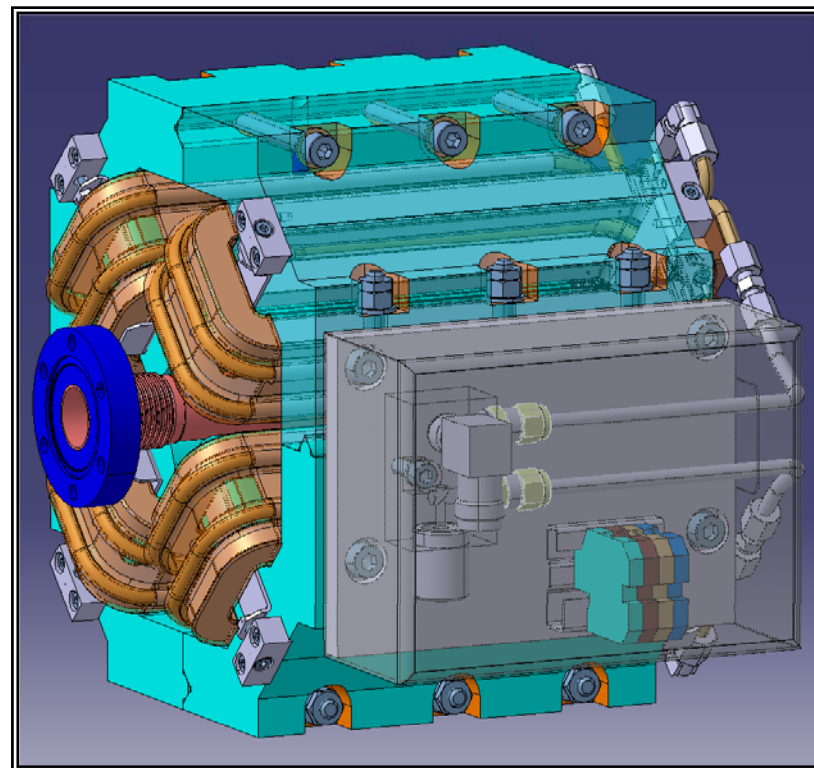
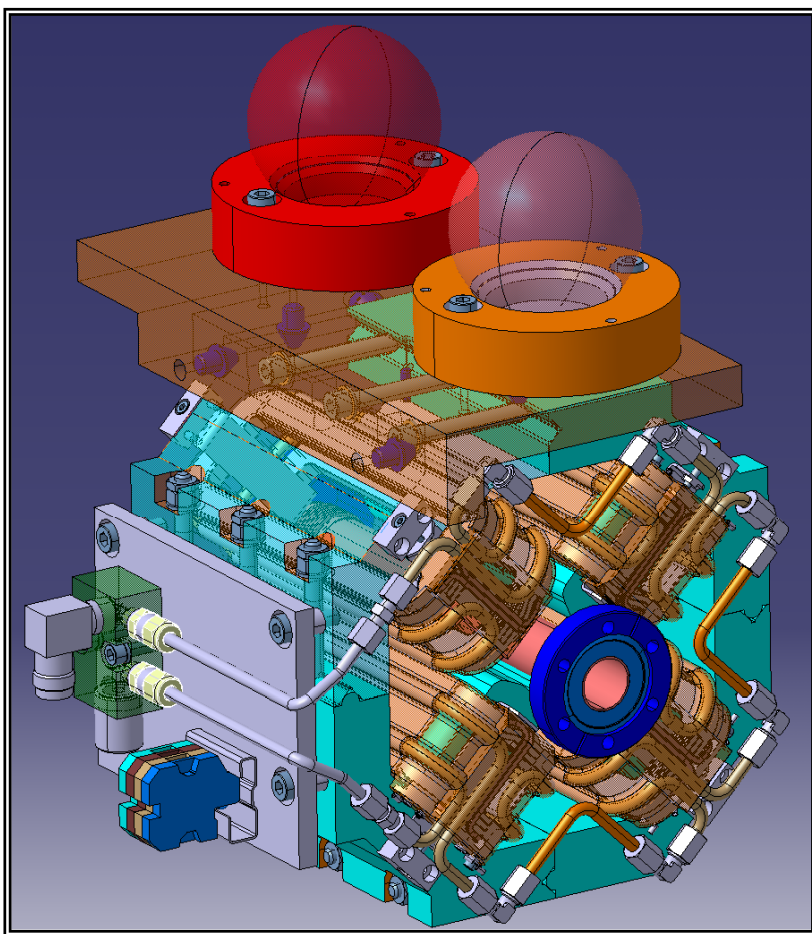




# Quad

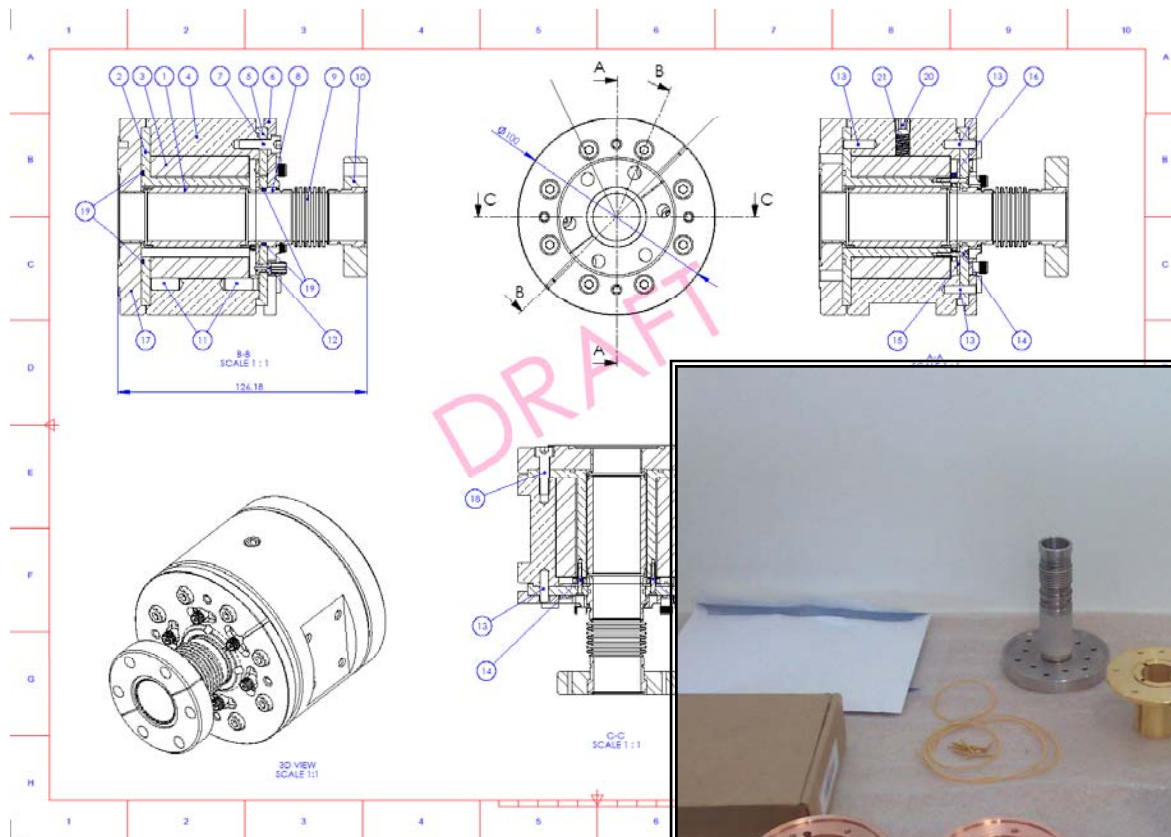
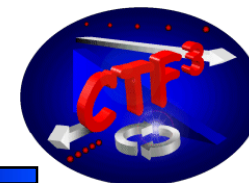


New Quad type-R, wire machining, manifold cooling,  
multiple coils per pole





# BPM (Valencia)

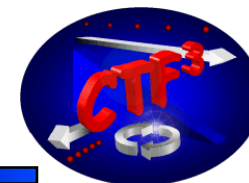


Two prototypes currently assembled in Valencia

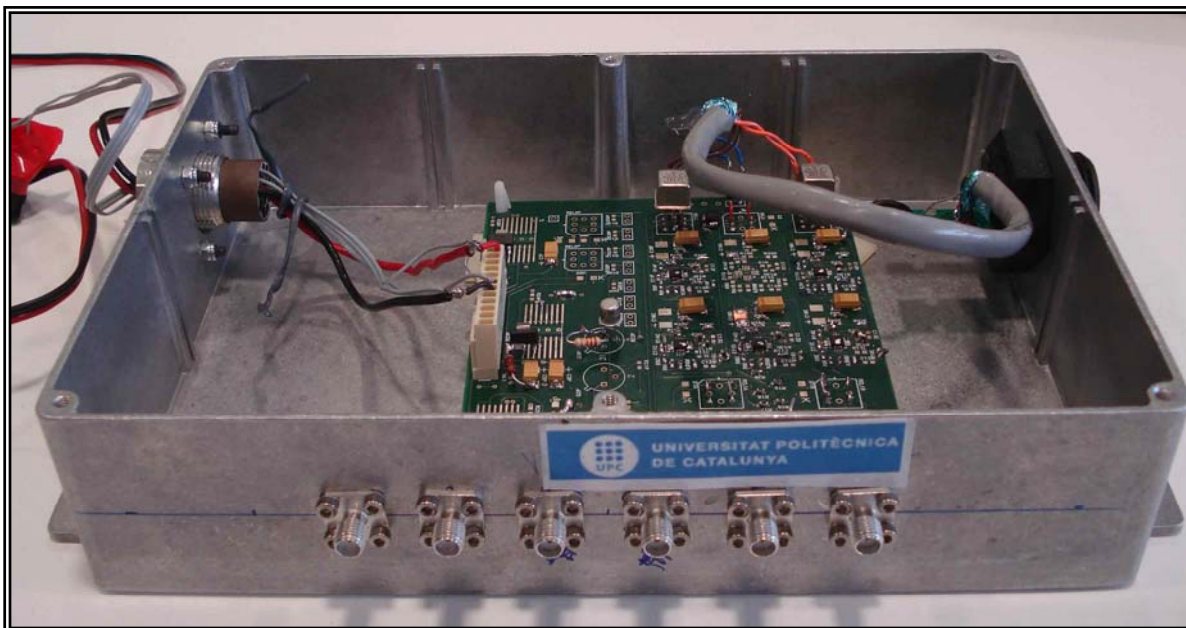
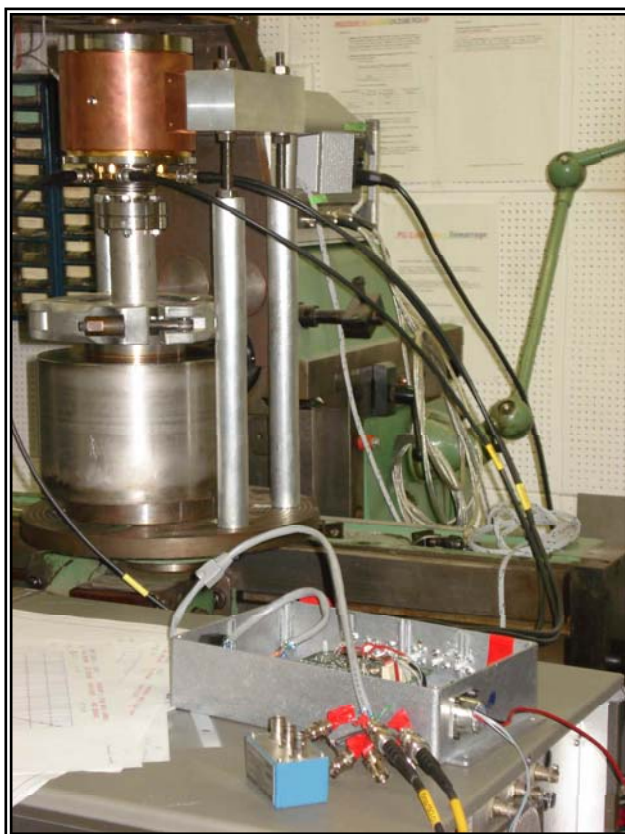




## BPM-analog electronics (Barcelona)

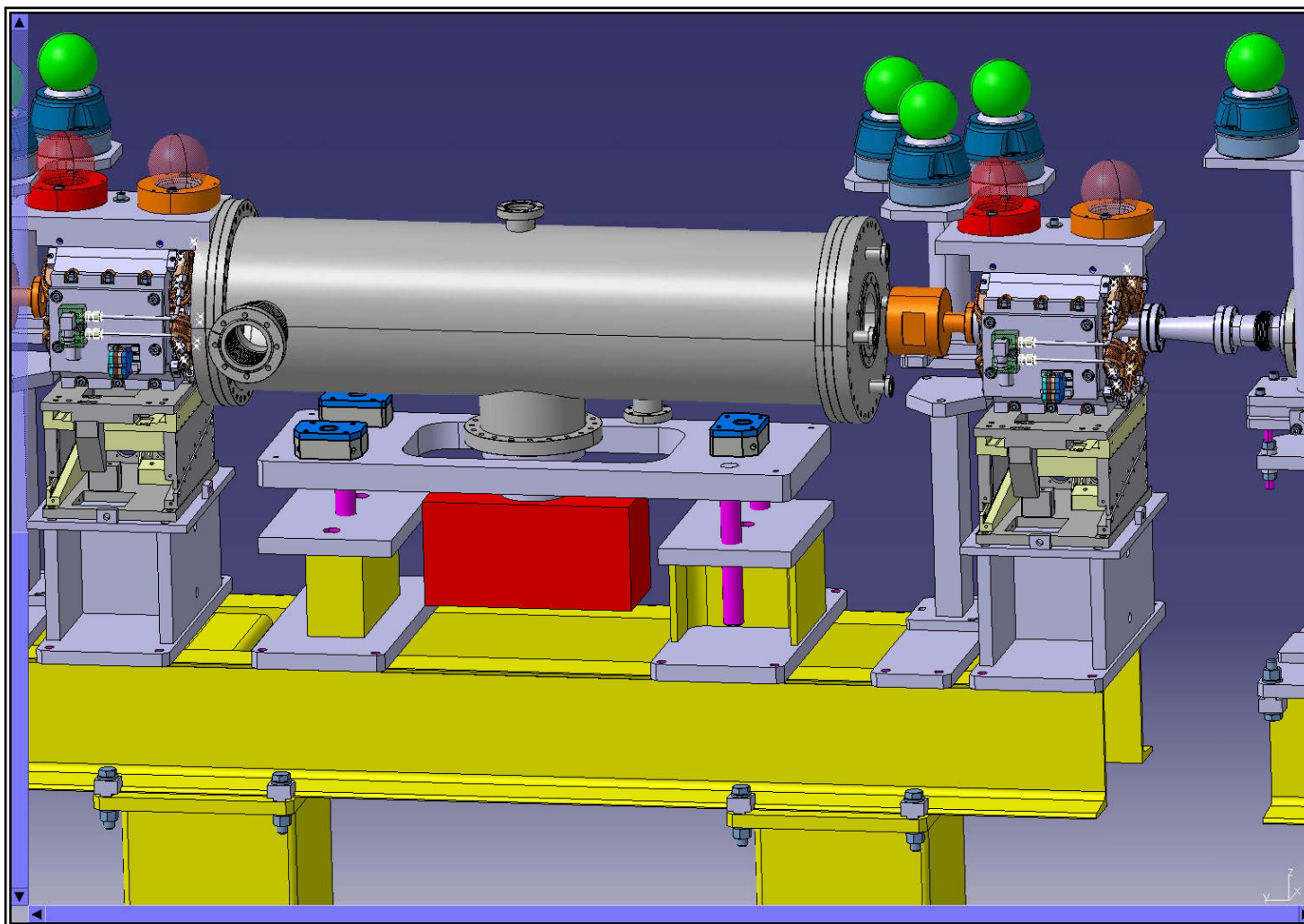
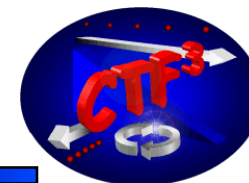


Prototype tested successfully at CERN in December,  
final fine tuning under way before installation





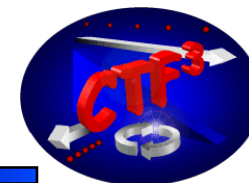
# Module integration







# Installation



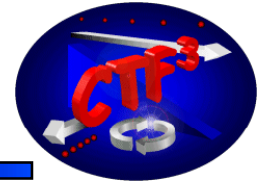
Started, first girder mounted in CLEX  
Currently planned to be finished in March 2008





## What do we want to demonstrate

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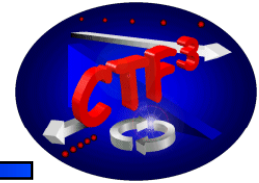


- Ⓢ Power production: Energy balance, rf-pulse stability
- Ⓢ Efficiency: Low loss beam transport
- Ⓢ Stability: Emittance growth ?
- Ⓢ Bench mark simulations: Energy spread, phase space, beam parameters
- Ⓢ Alignment, initial and beam based, test procedures
- Ⓢ Test of PETS technology
- Ⓢ HOM damping of PETS





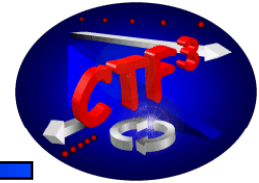
## Conclusions



- Need to test prototypes first, before further decisions can be made
- Have to rely on PETS design
- If the prototypes are successful we can start the series (collaborators and budget ?)
- Schedule is probably not realistic
- Need to incorporate temporary diagnostics before the end of the line
- Ongoing work on what we can learn from TBL for CLIC
- TBL is not CLIC !
- Need to work on the future of TBL and CTF3 now ?



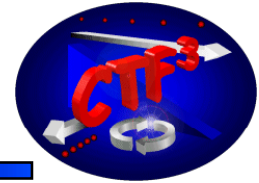
## TBL long term idea's



- ACE recommended upgrading TBL to an 800 MeV two beam test accelerator (16\*2=32 acc structures with a total length of 8 m = 800 MeV)
- Upgrade probe beam for full beam loading and pulse length
- Upgrade CTF3 to full CLIC pulse length, better emittance and higher energy
- Wakefield kick measurement option ?  
(photo injector with two bunches adjustable in distance in either probe or drive beam)
- More CLIC-like modules
- Alignment test facility
- Resistive wall and Fast Beam-Ion Instability tests (beam line only)

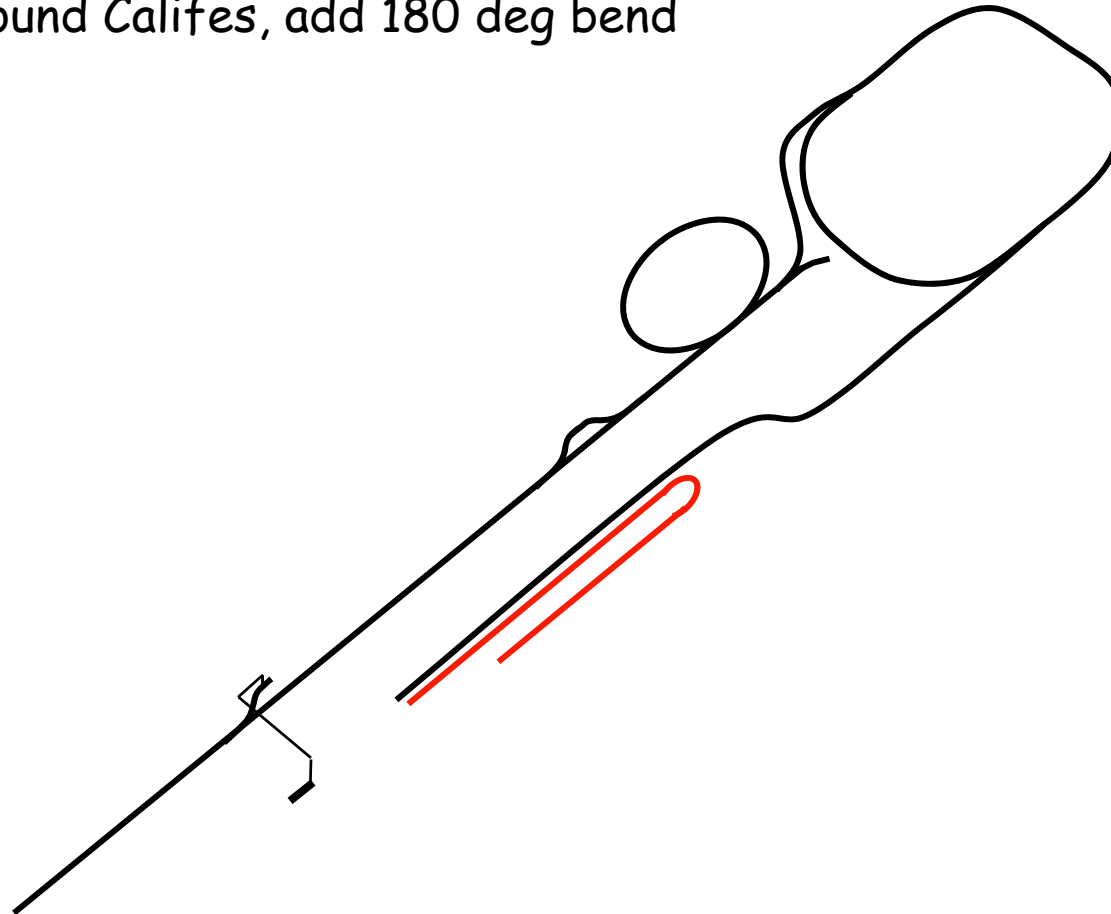


# 'CTF3 upgrade'



## Scenario A:

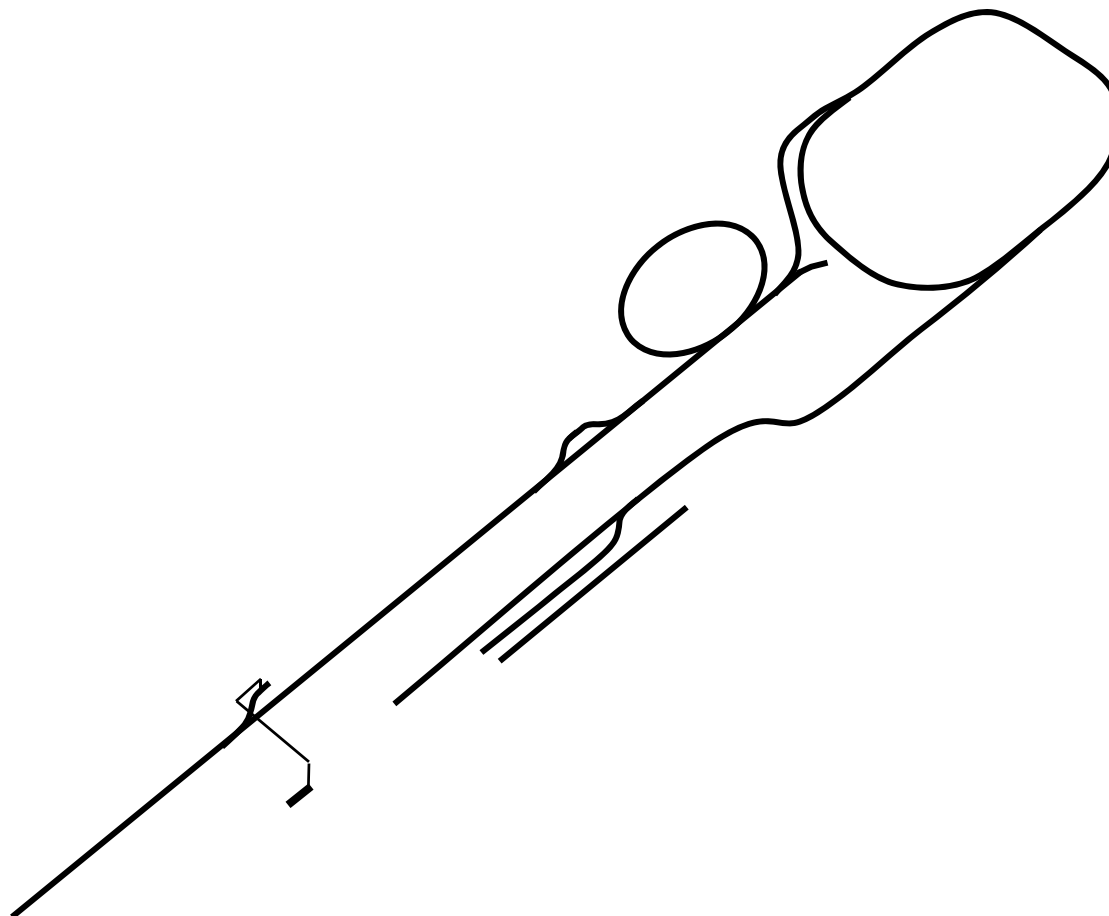
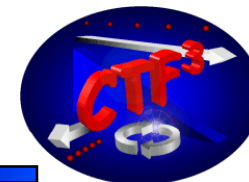
Turn around Califes, add 180 deg bend



**The end, reserve slides following**



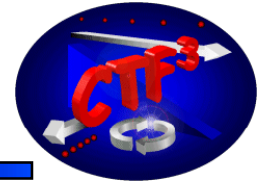
# TBL long term idea's





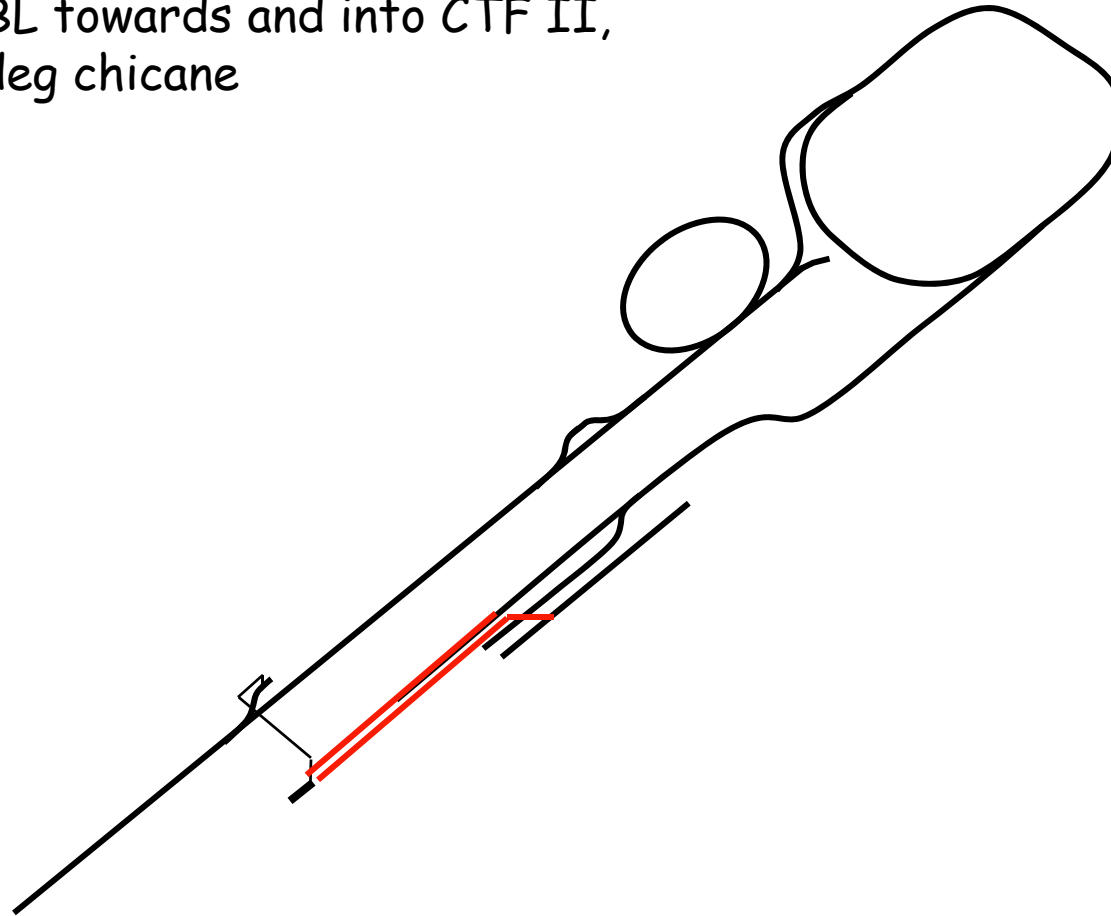


## 'CTF3 upgrade'



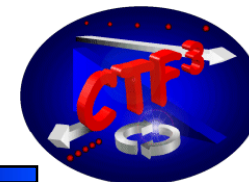
### Scenario B:

Move TBL towards and into CTF II,  
add 10 deg chicane



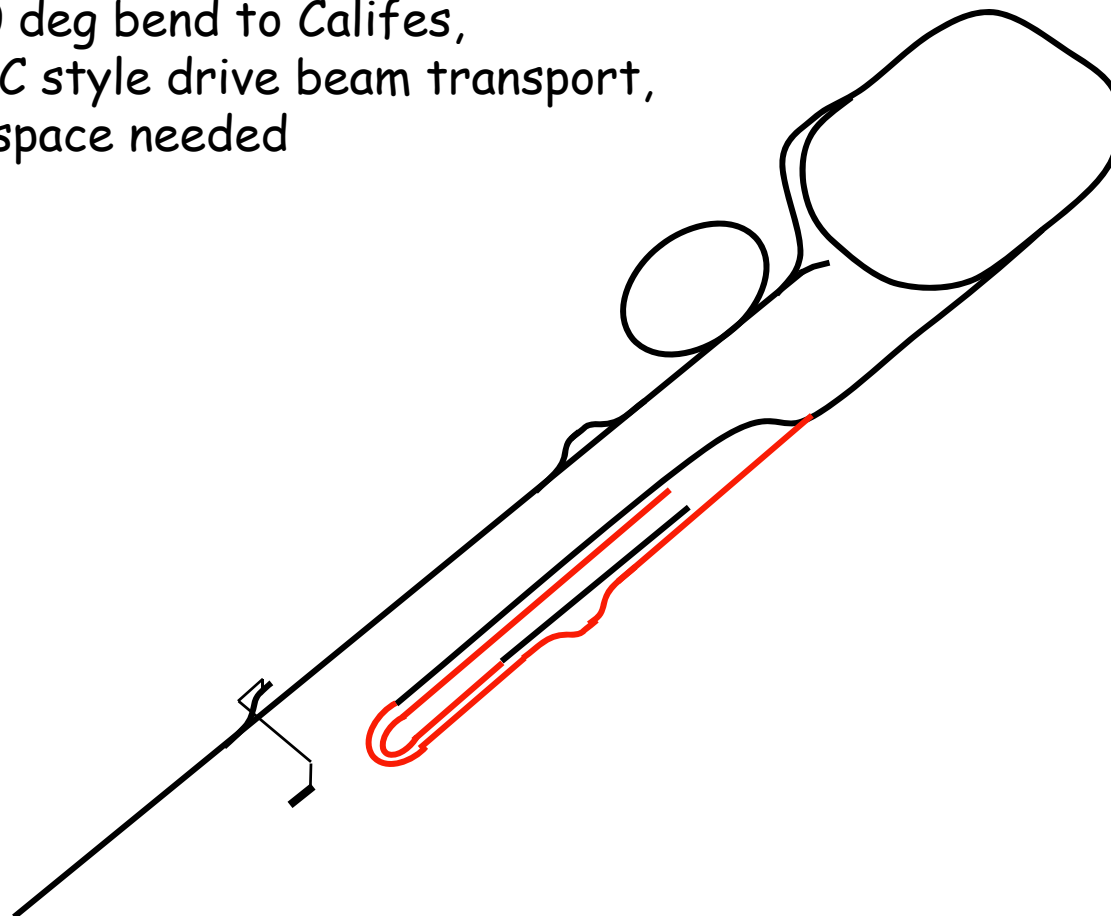


# 'CTF4'



## Scenario C:

Add 180 deg bend to Califes,  
new CLIC style drive beam transport,  
CTF II space needed





# Module integration

