



# Developments of silicon based low temperature detectors

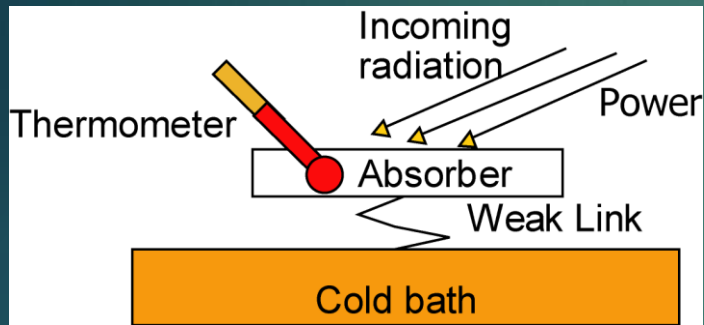
Michele Biasotti, Bagliani Daniela, Dario Corsini, Matteo De  
Gerone, Giulio Pizzigoni, Flavio Gatti

# Outline

- ▶ Overview of Genoa Low temperature detector group activity
  - ▶ HOLMES ERC advanced grant (Idea and Goals)
  - ▶ ATHENA x-ray space mission
  - ▶ Cosmic Microwave Background spider web detector preliminary development
- ▶ A possible contribution to electronic coupling

# Thermal detectors: bolometer & calorimeter

## Basic idea of this detector

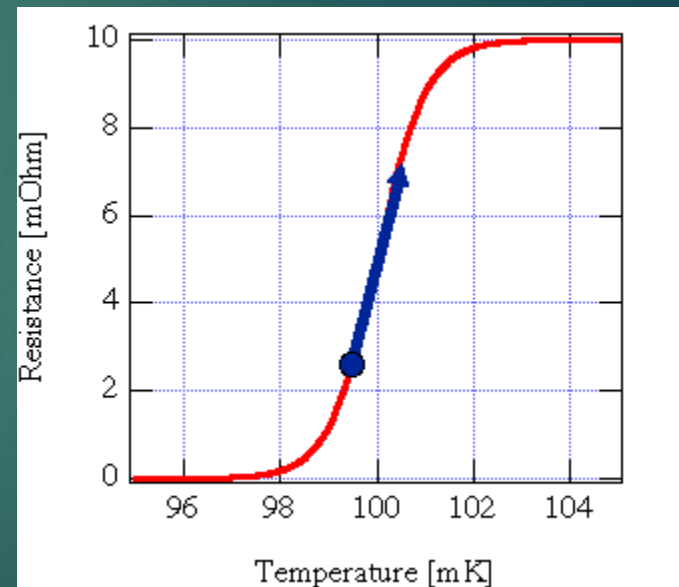


Incoming Radiation (photons, charged particle) or decay of implanted isotopes heats the absorber.

We detect temperature variation.

## TES as thermometer

The thermometric element is a superconductor thin film used across its critical temperature



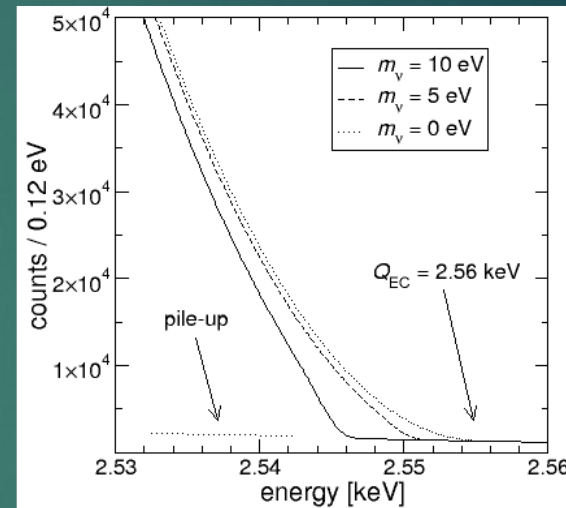
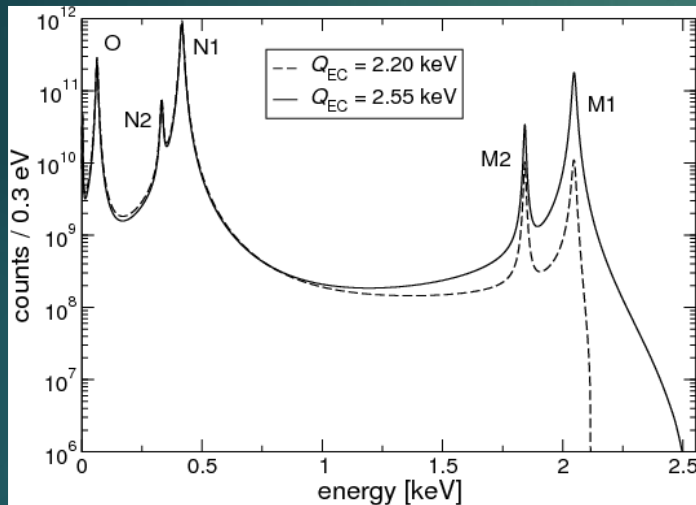
$$\frac{T_0}{R_0} \frac{dR}{dT} > 50$$

# HOLMES

In collaboration with



## The Electron Capture Decay of $^{163}\text{Ho}$ to Measure the Electron Neutrino Mass with sub-eV Sensitivity



- ▶ A calorimeter can detect all energy of the decay process except neutrino energy
- ▶ The deviation from of the spectrum Breit-Wigner at the end point is due to the  $\nu$  mass

# HOLMES Objectives

In collaboration with

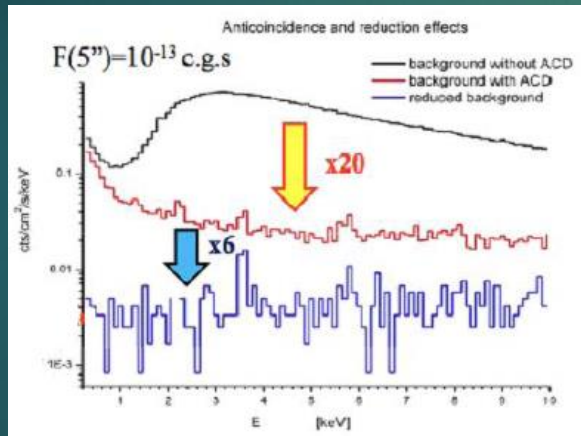
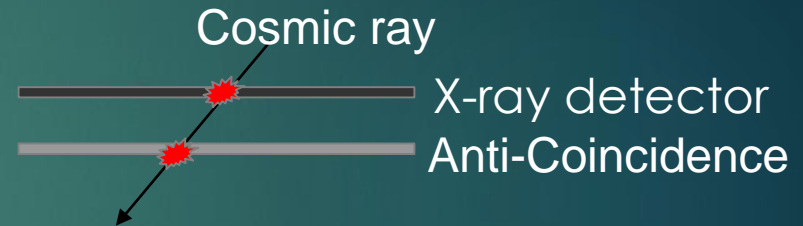


- ▶ 1000 detectors based on TES in one array multiplexed
- ▶ 1-3 years of data take
- ▶ 300 Bq of activity for each detector
- ▶  $\Delta E \sim 1 \text{ eV}$
- ▶ Time resolution  $1 \mu\text{s}$

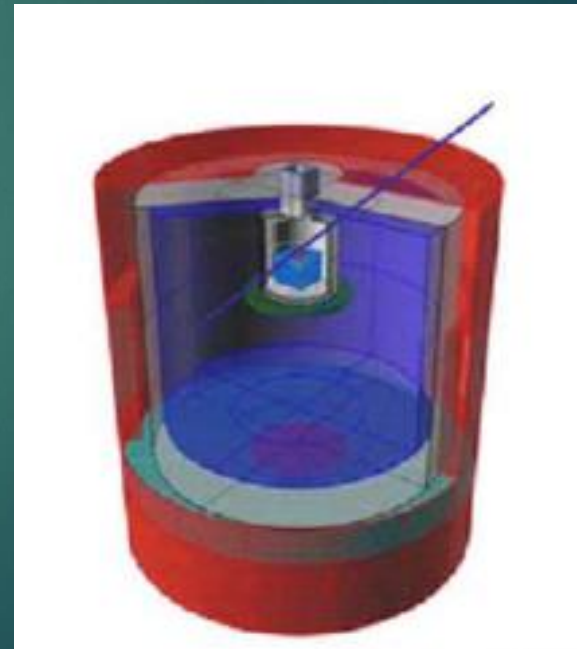


# Anti-Coincidence detector for ATHENA x-ray space mission

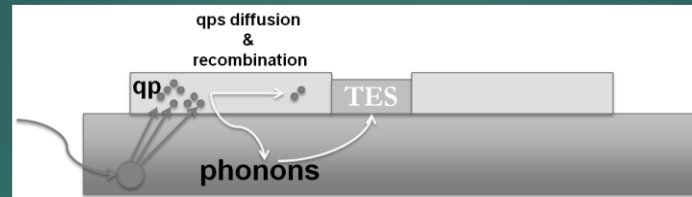
- ▶ Cosmic rays can excite x-ray detectors, producing a large background



A factor 20 can be performed just using a Anti-Coincidence

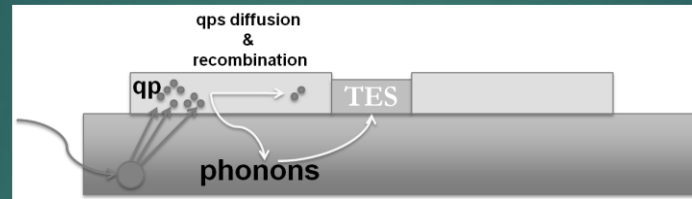


# Cryogenic Anti-Coincident concepts



- ▶ The absorber is the Silicon substrate
- ▶ Charged particles produce phonons in silicon

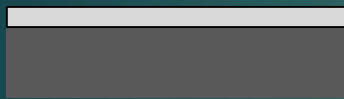
# Cryogenic Anti-Coincident concepts



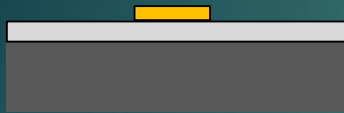
- ▶ The absorber is the Silicon substrate
- ▶ Superconducting thin film is used as collector to increase the rise time
- ▶ Charged particles produce phonons in silicon
- ▶ Phonons broke Cooper pairs. Quasi particle are collected to the TES



# Fabrication process 1: TES & collector



Ir thin film grown  
(320 nm) by PLD  
on silicon wafer



Positive  
Photolithography

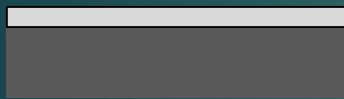


Dry etching by  
ion milling

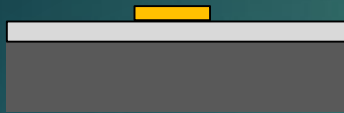


Al collectors and  
wiring  
by negative  
photolithography  
and lift-off  
process (450 nm)

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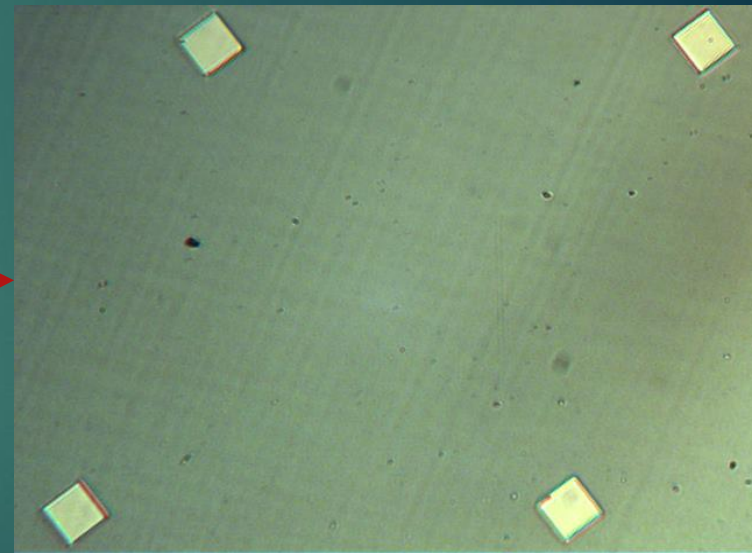


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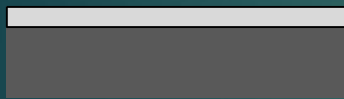


Al collectors and  
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65 TES 100x100  $\mu\text{m}$   
on 10x10 mm square chip



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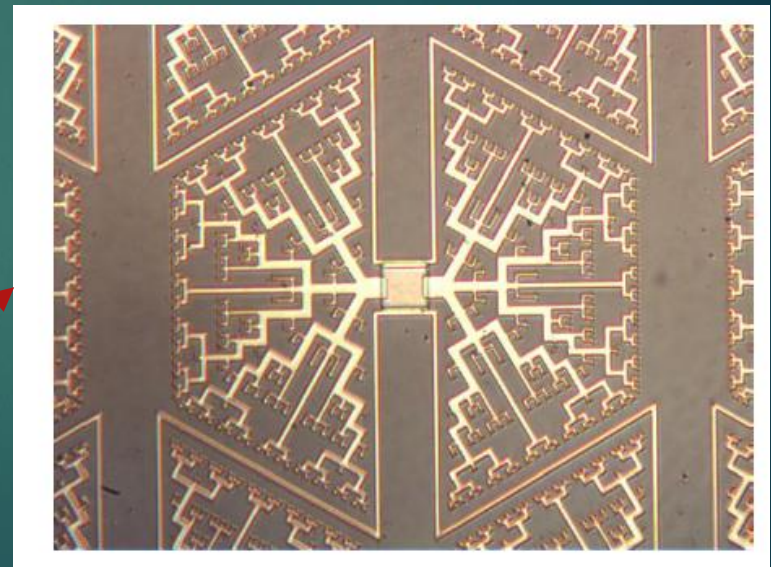


Dry etching by  
ion milling




Al collectors and  
wiring  
by negative  
photolithography  
and lift-off  
process (450 nm)


65 TES + Al Collectors  
on 10x10 mm square chip  
Parallel wired



# Fabrication process 2: Thermal buffer



A second silicon wafer was used as thermal buffer

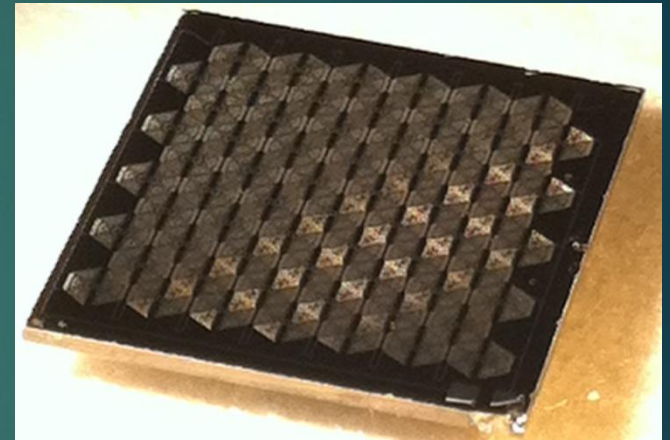


4 pillars (50  $\mu\text{m}$  high) was built using negative photolithography and permanent SU-8 photoresist



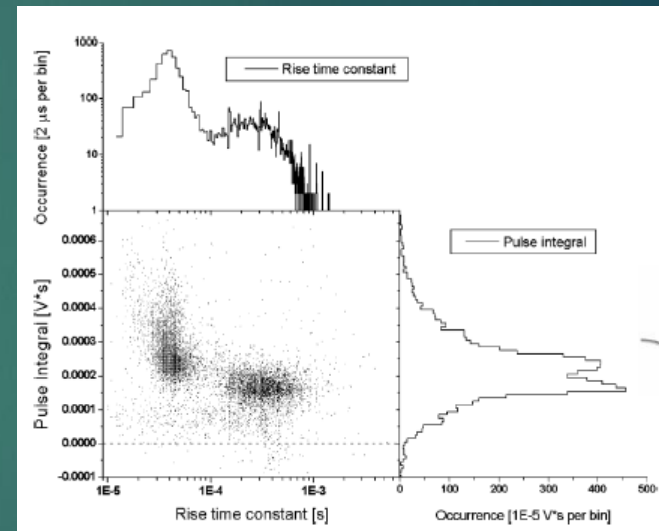
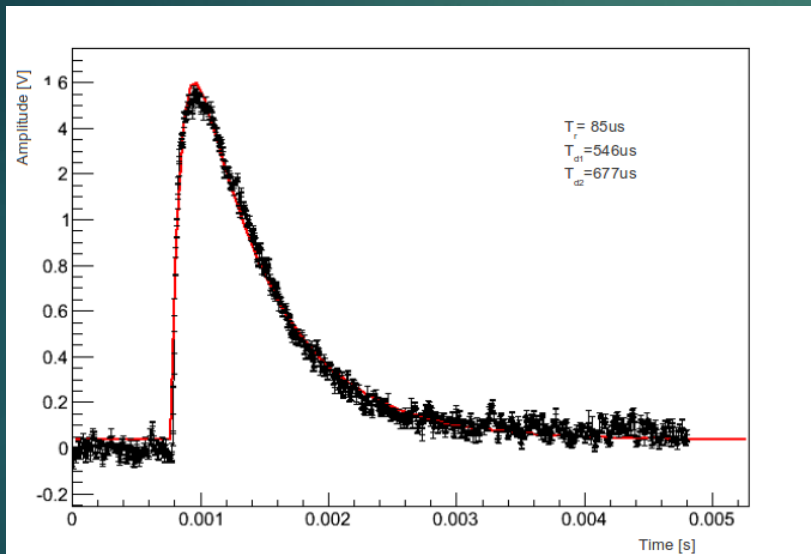
The 2 wafers were jointed

Pillars are the thermal weak link  $\sim 4 \times 10^{-5}$  W/K



# The device at work

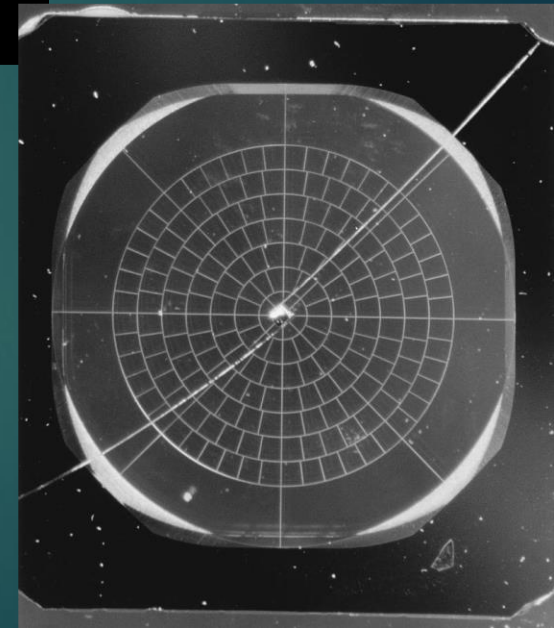
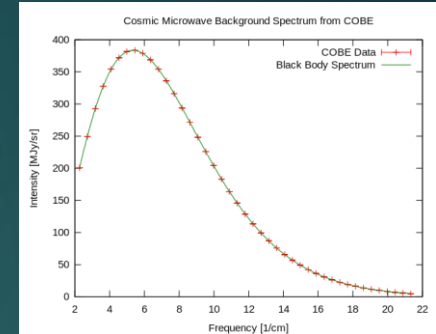
Response to 60 keV  $\gamma$ -ray from  $^{241}\text{Am}$  source @ 120 mK



Rise Time	Decay Time
85 $\mu\text{s}$	680 $\mu\text{s}$

# Cosmic Microwave Background: Spiderweb detectors

- Blackbody at 2.7 K  $\rightarrow$  microwaves with  $\lambda \sim 1$  mm
- The cosmic rays coming from the space are a problem also for a microwave bolometer...

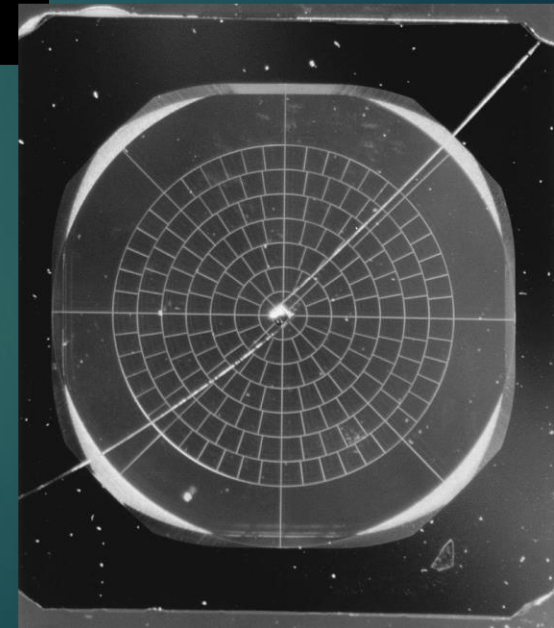
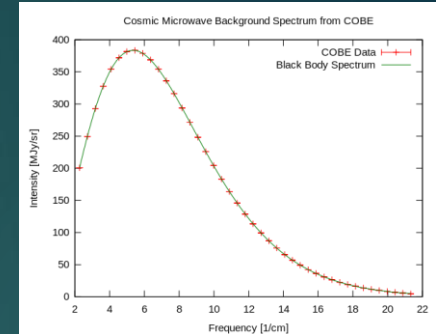


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- Blackbody at 2.7 K  $\rightarrow$  microwaves with  $\lambda \sim 1$  mm
- The cosmic rays coming from the space are a problem also for a microwave bolometer...

...A grid with a step smaller than  $\lambda/4$  can be equivalent to a filled disk to detect a RF signal.

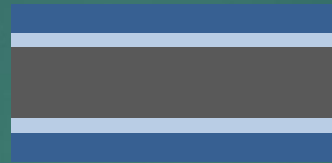
But reduce strongly the surface exposed to the cosmic ray



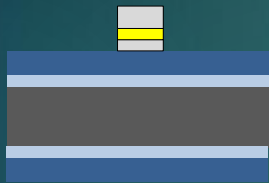
# Fabrication Process 1: metals deposition

Negative Photolithography, e-beam metal evaporation, Lift-off process

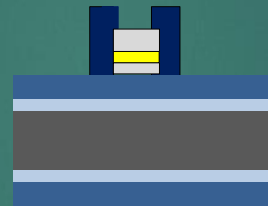
Starting from a silicon wafer covered



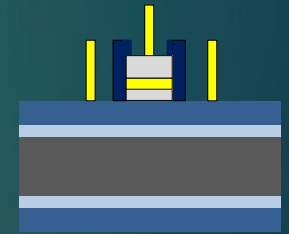
- 1 μm Si<sub>3</sub>N<sub>4</sub>
- 0.5 μm SiO<sub>2</sub>



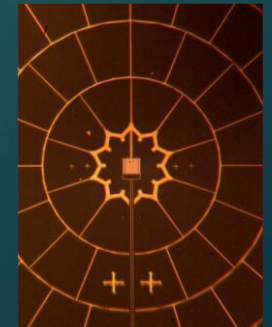
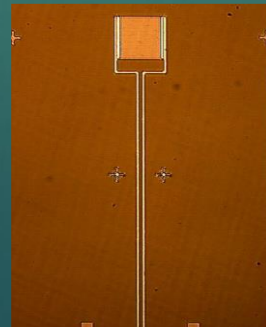
TES  
deposition  
Ti 5 nm  
Au 4 nm  
Ti 38 nm



Aluminium wiring  
deposition

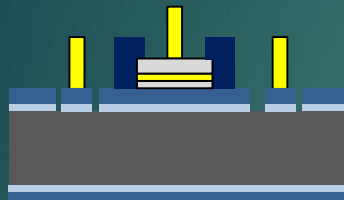


Au absorber deposition

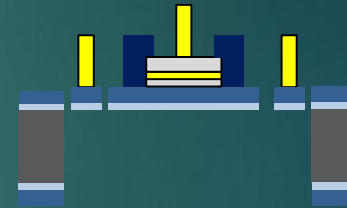




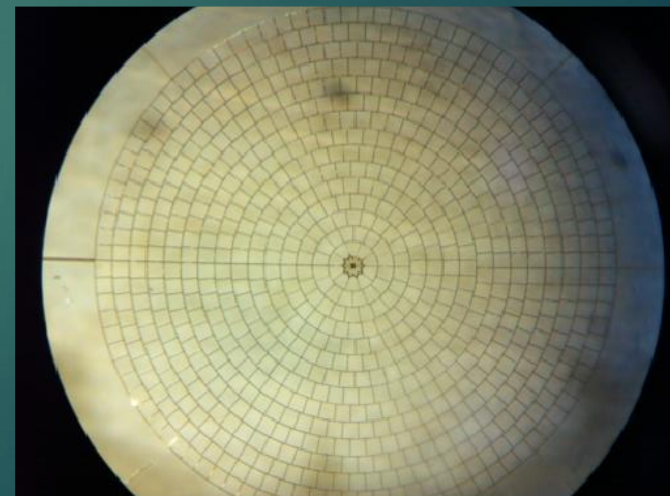
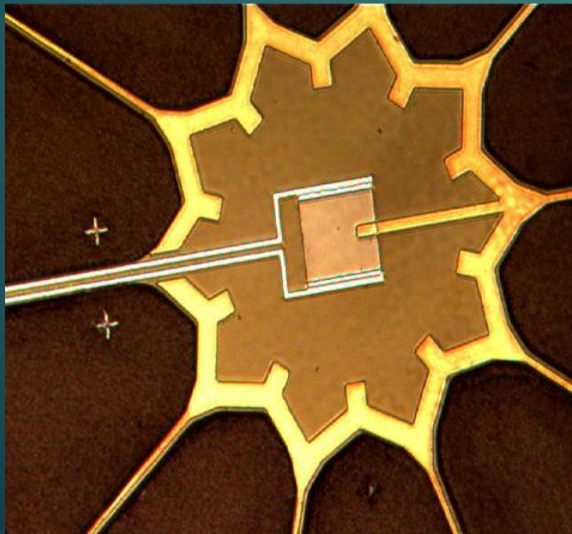
# Fabrication Process 2: Etching



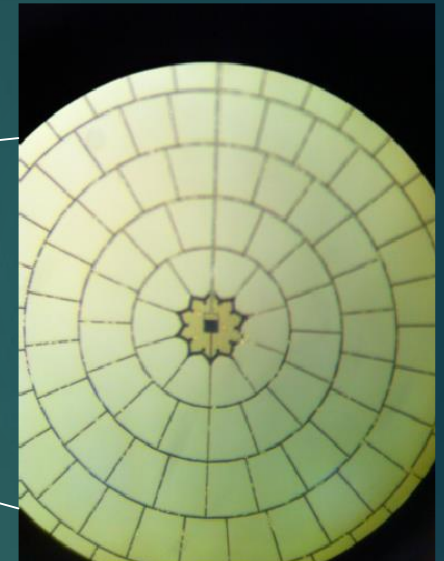
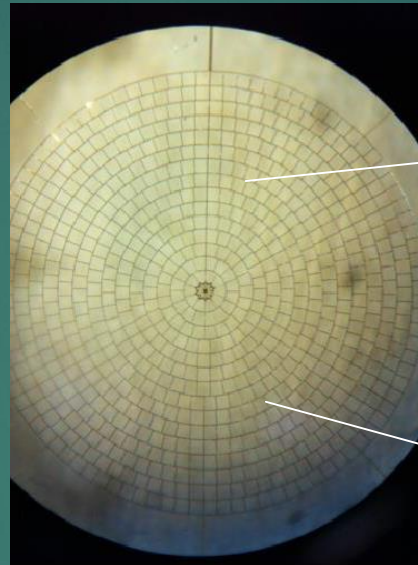
Positive photolithography  
and RIE  $\text{CF}_4 + \text{O}_2$  etching



RIE back wafer etching with  $\text{SF}_6 + \text{O}_2$  and  
suspension of spiderweb structure



# The final object



Spiderweb diameter 8 mm

Total free standing area 9 mm

Square chip side 15 mm

# Possible contribution of electronic coupling

Provide uniform capacitive coupling between amplifier and detector chip and safe gluing at the same time.

A “crude” approach

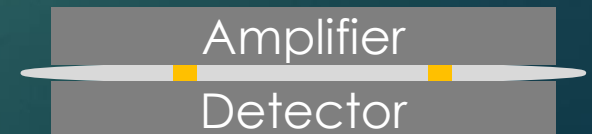


Unknown eddy capacity

Spacer building



controlled eddy capacity



# Pillars built with our micromachining facility

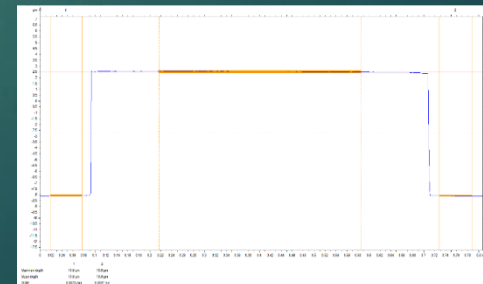
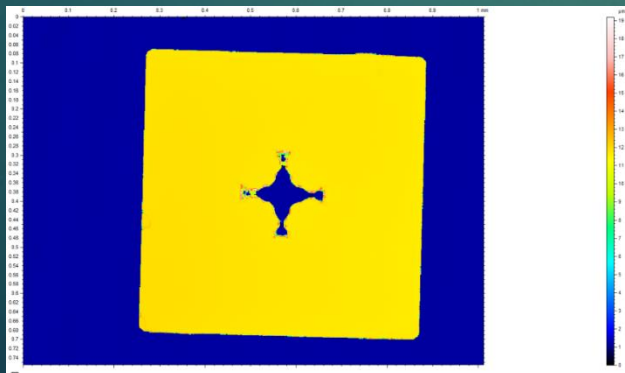
Preliminary test with already available materials (old SU-8 resist, litho-mask and silicon wafers)



Pillar 1	5.92
Pillar 2	6.07
Pillar 3	5.92
Pillar 4	5.92

< 0.1  $\mu\text{m}$  height error on a single pillar

4 mm distance between two pillars

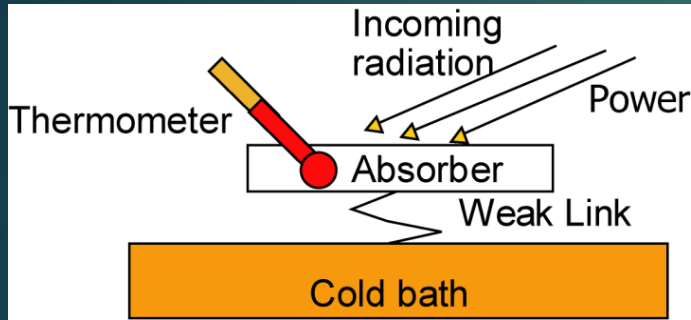


Thank you  
for attention

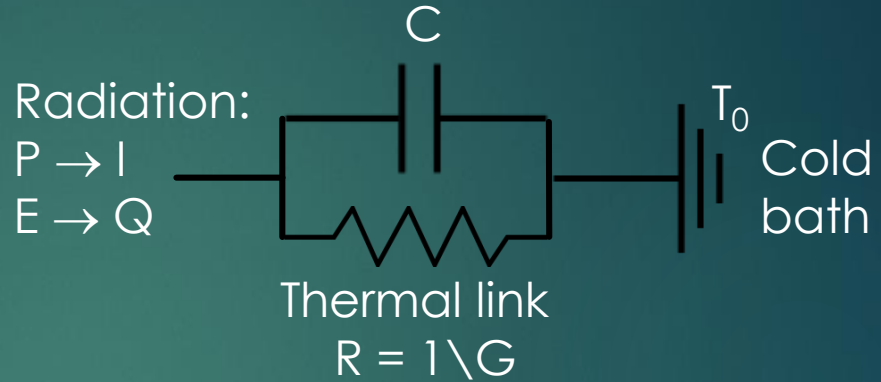
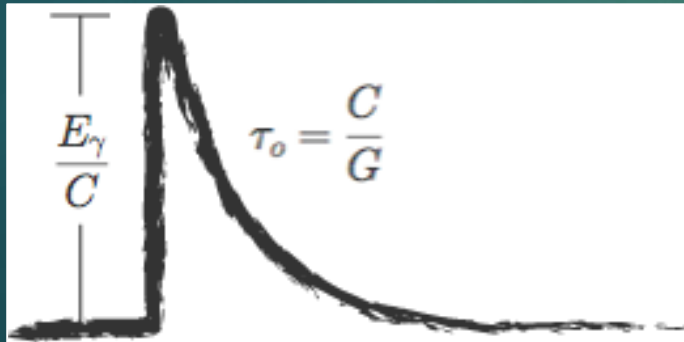




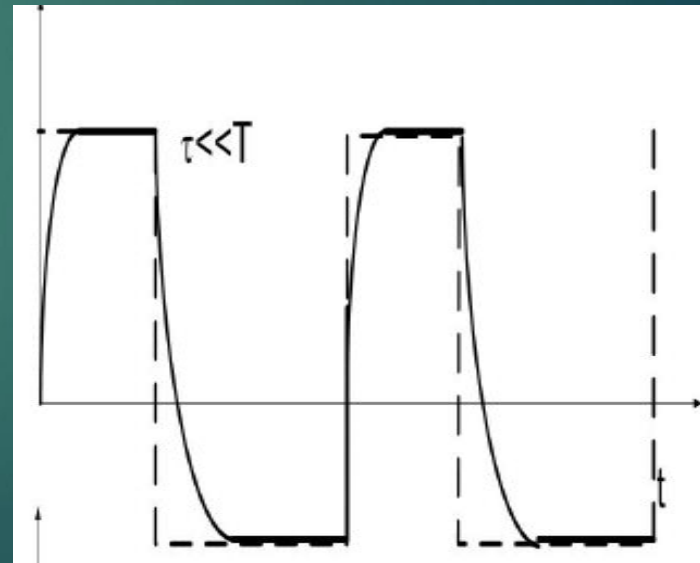
# Bolometers & Calorimeters



Calorimeter  $\tau_0 \gg T$



Bolometer  $\tau_0 \ll T$

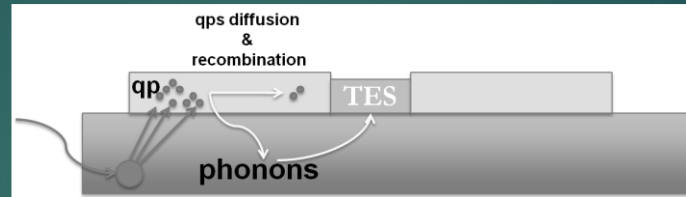


# Conclusions

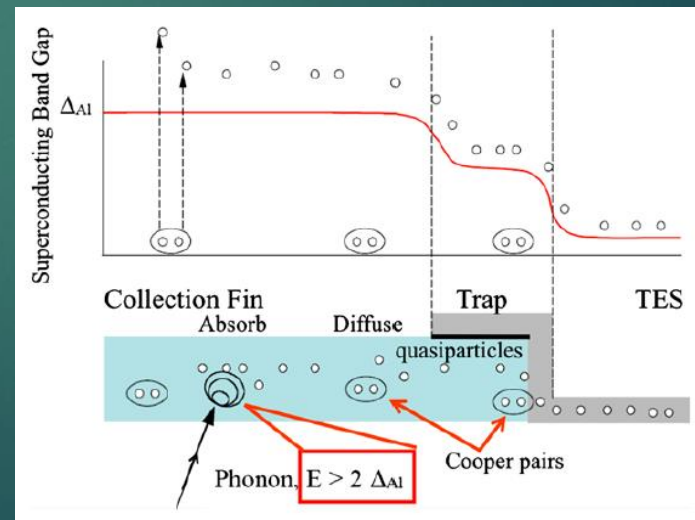
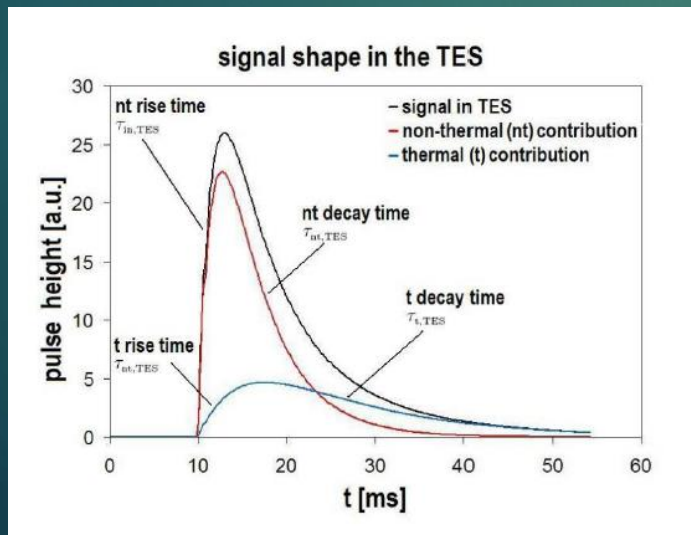
- ▶ Our
- ▶ A Spiderweb bolometer for CMB has been shown with its fabrication process.



# Cryogenic Anti-Coincident concepts



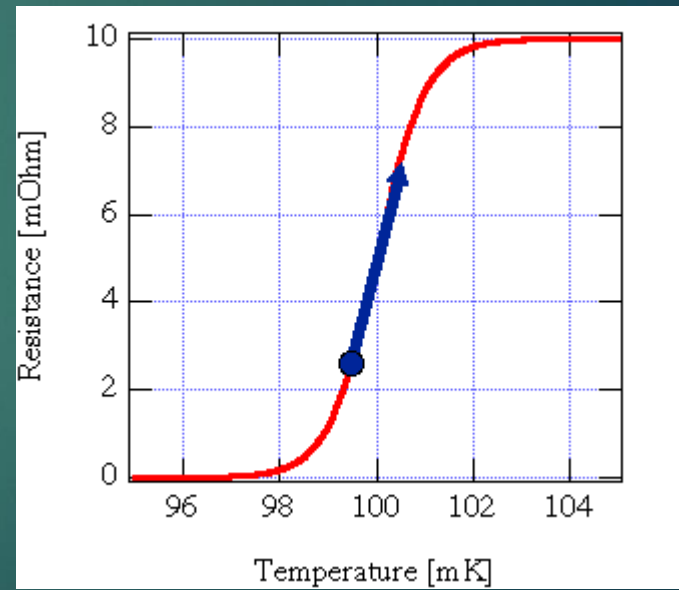
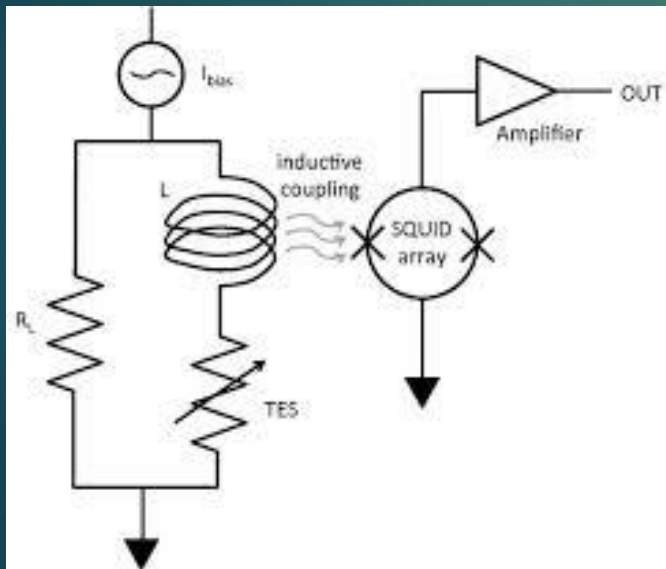
- ▶ The absorber is the Silicon substrate
- ▶ Superconducting thin film are used as collector to increase the rise time
- ▶ Charged particles produce phonons in silicon
- ▶ Phonons broke Cooper pairs which are collected on the TES



# Typical TES readout

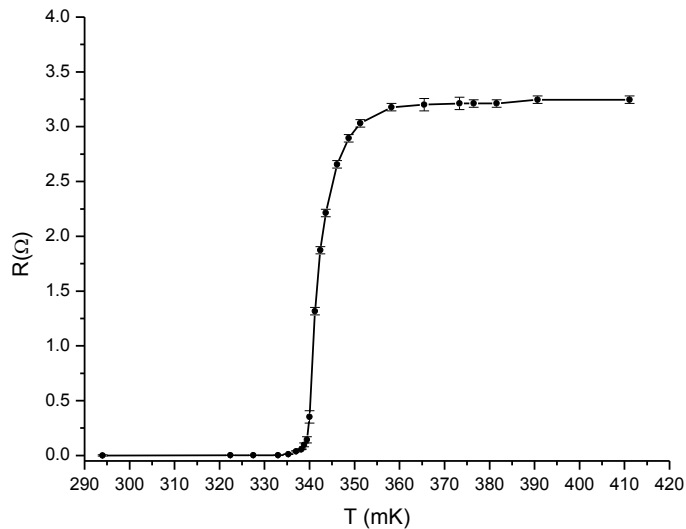
TESs are polarized in applying a tension  
The signal is read in current using a SQUID as magnetometer

TES positive  $R(T)$  slope produce a negative electro-thermal feedback that increase its stability



# Preliminary characterization of Spiderweb detector

R(T) transition curve



I-V curves

