



CLIC accelerator development and now technology transfer



Overview



The CLIC project is developing the technology to make possible a TeV-range electron-positron linear collider.

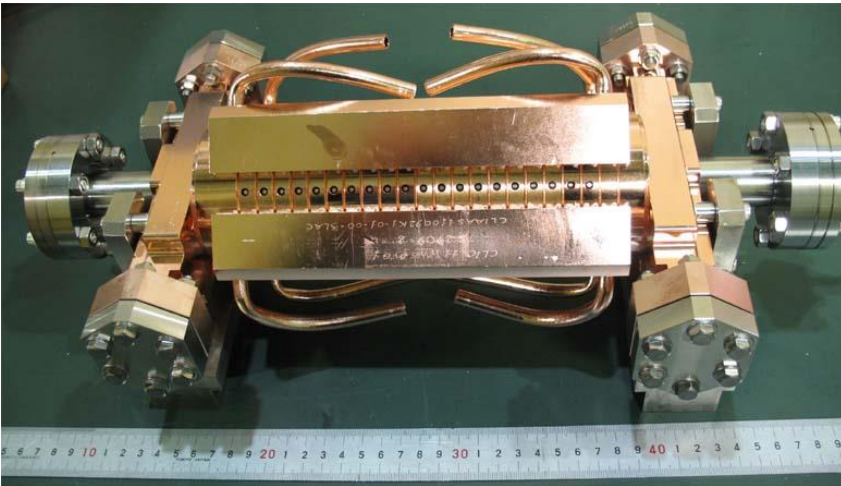
One of the key objectives of the CLIC study has been to develop 100 MV/m accelerating structures along with the corresponding high-power, around 50 MW, rf systems.

Gradients in excess of 100 MV/m, are now routinely achieved.

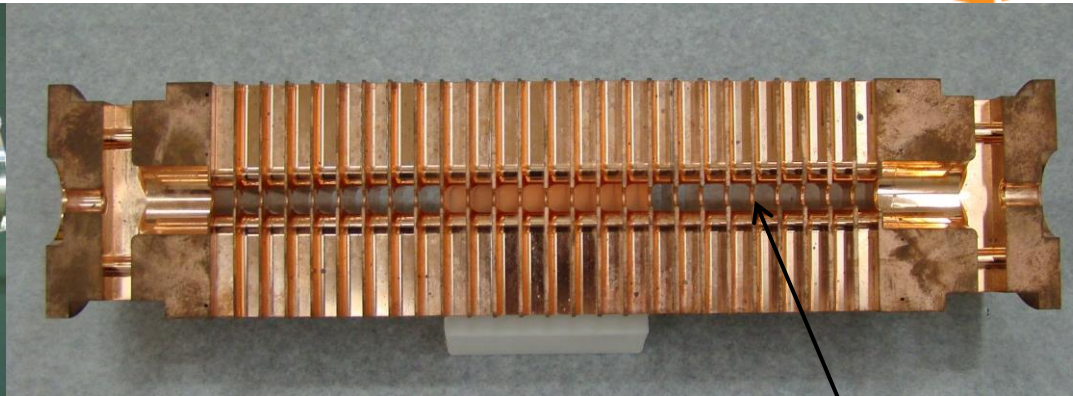
We are actively seeking to apply our advances to other applications.



CLIC accelerating structure



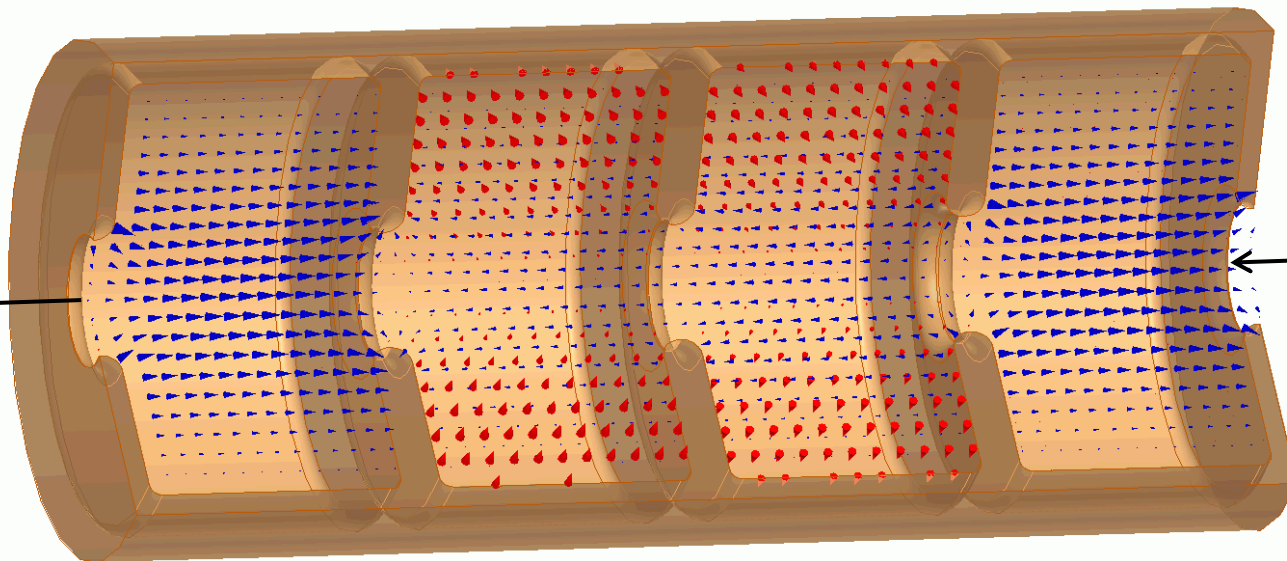
Outside



Inside

11.994 GHz X-band

6 mm diameter beam aperture



beam propagation direction

0 10 20 (mm)



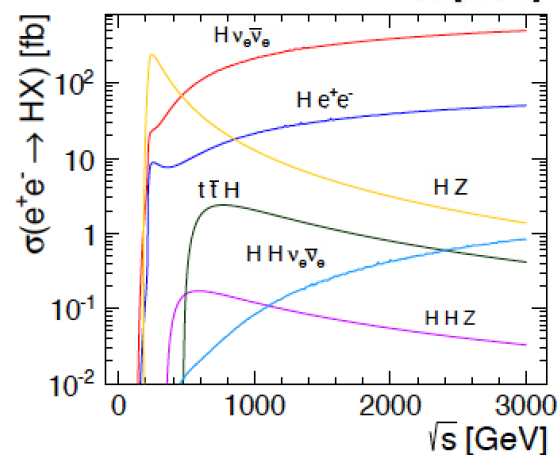
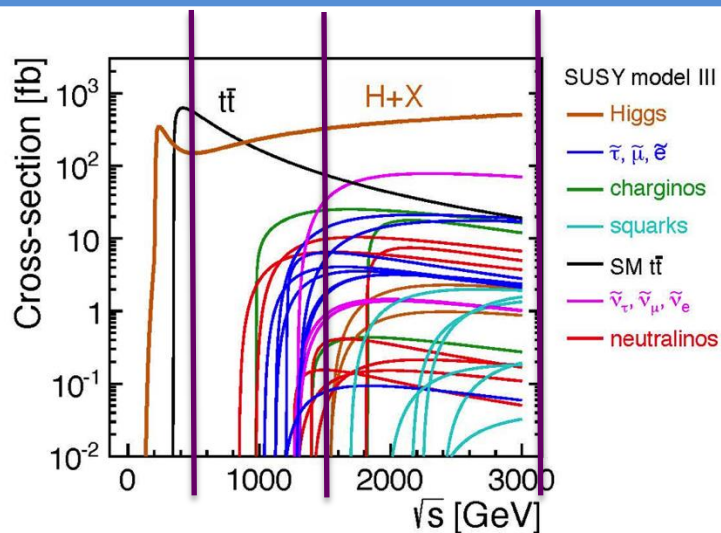
Physics at LC from 250 GeV to 3000 GeV



- Physics case for the Linear Collider:
 - Higgs physics (SM and non-SM)
 - Top
 - SUSY
 - Higgs strong interactions
 - New Z' sector
 - Contact interactions
 - Extra dimensions
 - AOP (any other physics) ...

Specific challenges for CLIC studies:

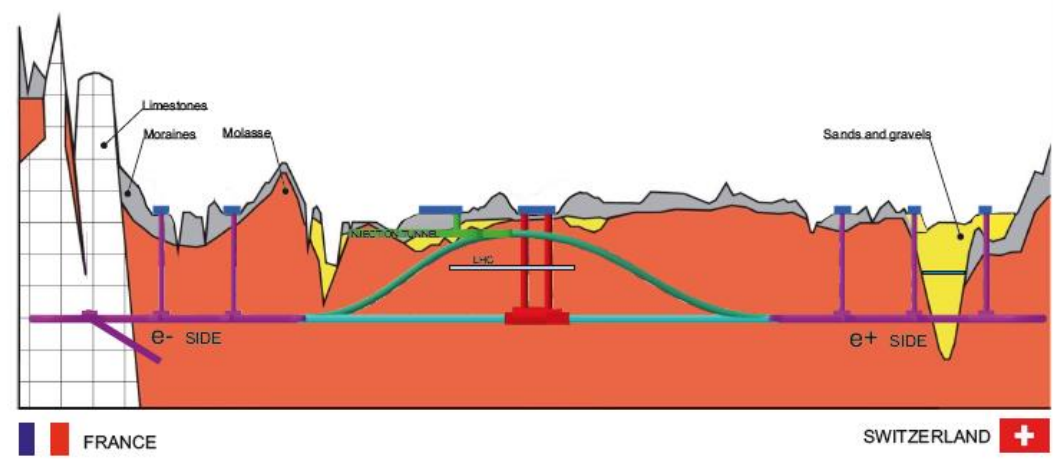
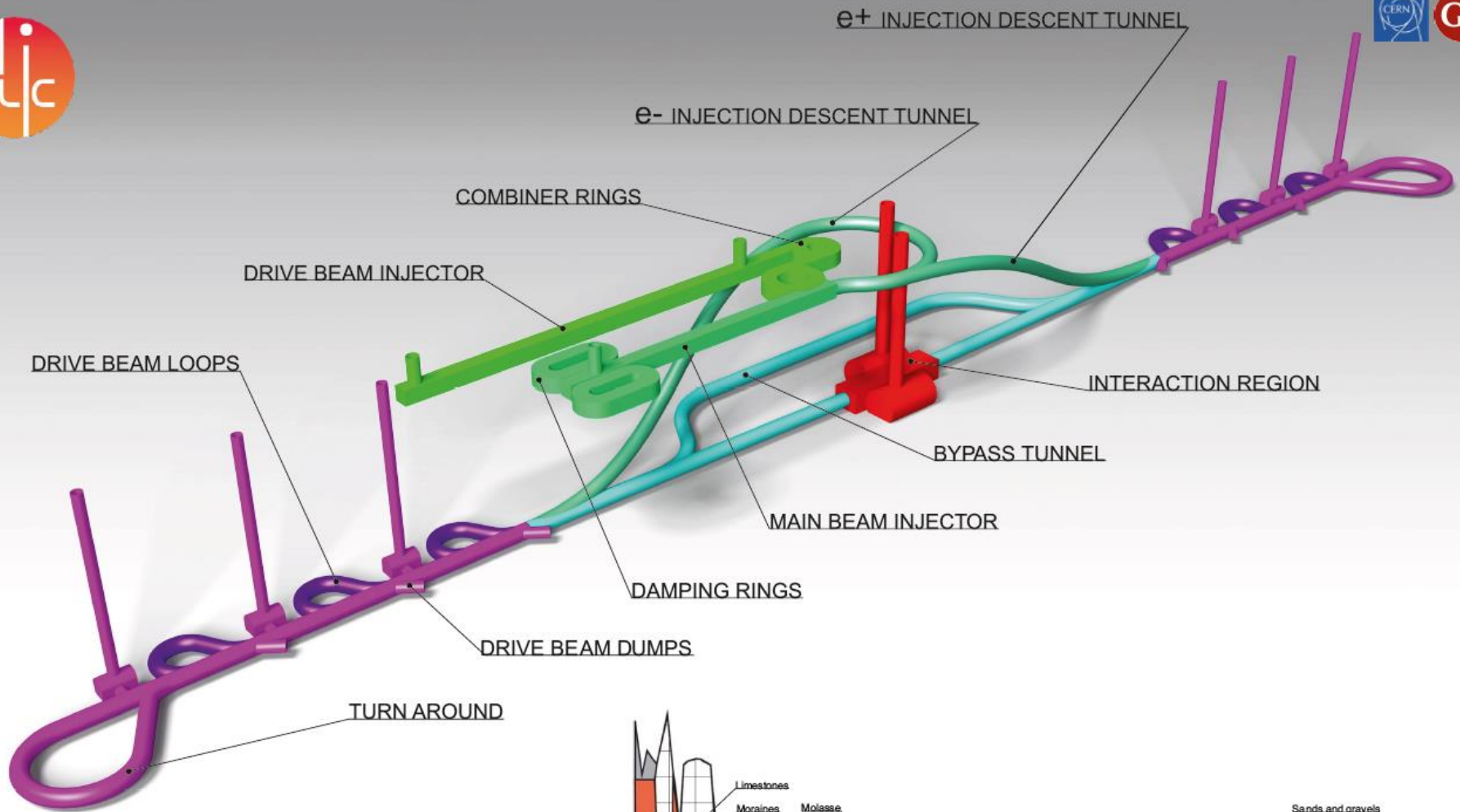
- Need to address Higgs-studies, including gains for measurements at higher energies
- Reach for various “new physics” (list above) options; comparative studies with HiLumi LHC and proton-proton at higher energies (FCC).



New particle	LHC (14 TeV)	HL-LHC	CLIC3
squarks [TeV]	2.5	3	$\lesssim 1.5$
sleptons [TeV]	0.3	-	$\lesssim 1.5$
Z' (SM couplings) [TeV]	5	7	20
2 extra dims M_D [TeV]	9	12	20–30
TGC (95%) (λ_γ coupling)	0.001	0.0006	0.0001
μ contact scale [TeV]	15	-	60
Higgs composite scale [TeV]	5–7	9–12	70

Process	VLHC	CLIC	
	200 TeV	3 TeV	5 TeV
squarks	15	1.5	2.5
sleptons		1.5	2.5
Z'	30	20	30
q^*	70	3	5
l^*		3	5
Extra two dimensions	65	20 – 33	30 – 55
$W_L W_L$	30σ	70σ	90σ
TGC (95%)	0.0003	0.00013	0.00008
Λ compos.	130	300	400

References:
 CLIC CDR and
<http://arxiv.org/pdf/hep-ex/0112004.pdf>



CLIC SCHEMATIC

(not to scale)

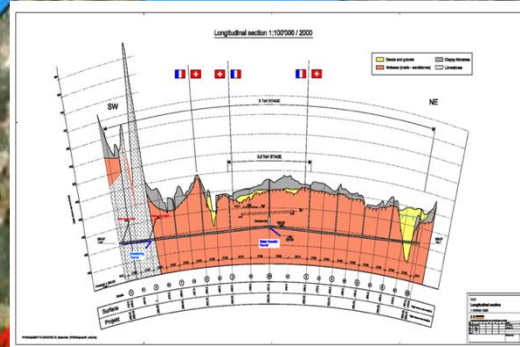
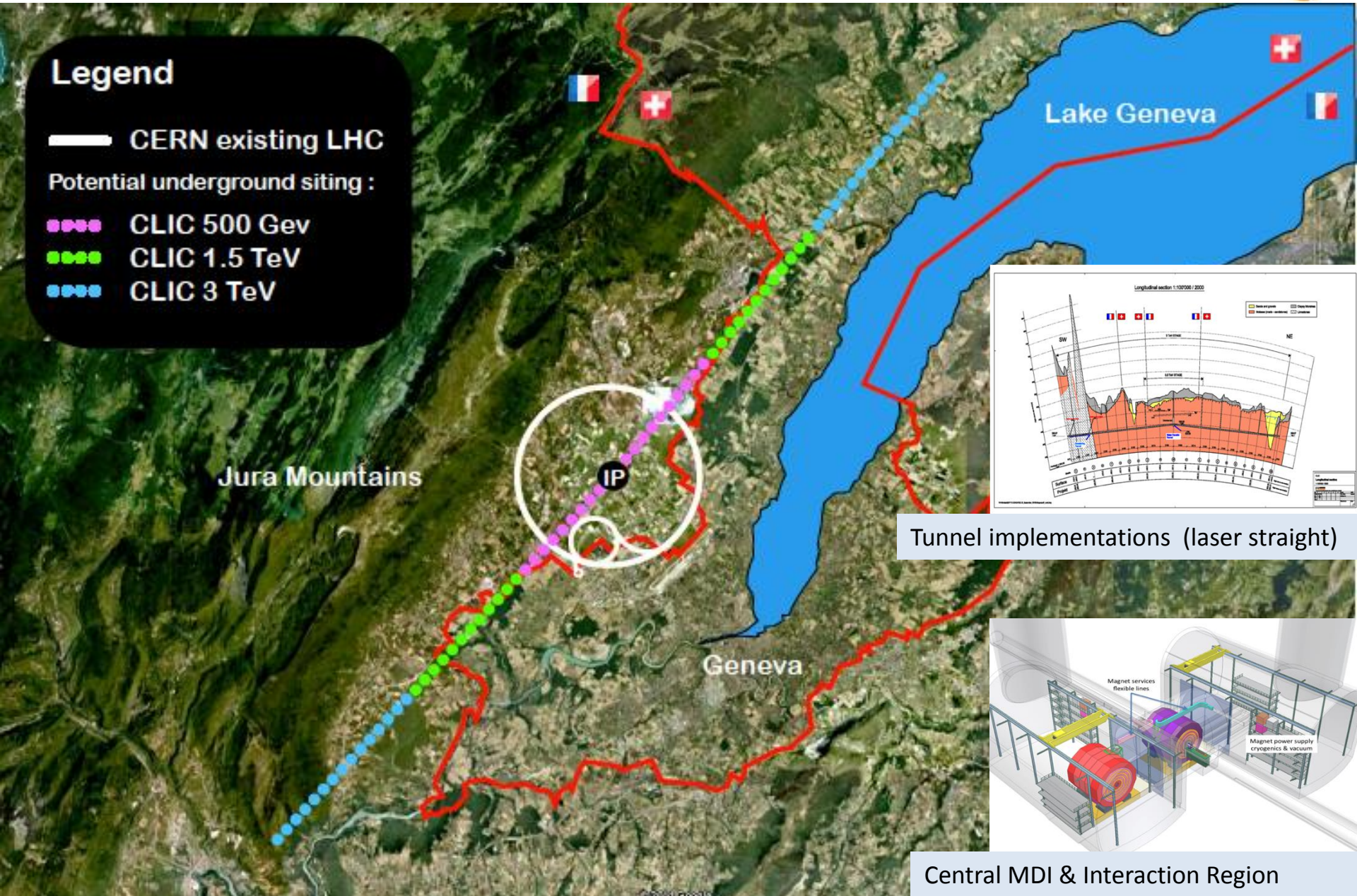


CLIC near CERN

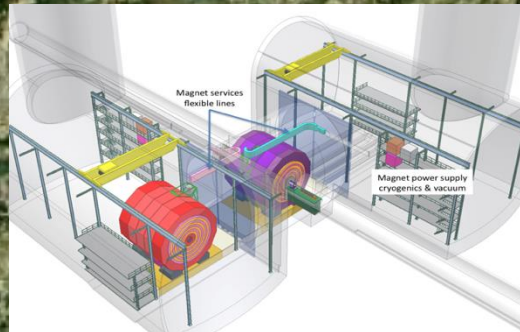


Legend

- CERN existing LHC
- Potential underground siting :**
- CLIC 500 GeV
- CLIC 1.5 TeV
- CLIC 3 TeV



Tunnel implementations (laser straight)



Central MDI & Interaction Region



High gradient – compact and potentially cheaper



State-of-the acceleration:

Normal conducting:

28 MV/m SwissFEL

35 MV/m SACLA

Superconducting:

24 MV/m European XFEL

31.5 MV/m ILC

Our goals:

100 MV/m CLIC

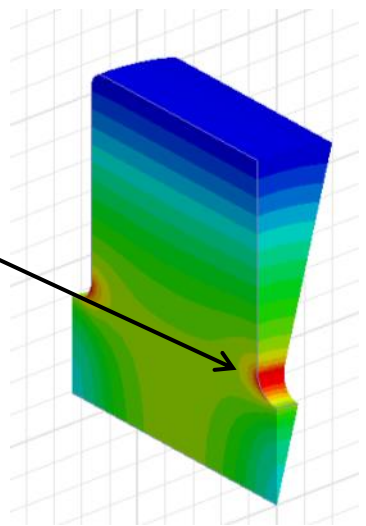
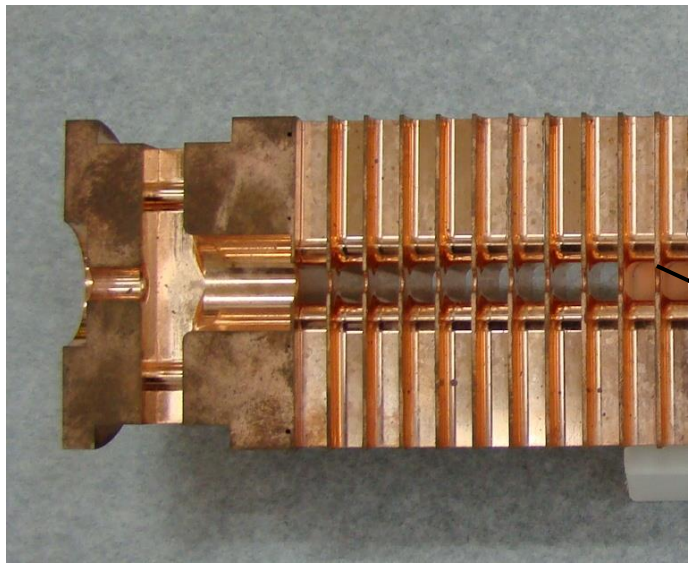
60-80 MV/m compact XFELs

50 MV/m low- β proton therapy linacs

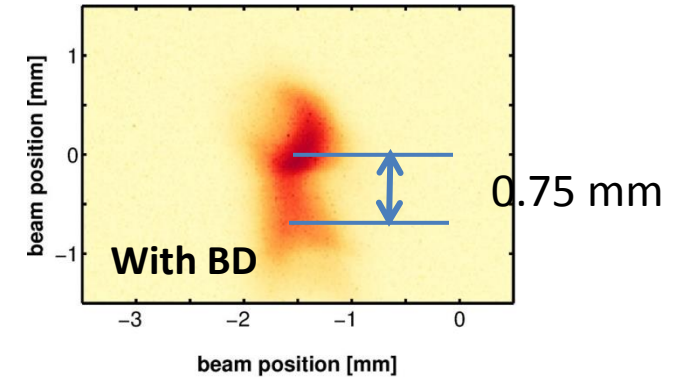
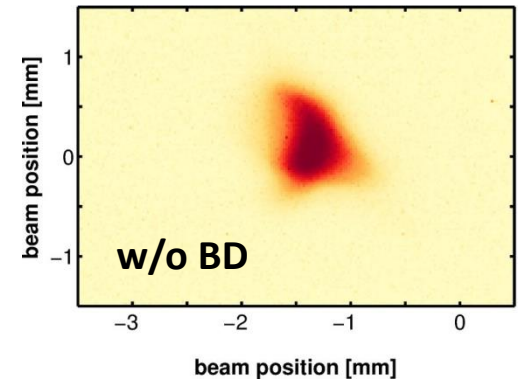


What is the main physical limitation? Vacuum breakdown

- An accelerating gradient of 100 MV/m corresponds to around 250 MV/m peak surface electric field.
- The high field leads to 'classic' vacuum breakdown. Field emission, neutral copper emission, plasma formation, kA currents, collapse of fields. Beam is kicked, luminosity or brightness lost.



Surface electric field concentration on the beam-aperture irises





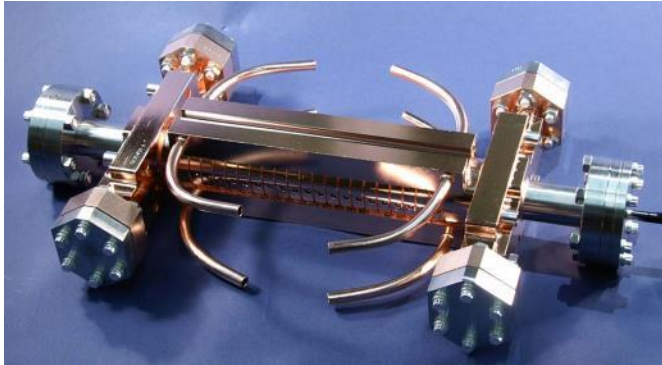
Some (round) numbers for CLIC



Operating frequency	12 GHz
Accelerating gradient	100 MV/m
Peak surface electric field	250 MV/m
Pulse length	200 ns
Repetition rate	50 Hz
Input power	50 MW
Breakdown rate	$<10^{-7}$ BD/pulse/m

CLIC test structures; fabrication and test

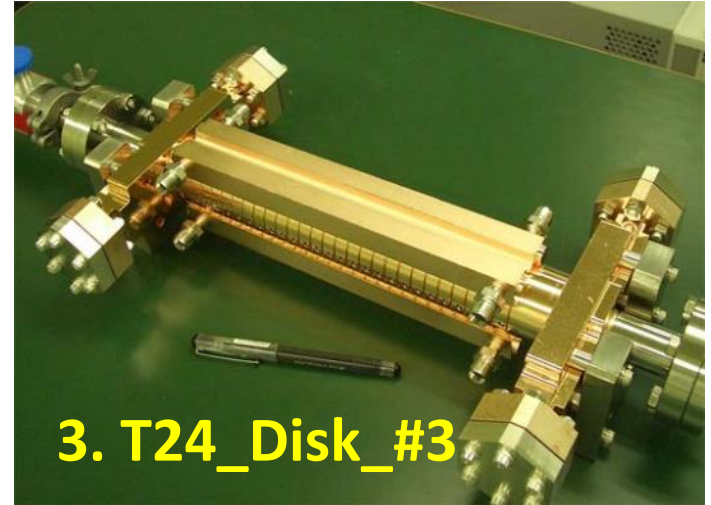
T18 → TD18 → T24 → TD24 → TD24R05



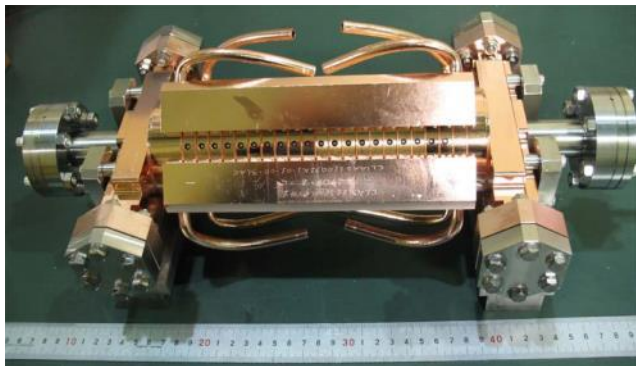
1. T18_Disk_#2



undamped



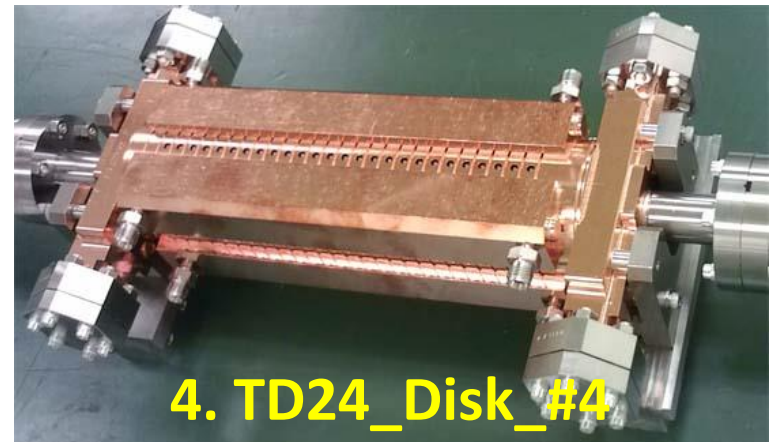
3. T24_Disk_#3



2. TD18_Disk_#2



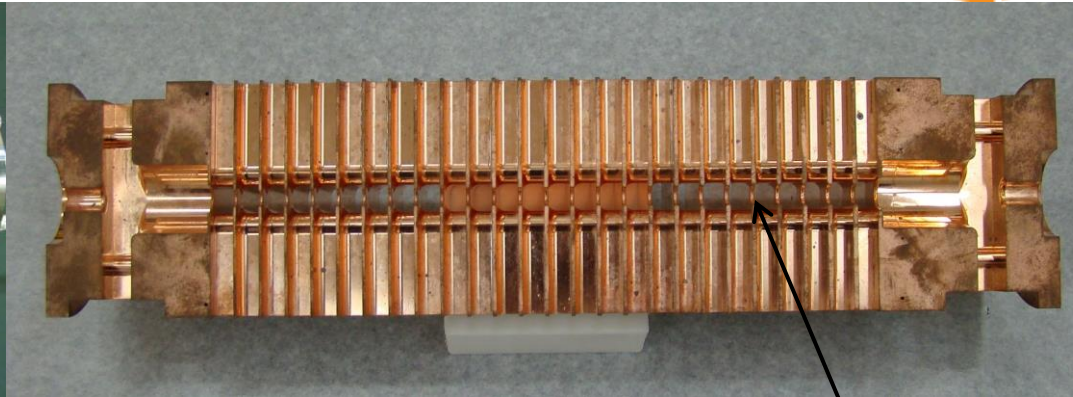
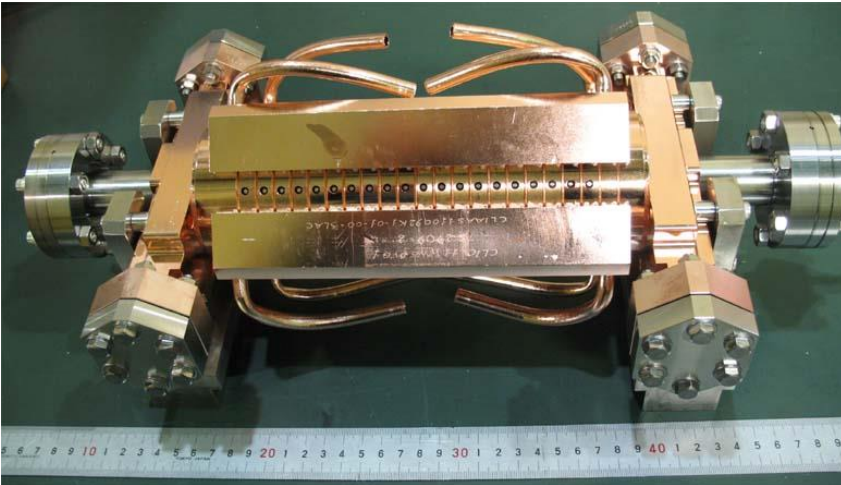
damped



4. TD24_Disk_#4

5. TD24R05 under test now

CLIC accelerating structure



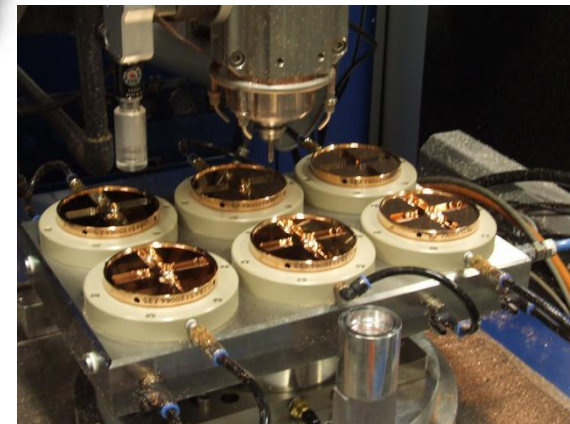
Inside (cut)

6 mm diameter
beam aperture,
25 cm long

Outside

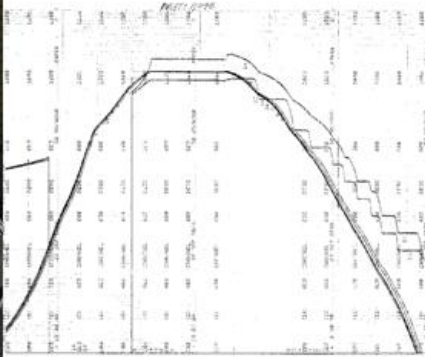
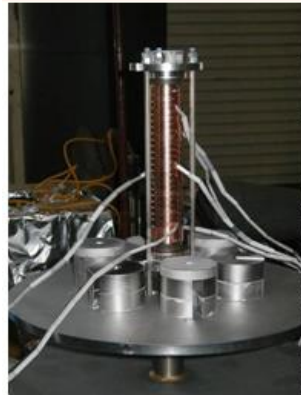


Micron-precision turning
and milling.



Heat treatment and material structure

Diffusion Bonding of T18_vg2.4_DISC



Pressure: 60 PSI (60 LB for this structure disks)
Holding for 1 hour at 1020°C

Vacuum Baking of T18_vg2.4_DISC



650° C
10 days



Stacking disks

Temperature treatment for high-gradient
developed by NLC/JLC

Find the bonding plane!

Evolution of machining capability

Single point diamond turning

Up to the 1980's

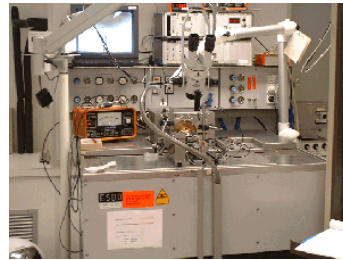
First machines at research institutes and universities



1980's - 1990's

Start of industrialization

- *Optical recording*
- *contact lenses*



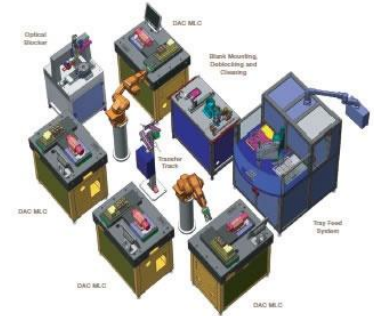
2000's - 2010's

- *Larger machines*
- *Multiple axis (X/Y/Z and C)*



Future ?

- *Intelligent machines ?*
- *Robotisation ?*



Ultra precision diamond milling (*lagging more than a decade behind on turning*)

Up to the 1990's

Limited to fly cutting

- *mirror optics*
- *Laser scanner mirrors*



1990's - 2000's

Milling as add-on on lathes

- *Lens arrays*
- *Intra ocular lenses*



2010's

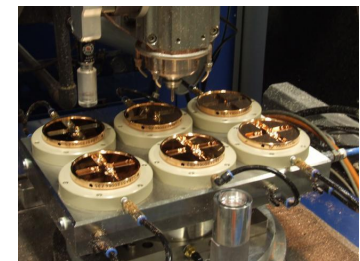
First proto type machines

- *Micro fluidics*
- *Accelerator parts*



Future ?

- *Pallet machining?*
- *Robotisation ?*





High – gradient testing infrastructure, klystrons



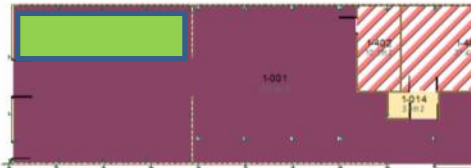
50 MW
1.5 μ s



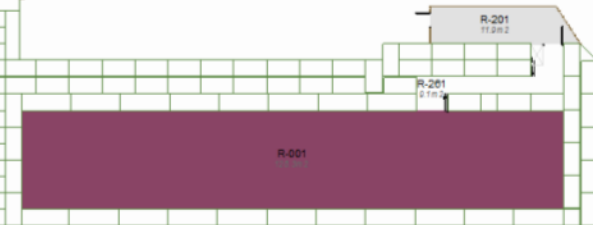
Toshiba 6 MW, 5 μ s



Xbox1



CTF3 klystron gallery



CTF2

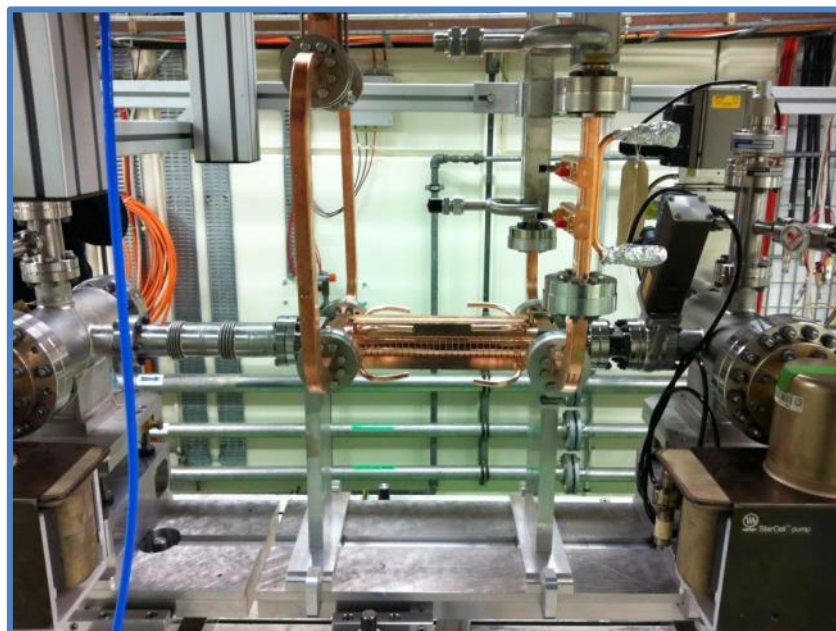
Xbox-1 Layout

Clockwise from top-left:

- Modulator/klystron (50MW, 1.5us pulse)
- Pulse compressor (250ns, ratio 2.8)
- DUT + connections
- Acc. structure (TD26CC)



Gallery
Bunker

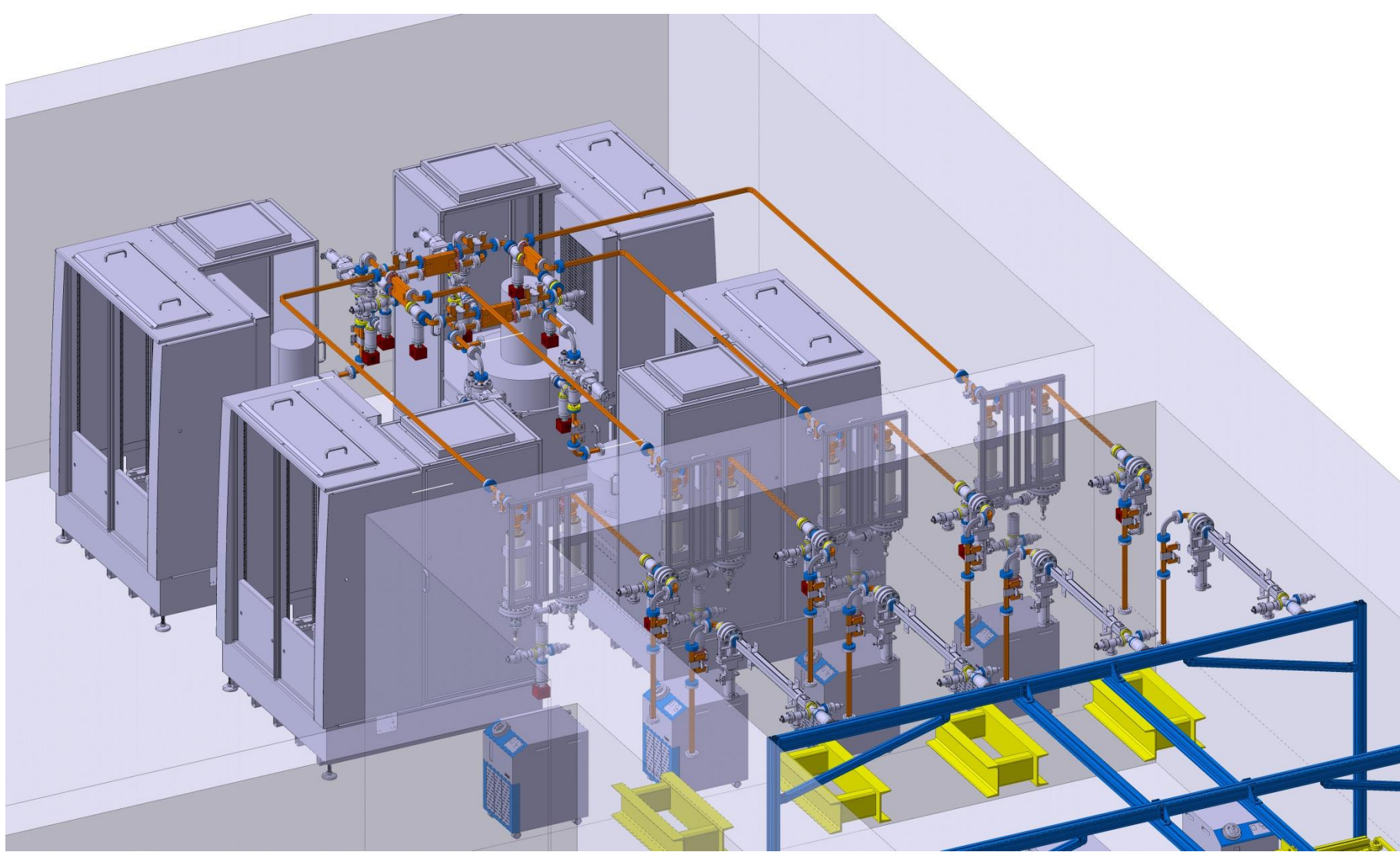


- Diode testing has started to commission modulator



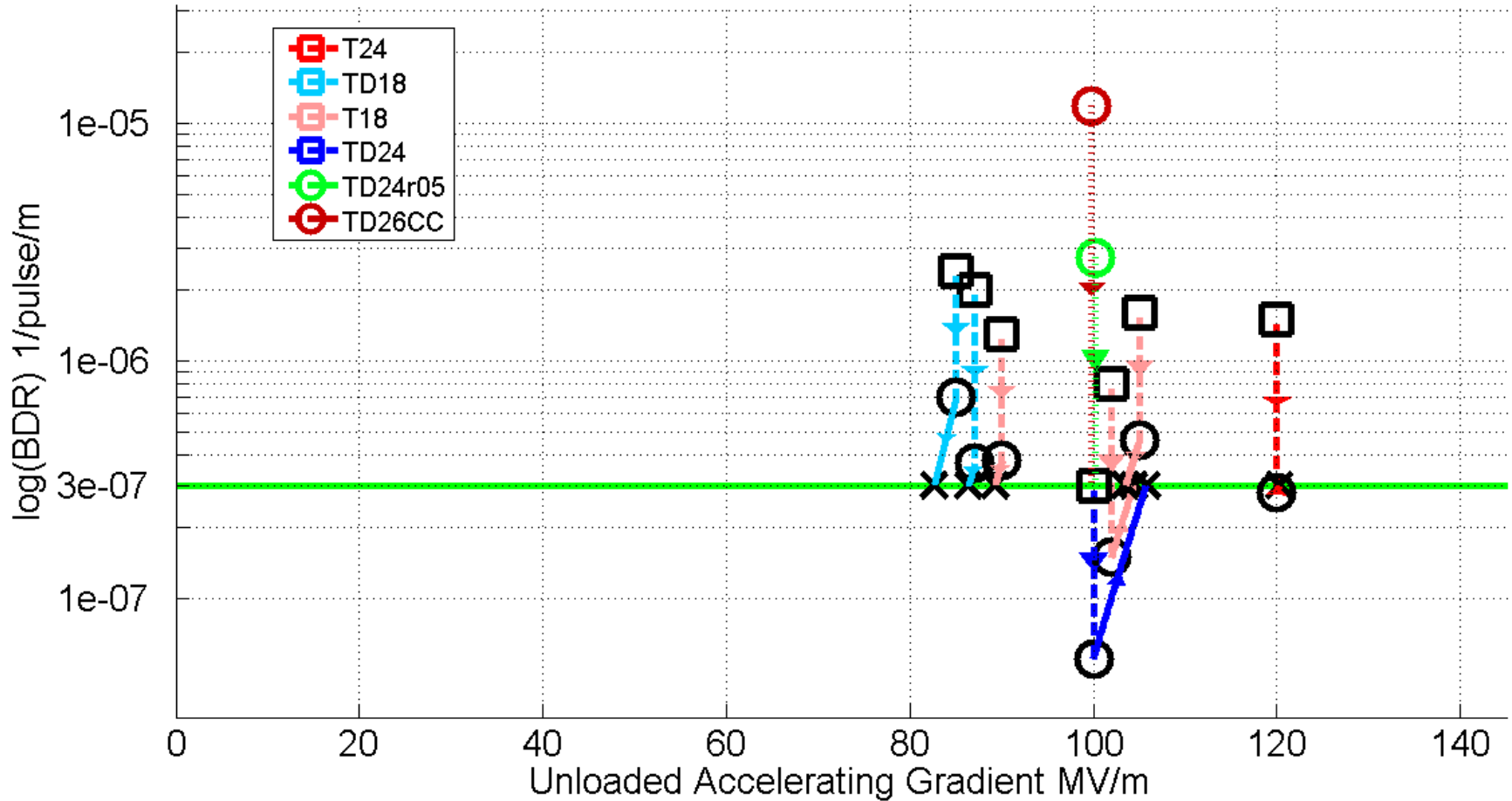


Xbox3. 3D layout/integration almost finished





Accelerating structure performance summary

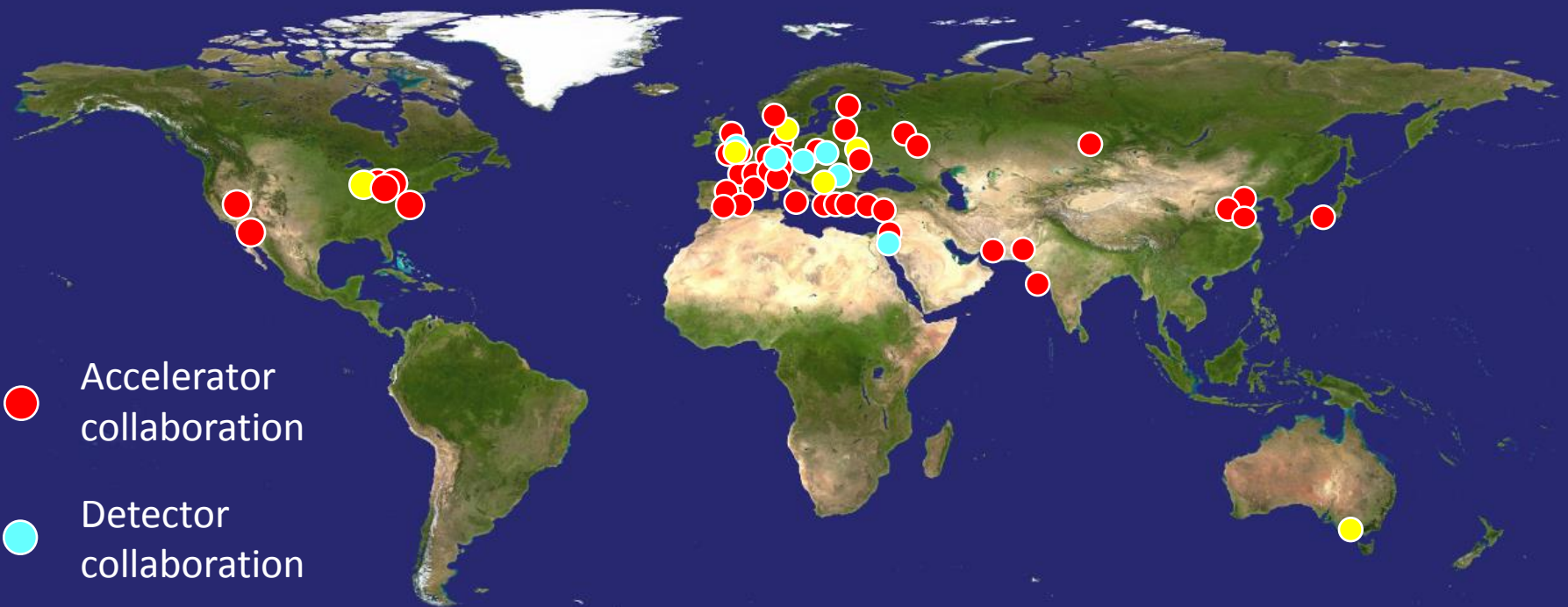




CLIC Collaboration



29 Countries – over 70 Institutes



- Accelerator collaboration
- Detector collaboration
- Accelerator + Detector collaboration





Outreach



Our development goals have basically been achieved – we now need to consolidate them, reduce cost, increase industrial supplier base etc. – while we wait for the LHC to clarify the physics case for our facility.

One of the most productive ways of achieving those goals is through promoting the use of our technology in other projects.

We have identified some potential applications:

The kind of **projects** we have identified which potentially benefit from high-gradient technology include:

- FELs
- Compton sources
- Medical linacs
- Imaging scanners
- Pulsed neutron sources

There are also accelerator **components** such as:

- Phase linearizing cavities
- Deflectors
- Rf guns



High-gradient medical accelerator



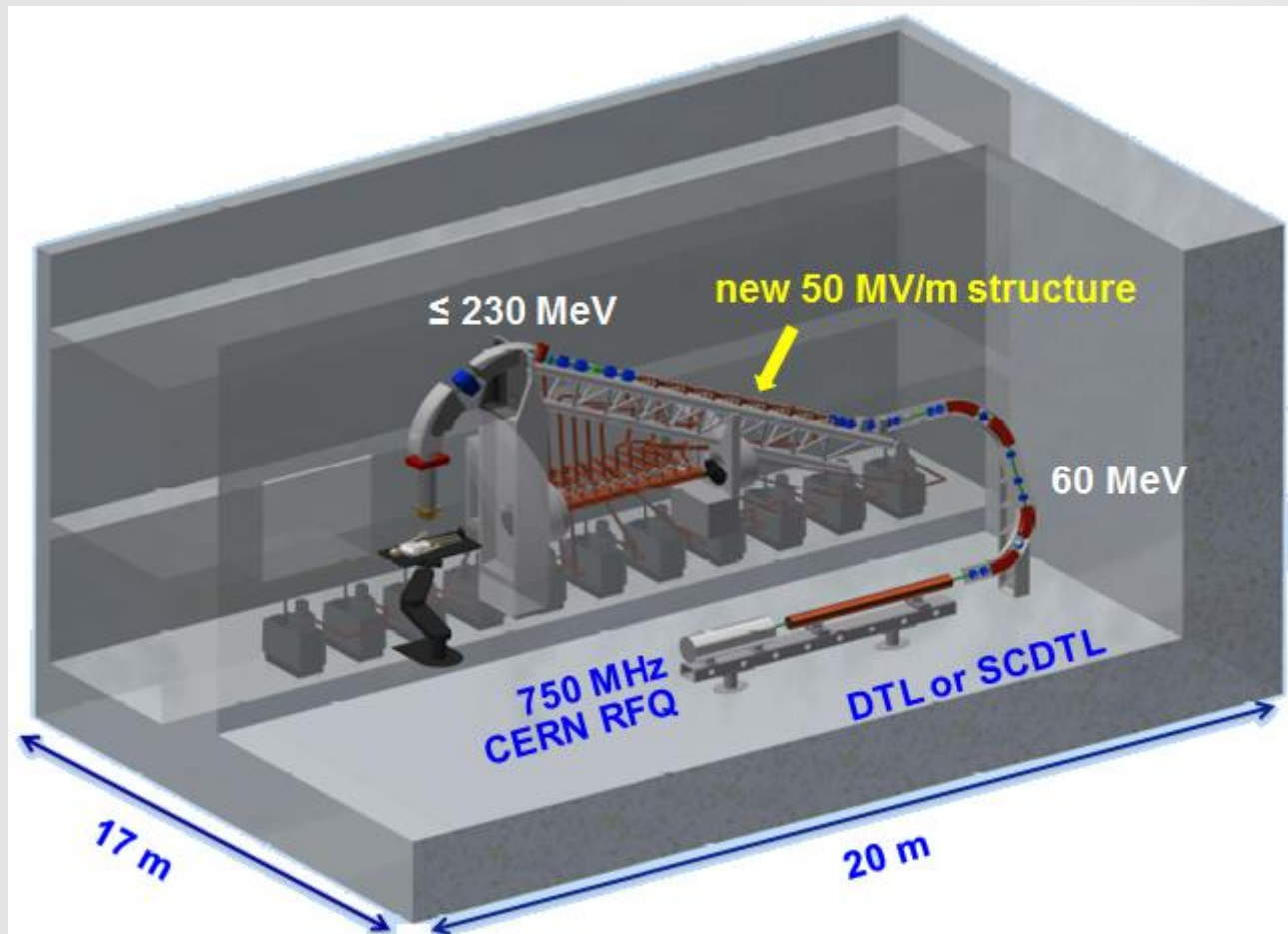
Objective – highest possible accelerating gradient for proton and ion acceleration by applying CLIC technology.

Target application is TERA's TULIP project.

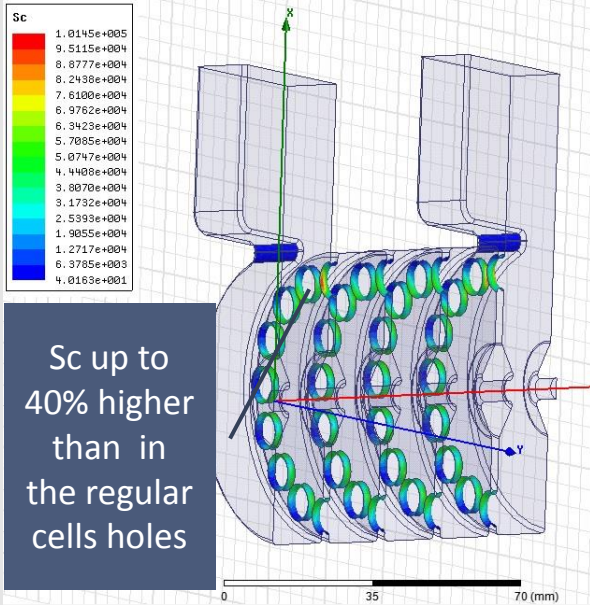
Collaboration between CLIC and TERA.

Prototype structure and experimental electronics funded by CERN KT. knowledge transfer fund (and also the office for CERN medical applications).

A single room protontherapy facility has been designed by TERA Foundation at CERN in collaboration with the CLIC group.

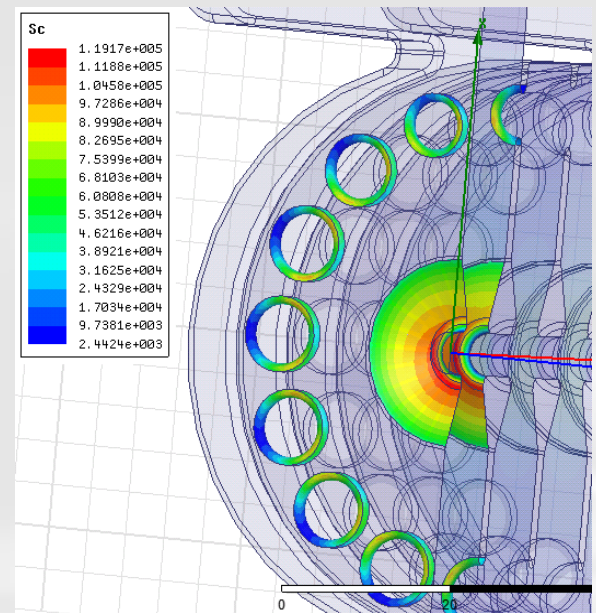


A linac based proton therapy facility

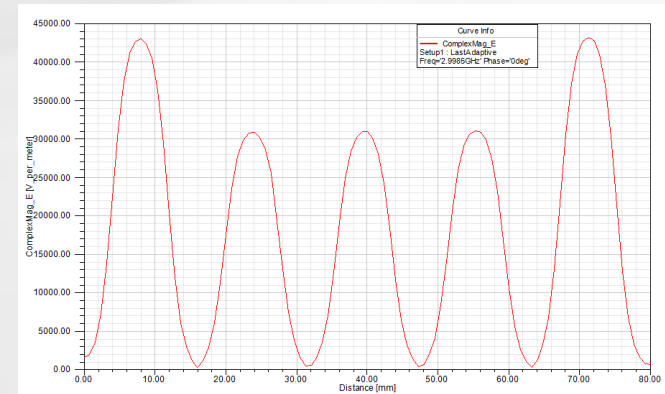
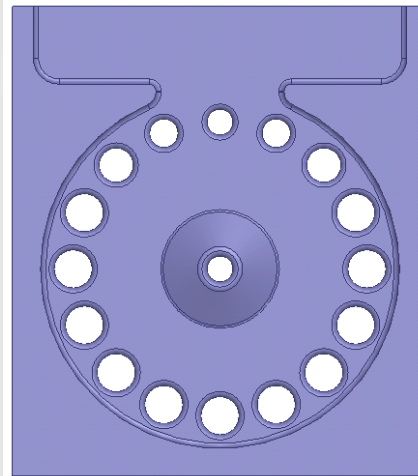


By reducing the coupling holes radius closer to the coupling slot the problem is solved

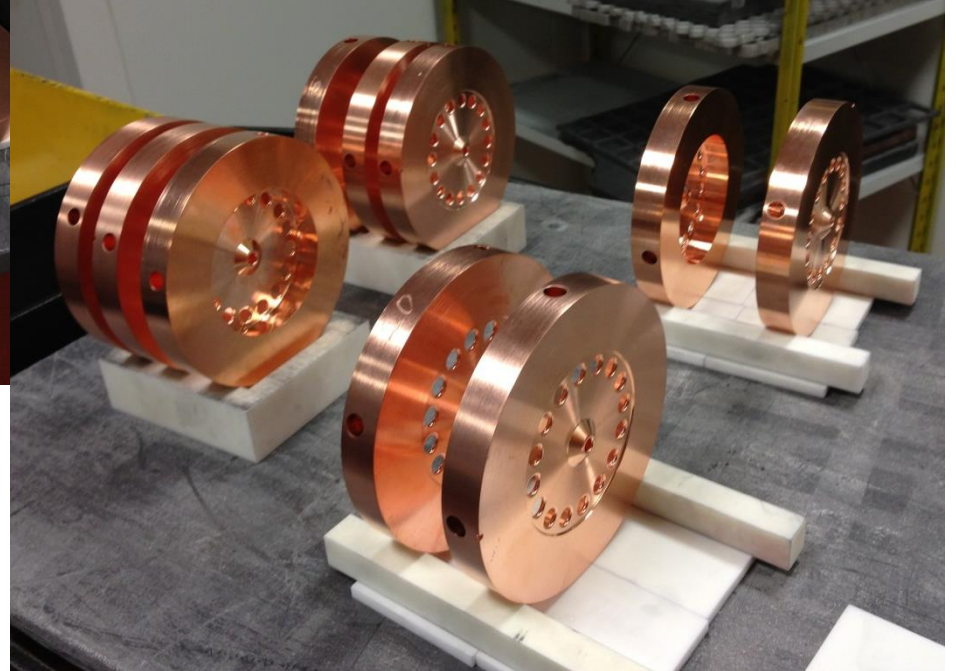
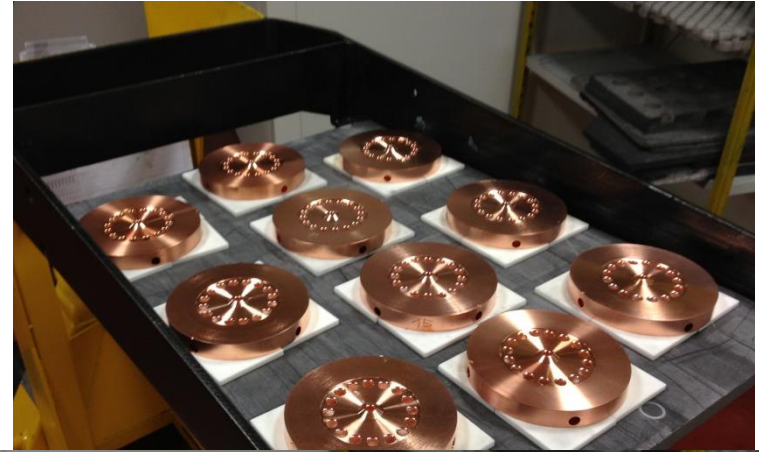
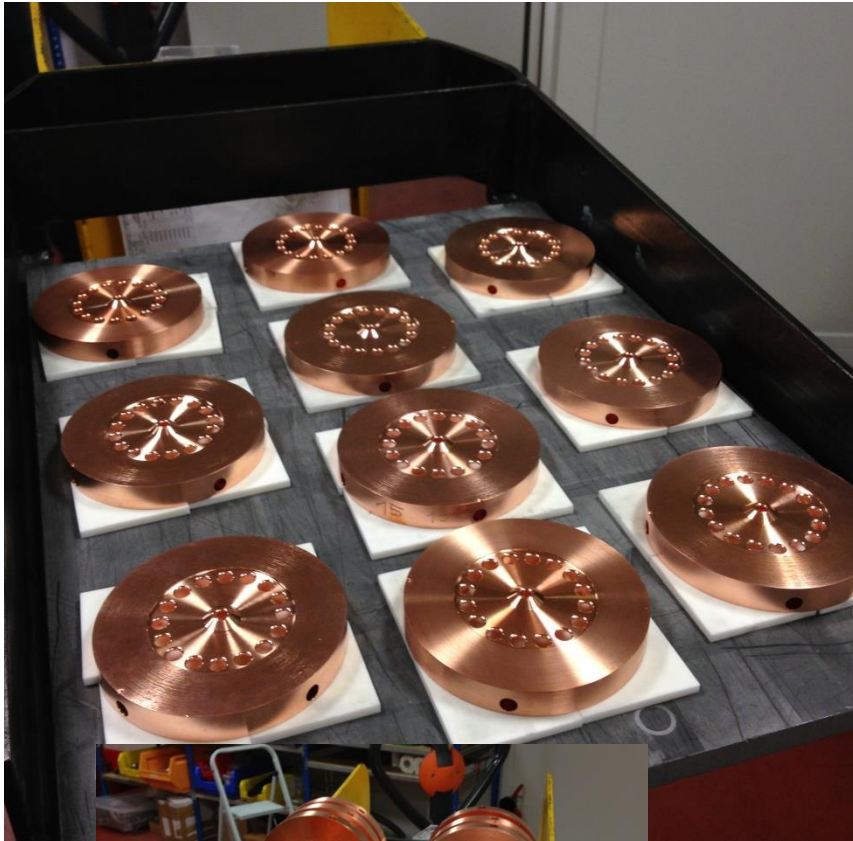
But we affect the v_g , so the E_z



- Particular effort dedicated to the input coupler design
- Asymmetric design of the coupling hole radii to compensate for local enhancement of S_c



Thermal Test at Bodycote



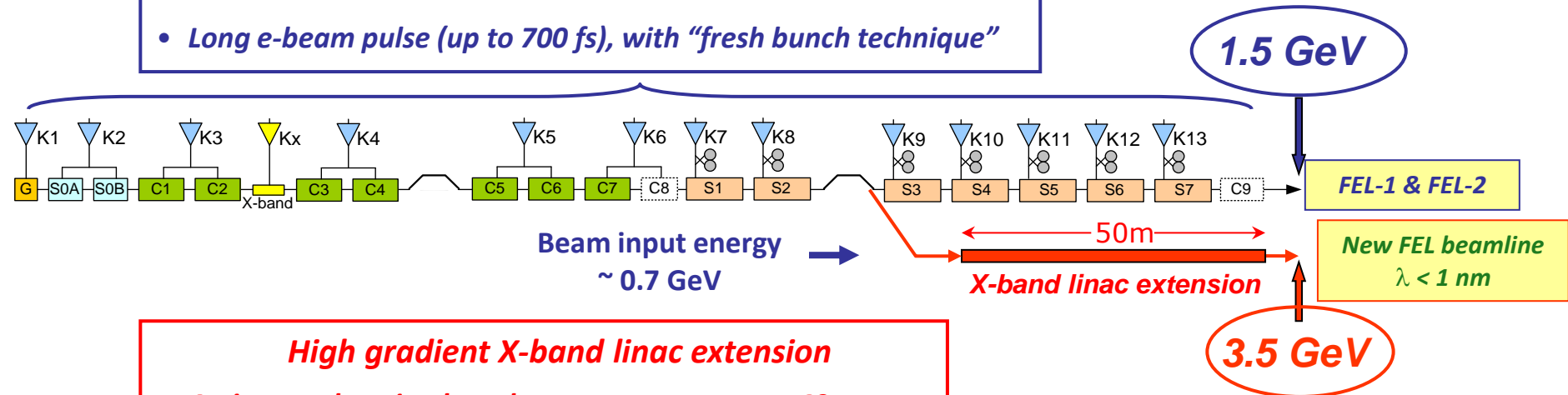
FERMI@Elettra: present layout and energy upgrade



FERMI current layout and performance

- E_{beam} up to 1.5 GeV
- FEL-1 at 80-10 nm and FEL-2 at 10-4 nm
- Long e-beam pulse (up to 700 fs), with “fresh bunch technique”

More details in MOPP023



High gradient X-band linac extension

- Active accelerating length **40 m**
- Accelerating gradient **70 MV/m**
- Beam energy gain **2.8 GeV**
- Injection energy **0.7 GeV**

New FEL beamline expected performance	
Undulator period	30 mm
Undulator parameter	1
Fundamental wavelength	0.5 nm
Peak power at saturation	5.6 GW

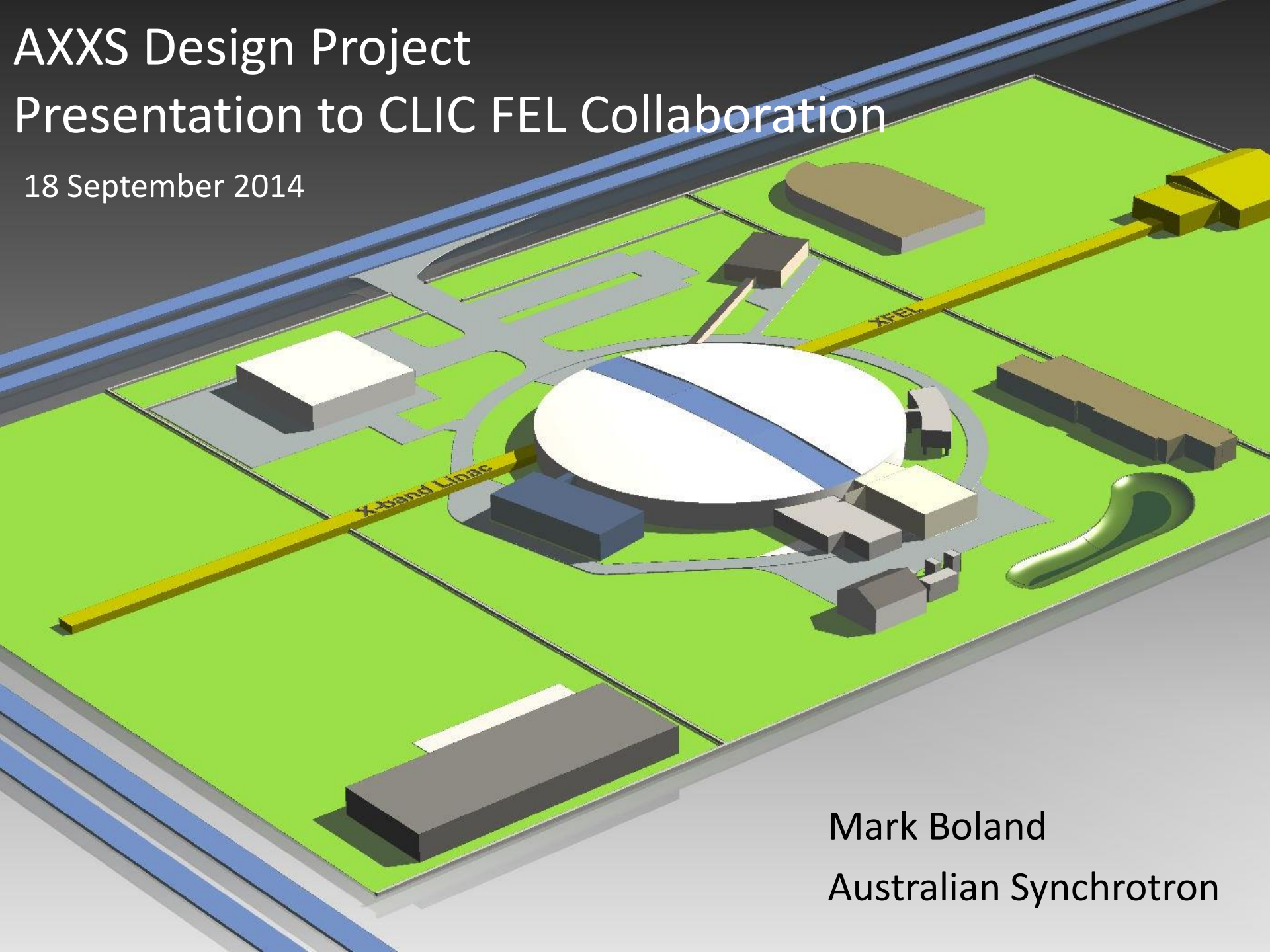
N.B. The new layout could also provide two electron beams at the same time (@25 Hz) with different energies

Shanghai Photon Science Center at SINAP



AXXS Design Project Presentation to CLIC FEL Collaboration

18 September 2014



Mark Boland
Australian Synchrotron



Horizon2020 application for X-band XFEL



LIST OF PARTICIPANTS

Research and Innovation actions
Innovation actions

Participant No	Participant organisation name	Short name	Country
1 (Coordinator)	Elettra – Sincrotrone Trieste S.C.p.A.	ST	Italy
2	CERN - European Organization for Nuclear Research	CERN	Switzerland
3	Uniwersytet Jagiellonski	UJ	Poland
4	Science and Technology Facilities Council	STFC	United Kingdom
5	Shanghai Institute of Applied Physics, Chinese Academy of Sciences	SINAP	China
6	VDL ETG Technology & Development B.V.	VDL	Netherlands
7	Universitetet i Oslo	OSLO	Norway
8	Institute of Accelerating Systems and Applications	IASA	Greece
9	Uppsala Universitet	UU	Sweden
10	Australian Synchrotron	ASLS	Australia
11	Ankara University Institute of Accelerator Technology	AU-IAT	Turkey
12	Lancaster University	ULANC	United Kingdom

proposal full title	X-band technology for FELs
proposal acronym	XbFEL
type of funding scheme	H2020 ; Funding scheme RIA: Research and Innovation actions – innovation actions ; proposal ID: SEP-210171536
work programme topic addressed	Topic: INFRADEV-1-2014 : CALL IDENTIFIER H2020-INFRADEV-1-2014-1
name of the coordinating person	Gerardo d’Auria Project leader X-band systems for FERMI@Elettra project, at Elettra - Sincrotrone Trieste S.C.p.A.



Conclusions



CLIC-developed X-band and high-gradient technology have enabled significant increases in accelerator performance.

There is the real possibility of seeing the technology implemented in projects in the near future, which we hope will launch a virtuous circle of further development, lower cost and further use.