

On line radiation monitoring in the LHC tunnel and underground areas with SEU counters, RADFETs and PIN diodes

T. Wijnands TS/LEA, C. Pignard AB/CO

Acknowledgements :

RADWG members, ESA, JPL, Radiation community

UCL – Louvain La Neuve, PSI –Villingen, Schering (CIS-BIO International), CEA Valduc

CERN Radioprotection group

Monte Carlo experts (FLUKA, MARS, GEANT4) at CERN and Protvino

Outline

- **Introduction**
- **Motivation**
- **Radiation fields around the ring**
- **Monitoring system**
- **Radiation Monitoring Board**
- **Radiation Sensors**
- **Results from 2004 campaign**

Introduction

Radiation Hazards for the LHC machine :

- Large amount of electronic systems in the LHC tunnel (~12.000 crates) and underground areas under irradiation
- All designs are based on COTS components with variable radiation tolerances
- Prediction of radiation along the ring is based on theoretical models and Monte Carlo codes
- Shielding will be installed in some areas but predicted shielding efficiency may not be achieved



— EXAMPLE —

QUENCH PROTECTION SYSTEM :

- Quench Detectors (2100 Units)
- Acquisition and monitoring
- Quench Heater Power converters (6200 Units)

REQUIRED MINIMUM RADIATION TOLERANCE :

- TID : 200 Gy
- NIEL : 1×10^{12} 1 MeV equivalent neutrons/cm²
- Single Event Upset free at 1×10^{11} hadrons/cm²

Courtesy : R. Denz (LHC/ICP)

Radiation Monitoring - Motivation

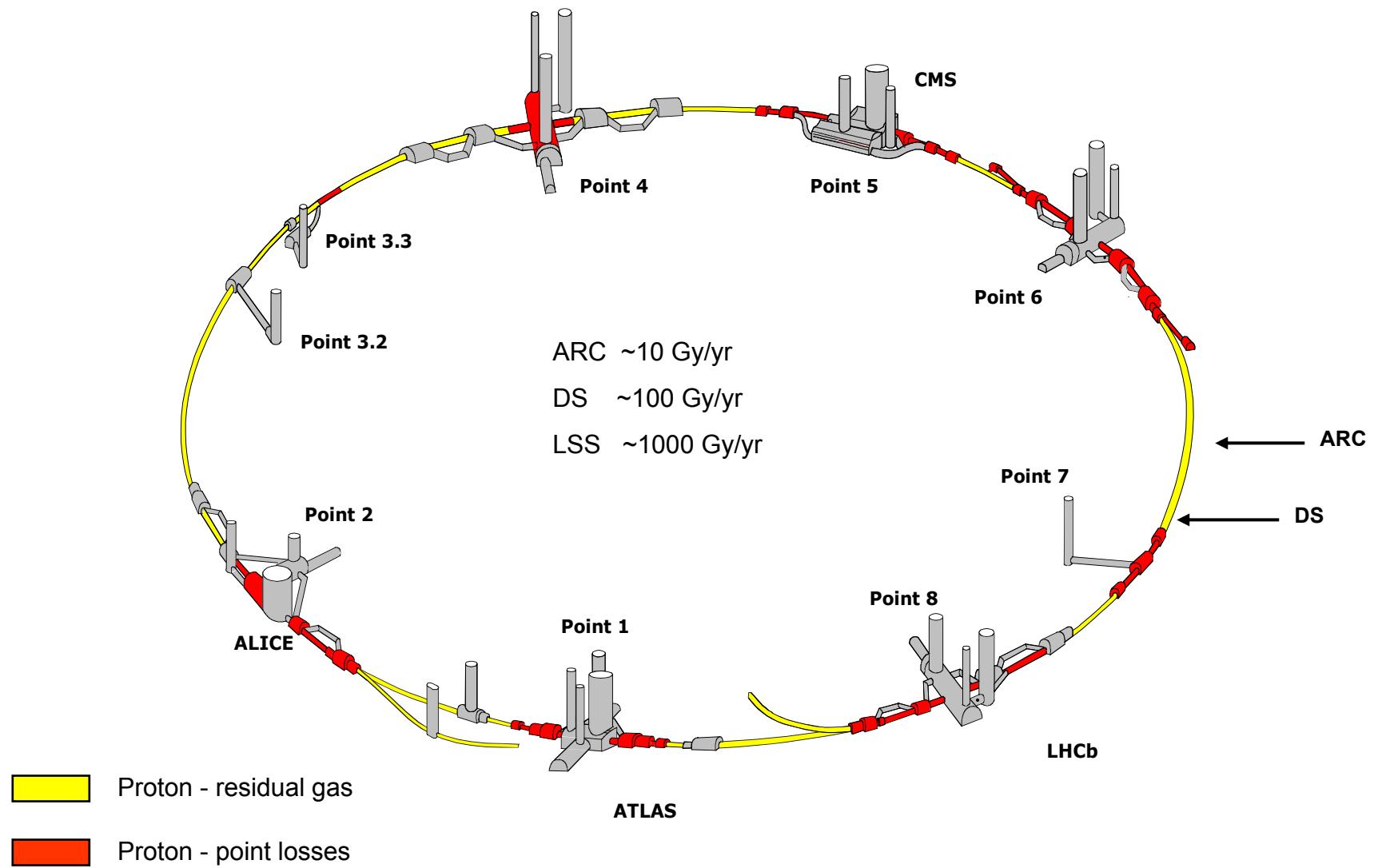
There is a **considerable uncertainty** on the radiation environment in the tunnel and on the radiation tolerance of equipment.

The radiation monitoring system will help to **reduce this uncertainty by providing an early warning** as the radiation levels at the location of the equipment increase.

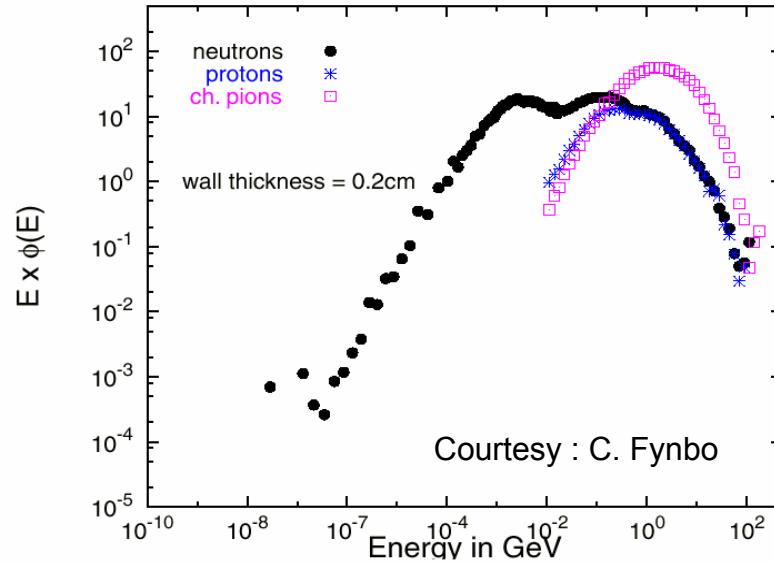
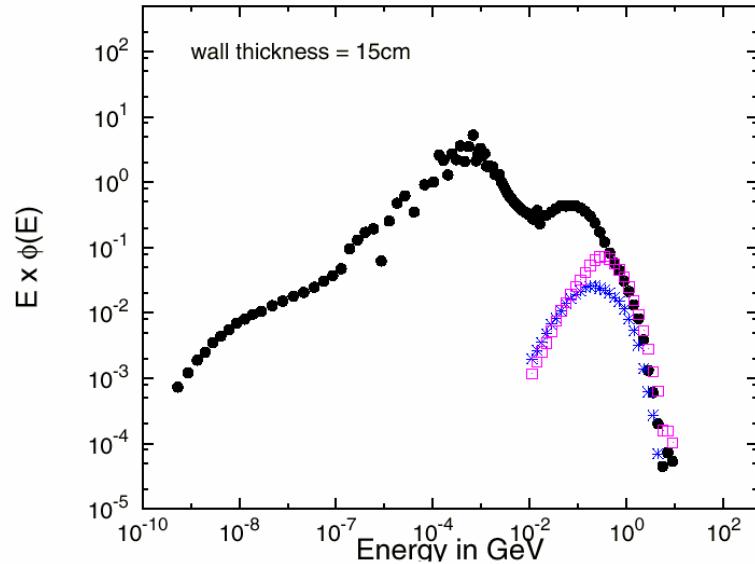
During circulating beam in LHC :

- ➔ Monitor degradation of electronics due to radiation when beam “on”
- ➔ Detect instantaneous failures caused by radiation (SEEs) instead of by normal MTBF :
 - Propose appropriate radiation tolerant components in case of radiation induced failures
 - Propose appropriate radiation test for upgraded electronics designs before installation in the machine
- ➔ Anticipate replacement of electronics that degraded due to cumulative radiation damage effects
- ➔ Cross check FLUKA/MARS/GEANT4 simulation results
 - Dynamic pressure in ARCs in coast, after quench, ...
 - “Radiation flash”, collimation, radiation in RRs due to collision products, ...
- ➔ Measure shielding efficiency – confirm staged implementation

Radiation levels - global distribution



Radiation Levels : fluence to dose ratios



1 year in ARC :

Dose : 10 Gy

1 MeV eq. neutrons : $5 \times 10^{10} \text{ cm}^{-2}\text{Gy}^{-1}$

Hadrons ($E > 20$ MeV) : $3 \times 10^9 \text{ cm}^{-2}\text{Gy}^{-1}$

1 year in DS :

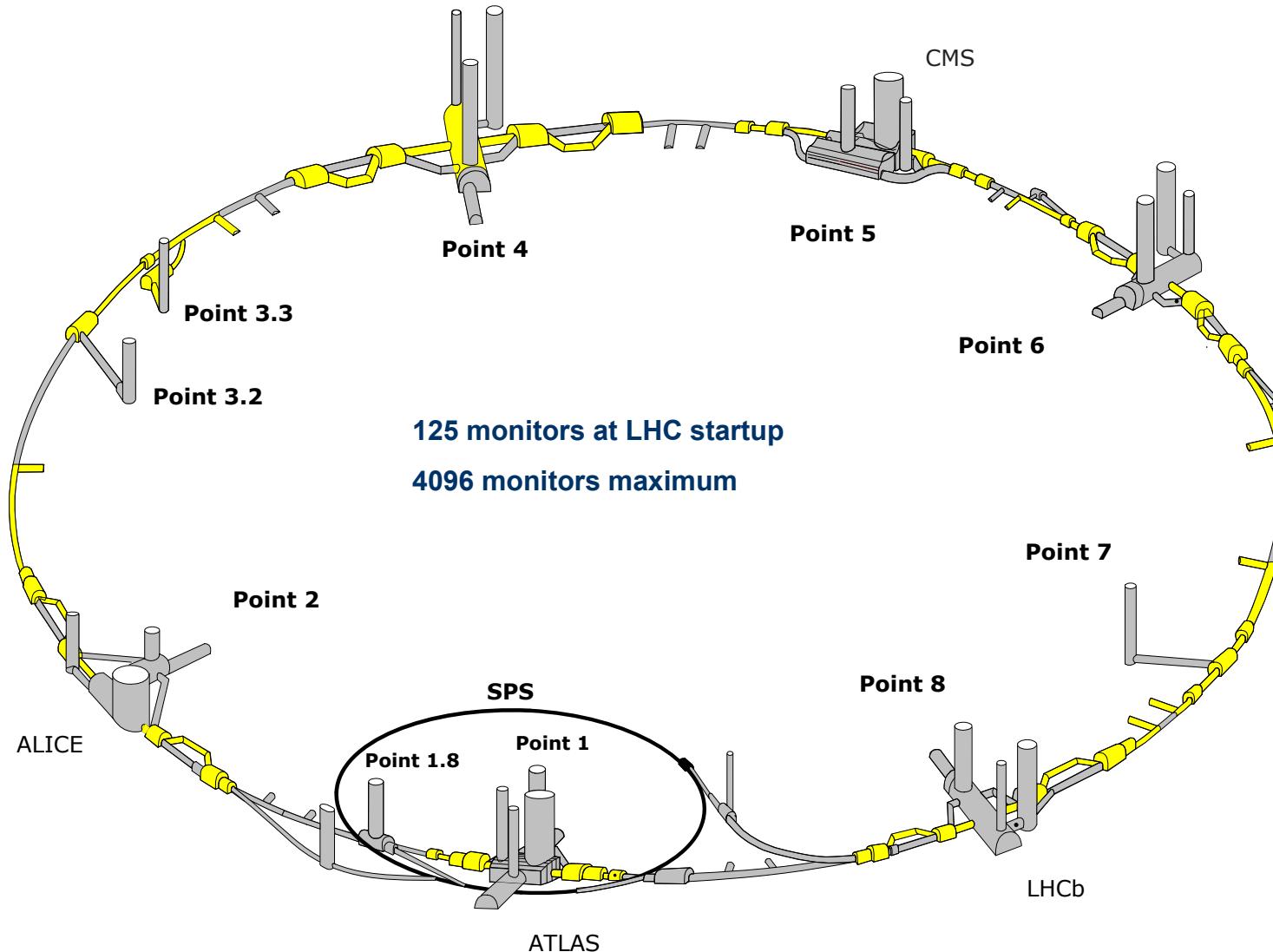
Dose : 100 Gy

1 MeV eq. neutrons : $6 \times 10^{10} \text{ cm}^{-2}\text{Gy}^{-1}$

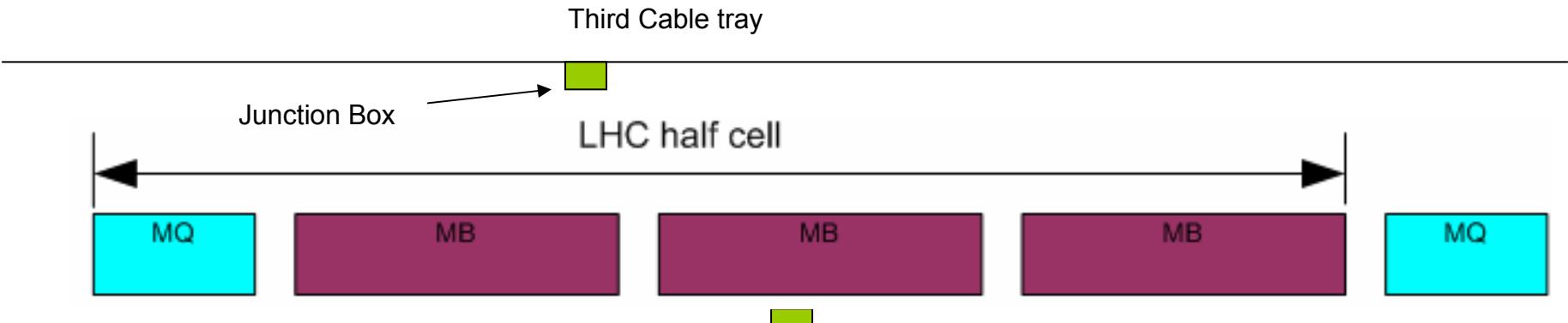
Hadrons ($E > 20$ MeV) : $4 \times 10^9 \text{ cm}^{-2}\text{Gy}^{-1}$

Fluence to dose ratios are similar !

Radiation monitoring system



Location of Junction box and monitors - ARC



Junction box with signal cabling in ARC

Radiation Monitor

Can be placed at max **25 meters** from junction box

Any location within half cell (max 32 per half cell)



CBWS Version 3.0

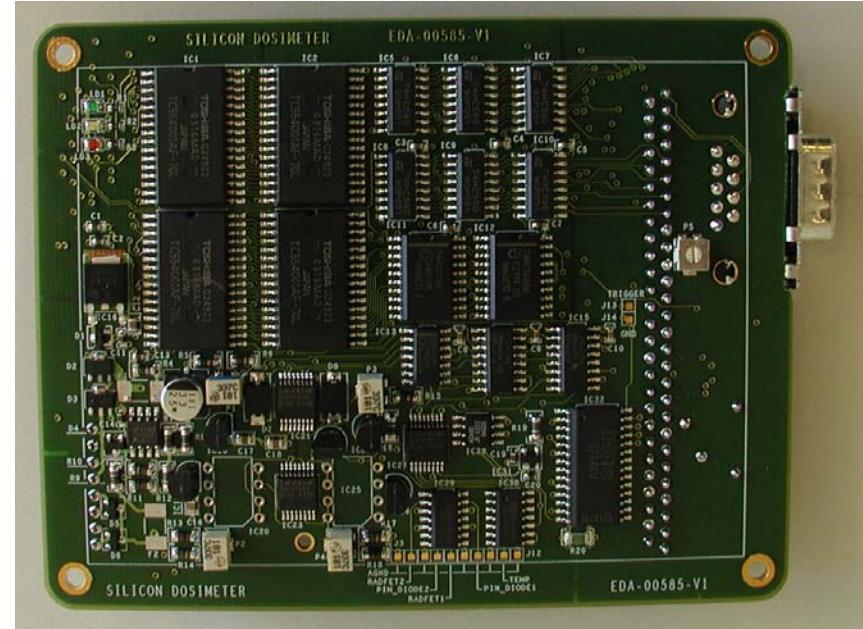
Aluminum casing with cover and sides partially removed

Size : 11 x 9 x 5 cm

(i.e medium sized cigar box)

Radiation Monitoring board

- ➔ Radiation tolerant design (200 Gy)
- ➔ Remote readout via WorldFIP at 1 Mbit/s
- ➔ Up to 100 Hz Measurements of
 - Dose, Dose rate
 - 1 Mev Eq. Neutrons fluence
 - Hadron ($E > 20$ MeV) flux and fluence

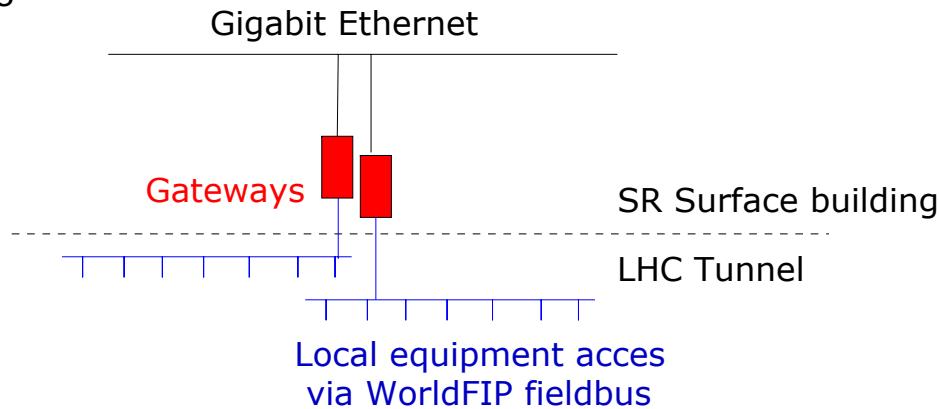


V3.1 Prototype Radiation Monitor

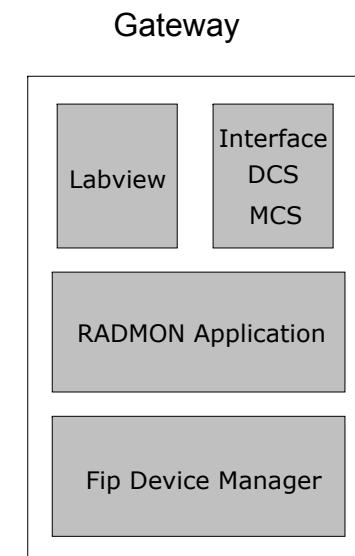
Development time : 3 years - first pre-series expected Q3 2005

Radiation Monitoring board - architecture

Pt 1..8



- ➔ Gateways are standard Industrial PCs
- ➔ 1 Gateway - 1 Fip segment
- ➔ 2 Gateways per point – 16 in total for LHC tunnel
- ➔ Linux or LynxOS Operating system
- ➔ Fip Designer and Labview for equipment tests
- ➔ Interface DCS/MCS to be provided by user group



Radiation Sensors

→ Dose sensor : RADFET

- Measure trapped charge in gate oxide
- ΔV at constant current proportional to **Dose**
- Insensitive to neutrons, high energy hadrons



→ Hadron sensor : Toshiba TC554001AF

- Measure radiation induced voltage spikes over a reversed biased p-n junction
- Number of “0-1 or 1-0” in SRAM direct proportional to the **hadron fluence ($E > 20$ MeV)**
- Insensitive to dose, low energy hadrons



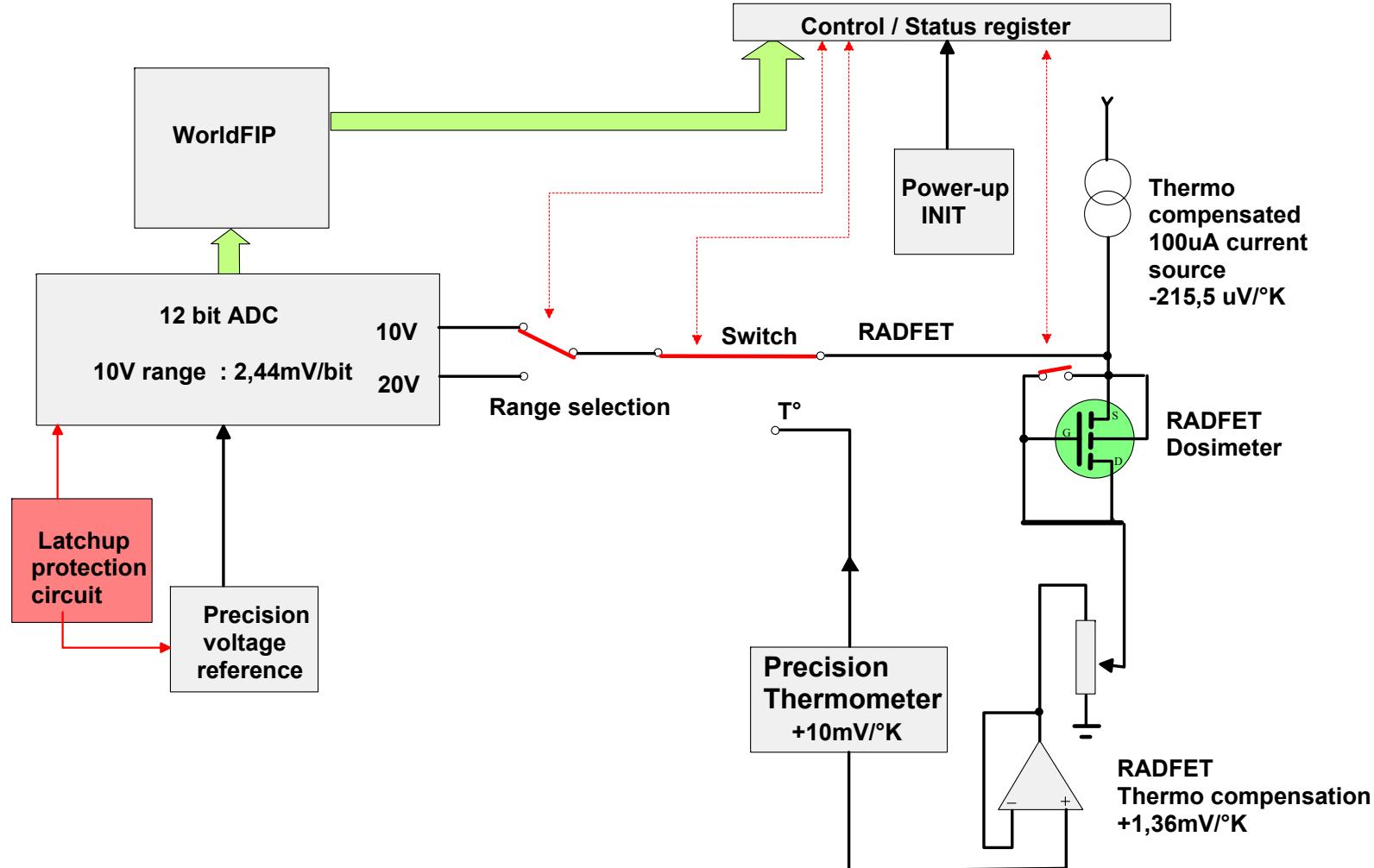
→ Neutron sensor : SIEMENS BPW34

- Measure conductivity variation at high forward injection
- ΔV at constant current proportional to **1 MeV eq. n**
- Insensitive to dose, high energy hadrons



SIEMENS BPW34

RADFET – bloc diagram

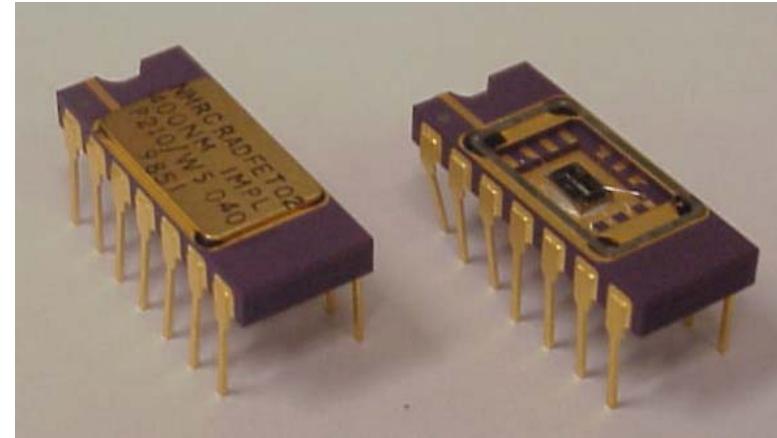


RADFET- manufactures and types

3 manufacturers – 7 different types

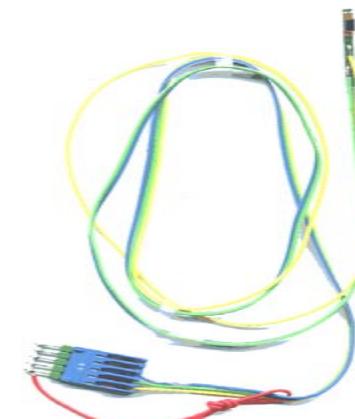
Manufacturer A :

- 100 nm, 400 nm Implanted, 1 µm Implanted
- Four Radfets per chip
 - two 300/50 devices
 - two 690/15 devices
- Die size 1 mm x 1 mm
- 250 mm Kovar lid (Ni, Co, Fe)



Manufacturer B :

- 100 nm, 250 nm, 500 nm
- Two Radfets per chip
- Epoxy plastic lid



Manufacturer C :

- 940 nm
- Die size 1 mm x 1 mm
- Opaque epoxy resin lid

RADFET- readout protocols

Readout protocols are not unique :

Manufacturer A :

- Readout 30 s after power switching
- Readout current 10 or 100 μ A
- Recommends several AD conversions

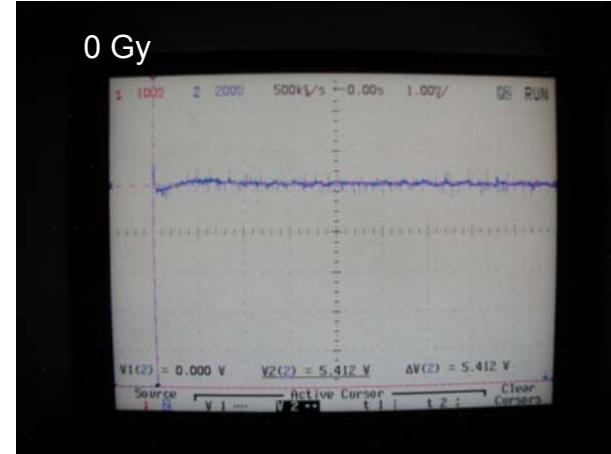
Manufacturer B :

- Readout after ‘several seconds’
- Readout current 10, 50 or 100 μ A

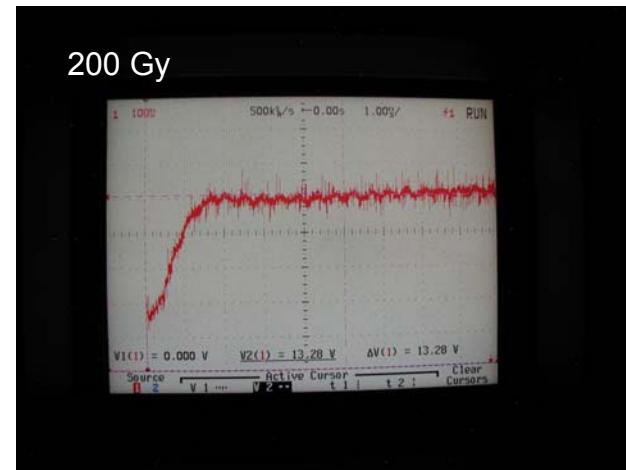
Manufacturer C :

- Readout after 2 or 4 seconds
- Readout after 10 or 20 seconds is identical
- Readout current 40, 90 or 160 μ A

Current rise time increases with dose !



500 nm Radfets from manufacturer B



RADFET- variations in temperature

Temperature coefficients (for non irradiated devices)

Manufacturer A :

- 100 nm : -1.2 mV per °C
- 400 nm : -1.0 mV per °C
- 1 μm : -1.6 mV per °C

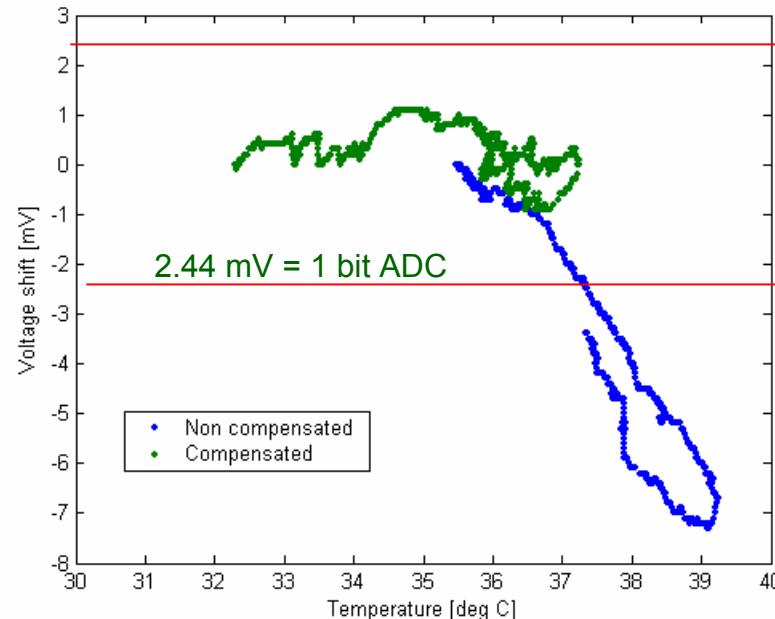
Manufacturer B :

- 100 nm : -0.66 mV per °C
- 250 nm : -1.13 mV per °C
- 500 nm : -1.34 mV per °C

Manufacturer C :

- 940 nm : -3.32 mv per °C

Manufacturer A – RADFET 1000 nm
(non irradiated device)

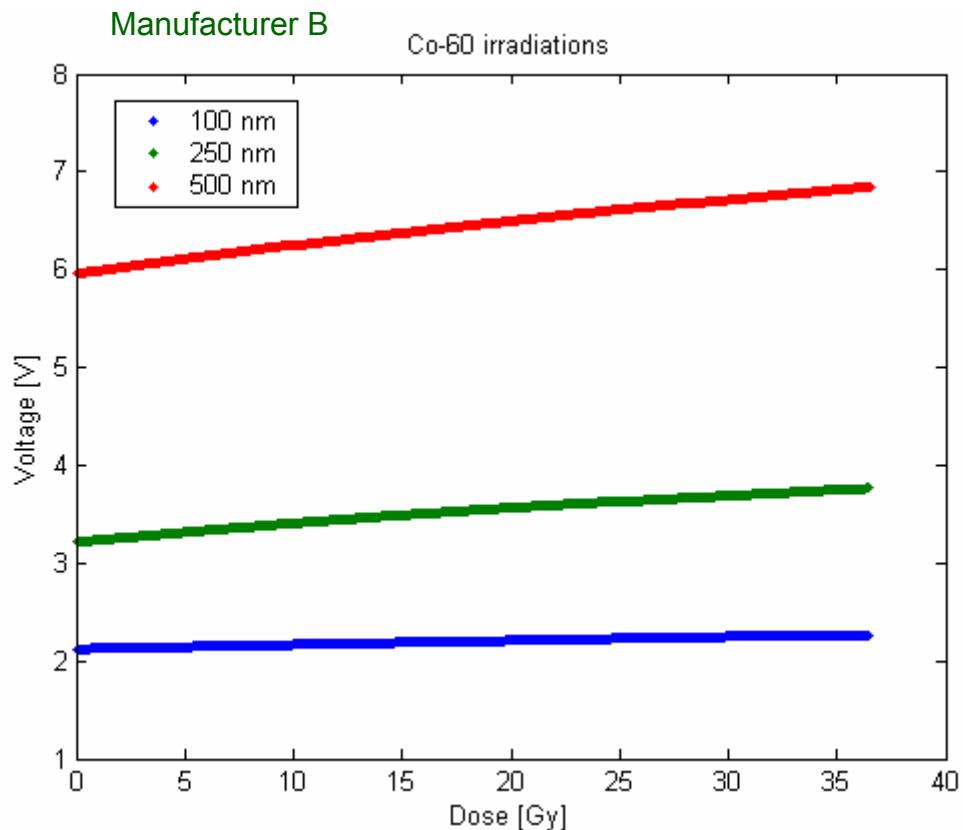


In practice :

ΔT is very small (self heating of transformers dominates)

RADFET- Co-60 irradiation

PAGURE Irradiator
CEA Saclay



Sensitivity :

Manufacturer A :

- 100 nm : ?
- 400 nm : 80 mV per Gy
- 1 μ m : ?

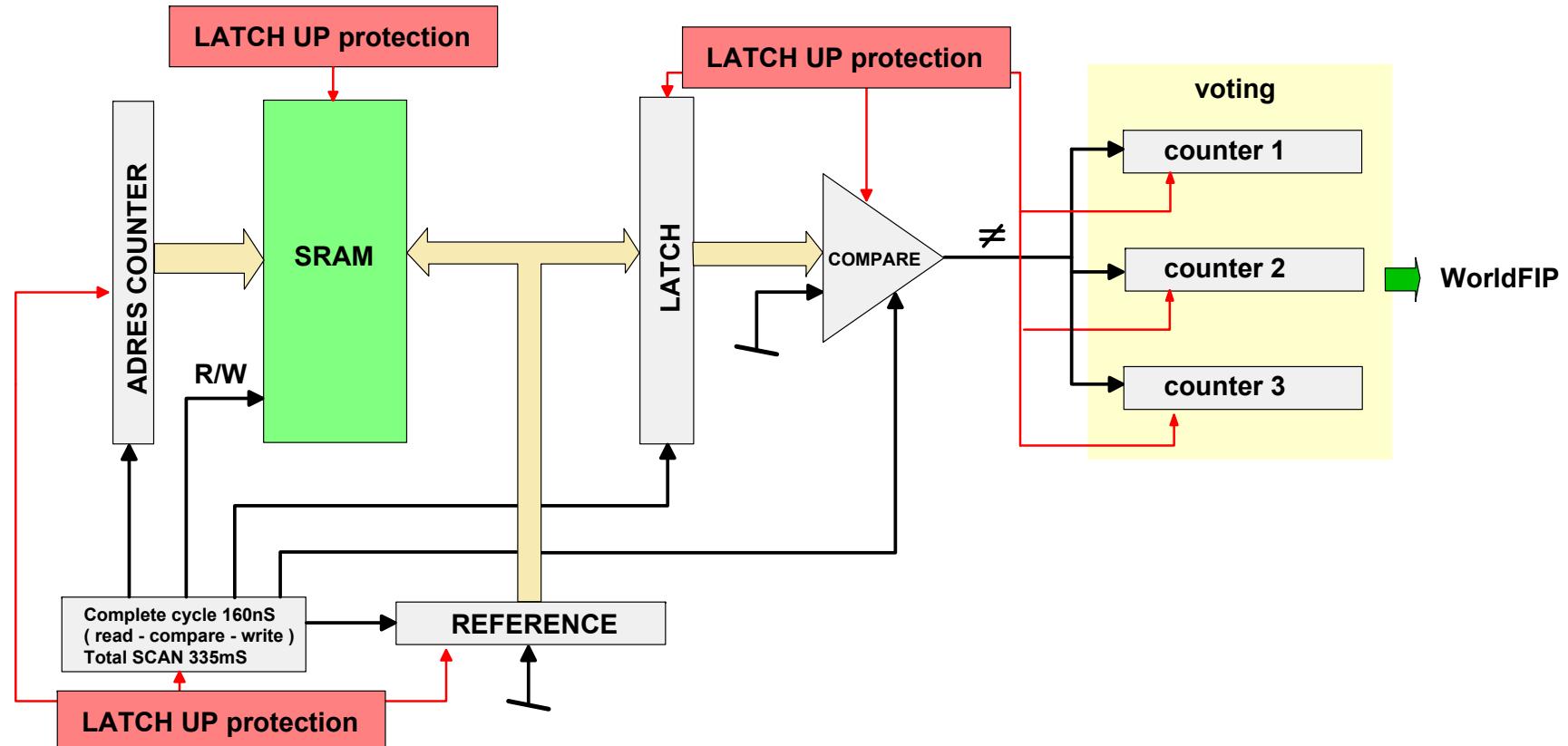
Manufacturer B :

- 100 nm : 5 mV per Gy
- 250 nm : 15 mV per Gy
- 500 nm : 25 mV per Gy

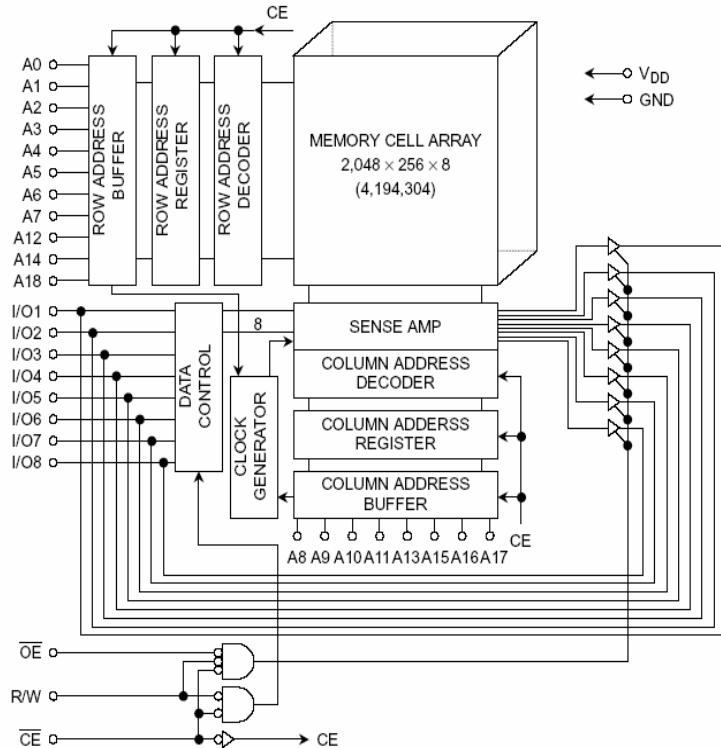
Manufacturer C :

- 940 nm : 120 mV per Gy

SEU counter – bloc diagram



SEU counter - Toshiba TC554001AF-70L



Toshiba TC554001AF-70L

Characteristics :

- 0.4 μm technology
- 3 – 5 V operation
- 4 Mbit (524288 words x 8 bits)
- grid arrangement 8192 x 512
- min cycle time 70 ns

Heavy Ion Radiation tolerance (0.5 μm):

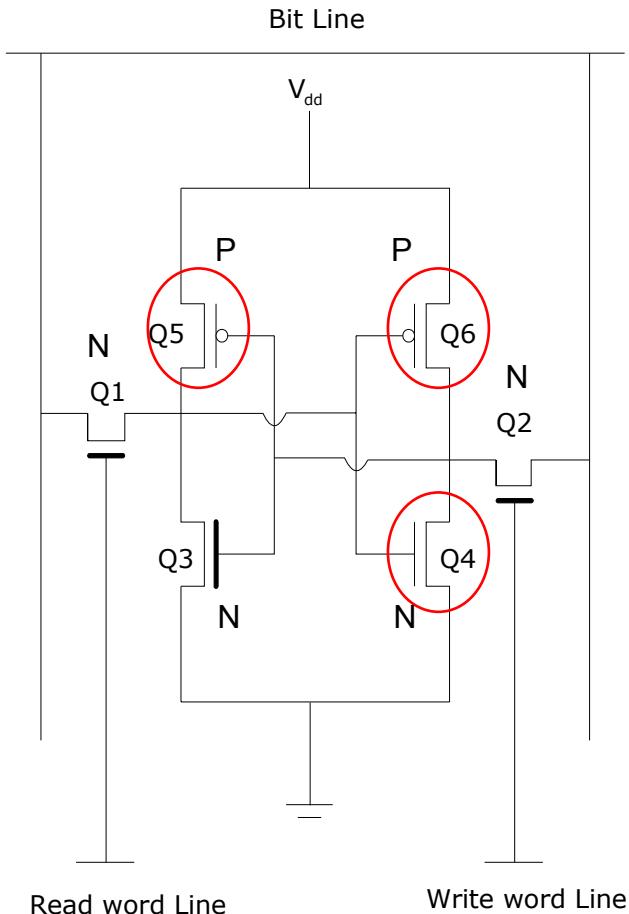
- Latch up threshold < 37 Mev.cm²/mg
- SEU threshold < 1.7 MeV.cm²/mg
- No Multiple Bit Upsets
- Cross section 0->1 equal to 1->0
- No frequency effect at 1.25 MHz

Neutron Radiation tolerance :

- 0.4 μm identical to 0.5 μm
- no latch up at $E_n = 180$ MeV

Ref. : Esa/Estec QCQ9956S-C
C. Sanderson, RADECS 2000

SEU counter - SEUs in a 6 T SRAM cell 0.4 μm



Asymmetric SRAM cell :

- 3 – 5 V operation
- 3 TFTs, 3 bulk transistors
- Read at 3 V if $\beta(Q3)/\beta(Q1) > 3.0$
- Write at 3 V if $\beta(Q4)/\beta(Q2) < 0.1$

Effect of lowering the bias V_{dd}

- SEU sensitivity **increased**
- TID is **increased** (writing becomes more difficult because $\beta(Q4)/\beta(Q2)$ increased)

$$Q_{crit} = C_{node} V_{dd} + I_{restore}/f$$

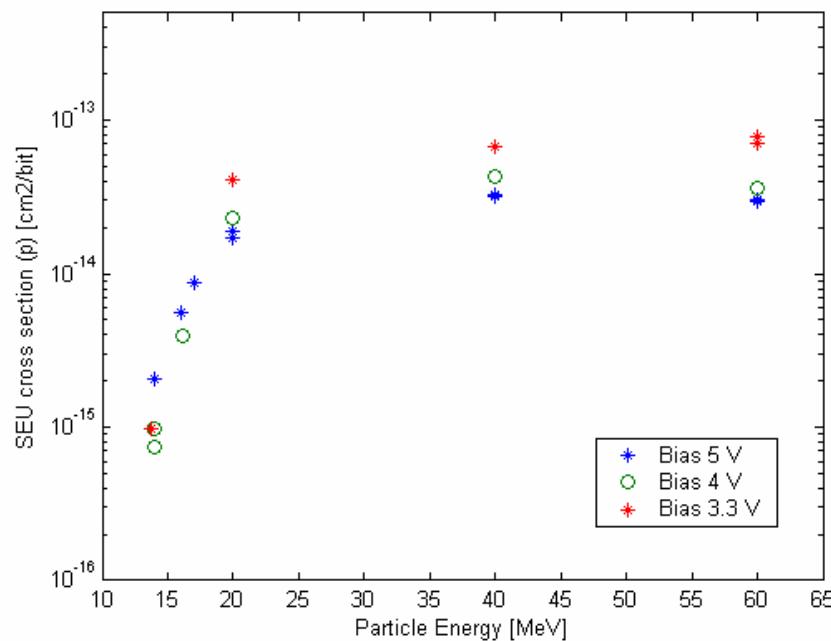
- Q_{crit} = radiation induced charge
 C_{node} = capacity of the node
 $I_{restore}$ = current restoring transistor
 f = frequency of event

SEU counter - proton cross sections

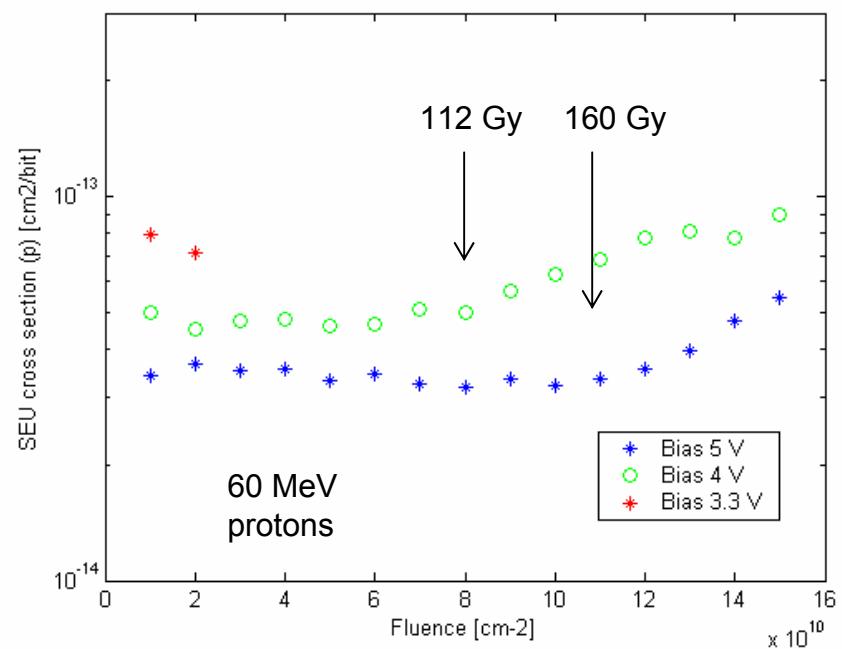
CYCLONE - UCL Louvain la Neuve

OPTIS Facility - PSI Villingen

Toshiba TC554001 AF



Toshiba TC554001 AF



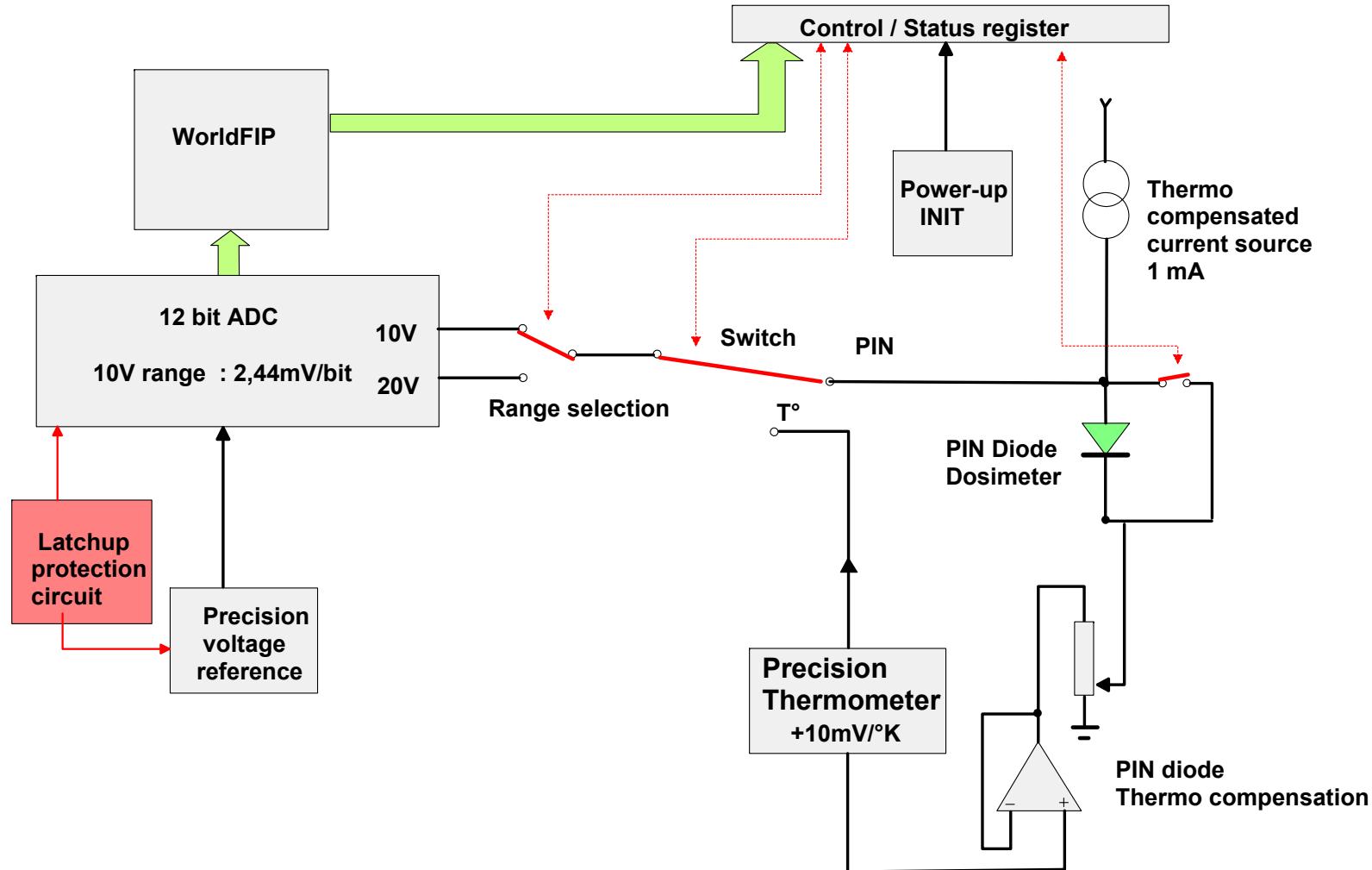
SEU cross section :

- 3 - 8 x 10⁻¹⁴ cm⁻²/bit depending on bias
- Identical to neutron cross sections
- No latch up

Cumulative effects :

- Sensitivity increased at higher dose (but can be used up to 200 Gy)
- Certain bits stuck at "0" after ~160 Gy (but can be annealed out at 100 °C – 4hrs)

Pin Diode – bloc diagram



PIN diode – Siemens BPW34 FS

Characteristics :

- Silicon PIN Photodiode
- Standard off-the-shelf
- Die size 2.65 x 2.65 mm
- Thickness 0.3 mm
- Temperature coef. : 2.4 mV per °C

Readout protocol :

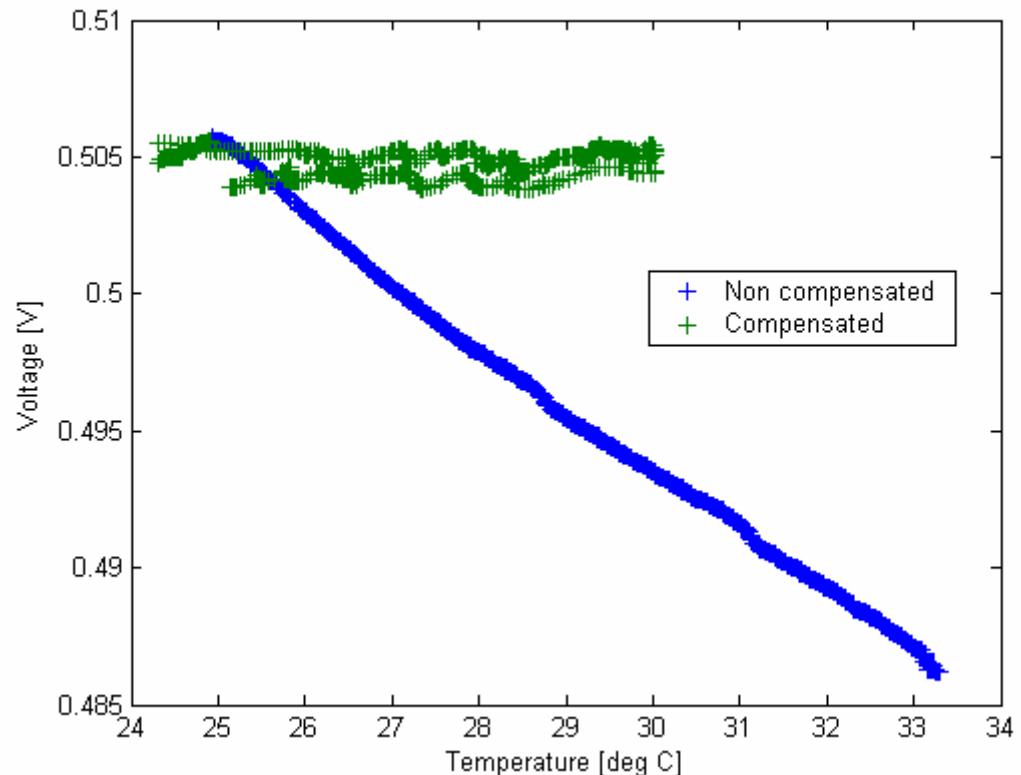
- Readout current 1 mA
- Measure ΔV after 5 ms
- Zero Temperature Coefficient

Neutron response :

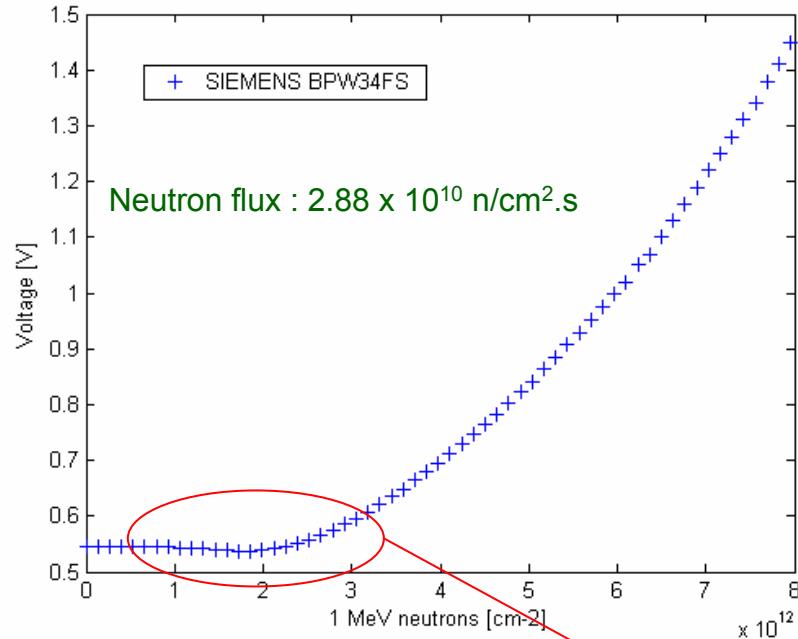
- Linear response $10^8\text{-}10^{12}$ neutrons/cm²

Ref. : CERN-TIS-CFM/IR/92-09 September 1992

SIEMENS BPW34FS
(non irradiated device)



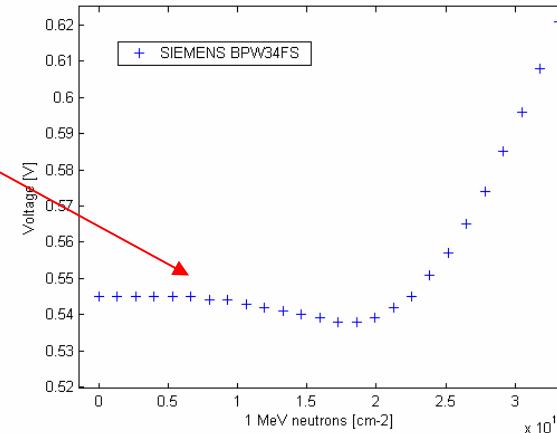
PIN diode – 1 MeV neutron response



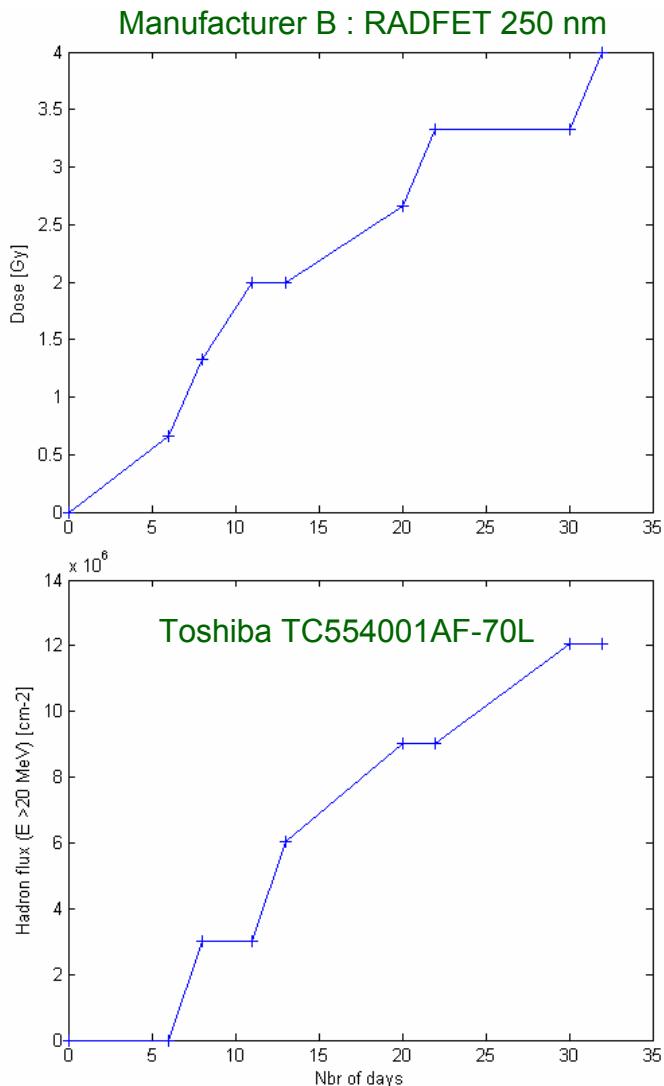
Calibration run with 1 MeV neutrons :

- High flux operation
- Calibration : 9.1×10^{10} neutrons per mV
- No data available below $1 \times 10^{10} \text{ n/cm}^2$
- Annealing at room temperature small

Delicate experiment
Requires additional study to increase sensitivity

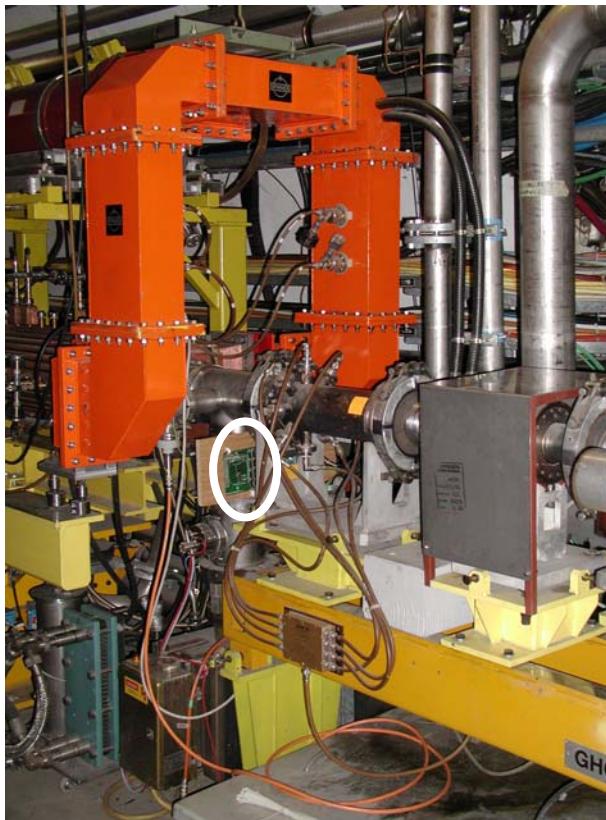


Results SPS campaign 2004 – SPS ring BA3



Acknowledgements : U. Wehrle, T. Boll

RADWG-RADMON day – 1 December 2004

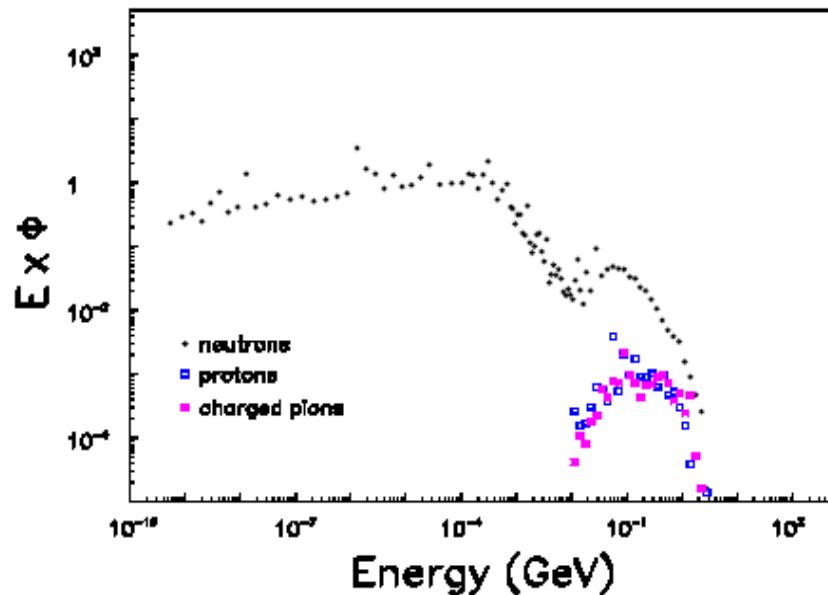


Radiation Field in SPS –BA3 close to RF :

- Dominated by e- and γ
- Fluence : dose ratio = $3.5 \times 10^6 \text{ h/Gy}\cdot\text{cm}^{-2}$
- ~1000 times less compared to LHC

T. Wijnands TS/LEA, C. Pignard AB-CO

Results SPS campaign 2004 - LHC Test Facility (TCC2)

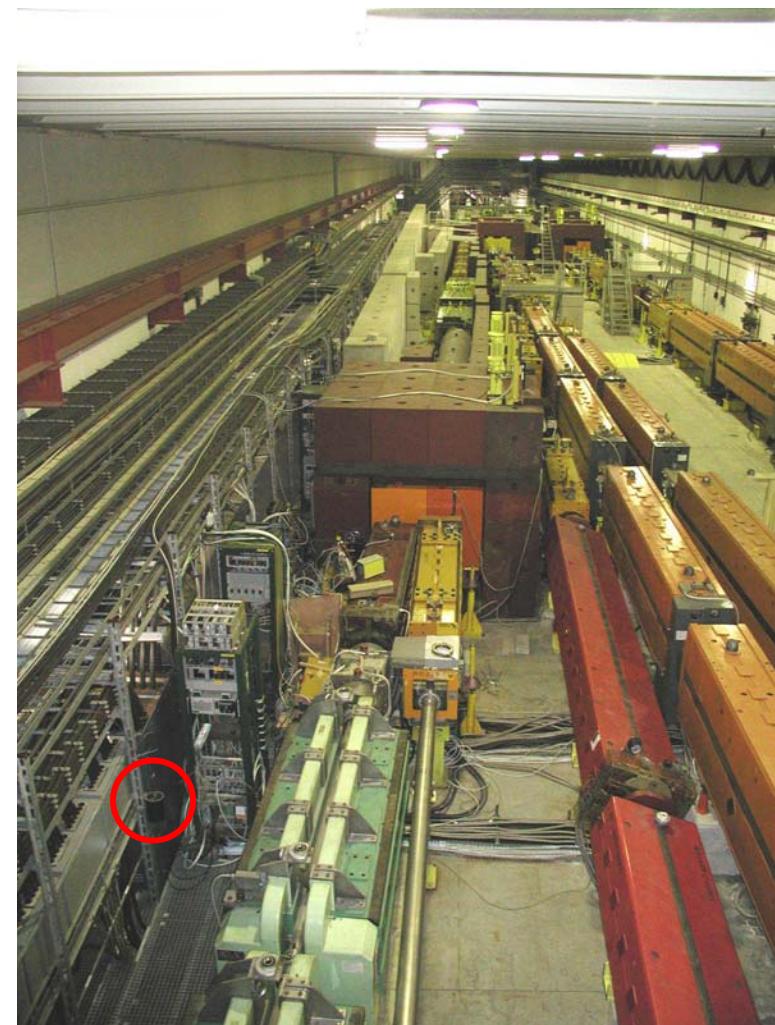


LHC Radiation Test Facility (TCC2)

Dose rate	1 to 20 Gy per day
1 MeV neutrons	$8 \times 10^{10} \text{ cm}^{-2}\text{Gy}^{-1}$
20 MeV hadrons	$4 \times 10^9 \text{ cm}^{-2}\text{Gy}^{-1}$

LHC ARCs

Dose rate	10 Gy per year
1 MeV neutrons	$5 \times 10^{10} \text{ cm}^{-2}\text{Gy}^{-1}$
20 MeV hadrons	$3 \times 10^9 \text{ cm}^{-2}\text{Gy}^{-1}$



Results SPS campaign 2004 – LHC test facility (TCC2)

Dosimeters available :

- Ionisation chambers (2 different types)
- Scintillator probe
- Alanine passive dosimeter

Alanine ($C_3H_7NO_2$) & RPL (passive dosimeters)

- Measures only during beam on



Eberline FHT191 N Ionisation chamber

- Energy range 35 keV ... 7 MeV
- Pressurized chamber with N_2
- Dose rate measurement from 10 nSv/h up to 10 Sv/h
- Suited for pulsed radiation fields
(short response time)

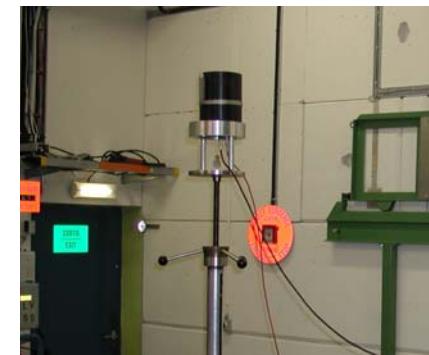


Automess Dose Rate Meter 6150AD6

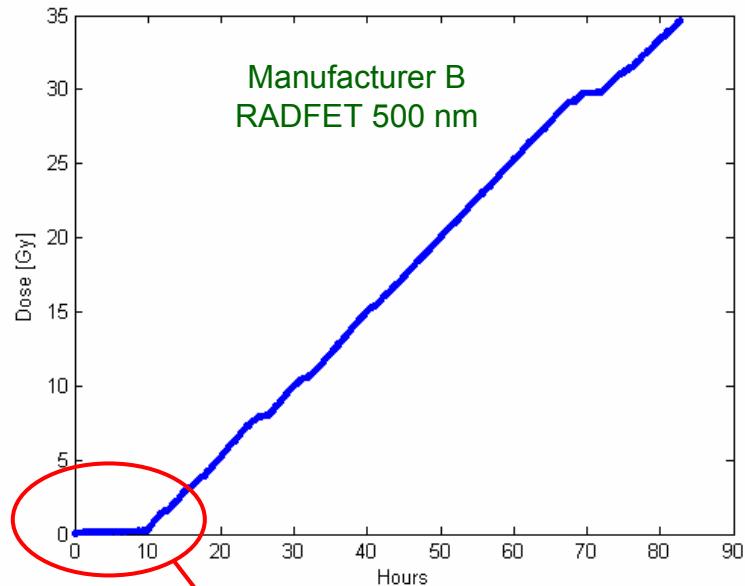
- Energy range: 60 keV - 1.3 MeV
- Dose rate measurement from 0.01 μ Sv/h - 9.99 mSv/h
- Only for RP purposes (beam off)

PMI – Ionisation chamber

- Calibrated with ^{137}Cs
- Dose rate measurement from 1 μ Sv/h
- Not designed for pulsed radiation fields
(long response time)

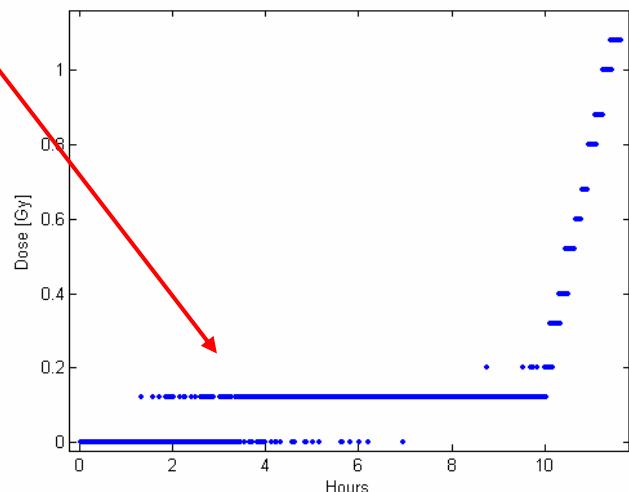


Results SPS campaign 2004 – Dose in TCC2



Dose measurements :

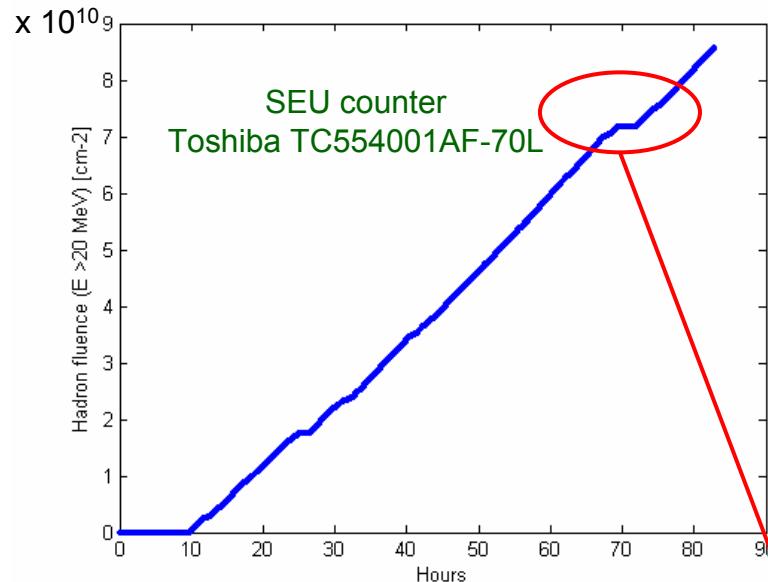
- 137 Gy [Si] : RADFET
- 93 Gy [$C_3H_7NO_2$] : Alanine
- 80 Gy [Air] : PMI Ionisation Chamber
- 102 Gy [Air] : FHT191N Ionisation Chamber



Remnant dose Rate :

~1000 times less compared to 'beam on'

Results SPS campaign 2004 – Hadrons in TCC2



Radiation Monitor Fluence measurements:

20 MeV hadrons

$3.1 \times 10^{11} \text{ cm}^{-2}$ (SEU Counter)

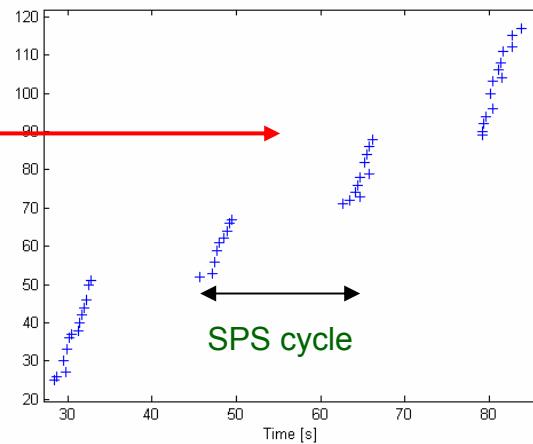
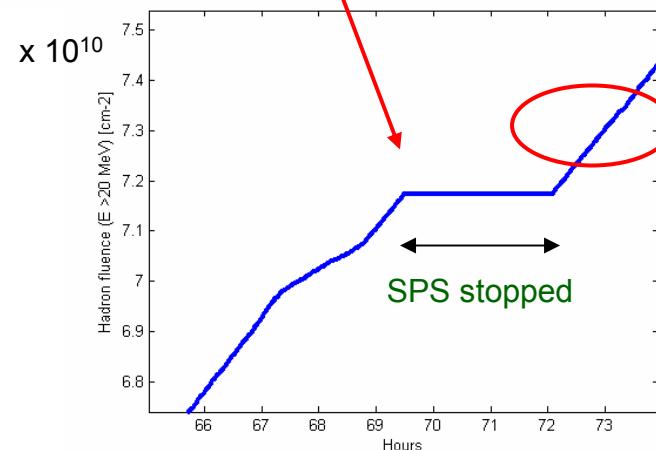
Compare Fluence : Dose ratio with simulations

20 MeV hadrons

20 MeV hadrons

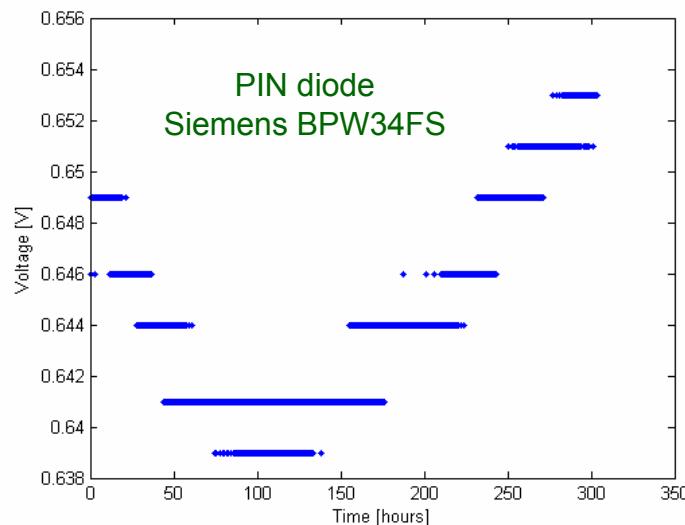
$1 \times 10^9 \text{ cm}^{-2}\text{Gy}^{-1}$ (FLUKA)

$2.3 \times 10^9 \text{ cm}^{-2}\text{Gy}^{-1}$ (Radiation Monitor)



100 Hz data acquisition !

Results SPS campaign 2004 – 1 MeV neutrons in TCC2



Radiation Monitor Fluence measurements:

1 MeV neutrons $2.5 \times 10^{12} \text{ cm}^{-2}$ (PIN diode)

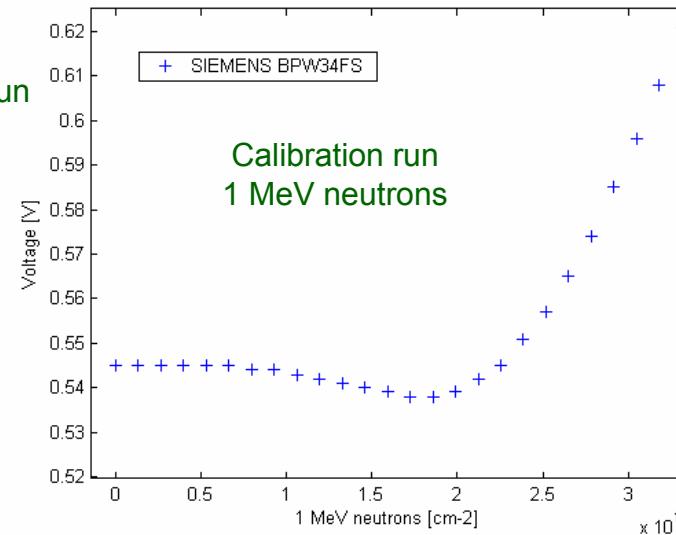
Compare measurements with simulation :

1 MeV eq. Neutrons $2 \times 10^{10} \text{ cm}^{-2} \text{Gy}^{-1}$ (FLUKA)

1 MeV eq. Neutrons $1.8 \times 10^{10} \text{ cm}^{-2} \text{Gy}^{-1}$ (Radiation Monitor)

Compare to Calibration run
with nuclear reactor

Remarkable performance !



Conclusions

What we learned in the last 5 years :

- ➔ Radiation measurements in a complex field such as that of the LHC are difficult – up to **20% error** is possible
- ➔ Good understanding of radiation damage can only be achieved by **measuring several components of the radiation field simultaneously** (not just dose)
- ➔ For the monitoring of LHC tunnel electronics : **on-line** measurements with **sub second time resolution** is required
- ➔ Cross check on a regular basis with **passive dosimeters** recommended
- ➔ Cross check with **simulated (Monte Carlo)** predictions recommended (spectra)

Specific to electronics :

- ➔ Damage from **Single Events** caused by **fast neutrons** will be our first concern in the LHC
- ➔ A radiation tolerant design for the tunnel based on COTS **takes 3 years** (including final tests)
- ➔ Don't take anything for granted