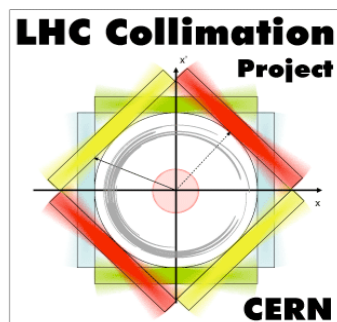


Operational Aspects: Inputs for Collimation Upgrades

S. Redaelli, BE-OP

R. Assmann, C. Bracco, BE-ABP

*Acknowledgment: Results of 2008 system commissioning
are shown on behalf of the whole collimation team.*



- ☑ Provide **feedback/inputs for the proposed collimator system upgrades** (cryo-collimators, metallic secondaries, integrated BPM's) based on the **operational experience** on:
 - *Performance of mechanical design / remote control of the system*
 - *Beam-based set-up of the collimators*
 - *Evaluation of impact on operational tolerances on imperfections*

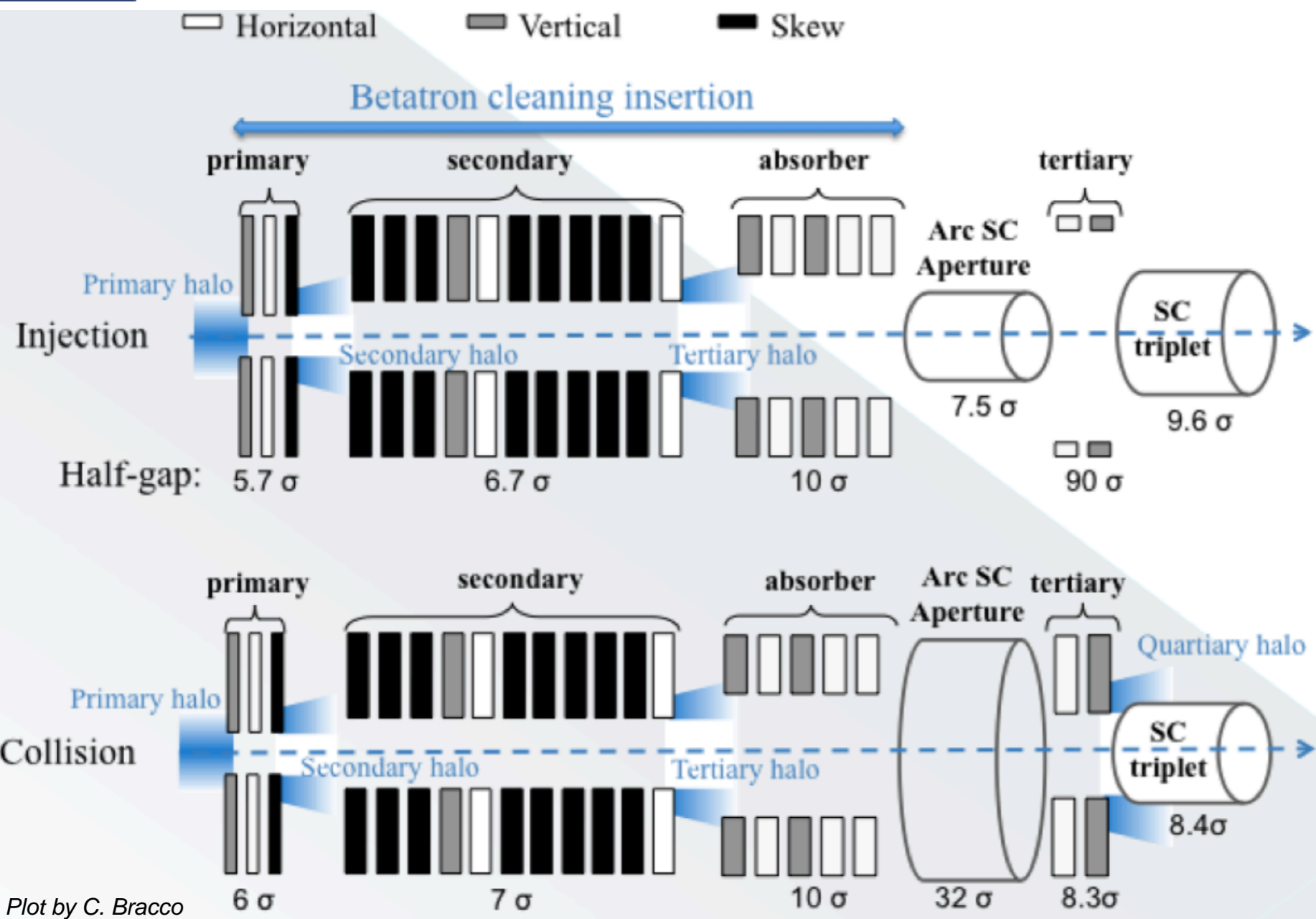
- ☑ **Caveat: NO yet experience with circulating beam at the LHC!**
 - *Accident in 3-4 occurred 2 shift before our first scheduled beam tests*
 - *Cannot present the “real” performance of Phase I system*

- ☑ **Operational feedback presented here is based on:**
 - *Remote commissioning without beam of 80 movable collimators*
 - *4 years of operational experience with a full-scale secondary collimator in the Super-Proton Synchrotron (SPS) since 2004*
 - *Feedback from other operating machines*
 - *Simulation results....*

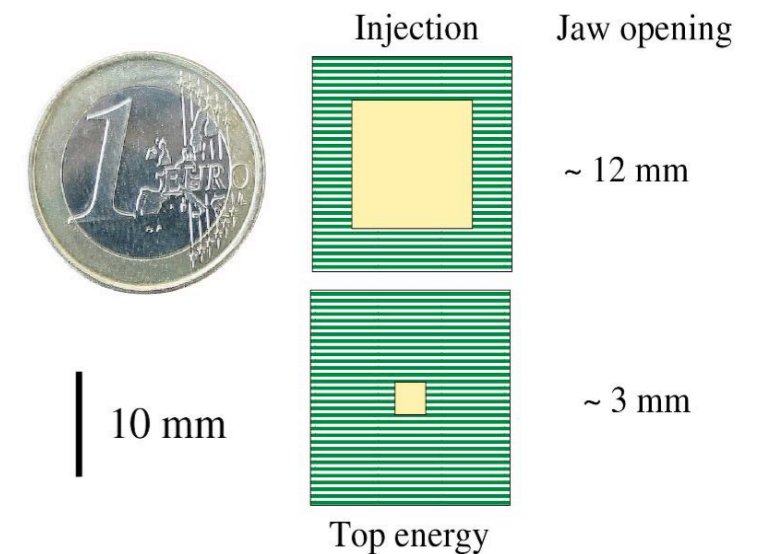
Outline

- Operational requirements**
- 2008 commissioning experience**
 - Highlights of remote commissioning*
- Beam based alignment**
 - Experience from SPS beam tests*
 - Advantages of integrated BPM design*
- Tolerance with imperfections**
 - Effect of aperture alignment errors*
 - Improvement from cryo-collimators*
- Conclusions**

Operational challenges (I)



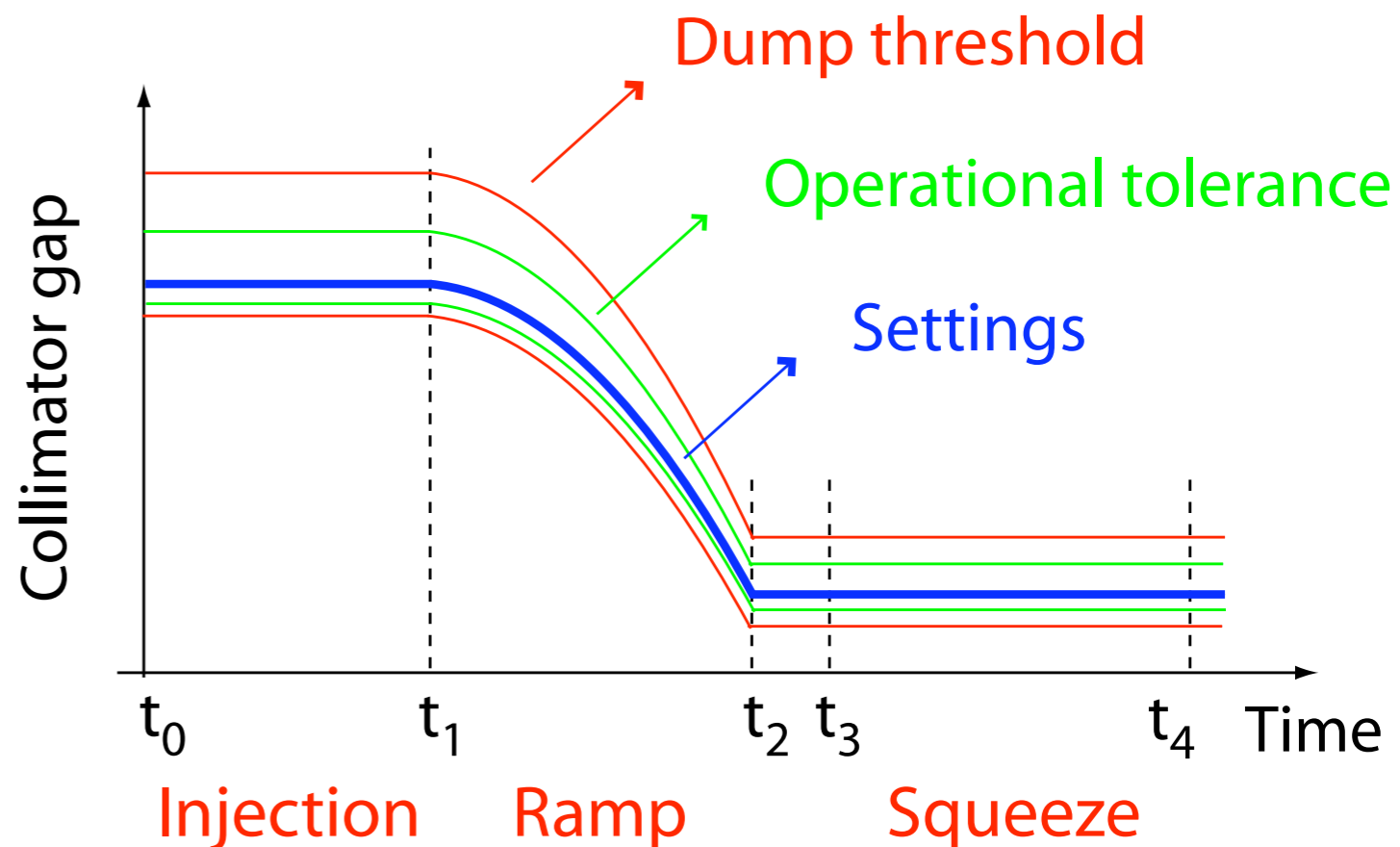
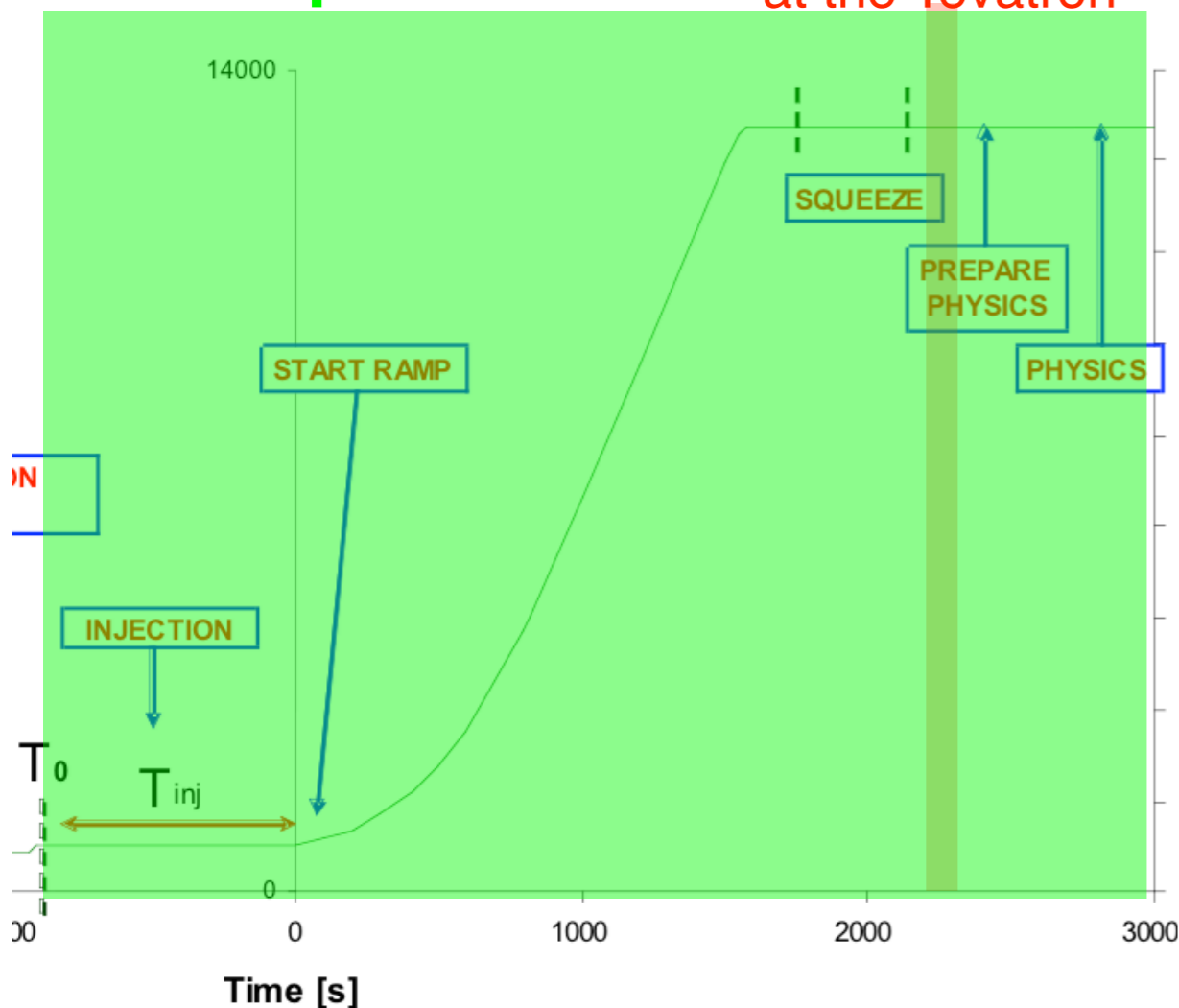
Beam energy: **362 MJ**
 vs.
 Quench limit: **8.5 W/m**



- **Tight settings** for optimum cleaning **6 / 7**
- Relative **retraction** of distant elements is critical **< 1**
- **Centring** around the local beam orbit beam **0.3**
- **Small beam size** at top energy (**~200 μm**) accuracy **~ 20 μm**

LHC requirement

Collimator set-up
at the Tevatron



LHC: cleaning and protection are **required** all the time: **injection** → **7 TeV** → **physics!**

- **Complex** controls to manage all cycle types
- **Function-driven motion** / discrete settings
- **Synchronization** around the machine (~20ms around 27 km)
- **Accuracy, interlock limits** (6 axes per collimator)

Ring collimators:

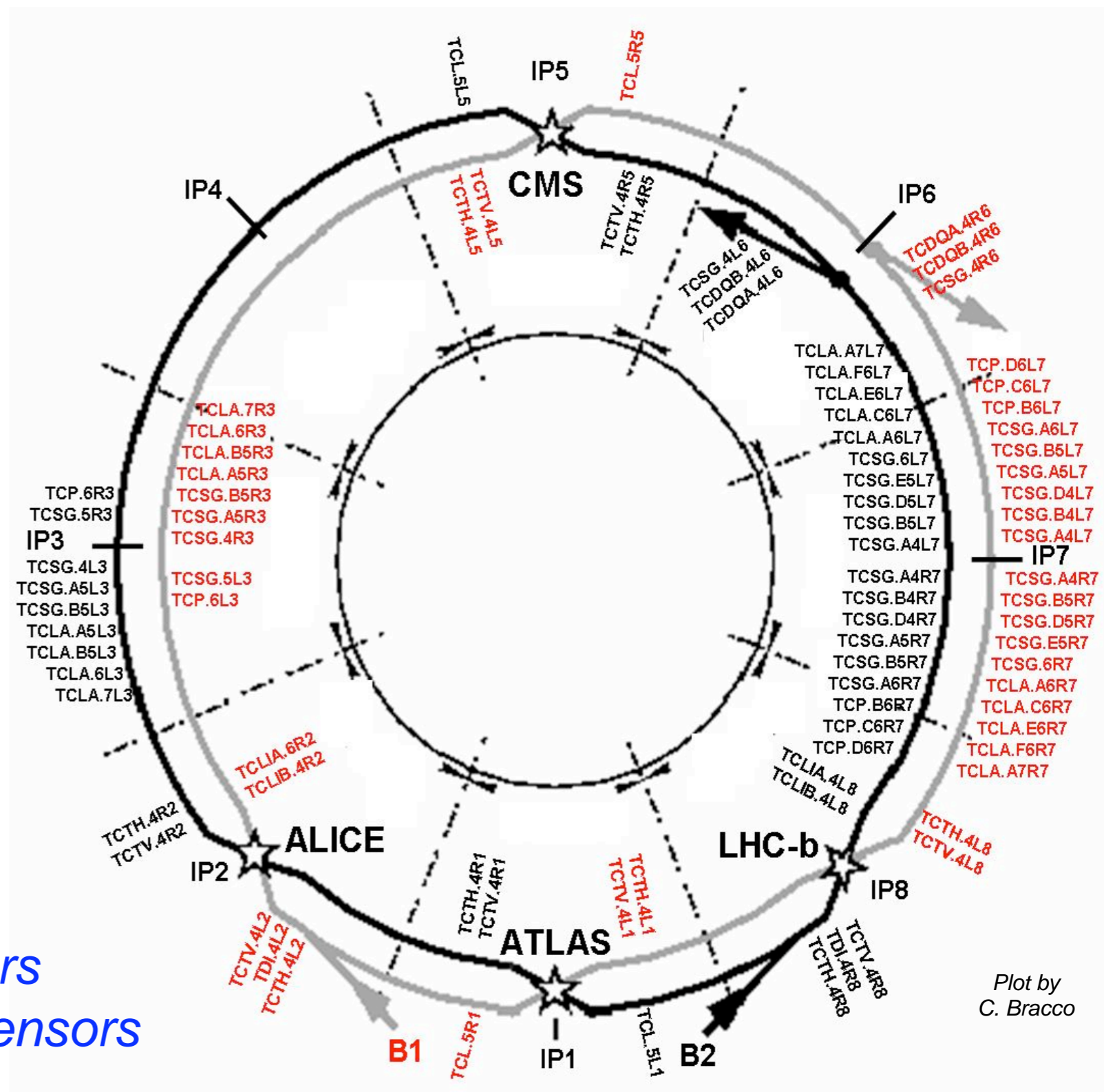
- 62 of type TCP, TCSG, TCLA, TCLI and TCT
- 2 TCDQ (dump)
- 2 TDI + 1 TCDD (injection protection)

Transfer lines:

- 13 TCDI's

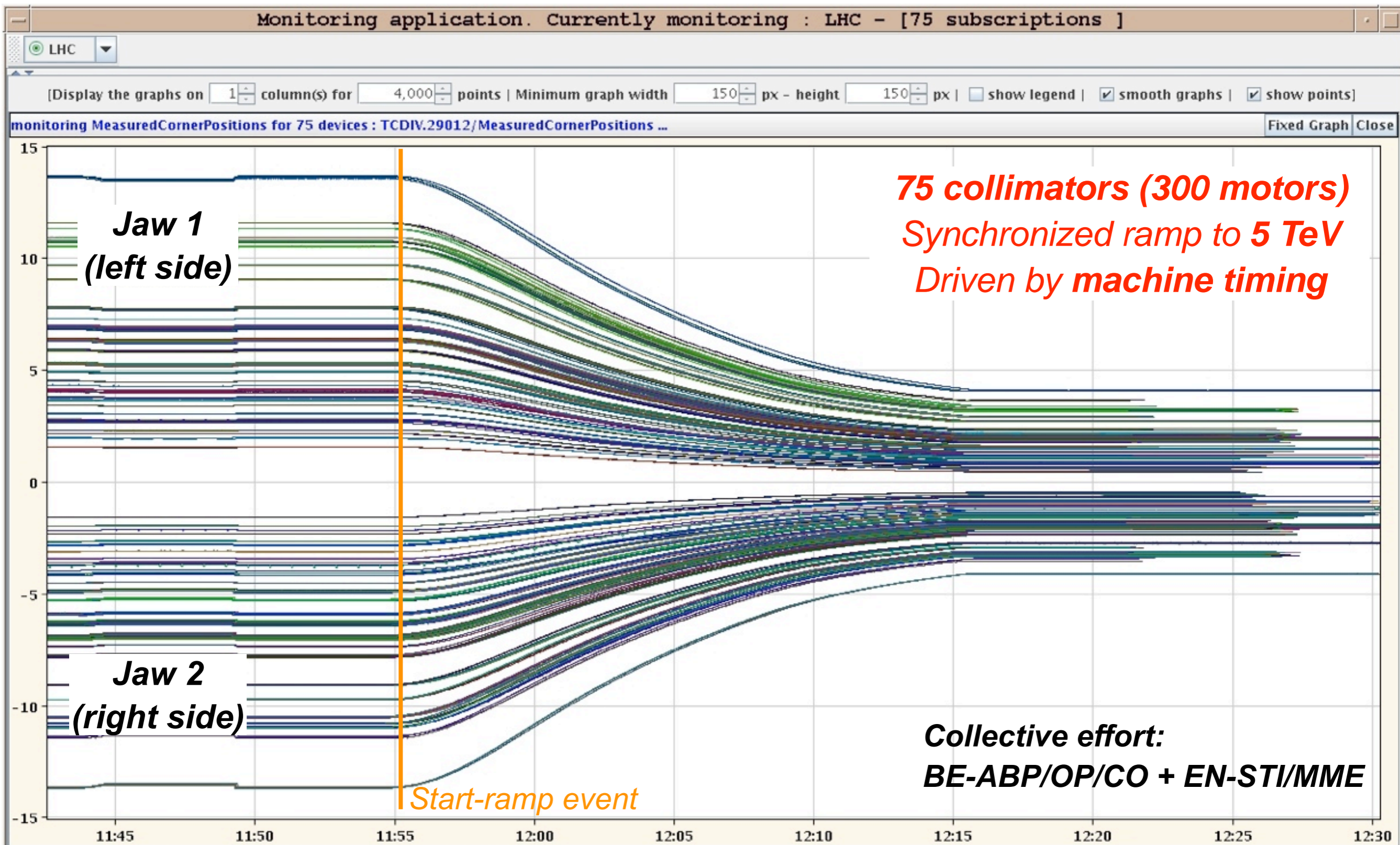
80 movable LHC collimators for the 2008 system:

- 316 stepping motors
- 468 interlocked position sensors
- 403 interlocked temperature sensors
- 160 beam loss monitors for beam-based set-up



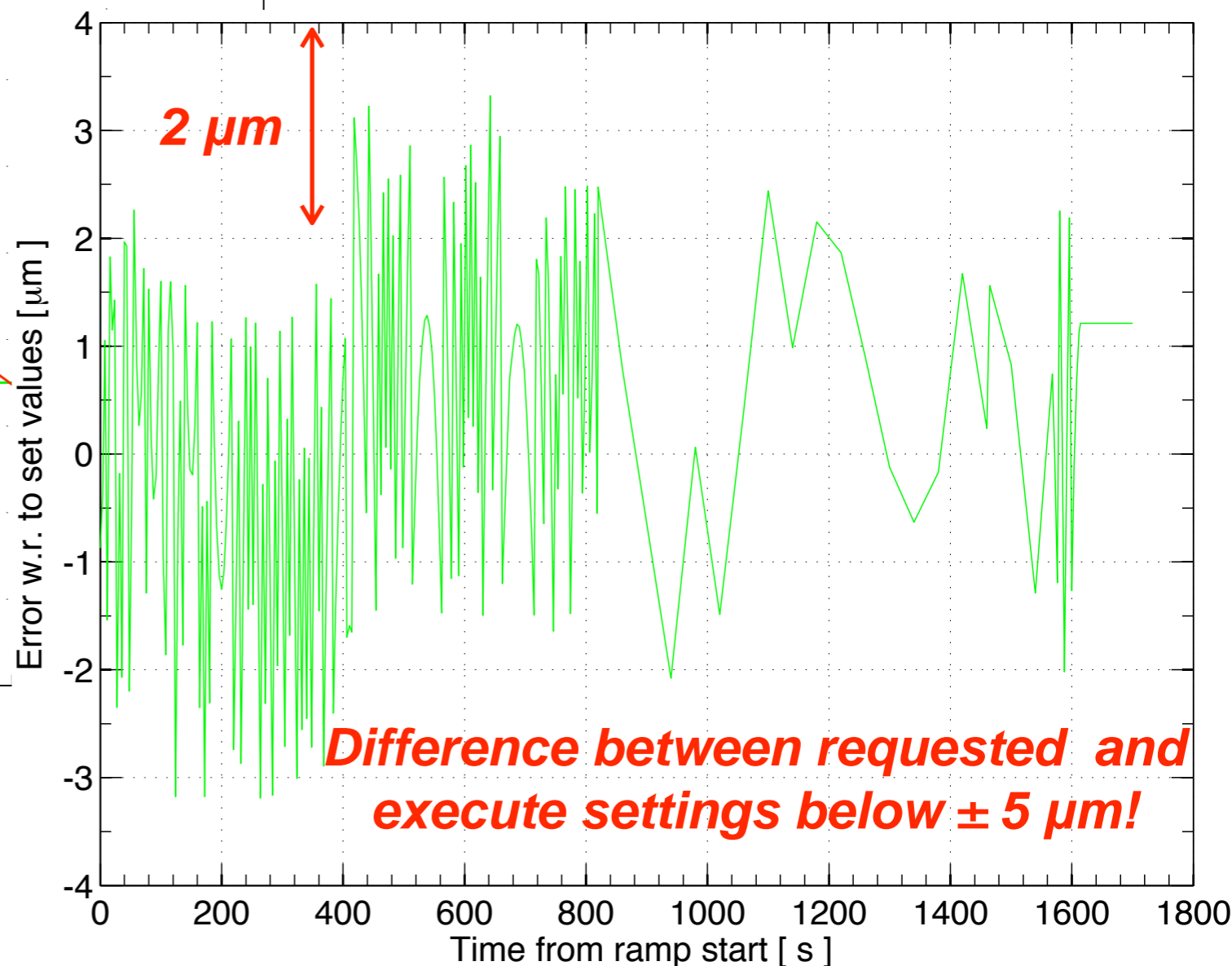
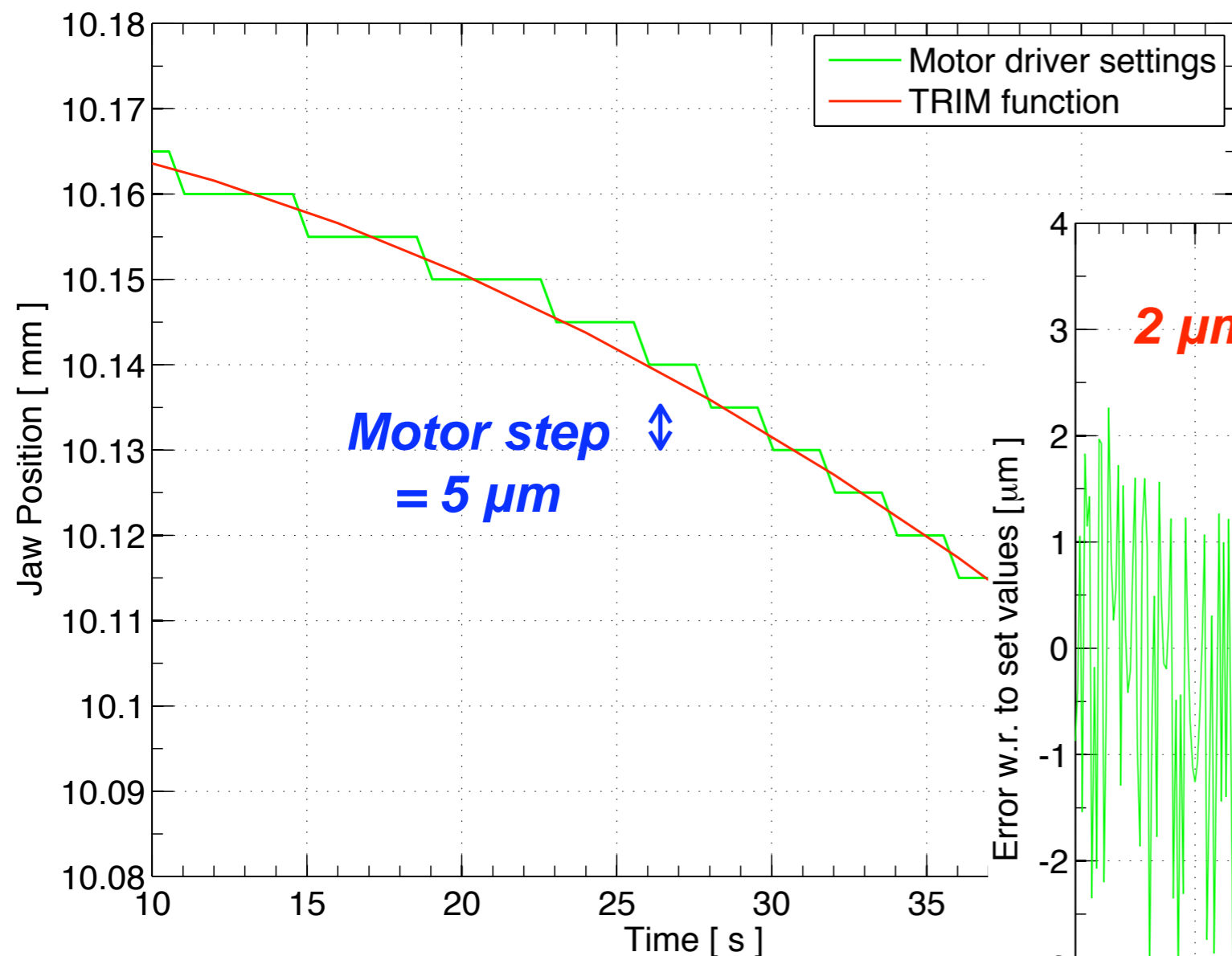
Plot by
C. Bracco

First synchronized ramp test



Initial gap values are determined by the local σ_x and σ_y and are different for each collimator.

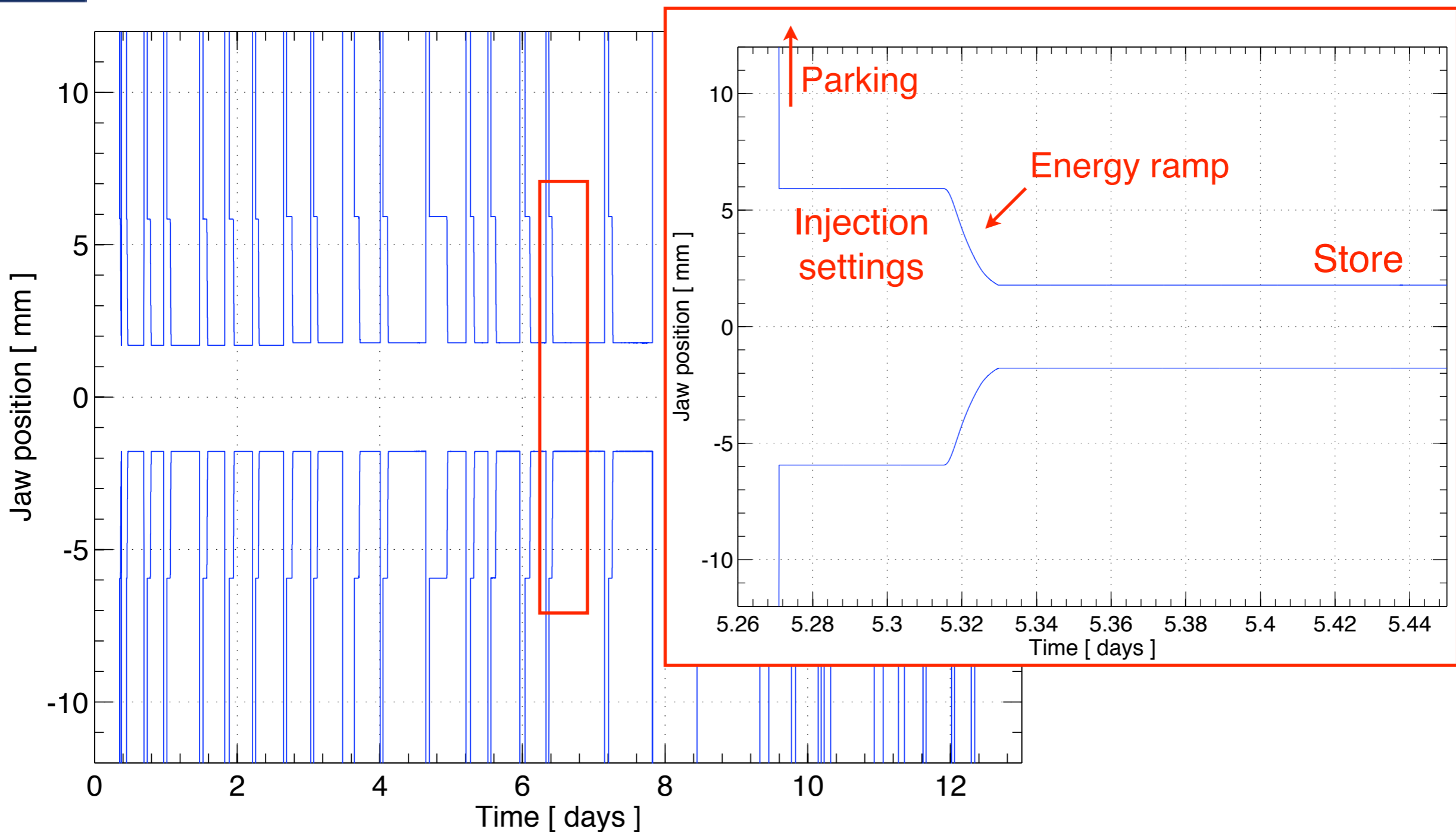
Requested/executed settings vs. time



- Motor step = **5 μm**
- Operational motor speed = **2 mm/s**
- “Slow” functions are interpolated with the appropriate rate of step execution

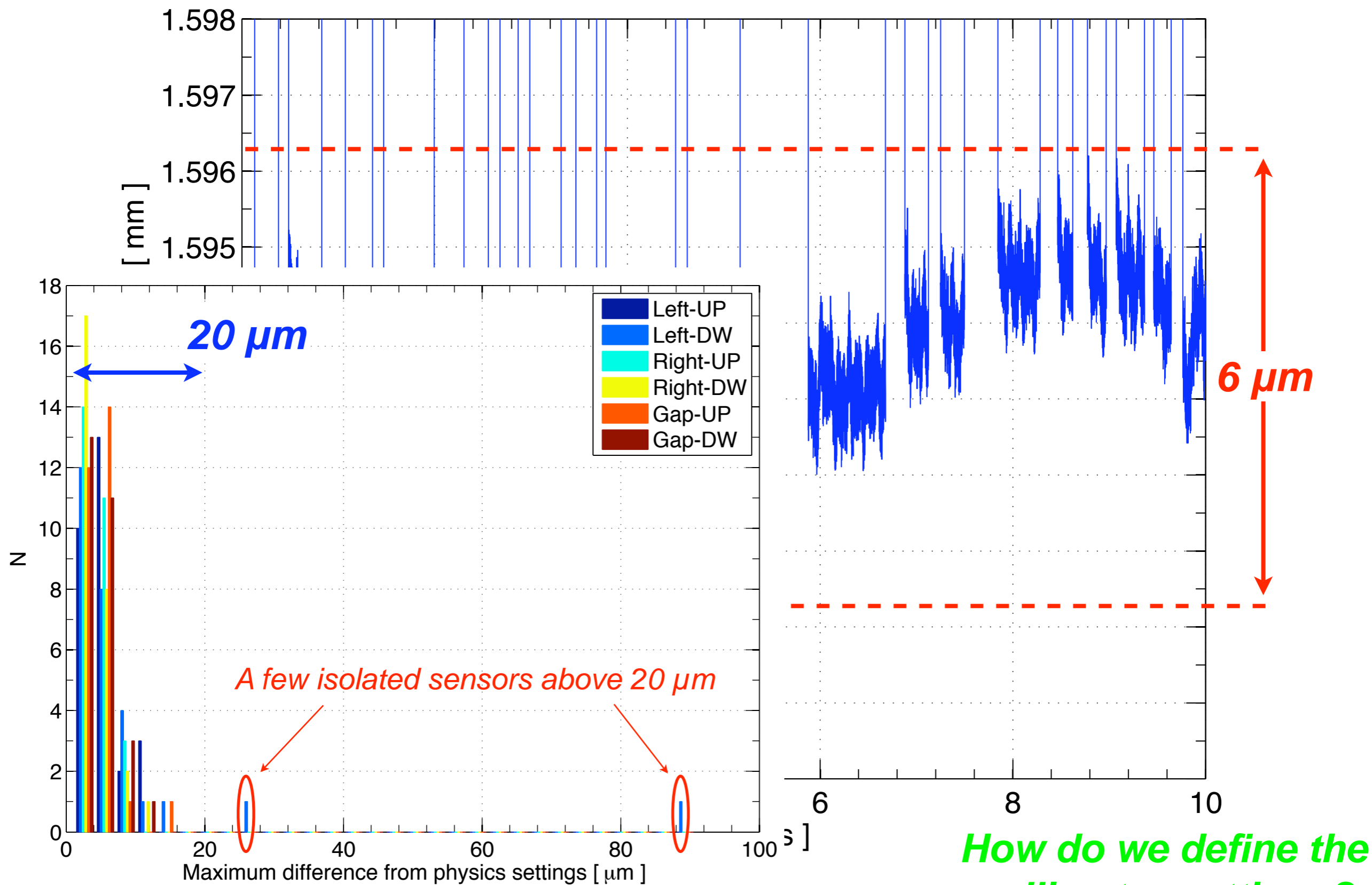
Low-level implementation in the PXI system by A. Masi

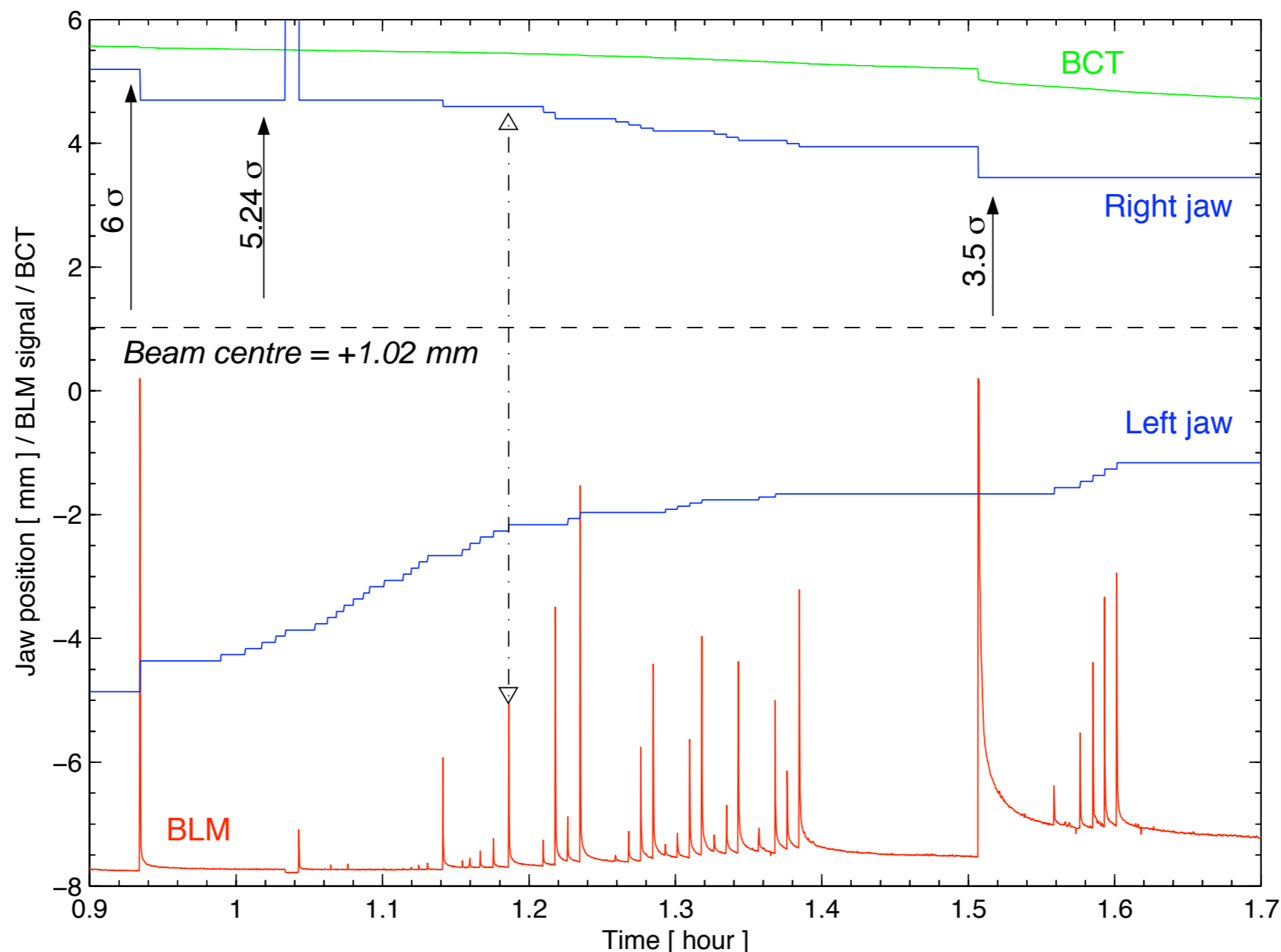
Reproducibility of operational settings



- Reproducibility tests: nominal operational cycles on **all 28 collimators in IP7**
- ~30 full cycles repeated during 10 days
- Real ramp functions to 5 TeV, nominal optics (different for each collimator)
- “Handed over” to operation crew (*special thanks to the LHC OP team*)

Reproducibility: results



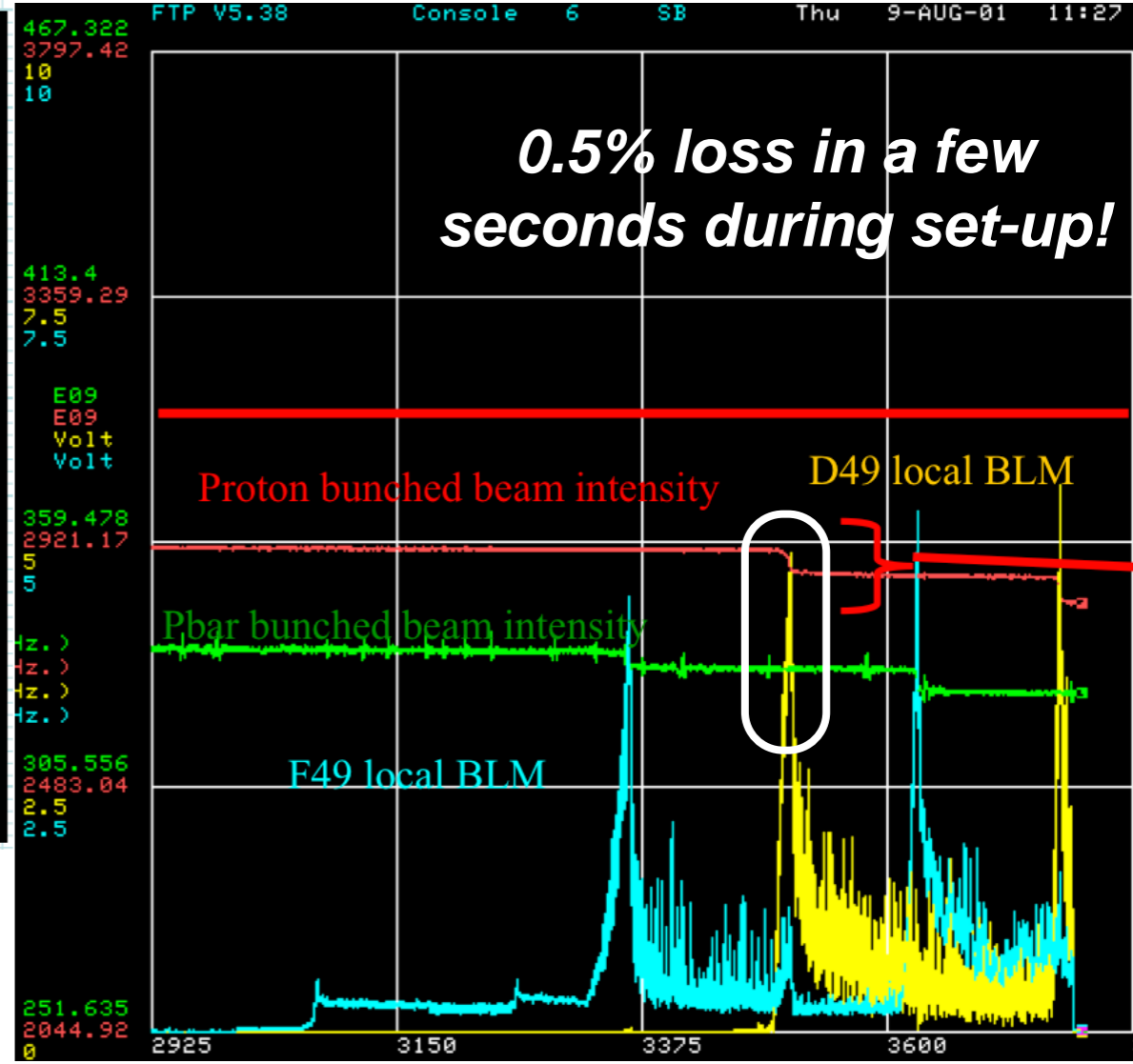
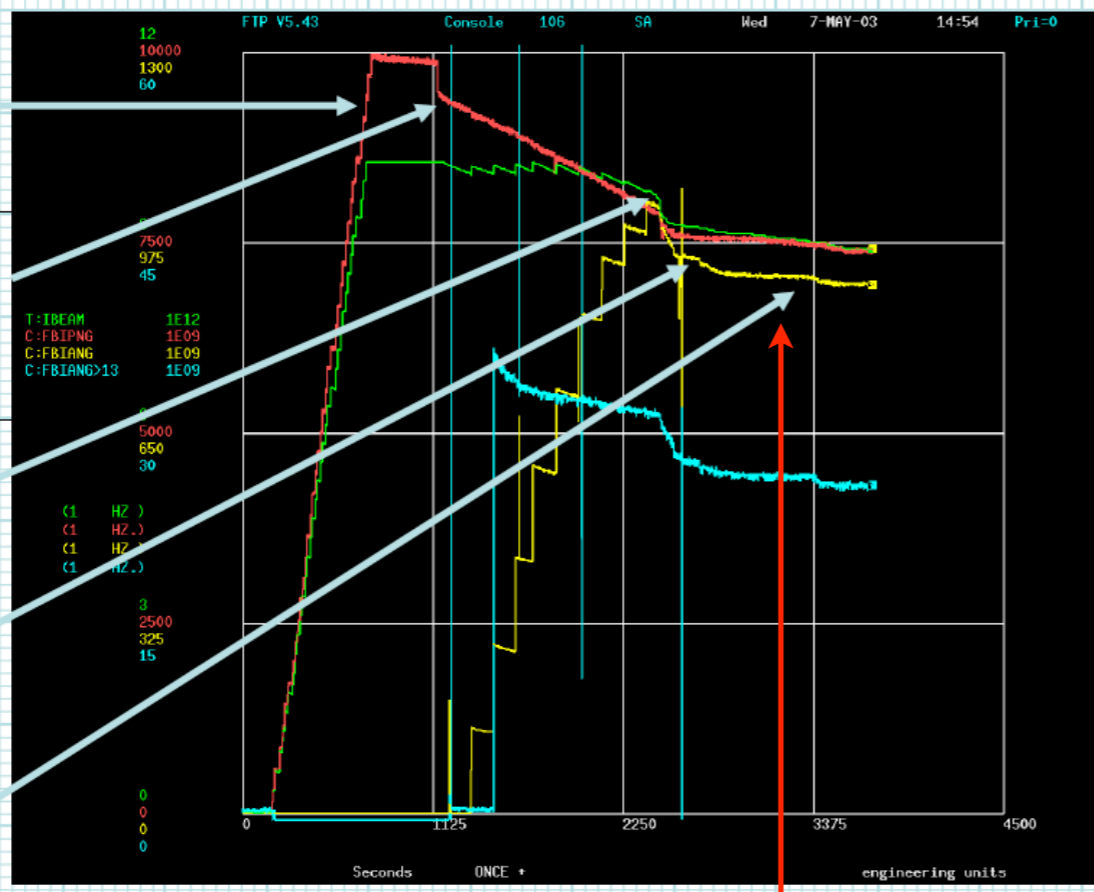


See details of SPS systematic effects in C. Bracco's thesis

- Based on measurements of local beam losses during **halo scraping**
- Time consuming: about **20 minutes per collimator**
- **Cannot perform this procedure with high LHC stored beam energies!**
 - Quench** in single stage cleaning during set-up (limit: a few bunches at 7 TeV)
 - Damage** the metallic collimators (7 TeV pilot bunch close to damage limit!)

Collimator set-up at the Tevatron

- Inject 36 final protons
- Open Helix & Inject 9 Trans of 4 Pbar bunches
- Accelerate
- Goto Lowbeta
- Remove Halo

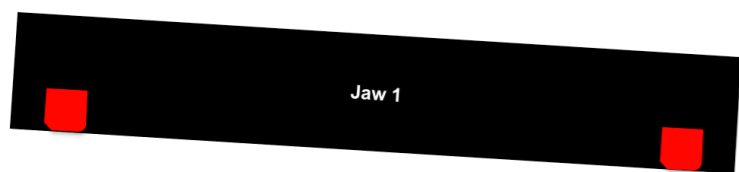


Collimator set-up done at every fill after the squeeze.

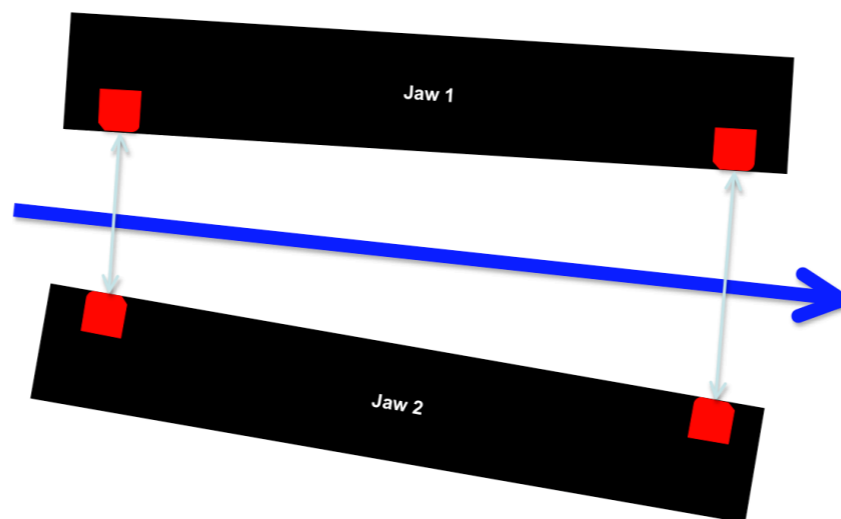
LHC: 0.5% = 1.8 MJ → almost full Tevatron beam!!

With the present system, the collimator settings at top energy MUST rely on *calibrations at low-intensities* + *machine reproducibility* + *orbit measurements* (no direct measurements)

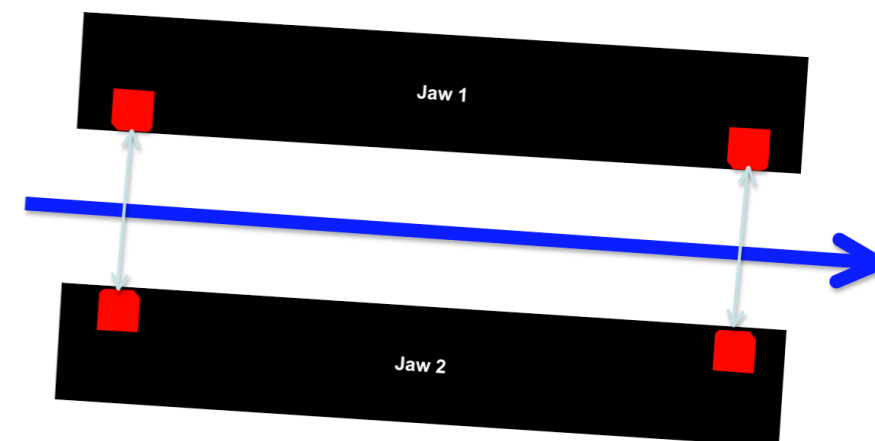
Step 1



Step 2



Step 3



Clearly, this concept **requires** validation **with beam tests**

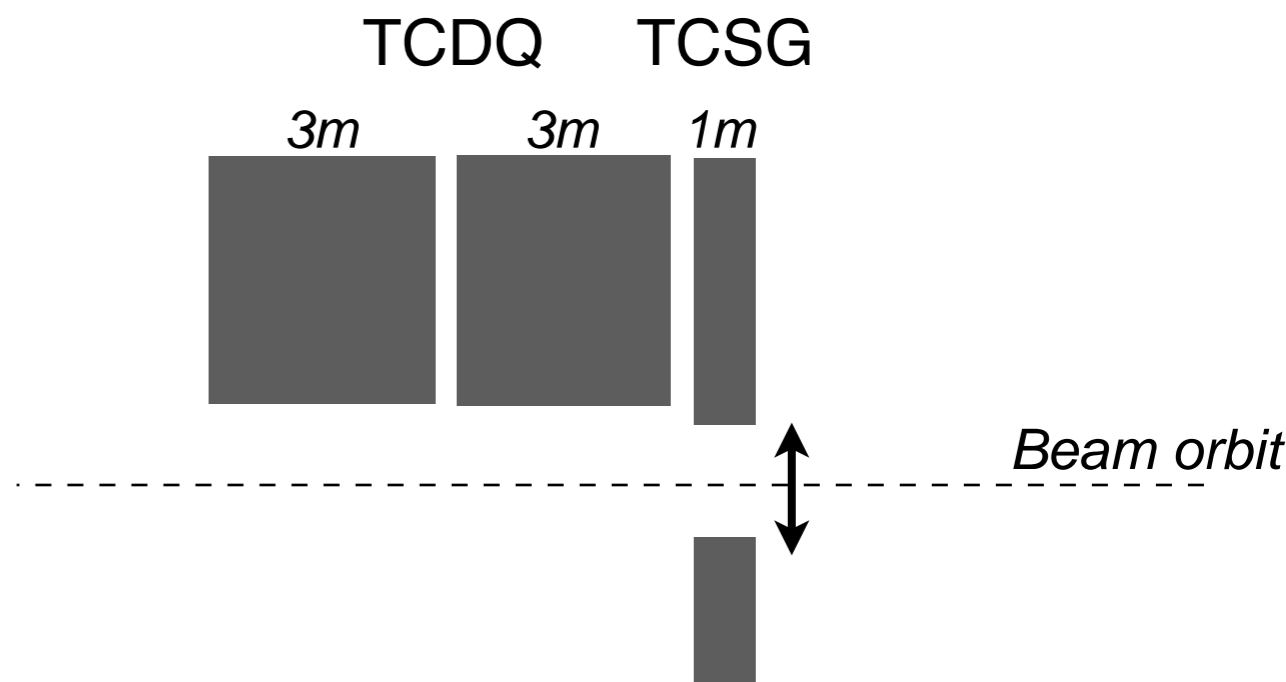
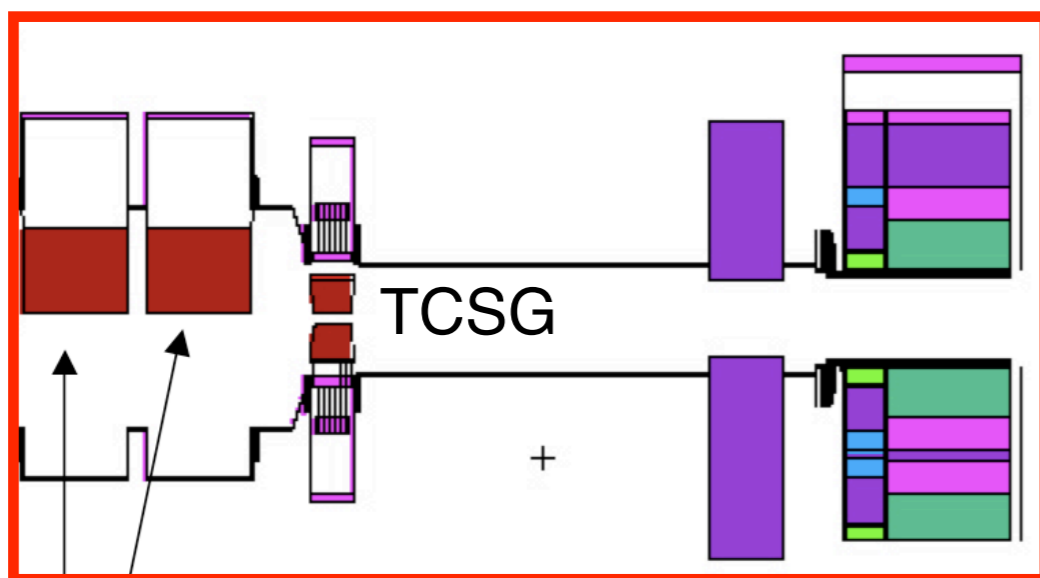
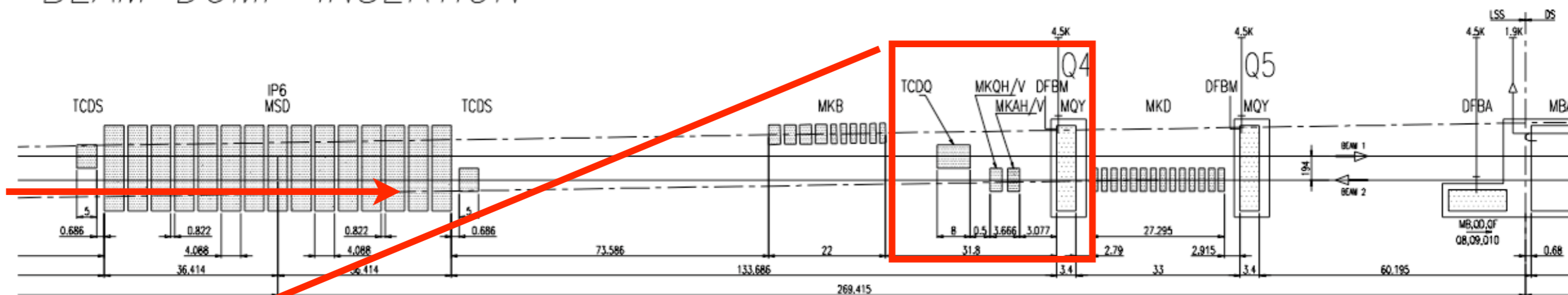
Prototype under construction for **beam tests in 2010 at the SPS!**

Potential advantages with respect to present scheme:

- Allows beam-based set-up with **UNSAFE beams**: no need to scrape the halo!
- **Continuous monitoring** - and possible re-tuning - during ramp, squeeze, store!
- Can be done at **every fill** and at any energy
- **Save set-up time**: < 1 minute per collimator (instead than 20 minutes)
- Allows setting the jaws parallel to the beam orbit (**angle adjustment**)

Collimators for the LHC beam dump

BEAM DUMP INSERTION



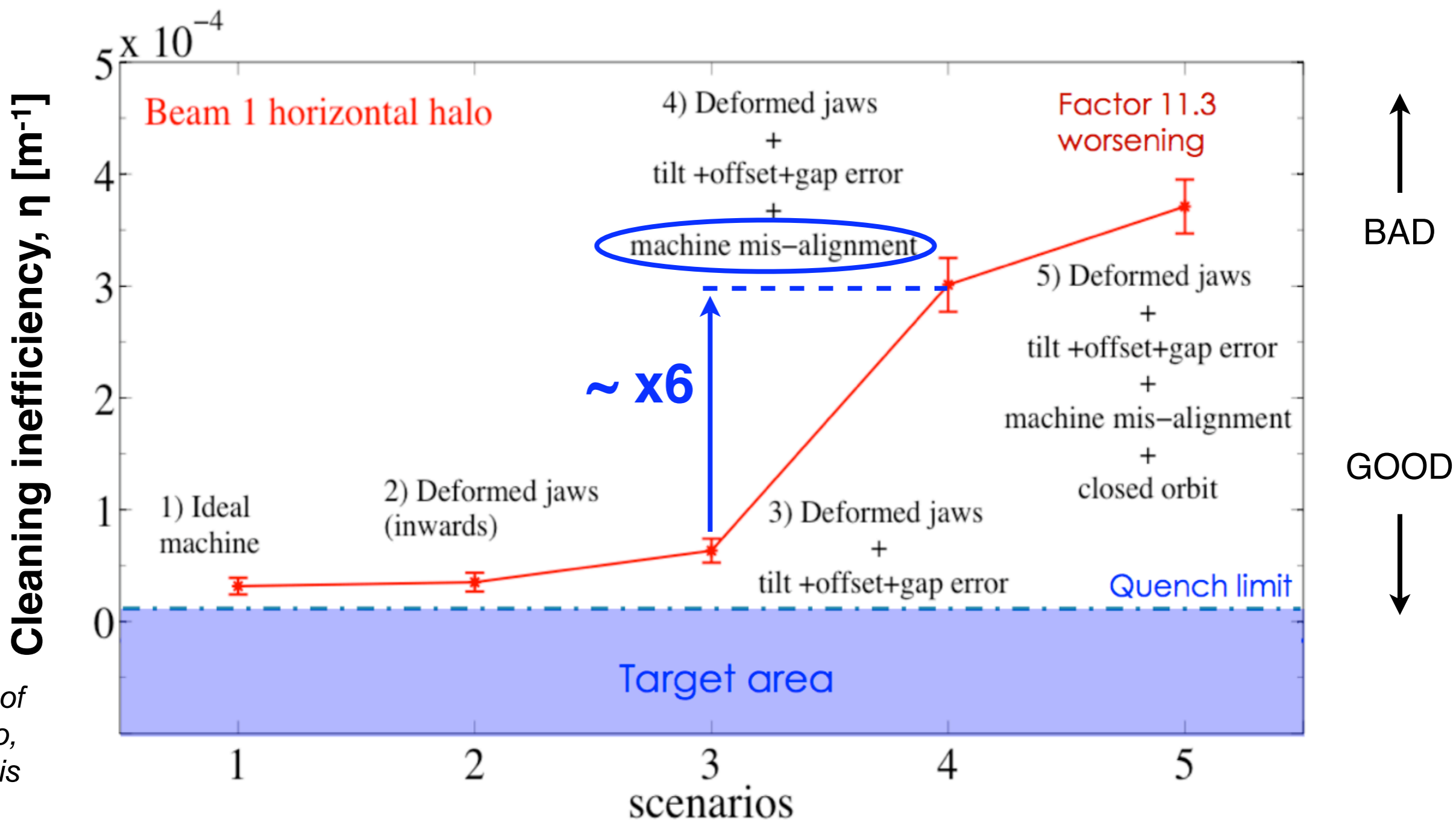
Protection against failures of the **beam dump system** rely on the centring of the beam in protection collimators.

Present strategy: **software interlocks** on BPM, collimator positions, TCDQ positions

Could build an **hardware interlock** with the integrated BPM design!

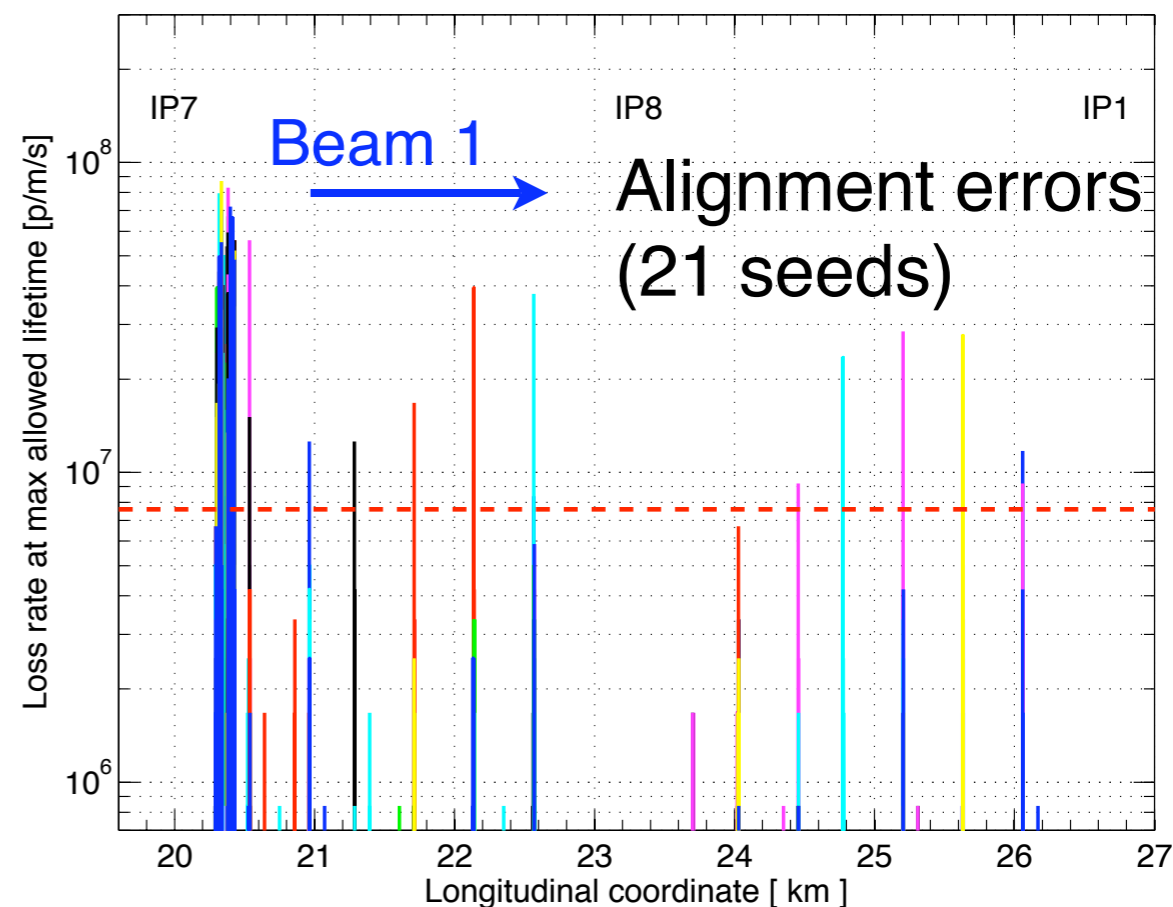
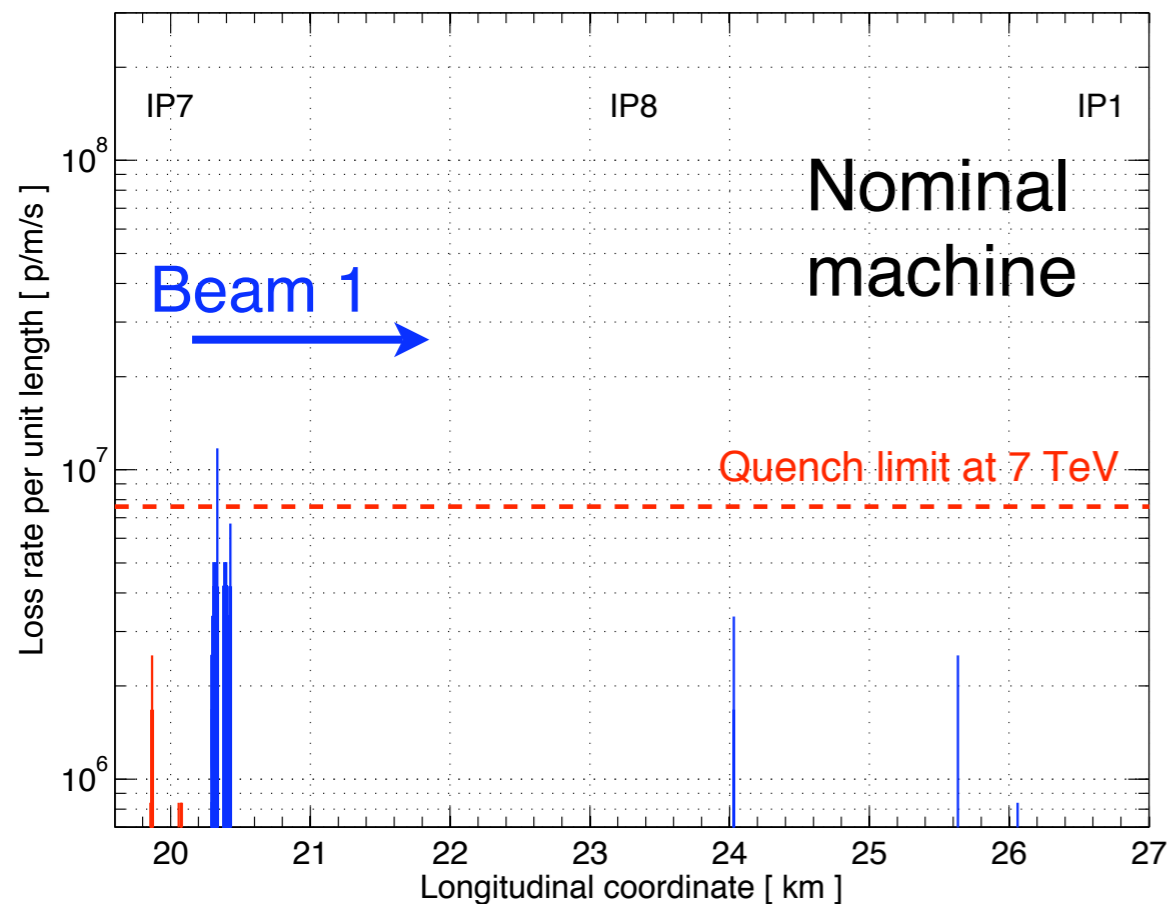
Can we have **one-side bottoms** for TCDQ??

Effect of imperfections on cleaning



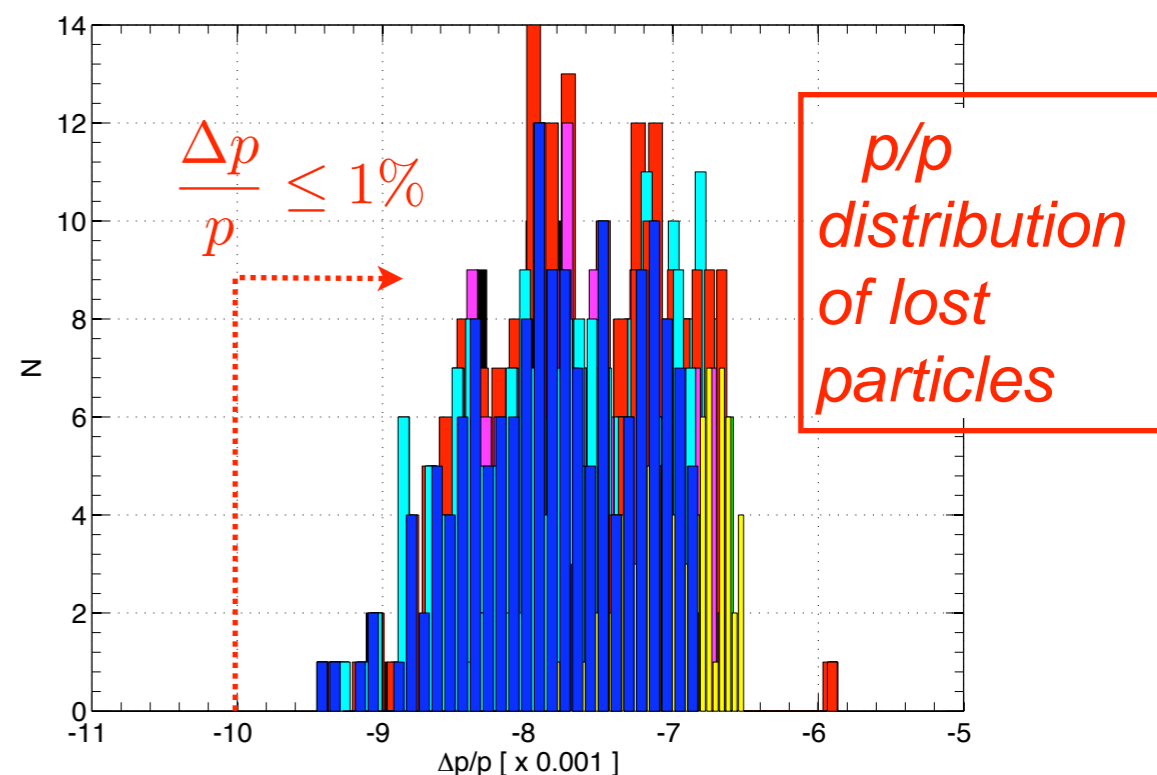
Courtesy of
C. Bracco,
PhD thesis

Predominant effect (in simulations): Aperture alignment errors → loose a **factor 6**
 Can the proposed Phase II solution help relaxing tolerances on imperfections?

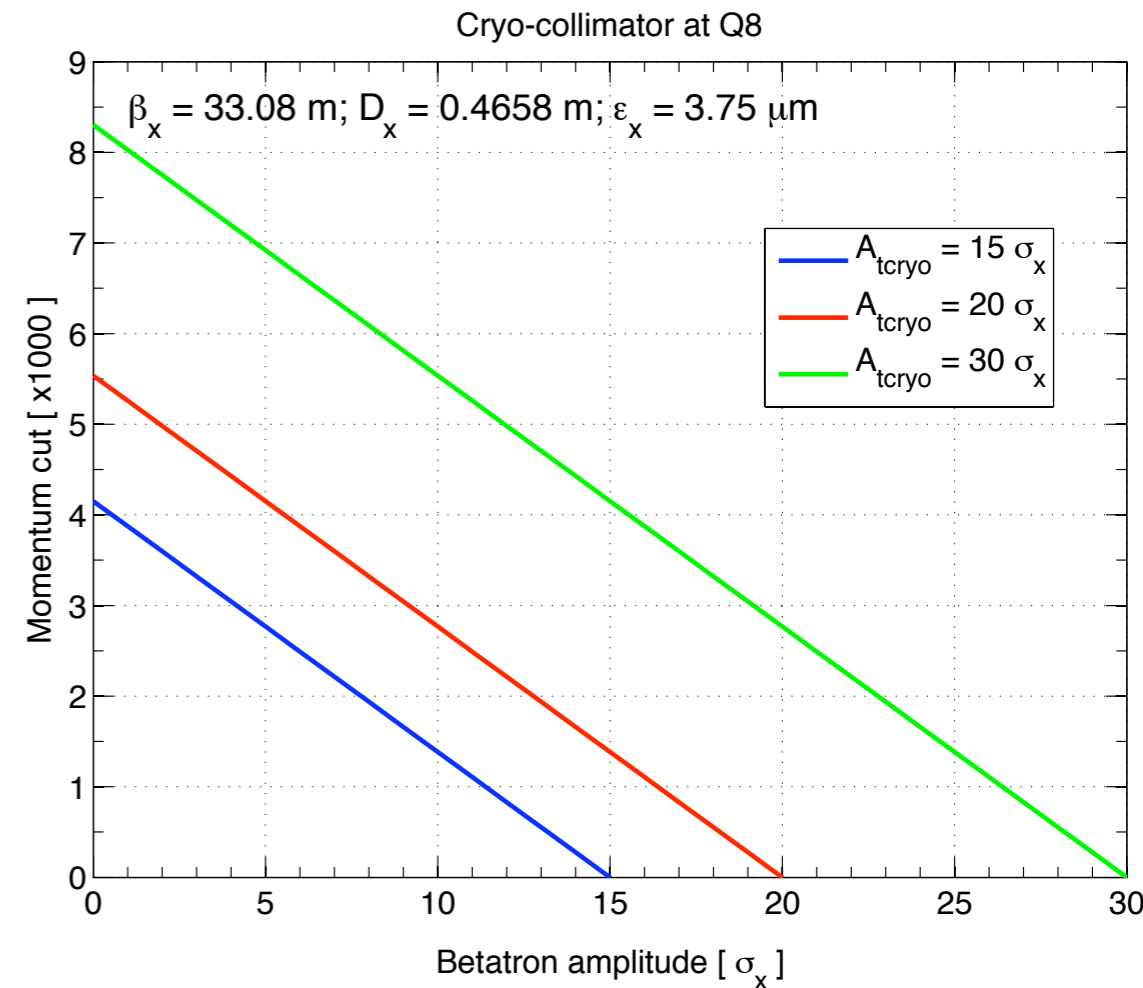
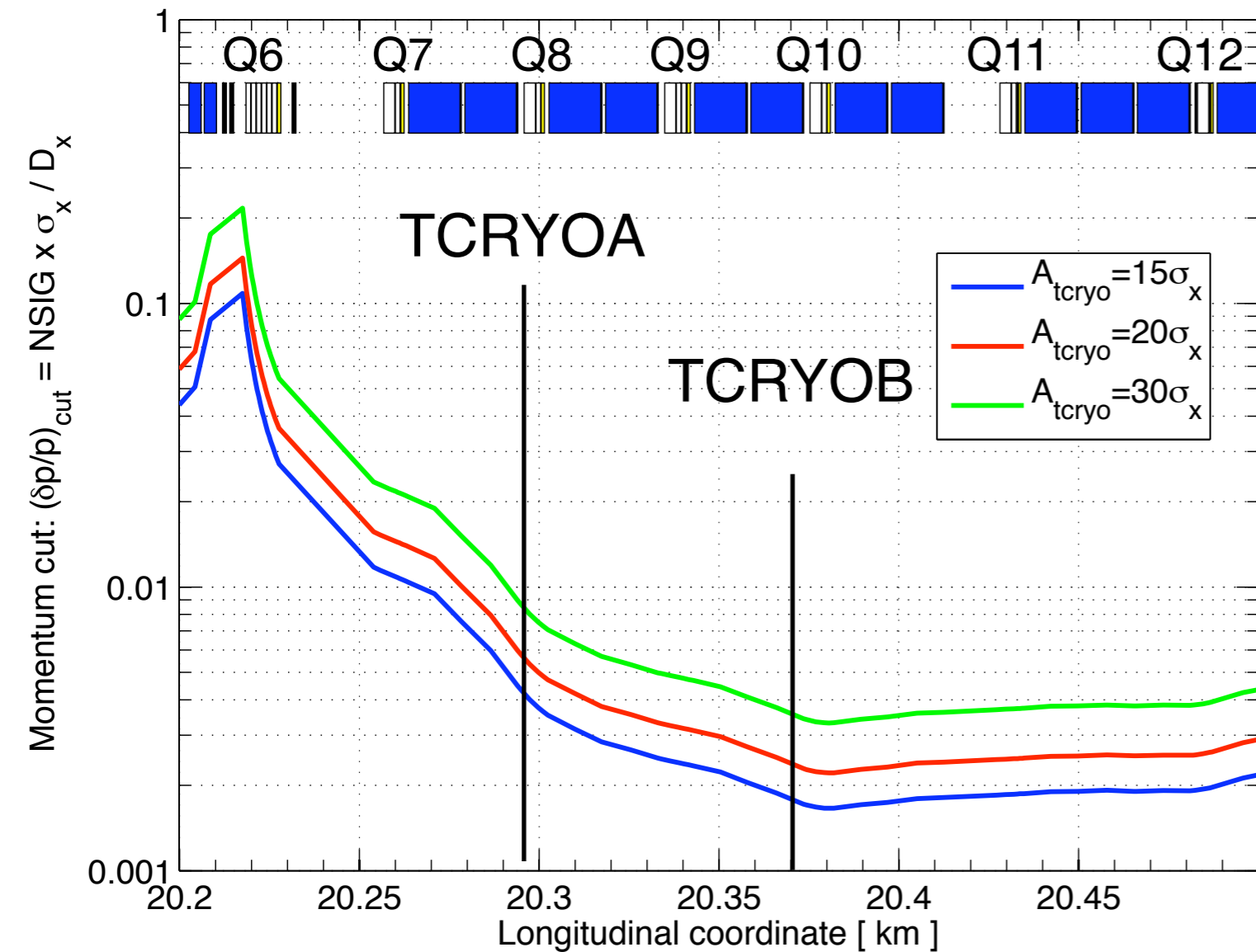


Limiting hot stop: suppressor downstream of IR7 (*single diffractive losses from the primaries*)
Factor 6 worse with aperture errors.
Additional loss locations in the arc, at high dispersion locations.

Are these particles caught by the cryo-collimators?



Momentum cut of cryo-collimators



Approximated figures with the nominal optics are given

Reduce the losses in the dispersion suppressor (see T. Weiler talk)

Momentum cuts below 1% at 30 sigmas (TCRYOA=0.8%, TCRYOB=0.35%)

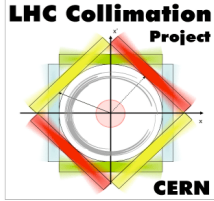
Losses in the arc due to aperture errors will also be reduced!

Can relax settings and operate at ~30 sigma

Dedicated tracking campaign need to confirm these conclusions

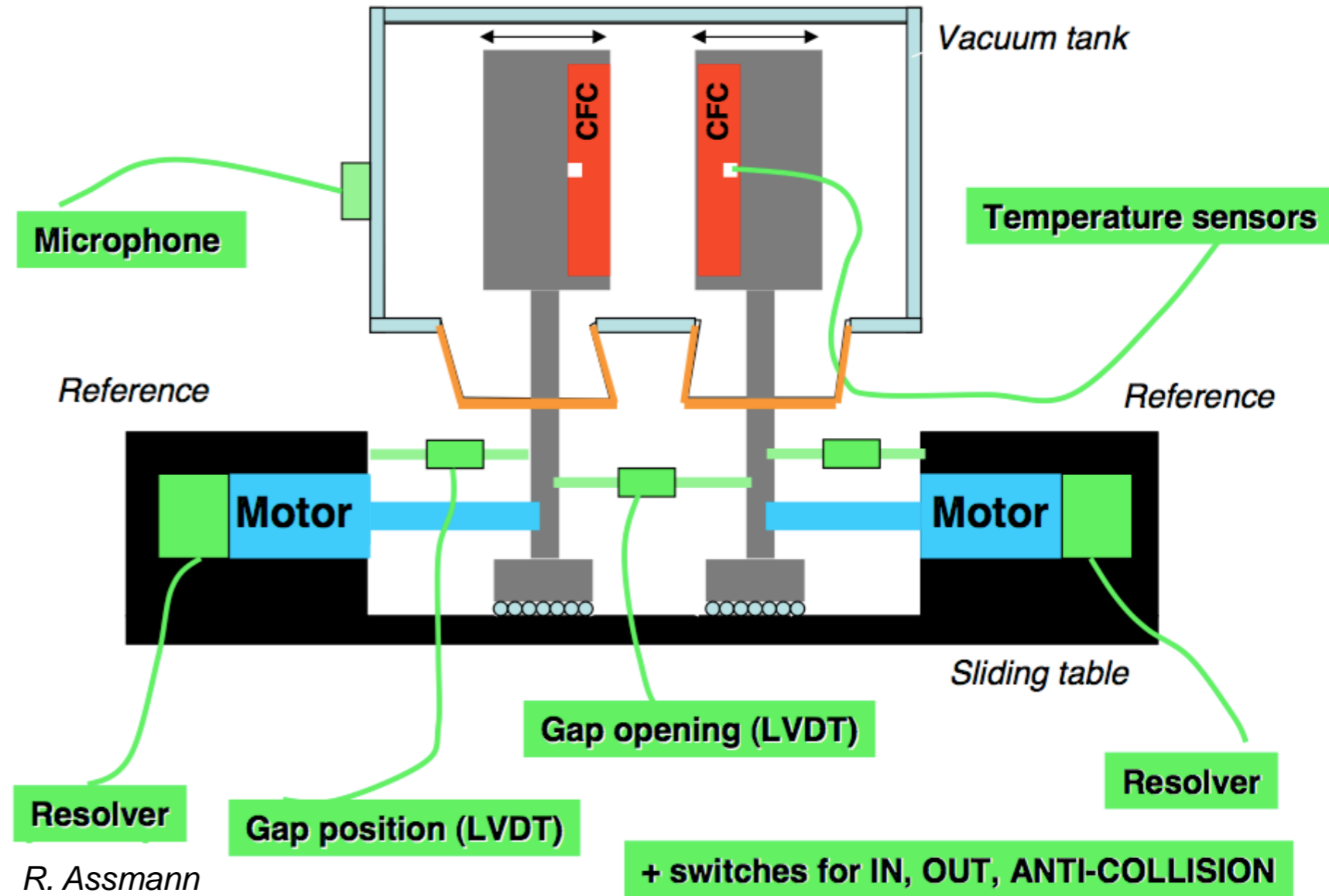
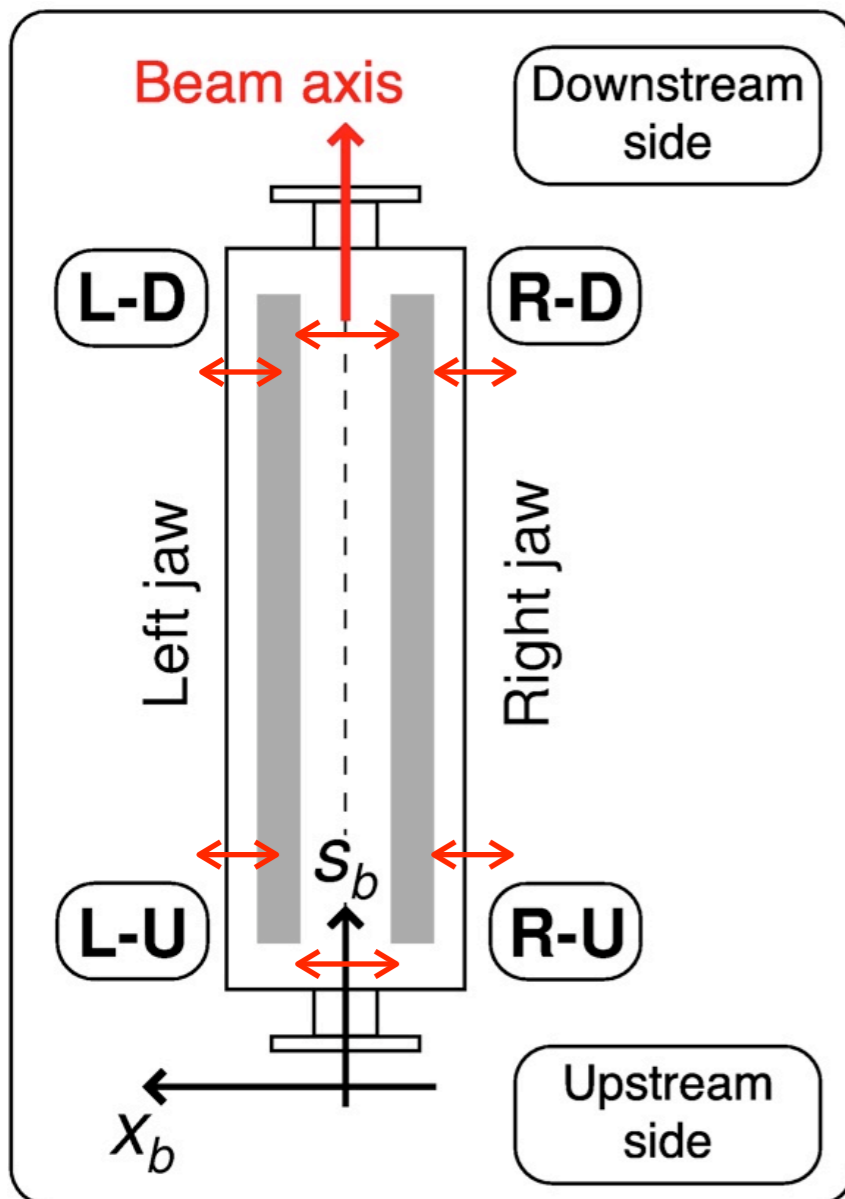
Conclusions

- ☑ Reviewed various **operational aspects** of the **Phase I collimation**
- ☑ Advanced solutions of **mechanical design** and **control system** seem adequate for the LHC challenges (but still miss beam tests)
 - Achieved a close to nominal performance without beam!*
 - Powerful controls, fully integrated into the LHC framework*
- ☑ **Integrated BPM design - if validated - will be crucial**
 - Seems the only way to perform set-up with unsafe beams*
 - Faster set-up, continuous monitoring of local orbit*
 - Suggested to profit of this solution also for critical protection locations*
- ☑ **Cryo-collimators efficiently catch the off-momentum losses: improved cleaning and reduced sensitivity to imperfections**
 - Indications that at least a **factor 6** can be gained with aperture errors*
 - Can relax tolerance for off-momentum losses in the arcs*
 - Require more simulations for other perturbation sources*



Reserve slides

Collimator positioning system



Settings:

4 stepping motors for jaw corners - 1 motor for tank position.

Survey:

7 direct measurements: **4 corners** + **2 gaps** + tank

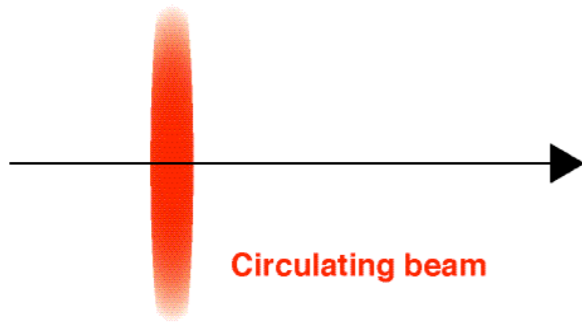
4 resolvers that count motor steps

10 switch statuses (full-in, full-out, anti-collision)

Redundancy: motors+resolvers+LVDT's (*Linear Variable Differential Transformer*) =
14 position measurements per collimator

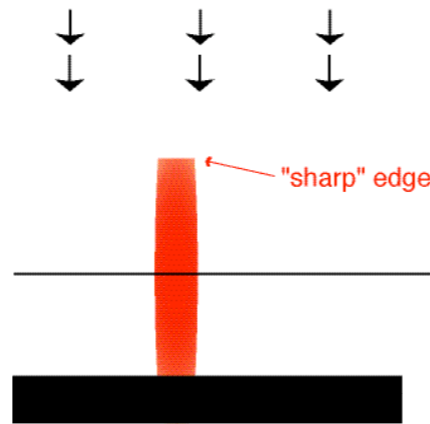
Beam-based alignment

1. Move one jaw in
Left collimator jaw

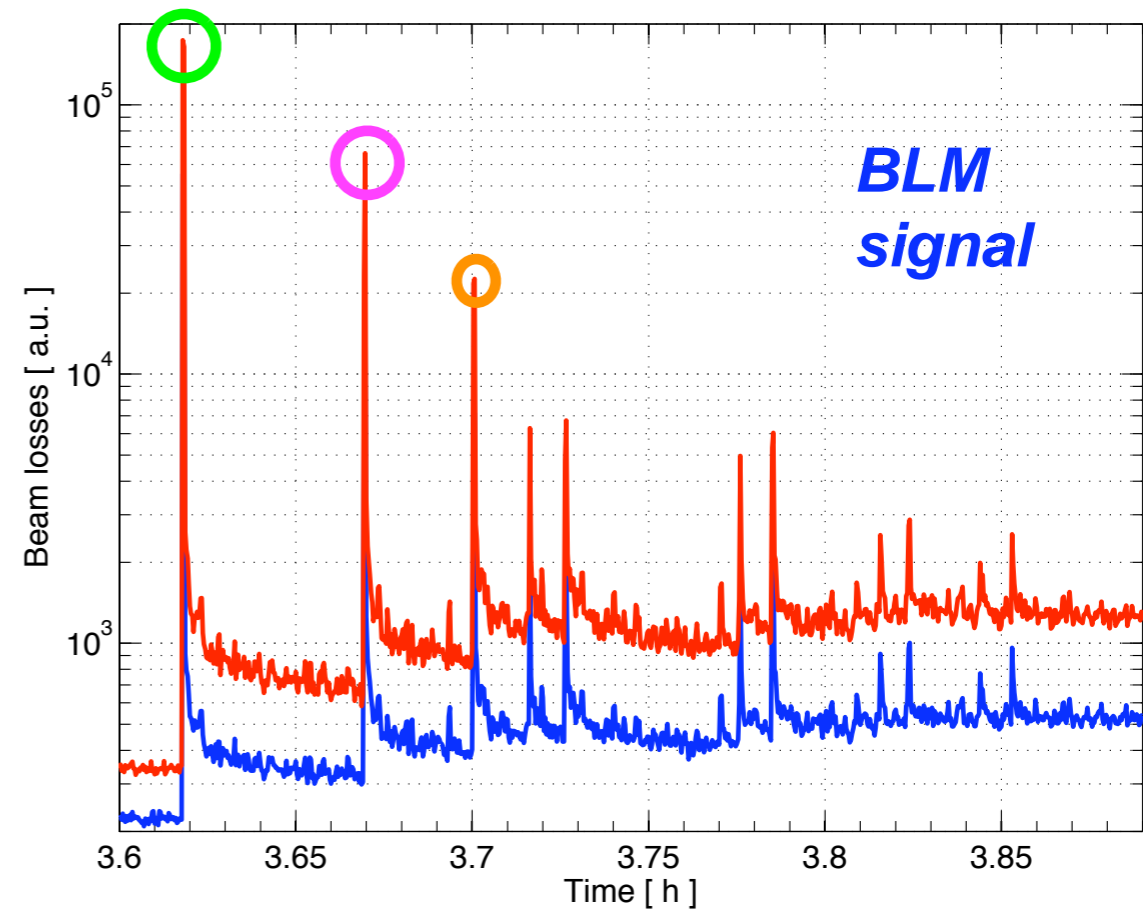
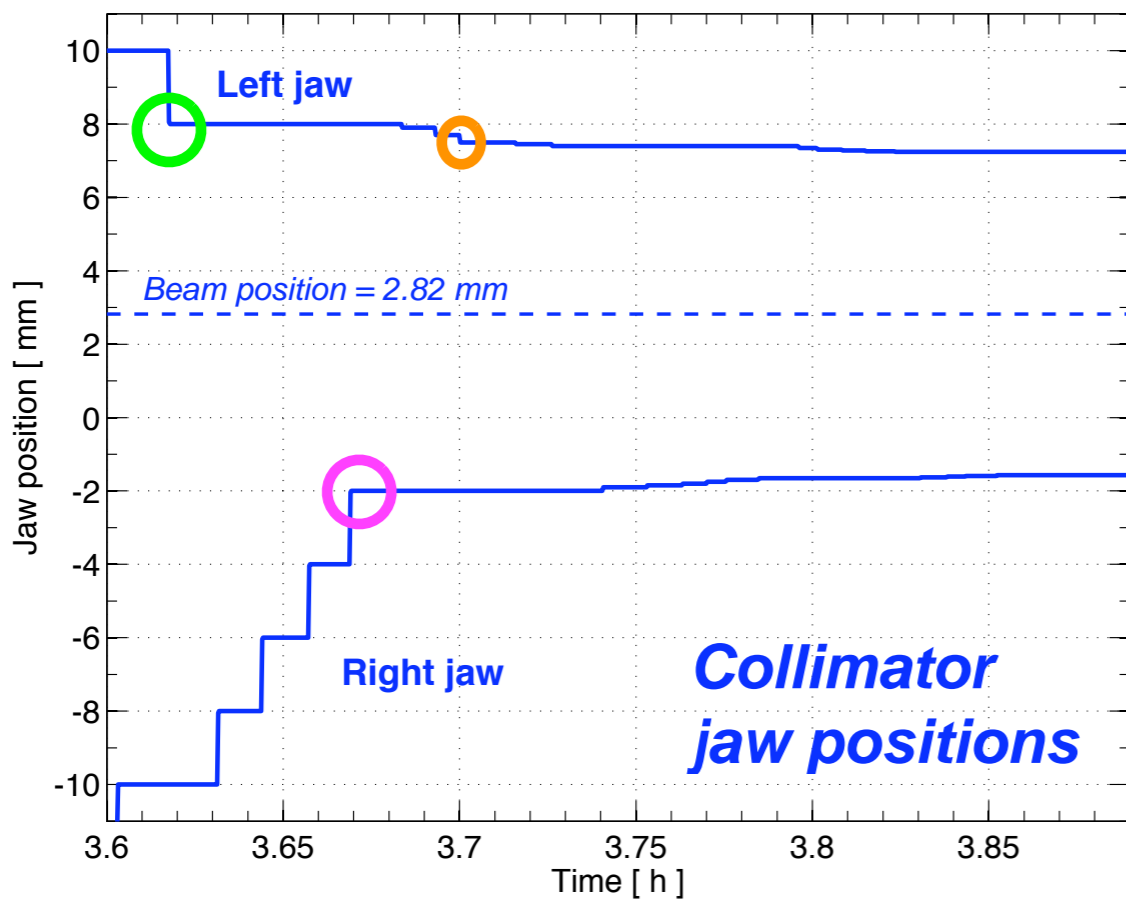
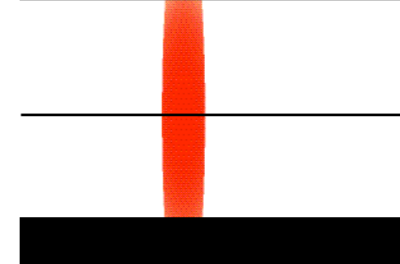


Right collimator jaw

2. Scrape the beam
(sharp edge)

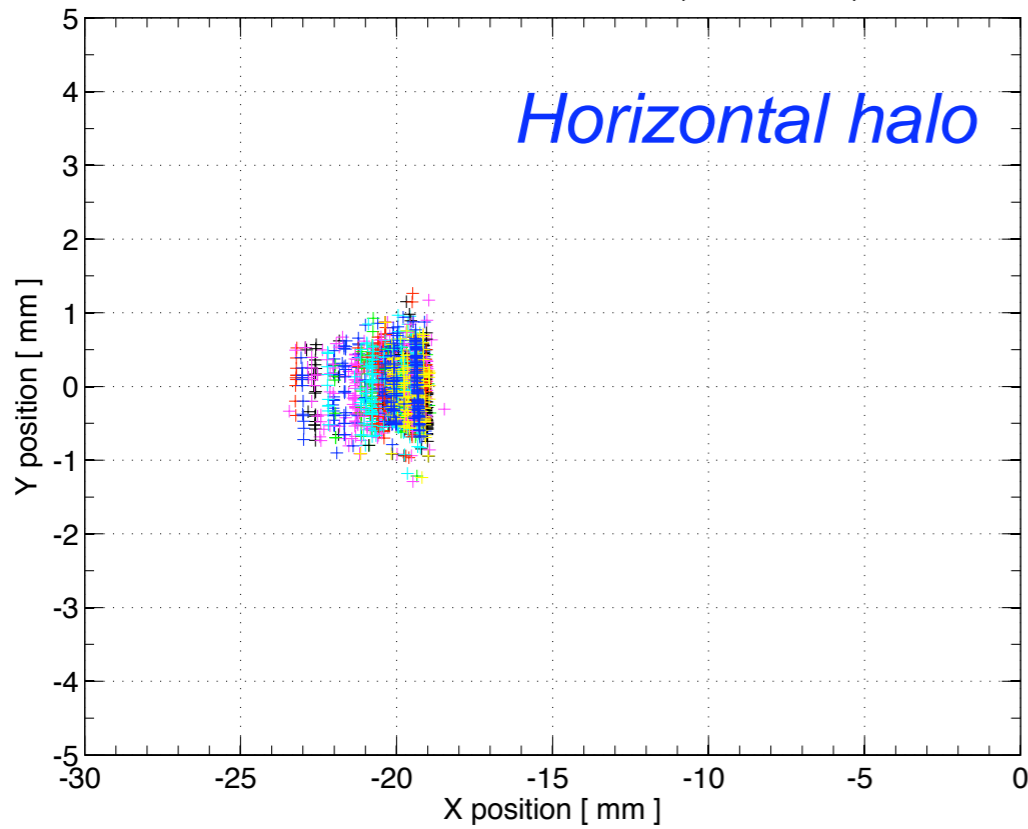


3. Move the other jaw until
you see a signal on the BLM

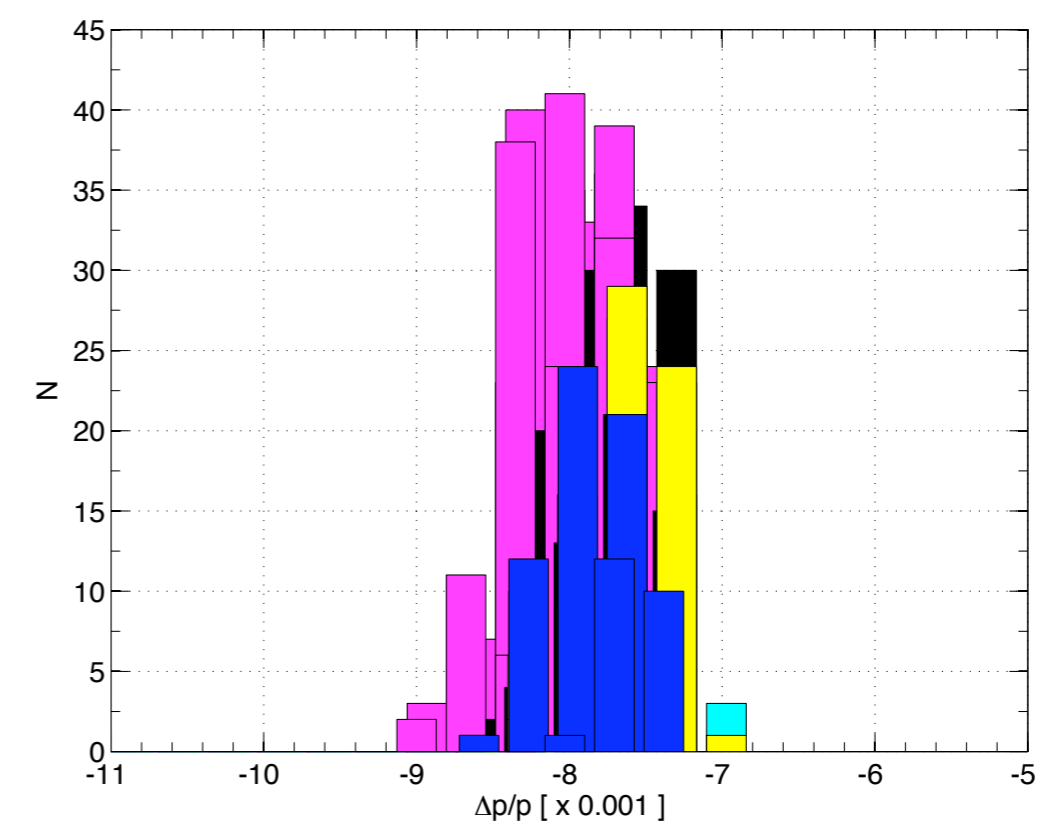
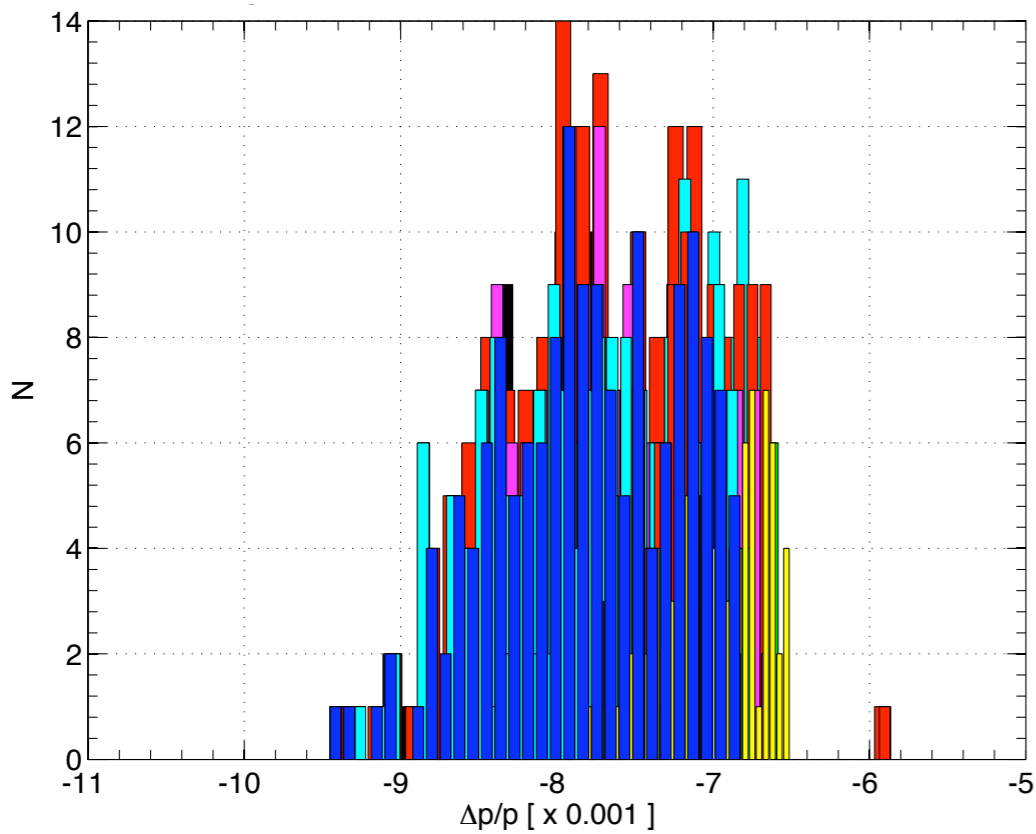
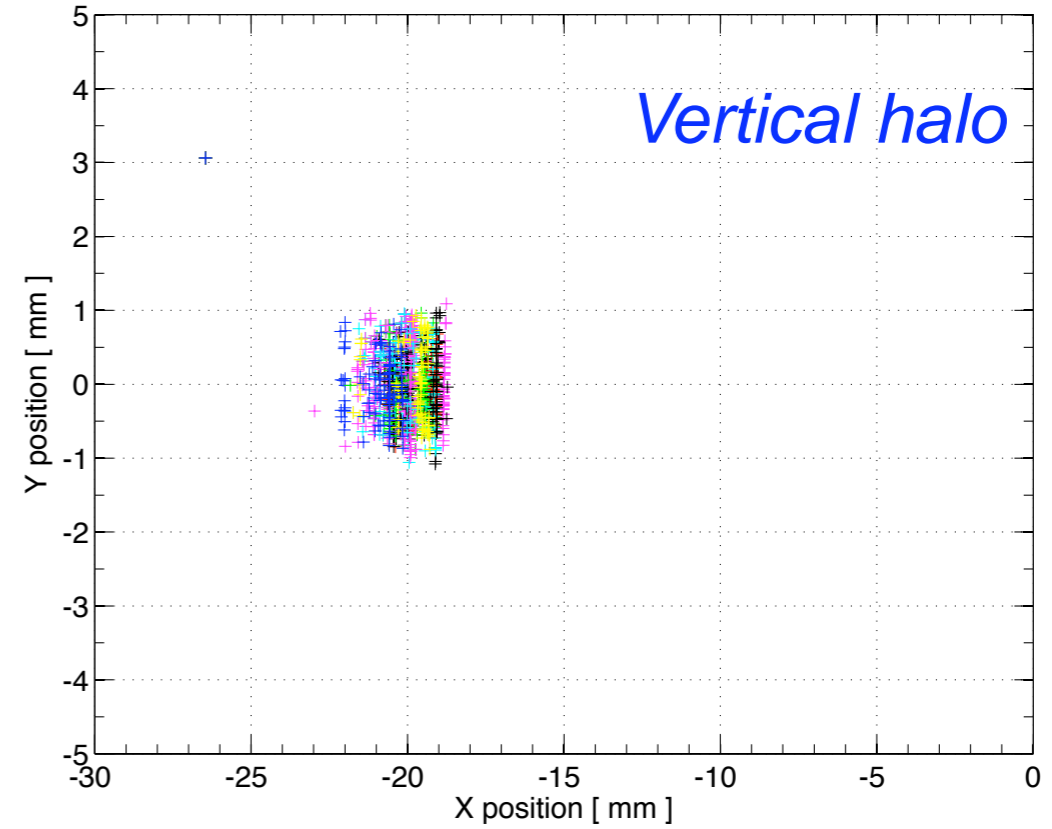


Transverse loss distribution

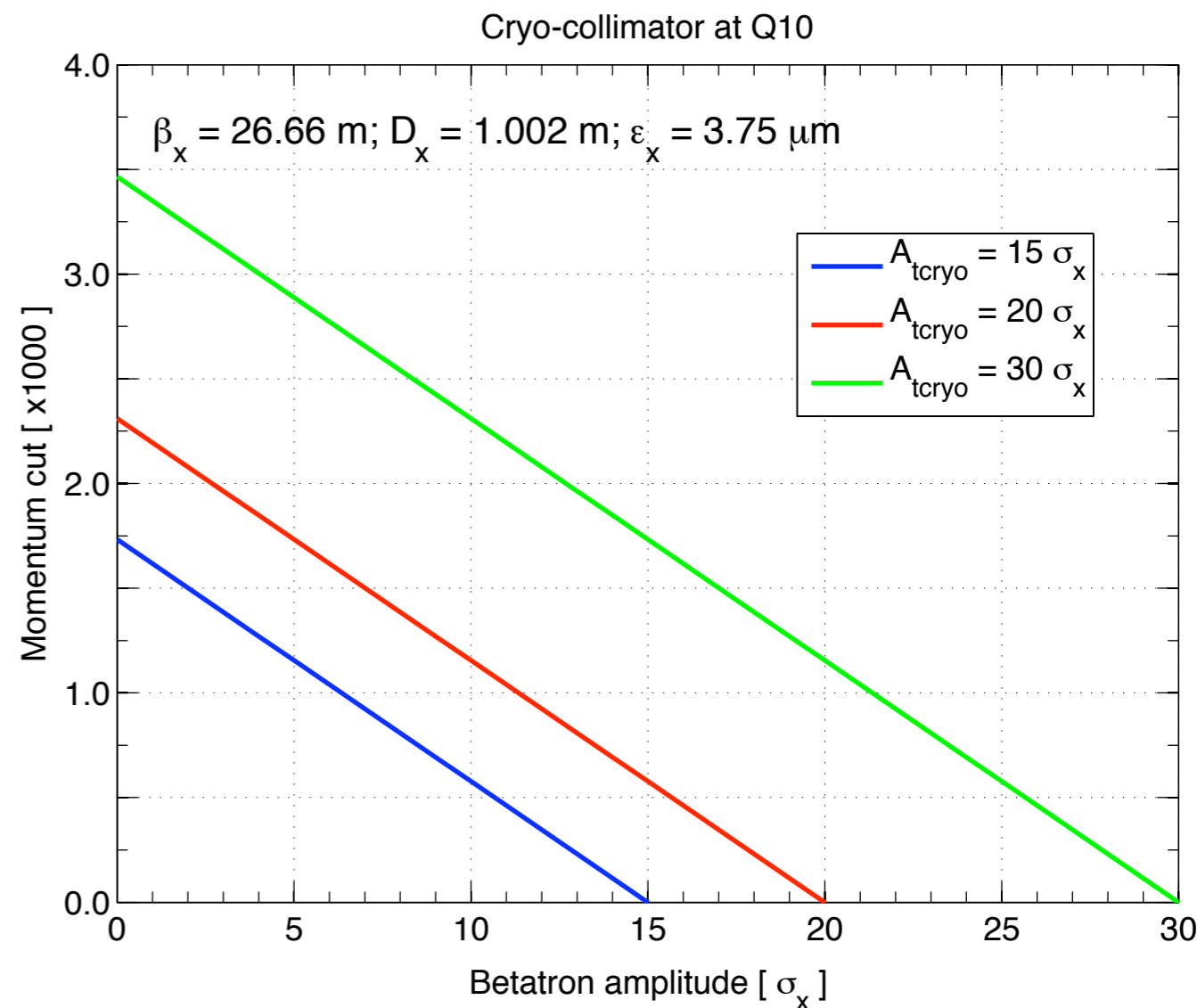
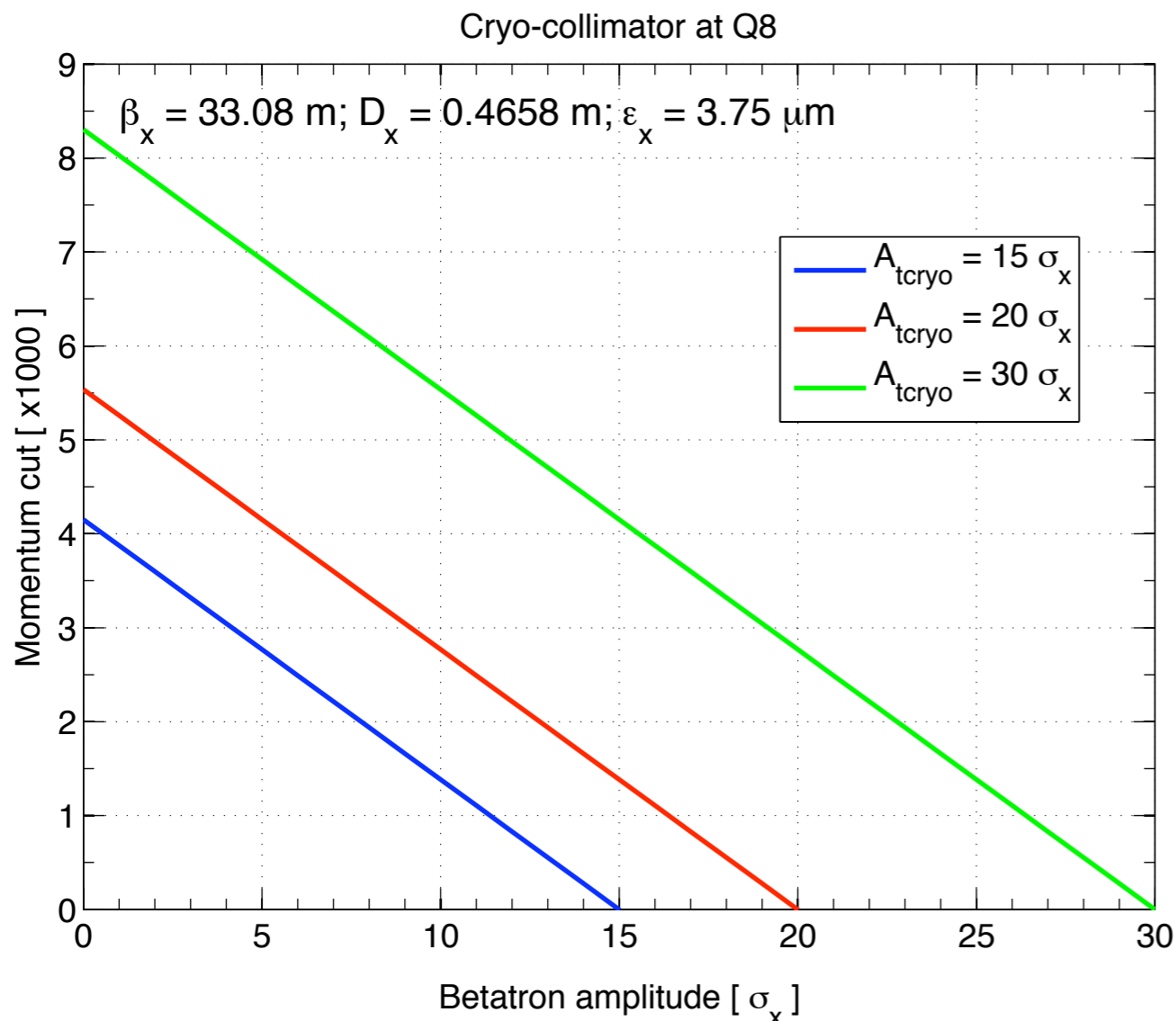
Transverse distribution of losses (21 machines)



Transverse distribution of losses (21 machines)



Momentum cut at the cryo-collimators



Approximated figure: taken nominal optics at Q8 and Q10.

Full 2009 system will be in place for 2009 operation

- No limitations of β^* in IP2 and IP8 from triplet protection (TCTVB s available for 2009)

Every β step will need, in principle, checks/adjustments of collimator settings

- Cleaning collimators in IR7; dump protection in IR6; tertiary collimator for MQX protection
- In practice, only needed when triplet aperture becomes bottleneck (Ex.: $\beta^* = 6m$ at 7 TeV)
- Move collimator to tighter settings before trimming squeeze to **MQX ensure protection**

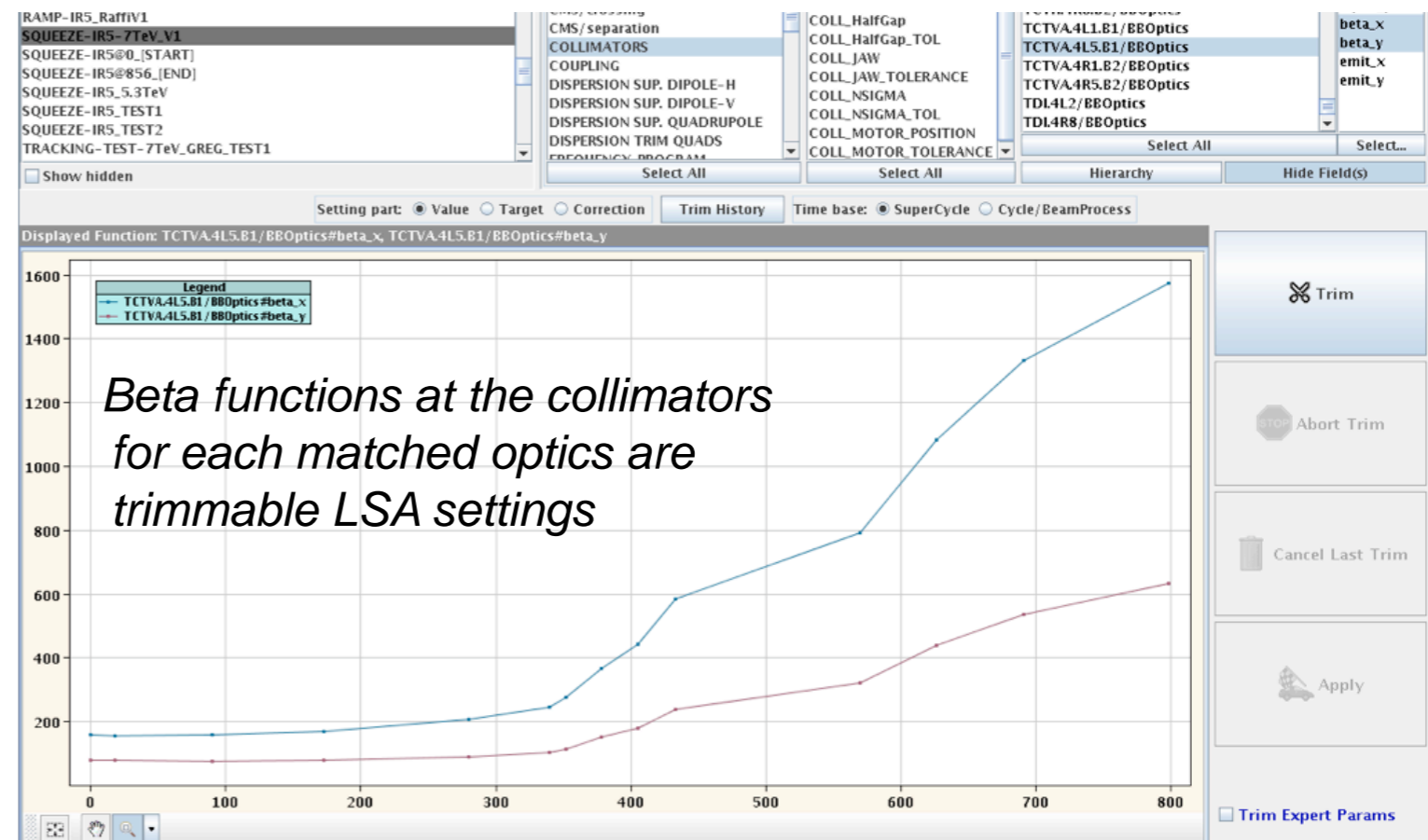
Mechanics of the squeeze dry-tested during cold check-out (as for power converters):

- Functions generated within LSA like for the power converters
- New functionality: “**interrupt**”/“**re-start**” at matched points (A. Masi). Tests ongoing.

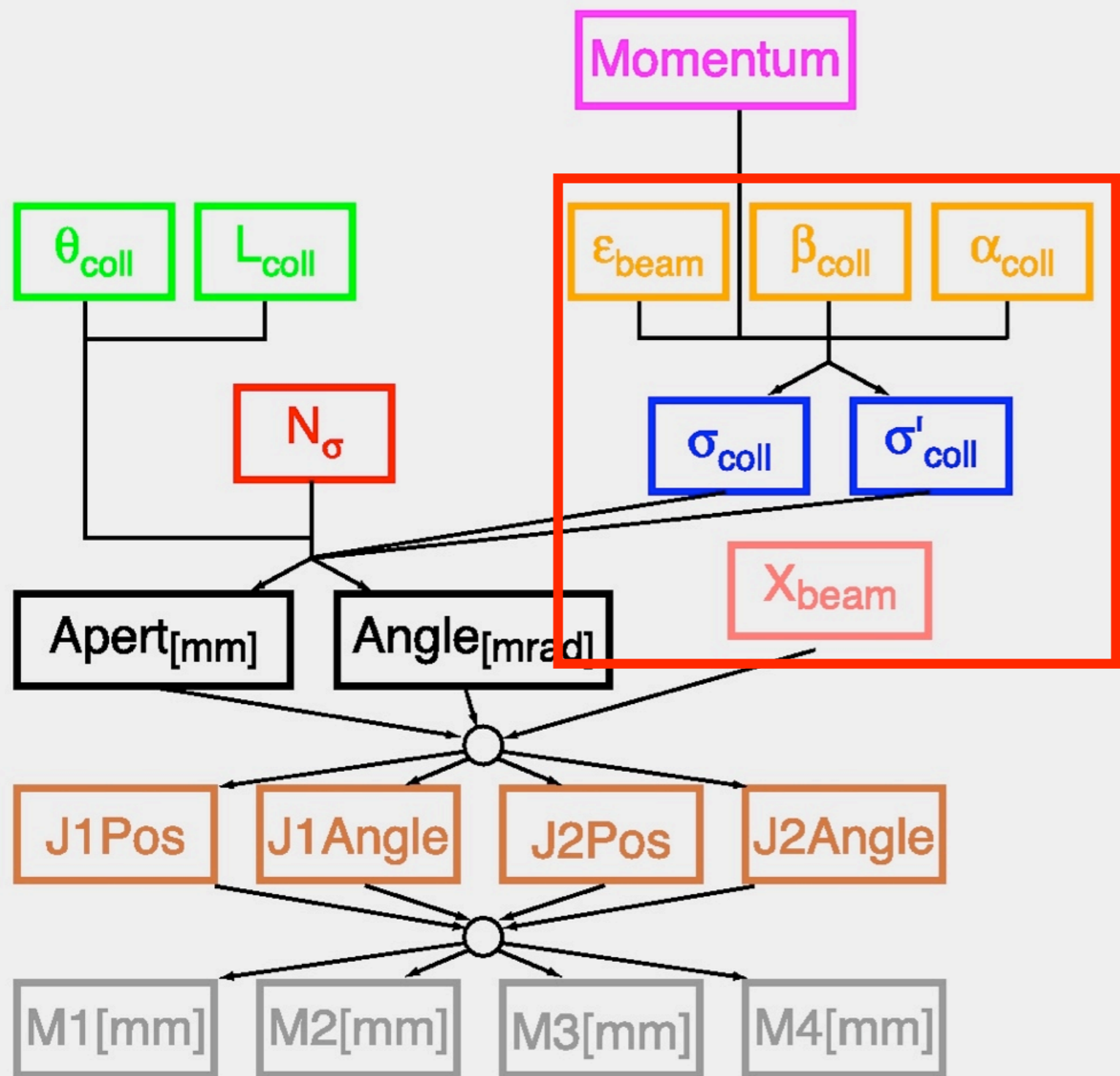
Lot of work from the collimation team to define **optimized settings**:

R. Assmann: Cham.2006 + LHCCWG num. 18
 C. Bracco's thesis - see chapter on “Optimized strategy for LHC collimator commissioning”

Need updated settings for final operational scenario of energy and β^*



Setting in unit of beam size



Parameter space for settings in **units sigma!**
(trims at all levels possible!)

Beam-based parameters will be determined for each collimator with beam and stored in the setting DB
(now: nominal values imported at the generation level)

Collimator control application (I)

LHC Collimator Control Application - MD 2007 (Device: "CSSInterface.SPS.TEST")

File Settings More displays Help

Jaw corners Positions/Angles Increment

Settings panel *Set increments of single jaw corners*

Left-UP [mm]

Left-DW [mm]

Right-UP [mm]

Right-DW [mm] Repeat times every sec.

Switch statuses

Left Jaw UP-IN UP-OUT DW-IN DW-OUT

Right jaw UP-IN UP-OUT DW-IN DW-OUT

Anti COLL UP DOWN

Positions readout from the low-level

Left UP	30.333	Gap UP	35.05
Left DW	-253.414	Gap DW	58.691
Right UP	-30.593	Centre UP	-0.13
Right DW	-30.998	Centre DW	-11.201

Display jaw: Left Jaw (dashed) Right jaw (solid)

Positions: Settings LVDT's Resolvers Motor steps

BLM: BLM 1 BLM 2 BLM 3 BLM 4 LogY

Views

Beam loss data [07/11/07 15:05:39]

BLM signal for beam-based alignment (beam commissioning)

Jaw positions [07/11/07 15:05:39]

Display of requested settings and all measured signals

Detailed readout

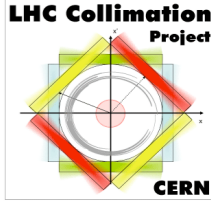
Console

15:02:08 - Ready.

15:02:08 - Ready.



Collimator control application (II)



Trim Editor

LHC BP OP

Beams	IPs	Families	ParametersTypeGroups	Parameters
B1	IP3	TCLA	PHYSICS : COLL_JAW	TCLA.6L3.B2/InterlockThresholdFunct#warning_outer_gap_downstream
B2			PHYSICS : COLL_BBOptics	TCLA.6L3.B2/InterlockThresholdFunct#warning_outer_gap_upstream
			PHYSICS : COLL_NSIGMA	TCLA.6L3.B2/InterlockThresholdFunct#warning_outer_left_downstream
			PHYSICS : COLL_BBParam	TCLA.6L3.B2/InterlockThresholdFunct#warning_outer_left_upstream
			PHYSICS : COLL_BBCentre	TCLA.6L3.B2/InterlockThresholdFunct#warning_outer_right_downstream
			PHYSICS : COLL_HalfGap_TOL	TCLA.6L3.B2/InterlockThresholdFunct#warning_outer_right_upstream
			PHYSICS : COLL_HalfGap	TCLA.6L3.B2/RequiredAbsPositionFunct#left_downstream
			PHYSICS : COLL_NSIGMA_TOL	TCLA.6L3.B2/RequiredAbsPositionFunct#left_upstream
			HW SETTINGS : COLL_MOTOR_TOLERANCE	TCLA.6L3.B2/RequiredAbsPositionFunct#right_downstream
			HW SETTINGS : COLL_MOTOR_POSITION	TCLA.6L3.B2/RequiredAbsPositionFunct#right_upstream

Select All Select All Select All Select All Select All

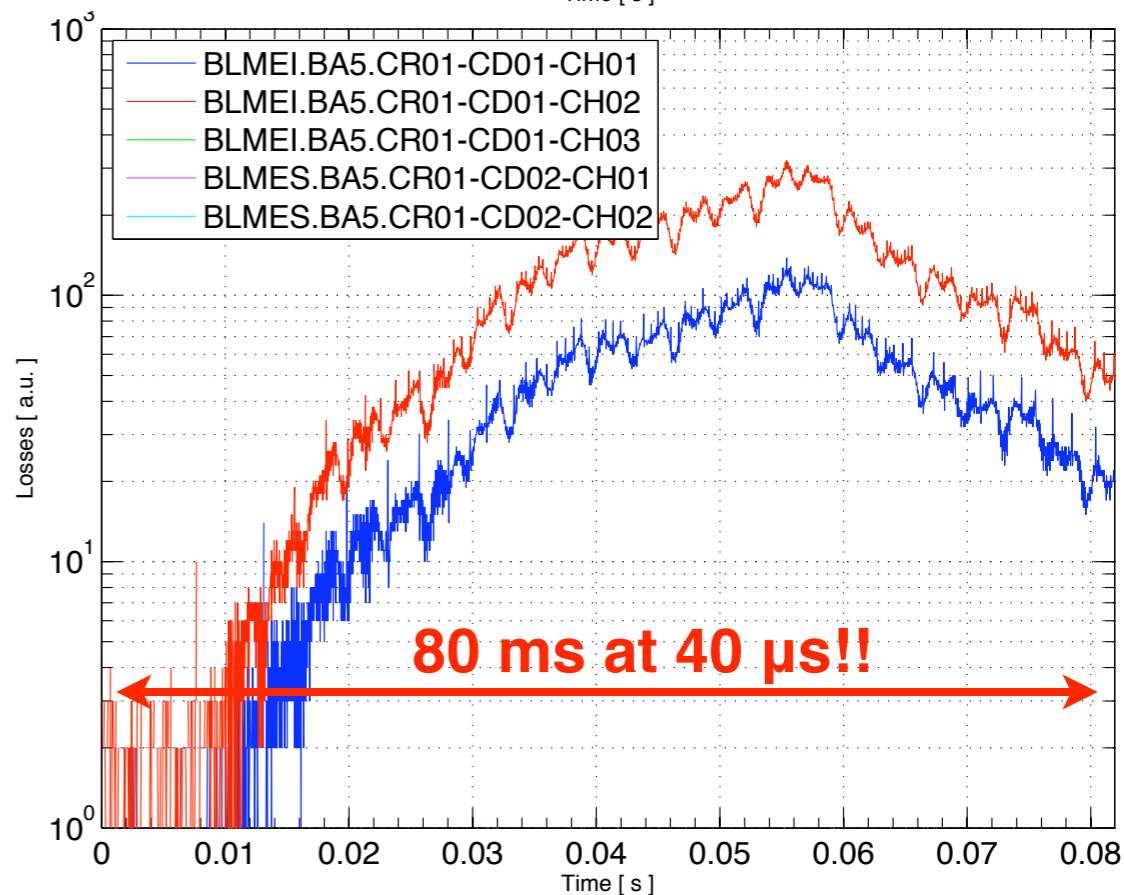
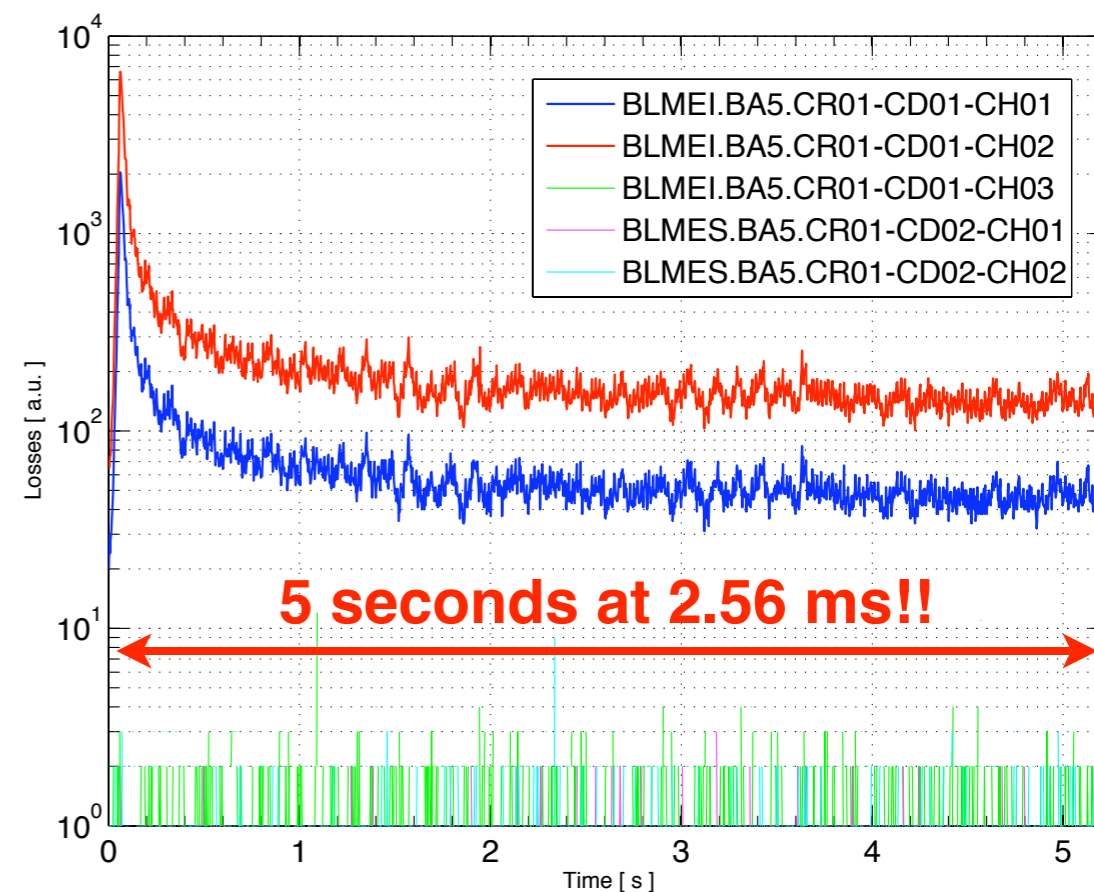
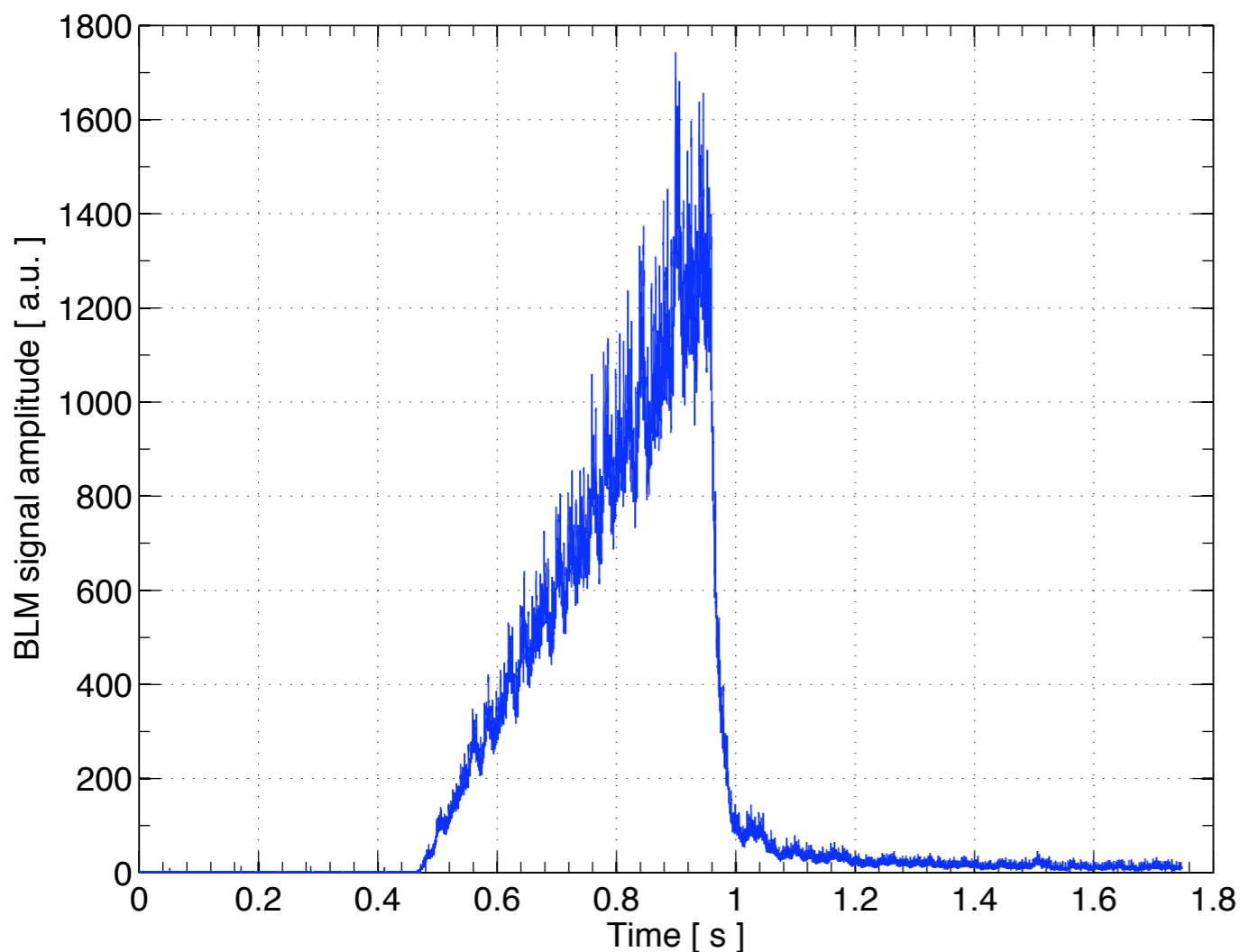
Setting part: Value Target Correction Trim History Time base: SuperCycle Cycle/BeamProcess

Displayed Function: TCLA.6L3.B2/InterlockThresholdFunct#dump_inner_left_downstream, TCLA.6L3.B2/InterlockThresholdFunct#dump_outer_left_downstream, TCLA.6L3.B2/InterlockThresholdFunct#warning_inner_left_downstream, TCLA.6L3.B2/InterlockThresholdFunct#warning_outer_left_downstream, TCLA.6L3.B2/RequiredAbsPositionFunct#left_downstream

Special selection panel to sort collimator by Beam, IP and type (E. Veyrunes, G. Kruk)

Trim Abort T Cancel Last Apply Trim Expert Par

Graph Table



Beam tests at the SPS:

- Dedicated collimator buffer HW triggered by collimator movements
- Special acquisition of the **Post-Mortem buffer** 43000 points at 40 μ s !!
- Capture mode of 4048 points at 2.56 ms or 40 μ s