



# HIE-ISOLDE Project Status Report

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for the HIE-ISOLDE Project Team

54th INTC Meeting  
CERN, 3 November 2016

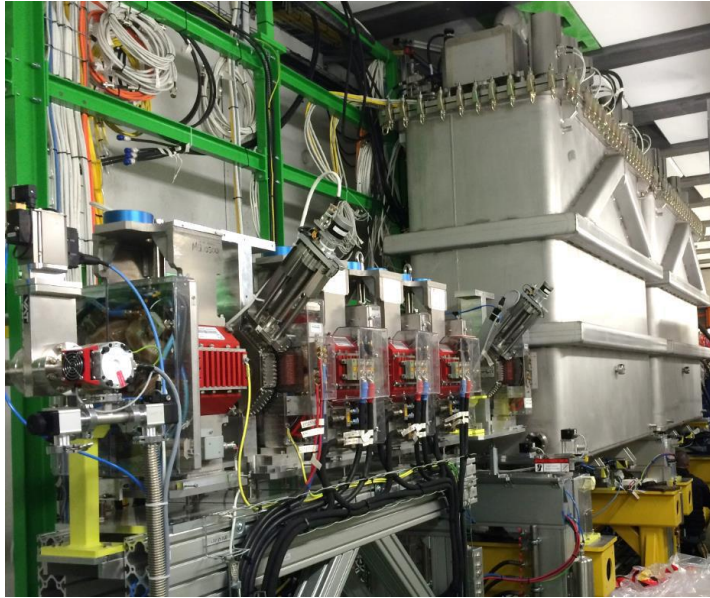


# OUTLINE

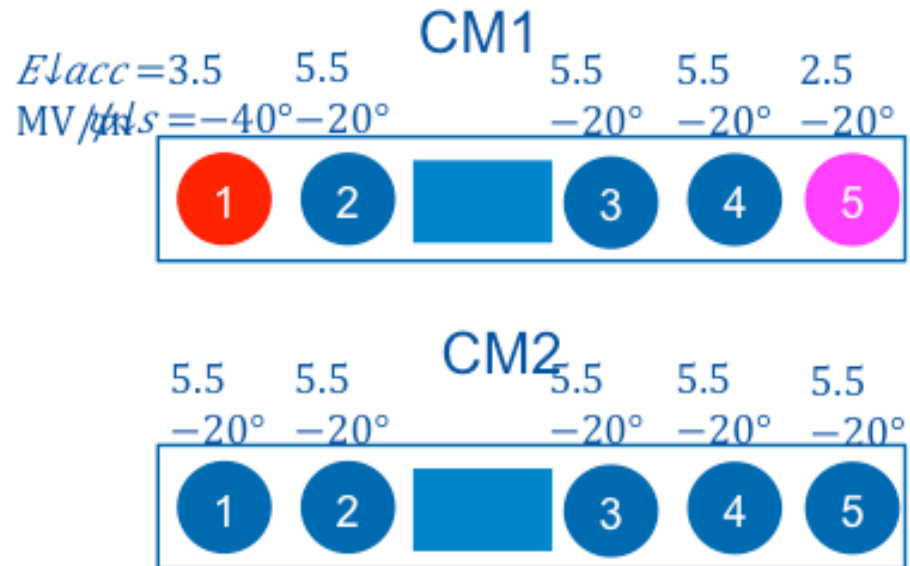
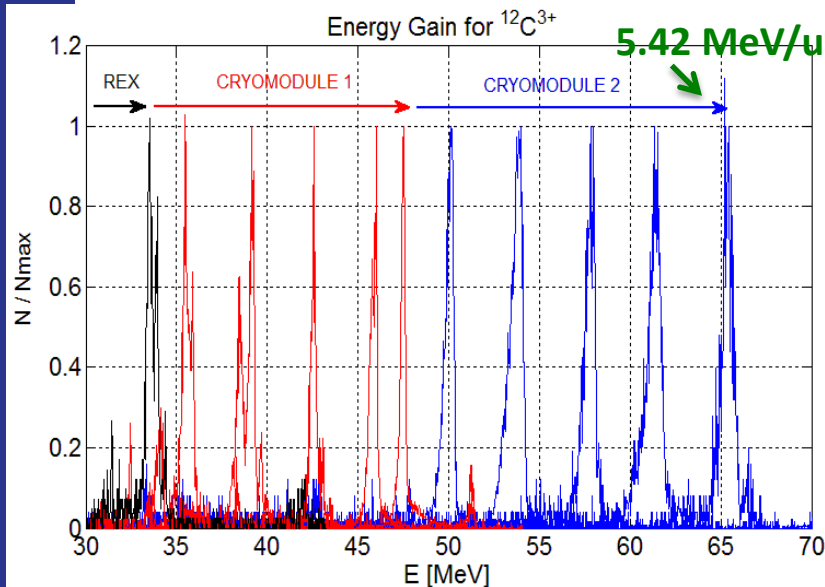
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- Phase1 Commissioning & Operation
- Issues to be addressed
- Phase2 Preparation
- EYETS works

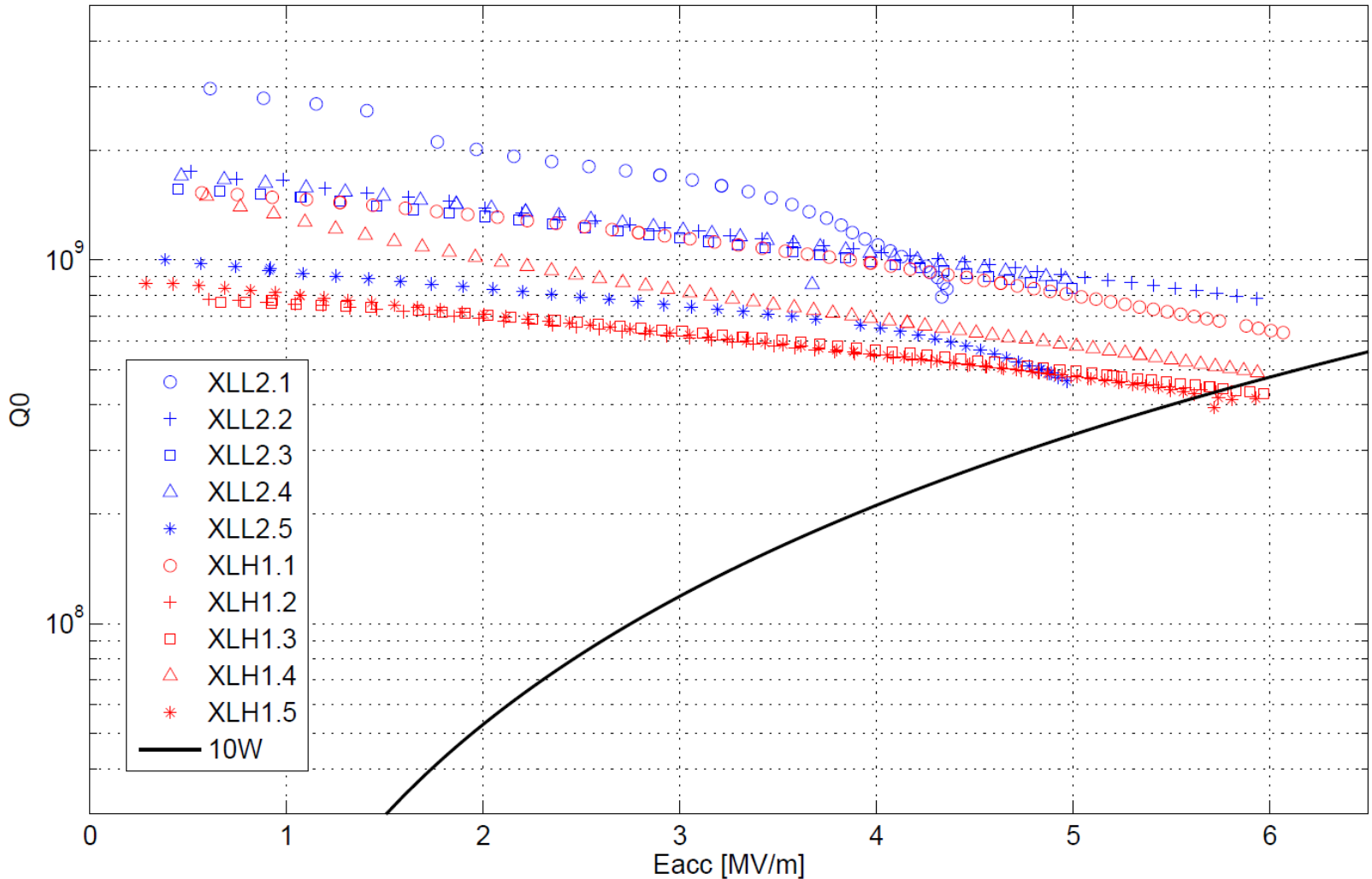
# Phase 1: Commissioning



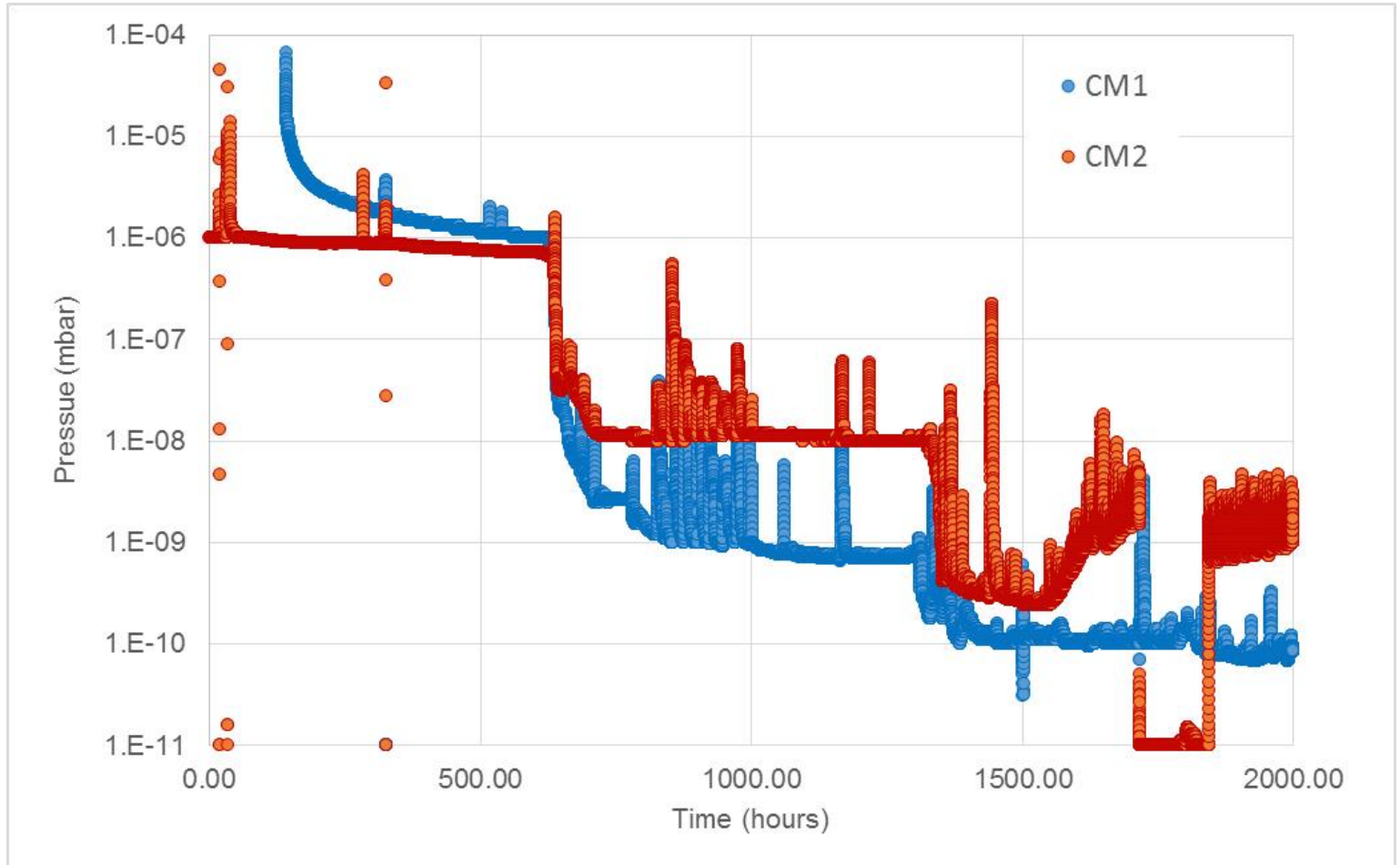
- Main issues identified: field emission in two cavities (CM1), suspect vacuum leak in CM2, short circuit on CM1 solenoid circuit.
- New coupler design seems to be working well
- Commissioning activities postponed to the end of the year:
  - Conditioning of field emission (CAV1&5)
  - Cryogenics load measurements
  - Vacuum leak detection (at warm)
- Delay on the physics run reduced to 2 weeks



# SC Cavity Performance



# Beam Vacuum Status



# Operations during the Physics Campaign



- From Sep. 2<sup>nd</sup> with the delivery of stable beam to the Miniball Spectrometer for testing purposes
- Will finish on wk. 46 when the PSB stops delivering protons and last measurements with stable beams are completed

|                |                       |                       |                       |                       |                       |                       |
|----------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| Experiment #   | IS562                 | IS548                 | IS557                 | IS551                 | IS561                 | IS559                 |
| RIB            | <sup>110</sup> Sn     | <sup>142</sup> Xe     | <sup>78</sup> Zn      | <sup>132</sup> Sn     | <sup>9</sup> Li       | <sup>66</sup> Ni      |
| Energy [MeV/u] | 4.5                   | 4.5                   | 4.3                   | 5.5                   | 6.8 (7.2 req)         | 4.5                   |
| Target         | GPS                   | HRS                   | GPS                   | HRS                   | GPS                   | GPS                   |
| Exp. Station   | Miniball Spect.       | Miniball Spect.       | Miniball Spect.       | Miniball Spect.       | Scattering Chamber    | Miniball Spect.       |
| Start date     | Sep. 9 <sup>th</sup>  | Sep. 26 <sup>th</sup> | Oct. 10 <sup>th</sup> | Oct. 19 <sup>th</sup> | Oct. 28 <sup>th</sup> | Nov. 4 <sup>th</sup>  |
| End date       | Sep. 18 <sup>th</sup> | Oct. 2 <sup>nd</sup>  | Oct. 16 <sup>th</sup> | Oct. 26 <sup>th</sup> | Nov. 1 <sup>st</sup>  | Nov. 14 <sup>th</sup> |
| Length [hours] | 115                   | 100                   | 130                   | 130                   | 70                    |                       |

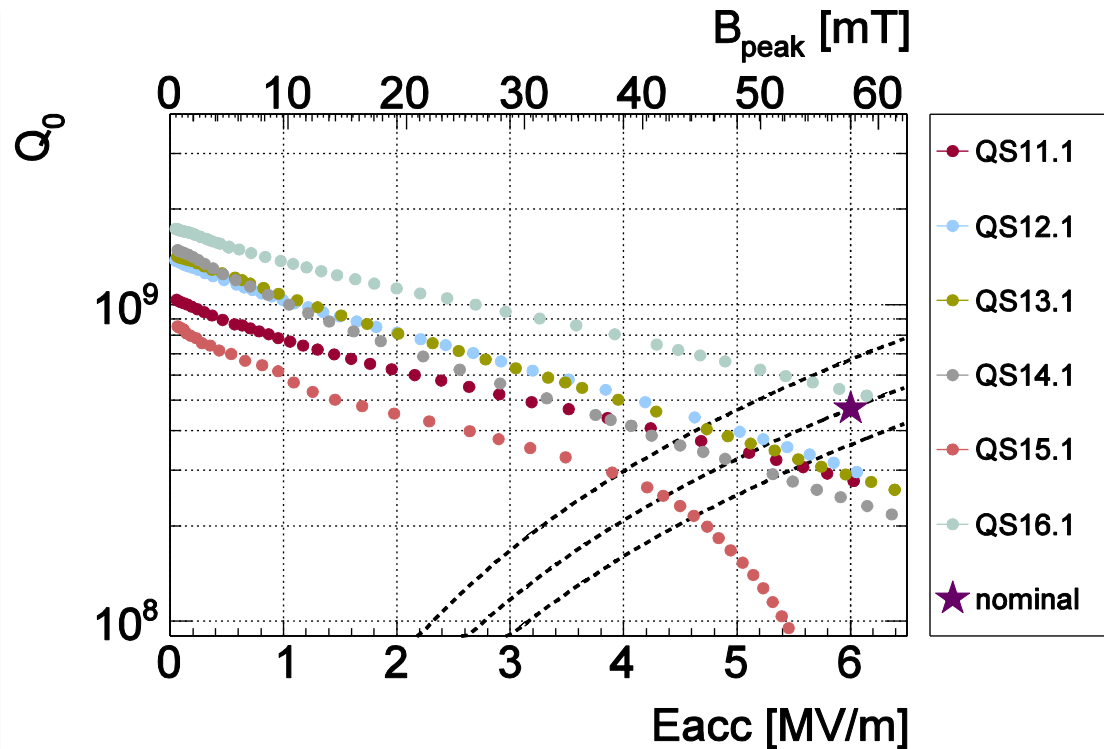
Approximately 550 hours of RIBs with HIE-ISOLDE energies (~700 hours by the end of the physics campaign)

Approximately 90 hours of beam at HIE-ISOLDE energies during the whole 2015 campaign!

# OUTLINE

- Phase1 Commissioning & Operation
- Issues to be addressed
- **Phase2 Preparation**
- EYETS works

# Cavities for CM3



70 W at nominal (5x6 MV/m)  
50 W at 5x5.2 MV/m

- **QS15 was still produced without smoothing weld: worst substrate and worst performance of all. Was rejected (will be stripped)**
- QS16 is the best cavity of the QS series so far: will be in CM3
- QS17 was received and no apparent defects were found, after SUBU
- QS18 was spoiled by RI (machining error)
- QS19 and QS20 are finished, already at CERN



# CM3 Assembly



- Assembly of CM3 restarted after 5.5 weeks
- Cavities assembled, final alignment on-going
- CM3 out of clean room by end of the year
- Completion of performance test (pressure test, final leak test, survey) post closure : w2

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# Overview main shutdown H/W activities

## Work on the Cryomodules (defines Baseline solution):

- 1) CM1
  - Field emission on cav. #1 and #5
  - Short to GND of solenoid bus bar
- 2) CM2
  - Vacuum leak
- 3) CM3
  - Installation

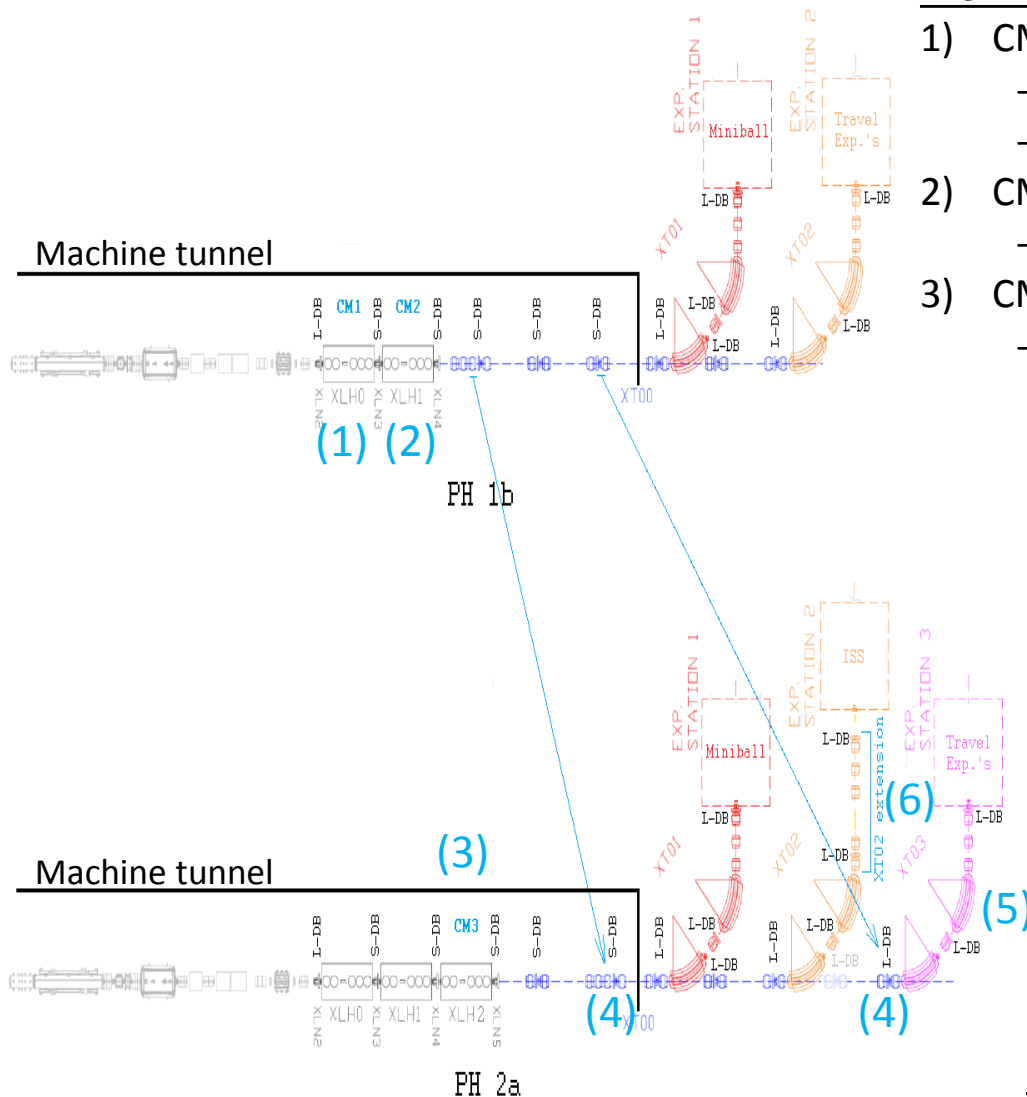
## Work on the transfer lines:

- 4) Modify XT00 for installation CM3/CM4
  - Move Quadruplet to end tunnel
  - Move Doublet to end XT00
- 5) Install XT03
- 6) Extend XT02 for future installation ISS

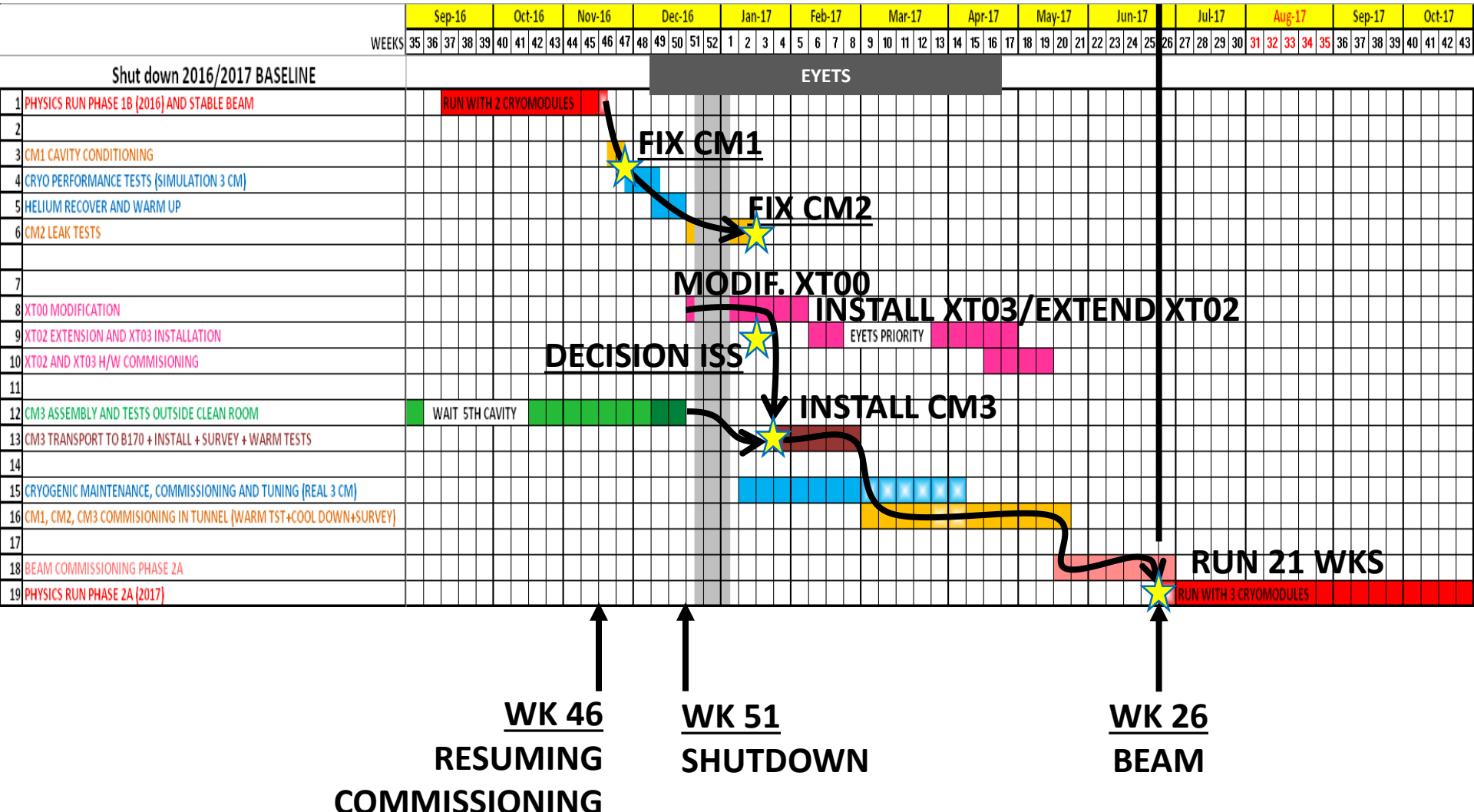
## Work on services:

- 7) Cryogenic maintenance
  - Compressor
  - Distribution lines

**NOTES:** All equipment available  
ISS decision to come



# Baseline solution planning: installation of CM3 only



# Overall Summary

- **Phase 1 is now completed.**
- **Quite successful Physics Run**
- **CM3 assembly almost finished**
- **Strategy for Phase 2 cavities under implementation:**
  - Last RI cavity meets specs after change of weld parameters
  - Excellent progress with CERN produced cavities (QS22 and QS23)
  - Seamless cavities also progressing well
- **Schedule for 2016/2017 Shutdown:**
  - Address remaining technical issues
  - Install CM3
  - Install XT03 and ISS magnet on XT02
  - Cryogenics maintenance & consolidation



# Big thanks to all CERN groups

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- GS/SE : DANIEL PARCHET, ELISEO PERES-DUENAZ, ROLAND ARNOUL
- EN/ACE : STEPHANE MARIDOR, GUILLAUME KAUTZMANN, JEAN-CHRISTOPHE GAYDE, ESTRELLA FERNANDEZ
- BE/ABP / OP : FREDERIK WENANDER, JOSE ALBERTO RODRIGUEZ, ERWIN SIESLING, ELEFThERIS FADAKIS, MIGUEL LUIS LOZANO BENITO, NIELS KILLIAN NOAL BIDAULT, EMANUELE MATLI
- PH/SME : MARIA BORGE, KARL JOHNSTON, MAGDALENA KOWALSKA
- EN / TE/HDO : FABIO FORMENTI, VOLKER MERTENS
- BE/RF : DANIEL VALUCH, WALTER VENTURINI DELSOLARO, KARL SCHIRM, LUCA ARNAUDON, ERIC MONTESINOS, MICHAL ELIAS, MATHIEU THERRASSE, AKIRA MYAZAKI, SYLVIA TEIXEIRA, DAVIDE GRENAT, GABI, MAX, SAURO + LINAC
- EN/CV : PAUL PEPINSTER, FREDERIC BORRALHO
- EN/EL,TE/EPC: RENE NECCA, JEAN-CLAUDE GUILLAUME, GEORGI GEORGIEV, JEAN-PIERRE BILLON-GRAND, MICHELE MARTINO, CHRISTOPHE COUPAT
- TE/CRG : NICOLAS DELRUELLE, JOS METSELAAR, OLIVIER PIROTTE, NICOLAS GUILLOTIN, UDO WAGNER, NIKOLAOS TRIKOUPIS, JUAN CASAS, NICOLAS VAUTHIER, VITALIANO INGLESE
- EN/STI : RICHARD CATHERALL, ANA-PAULA BERNARDES
- GS/DI : CYRILLE BEDEL, YANNICK BERAUD
- TE/MSO : YANN LECLERCQ, LLOYD WILLIAMS, VITTORIO PARMA, JEREMIE BAUCHE, DAVID SMEKENS, GRAEME BARLOW, JEAN BAPTISTE DESCHAMPS, STEPHAN RUSSENCHUCK,+ TECH + FSU
- DSG/RP : JOACHIM VOLLAIRE, ALEXANDRE DORSIVAL
- TE/ABT +MPE: BRENNAN GODDARD, MATTHEW FRASE, RICHARD MOMPO
- TE/VSC : JOSE SOMOZA, SERGIO CALATRONI, ALBAN SUBLET, GUILLAUME ROSAZ
- BE/BI : ENRICO BRAVIN, WILLIAM ANDREAZZA, SERGEI SADOVICH
- EN/MME : ANTTI KOLEHMAINEN, MARC TIMMINS, KURT ARTOOS, OFELIA CAPATINA, PIERRE MOYRET, STEFANO SGOBA, GONZALO IZQUIERDO, THIERRY TARDY

# HIE-ISOLDE Phase1 Ceremony



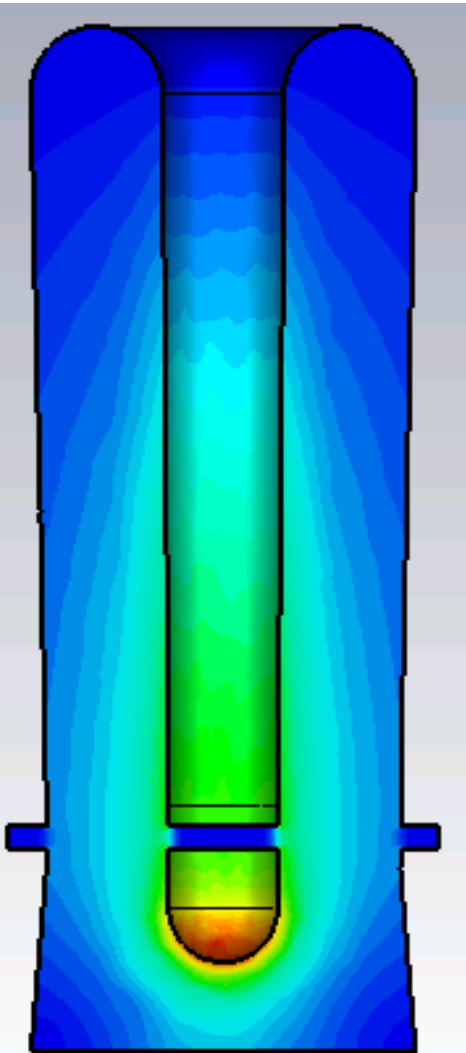
# The point on QSC cavities

- Parts for QS21 and QS22 taken back from RI and shipped at CERN
- EN-MME started producing 2 cavities due by end 2016
- Excellent progress. On schedule and no quality issues so far





# Seamless cavity



| Parameters                                      | QS    | QSS   |
|---|-------|-------|
| $\beta_{\text{opt}}$ [%]                        | 10.9  | 12.2  |
| R/Q [ $\Omega$ ]                                | 520   | 490   |
| $E_{\text{peak}}/E_{\text{acc}}$                | 5.4   | 5.2   |
| $B_{\text{peak}}/E_{\text{acc}}$ [Gauss/(MV/m)] | 96    | 93    |
| $G = R_s \cdot Q$ [ $\Omega$ ]                  | 30.3  | 37.4  |
| $U/E_{\text{acc}}^2$ [J/(MV/m) <sup>2</sup> ]   | 0.207 | 0.214 |
| $P_c$ at 6 MV/m [W]*                            | 7.7   | 6.6   |

\* calculated assuming  $R_s = 50 \text{ n}\Omega$

