

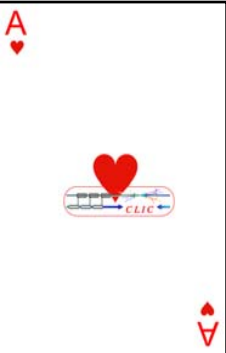
# Low emittance generation in Damping rings

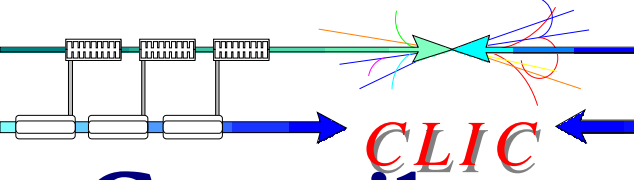
## Specifications, status and plans of R&D until the CDR

**Yannis PAPAPHILIPPOU**

For the CLIC Damping Ring design team

May 27th, 2009





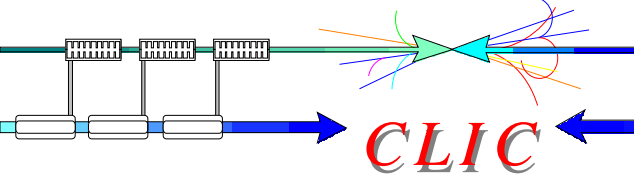
# Contributors

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# Acknowledgements

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**Apologies to those I may have forgotten**



# Outline

- CLIC Damping Rings (DR)  
design goals
  - Energy revision
- Pre-Damping Rings (PDR)  
design
- Lattice revision for **Intra-beam Scattering (IBS)**  
reduction
- Wiggler design
  - Wiggler modelling and **prototyping**
  - Power absorption studies
- Collective effects
  - $e^-$ -cloud, Fast Ion Instability
- RF design considerations and **challenges**
- Kicker **specifications**
- Low emittance tuning
- Beam instrumentation
- **Collaboration** with ILC
- DRs for **CLIC@500GeV**
- Summary

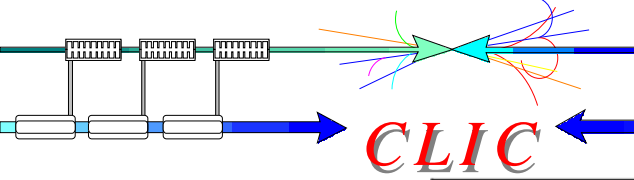


# DR design goals and challenges

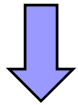
PARAMETER	NLC	CLIC
bunch population ( $10^9$ )	7.5	4.1
bunch spacing [ns]	1.4	0.5
number of bunches/train	192	312
number of trains	3	1
Repetition rate [Hz]	120	50
Extracted hor. normalized emittance [nm]	2370	<500
Extracted ver. normalized emittance [nm]	<30	<5
Extracted long. normalized emittance [keV.m]	10.9	<5
Injected hor. normalized emittance [ $\mu\text{m}$ ]	150	63
Injected ver. normalized emittance [ $\mu\text{m}$ ]	150	1.5
Injected long. normalized emittance [keV.m]	13-18	1240

- Design parameters dictated by target performance of the collider (e.g. luminosity), injected beam characteristics or compatibility with the downstream system parameters
- Most parameters are **driven** by the main linac RF optimization
- In order to reach ultra-low emittance, CLIC DR design is based on the inclusion **super-conducting wigglers**
- Output emittance is **dominated by IBS** due to high bunch charge density
- Instabilities may be triggered due to a number of collective effects (e.g.  $e^-$ -cloud, fast ion instability)

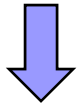
# DR parameters' evolution



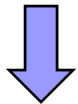
CLIC  
parameter  
note 2005



M. Korostelev,  
PhD thesis, 2006



CLIC  
parameter  
note 2008



Design  
optimisation for  
CDR (2010)

Y.P., 27/05/2009

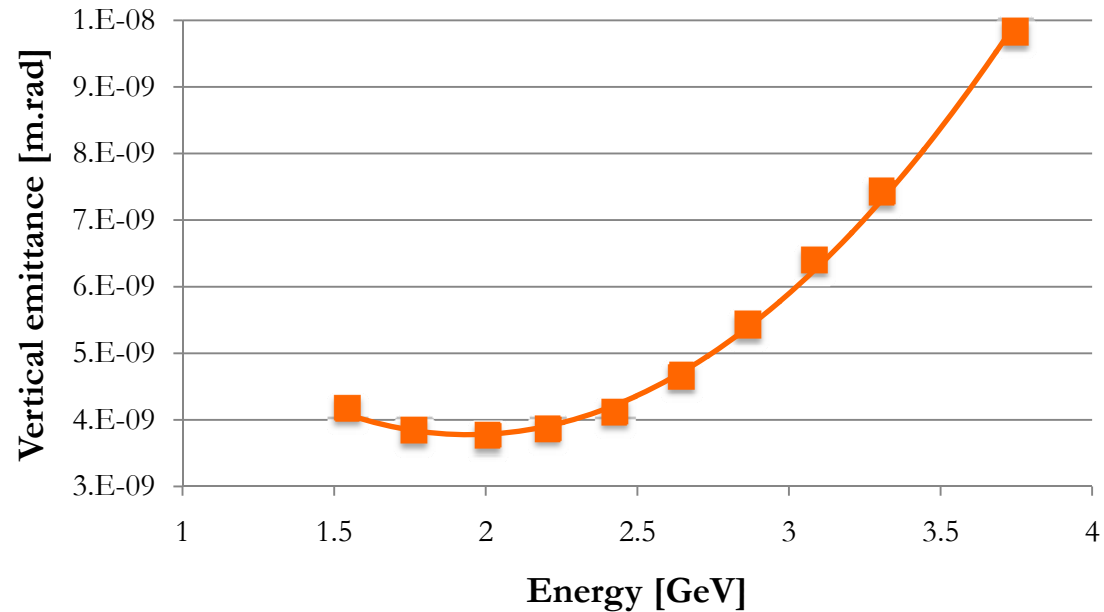
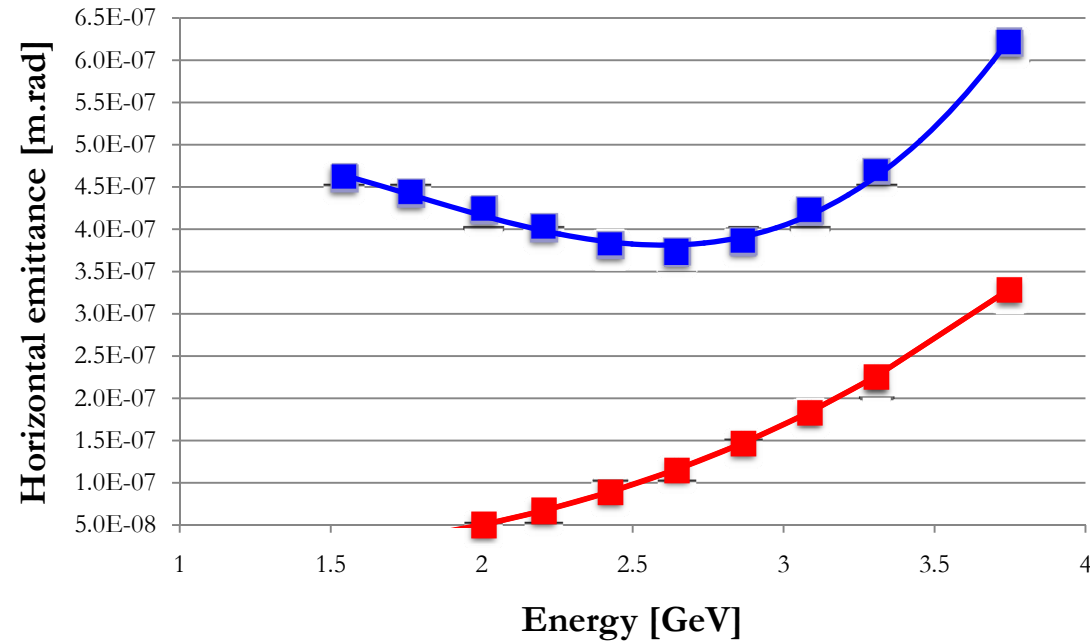
PARAMETER	2005	2006a	2006b	2007a	2007b	2007c
energy [GeV]	2.424					
circumference [m]	360	365.2				
bunch population [E+09]	2.56+5%			5.20+5%	4.00+10%	3.70+10%
bunch spacing [ns]	0.533			0.667	0.500	
number of bunches/train	110			311	316	
number of trains	4			1	1	
store time/train [ms]	13.3			20	20	
rms bunch length [mm]	1.55	1.51	1.59	1.49	1.53	1.53
rms momentum spread [%]	0.126	0.136	0.130	0.138	0.135	0.134
hor. normalized emittance [nm]	540	380	308	455	395	381
ver. normalized emittance [nm]	3.4	2.4	3.9	4.4	4.2	4.1
lon. normalized emittance [eV.m]	4725	5000	4982	4998	4993	4996
(horizontal, vertical) tunes	(69.82, 34.86)		(69.82, 33.80)			
coupling [%]	0.6			0.13		
ver. dispersion invariant [ $\mu\text{m}$ ]	0			0.248		
wiggler field [T]	1.7	2.5				
wiggler period [cm]	10	5				
energy loss/turn [MeV]	2.074	3.903				
hor./ver./lon./ damping times [ms]	2.8/2.8/1.4			1.5/1.5/0.75		
RF Voltage [MV]	2.39	4.25	4.185	4.345	4.280	4.115
number of RF cycles	2			1		
repetition rate [Hz]	150			50		
RF frequency [GHz]	CLIC ACE	1.875	1.499		5 2.00	



# Damping ring energy

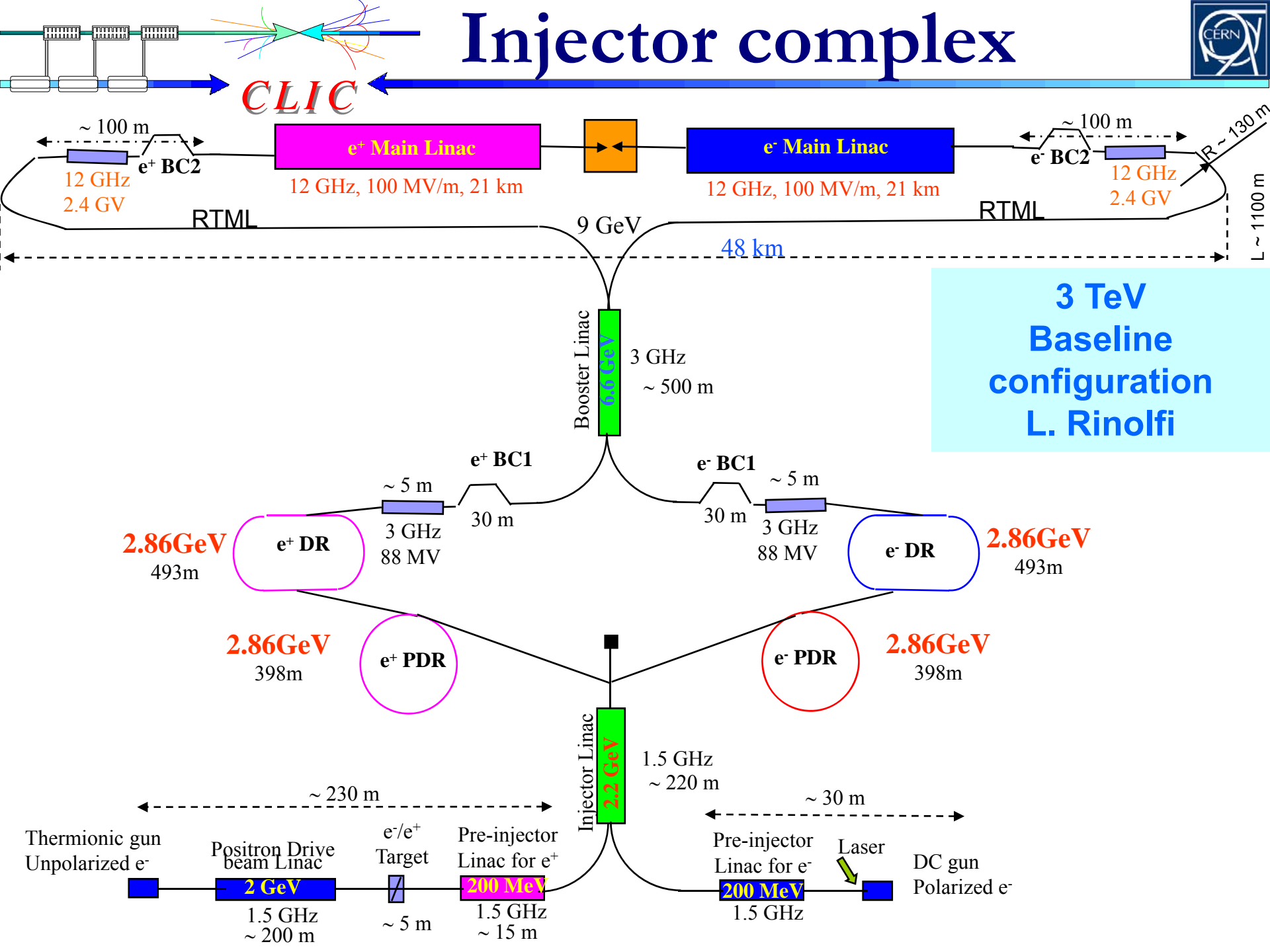
*CLIC*

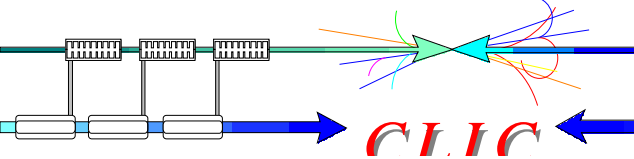
- **Horizontal** emittance has a broad **minimum** between 2 and 3 GeV (constant longitudinal emittance)
- Higher energy reduce ratio between **zero current** and IBS dominated emittance
- **Vertical** emittance increased (tighter alignment and low emittance tuning tolerances)
- Slight decrease of geometrical aperture (compensating increase of magnet strength)
- Increase of energy loss per turn and radiated power (increased RF voltage, higher beam loading)
- Collective effects get relaxed (especially space-charge)
- Increase the DR energy to **2.86 GeV**





# Injector complex

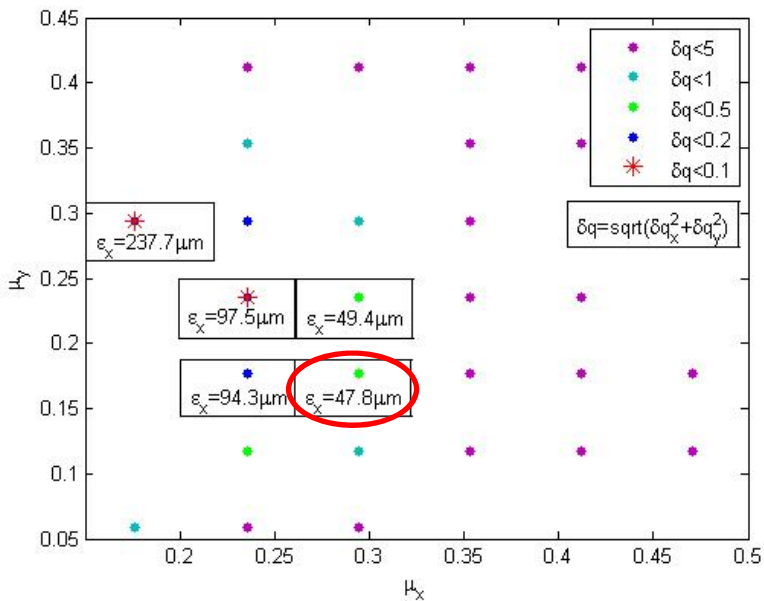
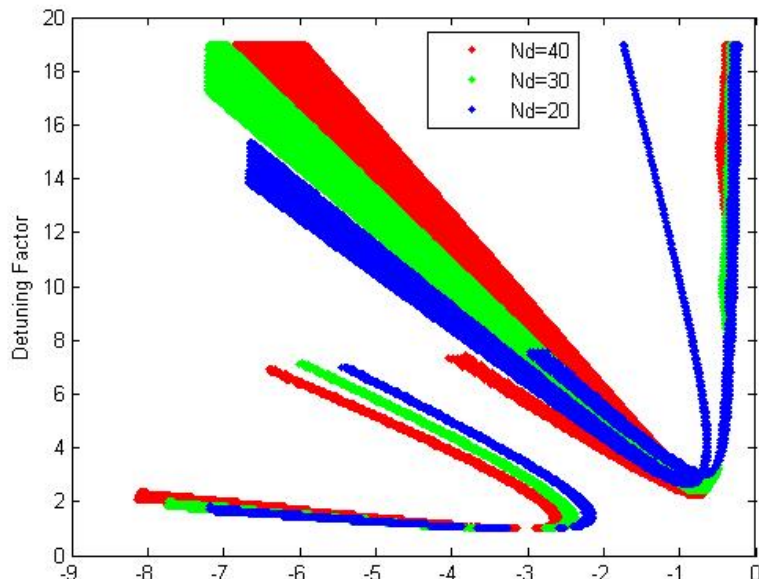




# PDR design



F. Antoniou, et al., 2009

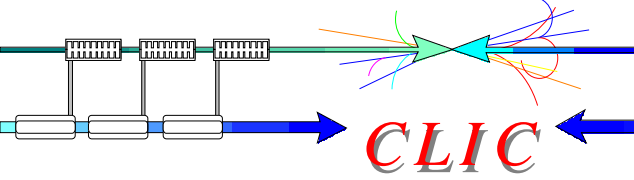


Injected Parameters	e <sup>-</sup>	e <sup>+</sup>
Bunch population [10 <sup>9</sup> ]	4.4	6.4
Bunch length [mm]	1	5
Energy Spread [%]	0.1	2.7
Hor., Ver Norm. emittance [nm]	100 x 10 <sup>3</sup>	7 x 10 <sup>6</sup>

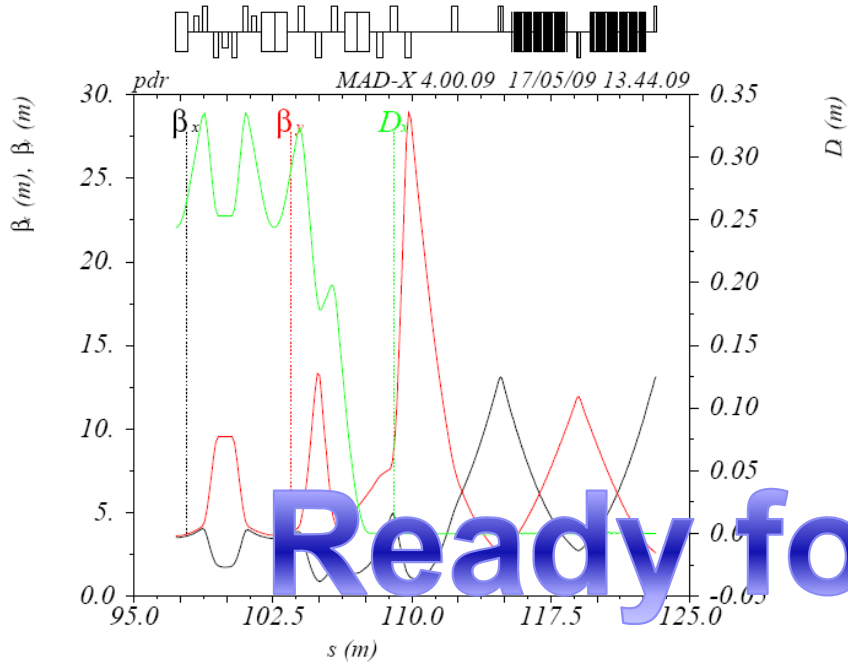
- Main challenge
  - Large input emittances especially for positrons to be damped by several orders of magnitude
- Design optimization following analytical parameterization of TME cells
- Detuning factor (achieved emittance/TME) > 2 needed for minimum chromaticity
- Target emittance reached with the help of conventional high-field wigglers (PETRA3)
- Non linear optimization based on phase advance scan (minimization of resonance driving terms and tune-shift with amplitude)



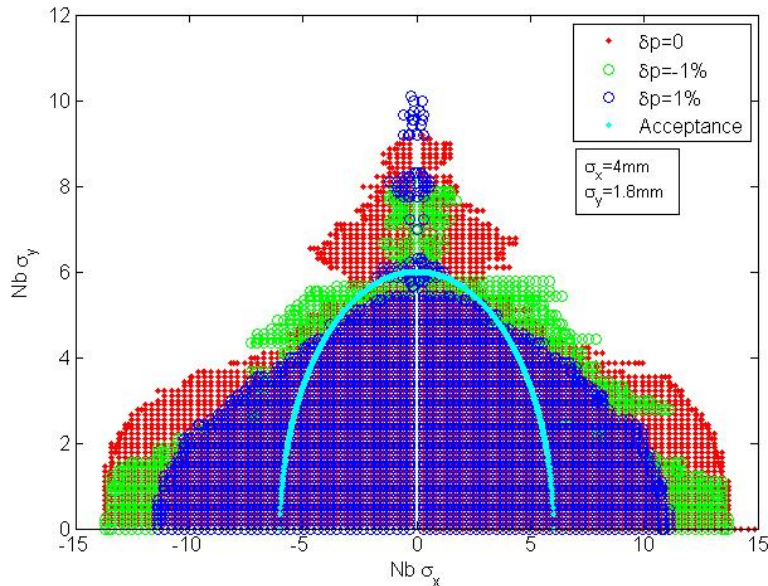
# PDR parameters



**CLIC**

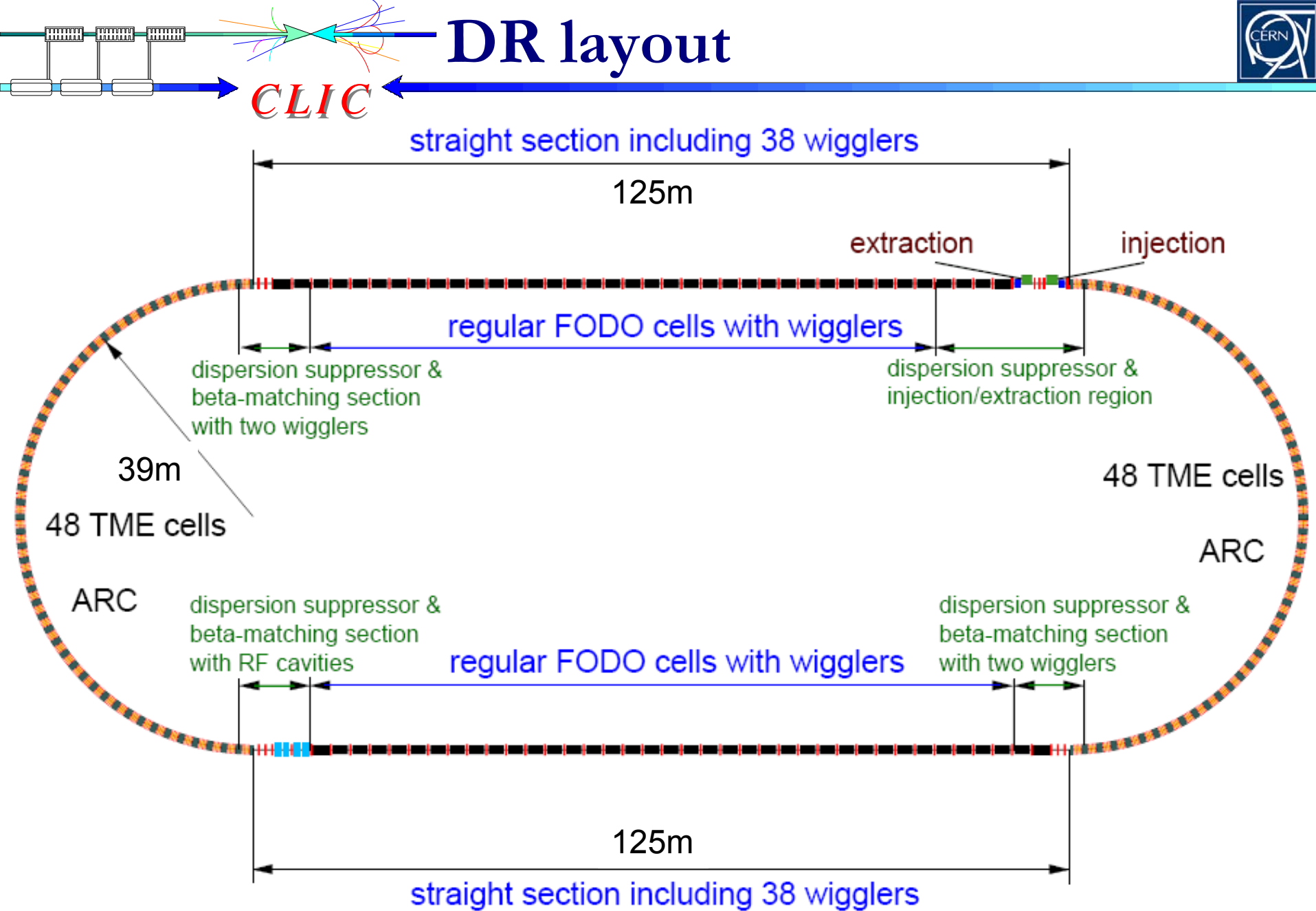


**Ready for CLIC CDR**

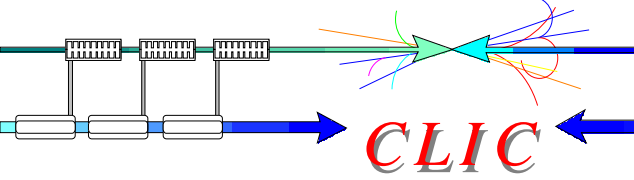


Parameter [unit]	Value
beam energy [GeV]	2.86
circumference [m]	397.6
bunch population [ $10^9$ ]	4.7
bunch spacing [ns]	0.5
bunches per train	312
rms bunch length [mm]	3.3
rms momentum spread [%]	0.1
hor. norm. emittance [nm.rad]	47850
no. of arc bends	38
arc dipole field [T]	1.2
length of arc dipole [m]	1.315
number of wigglers	4
wiggler field [T]	1.7
length of wiggler [m]	3
wiggler period [cm]	30
mom. compaction [ $10^{-3}$ ]	3.83
RF frequency [GHz]	2
energy loss/turn [MeV]	3.27
RF voltage [MV]	10
Harmonic number	2652
RF acceptance [%]	1.1
h/v/l damping times [ms]	2.32/2.32/1.15
Revolution time [ns]	1326
Tunes (h/v/l)	18.44/12.41/0.07
Nat. chromaticity (h/v)	-18.98/-22.81

# DR layout

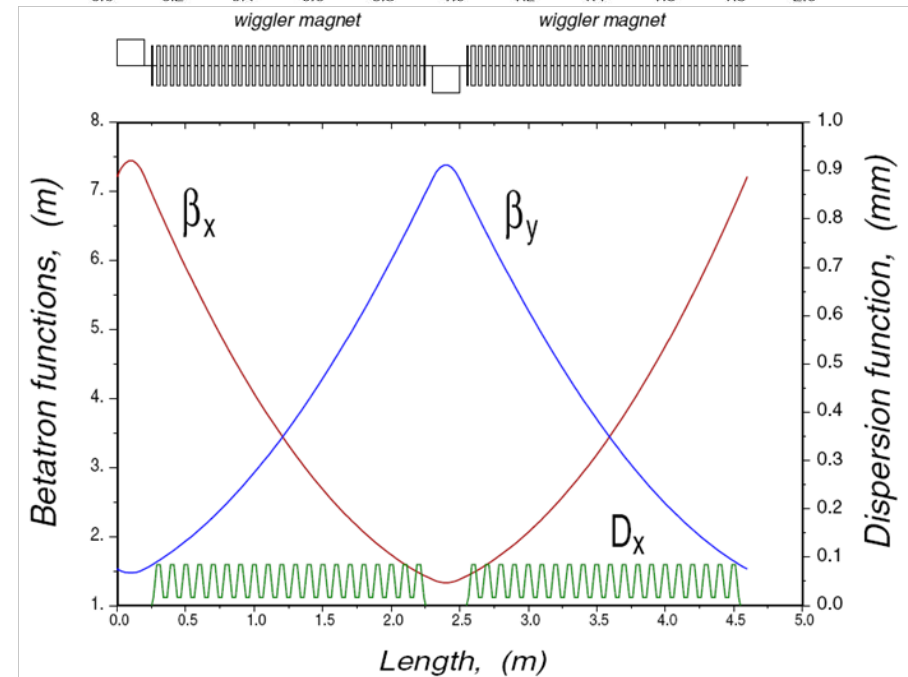
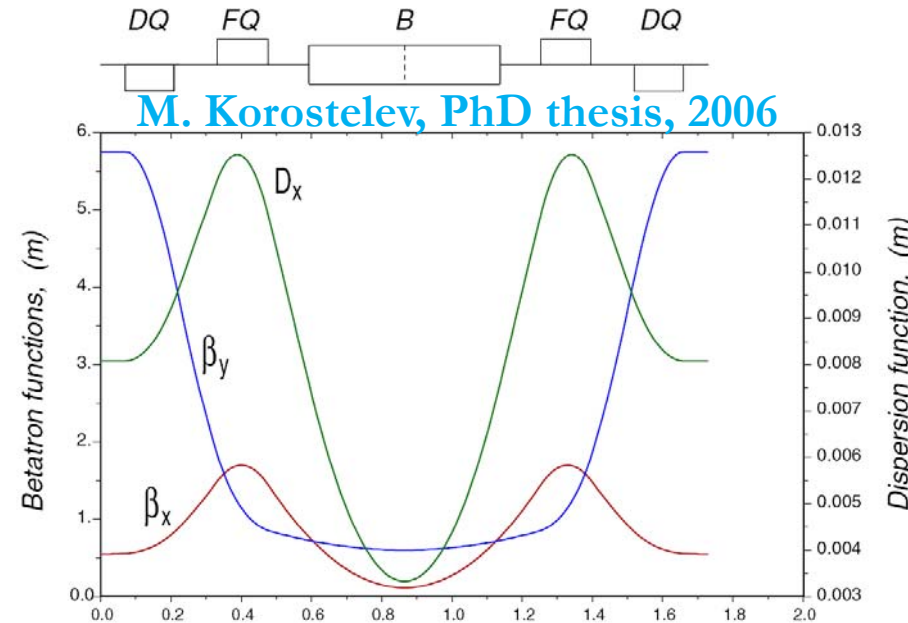


# Original DR optics

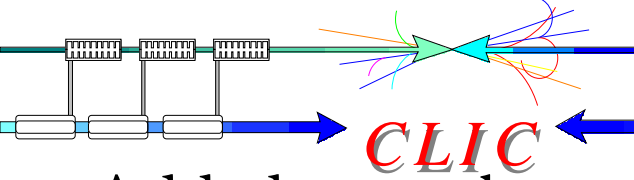


**CLIC**

- TME arc cell chosen for compactness
  - Large phase advance necessary to achieve optimum equilibrium emittance
  - Low dispersion and strong sextupoles needed to correct chromaticity, **reducing DA**
  - **Limited** magnet to magnet space
  - Extremely **high magnet strengths**
  - **Large IBS growth rates** due to small  $h/v$  beam size in the bend
- FODO wiggler cell with phase advances close to  $90^\circ$  giving
  - **Limited space** for absorbers

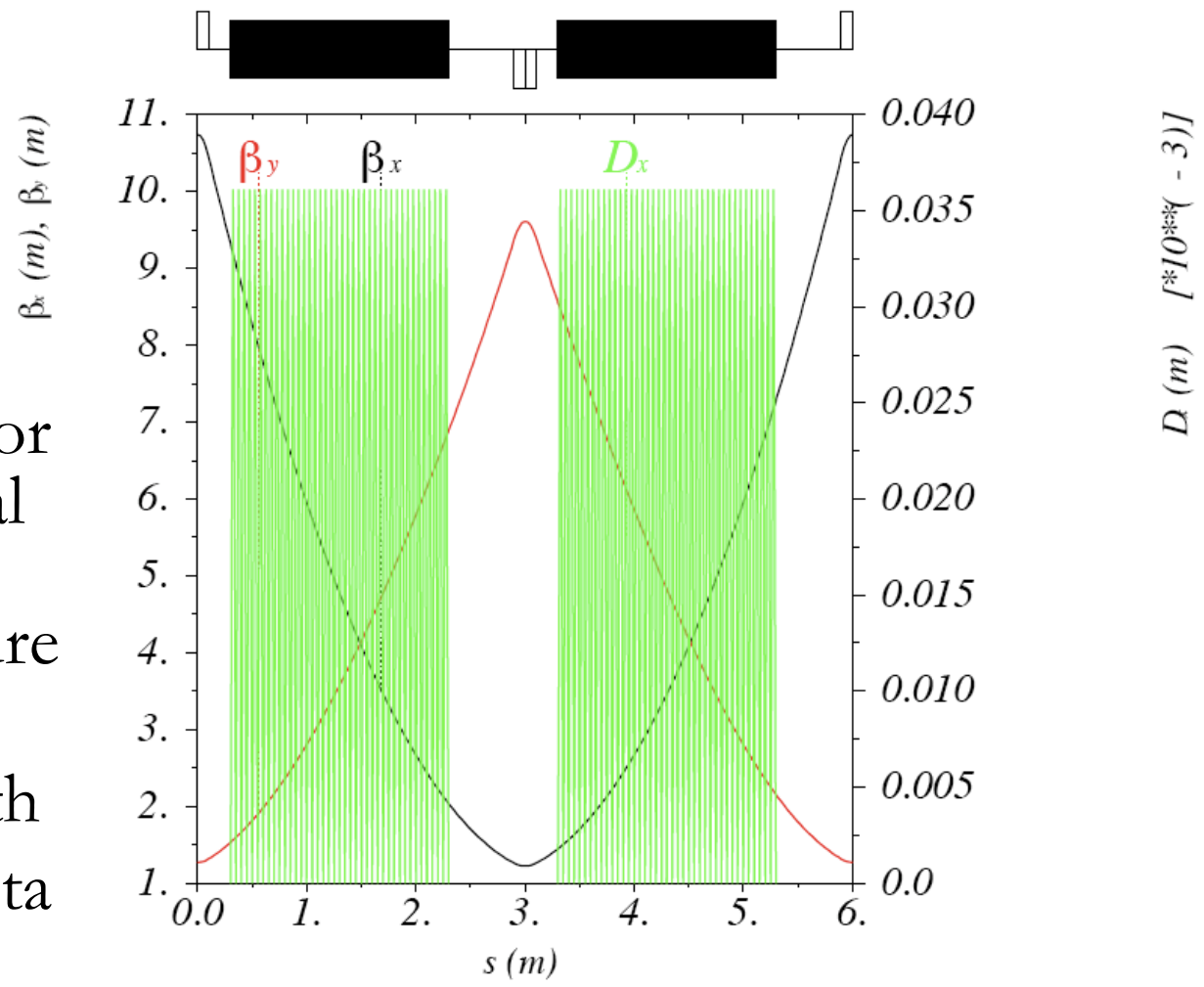


# New wiggler cell

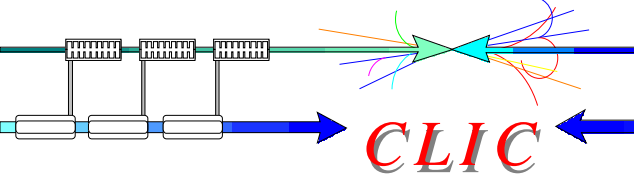


S. Sinyatkin, et al., 2008

- Added space between wiggler and downstream quadrupoles for accommodating absorbers
- Horizontal phase advance optimised for lowering IBS, vertical phase advance optimised for aperture
- 30% increase of the wiggler section length
- Slight increase of beta maxima (and chromaticity)

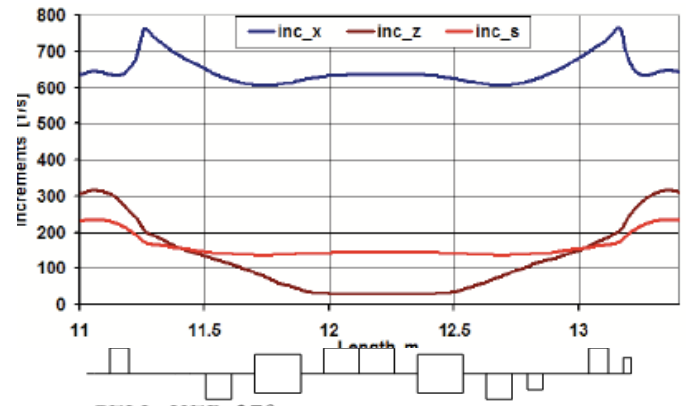
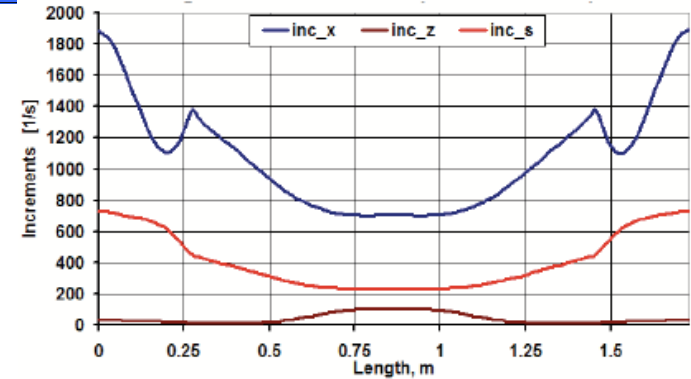
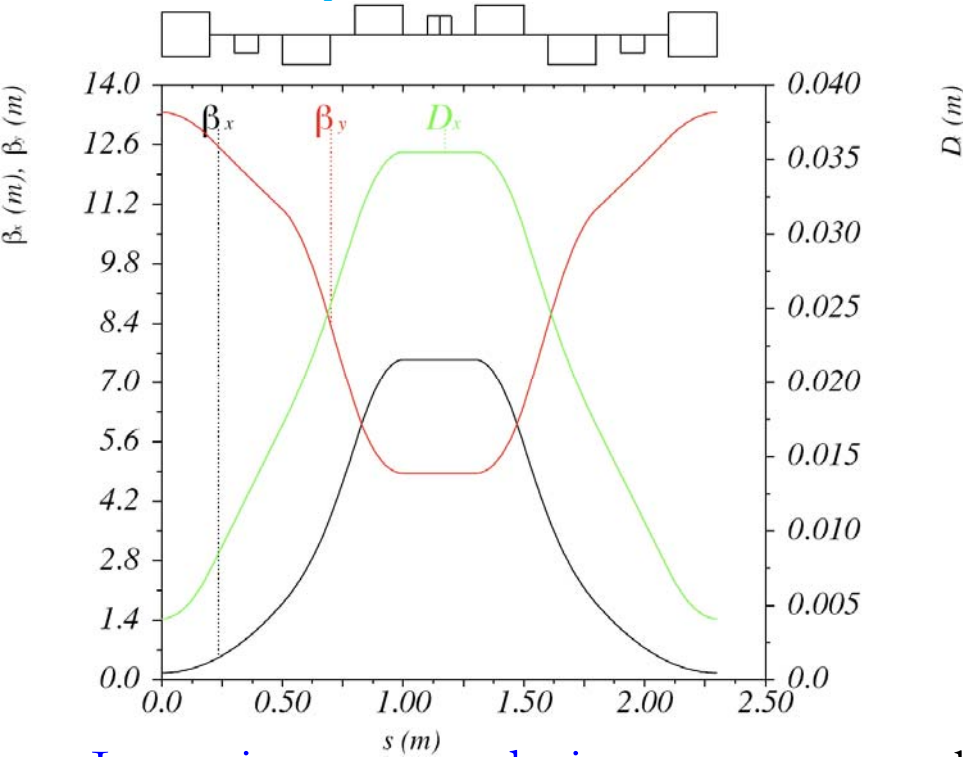


# New DR arc cell

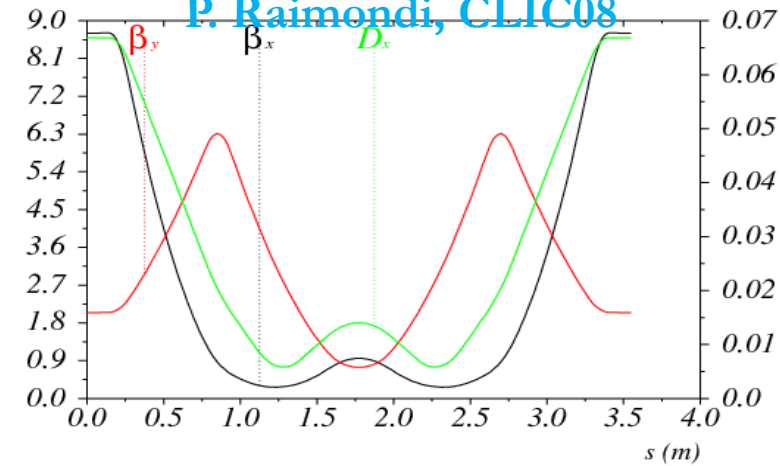


**CLIC**

S. Sinyatkin, et al., 2008



P. Raimondi, CLIC08



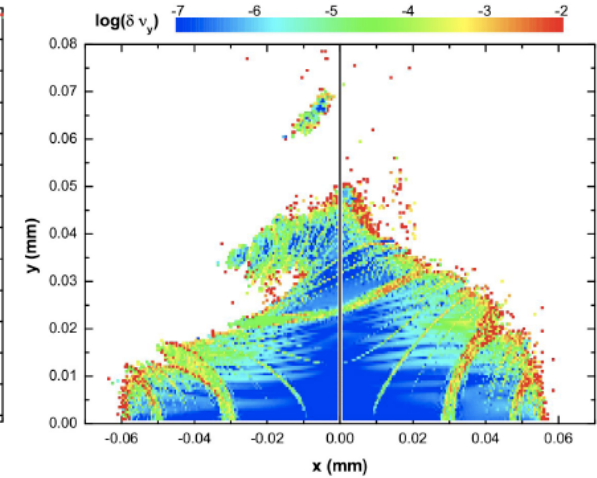
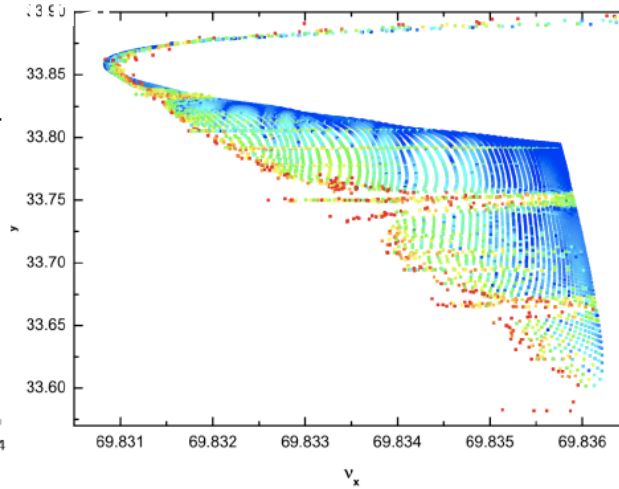
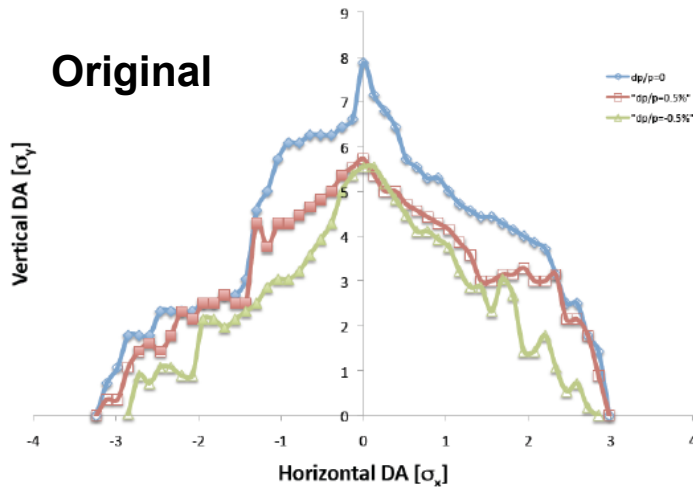
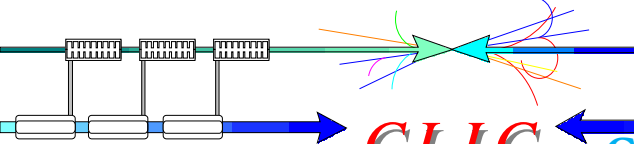
- Increasing space, reducing magnet strengths
- Reducing chromaticity, increasing DA
- IBS growth rates reduced, i.e. zero current equilibrium emittance increased but IBS dominated emittance not changed
- Combined function bends with small gradient (as in NLC DR and ATF)
- Alternative design based on SUPERB cell



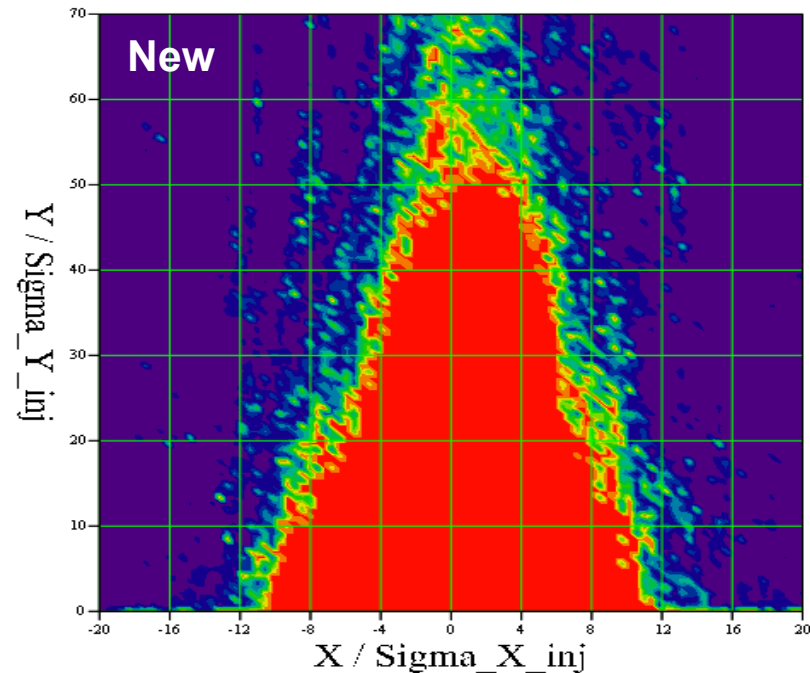
# Dynamic aperture

*CLIC*

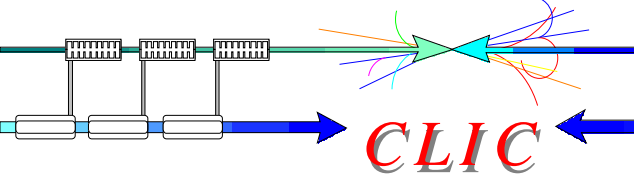
Ch. Skokos and Y. Papaphilippou, EPAC08



- Very small DA in the original lattice due to large tune-shift with amplitude and crossing of multitude of resonances
- The new lattice has comfortable DA
- More detailed non-linear optimisation for CDR, including magnet errors and wiggler effects







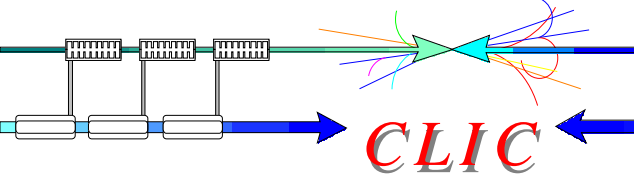
# New DR parameters



**CLIC**

- New DR increased circumference by 30% and energy by 20%
- DA significantly increased
- Magnet strength reduced to reasonable levels (magnet models already studied)
- Combined function bend increases significantly vertical beta on dipoles
- TME optics modification and energy increase reduces IBS growth factor to 2 (as compared to 5.4)
- **Ready for CDR**
- Further optimization with respect to IBS (F. Antoniou PhD thesis)

	Original	New
Lattice version		
Energy [GeV]	2.42	2.86
Circumference [m]	<b>365.21</b>	<b>493.05</b>
Coupling	0.0013	
Energy loss/turn [Me]	3.86	5.04
RF voltage [MV]	5.0	6.5
Natural chromaticity x / y	-103 / -136	-149 / -79
Compaction factor	8E-05	6e-5
Damping time x / s [ms]	1.53 / 0.76	1.87 / 0.94
Dynamic aperture x / y [ $\sigma_{inj}$ ]	<b><math>\pm 3.5 / 6</math></b>	<b><math>\pm 12 / 50</math></b>
Number of arc cells	100	
Number of wigglers	76	
Cell /dipole length [m]	1.729/0.545	2.30 / 0.4
Bend field [T]	0.93	1.27
Bend gradient [ $1/m^2$ ]	0	-1.10
Max. Quad. gradient [T/m]	<b>220</b>	<b>60.3</b>
Max. Sext. strength [ $T/m^2 \cdot 10^3$ ]	<b>80</b>	<b>6.6</b>
Phase advance x / z	0.58 / 0.25	0.44/0.05
Bunch population, [ $10^9$ ]	4.1	
IBS growth factor	<b>5.4</b>	<b>2.0</b>
Hor. Norm. Emittance [nm.rad]	<b>470</b>	<b>495</b>
Ver. Norm. Emittance [nm.rad]	<b>4.3</b>	<b>4.9</b>
Bunch length [mm]	1.4	1.4
Longitudinal emittance [eVm]	3500	3957



# Intrabeam Scattering

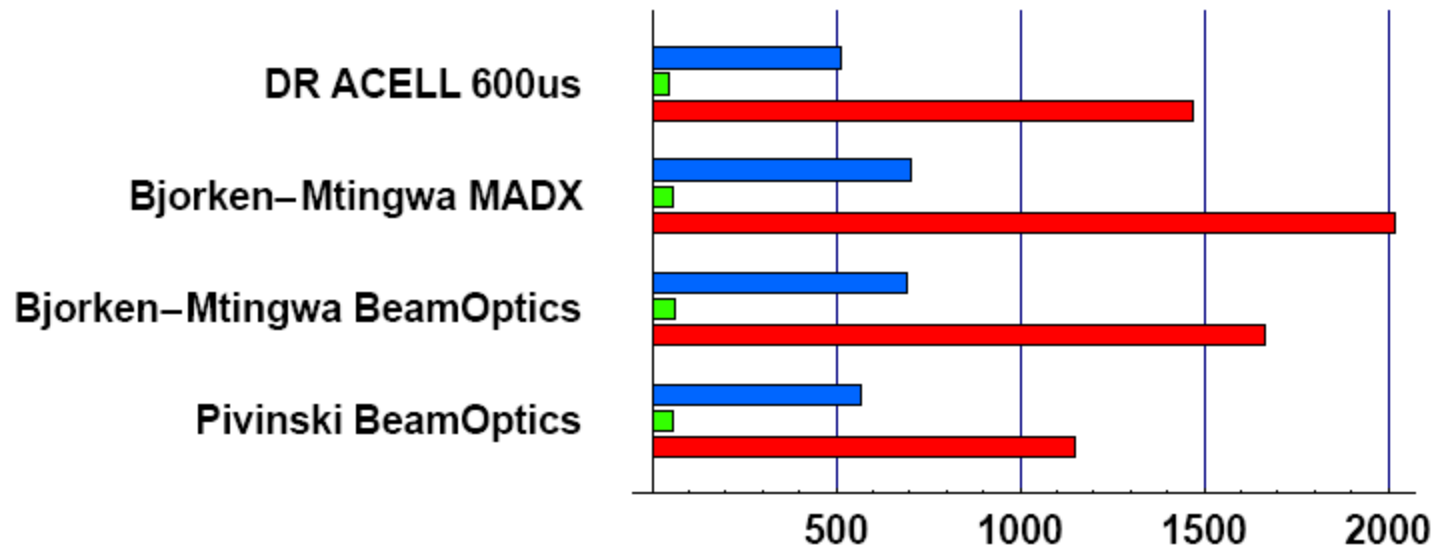


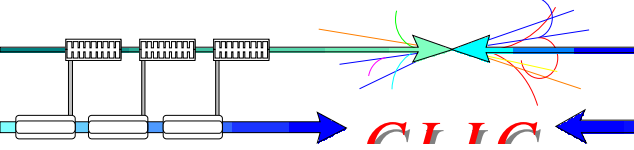
M. Martini and A. Vivoli, 2009

*CLIC*

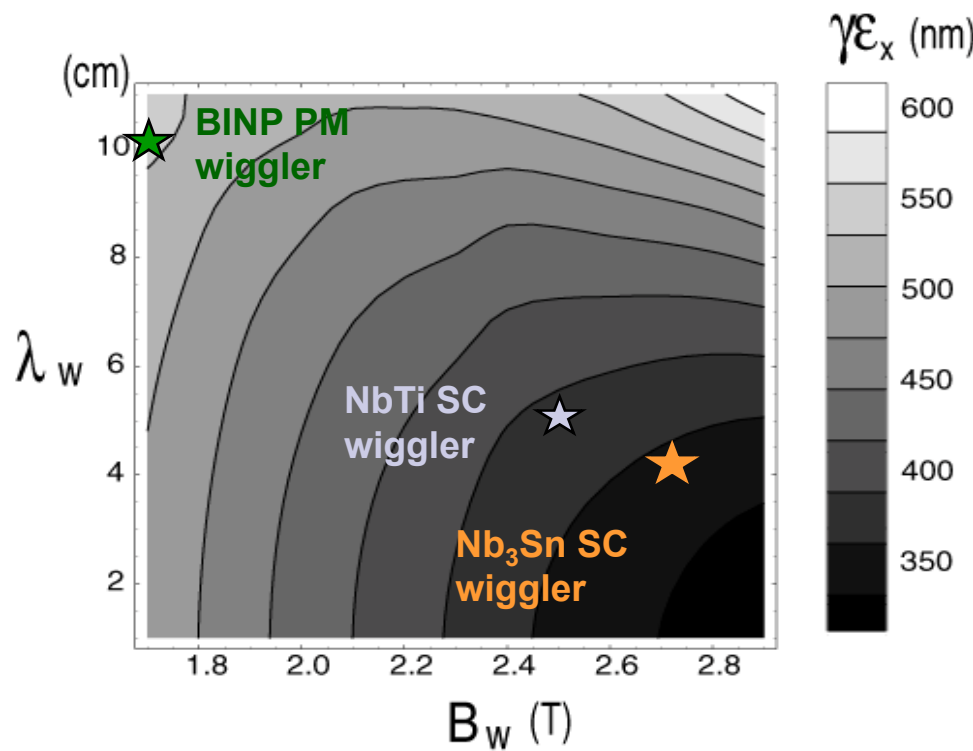
- Conventional IBS growth rate calculations (Piwinski, Bjorken-Mtingwa) assume Gaussian beam distribution, which may not be true in extreme IBS regimes
- Tracking code following arbitrary particle distribution evolution during damping, taking into account IBS and quantum excitation
- [Zenkevich and Bolshakov](#) have developed such code (MOCAC)
- Serious code cleaning and debugging performed at CERN
- Benchmarking of the simulations with semi-analytical models, with first encouraging results when applied to original TME cell of CLIC DR
- Further steps include IBS kick revision, inclusion of damping process, parallelization and full scale DR simulations

IBS growth rates [1/s] : 1/T<sub>x</sub>, 1/T<sub>y</sub>, 1/T<sub>z</sub> (CLIC DR nominal positron beam)





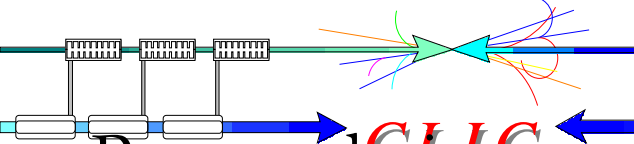
# Wigglers' effect with IBS



- Stronger wiggler fields and shorter wavelengths necessary to reach target emittance due to strong IBS effect
- Two wiggler prototypes
  - 2.5T, 5cm period, built and currently tested by BINP
  - 2.8T, 4cm period, designed by CERN/Un. Karlsruhe
- Current density can be increased by using different conductor type
- Prototypes built and magnetically tested (at least one by CDR)
- Installed in a storage ring (ANKA, CESR-TA, ATF) for beam measurements (IBS/wiggler dominated regime)

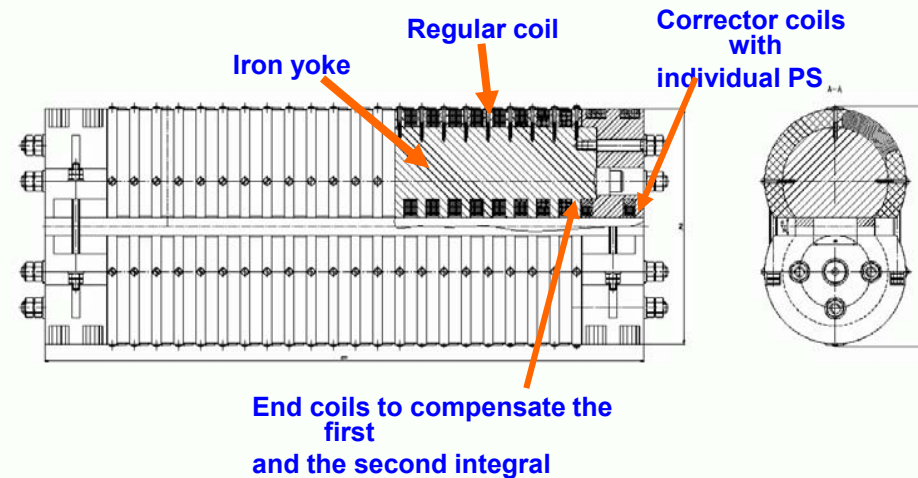
Parameters	BIN P	CERN
$B_{\text{peak}}$ [T]	2.5	2.8
$\lambda_w$ [mm]	50	40
Beam aperture full gap [mm]	13	13
Conductor type	NbTi	NbSn <sub>3</sub>
Operating temperature [K]	4.2	4.2

# NbTi Wiggler Design



P. Vobly, et al., 2008

- Present design uses NbTi wet wire in separate poles clamped together (2.5T, 5cm period)
- Wire wound and impregnated with resin in March
- Prototype assembled including corrector coil and quench protection system by end of April
- Currently put in test cryostat and being cooled down
- Field measurement expected in a few days...
- Major DR performance item

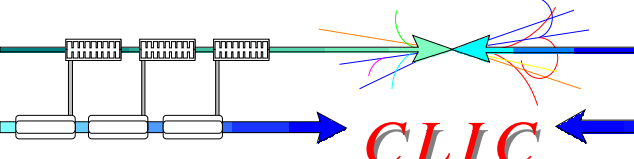




# Nb<sub>3</sub>Sn Wiggler Design

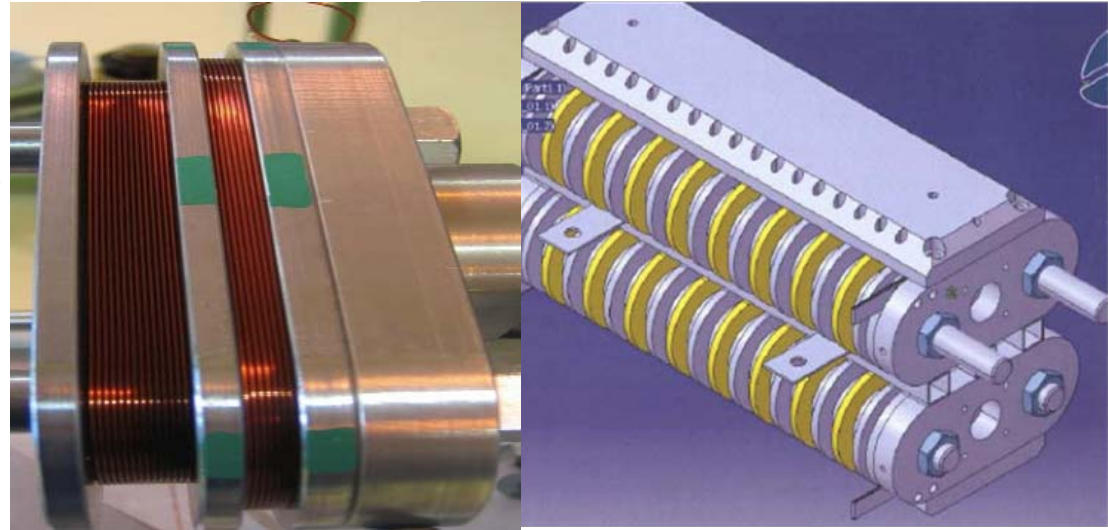


R. Maccaferri and S. Bettoni, 2009

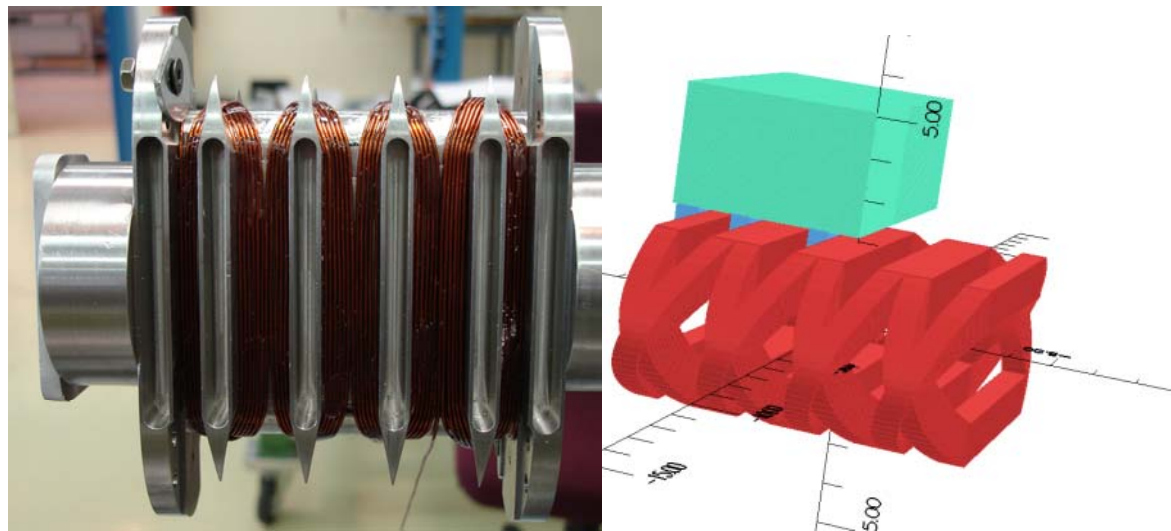


CLIC

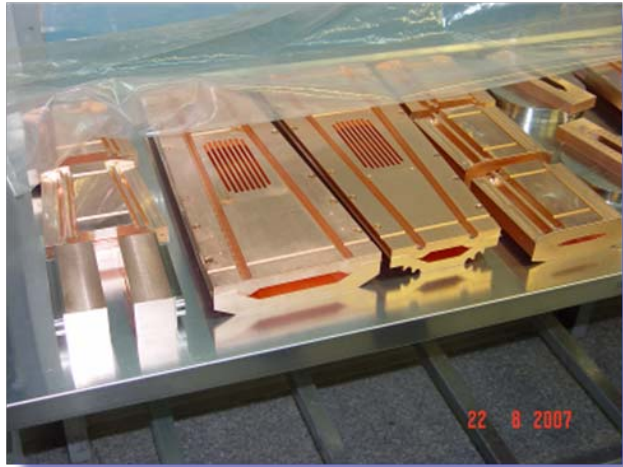
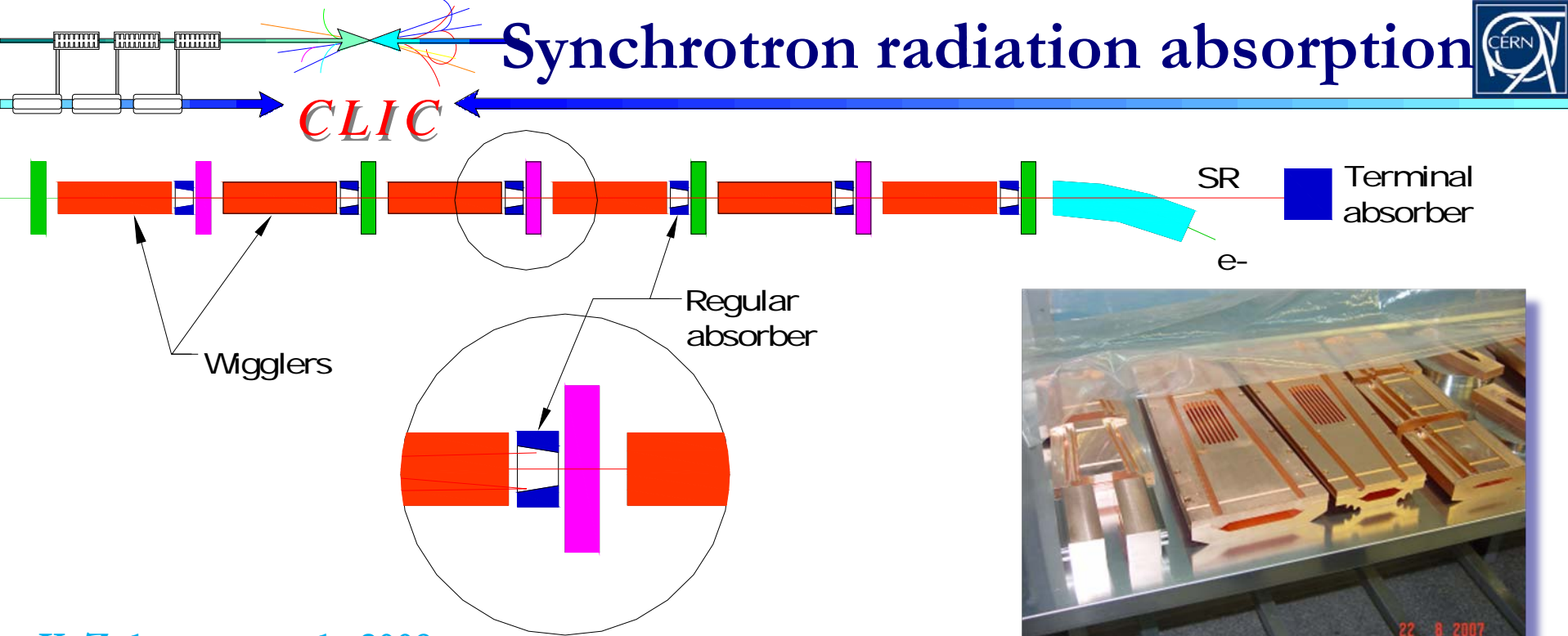
- Two models (2.8T, 40mm period)
  - Vertical racetrack (VR)
  - Double helix (WH), can reach 3.2T with Holmium pole tips
- Nb<sub>3</sub>Sn can sustain higher heat load (10W/m) than NbTi (1W/m)
- Between 2009-2010, 2 short prototypes will be built, tested at CERN and measured at ANKA
- 3D modelling in progress



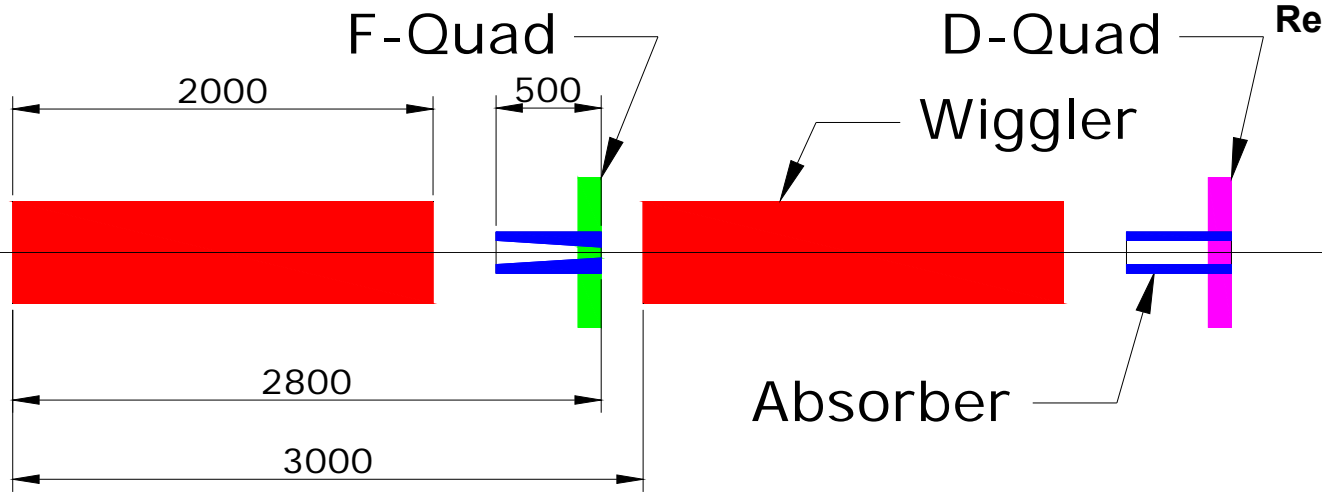
Type	Bmax	Period	Gap
Nb <sub>3</sub> Sn	2.8 T	40 mm	16 mm
NbTi	2.0 T	40 mm	16 mm
Nb <sub>3</sub> Sn	2.8 T	30 mm	10 mm
NbTi	2.2 T	30 mm	10 mm



# Synchrotron radiation absorption



K. Zolotarev, et al., 2008



Regular absorbers of 26kW for PETRA-III project



Y.P., 27/05/2009

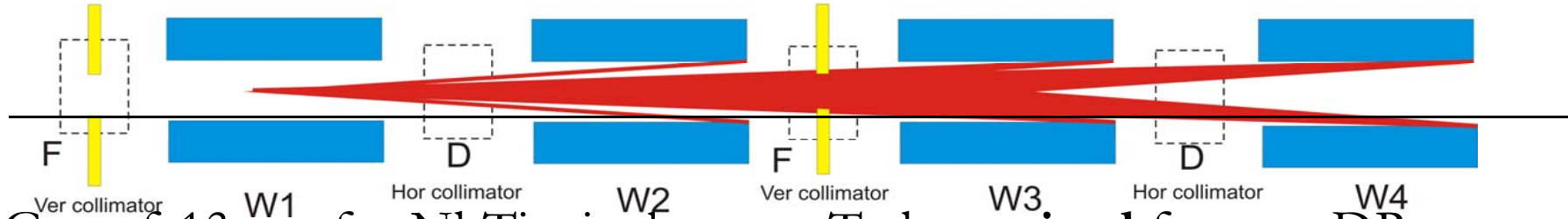
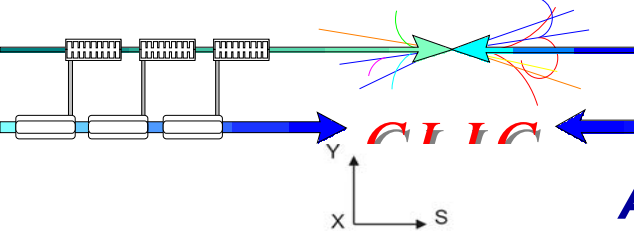
CLIC ACE



# Radiation absorption scheme

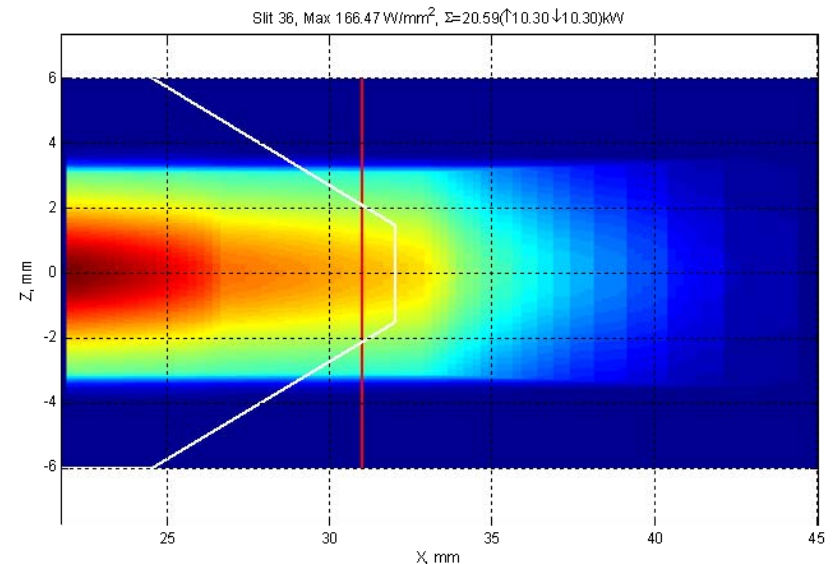
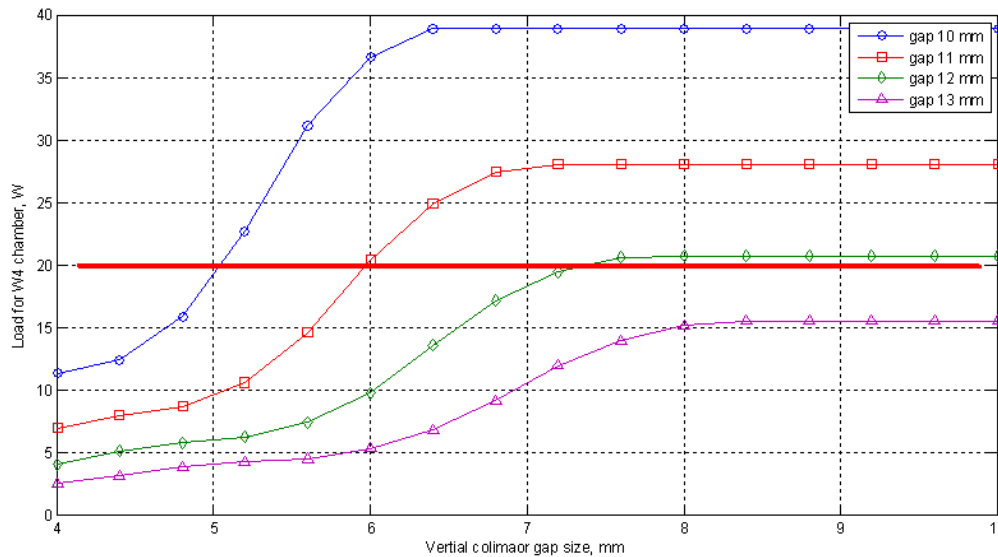
K. Zolotarev, et al., 2008

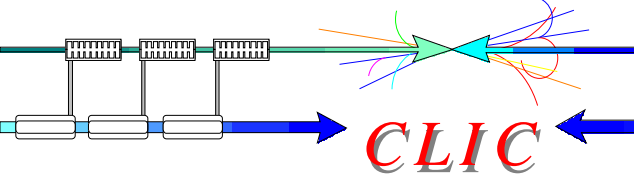
## A 4-wigglers scheme



- Gap of 13mm for NbTi wiggler and 20mm for Nb<sub>3</sub>Sn design (1W/m) or 13mm (10W/m)
- Terminal absorber at the end of the straight section

- To be **revised** for new DR energy
- 3D radiation distribution to be used for e-cloud built up
- Impedance estimation for the CDR





# Collective effects in the DR

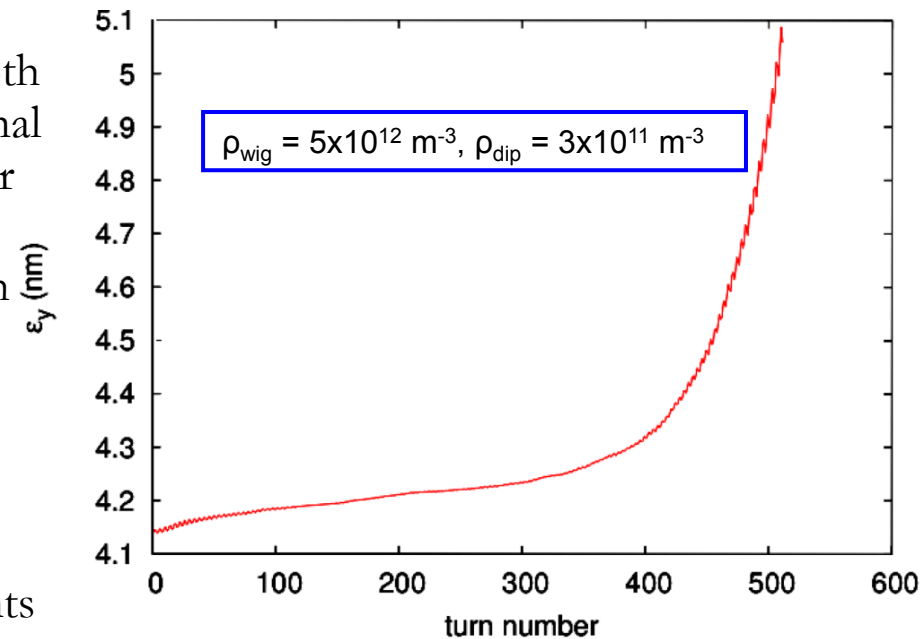


G. Rumolo et al., EPAC08

**CLIC**

- Electron cloud in the  $e^+$  DR imposes limits in PEY (99.9% of synchrotron radiation absorbed in the wigglers) and SEY (below 1.3)
  - Cured with special **chamber coatings**
- Fast ion instability in  $e^-$  DR, molecules with  $A > 13$  will be trapped (constrains vacuum pressure to around 0.1 nTorr)
- Other collective effects in DR
  - Space charge (large vertical tune spread of 0.19 and 10% emittance growth)
  - Single bunch instabilities avoided with smooth impedance design (a few Ohms in longitudinal and MOhms in transverse are acceptable for stability)
  - Resistive wall coupled bunch controlled with feedback (1ms rise time)
- For CDR
  - Update studies with newest parameter set including 3D photon distribution in wiggler section
  - Estimate impedance of a few key components

Chambers	PEY	SEY	$\rho$ [ $10^{12} e^-/m^3$ ]
Dipole	0.000576	1.3	0.04
		1.8	2
	0.0576	1.3	7
		1.8	40
Wiggler	0.00109	1.3	0.6
		1.3	45
	0.109	1.5	70
		1.8	80



# Coatings for e- Cloud Mitigation



CLIC

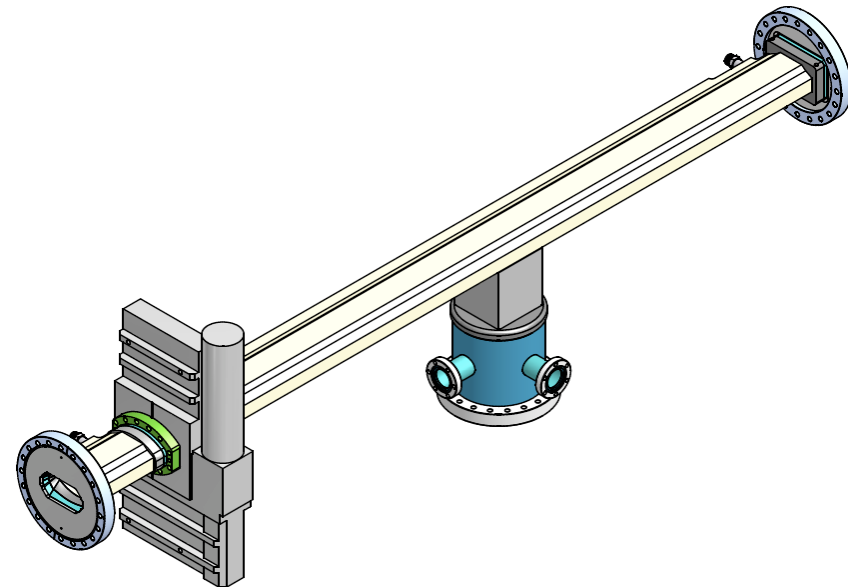
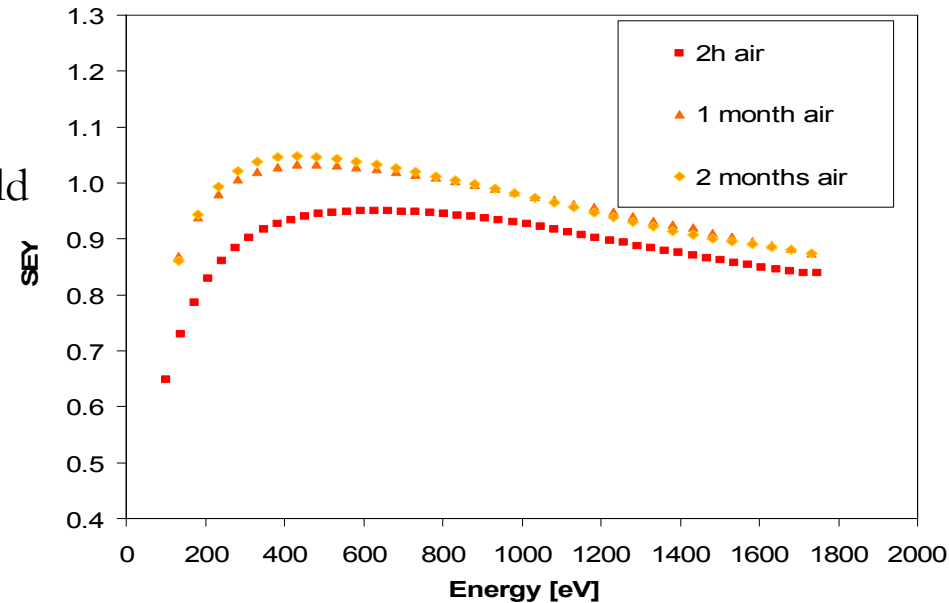
S. Calatroni et al., 2009

## ■ Bakeable system

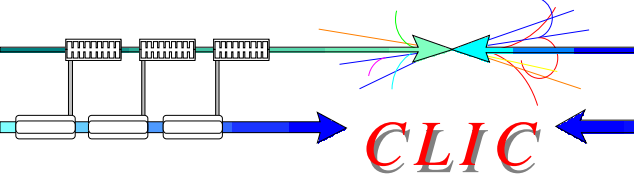
- NEG gives  $SEY < 1.3$  for baking @  $> 180C$
- Evolution after many venting cycles should be studied
- NEG provides pumping
- Conceivable to develop a coating with lower activation T

## ■ Non-bakeable system

- a-C coating provides  $SEY < 1$  (2h air exposure),  $SEY < 1.3$  (1week air exposure)
- After 2 months exposure in the SPS vacuum or 15 days air exposure no increase of e-cloud activity
- Pump-down curves are as good as for stainless steel (measurements in progress in lab and ESRF)
- No particles and peel-off
- to be characterized for impedance and PEY
- Chamber delivered at CERN to be coated and installed back to CESR-TA for measurements during the summer run



# DR RF system



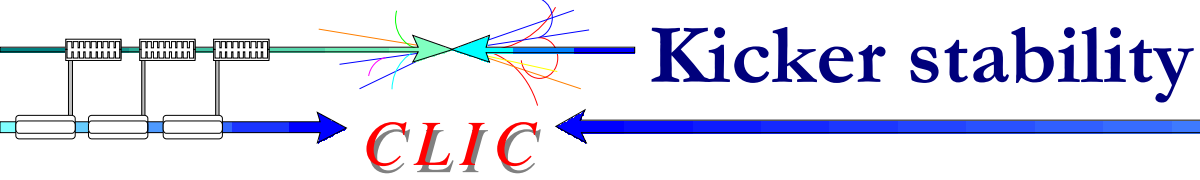
**CLIC**

## A. Grudiev, CLIC08

- RF frequency of **2GHz**
  - Power source is an R&D item at this frequency
- High peak and average power of **6.6** and **0.6MW**
- Strong beam loading transient effects
  - Beam power of  $\sim 6.6\text{MW}$  during 156 ns, no beam during other 1488 ns
  - Small stored energy at 2 GHz
- Wake-fields and HOM damping should be considered
- A conceptual RF design should be ready for the CDR

CLIC DR parameters	
Circumference [m]	493.5
Energy [GeV]	2.86
Momentum compaction	$0.6 \times 10^{-4}$
Energy loss per turn [MeV]	<b>5.04</b>
Maximum RF voltage [MV]	<b>6.5</b>
RF frequency [GHz]	<b>2.0</b>

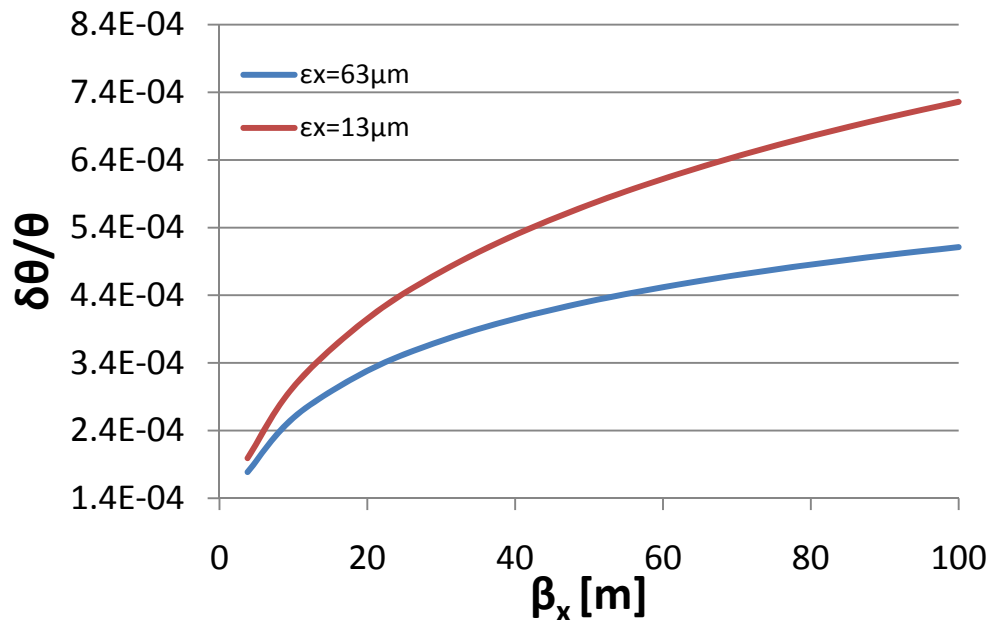
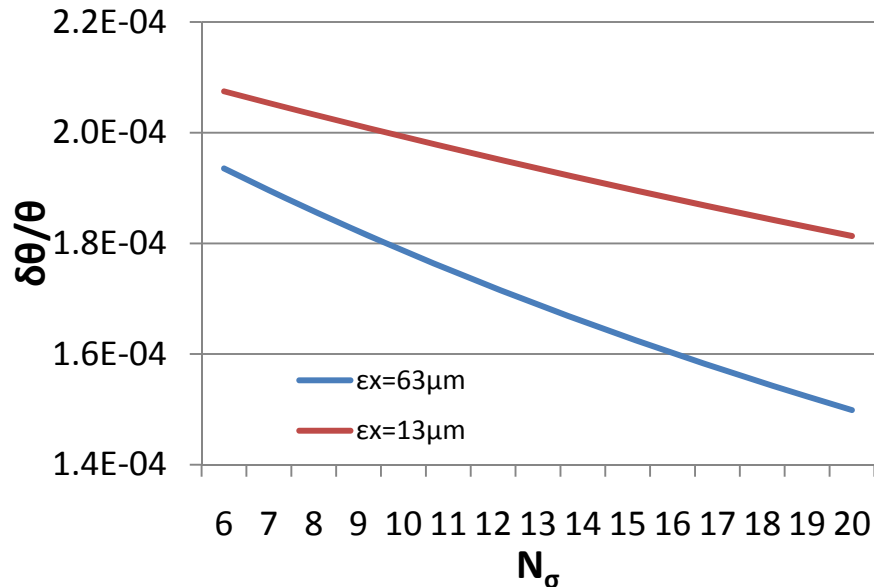
- High energy loss per turn at relatively low voltage (keeping longitudinal emittance at 5keV.m) results in large  $\varphi_s$ 
  - Bucket becomes **non-linear**
  - Small energy acceptance
  - RF voltage increased to **6.5MV** (energy acceptance of **2.6%**)
  - As longitudinal emittance is decreased (3.9 keV.m), horizontal emittance **increased** to **495nm**



# Kicker stability

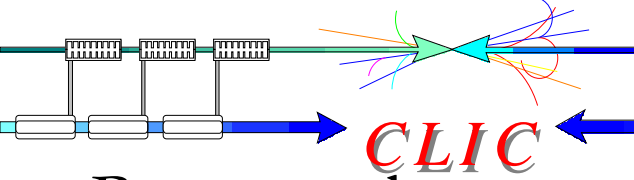
*CLIC*

- Kicker jitter is translated in a beam jitter in the IP.
- Typically a tolerance of  $\sigma_{\text{jit}} \leq 0.1\sigma_x$  is needed
- Translated in a relative deflection stability requirement as  $\frac{\delta\theta_{\text{kick}}}{\theta_{\text{kick}}} \leq \frac{\sigma_{\text{jit}}}{x_{\text{sep}}}$
- For higher positions at the septum (larger injected emittances or lower beta functions) the stability tolerance becomes tighter
- The tolerance remains typically to the order of  $10^{-4}$
- Available drift space has been increased to reduce kicker voltage spec.



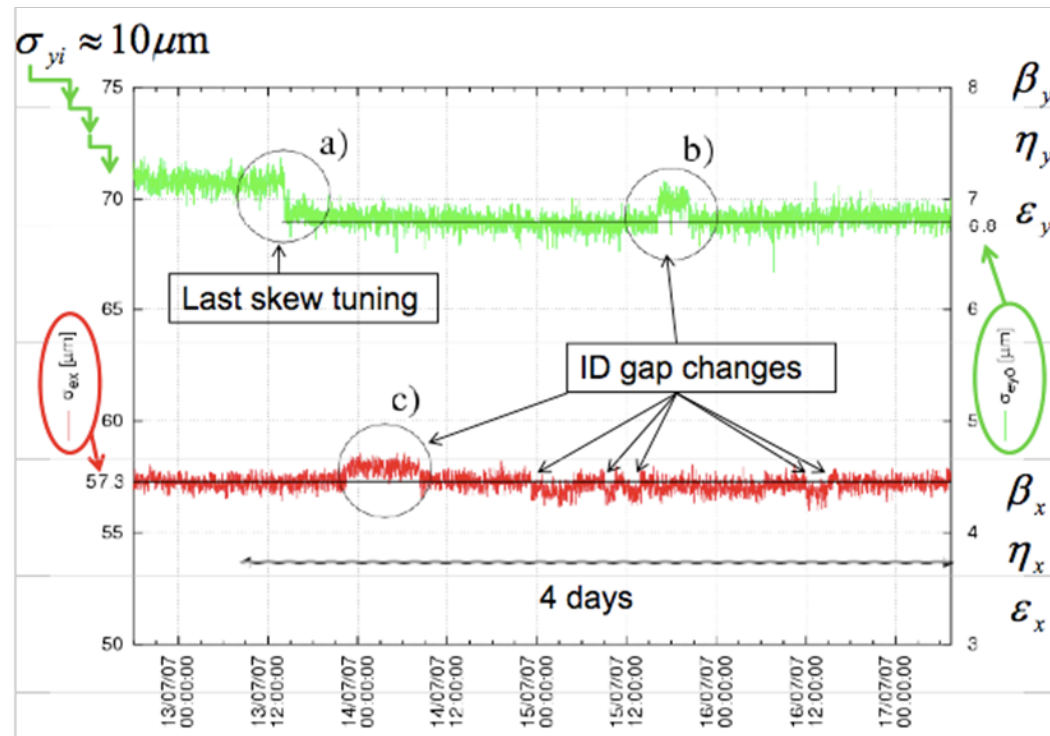
# Low emittance tuning

A. Andersson, et al., CLIC08



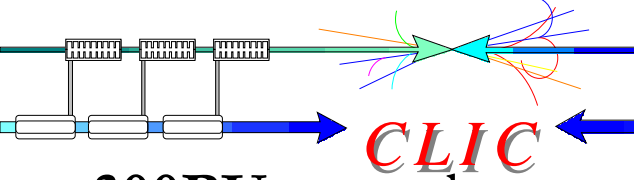
CLIC

- Present tolerance not far away from ones achieved in actual storage rings
- To be re-evaluated with new DR parameters for CDR
- Participate in low emittance tuning measurements in light sources (SLS) and CESR-TA



Imperfections	Simbol	1 r.m.s.
Quadrupole misalignment	$\langle \Delta Y_{\text{quad}} \rangle, \langle \Delta X_{\text{quad}} \rangle$	90 $\mu\text{m}$ .
Sextupole misalignment	$\langle \Delta Y_{\text{sext}} \rangle, \langle \Delta X_{\text{sext}} \rangle$	40 $\mu\text{m}$
Quadrupole rotation	$\langle \Delta \Theta_{\text{quad}} \rangle$	100 $\mu\text{rad}$
Dipole rotation	$\langle \Delta \Theta_{\text{dipole arc}} \rangle$	100 $\mu\text{rad}$ .
BPMs resolution	$\langle R_{\text{BPM}} \rangle$	2 $\mu\text{m}$ .

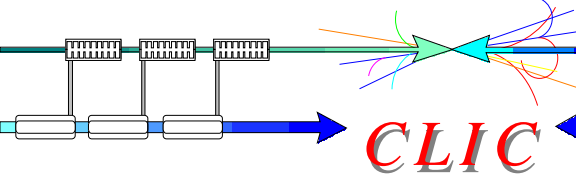




# Damping Rings diagnostics

**CLIC**

- **300 PUs**, turn by turn (every **1.6 μs**)
  - **10 μm** resolution, for linear and non-linear optics measurements.
  - **2 μm** resolution for orbit measurements (vertical dispersion/coupling correction + orbit feedback).
- WB PUs for bunch-by-bunch (bunch spacing of **0.5 ns** for **312** bunches) and turn by turn position monitoring with high resolution (**1 μm**) for injection trajectory control, and bunch by bunch transverse feed-back.
- PUs for extraction orbit control and feed-forward.
- Tune monitors and fast tune feed-back with precision of **10<sup>-4</sup>**, critical for resolving instabilities (i.e. synchrotron side-bands, ions)
- Turn by turn transverse profile monitors (X-ray?) with a wide dynamic range:
  - Hor. geometrical emittance varies from **11 nm.rad** @ injection to **90 pm.rad** @ extraction and the vertical from **270 pm.rad** to **0.9 pm.rad**.
  - Capable of measuring **tails** for IBS
  - This would probably be the **most challenging item**
- Longitudinal profile monitors
  - Energy spread of **0.5%** to **0.1%** and bunch length from **10** to **0.1 mm**.
  - Note that the dispersion around the ring is extremely small (<12mm).
- Fast beam loss monitoring and bunch-by-bunch current measurements
- E-cloud + ion diagnostics



# CLIC/ILC DR collaboration

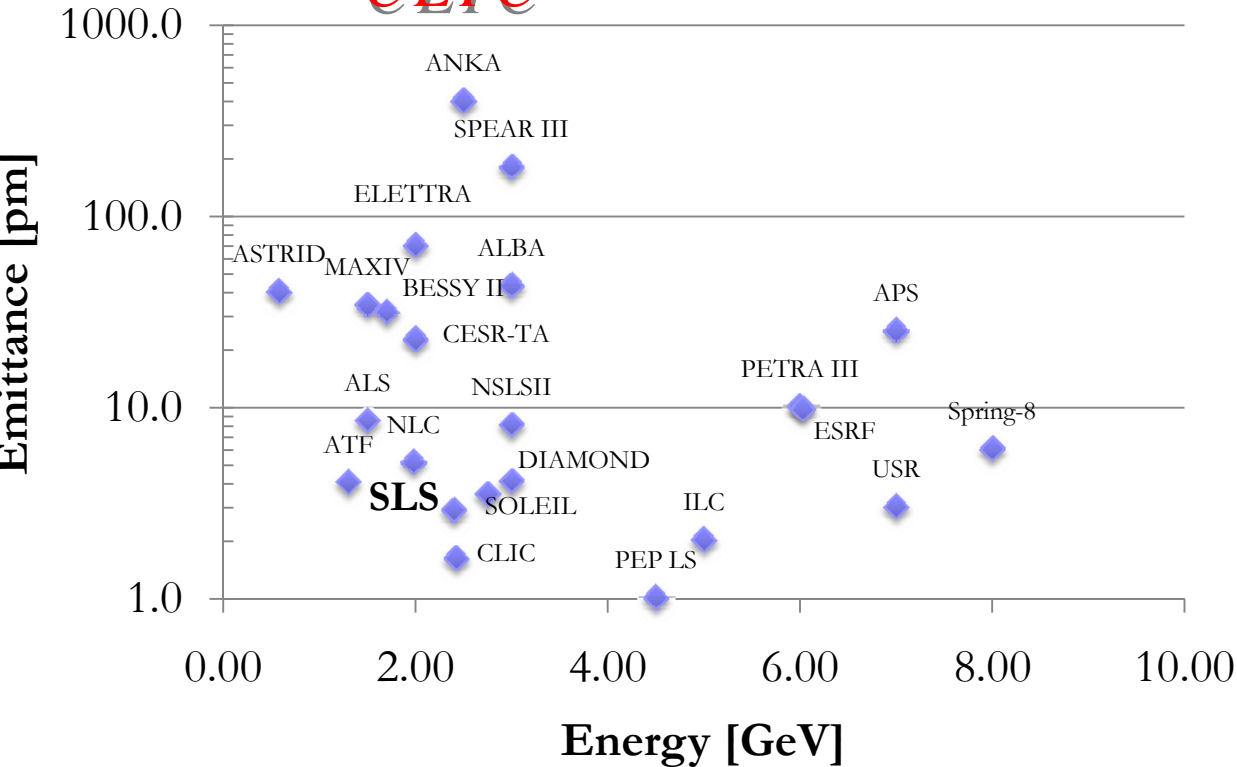
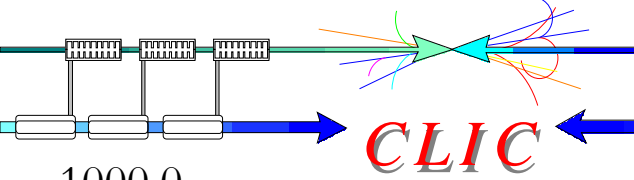


S. Guiducci, CLIC'08

- ILC and CLIC DR differ substantially as they are driven by quite different main RF parameters
- Intense interaction between ILC/CLIC in the community working on the DR crucial issues: ultra low emittance and  $e^-$ -cloud mitigation.
- Common working group initiated
  - Co-chaired with **M. Palmer**
- Short term working plan includes chamber coatings and e-cloud measurements in CESR-TA, e-cloud and instability simulations with HEADTAIL

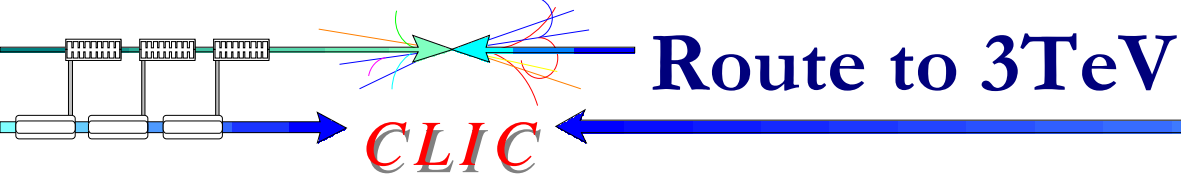
	ILC	CLIC
Energy (GeV)	5	2.4
Circumference (m)	6476	365
Bunch number	2700 - 5400	312
N particles/bunch	$2 \times 10^{10}$	$3.7 \times 10^9$
Damping time $\tau_x$ (ms)	21	1.5
Emittance $\gamma \epsilon_x$ (nm)	4200	381
Emittance $\gamma \epsilon_x$ (nm)	20	4.1
Momentum compaction	$(1.3 - 2.8) \times 10^{-4}$	$0.80 \times 10^{-4}$
Energy loss/turn (MeV)	8.7	3.9
Energy spread	$1.3 \times 10^{-3}$	$1.4 \times 10^{-3}$
Bunch length (mm)	9.0 - 6.0	1.53
RF Voltage (MV)	17 - 32	4.1
RF frequency (MHz)	650	2000

# Emittances @ 500GeV



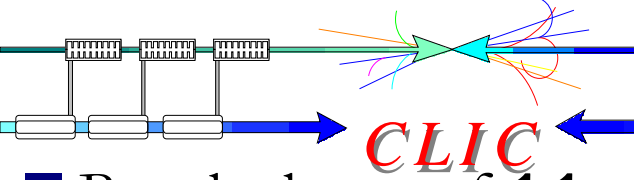
NLSII PARAMETERS	Values
energy [GeV]	3
circumference [m]	791.5
bunch population [ $10^9$ ]	11.8
bunch spacing [ns]	1.9
number of bunches	700
rms bunch length [mm]	2.9
rms momentum spread [%]	0.1
hor. normalized emittance [ $\mu\text{m}$ ]	2.9
ver. normalized emittance [nm]	47
lon. normalized emittance [eV.m]	8700
coupling [%]	0.64
wiggler field [T]	1.8
wiggler period [cm]	10
RF frequency [GHz]	0.5

- SLS achieved **2.8pm**, the lowest geometrical vertical GeV, corresponding to **~10nm** of normalised emittance
- **Below 2pm**, necessitates challenging alignment tolerances and low emittance tuning
- Seems a “safe” target vertical emittance for CLIC damping rings @ 500GeV
- Horizontal emittance of **2.4 $\mu\text{m}$**  is scaled from NLSII parameters, a future light source ring with wiggler dominated emittance and 10% increase due to IBS



## Route to 3TeV

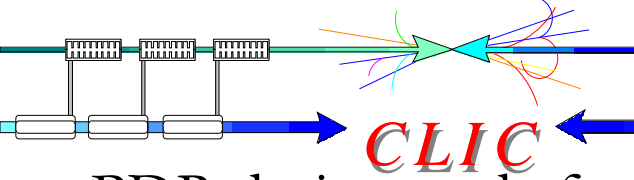
- The 3TeV design can be relaxed by **including only a few superconducting wigglers** (around 10%) and **relaxing the arc cell optics** (reduce horizontal phase advance)
- Another option may be operating a **larger number of superconducting wigglers at lower field** of around 2T.
- The same route can be followed from conservative to nominal design, considering that some time will be needed for low-emittance tuning (reducing the vertical emittance)
- Considering the same performance in the pre-damping rings, the 500GeV design **relaxes the kicker stability requirements** by more than a factor of 2
- The **dynamic aperture** of the DR should be also more **comfortable** due to the relaxed arc cell optics
- **Energy loss/turn** will be **significantly reduced** (a factor of 4-5) and thereby the **total RF voltage needed**



## Bunch charge @ 500 GeV

- Bunch charge of  $1.1 \times 6.8 \times 10^9 \text{p}$  for 354 bunches corresponds to an average current of **350mA** (170mA for the CLIC DR baseline parameters)
- **Damping time** will be inevitably increased to **4-5ms** which is **quite long** for **50Hz** repetition rate
- **Staggered trains** may be needed (delay loop and recombination kicker)
- This corresponds to a beam current of at least **700mA**, i.e. good HOM damping design for RF cavities but also lower transients
- Rise time and flat top of kicker should be shortened (factor of 2)
- Absorption scheme has to be reviewed for higher radiation power per wiggler, but lower total power
- All collective instabilities increase with the bunch charge but there is a significant reduction due to the increased emittance (charge density is reduced)
- Total impedance will be lower due to less wiggler gaps and absorbers

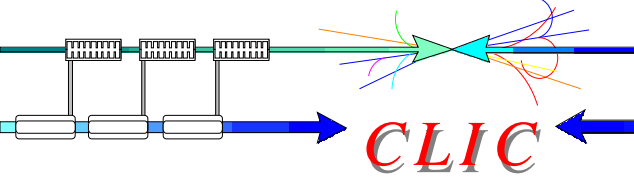
# Summary



**CLIC**

- PDR design ready for CDR
- Revised DR lattice in order to be less challenging (magnets, IBS)
  - Some refinement in non-linear dynamics needed for the CDR
- IBS may be a key feasibility item
  - It may not be solved until CDR but a lot of work is on-going
- DR performance based on super-conducting wigglers
  - Prototype on “conventional” wire technology built and currently tested
  - More challenging wire technologies and wiggler designs are studies at CERN and Un. Karlsruhe/ANKA and measurements from short prototypes to be expected by the CDR
  - Robust absorption scheme to be adapted to new parameters
- Collective effects (e-cloud, FII) remain major performance challenges
  - Results from measurement tests in CESR-TA for novel chamber coatings expected during this summer
  - Key component impedance estimation
- RF system present challenges with respect to transients and power source at the DR frequency (true for the whole injector complex)
  - Conceptual design to be performed for CDR





- Stability of kickers challenging (as for all DRs and even modern storage rings for top-up operation)
  - Collaboration with ILC and light sources but technical design will not be available for CDR
- Alignment tolerances to be revised for CDR based on analytical estimations
  - Participation in low emittance tuning measurement campaigns in light sources and CESR-TA
- Beam instrumentation wish list is good enough for CDR
  - Contacts to be established during the CLIC BI workshop next week
- Formed group on CLIC/ILC common issues for DR
  - Workshop to be organised next year to sum-up the present experience and challenges of DR design
- Established conservative and nominal DR parameters for CLIC @ 500GeV
  - Scaled design to be ready for CDR
  - Estimation of some collective effects but not detailed simulations