7th meeting of the TIARA Collaboration Council (Warsaw) 20th of June 2017

Antoine DAËL & ad hoc Working Group

Future Superconducting Magnet Technology

FuSuMaTech

HL-LHC and FCC context

- The CERN HL-LHC project and the Future Circular Collider study (FCC) are causing a big push in the state of the art of High-Field Superconducting magnets.
- Industry is presently experiencing a renewed interest in the field of industrial applications of superconductivity , namely medical applications , energy and transport.
- In that context , CERN and CEA have created an ad hoc Working Group to explore:

Synergy with Industry and the Impact on the Future Superconducting Magnet Technologies

Working Group **on Future Superconducting Magnet Technology**

FuSuMaTech

In Japanese traditional architecture , *fusuma* (襖) are vertical rectangular panels which can slide from side to side and act as doors.

So let's open the doors and have the communities working together!

MANDATE of the ad-hoc Working Group (WG)

CEA : A. Daël Chairman,T. Schild,C. Porcheray (remplacée par G.Decroix) CERN : G. Kirby , D. Mazur , G.De Rijk

Considering the high impact potential of the technology R&D within the efforts on HL-LHC and FCC, the mandate of the ad-hoc WG is:

1) to examine the synergies between on the one hand the **industrial areas of MRI, NMR as well as other relevant applications** and on the other hand the **FCC investments in the technology domains of superconducting magnets**;

2) to demonstrate the benefits of these investments to society;

3) to develop relationships with the European industries concerned;

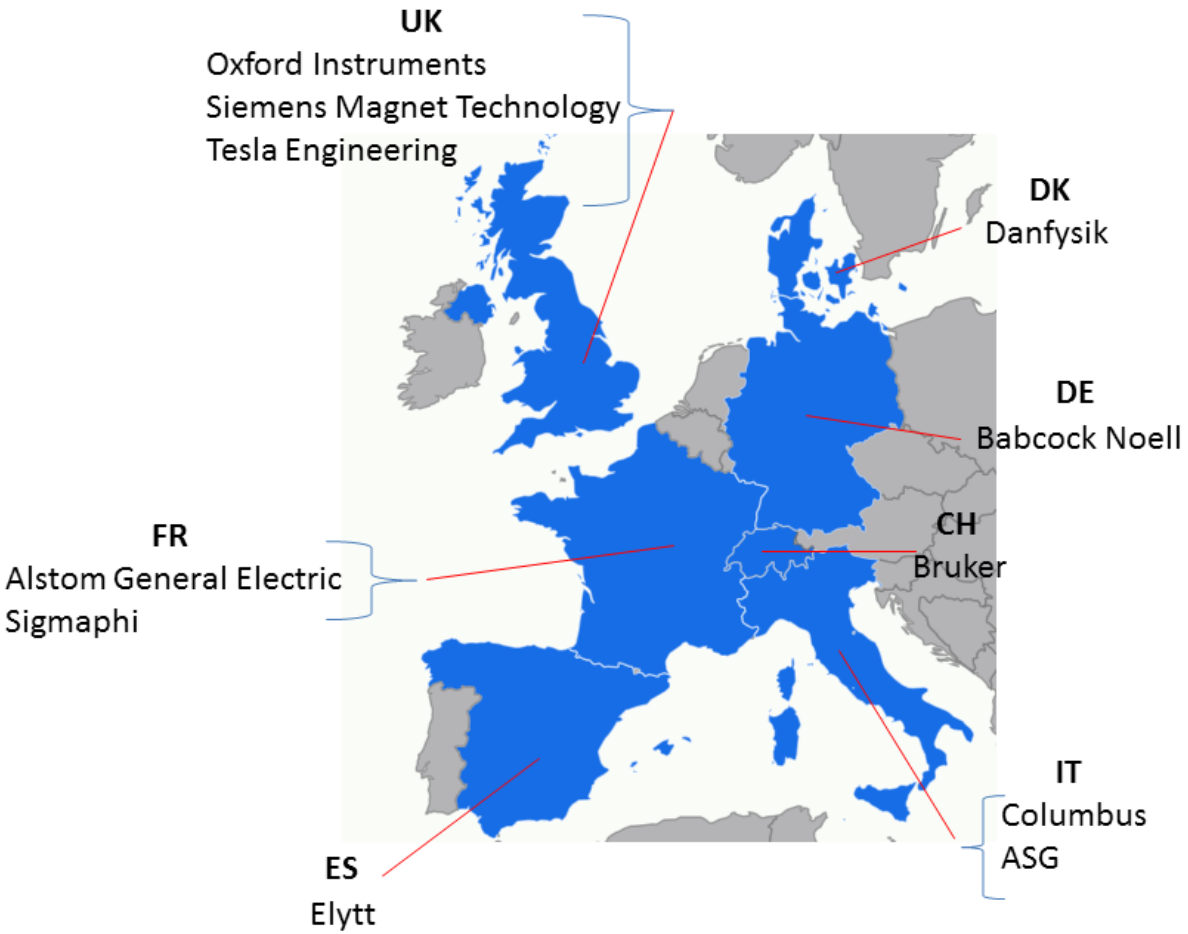
4) **to propose practical joint R&D actions** to be implemented before the end of the decade.

The mandate of the ad-hoc Working Group should be confirmed

Methodology of FuSuMaTech

1. LOOK at the outside LANDSCAPES with a medium term perspective **of 5 to 7 years**:
   - Patent landscape
   - MRI market landscape
   - NMR landscape
   - Conductor landscape
2. HAVE Industrial contacts and expert interviews
3. DEFINE a set of realistic R&D common actions
4. DEFINE the frame for funding these actions under the

Company Visits in 2015 and 2016



The FuSuMaTech working group has visited 11 companies in Europe

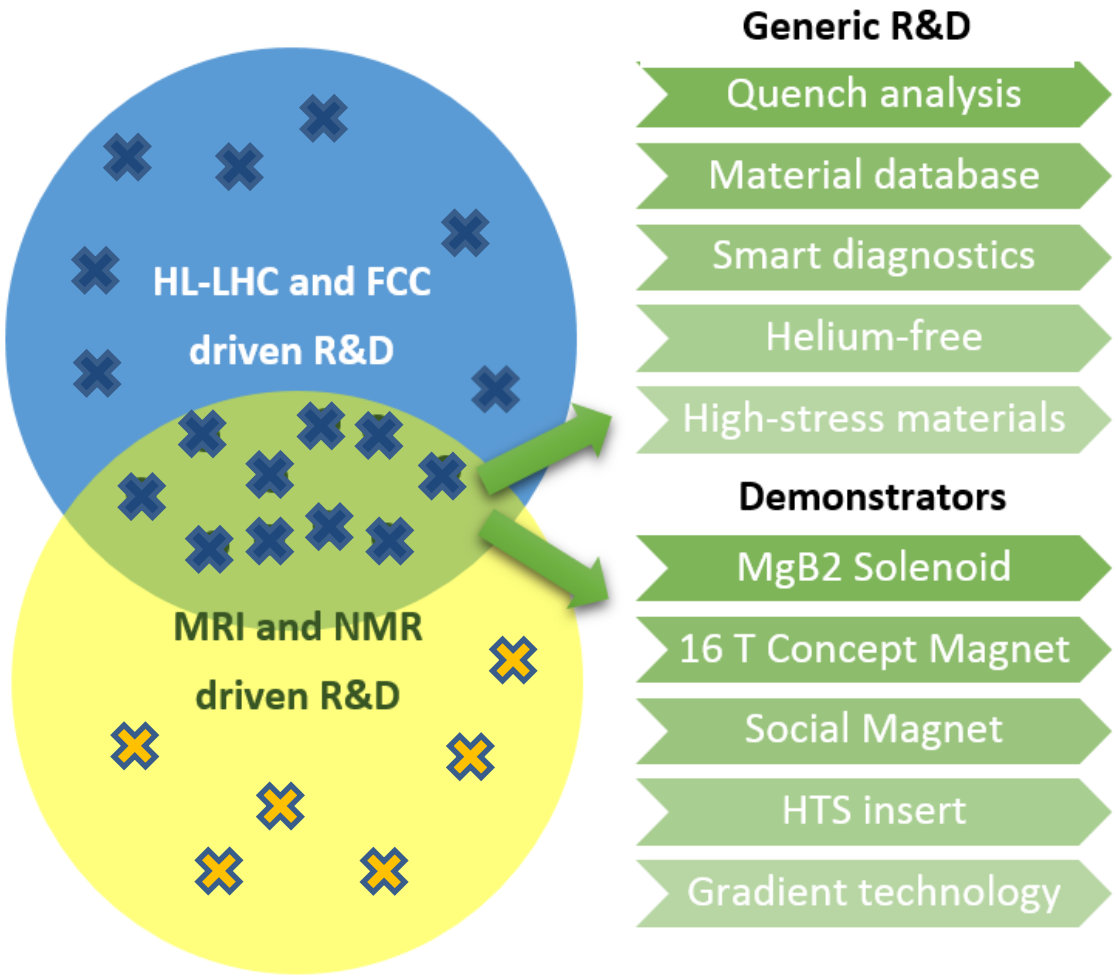
- All the companies see the HL-LHC and FCC as a real opportunity to push the European Superconducting Magnet Technology in the next decade and support the FuSuMaTech initiative
- 6 companies (Oxford Inst., ASG , TESLA , Sigmaphi, ELYTT& Babcock Noell) will enter the consortium together with CERN , CEA , KIT , STFC , CNRS LNCMI and PSI.
- The European programmes appear as a unique tool box to drive common work and to prepare efficient actions under the CERN umbrella.
- A promising set of WP and Tasks including generic R&D actions and technology pilots has been discussed in dedicated meetings held at CERN on the 5th of October and on the 8th of December 2016 in presence of 30 representatives of academic partners and high tech companies
- The two main WPs (WP4 & WP5) are leaded by Industrial partners

FET-Open Exchange : FuSuMaTech

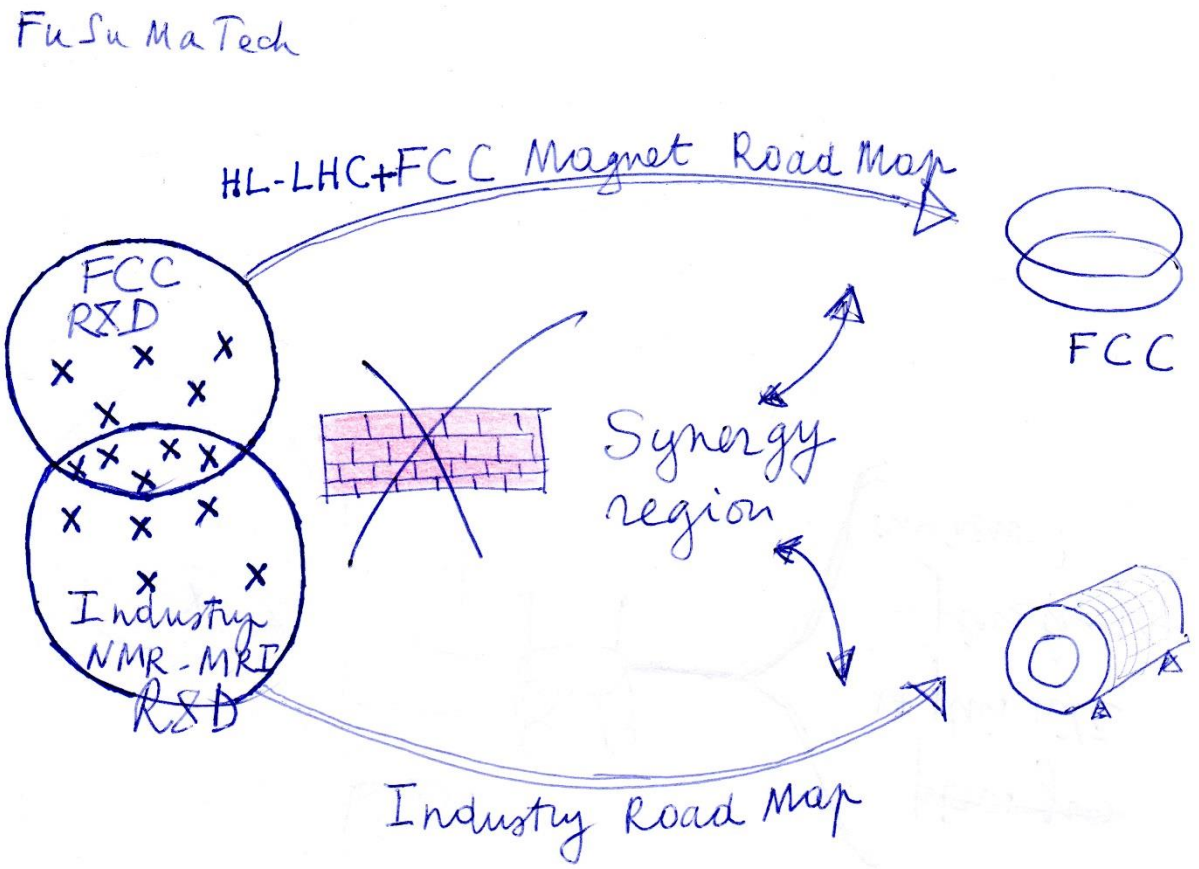
- FET-Open Coordination and Support Actions

- "Establishment of a strong and sustainable R&D&I European network for structuring and strengthening the field of superconductivity and associated industrial applications".
- http://ec.europa.eu/research/participants/portal/desktop/en/opportunities/h2020/topics/2228-fetopen-03-2016.html(modalityFET Exchange)
- Submitted: 17 January 2017
- Selected : 15th of June 2017

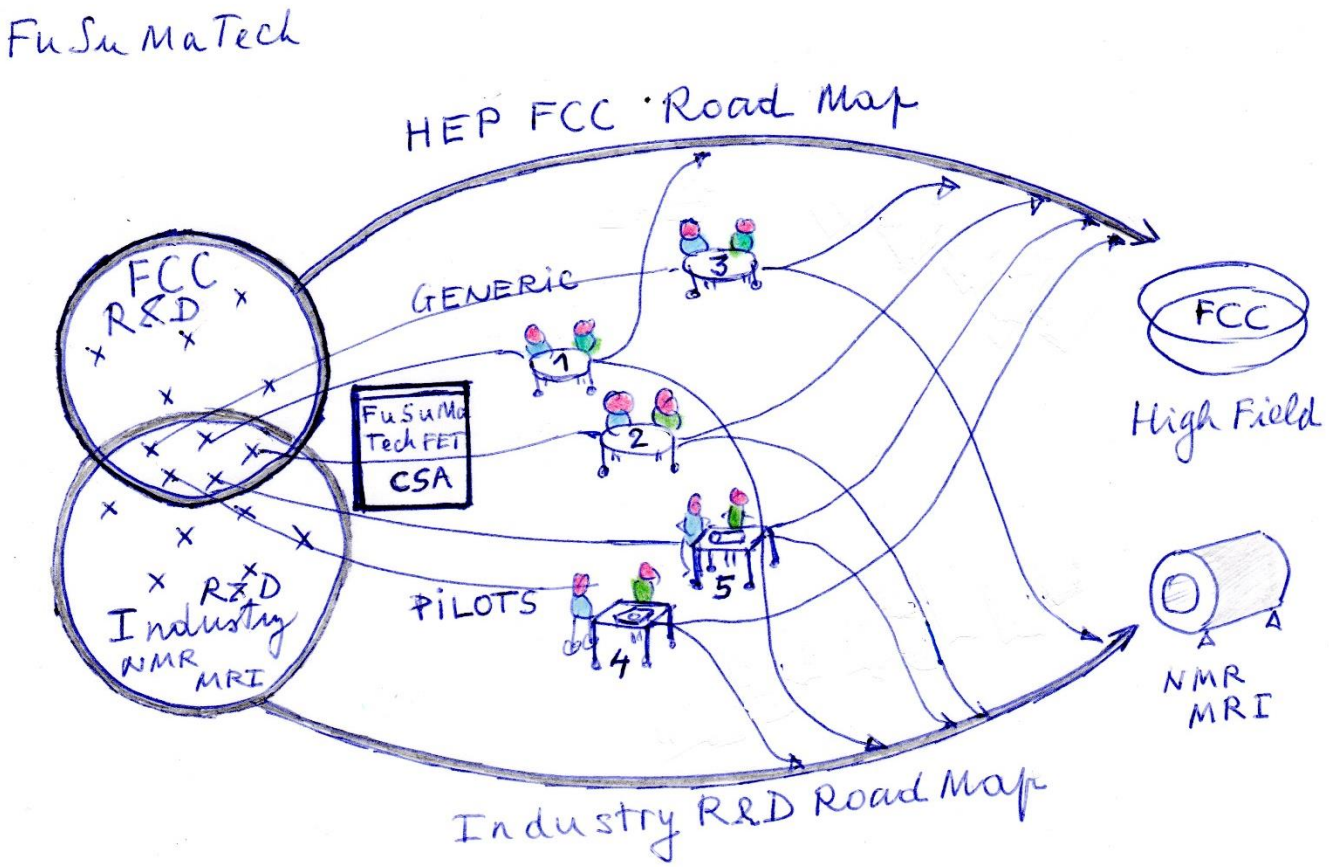
Concept and methodology of FuSuMaTech initiative is to establish a set of common actions



The FuSuMatech initiative is a dedicated and large scale silo breaking program on the long term



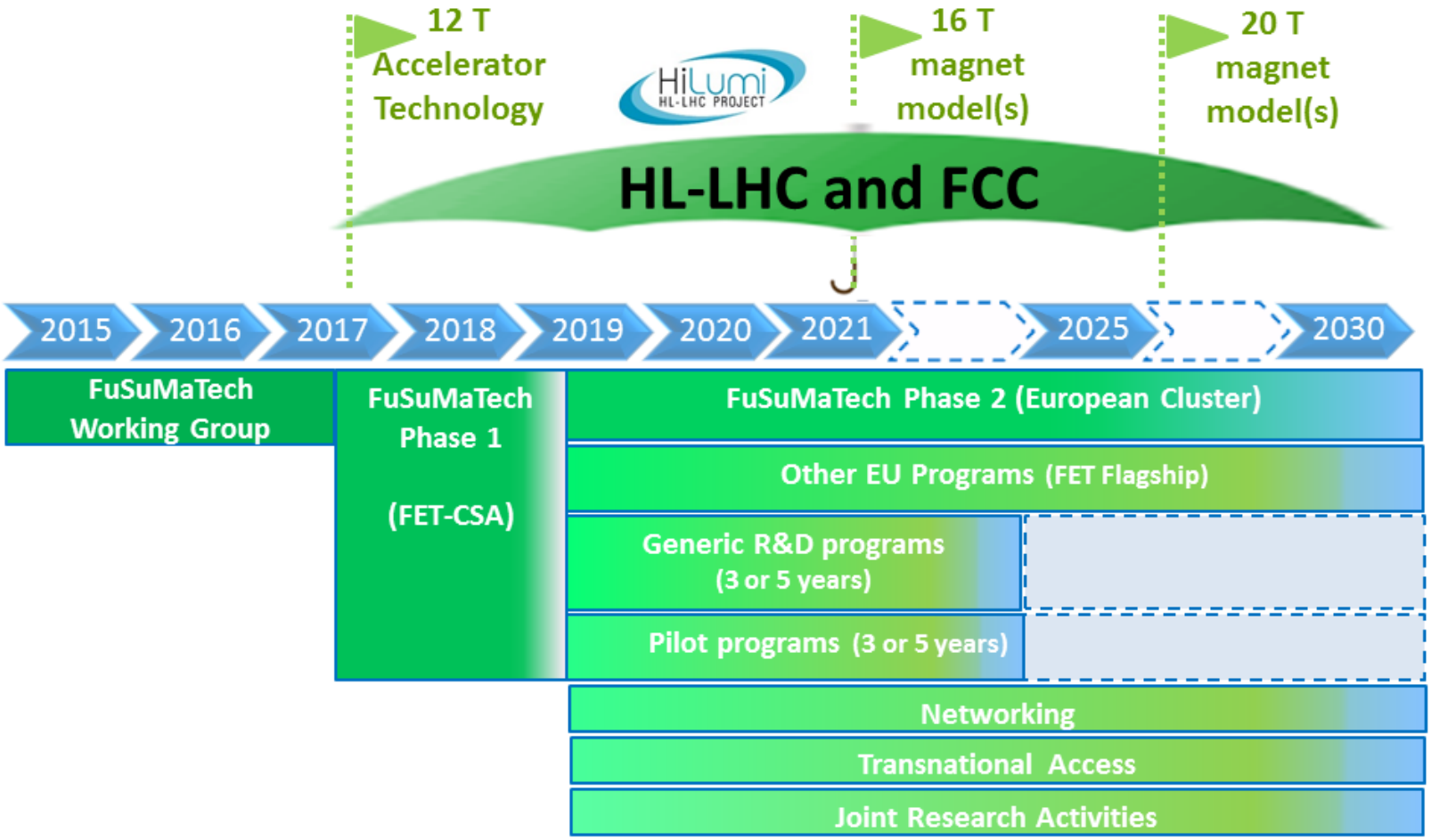
The common actions of Generic R&D and technology pilots will feed both the HL-LHC-FCC roadmap and the Industry roadmap



List of partners

Participant No	Participant organisation name	Participant short name	Organization type	Country
1 (Coordinator)	COMMISSARIAT A L'ENERGIE ATOMIQUE ET AUX ENERGIES ALTERNATIVES	CEA	RTO	France
2	CENTRE EUROPEEN DE RECHERCHE NUCLEAIRE	CERN	RTO	Switzerland
3	ASG superconductors	ASG	IND	Italy
4	Babcock Noell GmbH	BNG	IND	Germany
5	ELYTT ENERGY, S.L.	ELYTT	SME	Spain
6	Oxford Instruments Nanotechnology Tools	OX. Inst.	IND	United Kingdom
7	SIGMAPHI	SIGMAPHI	SME	France
8	Tesla Engineering Ltd	TESLA	IND	United Kingdom
9	CENTRE NATIONAL DE LA RECHERCHE SCIENTIFIQUE CNRS	CNRS	RTO	France
10	KARLSRUHER INSTITUT FUER TECHNOLOGIE	KIT	RTO	Germany
11	PAUL SCHERRER INSTITUT	PSI	RTO	Switzerland
12	SCIENCE AND TECHNOLOGY FACILITIES COUNCIL	STFC	RTO	United Kingdom

FuSuMaTech Overall roadmap



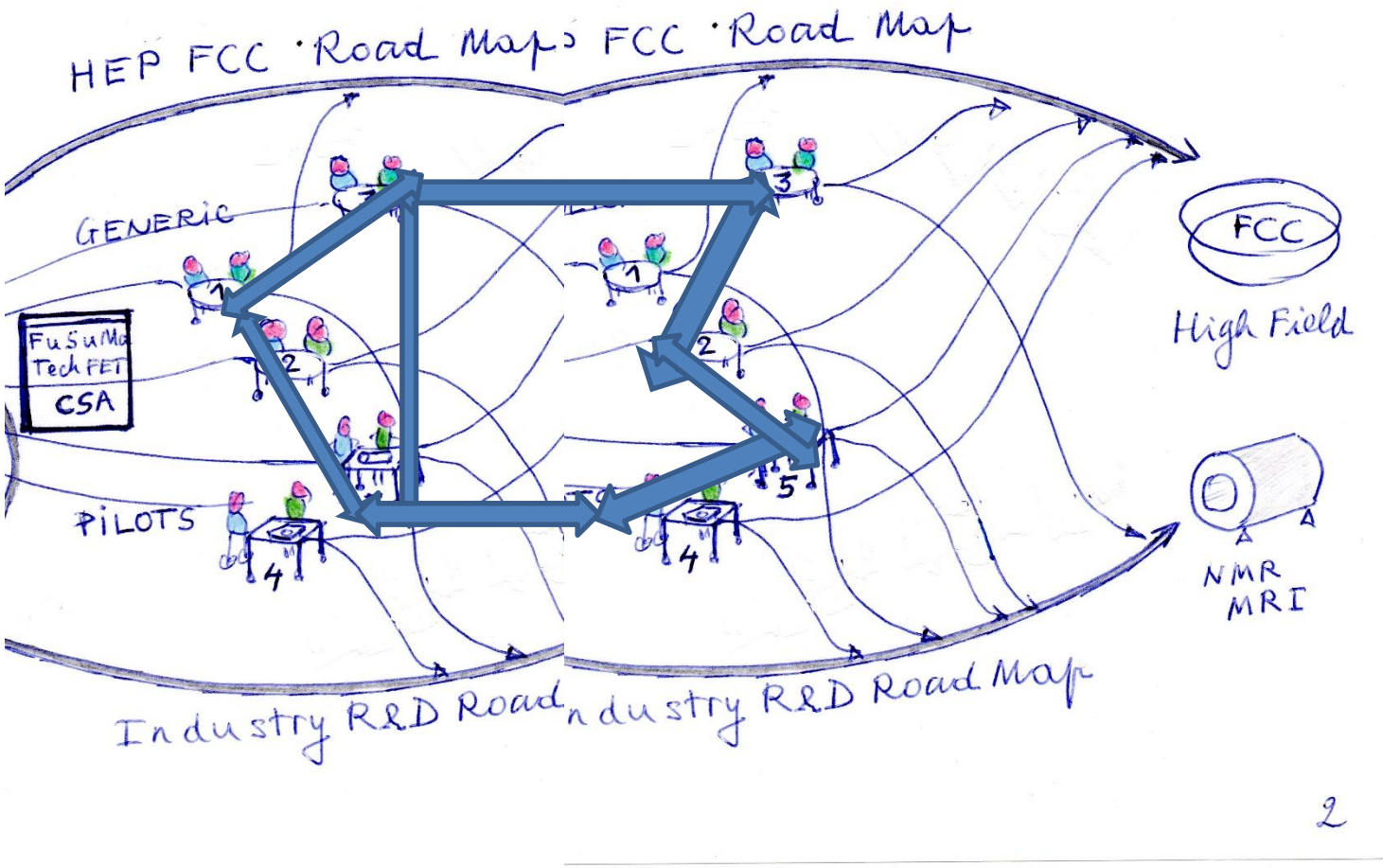
WP4. Generic R&D
leaded by Ziad Melhem from Oxford Instruments

- **TASK 4.1** Quench analysis new approach based on new computing capabilities and on multi-physics.(**PSI,**Elytt,KIT)
- **TASK 4.2** Large material properties database at Cryogenic temperature.(STFC,CERN, OXF INST,KIT,PSI)
- **TASK 4.3** Smart diagnostics, Cold wireless instrumentation, and «embedded intelligence» for Quench detection and quench management.(**CERN,** CEA)
- **TASK 4.4** Heat extraction and helium free cryogenics.(**CEA,** BNG, ELYTT)
- **TASK 4.5** New high stress materials at cryogenic temperature.(**KIT,** OXF INST, CERN)

WP5. Technology Pilots leaded by Antonio Pellecchia from ASG

- **Task 5.1** MgB2 Technology key-demonstrator: Solenoid 1m in diameter, 2m in length and 5 T.(**SIGMAPHI ,** CEA, ASG)
- **Task 5.2** Frontier edge High Field MRI concept magnet: whole body 16 T.(**CEA**,TESLA,ASG, CERN)
- **Task 5.3** Open MRI magnet, interactive people magnetic chamber. Mammo-magnet (conceptual design).(**ELYTT,**CEA,CERN)
- **Task 5.4** Technology key-demonstrator of an HTS insert for HFML.(**BNG,** LNCMI,CEA)
- **Task 5.5** Gradient coils technology for high field MRI, over 10 Teslas.(**TESLA,** CEA)

The common actions of Generic R&D and technology pilots will create a **network** towards an European Cluster.



Nucleation Process

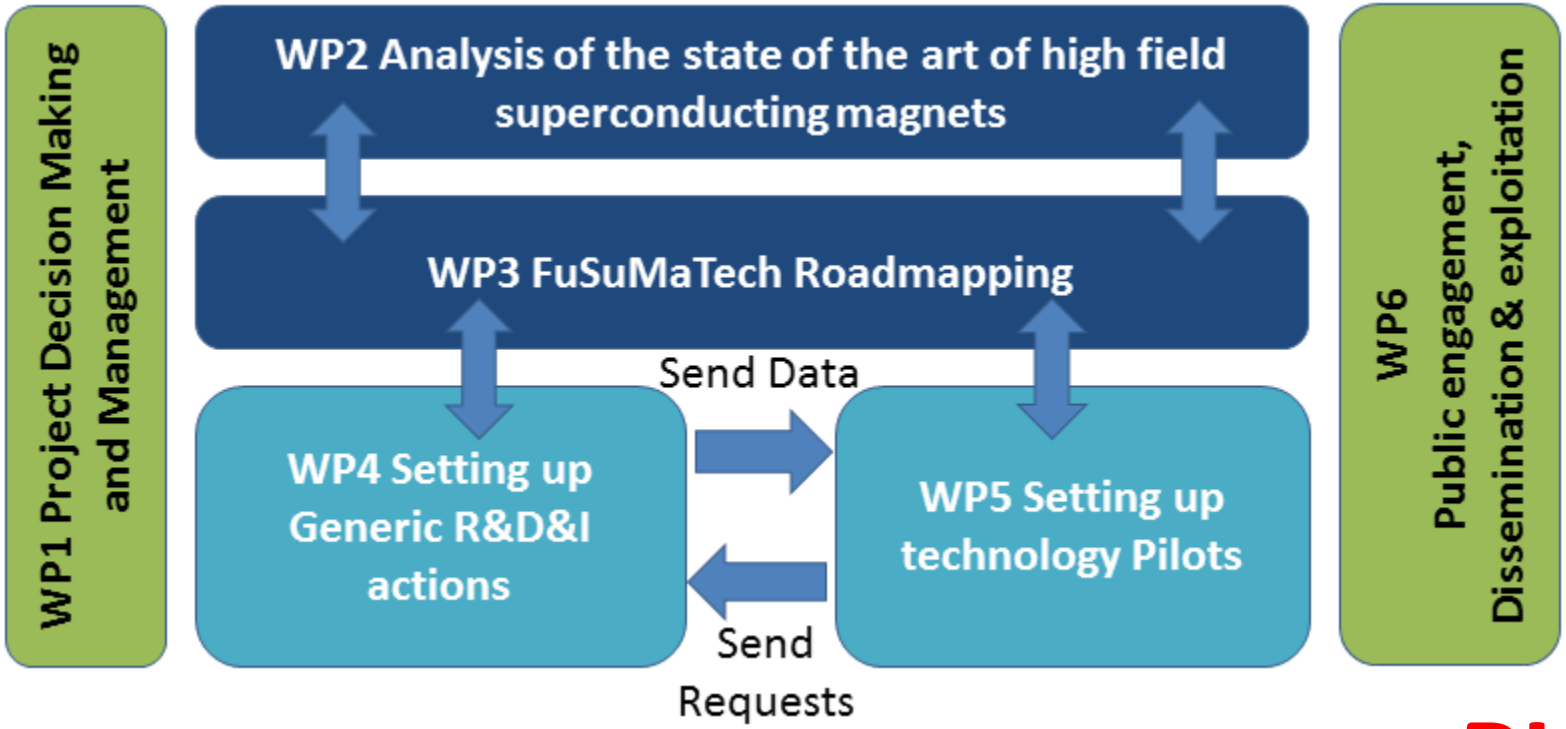
The Objectives of FuSuMaTech FET CSA

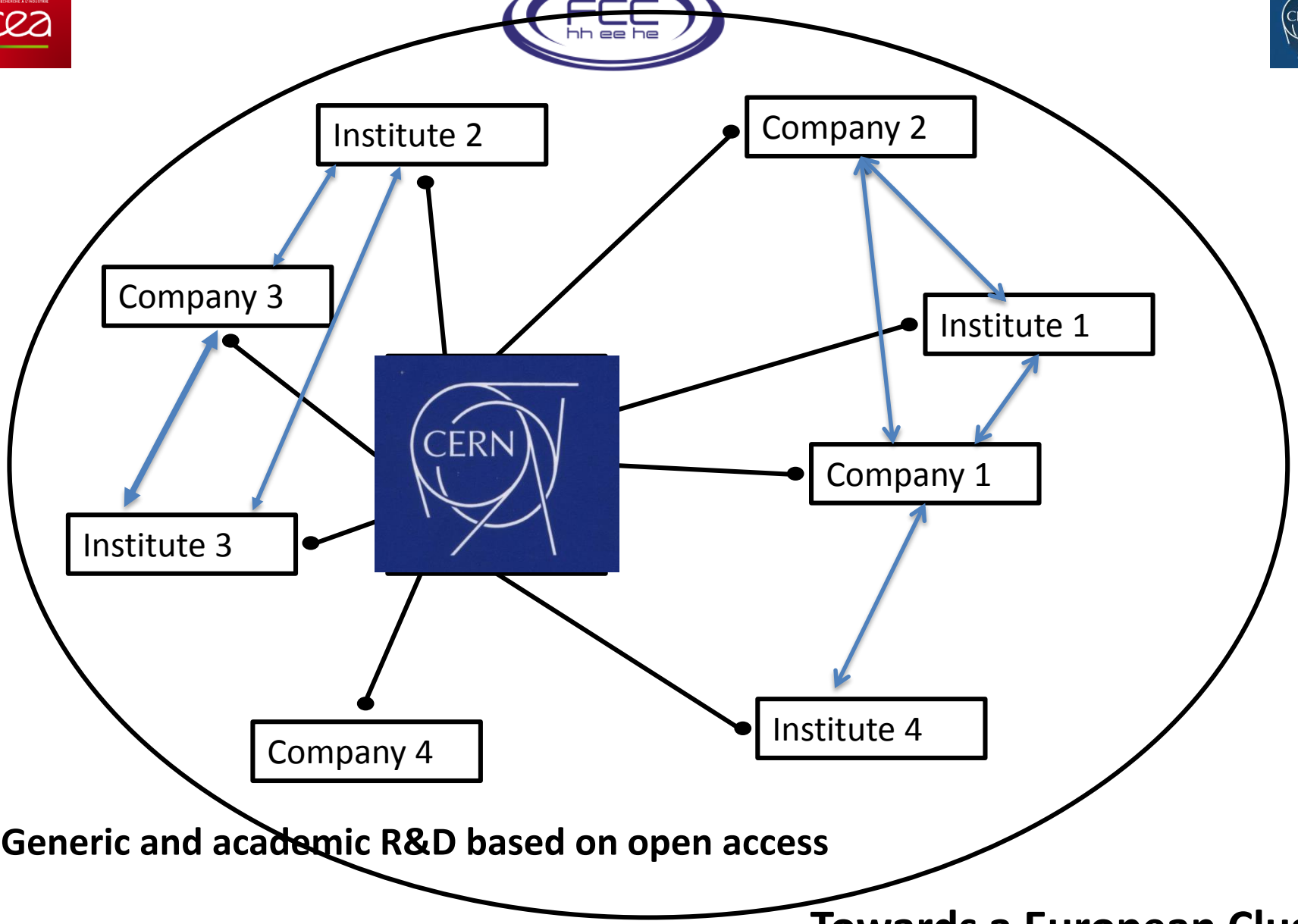
- FET CSA is the so called « Phase 1 » of the FuSuMaTech initiative and has 4 objectives:
- **Objective #1** : MOVING TOWARDS A (FuSuMaTech) EUROPEAN CLUSTER
- **Objective #2** : BUILDING THE FUSUMATECH ROADMAPPING
- **Objective #3** : DEFINING AND PREPARING GENERIC R&D ACTIONS
- **Objective #4** : DEFINING AND PREPARING PILOT ACTIONS:

List of FuSuMaTech Workpackages

WP1 : Project decision Making and Management
WP2 : State of the art
WP3 : FuSuMaTech Road mapping
WP4 : R&D generic
WP5 : Technological Pilots
WP6 : Policy , Exploitation pathways Dissemination & Intellectual Property

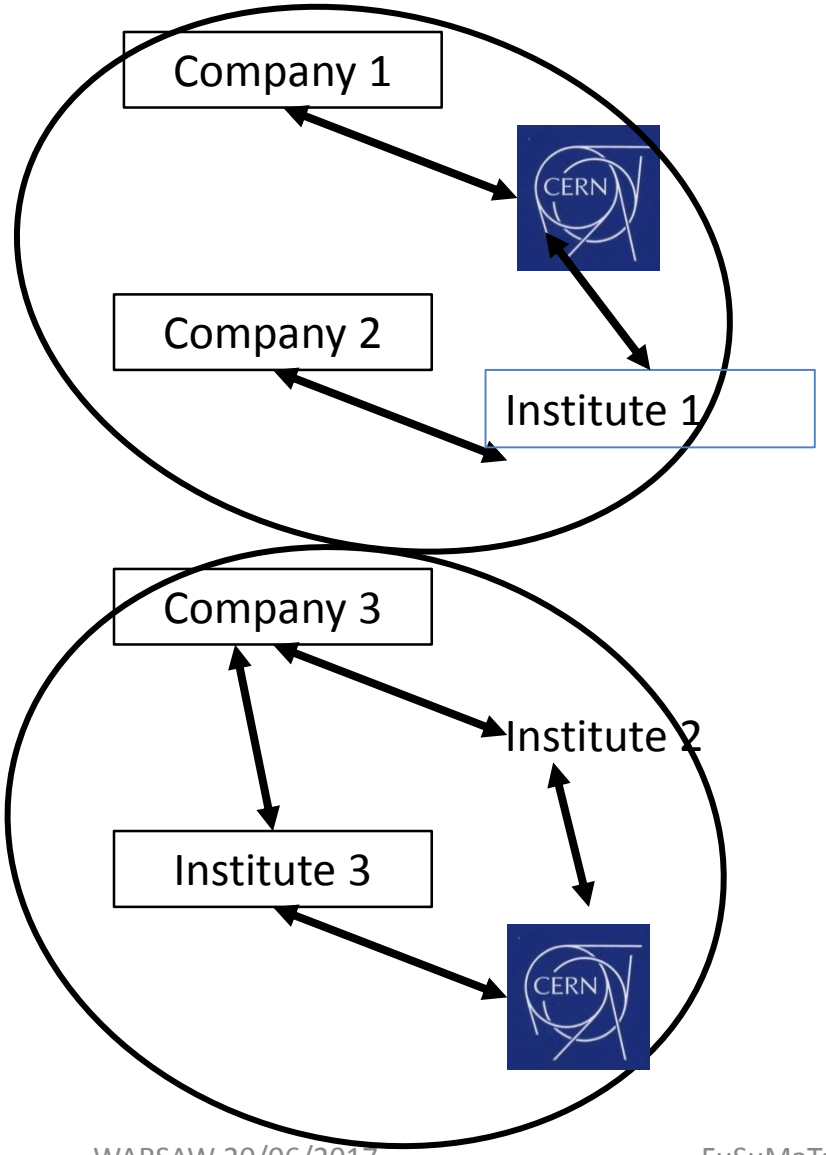
PERT Diagram





Generic and academic R&D based on open access

Towards a European Cluster



FuSuMaTech : Pilots or Technology demonstrators

The Heads of agreement for the Technology demonstrators area should be :

1. Purpose: *realisation of a pilot or technology demonstrator*
2. Organization: *specific collaboration agreement or consortium agreement*
3. Intellectual Property: *to be fully protected for Industrial partners*
4. These rules have to be prepared during FuSuMatech Phase 1 and implemented in FuSuMaTech Phase 2

Personnel distribution among partners

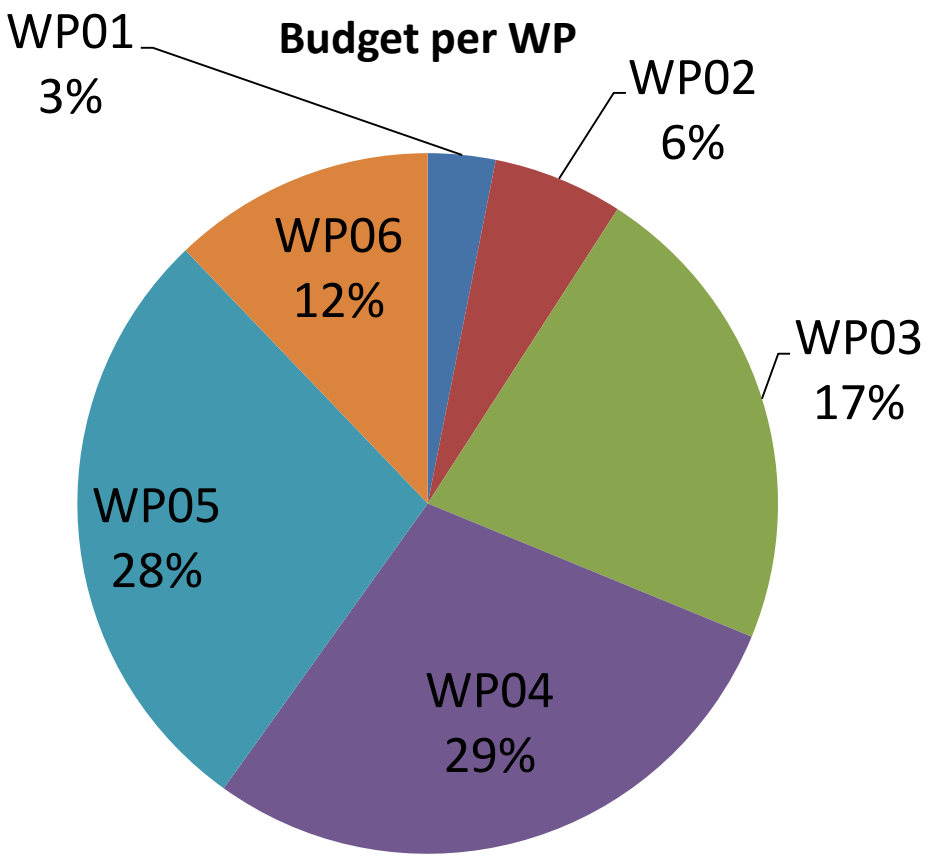
N°	Shortname	WP1	WP2	WP3	WP4	WP5	WP6	Months	Paid Months	%
1	CEA	18	0	3	5	6	4	36	18	50%
2	CERN	2	2	1	3	4	5	17	6	35%
3	ASG	1	0,5	0,5	0,5	3	1	6,5	4,5	69%
4	Babcock Noell	0,5	0,5	0	1,5	2	0,5	5	4	80%
5	ELYTT	0,5	0	0	1,5	1,5	0,5	4	3	75%
6	Ox Inst	1	0,5	0,5	3	0	1	6	4	67%
7	Sigmaphi	0,5	0	0	0	1	1	2,5	2	80%
8	Tesla	0,5	1	1	0	1	1	4,5	4	89%
9	CNRS	0,5	0	0	0	2	0,5	3	2	67%
10	KIT	0,5	0	0	3	1	0,5	5	4	80%
11	PSI	0,5	0	0	3	0	0,5	4	0	0%
12	STFC	0,5	0	0	3	0	0,5	4	3	75%
	Total PM	26	4,5	6	23,5	21,5	16	97,5	54,5	56%

5,4 persons FTE during 1.5 year

- 1,6 in industry
- 2,8 in academic laboratories
- 1,0 for project management (CDD CEA)
- Average coverage 56%

Budget distribution

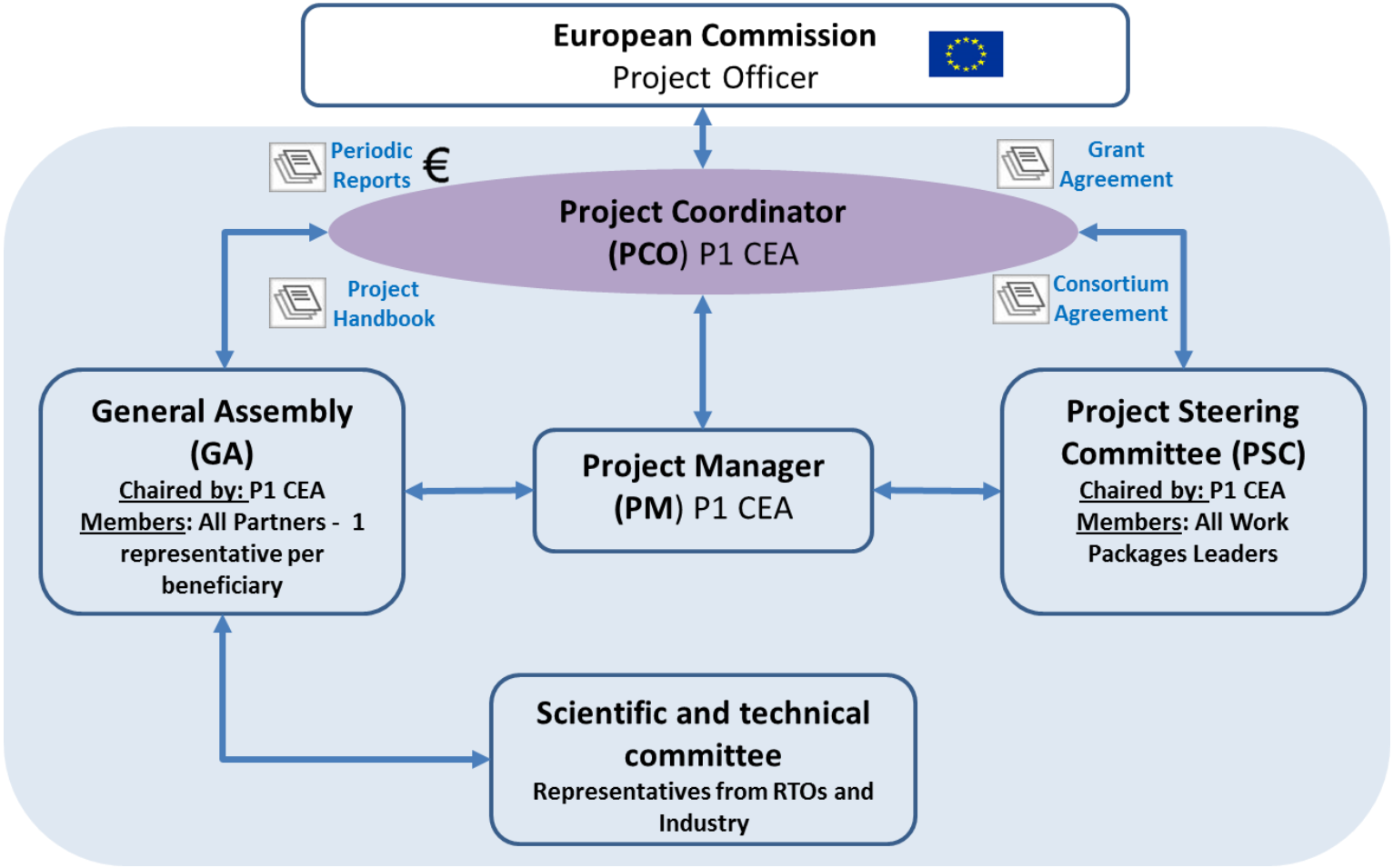
Total personnel costs	342879,40
Travel	50000,00
Consumables	0,00
Subcontracting	0,00
Other	8000,00
Equipment	0,00
Indirect cost	100219,85
TOTAL	500000



Risk Analysis

Description of risk	WP	Probability	Impact on project	Proposed Risk Mitigation measures
Single failure/incapacity of staff (WP leader, expert.) due to illness etc..	All WP	Medium	High	Appropriate replacement
Unable to recruit PM	WP1	Low	High	Prepare recruitment as early as possible
Partners are geographically rather far apart	All WP	High	Low	Use appropriate communication tools and organize suitable face to face meetings
Withdrawal of an academic or industry Partner	All WP	Low	High	Redistribute the tasks within existing partners
Priorities within partners institutions are such that the key actors are not available	All WP	Medium	High	Have a quick reaction on management
Open access rules are too wide for efficient work with Industry	WP4 , WP6	Medium	Low	Redefine the concerned scope
Intellectual Property rules are too strict for efficient work with academic Partners and with other industrial Partners	WP5 , WP6	High	High	Establish appropriate proprietary rules
Development in other regions (i.e. Asia or USA) is so fast that the objectives are meaningless	WP4, WP5	High	High	Foster R&D actions
The liaising with other European initiatives or projects is poor	WP1 , WP2 , WP3 ,WP6	Medium	Medium	Give the right priority to this liaising in the Project Handbook

Management Structure



Opportunities for FuSuMaTech Initiative:

- CERN interest in Medical applications using High Magnetic Fields has been approved by Council
- Final users specifications are in progress
- EU is supporting the initiative

Conclusion

- The FuSuMaTech working group has visited more than 10 companies in Europe and has been warmly welcomed
- Companies have a very positive attitude and see the HL-LHC and FCC huge effort as a real opportunity to strongly push the Superconducting Magnet Technology in the next decade
- European programmes appear as a unique tool to drive common work and to prepare efficient actions under the CERN umbrella.
- A promising set of WP and Tasks including generic R&D actions and technology pilots is established between academic partners and high tech companies
- Industrial partners have the key role and all of us are volunteers for this win-win strategy


FuSuMaTech

WP3. Road mapping

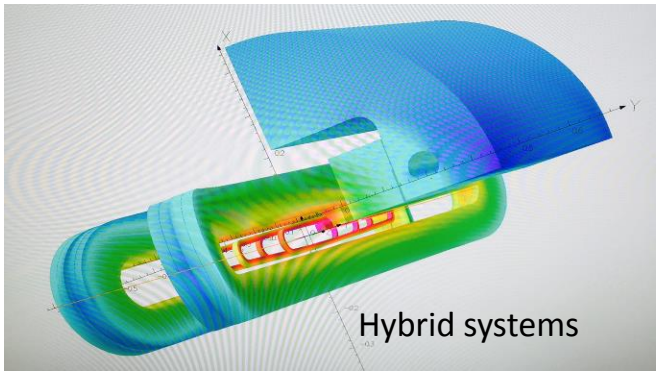
- **TASK 3.1** Elaboration of an R&D&I roadmap with different methodologies (Delphi, scenario analysis, forecasting, etc). The roadmap will take into account scientific, technological and applicability aspects as well as connections of those with societal challenges. Some of the foreseen areas of road mapping are:
- **TASK 3.2** Quench analysis new approach based on new computing capabilities and on multi-physics.
- **TASK 3.3** Large material properties database at Cryogenic temperature.
- **TASK 3.4** Smart diagnostics, Cold wireless instrumentation, and «embedded intelligence» for Quench detection and quench management.
- **TASK 3.5** Heat extraction and helium free cryogenics.
- **TASK 3.6** New high stress materials at cryogenic temperature.

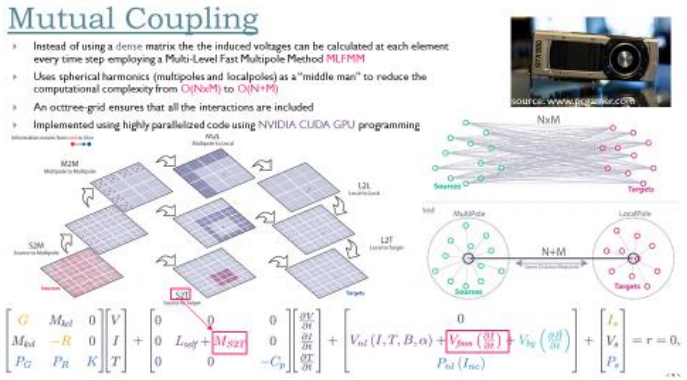
TASK 3.2: QUENCH ANALYSIS NEW APPROACH BASED ON NEW COMPUTING CAPABILITIES AND ON MULTIPHYSICS.

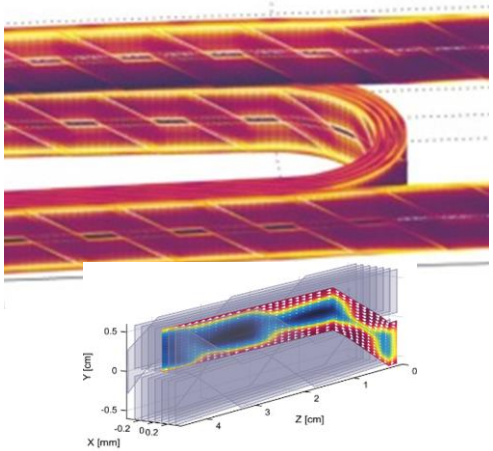
New generation of high field magnets either in LTS or HTS is using superconductors in stringent operational conditions. As a consequence, the quench management needs to be predicted with more accuracy and more reliability. Moreover, LTS and HTS quench behaviors are basically different and have to be simulated according to their own precise physical data.

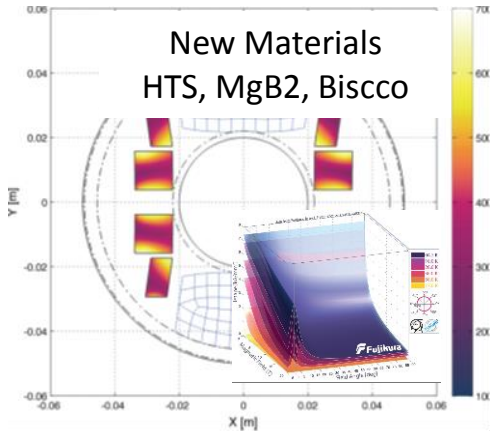
Many existing tools have been developed in the last decades and are well performing, having been benchmarked on many magnets. Numerous computing developments are also presently launched. Nevertheless, the huge step foreseen for HL-LHC and FCC requires considerable progress in the prediction. Fortunately, the tremendous progress in computing capabilities should make possible to support a new approach with the following guidelines and targets;

WP1: Quench analysis new approach based on new computing capabilities and on multiphysics (prepared by Glyn Kirby)

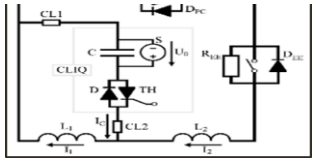


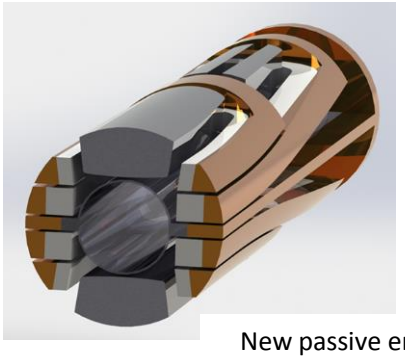




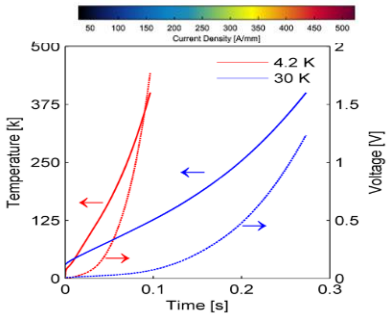


New active protection systems CLIQ





New passive energy extraction systems ICED.



TASK 3.3 : LARGE MATERIAL PROPERTIES DATABASE ASSOCIATED WITH PROPERTIES MEASUREMENTS AT CRYOGENIC TEMPERATURE.

To be able to accurately model and predict the performance of advanced superconducting magnet systems, an accurate materials data base is obligatory.

We have to provide an open access to this important information.

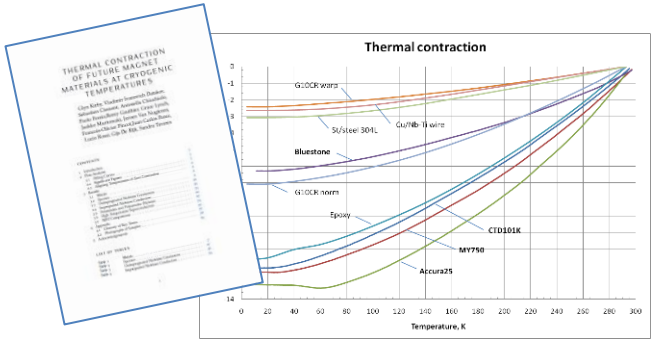
Covering the operating temperature range of the materials from cryogenic to above room temperature, however some materials will need measurements up to very high-temperatures to accurately model the components present during the high temperature reaction process of Nb3Sn and BSCCO. 750°C, 900°C respectively.

TASK 3.3: Large material properties database associated with properties measurements at Cryogenic temperature.

Measure properties of all materials used to build magnets plus the new materials over full operating temp range

Metals , Plastics, Composites, Assemblies …..

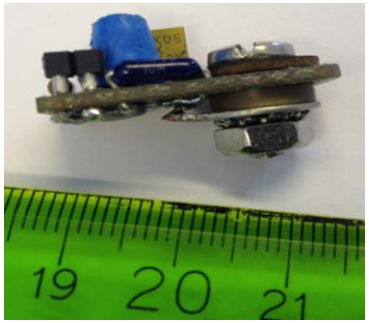
- Thermal contraction
- Thermal conductivity
- Magneto resistance
- Specific heat Cp.
- Resistivity
- Mechanical ….

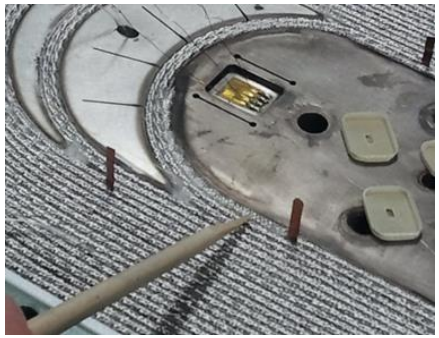


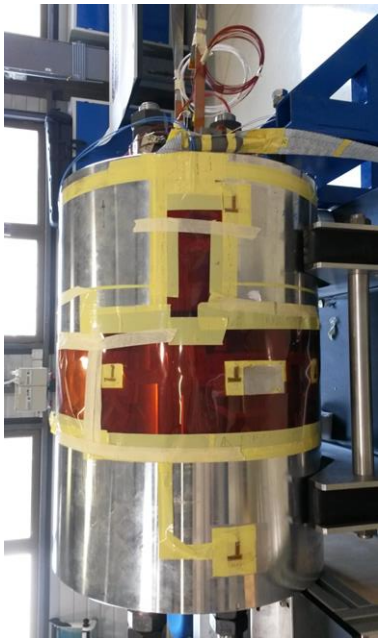
TASK3.4: SMART DIAGNOSTICS, COLD WIRELESS INSTRUMENTATION, « EMBEDDED INTELLIGENCE » FOR QUENCH DETECTION AND QUENCH MANAGEMENT.

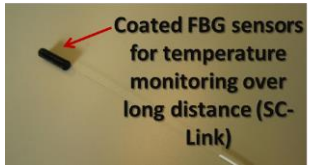
- The tremendous progress of computer capability is making nowadays possible to imbed a large amount of “intelligence” inside any equipment and in particular the cryostat of a superconducting magnet. In particular quench detection and quench management methods could be completely renewed by using either wireless instrumentation or cold sensors without any outside connection.

TASK 3.4: Smart diagnostics, Cold wireless instrumentation, « embedded intelligence » for Quench detection and quench management.





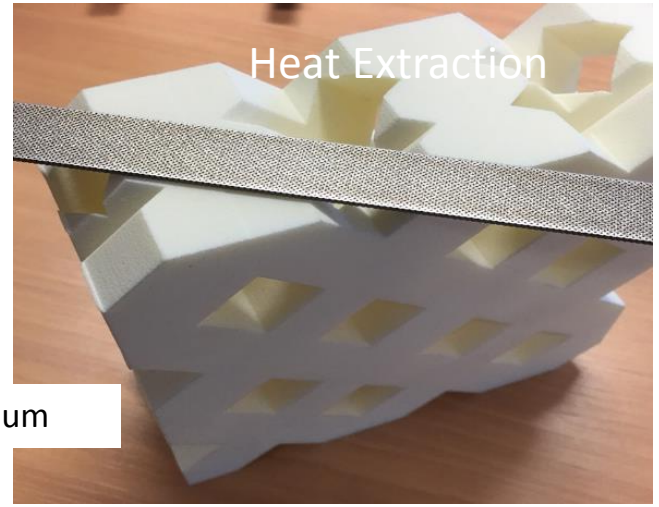




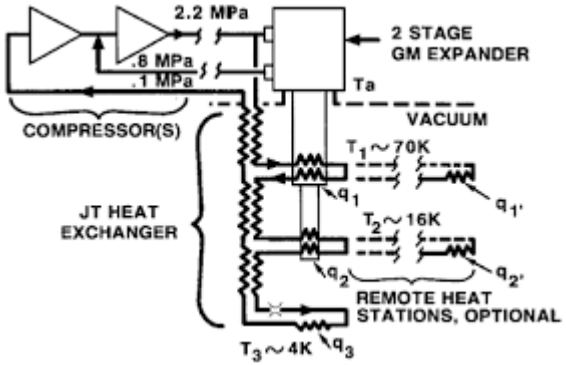
TASK 3.5: Heat extraction and Helium-Free magnets

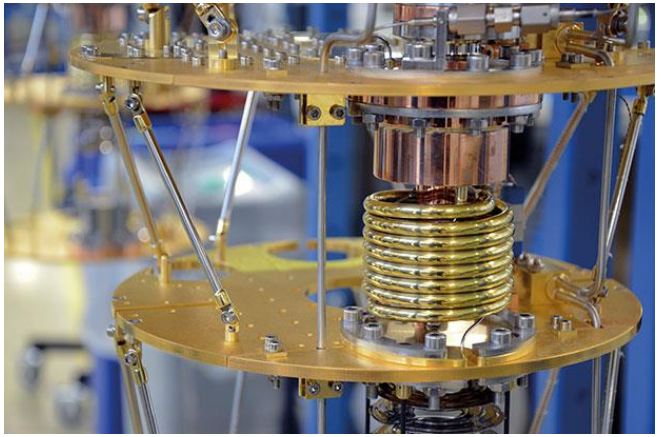
- The way in which heat is extracted from future superconducting magnets will need to be optimised depending on many operating constraints (helium availability, power requirements, reliability, cost, heat flux,…)
- Outside of the large national labs and MRI centers, helium supply is limited. But this may not always be the case, helium is a rare earth resource and is limited. This pushes the development of Helium free systems and the use of closed cycle refrigerators. Of particular interest to industry will be the development of closed cycle refrigerators

TASK3.5: R&D on Heat Extraction and Helium Free Cryogenics.



Transparent titanium





WP5: NEW HIGH STRESS MATERIALS AT CRYOGENIC TEMPERATURE

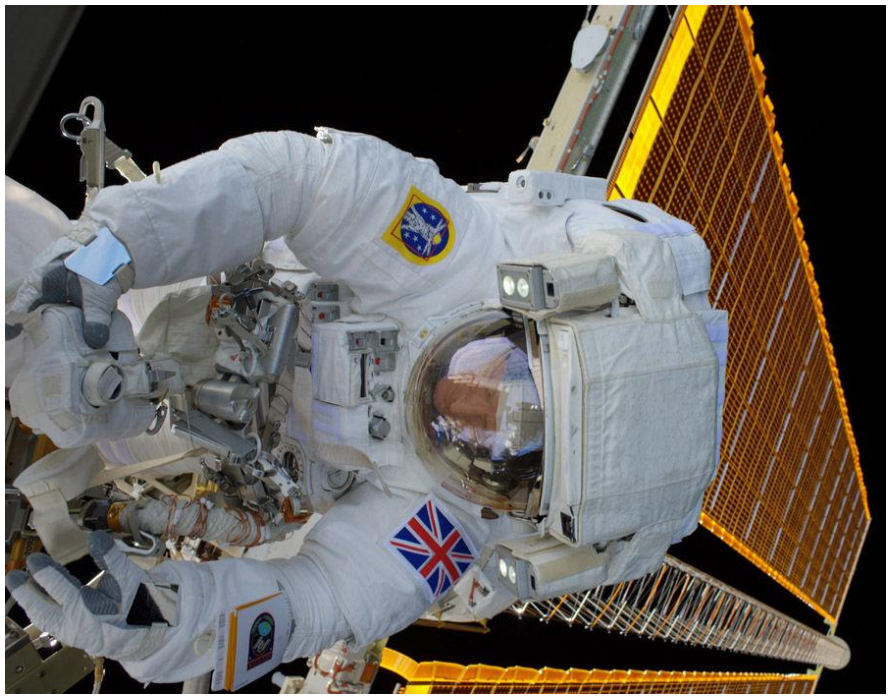
- Development of high field magnets will require the use of high strength materials. The characterisation of materials at low temperature will be critical for optimisation and cost reduction. Materials can be categorised into these main areas:

1. Superconductors, may have additional strengthening elements.
2. Coil support, high-strength materials are often bristle at low temperatures
3. Composite's, are an area of magnets design and development which have not been fully taken advantage of yet.
4. Radiation hard development of composite's

TAK 3.6: R&D on new high stress materials at cryogenic temperature

(prepared by Glyn Kirby)

- Learn from Aerospace …..



An example **Graphene**

WP4. Pilots identification

- **Task 4.1** Identification and description of R&D&I pilots. Some of the foreseen pilots could be:
- **Task 4.2** MgB2 Technology key-demonstrator: Solenoid 1m in diameter, 2m in length and 5 T.
- **Task 4.3** Frontier edge High Field MRI concept magnet: whole body 16 T.
- **Task 4.4** Open MRI magnet, interactive people magnetic chamber. Mammo-magnet (conceptual design).
- **Task 4.5** Technology key-demonstrator of an HTS insert for HFML.
- **Task 4.6** Gradient coils technology for high field MRI, over 10 T.

TASK 4.2 : MgB_2 TECHNOLOGY DEMONSTRATOR - SOLENOID 1M IN DIAMETER, 2M IN LENGTH AND 5 TESLA

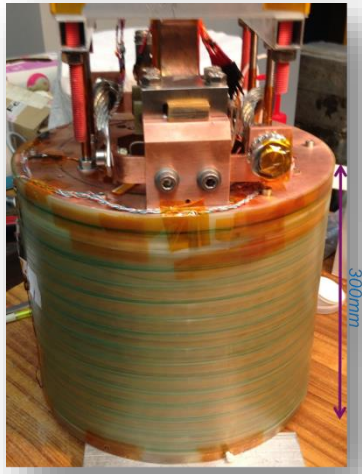
- Why MgB_2 Technology Demonstrator?
  - Columbus (IT) is proposing commercial tape/wire products with an official R&D road for high field MRI

Year	-> 2014	2015	2016	2017	2018	2019
MRI	*Dedicated & low field* MRI	1,5 Tesla	1,5 Tesla & 3 Tesla *dedicated*	3 Tesla *total body*	7 Tesla *total body*	9 Tesla +

Columbus, Presented at MT, Seoul, October 2015

  - An ambitious project will drive
    - Technological developments for FCC, High Field Lab (EMFLnet), etc…
    - Direct FCC application for FCC electron cooling lense is considered

2km wire solenoid at 4.1 teslas (CEA/Irfu)



SIGMAPHI bpifrance Columbus Superconductors

A MgB_2 solenoid of 2 km of tape provided by Columbus has been designed and manufactured by CEA/Irfu in partnership with SigmaPhi.
It has reached a central field of 1.1 T at 10K. It has then been submitted to a uniform background field of 3 T without experience any quench.
The temperature of current sharing is in agreement with short length data.

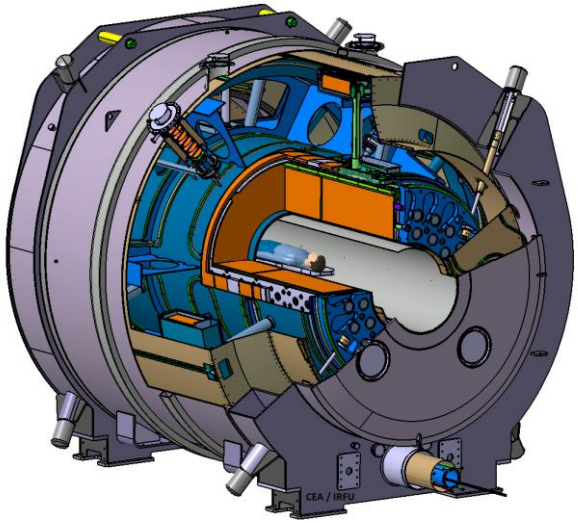
Coil Parameters	Value	Unit
Current	100	A
Inner winding diameter	200	mm
Outer winding diameter	280	mm
Central self field	1.09	T
Peak field	1.29	T
Number of Layers	44	
Number of Turns	60	
Tape length	2	km

Contact: thierry.schild@cea.fr

TASK 4.2: MgB_2 TECHNOLOGY DEMONSTRATOR - SOLENOID 1M IN DIAMETER, 2M IN LENGTH AND 5 TESLA

- Why MgB_2 for MRI? Cryogen-Free, Improve stability
  - All MRI manufacturers have an R&D program on MgB_2
  - Practical synergy between High Energy Physics and Industry

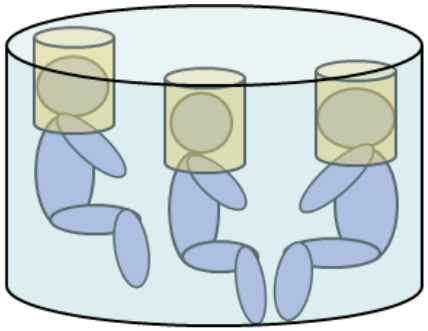
TASK 4.3: CUTTING EDGE HIGH FIELD MRI CONCEPT MAGNET – WHOLE BODY 16 T



- In 2008, the Iseult was **the** only 11.7T/90cm/AS MRI project
- Now, one 11.7T/68cm/PS in NIH (damaged), one 10.5T/82cm/PS (on field), one 11.7-14T project in Corea, one 14T project in NHMFL
- In this context, a conceptual study of a whole body 16 Tesla magnet that will require the use of Nb3Sn wires foreseen for HiLumi or FCC, would give a long term perspective for new developments in this field. Such a design study may be used as well for public medical institutes to launch new project and as well for no conventional large magnet manufacturer (ASG, General Electric Alstom) to propose news MRI design maybe at lower fields.

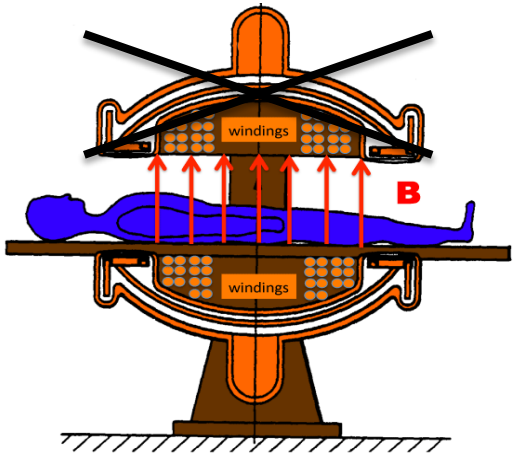
TASK 4.4: SOCIAL MAGNETS – OPEN MRI MAGNET, INTERACTIVE MAGNETIC CHAMBER, MAMMOMAGNET

- During the interview of Prof. Denis Le Bihan, three innovative designs were discussed:
  - The « Social Magnet »



3T, several « sweep spots »
with high field homogeneity

  - One-side Magnet for clinical applications
  - Portable MammoMagnet



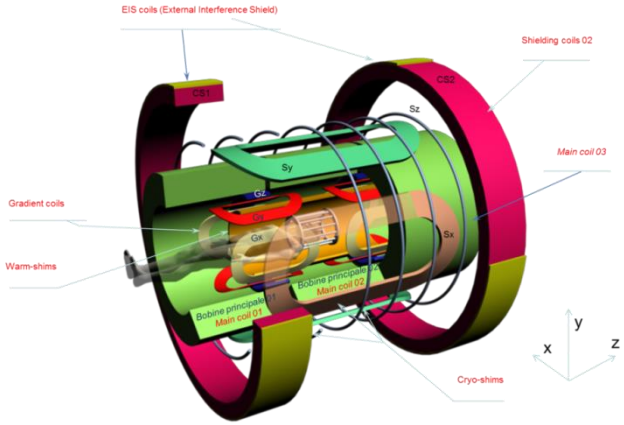
TASK 4.5 : TECHNOLOGY DEMONSTRATOR OF AN HTS INSERT FOR HFML

- To support HTS industry, demonstrator driven by academic institute is necessary (CEA, CERN, etc…)
- MRI industry has no R&D program with HTS
- NMR industry (Bruker) is supporting such development
- EMFL within EMFLnet (Joint Research Activity) is supporting such development

- In this context, we propose to join EMFL network in order to propose a common HTS insert, maybe a whole superconducting high field magnet

TASK 4.6 : GRADIENT TECHNOLOGY FOR HIGH FIELD MRI

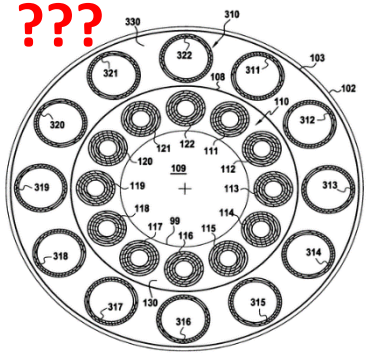
- The gradient performance is as important as the magnet to improve image resolution and sampling time.
- The highest gradient strength reached at 3 T is a 300 mT/m gradient from Siemens, especially design for the Human Connectome Project funded by NIH (US).
- An EU “Connectome-like” project is clearly required to push ahead gradient technology:
  - Develop a Multiphysics model
  - Test new kind of winding for gradient
  - Opportunity to use superconducting material



USA - $$$

HUMAN Connectome PROJECT

EU ???



CEA Patent FR2892523

Liaising with conductor development

- Conductor R&D is mastered by companies under CERN leadership.
- We have established a close cooperation with Dr. Amalia Balarino (who has participated to the Neurospin visit).
- FuSuMaTech recommendations will not cover R&D on conductor but will focus on technology .