





## **EuroCirCol 16 T Nb<sub>3</sub>Sn dipoles: Quench protection**

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### Outline

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## Introduction



### **Quench protection integration in magnet design**

#### Protection goal:

For a quench at 105% of I<sub>nom</sub>,

 $T_{\rm max}$  < 350 K and  $V_{\rm max}$  < 1200 V (single magnet)

#### Magnet design criteria<sup>1</sup>: Protection goal obtainable, assuming

- 20 ms detection time (incl. validation, etc.)
- 20 ms for the protection system to quench entire coil
- No dump resistor
- No AC-loss, no heat diffusion
  - Simulation tools developed for fast-feed back analysis

#### **Conceptual protection designs:**

Protection schemes based on quench protection heaters, or CLIQ

 This presentation covers the protection of a single magnet. The circuit is perspective is given in the next talk by M. Prioli



The "40 ms"

criterion



### **EuroCirCol 16-T-dipole design options**

*B*<sub>nom</sub> (T)

1 1 8 3						
Magnet, version	Cosθ, 22	b-37-optd7f8	Block, V	2ari194	CommonCoil,	vh12_2ac6
Inom (A)	-	11240	100	00	16400	
Ld,nom (mH/m)	2	x 19.8	2 x 2	4.8	21.1 (2-ap.)	
Cable	HF-cable	LF-cable	HF-cable	LF-cable	HF-cable	LF-cable
Cable <i>w</i> x <i>t</i> (bare) (mm)	13.2 x 1.950	13.65 x 1.264	12.6 x 2.0	12.6 x 1.27	19.2 x 2.2	12.0 x 2.2
Number of strands	22	37	21	34	30	18
Strand diam. (mm)	1.1	0.7	1.1	0.7	1.2	1.2
Cu/SC	0.85	2.2	0.8	2.0	1.0	2.5
Cable ins. (mm)		0.15				
RRR	100					
Fil. twist (mm)		14				
Jc-fit		From B. Bordini with $T_{c0}$ = 16 K, $B_{c20}$ = 29.38 T, $\alpha$ = 0.96, $C_0$ = 267845 A/mm <sup>2</sup> T				
	All 14.3 long					

## Used simulation tools



### The used simulation tools

#### <u>Coodi</u><sup>1</sup>

- Calculation of coil temperatures and voltages with heater based protection
  - Used for initial quench analysis
- 2-D cross section of coil
- Adiabatic, no AC-loss
- Inputs:
  - Magnetic field (ROXIE)
  - Turn mutual inductances
  - Heater delays
  - Detection time
  - Quench propag. velocity

#### <u>CoHDA<sup>2</sup></u>

- Calculation of heater delay
- 2-D model for one coil turn, longitudinally
- Heat generation in heater and diffusion to cable
  - 2-D heat equation to solve

Coodi was used for the intial quench analysis for all magnets. An Excel spreadsheet implementation for temperature calculation was provided for magnet designers.

#### LEDET<sup>3</sup>

EuroCirCol

- <u>Calculation of coil temperatures</u> and voltages for CLIQ based protection
- 2-D cross section of coil
- Computes interfilament coupling loss
- Inputs:
  - Magnetic field (ROXIE)
  - Turn mutual induct. (ROXIE)
  - Detection time

#### STEAM<sup>4</sup>

 LEDET-Pspice co-simulation of multi-CLIQ configurations

<sup>2</sup>T. Salmi et al., ""A Novel Computer Code for Modeling Quench Protection Heaters in High-Field Nb<sub>3</sub>Sn Accelerator Magnets", *IEEE TAS*, 24(4), 2014.

<sup>2</sup>T. Salmi et al., "Quench protection analysis integrated in the design of dipoles for the Future Circular Collider", Phys. Rev. Accel. Beams 20, 032401

<sup>3</sup>E. Ravaioli et al., "Lumped-Element Dynamic Electro-Thermal model of a superconducting magnet", Cryogenics, 2016.

<sup>4</sup>L. Bortot, , "A consistent simulation of electrothermal transients in accelerator circuits," *IEEE TAS*, 27(4), 2017.

## The "40 ms" case using Coodi



### **Coodi benchmark**

• Comparison with experimental data<sup>1,2</sup>: At I<sub>nom</sub>, simulated MIITs larger by 7-15% (to 25-40 K in Coodi adiab. comput.)



<sup>1</sup>S. Izquierdo-Bermudez et al., "Quench Protection of the 11 T Nb3Sn Dipole for the High Luminosity LHC", Submitted in MT-25
 <sup>2</sup>S. Izquierdo-Bermudez et al., "Overview of the Quench Heater Performance for MQXF, the Nb3Sn low-β Quadrupole for the High Luminosity LHC", Submitted in Eucas 2017

### Simulated temperature and voltage after the 20+20=40 ms delay



✤ With 20 ms delay the peak temperatures are ~250 – 270 K (Lower limit to temperatures after protection)

## Protection with quench heaters (CoHDA + Coodi)



### **Design of quench heaters**

- Heater technology similar than in LHC<sup>1</sup> and HL-LHC<sup>2,3</sup>:
  - Cu-plated stainless steel strips:
    - SS thickness 25 μm, Cu thickness 10 μm
  - Insulation to coil: 75 μm polyimide
- Powering with capacitor bank discharge:
  - Heater Firing Unit (HFU): <u>1000 V and 10 mF (LHC: 900 V and 7 mF)</u>
  - $1 \Omega$  for wires etc. / circuit
- Analysis at 105% of Inom
- Protection checked also at 1000 A
- Goal: Heater design satisfies the requirements and

#### minimizes the number of HFU's

• Further decerase of T and V possible byt adding more HFU's

Heat focused on high-resistance heating stations

Natural quench propagation between the heating stations

### EuroCirCo



Heaters on HL-LHC quadrupole MQXFS03

<sup>1</sup>F. Rodriquez-Mateos and F. Sonneman, "Quench heater studies for the LHC magnets", Proc. of PAC, 2001. <sup>2</sup>H. Felice et al., "Instrumentation and Quench Protection for LARP Nb3Sn Magnets", *IEEE TAS*, 19(3), 2009. <sup>3</sup>P. Ferracin et al, "Development of MQXF, the Nb3Sn Low-β Quadrupole for the HiLumi LHC", *IEEE TAS*, 26(4), 2016.

### **CoHDA benchmark**



• Comparison with experimental data: Accuracy 20% at high current (outer heaters)<sup>1</sup>

<sup>1</sup>T. Salmi, "Analysis of uncertainties in protection heater delay time measurements and simulations in Nb<sub>3</sub>Sn high-field accelerator magnets" *IEEE TAS*, 25(4), 2015.

### Quench protection with heaters: Cosθ

#### Location of heater strips:



#### Heater geometry and powering circuits:

HFU	QH Strips	Strip width	HS/ period	$P_{QH}(0)$	$\tau_{\rm RC}$
		(cm)	(cm)	$(W/cm^2)$	(ms)
#1	$2A \parallel 2B \parallel 2A^* \parallel 2B^*$	1.0	5/25	85	38
#2	2C    3A    3B    3C	1.0	5/25	85	38
#3	$4A \parallel 4B$	1.3	7/40	127	48
#4	4C    4D	1.3	7/40	127	48

\* Strips from the other coil

#### $\rightarrow$ 7 HFU's / aperture, total $E_{\text{stored}}$ 35 kJ

#### Simulated delays:



#### **Result of quench simulation:**

$$T_{max} = 345 \text{ K},$$
  
 $V_{gnd} = 950 \text{ V},$   
 $V_{t-t} = 90 \text{ V}, V_{I-I} = 1170 \text{ V}$ 

(CoHDA + LEDET: 330 V; 1180 V to gnd )

### **Quench protection with heaters: Block**

Each strip is 2 x

#### Location of heater strips:



#### Heater geometry and powering circuits:

HFU	QH Strips	Strip width	HS/ period	P <sub>OH</sub> (0)	$\tau_{\rm RC}$
		(cm)	(cm)	$(W/cm^2)$	(ms)
#1	1A    2A	1.8	5/25	90	40
#2	1B	1.8	7/20	145	65
#3	2B	1.8	7/20	145	65
#4	3B    4B	2.5	7/40	90	30
#5	$3A+4A \parallel 3A^*+4A^* \parallel$	1.8	6/60	60	25
	$3A^{**}+4A^{**} \parallel 3A^{**}+4A^{**}$				

\* Strips from the other coil., \*\* Strips from the other aperture

#### $\rightarrow$ 8.5 HFU's / aperture, total $E_{\text{stored}}$ 42.5 kJ

Simulated delays:



#### **Result of quench simulation:**

$$T_{max} = 346 \text{ K},$$
  
 $V_{gnd} = 800 \text{ V},$   
 $V_{t-t} = 100 \text{ V}, V_{l-l} = 990 \text{ V}$ 

### **Quench protection with heaters: Common coil**

#### Location of heater strips:



#### Heater geometry and powering circuits:

Circuit	QH Strips	Strip width	HS/ period	$P_{QH}(0)$	$\tau_{RC}$
		(cm)	(cm)	$(W/cm^2)$	(ms)
HFU#1	$4A \parallel 4B$	1.75	6/40	138	34
HFU#2	4C    4D	1.75	6/40	138	34
HFU#3	3A    3B	1.75	6/40	138	34
HFU#4	3C    3D	1.75	6/40	138	34
HFU#5	2A    2B	1.75	6/40	138	34
HFU#6	2C    2D	1.75	6/40	138	34
HFU#7	1A    1B    1C    1D	1.5	4/25	87	26
HFU#8	$0A \parallel 0B \parallel 0A^* \parallel 0B^*$	1.5	4/25	87	26

\* Strips from the other coil

#### Simulated delays:



**Result of quench simulation:** 

$$T_{\rm max}$$
 = 350 K,  $V_{\rm gnd}$  = 1170 V

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### Some sensitivity analyses for the Cosθ heater design EuroCircol

#### Heater design:

• Increase heater polyimide insulation from 0.075 mm to 0.1 mm  $\rightarrow T_{max}$  + 15 K,  $V_{max}$  + 60 V

#### Material parameters and model assumptions:

- Heater delays uncertainty (20% increase of heater delay)
- Material properties (Coodi using MATPRO instead of NIST)
- Propagation velocities (reduction of 50%)

→ For each:  $T_{max}$  + < 25 K,  $V_{max}$  + < 300 V

#### $\rightarrow$ Uncertainty (25 K, 300 V) comparable to expected modeling uncertainty

**\***Adding inner layer heaters:  $\rightarrow T_{max}$  - 10 K,  $V_{max}$  + 130 V



Reference at 105 %  $I_{nom}$ :

 $T_{\rm max}$  = 345 K,  $V_{\rm max}$  = 950 V

## Protection with CLIQ using LEDET and STEAM: LEDET+STEAM



### Protection with CLIQ – Coupling-Loss Induced Quench



CLIQ is a new technology for the protection of superconducting magnets<sup>1</sup>. The core component is the capacitor bank that generates:

- An alternated transport current in the magnet
- A variable magnetic field in the coils
- High inter-filament and inter-strand coupling losses
- Heat on the superconductor
- Quick spread of the normal zone after a quench

#### Slide from E. Ravaioli (LBNL) talk at MT-25

### **LEDET benchmark**

Work of E. Ravaioli (LBNL)

- Similar lumped element model than in TALES<sup>1</sup>, which was validated with several magnets<sup>2,3,4,5</sup>
- LEDET comparison with experimental data<sup>6</sup>:
   MIITs are larger than measured at I<sub>nom</sub>, except of MQXFS3 with IL+OL heaters, where perfect agreement
- Quench-back validation<sup>7</sup>:
- Good agreement of current decay after fast extraction in MQXFS1 (tests at 20 - 50% of  $I_{nom}$ )

#### Comparison to LEDET simulation results



<sup>1</sup>TM. Maciejewski et al., "Automated lumped-element simulation framework for modelling of transient effects in superconducting magnets," MMAR 20, IEEE, 2015, pp. 840–845.

- <sup>2</sup>E. Ravaioli et al., "New, Coupling Loss Induced, Quench Protection System for Superconducting Accelerator Magnets," IEEE TAS, 24, 2014.
- <sup>3</sup>E. Ravaioli et al., "Protecting a Full-Scale Nb3Sn Magnet with CLIQ, the New Coupling-Loss Induced Quench System," IEEE TAS, 25, 2015.
- <sup>4</sup>E. Ravaioli et al., "First implementation of the CLIQ quench protection system on a full-scale accelerator quadrupole magnet", IEEE TAS, 26, 2016.
- <sup>5</sup>E. Ravaioli et al., "First implementation of the CLIQ quench protection system on a 14 m long full-scale LHC dipole magnet", IEEE TAS, 26, 2016.
- <sup>6</sup>E. Ravaioli et al., "Quench protection performance measurements in the first MQXF magnet models", submitted for publication.
- <sup>7</sup>E. Ravaioli et al., . "Modeling of Inter-Filament Coupling Currents and Their Effect on Magnet Quench Protection", IEEE TAS, 2017.

### Quench protection with CLIQ: Cosθ

Work of M. Prioli (CERN)

CLIQ configuration, and location of coupling losses:



#### **Current decay:**



### **Quench protection with CLIQ: Block\***

Work of M. Prioli (CERN)

CLIQ configuration, and location of coupling losses:



**Current decay:** 



\*Version V20ar, parameters in appendix





## Summary and conclusions



### Summary of the protection performances @ 105% Inom circle

#### Protection with heaters

	Cosθ	Block	C-C	
T <sub>max</sub> (K)	345	346	350	(limit 350 K)
$V_{\rm gnd}$ (V)	950	800	1170	(limit 1200 V)
E <sub>QH-system, 1-ap</sub> (kJ)	35	42.5	37.5	
		CoHDA+Coodi		

#### Protection with CLIQ

	Cosθ	Block* V20ar	C-C
T <sub>max</sub> (K)	315	300	(To be
V <sub>gnd</sub> (V)	1000	900	added)
E <sub>QH-system, 1-ap</sub> (kJ)	29.0	25.6	
	LEDET	LEDET+PSPICE	

✤ At I<sub>nom</sub> hotspot temperature and voltage are smaller by ~15-25 K, and ~100 V (with heaters)

### Summary of the models cross-check

• Peak temperatures from Coodi and LEDET are within 20 K, voltages within 300 V

	Coodi	LEDET	
T <sub>max</sub> (K)	340	350	
MIITs (10 <sup>6</sup> A <sup>2</sup> s)	19.7	19.1	
V <sub>gnd</sub> (V)	810	1030	

EuroCirCol Cos $\theta$  at 105% of  $I_{norm}$ , 40 ms delay

EuroCirCol	Cosθ	at 105%	of <i>I</i> <sub>nom</sub> ,	with	heaters
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	CoHDA+Coodi	CoHDA+LEDET
T <sub>max</sub> (K)	345	333
MIITs (10 <sup>6</sup> A <sup>2</sup> s)	20.0	18.6
V <sub>gnd</sub> (V)	950	1180

- ✤ In the "40 ms" case different way to model strand accounts for the difference in  $T_{max}$ and MIITs (but not for the voltages)
- In the case with heaters, the association of heater delays to entire turn (no heating stations) and faster quenching of IL turns due to quench-back, accounts for the lower T<sub>max</sub> and MIITs in LEDET
- *V*<sub>gnd</sub> is very sensitive to the coil resistance distribution, and mutual inductance computation

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### Conclusions



- Quench protection integrated in the 16 T dipole magnets design from beginning
  - At 105% of  $I_{\text{nom}}$  assumed protection efficiency 40 ms, and required  $T_{\text{max}} < 350$  K,  $V_{\text{max}} < 1200$  V
- <u>Two technical systems available for magnet protection:</u>
  - Quench heaters:  $T_{max}$  340 350 K and  $V_{max}$  1000 1200 V
  - CLIQ:  $T_{max}$  300 320 K, 900 1000 kV (demonstrated for Block and Cos $\theta$ )
- At the moment the main safety margin comes from neglecting the AC-loss <u>– Simulation seems conservative by 20-40 K</u> based on comparison with HL-LHC magnets – This is comparable to the simulation uncertainty.
  - Voltage calculaton is very sensitive to simulation assumptions, and uncertainty is several hundreds of V
- Experimental validation, iteration of assumptions, and further software development is ongoing



# Appendix



### List of simulation assumptions

- Material properties based on NIST data (exception Nb3SN specific heat)
- The cable voids are filled with G10 in Coodi and LEDET, and with Epoxy (CryoComp) in CoHDA
- After quenching, magnet current goes straight in the cable (does not follow the wavy strand path)
- Strand twist (elliptical shape of strand cross-section) is accounted in computing the material fractions (not for Jc) in Coodi and CoHDA, and not accounted in LEDET
- Heater delays associated to the cable maximum field
- Hotspot associated to the cable maximum field
- Cable thermal properties associated with cable average field
- Quench propagation velocity set in Coodi
  - 20 m/s longit., 10 ms turn-to-turn, 20 ms from second to first layer

### **CoHDA: Code for Heater Delay Analysis**

IDEA:

- Compute heat generation in heater and diffusion to cable
- Quench when cable temperature reaches a threshold value
- One coil turn is simulated independently:
  - 2D thermal model along the cable length



*Photo: Protection heaters in LARP Nb3SN HQ quadrupole.* 



### **CoHDA: Model**

**Input:** Heater parameters, coil parameters, operation conditions, critical surface,...

**Output:** Temperature evolution, delay to reach  $T_{cs}$  in cable



### **CoHDA: Implementation**

- "Home made" code with Fortran 90
- Thermal network method for numerical solution



# Coodi: Code for Current decay analysis based on know protection efficiency

#### IDEA:

- Compute coil resistance development and current decay after heater activation
- Assume a single magnet de-coupled from the circuit
- The heater delays and quench propagation velocities are input.
- Neglect AC-loss
- → No computation of heat diffusion, fast calculation, good for initial quench analysis



### Coodi: Input

Input:

- For each turn:
  - Heater delay, heating station length and period
  - Normal zone propagation velocity (between heating stations)
  - Magnetic field (can read an output file from ROXIE)
  - Cable parameters
  - "Mutual inductance matrix" for turns
- Magnet length, inductance vs. current (from roxie), operating conditions
- Coil geometry (coordinates from Roxie field map)
- Initial normal zone length and location
- Detection time, switches delays and external dump resistor
- Coils turns were heaters fail
  - (otherwise all coils are symmetric)

### **CoHDA+Coodi: Work-flow**

#### 1. Heater design



#### With heater delays with CoHDA



Example of ECC Cos $\theta$ , at 105%  $I_{nom}$ , with 10 ms turn-to-turn propag., 20 ms det.

#### 2. Heater delays preparation to Coodi

	Turn#	QH	В (Т)	QH delay (ms)	
	1	-	16.95	25.4	
	2	-	16.95	15.4	
	3	QH1	16.90	5.4	
	4	QH1	16.78	5.5	
	5	QH1	16.75	5.6	
	6	-	16.89	15.6	
	7	-	16.97	25.3	
	8	-	17.01	15.3	
$\left( \right)$	9	QH1	17.00	5.3	
	10	QH1	16.89	5.4	
	11	QH1	16.97	5.3	
	12	-	16.88	15.3	

#### Note, these are delays under the heating station.

#### **Coodi: Simulation** At each time step, for each turn Input R (Ω) Turn# QH +det. Т (К) T (K) Vres Vind В **(T)** delay Nz1 Nz2 (V) (V) =R<sub>NZ1</sub>+ (ms) R<sub>NZ2</sub> 1 17.0 55.4 2 17.0 40.4 3 16.9 25.4 4 16.8 25.5 5 16.8 25.6 6 16.9 40.6 ••• INZ (61) 17.0 0.0

Resistance of the entire magnet:

$$R_{mag}(t) = \sum_{i=1}^{N_{turns}*2} R_i(t) + R_{ext} + R_{INZ}$$

Exponential current decay between each time step

$$I_{mag}(t + \Delta t) = I_{mag}(t)e^{-\Delta t R_{mag}(t)/L(I)}$$



Adiabatic temperature calculation\*

$$\Delta T_{NZ} = \frac{I_{mag}^2 \rho_{Cu}}{A_{cable}^2 f_{Cu}} \Delta t \frac{1}{C_v}$$

\*While normal front propagating:  

$$T_{NZ2} = \frac{1}{2} (T_{NZ1} + T_{cs})$$

### About heater design

Heater design for voltage mitigation:



### **Protection with heaters: Block**

#### **Final temperature distribution**



#### Voltage to ground distribution (t = 150 ms)



### **Protection with heaters: Cosθ**

#### **Final temperature distribution**



#### Voltage to ground distribution



### **Protection with heaters: Common-Coil**



#### Final temperature distribution

#### Voltage to ground distribution





### Example current decays for Cosθ: Heater based protection



### Parameters of Block V20ar, used in CLIQ simulation Eurocircol



	Block, V20ar, single aperture			
Inom / 105% Inom (A)	11470 / 12040			
Ld,nom (mH/m)	1	.7.57		
Cable	HF-cable	LF-cable		
Cable <i>w</i> x <i>t</i> (bare) (mm)	13.05 x 2.1	13.05 x 1.25		
Number of strands	21	35		
Strand diam. (mm)	1.155	0.705		
Cu/SC	0.8	2.3		
Cable ins. (mm)	0.15			
RRR	100			
Fil. twist (mm)	14			
Jc-fit	From B. Bordini with $T_{c0}$ = 16 K, $B_{c20}$ = 29.38 T, $\alpha$ = 0.96, $C_0$ = 267845 A/mm <sup>2</sup> T			

### **Protection with CLIQ: Block**

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#### **Final temperature distribution**



#### **Voltage to ground distribution**



### **Protection with CLIQ: Cos-theta**

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#### **Final temperature distribution**



#### Voltage to ground distribution

