

Advances in Ultra-High Field Magnet Technology

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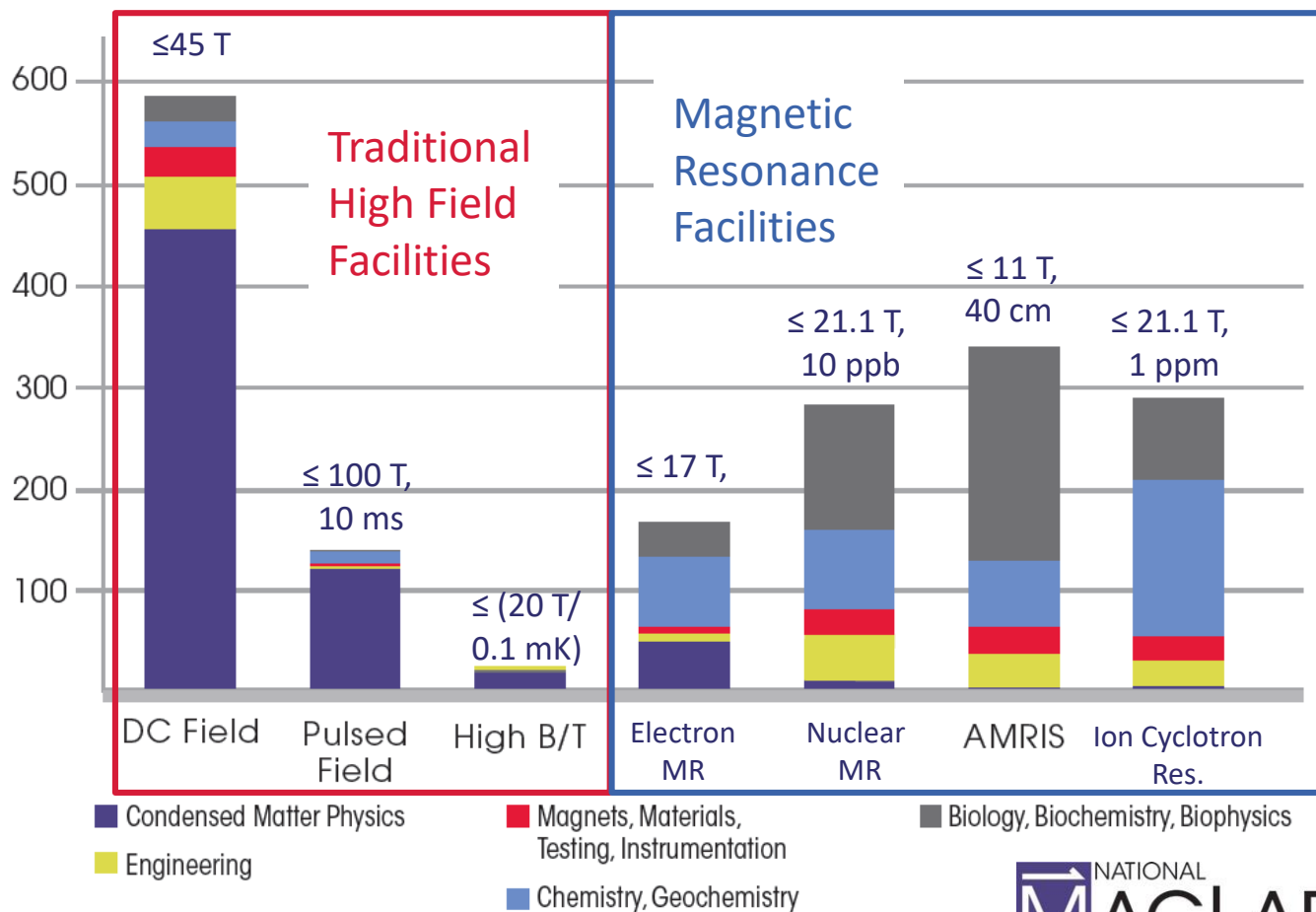


High Field Magnet Labs

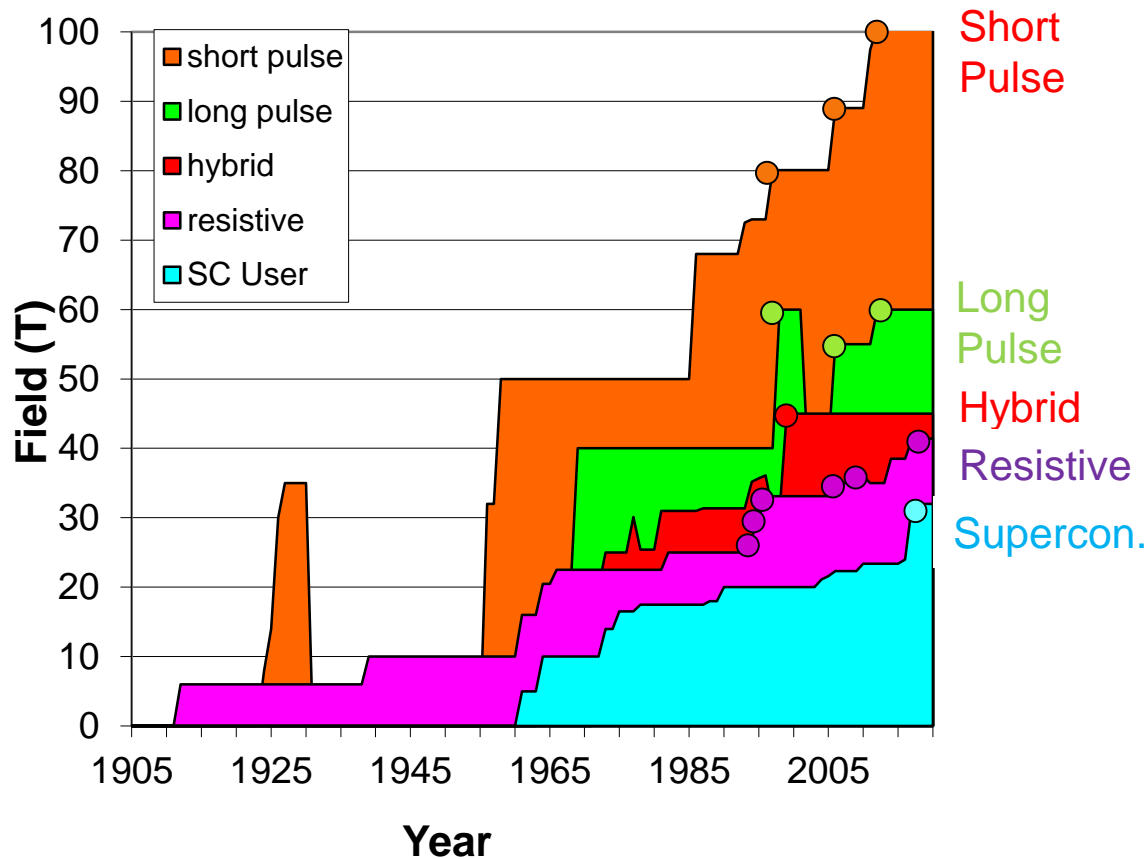


Focus is on pulsed & dc resistive magnets and resistive/superconducting hybrid magnets.

2017 MagLab USERS by Discipline



Non-Destructive User Magnets:



○ MagLab record magnet

Planned to discuss all these Magnet Technologies.

My background is in Resistive, Pulsed, NbTi, & Nb₃Sn magnets.

Far more progress in recent years in Supercon (HTS) than in others.

While the NHMFL has completed a 32 T SC magnet, my role in it was small.

An Alternate Title:

A Novice's View on Recent Developments in HTS Magnet Technology

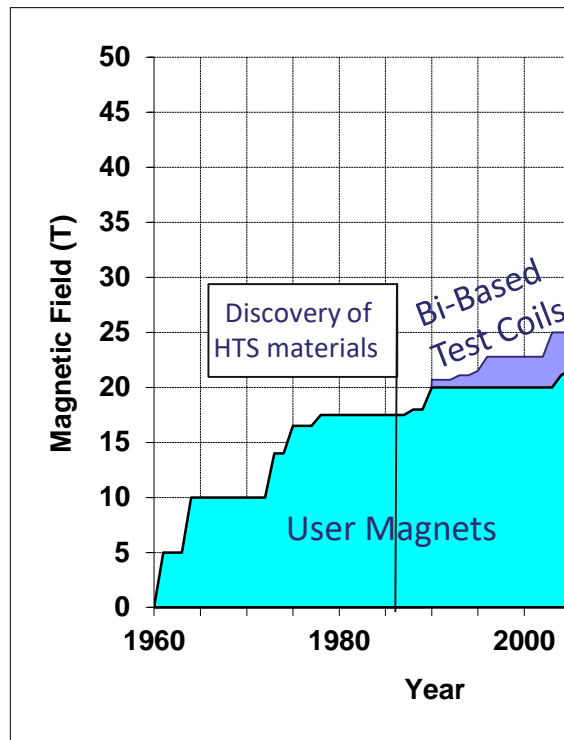
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Disclaimer: There has been a tremendous amount of development in recent years, I cannot mention everything. I apologize to those I've left out.



HTS Magnets > 23.5 T: Bi-2223



2010- 2015

1.02 GHz (24 T)
LTS/HTS (Bi-2223)
NMR Driven mode

LTS: 14T @854A

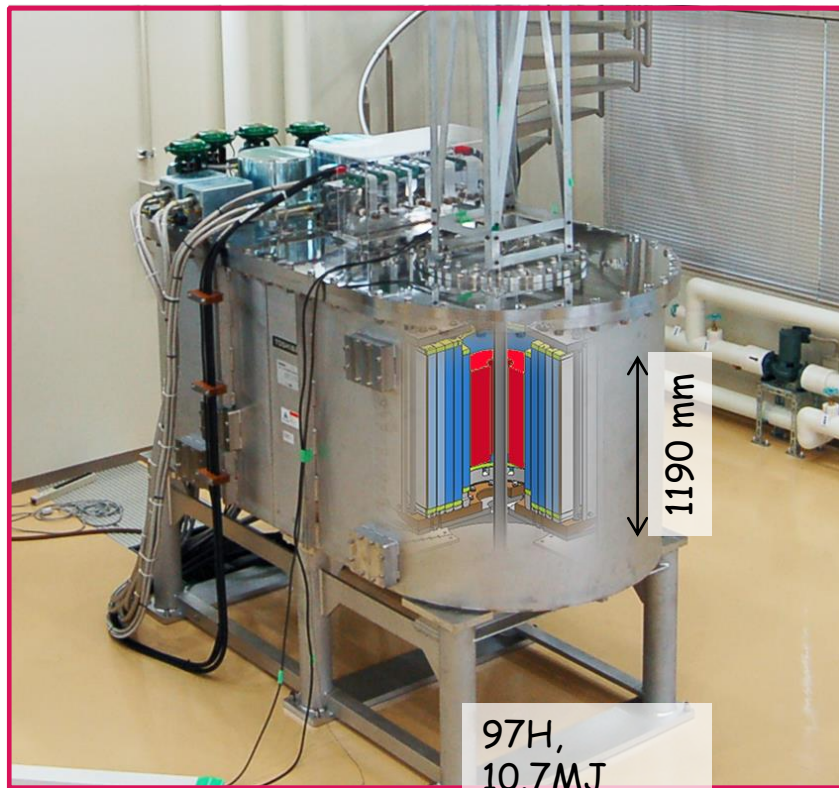
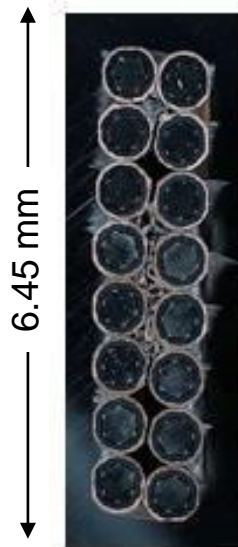
3 CuNb/Nb₃Sn Rutherford solenoids
 Ø300 mm x Ø539 mm x h628 mm
 Max. hoop stress 251MPa

Pre-bent R&W Nb₃Sn cable.

3 NbTi Rutherford solenoids
 Ø545 mm x Ø712 mm x h628 mm
 Max. hoop stress 138 MPa

HTS: 10.6T @188A

38 Ni-alloy/Bi2223 double pancakes
 Ø96mm x Ø280 mm x h390 mm
 Max. hoop stress 323 MPa via Partial Turn Separation.



25 T cryogen-free Superconducting Magnet (25T-CSM)



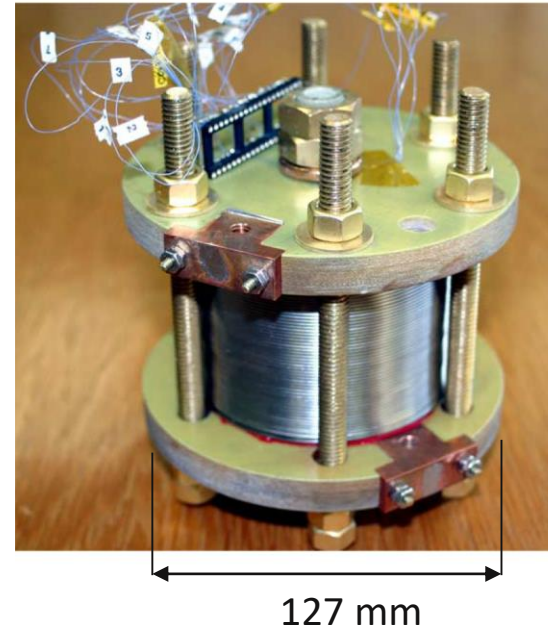
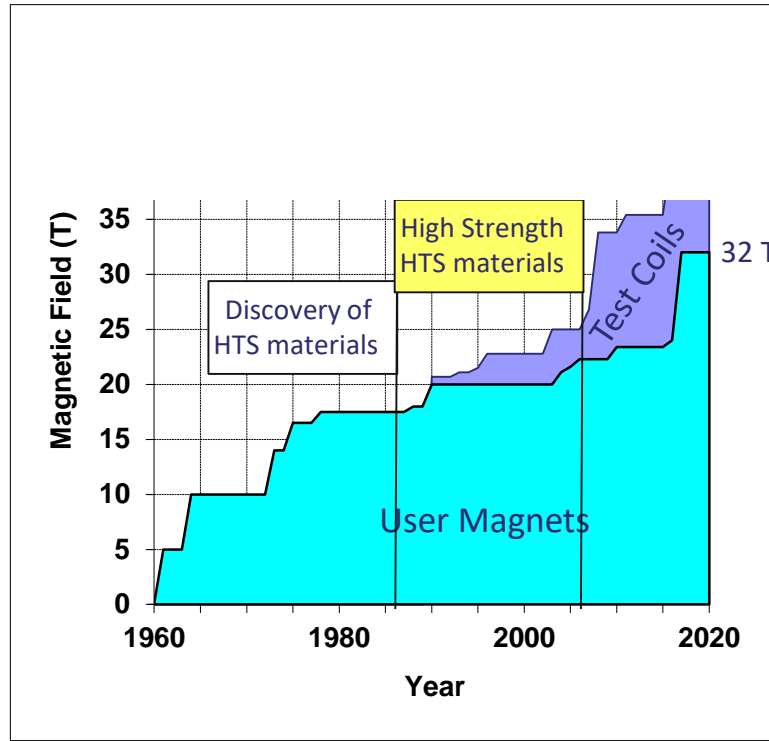
- 24.6 T in 52 mm RT bore with 1 hour ramping
- Advanced high strength Nb₃Sn technologies and high strength Bi2223 (Type H-Nx (SEI))
- World highest field Cryo-Free SM
- Open for users since 2016
(250 days operation in 2018),
>450 high stress cycles
- Long time, high precision experiments
- J_c - B - T - q of HTS, transport, NMR, high pressure, etc.

Insulated REBCO

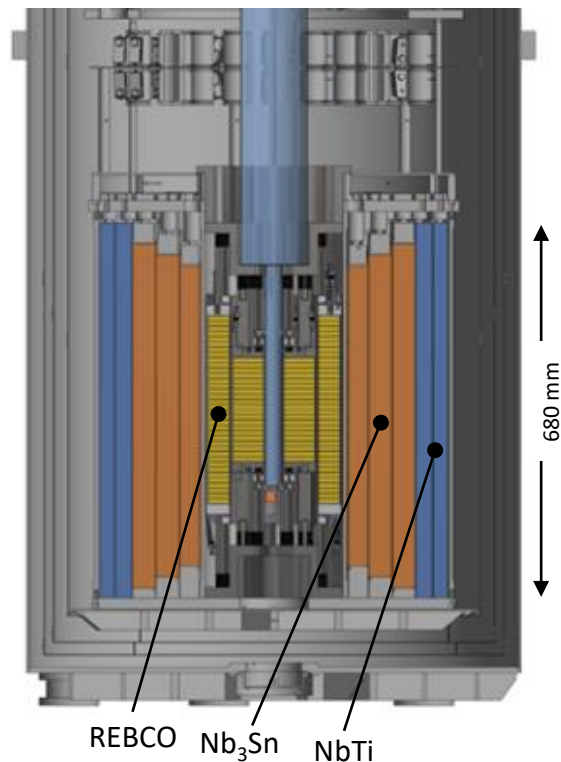
I-REBCO



Insulated REBCO Coils



High Strength REBCO coil built at SuperPower.
9.8 T HTS + 19 T Res = 26.8 T Total.
2007



Total field	32 T
Field inner YBCO coils	17 T
Field outer LTS coils	15 T
Cold inner bore	32 mm
Current	172 A
Inductance	619 H
Stored Energy	9.15 MJ
Uniformity	5×10^{-4} 1 cm DSV

- **Commercial Supply:**
 - 15 T, 250 mm bore LTS coils
 - Cryostat
 - (Dilution Refrigerator)
- **In-House development:**
 - 17 T, 34 mm bore YBCO coils

I-REBCO Quench Protection Concept

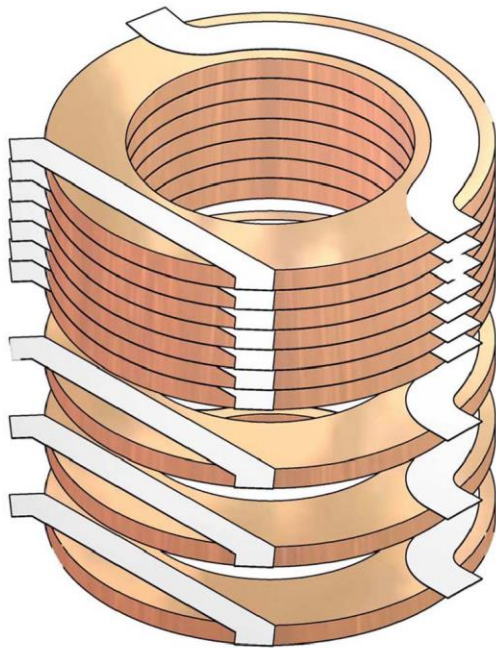


Fig. 2. Exploded view of pancake coil windings, showing concept of distributed heaters as heater strips on each pancake, with different heater configurations and degree of coverage of the pancake area.

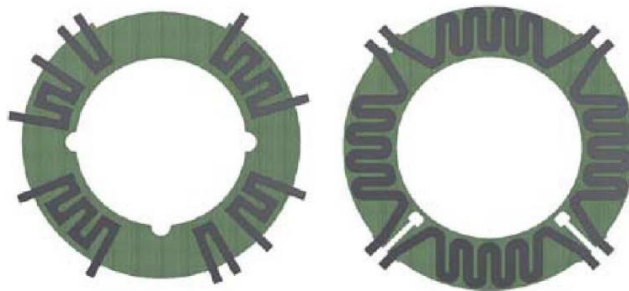
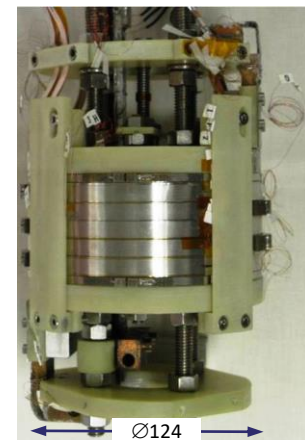
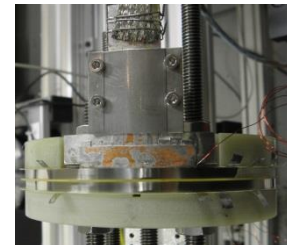


Fig. 2. One of two heater disks for Coil 1 (left). One of five heater disks for Coil 2 (right).

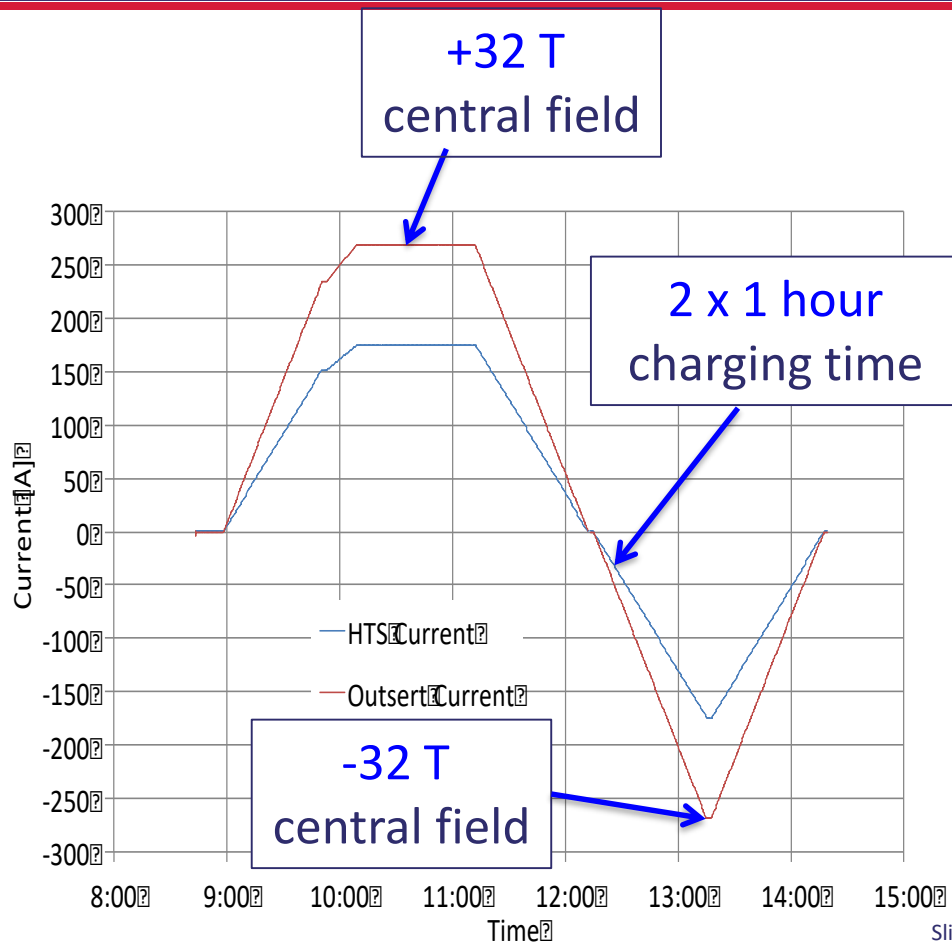


Quench heater



42-62 Mark 2:
2nd test coil

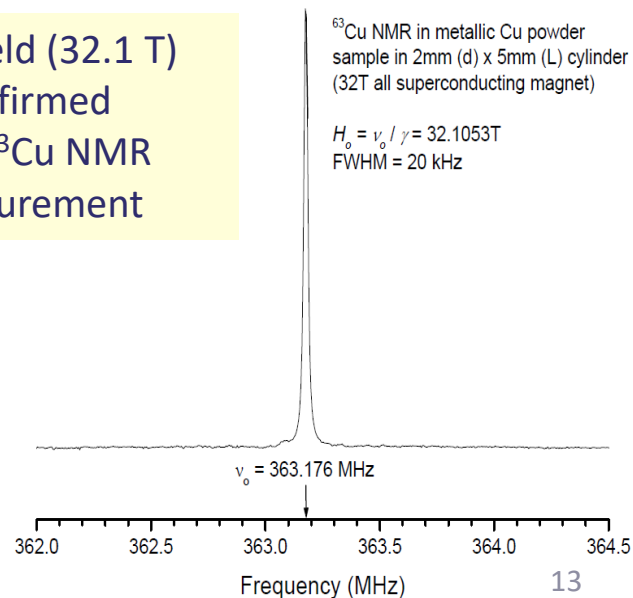
32 T Test Data



Clear bore
Uniformity 1 cm DSV
Operating temperature
Helium Consumption
Projected He Consump.

34 mm
 5×10^{-4}
4.2 K
32 liters for this run
40 liter/day at steady field

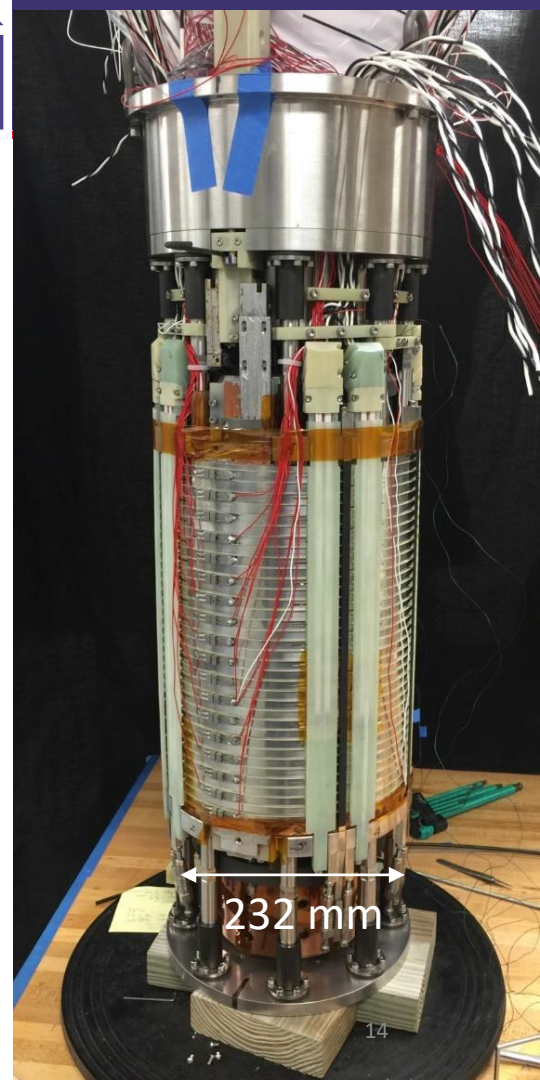
Peak field (32.1 T)
confirmed
with ^{63}Cu NMR
measurement



I-REBCO: 32 T Fully Assembled



Normal Operations
expected 1st quarter 2020.



Superconducting NMR Magnets

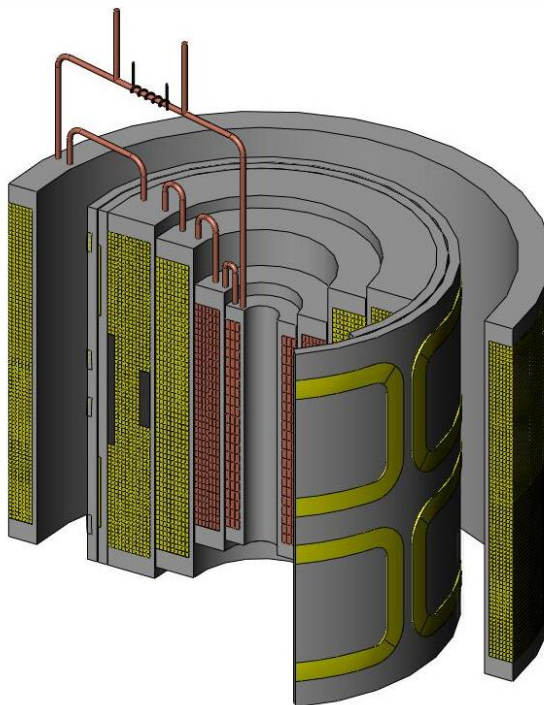
Typical Layout



Nuclear Magnetic Resonance is the largest steady market for SC magnets with fields > 3 T.

It requires field uniformity & stability < 10 ppb.

Standard magnets are superconducting with compensation, shielding, persistence, and shimming.



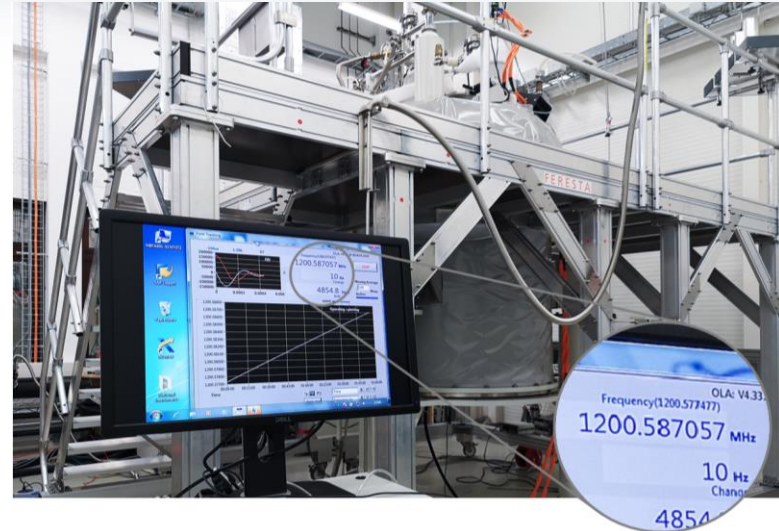
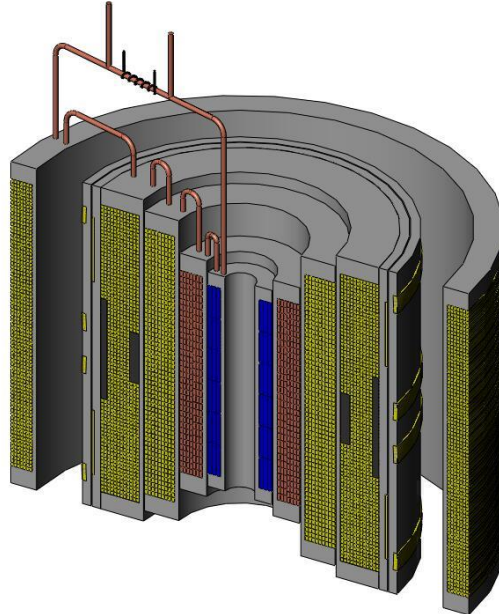
In 2009 Bruker delivered the first 1.0 GHz (23.5 T) NMR magnet using LTS materials.

NMR Magnets Beyond 1.0 GHz

High Temperature Superconductors (I-REBCO)

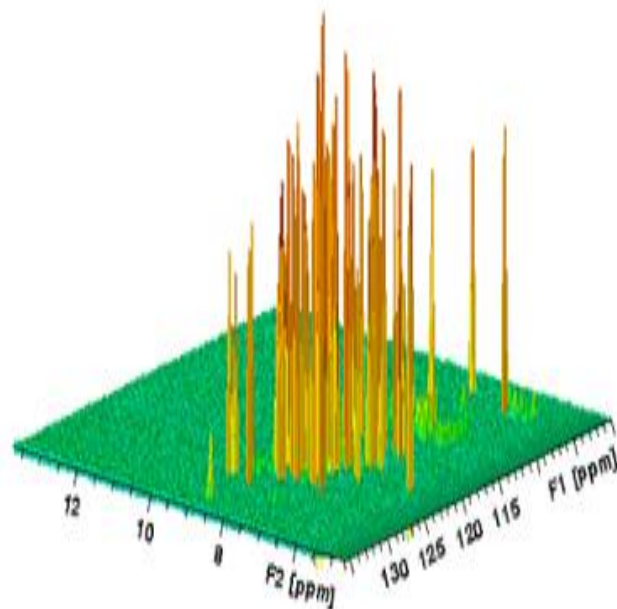


To go beyond 1.0 GHz, HTS coil(s) replace inner Nb_3Sn coil(s) and stronger shim coils are needed.

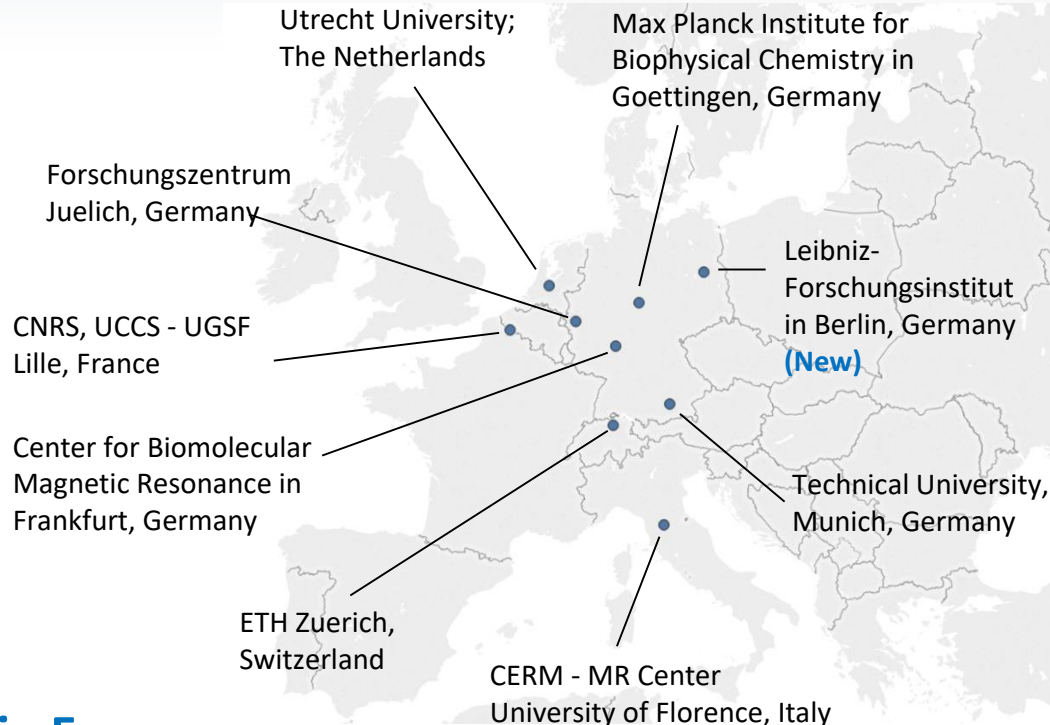


The First 1.2 GHz (28.2 T) NMR Magnet Reached Full Field in 2019

Protein NMR at 1.2 GHz I-REBCO (Ubiquitin)

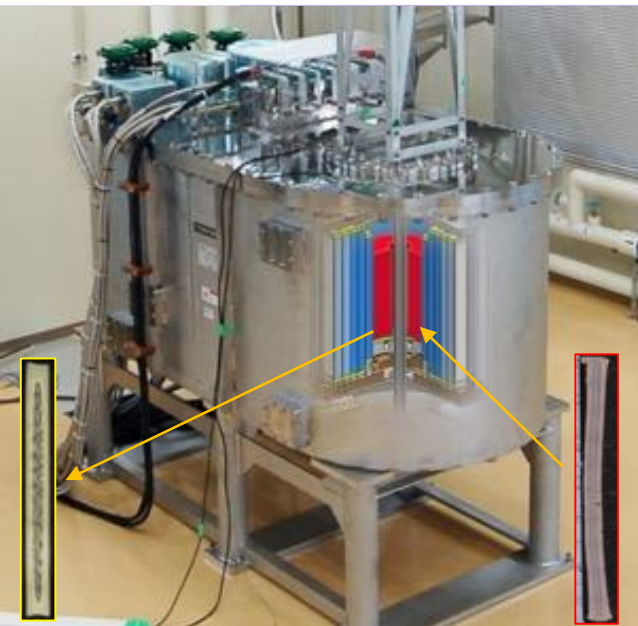


^1H - ^{15}N 2D BEST-TROSY of a 500 μM ubiquitin sample, $^{13}\text{C}/^{15}\text{N}$ labeled in $\text{H}_2\text{O}:\text{D}_2\text{O}$ 90:10, recorded with a 3 mm TCI CryoProbe.



Nine 1.2 GHz Customer Orders in Europe

2018-2021



Upgrade to
30T Cryogen-Free
(JSPS project)

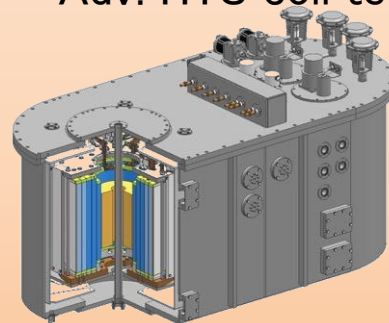
- Replace Bi2223 with REBCO.
- R&D toward to 33T

Slide courtesy of Satoshi Awaji

2021-

NEW 33T Cryogen-Free
Under the High Field Collaboratory
Japan project

- High strength Nb_3Sn
- REBCO conductors
- Adv. HTS coil technol.



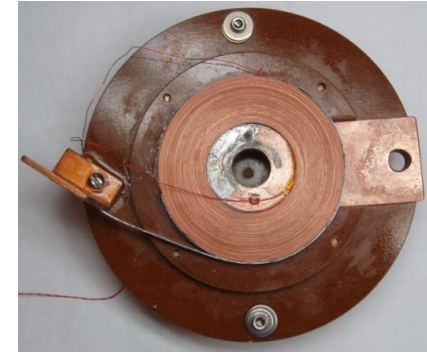
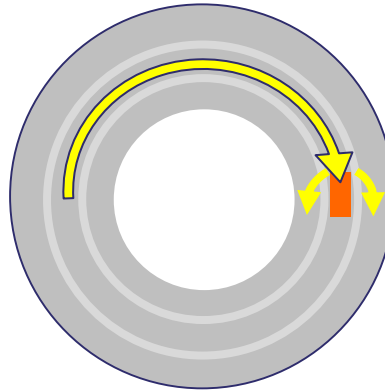
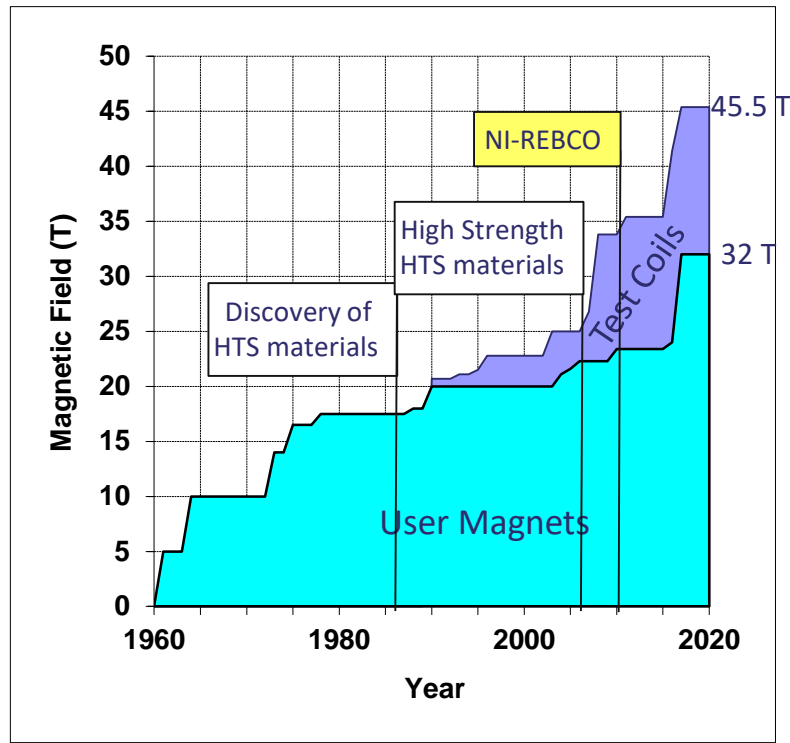
Superconducting magnet technology beyond 40 T

No-Insulation REBCO

NI-REBCO



No-Insulation-REBCO Coils



Current Bypasses Quench reducing hotspot temperature.

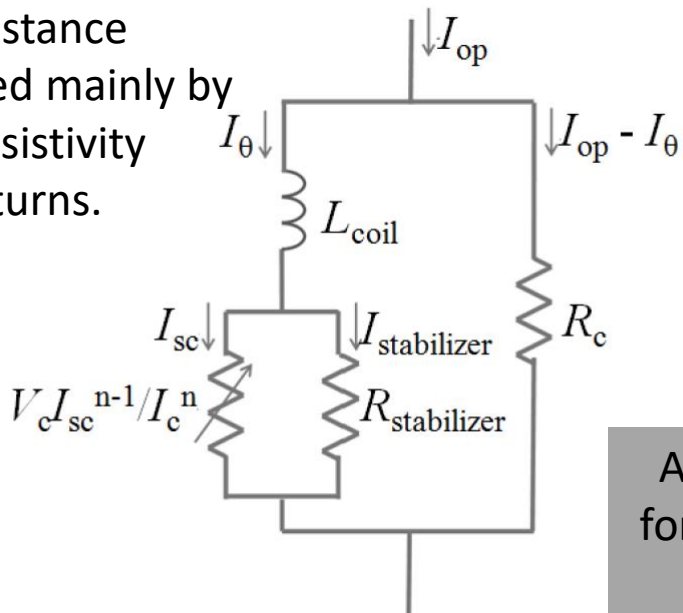
Less Cu is Required → Smaller Coils.

Less Reinforcement Required → Smaller Coils.

- Coil quench at $I_{op}=412$ A (1580 A/mm²).
- 32 T ~ 200 A/mm².
- No coil damage in 20-s “over-current” operation.

NI-REBCO Test Coils: Bypass Resistance and Multi-Width

Showed coils as having a Coil Resistance determined mainly by contact resistivity between turns.



Built coils using different width tape to maintain I_{op}/I_c .

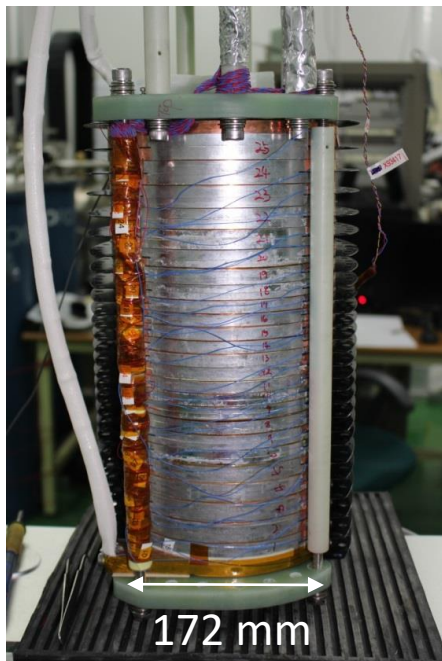
Approach chosen for 1.3 GHz (30.5 T) NMR magnet



NI-REBCO Test Coils: 26 T & Defect-Irrelevant



26-T/35-mm MW REBCO
(2015, SuNAM/MIT/FSU)



Defect Irrelevance

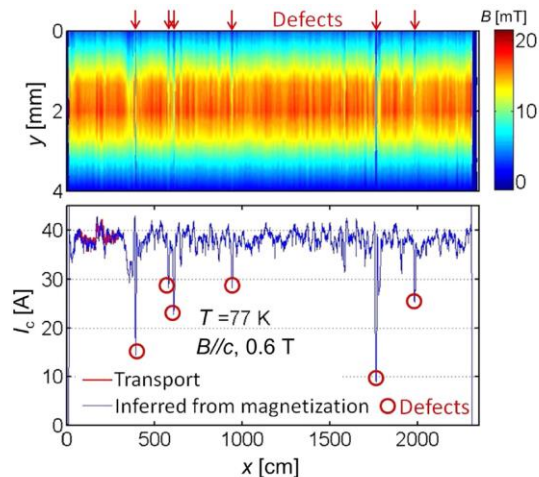


Figure 3. Lengthwise I_c test results of the 23 m long REBCO tape using the YateStar in a bath of liquid nitrogen at 77 K: (a) magnetization method; (b) transport current method. Six 'major' defects were identified, at which the local critical current is <80% of the coil's average, ~38 A, at a 0.6 T c-axis parallel field.

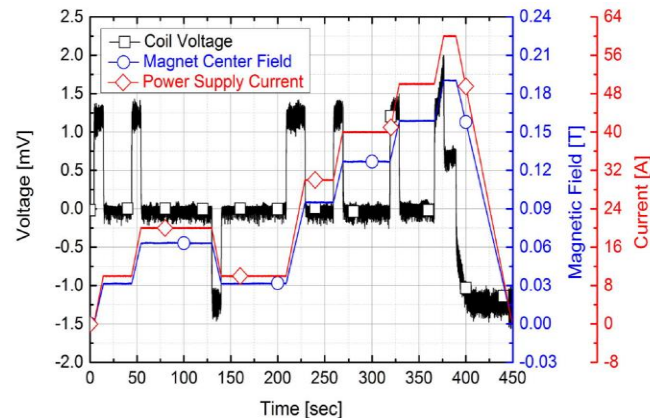


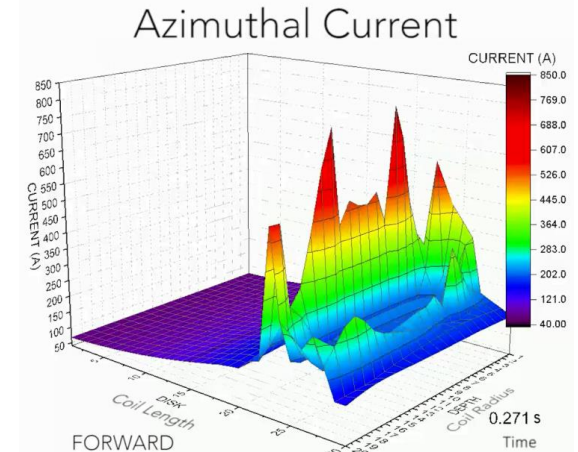
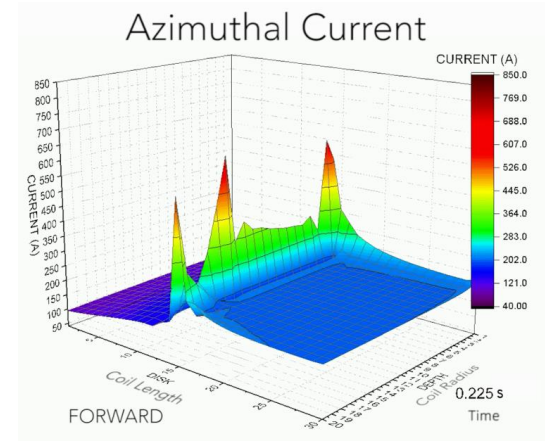
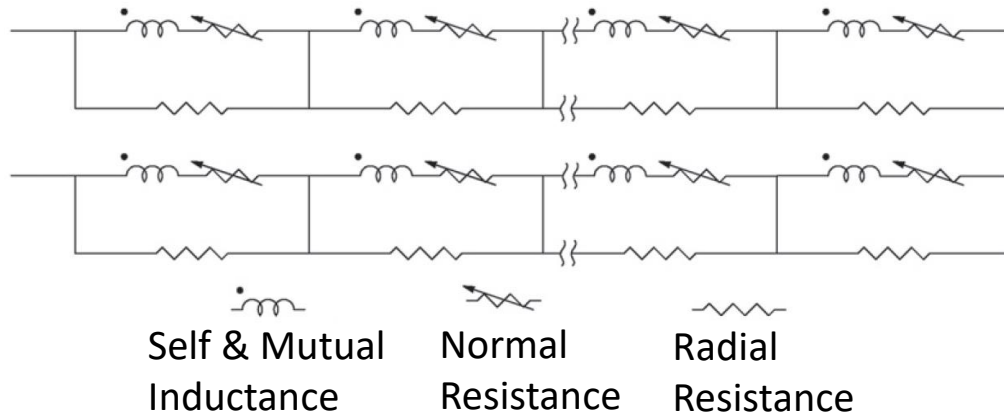
Figure 5. Charging test results up to 60 A.

Self-protecting at J_e of 392 A/mm²

Sangwon Yoon, Jaemin Kim, Kyekun Cheon, Hunju Lee, Seungyong Hahn, and Seung-Hyun Moon, SuST **29** (2016) 04LT04 (6pp)

Seungyong Hahn, Kyle Radcliff, Kwanglok Kim, Seokho Kim¹, Xinbo Hu, Kwangmin Kim, Dmytro V Abramov and Jan Jaroszynski, SuST, **29** (2016) 105017 (5pp).

NI-REBCO coils: Quench Propagation



Quenches propagate in NI-REBCO similar to in commercial LTS magnets, except each turn is a separate inductive/resistive element instead of each coil section.

Large currents can be induced.

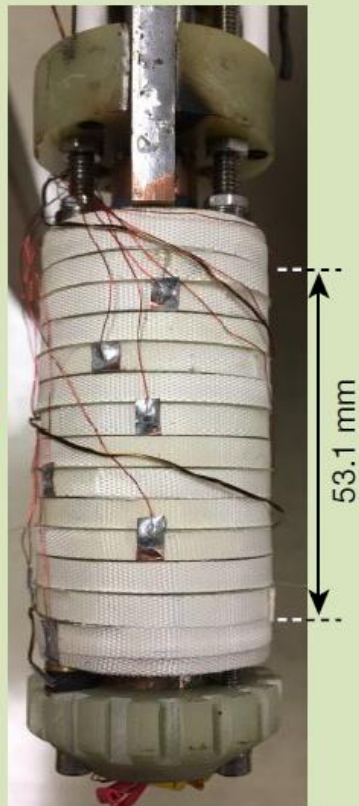
Assymmetric modes with large fault forces are common.

45 T = 31T + 14T
(Aug. 2017, MagLab)

Coil	Current Density
32 T Ins-YBCO all SC User Magnet	200 A/mm ²
26 T NI-YBCO all SC test coil	392 A/mm ²
45 T NI-YBCO + Resistive test coil	1420 A/mm ²
NI Module	1580 A/mm ²

YatesStar indicates tape was damaged at high field:

- 1) Screening Current Strain.
- 2) Current Spikes during Quench.
- 3) Crack due to edge slitting propagating.

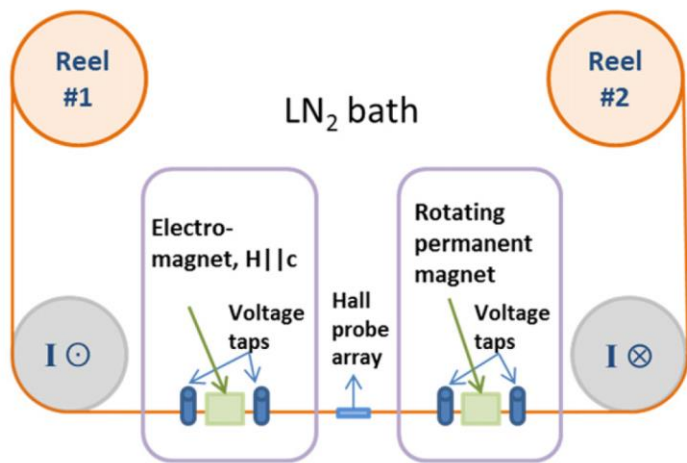


LBC3 after 45.5-T test

Yatestar: A Unique Diagnostic Tool in Tallahassee

Tool for end-end characterization in LN_2 of REBCO tapes, more capable than TapeStar of vendors

- Magnetization via Hall probe array gives 2D uniformity information on J_c and self-field I_c
- Direct measurement of transport I_c up to 0.6 T for both $B//$ and $B\perp$ to tape gives insight in uniformity of flux pinning (microstructure) and I_c values scale better to I_c at low temperature high field



Used extensively in 32 T project to find dropouts & help SuperPower improve quality of tape.



YatesStar Examination of 45.5 T NI-REBCO Tape

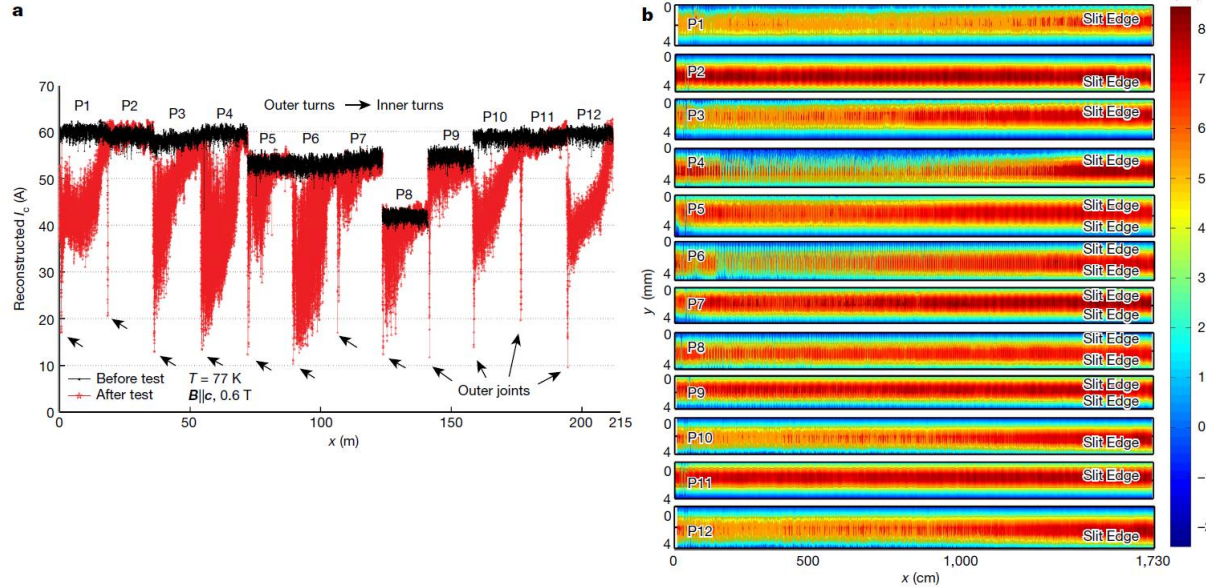


Fig. 4 | Post-mortem analysis of the superconducting tape. **a**, Transport critical current I_c versus position x of the 12 tape lengths before (black) and after (red) the test. **b**, Two-dimensional remnant magnetization maps show the transverse tape uniformity; more uniform (red) tape indicates less damage. 10 of the

12 tapes in Fig. 4a show sharply reduced $I_c(x)$ as x increases, whereas the tapes of pancakes P2 and P11 are undamaged. The figure shows that the dominant damage pattern is one-sided, especially for end pancakes P1, P3, P4, P10 and P12. Pancakes P2 and P11, which have slit edges facing the magnet centre, exhibit essentially no longitudinal or transverse damage.

Damage to REBCO tape seems to initiate at microcracks formed during slitting of the tape from 12 mm to 4 mm wide.

Performance of tape appears to depend on the position of slit edges.

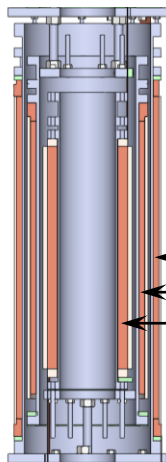
NI-REBCO: MIT 1.3-GHz High-Resolution LTS/HTS NMR Magnet

2016-2019 Specific Aims: 1) Complete **H800**; 2) Combine **H800** and **L500** to generate 30.5-T field

H800: 800-MHZ **HTS** insert of 3 nested coils, each a stack of No-Insulation **REBCO** DP coils

L500: 500-MHZ **LTS** NMR magnet available at FBML

- In 2018, **H800** quenched at 243.5 A (design: 251.3 A), generating a center field of 17.93 T (18.50 T)
 - Quench initiated at a conductor defect in the cross-over turn of Coil 2 bottom DP coil



H800 housed in a cryostat for 2018 4.2-K test



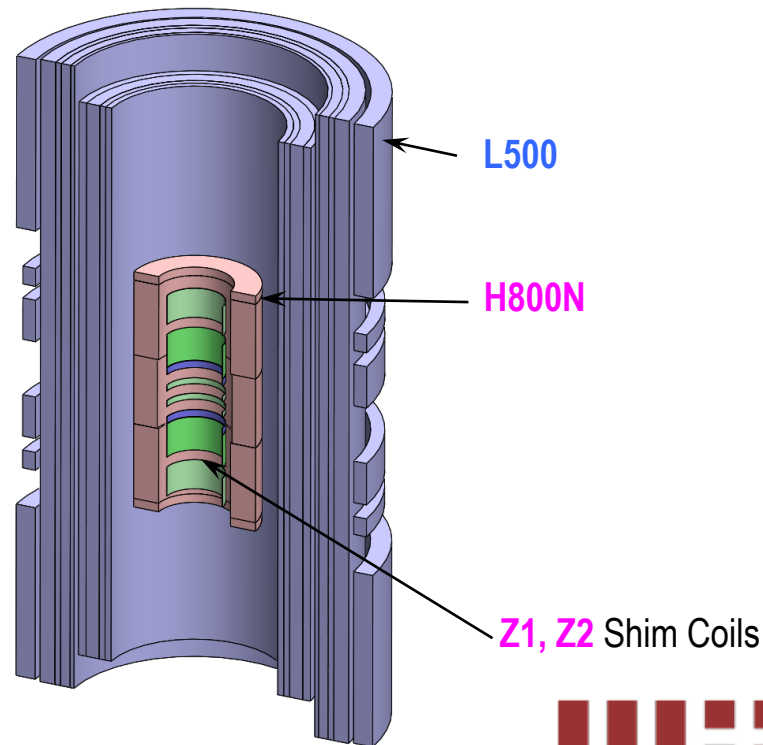
H800 quench

MI-REBCO: MIT 1.3GHz 2020-2023

Specific Aims: 1) Complete **H800N**; 2) Combine **H800N** and **L500** to generate 30.5-T field;
3) Convert a 30.5-T field to a high-resolution NMR field

	Original	Proposal
# of HTS Coils	3	1
Insulation	None (Cu)	Metal (SS)

- Final phase of MIT 1.3G project currently under review by NIH



Metal-Insulated REBCO

MI-REBCO

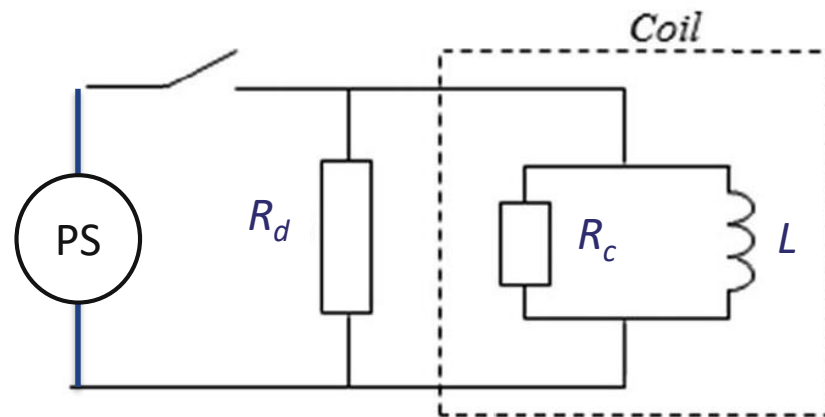


Metal Insulated (MI)-REBCO

NI-REBCO: R_c is very small, R_d is not able to extract much energy.

MI-REBCO: R_c becomes much larger, R_d can extract energy.

Variations: Partial-Insulation, Controlled Contact Resistance.

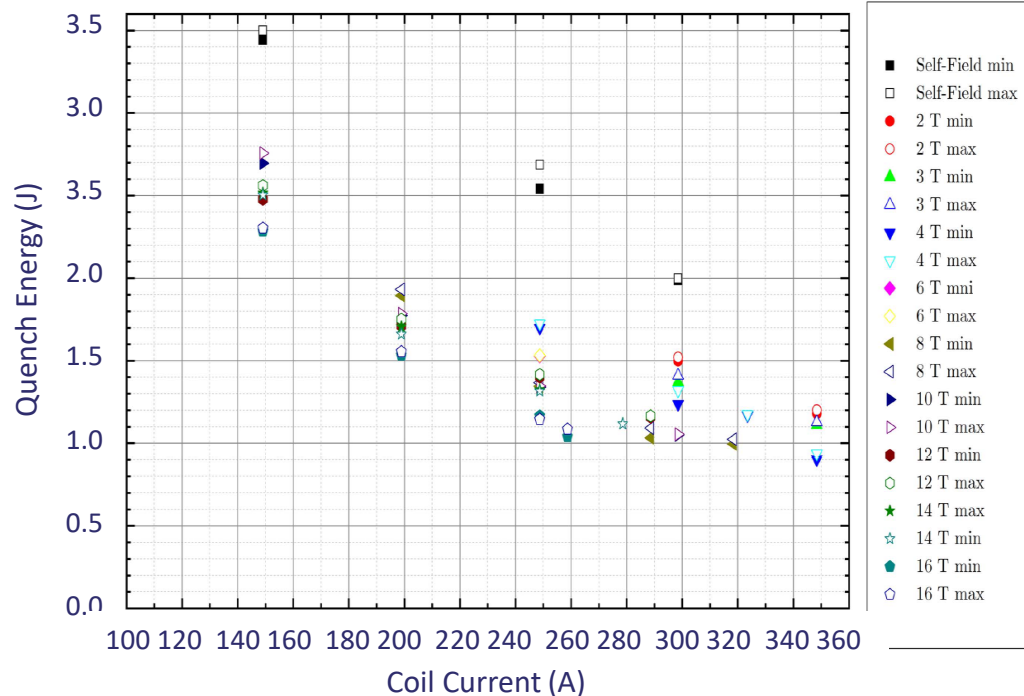


2015: Used model similar to Markewicz's.
Calculated response of 10 T NI- & MI-REBCO coils
in 20 T background to opening of breaker.

NI-REBCO: Slow onset (510 ms) but fast quench
propagation (50 ms), most energy dissipated in
the coil.

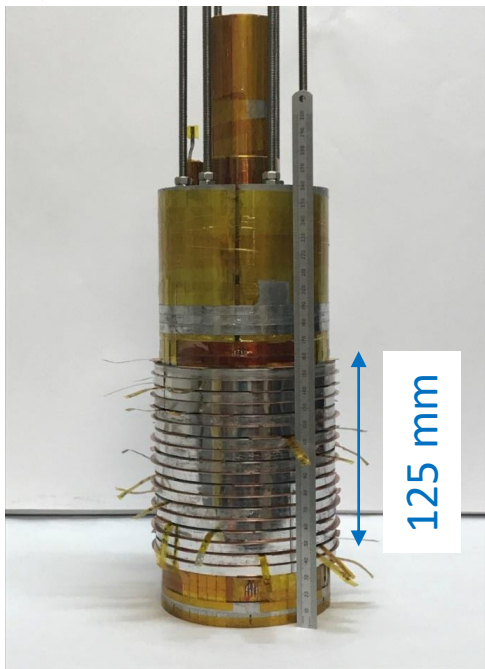
MI-REBCO: Fast discharge of coil, no quench,
96% of energy can be extracted.

2017: Demonstrated self-protection of MI-
REBCO module from >100 heater-induced
quenches.

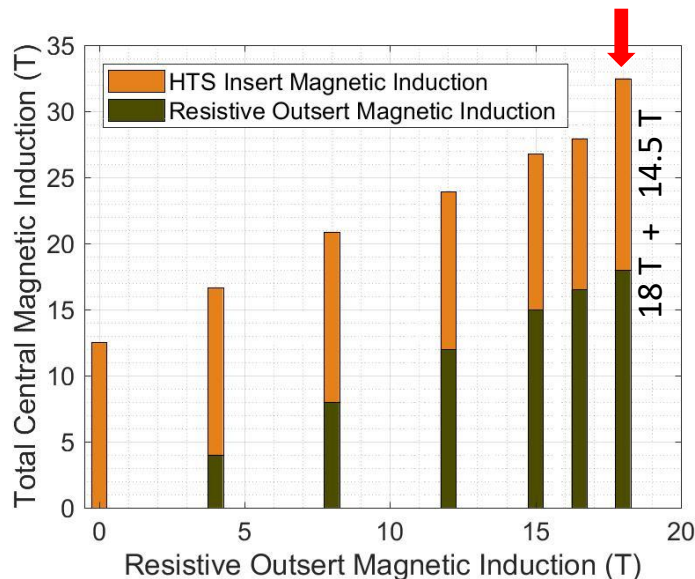




Test of the 14 T NOUGAT HTS insert
(made of 9 "Metal Insulated" Double Pancakes)



26th of March 2019 : 32.5 T

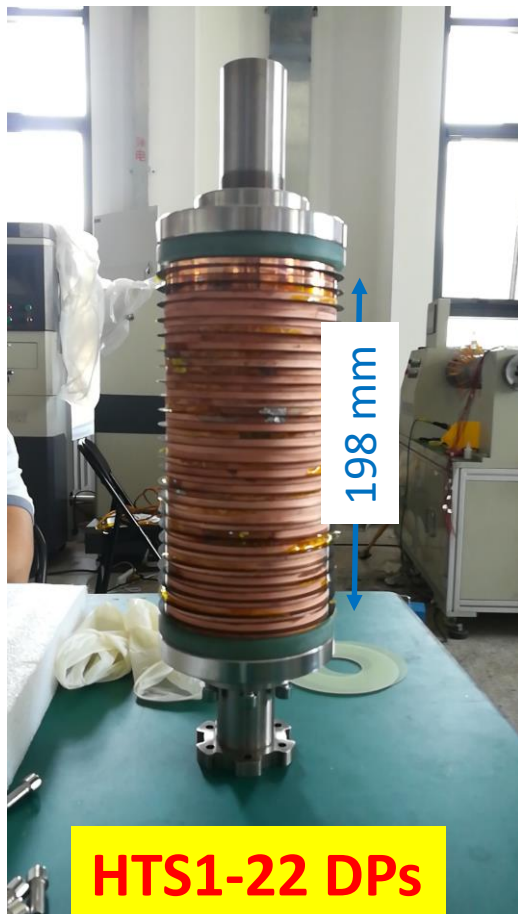


→ **Perspectives H2020 study call** for the design of an All Superconducting Magnet (40 T), Studies for future hybrids

30 T MI-REBCO Magnet



INSTITUTE OF ELECTRICAL ENGINEERING,
CHINESE ACADEMY OF SCIENCES



HTS1-22 DP



HTS2-32 DP

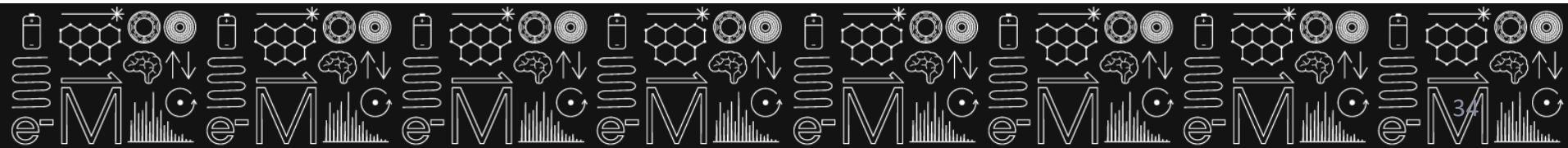
Testing of 30 T Test Coils Planned Nov. 2019 using Multi-Width approach.

>30 T, 40 mm bore magnet for Quantum Oscillations due June 2021.

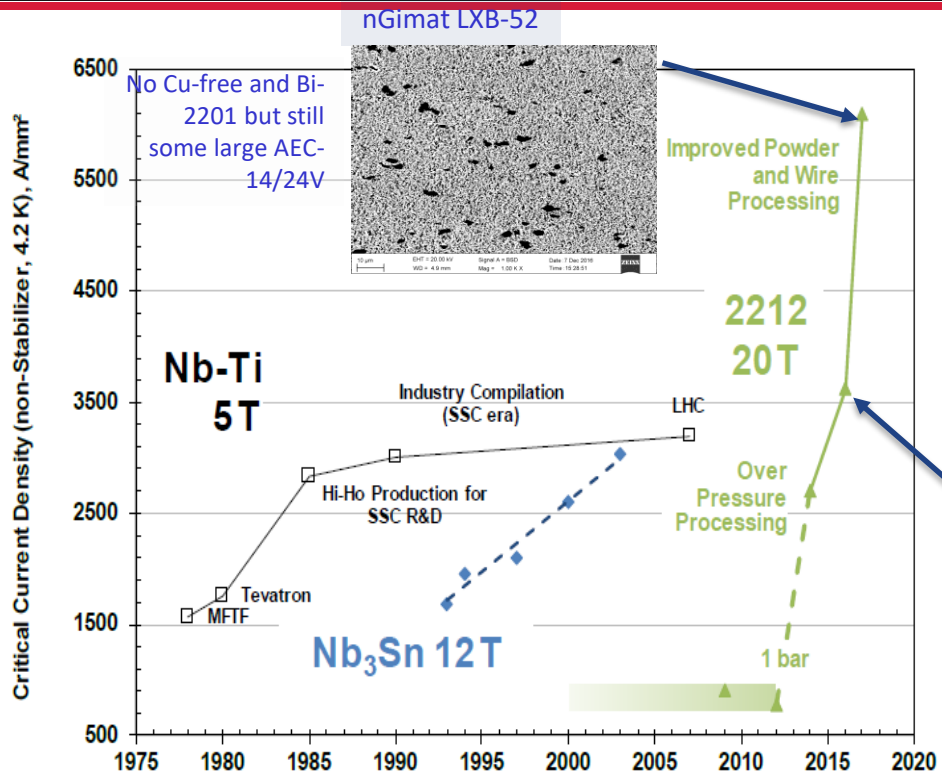
27 T, 50 mm bore, solid-state NMR magnet due June 2021.

25 - 28 T small animal MRI magnet also underway.

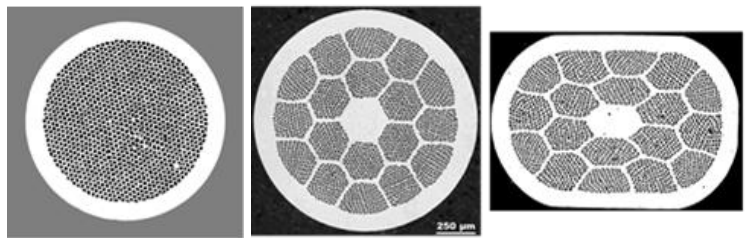
Bi-2212



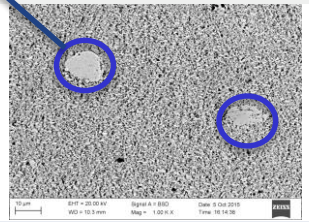
Bi-2212 Wire Development



Many architectures: single stack, double stack, aspected and sometimes laminated



Nexans lot 87C



Residual hard particles encourage filament merging.

Round, finely distributed twisted filaments and electromagnetic isotropy.

Architectural flexibility: can be cabled easily (Rutherford cable, 6-around-1).

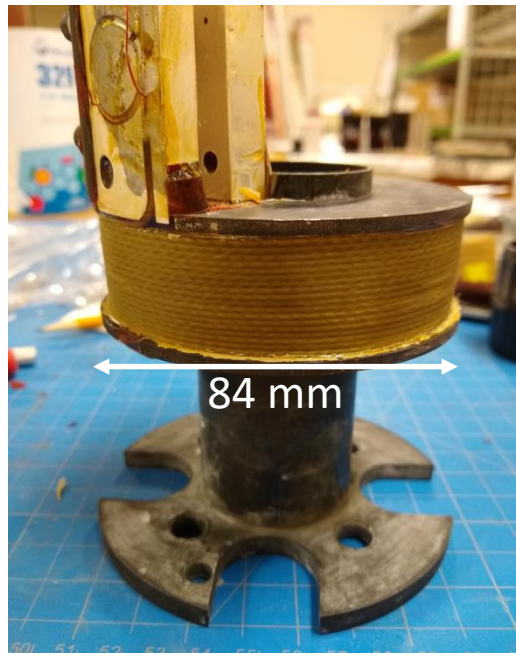
Avoids single-point failure of single crystal with higher current density than Bi-2223.

Bi-2212 Coil Development

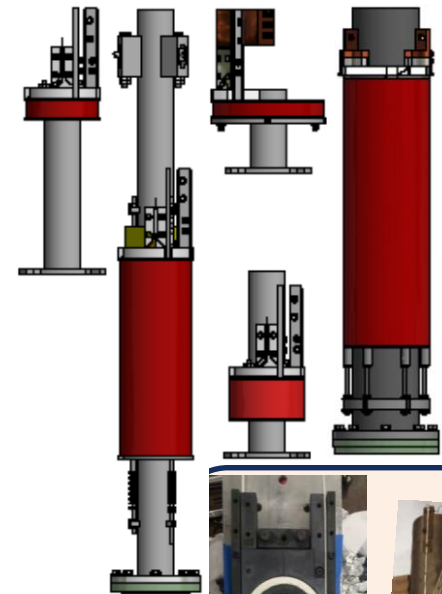


6-zone 100 bar furnace
with 16 thermocouples.

44 cm x 14 cm dia. Hot zone



B-OST wire & nGimat powder.
Internal co-wound reinforcement.
 $2.25 \text{ T HTS} + 14 \text{ T LTS} = 16.25 \text{ T @ } 232 \text{ A/mm}^2$.
0.39% strain.

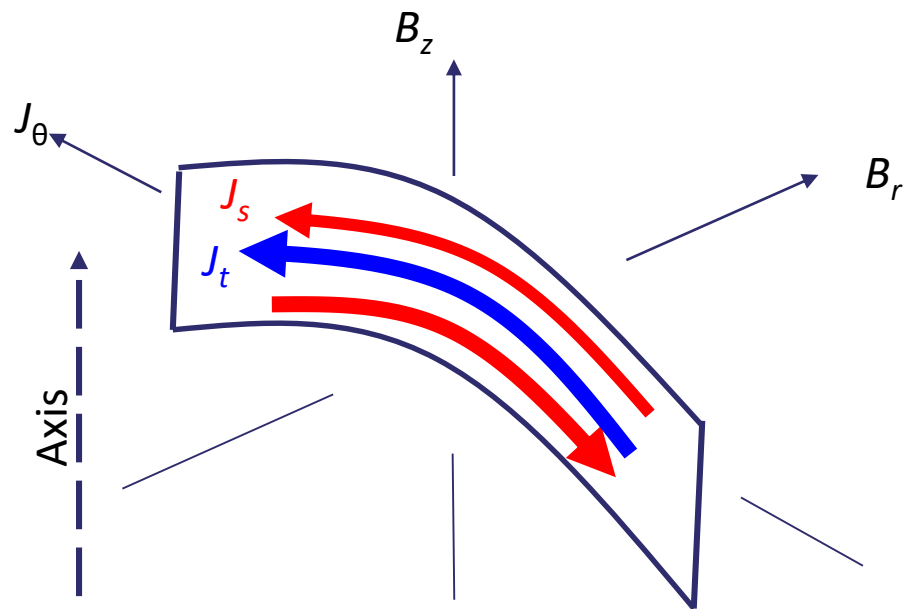


02/18/15	Pup1
02/23/15	Pup2
06/01/15	Pup3
06/23/15	Compression Coil
08/31/15	Platypus
04/01/16	Riky1
04/28/16	Riky2
06/09/16	LBNL RaceTrack1
07/26/16	LBNL RaceTrack2
10/25/16	RIKEN
01/07/17	CERN/Twente Rutherford Cable
01/12/17	OI Coil
02/27/17	Pup4
03/28/17	LBNL RaceTrack3
04/18/17	Riky3
04/26/17	Riky4
07/06/17	Platypus-II Dummy
08/14/17	LBNL RaceTrack4
08/17/17	LBNL RaceTrack5
12/05/17	Riky5 & Pup5
01/24/18	LBNL RaceTrack6
06/04/18	Riky6 & RikySRW2
09/10/18	Riky7 & Riky8
01/15/19	Pup6 & Cryomagnetics1
01/22/19	Cryomagnetics2
01/29/19	LBNL RaceTrack7
02/07/19	LBNL RaceTrack8
05/14/19	Pup7
05/22/19	LBNL CCT1
05/26/19	LBNL CCT2

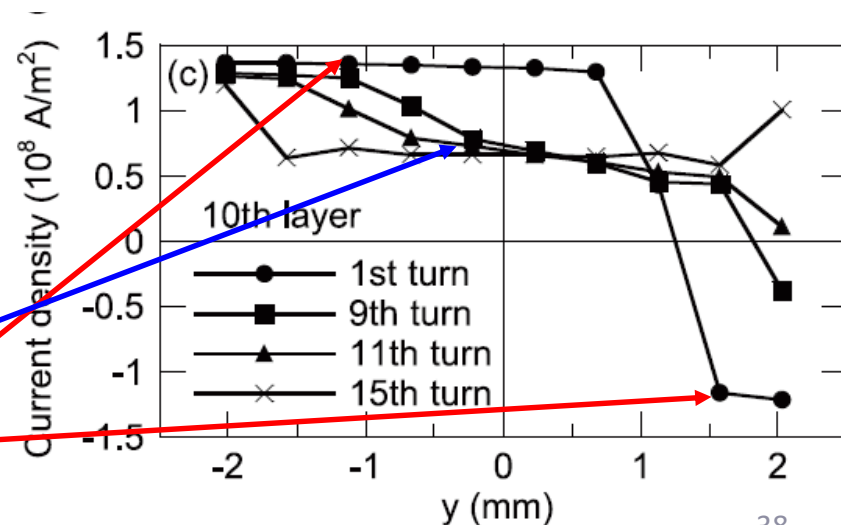
New Projects



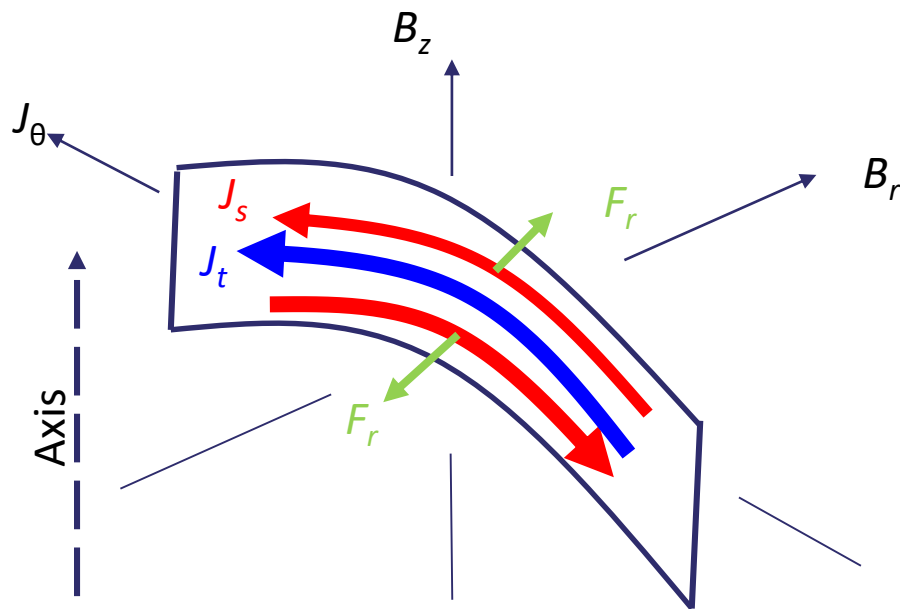
Screening Currents: Tape Conductors



- J_t = transport current in θ direction. It creates B_z . At top of magnet B_r is positive.
- During charging of the magnet, B_r creates screening currents, J_s , in the tape.
- The Screening Current changes the field distribution.



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- The Screening Current changes the field distribution.

Screening currents also interact with the axial field to produce a “Diamagnetic Twist” on the tape.

Screening Currents: Strain



In the 1970s & 1980s, IGC built Nb_3Sn tape magnets.

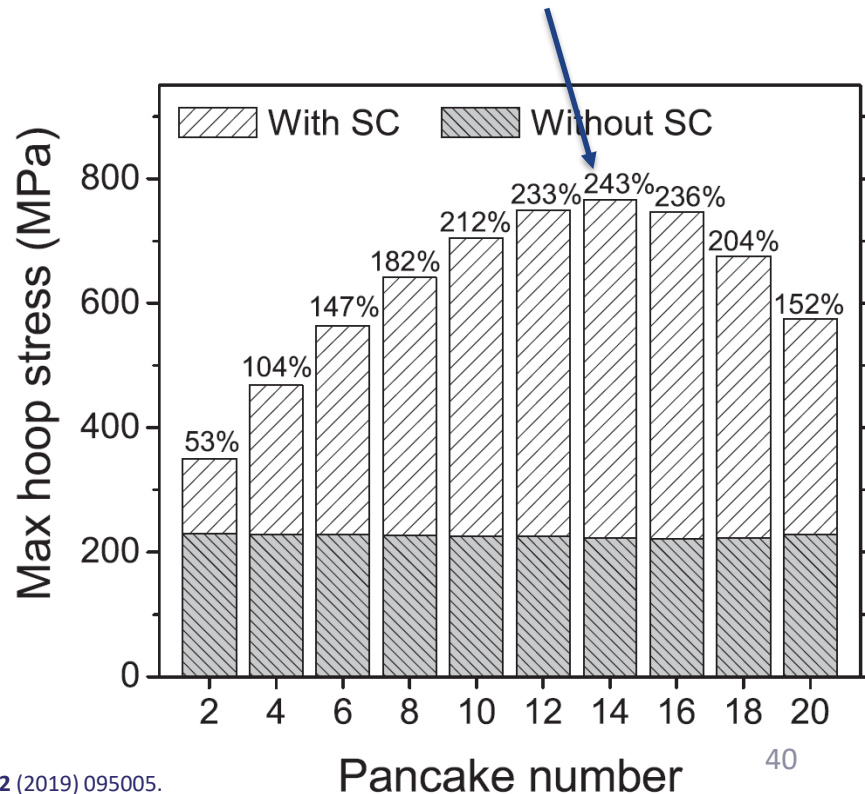
Rippling of the edge of used tapes was observed.

In 2019 Jing Xia, et al., showed that if a coil was designed for uniform stress due to transport current only, actual stress including screening currents might be 2.4x higher.

Low screening currents at mid-plane due to low radial field.

High radial field at end of coil limits J_c .

Max. Torque and Strain for REBCO.



Screening Currents: Strain

Li, et al., at MIT showed that computed stress might depend heavily on coefficient of friction assumed to exist between the tape and the spacers.

Coefficient of Friction	0.0	0.2
Stress (MPa)	940	680

38% difference in computed stress depending on coefficient of friction!

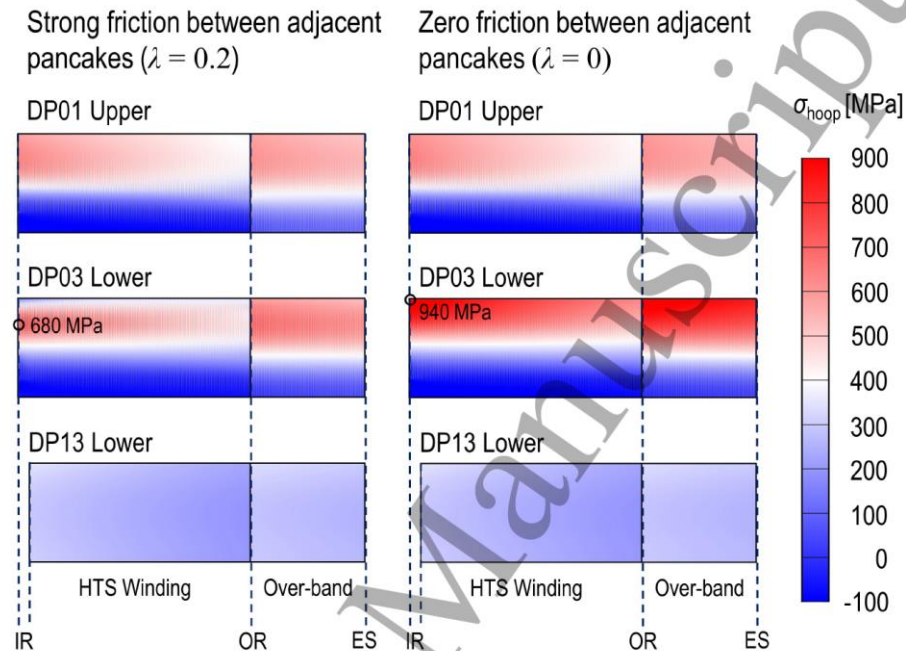


Figure 17. Hoop stress (σ_{hoop}) distribution with nonuniform current density considered and zero turn-to-turn friction, where “IR” and “OR” are the inner and outer radius of HTS winding, and “ES” the external surface of the over-band. 3 single pancakes are selected from Coil 1: one at the end of coil, one near the midplane, and one affected by maximum magnetic torque.

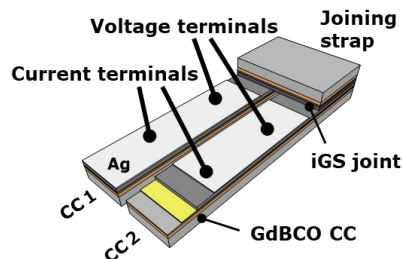
2017-2026



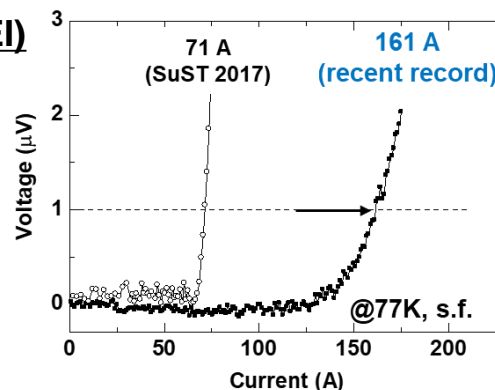
Maeda, Hideaki, et al. *IEEE Transactions on Applied Superconductivity* 29.5 (2019): 1-9.

Enhancement of the performance of superconducting Joints connecting HTS Tape

(a) REBCO Tape / REBCO Joint Layer / REBCO Tape (SEI)

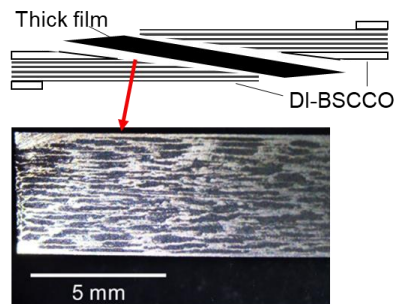


K. Ohki, *et al.*, *Supercond. Sci. Technol.*, 30 (2017) 115017

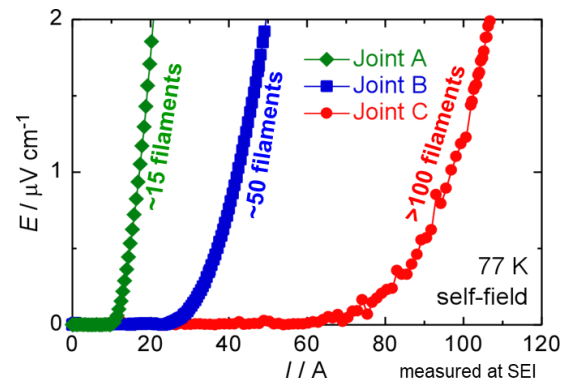


$I_c > 700$ A
(4.2 K, 1 T)

(b) Bi2223 Tape / Bi2223 Intermediate Layer / Bi2223 Tape (Aoyama Gakuin Univ.)

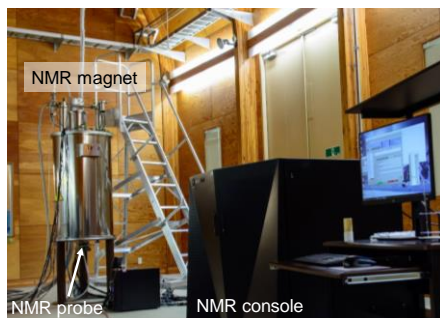
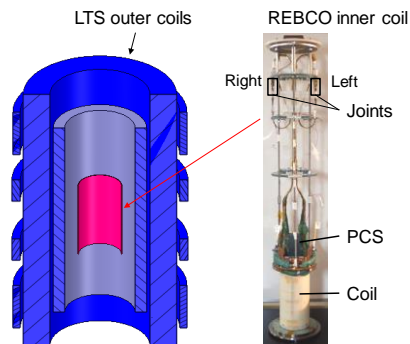


Y. Takeda *et al.*, *Appl. Phys. Express* 12 (2019) 023003

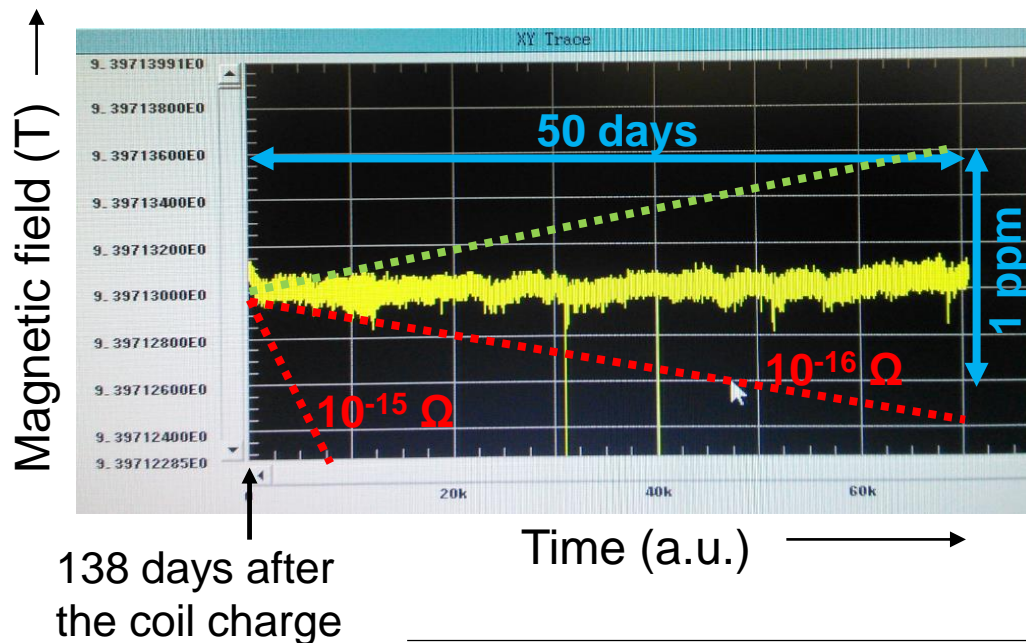


$I_c > 300$ A
(4.2 K, 1 T)

Long-term operation of the persistent 400 MHz NMR with superconducting joints between REBCO tape conductors

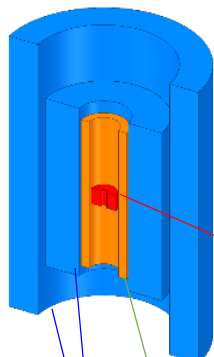


Gradual decrease in joint resistance with time, achieving $< 10^{-16} \Omega$ after half a year



Y. Yamazaki et al., Towards 1.3 GHz NMR: A Persistent 400 MHz NMR with Superconducting Joints for High-Temperature Superconductors, ENC2019.

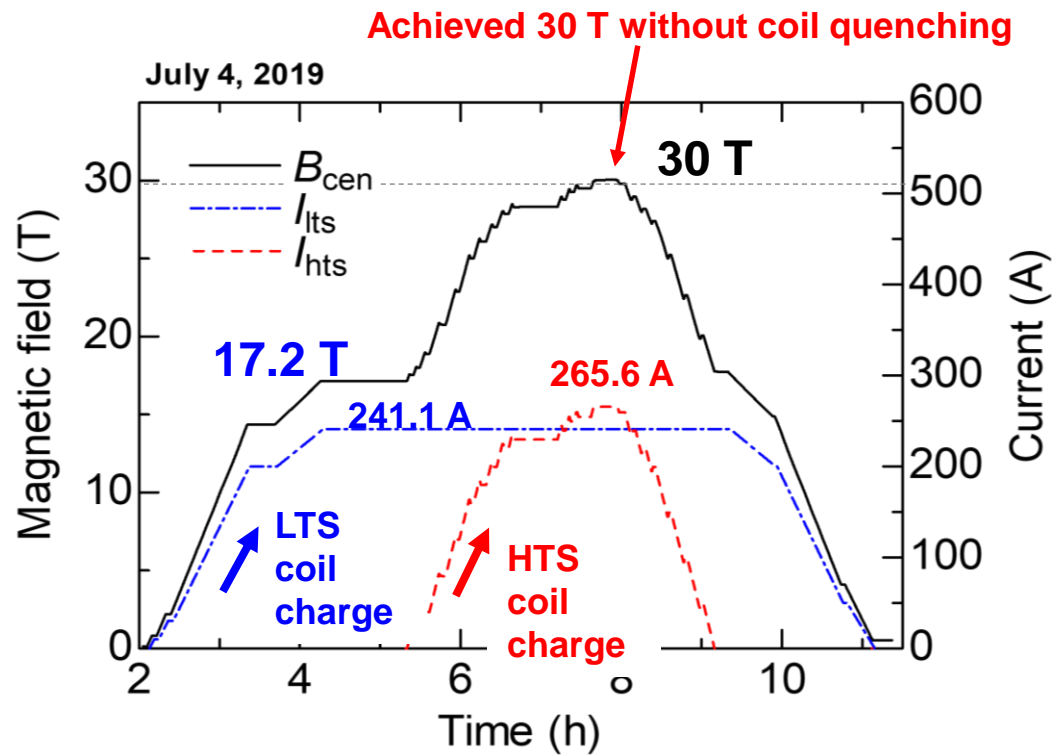
Achieving 30 T using an LTS / Bi-2223 / REBCO layer-wound magnet : a model coil of the 1.3 GHz (30.5 T) NMR



9.3 T Intra-layer
no-insulation (LNI)
REBCO coil

4.1 T Insulated Bi-
2223 layer-wound coil

17.2 T Nb_3Sn / NbTi magnet



Y. Suetomi et al. presented at MT26, Fri-Mo-Or27-02, Sep. 27, 2019

40 T SC in Tallahassee: Considering 5 options



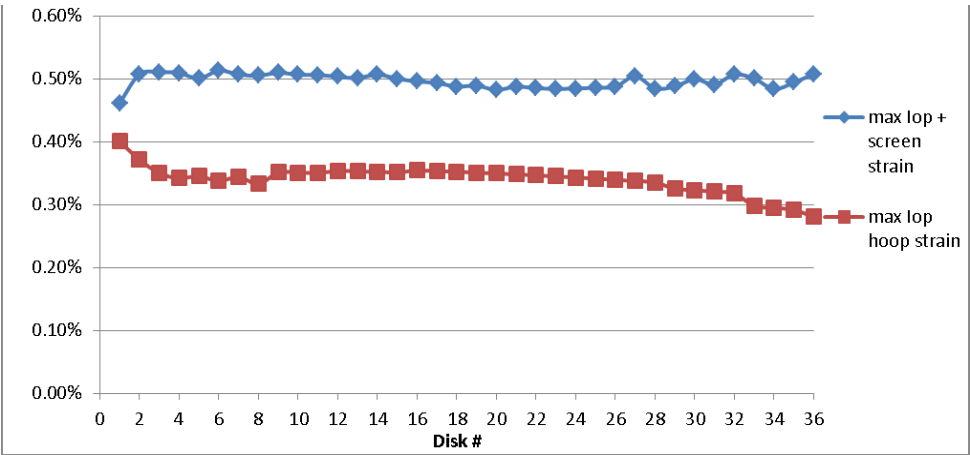
	Insulated REBCO	No-Insulation REBCO	Integrated Coil Form REBCO	Bi-2212	Bi-2223
Pros	<p>Same technology as 32 T magnet:</p> <p>Extensive quench protection testing has been successfully completed (single coils >150 quenches).</p>	<p>Very compact → Lower cost.</p> <p>Has produced 26 T all-SC test coil & 45 T (31 + 14 HTS) test coil.</p>	<p>Very compact → Lower cost.</p> <p>Cables provide redundancy.</p> <p>Reinforcement system is better suited to screening currents.</p>	<p>Round, multi-filamentary wire facilitates coil construction and minimizes screening currents.</p> <p>Current density has recently surpassed I-REBCO.</p>	<p>Wire is produced in large quantities and length.</p> <p>Good quality control.</p>
Cons	<p>Concern about magnet life-time due to single-point failure of “single-crystal by the mile.”</p>	<p>Quench protection not well developed.</p>	<p>No test coils to date.</p>	<p>No fatigue data. Coils built to date are very small. Reaction.</p>	<p>Wire has low current density, which results in larger magnets.</p>

The goal of each test coil program is to reach a “Go/No Go” decision as soon as possible. This requires a dynamic process of weighing further risk reduction against time and cost of each test coil program.

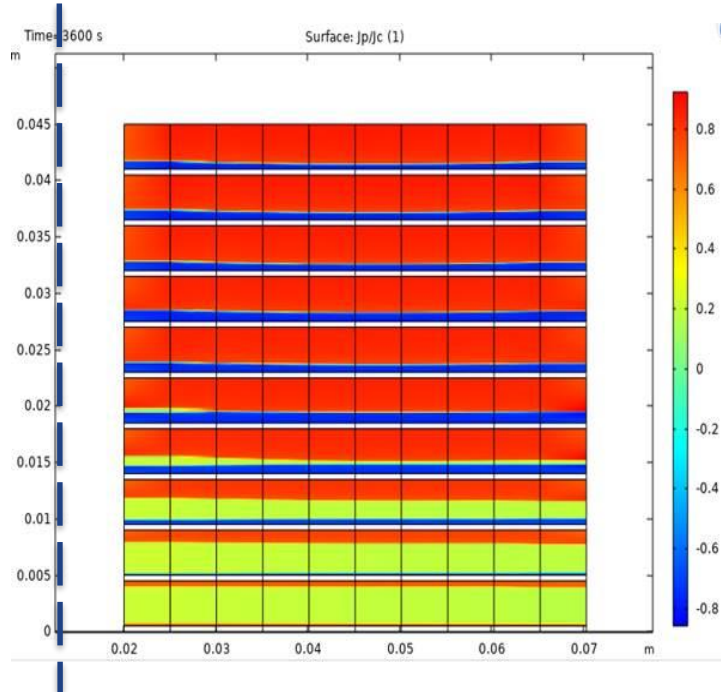
Screening Currents: Strain @ 40 T

For 40 T magnet project designs include strain due to screening currents.

By grading critical current and reinforcement one can obtain uniform strain throughout the coil.

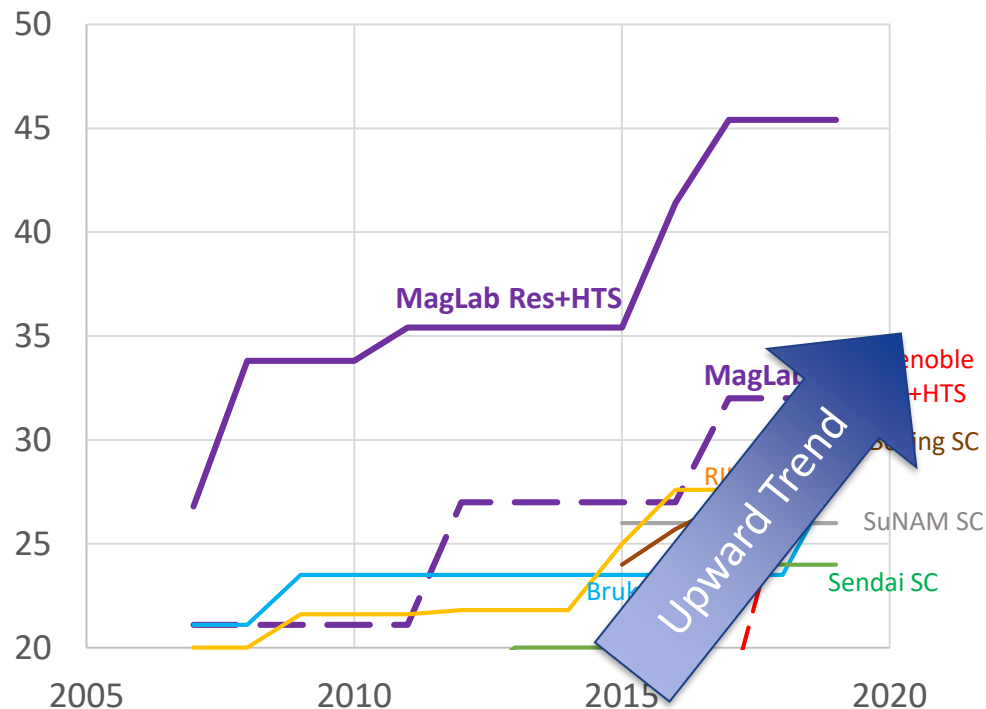


Current Density in Test Coil for 40 T Project



Stress increase due to Screening Currents reduced from factor of 2.4 to 1.3.

Present Status > 23.5T SC



There are now at least 8 organizations worldwide developing HTS coils for service at Ultra-High Fields.

NMR = Nuclear Magnetic Resonance. MRI = Magnetic Resonance Imaging.

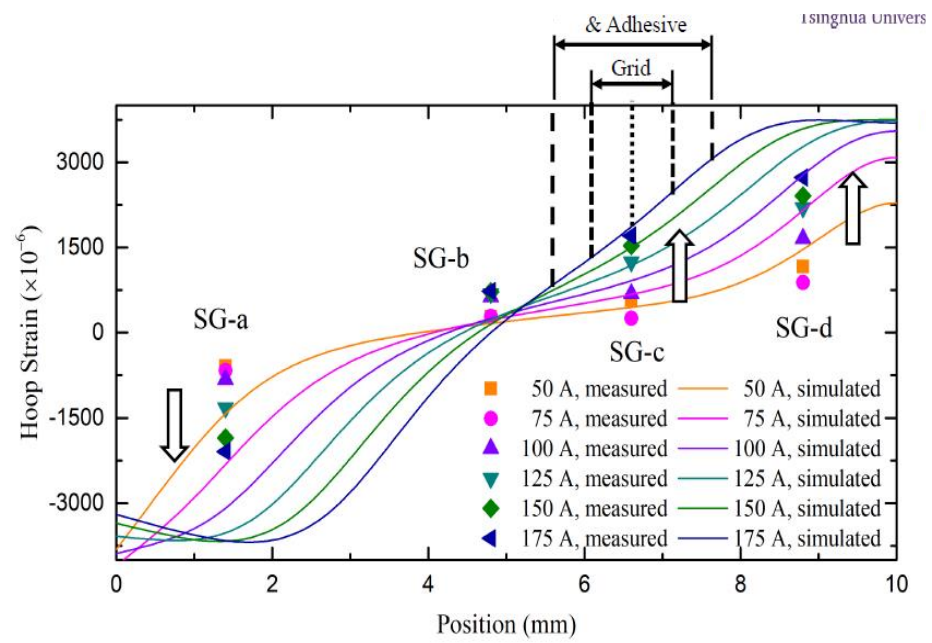
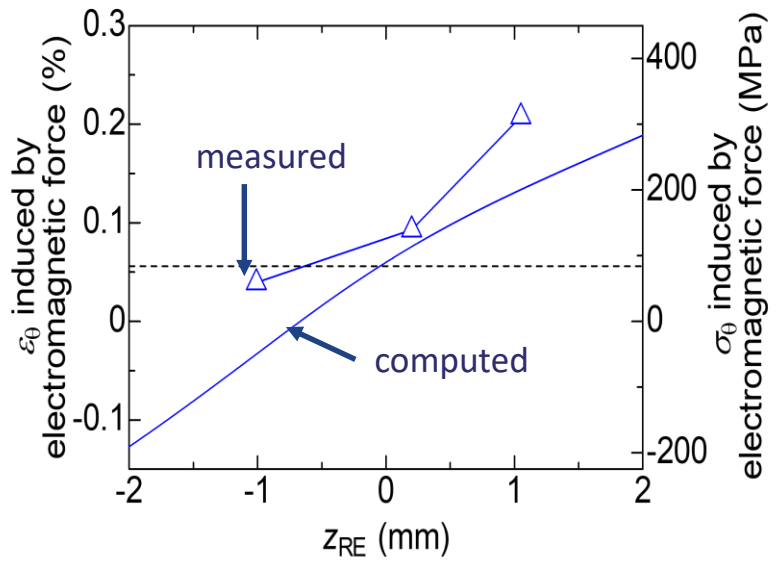
Publicly Stated Goals

Magnets are for Condensed Matter Physics unless stated otherwise.

Bold = Magnet in Service.

Organization	Present	Goal	Date
Sendai, Japan	24 T	30 T	2021
		33 T	funded
		40 T	
Tallahassee, FL, USA	32 T	40 T	1 st yr
Grenoble, France	32.5 T Res+	40 T	Study
Hefei, China		40 T	1 st yr
KBSI, Korea	26 T	35 T	
Beijing, China	27 T test	30 T test	2019
		30 T	2021
		27 T ssNMR	2021
		28 T MRI	
Bruker	25.8 T NMR	28.2 T NMR	2019
RIKEN, Japan	27.6 T test	30.5 T NMR	48 2024

Screening Currents: Measured Strain



Agreement is not great. However, between these measurements, observation of plastic deformation, and observation of degradation of tape, it seems clear screening currents are causing strain. It was not clear what coefficient of friction was used in the calculations.

Thank You!



NATIONAL HIGH
MAGNETIC
FIELD LABORATORY

