

IoP meeting

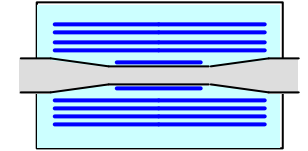
Birmingham, April 2004

**Recent results
from R&D towards a
vertex detector
at the future linear collider**

**Sonja Hillert, University of Oxford
on behalf of the LCFI collaboration**

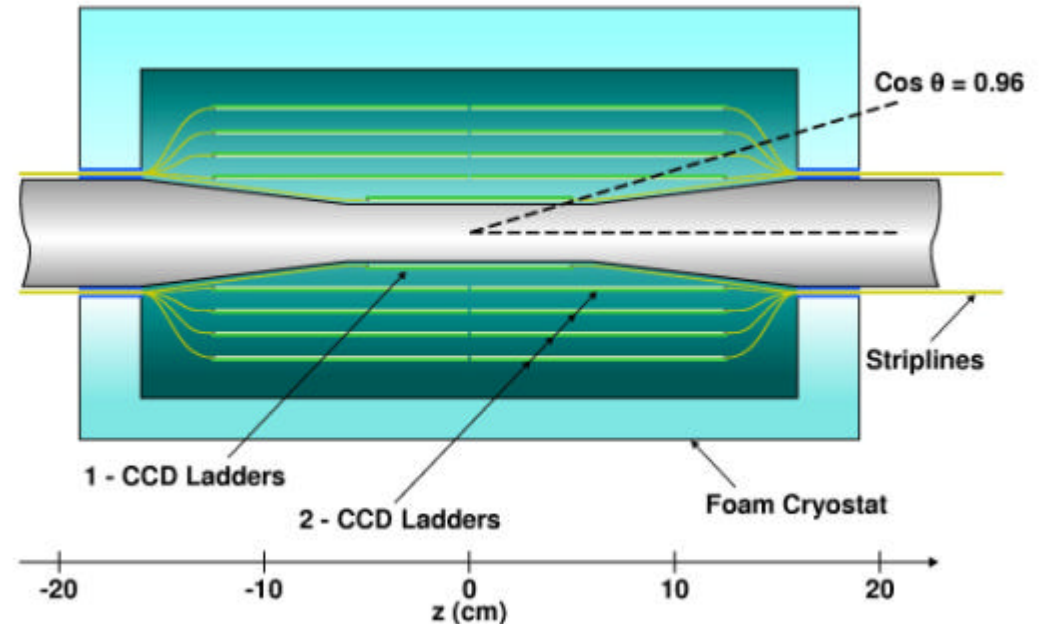


A vertex detector for the future LC



Precision measurements require:

- Good angular coverage ($\cos \theta = 0.96$)
- Proximity to IP, large lever arm:
5 layers, radii from 15 mm to 60 mm
- Minimal layer thickness ($< 0.1\% X_0$)
to minimise multiple scattering
- Mechanically stable, low mass support
- Low power consumption

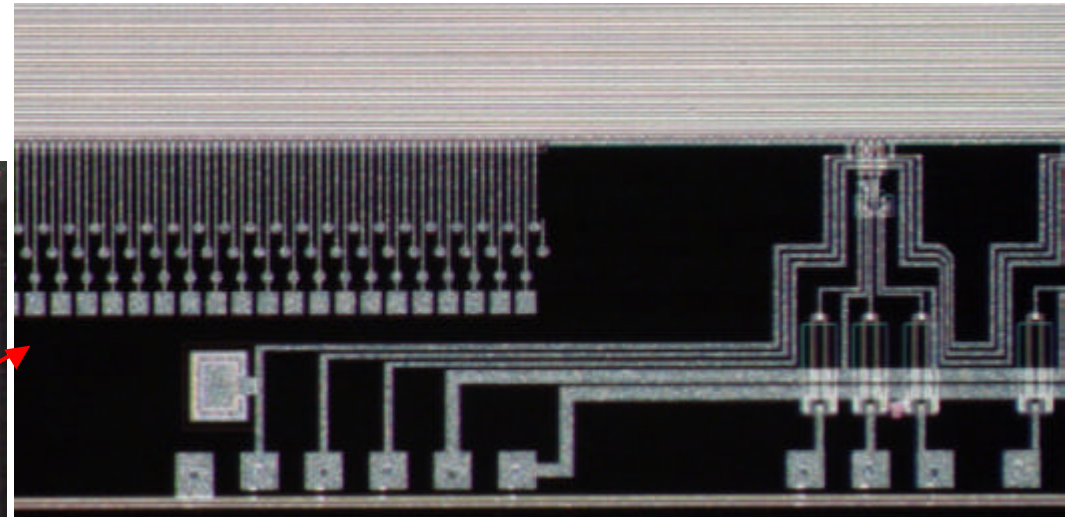
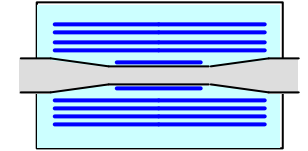


High hit density near interaction point requires:

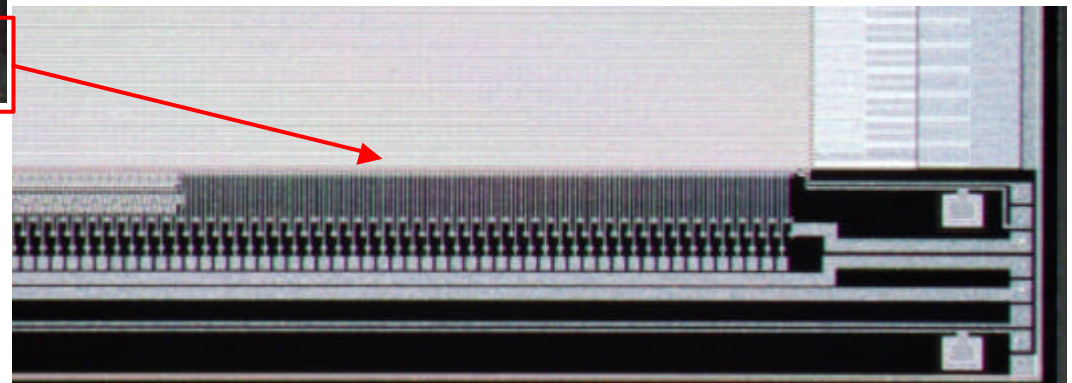
- Small pixel size: 20 mm \times 20 mm
- Fast readout: to be achieved with **Column-Parallel CCDs**
 - 8ms for NLC/GLC (read between bunch trains)
 - 50 ms for TESLA (read 20 times during trains)



Our first Column-parallel CCD



Direct connections and 2-stage source followers

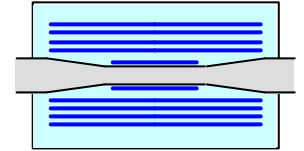


1-stage source followers and direct connections on 20 μm pitch

- Two phase, pixel size $20 \mu\text{m} \times 20 \mu\text{m}$;
- 400 (V) \times 750 (H) pixels;
- Two charge transport regions;
- Wire and bump bond connection pads to readout chip and external electronics.

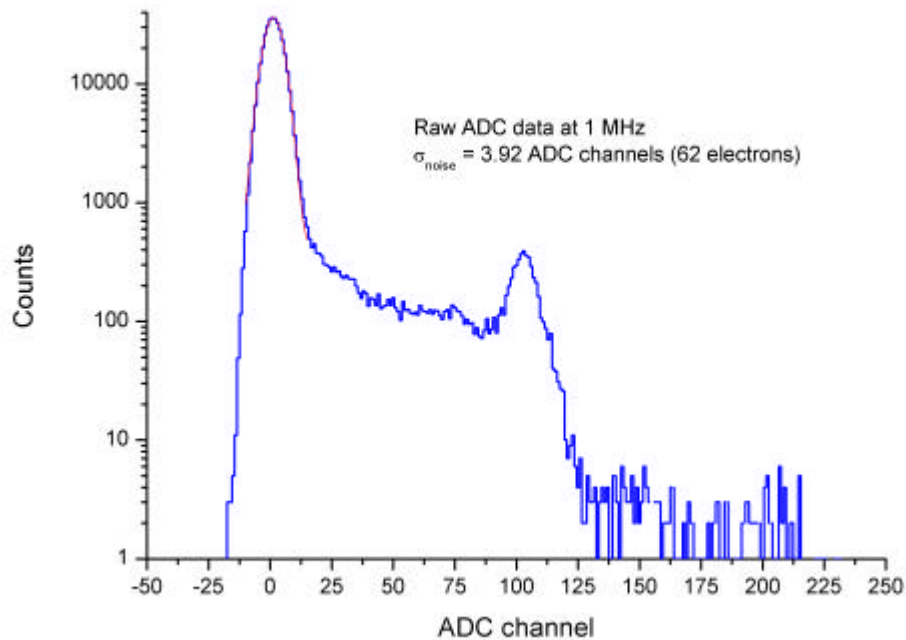


Stand-alone CCD tests

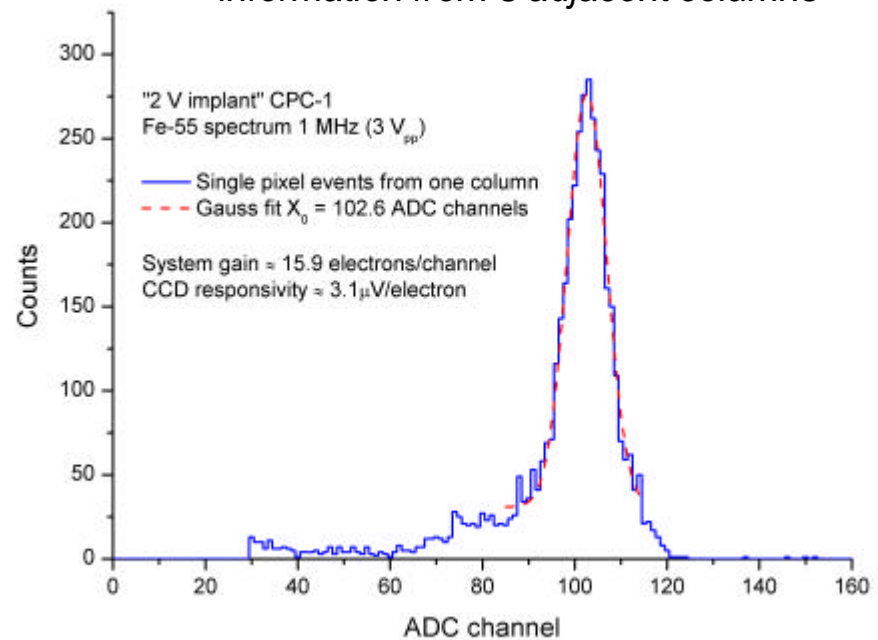


tested CCD with 5.9 keV X-rays from ^{55}Fe source, external VME-ADC at 1 MHz:

- CCD sensitivity $\gg 3.1 \mu\text{V}/\text{electron}$;
- Gain spread between channels $\leq 6\%$ - allows easy data analysis;
- Noise $\gg 60$ electrons with 3 MHz low-pass filter.

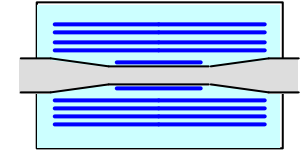


Single pixel hits spectrum using information from 3 adjacent columns

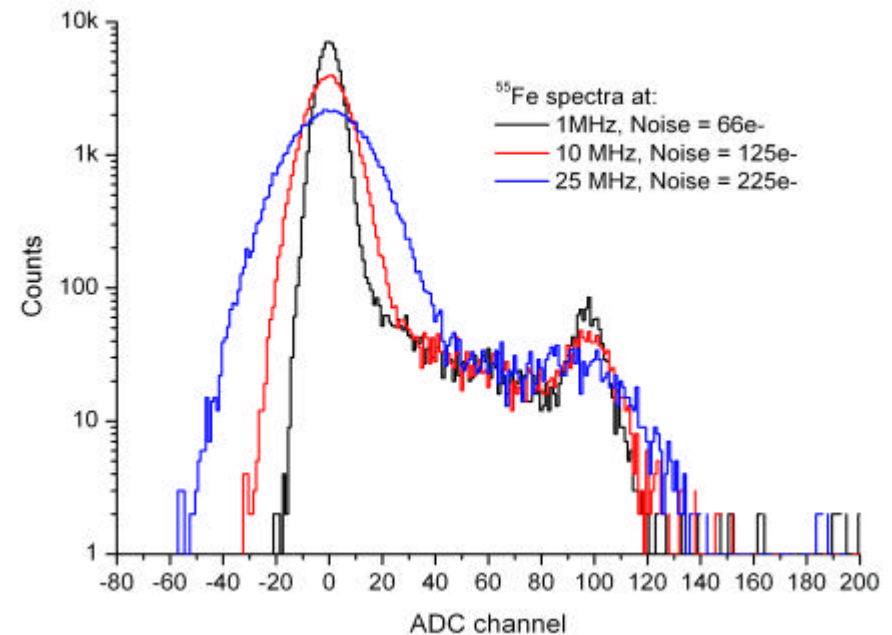
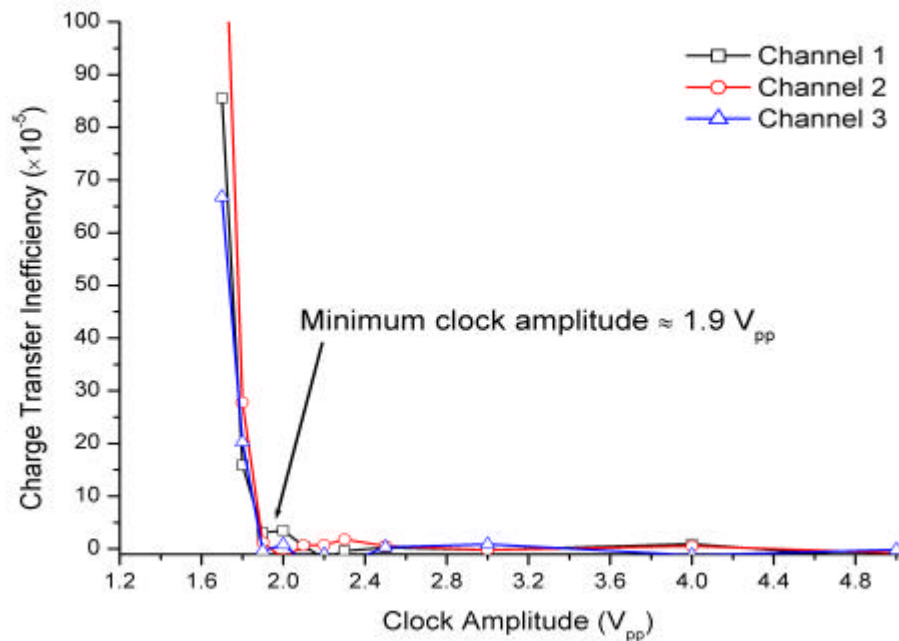




Characterising the Performance



Clock amplitudes down to $2 V_{pp}$ and clock frequencies up to 25 MHz reached

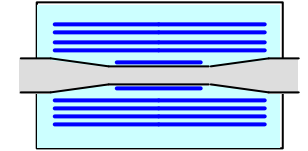


➤ **Minimum clock amplitude $1.9 V_{pp}$ for optimised inter-gate barrier and field-enhancement (i.e. smaller charge storage region)**

➤ **At high frequency: increased clock feedthrough and noise, under further investigation**

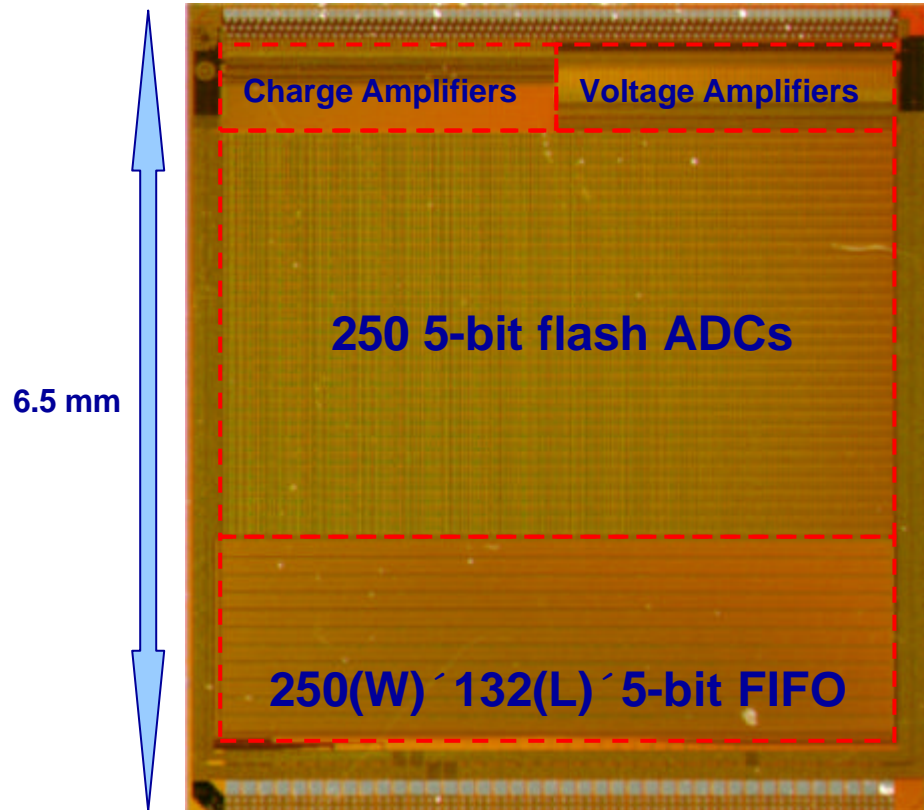


Readout Chip CPR1



6 mm

Wire/bump bond pads

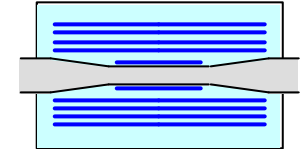


ASIC for CPC-1 readout

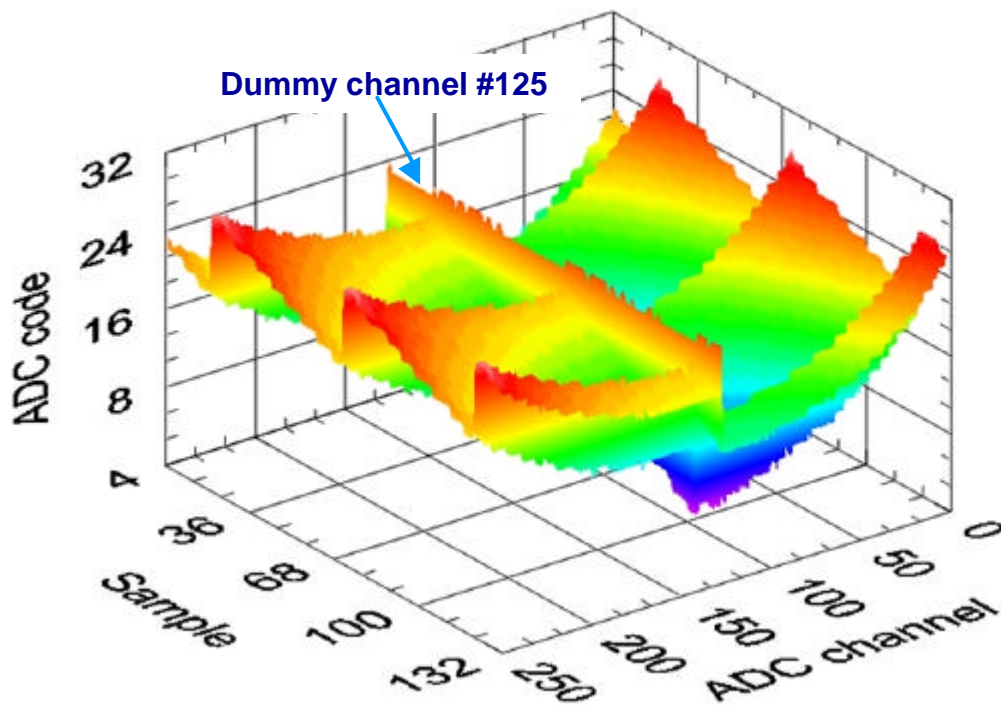
- Design: RAL Microelectronics Group;
- Voltage amplifiers for 1-stage SF outputs;
- Charge amplifiers for direct outputs;
- 20 μm pitch, 0.25 μm CMOS process;
- Wire- and bump-bondable;
- Scalable and designed to work at 50 MHz.



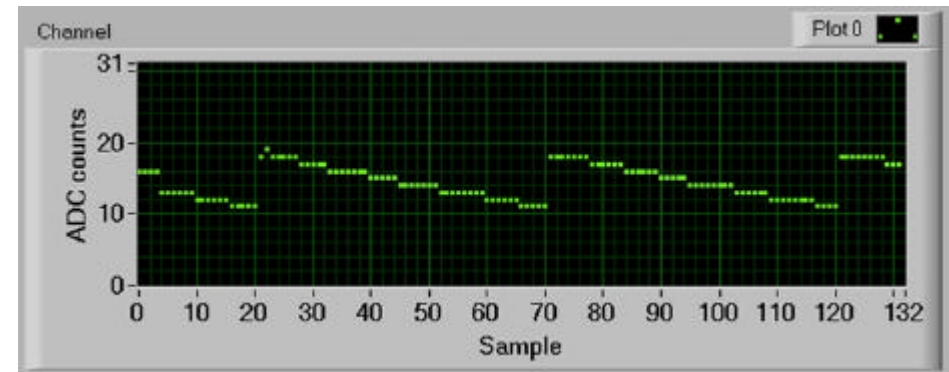
Stand-alone CPR1 tests



- test signal applied directly to ADC section:
all 250 channels work fine;
- **Non-uniform response: chip centre yields 150 mV lower output.**

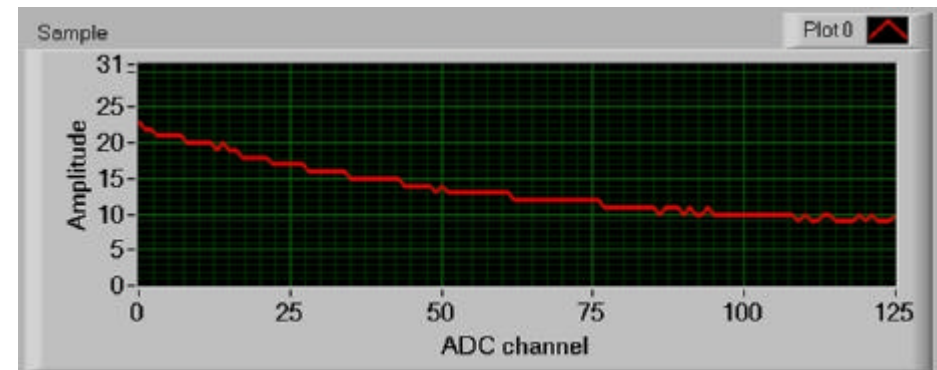


Slice along the the ADC array



Time →

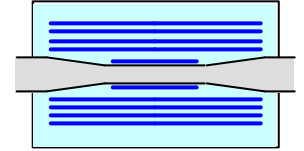
Slice across the ADC array



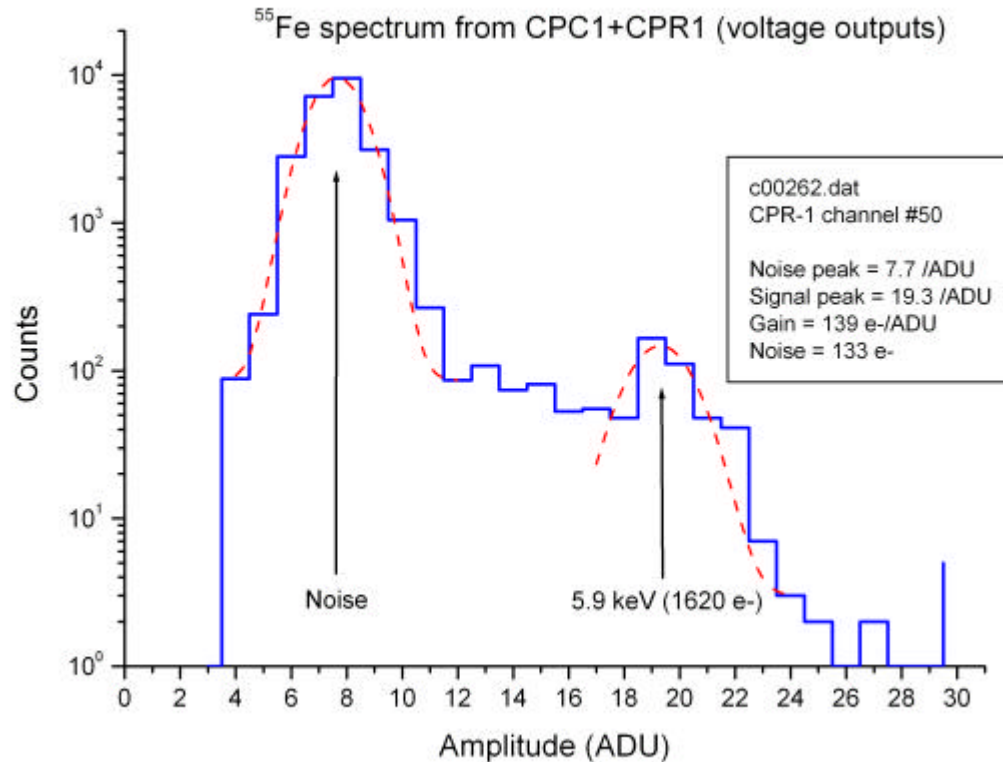
ADC channel →



Testing CCD & CPR1 wire-bonded



X-ray signals generated in CPC-1, amplified and digitised in CPR-1

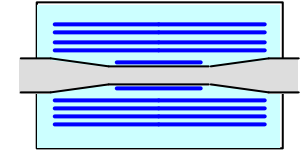


- Several 1-stage SFs on CPC-1 bonded to voltage amplifier channels on CPR-1;
- 1 MHz CCD clock and sampling frequency;
- Noise performance as expected;
- Capacitors on CPR-1 withstand >20 V – robust.

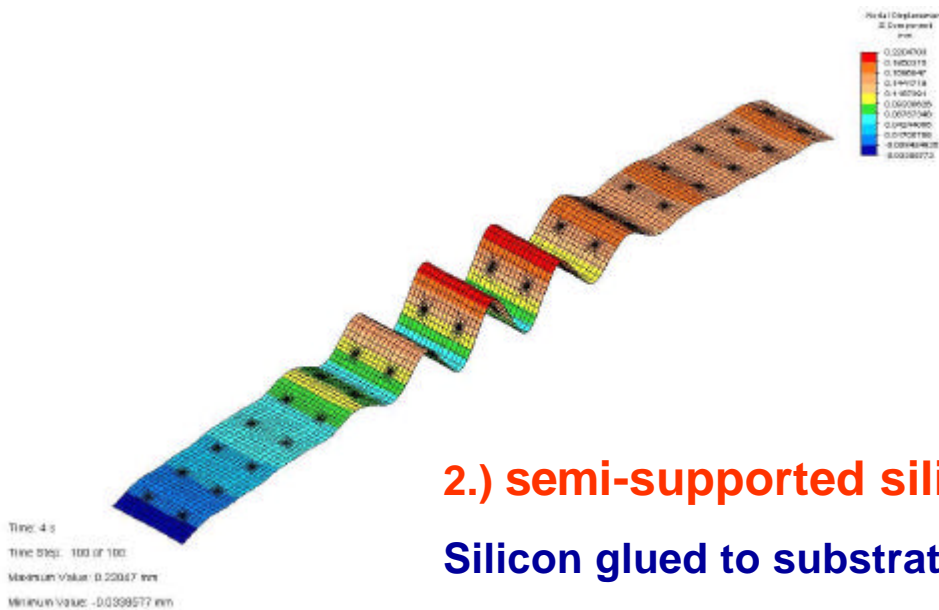
Major milestone reached!



Thin-ladder development



Multiple scattering impairs physics performance – How thin can ladders be made?



Ideas:

1.) Unsupported silicon under tension:

Stiff in longitudinal direction, but laterally instable → not believed to be promising

2.) semi-supported silicon, thinned to epitaxial layer (> 20 nm):

Silicon glued to substrate, e.g. Beryllium, composites, ceramics, foams;
30 nm Si, 250 nm Be, 200 nm glue pillars (Nusil):

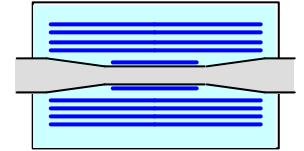
Measurement on physical models: about 150 nm ripples at – 35 C

FEA-analysis (plot): about 160 nm ripples at – 60 C – qualitative agreement

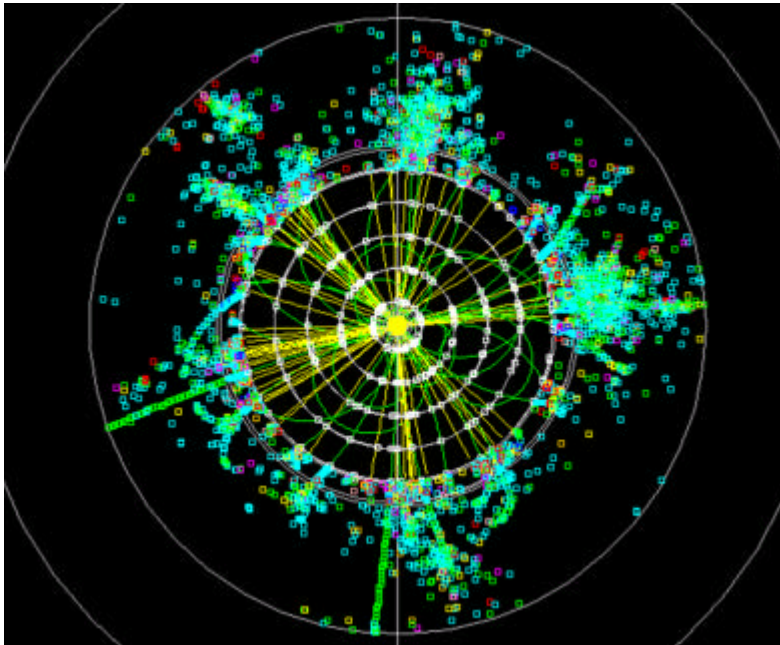
3.) Novel Structures: replace glue pillars; micromechanical engineering



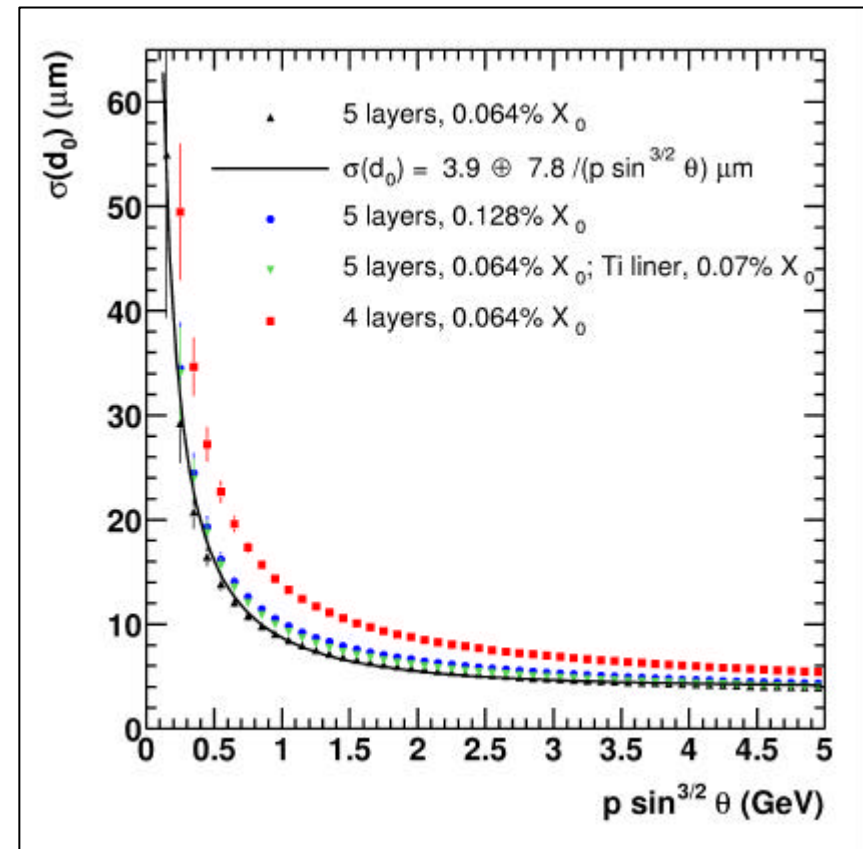
Physics Studies



study effect of different detector geometries (thickness, position, number of layers)
on physics performance using MC tools: JAS (OO software being developed at SLAC), SGV



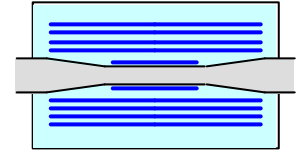
➤ b-tag efficiency in multi-jet events:
($e^+e^- \rightarrow Zh$, $e^+e^- \rightarrow Zhh$):
stronger dependence on jet energy
than on angle between the jets



➤ Study of impact parameter resolution:
larger beam-pipe radius: worse resolution



Summary and Outlook



Sensor development:

- Excellent standalone performance of our first CPCCD and readout chip
- First signals obtained from wire-bonded assembly: major milestone reached
- Tests on bump-bonded assembly about to commence

Thin ladder R&D:

- qualitative agreement between measurements and FEA analysis of thinned Silicon with Beryllium support
- longer term: consider novel ideas → micromechanical engineering

Physics studies:

- develop existing flavour-tagging tools further and apply them to the ongoing studies of the influence of the detector geometry on physics performance