

Powering R&D at Aachen IB

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Introduction

Commercial Buck Converters

APV25 Features

• CERN Buck Converter

o BNL Charge Pump

• Summary and Outlook

Introduction

 CMS-R&D Proposal 07.01 <u>R&D on Novel Powering Schemes for the SLHC CMS Tracker</u>" approved in October 2007

• workplan:

- establish test bed for novel powering schemes:
 one petal (prototype, currently 4 modules) + read-out system
 set up Electromagnetic Interference test stand to measure
 conductive (calibrated pick-up coils) and radiated (near field probes) noise
 assemble and test DC-DC converters from commercial components
 DONE
 develop and test radiation hard DC-DC converters
 ONGOING
 investigate alternative schemes (serial powering)
 simulate implications for material budget
- "...development of a detector sub-system which is supplied at a voltage much higher than the actual ASIC supply voltage and therefore much reduced current"
- o **people**: Feld, Jussen, Karpinski, Klein, Merz, Sammet



DC-DC Converters

- many different designs
- inductor based converters
 - current capacity up to several amps
 - ferrite cores saturate in 4 Tesla field
 - ightarrow need to use air core coils
- capacitor based converters
 - are limited in current to few 100 mA at most
 - no inductors needed, can be very compact and may be even included in FE ASIC
- all need rad-hard "high voltage" transistors as switches
- efficiency typically 70 90 %
- switching noise is a concern





System Test with a TEC Petal









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Commercial Inductor Based DC-DC Converters

- o Enpirion EN5312QI
 - switching frequency fs \approx 4 MHz
 - Vin = 2.4V 5.5V (rec.) / 7.0V (max.)
 - lout = 1A
 - integrated planar inductor
- Enpirion EN5382D (similar to EN5312QI)
 operated with external inductor
 - air-core inductor Coilcraft 132-20SMJLB (538nH)
 - ferrite-core inductor Murata LQH32CN1R0M23 (1μH)





- 4-layer PCB with 2 converters provides 1.25V and 2.5V
 - Input power (Vin = 5.5V) provided externally or via TEC motherboard
 - Various designs: type L: larger board with integrated connector,

type S: smaller board with separate connector

System Test with Commercial DC-DC Converters



- o internal or external ferrite core inductor: 10% noise increase
- o air-core inductor: huge noise increase, interference with module both radiative and conductive
- o "radiative part" can be reproduced by an air core coil converter (not connected to a module) above hybrid
- "conductive part" can be reproduced by noise injection into the cables (see later)

Channel-to-channel Correlation with internal Ferrite-core Coils



With converters on 6.3 and 6.4

- o correlated noise within each module
- o no correlation between modules

Channel-to-channel Correlation with Air-core Coils



strip number

• left and right side of each APV are strongly anti-correlated

 \rightarrow linear common mode with slope changing event-by-event

o correlated noise also on neighboring module

APV Lesson 1: on chip common mode subtraction



- APV contains on-chip common mode noise subtraction
- there can be more common mode noise than the output data show
- output for irregular channels is affected by this common mode subtraction:
 - un-bonded (low noise) channels become noisy
 - higher common mode on edge channels is not fully subtracted
- un-bonded channels indicate true common mode noise



APV Lesson 2: module edge strip noise

o compare AC referencing of sensor bias ring to either GND or V125 on the hybrid



APV Lesson 3: compare noise on 2.5 V and 1.25V line



- o power via converter either on 1.25 V or 2.5 V line (other line powered normally)
- overall noise increase is caused by noise on 2.5 V line
 explanation: noise on 1.25 V line affects mostly the input stage and will be strongly reduced
 by on chip common mode subtraction
- module edge strip noise most sensitive to 1.25 V line explanation: APV lesson 2

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Low Drop-Out Regulator



- measurements with ferrite core coils
- o connect LDO regulator LTC3026 to output of EN5312QI DC-DC converter
- observation: with ferrite core inductors noise is mainly conductive and differential mode
- radiation hard LDO required

Radiative Interference

- scan across petal with an air-core inductor converter (modules powered w/o converter)
- noise increase due to radiated EM fields, strongest interference close to hybrid

onverter above hybrid



Mean noise

Shielding



- radiative interference can be eliminated to a large extend by shielding the converter with 30 μm aluminum (no further improvement for thicker shield)
- contribution of 3x3x3cm3 box of 30µm alum. for one
 TEC: 1.5kg (= 2 per mille of a TEC)



Converter Placement

- measurements with air core solenoids
- noise level depends strongly on distance
 between converter and hybrid

Type S' 4cm further away





Toroid Inductors

Toroid wound from copper wire



Toroid wound from copper strip



- o toroid inductors may radiate less power
- nota bene: interference also depends on location of inductor
- Bristol group working on PCB based toroids



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Optmizing the Converter



- Toroid: radiative and conductive noise
- Toroid with LDO: radiative noise
- o Toroid with LDO and 30μm aluminum shield: hardly any noise increase (!)
- need to test solenoid with LDO and shielding

CERN Buck Converter

- o collaboration with CERN PH-ESE group (F. Faccio et al.)
- CERN: ASIC development
 RWTH: converter PCB, system tests
- first prototype "SWREG2"

(AMIS I3T80 0.35µm CMOS) received in August

[S. Michelis (CERN) et al., *Inductor based switching DC-DC converter for low voltage power distribution in SLHC*, TWEPP 2007.]

 $V_{in} = 3.3 - 20V$ $V_{out} = 1.5 - 3.0V$ $I_{out} = 1 - 2A$ $f_{s} = 250 \text{kHz} - 3 \text{MHz}$

- rad-hard to X-rays, but not to charged particles
 - \rightarrow CERN looking into more rad-hard designs/processes
- o first system test results





System Tests with SWREG2

- PCB with air-core coil, but located far away from module \Rightarrow noise is conductive
- SWREG2 provides 2.5V to chips, 1.25V taken from ICB motherboard



Capacitor Based DC-DC Converter

• **LBNL** Charge Pump: n = 4 prototype IC in

0.35 μ m CMOS process (H35) with external

1µF flying capacitors (0.5A, 0.5MHz)

[P. Denes, R. Ely and M. Garcia-Sciveres (LBNL), *A Capacitor Charge Pump DC-DC Converter for Physics Instrumentation,* submitted to IEEE Transactions on Nuclear Science, 2008.]

o noise performance not satisfactory







EMI Test Stand

Standardized EMC set-up to measure **Differential & Common Mode** noise spectra (similar to set-up at CERN)







 $\begin{array}{l} \text{Current Probe} \rightarrow \\ \text{Spectrumanalyzer} \end{array}$

DM-Setup:



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Differential Noise Injection into Power Lines



- o inject differential noise into 1.25 V line via capacitor
- modules on a petals appear to be most sensitive to noise around 6 MHz
- o similar result for injection into 2.5 V line

Frequency Spectrum vs. Noise



Possible Power Distribution of a SLHC Tracker Sub-Structure

- o n:1 conversion at edge of sub-structure using buck converter
 - seems feasible from EMI point of view
 - power loss in supply cables decreased by factor n² * (conversion efficiency)²
- additional 2:1 conversion at each module/FE-ASIC would further decrease cable losses and allow for reduction of copper on sub-structure ICB
 - for buck converter EMI might be tolerable with shielding and LDO
 - charge pump ?



Material Budget

- implement changes to material budget into Geant4 model of current tracker (so far only TEC considered)
- in this example one 10:1 converter per module: total TEC material budget reduced by 5.6%





Hybrid

Module-Frames

DC-DC Konverter aus Platzgründen: Simulation des Konverters in zwei Teilen Wafer

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Summary

- o novel powering schemes are mandatory for SLHC tracker
- DC-DC conversion offers required supply currents while keeping system layout simple
- system test measurements with DC-DC converters have been performed
- o many symptoms in current test system are due to actual APV25 (and hybrid) layout
 - might be different for the SLHC FE ASIC
 - some understanding achieved
- switching noise of buck converters can be controlled even with air core inductors when converter is not too close to FE hybrid and/or shielded
- radiation hard switch still to be developed

Outlook

 gain better understanding of correspondence between converter noise spectra and noise induced into the modules

o optimize buck converter by improved inductor and shielding design

evaluate "interleaved buck converter"

develop radiation hard converter ASIC (CERN)

- further tests of charge pumps
- o follow closely the developments on serial powering