ACCELERATORS & EXPERIMENTAL FACILITIES STATUS SUMMARY OF WEEK 23 - 2023

Technical infrastructure – C. Pruneaux Linac 4 – J.B. Lallement PS Booster – G.P. Di Giovanni ISOLDE – E. Siesling PS – A. Lasheen PS – East Area – J. Bernhard PS – nTOF – N. Patronis AD – ELENA – L. Ponce SPS – M. Schenk SPS – North Area – J. Bernhard SPS – AWAKE – G. Zevi Della Porta SPS – HiRadMat – Not running, no report Linac 3 – Not running, no report LEIR – Not running, no report LHC – E. Bravin CLEAR - P. Korysko

Technical Infrastructure (TI)									
Facility Coordinator last week Clement Pruneaux									
Facility Coordinator this week Ronan Ledru									
Statistics									
Alarms	13 074								
Phone calls	785	Incoming	477	Outgoing	308				
ODMs	116								
Facility Status									
Summary	 Tue 06/06/23 - 01:57 A gas leak (R449A) on the common Chiller in LHCb has created some smoke which has triggered the fire detection. The Detector safety system has stopped all the cooling plant for LHCb. The pipe has been repaired and all the systems back in operation. Thu 08/06/23 - 23:30 Wrong position of the SDI2 and SMI2 doors which prevent injection in the LHC During works on the APIMMD system, the tags of the doors became invalid but nobody see it. The access piquet has been called during the night to retrieve the data Sun 11/06/23 - 20:45 Trip of LHC4 (SEQ4) harmonic filter EPC piquet on site to measure capacitor banks balancing. 								
Issues									
Plans									
	-	Intervo	ention Request						
Yes / No	Duration 1	5 minutes	Preferred date/t	ime					
Reason	SEQ4 SVC to	restart							
Impact	Stop of the LF	Stop of the LHC							

Linac 4									
Machine Coor	dinator last	week JB Lallemer	nt						
Machine Coor	dinator this	week G. Bellodi							
Statistics									
Availability	98.2%								
	Facility Status								
Summary	Not a bad w	eek.							
Issues	 Not a bad week. Wednesday CCDTL3-4 modulator trip [10 min]. Thursday during PSB access. CCDTL1 attenuator of IcFwd1 exchanged and LLRF setup (was inducing beam energy/position oscillations). DTL3 LLRF crate rebooted [45 min]. Lift preparatory work / checks in view of TS intervention [15 min]. Afternoon Setting issue: clone with 2022 settings [15 min]. Friday Pre-chopper trip [2 min]. Vacuum BIS interlock valve in L4Z [7 min]. Saturday Source HV supply could not be reset (autopilot and manual reset). Issue with 								
Plans	Regular ope	eration							
		Interventi	on Request						
Yes / No	Duration	3.5 hours	Preferred date/time	24 h warning / TS					
Reason	Elevator	r repair.							
Impact	No beam								

			PS Booster				
Machine Coor	dinator last w	eek G.P. Di Gio	ovanni				
Machine Coordinator this week F. Asvesta							
Beam Scheduled							
ISOLDE	Yes		PS	Yes			
		Beam A	Availability by Destina	tion (AFT)			
ISOLDE	97.6%		PS	97.6%			
			Facility Status				
Summary	A good week Delive Prepa Prepa The c MDs o In O tir G La ar A IS m Work The e other On Thursday, The le water The le	for the PSB with ered STAGISO b aration of the bear aration of a high i hanges of the B- on longitudinal pa- tensity > 1e13 pr ptimization still n me. On R2 and th ood news which ast year with this nd created a vac version of the H SOHRS matching ore work is need on the timing sys- mittance of the F rings (R1 is the I routine access f eak deteriorated refill rate is som EFC endorsed the cement of the n	a few activities in para learn for GPS and nomin ams for the LHC MD1 bl intensity MTE version, u Train FESA class have ainting control: pr possible in all rings. leeded to inject the max he intensity reached ~12 validates the work done intensity an arc on the uum leak causing a bea RS beam with longitudin to the operational trajector led on the parameter's of stem to be able to pulse R1H of LHC 8b4e beam best performing ring in t for the water leak inspect a bit further, and now ewhere between once of the strategy to continue n ed between OP, MD ar hagnet will be done du	Ilel: hal HRS beam for ISOLDE. ock completed. up to 800e10 ppr, for tests in the PS. been integrated in LSA. imum number of turns in all rings at the same 250 ppr with 150 turns. e during the YETS on the PSB RF bypasses. RF bypasses in 16L2 in R2 damaged the seal am stop of ~1 day. hal painting was prepared and steered to bry. Before testing this beam in operation, some definition for the various intensity ranges. e the shavers twice in the cycle for a special MD. was blown-up to match the performance of the he PSB). ction of BR.QFO11 : r we measure a leak rate of 60 ml/min. Current every 40-50 hours. nonitoring the leak and perform regular access hor Physics coordination). No preventive pring the TS.			
Issues replacement of the magnet will be done during the TS. The longest stop from the PSB was due to the QFO11 inspection. Otherwise, most of the downtime due to Linac4. Most notably in the PSB: A few trips of different modules of the BI.BSW at the beginning of the week. EPC experts reworked and improved the regulation where possible. The issue is still not fully solved and will be investigated during the TS1. EPC suspects some failing component. During the first recurrent trips, as the investigation needed some more time, we applied the procedure with rMPP to deliver beam with <4 rings. Short trips of a couple of KFA14L1 modules and once of the SMH15L1 and Distributor. A short trip of multiple cavities in R2 when testing the Longitudinal painting. Probably due to beam loading. Plans							
Yes/No	Duration		Preferred date/time				
Reason	Next BR OFO	11 inspection du	ring the injector TS1	1			
Impact		-1	<u> </u>				

	ISOLDE								
Machine Supe	Iachine Supervisor last week E. Siesling								
Machine Supe	ervisor this wee	ek	E. Fadakis						
			Beam Sche	duled					
GPS	Yes	HRS	Yes	HIE-ISO	No				
			Beam Availability by D	estination (AFT)					
GPS	99.2%	HRS	99%	HIE-ISO	%				
			Facility St	atus					
Summary	 GPS: GPS Target #534Sn installed last Monday 111 Cadmium (Cd) collections at GLM for various experiments (IS679, IS713, IS732, LOI248, LOI249, LOI250) Taking STAGISO proton beam from PSB up to max 0.2uA Successful and smooth run no issues to report HRS: MEDICIS target irradiation on target #769M from Monday to Tuesday morning 05/06.05 HRS Target #819LaC installed last Wednesday Various Cadmium (Cd) beams for Target & Ion Source Development (TISD) with/at ISOLTRAP Taking all remaining ISO cycles from PSB in the SC, NORMHRS Successful and smooth run with minor issues REX/HIE ISOLDE: Worrying problem with sparks inside the REX TRAP remains unclear. F. Wenander is on the issue. Should be operational from the 3th July. REX RF: ZGand instabilities: Mobile seismic system has been installed until new equipment arrives and 								
	perma mobile 7Gap1 tuner is G. Pico unders 9Gap RFQ a - With fin Beam	nent in syster amplif ssues I cinini g stood b vacuun ind IHS rst ava Comm	stallation is done. Many the m. fier issues being addressed being addressed. ives as much support as y the RF team (S. Rambe n ok and RF running after S ok. HIE ISOLDE SRF ok ilable stable beam from H issioning of REX/HIE ISO	hanks to M. Guind ed. 7Gap3 amplifie his other priorities erger, D. Valuch er tightening of the with a few instab IIE on the 6 th July DLDE is on the crit	hard for the fast action in installing the er issues being addressed. Buncher allow him. Critical situation well all.) polts last week. ilities. and physics as of the 19 th July the ical path.				
Issues	HRS: - Target manua - Sunda Probat continu Others: - Signific compe	 Beam Commissioning of REX/HIE ISOLDE is on the critical path. HRS: Target coupling issues on Wednesday-morning. (Un)clamping had to be done manipulating manually compressed air valves and calibration of the clamps was needed (C. Mitifiot) Sunday-afternoon: Due to an abrupt gas-flow in the ISCOOL the users lost the 97Cd beam. Probably caused by mechanical play in the needle valve. Re-adjusted and physics could continue Others: Significant rise of temperature in the 170 ISOLDE hall. CV re-adjusted the set points to 							
Plans	- GPS ru - MEDIO - HRS ru	un finis CIS irra un finis	hing and Target change f diations foreseen this Mo hing and Target change f	oreseen this Mon nday-night. TBC. oreseen Tuesday	day -morning				
			Intervention F	Request					
Yes / No	Duration		Preferred of	late/time					
Reason									
Impact									

			PS				
Machine Coor	dinator last	week Al	exandre Lashe	en			
Machine Coor	dinator this	week Be	Benoit Salvant				
			Beam Schee	duled			
East Area	Yes	nTOF	Yes	AD	Yes	SPS	Yes
		Beam Av	ailability by D	estination	n (AFT)		
AD	94.5 %	EA N	96.1 %	EA T8	96.1 %	EA T9	96.1 %
nTOF	94.3 %	SPS	94.3 %				
			Facility Sta	atus			
Summary	 Goo tow Imp test Bea Cor mag (MT Fix (rec 	od availab ards the e ortant effo s. • The p ejecti cycle • Thes Optin satisf ring. • Tests (5706 bunc • MD c nTOF of the um deliver relation ol gnet temp E efficien applied fo	pility for the PS and of the week ort invested tow parasitic TOF b ion with a bunc a e adjustments nization of long factory distribut s performed to e10 p+). Test s h length at extr done to assess target to 2.2e e flux limit to 2. red to AD for be bserved betwe erature, and su locy). Investigati or jitter at PS ex r by factor 2.5)	with main (see issued) vards EAS punch was th length of led to deg jitudinal ention for EA double the uccessful raction. feasibility 12 p/s. Te 2e12 p/s i eam comm en dedica ubsequent ons ongoi	downtime du les below). ST/TOF cycle adjusted and of 28ns, matc gradation of the mittance alor AST and redu e parasitic TC with good be of increasing est successfue n operation. nissioning. ted LHC fillin degradation ng. or operationa	ue to RF of adjustme d optimize hing the cyc ine EAST I ing the cyc ice losses DF bunch eam qualit g proton fl l, leading g supercy of the SF I LHC 36t	avity issues ants and ad for dedicated bunch. le to keep in the PS intensity ty for 40ns ux on the to increase ycle, PS TPRO cycle
	- Acc 91. - An I C10	ess done HL-RF pic)-91, C10·	one on Friday 12:00 to replace broken amplifier of cavity C10- ⁻ piquet intervention was needed Sunday morning for cavities C10-11, C20-92.				cavity C10- for cavities
Issues		 C10- instal C10- impe C20- site r 	91: requires a lled as replace 11: 1 (out of 2) dance) until ne 92: issue with l estart by pique	new acces ment gap relay xt interver PLC preve t	ss for investig v broken, 1 ga ntion enting cavity t	gation of t ap left ope to pulse, r	he amplifier en (higher equiring on

Plans	- LHC MD preparation and delivery									
Intervention Request										
Yes	Duration	2h	Preferred date/time	Monday 13:00						
Reason	Rep	Repair C10-91 (investigations on amplifier) and C10-11 (gap relay)								
Impact										

PS East Area								
Facility Coordinator last week J. Bernhard								
Facility Coord	linator this	week	B. I	Rae				
				Beam Sc	heduled			
<i>T</i> 8	Yes	T9		Yes	T10	Yes	T11	No
		Beam	Ava	ilability by	y Destination	n (AFT)		
Running T8	95.9%	T9		95.9%	T10	95.9%	T11	N/A
Facility Status								
Summary	T09: Smoo T10: Smoo	th Oper th Oper	atior atior	າ. າ.				
Issues	T09: The vo to the norm (no downtir	ertical p Ial confi ne for th	lane gura ne us	of T09.XE tion due to ser).	3PF042 was r o some conne	not working a action proble	after the sw em. Fixed or	itch back n Thursday
Plans	 T09 T10 T11 	9: ALIC 0: ALIC 1: No us	E FC E Ml ser.	DCAL \rightarrow N JON ID \rightarrow	IANOCAL → ALICE MUO	N ID		
			In	terventio	n Request			
Yes / No	Duration				Preferred dat	te/time		
Reason								
Impact								

PS n_TOF										
Facility Coord	Facility Coordinator last week N. Patronis									
Facility Coord	Facility Coordinator this week N. Patronis									
Beam Requested										
Yes										
	Facility Status									
Summary	Pro	gressing with physi	cs programme acc	cording to planning						
Issues	No i	issues								
Plans	Issues No issues • General comments: • Since Friday 09.06.2023 n_TOF proton average intensity interlock was increased from 167E10 pps to 220E10 pps. More flexibility on accepting sequential PS pulses. Many thanks to SY-STI, PS-teams, RP! • 28 ns pulse is available for dedicated as well as for the parasitic pulses. Again, many thanks to PS-teams! • EAR1: ¹⁸¹ Er(n,g) measurement (C6D6, sTED) till Tuesday 13.06.2023. Setup modifications for the next measurement mostly on Wednesday 14.06.2023. Next measurement is ³⁰ Si(n,g) using C6D6 detectors. • EAR2: ²⁴³ Am(n,f) reaction study using uMegas detectors is running nicely. Already in data taking mode. Small issues encountered in the gas regulation system. • NEAR: no irradiation in the activation area (a-NEAR). In the irradiation area (i NEAR) different material irradiation berdenee dudies are an anticeled as the set of t									
		Foreseen	Beam Stop							
Yes	Duration	6 h	Date/Time	Wed 14.06.23 10h-16h						

AD - ELENA								
Machine Supe	Machine Supervisor last week							
Machine Supe	ervisor this week							
Beam Scheduled								
AD	Yes/No		ELENA	Yes/No				
		Availa	bility (AFT)					
AD	%		ELENA	%				
		Facil	ity Status					
Summary Issues	 * All systems checked stochastic cooling Bunch rotation, cap * ELENA injection kid * deployment in ELE the week * study of e-cooling * Issues preventing - wrong wiring on 22 - wrong polarity on Friday * Issues affecting meaning - noisy amplifier on - jitter on DI BTV tr - acquisition proble 	ed for pba and e-coo oture and e cker cond NA of new with lower deceleratio and driver a 2 orbit coo onitoring: RF LPU u igger corre m on AD s	Irs operation in AD, E ling deceleration itionned for pbars op v LLRF DSP deploy o <u>e- current in ELENA</u> on: implifier of stochastic rrectors around e-coo under repair ected scraper measuremer	ELENA and transfer lines: eration (2 days) on Monday and tested along cooling fixed on Wed. oler region corrected on				
	- Regulation of MA holidays	INS powe	r supplies to be chec	ked when expert back from				
Plans	Plans * repair of the RF PU amplifier to restaure good tomoscope/Schottky measurement * setting-up of stochastic cooling on both plateau * optimization of DI lines over nights							
		Interven	tion Request					
Yes / No	Duration		Preferred date	/time				
Reason								
Impact								

SPS									
Machine C	Coordinator last	t week	Michael Schenk						
Machine C	coordinator this	week	Verena Kain						
			Beam S	cheduled					
LHC	Yes N	IA	Yes	AWAKE	No	HiRadMat	No		
		Beam /	Availability	by Destinati	ion (AFT)				
LHC	98.4 % N	IA	80.9 %	AWAKE	- %	HiRadMat	-	%	
			Facilit	y Status					
Summary	Week of LHC fi at the SPS. Re issue on a NA downtime and t target steering. LHC: Various tests w This showed th i.e. about half of transfer line de bunch (settings energy was attu- high at BPM 11 up trajectory ac to automatically SFTPRO: During the ded discovered on 1 made by exper looked promisin OFF". Several success. Event cool-down. While the interva after the repair multiplicity, syn expected, while be point like, it before the inter settings reloads start of dedicat suddenly worke Upon user requ Thursday. The reason for bucket channel not been prope MDs: Short-parallel M bunch tune-shi with 1x72b; and beam availabili recovery of the and had overal	ills, NA asonab quadrup requiring vere ma hat for B of what is monstra s reverte empted 18 (hard cquisition y follow icated c the QTA t to run ng, but w hours o tually we vention s. Even ed MD I ed could uest, the the low lling (EE erly reve MDs too ft studie d 3) PS- to NA bea I a good	physics, sho ly good bear oole magnet g a 4 h interv de to verify i eam 2, scrap s needed for ated significa- ed as approv , too, but is r ware satura n on all inject the different arab cavity M AD.230.200 i the magnet when pulsing f checks and e decided to on the QTAL ry challengin inconsistent d T6 were fin arge vertical . Overall, it t tually, third a brought ever d not be unde e sharing wa er spill duty BC) tests was rited. k place: 1) A s with intens -SPS transfe hird was, am am. The ded d availability	rt-parallel MI n availability in the TDC2 vention follow f injection los ong could be r Beam 1. A int improvem al needed for not currently tion). Beside tions. The p bunch patte D on Wedne n a fairly rad without wate g the magnet l attempts to go for acces 0 was succes g. The steer intensity rea is con the 23 size. This ev ook about 5 ittempt reloa ything back erstood yet. s adjusted to factor observes factor observes s found to be LPS interloce sities reaching r studies. Who ong others, icated crab c as LHC was	Ds and a de overall with area leading ved by a diff sees and scr e reduced do test of energi ents to the f r bunch train an option sin s, the ALPS rocedure is n rns. esday, a sign ioactive area r cooling uni- s, it kept drop get the mag ssful, the red ing to T2 se dings) and I 80.925 BTV se dings) and I 80.925 BTV se ding corrected to normal. T o 100 / 52 / 3 ved last wee e due to a dp ks commiss g from 0.8x ² hile the first impacted by eavity MD too in quench re	dicated crab , however, o g to significa icult recovery raping can be own to about gy matching f trajectory for hs). Scraping nee beam los team succes now to be im hificant water a (TDC2). At til iTS1. Orig oping out with gnet running morning afte covery of the emed compli- ine did not b where the be oading settings ing a.o. with or settings fro- he reason w 30 on T2 / T4 kend after the pho offset sett ioning; 2) bu 10 ¹¹ ppb to 2 two MDs had or be challeng occurry.	cavity M ne major nt NA y of T2 e reduce 3 - 4 % for the a pilot g at top ses are sofully se plemente leak wa tempts w in ally this n "Fault were wit r a 24 h NA bear etely off ehave as eam shou gs from addition om befor hy it / T6 on e empty ing that nch-by- .3x10 ¹¹ g d good ging Vedneso	ID d. (H), too et ed svere s hout NA (low s uld al re had	

	Other: To fill in the night delivered, tests on tuning the high at 2x10 ¹¹ ppb. In machine tunes, measurement co A test was starter reduced. The gat the same electric	Fo fill in the night from Wednesday to Thursday where no NA beam could be delivered, tests were made in preparation of the LHC MD block with a first iteration on tuning the high-intensity 1x72b standard beam and the 1x56b 8b4e beam, both at 2x10 ¹¹ ppb. In addition, a study was carried out on the impact of hysteresis on the machine tunes, playing cycles with different top energies in front of the actual measurement cycle. A test was started on Friday to verify if the spark rate on the ZS tank 1 can be reduced. The gap was opened while proportionally increasing the voltage to keep									
	Various interver – 08:30: change was done on the	tions took place in the shadow of the PSB stop on Thursday, 07:30 of modules on Thales cavities; access for MSE6; ZS ion trap. Work e 200 MHz cavities in the shadow of the PS stop on Friday.									
Issues	 Signification On Thur 200 MH Various No sign further wards Spill nois which to consider the solved 	ant water leak on QTAD.230.200 (TDC2) required 4 h intervention sday morning followed by difficult beam recovery. z C1 has still been tripping several times throughout the week. interventions took place. Situation better during the weekend. al on BA1 ALPS BPMs for LHC-type beams. To be investigated when responsible back from vacation. se correction stopped on Sunday morning. Relatively strong 100 Hz bok a while to recover. 061.710 (NA) not following reference from Sunday on (to be d).									
Plans	The focus next week will be on NA physics and the LHC MD block 1. Beam preparations for LHC MDs will take place on Monday. The short parallel MD slots foreseen for Monday got cancelled after advancing the LHC MD block by 1 day. Try to find a slot for EBC tests on a non-physics cycle and address open issues listed above										
		Intervention Request									
No	Duration	Preferred date/time									
Reason											
Impact											

SPS North Area											
Facility Co	Facility Coordinator last week J. Bernhard										
Facility Co	ordinator tl	his week	3. Rae								
Beam Scheduled											
H2	Yes	H6	Yes	K12	Yes	P42	Yes				
H4	Yes	H8	Yes	M2	Yes	TT20	Yes				
	Beam Availability by Destination (AFT)										
H2	91.1%	H6	91.1%	K12	91.1%	P42	91.1%				
H4	91.1%	H8	91.1%	M2	91.1%	TT20	91.1%				
			Facil	ity Status							
Summary Issues	SummaryGeneral: Wobbling change on Monday to 300 GeV/c for H8, tuning all the lines accordingly, then went back on Wednesday. H2/4: Smooth running. H6: Smooth running with high intensity and minimum beam size. 										
Plans	 Plans Plans Continue physics in EHN1, EHN2 and ECN3. H2: MUonE → EP-FTS planned on Saturday 10.06., effectively done on Sunday. EP-FTS → ATLAS ZDC on Wednesday. H4: Continue NA64e. H6: EP Pixel, ALICE ITS3 → ATLAS ITK PIXEL (main), AIDAINNOVA (parallel) H8: PROTOV (main), GALORE (parasitic) → TOTEM (main), LHCB x2 (parallel), ST (parallel) 										
			Interven	tion Reques	st						
Yes / No	Duratio	on		Preferred da	ate/time						

SPS AWAKE						
Facility Coord	inator last w	eek Giovanni Z	Giovanni Zevi Della Porta			
Facility Coordinator this week		/eek -				
Facility Status						
Summary	 Main focus: installation of Density Step Plasma Source Whenever possible: laser and electron beam commissioning Laser commissioning (Monday, Wednesday, Friday): Moved translator on UV line to increase electron-laser delay Realigned UV line Realigned IR line Electron beam commissioning (Tuesday, Friday): Calibrated and tested orthogonal steering with new corrector. Reproducibility better than 20 µm, as long as momentum shifts during the day are accounted Position scans for Cherenkov Diffraction Radiation BPMs at 50-75 GHz and 25 140 CHz beard band 					
Issues	Patrol lost twice (emergency handle very sensitive)					
Plans	Installation and pulling optical fibers for Density Step Plasma Source. Continue commissioning the electron and laser beams whenever time allows.					
Foreseen beam stop						
Yes / No	Duration		date/time			

LHC						
Machine Coor	dinator last wee	k E. Bravin				
Machine Coor	dinator this wee	J. Wenninge	er			
Statistics						
Availability	81.4%		Stable Beam Ratio	61.9%		
Facility Status						
Summary	Week dedicated to luminosity production, around 6 fb-1 delivered in the last seven days, total production so far around 21 fb-1. One shift dedicated to the commissioning of the high beta* cycle (to 120m) on Thursday afternoon. There was also a long stop (~12h) on Wednesday due to a training quench in S81. Operation is now quite smooth. Still some problems with the injection of B1 that requires substantial scraping in the SPS (around 10%). A HW problem in the SPS scraper renders the cycle non reproducible with bad batches that cause losses in LHC and trigger beam dumps. A software interlock has been created to inhibit the injection in the LHC if the scraping in the SPS is outside tolerance. Losses at the end of the ramp from 4L1 and other losses (start of ramp, start of collisions) that were critical earlier in the run are now well below the dump thresholds. Recovery of problem in 4L1 is completed. Operating regularly with I_bunch between 1.55 and 1.6 E11. The background in ATLAS caused by the degraded vacuum in 4L1 has also recovered and is now back to the levels before the venting.					
Issues	Losses at injection of B1 requiring large scraping in the SPS. Unreliable movement of the SPS scrapers leads to badly scraped batches being injected in the LHC that trigger a dump due to losses in IR7. Intensity of 8b4e and 36b batches in an SPS train is often uneven leading to a large spread of the bunch by bunch luminosity, better checking/tuning in the injectors is needed. 12h stop due to training quench in S81. Few issues with QPS elements (crates, heaters etc.) requiring access. Two fills dumped by RF interlock of line 6.B2.					
Plans	Luminosity production until Tuesday afternoon, then MD1 block until TS1.					
Intervention Request						
Yes / No	Duration		Preferred date/time			

CLEAR					
Facility Coord	inator last week	P. Korysko			
Facility Coordinator this week		P. Korysko			
Facility Status					
Summary	Last week was be dedicated to two experiments: - Electro-Optical Spectral Decomposition (EOSD) studies for Bunch Length Measurement with CERN BI. - Beam Profiler Detector tests for the Laser Und XFEL Experiment (LUXE) with INFN Padova.				
Issues	No major issue.				
Plans	This week is dedicated to CLEAR Machine Development.				