

DE LA RECHERCHE À L'INDUSTRIE

cea



# Conceptual Design Review of R2D2

## 2

## - Magnetic Design and Preliminary Protection -

<https://indico.cern.ch/event/1003865/>



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08/03/2021

COIL version

STRUCTURE version

R2D2

4. 8. 15

MAGNET

CABLE version

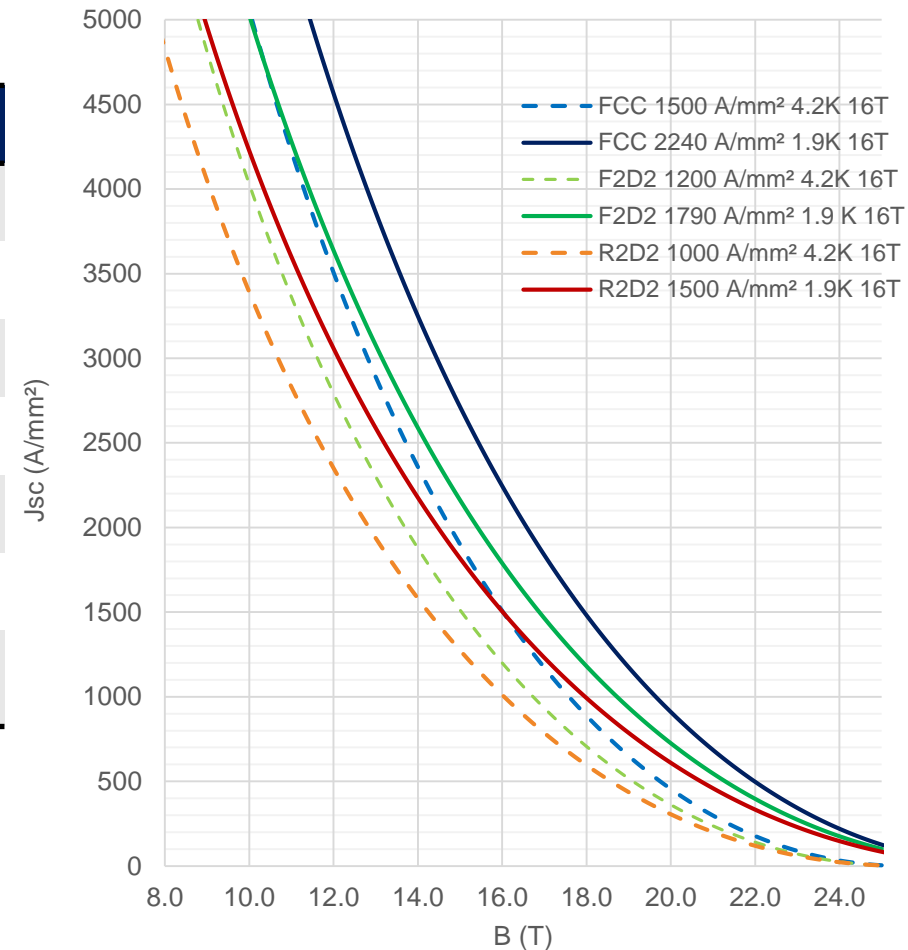
- V1 = FCC 1500 A/mm<sup>2</sup> @ 16 T 4.2 K
- V2/V3 = intermediary versions
- V4 = F2D2 1200 A/mm<sup>2</sup> @ 16 T 4.2 K
- V5 = mock-ups cables for tests
- V6 = F2D2 1000 A/mm<sup>2</sup> @ 16 T 4.2 K

See presentation 4

Expected Parameters	HF	LF
# strands	21	34
∅ strands	1.1 mm	0.7 mm
Pitch angle	16.5 deg	16.5 deg
Transposition pitch	85.0 mm	85.0 mm
Cu/Sc ratio	0.8	2
Insulation	0.15 mm	0.15 mm
Expected Dimensions (reacted & insulated)	2.36 x 13.04 mm	1.61 x 13.04 mm

Same geometric dimensions  
Different  $J_c$

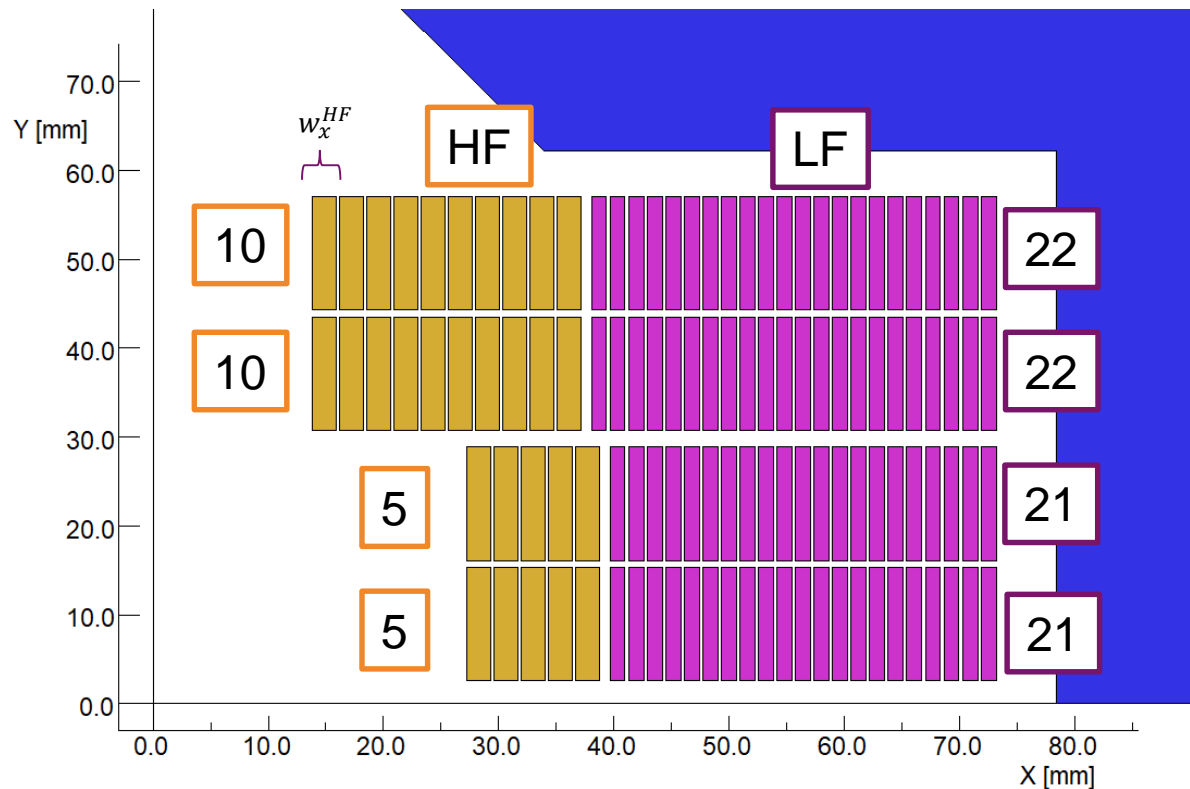
Expected Critical Current Density Curves



## COIL 4.8

- Bore radius = 25.0 mm
- Min post radius  $R_i = 13.69$  mm
- $R_i/w_x^{HF} = 6.9$  (ECC Specs)

# turns from ECC Block Dipole design

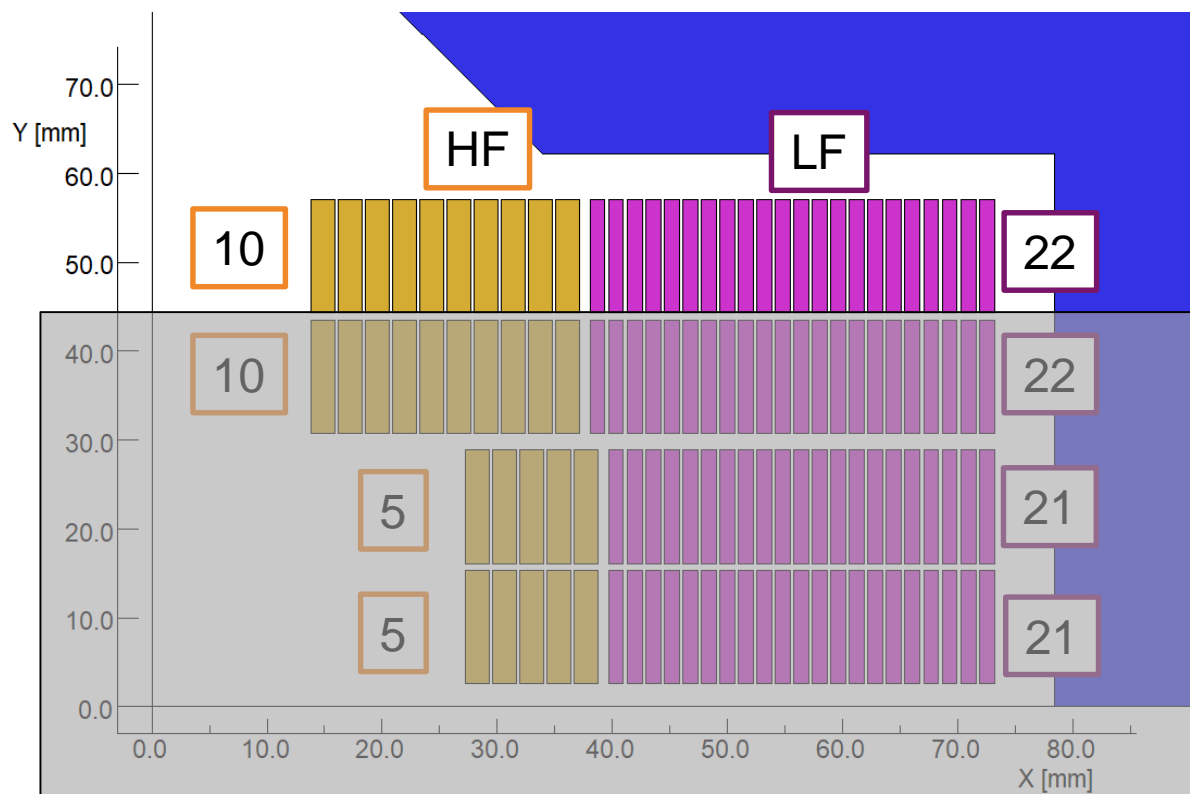


## GOAL

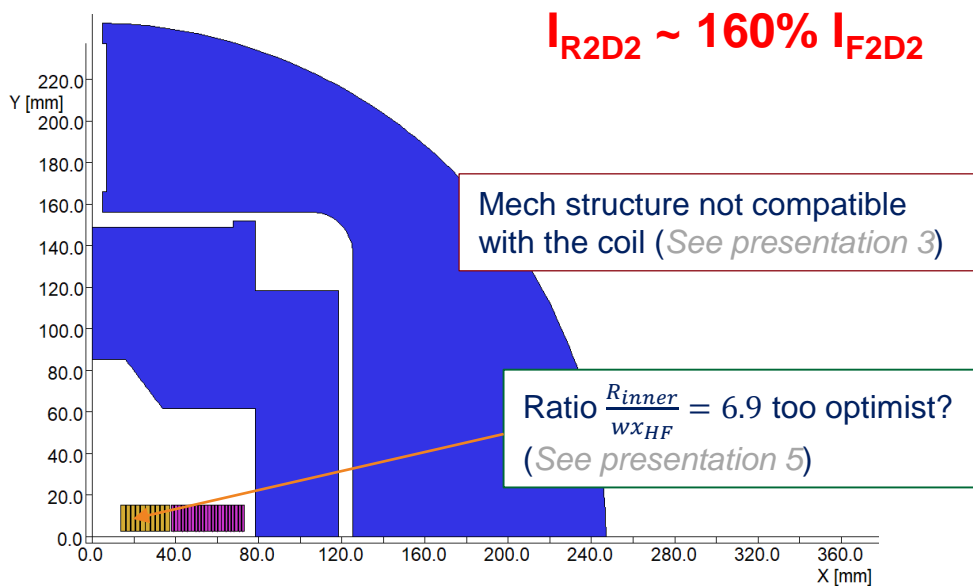
- Lower the risk
- Study the grading

## HOW (part 1)

- Racetrack single layer
- Coil 10HF 22LF
- Same F2D2 structure



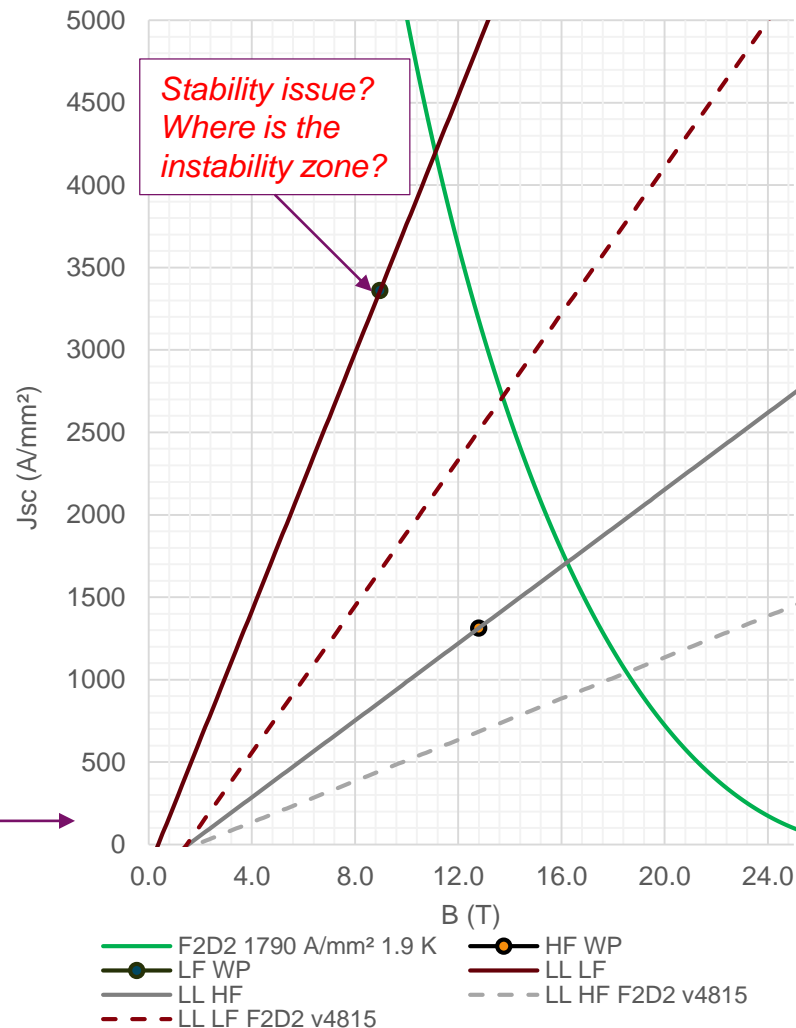
## Not optimized



V 4.8.15	Nominal @ 1.9 K 14 % LL margin
I	15917 A
LL margin HF / LF	22.4 % / 14.0 %
B @ (0,0)	11.46 T
B peak HF / LF	12.61 T / 9.77 T

Grading not optimized

Critical Current Density Curves and Load Lines  
R2D2 v4815 @ 1.9 K



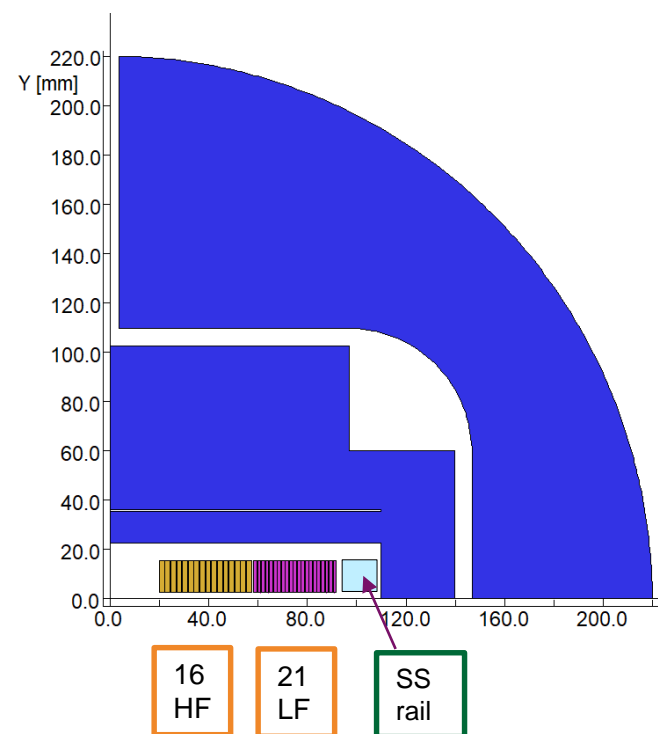
## Optimization Criteria 2D:

- A. Ratio  $\frac{R_{inner}}{W \times H_F} = 6.9 \rightarrow$  Ratio  $\frac{R_{inner}}{W \times H_F} = 10$
- B. **Instability (?) on the cables**  
 → 20% cable performance degradation to increase the RRR  $J_c = @1000A/mm^2$  4.2 K 16 T  
 → First tests @ 4.2 K and after 1.9 K
- C. LL margin = 14% too risky  
 → Optimized Grading @ 4.2 K LL margin = 20%
- D. **Max hotspot temperature ~ 350 K**  
 (See presentation on quench)
- E. Grading not optimized  
 → change of the coil pack
- F. **Dedicated Mechanical structure**  
 → iron adapted for the mechanics and not for field quality

Coil  
4.8 → 6.14

Structure  
15 → R2

- Smaller Yoke
- Smaller Y-Pad, X-Pad
- Rail in Iron → SS

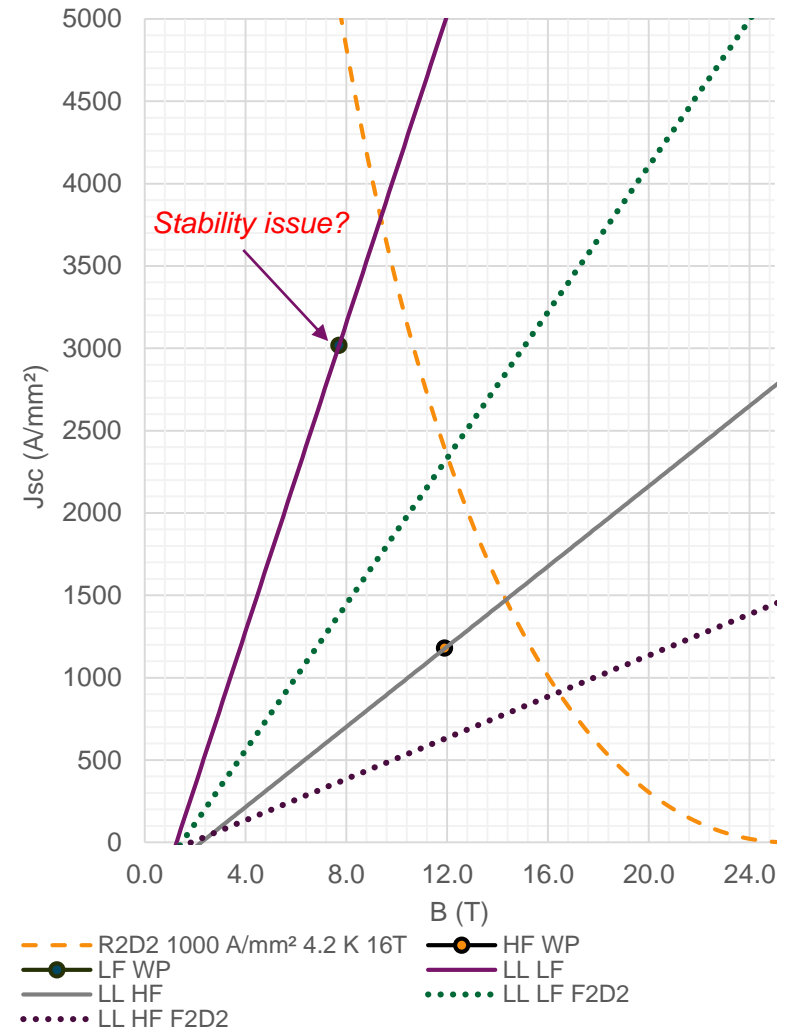


## R2D2 cable 1000 A/mm<sup>2</sup> @ 16T 4.2 K FCC Fit

	Nominal	SS
I	13772 A	17215 A
LL margin HF / LF	20.0% / 20.45%	0.0 % / 0.72%
B @ (0,0)	10.42 T	12.46 T
B peak HF	11.82 T	14.27 T
B peak LF	7.68 T	9.49 T
Energy density $\epsilon_{4.2K}$	474 KJ/m	725 KJ/m
Energy mass density	15.9 KJ/kg	23.8 KJ/kg
Inductance	4.79 mH	4.55 mH
$J_{Cu}$ HF / LF	1472 / 1508 A/mm <sup>2</sup>	1853 / 1886 A/mm <sup>2</sup>
Fx HF / LF	1698 / 112 kN/m	2497 / 61 kN/m
Fy HF / LF	-469 / -752 kN/m	-744 / -1101 kN/m
E/L HF / LF	41 / 77 kJ/m	61 / 114 kJ/m

Consequences due to  $J_{Cu}$  shown after Lorentz Forces impact in presentation 3

### Critical Current Density Curves and Load Lines R2D2 v614R2

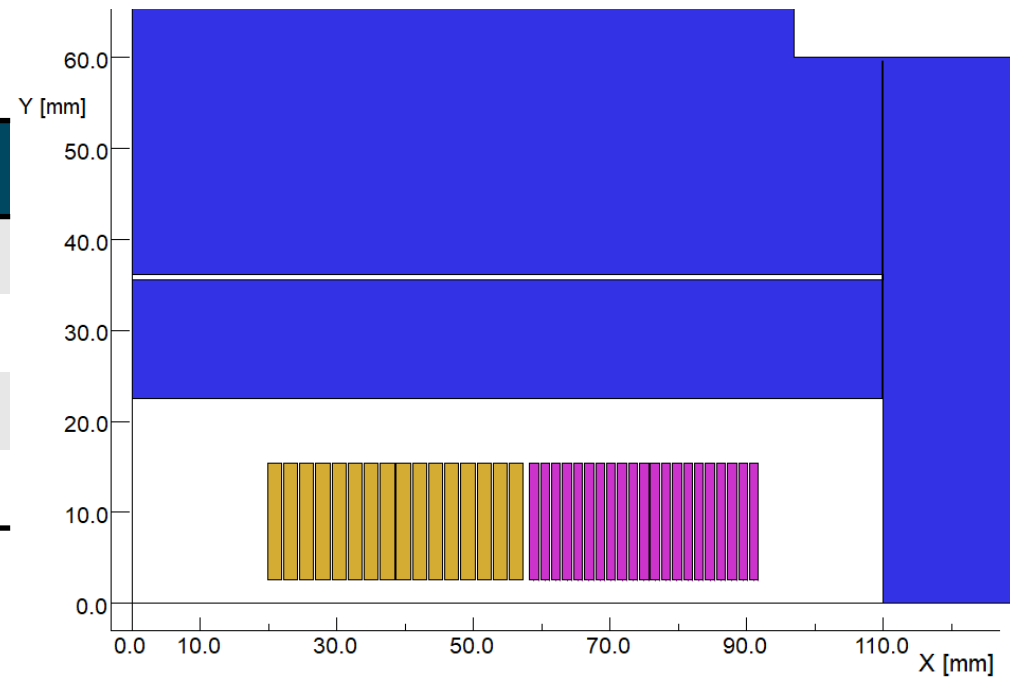




## Grading optimization

Coil pack dimensions	R2D2 4.8.15 (mm)	R2D2 6.14.R2 (mm)
HF	26.58 X 13.04	37.76 X 13.04
LF	35.42 X 13.04	33.81 X 13.04
TOT	59.62 X 13.04	72.17 X 13.04
$R_{in}$	13.69	19.69

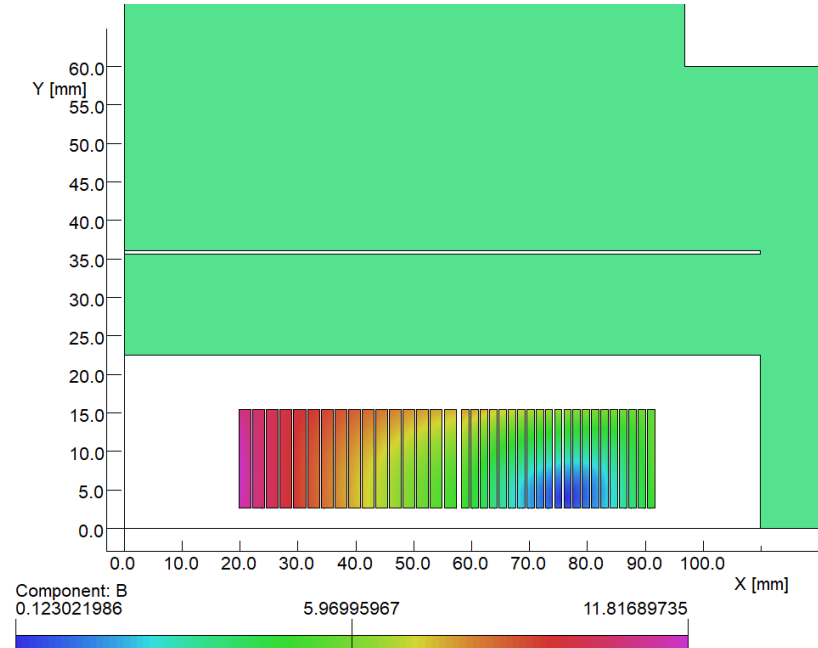
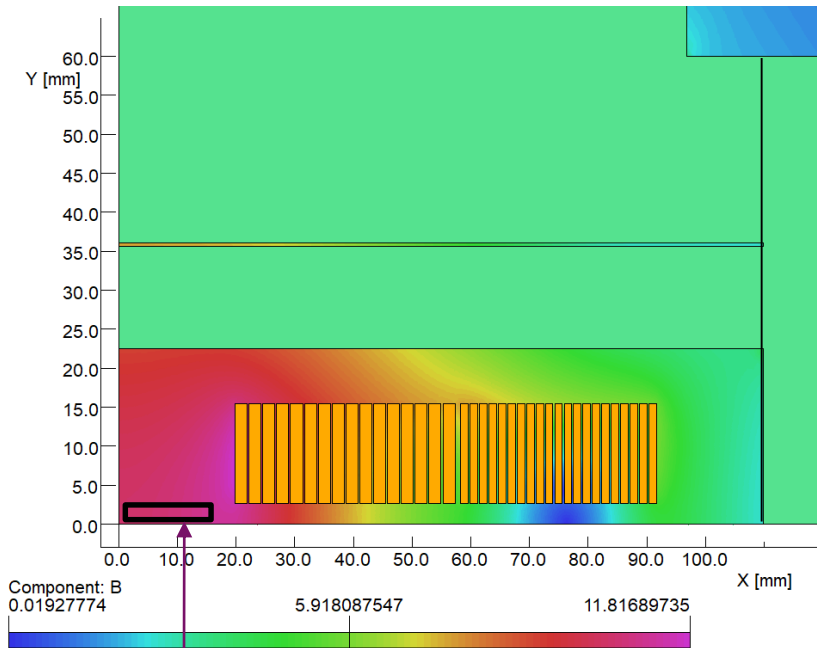
*Dimensions for the insulated reacted cables*



**16 HF      21 LF**

$\Delta y_{midplane} = 2.5 \text{ mm}$

Operative temperature = 4.2 K



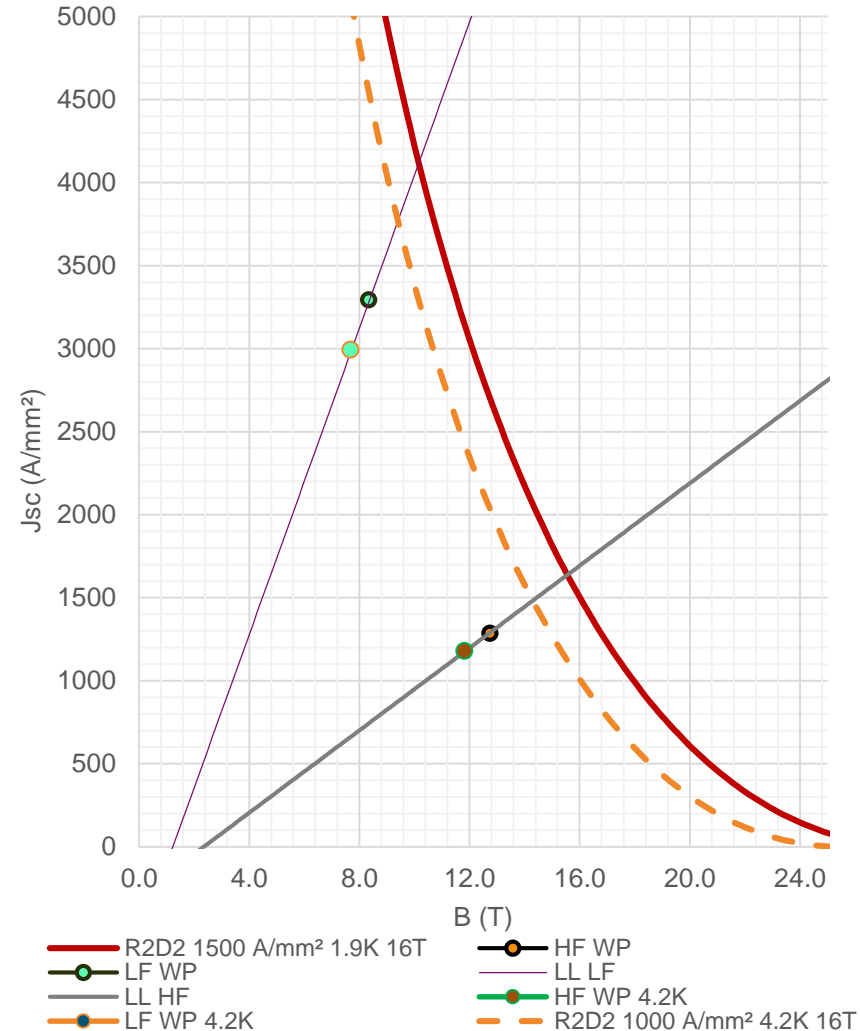
Accessible area for measurements (~30 X 5 mm) → B = 10.42 T

## R2D2 cable 1489 A/mm<sup>2</sup> @ 16T 1.9 K FCC Fit

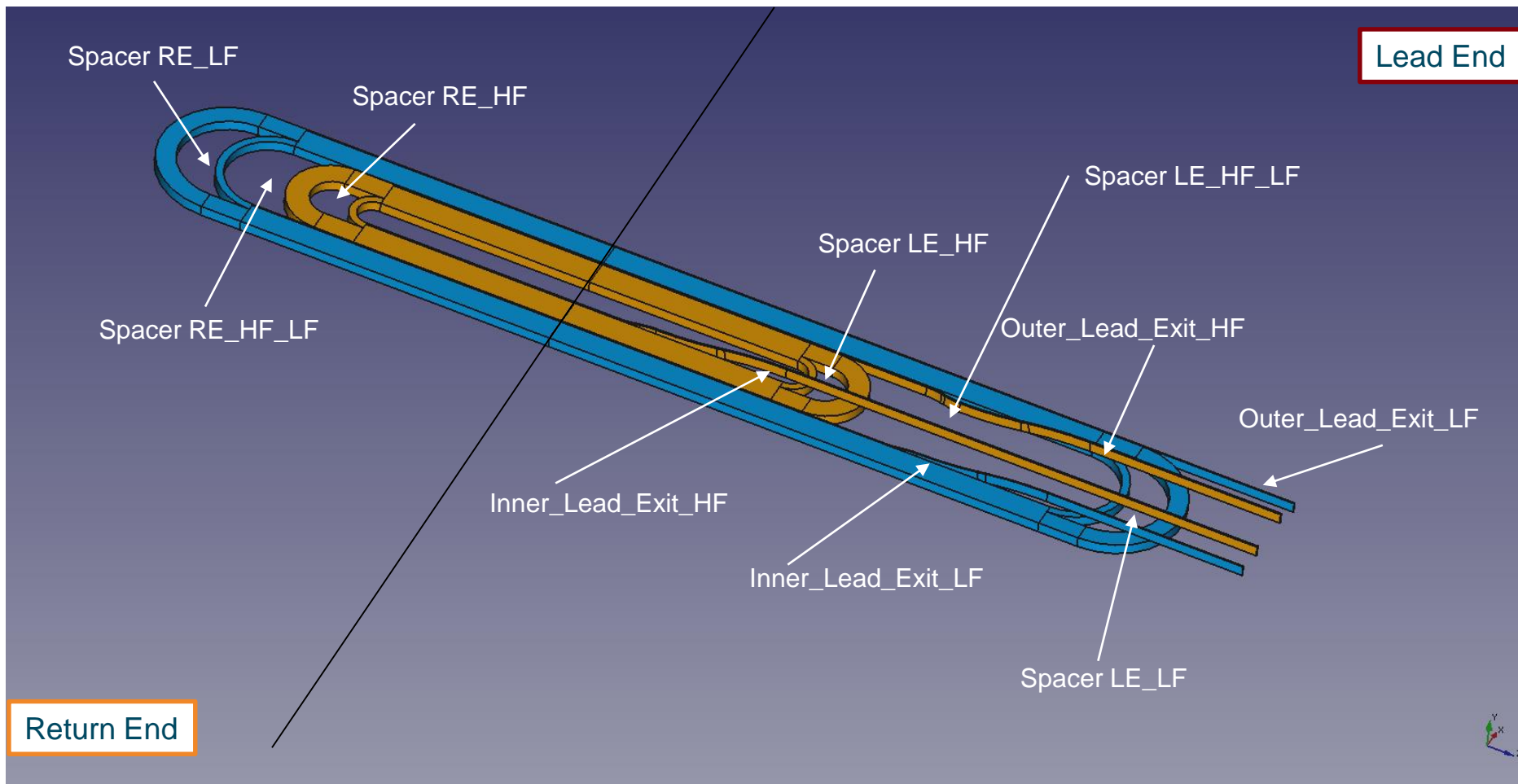
	Nominal	SS
I	15055 A	18819 A
LL margin HF / LF	20.9% / 20.0%	0.9 % / 0.0%
B @ (0,0)	11.15 T	13.29 T
B peak HF	12.69 T	15.23 T
B peak LF	8.32 T	10.21 T
Energy density $\varepsilon_{1.9K}$	553 KJ/m	818 KJ/m
Energy mass density	18.43 KJ/kg	27.25 KJ/kg
Inductance	4.69 mH	4.32 mH
$J_{Cu}$ HF / LF	1627 / 1667 A/mm <sup>2</sup>	2034 / 2084 A/mm <sup>2</sup>
F <sub>x</sub> HF / LF	1978 / 97 kN/m	2920 / 25 kN/m
F <sub>y</sub> HF / LF	-683 / -1101 kN/m	-894 / -1447 kN/m
E/L HF / LF	56 / 106 kJ/m	71 / 133 kJ/m

Consequences due to  $J_{Cu}$  shown after Lorentz Forces impact in presentation 3

Critical Current Density Curves and Load Lines R2D2



## Same geometry implemented in OPERA



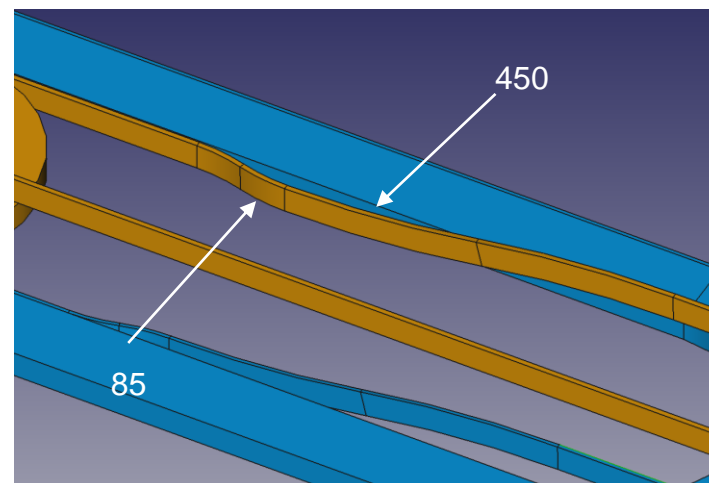
## Optimization Criteria 3D:

- A.  $B_{\text{peak}}$  on the straight length for HF and LF
- B. Total length = 1300 mm + 200 mm exit leads
- C. Turns distributions in spacers must minimize the  $B_{\text{peak}}$
- D. Iron is adapted to minimize  $B_{\text{peak}}$  in the exit leads

## Radii

- Hard-way (validated) = 450 mm  
(See presentation 5)
- Easy-way leads = 85 mm  
(Fresca 2 value)

*Conservative, but it is a delicate zone*

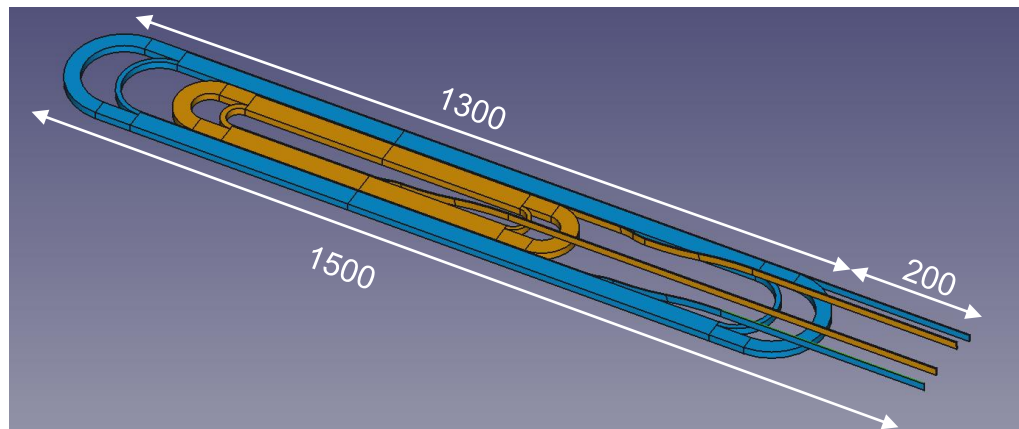


## Oven homogeneous length:

- $-2\text{ K} \leq \Delta T \leq 2\text{ K} \rightarrow 1500\text{ mm}$  by specs

## R2D2 length:

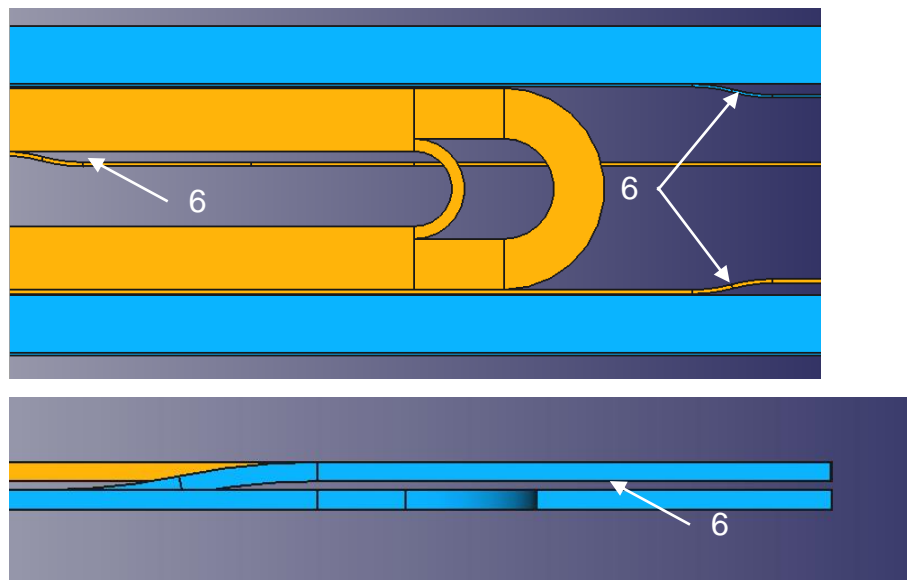
- 1300 mm head to head
- 1500 mm in total (200 mm or more for the  $\text{Nb}_3\text{Sn}$  exit leads)

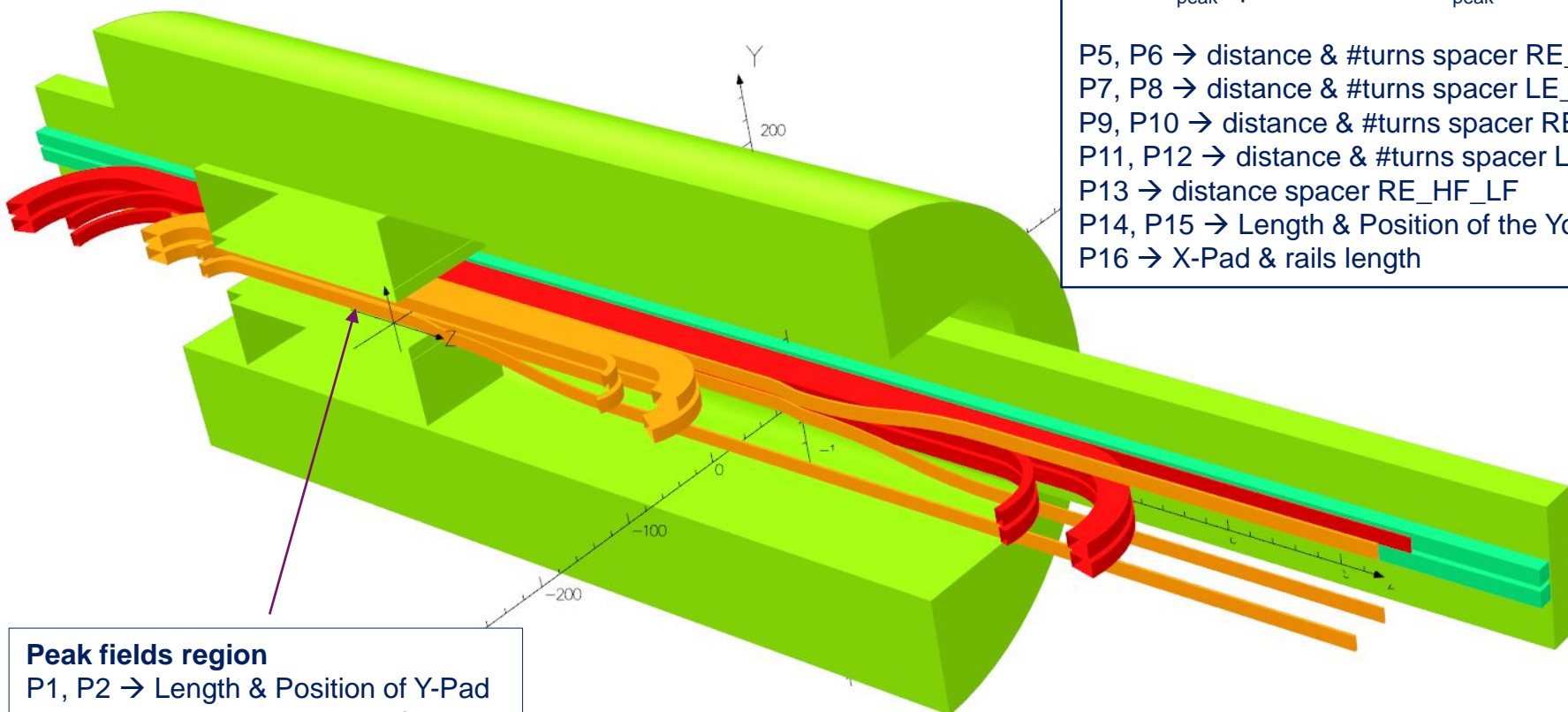


## Exit Leads:

- Chicane separation from coils = 6 mm (for insulation and mechanics)
- Exit leads separation from coils = 6 mm (for insulation & instrumentation, same value as Y-Filler)

Exit leads lengths are fixed by those parameters + radii





### Peak fields region

P1, P2 → Length & Position of Y-Pad  
 P3, P4 → Length & Position of Y-Filler  
 C1 = Largest possible zone

### Spacers fields

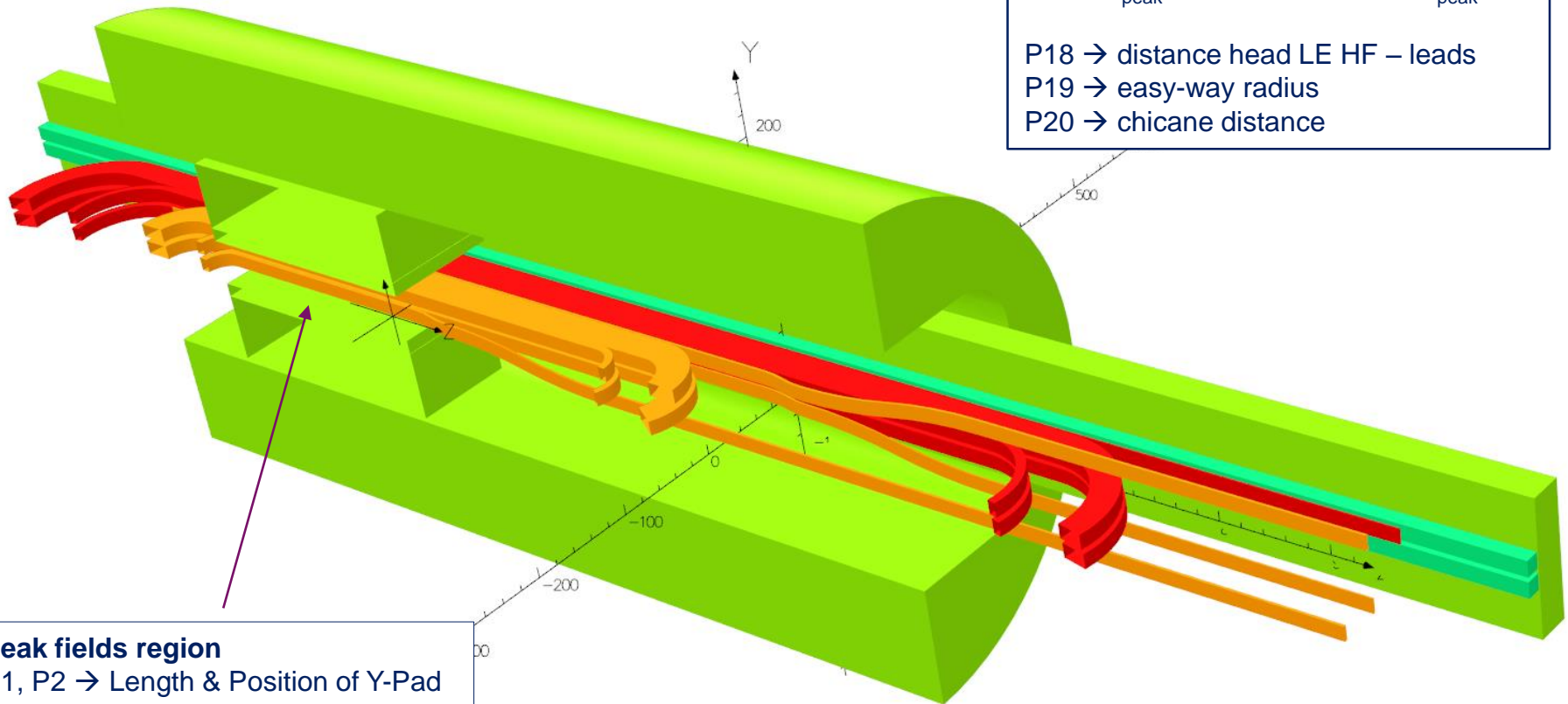
C2 →  $B_{\text{peak}}$  spacer RE\_HF <  $B_{\text{peak}}$  HF  
 C3 →  $B_{\text{peak}}$  spacer LE\_HF <  $B_{\text{peak}}$  HF  
 C4 →  $B_{\text{peak}}$  spacer RE\_LF <  $B_{\text{peak}}$  LF  
 C5 →  $B_{\text{peak}}$  spacer LE\_LF <  $B_{\text{peak}}$  LF

P5, P6 → distance & #turns spacer RE\_HF  
 P7, P8 → distance & #turns spacer LE\_HF  
 P9, P10 → distance & #turns spacer RE\_LF  
 P11, P12 → distance & #turns spacer LE\_LF  
 P13 → distance spacer RE\_HF\_LF  
 P14, P15 → Length & Position of the Yoke  
 P16 → X-Pad & rails length

### Lead exit fields

C6 →  $B_{peak}$  inner lead exit HF <  $B_{peak}$  HF  
 C7 →  $B_{peak}$  outer lead exit HF <  $B_{peak}$  HF  
 C8 →  $B_{peak}$  inner lead exit LF <  $B_{peak}$  LF  
 C9 →  $B_{peak}$  outer lead exit LF <  $B_{peak}$  LF

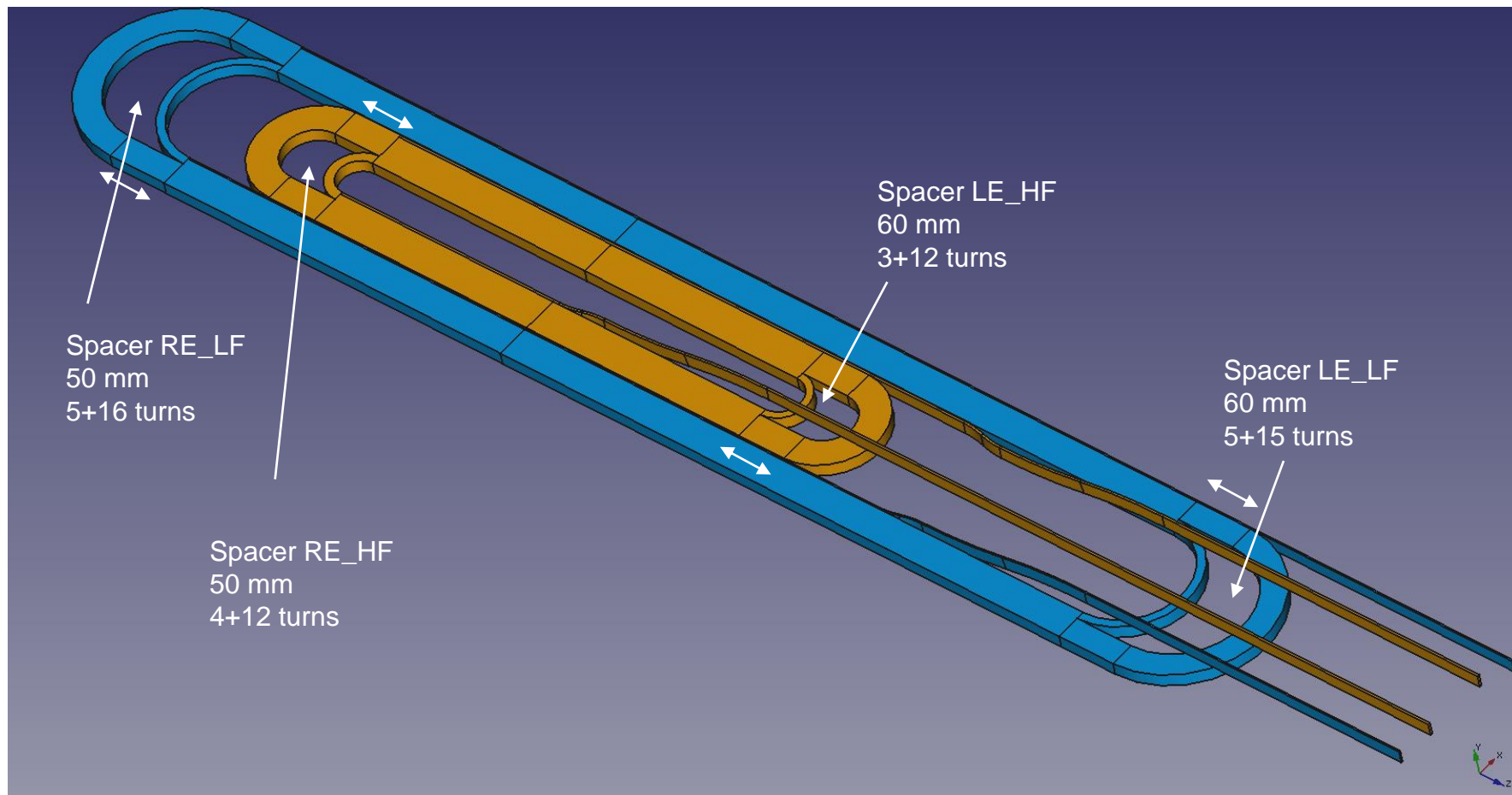
P18 → distance head LE HF – leads  
 P19 → easy-way radius  
 P20 → chicane distance

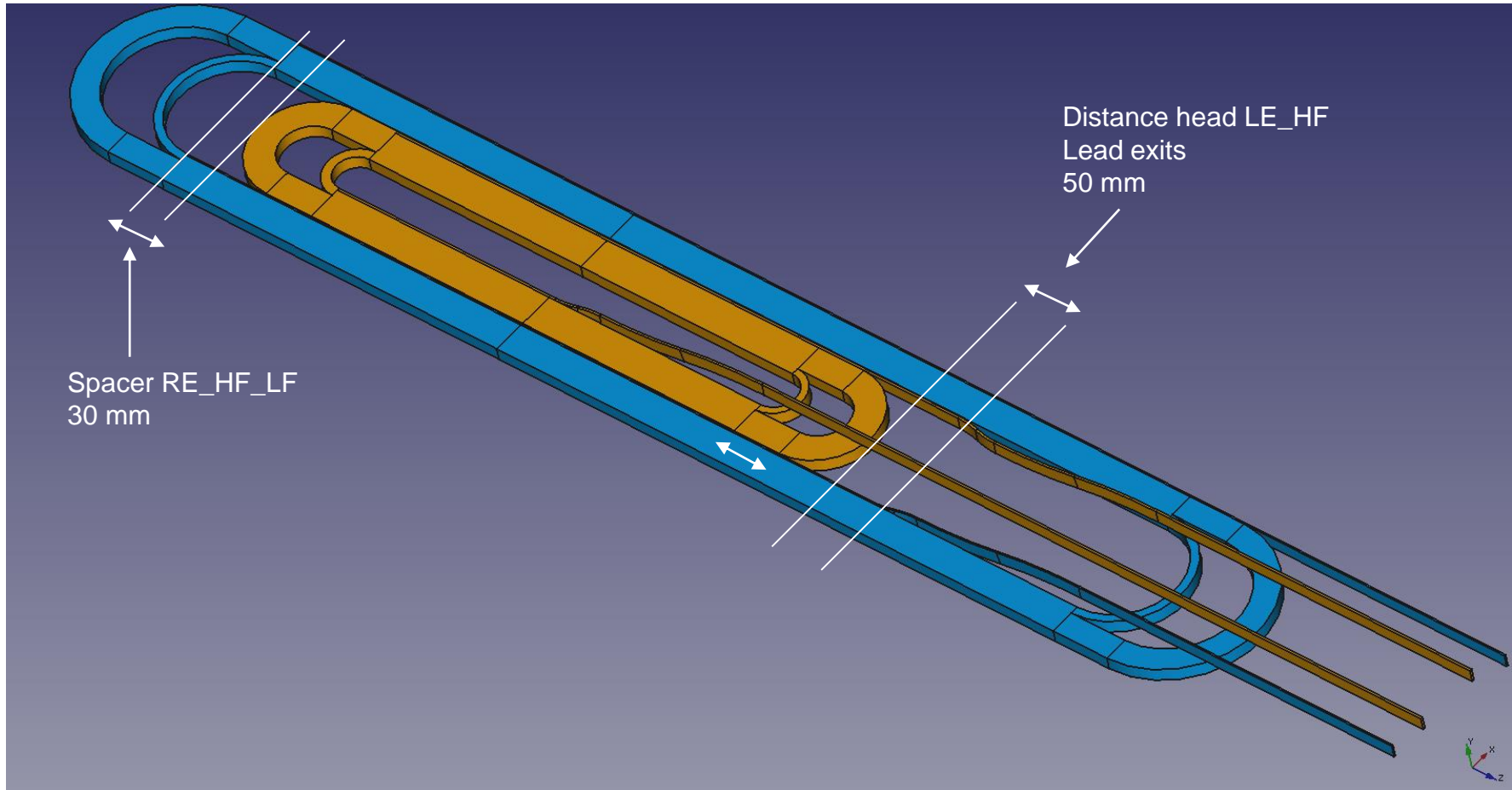


### Peak fields region

P1, P2 → Length & Position of Y-Pad  
 P3, P4 → Length & Position of Y-Filler  
 C1 = Largest possible zone



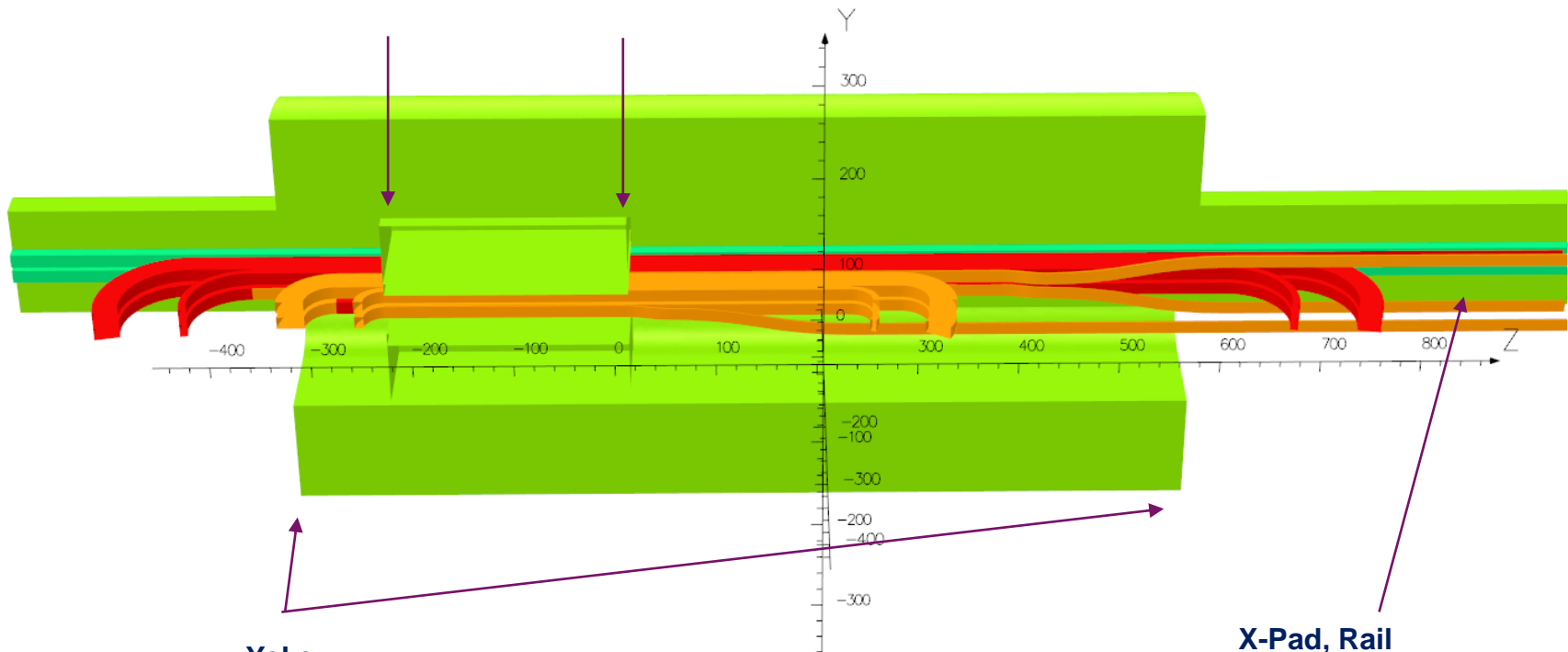




### Y-Pad, Filler

Z- = +10 mm from head RE\_HF

Z+ = beginning of the chicane inner exit lead HF



### Yoke

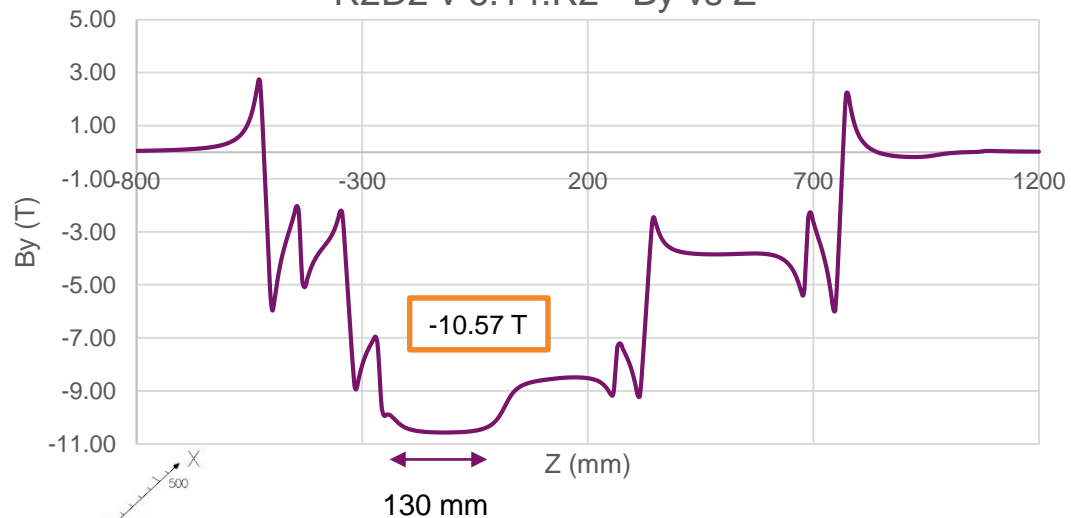
Z- = end of head RE\_HF

Z+ = -100 mm beginning of the head LE\_LF

### X-Pad, Rail

No influence → length to be decided according to assembly convenience

### R2D2 v 6.14.R2 - By vs Z



4/juin/2020 09:16:14

Surface contours: B

1.184934E+01

1.000000E+01

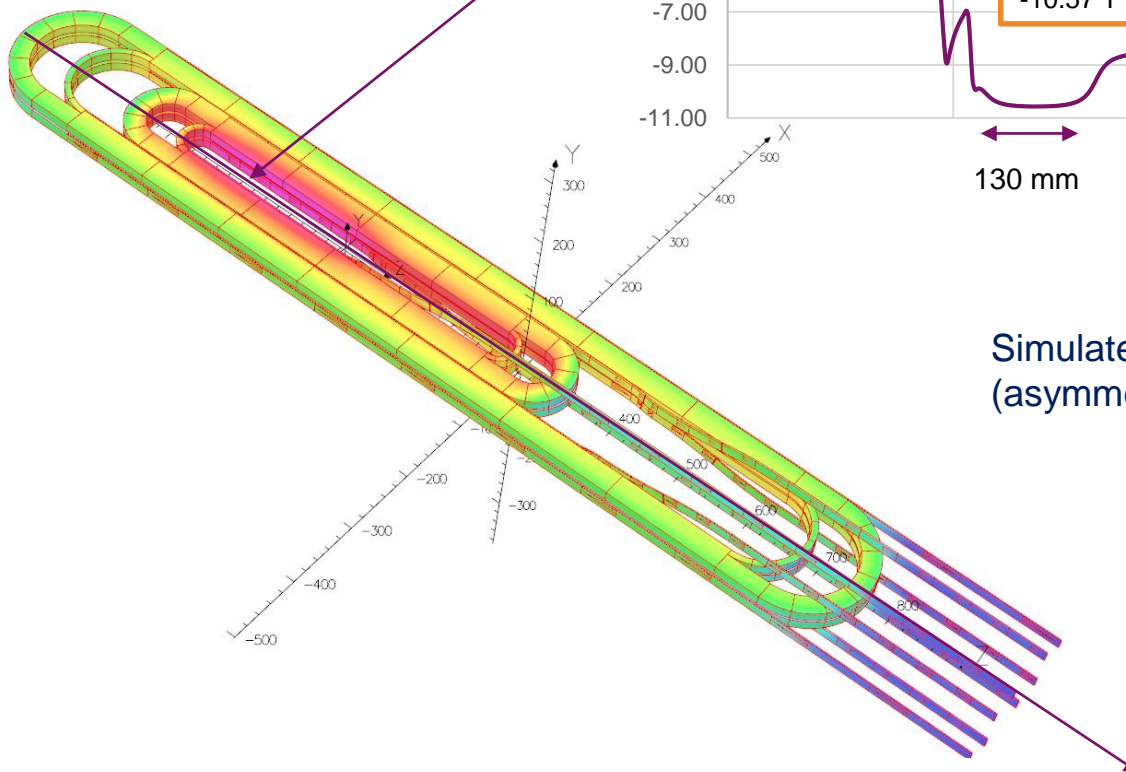
8.000000E+00

6.000000E+00

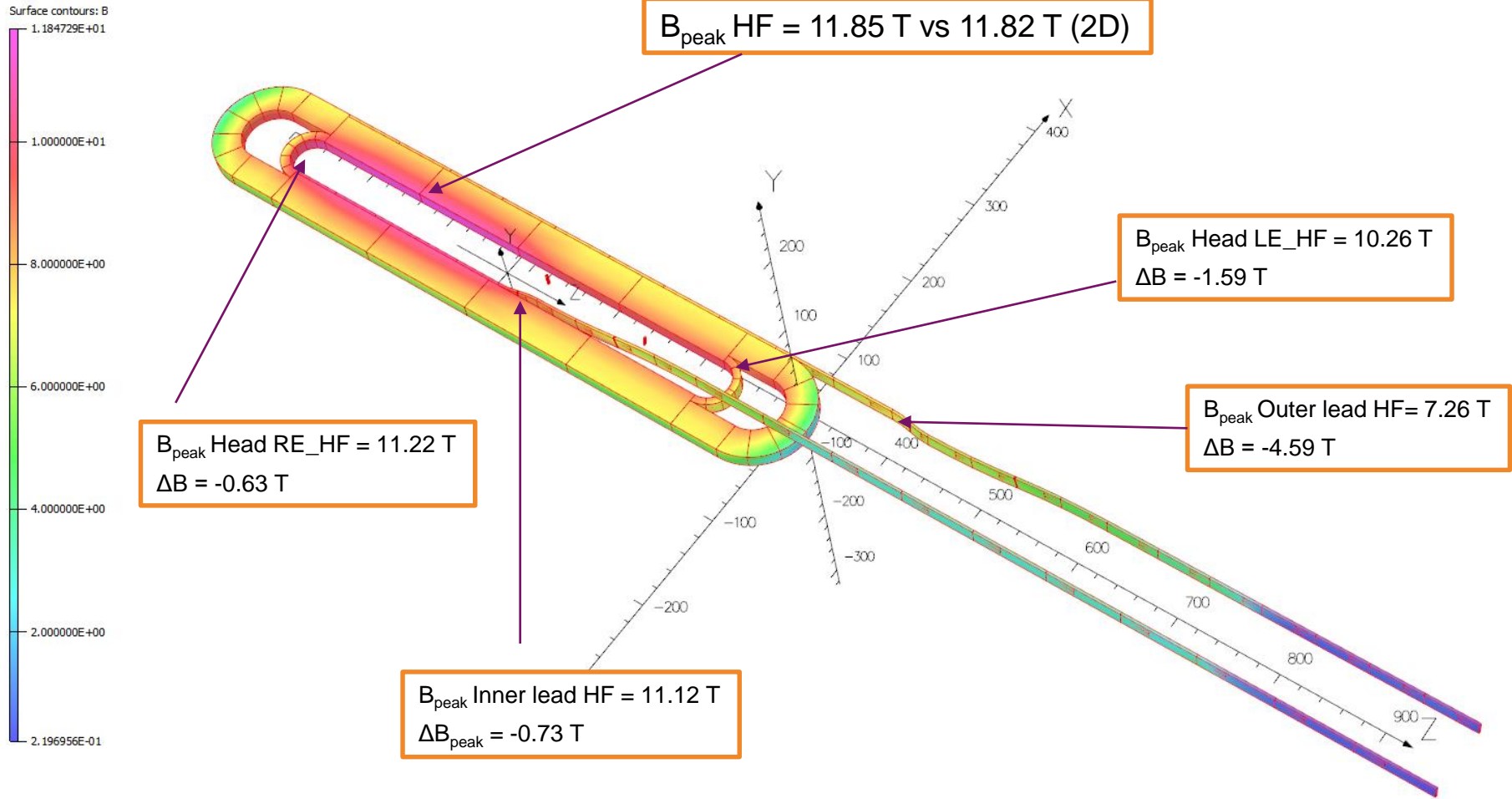
4.000000E+00

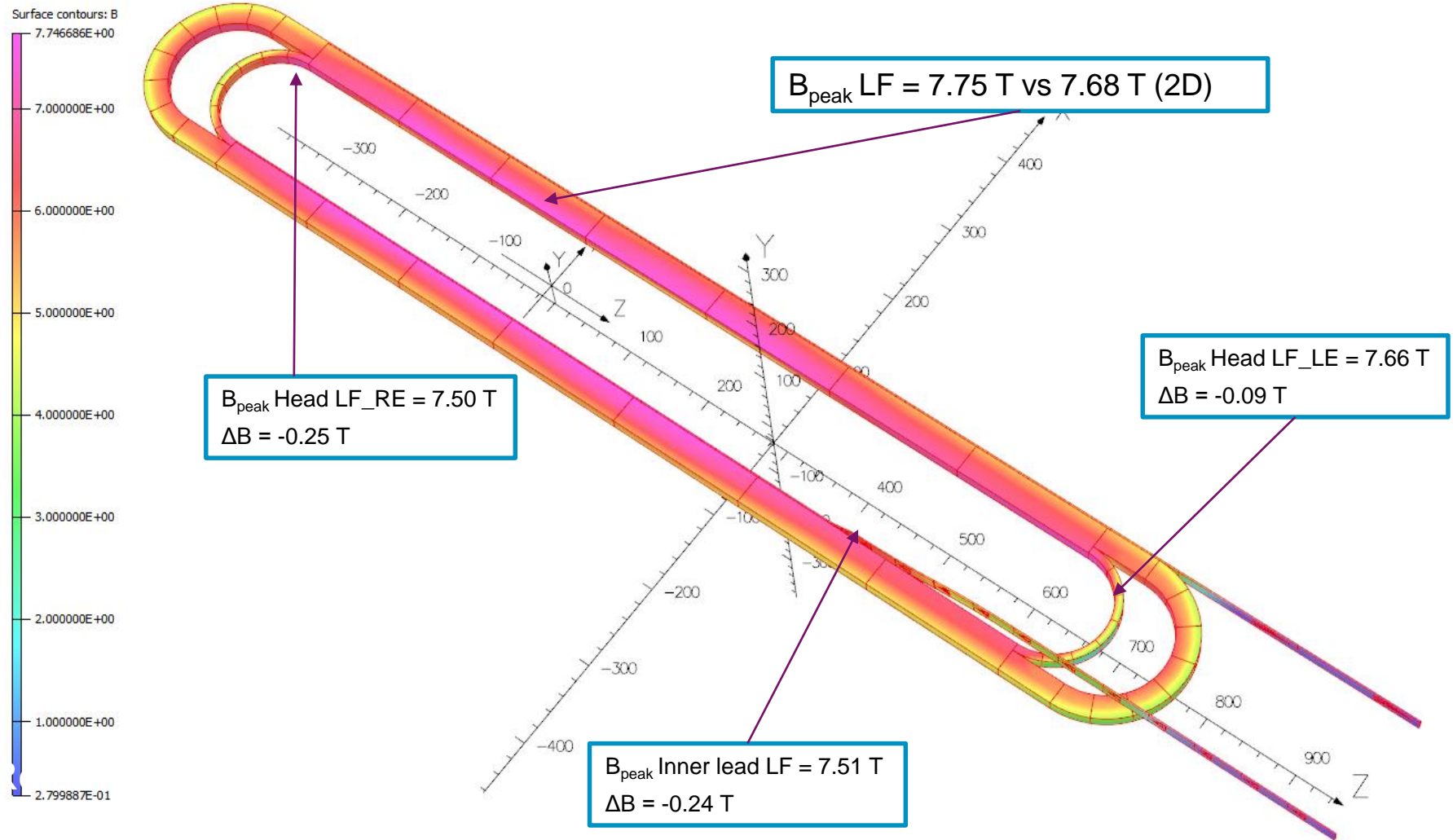
2.000000E+00

2.261804E-01



Simulated considering both poles  
(asymmetric due to the exit leads)



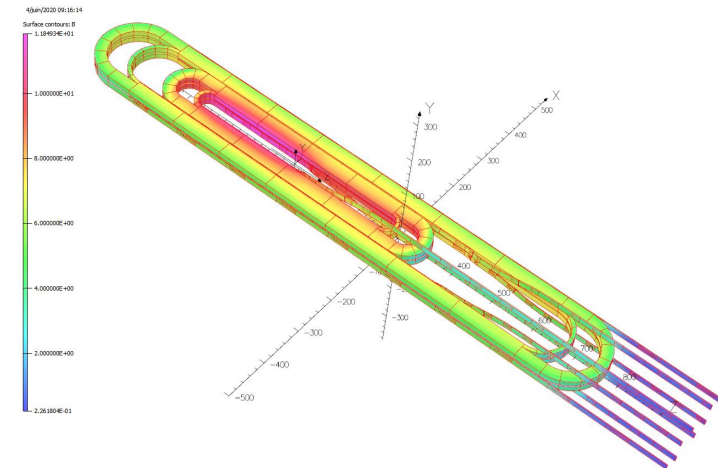


## R2D2 GOALS:

- Demonstrate the grading with the cable geometries forecast for FCC
- Validate the conductors behaviour especially at high current
- Validate the quench behaviour in critical condition
- Possible to reach  $\sim 10.5$  T on the main axis

## SMALL MAGNET, BUT NOT AN EASY ONE:

- Small margins on the LF sub-coil due to grading
- Instability issue may arise (conductors characterization needed)
- Exit-leads are complex, require space and play a main role in the magnet performance
- Very high current  $\rightarrow$  **protection must be mastered and it drives the performances of the magnet**



Criteria	F2D2	R2D2
Max Hot Spot Temperature	350 K	350 K
Max Voltage btw layers	1200 V	1000 V
Max Voltage to ground	1200 V	1000 V
Max quench detection delay	20 ms	20 ms
Max quench protection delay	20 ms	20 ms
Detection voltage	10 mV	10 mV
Protection Circuit 1st Option	CLIQ+Heaters	CLIQ+Heaters+ Rdump
Protection Circuit 2nd Option	Heaters	CLIQ+Heaters+ Rdump
Max Thermal Stress allowed	Same as MECH	Same as MECH

The conservative approach adopted for R2D2 is maintained also for protection

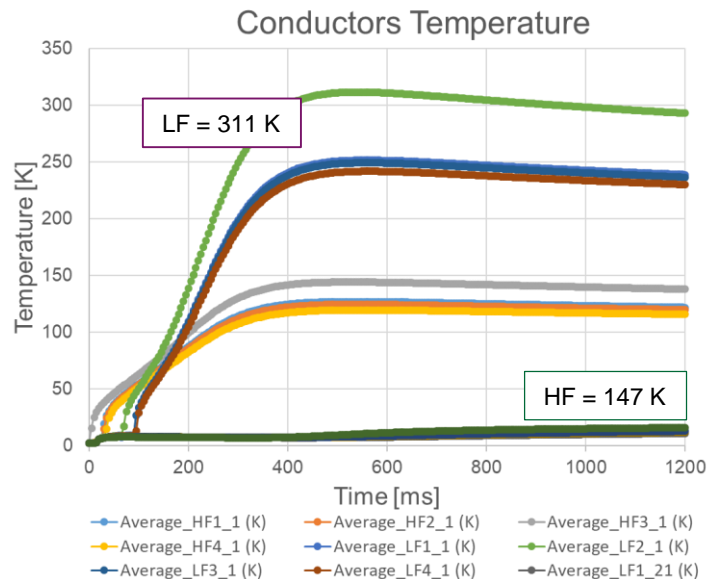


$I_{R2D2} \sim 150\% I_{F2D2} \rightarrow$  protection has a key role in designing

How to rapidly evaluate the impact of protection on the design?  
With the spreadsheet developed for ECC by T. Salmi, with the dump resistance option

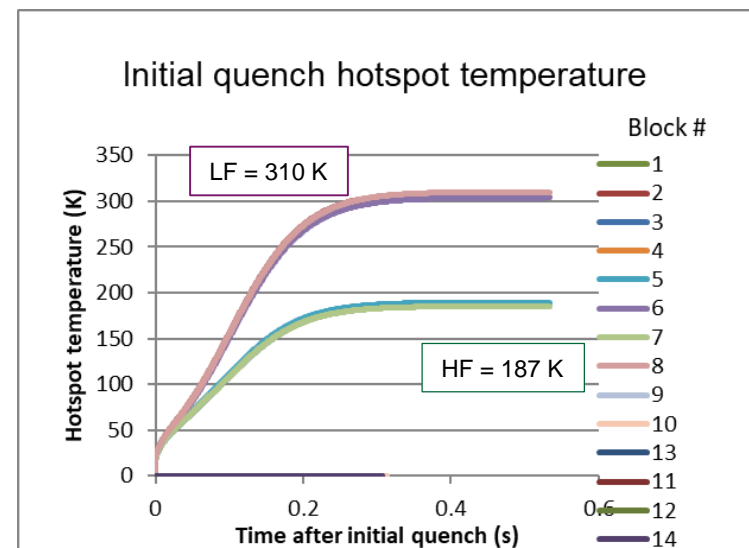
## F2D2

2.5D COMSOL Simulation



The contribution of dimensionality (*Wilson – Superconducting magnets*) and geometry on the hot-spots can be seen as if there is a  $R_{dump} = \frac{1000 V}{I}$  in the spreadsheet

$\Delta T_{LF} \sim 0 \text{ K}$   
 $\Delta T_{HF} \sim 40 \text{ K}$

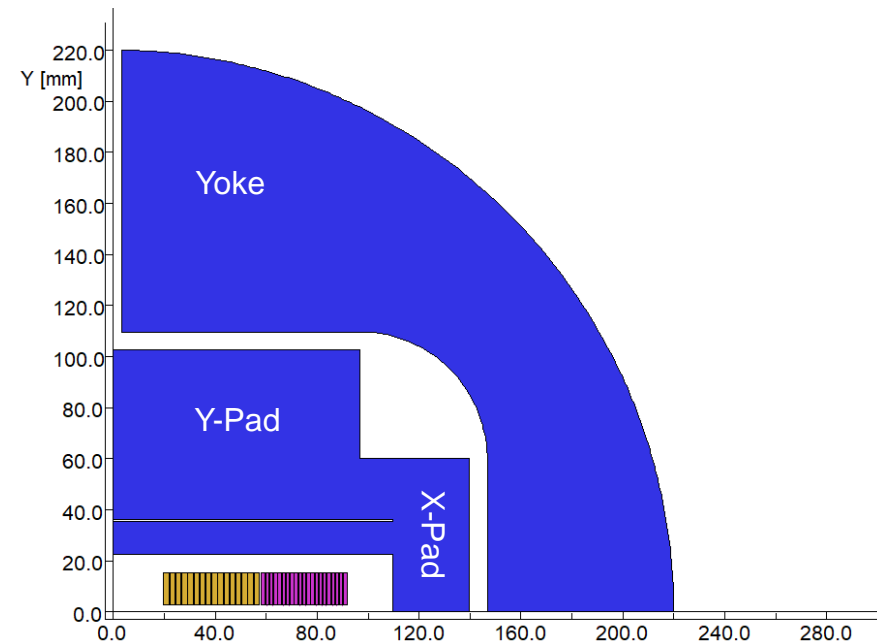


## One of the criteria in the magnetic design

**Max hotspot temperature ~ 350 K**

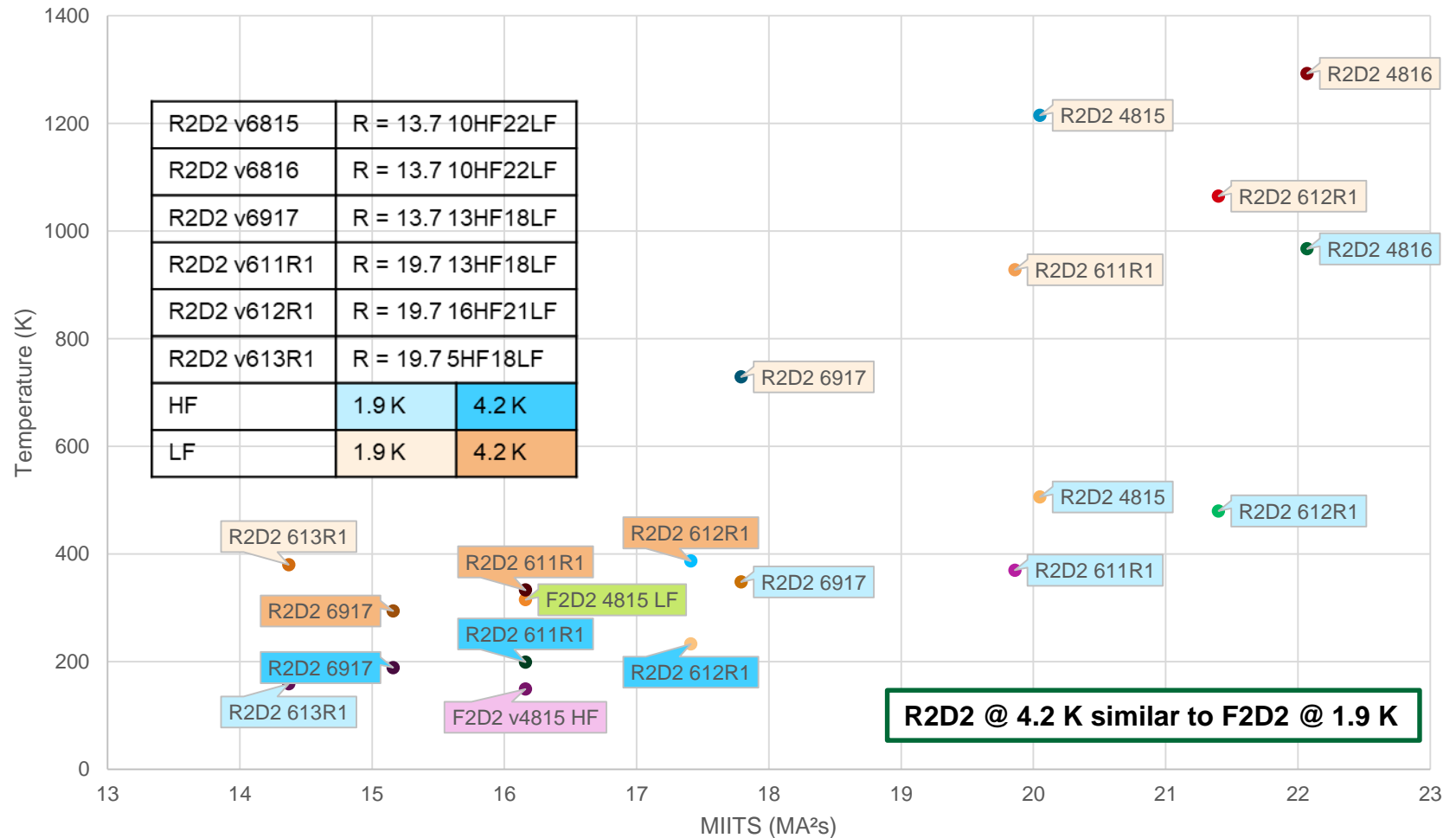
### Hypothesis:

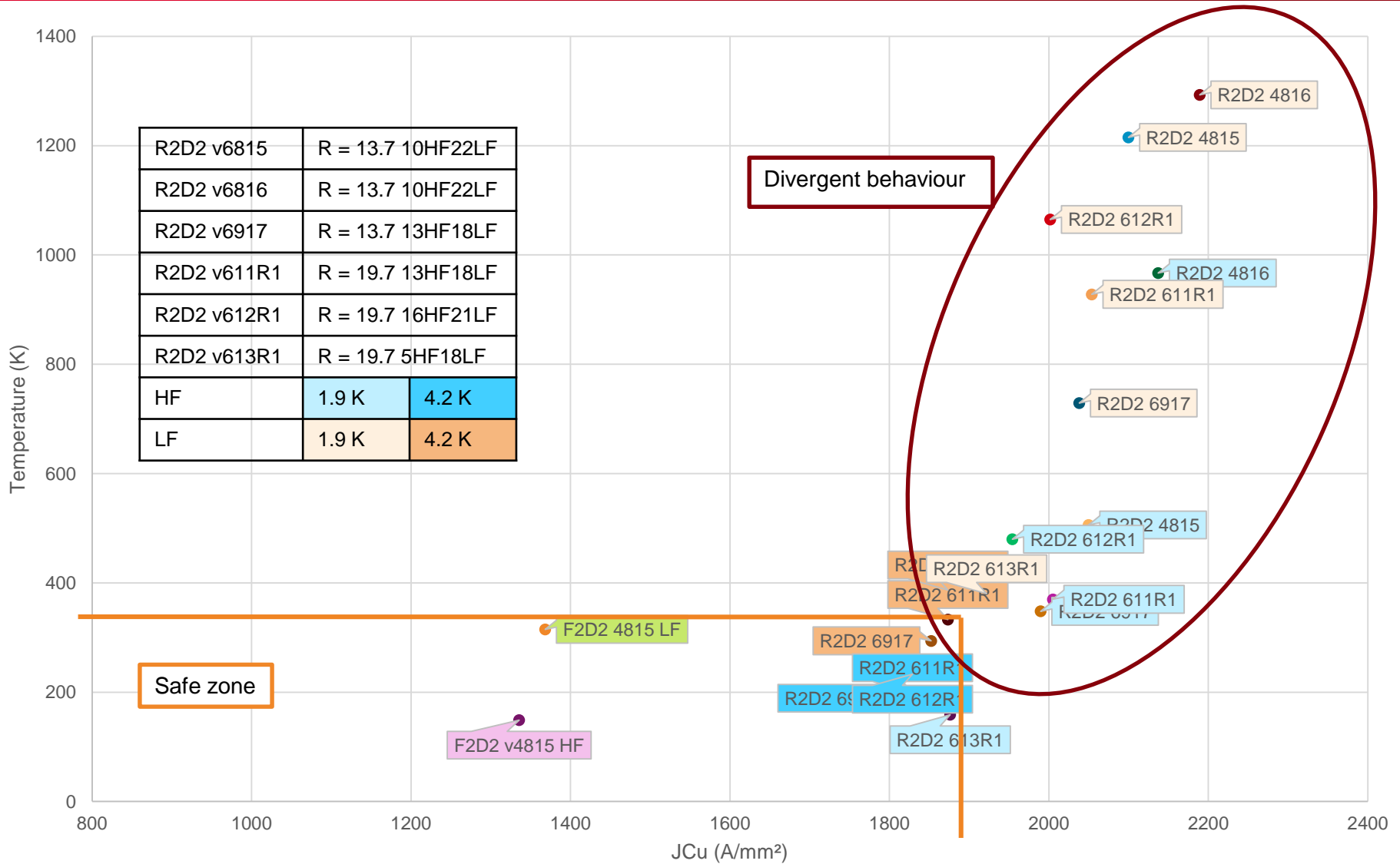
- Adiabatic Regime
- Every coil has a quench heater
- No quenchback
- $R_{dump} = 1000 \text{ V} / I_0$
- No Differential inductance
- Magnetoresistivity
- Detection delay = 20 ms
- Heater activation delay = 20 ms



**Approximative evaluation, but it can give a direction in the design**

The hot spot criteria has been used from v4.8.15 to v6.13.R1 to understand the best performance zone





	Nominal	SS	Ultimate WP
$I_0$	13772 A	17215 A	16500 A
LL margin HF / LF	20.0% / 20.45%	0.0 % / 0.72%	4.15 % / 4.50 %
<b>B @ (0,0)</b>	<b>10.42 T</b>	<b>12.46 T</b>	<b>11.98 T</b>
B peak HF	11.82 T	14.27 T	13.67 T
B peak LF	7.68 T	9.49 T	9.05 T
Energy density $\varepsilon_{4.2K}$	474 KJ/m	725 KJ/m	649 KJ/m
Energy mass density	15.9 KJ/kg	23.8 KJ/kg	21.3 KJ/kg
Magnetic length	785 mm	785 mm	785 mm
Inductance @ $I_0$	4.79 mH	4.55 mH	4.63 mH
Fx HF / LF	1698 / 112 kN/m	2497 / 61 kN/m	2321 / 74 kN/m
Fy HF / LF	-469 / -752 kN/m	-744 / -1101 kN/m	-683 / 1101 kN/m
E/L HF / LF	41 / 77 kJ/m	61 / 114 kJ/m	56 / 106 kJ/m
$J_{Cu}$ HF / LF	1472 / 1508 A/mm <sup>2</sup>	1853 / 1886 A/mm <sup>2</sup>	1783 / 1827 A/mm <sup>2</sup>
Hotspot HF / LF	<b>104 K / 141 K</b>	<b>260 K / 450 K</b>	<b>210 / 350 K</b>

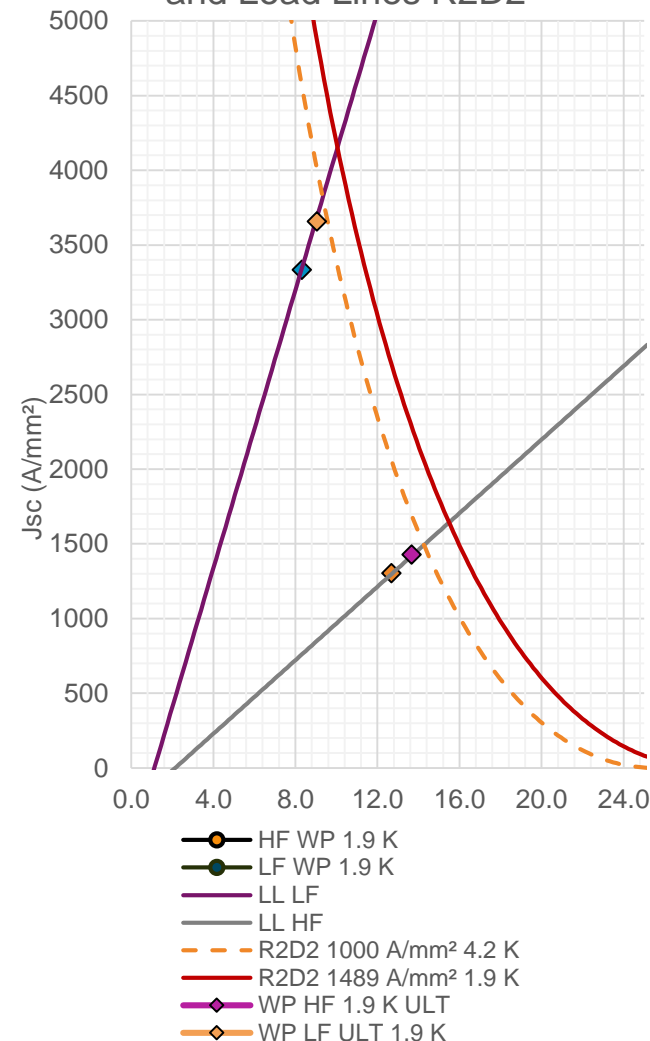
**The Ultimate Working Point is the one where the magnet can operate safely**

	Nominal	SS	Ultimate WP
I	15055 A	18819 A	16500 A
LL margin HF / LF	20.9% / 20.0%	0.9 % / 0.0%	12.85 % / 11.3 %
<b>B @ (0,0)</b>	<b>11.15 T</b>	<b>13.29 T</b>	<b>11.98 T</b>
B peak HF	12.69 T	15.23 T	13.67 T
B peak LF	8.32 T	10.21 T	9.05 T
Energy density	553 KJ/m	818 KJ/m	649 KJ/m
Magnetic length	785 mm	785 mm	785 mm
Fx HF / LF (kN/m)	1978 / 97	2920 / 25	2321 / 74
Fy HF / LF (kN/m)	-683 / -1101	-894 / -1447	-683 / 1101
E/L HF / LF (kJ/m)	56 / 106	71 / 133	56 / 106
Inductance	4.69 mH	4.32 mH	4.63 mH
J <sub>cu</sub> HF / LF (A/mm <sup>2</sup> )	1627 / 1667	2034 / 2084	1827 / 1783
Hotspot HF / LF	<b>135 K / 203 K</b>	<b>580 K / 1192 K</b>	<b>233 K / 350 K</b>

**Not possible to go to SS**

Lorentz Forces impact in presentation 3

Critical Current Density Curves and Load Lines R2D2



## Protection is the main issue for R2D2 due to the high current density in the copper

- Similar MIITS of F2D2 if it operates at 4.2 K
- It seems not possible to operate at SS 1.9 K
- Detailed simulations with COMSOL are ongoing to understand better its behaviour

## R2D2 NEW GOAL : being a magnet to test

- The quench behaviour in simple graded coils and the impact of the departing point
- The quench in very different conditions without putting at risk the magnet
- Push-up the limits in high-current
- Test the technologies (heaters, CLIQ, ...) and especially their response rapidity (20 ms) towards FCC goals
- Collaboration with Tampere University started

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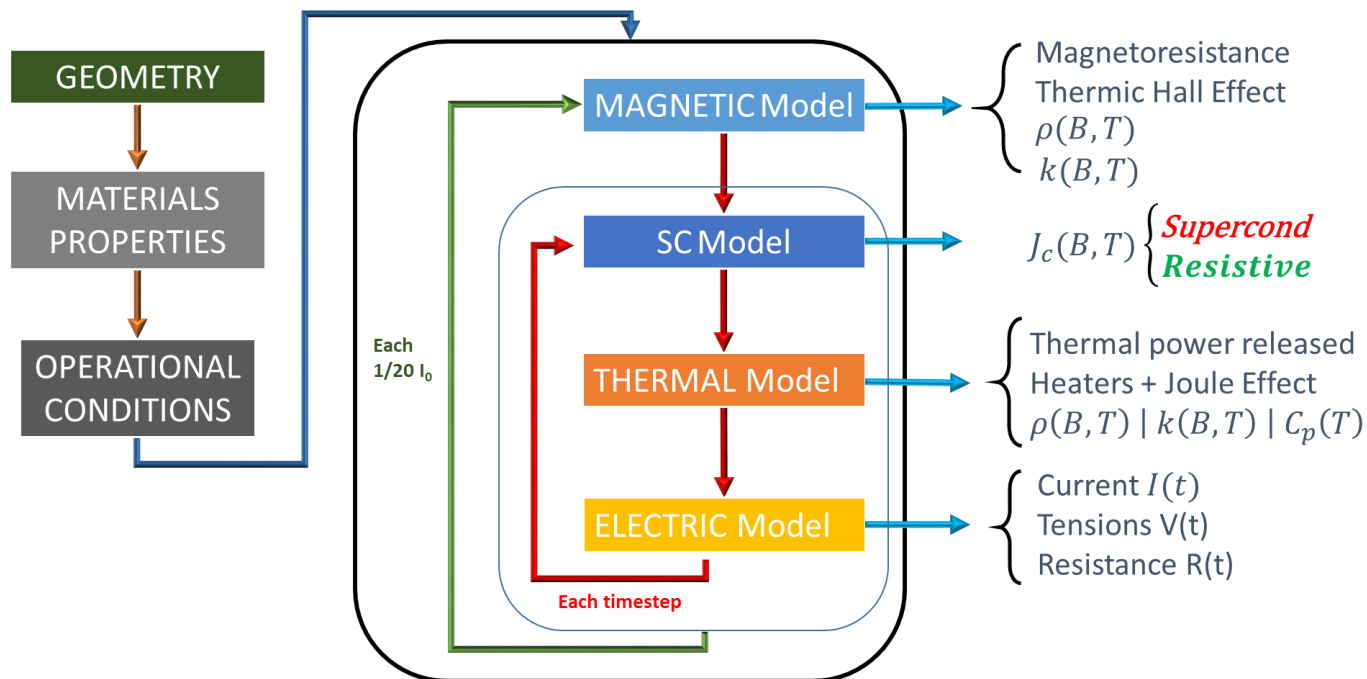


BACKUP SLIDES

[www.cea.fr](http://www.cea.fr)



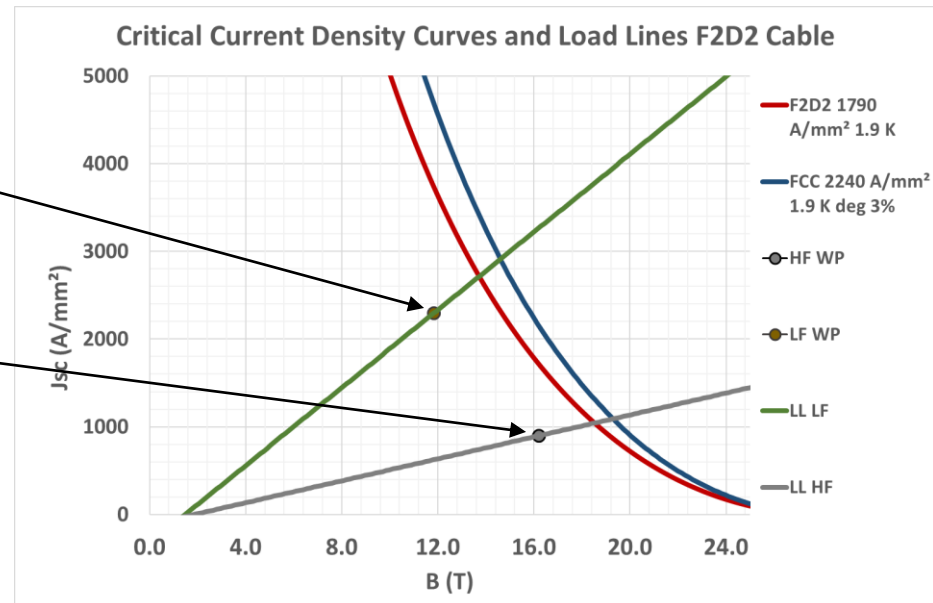
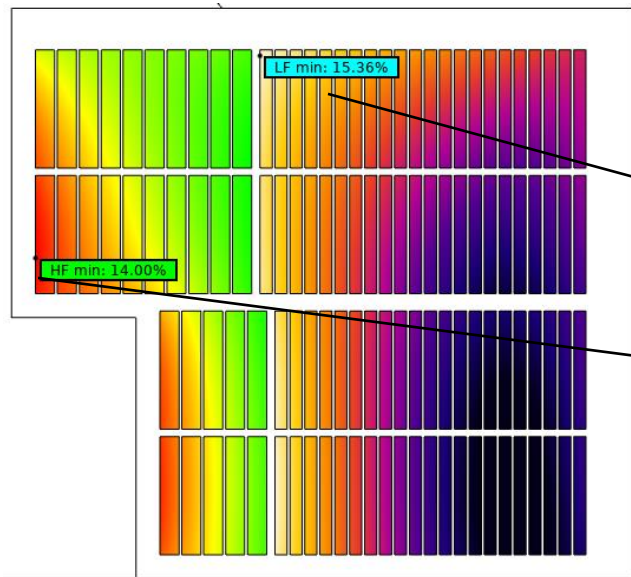
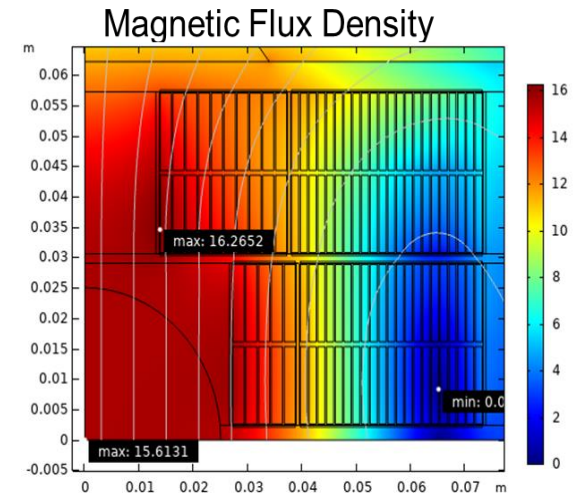
For F2D2:



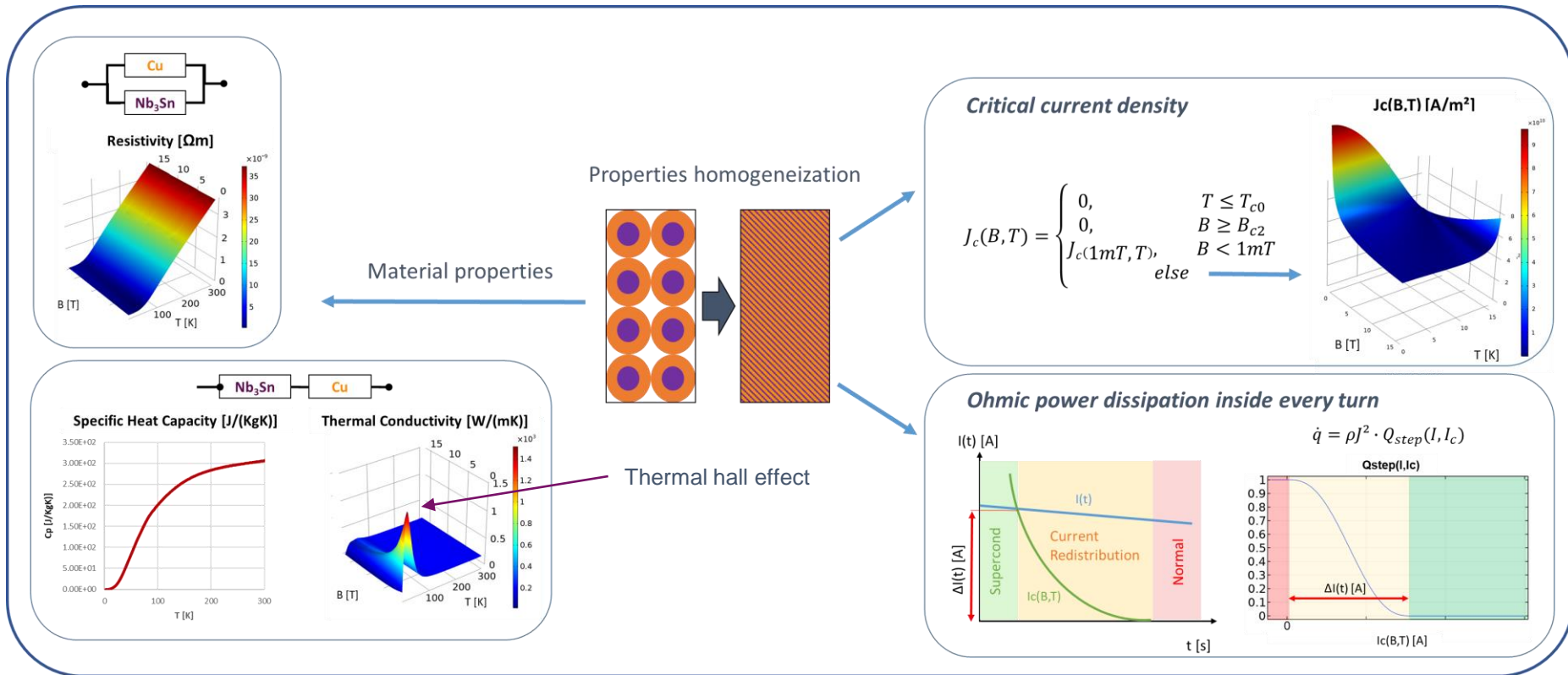
## Comparison analysis with OPERA (reference model)

- Very good agreement on  $B_x$ ,  $B_y$
- Same LL margin for both cables
- Different magnetic energy  $\Delta E \sim 12\%$

Values for  $B_x$ ,  $B_y$  directly calculated by COMSOL  
Differential inductance imported by OPERA



## Material properties homogeneization and model for current redistribution inside every turn

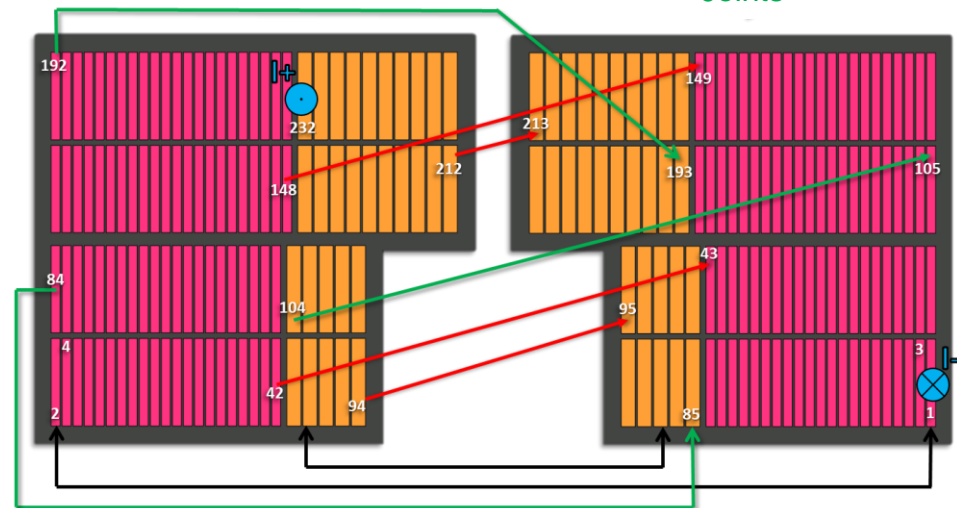
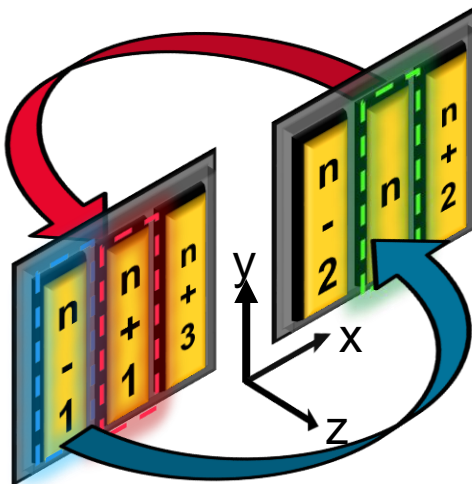


2D heat equation by COMSOL + 1D Axial heat propagation

$$\frac{\dot{Q}}{A_n} = \frac{1}{A_n} \left[ \frac{T_{n-1} - T_n}{L_{LE} \left( \frac{1}{k_{n-1}A_{n-1}} + \frac{1}{k_nA_n} \right)} - \frac{T_n - T_{n+1}}{L_{RE} \left( \frac{1}{k_nA_n} + \frac{1}{k_{n+1}A_{n+1}} \right)} \right]$$

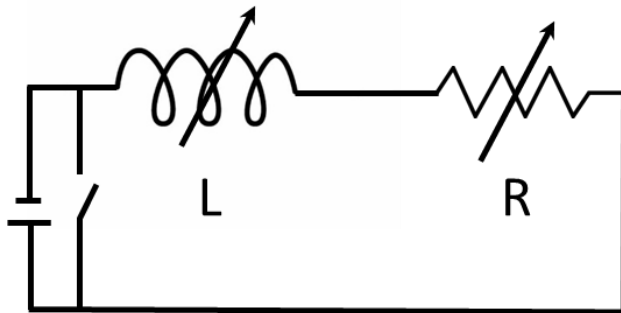
Heat conduction / cable surface

Connections  
Layer Jumps  
Joints

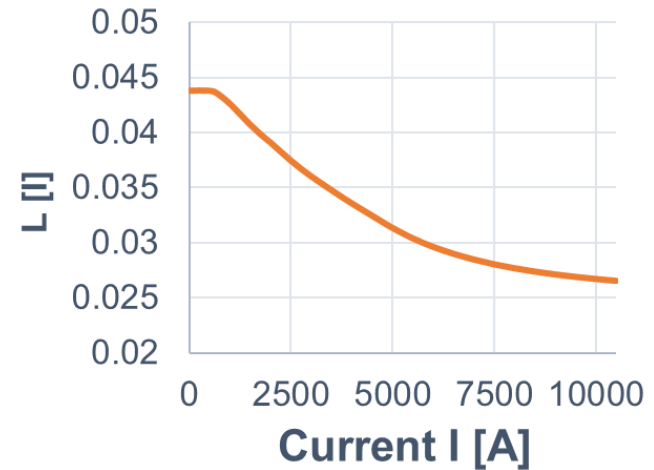


232 thermal connections

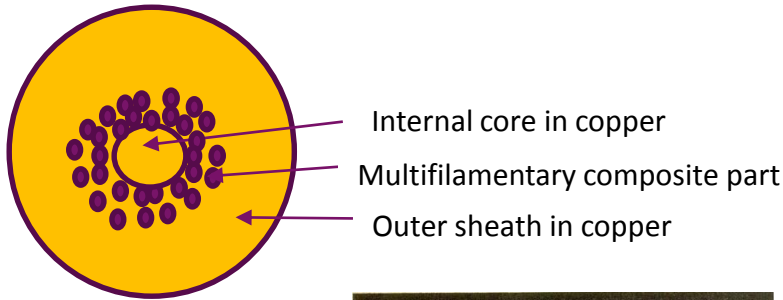
## The circuit implemented



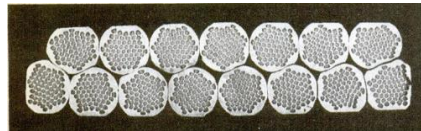
## Differential Inductance L(I)



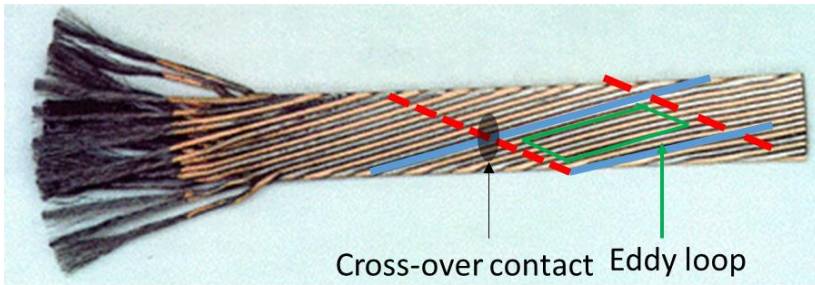
$$\left\{ \begin{array}{l} V(t) = R(t)I(t) - L(I, t) \frac{dI}{dt} \\ R(t) = \int_z \left( \iint_S \frac{1}{\rho(B, T, t)} dS \right)^{-1} dz \\ L(I, t) = \frac{2U(t)}{I^2(t)} \end{array} \right.$$



Strand geometry



Strands of a Rutherford cable



A. Devred, T. Ogitsu, Influence of eddy currents in superconducting particle accelerator magnets using Rutherford type cables, 1995, pp. 1-30.

$$P_{intra}^k = 2 * N_l \frac{2\pi(R_3)^2}{\mu_0} \left| \frac{dB_t(z_t^k)}{dt} \right|^2 t_s^k$$

$$t_s^k = \tau_{core} + \tau_{composite} + \tau_{sheath}$$

$$P_{inter}^k = 2 \frac{N_l}{L_c} r_c \sum_{p=1}^{N_l} i_p^2$$

$$\sum_{p=1}^{N_l} i_p^2 = \left( i_1^2 S_2 - \frac{1}{N_l r_c} \frac{d\phi_k}{dt} (S_3 - S_2) + \left( \frac{1}{N_l r_c} \right)^2 \left( \frac{d\phi_k}{dt} \right)^2 (S_4 - 2S_3 + S_2) \right)$$

$L_c^l$	Twist pitch of the cable per layer
$i_p$	Cross-over current for a given current line
$N_l$	Number of strands per layer
$r_c$	Cross-over resistance
$k$	Index of turns

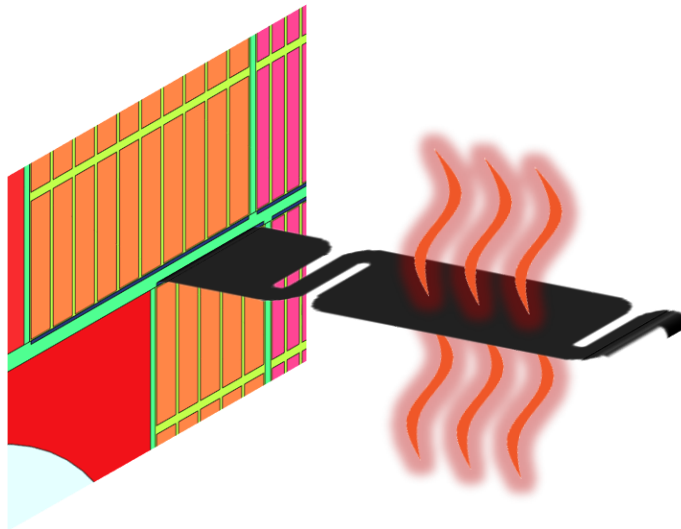
Heaters power dissipation modelled as RC circuit

$$\dot{q}(t) = \frac{V_0^2}{R} e^{(-2t/RC)} \text{Vol}_{heater}$$

$$\begin{cases} V_0 = 2V \\ C = 20mF \\ R_{HF} = 1\Omega \\ R_{LF} = 0,5\Omega \\ I_0 = 4A \end{cases}$$

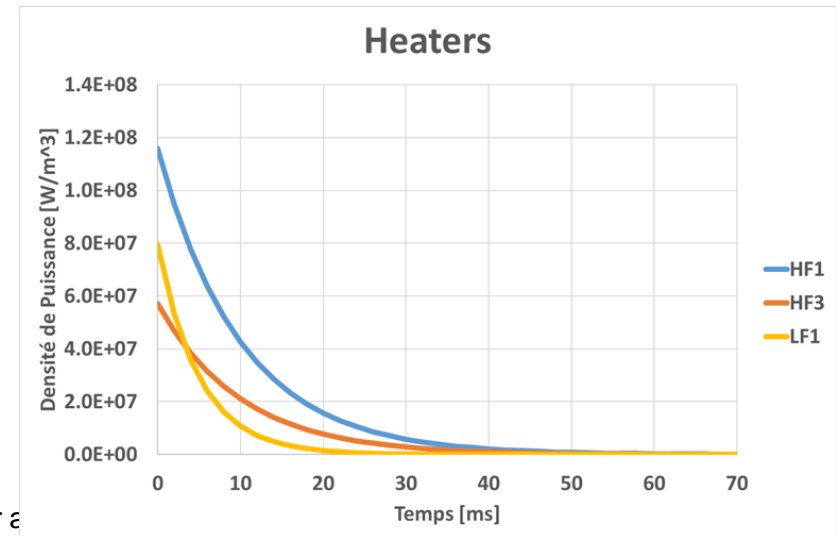
*RC Circuit*

$$\begin{cases} I_{heater}(t) = I_0 e^{(-t/RC)} \\ V_{heater}(t) = RI(t) \\ P_{heater}(t) = RI^2(t) \end{cases}$$

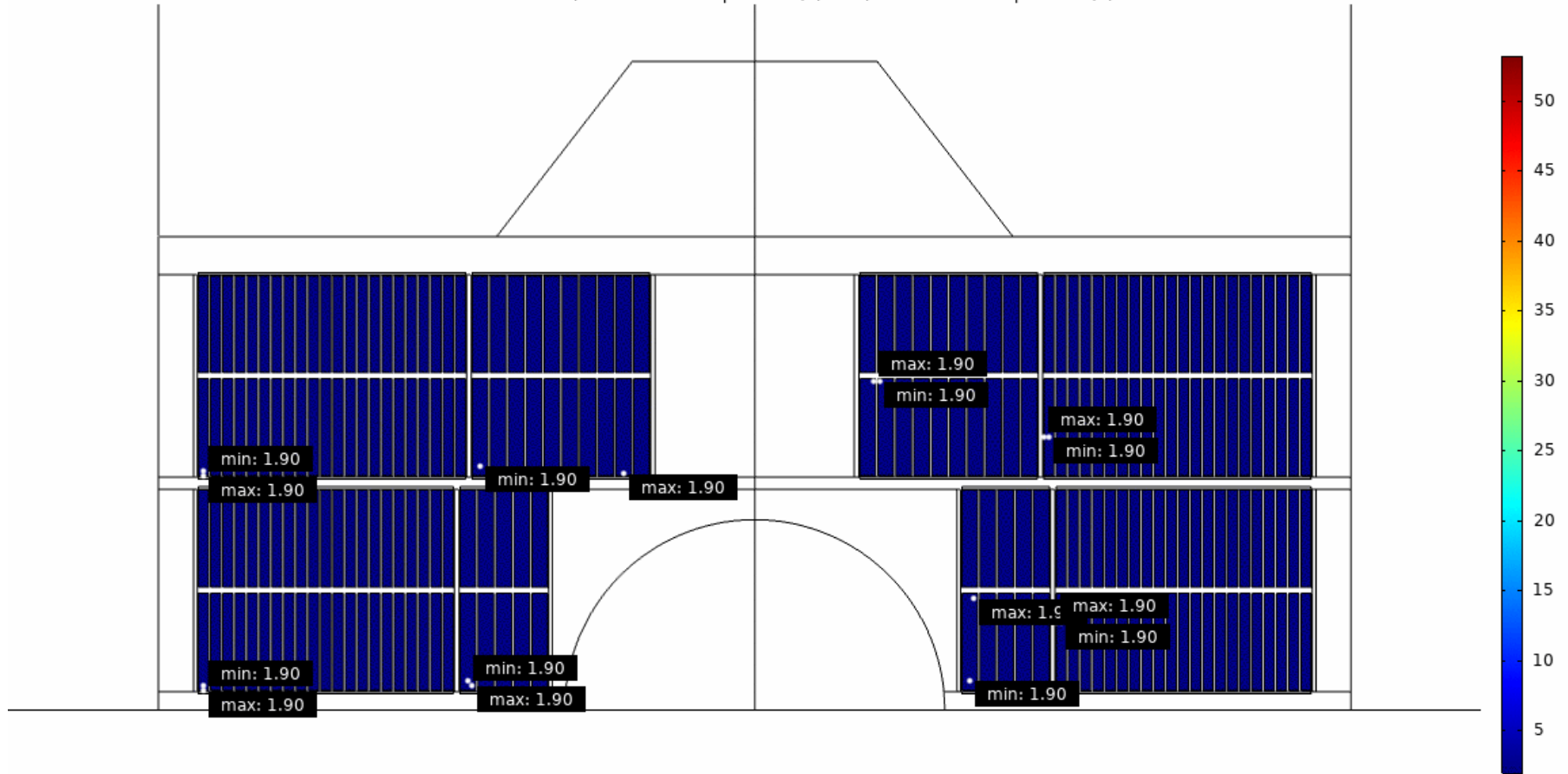


$$60 < P/S < 150 \text{ [W/cm}^2\text{]}$$

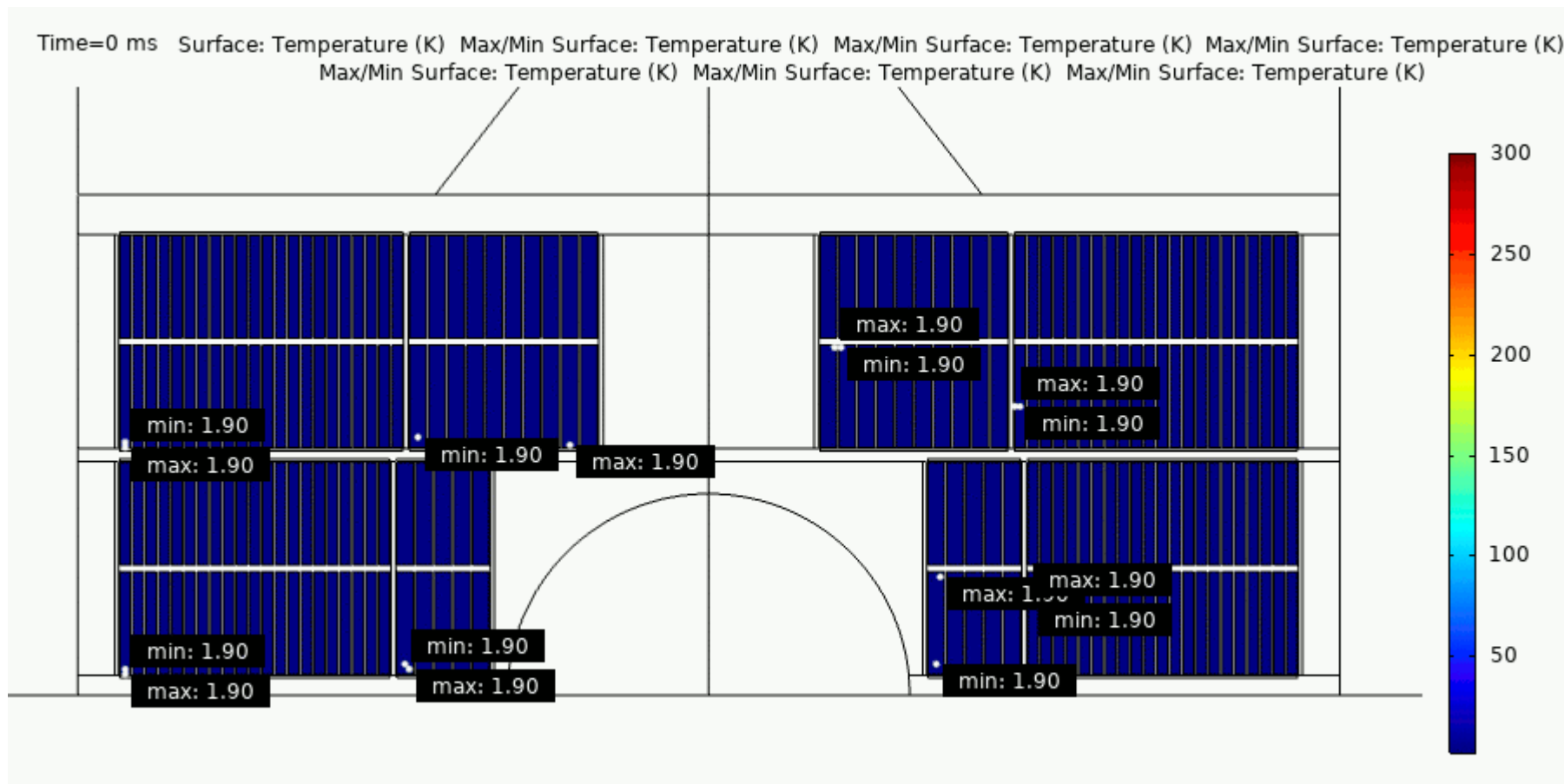
T. Salmi *et al.*, "Suitability of Different Quench Protection Methods for a 16 T Block-Type Nb<sub>3</sub>Sn Accelerator Dipole Magnet,"

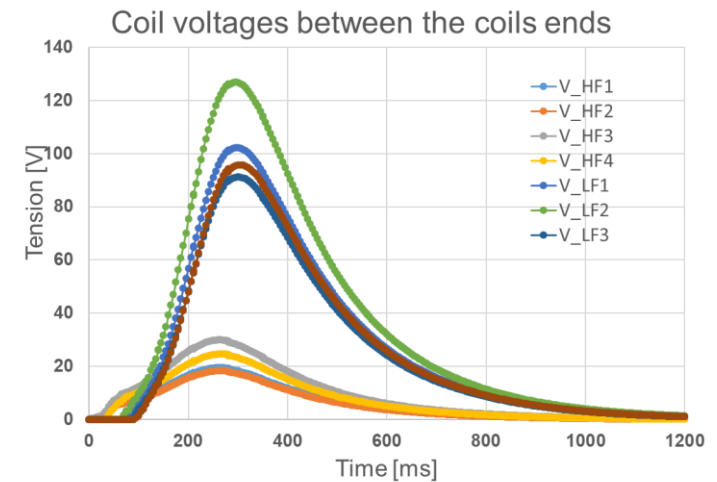
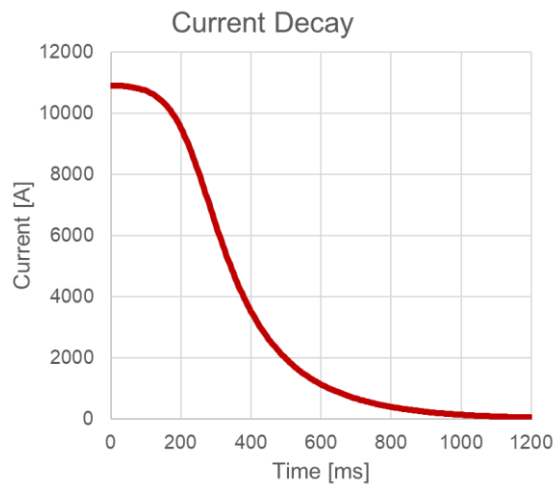
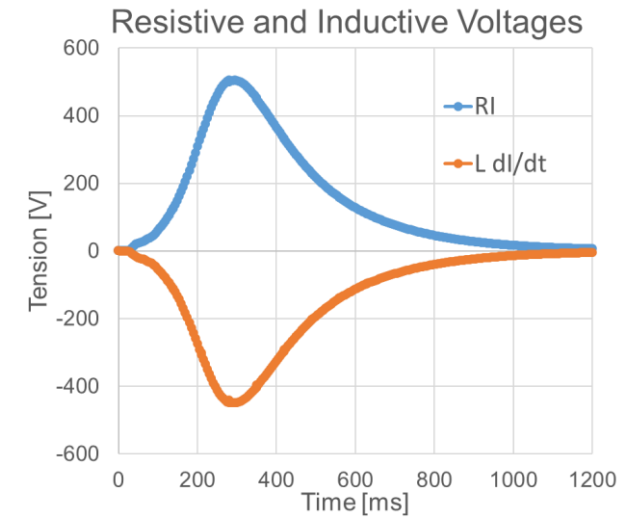
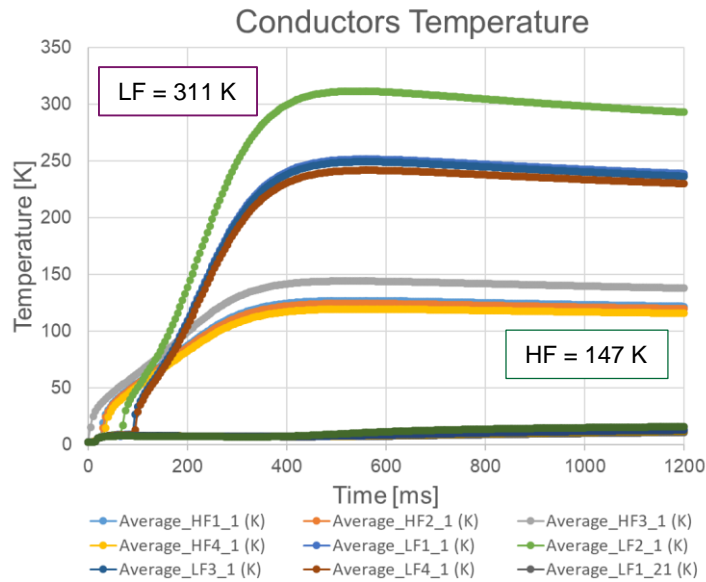


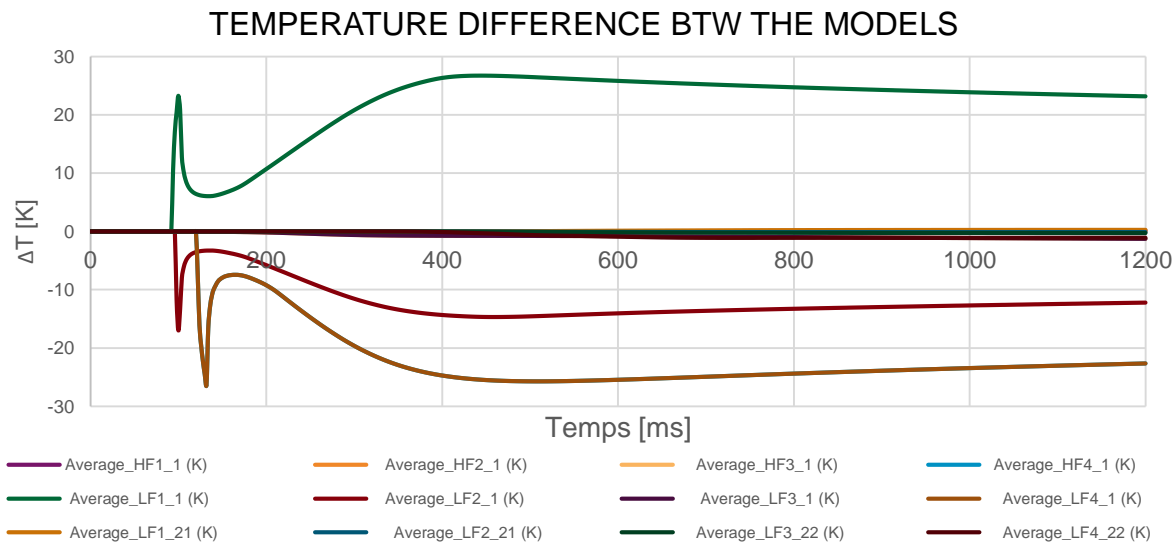
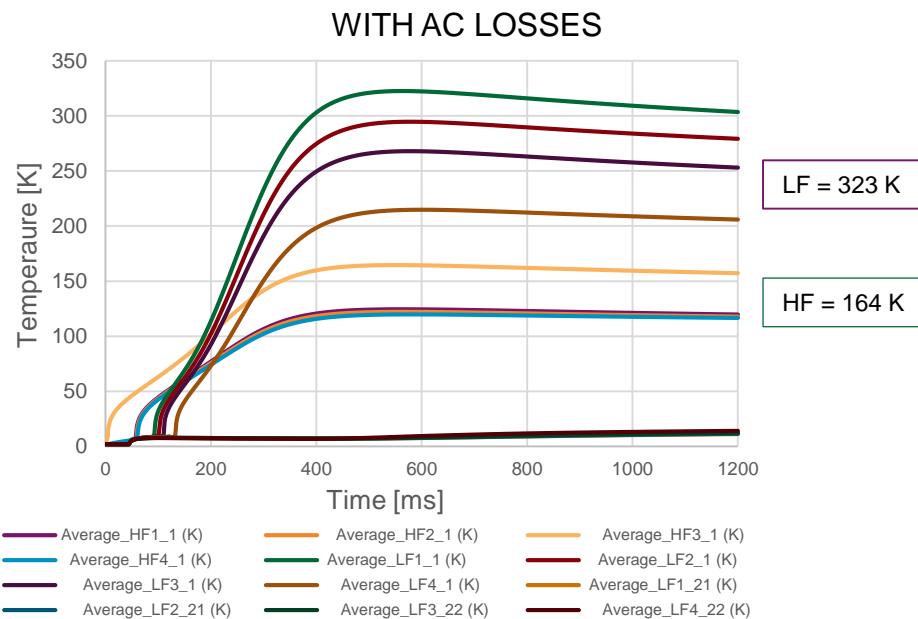
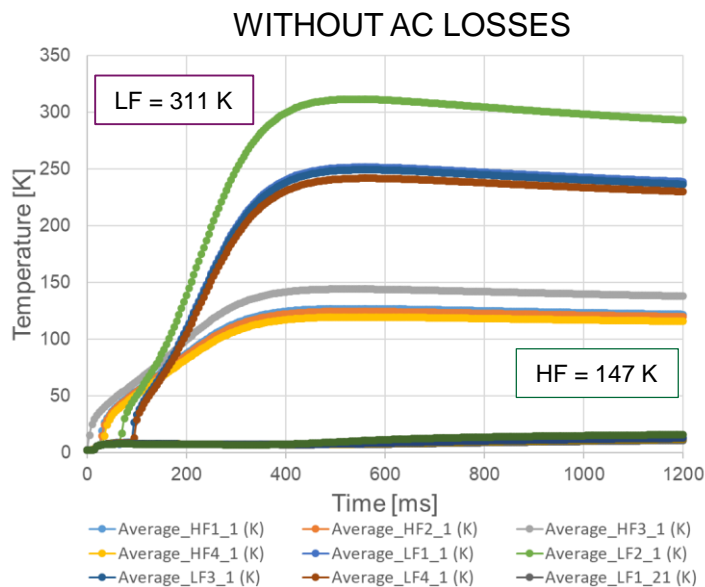
Time=0 ms Surface: Temperature (K) Max/Min Surface: Temperature (K) Max/Min Surface: Temperature (K) Max/Min Surface: Temperature (K) Max/Min Surface: Temperature (K)  
Max/Min Surface: Temperature (K) Max/Min Surface: Temperature (K)











## Hypothesis:

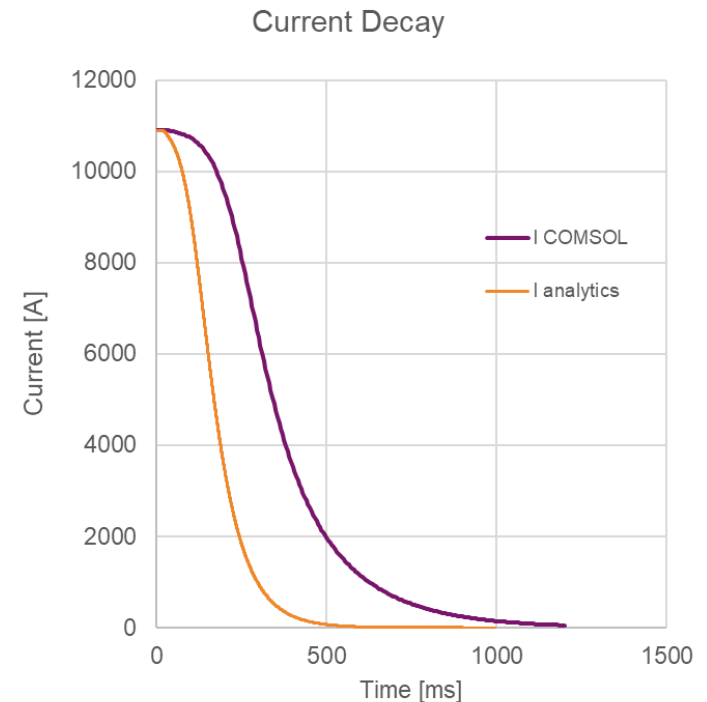
- Adiabatic Regime
- Every coil has a quench heater
- No quenchback
- No Rdump
- No Differential inductance
- Magnetoresistivity
- Detection delay = 20 ms
- Heater activation delay = 20 ms

Current decay is slower in COMSOL than in the spreadsheet

## Effect due to

- The dimensionality of the problem already forecast in literature (See Wilson – *Superconducting magnets*)
- Differential inductance

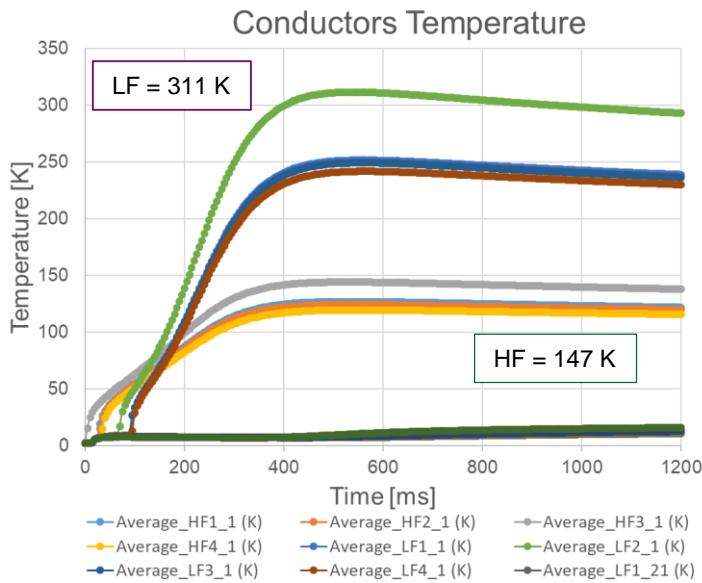
Effects on the hot-spots (the mech structure in COMSOL helps sharing the heat)



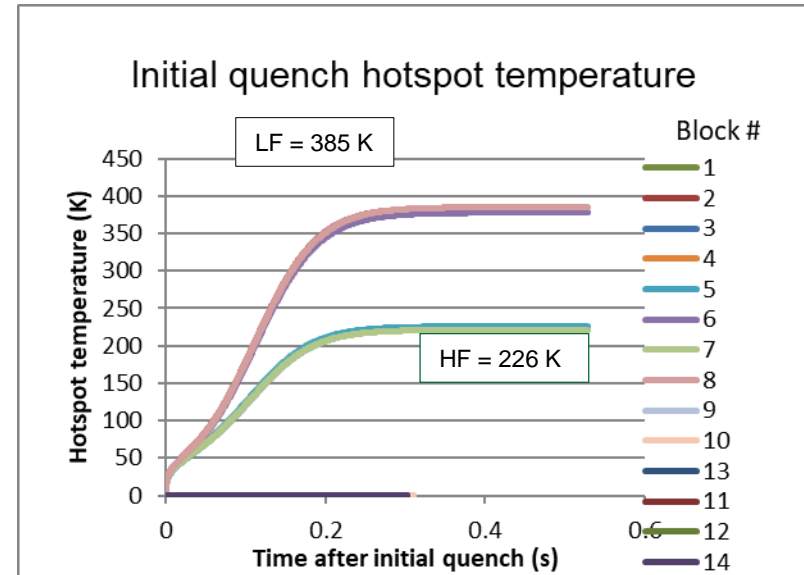
$$\tau_{analytics} = 196.5 \text{ ms}$$

$$\tau_{COMSOL} = 396.0 \text{ ms}$$

Calculations made using T. Salmi ECC Spreadsheet



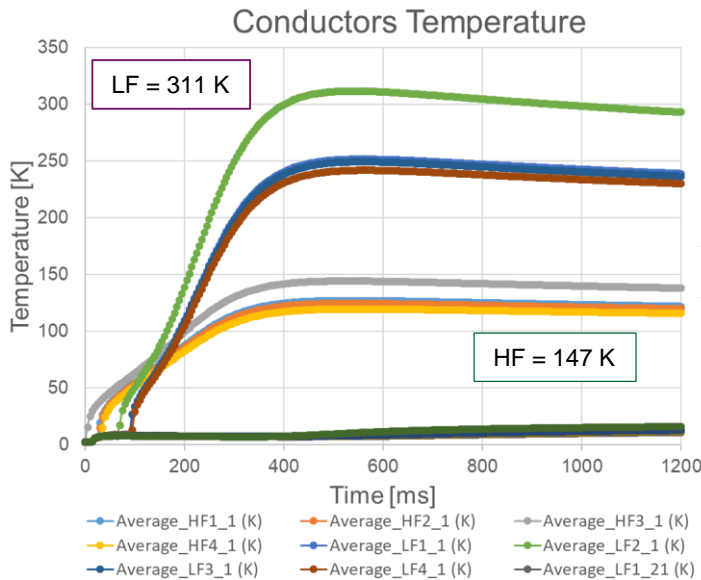
$\Delta T \sim 75 \text{ K}$



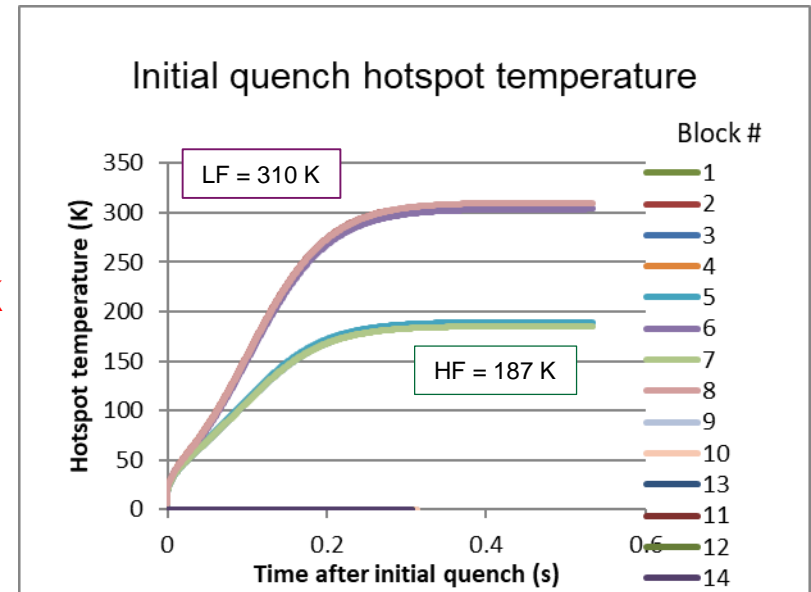
## Difference due to :

- Dimensionality of the problem
- Geometry
- Starting point (defined in COMSOL)

The contribution of dimensionality and geometry on the hot-spots can be seen as if there is a  $R_{dump} = \frac{1000 V}{I}$  in the spreadsheet



$\Delta T_{LF} \sim 0 \text{ K}$   
 $\Delta T_{HF} \sim 40 \text{ K}$



## A 2.5 D FEM multi-physics model has been made with COMSOL for F2D2 and it is ongoing for R2D2

### Characteristics

- It couples 4 different models (MAG, SC, THERM, ELECT)
- It considers:
  - the magneto-resistance
  - the thermal-hall effect
  - the current redistribution inside the conductors
  - AC-losses

### Results at 1.05 $I_{nom}$

- Hot-spot temperature well within the criteria (311K LF, 147K HF vs 350K)
- Voltages are well within the criteria (<600 V vs 1200 V max)

### Next step

- Include CLIQ
- Simulate different scenario

*A special thanks to L.R. Vieira and Y. Ameslon, our internships who worked on the model.*