



WP16: Intense, RF Modulated E-Beams

for Application in Pulsed Electron Lenses

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Outline

- WP16 Overview
- Covid-19 Issues
- Task Reports
 - 16.3: Gun and Modulator
 - 16.4: Test Stand
 - 16.2: System Integration
- Summary



WP16: Objectives

- JRA activity among four beneficiaries (CERN, GSI, IAP, RTU)
- Manufacturing of an RF modulated electron gun for application in electron lenses
 - High electron currents up to 10 A
 - RF modulated at 0.4 to 1 MHz with a bandwidth of up to 10 MHz
 - Elliptical beam cross section with adjustable aspect ratio
 - Different cathode shapes for matching beam dynamics requirements
- Operation of a test stand for the RF modulated electron gun
 - Normal conducting solenoids for beam transport
 - Instrumentation for probing transverse and longitudinal electron beam profiles











WP16: Covid-19 Issues

- WP16 hit hard by Covid-19
 - Pandemic started during hot phase of project
 - Severe impact for JRA due to lockdown of institutes
 - Labs and workshops closed
 - No personnel allowed on campus
 - Ordering of parts from companies delayed
 - Covid-19 measures not uniform over partners
 - Schedules got out of sync
- Consequences
 - Substantial delay of about one year for gun and modulator development (task 16.3)
 - Testing of SCC gun at CERN no longer possible, moved to IAP instead (task 16.4)
 - Focus on simulations (esp. task 16.2)
- WP16 very grateful for project extension until end of this year



SCC Gun (16.3): Status

Partners: IAP, GSI

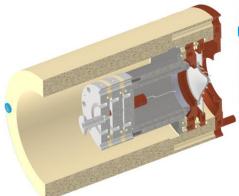
- Upgrade of TE2 design
 - TE2 = Tungsten Electron Emitter
 - First prototype assembled one year ago
 - Design improvement by modification of
 - flange edges on grid and ground electrode
 - modulating grid (refined mesh)
 - anode (smoother shape)
 - Adaptations for integration into gun solenoid
 - Modifications of cooling connections
 - Insulating shield between gun and solenoid
 - Refined grid to be delivered soon
- Significant delay due to Covid-19 measures
 - Very limited access to IAP labs for almost one year
 - Lab works delayed due to university lock-down

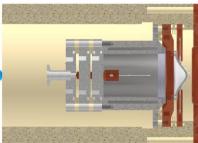
Code	Deliverable	Туре	Due/m
D16.2	Gun and modulator	Demonstrator	46

First TE² prototype



Upgraded TE² integrated into solenoid aperture

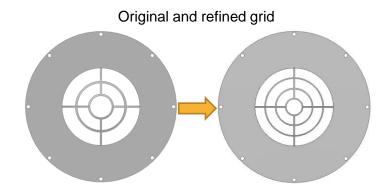


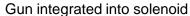


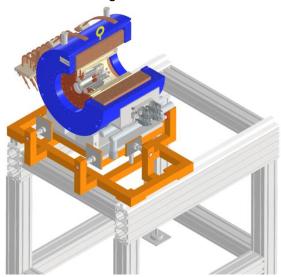


SCC Gun (16.3): Next Steps

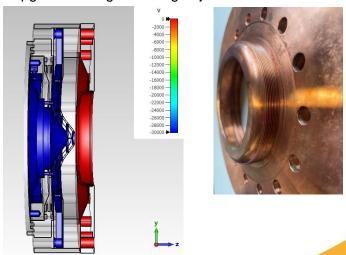
- Implementation of upgraded TE² design
- Preparations for high current operation
- TE² measurement campaign
 - Extraction at few kV
 - Test of modulation with modulator prototype
 - Gun tuning for maximum current
 - Final gun tests at IAP (see task 16.4)







Upgraded design allowing adjustment of distances

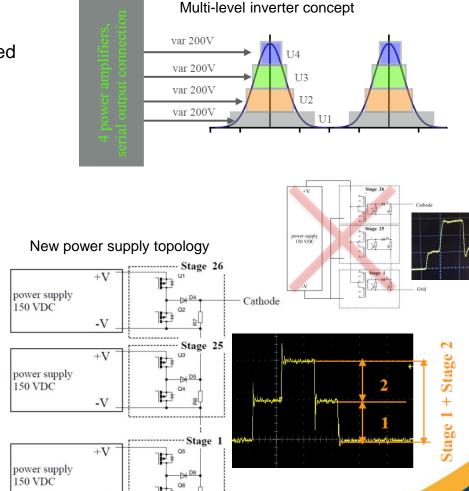




Modulator (16.3): Status and Next Steps

Partners: RTU

- Power supply for multi-level amplifier redesigned
 - Separation of stages by RF transformers lead to parasitic transients deteriorating pulse shape
 - New design with isolated individual power sources
 - Advantage: much better pulse shape
 - Disadvantage: much more complicated
 - 4-stage prototype under construction
 - Electronics parts received
 - Mechanical design work in progress
- Significant delay due to Covid-19 measures
 - RTU labs closed until beginning of April
 - No hardware work possible for almost one year
- Next steps
 - Completion of 4-stage prototype
 - Testing of prototype with TE² at IAP
 - Design and manufacturing of final amplifier with 26 stages
 - Commissioning of final amplifier for TE² gun tests



Grid



-V

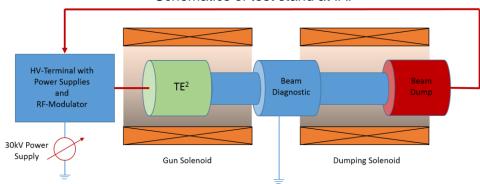
Test Stand (16.4): Status

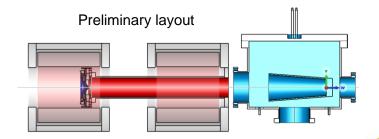
Partners: CERN, IAP

- Major change due to Covid-19
 - CERN test stand intended for both LHC HEL gun and ARIES SCC gun
 - HEL and SCC gun schedules out of sync due to Covid-19 effects at CERN and IAP
 - SCC gun can't be tested at CERN
- SCC gun tests moved to IAP
 - IAP provides equipment and assembly
 - Testing by personnel from both institutes
 - Final report D16.3 by CERN
 - Proposed new date for MS57: month 50
- Test stand at IAP under construction
 - Lab space for gun tests cleared
 - HV terminal up to 35 kV
 - Support structures
 - Controls infrastructure

Code	Milestone	Туре	Due/m
MS57	Assembly of test stand with diagnostics completed	Report	50 (47)
Code	Deliverable	Туре	Due/m
D16.3	Test stand and gun tests	Demonstrator	53

Schematics of test stand at IAP







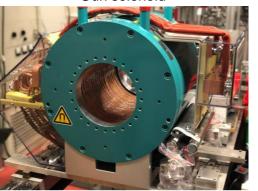
Test Stand (16.4): Next Steps

- Final decision on profile diagnostics
 - Difficult due to high power
- Completion of test stand (Q2/2021)
 - Installation of support structure
 - Infrastructure connections
- Integration of gun and modulator (Q2/2021)
- Commissioning of test stand (Q3/2021)
 - Controls for operation of gun
 - Safety measures and protection circuits
- Gun tests (Q3-Q4/2021)

Controls and HV terminal for test stand



Gun solenoid



27kW Faraday cup



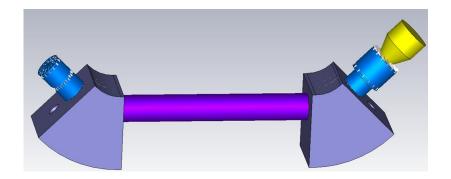


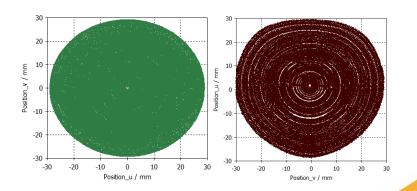
System Integration (16.2): Status

Partners: GSI

- Layout of major magnets completed
 - Toroids
 - Solenoids
 - Ion beam orbit correctors
- Preliminary collector design
- Electron beam transport simulations
 - Delay due to issues with simulation tool
 - Simulations now well progressed

Code	Deliverable	Туре	Due/m
D16.1	Electron beam dynamics studies	Report	52



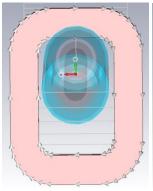


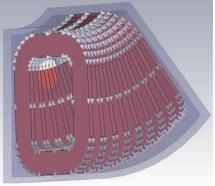


(16.2) Magnetic Layout

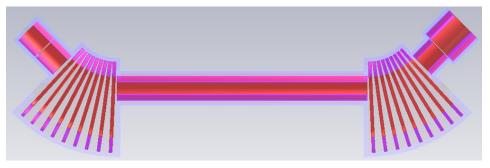
- System designed for 0.6 T longitudinal field
- Solenoids for guiding electron beam
 - Interaction solenoid of length 3.3m
 - Gun and two transport solenoids of length 0.4m
 - Collector solenoid of length 0.5m
- Toroids for bending beam onto ion beam path
 - Bending angle: 45 degree
 - Number of coils: 9
 - Coil outer dimensions: 0.94m x 1.2m
 - Coil cross section: 200mm x 40mm

Toroid coils

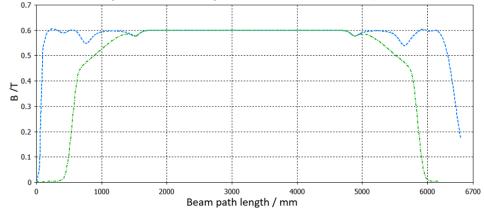




Coil system of the SCC electron lens





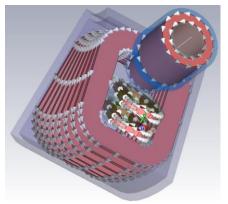


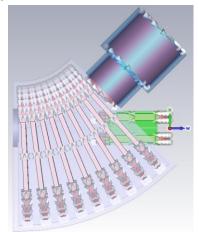


(16.2) Ion Orbit Correction

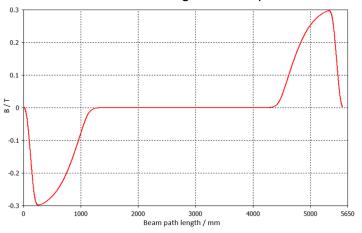
- Ion beam receives strong kick from toroids
 - Vertical field component creates horizontal deflection
 - Longitudinal field couples to vertical plane
 - Maximum effect for light ions (e.g. C⁶⁺, 11.4MeV/u)
 - Total deflection angle almost 12 degree
 - Offsets at exit from toroid 100mm (h) and 11mm (v)
 - Correction required close to center of kick
- Integration of corrector dipoles into toroid
 - Challenging due to space constraints
 - Electron beam practically unaffected

Corrector dipole integrated into toroid

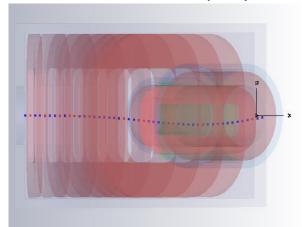




Vertical field along ion beam path



Corrected ion beam trajectory

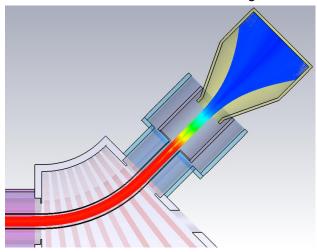


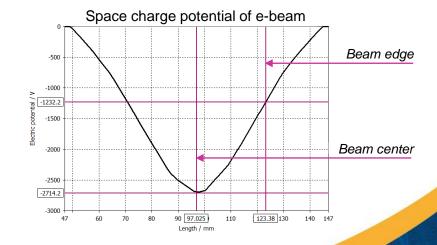


(16.2) Collector Design

- Collector as beam dump for high power e-beam
 - Minimize power by putting on cathode potential
 - Some positive bias required
 - Ensure high catching efficiency
 - Capture secondary electrons
 - Consider potential drop due to space charge
 - Dissipated power about 20kW at 10A current
 - Collector made from copper, water-cooled
- Special collector solenoid
 - Larger aperture to fit collector
 - Controlled beam expansion to increase surface
- Repeller electrode for secondary electrons
 - Prevents SEE electrons from entering the lens
 - Negative bias w.r.t. to cathode
 - Design work in progress

Present status of collector design



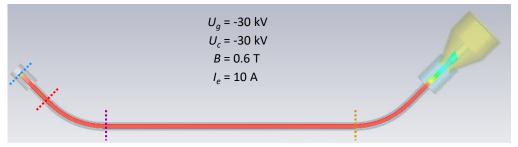




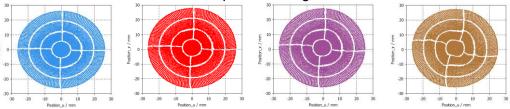
(16.2) Transport Simulations: Full Lens

- Simulations using CST
 - Long simulation times for full lens (days)
 - Definition of mesh challenging
 - Bending sections are an issue
- Different strategies used
 - Full simulation including field and beam
 - Separate simulation of magnetic field
 - Division into smaller subsections
- Results indicate robust design
 - Analytical results well reproduced
 - Excellent conservation of beam profile
- Studies ongoing
 - Impact of image fields from vacuum chambers
 - Influence of dipole correctors
 - Correction system

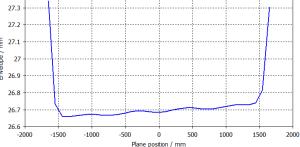
Simulation through whole SCC lens with imported external magnetic field



Transverse beam profiles along the SCC lens



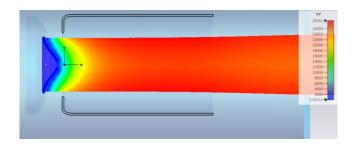
Beam radius along the SCC lens

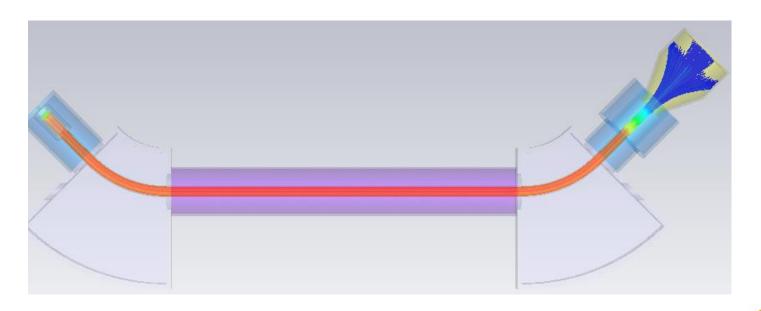




System Integration (16.2): Next Steps

- Finalization of collector design
- Completion of beam transport simulations
- Outside ARIES
 - Mechanical design of electron lens for GSI/FAIR







Summary

- Gun development delayed due to Covid-19 situation
 - Operation of gun under preparation
 - Experiments expected to continue Q3/2021
- Gun testing moved to IAP due to Covid-19 situation
 - Test stand under construction
 - Completion expected by end of Q2/2021
- Lens design well advanced
 - Layout of main magnets completed
 - Collector design close to completion
 - Beam transport studies ongoing







Thanks to all the collaborators who contributed and continue to contribute to the project:

Adriana Rossi, Sergey Sadovich (CERN)

David Ondreka, Kathrin Schulte-Urlichs, Sayyora Artikova (GSI)

Oliver Meusel, Martin Droba, Katrin Thoma, Julian Rausch, Thomas Dönges (IAP)
Peteris Apse-Apsitis, Ingars Streiks, Johann Van De Pol (RTU)









(16.2) Transport Simulations: Issues with Tool

- Observation of distorted beam profiles
 - Appeared in toroids, i.e. in a bent geometry
 - Bent chamber represented by PEC with µ=1
 - Calculation on HexMesh
 - Spurious high field regions (2T for 0.6T nominal)
 - Distortions present with and without space charge
 - No such distortions without chamber
 - Consulted with CST support

Solutions

- Different beam pipe design
- Pre-calculation and import of magnetic field
 - Calculation with magneto-static solver
 - Import into particle tracking solver as external field

