



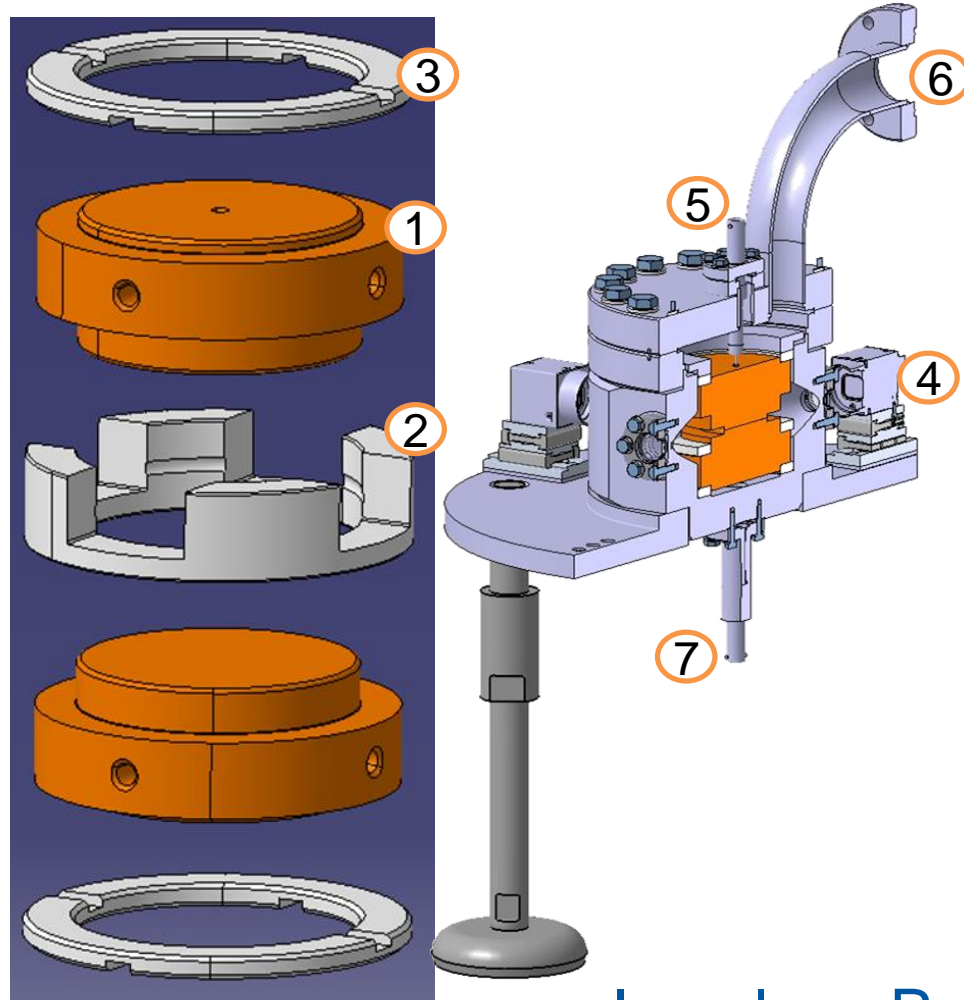
# Breakdown testing: benefits CLIC <-> other projects

Sergio Calatroni

# Pulsed DC Large Electrode System Chamber

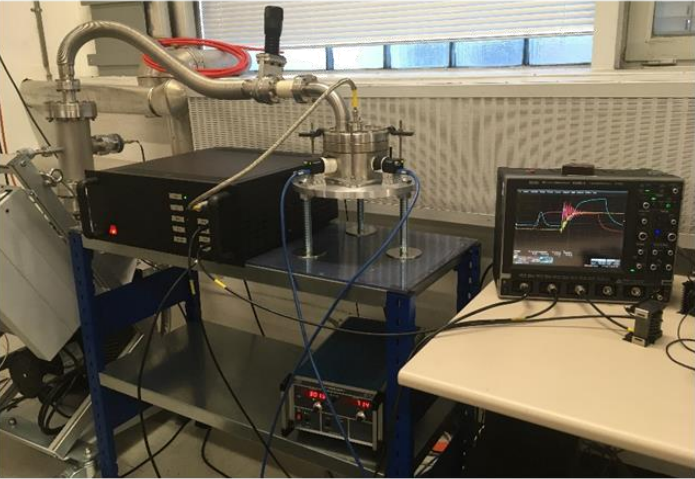
- Configuration

1. 2 high precision machined electrodes ( $1\mu\text{m}$  tolerances)
2. High tolerance ceramic spacer between electrodes providing a gap of  $20\mu\text{m}$ ,  $40\mu\text{m}$ ,  $60\mu\text{m}$ , or  $100\mu\text{m}$
3. Ceramic spacers to isolate electrodes from the chamber
4. 4 Windows and 2 perpendicular cameras
5. High voltage feed through
6. Vacuum pump output ( $5 \times 10^{-9}$ )
7. Connection from the bottom electrode to ground (outside of system)



Iaroslava Profatilova, Ruth Peacock

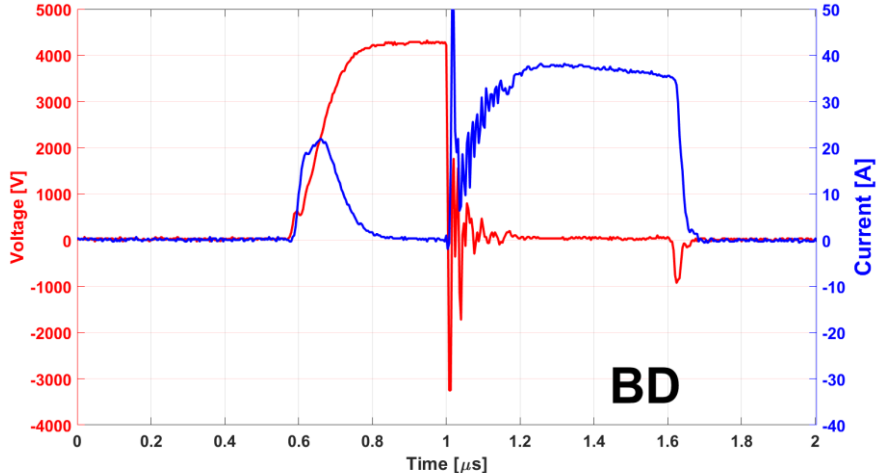
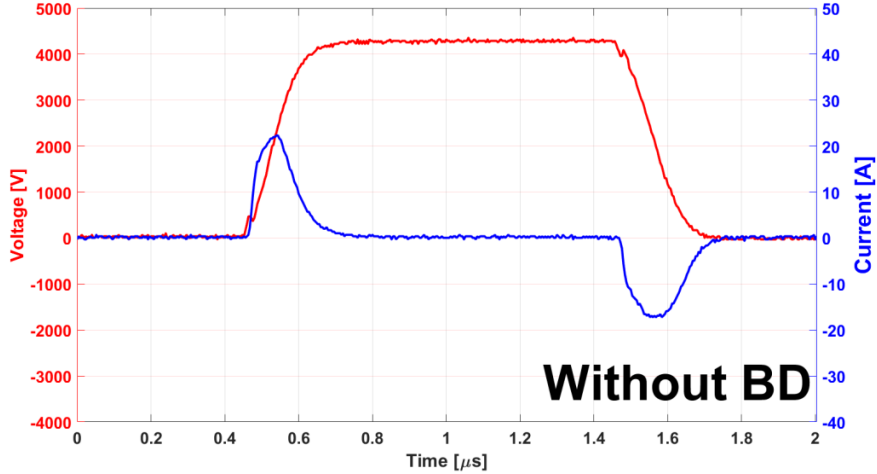
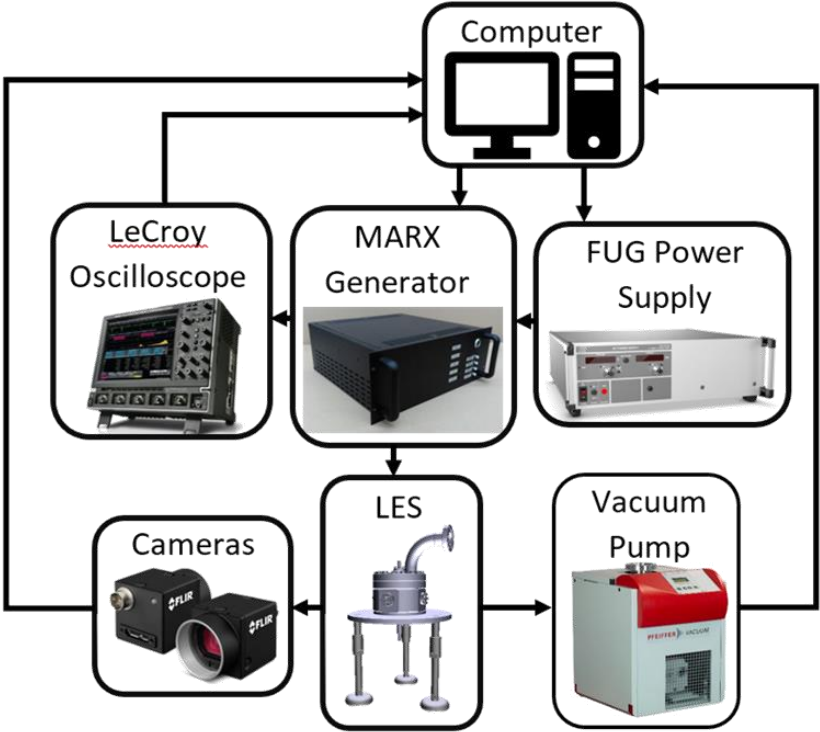
# Pulsed DC Large Electrode System Setup



Camera 1

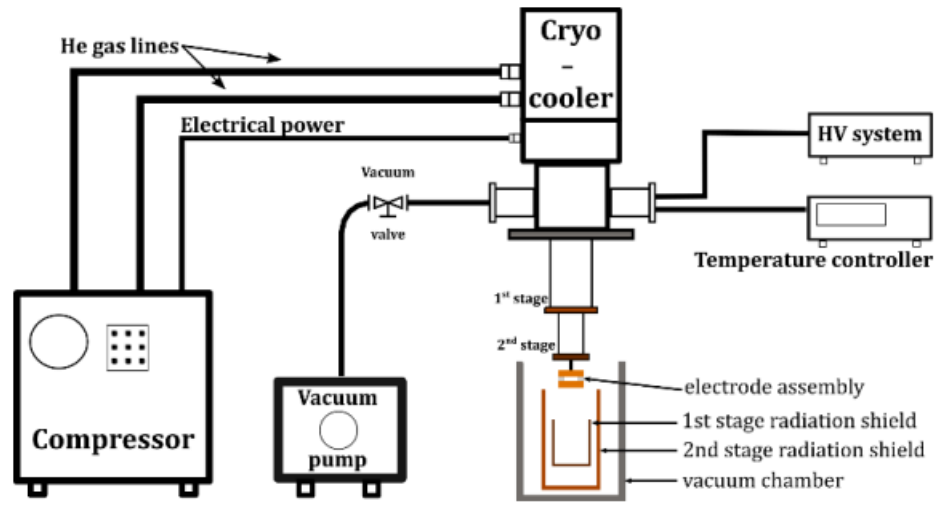
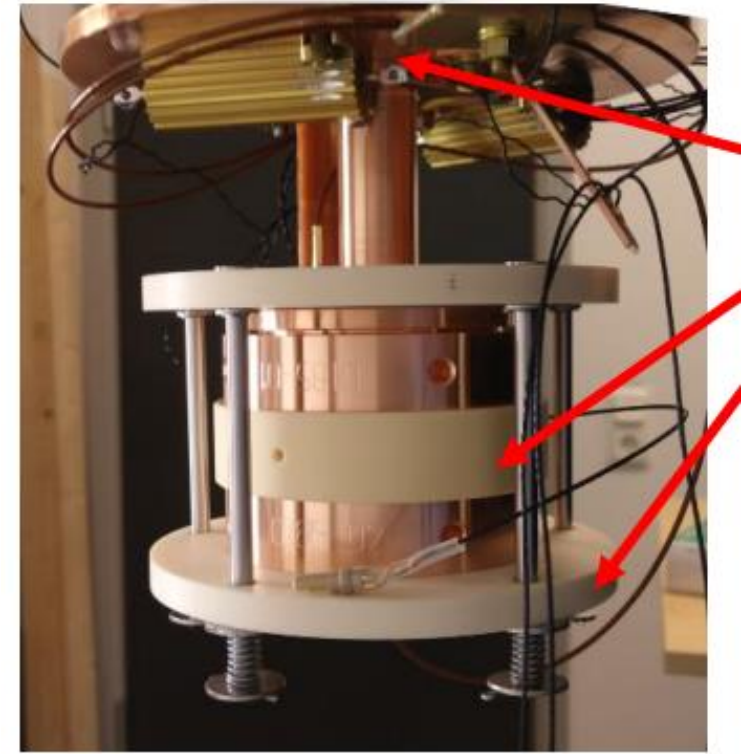
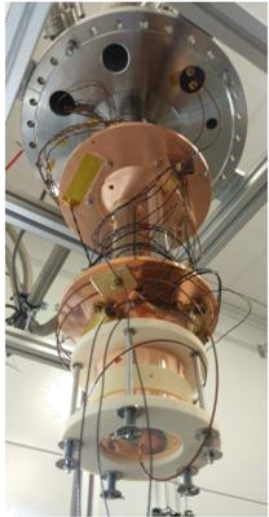


Camera 2



Iaroslava Profatilova, Ruth Peacock

# Cryogenic system at Uppsala

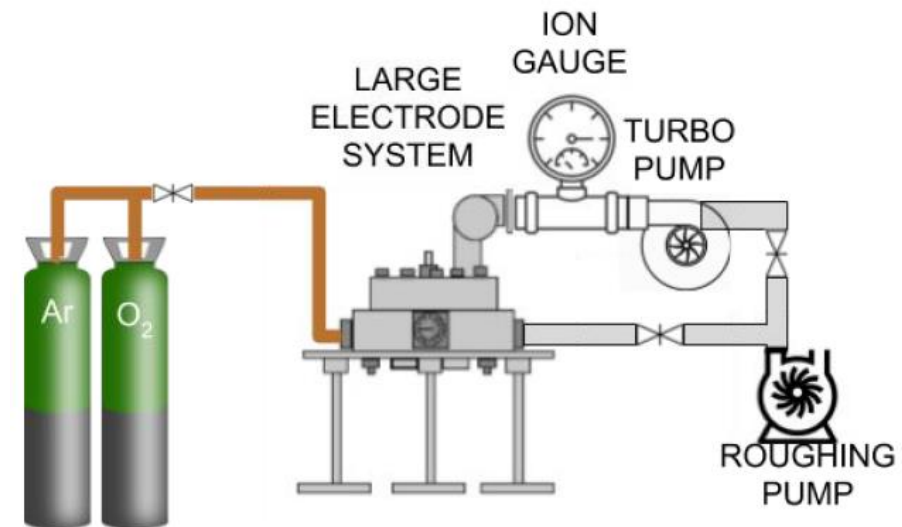


Marek Jacewicz



# Room temperature system at Helsinki

- Original motivation was to study dynamic vacuum by optical absorption
- At present: studies of plasma surface cleaning
- Strong collaboration for Molecular Dynamics simulations, plasma simulations, and for materials under extreme environment
- Strong collaboration with Jerusalem University, Tartu University for material analyses, simulations of surface behaviour





## Comparison of heat-treated and as-machined copper

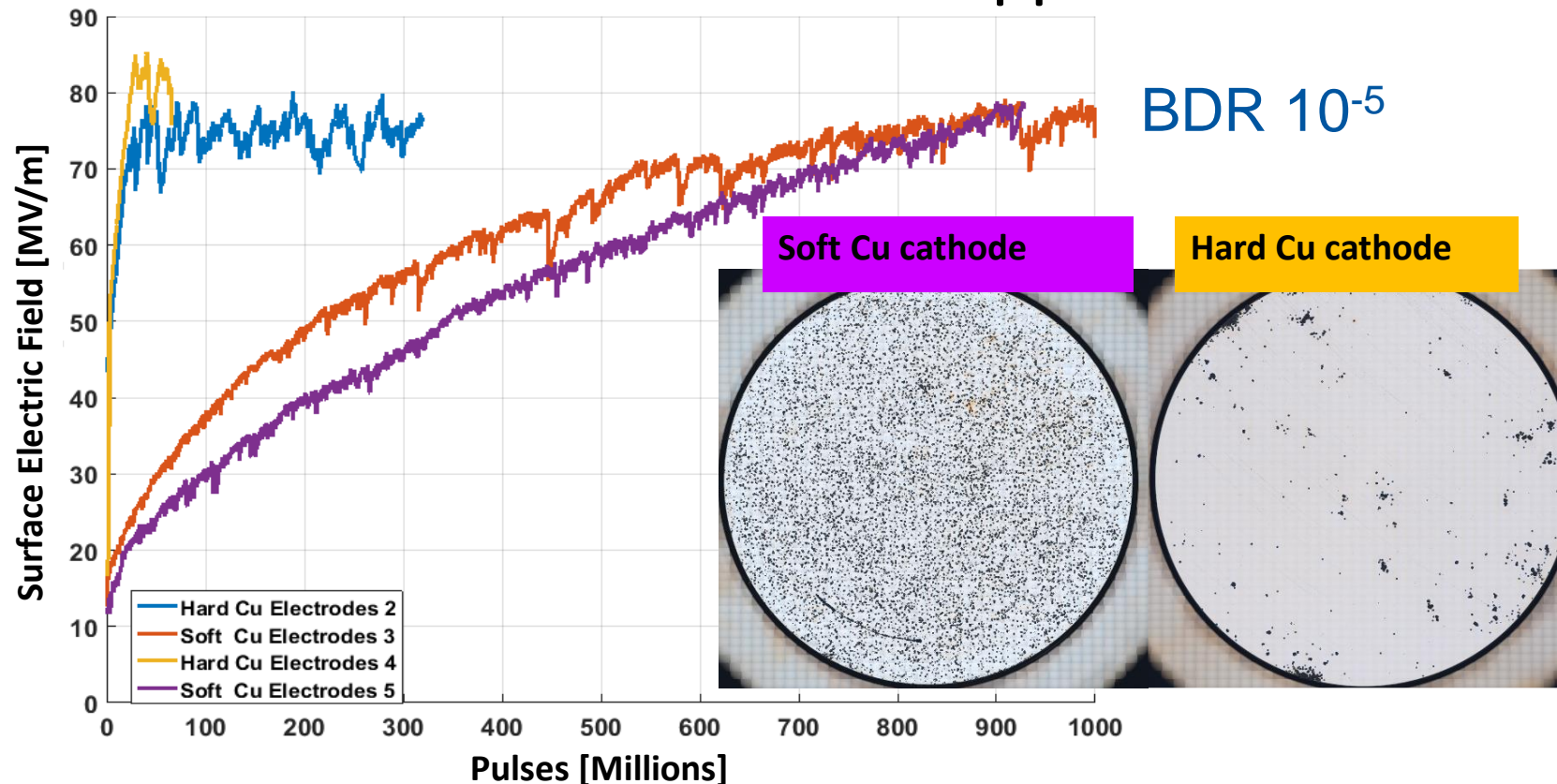
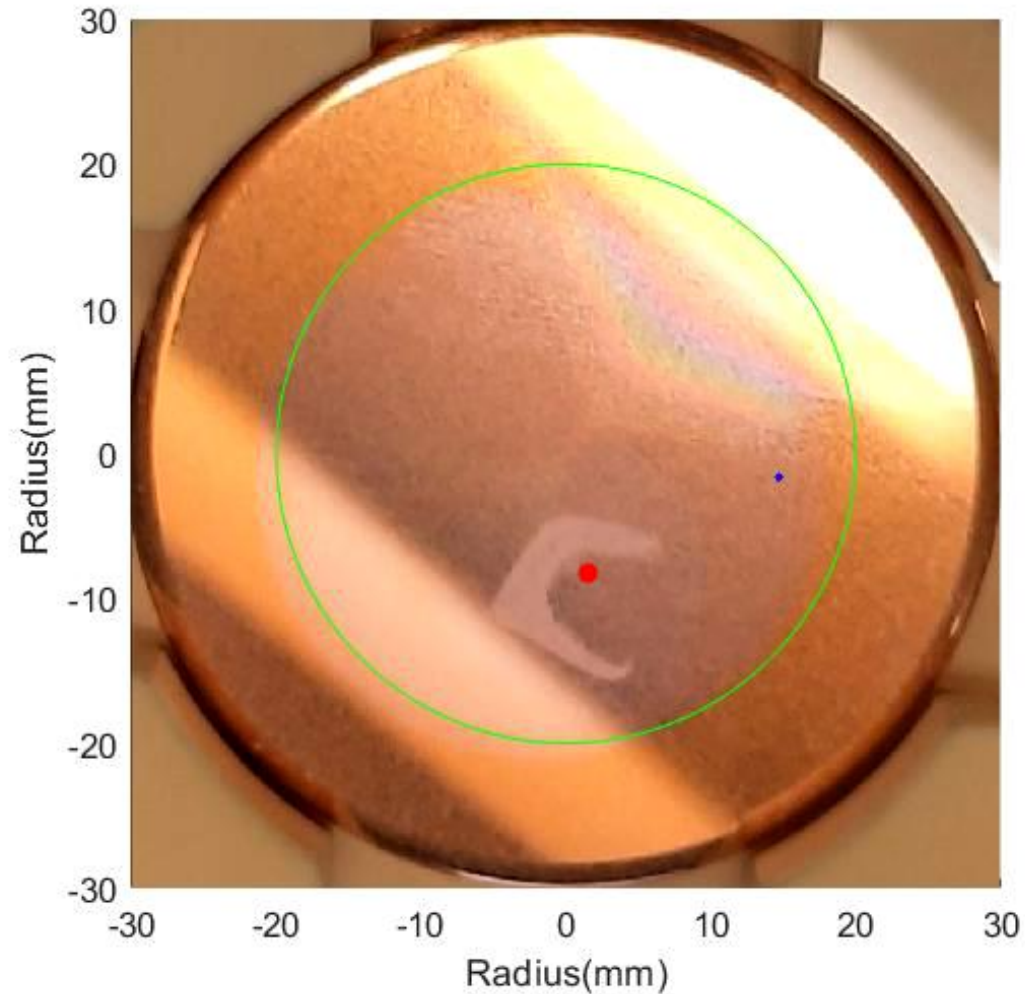


Fig. 5. Conditioning curves from tests at Pulsed DC System taken with HRR circuit, 16.7  $\mu$ s pulse lengths and 60  $\mu$ m gap distances.

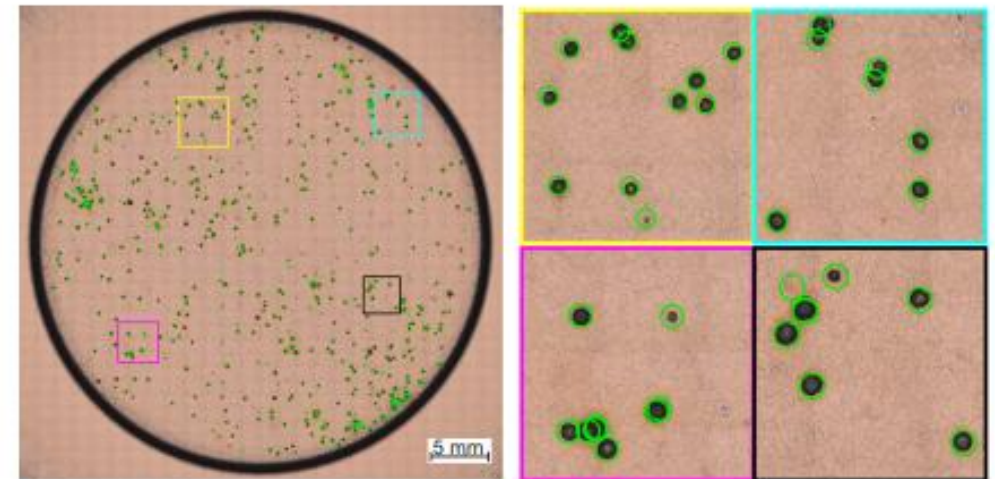
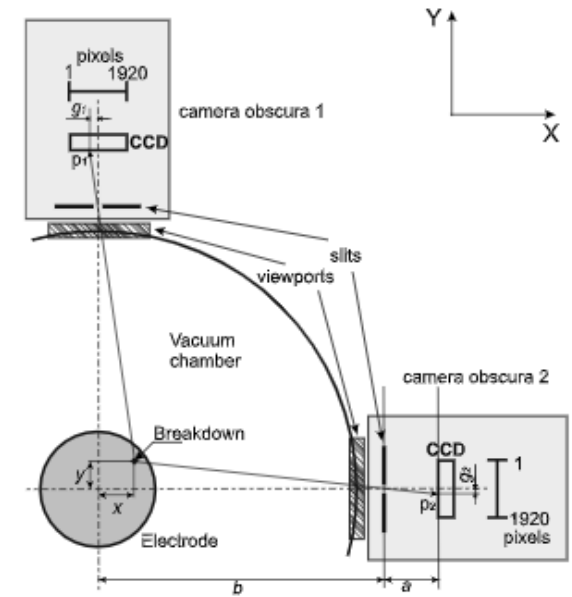
Iaroslava Profatilova - MeVArc 2019 - Padova, Italy

5

# First tests with LES on irradiated electrode



Ruth Peacock





## 9th International Workshop on Mechanisms of Vacuum Arcs (MeVArc 2021)

8-12 March 2021

Online

Europe/Zurich timezone



[Link](#)

Overview

LATEST NEWS!

Key Dates

Topics

Timetable

Abstract Submission

Instruction for oral and poster presentation

Videoconference Rooms

Registration

Participant List

### Overview

Vacuum arcs are a concern in nearly every vacuum device under electric field; consequently they are present in a very wide range of applications. Sometimes vacuum arcs form the basis for device operation, but all too often they are the primary failure mode.

Understanding the physical processes of a vacuum arc requires expertise from many disciplines – material science, surface physics, and plasma physics. Applications include high-voltage electronics, RF accelerators, electrostatic accelerators and vacuum interrupters. The purpose of this workshop series is to bring together scientists and engineers from many different disciplines and application areas to discuss the latest efforts in understanding vacuum arcs. We cover theory, simulation and experiments.

This year, due to the COVID-19 pandemic, the workshop will be held remotely. The workshop will last 5 days, with a 3-4h session each day, in order to cover all time zones. There will be no participation fee.

### MeVArc 2021 contact

✉ [andreas.kyritsakis@ut.ee](mailto:andreas.kyritsakis@ut.ee)

✉ [flyura.djurabekova@hel...](mailto:flyura.djurabekova@hel...)

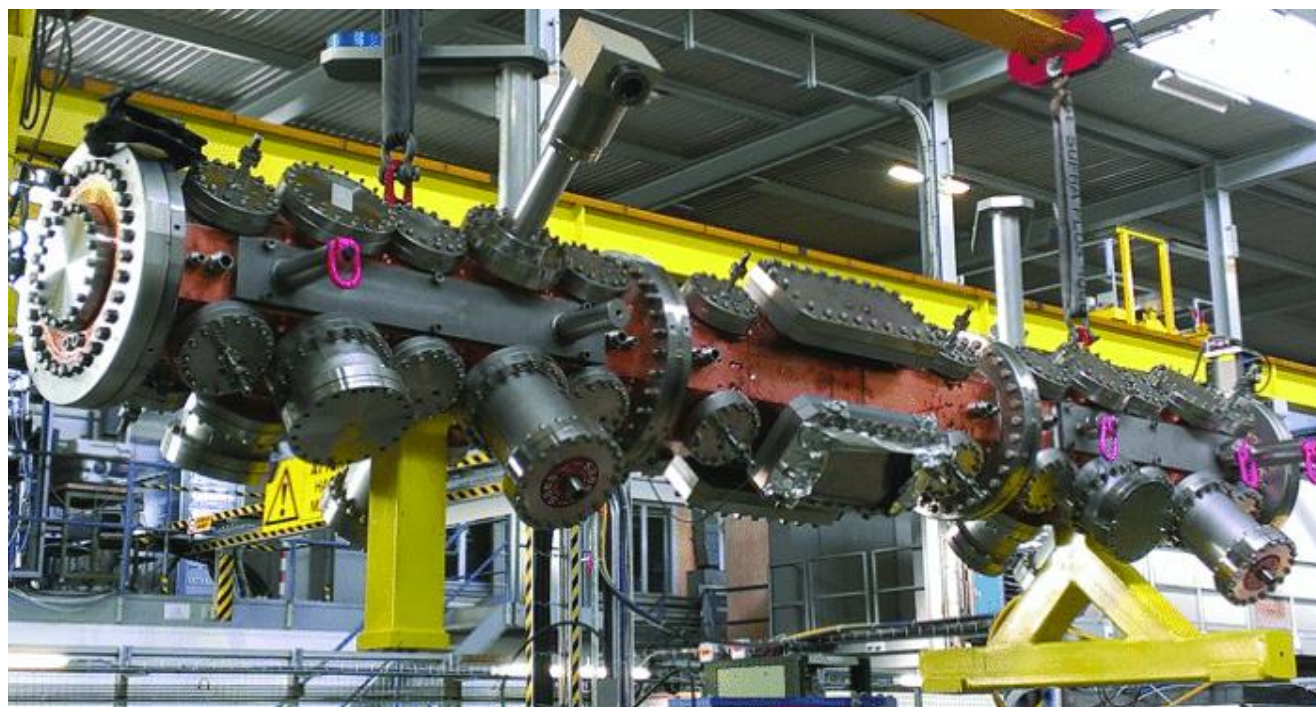
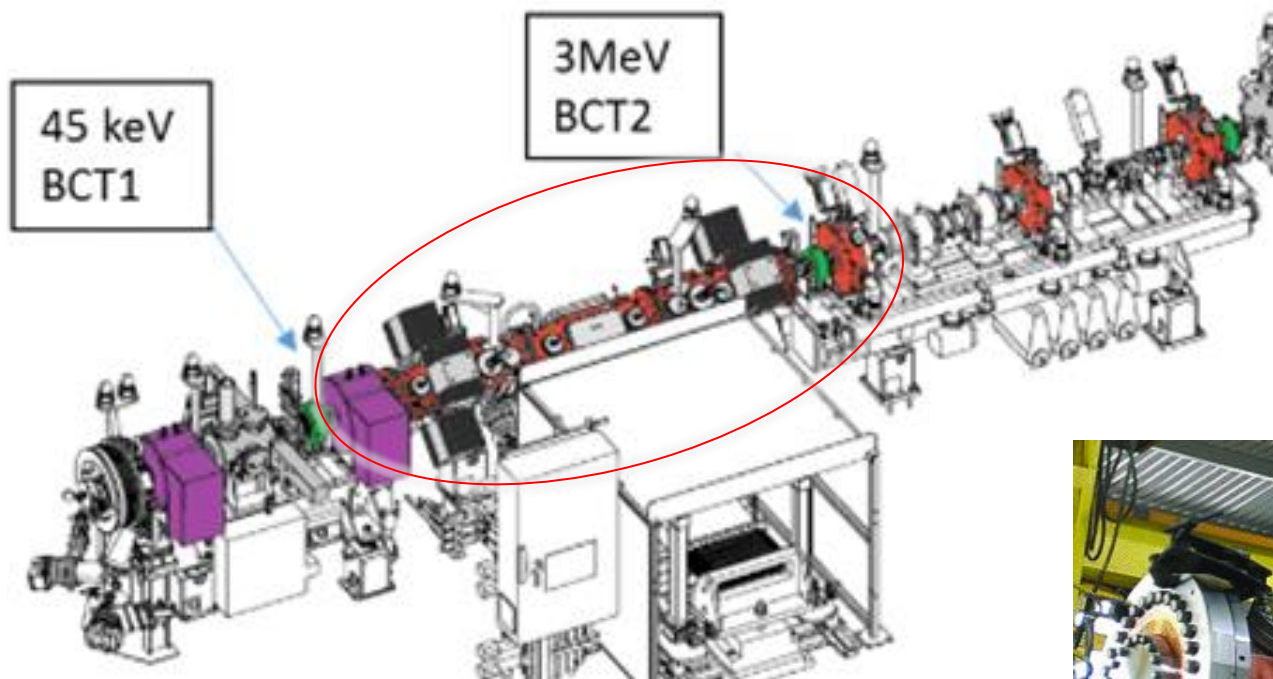
✉ [marek.jacewicz@physic...](mailto:marek.jacewicz@physic...)

✉ [anton.saessalo@helsin...](mailto:anton.saessalo@helsin...)



Sandia  
National  
Laboratories

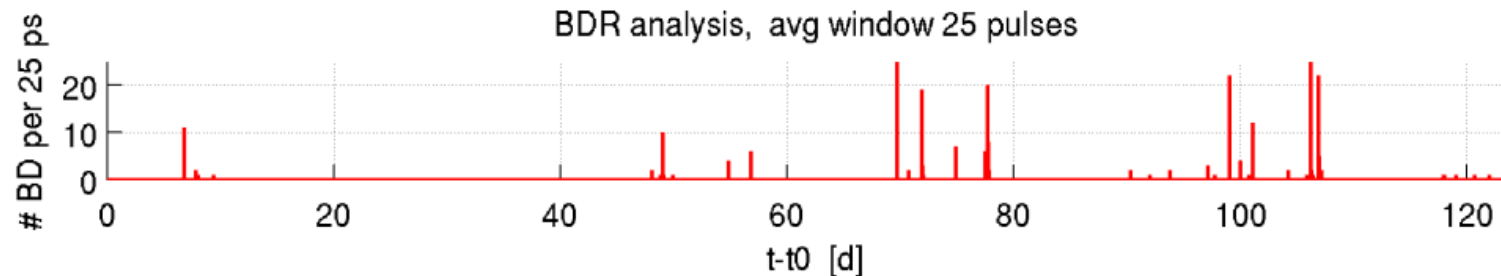
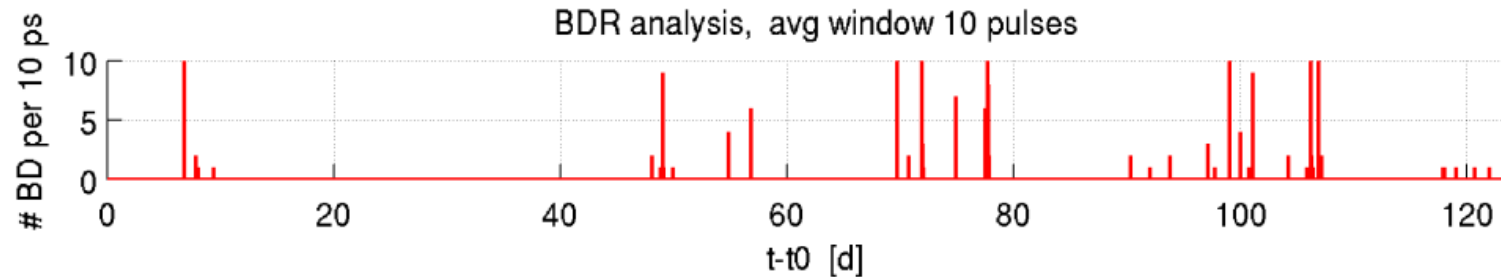
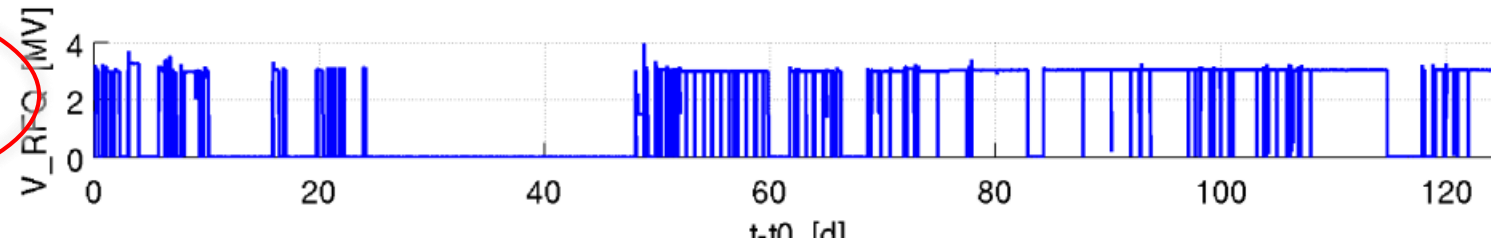
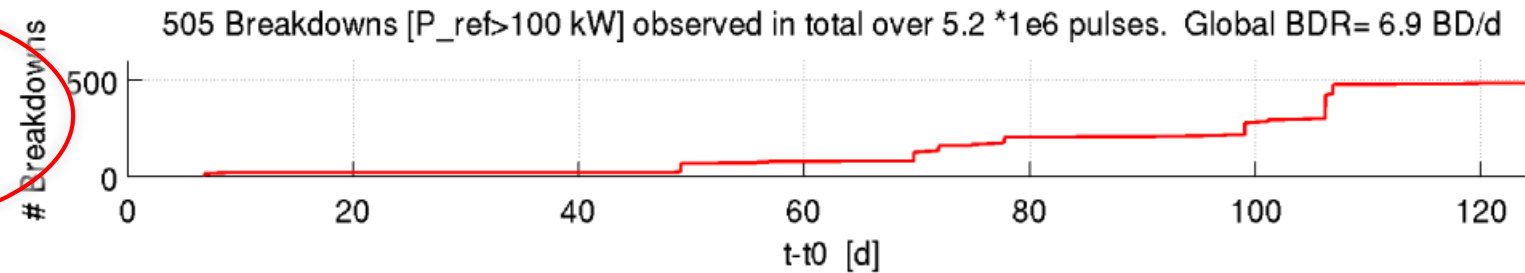
# The RFQ of LINAC4



# Breakdown rate (BDR) in RFQ

BDR:  $\sim 10^{-4}$

Surface field:  $\sim 35$  MV/m



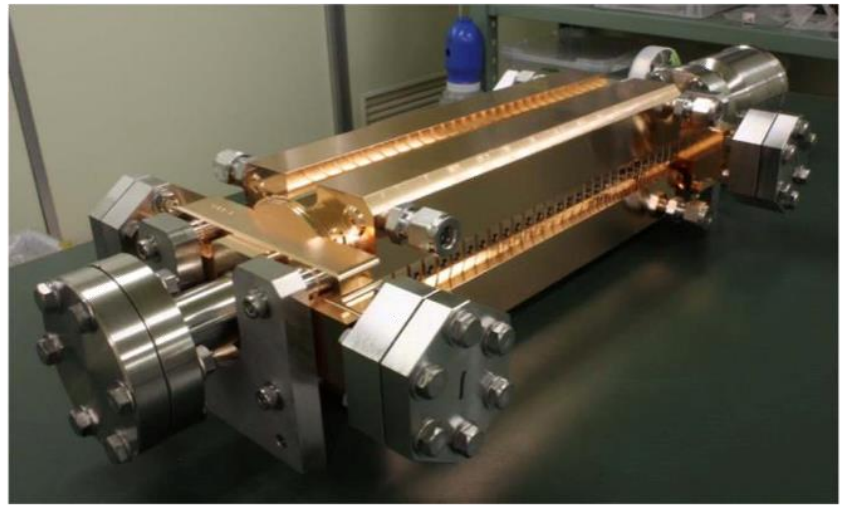
RF pulse 1 ms  
Rep rate 1 Hz

Rolf Wegner

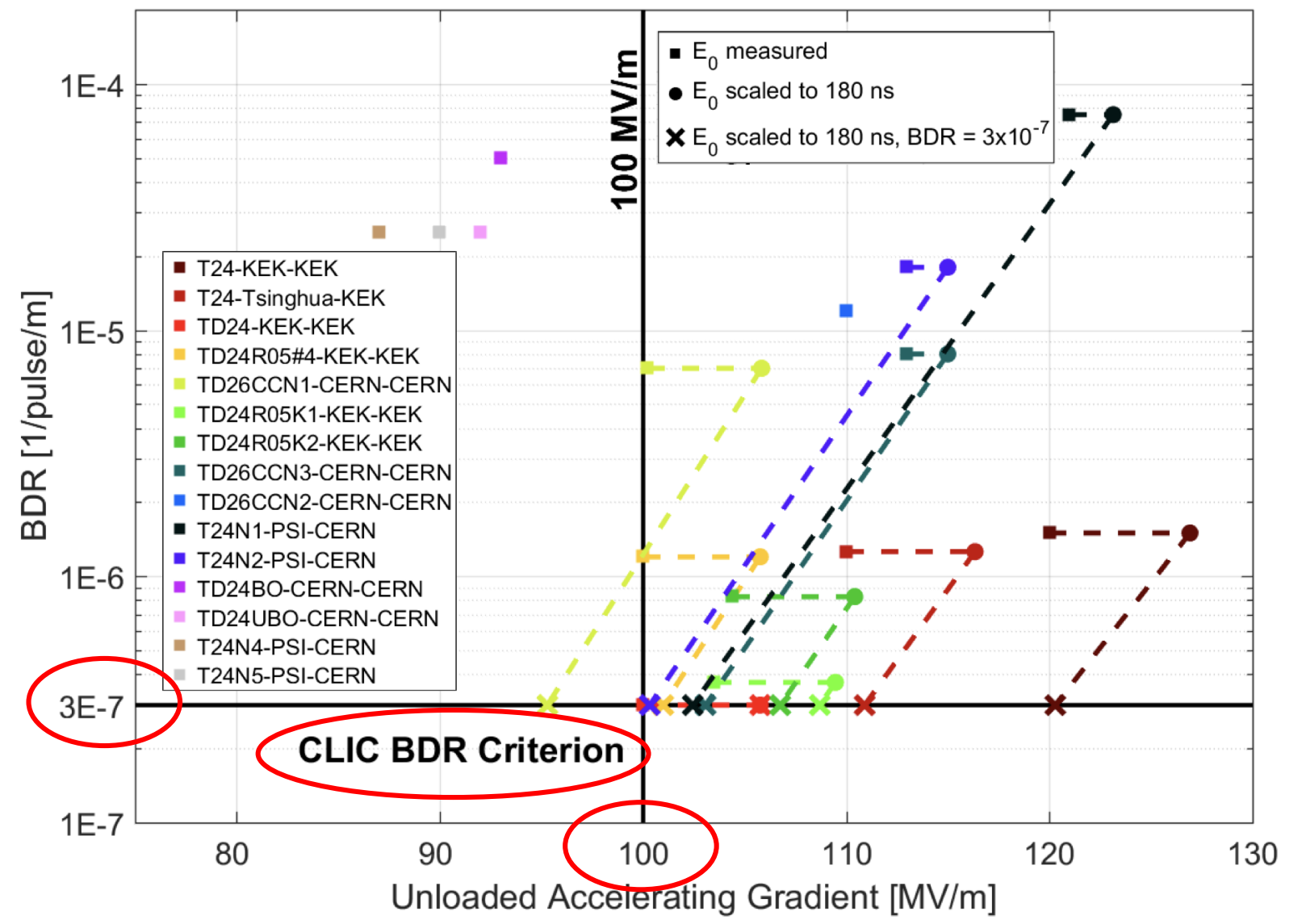


# BDR in CLIC accelerating structures, a comparison

RF pulse 230 ns  
Rep rate 50 Hz



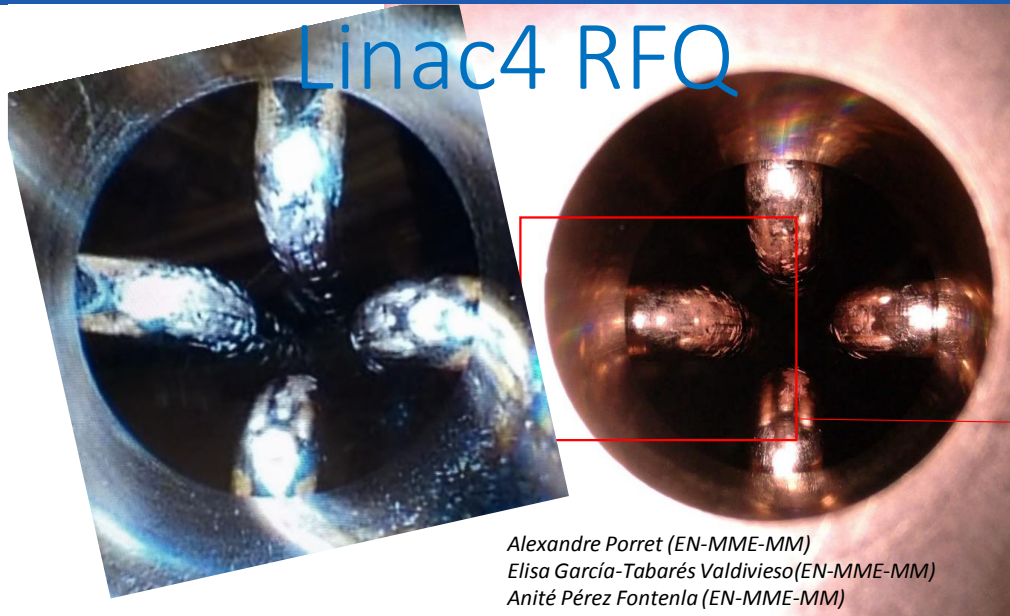
W. Wuensch, S. Stapnes



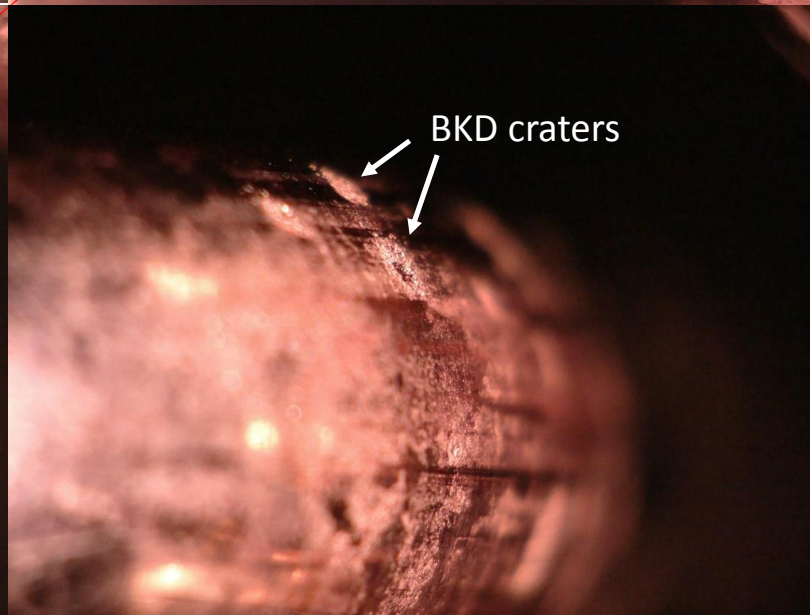
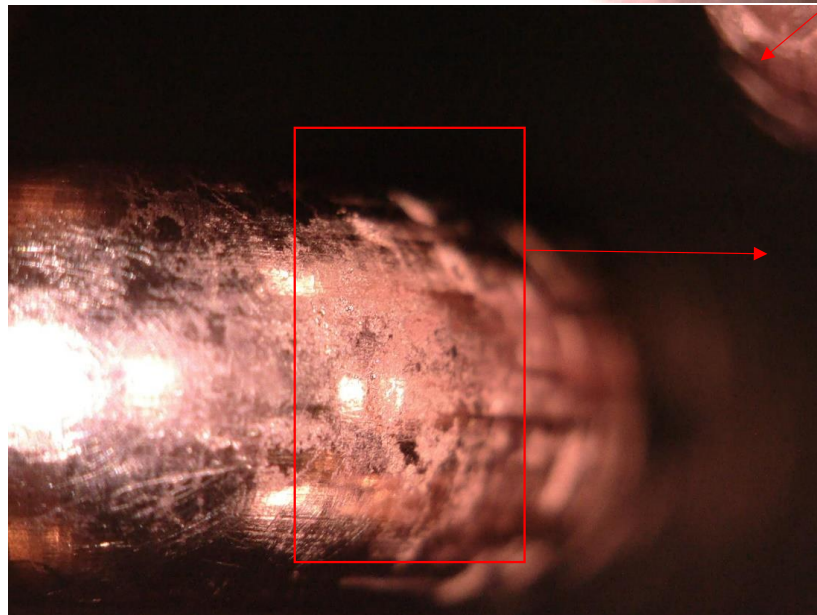
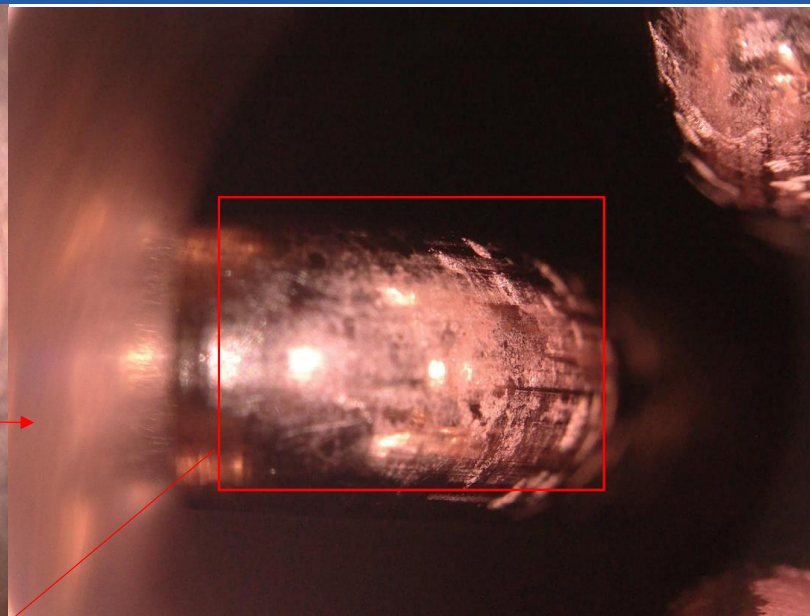


# Entrance of RFQ

Linac4 RFQ



Alexandre Porret (EN-MME-MM)  
Elisa García-Tabarés Valdivieso(EN-MME-MM)  
Anité Pérez Fontenla (EN-MME-MM)



Alexandre Porret (EN-MME-MM)  
Elisa García-Tabarés Valdivieso(EN-MME-MM)  
Anité Pérez Fontenla (EN-MME-MM)  
Nicolas Thuas (TE-VSC) plus TE-MS and EN-HE

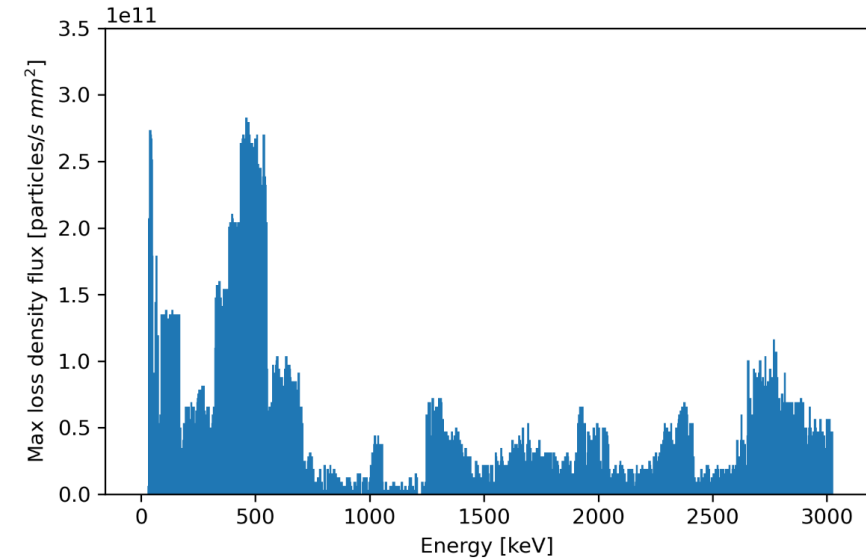
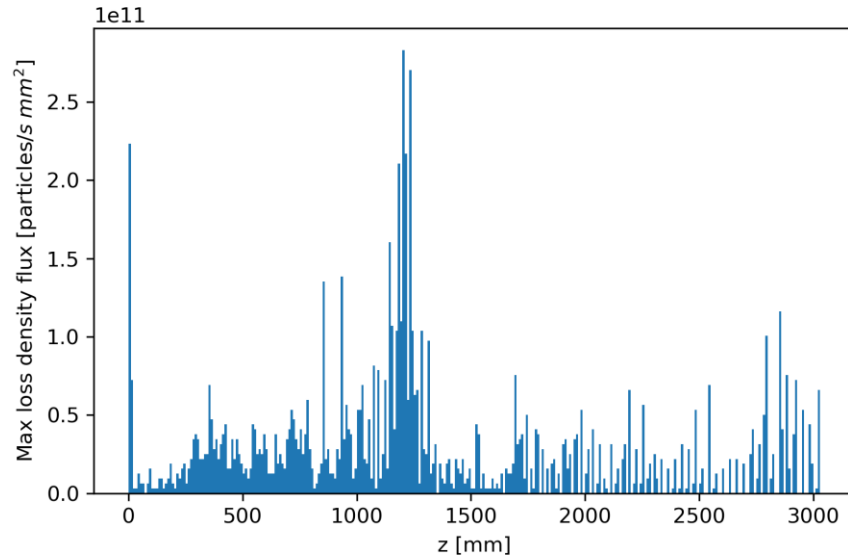
Richard Scrivens



- Need to understand origin of enhanced breakdown rate, and find a mitigation
- Could breakdowns be correlated with beam losses ?

## Density calculations per second

The maximum value of particles/mm<sup>2</sup>\*s and the resulting power loss can be calculated along the RFQ



Assuming that this picture doesn't evolve in time, in one year (100 days) of RFQ operation the maximum dose locally deposited would be:

$$\sim 2E11 \text{ p/s/mm}^2 \times 1E7\text{s} = 2E18\text{p/mm}^2$$

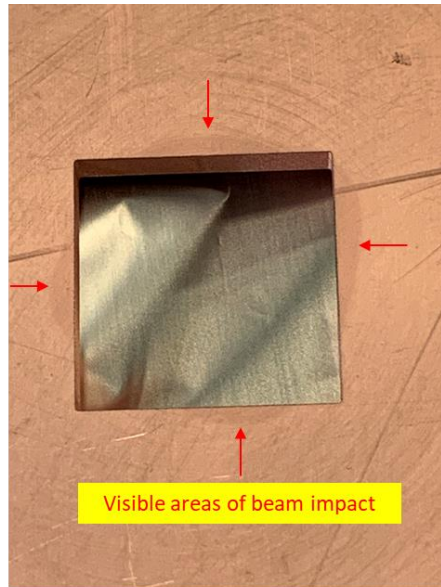
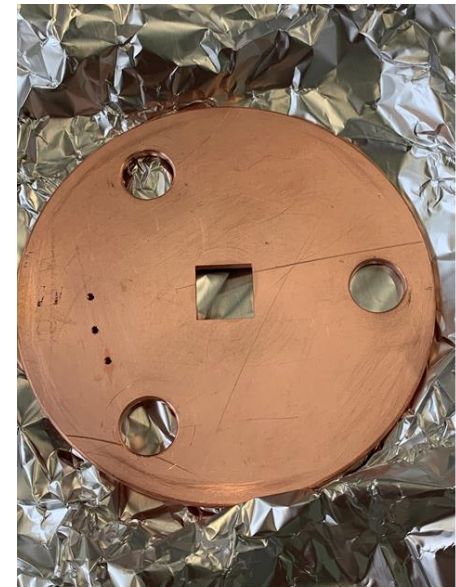


# Preliminary test: collimator irradiation

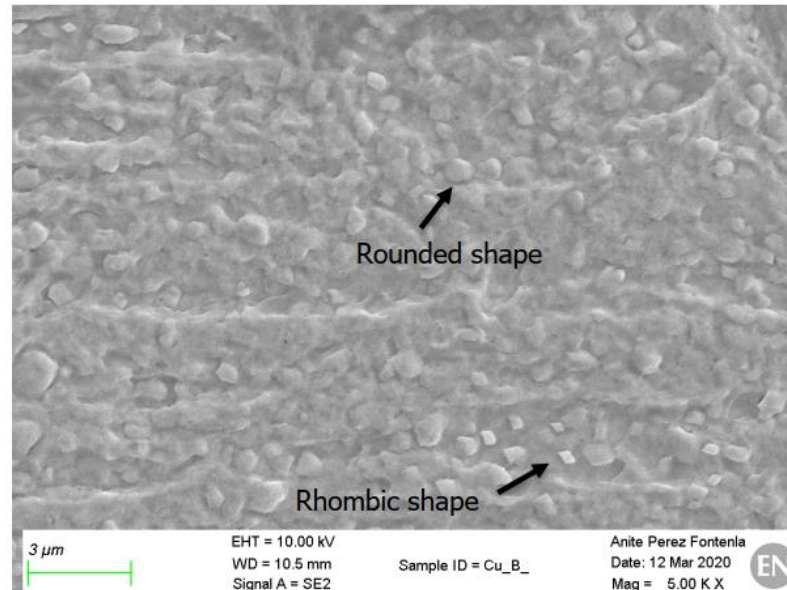
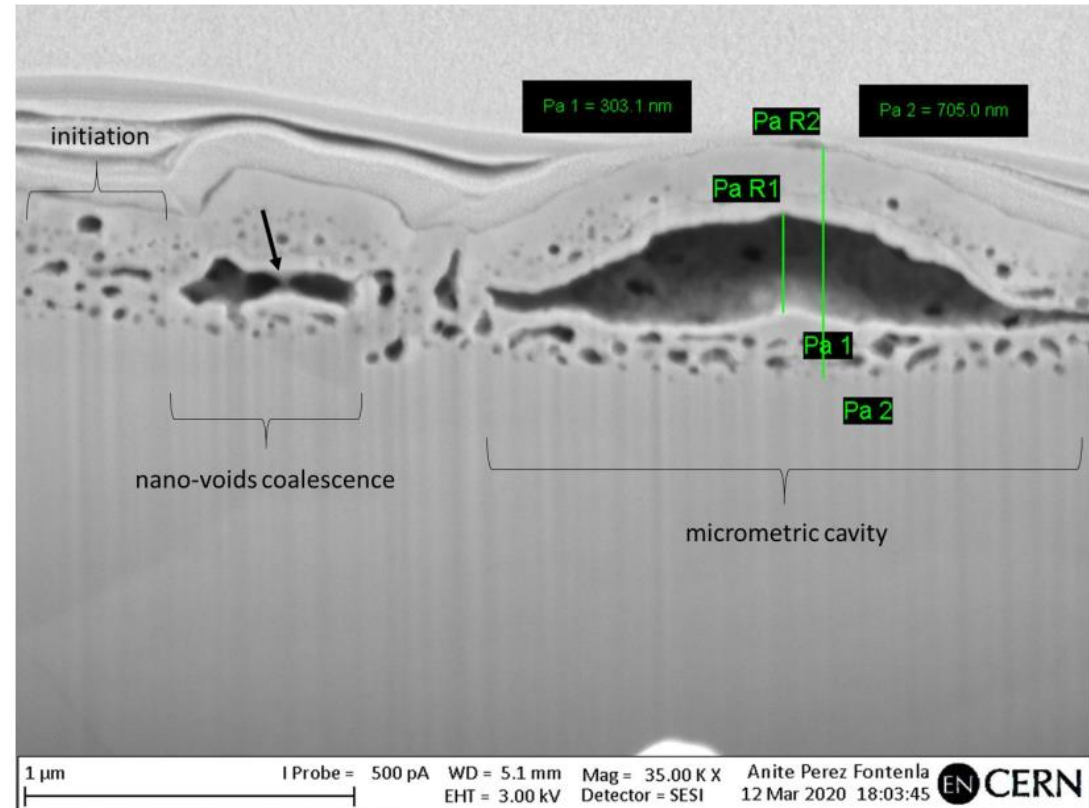
Evidence for **blistering on copper** upon **H<sup>-</sup>** irradiation at **45 keV** (penetration **300 nm**)

Preliminary tests at LINAC4 test source (collimator 1) and confirmed in literature

Edgar Mahner,  
Anité Perez Fontenla



Visible areas of beam impact



3 mm thick Cu-OFE  
Aperture 15 x 15 mm<sup>2</sup>

Beam time  $\approx$  12 days  
E = 45 keV H<sup>-</sup>  
I  $\approx$  35 mA

Ions Impacting Total =  $1.7 \times 10^{19}$

Dose:  $\sim 7 \times 10^{18}$  H<sup>-</sup>/cm<sup>2</sup>



# Project work plan (highlights)

- Design a new RFQ (RFQ3) with better expected performance in terms of beam acceptance and breakdown resistance and beam loss resilience than the present L4-RFQ.
- Hypothesis: blistering from beam losses as triggers for breakdowns
  - Finding a new material for RFQ fabrication with better performance than annealed OFE-Cu in terms of high electric field strength and beam loss resilience
  - Design of an RFQ based on a new material (if found) with higher surface E-field limit and/or high acceptable beam loss limit

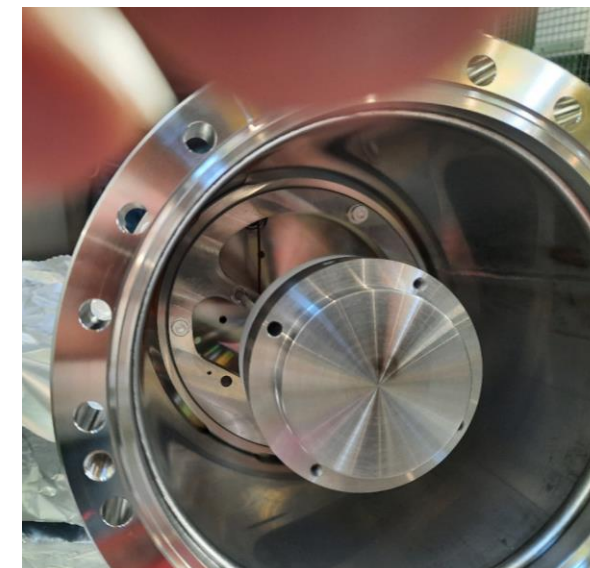
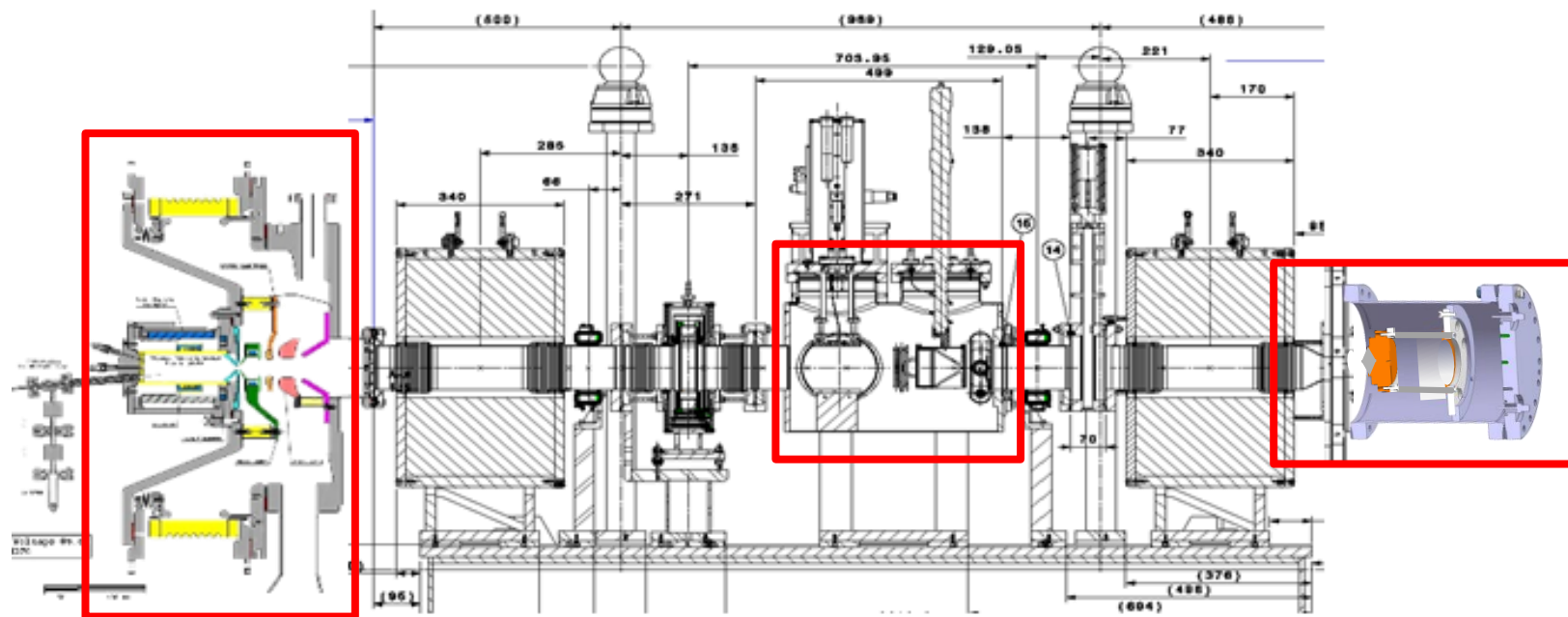
# Synergies with CLIC

- Leverage expertise developed within **CLIC high gradient studies**
  - Study Cu and new materials with LES system, to **measure BDR as a function of H irradiation**
  - Material analyses with SEM and **FIB** on LES electrodes and other irradiated samples.
- Benefit from **know-how** developed on **conditioning of RF structures** (Xboxes, etc.)
  - Note, RFQ has different conditions: 1 ms pulse, 1 Hz rep rate, 35 MV/m surface field
- Leverage **collaboration with Helsinki University**
  - **Material irradiation** with ion implanter (500 keV) and Tandem (5 MeV)
  - Expertise of **materials for nuclear fusion**
  - **Simulation of H bubbles** formation and coalescence

# How to limit hydrogen bubble formation

- Criteria for material choice I:
  - Hydrogen **solution** must be **energetically favorable**
  - Hydrogen must have **high diffusivity** at room temperature
  - Hydrogen **solubility limit** must be **high**
  
- Criteria for material choice II:
  - **Material strength** larger than copper
  - **Reduced dislocation** movement
  - Presence of **trapping centers for hydrogen** to prevent coalescence
  
- This is a problem of **hydrogen in metals**: VSC core business
  
- Selected material candidates:
  - **Cu-OFE, CuCr1Zr, CuBe, Nb,  $\beta$ -Ti6Al4V, Ta**
  - (electrical conductivity is not a primary concern for RFQ vanes)

# Irradiation setup – LINAC4 source test stand



H<sup>-</sup> Source 45 keV

Low-energy beam transport

Sample holder

2 Steerers, 2 Solenoids

Alessandra Lonbardi



# First irradiated sample – LINAC 4 source at 45 keV

Three regions are visible by eye after irradiation test at CERN



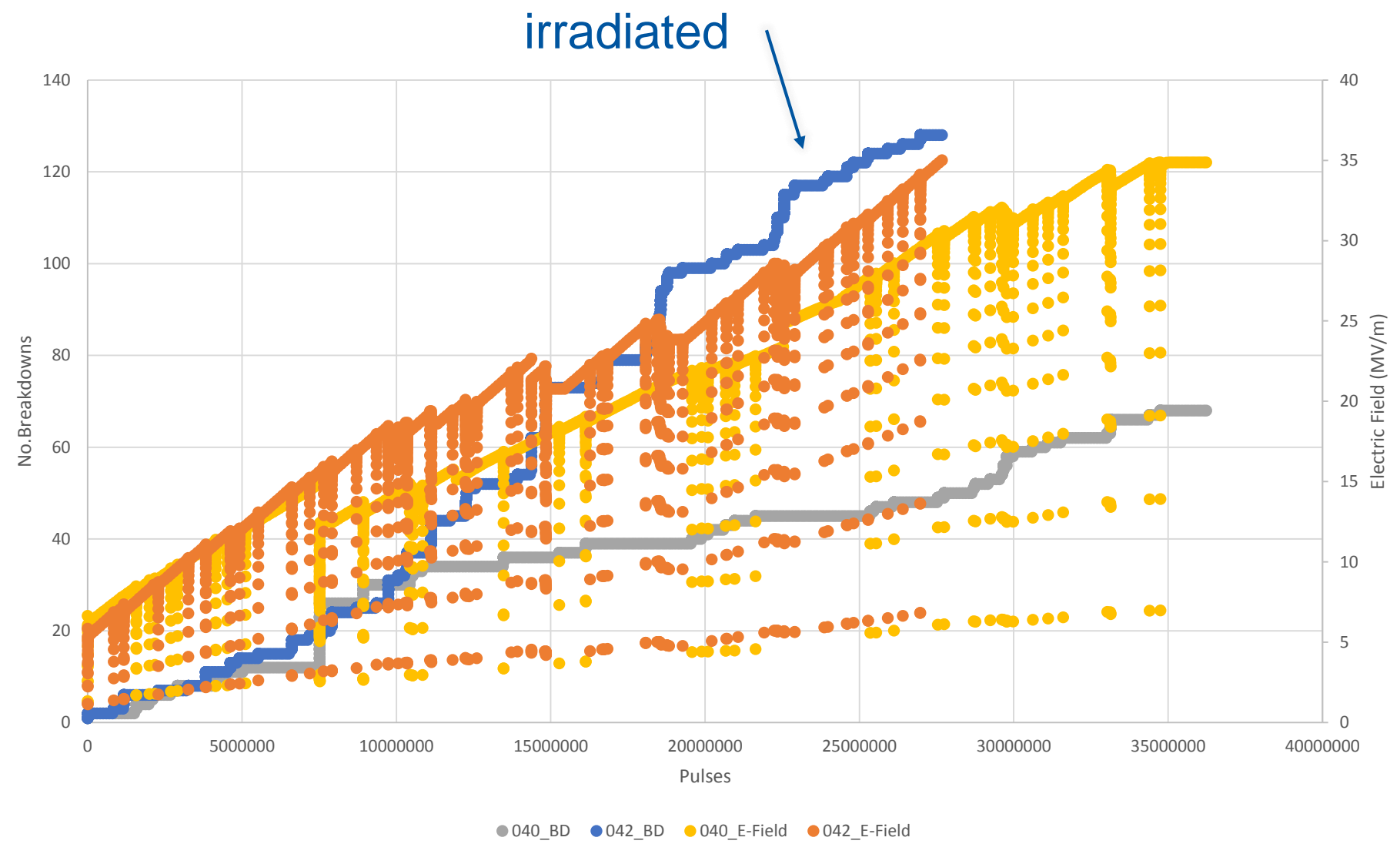
Nb sample  
CuCrZr sample

Also irradiated  
in the last  
weeks

$1.2 \times 10^{19}$  p total dose delivered during the test

*Image courtesy of Sebastien Bertolo*

# Comparison of first conditioning: copper after brazing cycle



Ruth Peacock

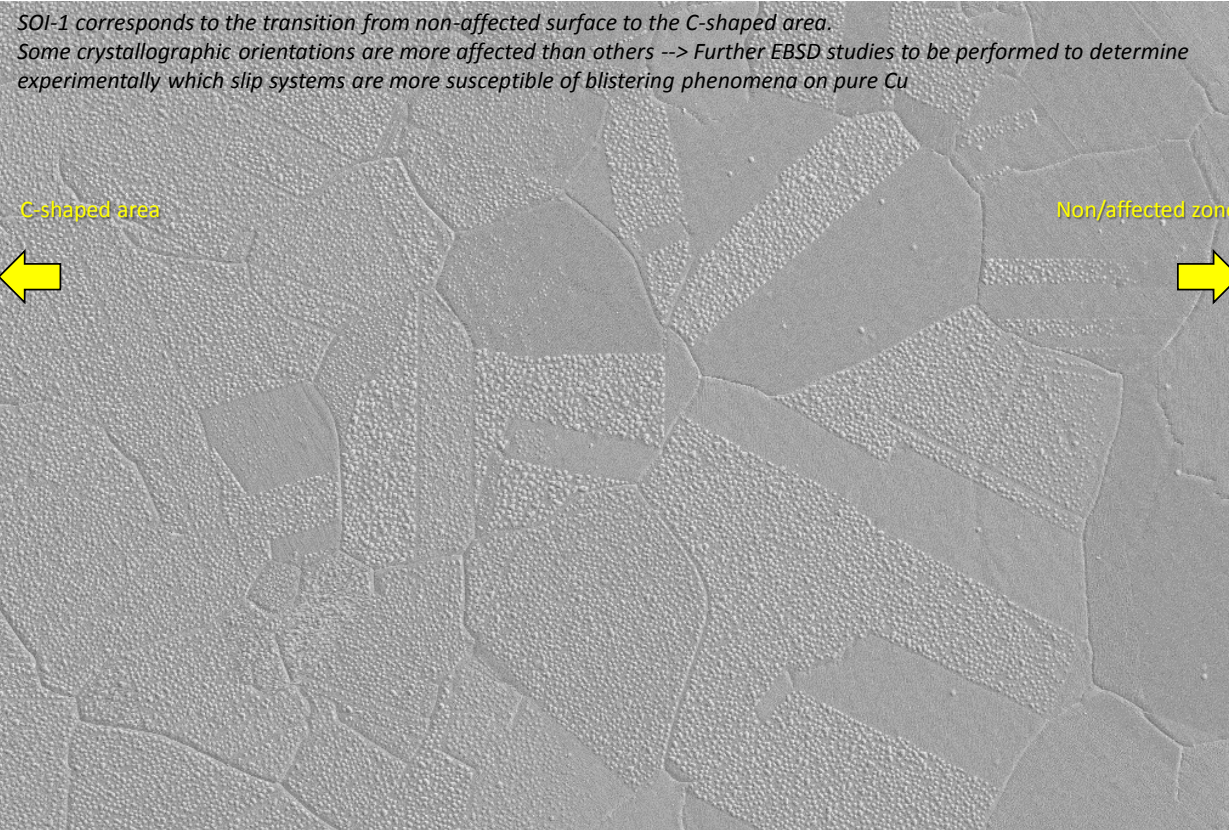


# SEM results

SOI-1 corresponds to the transition from non-affected surface to the C-shaped area.  
Some crystallographic orientations are more affected than others --> Further EBSD studies to be performed to determine experimentally which slip systems are more susceptible of blistering phenomena on pure Cu

C-shaped area

Non/affected zone



100  $\mu$ m

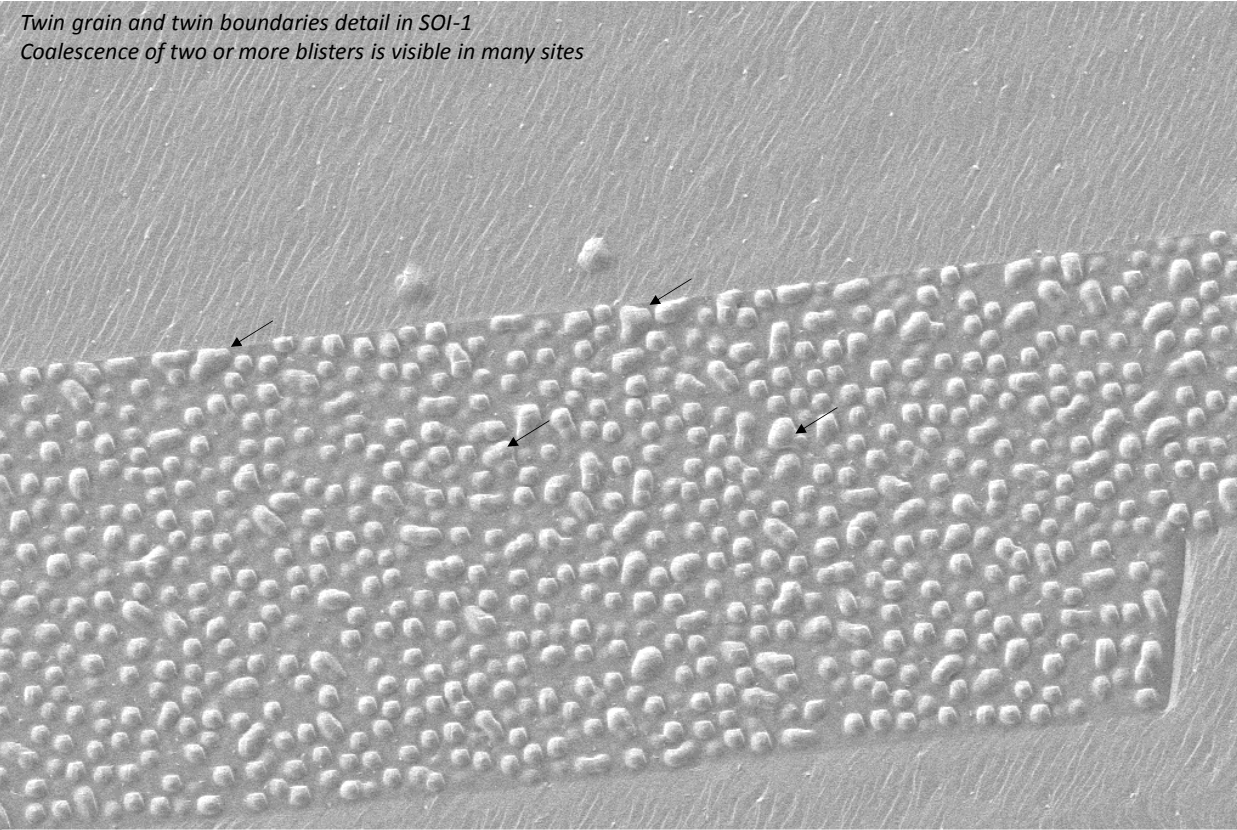
EHT = 10.00 kV  
WD = 7.9 mm  
Signal A = SE2

Sample ID = Cu-OFE\_after irr. test\_

Anité Perez Fontenla  
Date: 16 Oct 2020  
Mag = 200 X



Twin grain and twin boundaries detail in SOI-1  
Coalescence of two or more blisters is visible in many sites



10  $\mu$ m

EHT = 3.00 kV  
WD = 5.0 mm  
Signal A = SE2

Sample ID = Cu-OFE\_irrad\_

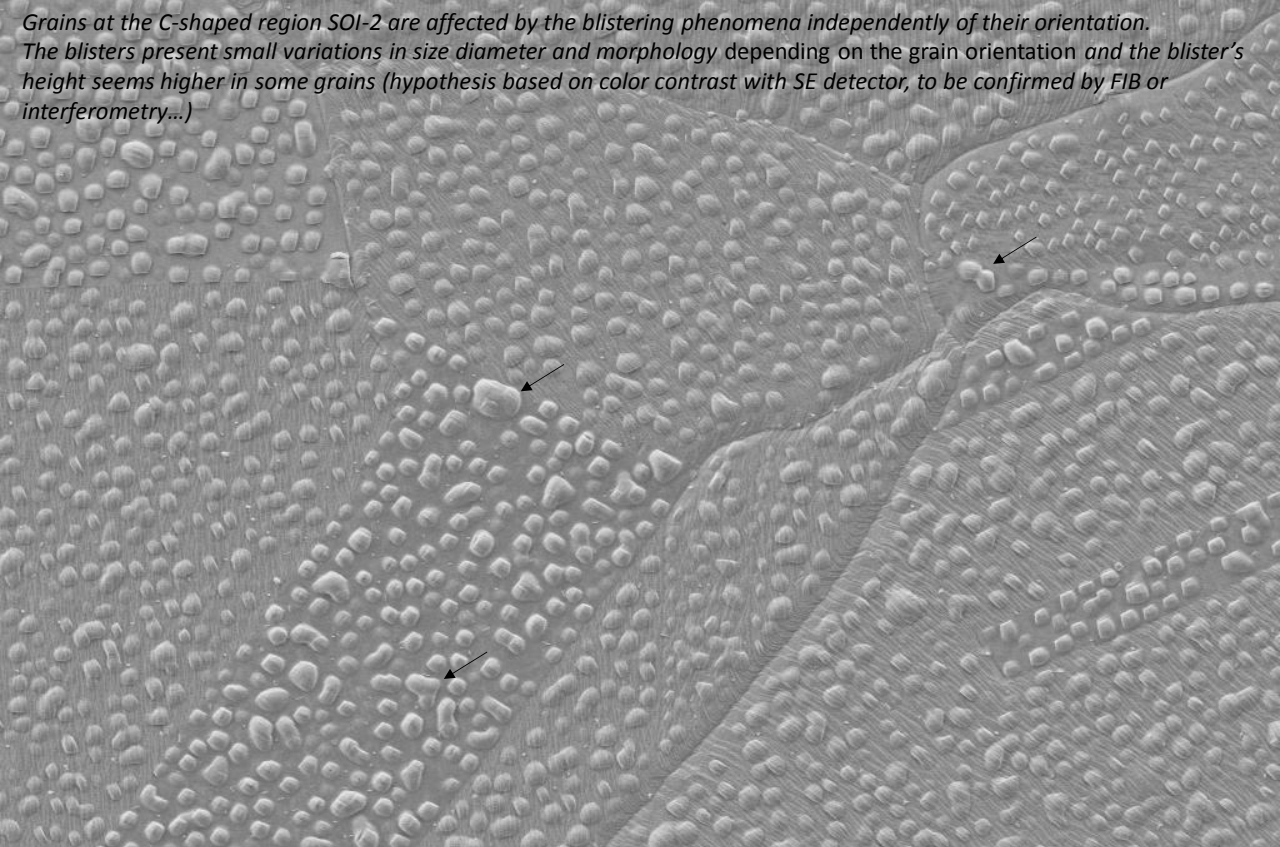
Anité Perez Fontenla  
Date: 19 Oct 2020  
Mag = 1.00 K X



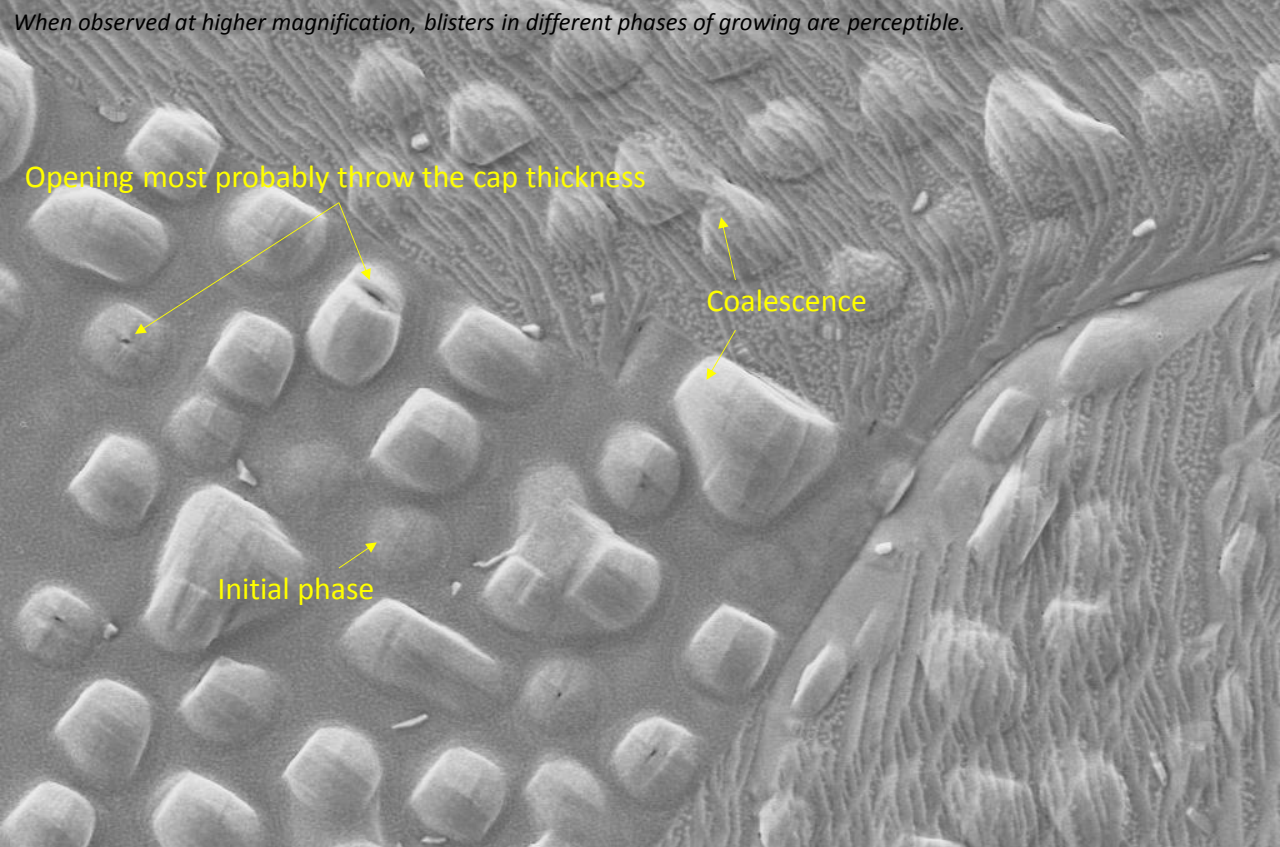
Anité Perez Fontenla



Grains at the C-shaped region SOI-2 are affected by the blistering phenomena independently of their orientation. The blisters present small variations in size diameter and morphology depending on the grain orientation and the blister's height seems higher in some grains (hypothesis based on color contrast with SE detector, to be confirmed by FIB or interferometry...)



When observed at higher magnification, blisters in different phases of growing are perceptible.



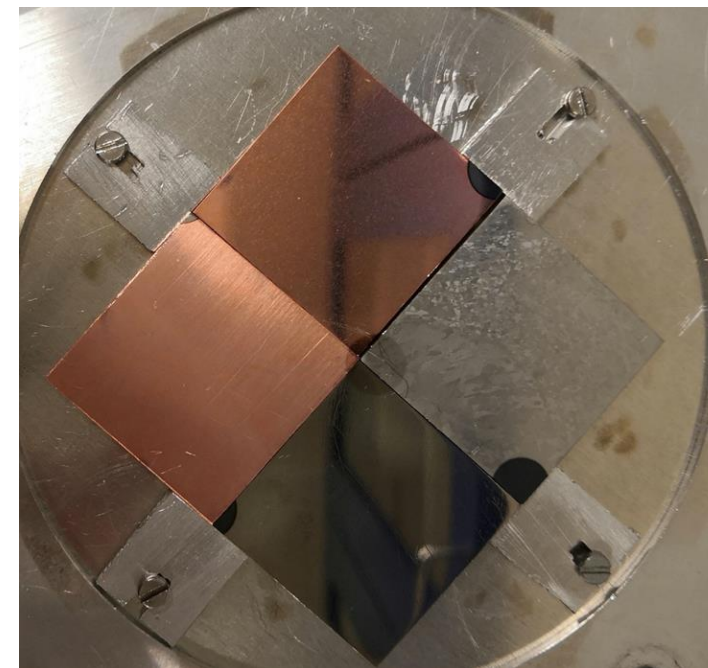
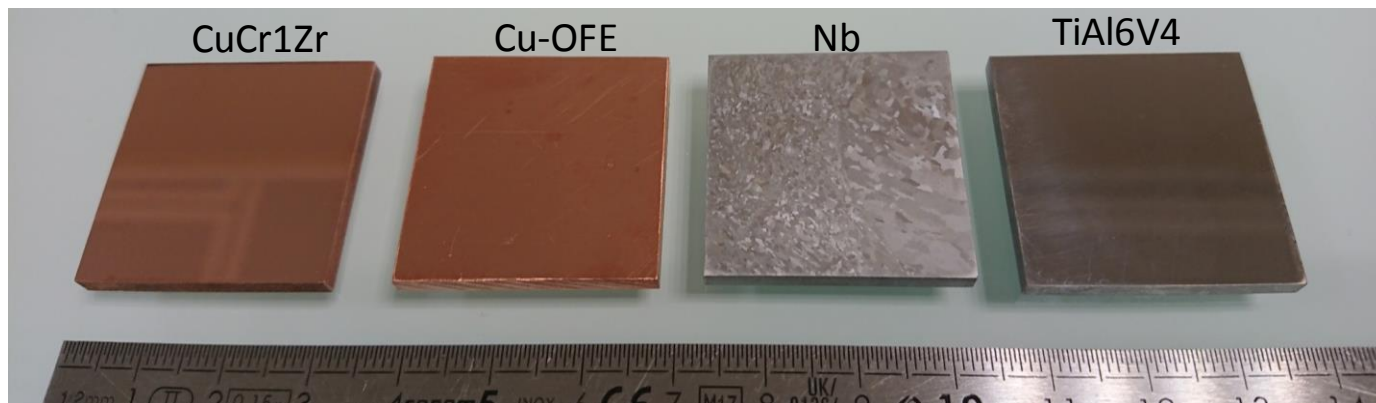
10  $\mu\text{m}$  EHT = 7.00 kV  
 WD = 6.4 mm Signal A = SE2  
 Sample ID = Cu-OFE\_  
 Anite Perez Fontenla  
 Date: 16 Oct 2020  
 Mag = 1.00 K X

3  $\mu\text{m}$  EHT = 7.00 kV  
 WD = 6.4 mm Signal A = SE2  
 Sample ID = Cu-OFE\_  
 Anite Perez Fontenla  
 Date: 16 Oct 2020  
 Mag = 5.00 K X

Anité Perez Fontenla



# Irradiation in Helsinki



## Helsinki's system:

- Particle type H<sub>2</sub><sup>+</sup>, 90 keV
- Normal incidence angle
- Maximum diameter of the sample holder: Ø100 mm → 4 samples of 30 mm x 30 mm can be tested simultaneously

**Main goal of this preliminary test was to confirm that is comparable with irradiation test performed at CERN (Cu-OFE collimators [EDMS 2356205](#)) → Cu-OFE sample (as rolled) equivalent to Collimator's was sent**

**Three additional samples were sent → CuCr1Zr, Nb and TiAl6V4 (manually polished)**

	Energy [keV/H]	Dose [1E18p/cm <sup>2</sup> ]	Beam Current [μA]	Time [h]
First Test	45	4	5	18
Second Test		1		4.5

Anité Perez Fontenla

# Final remarks

- **Material selection for new RFQ3**, more robust to beam losses
- Work in **synergy with CLIC**, leveraging expertise of the Collaboration
- **Irradiation** of samples in Helsinki for **physics understanding**
- **Irradiation experiments at CERN** with LINAC 4 source test stand (limited availability)
- **BD testing in LES system** on electrodes of different materials
- **SEM + FIB + EBSD + ...** material analyses to understand origin of **enhanced BDR**
- **PhD student** partly funded from RFQ and CLIC to work on this study, supervised from Helsinki University (Flyura Djurabekova)
- Information gathered could be **useful for CLIC and high-gradient technologies** in general (effect of beam losses)

