



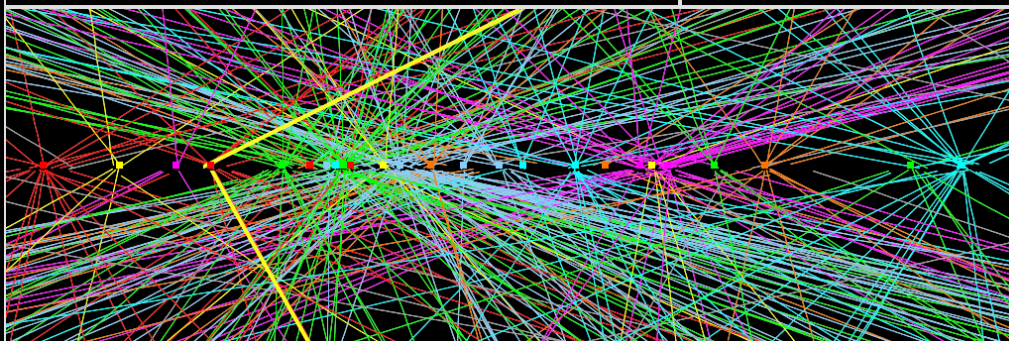
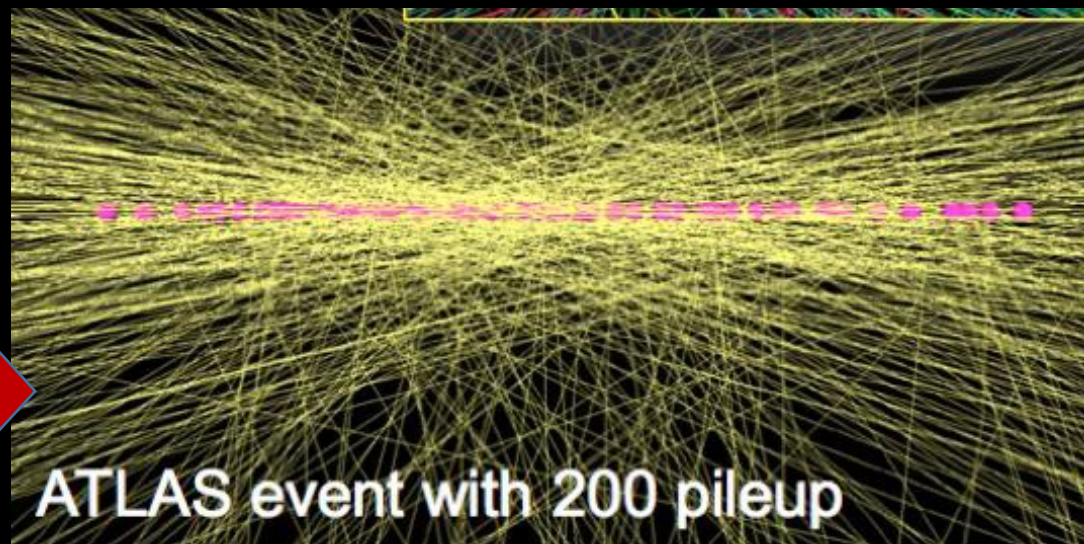
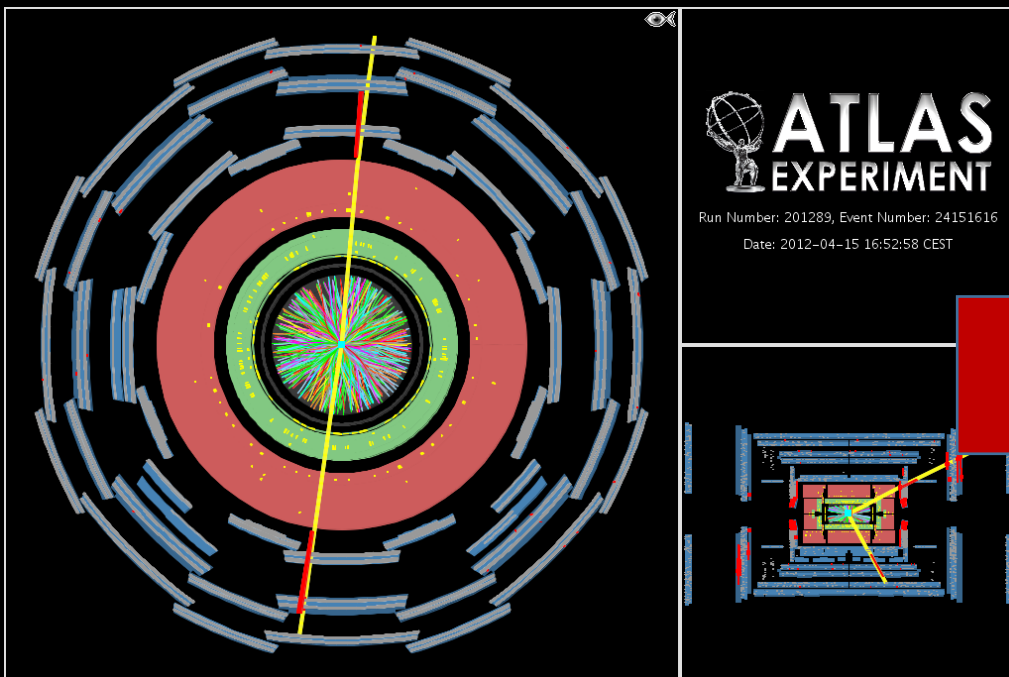
# Innovative silicon detectors for HL-LHC

Daniela Bortoletto

# The incredible challenge of HL-LHC

Run 2 LHC pileup  $\langle \mu \rangle = 37$

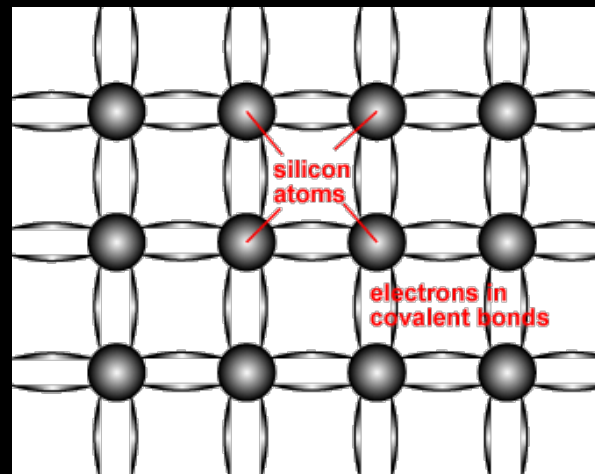
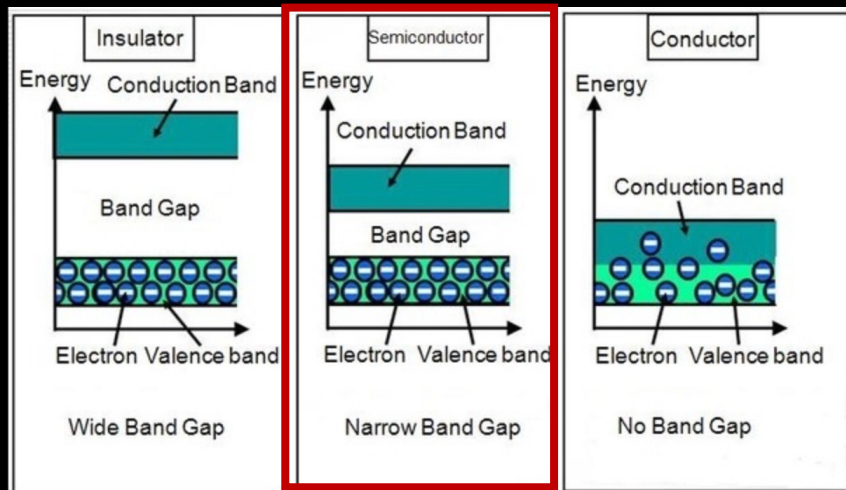
HL-LHC pileup  $\langle \mu \rangle = 200$



- Radiation levels up to:
  - fluence of  $2 \times 10^{16}$  1 MeV  $n_{eq}/cm^2$
  - Total Ionizing Dose (TID)  $\sim 1$  Grad
  - Damage due to multitude of particles (charged particles, neutrons, etc...)

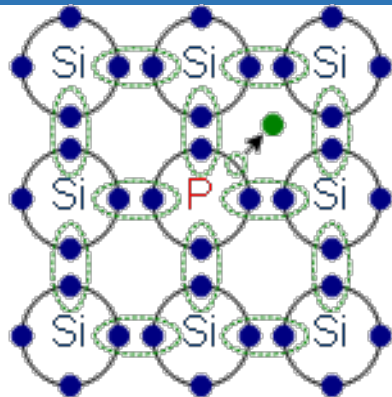
# Silicon

- Second-most abundant element on the planet, after oxygen.

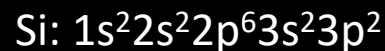


- At  $T > 0$  K electrons can move to the conduction band
- In a semiconductor the number of mobile charge carriers varies with temperature.

n-type silicon doped with P or As – contains excess electron (donor)

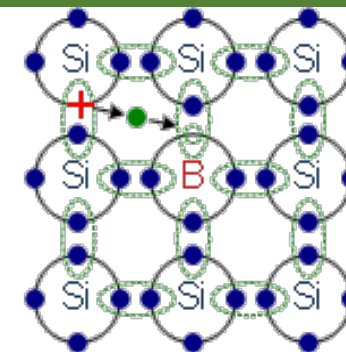


Electrons – Majority carriers



5 <b>B</b> Boron 10.811	6 <b>C</b> Carbon 12.011	7 <b>N</b> Nitrogen 14.007
13 <b>Al</b> Aluminum 26.982	14 <b>Si</b> Silicon 28.086	15 <b>P</b> Phosphorus 30.974
31 <b>Ga</b> Gallium 69.723	32 <b>Ge</b> Germanium 72.631	33 <b>As</b> Arsenic 74.922

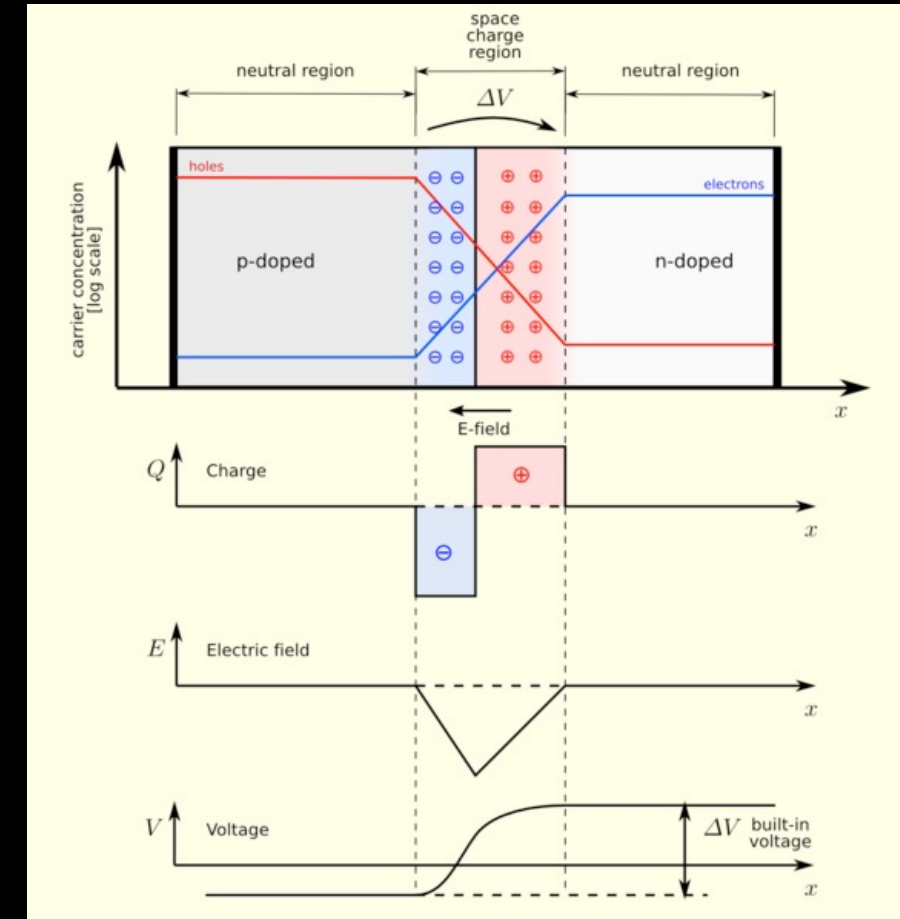
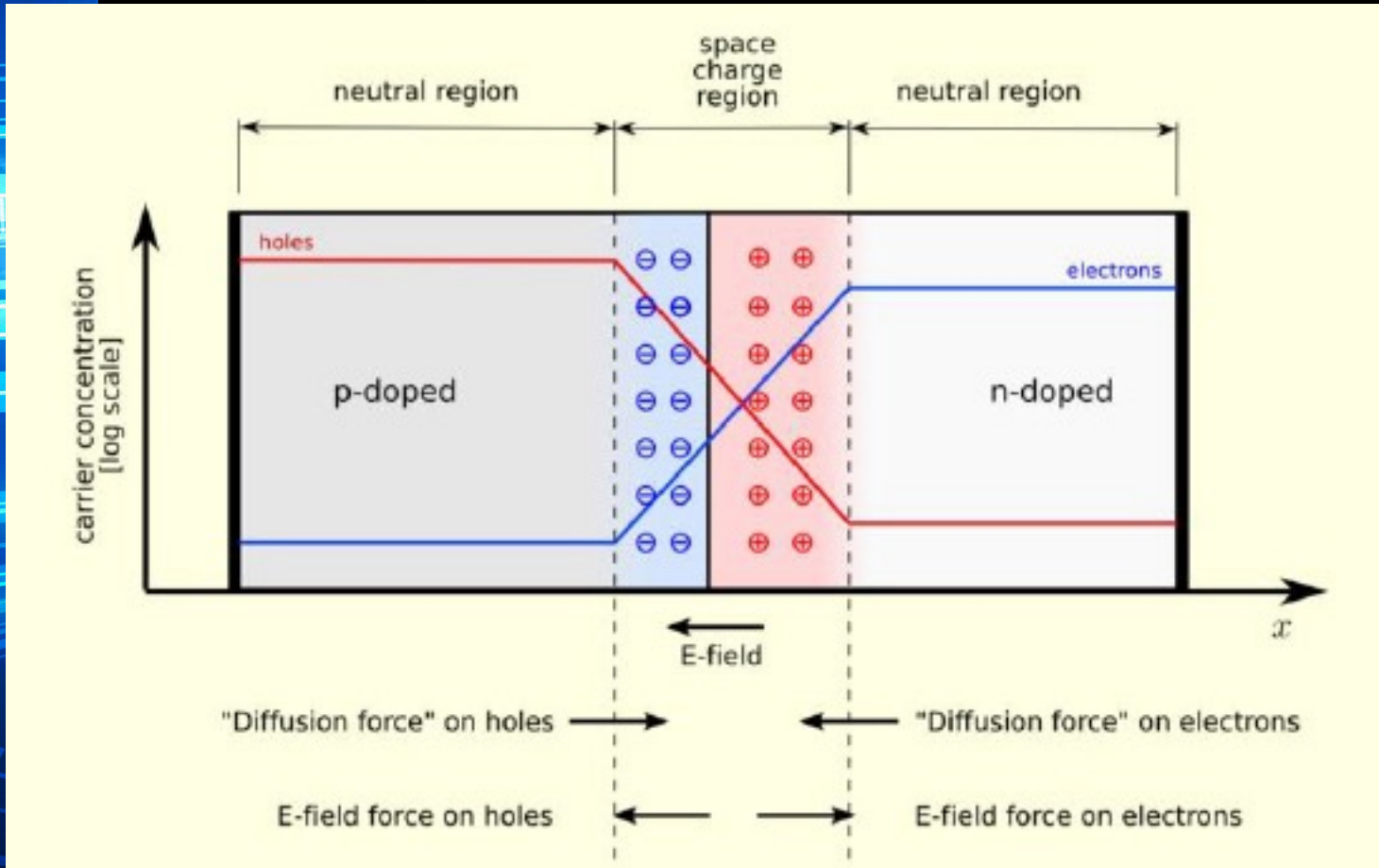
p-type silicon doped with B, or Ga – with one less electron (acceptor)



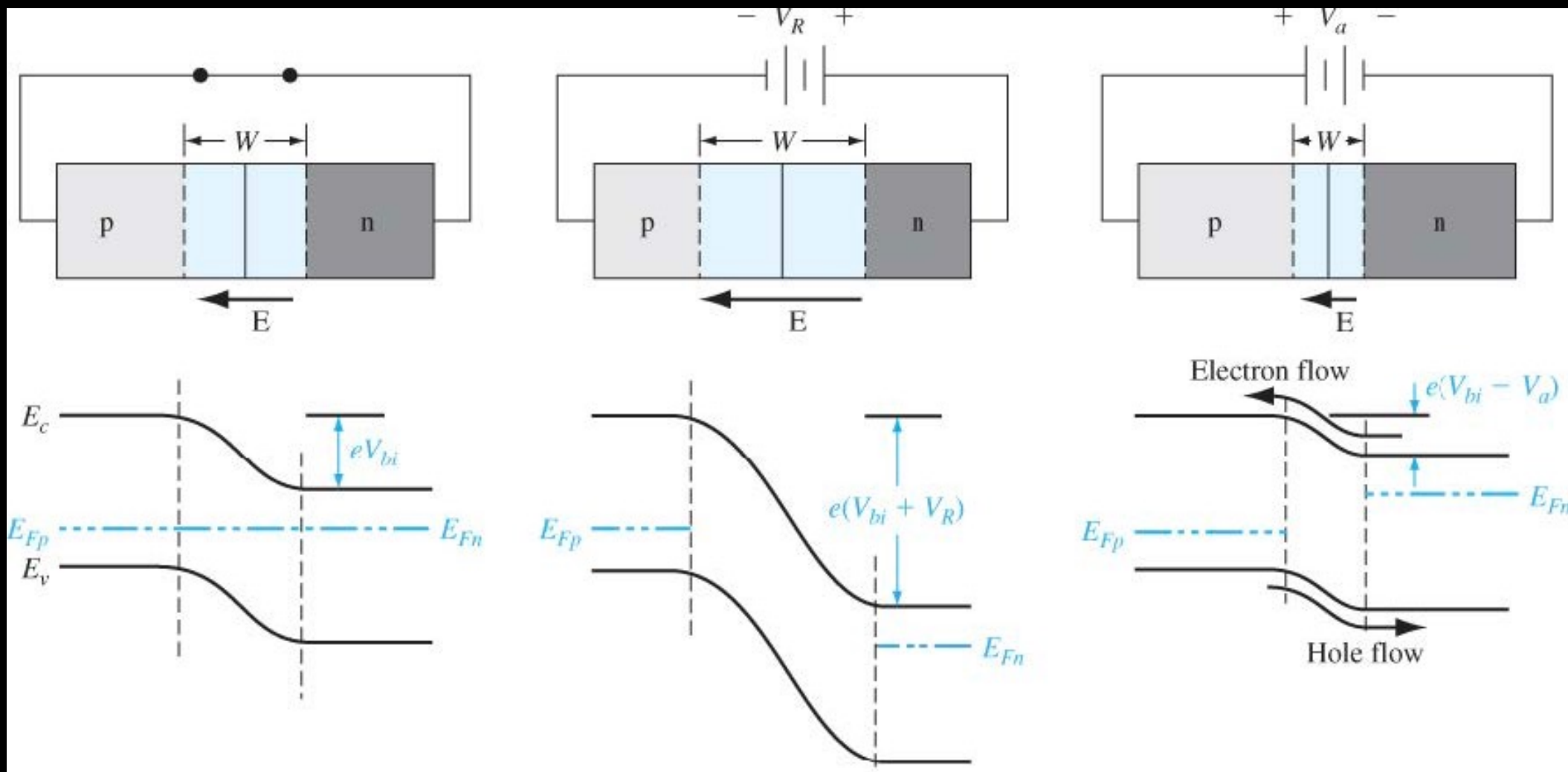
Holes – Majority carriers

# P-N junction

- In an unbiased p-n junction diode majority carriers migrate from one side to the opposite side, until the potential difference -  $\Delta V$  – due to the charge distribution halts the process.



# P-N Junction



# Principles of a semiconductor detector

- Creation of electric field: voltage to deplete thickness  $d$

$$V_{dep} = d^2 N_{eff} \frac{e}{2\epsilon\epsilon_0}$$

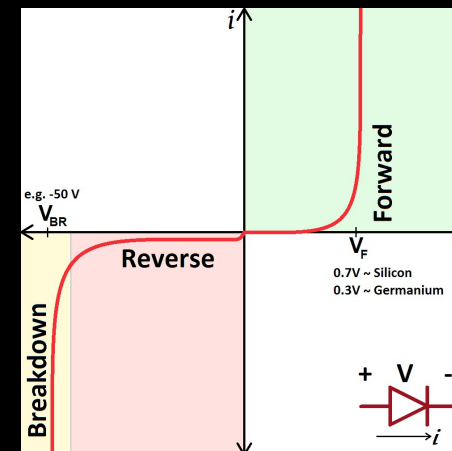
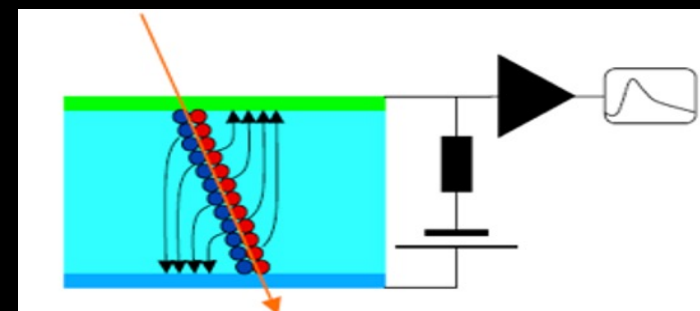
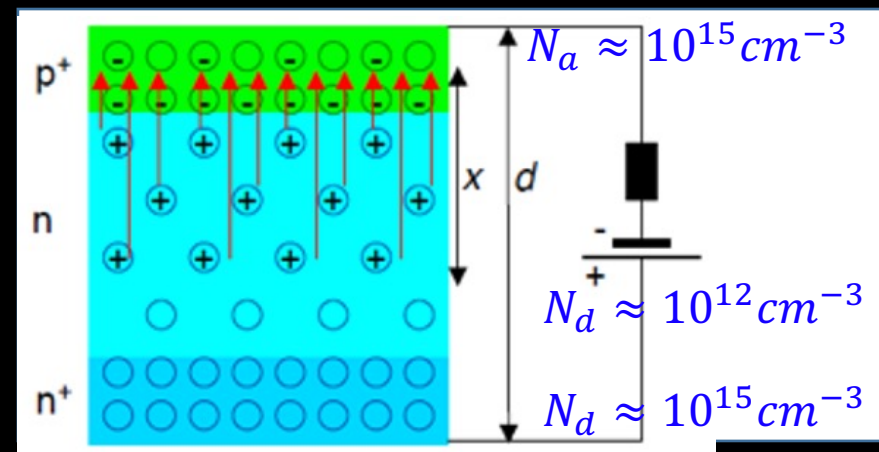
$$N_{eff} = \text{doping concentration} = N_{donors} - N_{acceptors}$$

- Ionizing particles create e-h pairs that drift in the E field and induce signal on electrodes

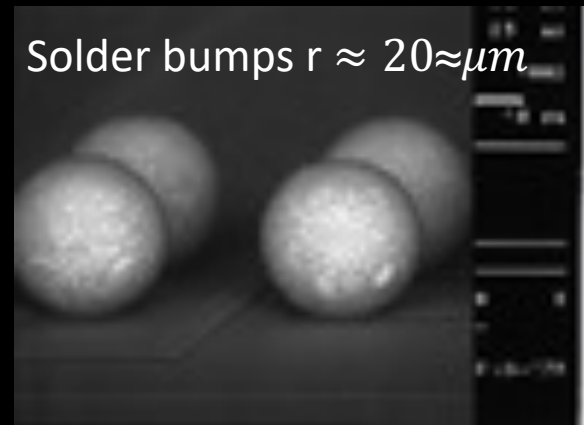
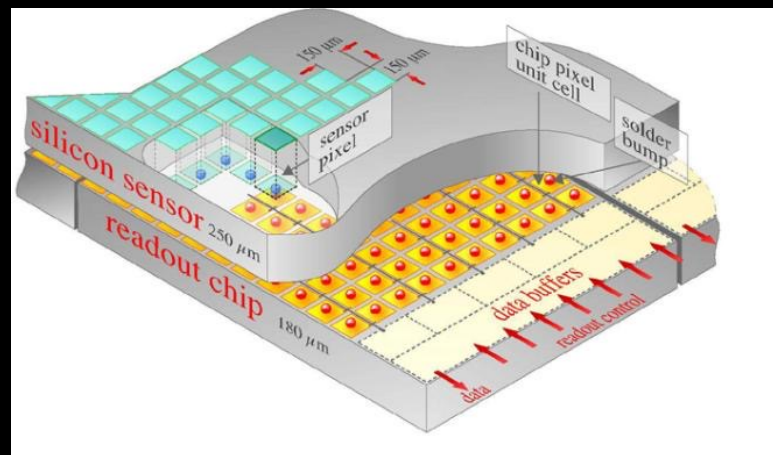
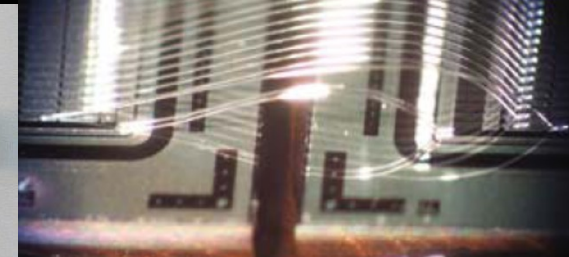
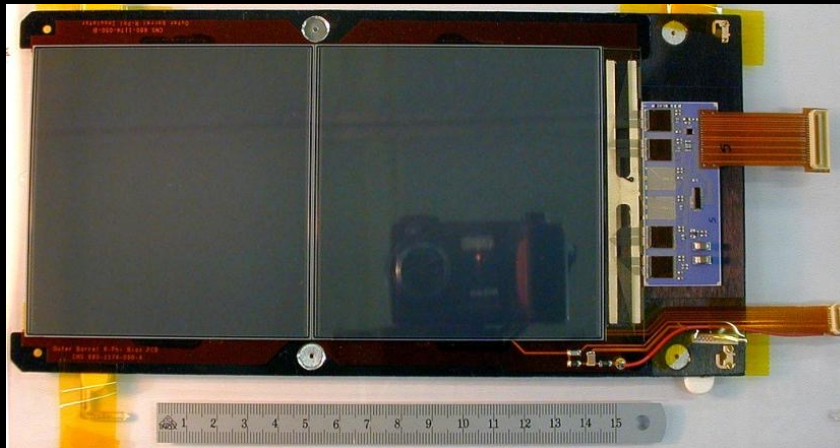
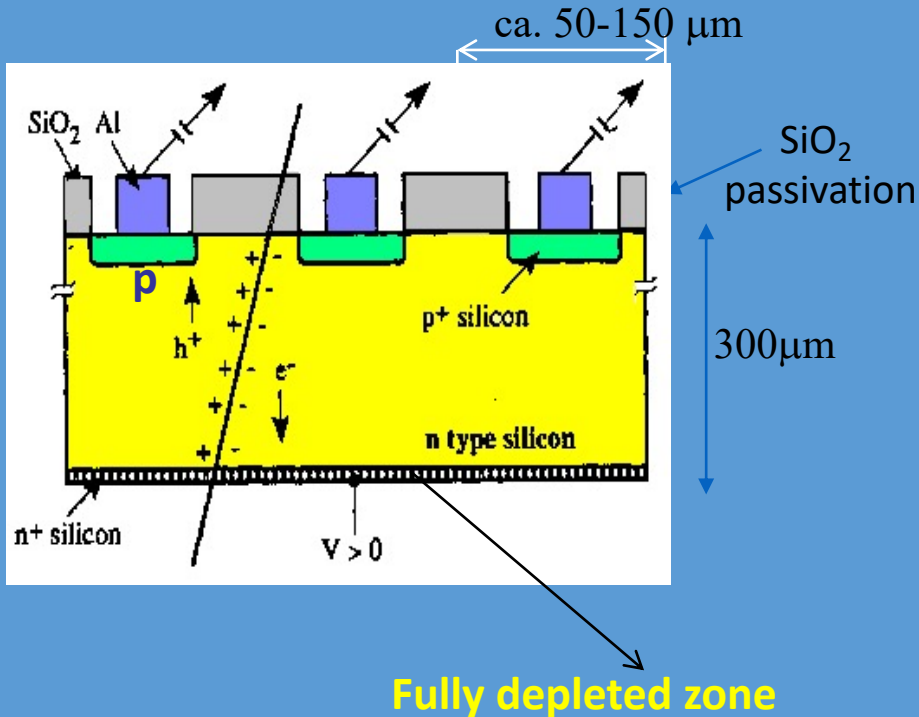
$E(\text{e-h pair}) = 3.62 \text{ eV}$  ( $\approx 30 \text{ eV}$  for e-ion in gas)  
 $dE/dx \text{ (M.I.P.)} \approx 3.87 \text{ MeV/cm}$   
 $N(\text{e-h}) \approx 107/\mu\text{m}$  average ( $N(\text{e-h}) \approx 80/\mu\text{m}$  most probable)

- Keep leakage current low (approximately doubles for  $\approx 8^\circ\text{C}$  increase in temperature)

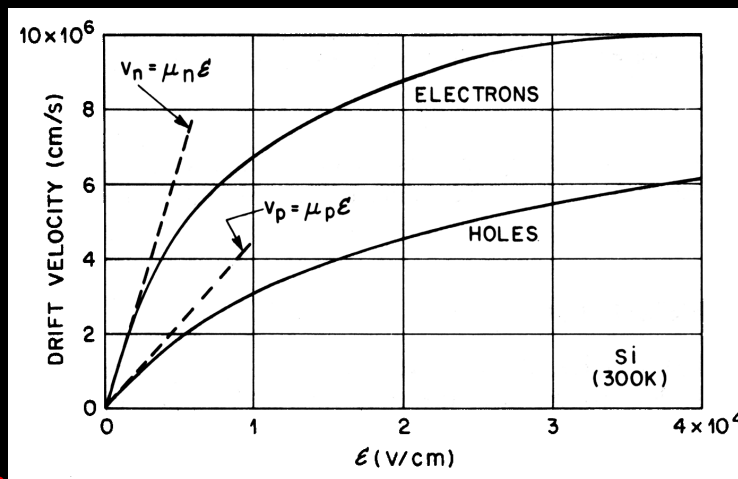
$$I \propto T^{3/2} \exp\left(-\frac{E_g}{2kT}\right) \times \text{Volume}$$



# Silicon Sensors



Thickness 150 - 500  $\mu\text{m}$   
 Strip separation (pitch) 20 - 150  $\mu\text{m}$   
 Resolution 5 - 40  $\mu\text{m}$  (pitch/ $\sqrt{12}$ )  
 Most probable Energy loss  $\approx 80$  e-h pairs per  $\mu\text{m}$   
 300  $\mu\text{m}$  thickness  $\rightarrow$  24000 pairs/MIP  
 Output signal:  $Q_{\text{out}} \sim 4$  fC  
 Charge collection 20 ns

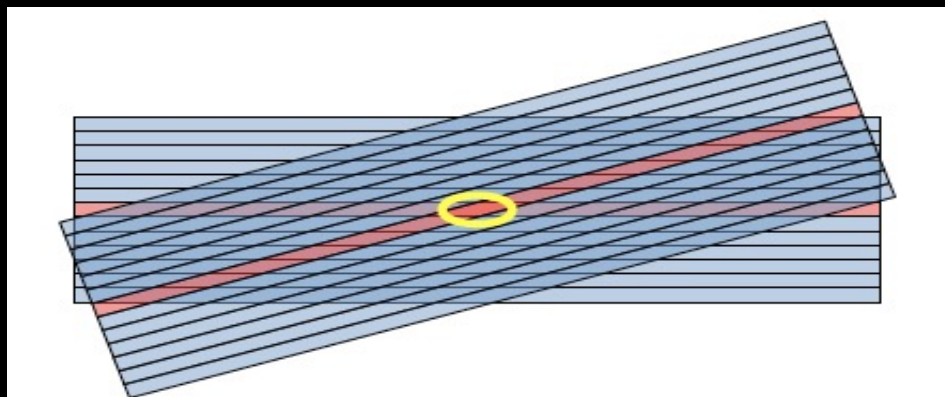


$v_{e,h} = \mu_{e,h} E$  Drift velocity  
 $\mu_{e,h} = e \tau_{e,h} / m_{e,h}$  Mobility  
 $\mu_e(\text{Si}, 300 \text{ K}) \approx 1450 \text{ cm}^2/\text{Vs}$   
 $\mu_h(\text{Si}, 300 \text{ K}) \approx 450 \text{ cm}^2/\text{Vs}$

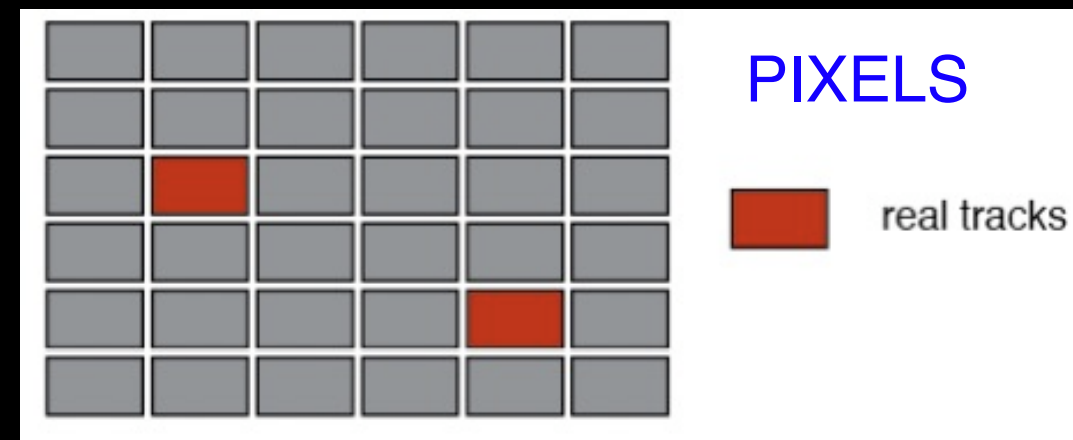
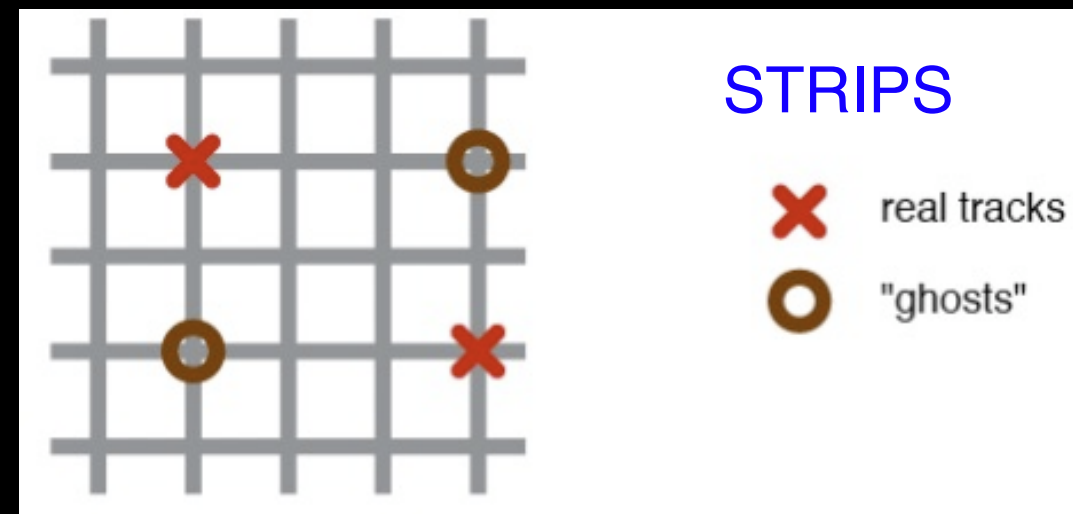
electrons about 3 times faster than holes

# Strips versus Pixels

- A strip detector measures 1 coordinate only. Two orthogonal/angled arranged strip detectors could give a 2-dimensional position of a particle track.



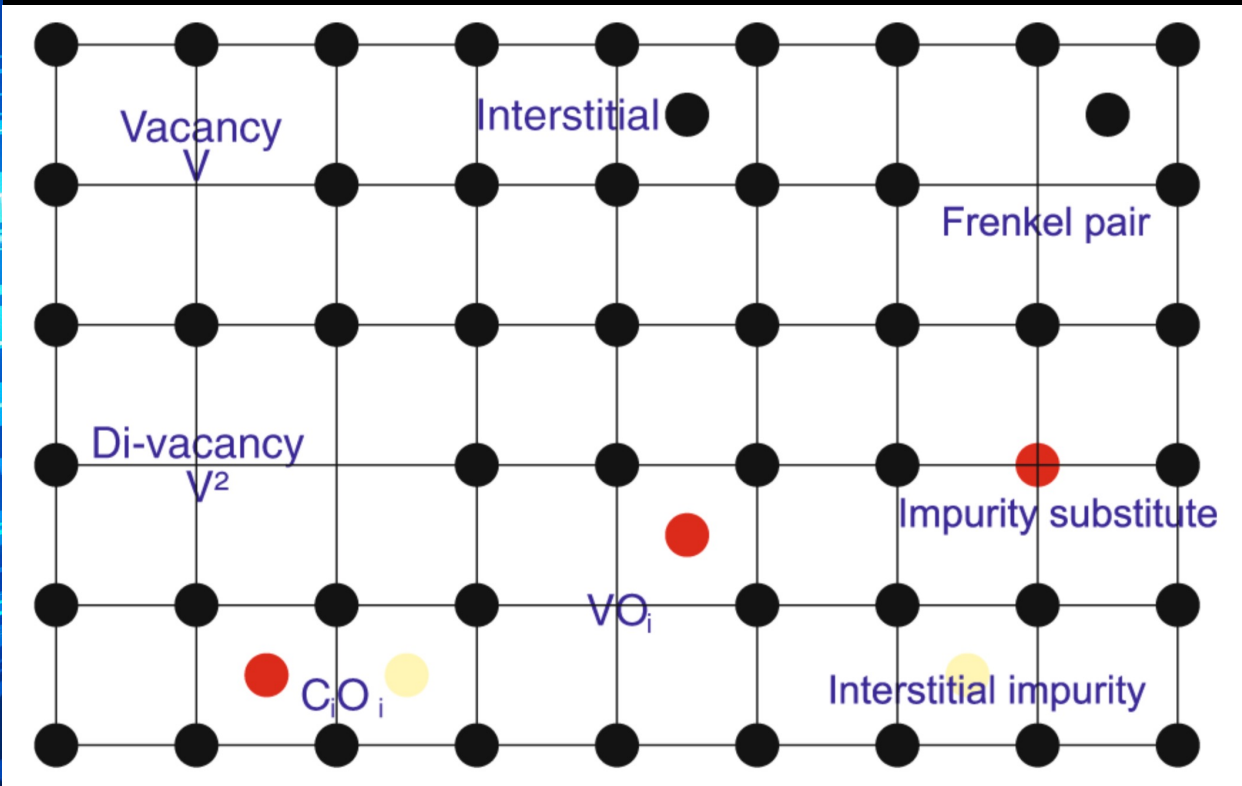
- Pixel detectors produce unambiguous hits! Large number of electrical connections and large power consumption.





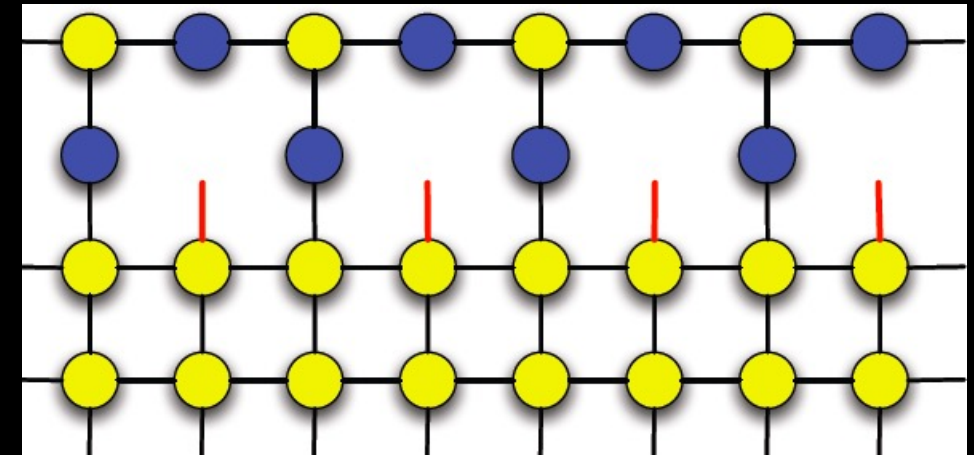
# Radiation damage

- **Non ionizing energy loss (NIEL)**
  - Atomic displacement caused by p,n, $\pi$
  - Frenkel pair  $E \sim 25\text{eV}$ , Defect cluster  $E \sim 5\text{keV}$



- Affects mainly the sensors and measured in 1 MeV  $n_{\text{eq}}$

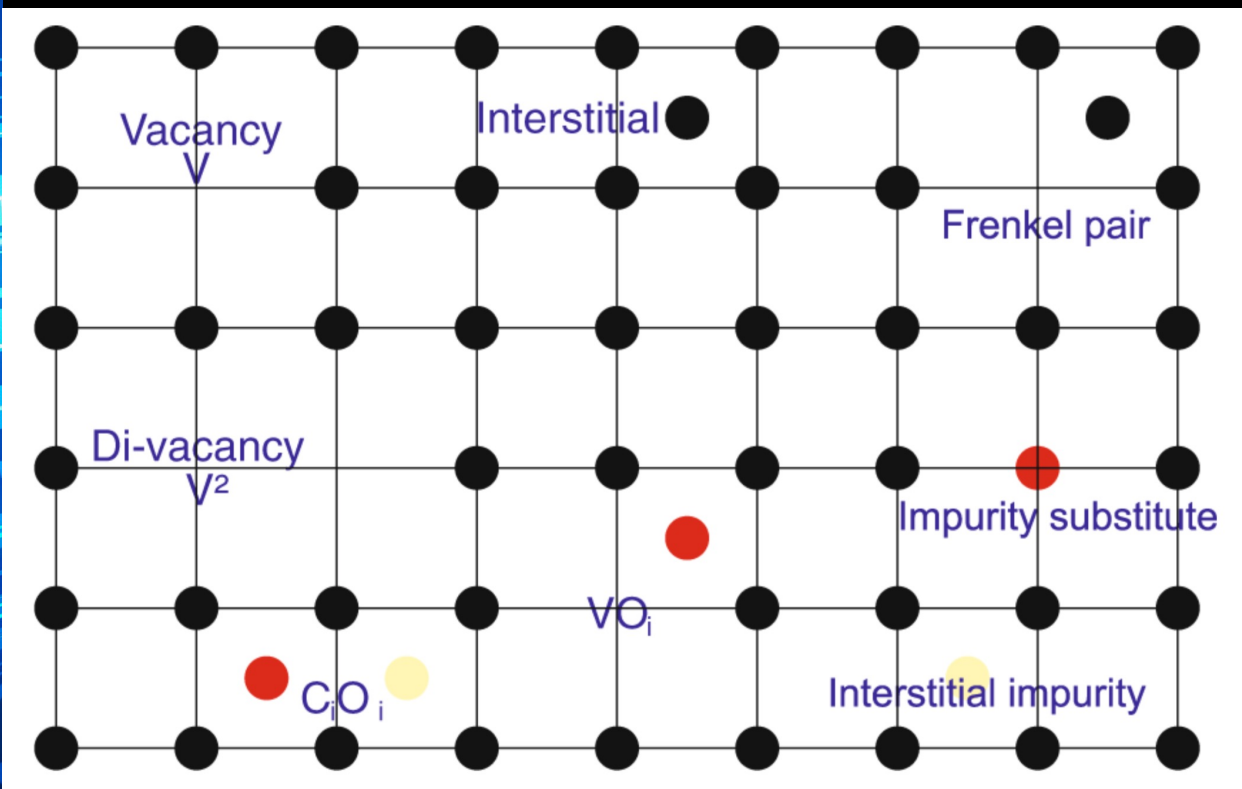
- **Ionizing energy loss**
  - Proportional to absorbed radiation dose
- Measured in 1 Gy = 100 rad
- Ionizing radiation generates bound charge in the SiO<sub>2</sub> layer at the surface of the detectors and at the interface between the Si and the SiO<sub>2</sub>.



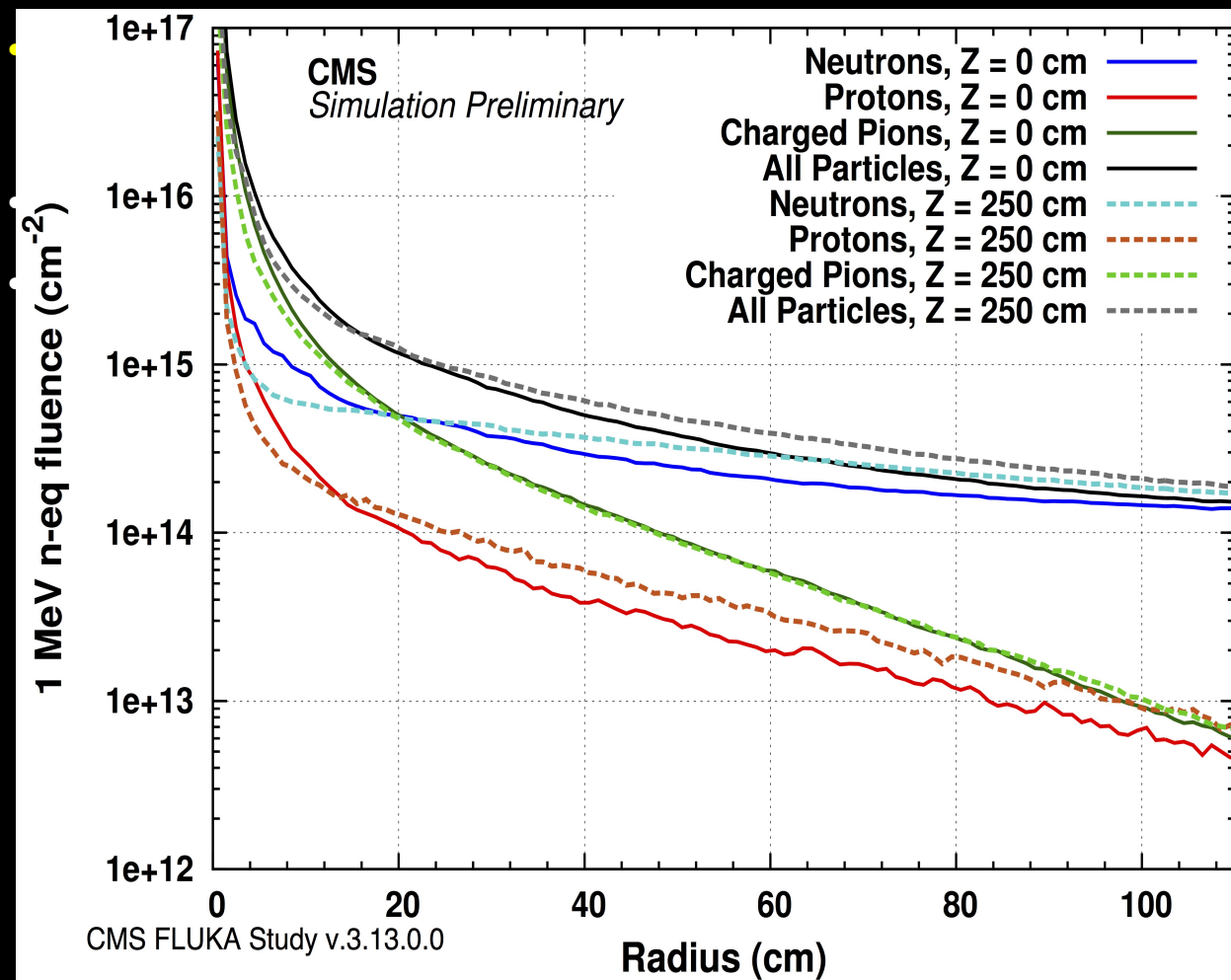
- More problematic for electronics
- Charged particles flux is due to the collisions at the interaction point and decreases as  $\sim 1/r^2$ .
- Neutrons flux is mainly due backscplash from the calorimeter and it depends on shielding and design

# Radiation damage

- Non ionizing energy loss (NIEL)
  - Atomic displacement caused by p,n, $\pi$
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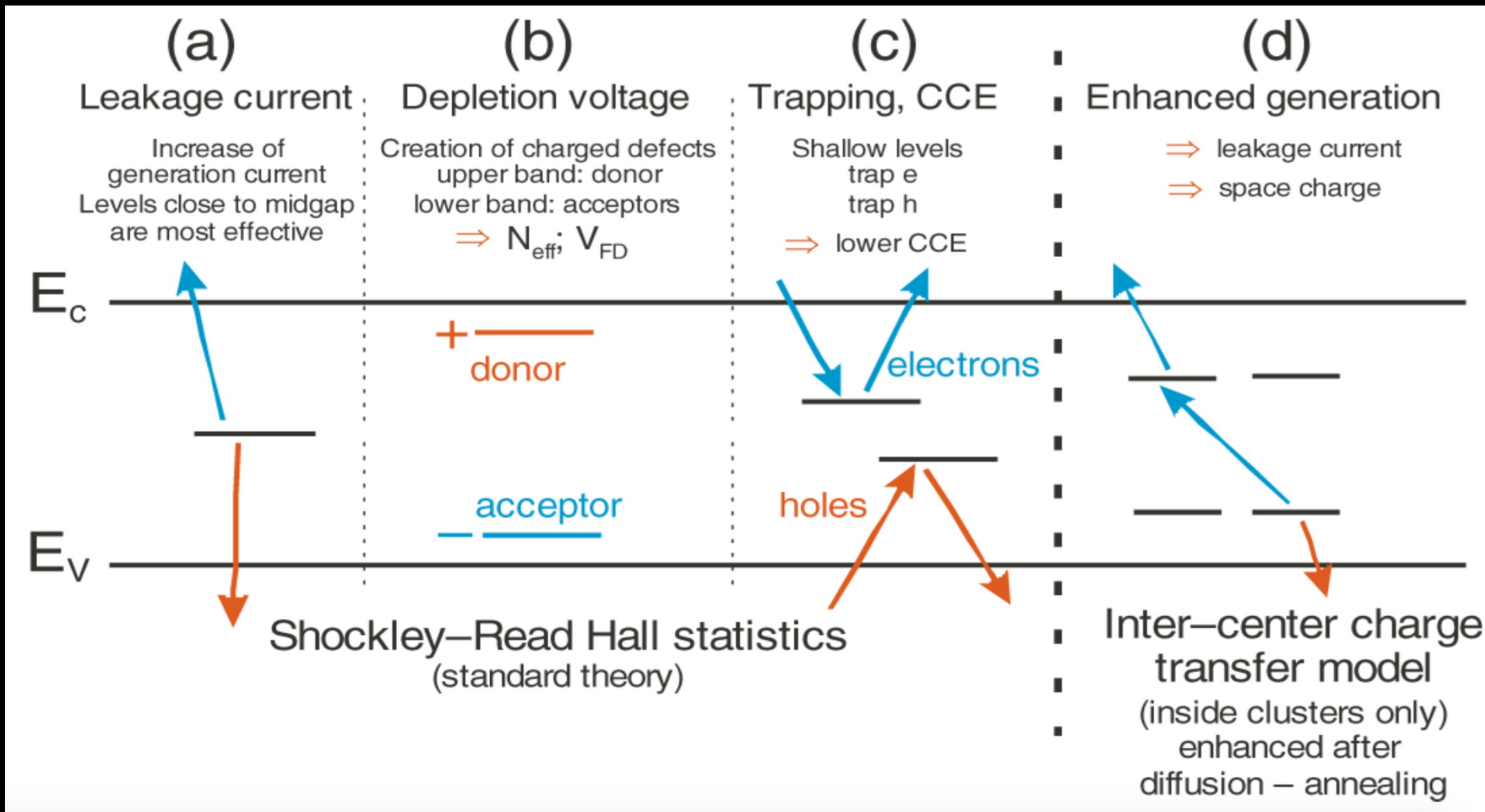


- Affects mainly the sensors and measured in 1 MeV  $n_{\text{eq}}$



- Charged particles flux is due to the collisions at the interaction point and decreases as  $\sim 1/r^2$ .
- Neutrons flux is mainly due backscplash from the calorimeter and it depends on shielding and design

# Radiation effects (RD50)

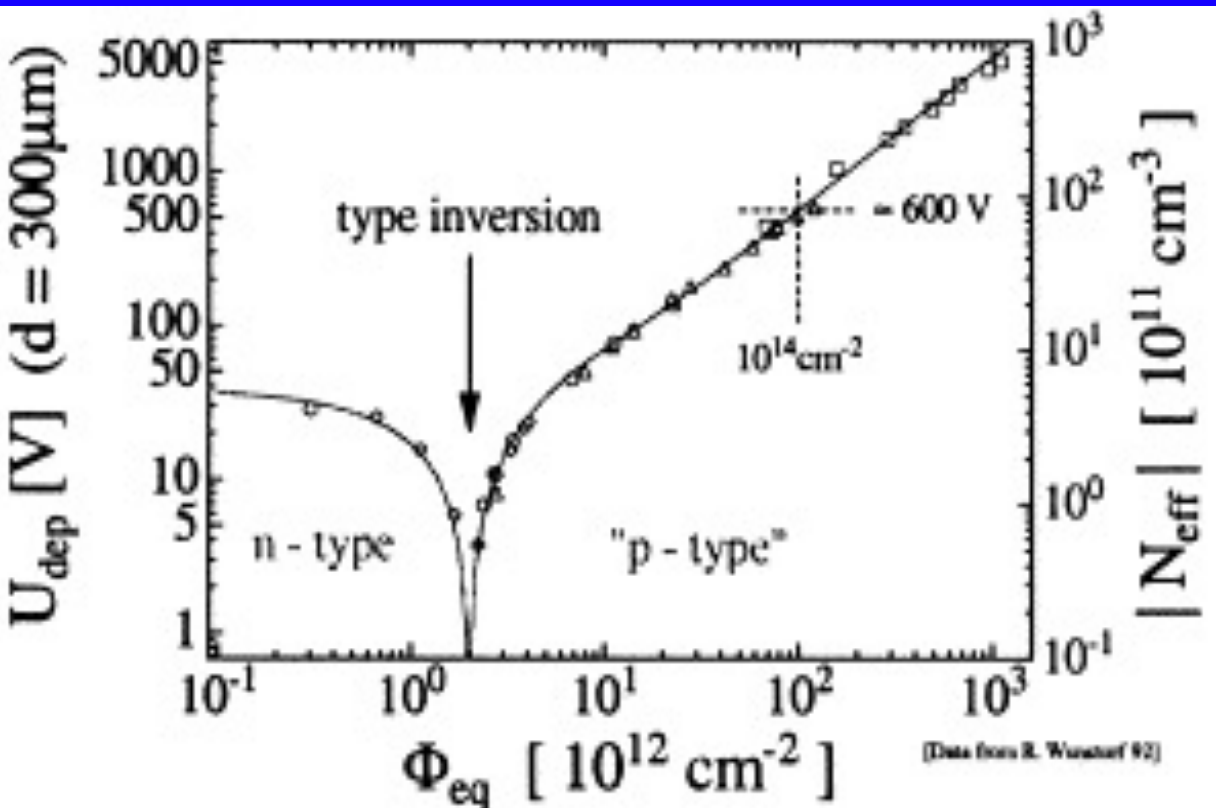
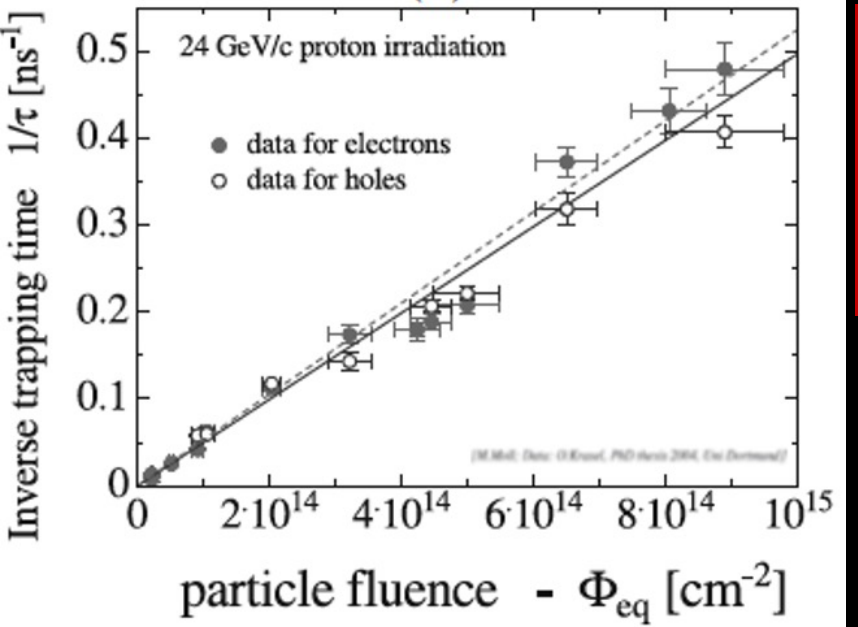
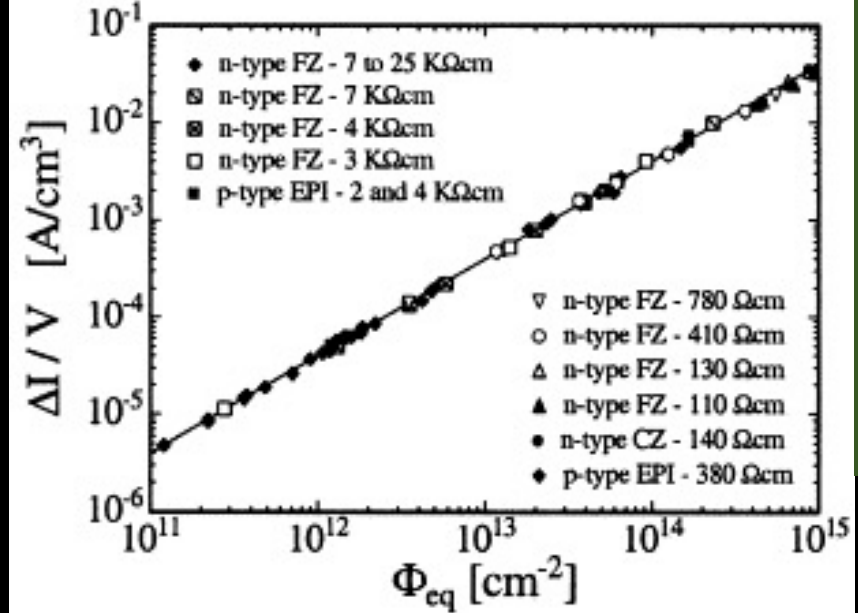


# Radiation effects

Increase in  $I_{\text{leak}}$  - could lead to thermal runaway

Decrease in trapping time

Increase in  $V_{\text{dep}}$  - which becomes very large after  $1 \times 10^{14} \text{ n}_{\text{eq}}/\text{cm}^2$

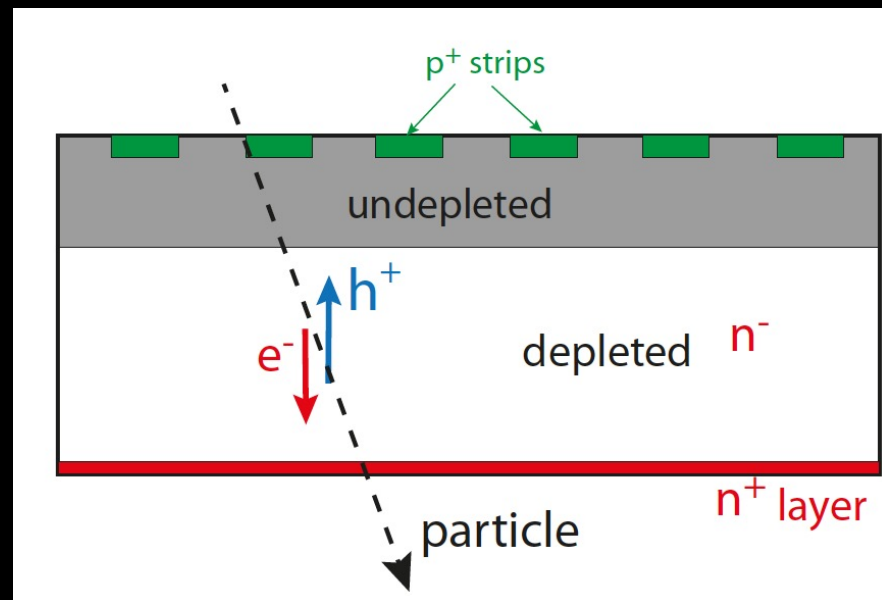


$\tau_{\text{eff}} (10^{15} \text{ n/cm}^2) = 2 \text{ ns}: x = (10^7 \text{ cm/s}) \cdot 2 \text{ ns} = 200 \mu\text{m}$

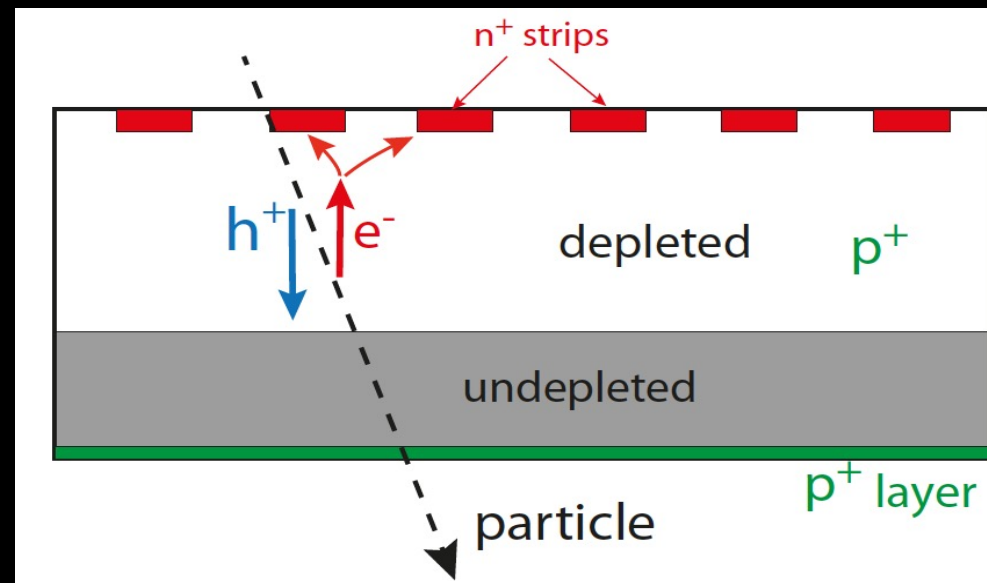
$\tau_{\text{eff}} (10^{16} \text{ n/cm}^2) = 0.2 \text{ ns}: x = (10^7 \text{ cm/s}) \cdot 0.2 \text{ ns} = \underline{20 \mu\text{m}}$

# Silicon detectors for HL-LHC

- LHC and pre-LHC:  $p^+$  in  $n$
- For HL-LHC upgrade:  $n^+$  in  $p$



- Consequences:
  - signal loss
  - resolution degradation due to charge spreading

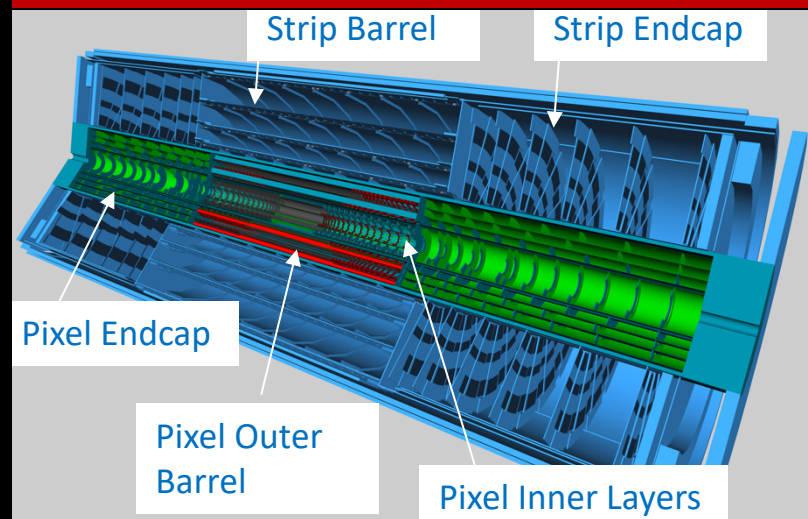


- Advantages:
  - faster charge collection (electrons have higher  $v_{drift}$ )
  - Less signal and CCE degradation

**p – type substrates used for both strips and pixels**

# ATLAS ITk

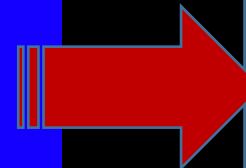
## All silicon tracker: ITk



- Same or better performance than current Inner Detector
- Increased granularity to maintain occupancy  $<1\%$
- Low mass mechanics, cooling and serial power to minimize material
- Increased radiation hardness

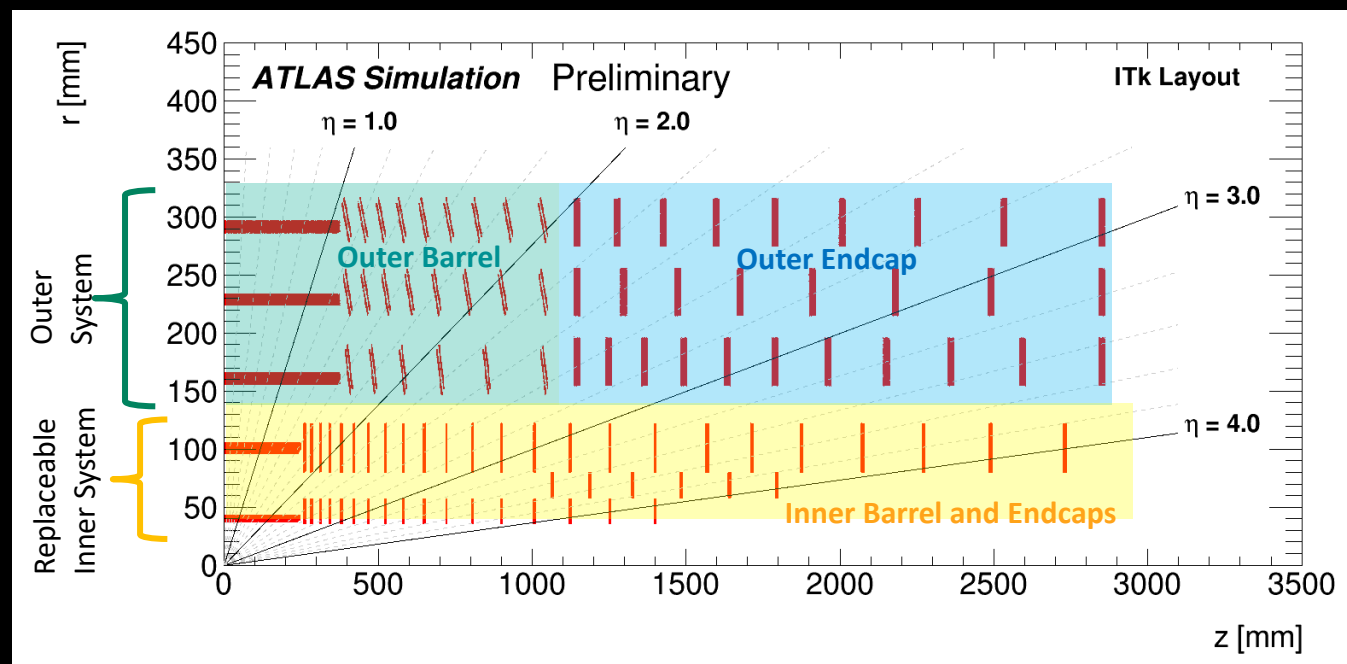
Current pixel system  
 $\sim 92\text{M}$  pixels  
 $\sim 2000$  modules  
 $\sim 1.9\text{ m}^2$  active area

All sensors  $50 \times 500\ \mu\text{m}^2$   
 IBL  $50 \times 250\ \mu\text{m}^2$



ITk Pixel System  
 $\sim 1.4\text{G}$  pixels  
 $\sim 9,400$  modules  
 $\sim 13\text{ m}^2$  active area

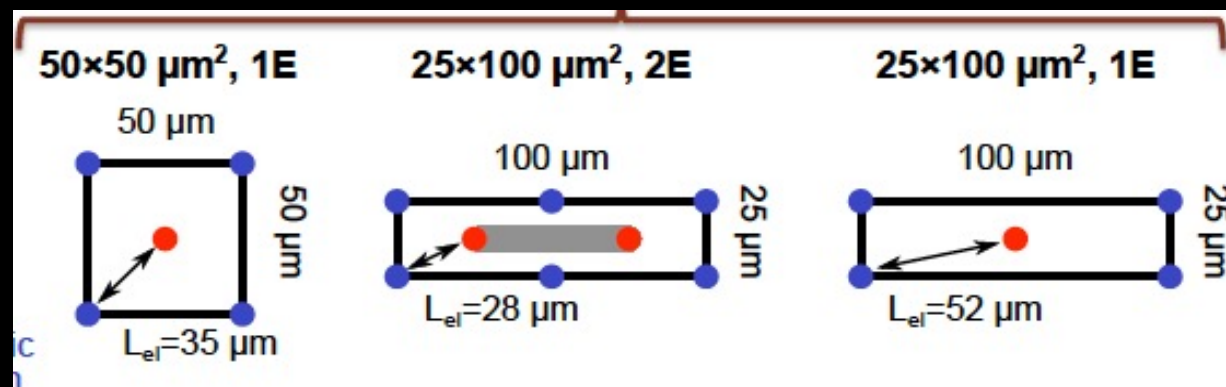
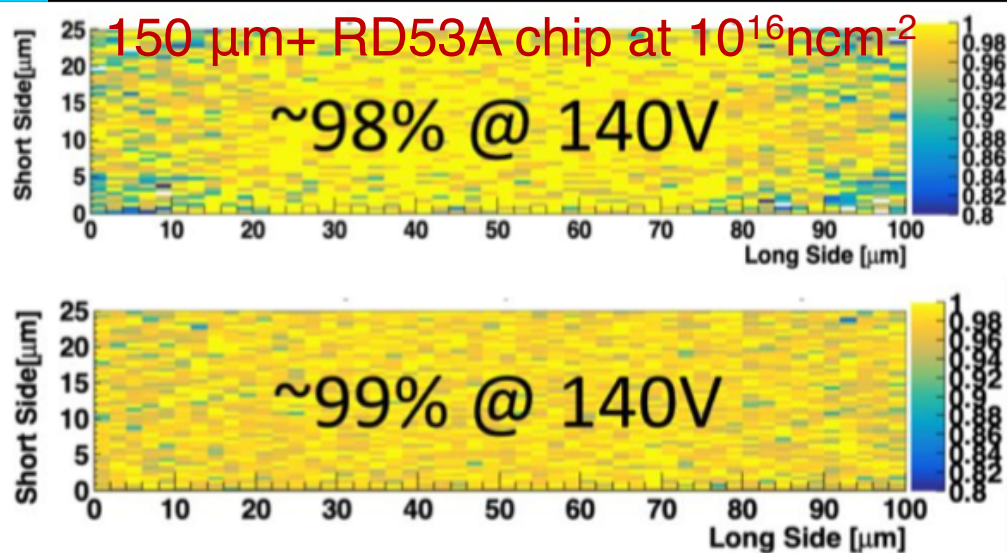
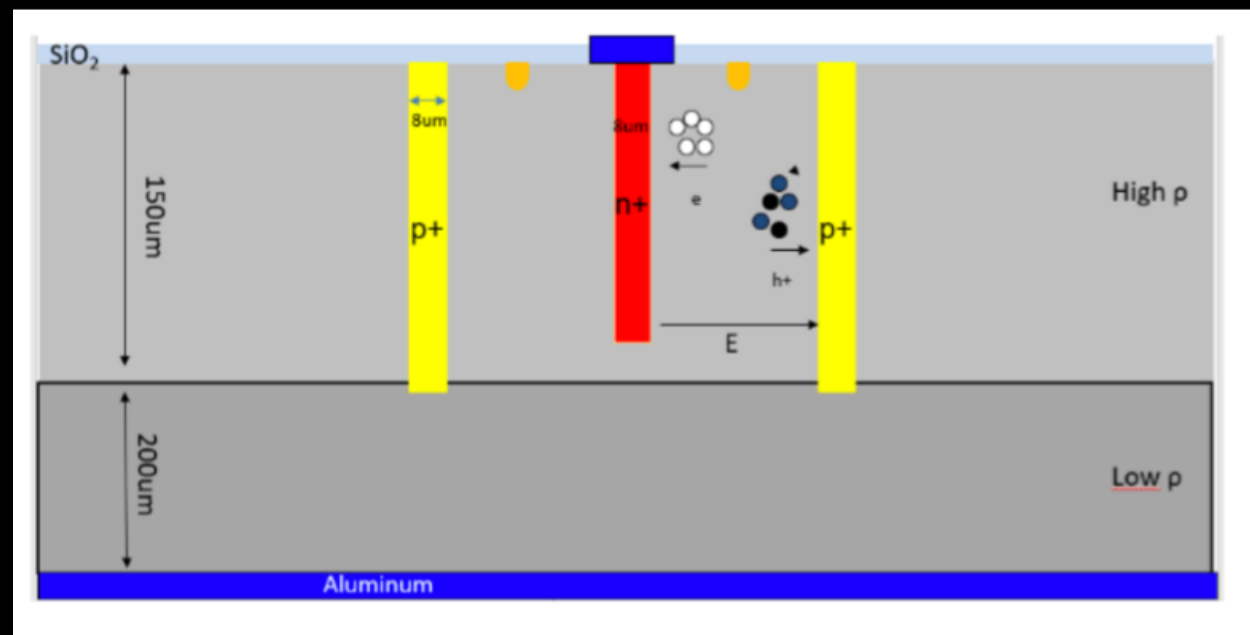
Layer 0 barrel sensors  
 $25 \times 100\ \mu\text{m}^2$   
 All other layers  $50 \times 50\ \mu\text{m}^2$



Inner System Replaceable. For (Layer-0 radius=39mm)  
 Fluence:  $9.2 \times 10^{15}\text{ ncm}^{-2}$  TID:  $7.3\text{MGy}$  @  $2000\text{fb}^{-1}$

# 3D: Ultra Radiation hard sensors for L0

- 3D sensors are used in L0
- Requirements:
  - Radiation hard to  $10^{16} n_{eq} cm^{-2}$
  - Operating voltage  $< 250V$
  - Power  $< 10 mWcm^{-2}$
  - $> 97%$  hit efficiency

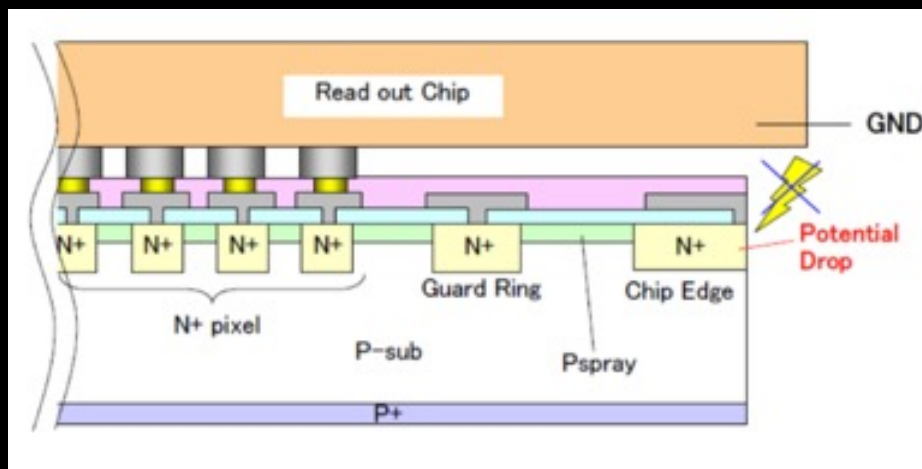
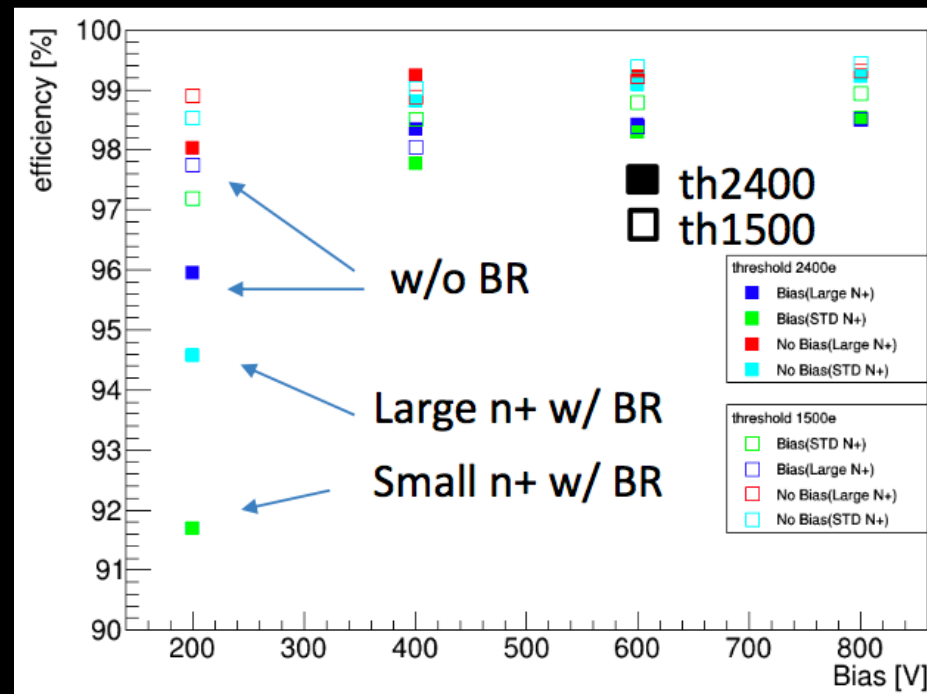


# Planar sensors

- Radiation hard to  $3.1 \times 10^{15} \text{ n cm}^{-2}$
- Sensors of  $4 \times 4 \text{ cm}^2$  (quads – hosting 4 chips),  $100 \mu\text{m}$  in layer-1 and  $150 \mu\text{m}$  thick in layers- 2,3,4
- Require
  - $V_{\text{bias}}$  up to 600 V (at end of life)
  - Hit efficiency  $> 97\%$  at end of life)
- Optimization ongoing for:
  - Biasing structure

Parylene-N used,  
no discharge  
observed on 33  
irradiated modules  
up to 900V

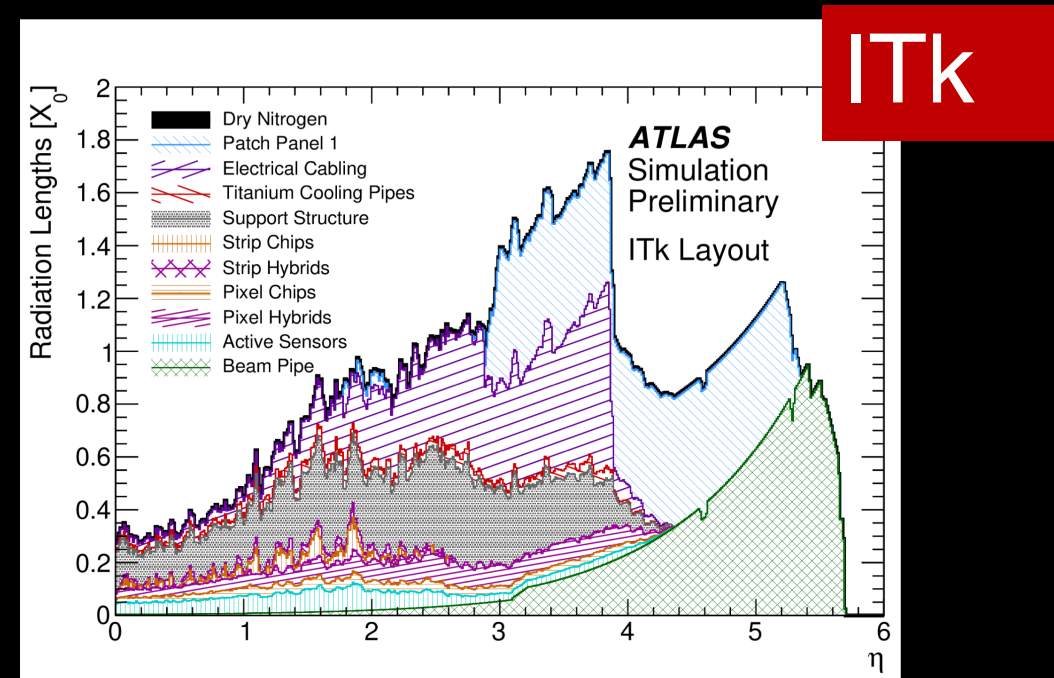
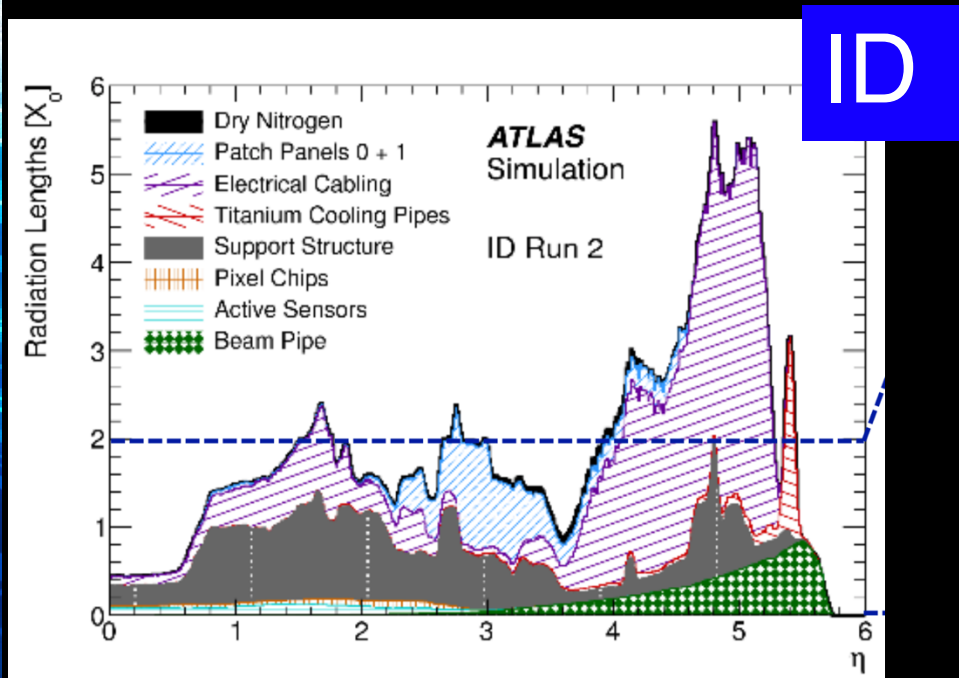
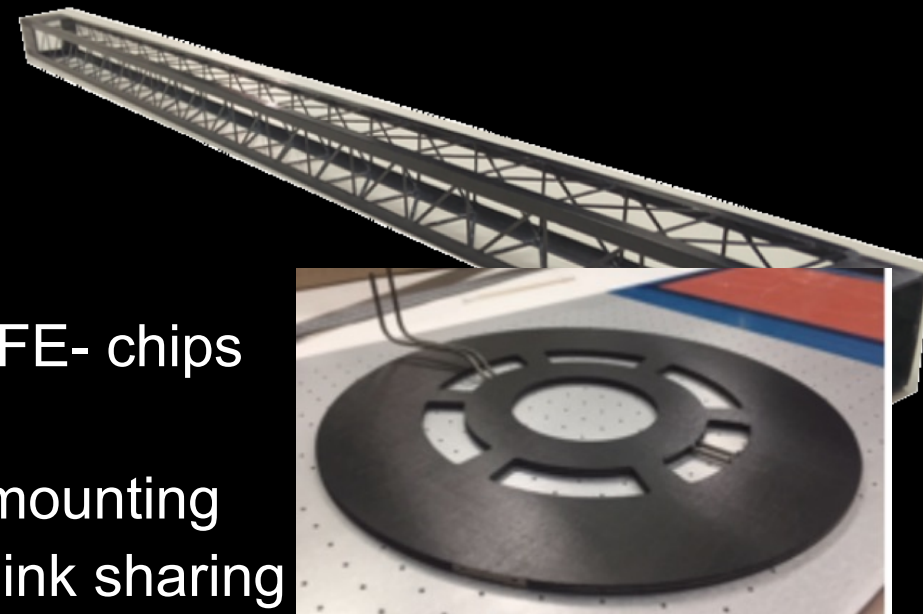
Test beam result for  $50 \times 50 \mu\text{m}^2$  RD53A module  
irradiated with 70 MeV protons to  $3 \times 10^{15}$   
 $n_{\text{eq}}/\text{cm}^2 > 98\%$  efficiency for 600V





# Material

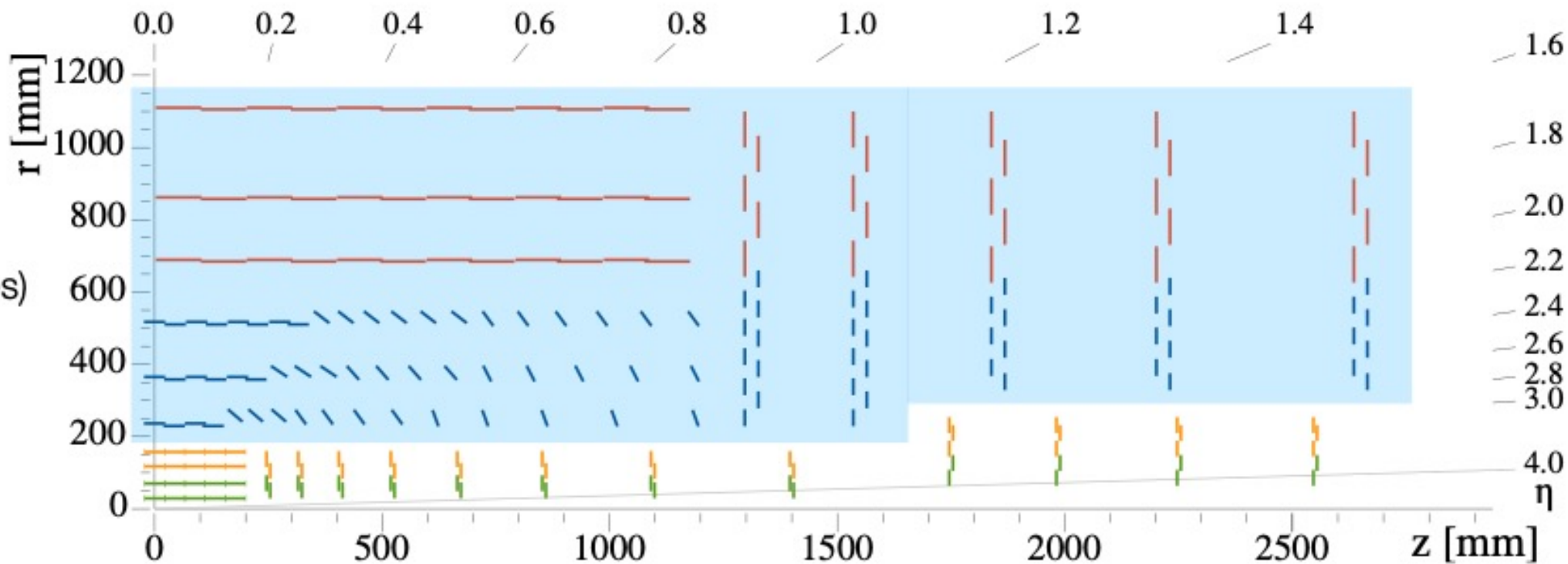
- Reduce of material using
  - CO<sub>2</sub> cooling with thin titanium pipes
  - Minimise material in modules using thin Si and FE- chips
  - Advanced powering: serial powering for pixels
  - Carbon structures for mechanical stability and mounting
  - Optimise number of readout cables using data link sharing



# CMS HL-LHC Tracker

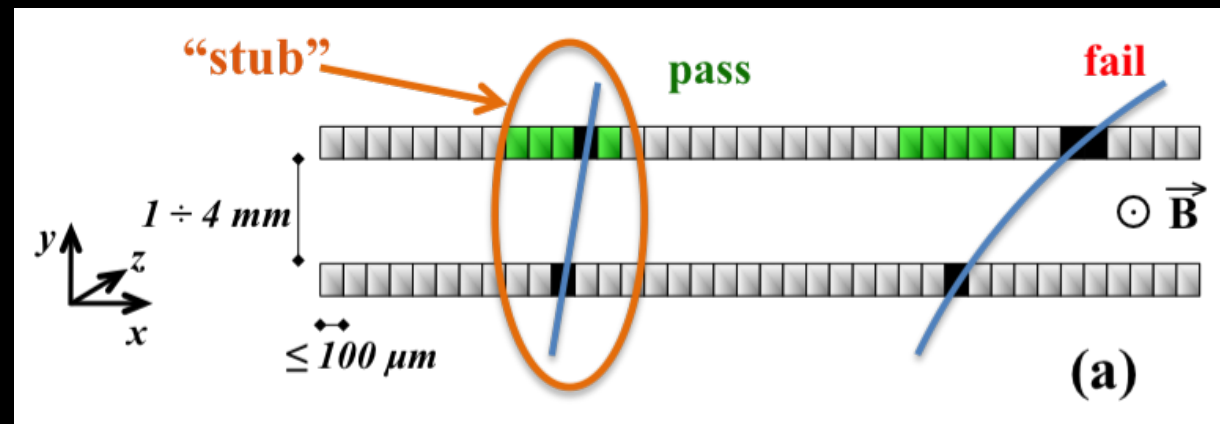
- New all silicon outer tracker + inner pixel detector
  - Increased granularity for HL-LHC occupancies
  - Tracking in hardware trigger

CMS-TDR-014



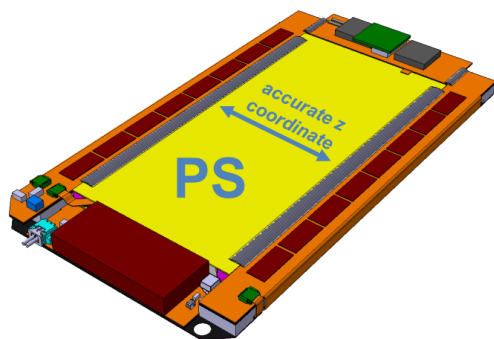
# pT module concept

- Modules provide  $p_T$  discrimination in front-end electronics through hit correlations between two closely spaced sensors
- **Stubs:** Correlated pairs of clusters, consistent with  $\geq 2$  GeV track providing data reduction by factor of 20-30



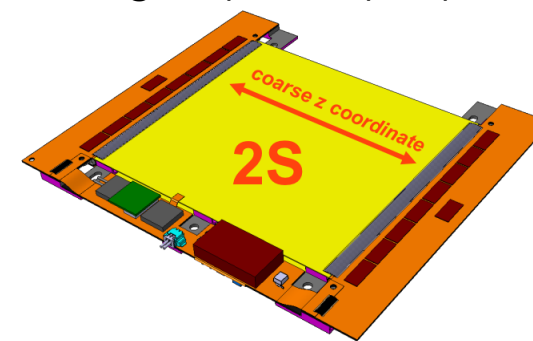
## PS modules (pixel-strip)

- Top sensor: 2x2.5 cm strips, 100  $\mu\text{m}$  pitch
- Bottom sensor: 1.5 mm x 100  $\mu\text{m}$  pixels



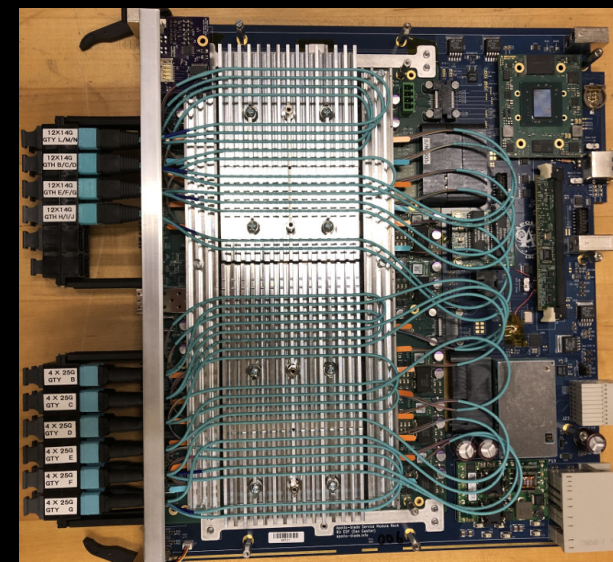
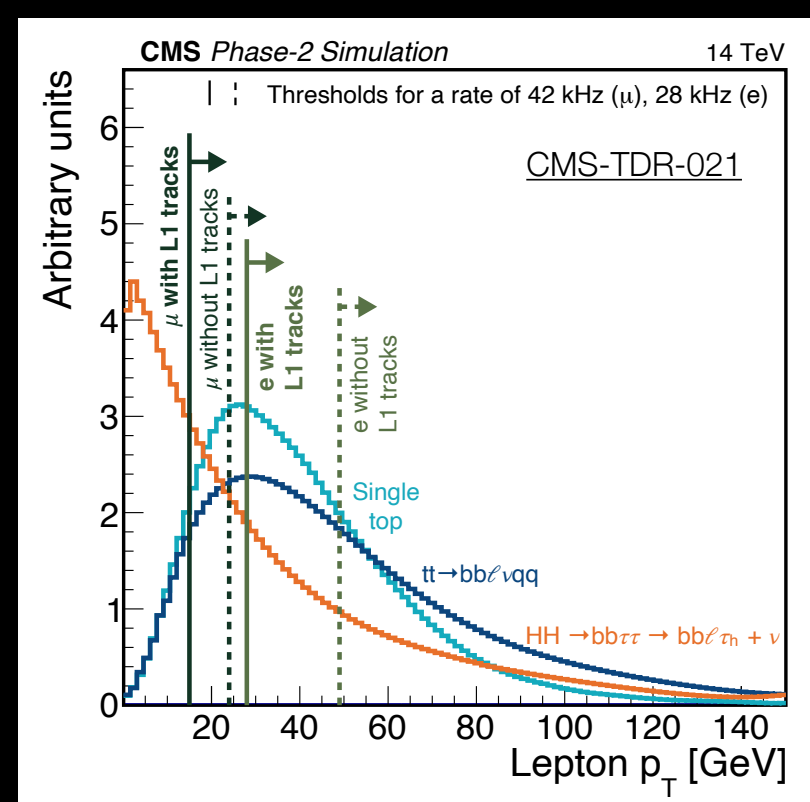
## 2S modules (strip-strip)

- Strip sensors 10x10 cm<sup>2</sup>
- 2x5 cm long strips, 90  $\mu\text{m}$  pitch



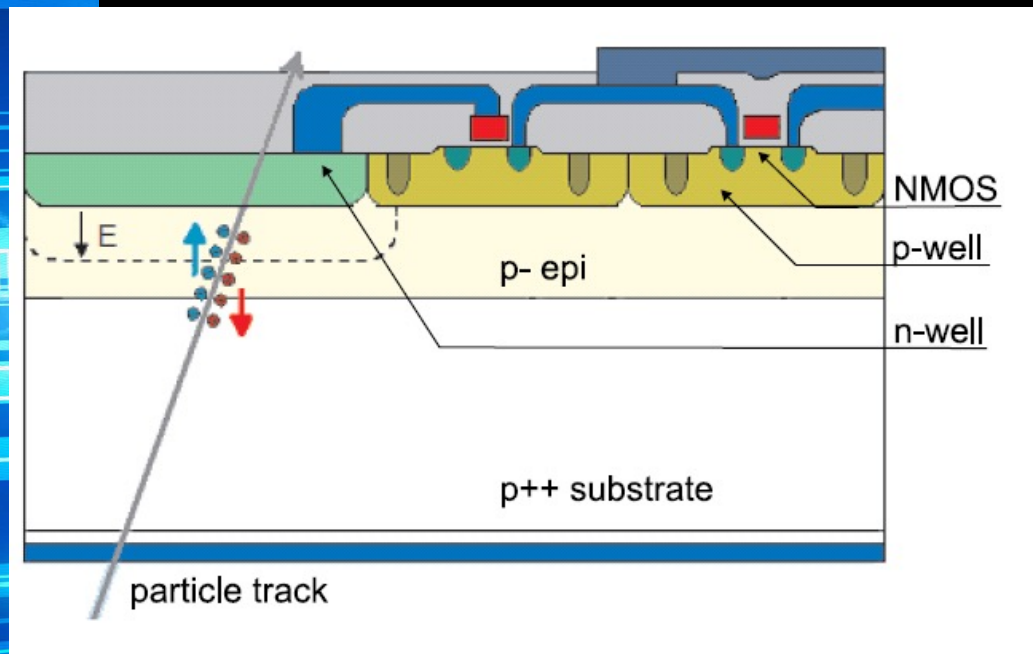
# Track Triggering

- **Track information in hardware trigger**
  - Allow lower  $p_T$  threshold
  - Improve  $p_T$  measurement & identification of charged leptons
  - Identify primary interaction vertex
  - Associate e.g. jets to common vertex when defining multi-object triggers
- **Challenges**
  - Combinatorics from  $\sim 15K$  input stubs / BX
  - Data volumes of up to  $\sim 30$  Tbits/s
  - L1 trigger decision within  $12.5 \mu s$ ,  $\sim 4 \mu s$  available for track finding
- Utilize extensive parallel processing to tackle above challenges
- Track finding implemented as a fully FPGA-based system



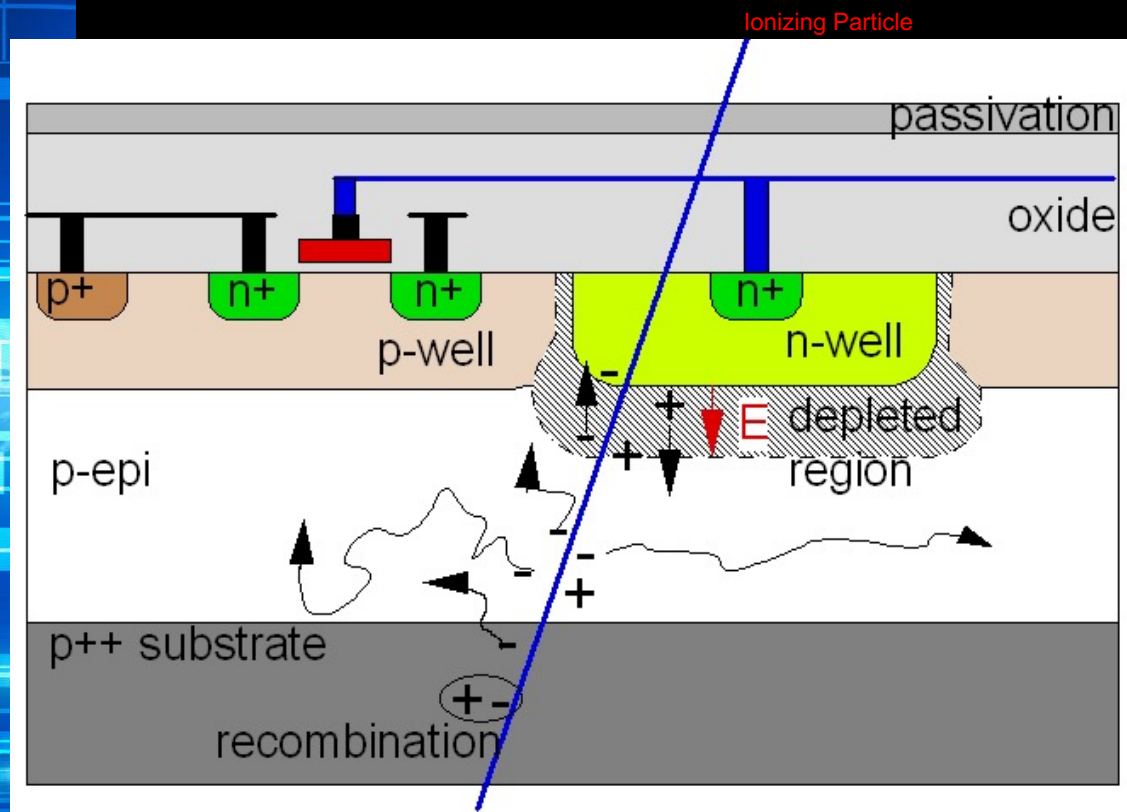
**Apollo:** track finding processing boards

# Monolithic Silicon Pixel Detectors



- FE electronics is integrated in sensor and produced in commercial CMOS processes (many different variants).
- Allows very thin sensors to achieve ultimate low mass trackers ( $0.3\% X_0$  in Heavy-Ion experiments or  $<1\%$  for pp).
- High volume and large wafers (200 mm) reduces detector cost opens possibility for large area pixel detectors.
- Saves cost and complexity of bump bonding (one of the cost drivers in hybrid silicon detector systems).

# Monolithic Active Pixels



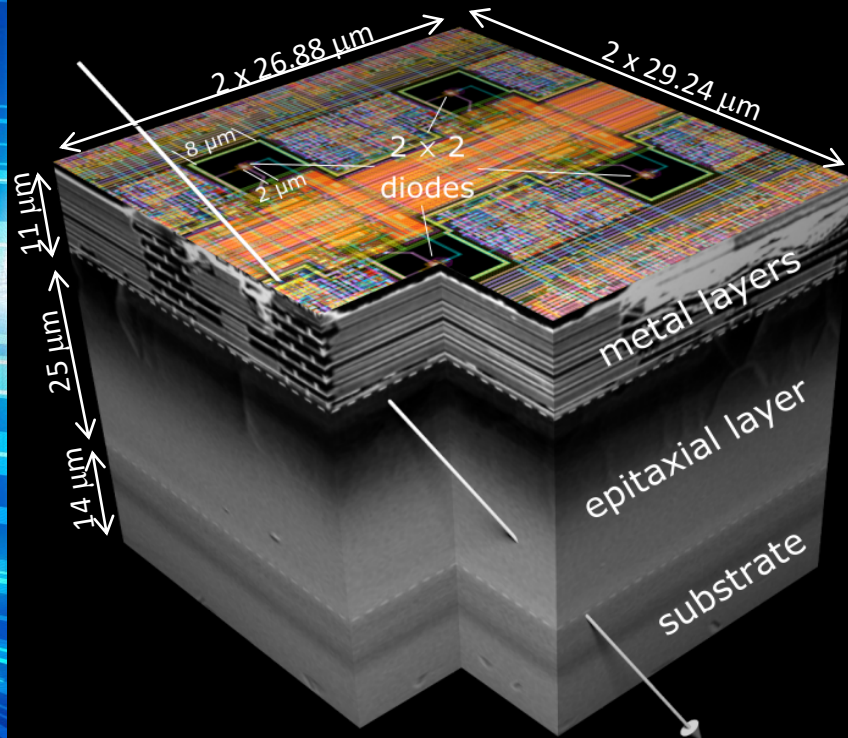
- Commercial CMOS technologies (e.g. AMS 0.35  $\mu\text{m}$ )
- Lightly doped p-type epitaxial layer ( $\sim 14\text{-}20 \mu\text{m}$ )
  - MIPs produce  $\sim 80 \text{ e-}/\text{h+}$  pairs per  $\mu\text{m}$  ( $\sim 1000 \text{ e-}$ )
- No reverse substrate bias:
  - Signal charge collection mainly by diffusion ( $\sim 100 \text{ ns}$ )
  - Sensitive to displacement damage
- N-well implantation used for collecting electrode
- Only n-MOS transistor in pixel (in p-well)
  - Very simple in-pixel circuit (few transistors)
  - Complex electronics at the periphery of the matrix
- Pixel size:  $20 \times 20 \mu\text{m}^2$  or lower  $\Rightarrow$  few  $\mu\text{m}$  resolution

Applications: STAR-detector (RHIC Brookhaven), Eudet beam-telescope

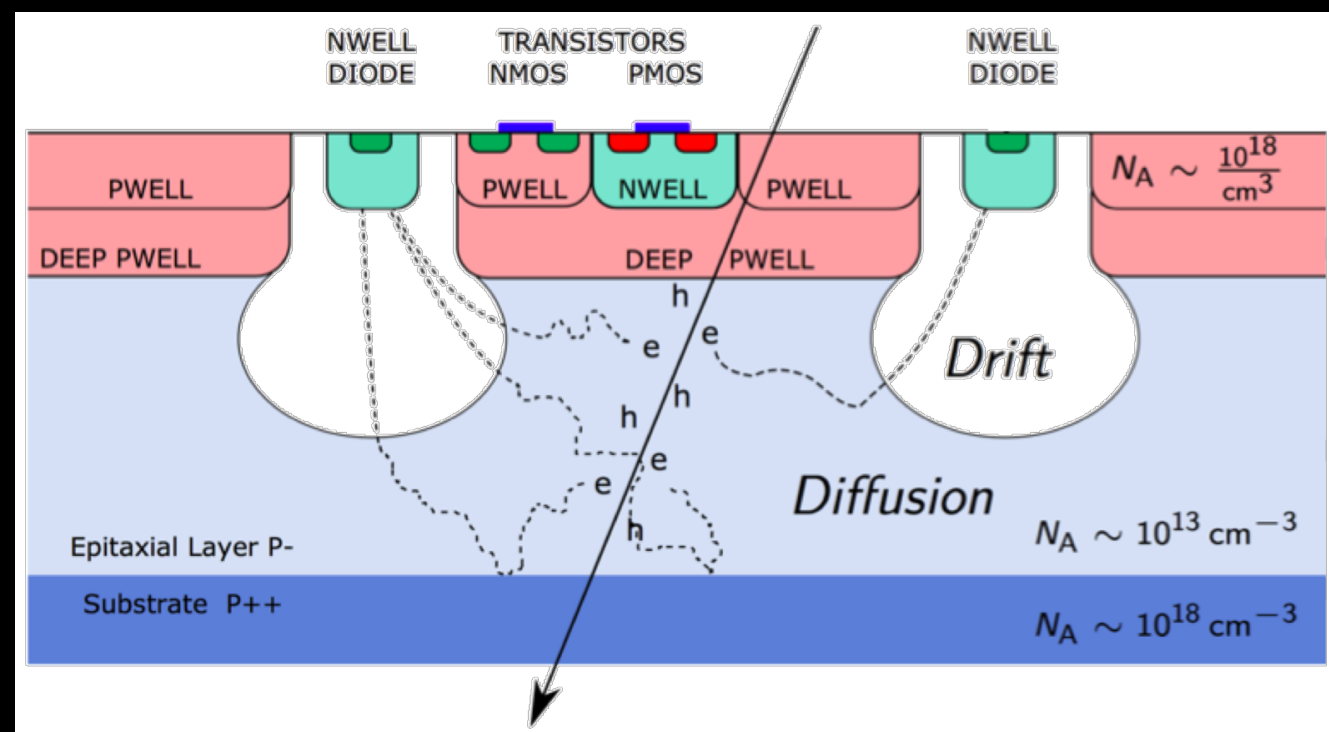
IPHC Strasbourg (PICSEL group)

# ALICE ITS

- Based on the Alptide chip in TJ 180 nm



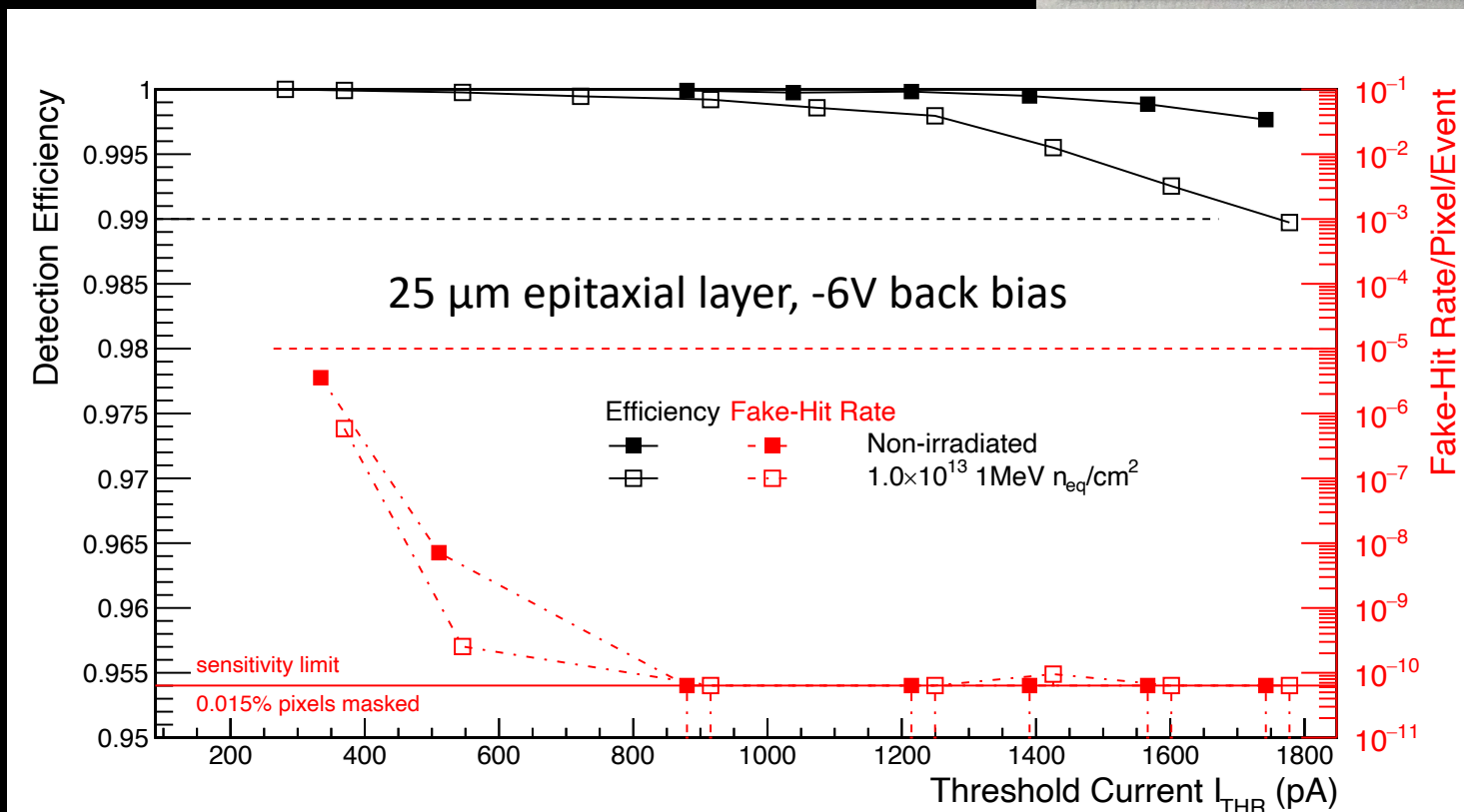
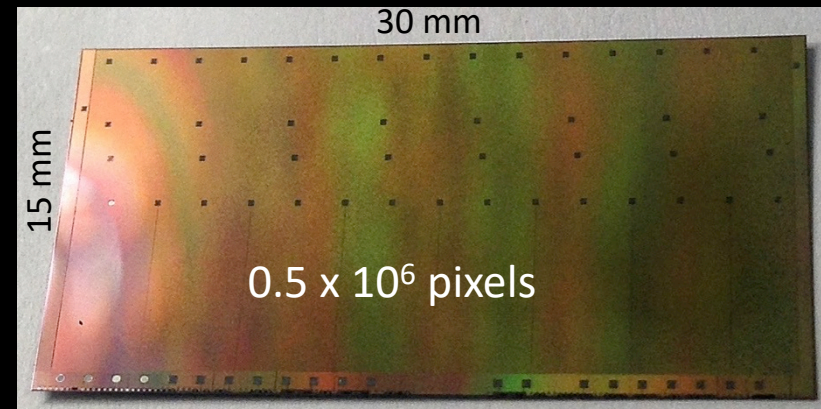
ALPIDE (ALICE)



- Tremendous progress in CMOS pixel designs
  - Pixel pitch:  $29 \mu\text{m} \times 27 \mu\text{m}$
  - Power  $< 40 \text{ mW/cm}^2$
  - Integration time  $< 10 \mu\text{s}$

# ALPIDE

- Pixel size:  $29 \times 27 \mu\text{m}^2$  with low power front-end  $\sim 40 \text{ nW/pixel}$
- Extensive tests before and after irradiation

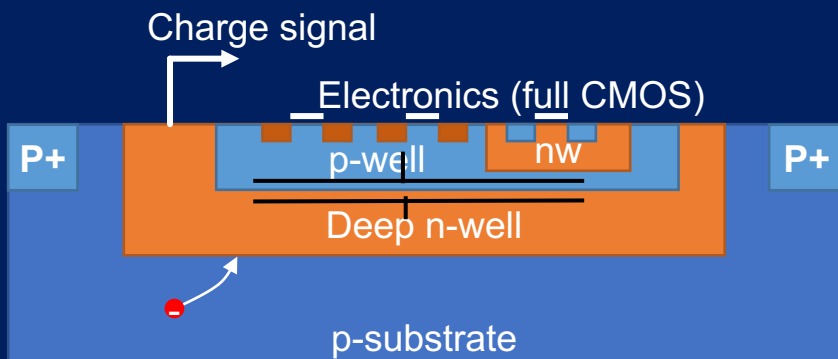


- Efficiency  $> 99.5\%$  and fake hit rate  $\ll 10^{-5}$  over wide threshold range
- Excellent performance also after irradiation to  $10^{13}$  (1MeV  $n_{\text{eq}}/\text{cm}^2$ )



# Design choices toward DMAPS

## Electronics inside charge collection well

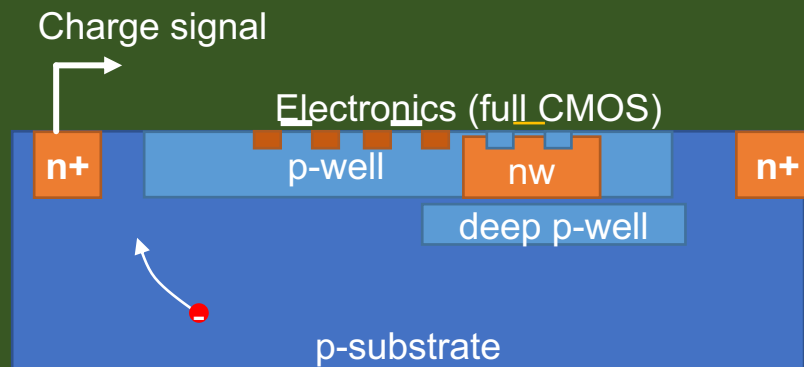


- Deep n and p wells
- Large collection node
- Shorter drift path
- Larger capacitance (DNW/PW junction!)
  - ⇒ X-talk, noise & speed (power) penalties

$$ENC_{thermal}^2 \propto \frac{4 kT}{3 g_m} \frac{C_d^2}{\tau}$$

$$\tau CSA \propto \frac{1}{g_m} \frac{C_d}{C_f}$$

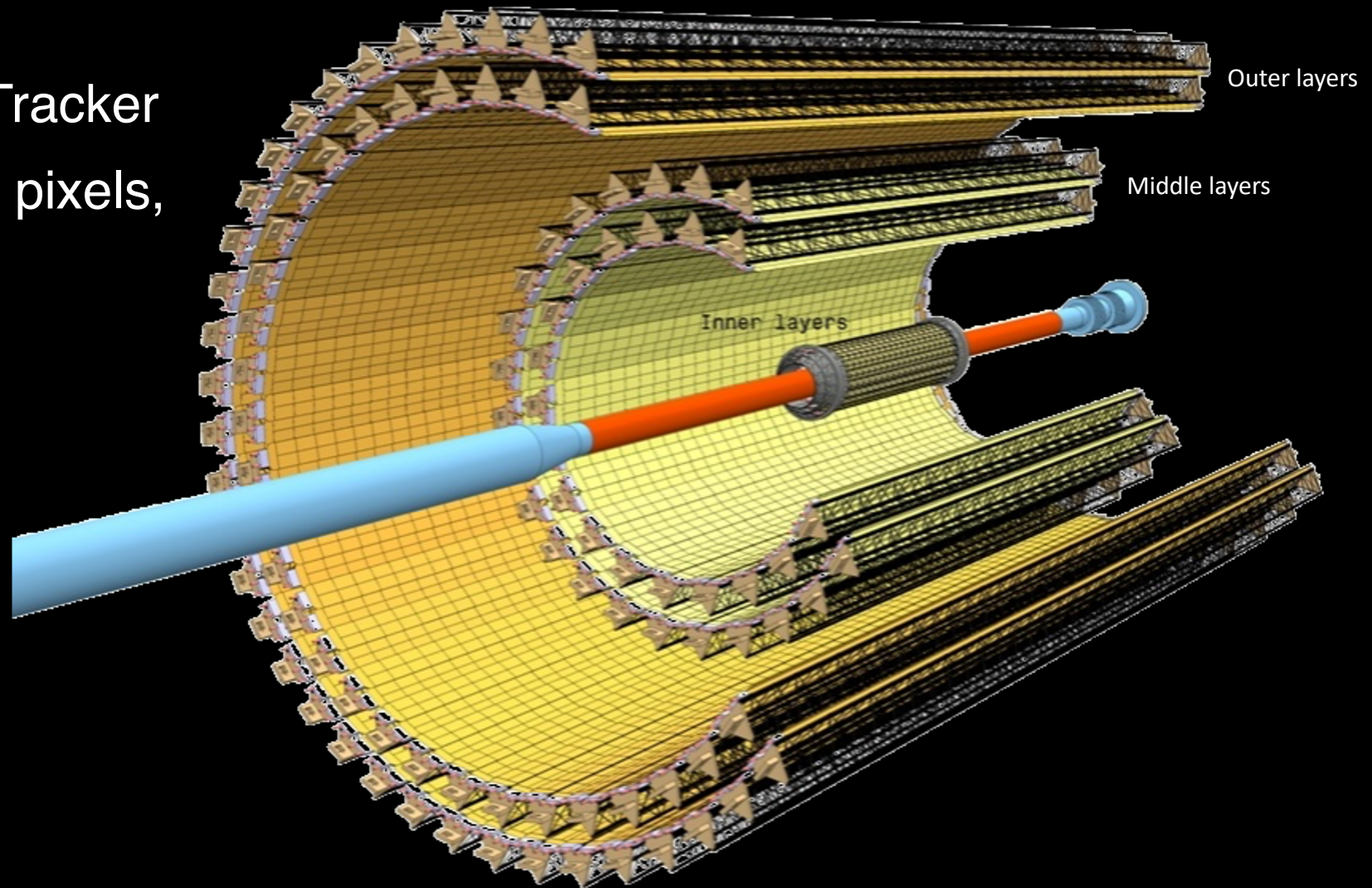
## Electronics outside collection well



- Full CMOS with additional deep-p implant
- Small collection node
- Smaller capacitance ⇒ less power
- Long drift path

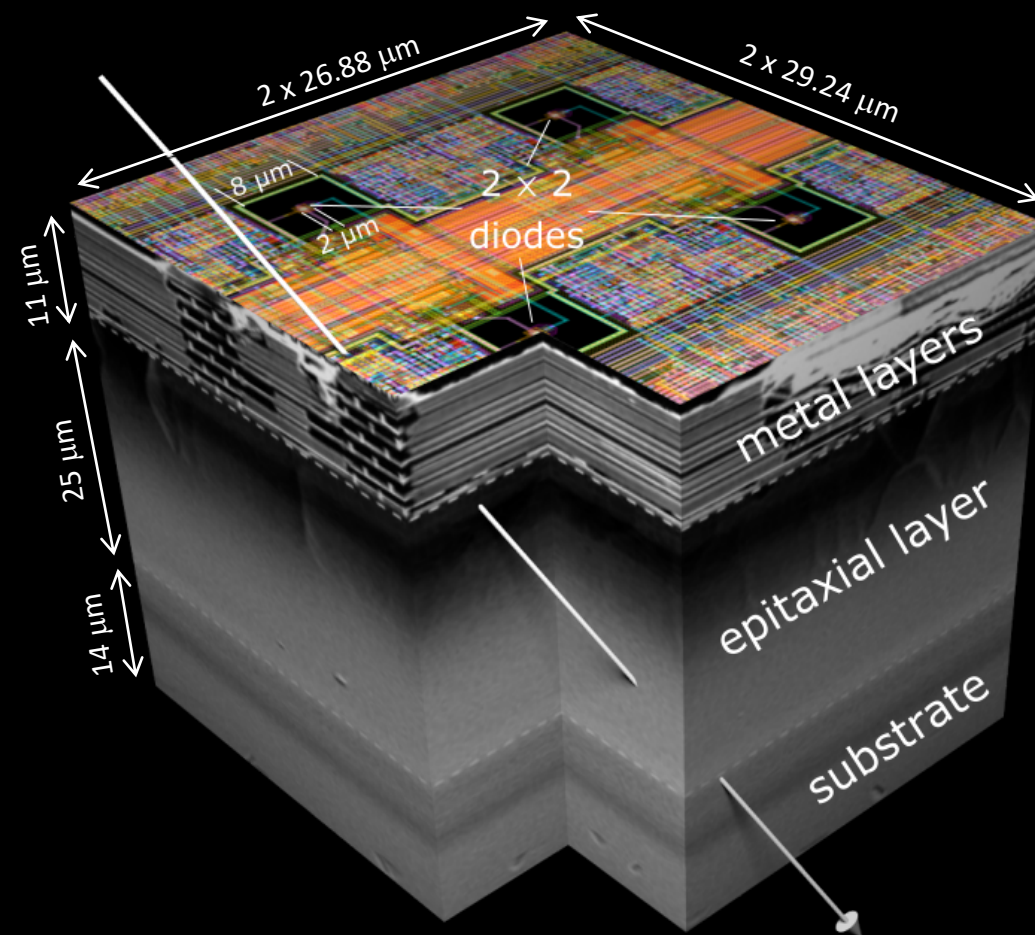
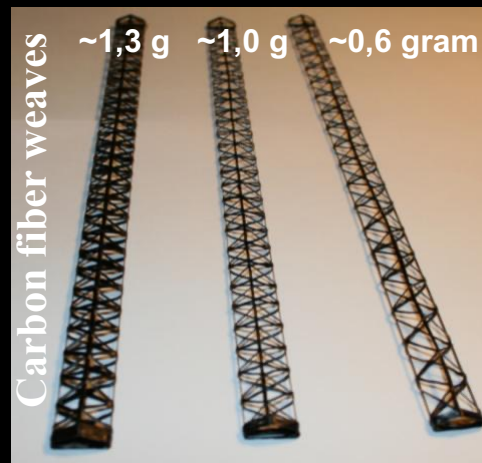
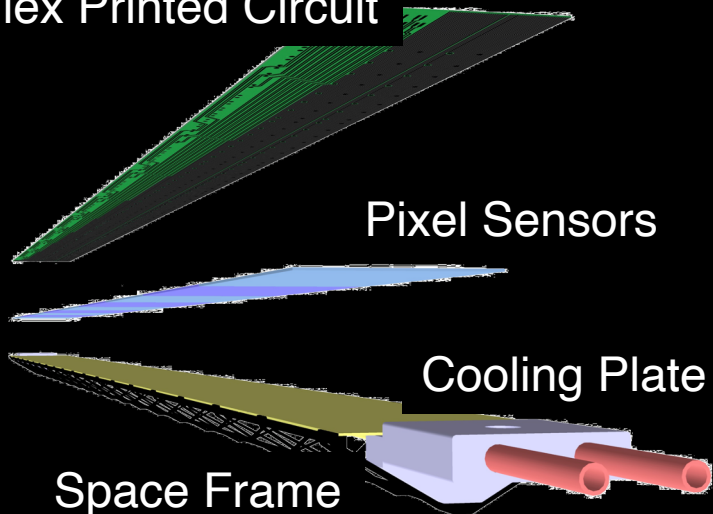
# Material reduction

- ALICE MAPS-CMOS Tracker
  - 7-layers, 12.5 Giga pixels,  
10m<sup>2</sup>
  - R coverage:  
23 – 400 mm
- Material/layer:
  - 0.3% X<sub>0</sub> (IB)
  - 1.0% X<sub>0</sub> (OB)



# CMOS Pixel Chips & Material

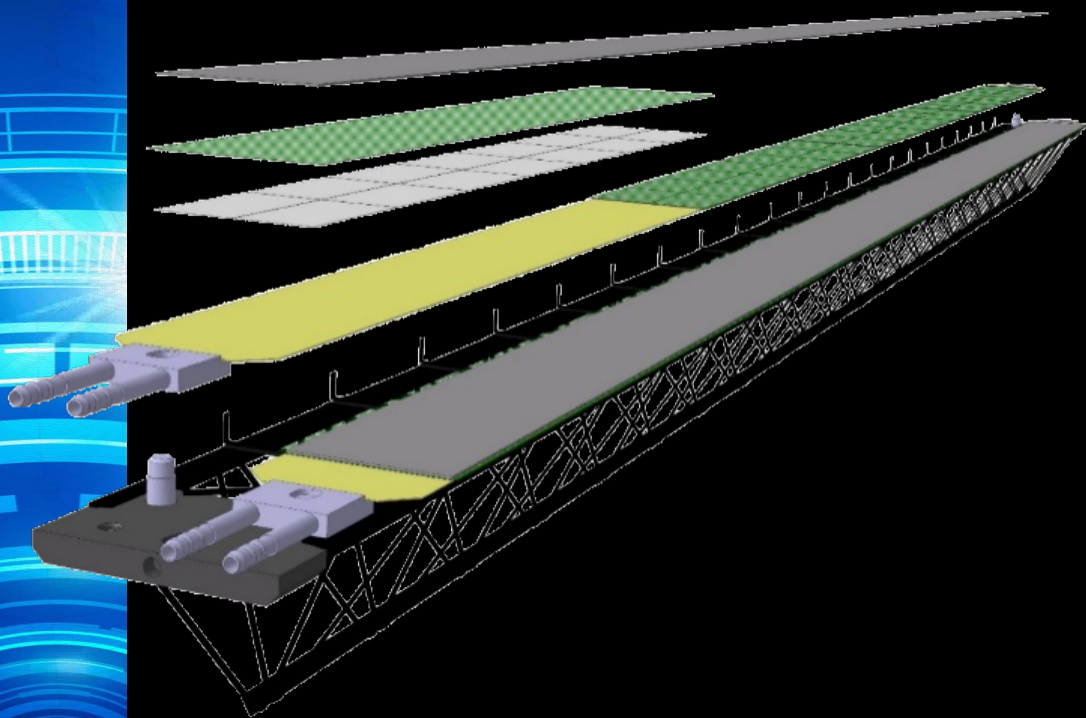
Flex Printed Circuit



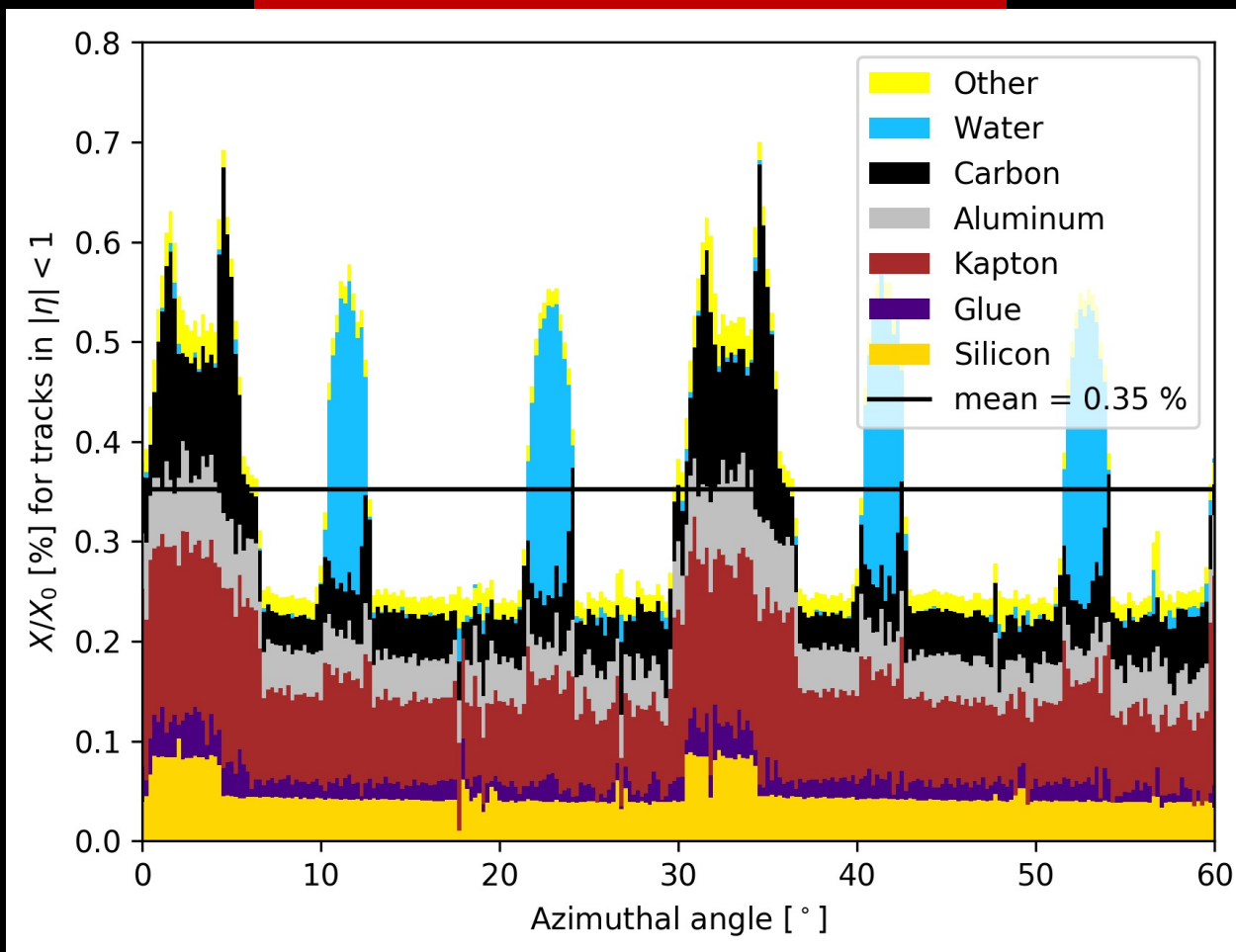
ALPIDE (ALICE)

# Depleted CMOS Sensors

Minimize the material budget

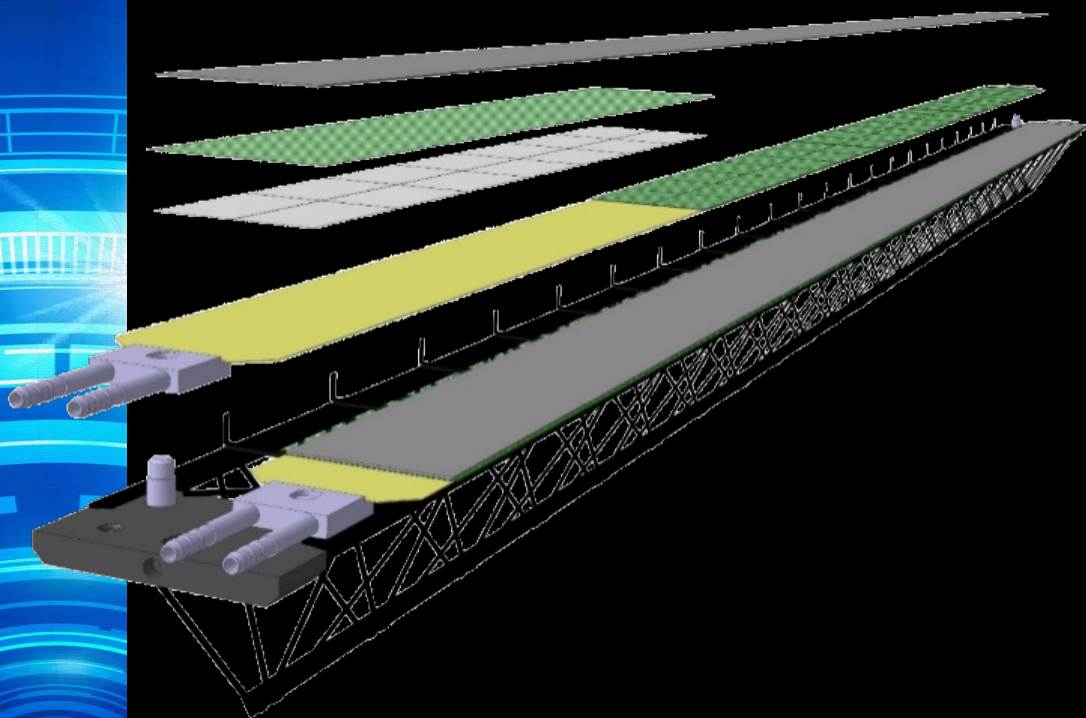


## Overall Material Budget

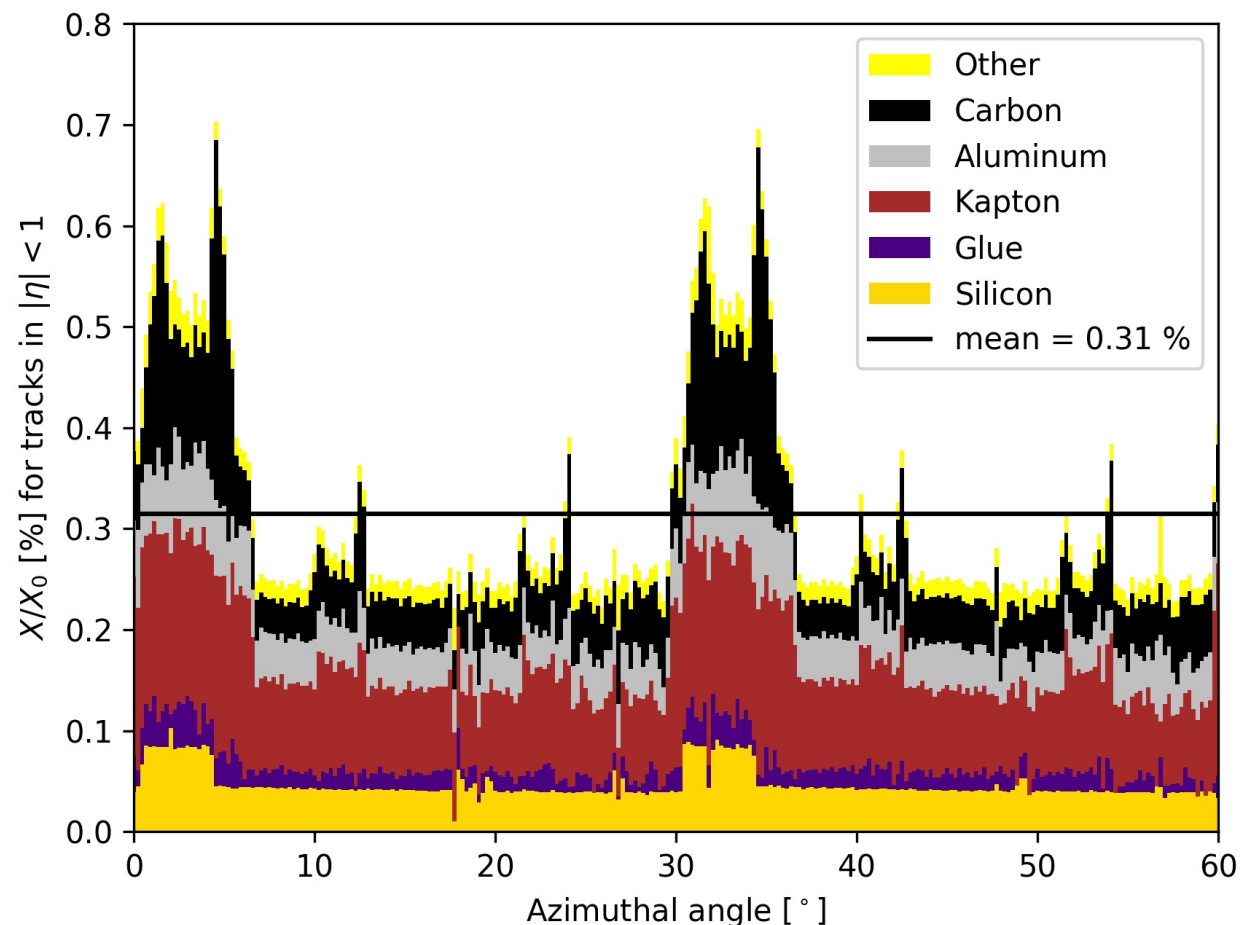


# Depleted CMOS Sensors

Minimize the material budget

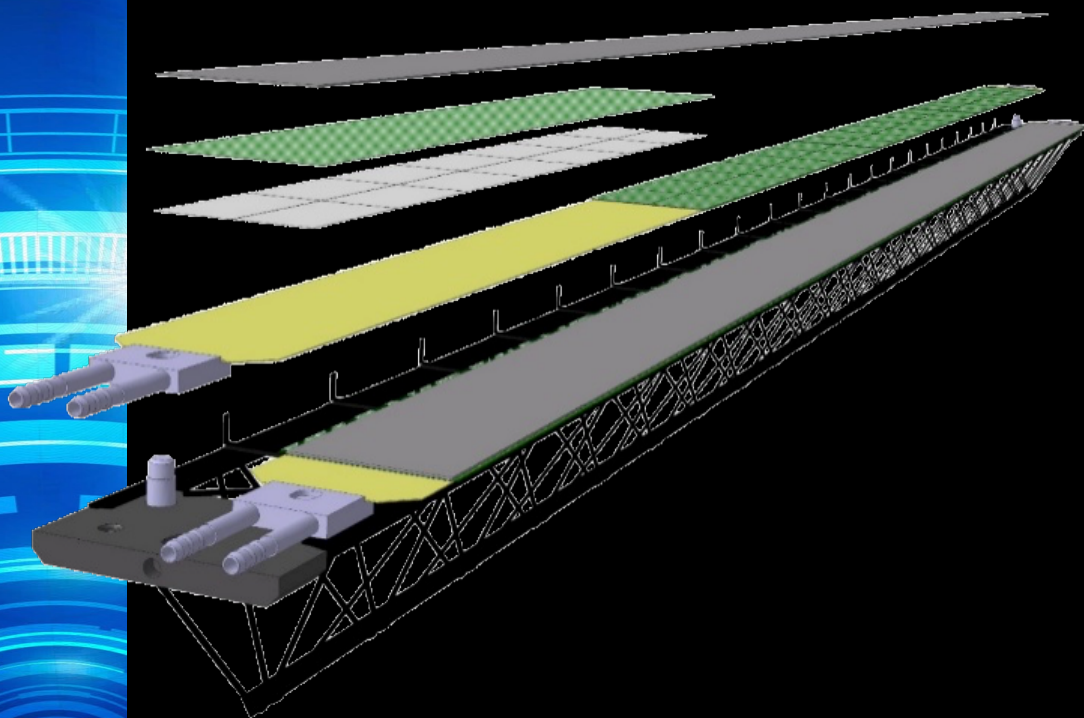


Reduce Power ( $< 20 \text{ mW/cm}^2$ ) and  
Remove Cooling

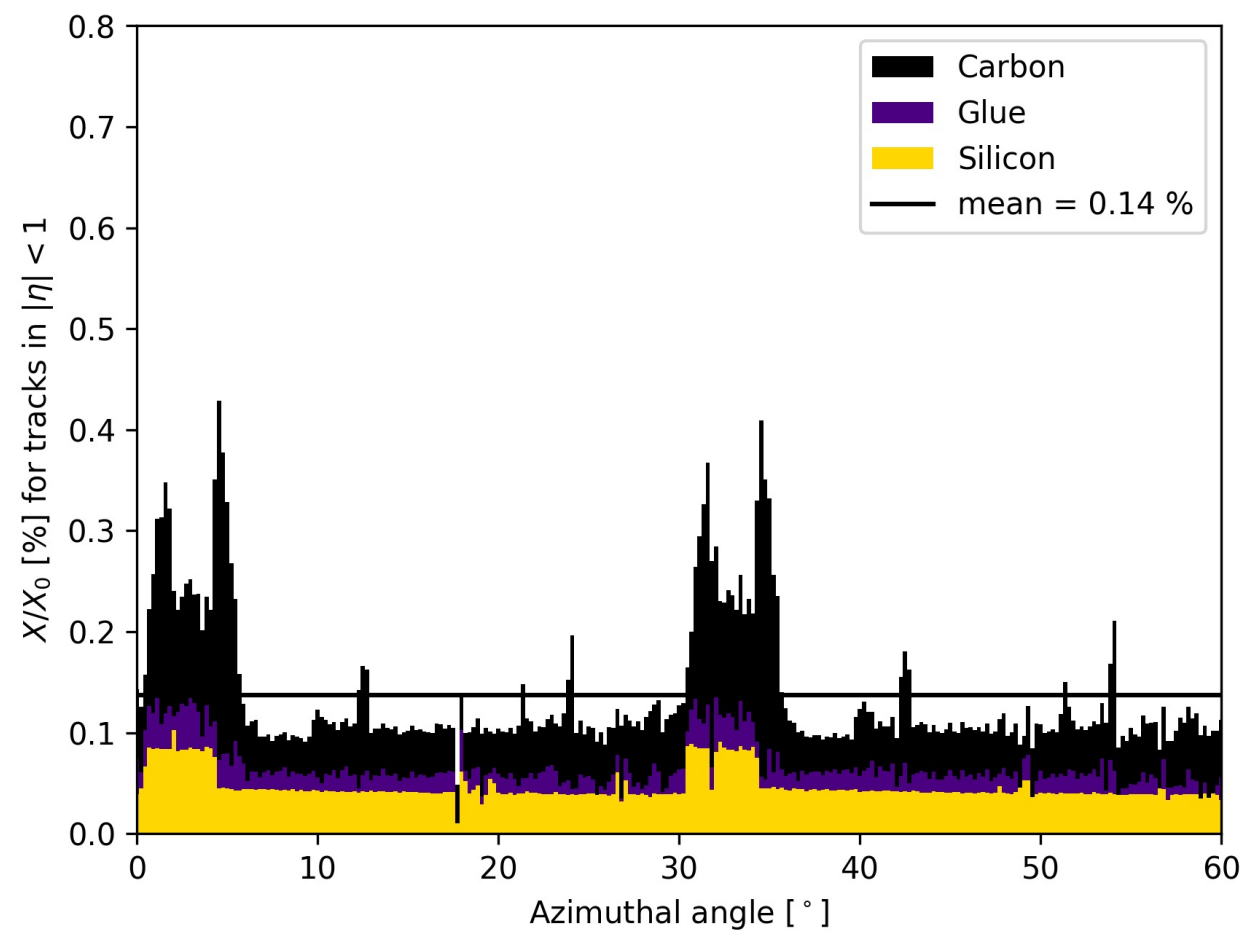


# Depleted CMOS Sensors

Minimize the material budget

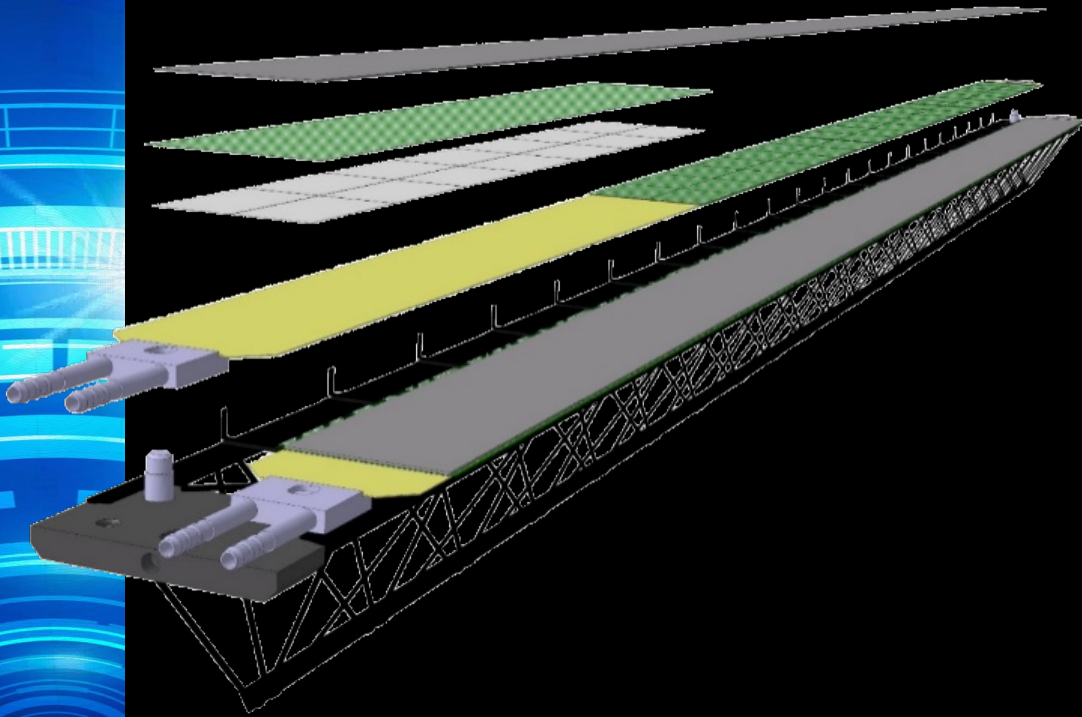


Remove PCB and integrate components on chip

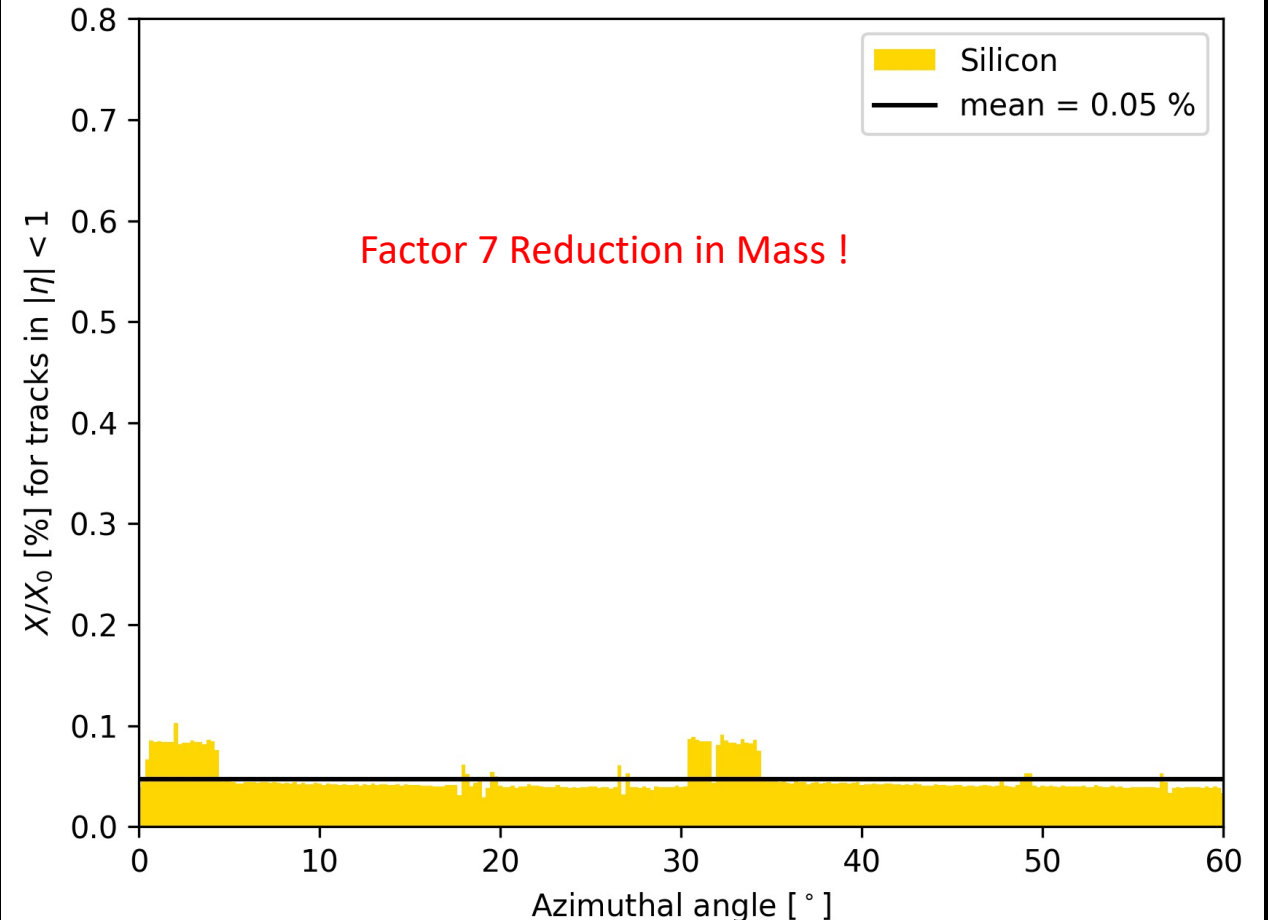


# Depleted CMOS Sensors

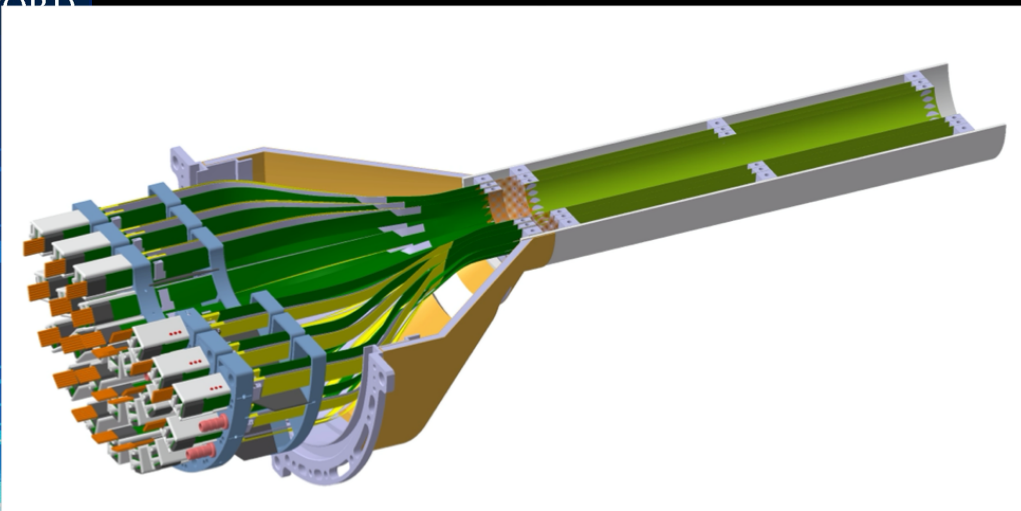
Minimize the material budget



Remove mechanical support and use stiffness provided by rolling Si wafers



# IT3 Concept



## Technology advances:

- 300 mm wafer-scale chips fabricated with stitching
- thinned down to 20-40  $\mu\text{m}$  bent to the target radii
- held in place by carbon foam ribs

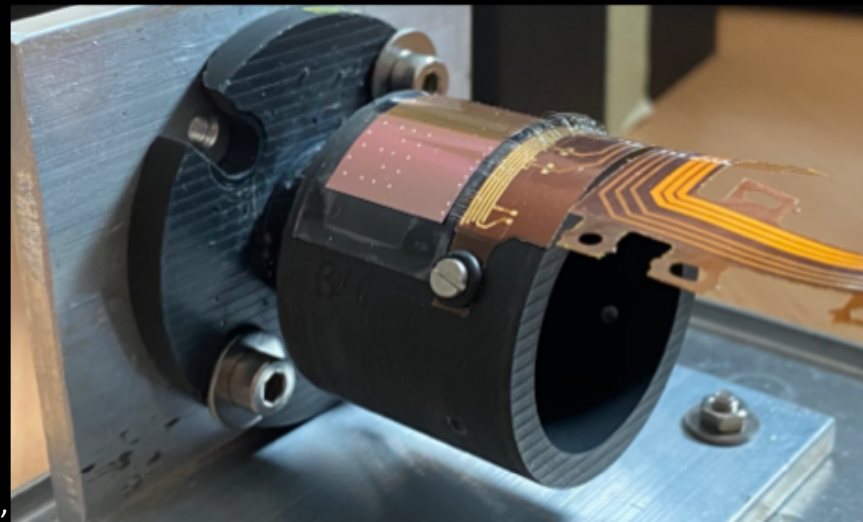
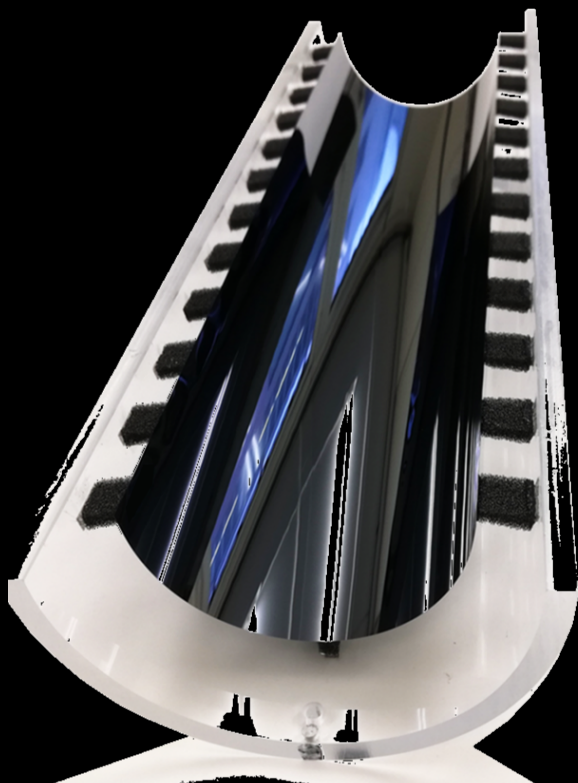
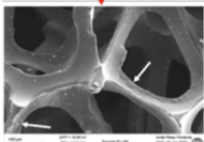
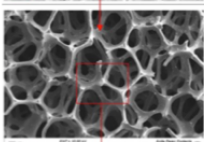
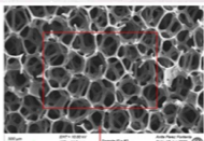
## Key benefits:

- extremely low material budget: 0.02-0.04%  $X_0$  (beampipe: 500  $\mu\text{m}$  Be: 0.14%  $X_0$ )
- homogeneous material distribution leading to smaller systematic error

### ERG DUOCEL\_AR

0.06 kg/dm<sup>3</sup>

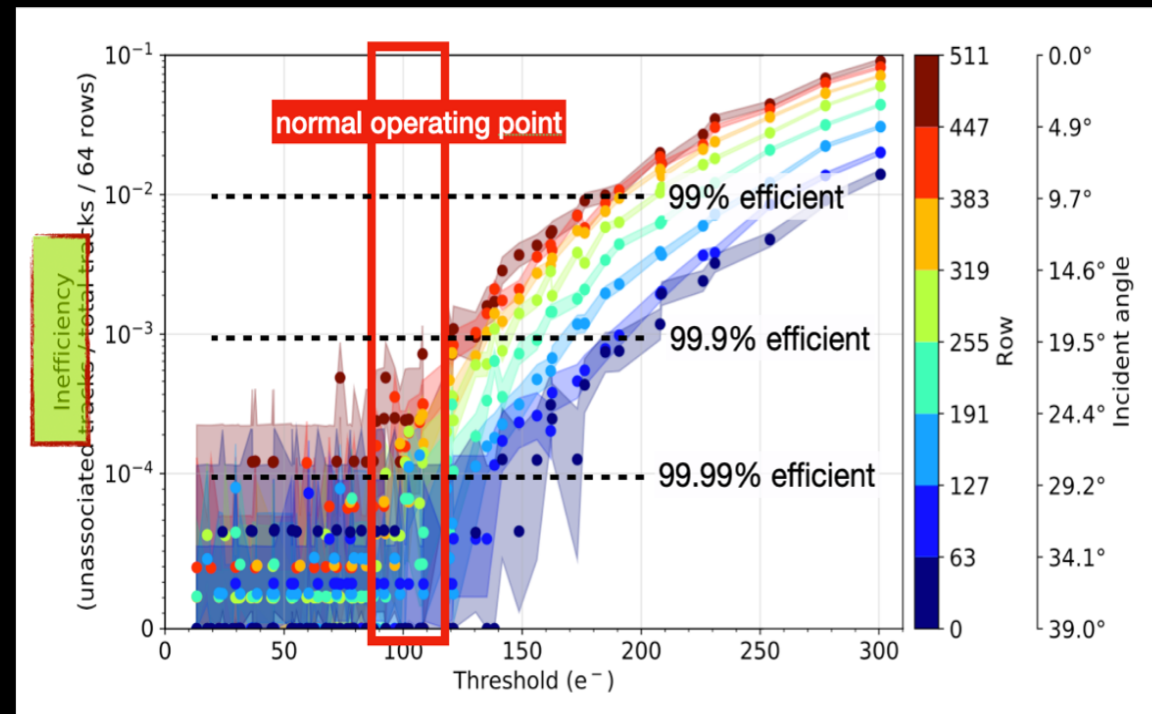
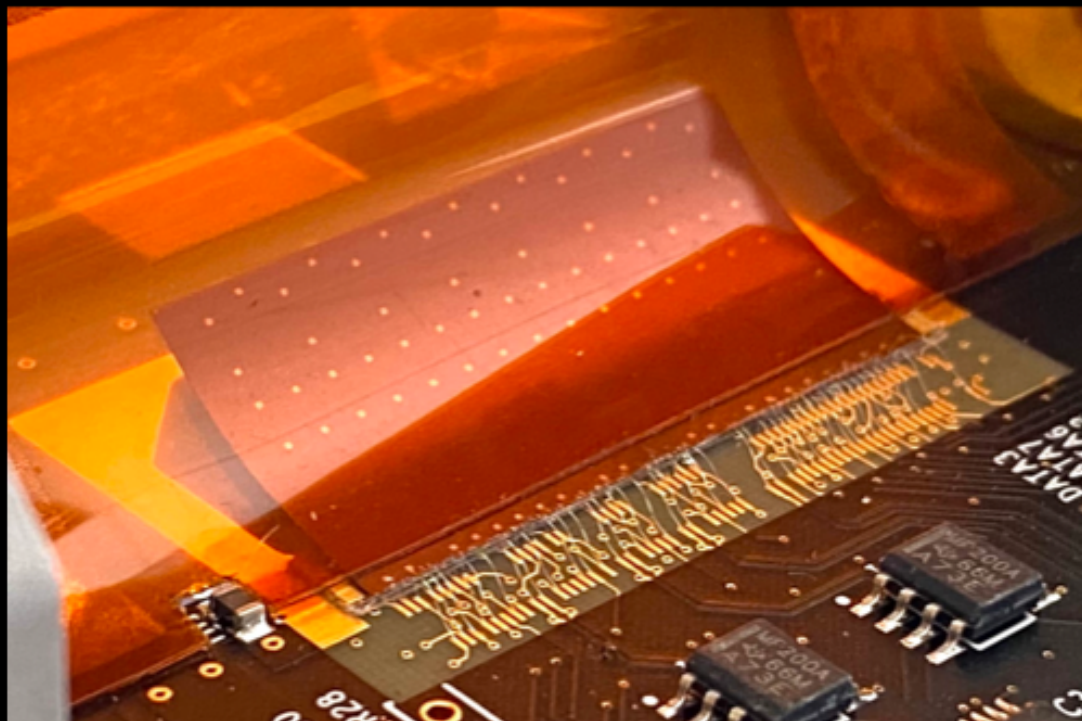
0.033 W/m-K





# Test beams

June 2020 test beam data shows that bent MAPS work perfectly

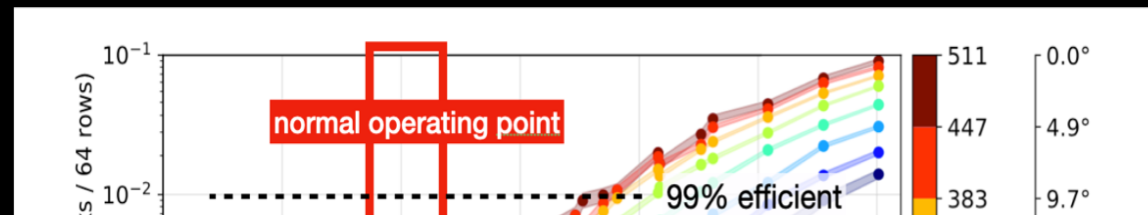


Collaboration investigating TowerJazz 65 nm

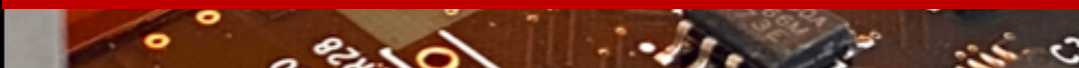
Magnus Mager (CERN) | ALICE ITS3  
| TIPP 2021 | 26.05.2021 |

# Test beams

June 2020 test beam data shows that bent MAPS work perfectly



Development extremely important for future  $e^+e^-$  colliders and experiments requiring very low material

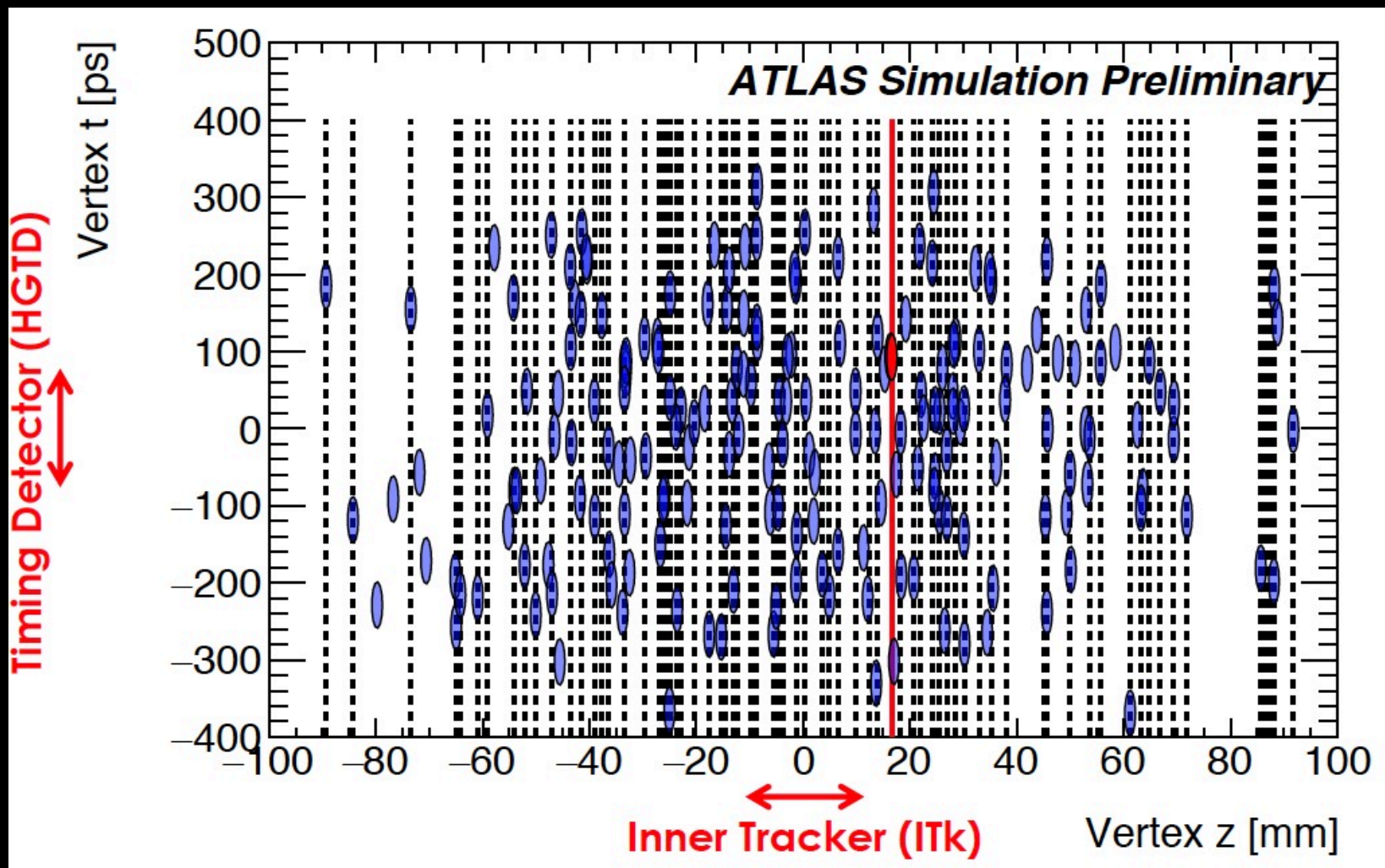


Threshold ( $e^-$ )

Collaboration investigating TowerJazz 65 nm

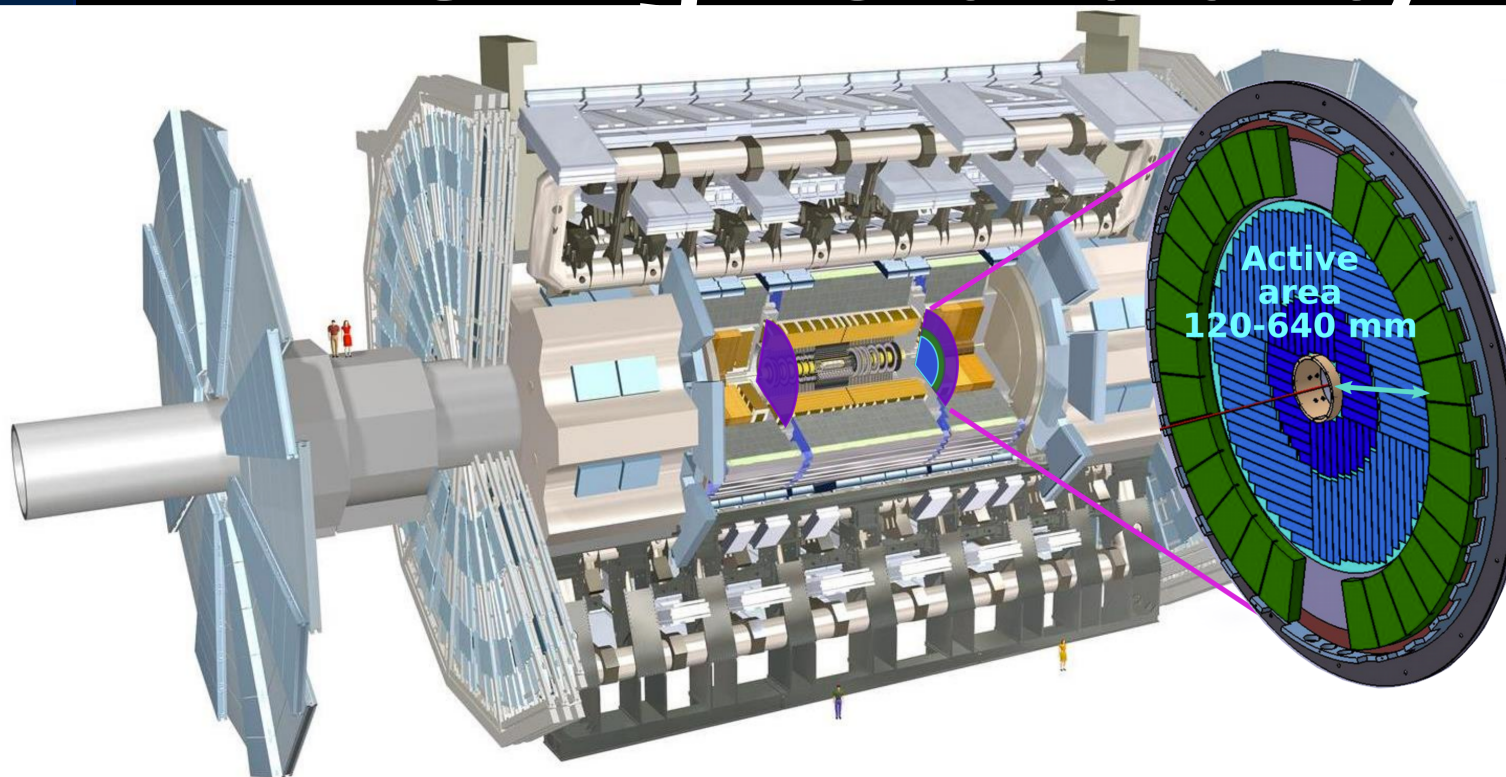
Magnus Mager (CERN) | ALICE ITS3  
| TIPP 2021 | 26.05.2021 |

# Timing



Exploit the time spread of collisions to reduce pileup contamination

# ATLAS High Granularity Timing Detector

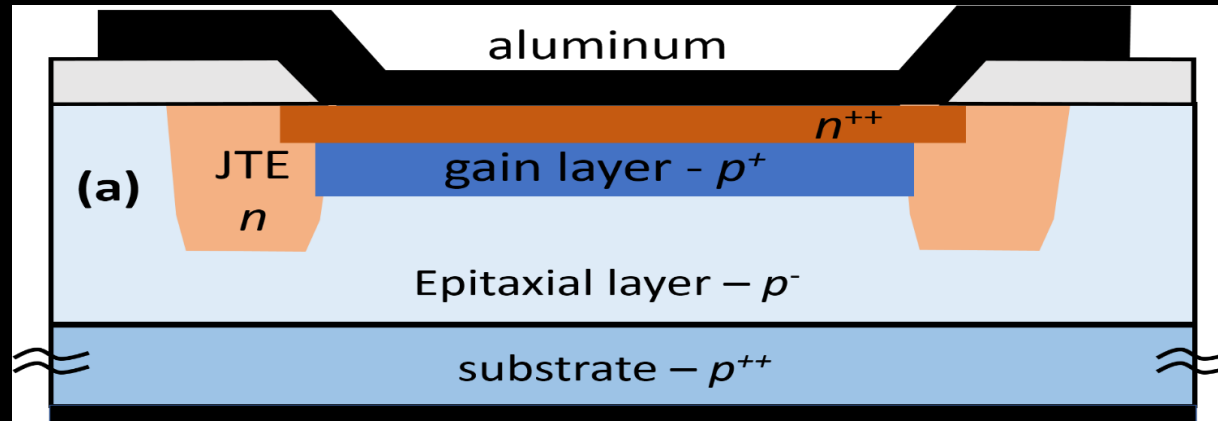
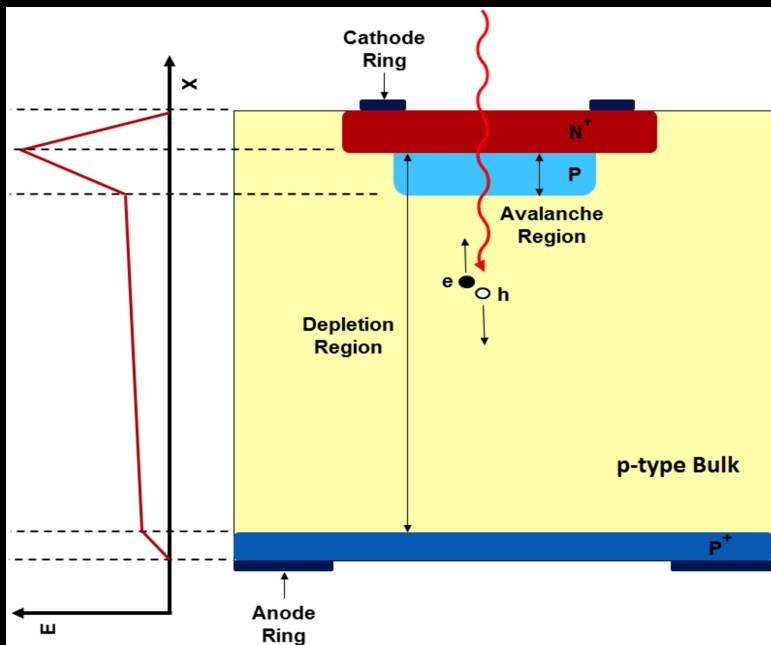


- Low Gain Avalanche Detectors (LGADs) pixel size:  $1.3 \times 1.3 \text{ mm}^2$
- Excellent time resolution (30-50 ps/track)
- Radiation-hard (up to  $2.5 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$  and 1.5 MGy)
- Occupancy < 10%

- 2 double planar layers per endcap providing an average number of hits per track of 2-3
- Pseudorapidity coverage:  $2.4 < |\eta| < 4.0$
- Radial extension:  $12 \text{ cm} < R < 64 \text{ cm}$
- z position: 3.5 m; Thickness in z: 7.5 cm
- Operated at  $-30 \text{ }^\circ\text{C}$

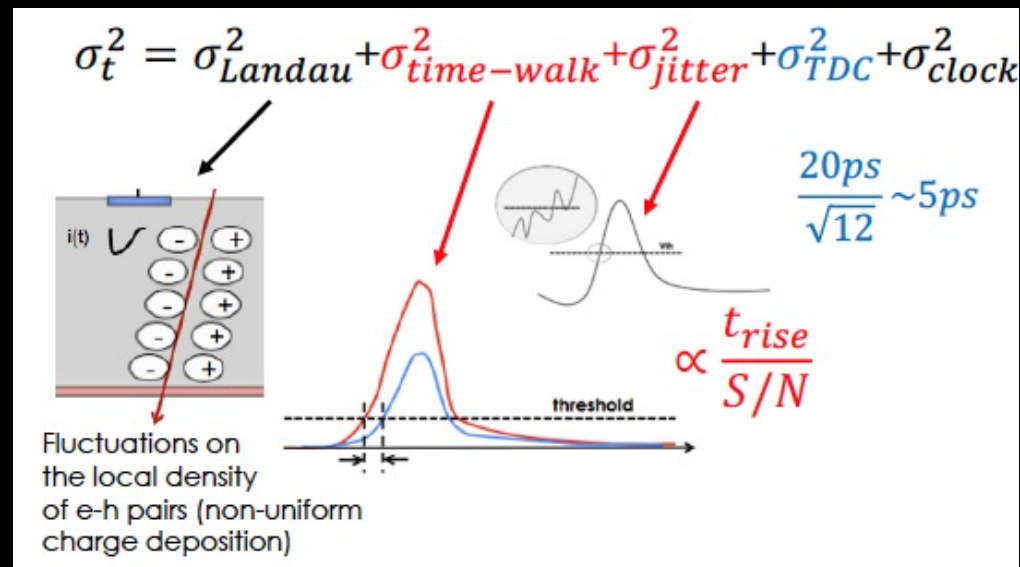
Timing detectors will also be implemented in CMS

# Low Gain Avalanche Diodes

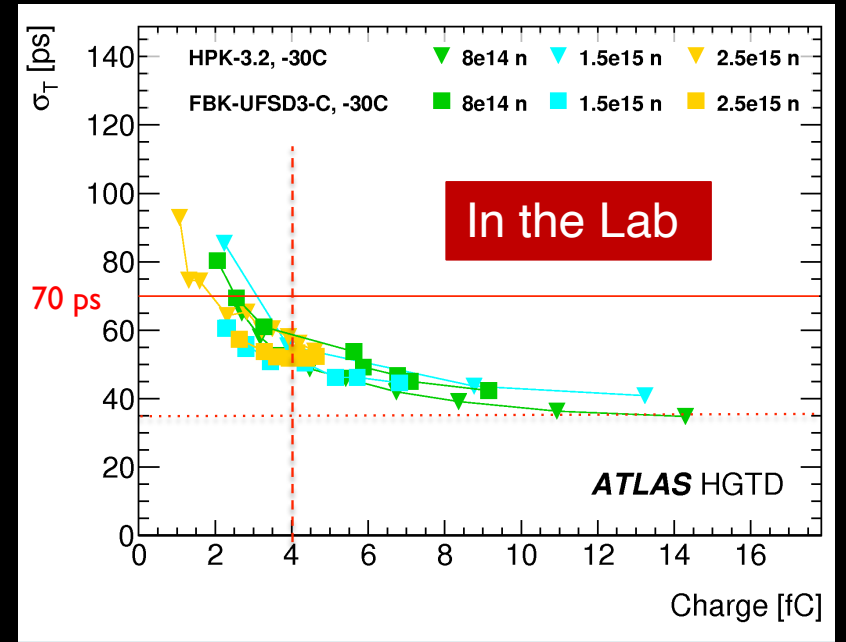
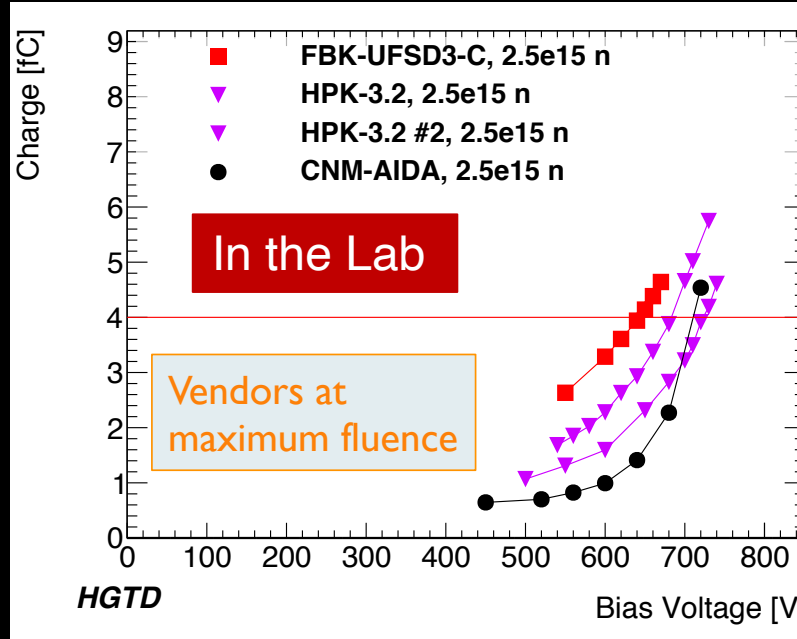
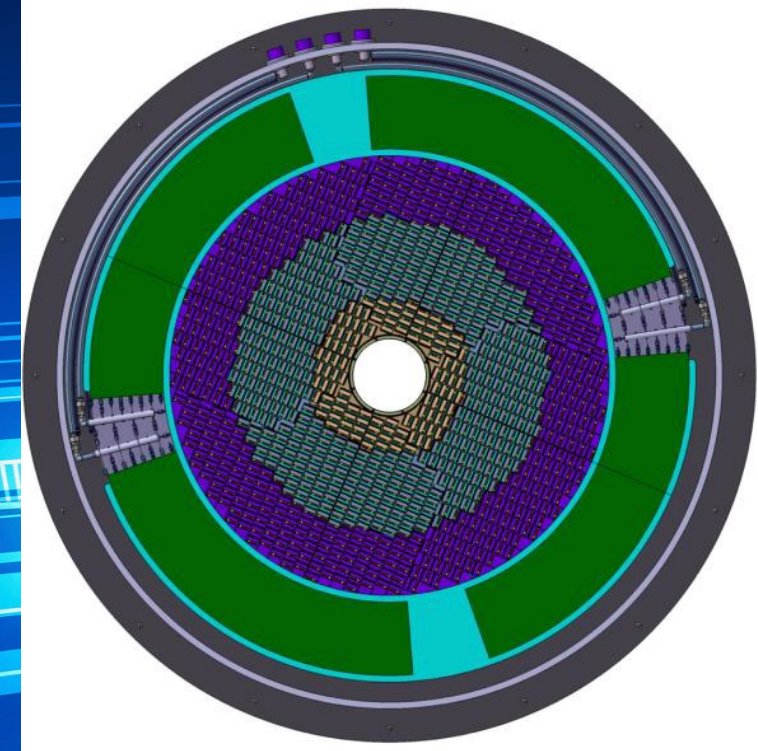


- The Junction Terminating Extension (JTE) allows high depletion but limits position resolution

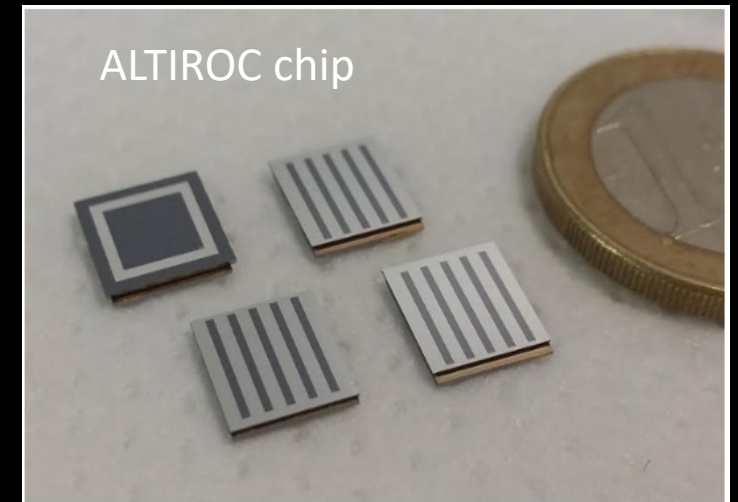
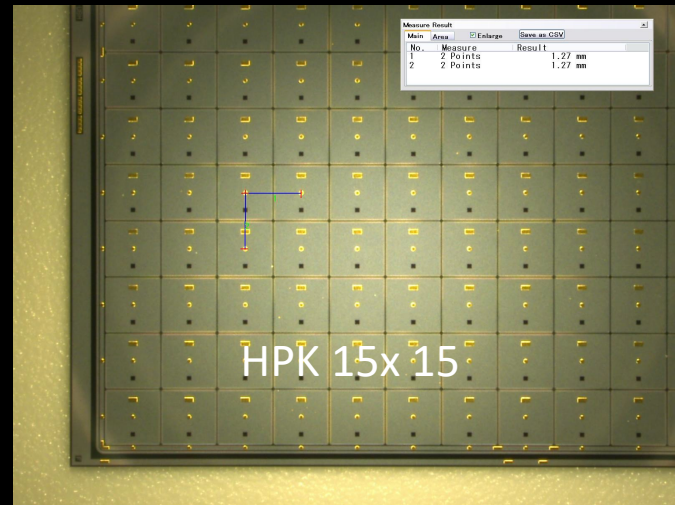
- Timing resolution: 35 - 70 ps/hit
- Gain > 20 decreases to > 8 at the end of lifetime ( $V_{bias} < 800$  V)
- Collected charge > 4 fC /MIP/hit after  $2.5 \times 10^{15}$   $n_{eq} / \text{cm}^2$
- Prototypes from CNM (Spain), HPK (Japan), BNL (USA), FBK (Italy), IME & NDL (China), T-e2v & Micron (UK)



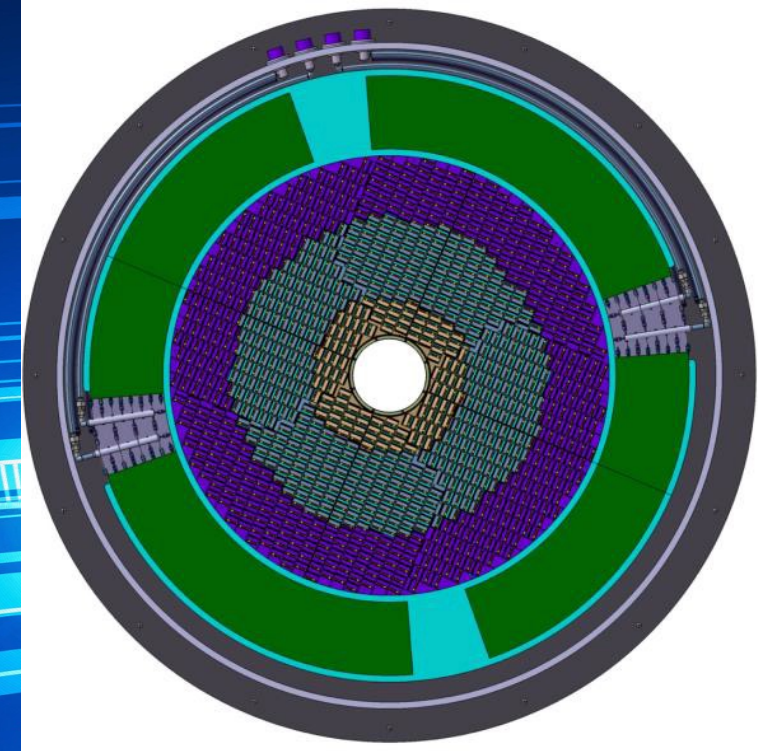
# Ultra Fast Silicon Detectors



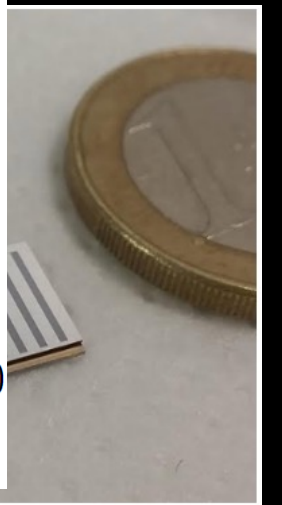
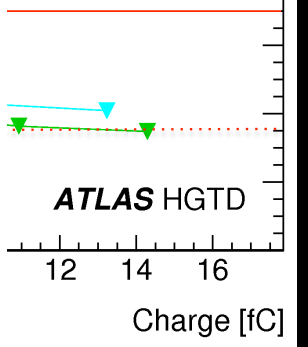
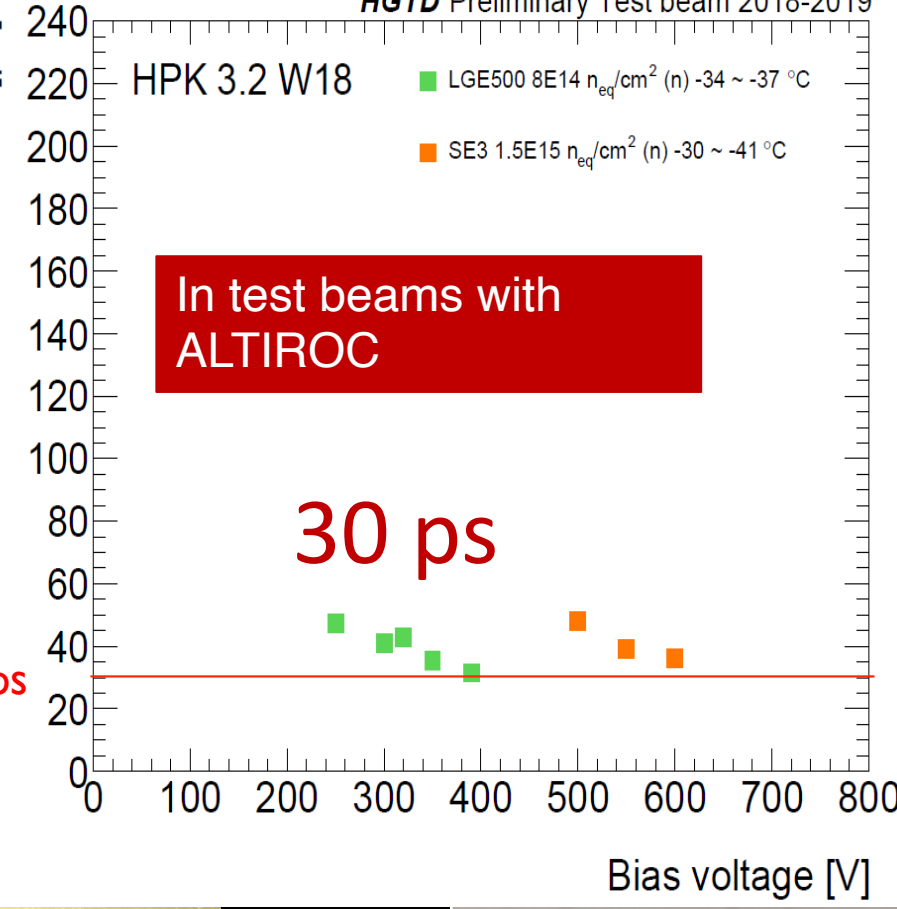
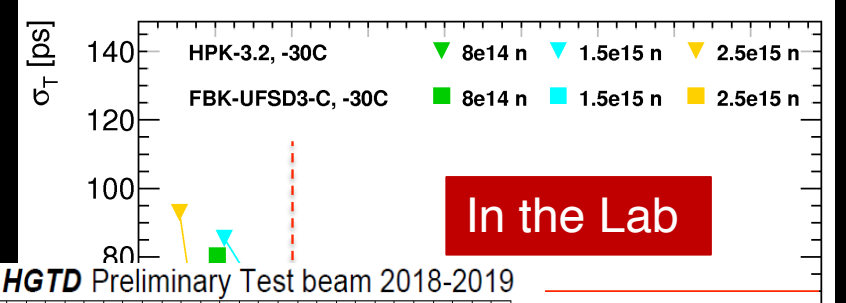
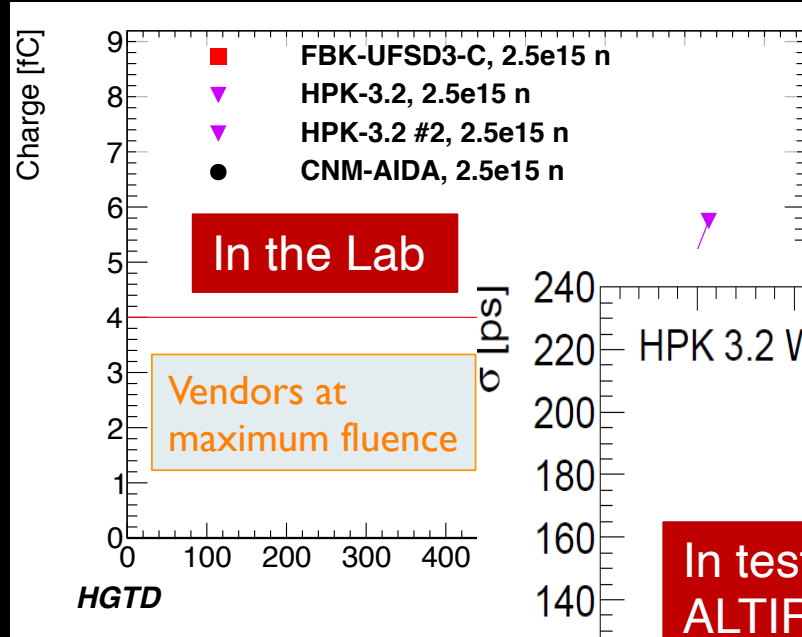
- Inner (12-23 cm) every 1000 fb<sup>-1</sup>
- Middle (23-47 cm) every 2000 fb<sup>-1</sup>
- Outer (47-64 cm) never replaced



# Ultra Fast Silicon Detectors

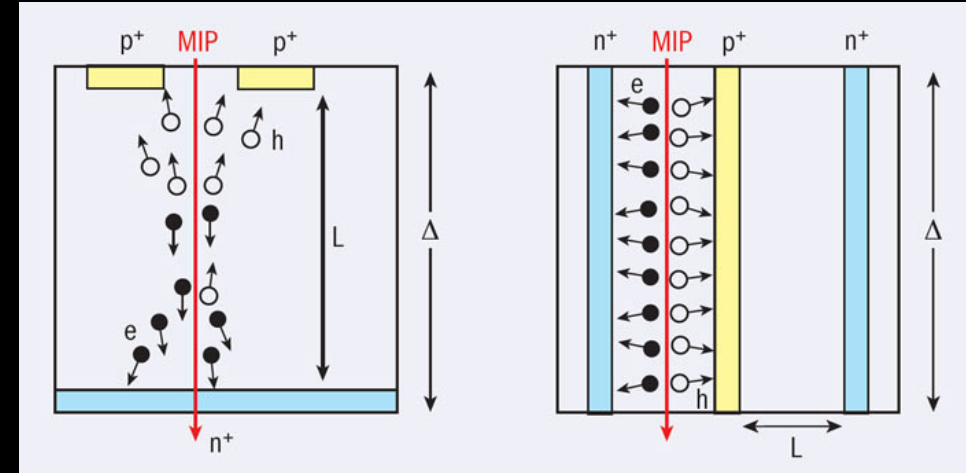
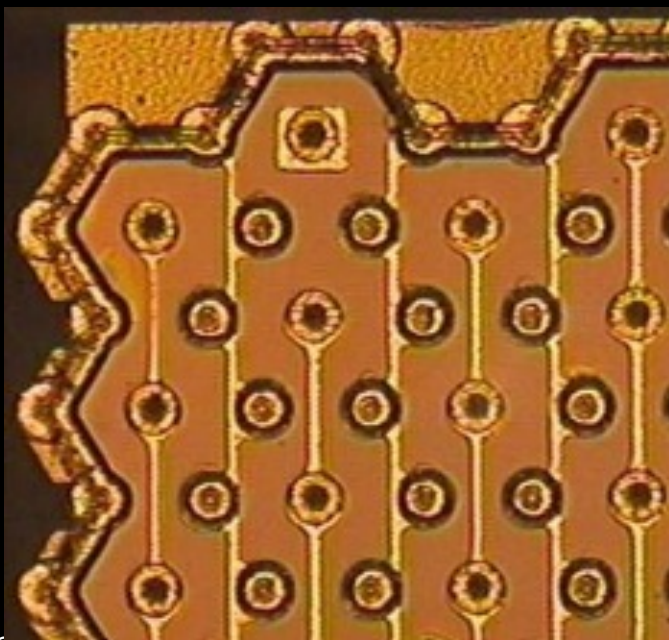


- Inner (12-23 cm) every 1000 fb<sup>-1</sup>
- Middle (23-47 cm) every 2000 fb<sup>-1</sup>
- Outer (47-64 cm) never replaced

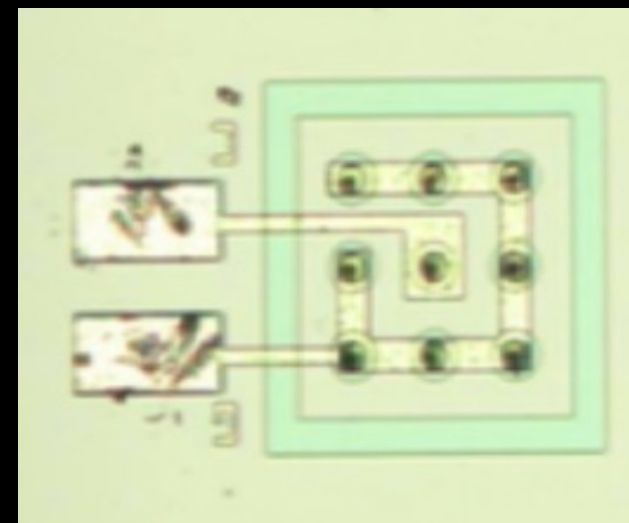


# Timing with 3D sensors

- Parker et al. IEEE TNS 58(2) (2011) 404
- Hexagonal geometry  $L=50\ \mu\text{m}$ , 20 V bias
- Tested under 90Sr  $\beta$  source at RT
- $\sigma_t = 31\text{-}177\ \text{ps}$  (according to signal amplitude)
- Limited by RO electronics noise

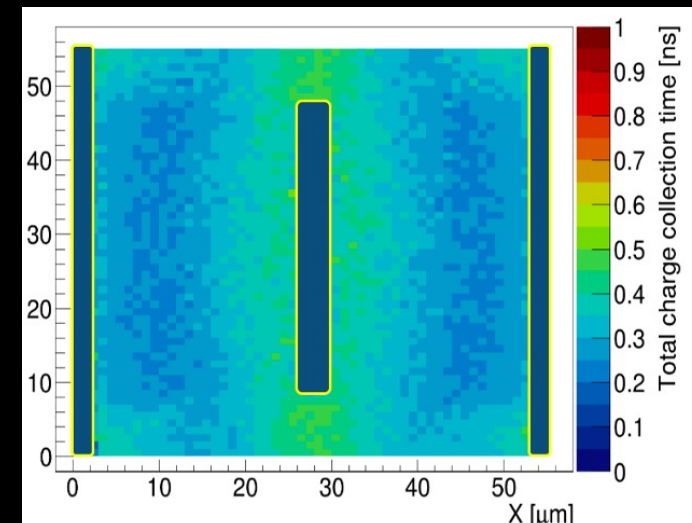
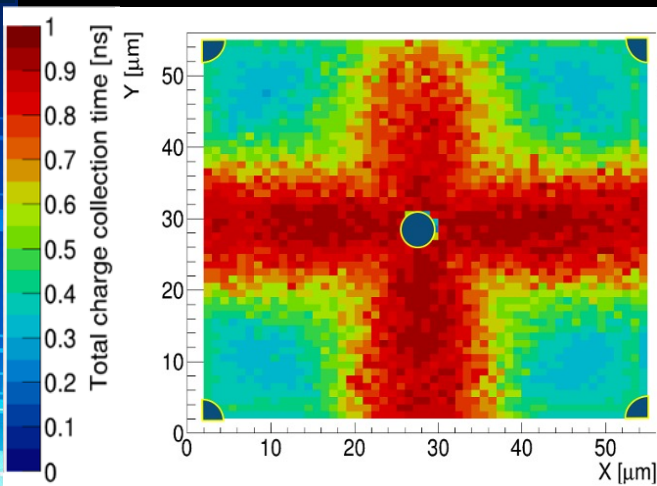


- G. Kramberger et al., NIMA 934 (2019) 26-32
- Squared geometry  $L=50\ \mu\text{m}$ . Depth =  $300\ \mu\text{m}$ . 50 V bias
- Tested under 90Sr  $\beta$  source. Room temperature.
- $\sigma_t = 75\ \text{ps}$

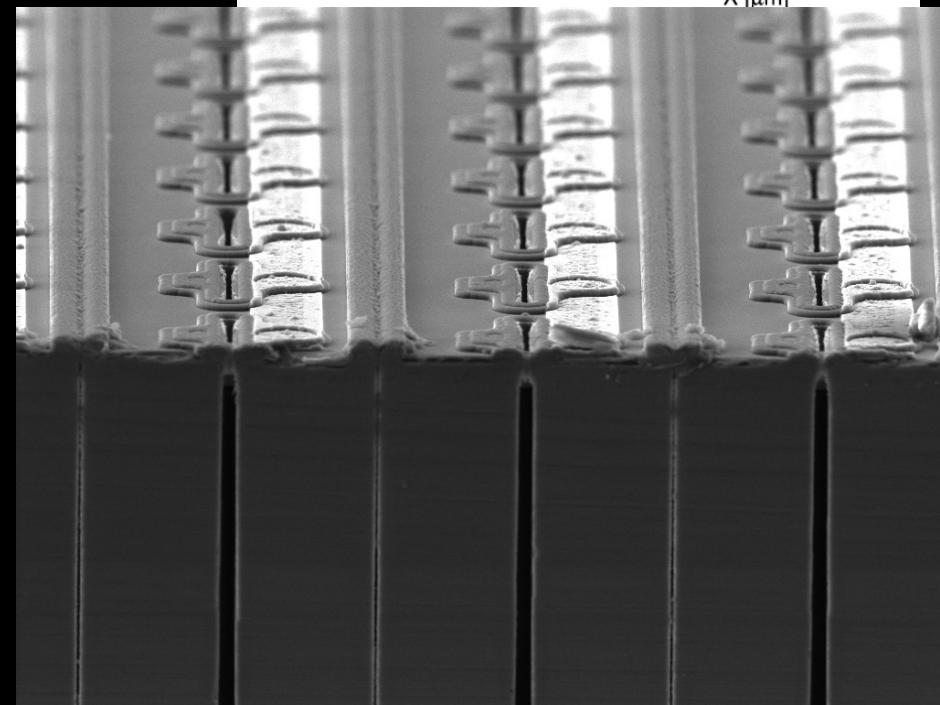
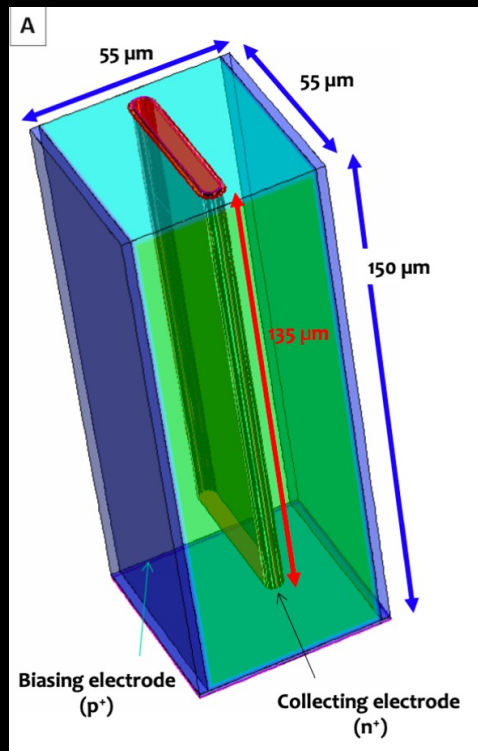
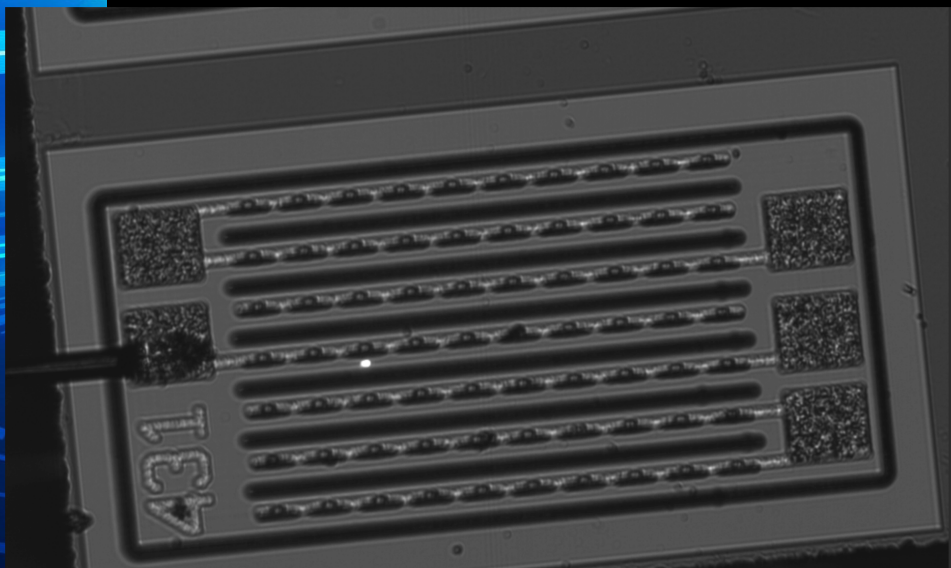




# Timing with 3D sensors



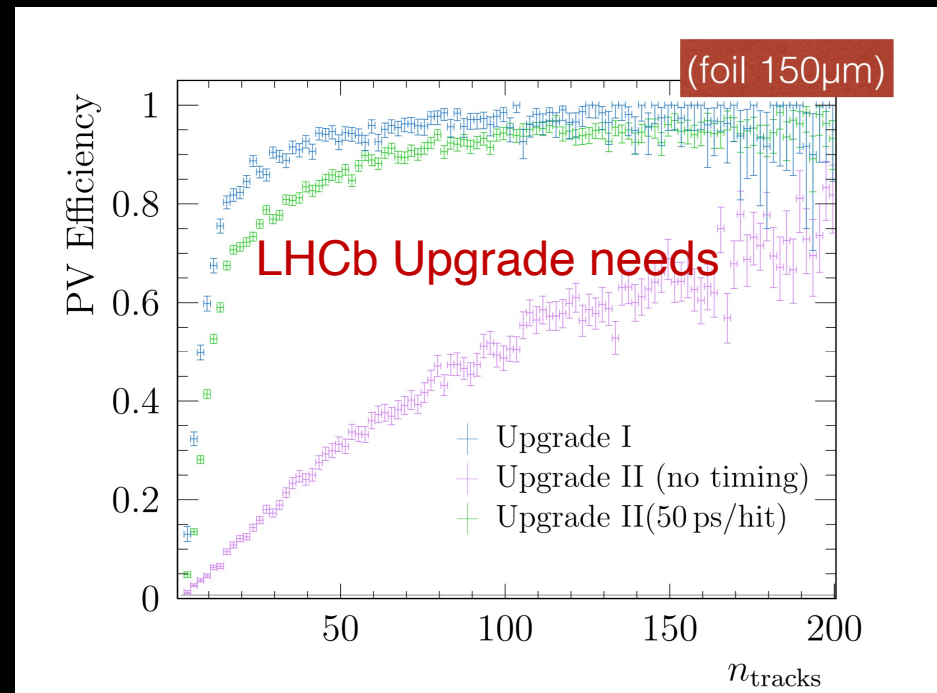
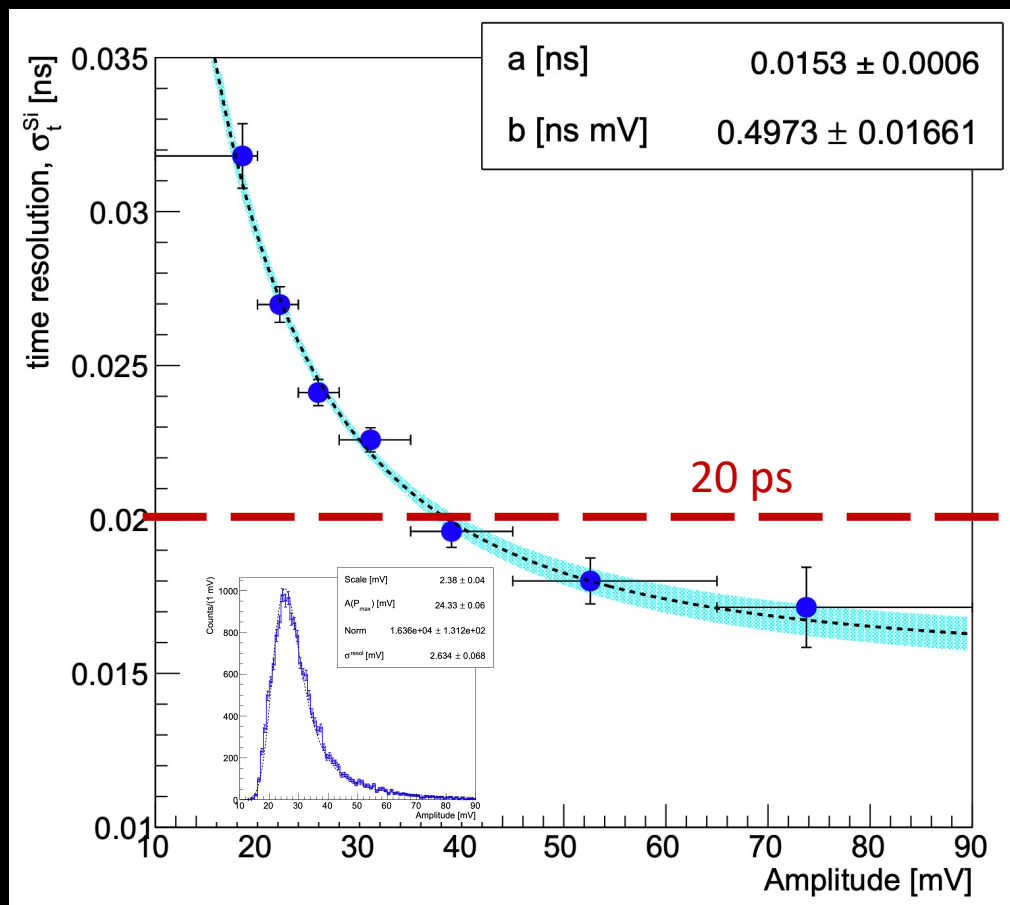
Column geometry (e.g. ATLAS IBL)



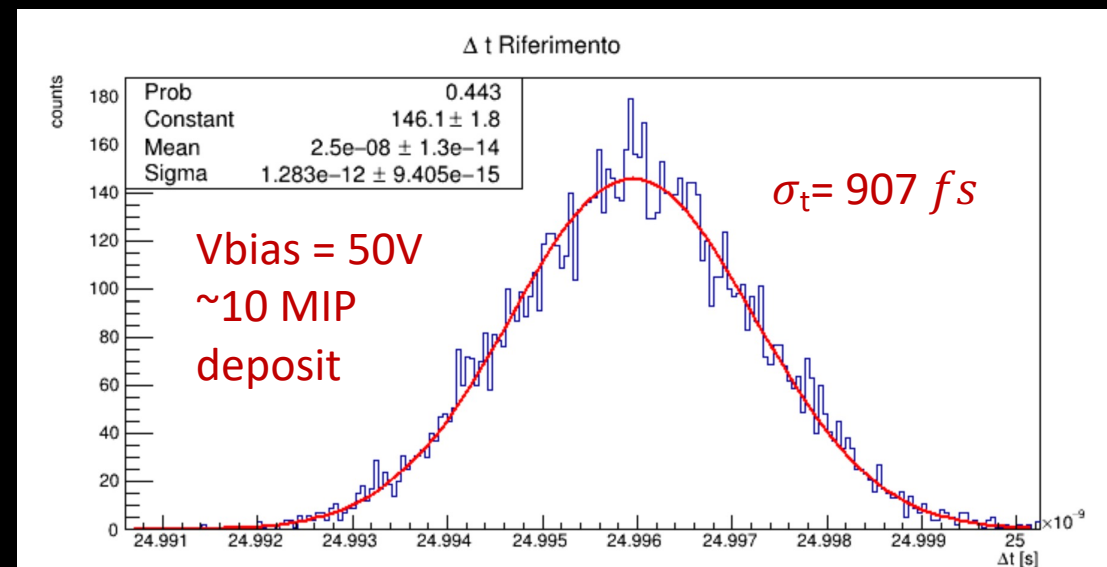
SEM HV: 10.0 kV	WD: 11.59 mm	VEGA3 TESCAN
View field: 176 $\mu\text{m}$	Det: SE	50 $\mu\text{m}$
SEM MAG: 1.57 kx	Date(m/d/y): 10/29/19	FBK Micro-nano Facility

# TimeSpot

- Beam test results (270 MeV/c  $\pi^+$  at PSI)
- Fast Front End Electronics (SiGe BJT)

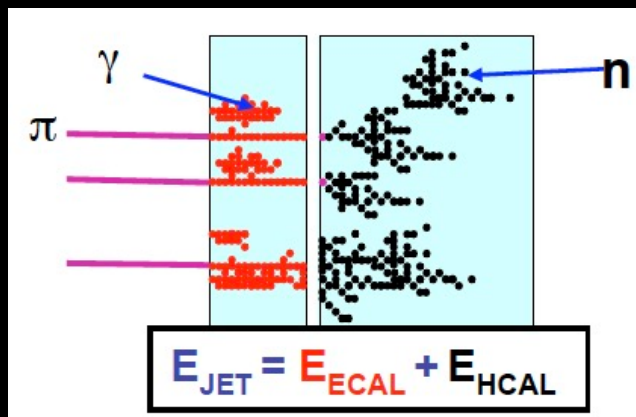


In the lab with infrared laser

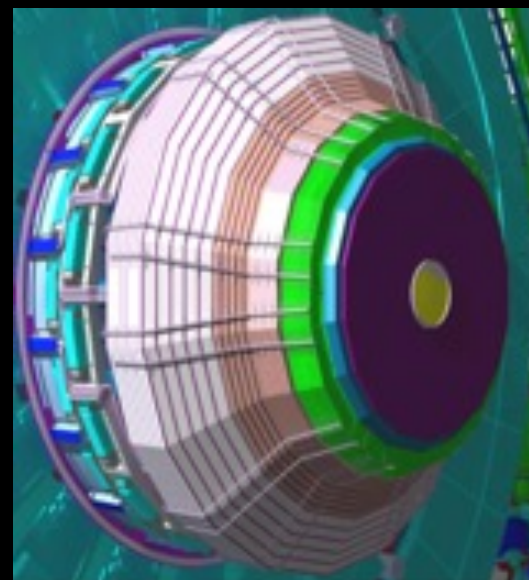
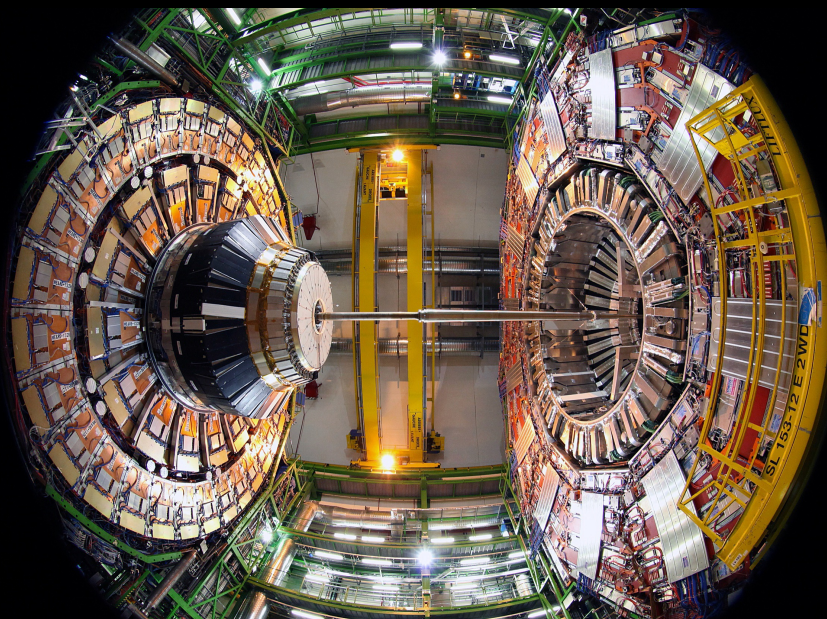
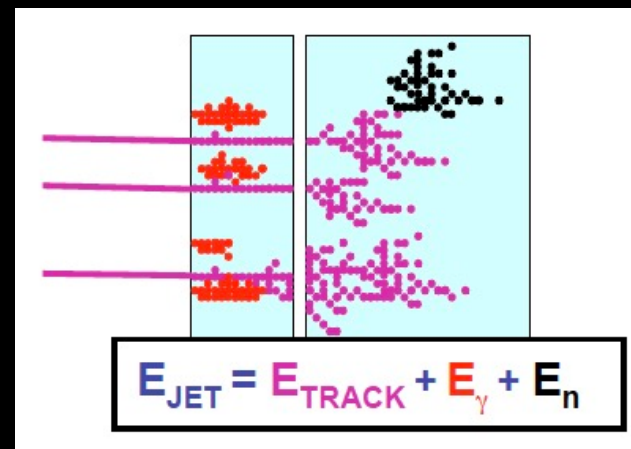


# Imaging 5-D Calorimetry

- Standard calorimetry



- Particle Flow calorimetry

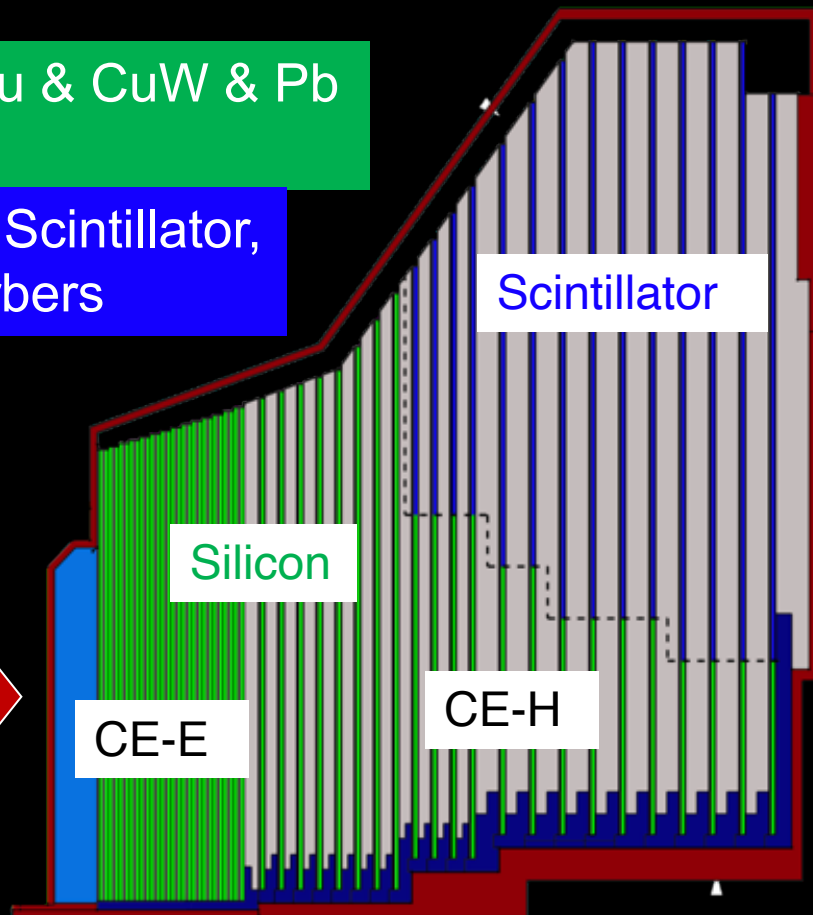


- High Granularity Calorimeter Replacing existing CMS endcap pre-shower, electromagnetic and hadronic calorimeter at HL-LHC
- Extremely challenging:
  - Fluence up to  $10^{16}$  n/cm<sup>2</sup>
  - Dose up to 200 Mrad
  - -30°C

# CMS High Granularity CALorimeter

CE-E: Si, Cu & CuW & Pb absorbers

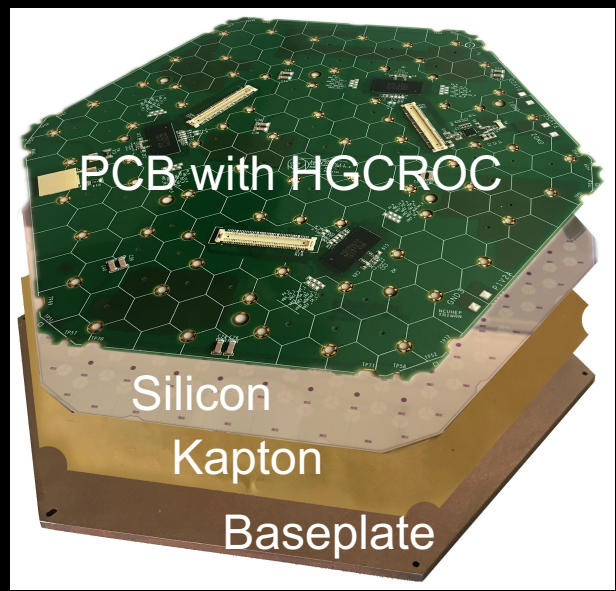
CE-H: Si & Scintillator, Steel absorbers



R&D  
ILC

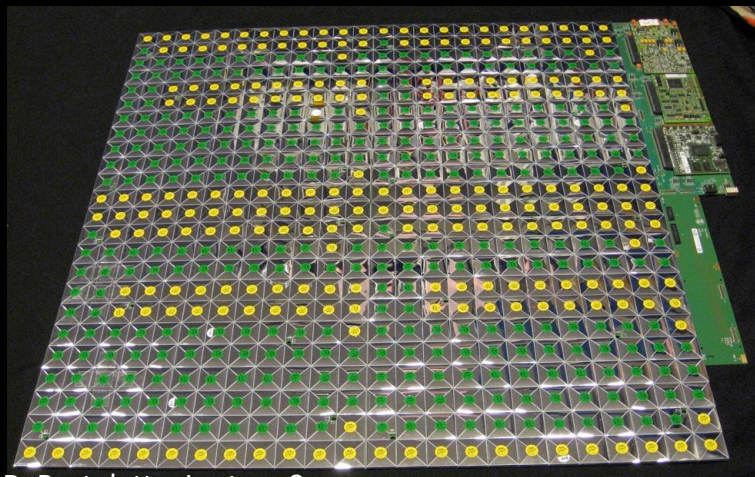
- Silicon: 620 m<sup>2</sup>, 30K modules, 6M channels, 0.5/1 cm<sup>2</sup> cell size
- Scintillator: 400 m<sup>2</sup>, 4K boards, 240k channels, 4-30 cm<sup>2</sup> size

Silicon sampling calorimeter



- HGCROC electronics both for SiPM and silicon (OMEGA)
  - Measures charge and time (TOA)
- Trigger data from ASICs fed through concentrators to the back-end system

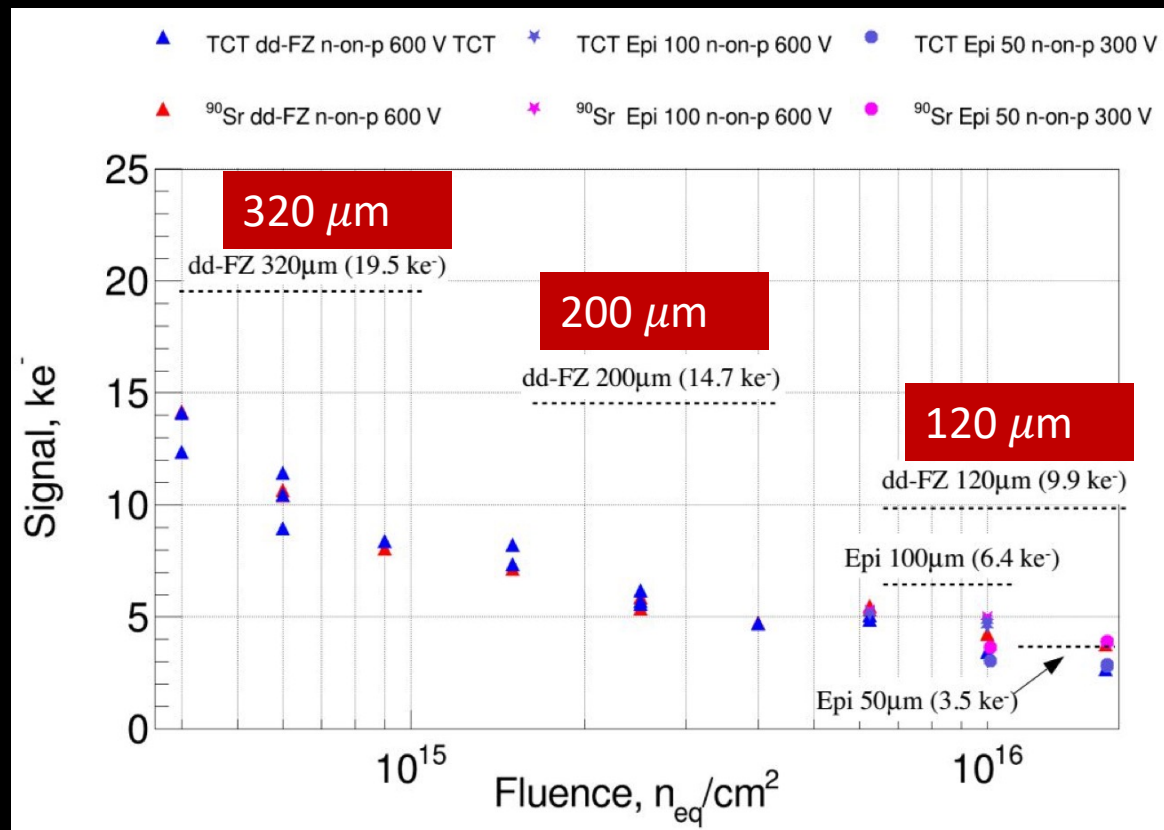
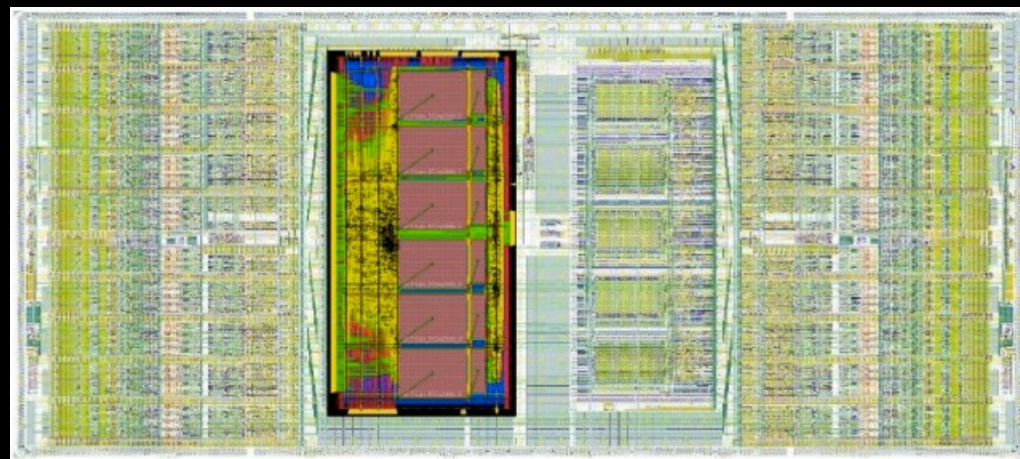
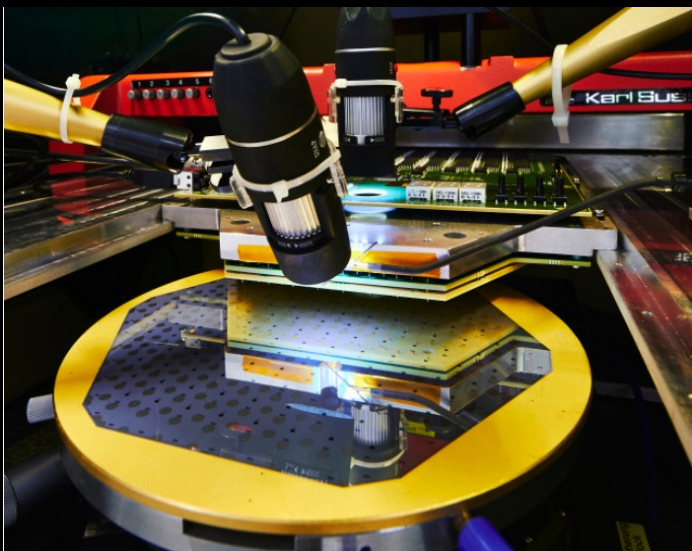
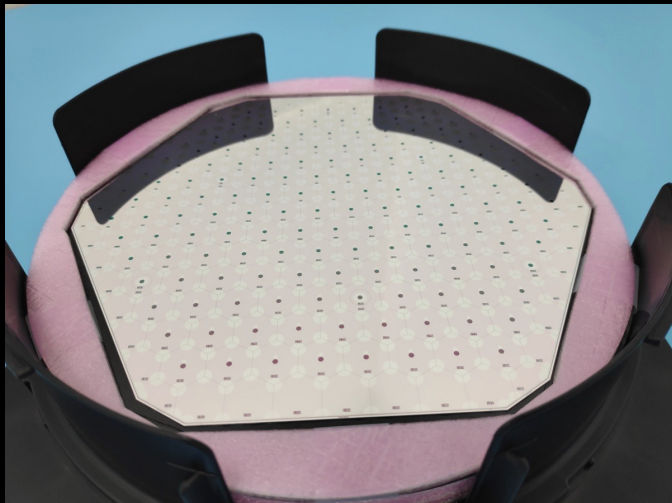
ILC  
CLIC, CepC  
FCC



Scintillator tiles with on-tile SiPM readout

# CMS HGCAL

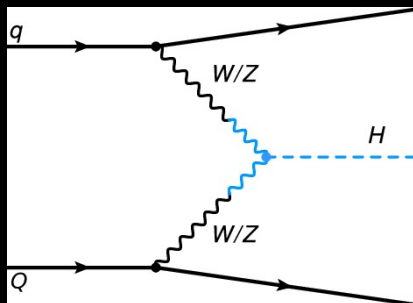
- 8" prototype sensor (HPK) p-type silicon



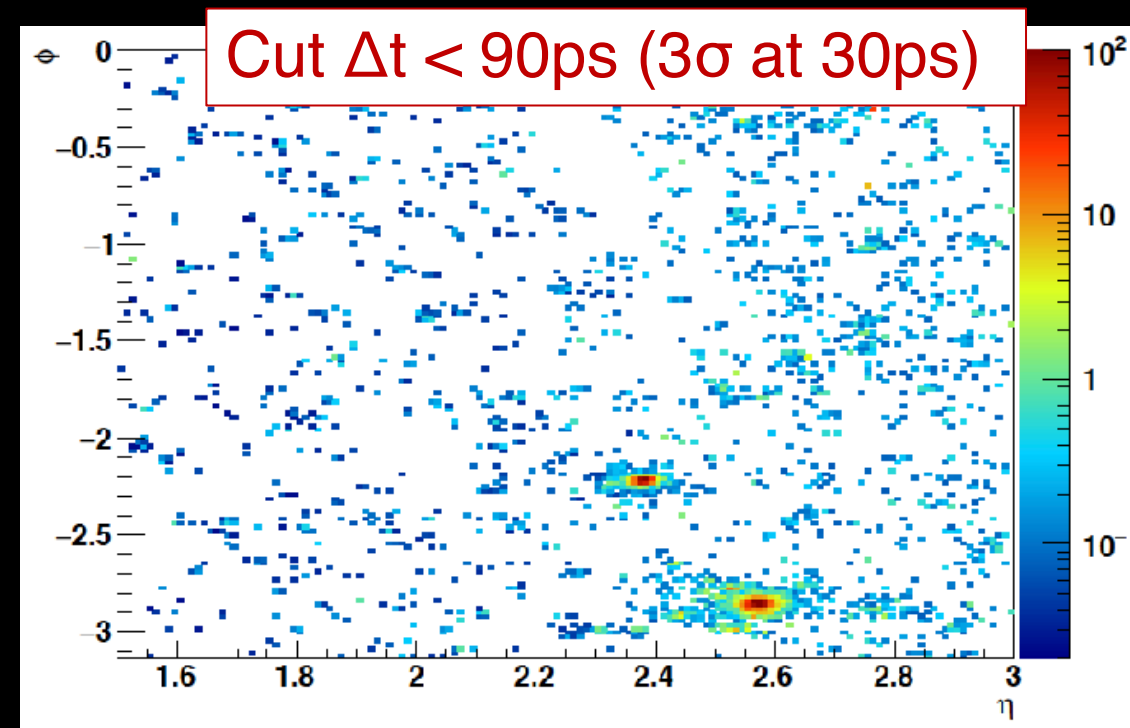
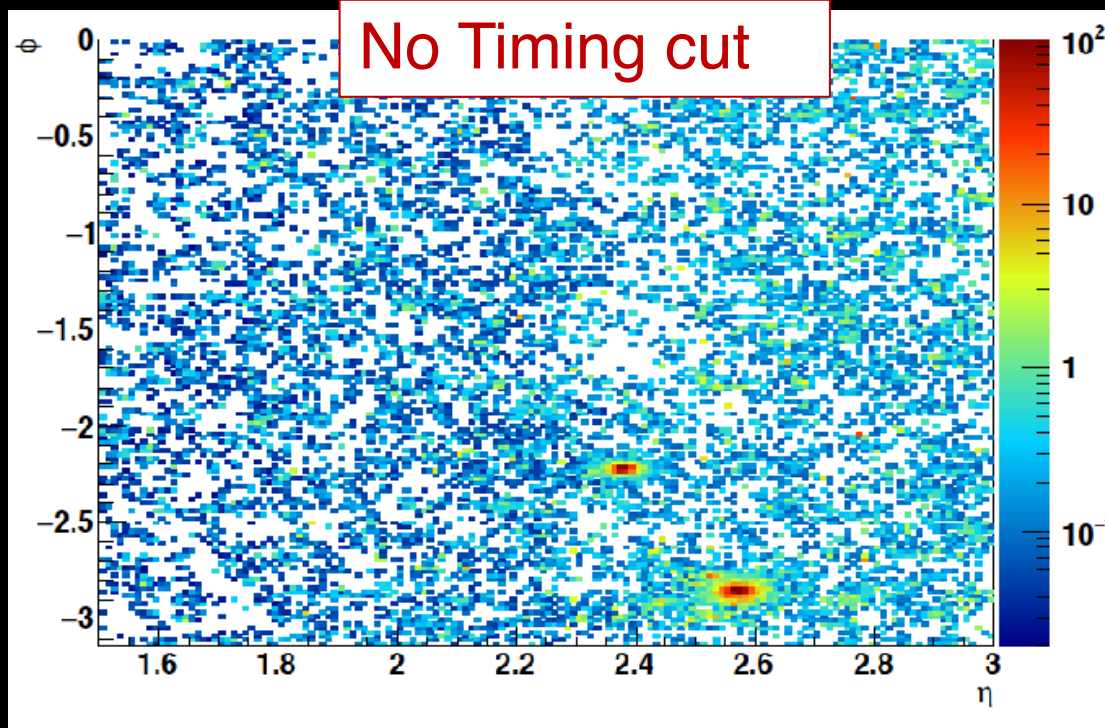
## HGCAL FE electronics requirements:

- *Low noise* (<2500e)
- *high dynamic range* (0.2fC -10pC)
- *Timing to tens of picoseconds.*
- *Radiation tolerant*
- *<20mW per channel*

# HGCAL 5D Power

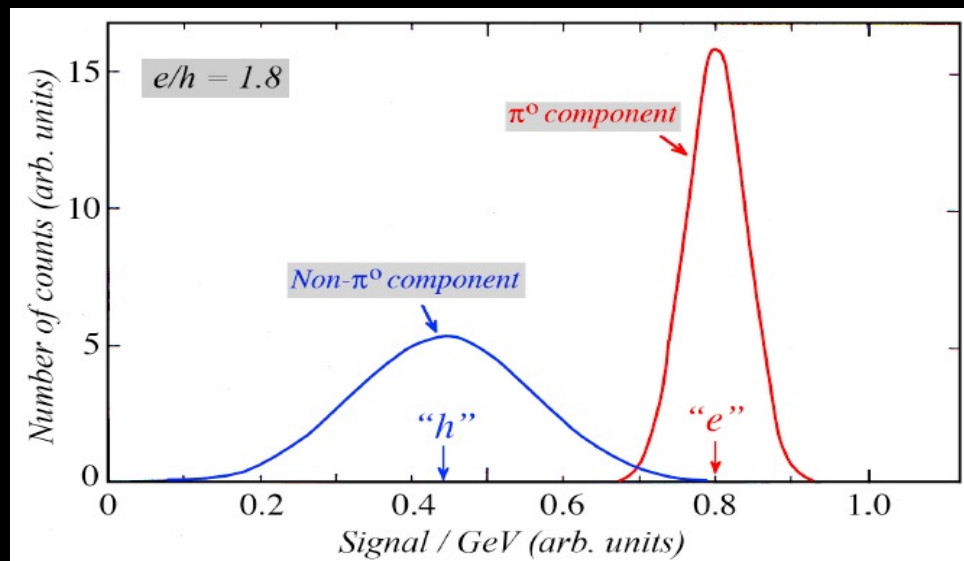


Vector Boson Fusion ( $H \rightarrow \gamma\gamma$ ) event with one photon and one VBF jet in the same quadrant



- Cells with  $Q > 12$  fC projected to the front face of the endcap calorimeter.
- Identify high-energy clusters, then make timing cut to retain hits of interest

# DUAL readout calorimetry



- The response to the “hadronic” portion of a hadronic shower gives a lower response limiting hadronic calorimeter performance
- Many calorimeters tried to boost the non  $\pi^0$  component – Compensating calorimeters:
  - uranium (D0 and ZEUS)

- What if we could measure the two components separately and apply a separate scale factors to achieve compensation ?

Is this just a DREAM?

<http://www.phys.ttu.edu/~dream/links/links.html>

RD52

# Dual Readout

- Hadronic component: slowly moving protons and ions
- EM component: relativistic electrons.
- Relativistic particles can emit Cherenkov radiation.

$$\frac{d^2 N}{dx d\lambda} = \frac{2\pi\alpha z^2}{\lambda^2} \left( 1 - \frac{1}{\beta^2 n^2(\lambda)} \right)$$

- Measure EM component with Transparent material (high n)
  - Quartz
  - Clear plastic fibers
  - Crystals like BGO, PbWO4

C

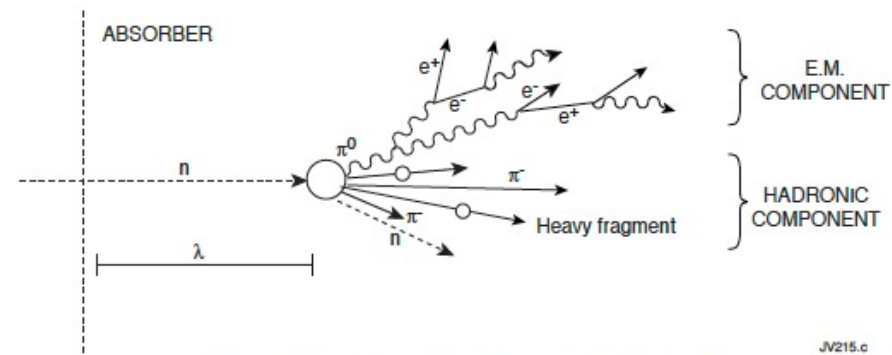
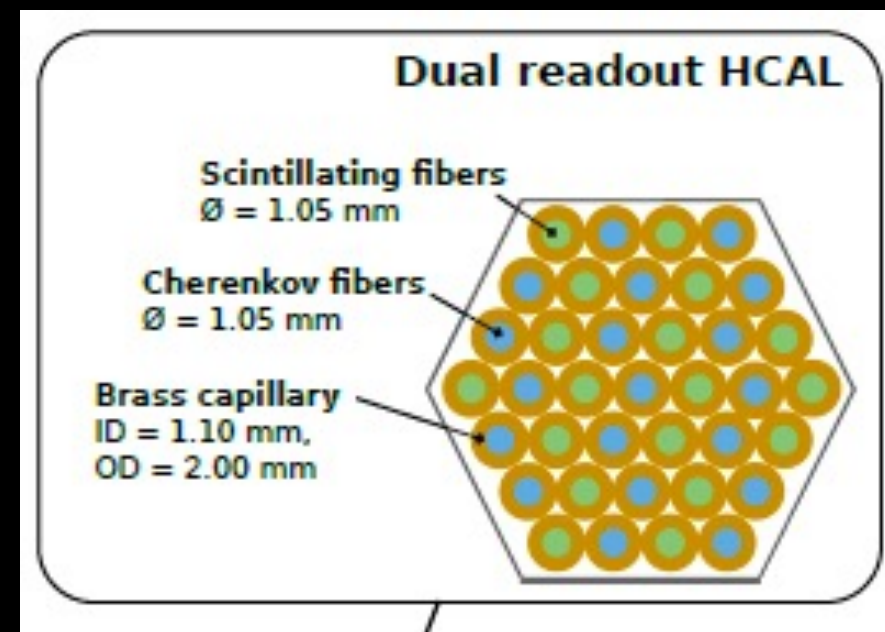


Fig. 9: Schematic of development of hadronic showers.

JV215.c



- Measure entire energy deposit with:
  - Plastic scintillator (sensitivity to neutrons)
  - Crystals like BGO, PbWO4

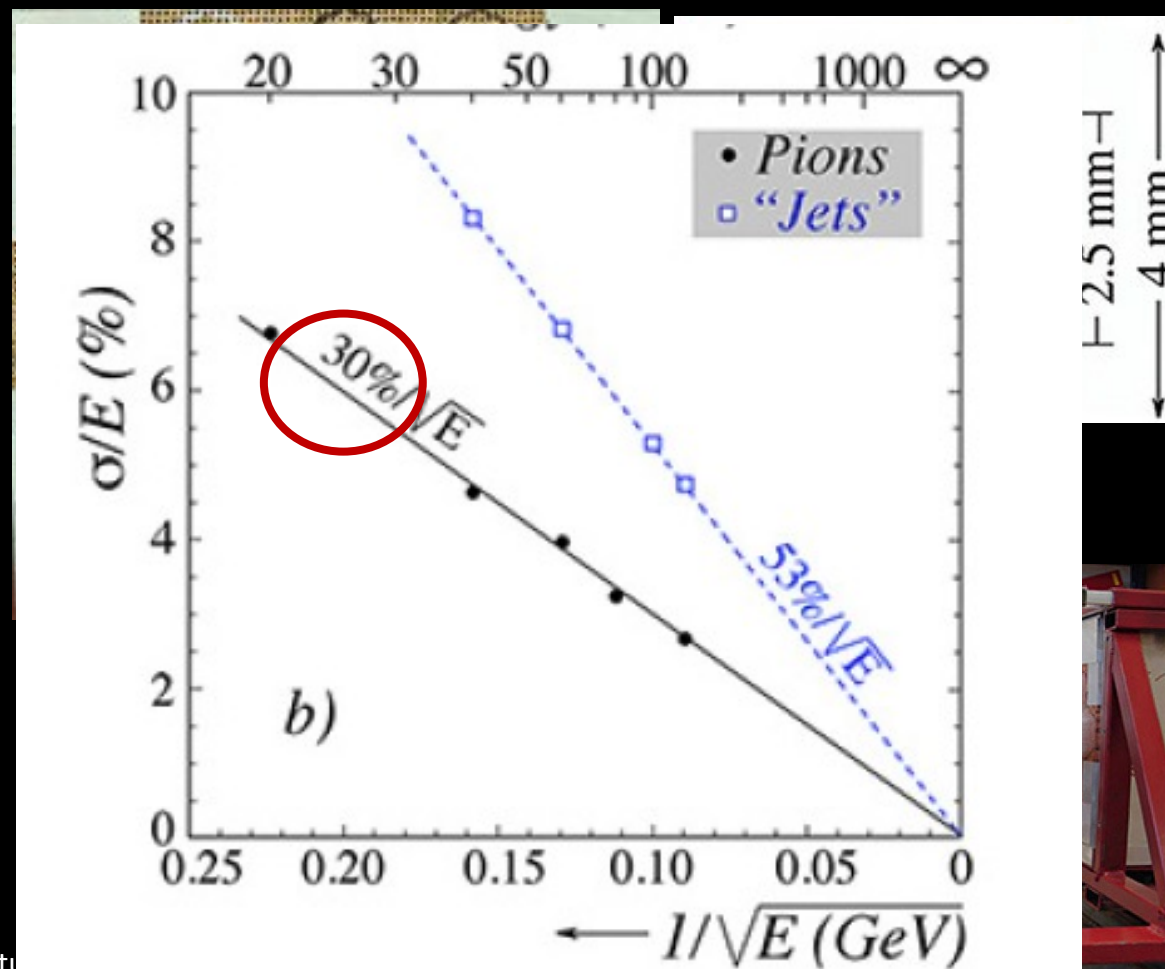
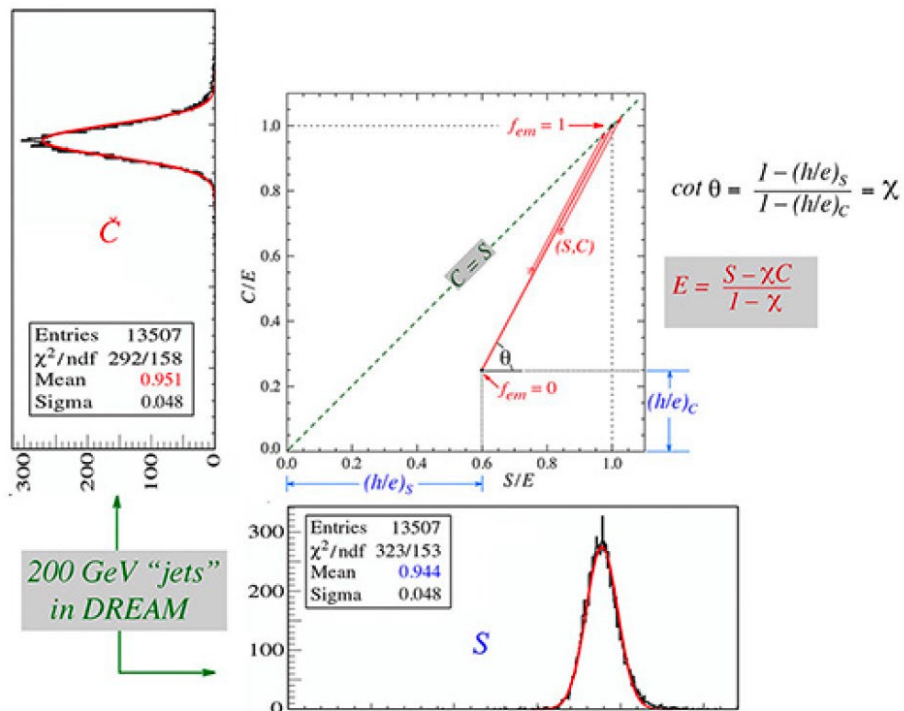
S



# DREAM/RD52

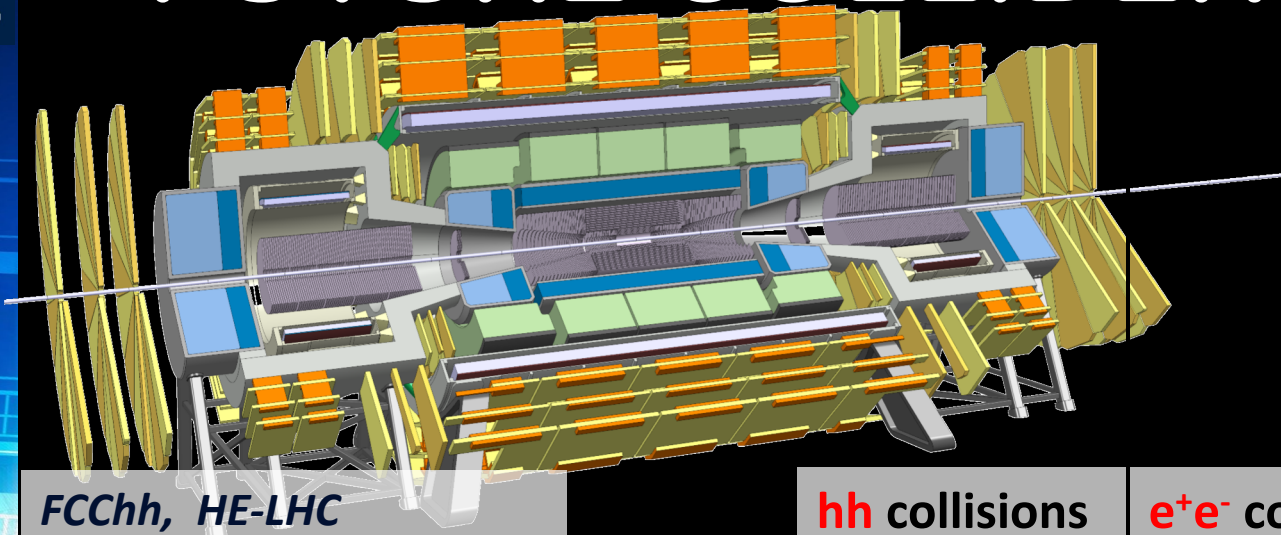
$$S = E \left[ f_{em} + \frac{1}{(e/h)_S} (1 - f_{em}) \right]$$

$$C = E \left[ f_{em} + \frac{1}{(e/h)_C} (1 - f_{em}) \right]$$



Separate readouts for scintillating and clear fibers

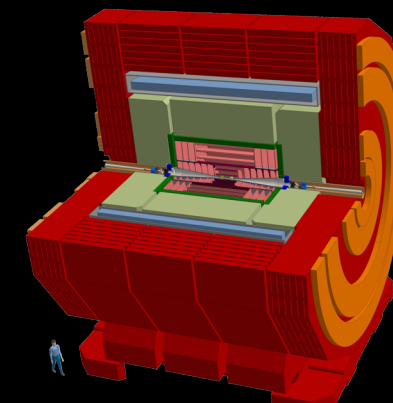
# FUTURE COLLIDER DETECTORS



FCCh, HE-LHC

hh collisions

e<sup>+</sup>e<sup>-</sup> collisions



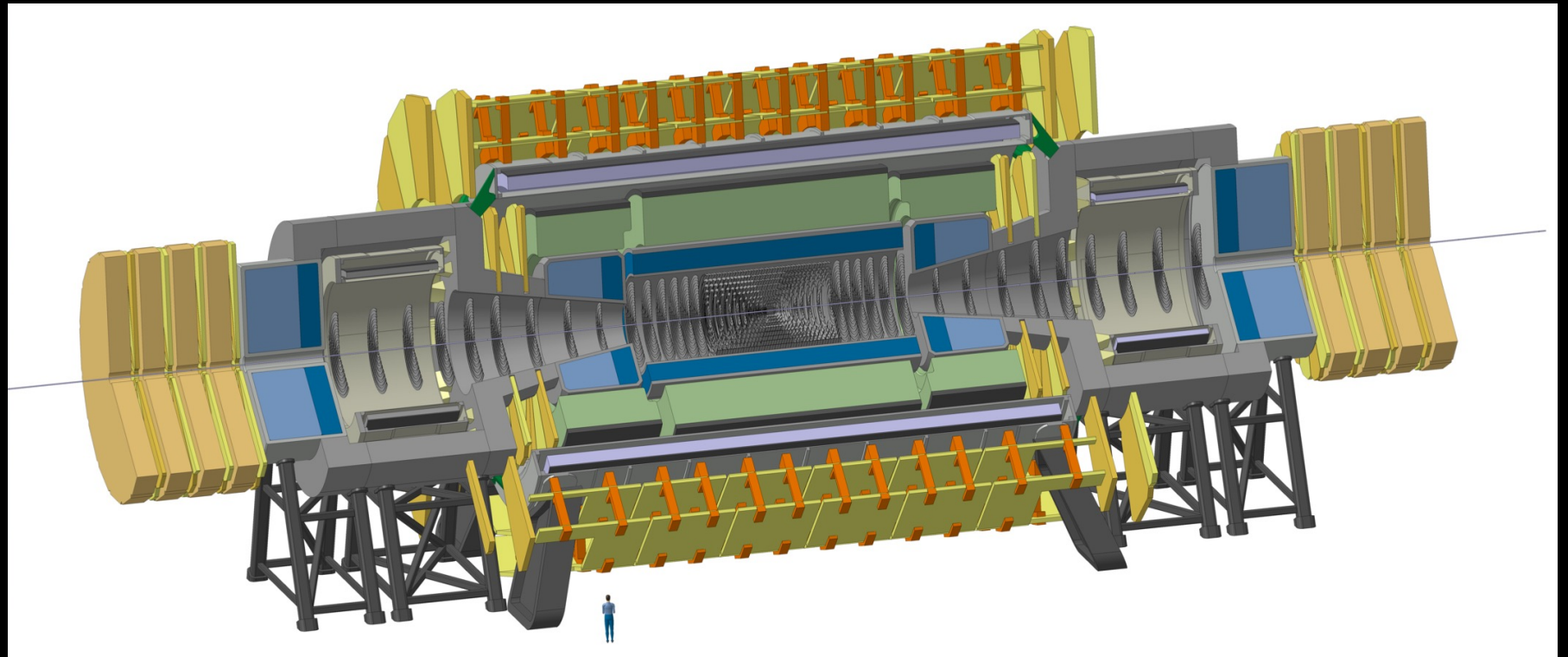
CLIC, FCCee, ILC, CEPC,...

- Large dimensions (50m)
- High radiation Level (up to 90MGy,  $\approx 10^{18}$  /cm<sup>2</sup> )
- 4T 10m solenoid
- Forward solenoids 4T
- Silicon tracker Radius 1.6m, Length 32m  
radiation damage is a concern
- Barrel ECAL LAr/ Barrel HCAL Fe/Sci
- Endcap HCAL/ECAL LAr
- Forward HCAL/ECAL LAr 2-4x better granularity  
than e.g. ATLAS Silicon ECAL and ideas for digital  
ECAL with MAPS
- Muon system

- Standard dimensions
- Low radiation Level
- 4T, 2T
- Silicon tracker unprecedented spatial resolution  
(1-5  $\mu$ m point resolution)
- very low material budget (0.1X%)
- Dissipated power (vertex)  
( $< 50$  mW/cm<sup>2</sup>)
- Radiation level NIEL (  $< 4 \times 10^{10}$  neq cm<sup>-2</sup>/yr)
- Radiation level TID ( $< 200$  Gy/yr)
- Barrel fine grained calorimeter
- Compact Forward calorimeter

# FCC-hh Reference Detector

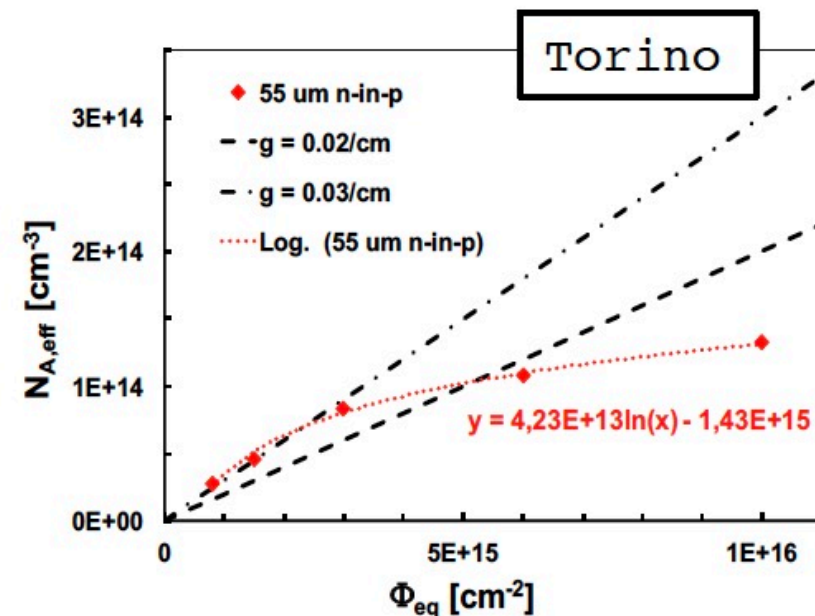
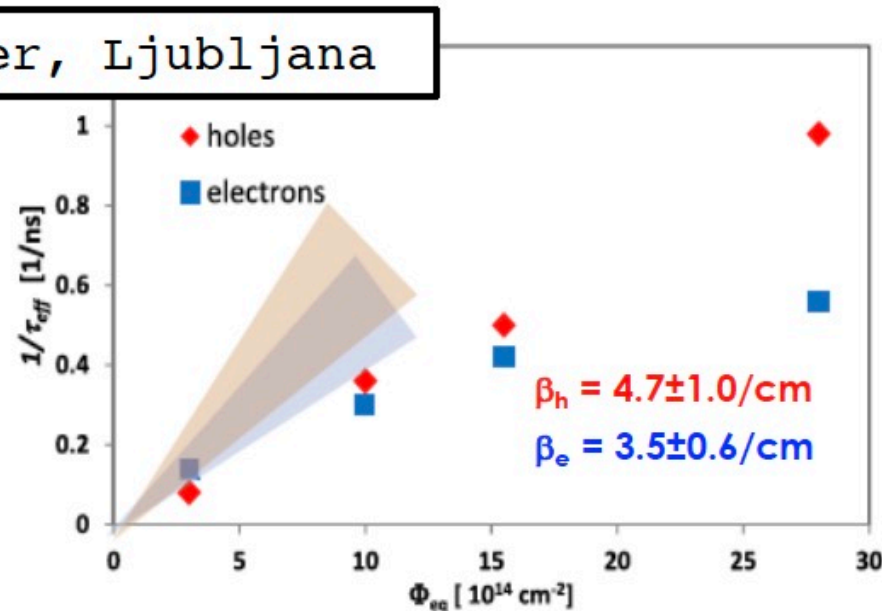
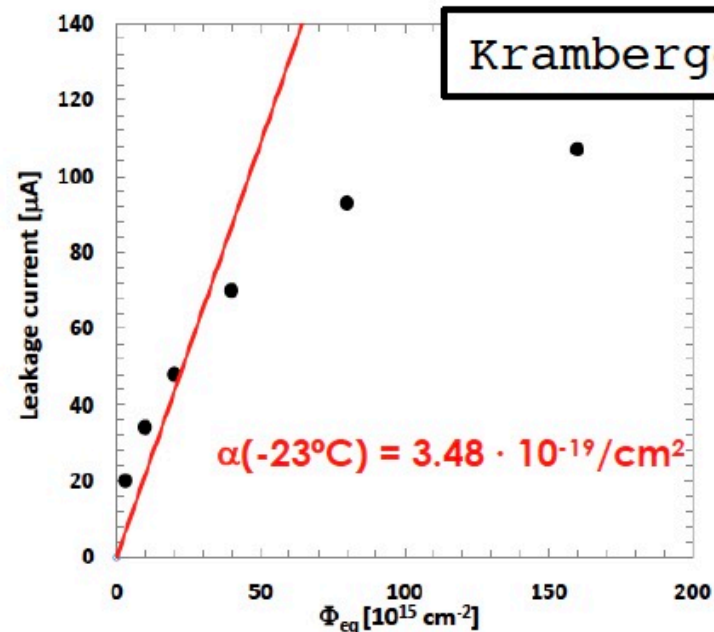
- 4T, 10m solenoid
- Forward solenoids
- Silicon tracker
- Barrel ECAL LAr
- Barrel HCAL Fe/Sci
- Endcap HCAL/ECAL LAr
- Forward HCAL/ECAL LAr



50m length, 20m diameter  
similar to size of ATLAS

# Silicon for the FCC-hh

about 400m<sup>2</sup> of silicon.



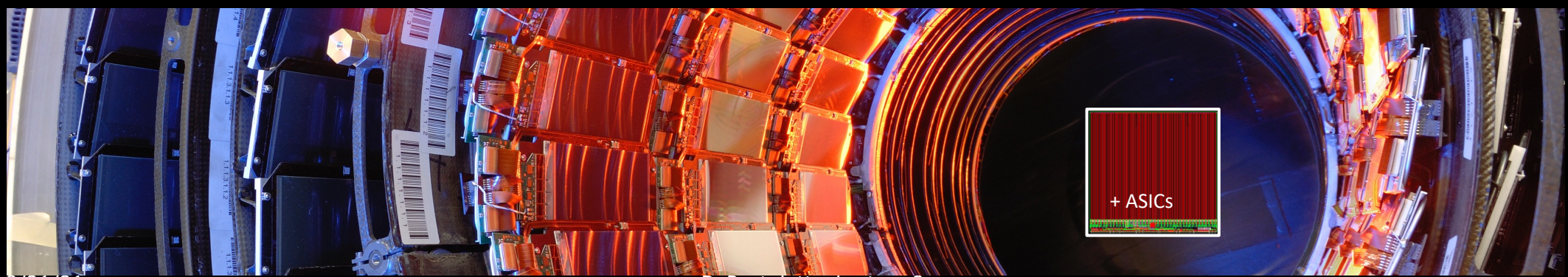
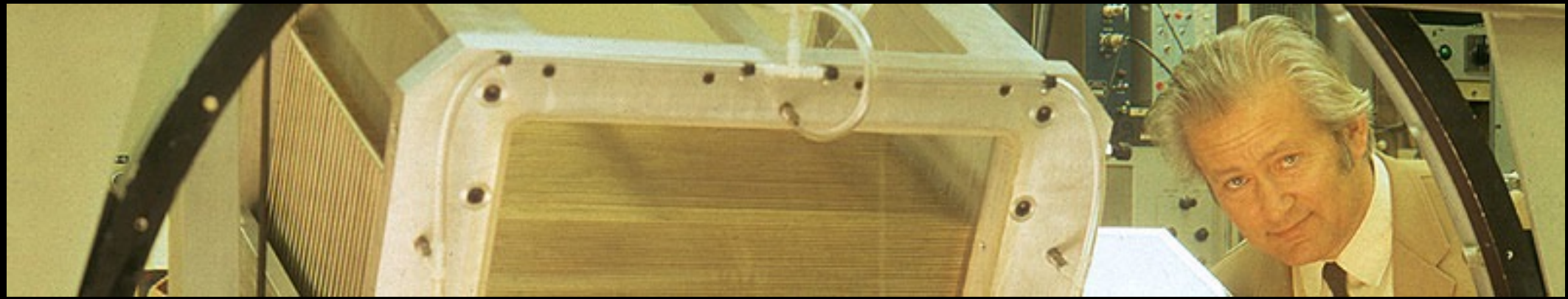
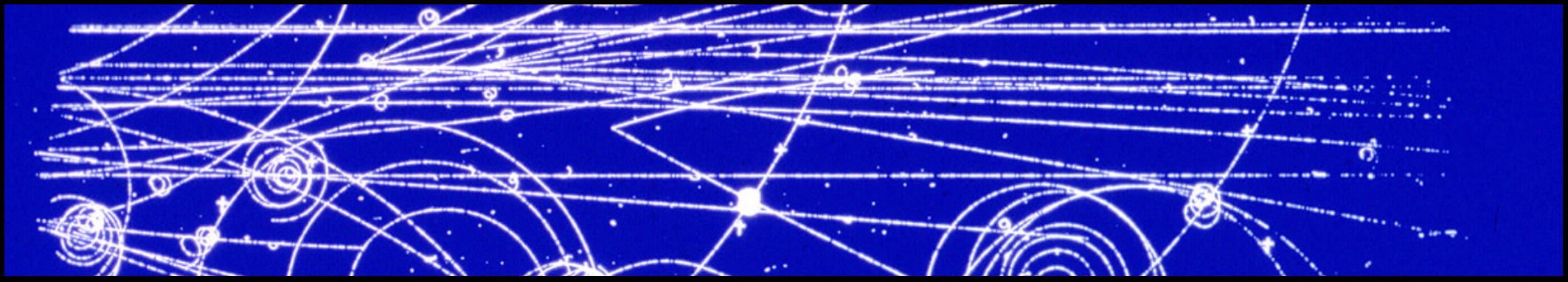
Dark current saturation  
 $I = aV\phi$   
 a from linear to logarithmic

Trapping probability saturation  
 $1/\tau_{\text{eff}} = b\phi$   
 b from linear to logarithmic

Acceptor creation saturation  
 $N_{A,\text{eff}} = g c \phi$   
 gc from linear to logarithmic

**Good news! Silicon behaves better than expected at  $1\text{E}16 - 1\text{E}17 \text{ n/cm}^2$**

# Perspective

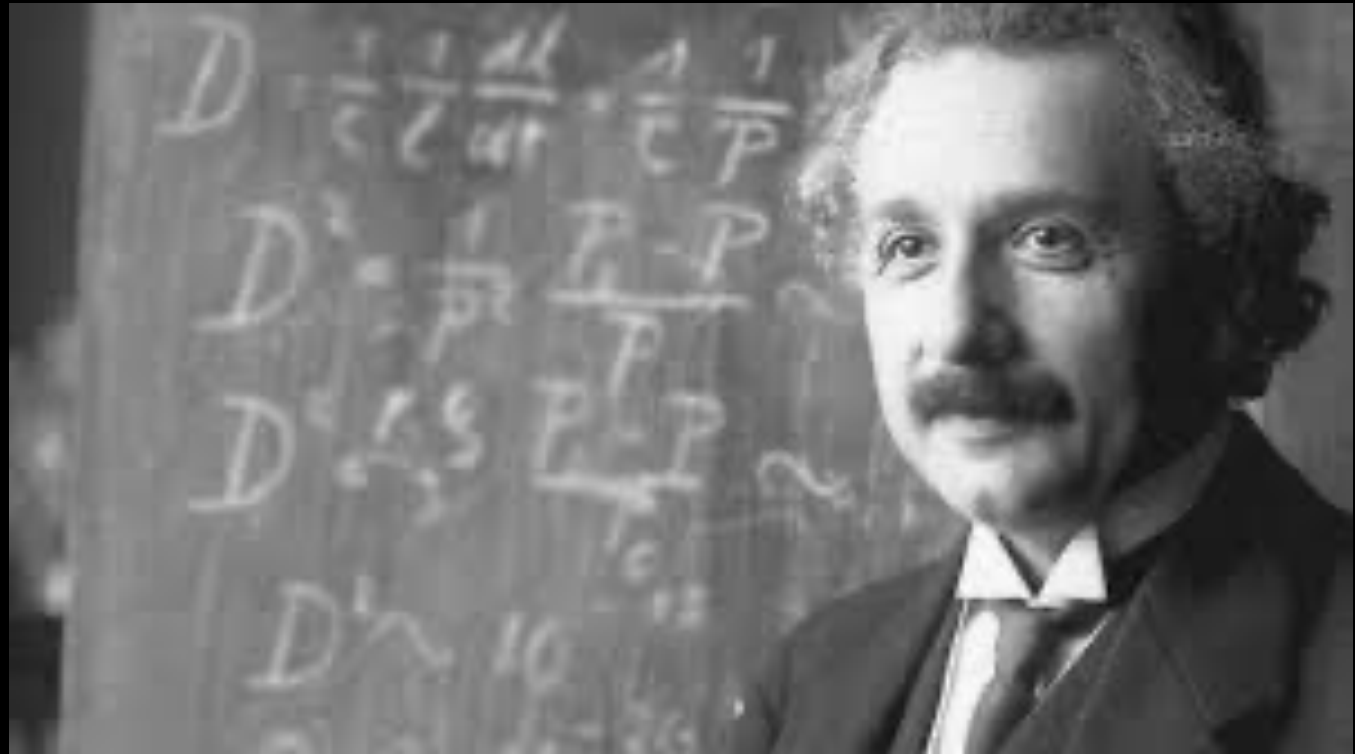


# Conclusions

Imagination is more important than knowledge.

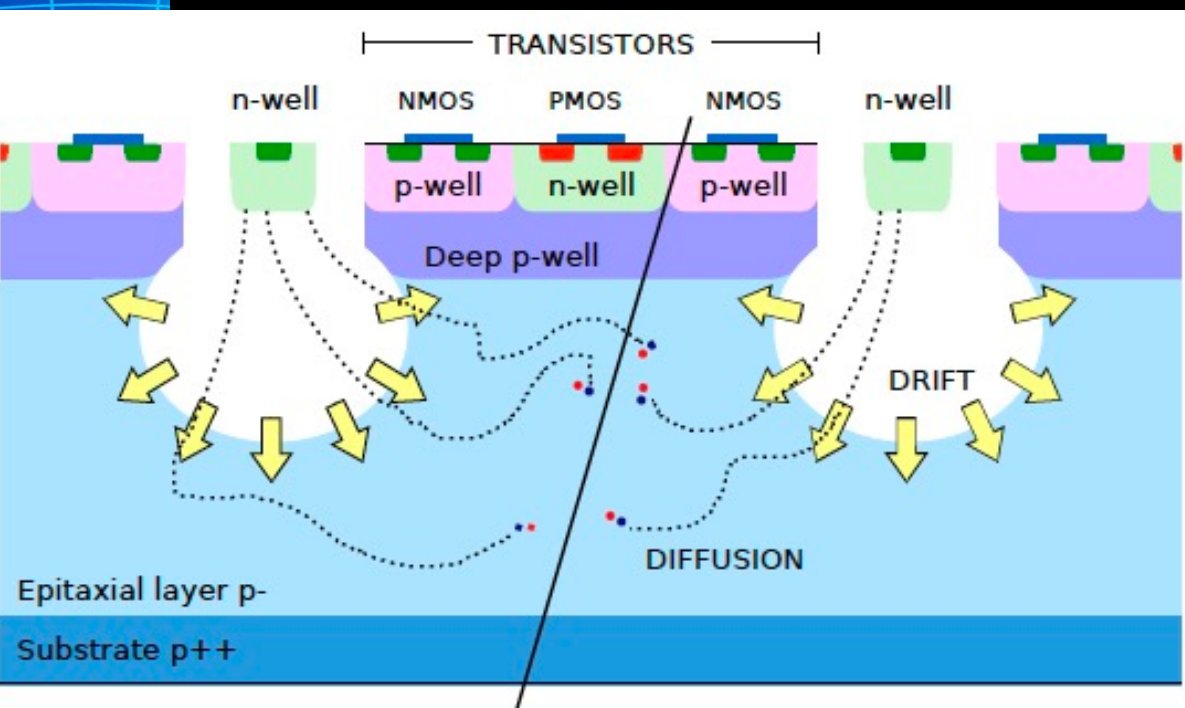
For knowledge is limited, whereas imagination embraces the entire world, stimulating progress, giving birth to evolution.

Albert Einstein, What Life Means to Einstein (1924)

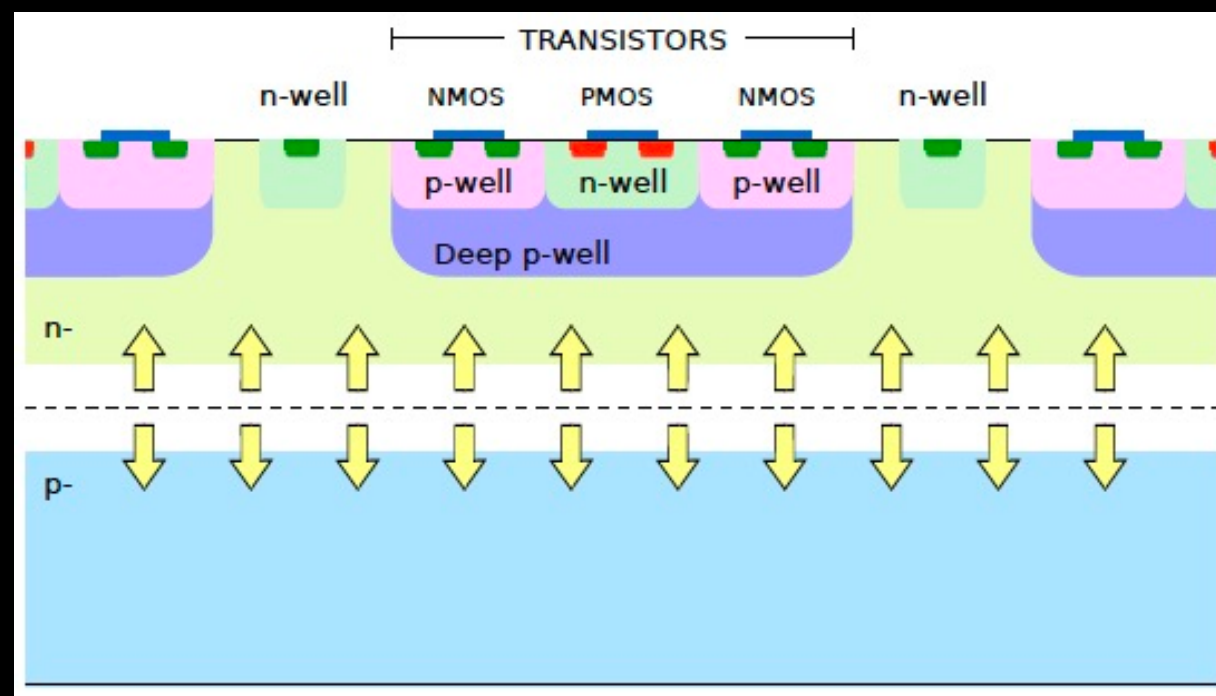


# TowerJazz 180nm MALTA sensor

- Small collection electrode (few  $\mu\text{m}$ .)
- Small input capacitance ( $<3\text{fF}$ ) allows for fast & low-power FE
- High S/N for a depletion depth of  $\sim 20\ \mu\text{m}$
- To ensure full lateral depletion, uniform n-implant in the epi layer (modified process)



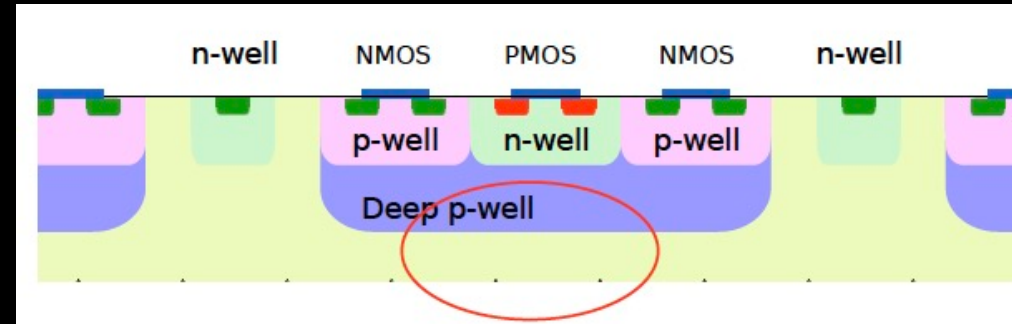
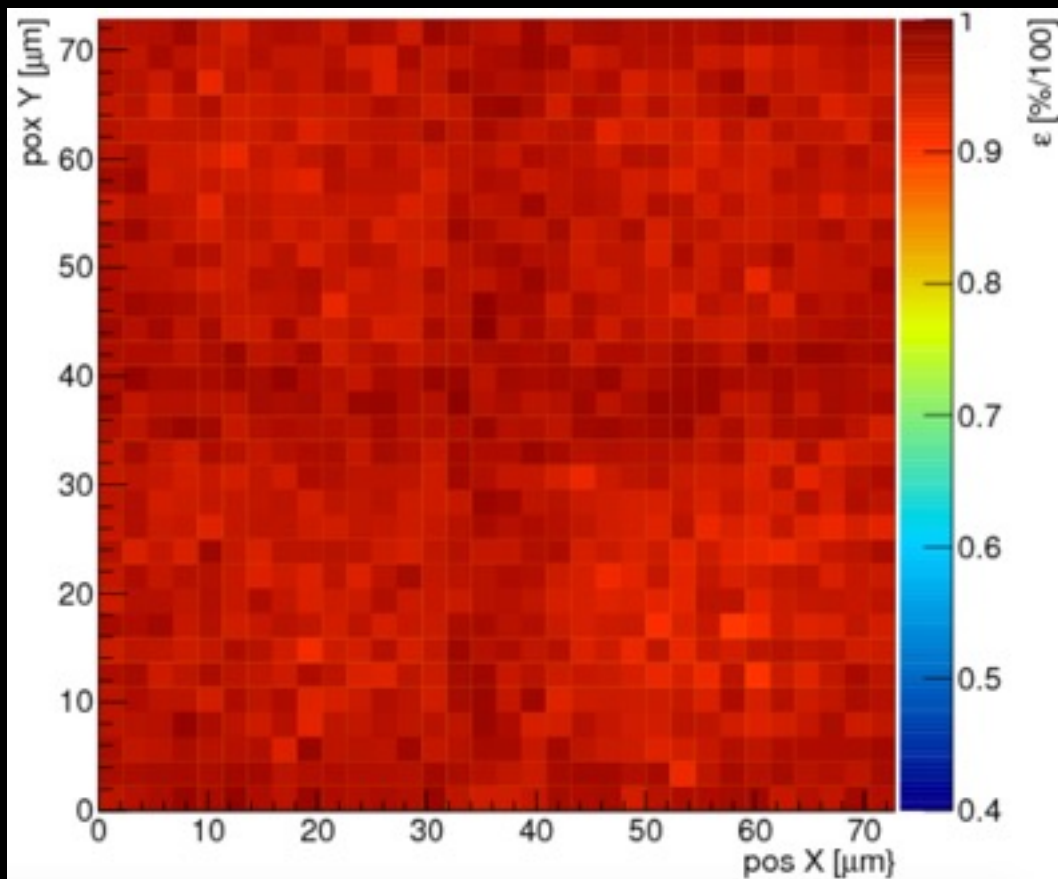
Standard Process



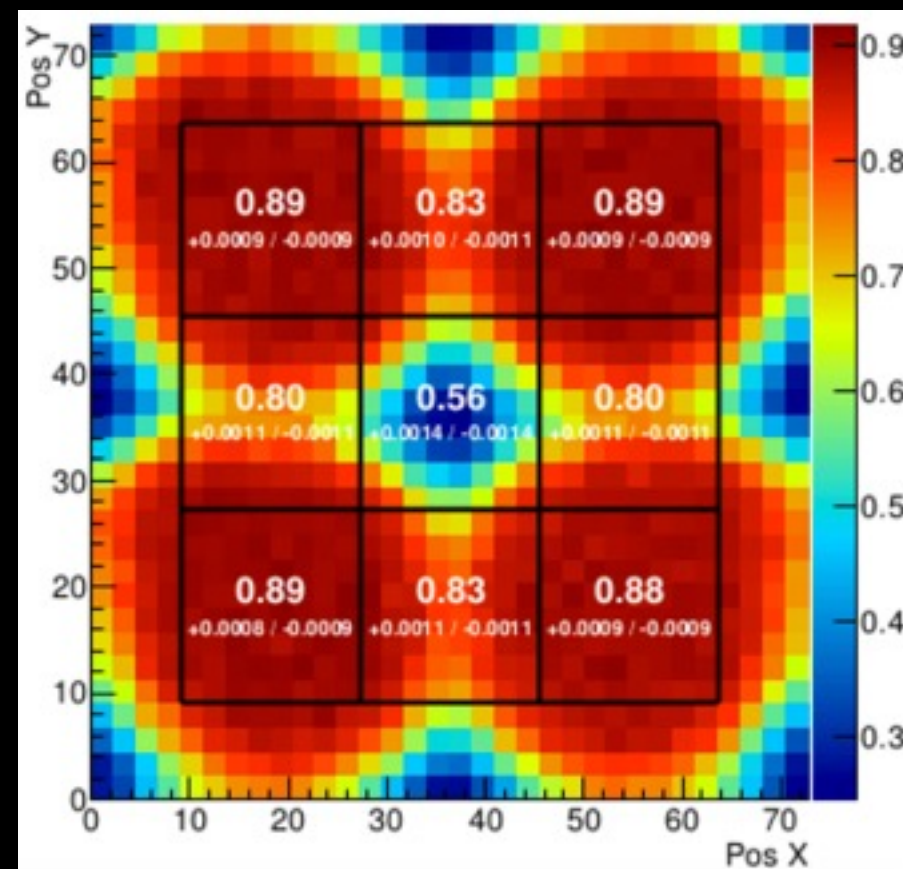
Modified Process: TowerJazz 180nm MALTA sensor  
W. Snoeys et al. DOI 10.1016/j.nima.2017.07.046

# Radiation Hardness

- Unirradiated @ 250e<sup>-</sup> threshold 2x2 pixel at 36 μm pitch



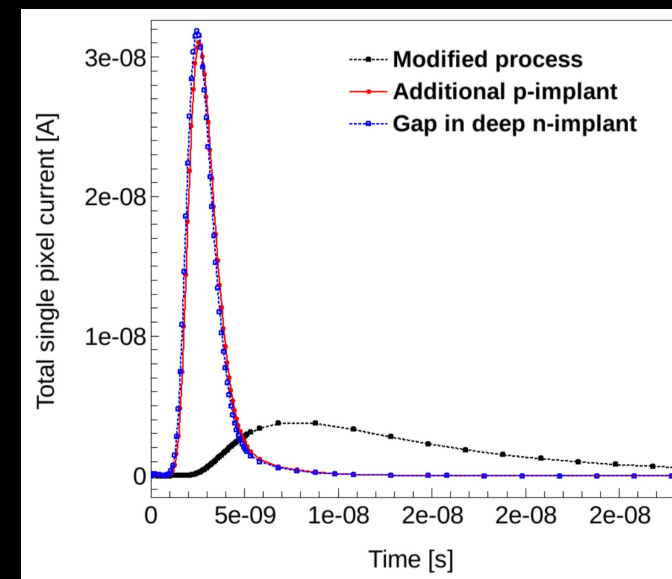
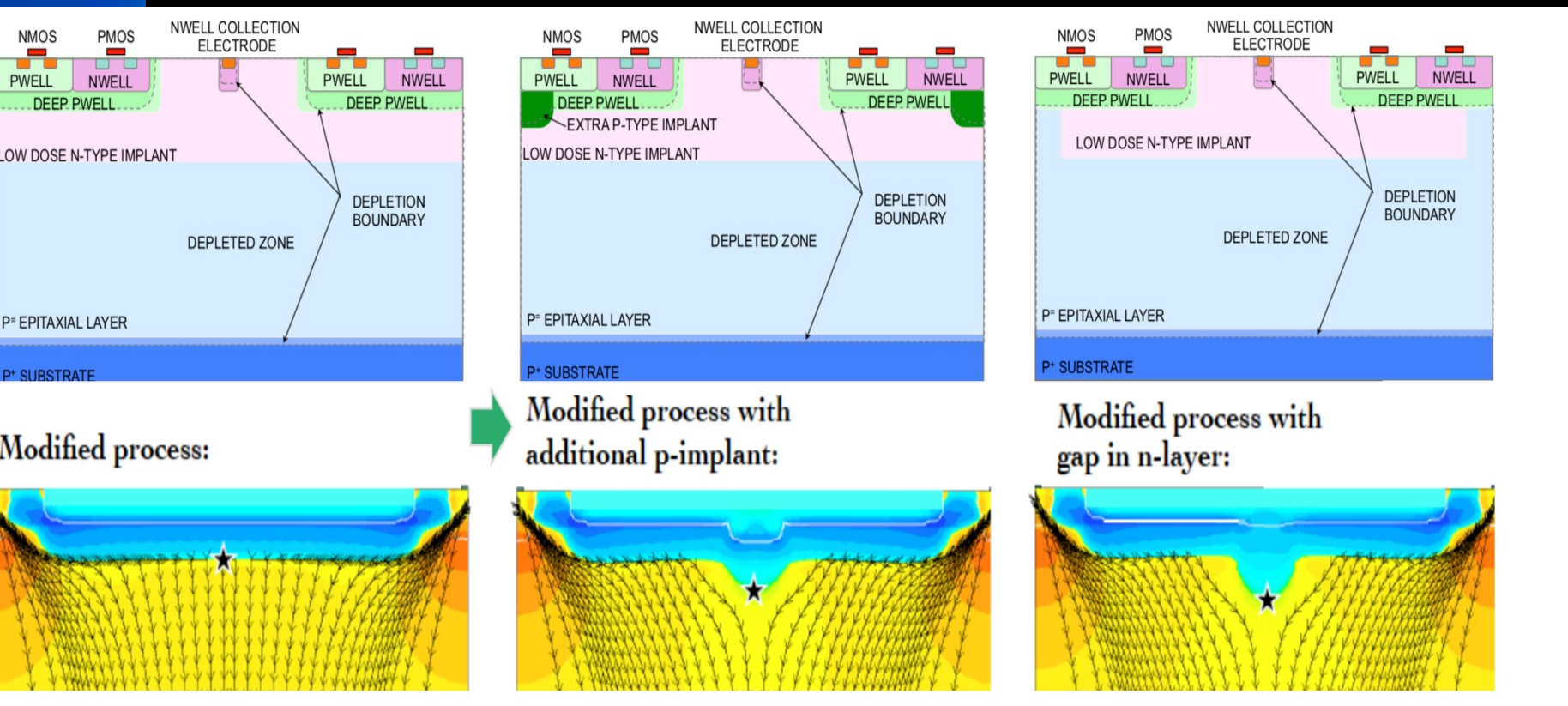
- Irradiated 10<sup>15</sup>n/cm<sup>2</sup> @ 350e<sup>-</sup> threshold 2x2 pixel at 36 μm pitch





# MINIMALTA

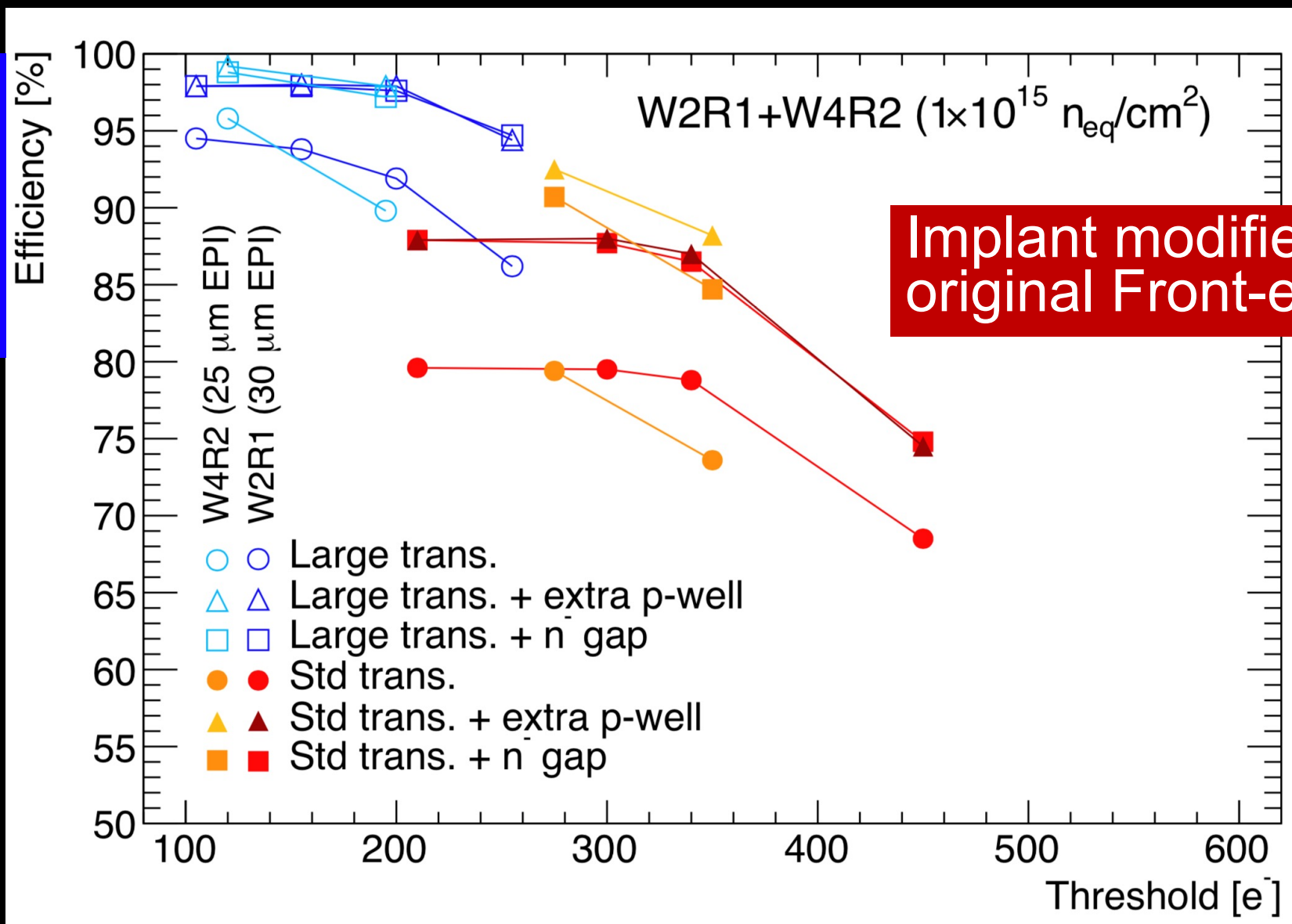
- Special layouts for deep p and n wells to optimize field configuration and charge collection
- Increase lateral field near pixel edge to “focus” charge to collection electrode



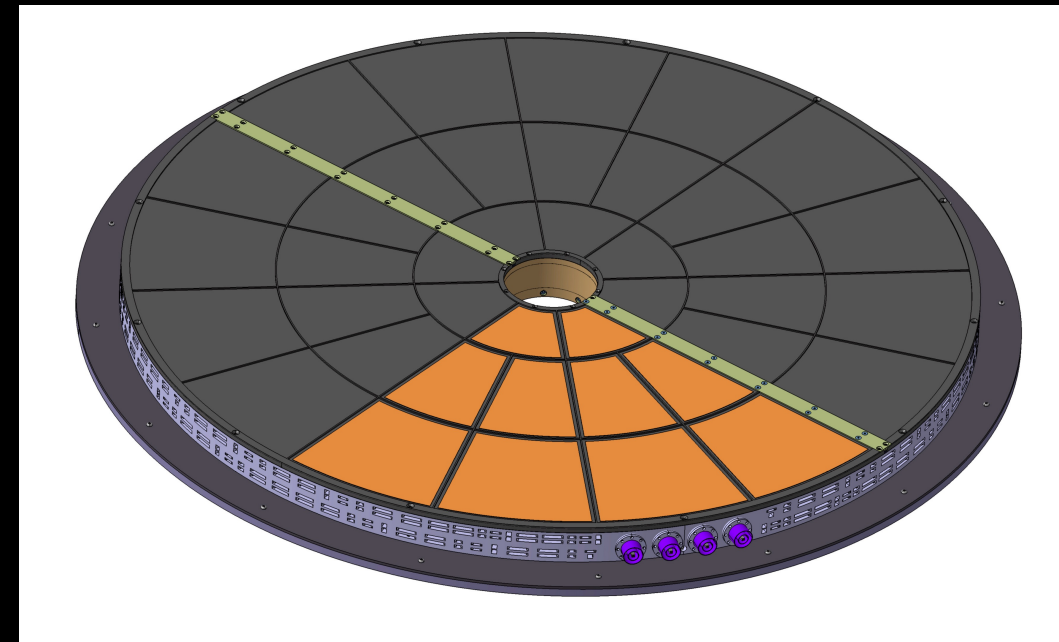
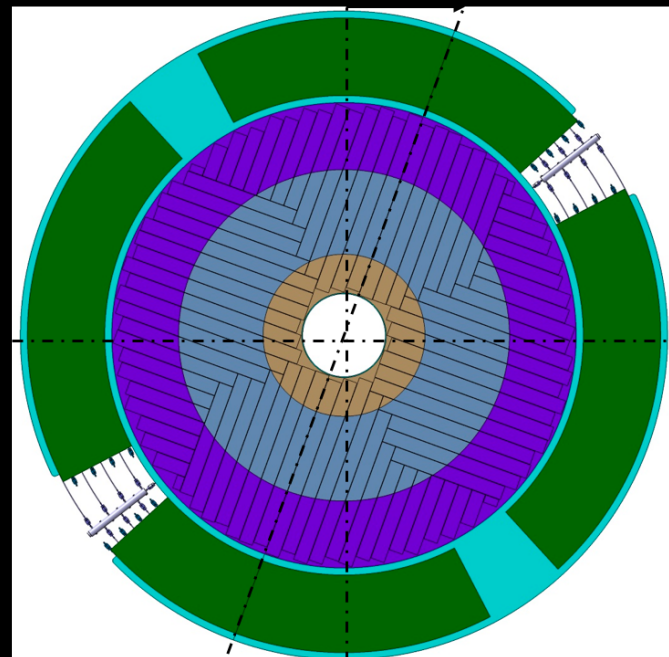
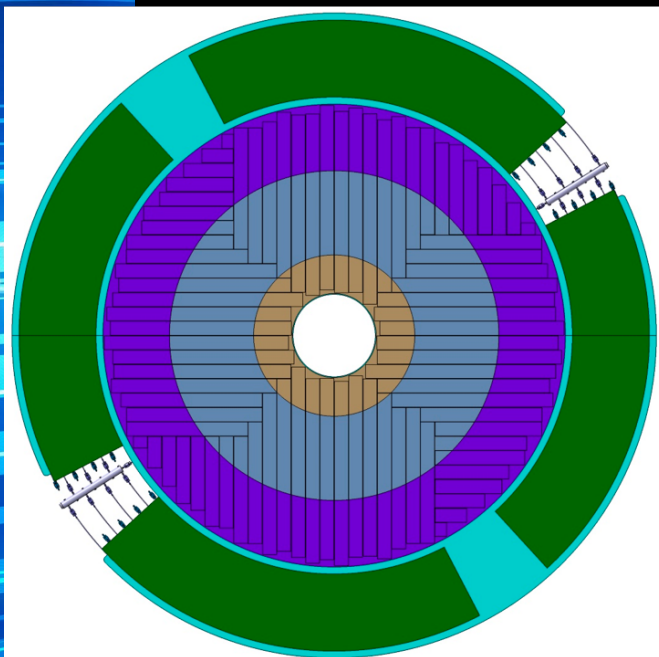
Electrostatic potential, streamlines and electric field minimum (\*):

# MiniMalta

Implant  
modified PLUS  
Improved  
Front-end



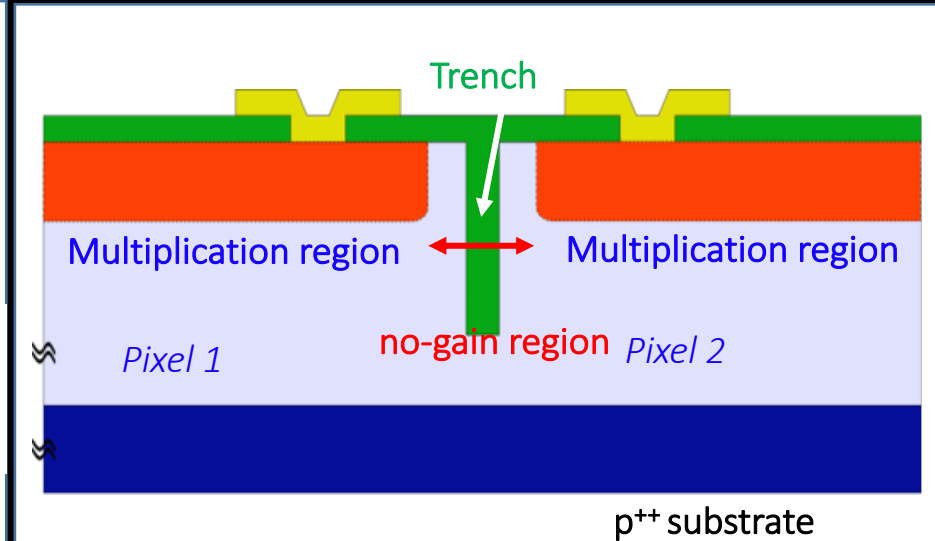
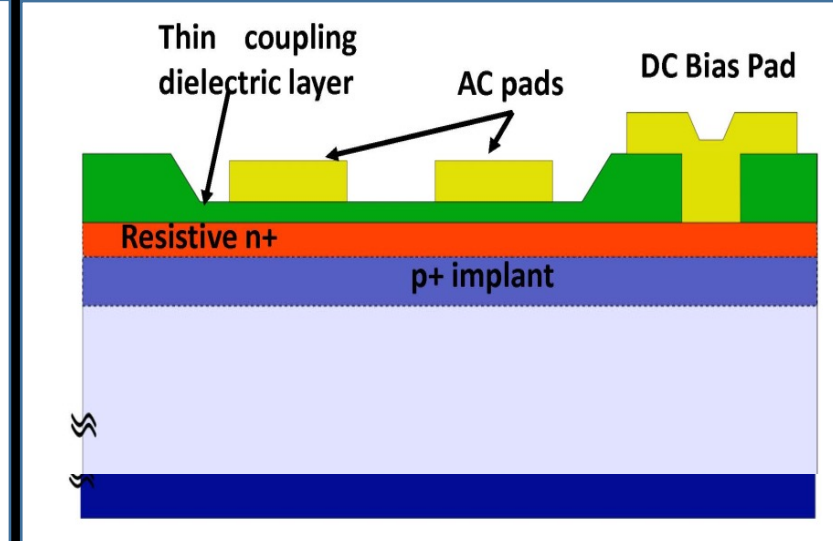
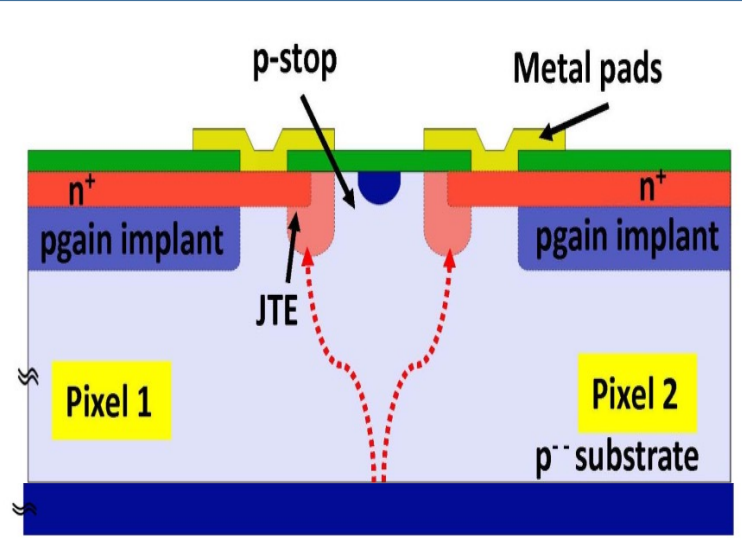
# HGTD Mechanics



Front view of the two double sided layers that will be placed in the vessel

Vesse (Kapton heaters shown)

# 4 D tracking



## LGADS

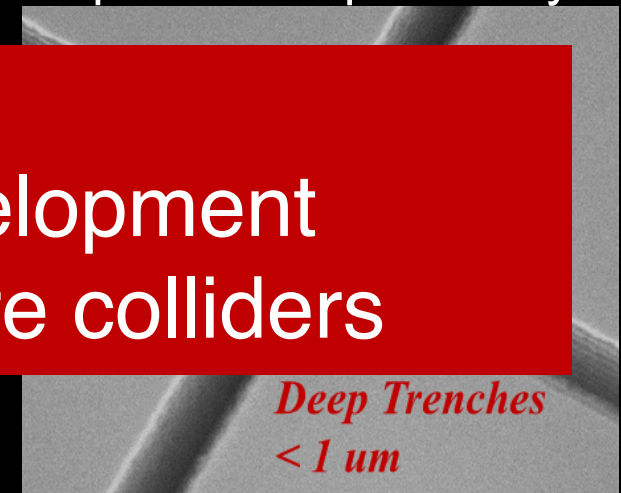
## AC LGADS

## Trench Isolated

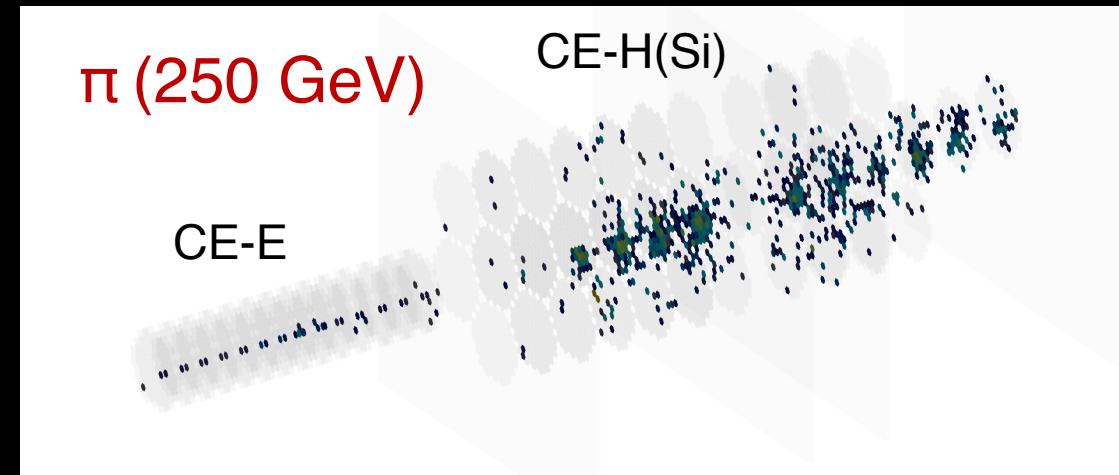
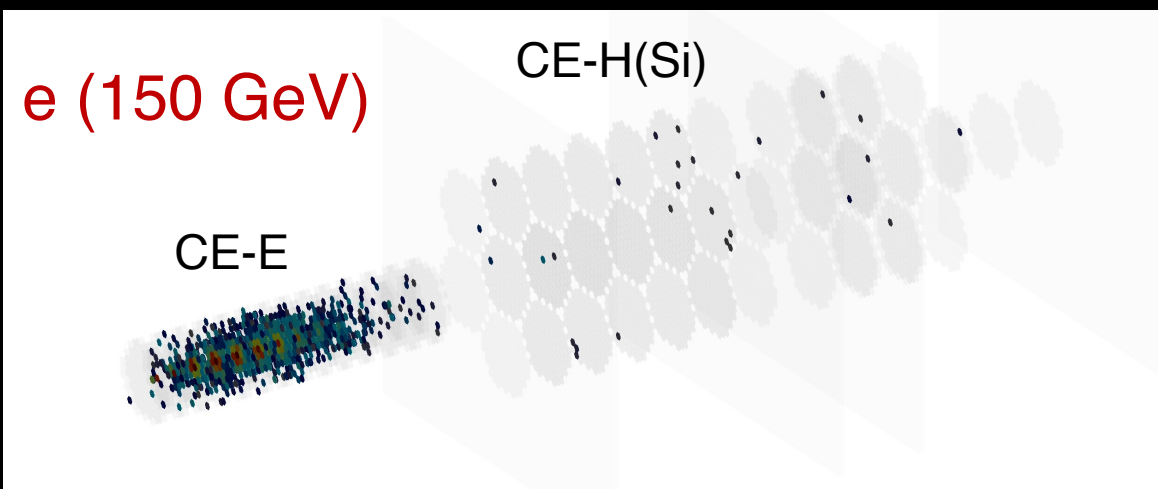
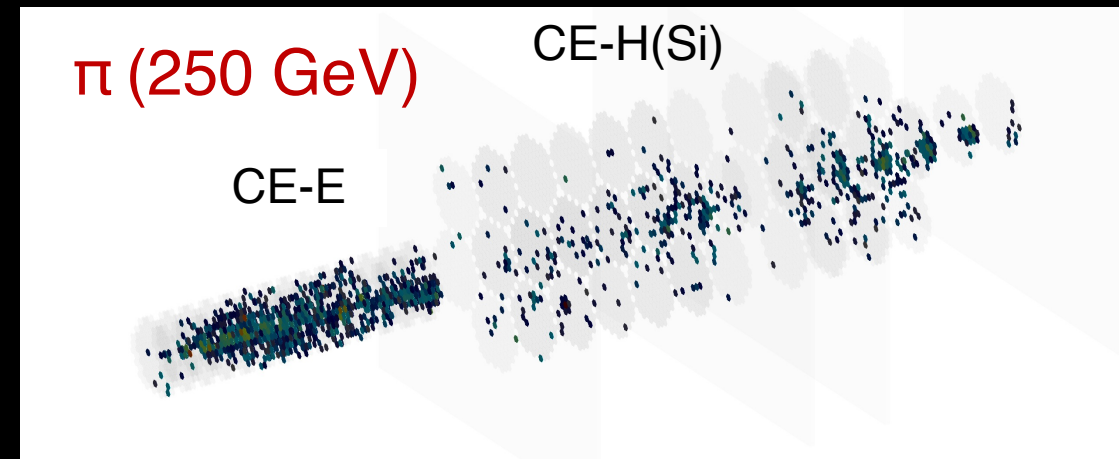
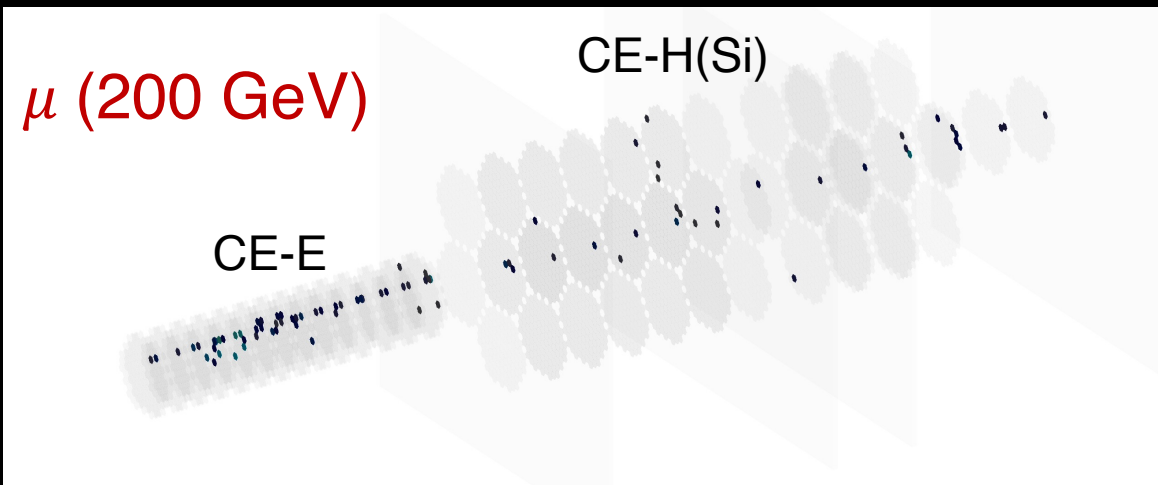
- n+-implant more resistive

- p-stop & JTE replaced by a trench

- These are just examples
- Many other ideas under development
- Timing info essential for future colliders



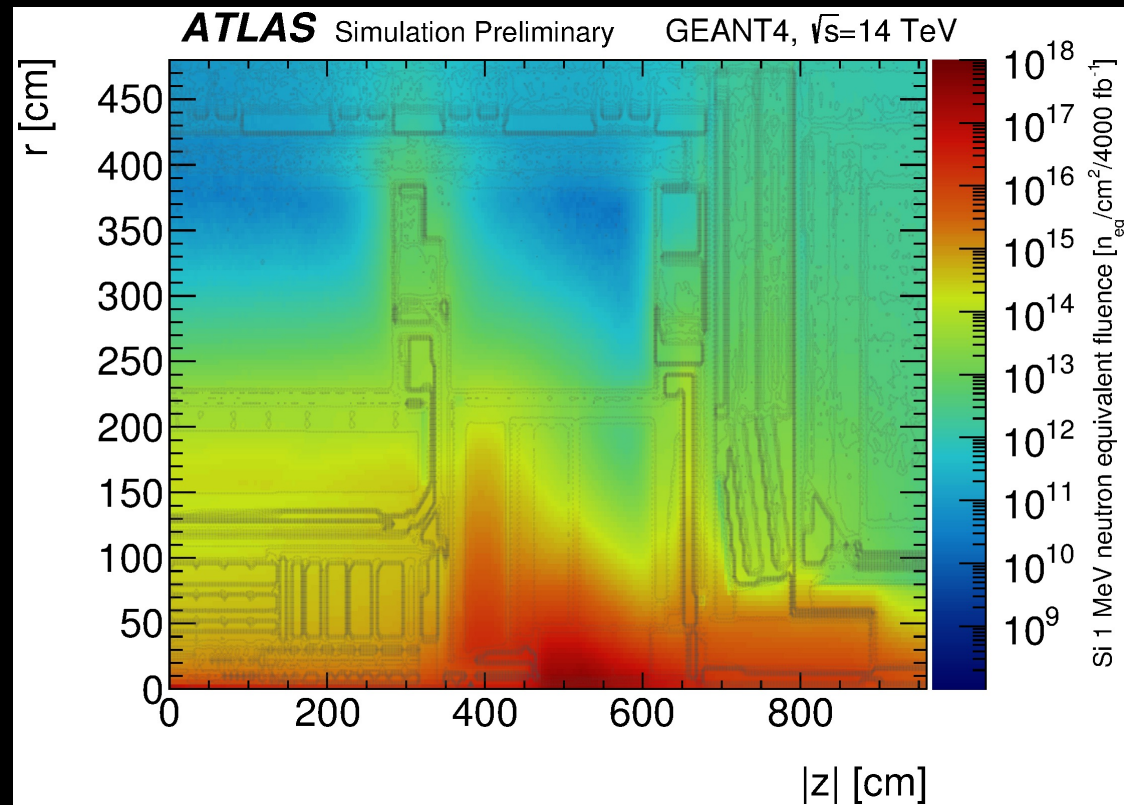
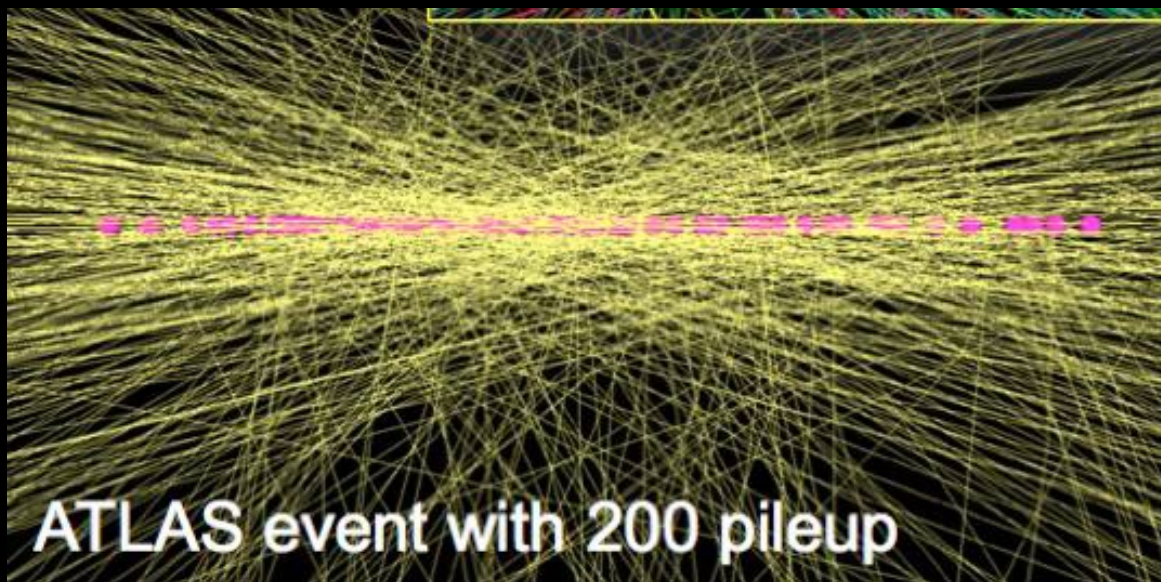
# HGCAL as an Imaging calorimeter



# The incredible challenge of the HL-LHC

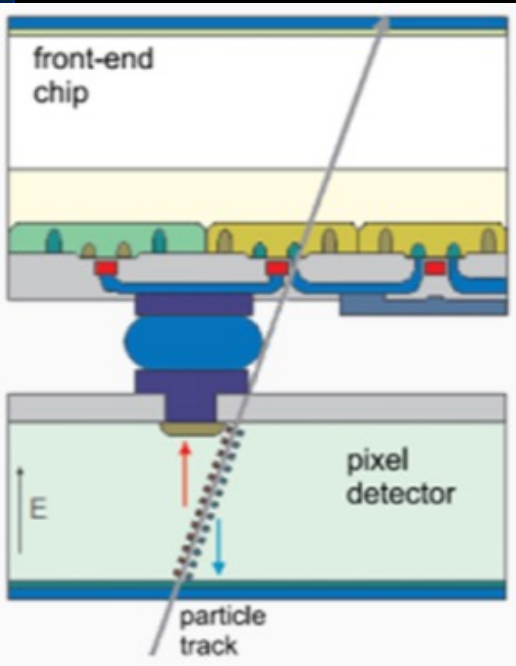
	Energy	Instantaneous $\mathcal{L}$	Integrated $\mathcal{L}$	Pileup
Run 2 LHC	13 TeV	$2 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$	$300 \text{ fb}^{-1}$	37
HL-LHC (Nominal)	14 TeV	$5 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$	$3000 \text{ fb}^{-1}$	140
HL-LHC (Ultimate)	14 TeV	$7.5 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$	$4000 \text{ fb}^{-1}$	200

## Pileup up to 200



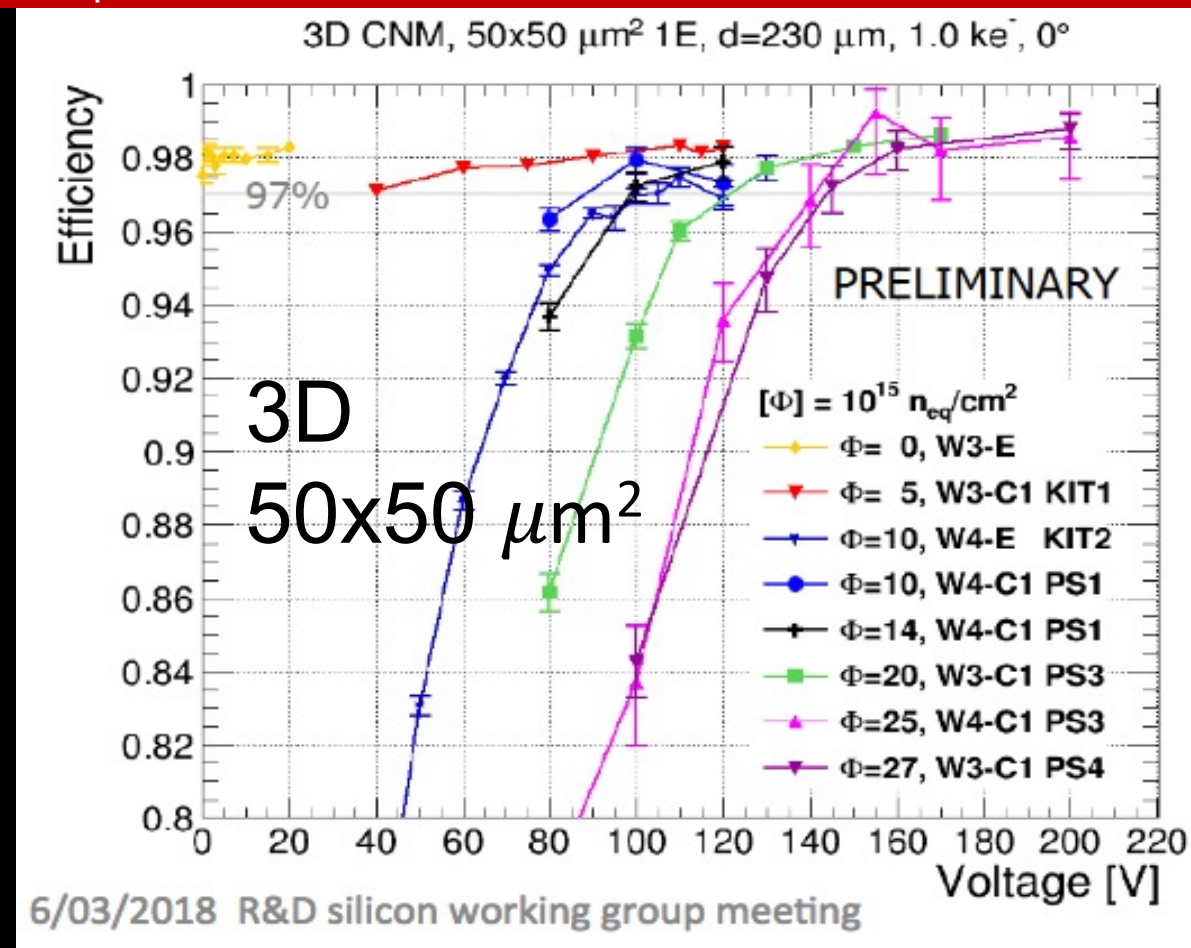
- Radiation levels up to:
  - fluence of  $2 \times 10^{16}$  1 MeV  $n_{\text{eq}}/\text{cm}^2$
  - Total Ionizing Dose (TID)  $\sim 1$  Grad

# HYBRID DETECTORS



Over 98% efficiency up to  $2.7 \times 10^{16}$   $n_{eq}/cm^2$  with a bias voltage of 150 V

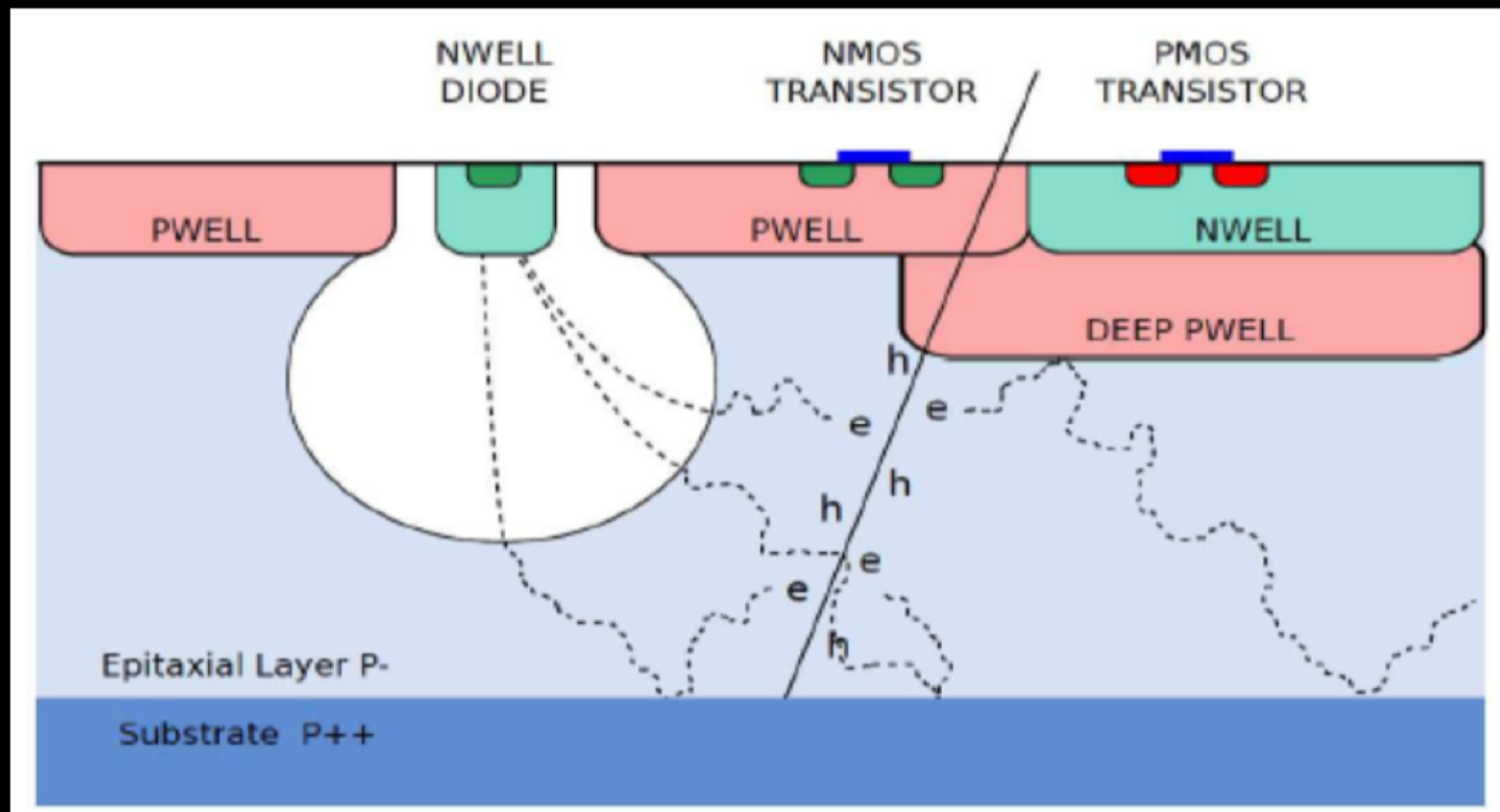
- 3D and Planar sensors can reach a radiation hardness of  $>10^{16}$   $n_{eq}/cm^2$
- Further development needed to achieve better lithography for smaller ( $25 \times 100 \mu m^2$ ) 3D sensors
- Joint CERN RD53 development of readout chip with 65 nm CMOS technology between ATLAS and CMS



# MONOLITHIC DEPLETED CMOS DETECTORS (DMAPS)

Tower Jazz CIS 180 nm

ALPIDE chip used in ALICE tracker upgrade to be installed in LS2

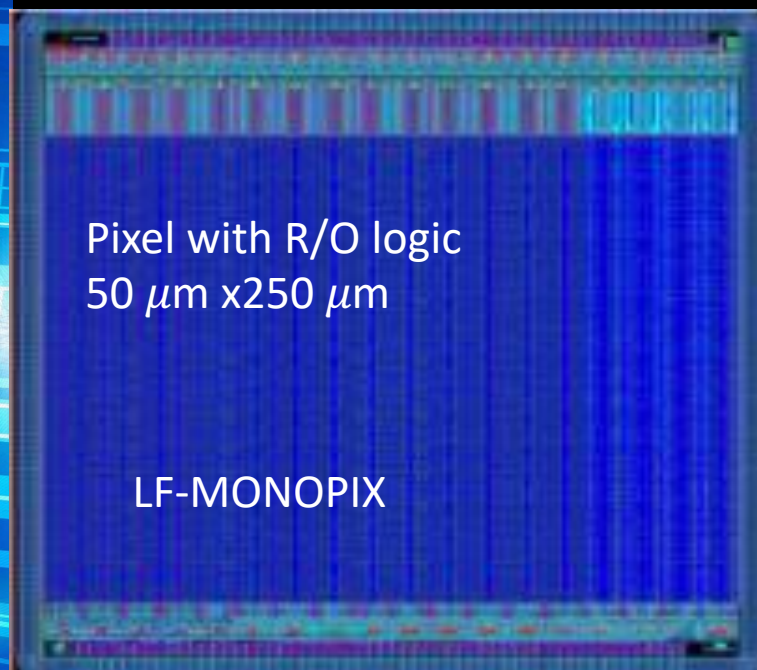




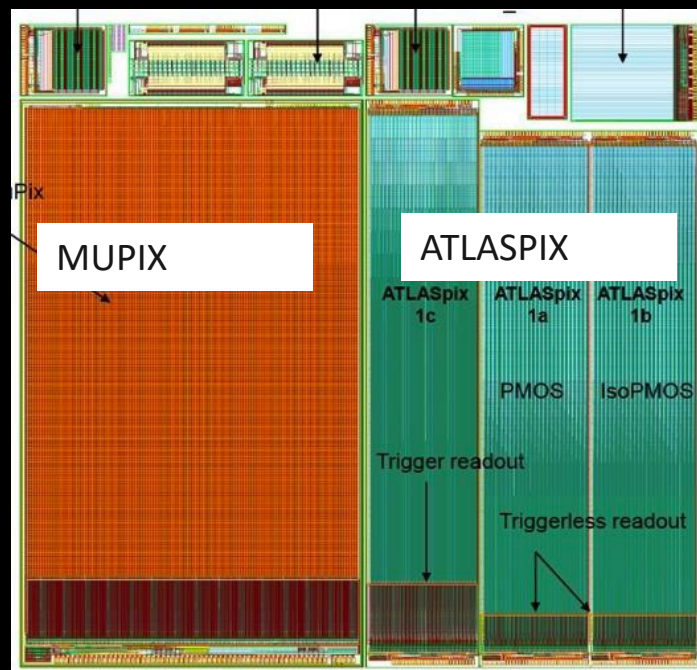
# ATLAS CMOS DEMONSTRATOR PROGRAM

WITH SEVERAL FOUNDRIES

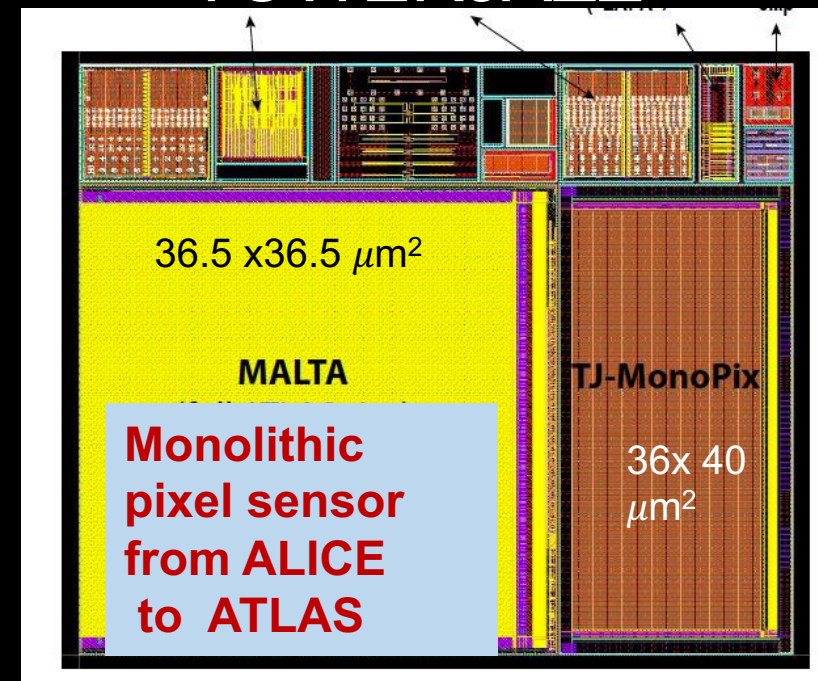
LFOUNDRY



ams



TOWERJAZZ



DMAPS development important for LHCb upgrade II, CepC, CLIC, ILC, FCCee and FCChh

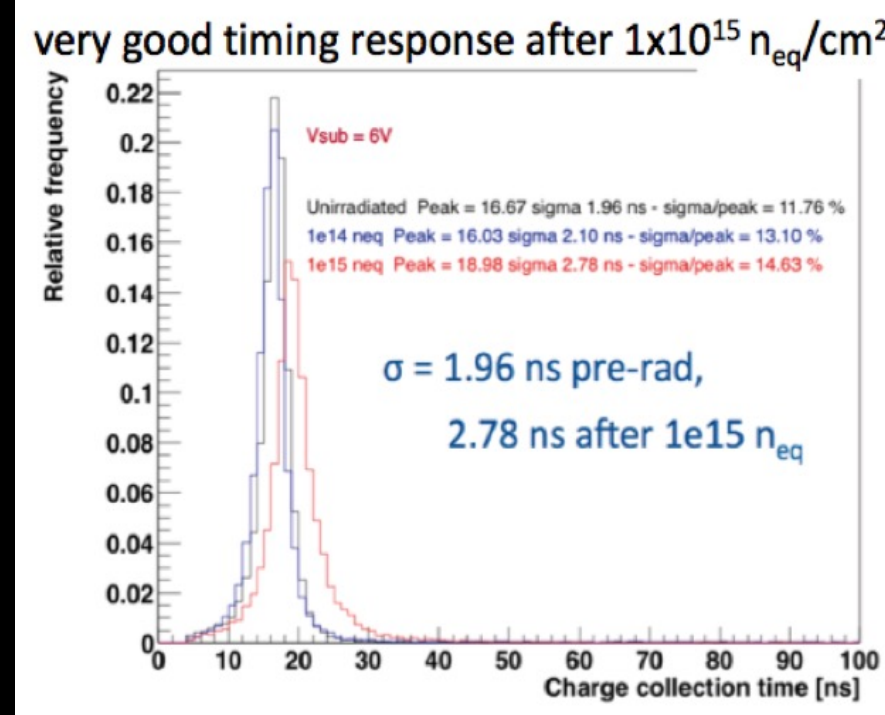
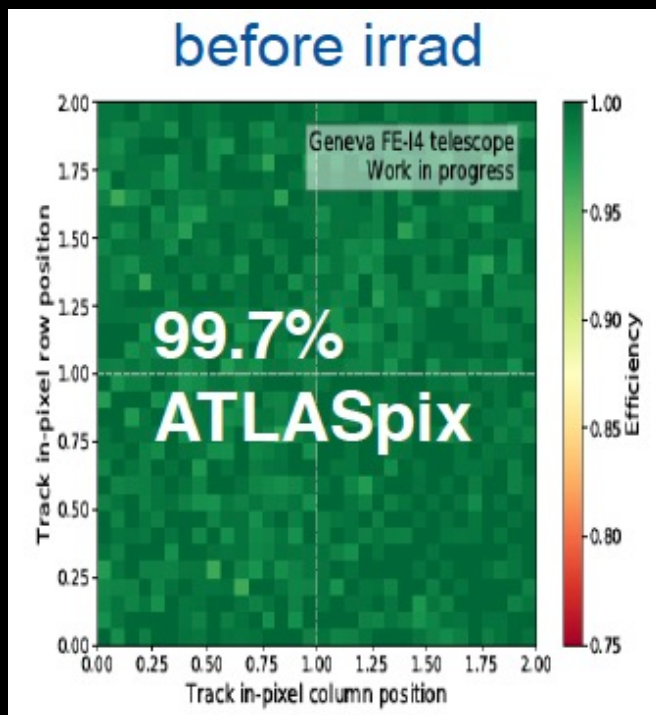
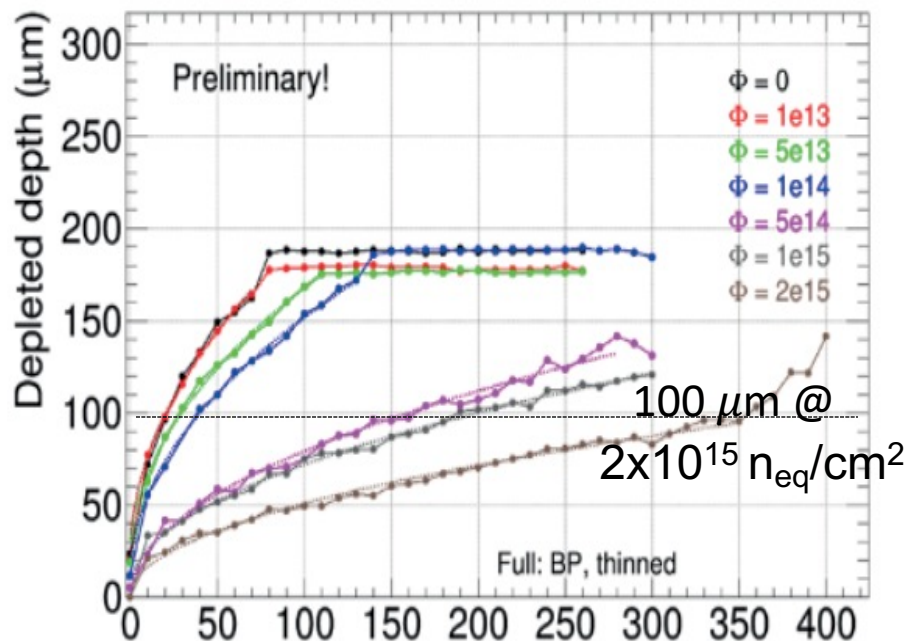
# ATLAS CMOS DEMONSTRATOR PROGRAM

Radiation hardness to a fluence of  $2 \times 10^{15}$  1 MeV  $n_{eq}/cm^2$

LFOUNDRY

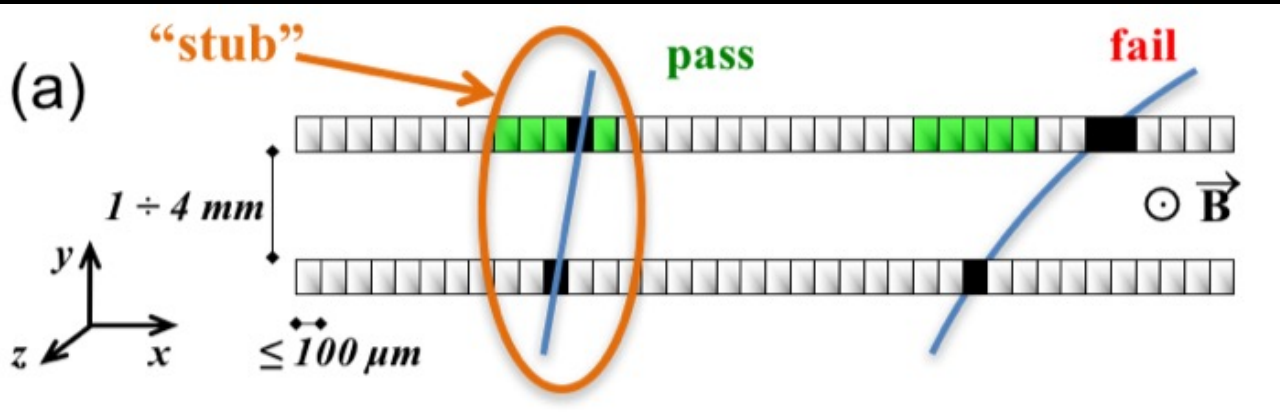
ams

TOWERJAZZ



# L1 TRACKING AT CMS

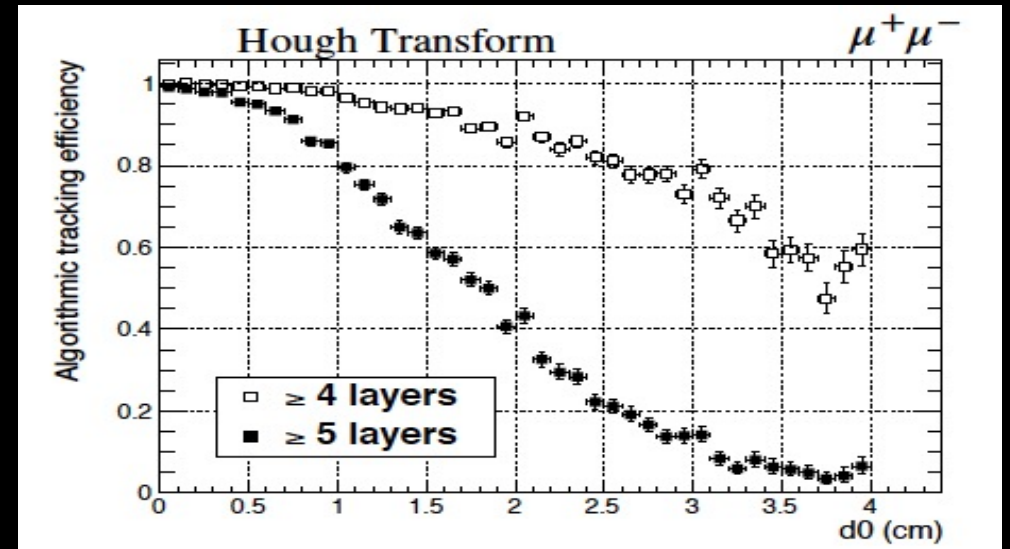
- CMS Phase 2



Tracking modules utilise two 1.6 - 4.0 mm spaced silicon sensors, to discriminate  $p_T > 2\text{-}3 \text{ GeV}$

- Tracking at L1
  - 2D HOUGH TRANSFORM (HT)
  - 3D KALMAN FILTER (KF)
  - 3D TRACKLET
- HT, KF and Tracklet algorithms proven to work in hardware demonstrators within 3-4  $\mu\text{s}$

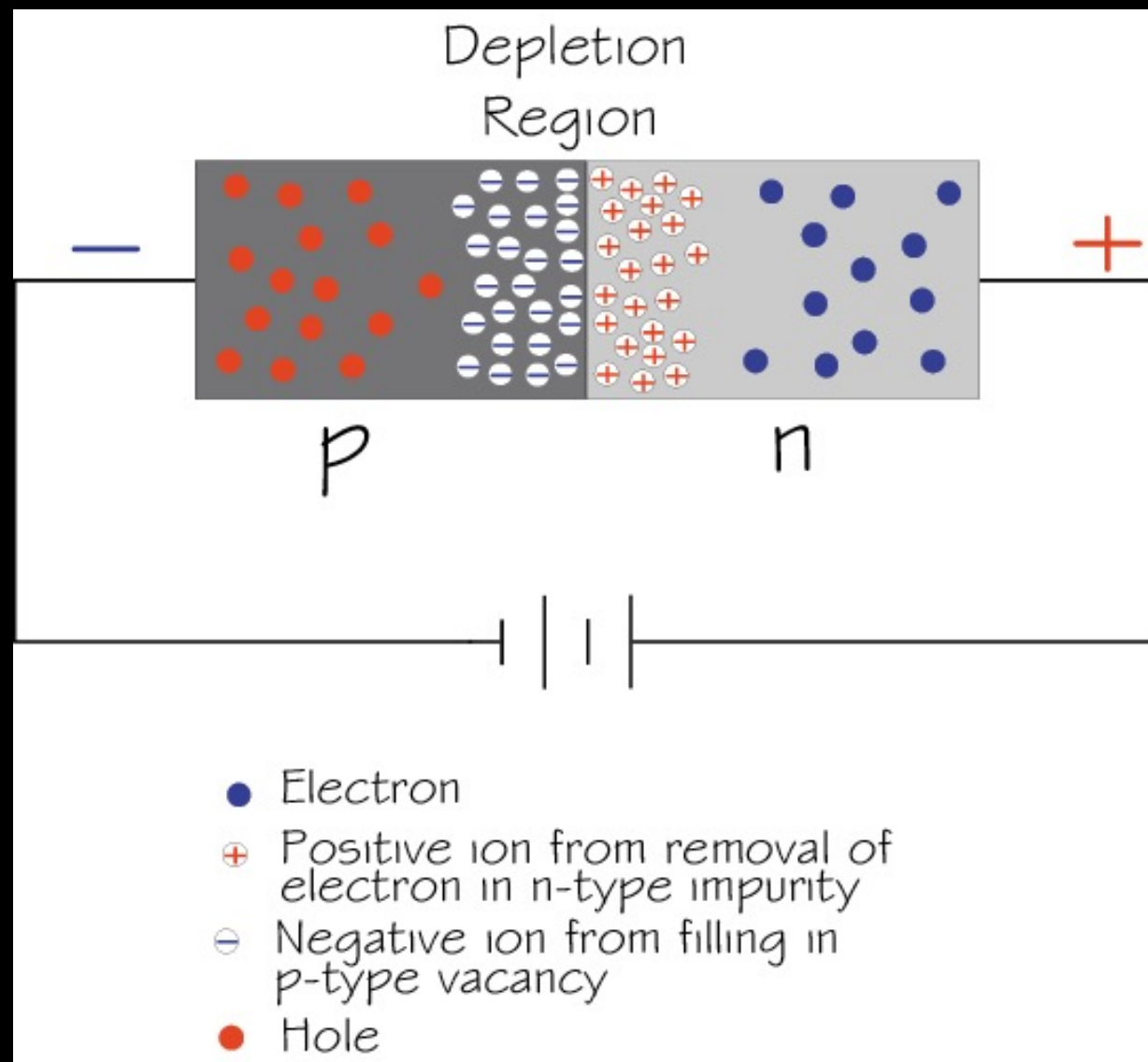
- Promising extensions:
- Displaced tracking



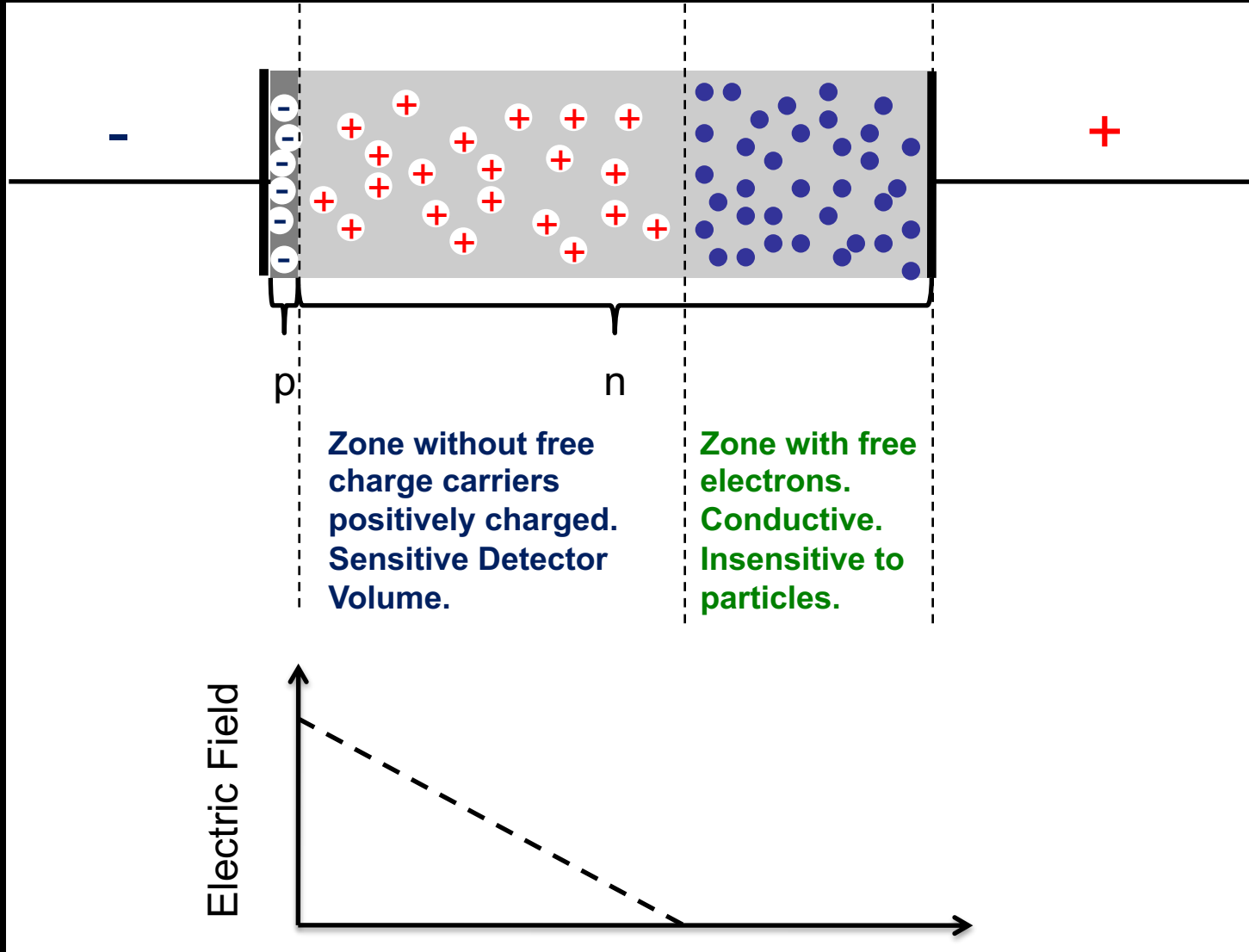
- Gradient boosted decision tree, implemented in FPGA logic, to select and remove fake tracks after the track fit
- Interesting all-FPGA solutions

# Si-Diode used as a Particle Detector

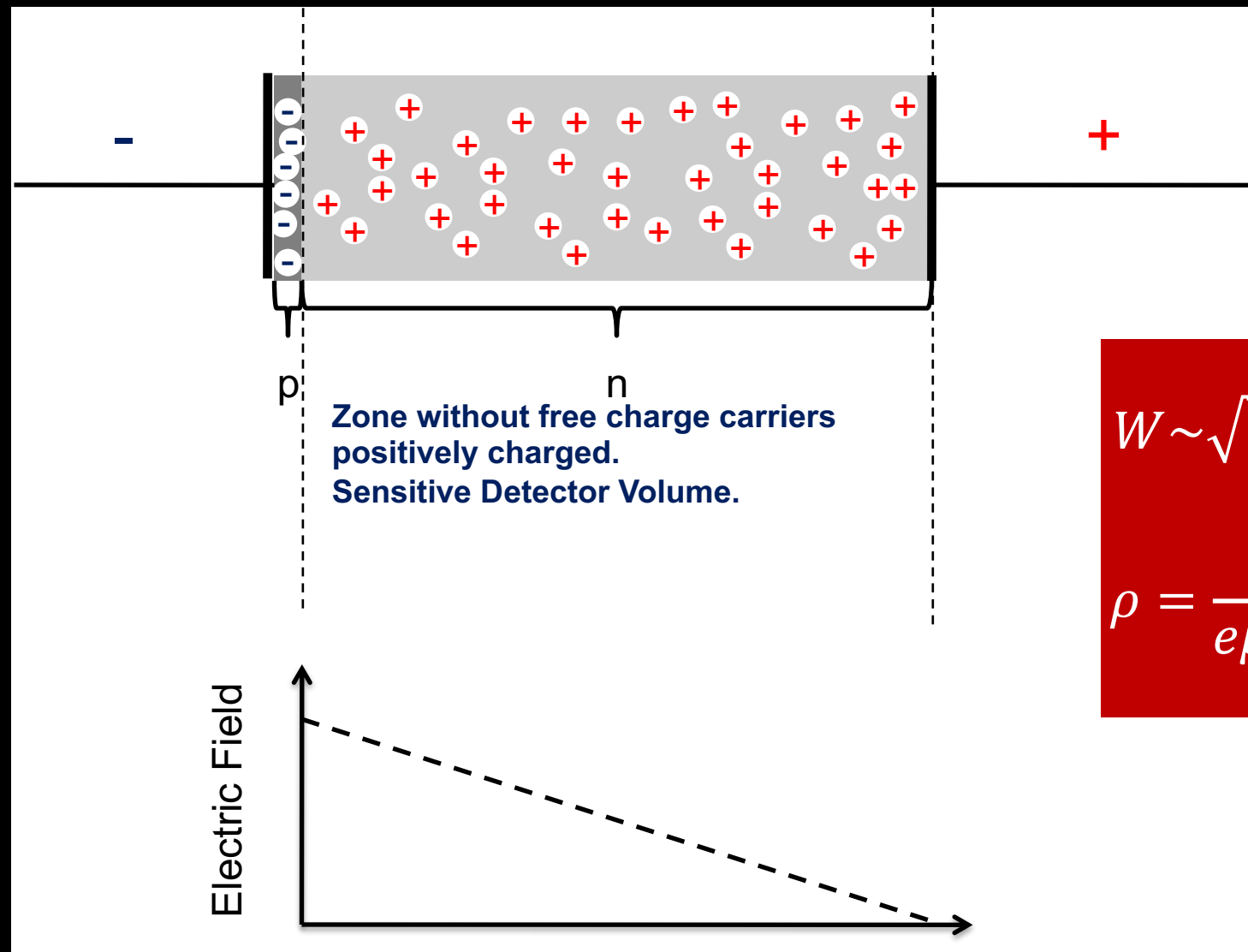
- At the p-n junction a zone free of charge carriers is established, called depletion region
- By applying “reversed” voltage, the depletion zone can be extended to the entire diode → highly insulating layer.
- An ionizing particle produces free charge carriers in the diode, which drift in the electric field and induce an electrical signal on the metal electrodes.



# Under-Depleted Silicon Detector



# Fully-Depleted Silicon Detector



$$W \sim \sqrt{2\varepsilon_0\varepsilon_r\mu\rho|V|}$$

$$\rho = \frac{1}{e\mu N_D}$$

$V$  ... External voltage

$\rho$ .... resistivity

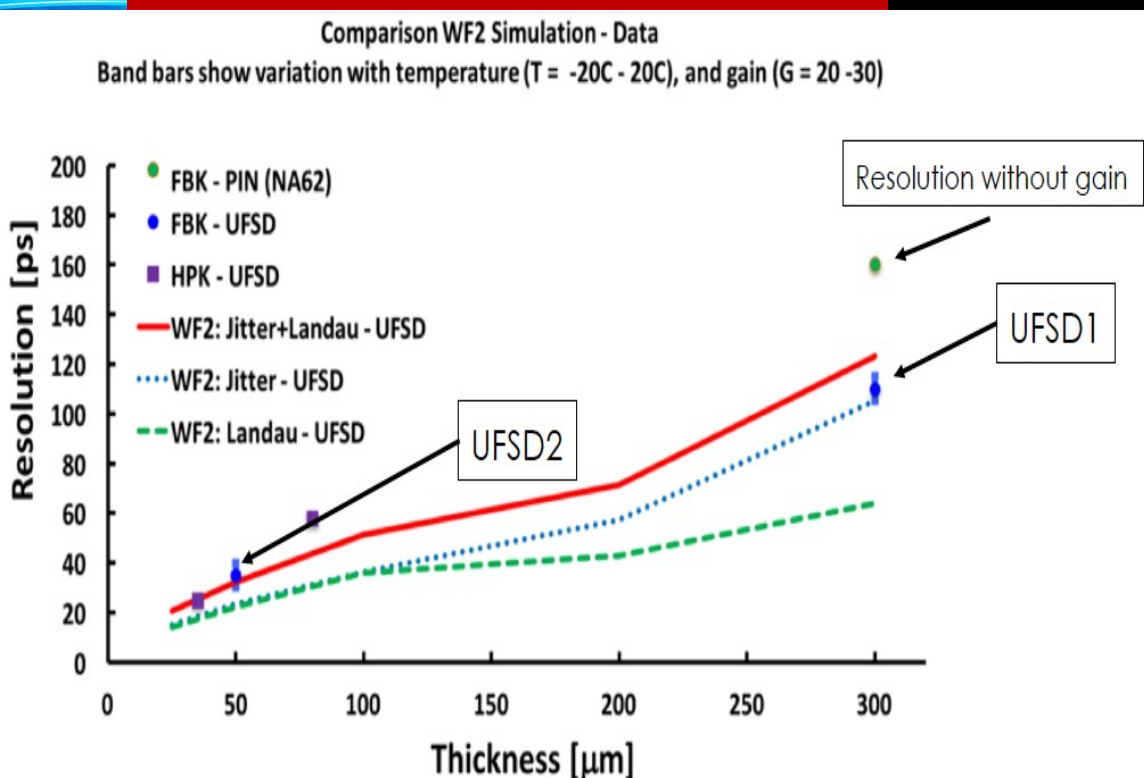
$\mu$  ... mobility of  
majority charge  
carriers

$N_D$ ...effective doping  
concentration

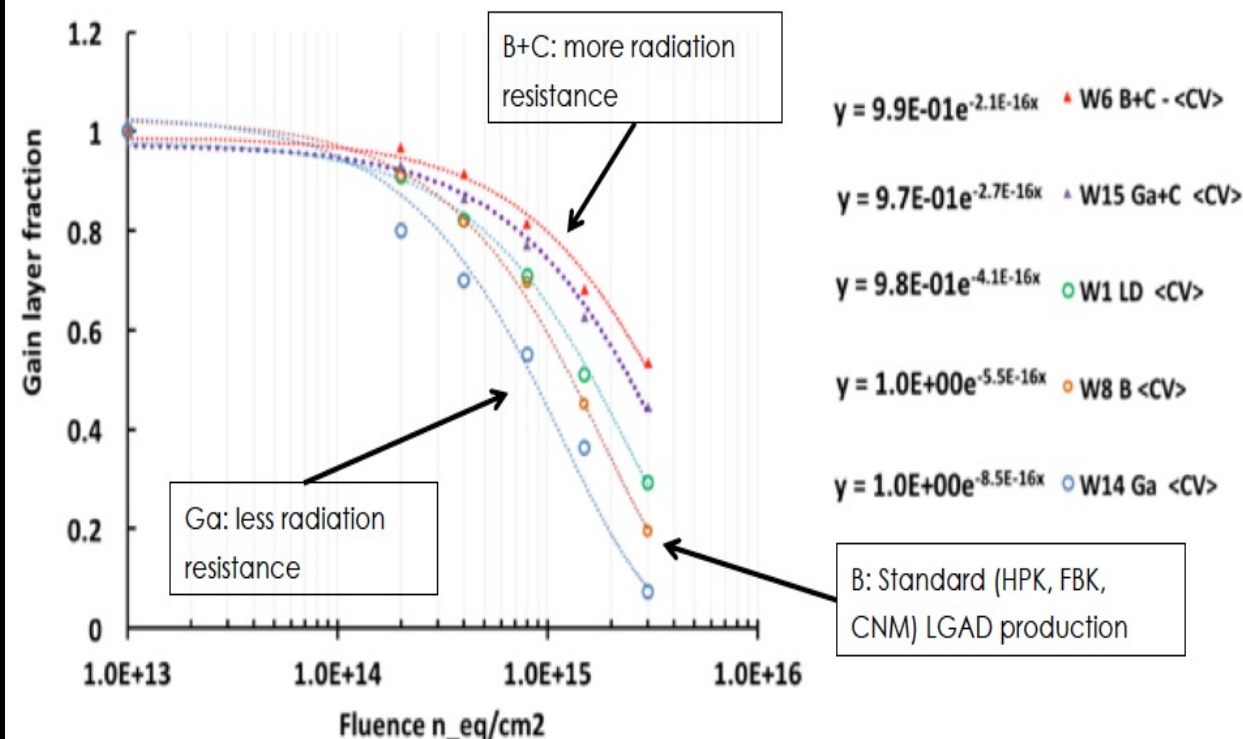
# 4D TRACKING – ULTRA FAST SILICON

- Timing at each point along the track → 4D Tracking

## Thinner detectors



$\sigma(t) \sim 30$  ps achievable up to  $1.5 \cdot 10^{15}$   $n_{eq}/cm^2$  using Boron+Carbon

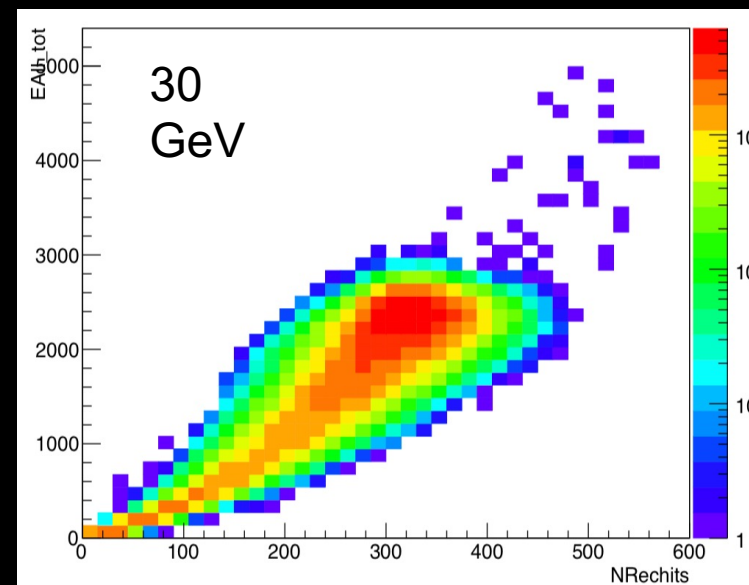
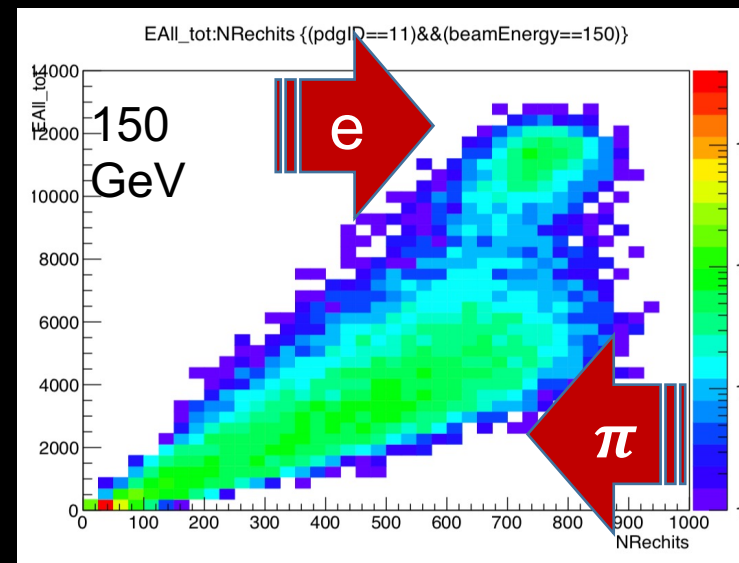


# PARTICLE FLOW CALORIMETRY CMS

- Beam tests at DESY at CERN



5D (3D position + energy + time) measurement of showers provides unique opportunities in particle reconstruction for identification and pileup mitigation

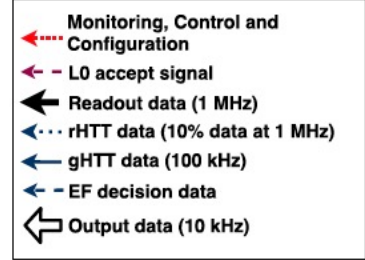
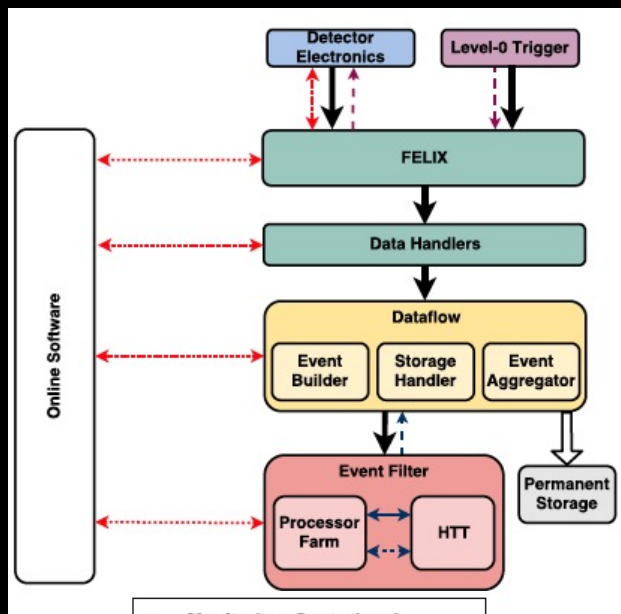


Early showering electrons [unexpected]



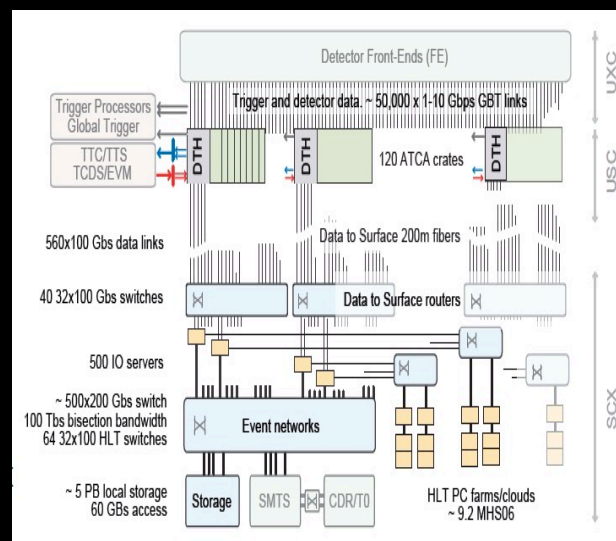
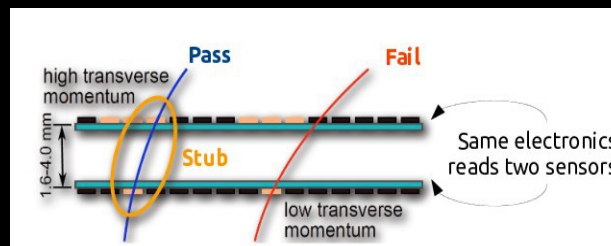
# TRIGGER DEVELOPMENT

## ATLAS



Minimize data flow bandwidth by using multiple trigger levels and regional readout (RoI)

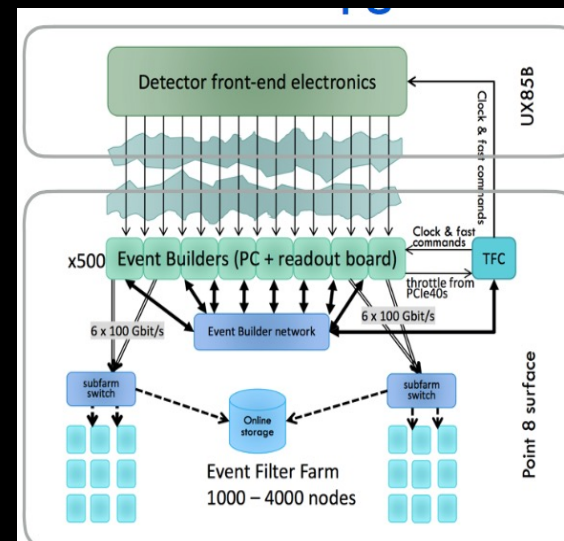
## CMS



Allow large data flow bandwidth. Invest in scalable commercial network and processing systems

## LHCb

40 MHz trigger-less DAQ

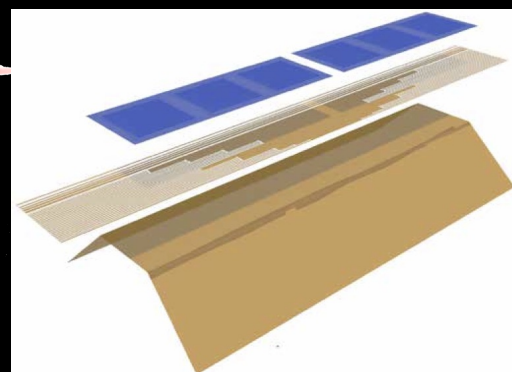
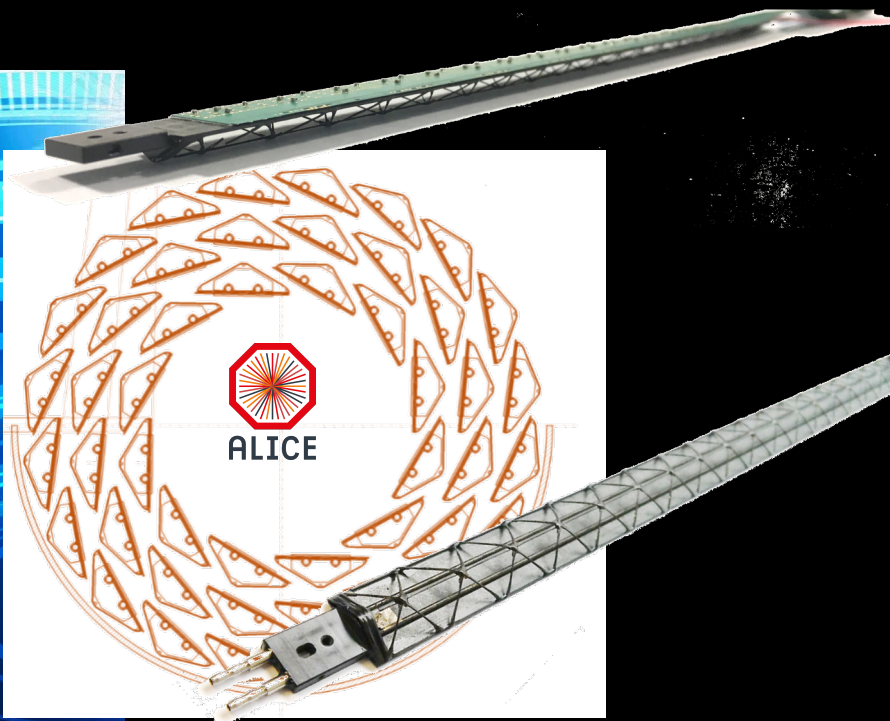
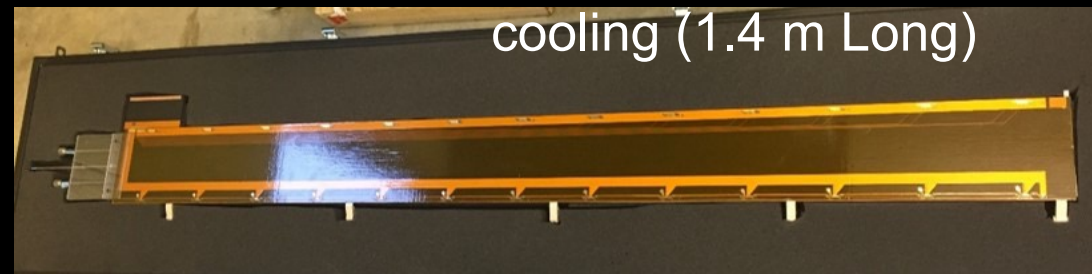


Massive use of data links

# MATERIAL REDUCTION

- Non conventional use of Carbon Fibre Reinforced Plastic (CFRP) materials for Vertex Detectors to match the requirement of minimum material budget, high rigidity, thermal management.

ATLAS ITK module support structure with copper-Kapton co-cured tape and embedded CO2 cooling (1.4 m Long)



- 50  $\mu\text{m}$  DMAPS
- 25  $\mu\text{m}$  Kapton Flexprint
- 50  $\mu\text{m}$  Kapton support frame
- < 1% Radiation length



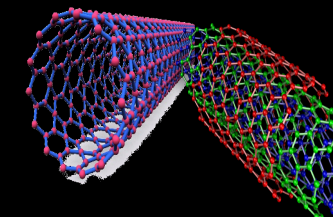
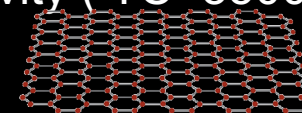
## Carbon Nanotubes

Allotrope of carbon with a cylindrical nanostructure  
Very high Thermal Conductivity ( TC=3500 W/mK)

## Graphene

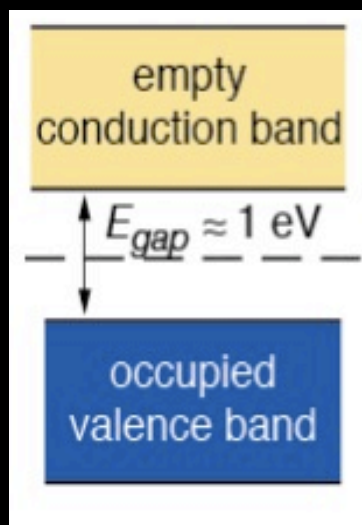
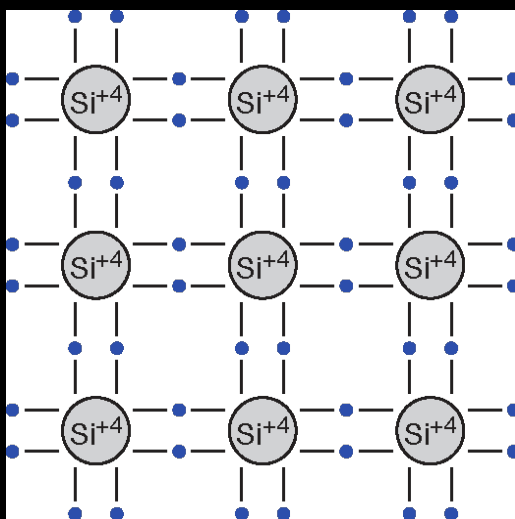
One atomic-layer thin film of carbon atoms in honeycomb lattice. Graphene shows outstanding thermal performance, the intrinsic TC of a single layer is 3000-5000 W/mK

High thermal conductive carbon javin

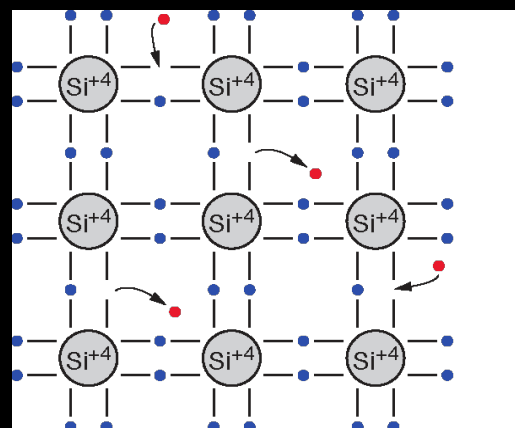


# Intrinsic Silicon

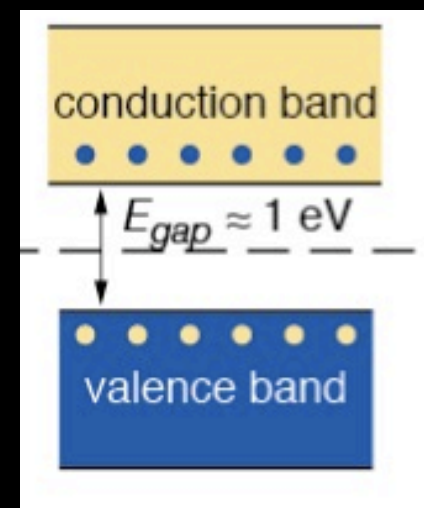
$T = 0 \text{ K}$



$T > 0 \text{ K}$



- Valence electron
- Conduction electron

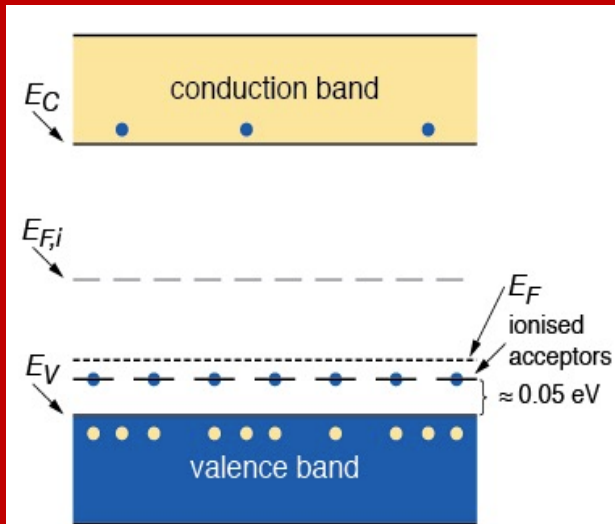
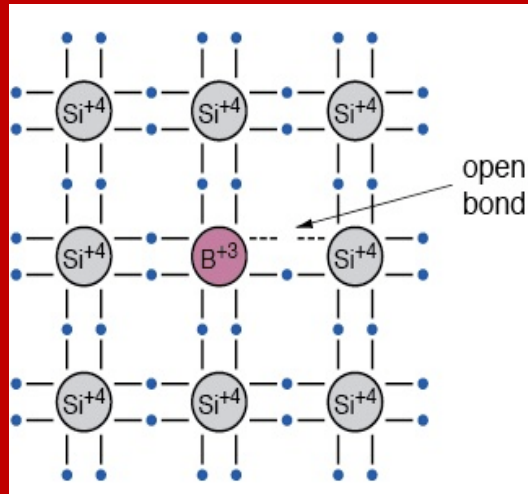


$$n_i = \sqrt{N_C N_V} \cdot \exp\left(-\frac{E_g}{2kT}\right) \propto T^{\frac{3}{2}} \cdot \exp\left(-\frac{E_g}{2kT}\right)$$

@ RT Approximately  $1.45 \cdot 10^{10} \text{ cm}^{-3}$  intrinsic carries with  $10^{22} \text{ Atoms/cm}^3$  about 1 in  $10^{12}$  silicon atoms is ionised

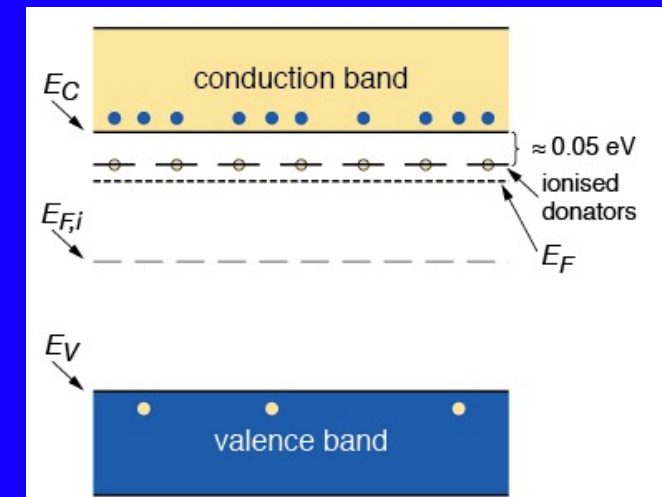
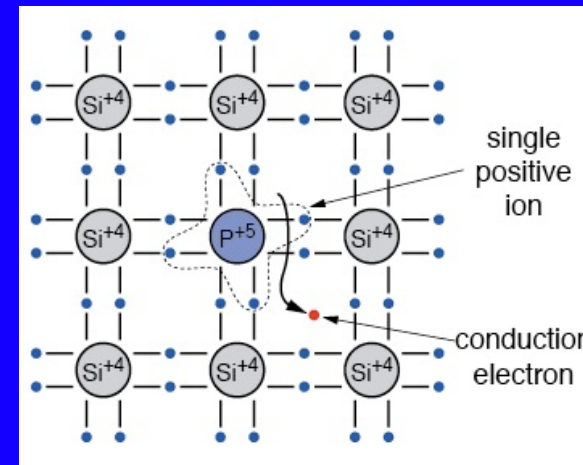
# Extrinsic silicon (doped)

## p-Doping - acceptor



- ... single occupied level (electron)
- ... single empty level (hole)

## n-Doping - donor



- ... single occupied level (electron)
- ... single empty level (hole)

Typical doping concentrations for Si detectors are  $\approx 10^{12}$  atoms/cm<sup>3</sup> (10<sup>14</sup> und 10<sup>18</sup> atoms/cm<sup>3</sup> for CMOS elements)

# Signal to Noise Ratio

## Noise contributions

1. Leakage current ( $ENC_I$ )

$$ENC_I = \frac{e}{2} \sqrt{\frac{I t_p}{e}}$$

2. Detector capacity ( $ENC_C$ )

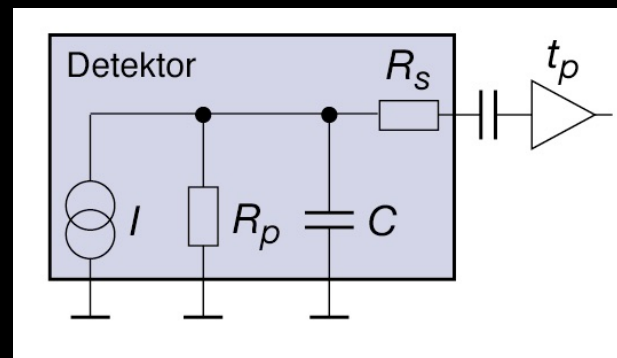
$$ENC_C = a + b \cdot C \quad b = \frac{1}{t_p}$$

3. Det. parallel resistor ( $ENC_{R_p}$ )

$$ENC_{R_p} = \frac{e}{e} \sqrt{\frac{kT t_p}{2R_p}}$$

4. Det. series resistor ( $ENC_{R_s}$ )

$$ENC_{R_s} \approx 0.395C \sqrt{\frac{R_s kT}{t_p}}$$



Alternate circuit diagram of a silicon detector.

$e$  ... Euler number (2.718...)  $t_p$  ... Integration time in  $\mu s$

$e$  ... Electron charge  $R_{R_s}$  ... Series resistor in  $\Omega$

$C$  ... Detector capacity in pF  $R_{R_p}$  ... Parallel resistor in  $\Omega$

The overall noise is the quadratic sum:

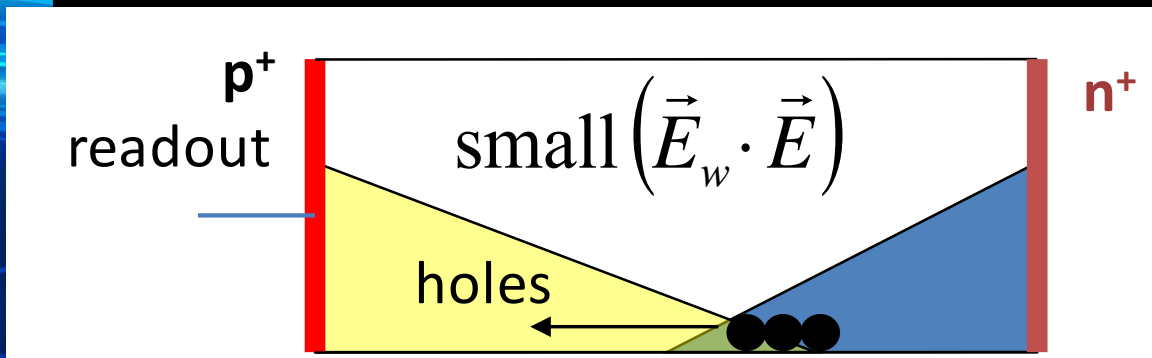
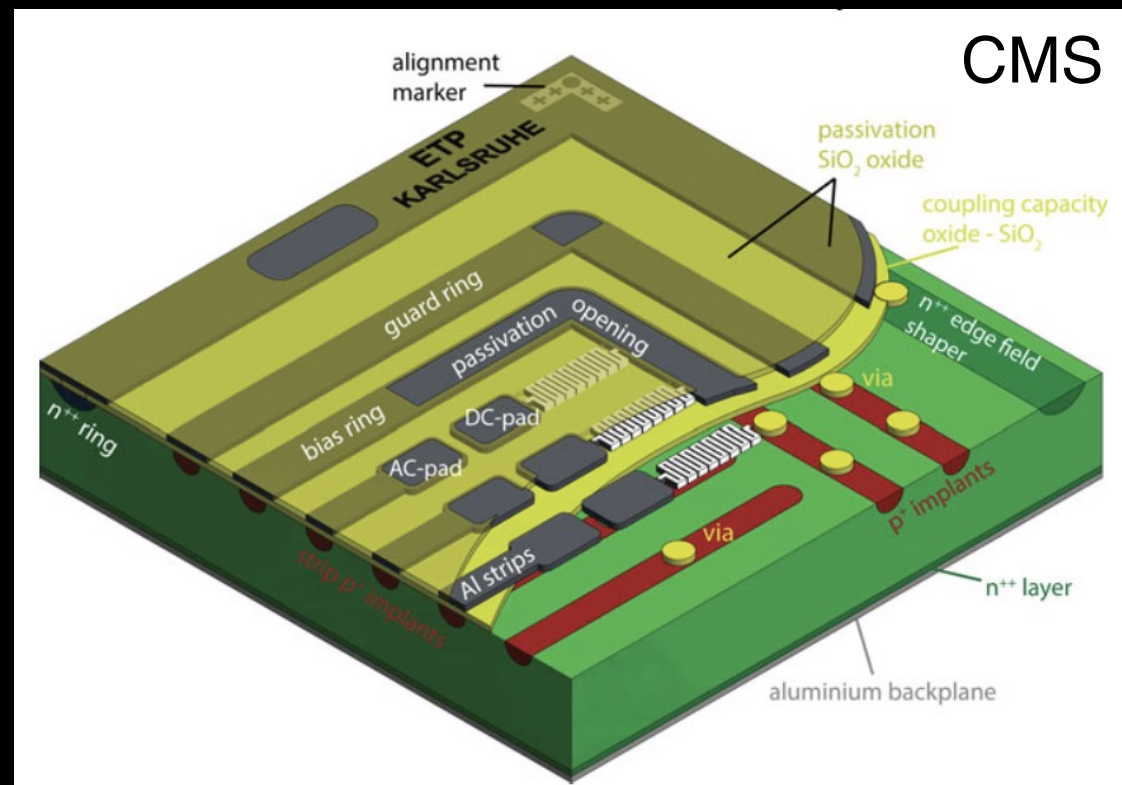
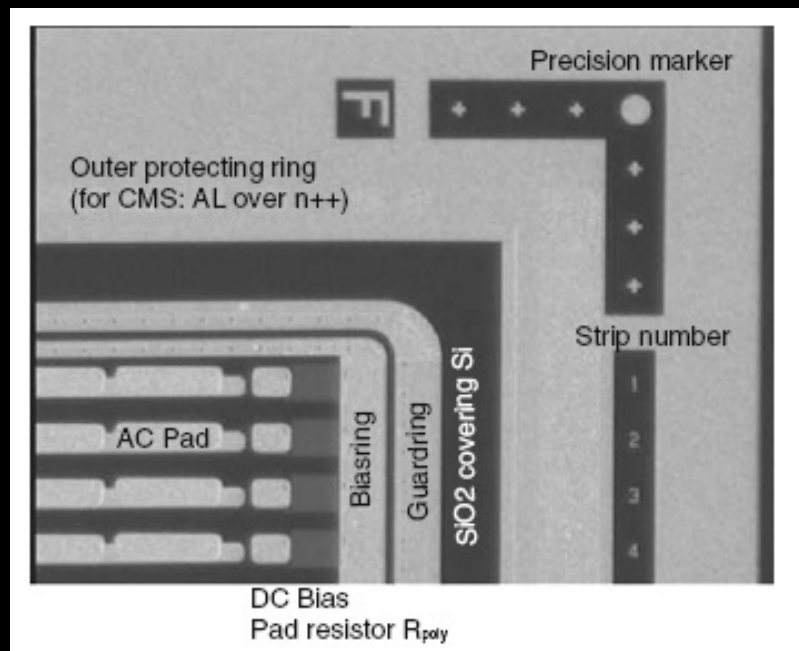
$$ENC = \sqrt{ENC_C^2 + ENC_I^2 + ENC_{R_p}^2 + ENC_{R_s}^2}$$

Typical values for SNR are 15 to 40.

# Silicon detectors for HL-LHC

- Enormous progress since LHC

## LHC n-in-p

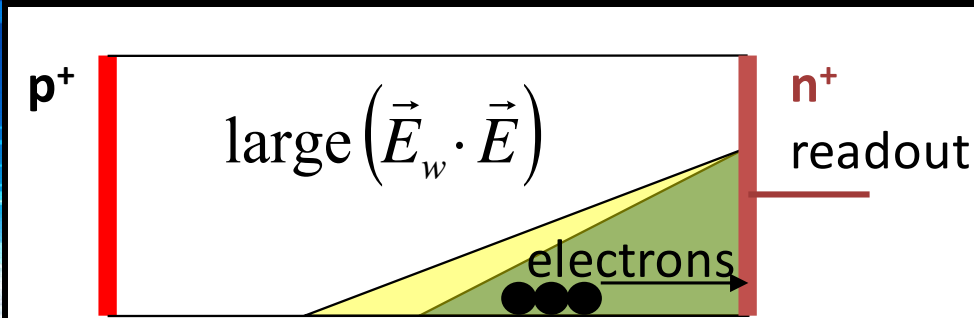


$$\mu_h = 450 \text{ cm}^2/\text{Vs}$$

# Silicon detectors for HL-LHC

- Enormous progress since LHC

## HL-LHC n-in-p



### n-side readout (n-in-n, n-in-p):

- Electron collection ( $\mu_e=1450$  cm<sup>2</sup>/Vs)
- Favorable combination of weighting field and
- Natural for p-type material

