

# Development of a Cs-free Negative Hydrogen Ion Source System using Multi-pulsed Plasma Sources: Prospect and Challenges

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## 05 Prospect and Challenges

# **Introduction (motivation and revisiting temporal filter)**

# 01 Motivation

# Accelerator and Fusion Applications

» For developing a **Cs-free H<sup>-</sup>/D<sup>-</sup>** ion source based on the **volume production mechanism** for **accelerator** and **NBI** applications

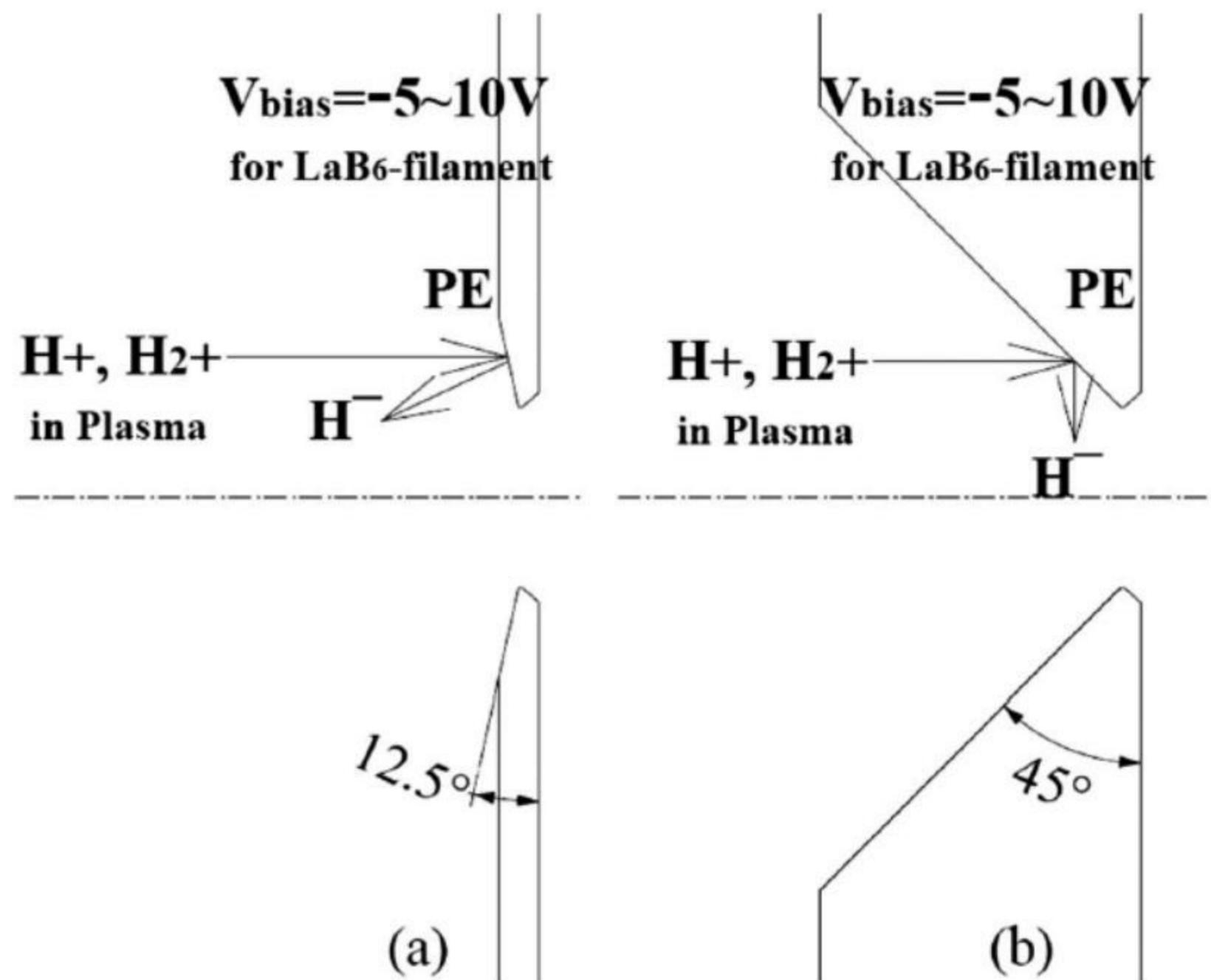


FIG. 4. Schematic of assumed H<sup>-</sup> ion production processes on PE surfaces with 12.5° taper (a) and 45° taper (b).

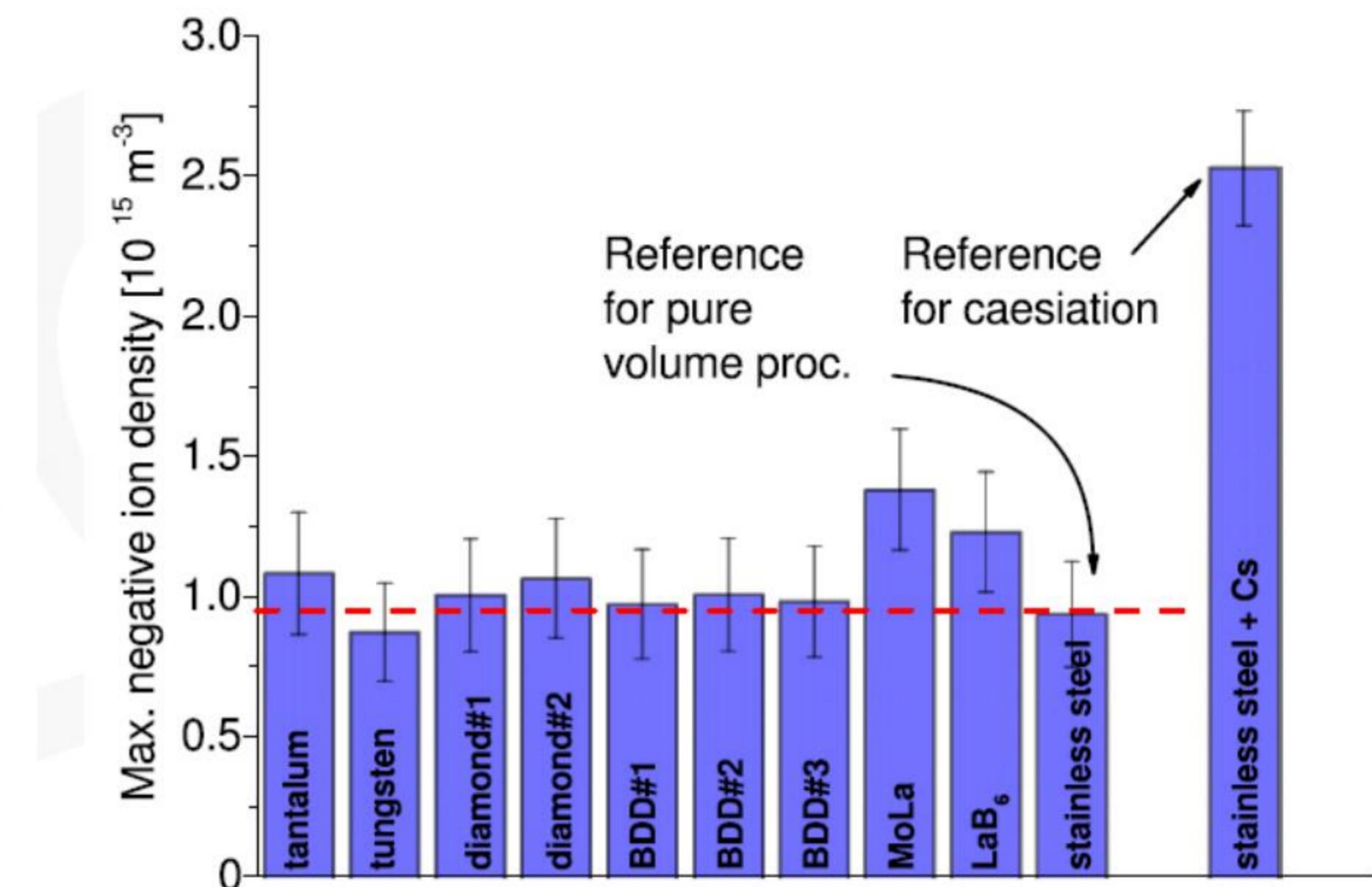
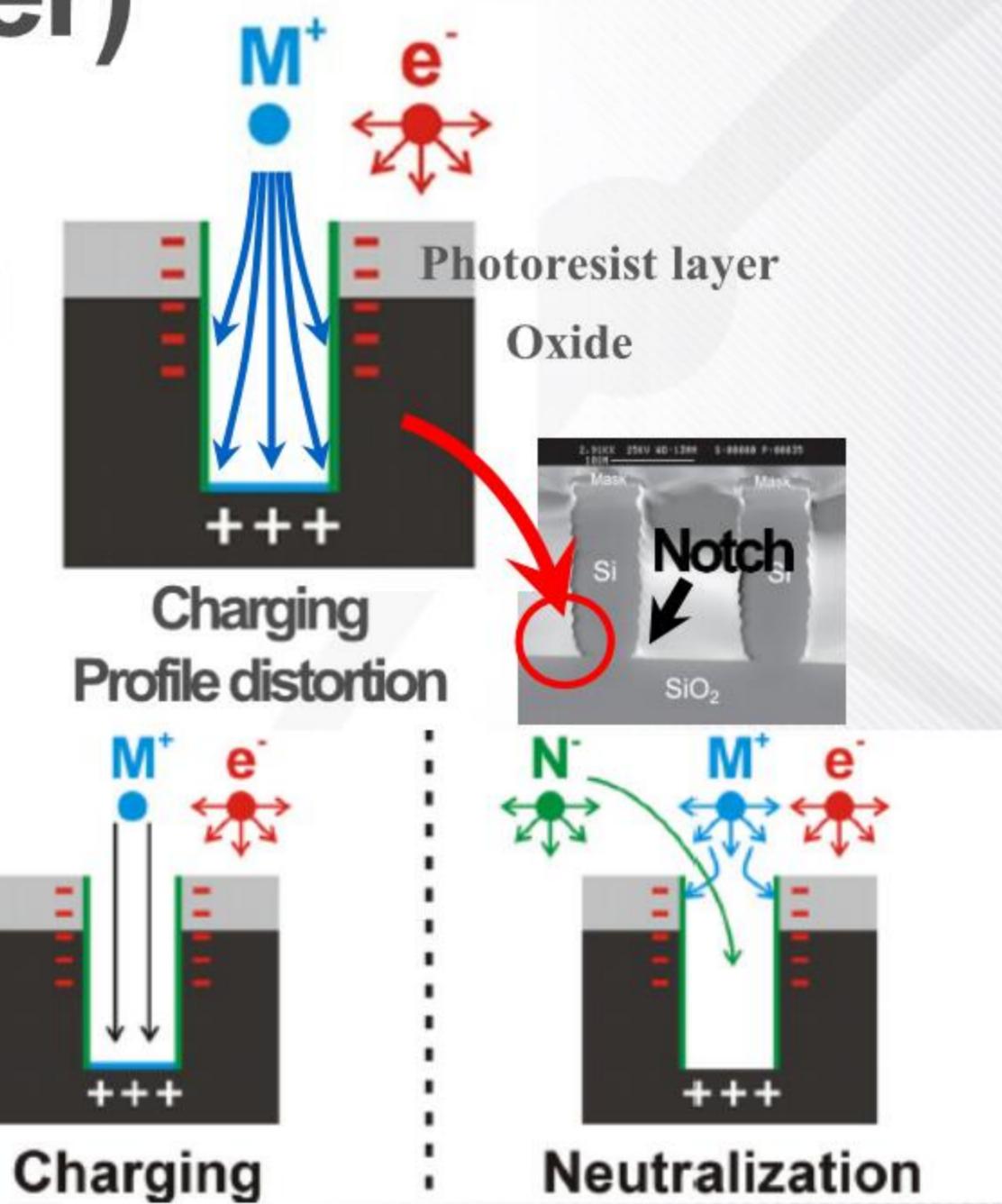
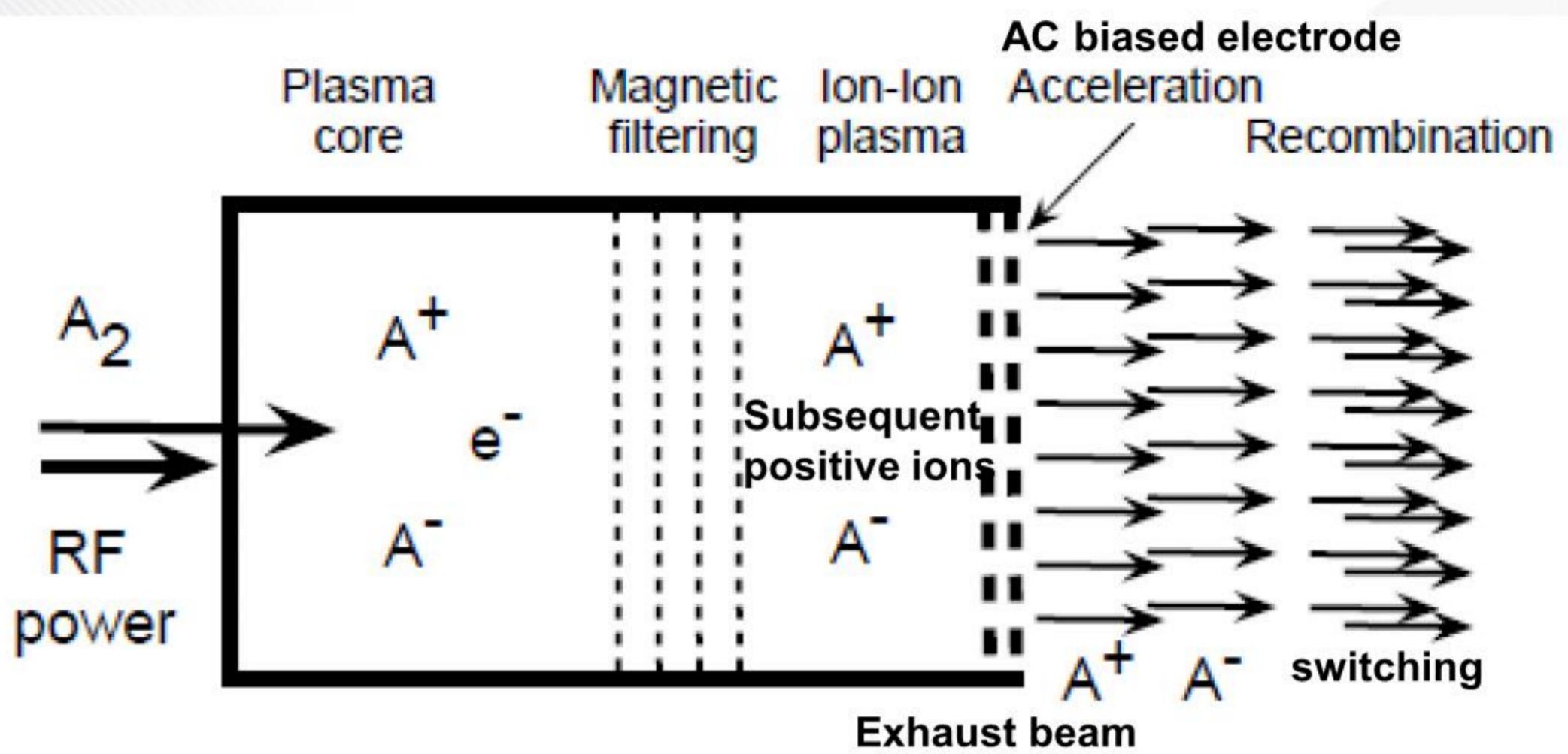


Figure 9. Maximal measured negative ion density for different materials at same external experimental conditions: measured in a distance of 2.5 cm to unbiased samples, at 0.3 Pa H<sub>2</sub> pressure and 300 W discharge power.

# 01 Motivation

## Ion Thruster and Semiconductor Equipment

» For implementing the negative ion source technology to the fields of **space electric propulsion** and **semiconductor equipment** (e.g., etcher)



### CNRS PEGASES thruster

a **neutralizer-free** plasma propulsion based on the negative ion technology

### Negative ions in etchers

**neutralization** of charge buildup in features on the wafer

# 01 Revisiting temporal filter (pulsing) technology

# Pulsing and Pioneering Works in '90s

## » Starting point: revisiting temporal filter (pulsing)

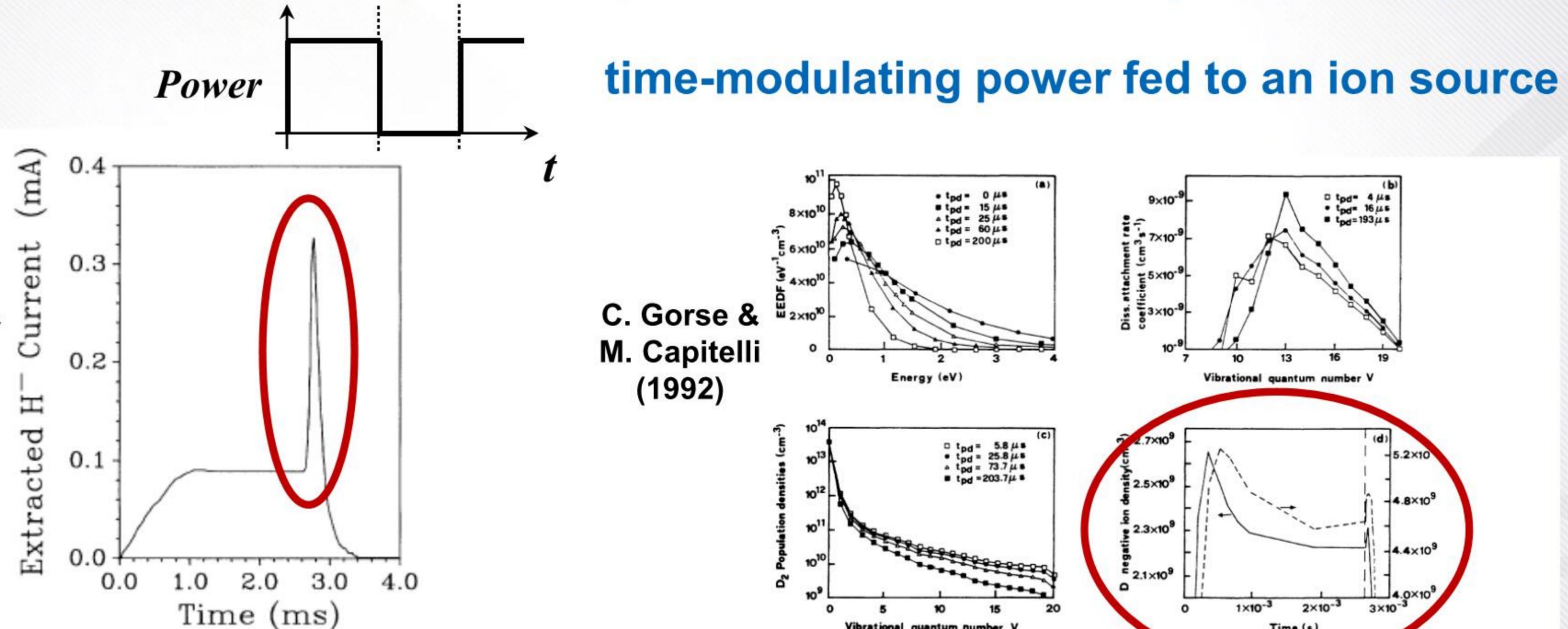


FIG. 2. The extracted negative-ion current from a pulsed hydrogen discharge. The gas pressure is 2.4 mTorr. The discharge pulse length is 2.7 ms and the repetition rate is 87 Hz. The discharge current  $I_p = 15$  A.

FIG. 1. Relaxation of different quantities in the post-discharge regime. (a) Behavior of electron energy distribution function (EEDF) as a function of energy at different times in the post discharge ( $t_{PD}$ ). (b) Behavior of dissociative attachment rates vs the vibrational quantum number at different  $t_{PD}$ . (c) Behavior of vibrational distribution as a function of vibrational quantum number at different  $t_{PD}$ , (d) relaxation of D<sup>-</sup> concentration in discharge and post-discharge conditions; in this last figure the dashed line has been calculated by decreasing by a factor of 8 the rate coefficients for the deactivation of vibrationally excited molecules on the metallic surface, the vertical dashed line indicating the onset of the post-discharge regime.

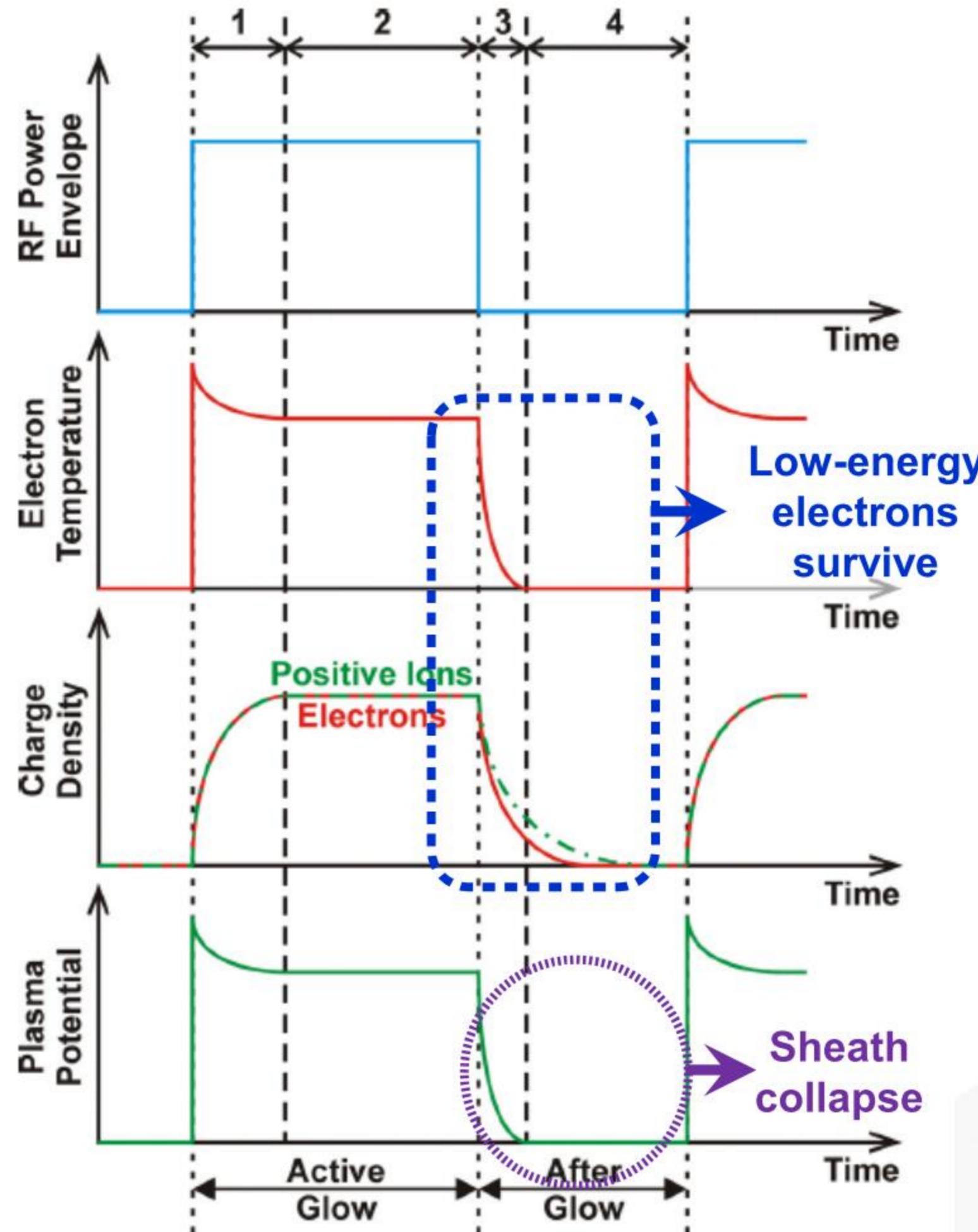
and also C. Michaut et al. (1994), O. Fukumasa & M. Shinoda (1998), T. Mosbach et al. (1998), ...

## » Recently more often used in semiconductor etching processes

especially, the case for electronegative gas plasmas

# 01 Revisiting temporal filter (pulsing) technology

## Fundamentals of Pulsing: Electron Cooling



- **Active-glow (power-on state)**  
: “**electron heating**” and collisions / wall losses
- **After-glow (power-off state)**  
: only “**electron cooling**” by collisions / wall losses

**Electron – neutral  
collisional cooling  
mechanism**

**Diffusive cooling  
mechanism  
due to the  
ambipolar  
potential barrier**

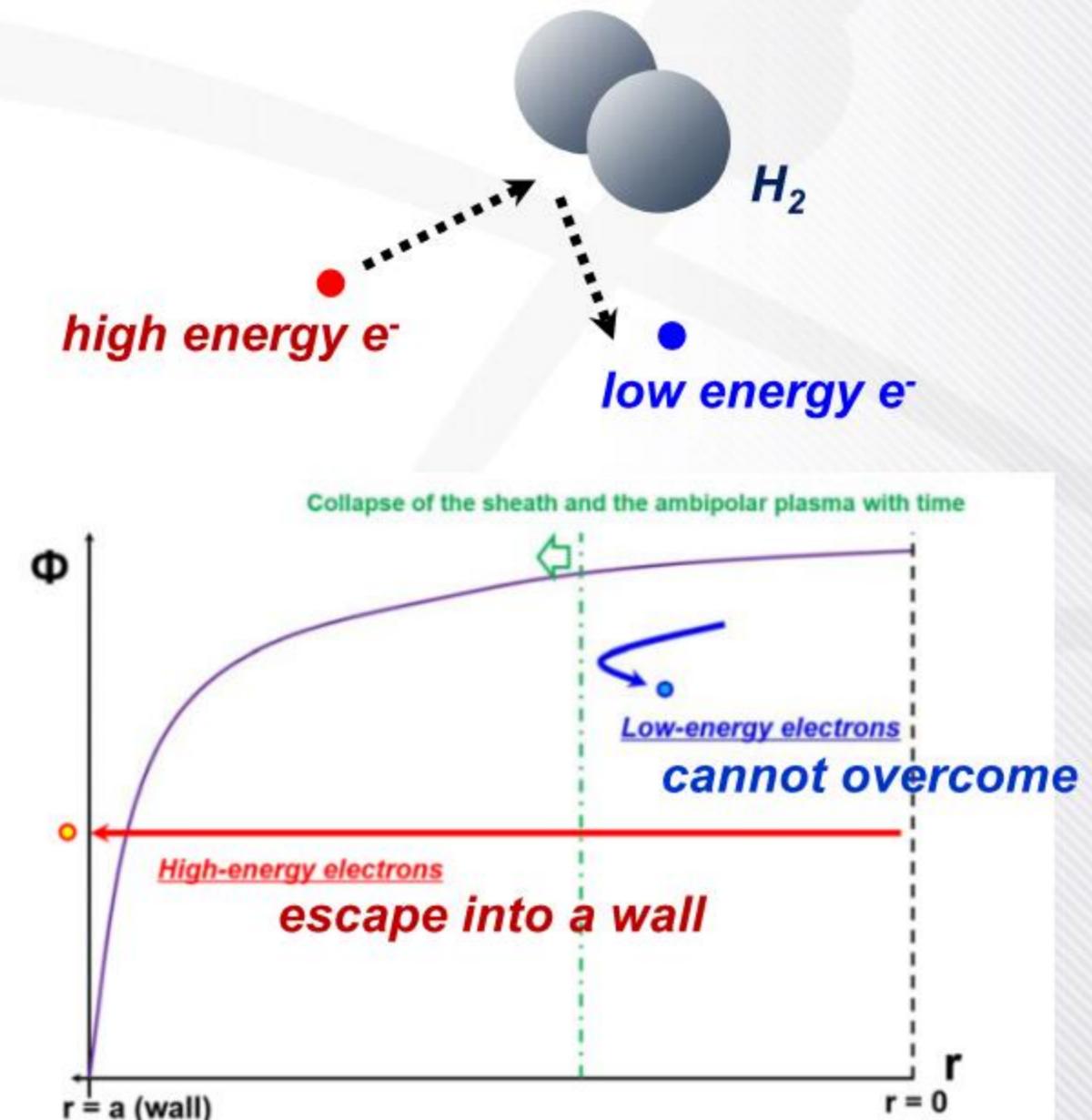


FIG. 3. (Color online) Time modulation of the RF power envelope, electron temperature, density of positive ions and electrons, and the plasma potential during pulsed plasma operation. Region 1 refers to the initial active-glow period, 2 refers to the steady-state active-glow period, 3 refers to the initial after-glow period, and 4 refers to the late after-glow period.

Figure 6.8 Schematic diagram of the diffusive cooling mechanism. Here,  $\Phi$  is the potential,  $r = 0$  is the radial position of the plasma center, and  $r = a$  is the radial position of a wall in the cylindrical plasma system.

# 01 Revisiting temporal filter (pulsing) technology

## Fundamentals of Pulsing: $d(\text{EEDF})/dt$

### A preliminary experiment

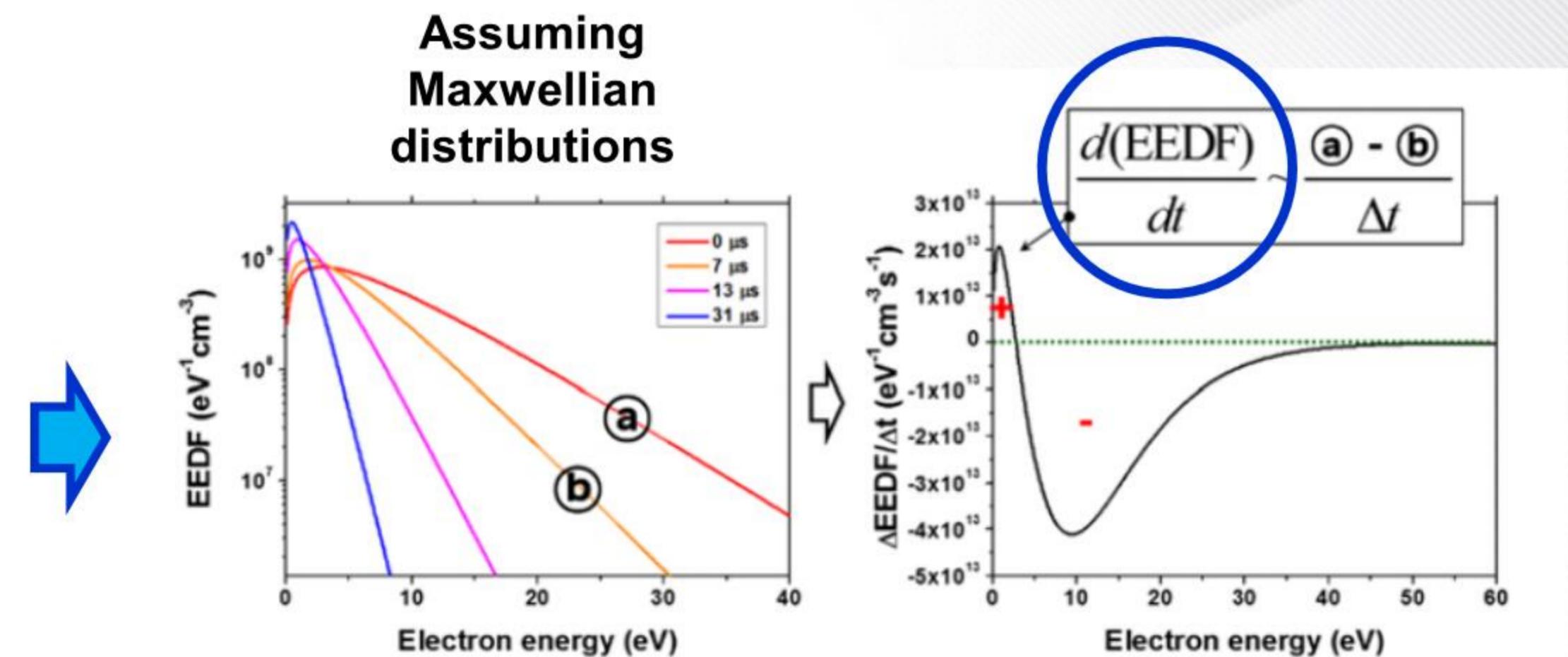
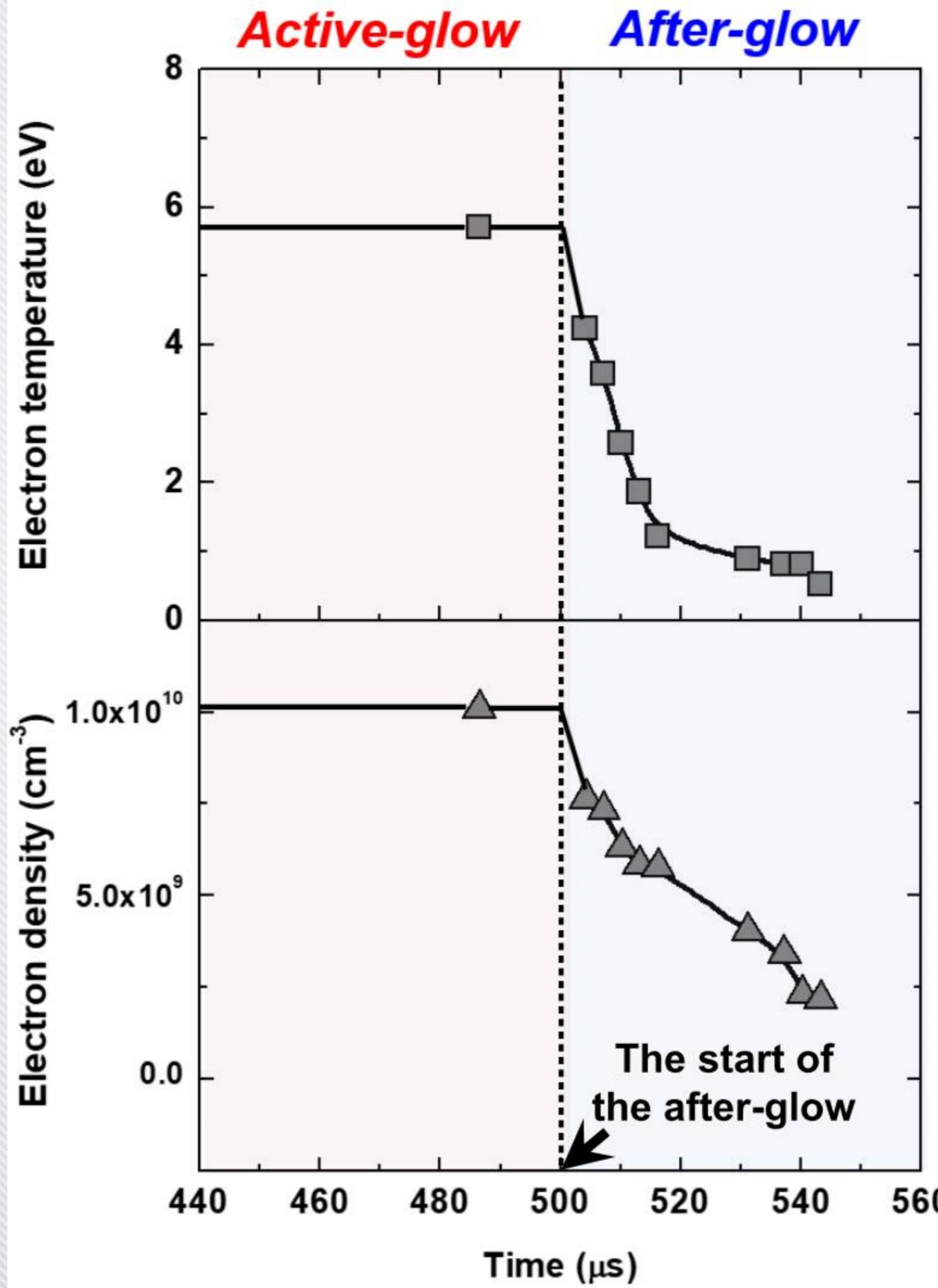


Figure 6.6 Schematic diagram for explanation of the newly devised  $d(\text{EEDF})/dt$  – electron energy characteristic. Here, time  $t = 0$  refers to the start of the after-glow.

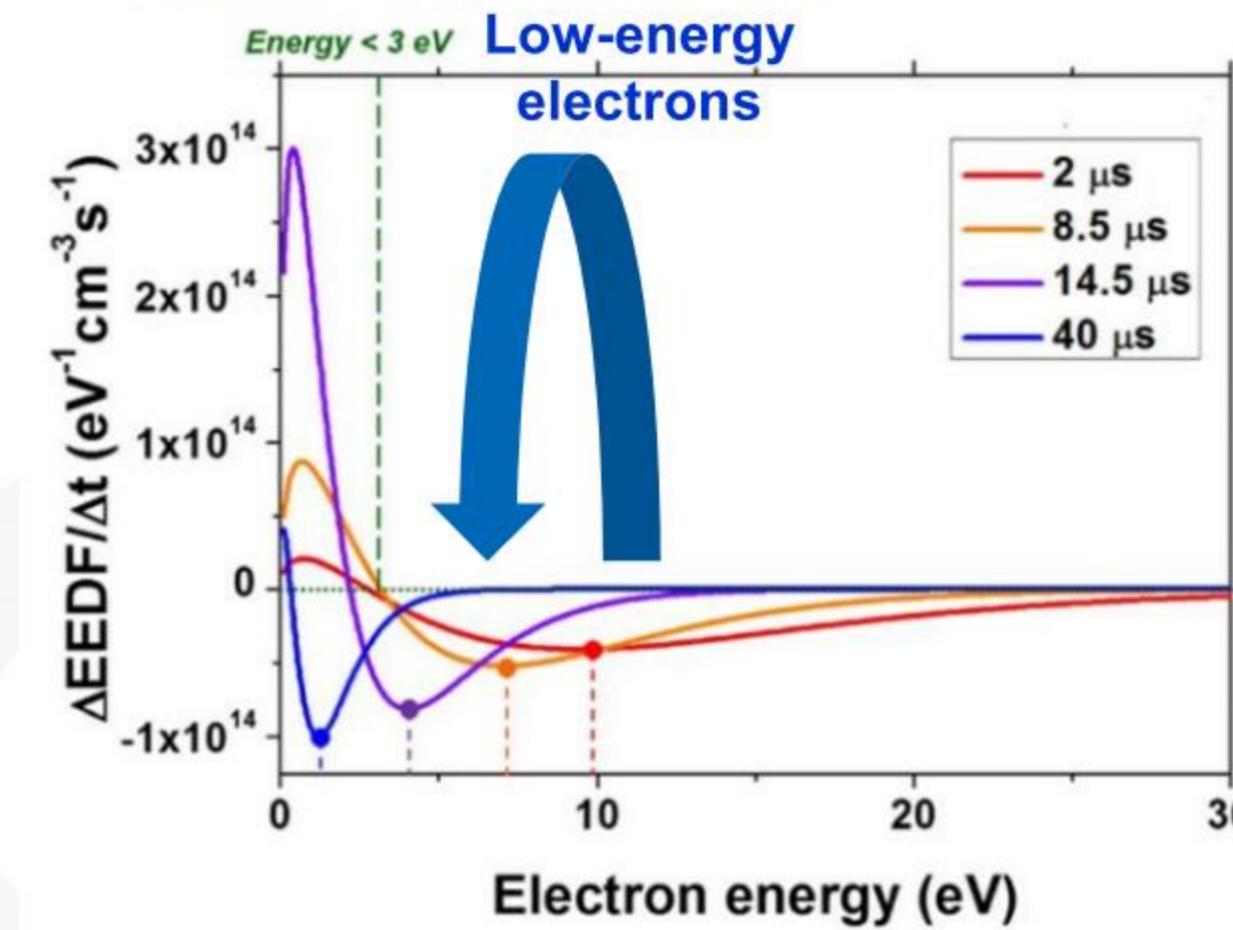


Figure 6.7 Experimental  $d(\text{EEDF})/dt$  – electron energy characteristics at 2, 8.5, 14.5 and 40  $\mu\text{s}$  after RF power is turned off.

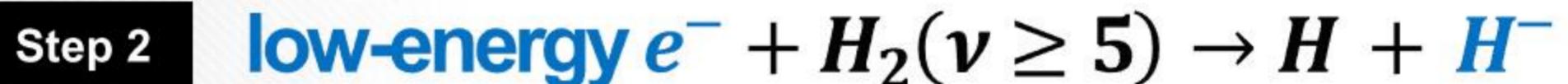
In the early after-glow,  
 $e_{\text{low}}$ : increase  
 $e_{\text{high}}$ : decrease

# 01 Revisiting temporal filter (pulsing) technology

## Fundamentals of Pulsing: Electronegative Gas

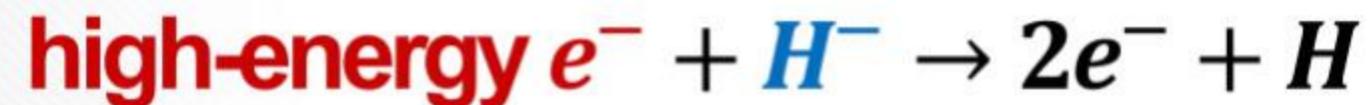
### Volume production process

- : Dissociative electron attachment (DA)
- : a “sequential two-step” process



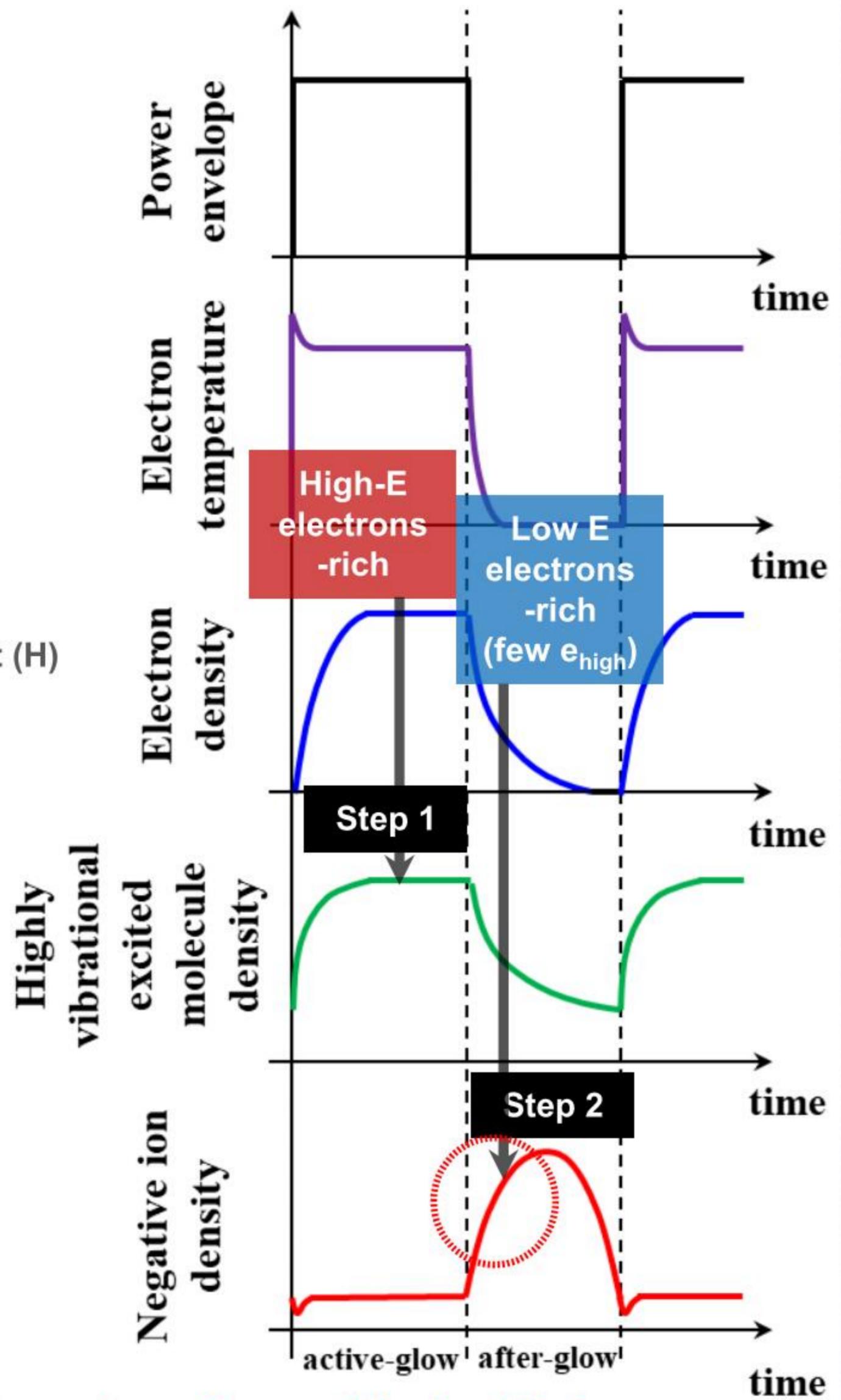
### Volume destruction process

- : Electron detachment / Mutual neutralization ( $H_x^+$ ) / Associative detachment (H)



» CW plasmas simultaneously provide high- and low-energy electrons, leading to both the production and destruction of  $H^-$  ions.

» But, pulsed plasmas can “sequentially” offer high- and low-energy electrons in accordance with the volume production mechanism while also lowering  $T_e$  and so the destructions of  $H^-$  ions.

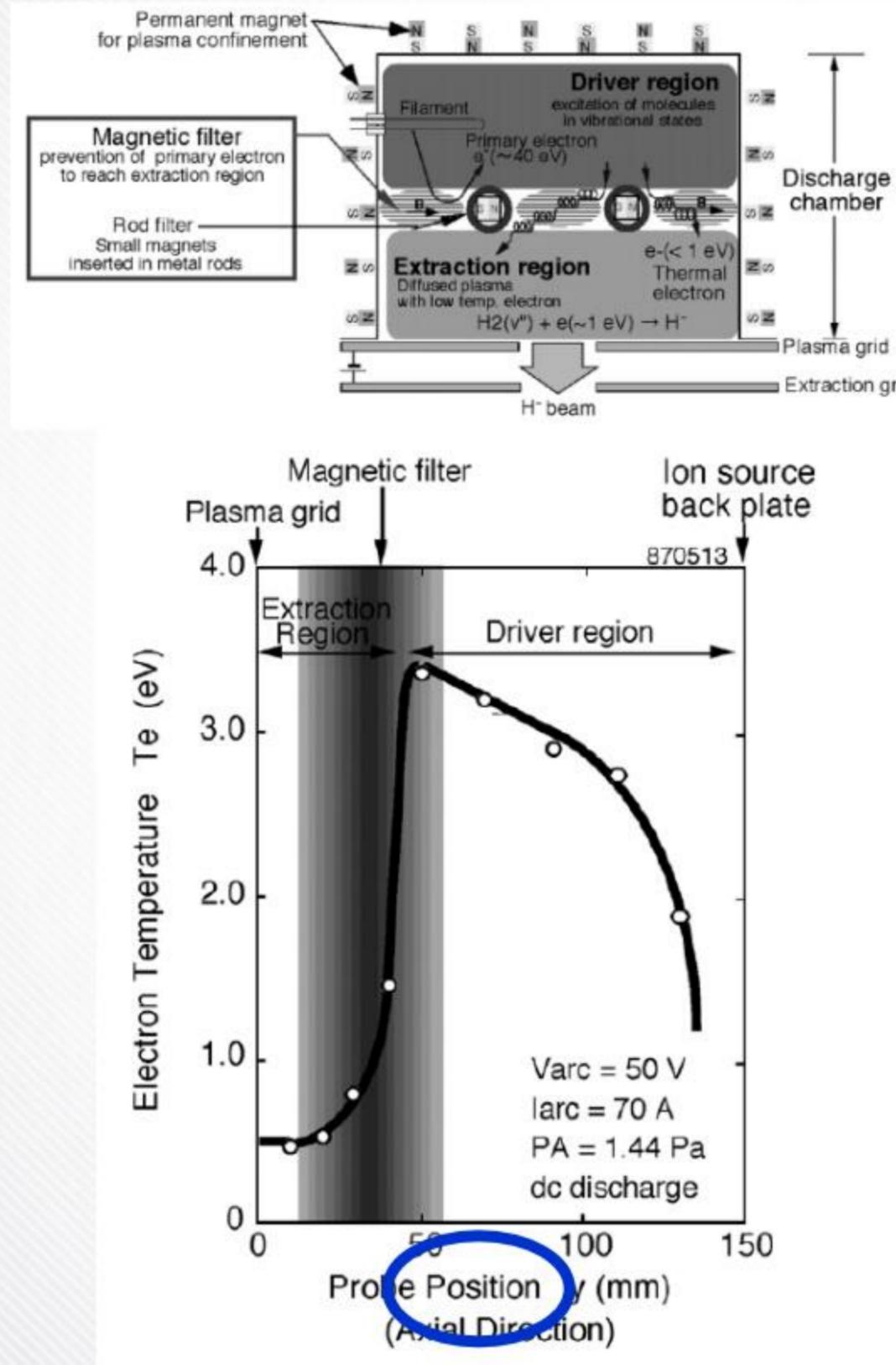


The early after-glow: favorable for  $H^-$  ions

# 01 Revisiting temporal filter (pulsing) technology

# Fundamentals of Pulsing: Filters

## Magnetic filter: B-field



## Temporal filter: After-glow

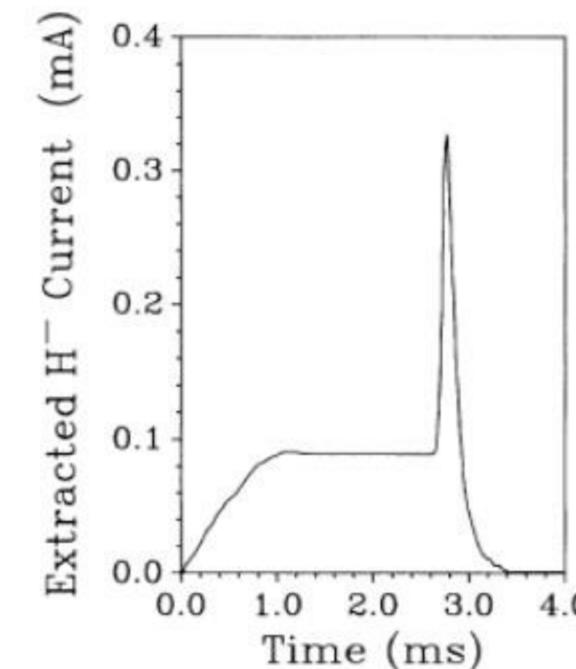
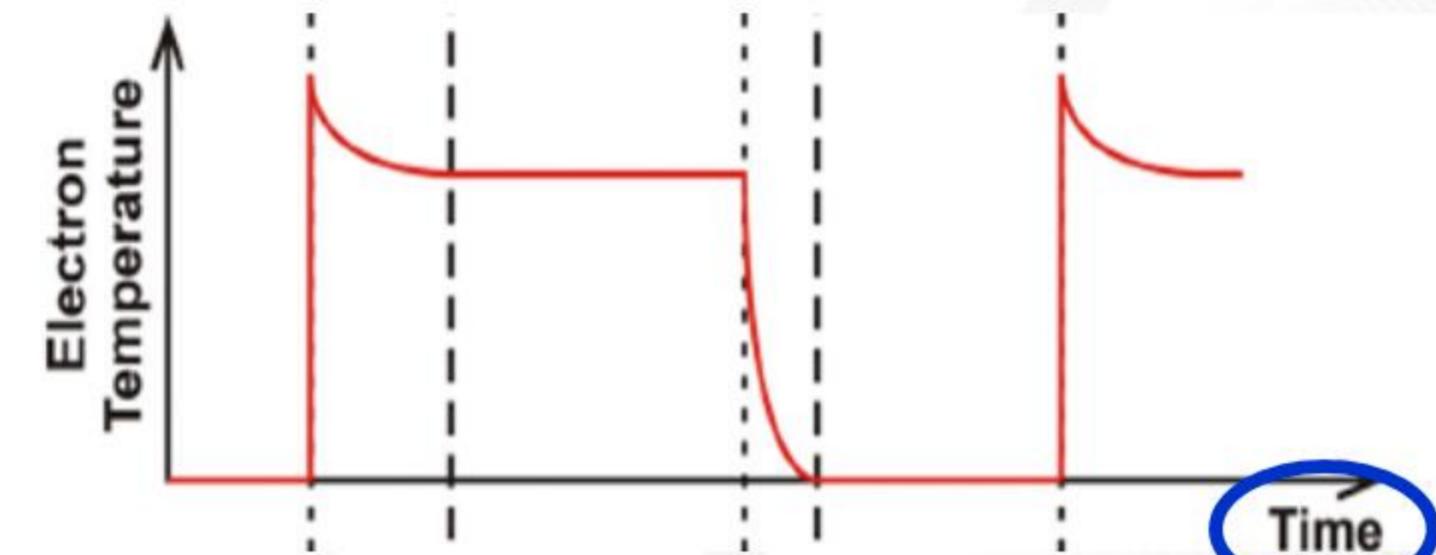


FIG. 2. The extracted negative-ion current from a pulsed hydrogen discharge. The gas pressure is 2.4 mTorr. The discharge pulse length is 2.7 ms and the repetition rate is 87 Hz. The discharge current  $I_p = 15$  A.



The high-energy electrons are filtered...  
spatially (in space) temporally (in time)

# 01

Revisiting temporal filter (pulsing) technology

# Drawback of Pulsing: Short Duration

## A preliminary experiment



## A method for continuously supplying the negative ions?

Remedying the drawback → Development of an efficient and Cs-free  $H^-$  ion source applicable to the various fields

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# Ion Source Concept

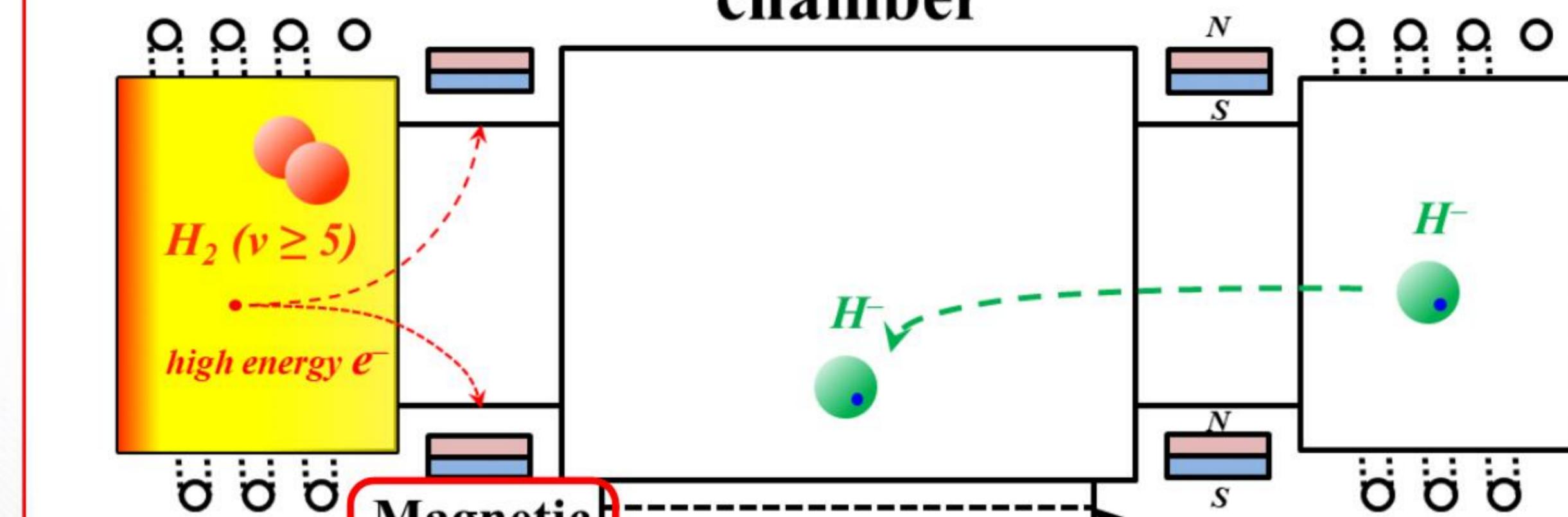
# 02 Ion source concept

## H<sup>-</sup> Ion Source System using Multi-pulsed Plasma Sources

» One main chamber (ion reservoir) + two pulsed plasma sources + two MFs

**Spatiotemporal filter** → **Alternate dual pulsing (temporal filter)**  
: filtering in time

**Ion source A:**  
active-glow      **Main chamber**      **Ion source B:**  
after-glow

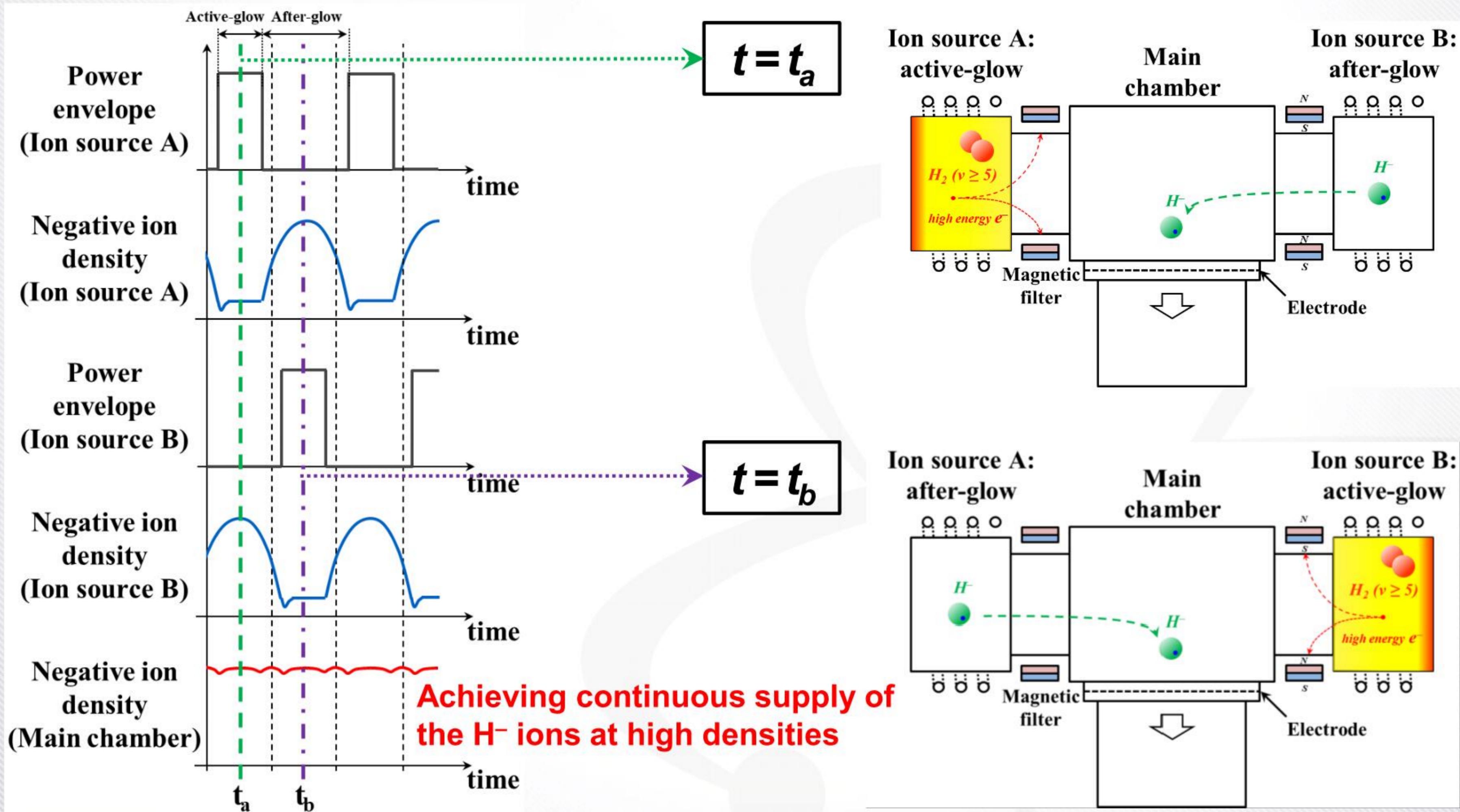


: filtering in space

# 02 Ion source concept

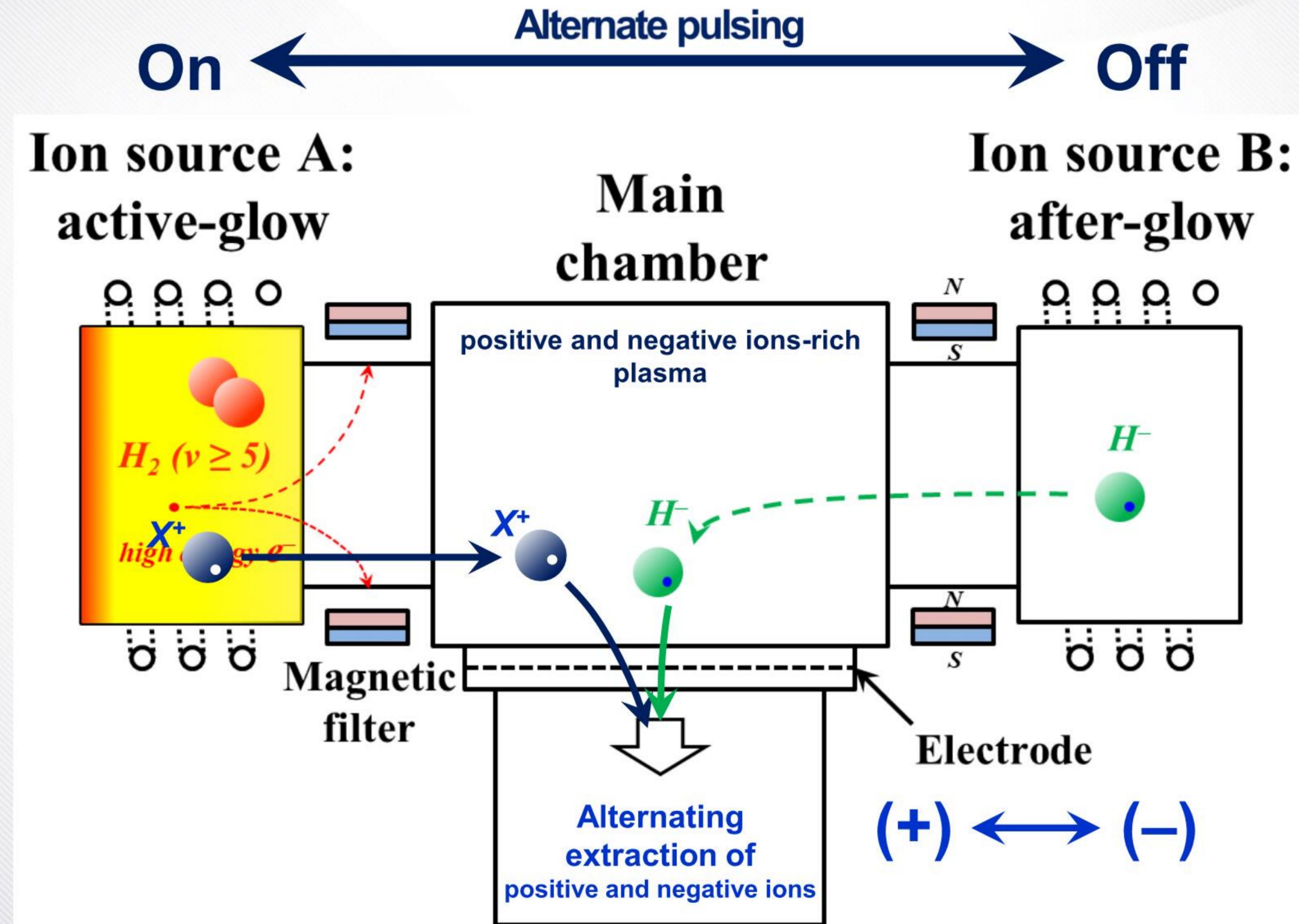
# Working Principle: Alternate Pulsing

» Two plasma sources generate pulsed plasmas in an “alternating manner” depending on a phase shift (time delay) between the two power pulses.



02 Ion source concept

# Application: Alternating Extraction



# **Ion Source Development (apparatus and diagnostics)**

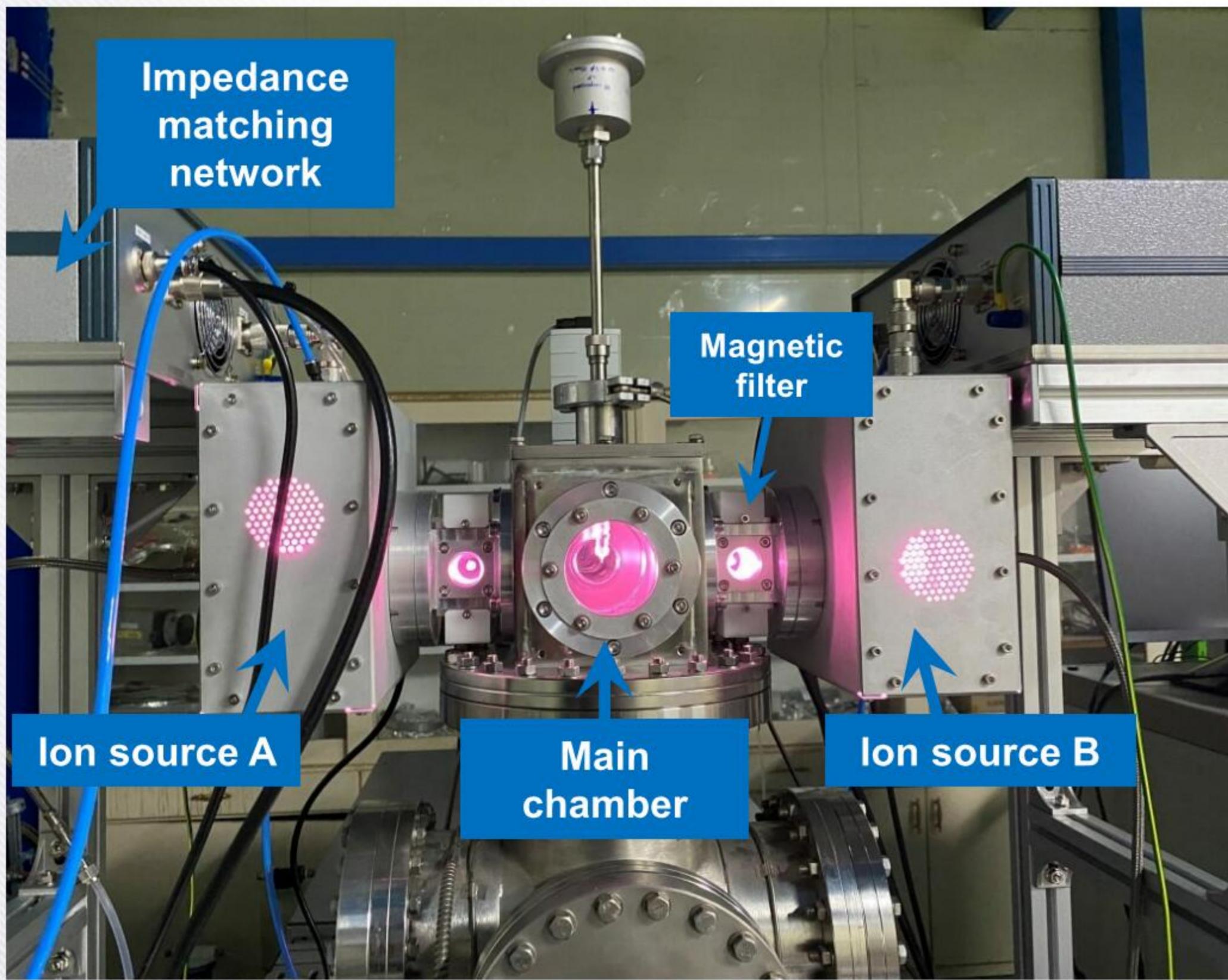
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# 03 Experimental apparatuses for the proof-of-concept

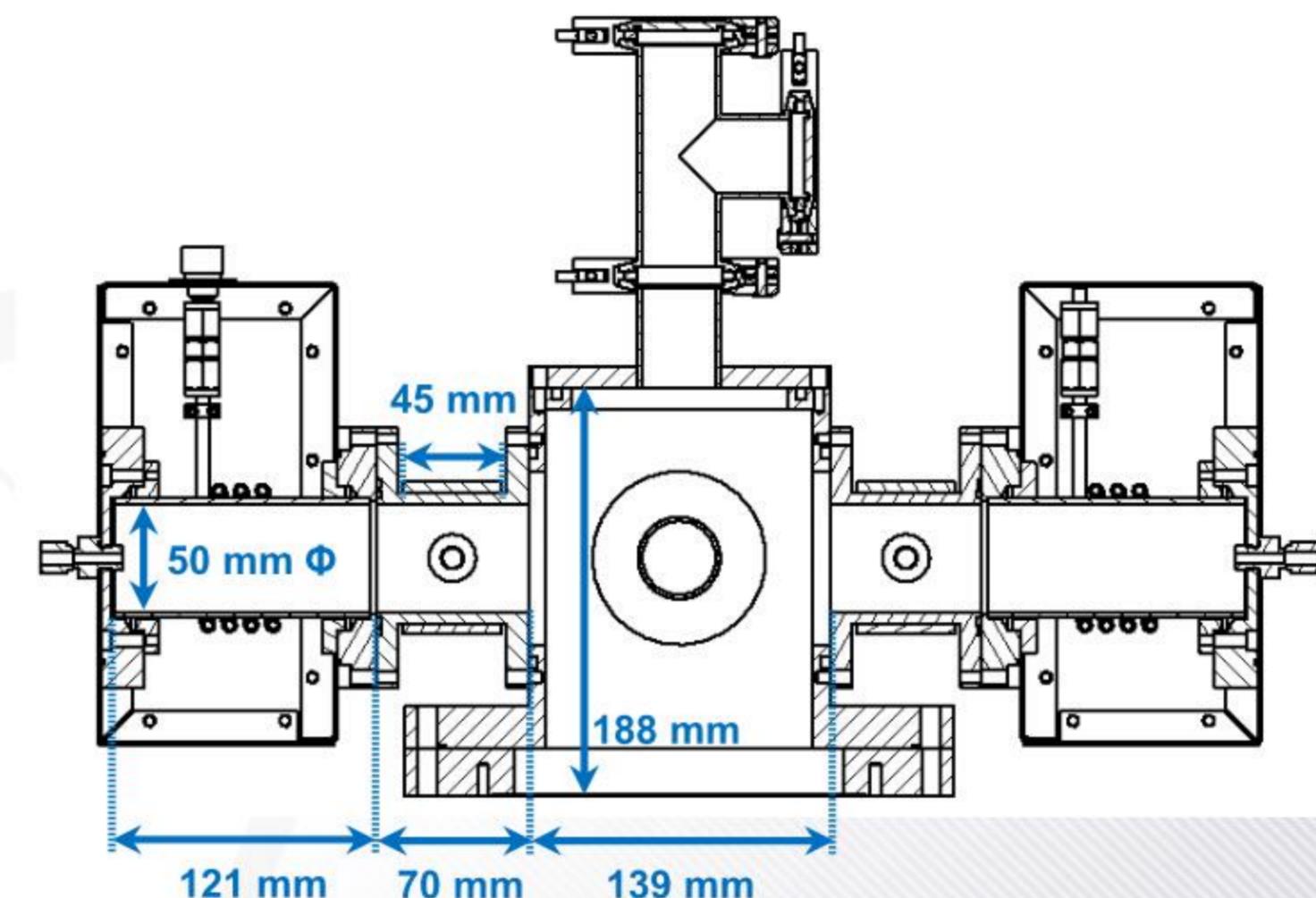
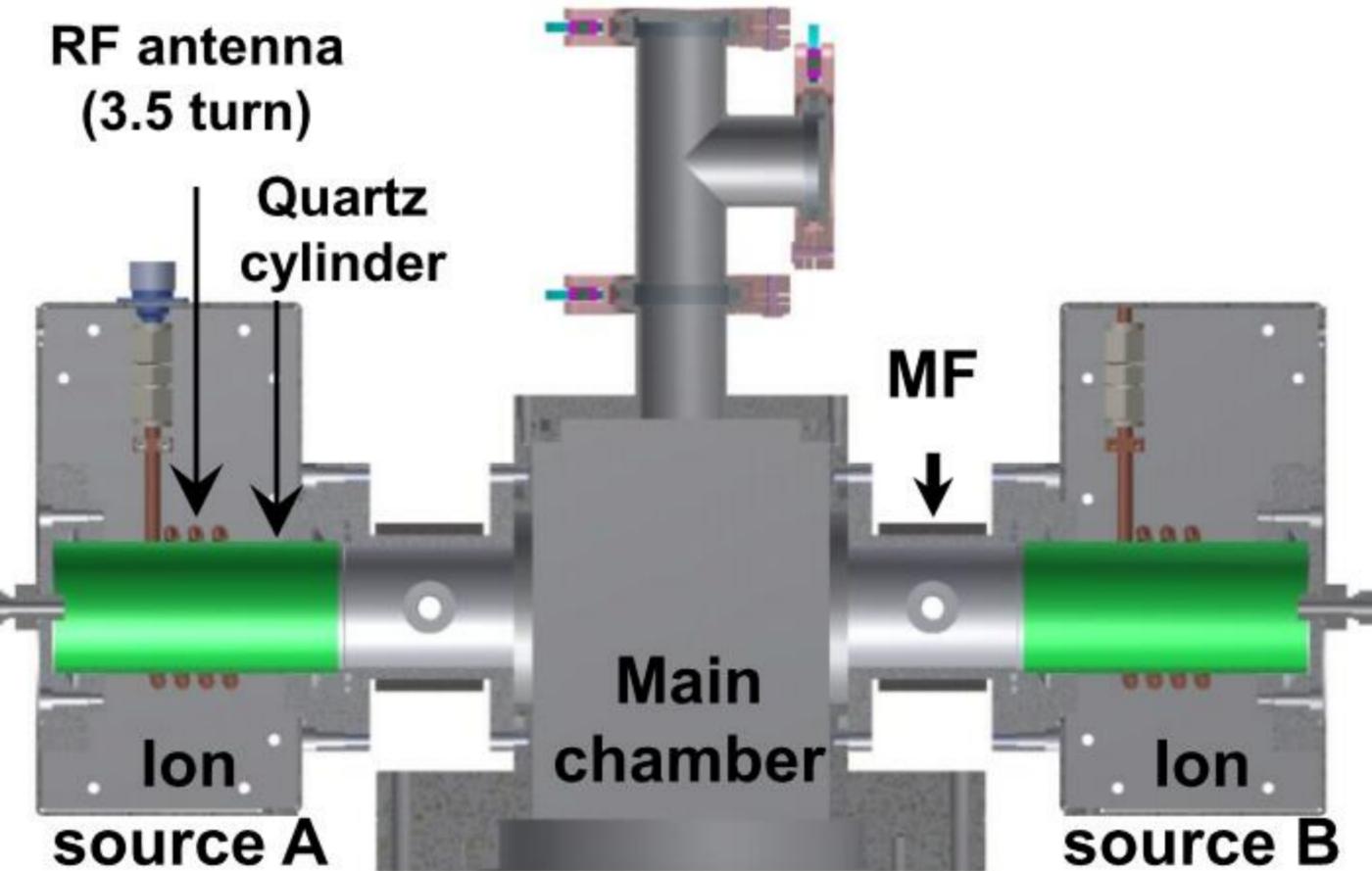
## KOMPASS II based on ICP: not used

» KOMPASS: KOrea atomic energy research institute Multi-Pulsing-Applied ion Source System

KOMPASS II



RF: 13. 56 MHz, Power: 900 W, pulse repetition frequency: 0.2~5 kHz



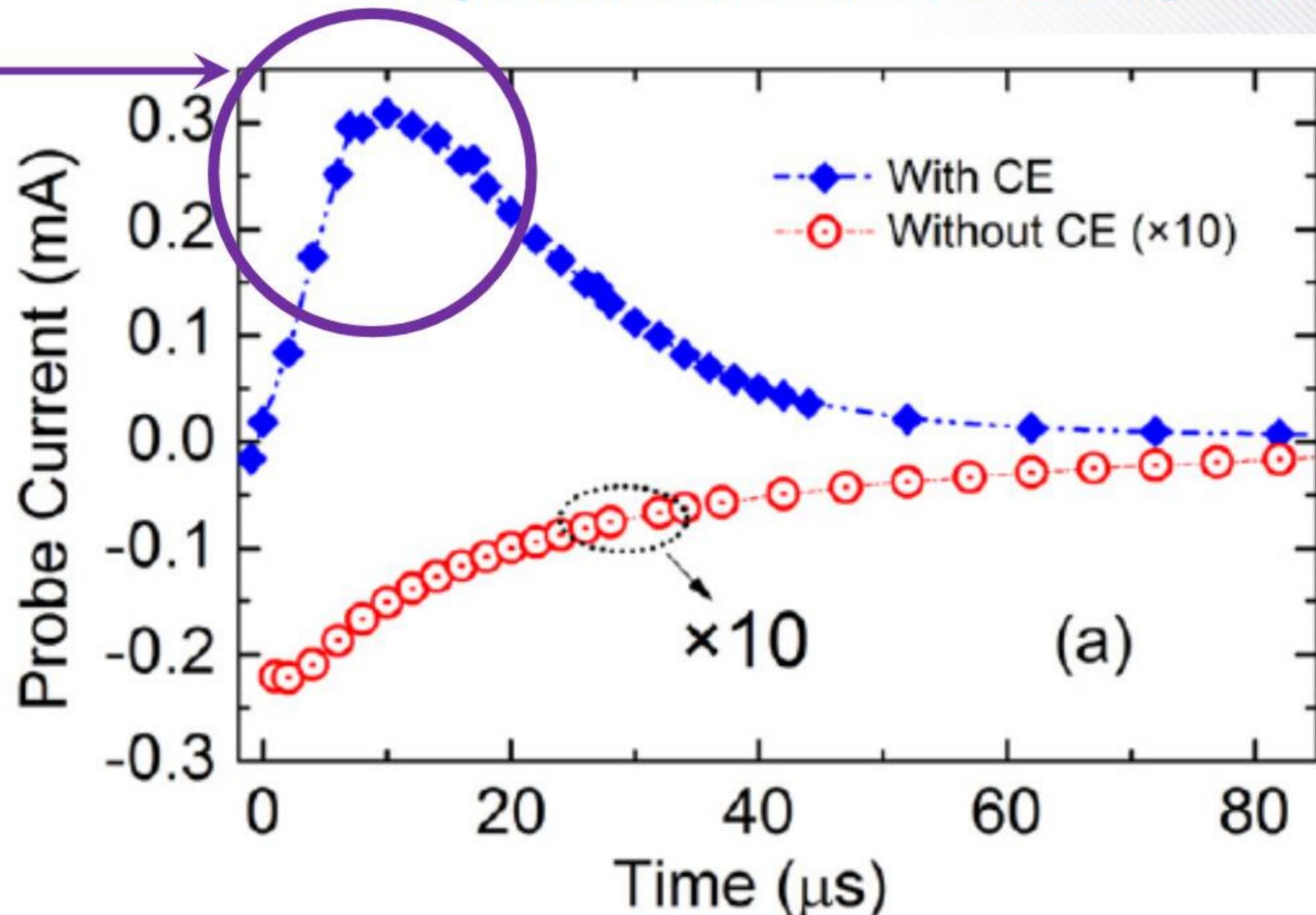
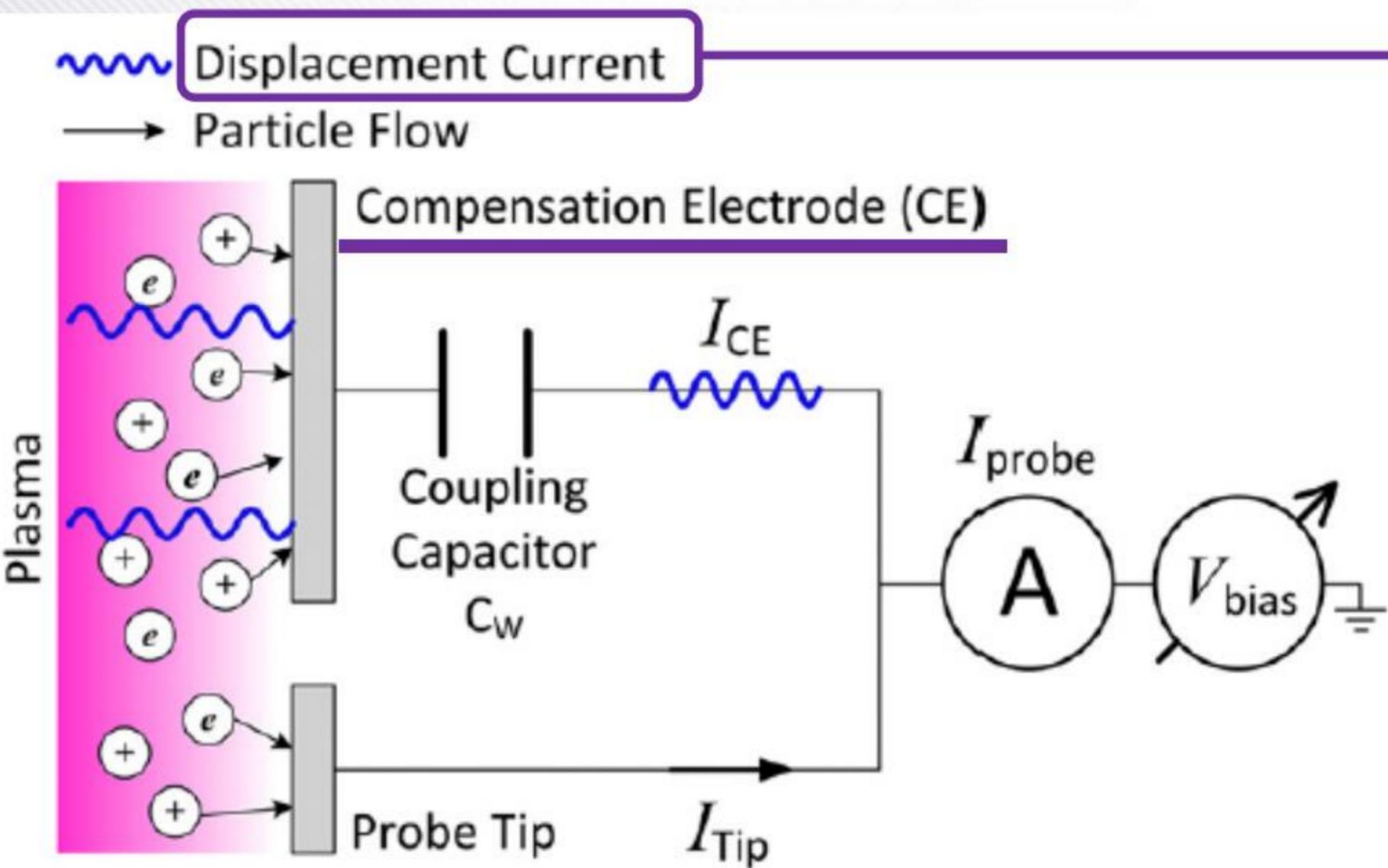
**Not appropriate** for experimental proof-of-concept. Why?

# 03 Experimental apparatuses for the proof-of-concept

## Dilemma on Probe Diagnostics

### Use of an RF compensated probe in the early after-glow

not caused by actual plasma but by the **AC-coupling between the probe compensation electrode and the plasma.**



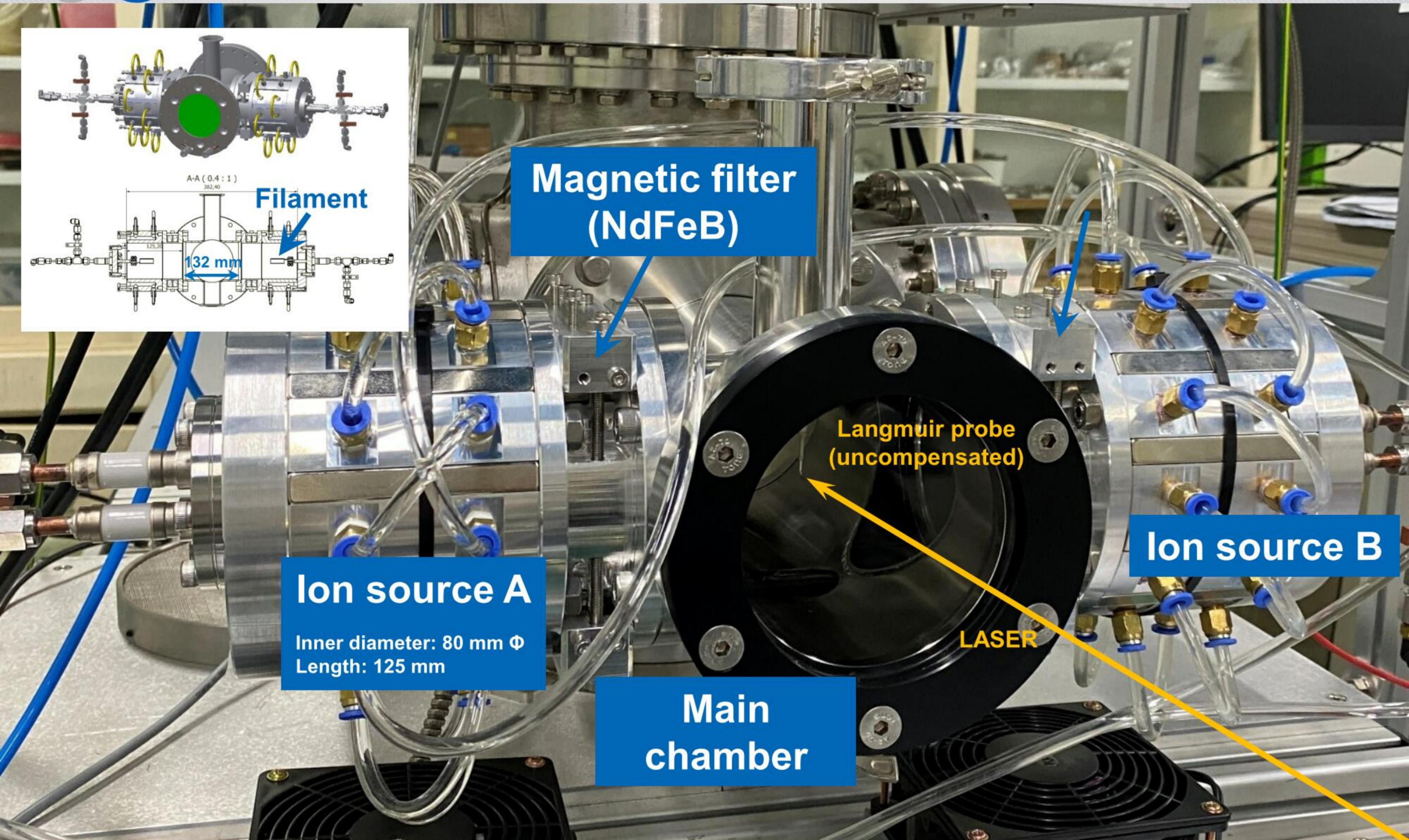
### » Dilemma in the pulsed RF ion source

the **active-glow** in the RF-driven ion source: an **RF compensated probe**

the **after-glow**: an **uncompensated probe**

### » Avoidance of the dilemma: KOMPASS III (filament-driven DC arc ion sources)

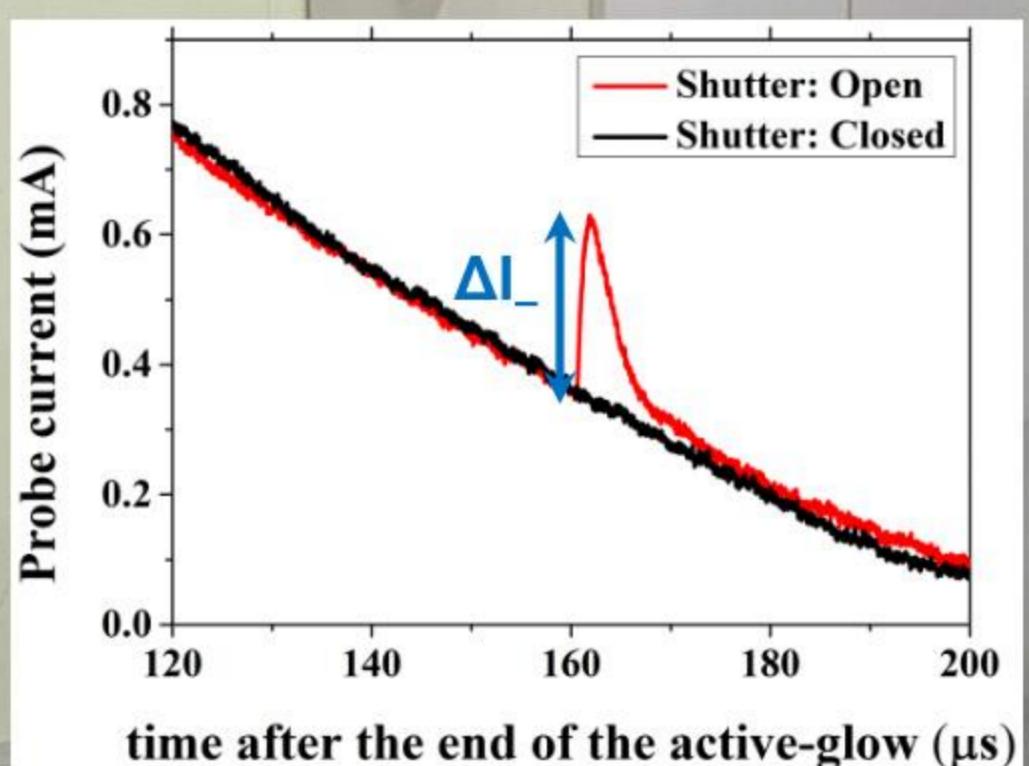
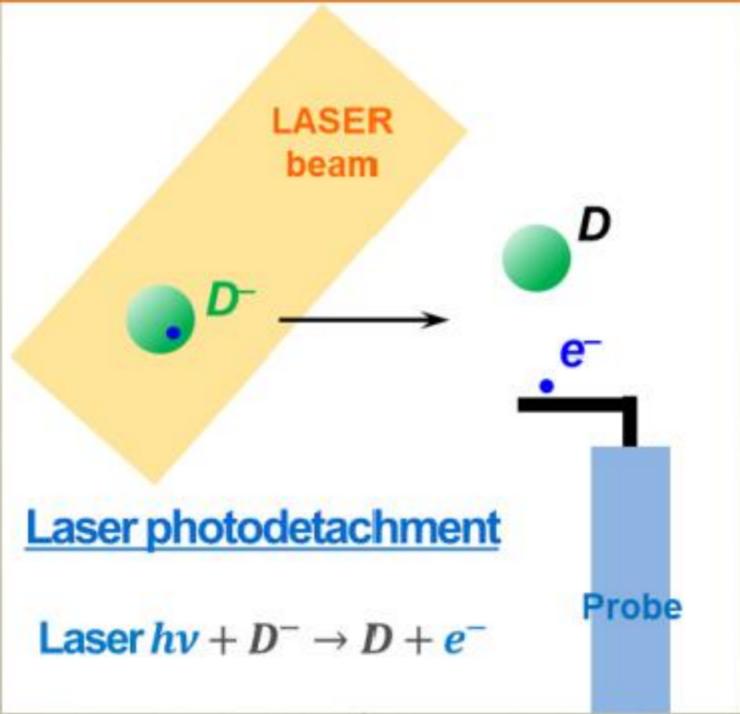
# 03 Experimental apparatuses for the proof-of-concept KOMPASS III w/ filament-driven DC arc ion sources



# 03 Diagnostics for measuring the negative ion current

## Time-resolved $\Delta I_-$ Measurement System

### Time-resolved laser photodetachment technique

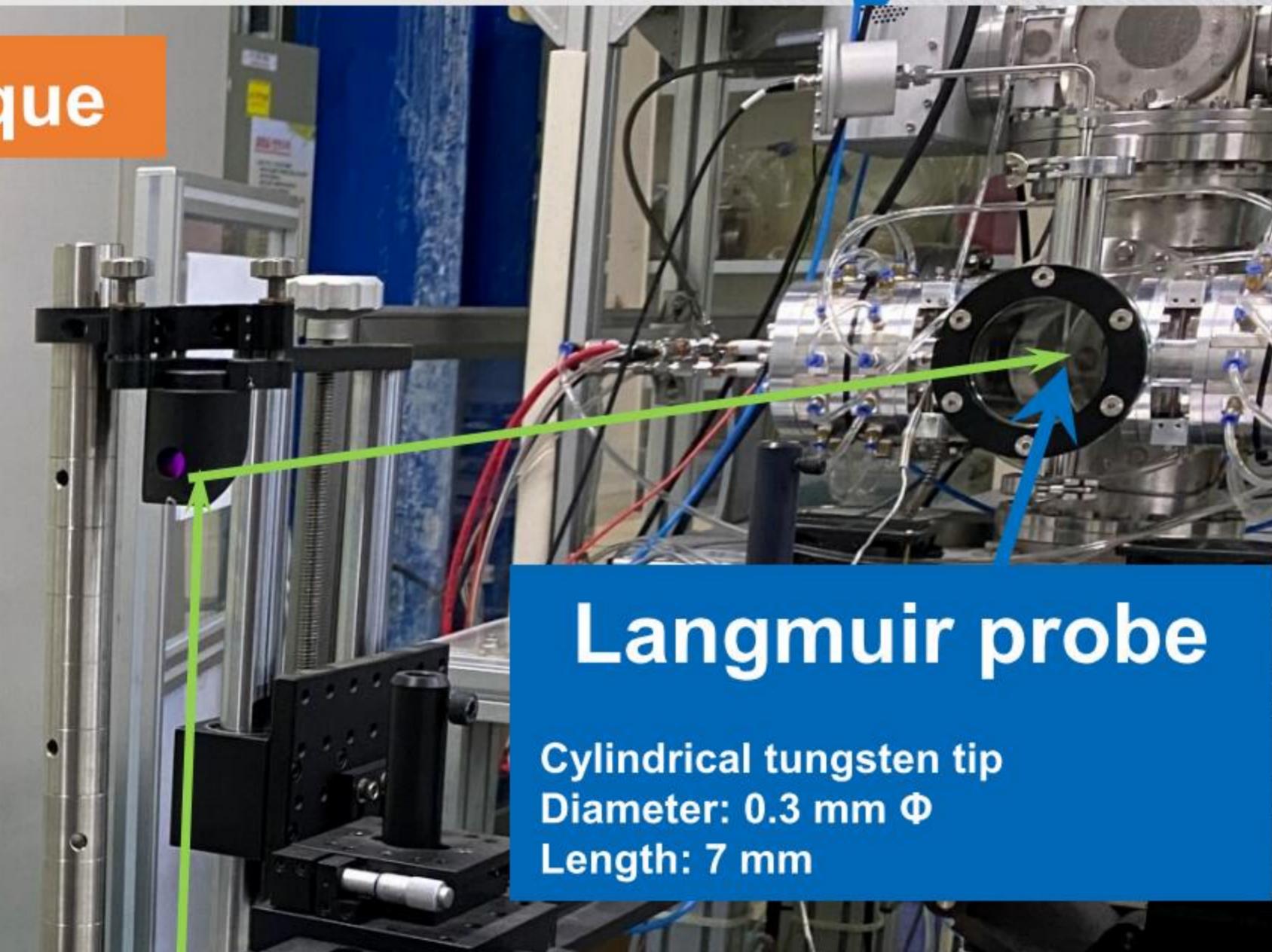


#### Nd:YAG LASER

Wavelength: 1064 nm  
Diameter: 7 mm



Laser beam shutter

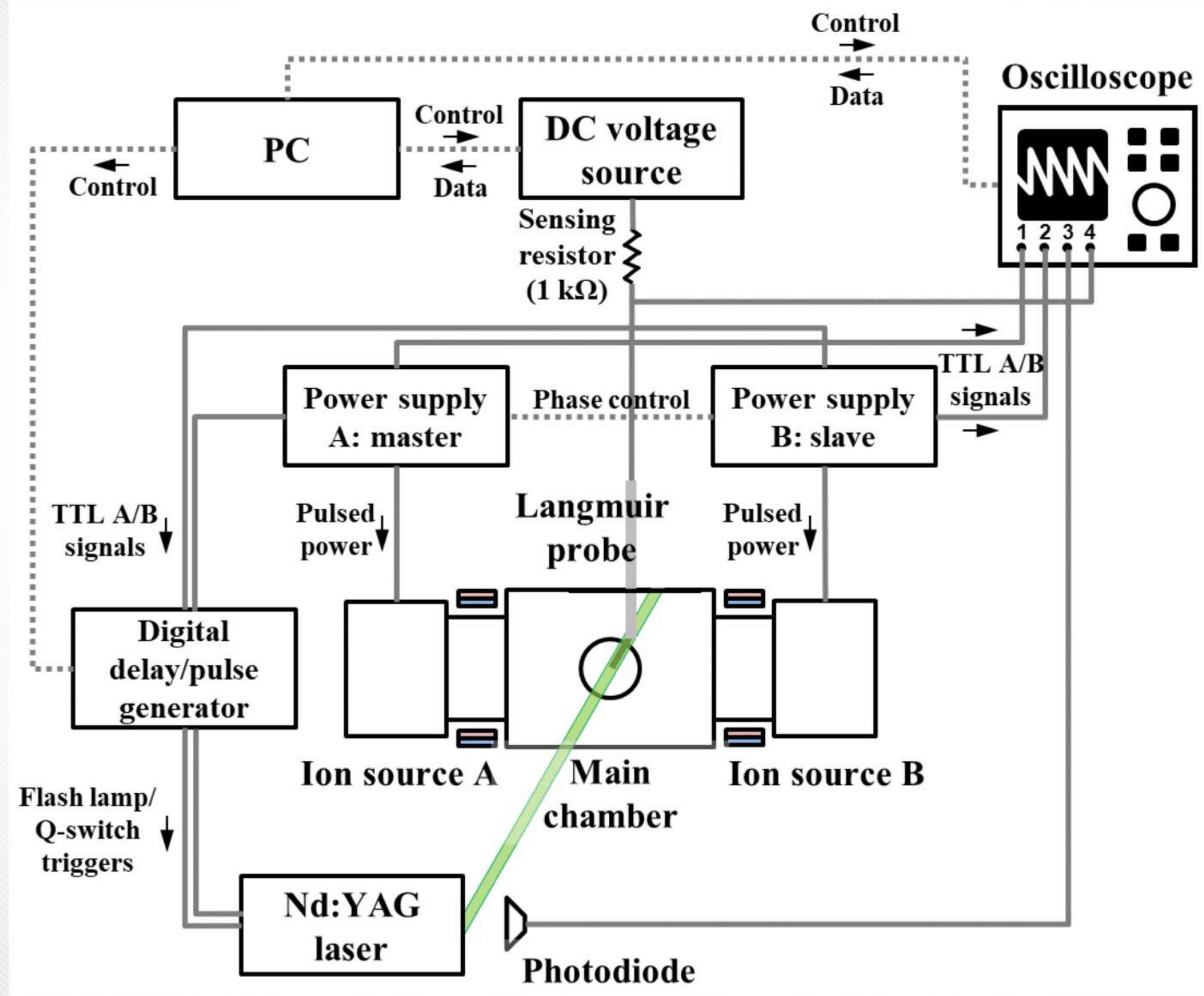


LASER beam

Photodiode sensor

# 03 Diagnostics for measuring the negative ion current

# Time-resolved Measurement System



## Proof-of-concept Experiment

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# 04(1) Single vs. Alternate Dual Pulsing

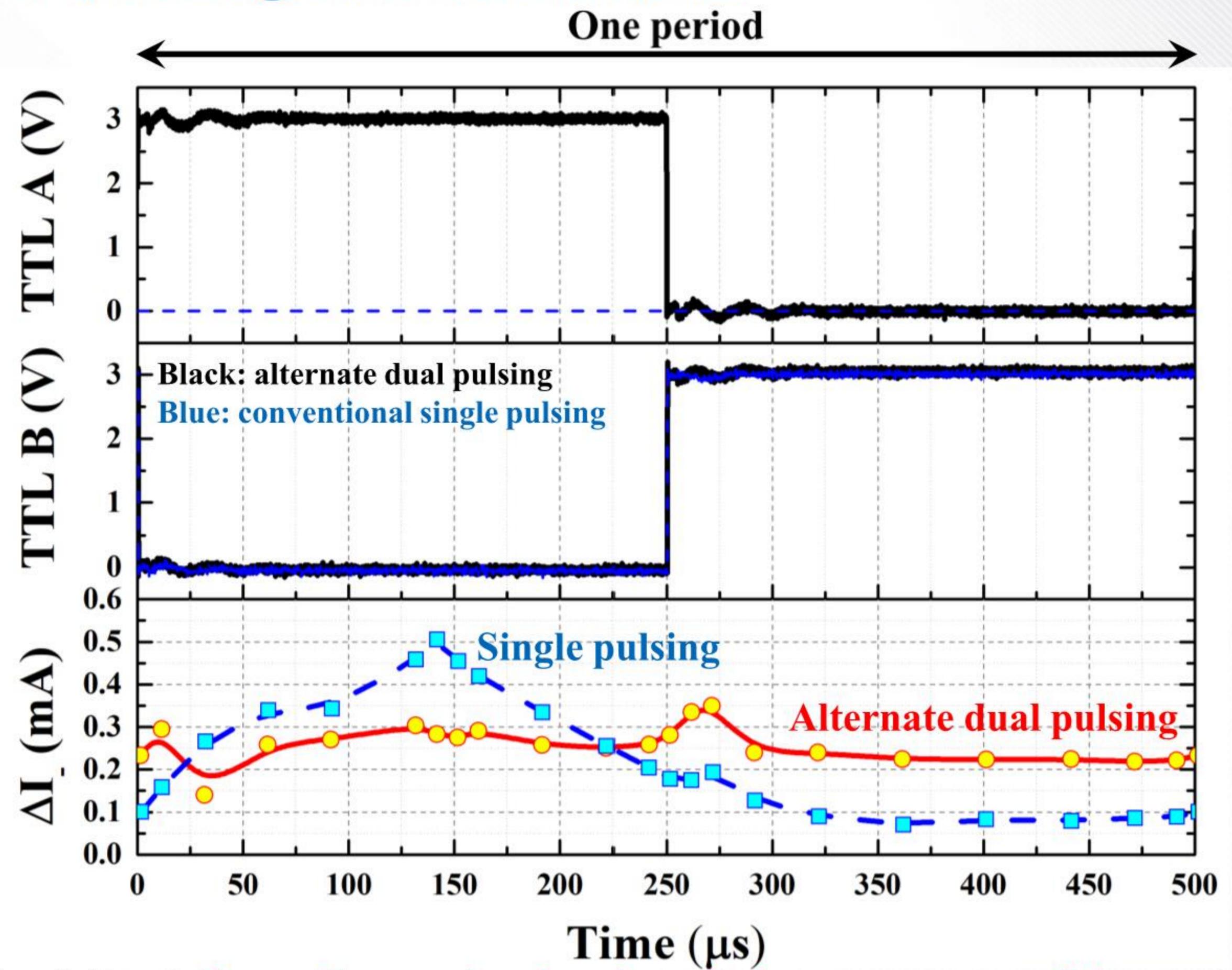
Results of an experimental proof-of-concept

**KOMPASS III (DC): 1 Pa D<sub>2</sub>, PRF: 2 kHz, PDC: 50%, Peak power : 1100 W, Δt<sub>A-B(dual)</sub>: 250 μs  
 $B_{\perp, MF, max} \sim 130$  G, Probe: @ center of the main chamber (or  $\Phi$  (phase shift) = π)**

Power pulse  
(Ion source A TTL signal)

Power pulse  
(Ion source B TTL signal)

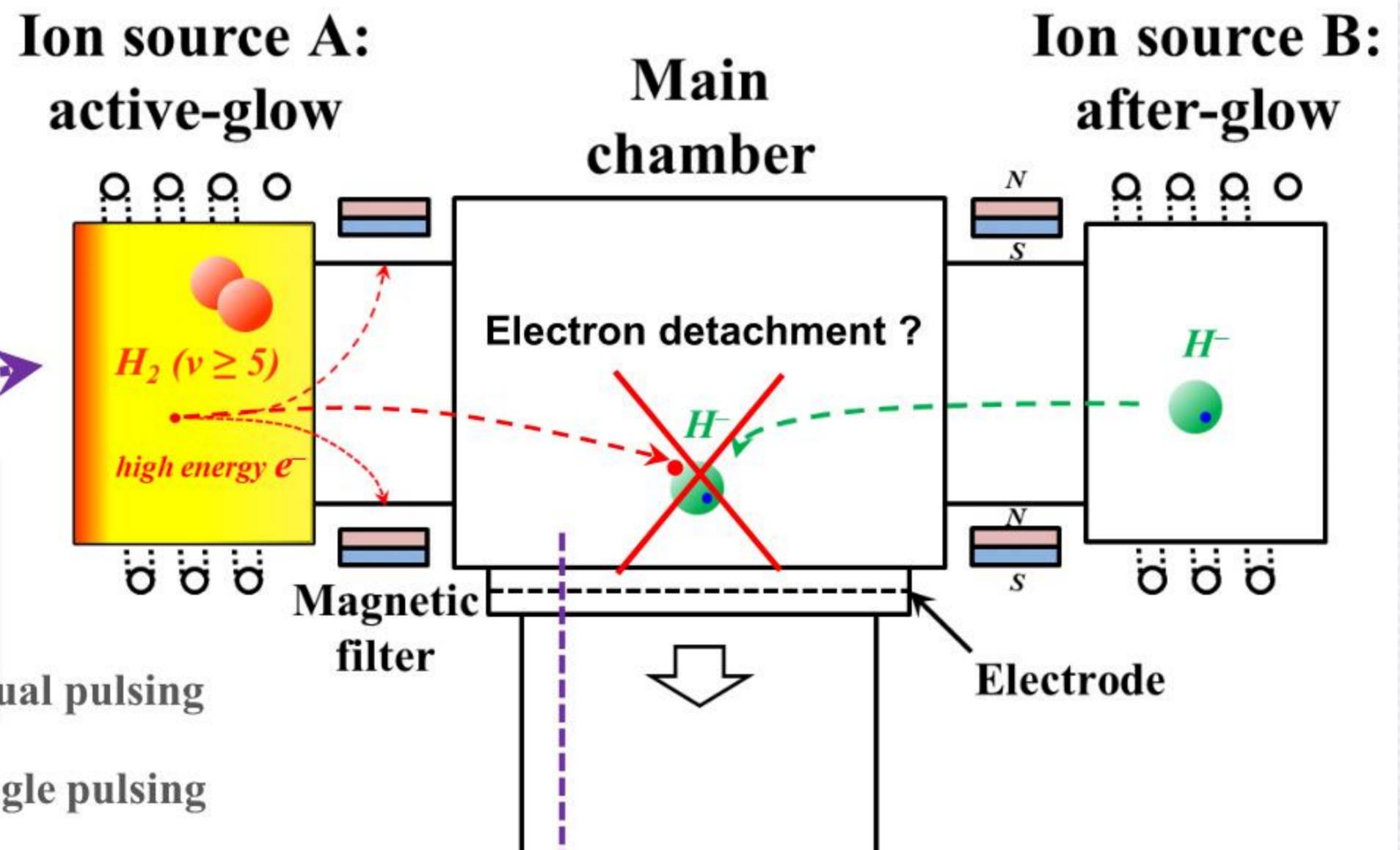
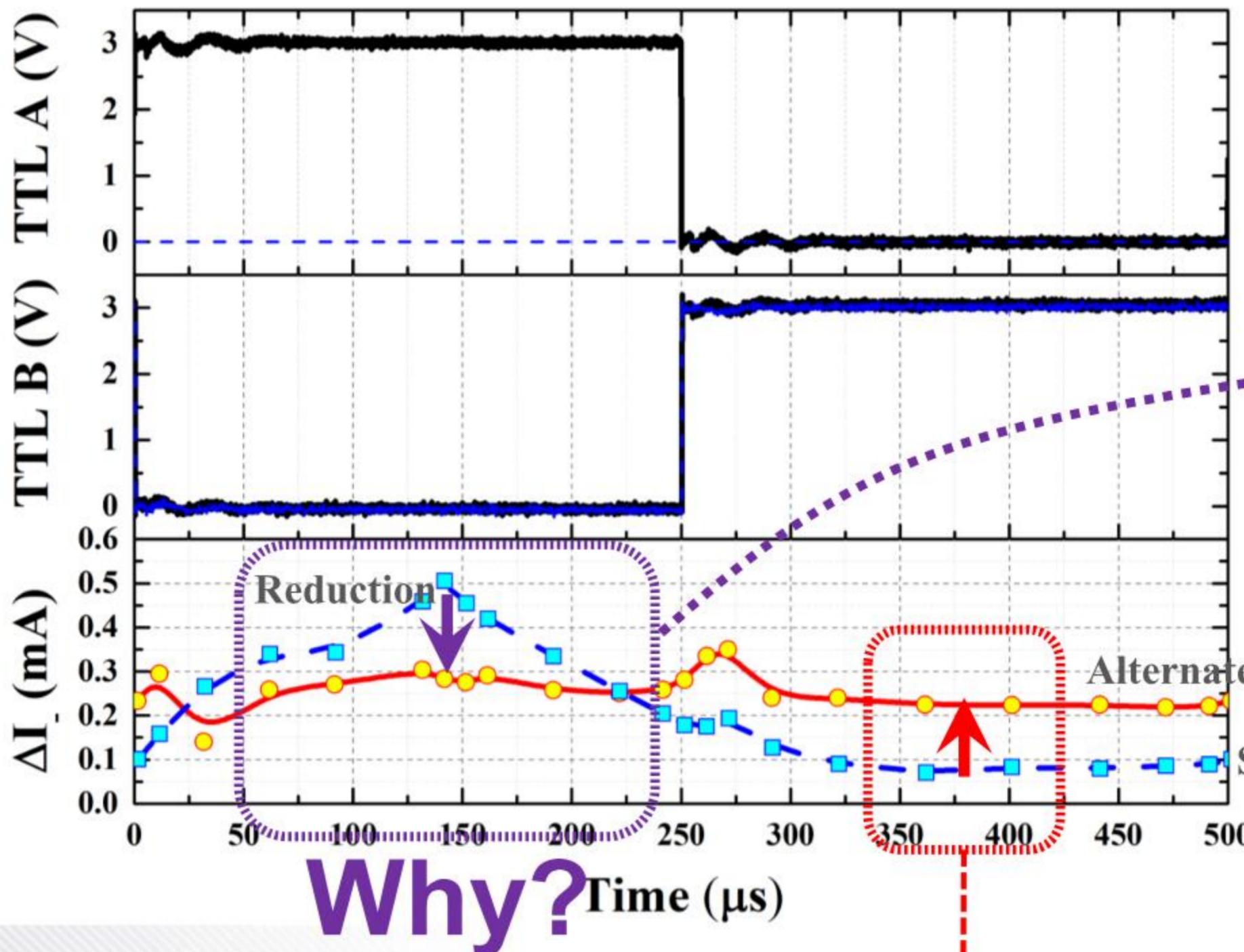
Negative ion current



» It is experimentally verified that **the alternate dual pulsing can provide a continuous supply of the negative ions.**

# 04(1) Efficiency and Discount

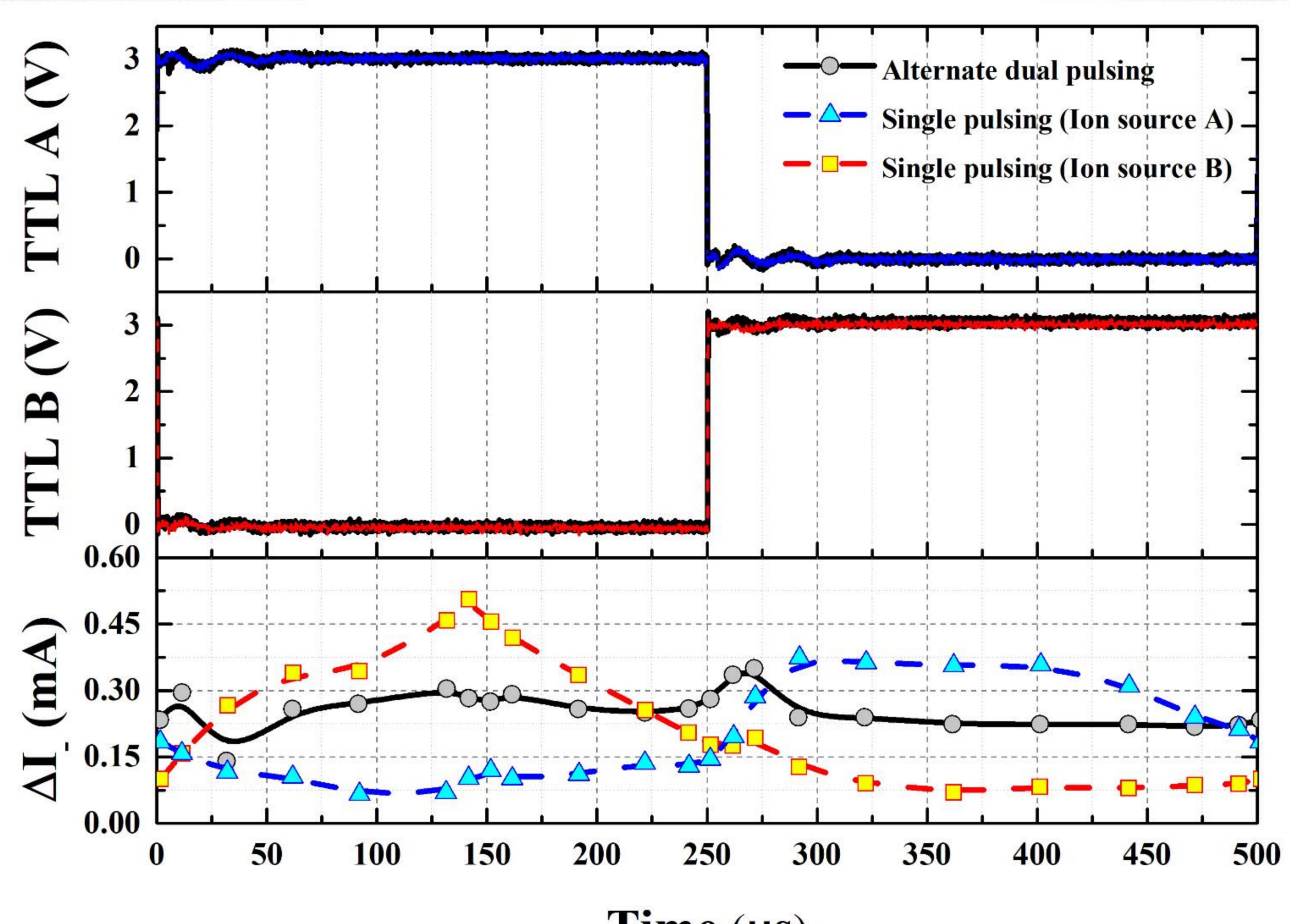
Results of an experimental proof-of-concept



- » The spatiotemporal filter (MF + pulsing) is more efficient than the MF.
- » Some of the high-energy electrons may survive in spite of the presence of magnetic filter, destroying the  $D^-$  ions (discount effect).
  - the optimum magnetic filter configuration: future work

# 04 Results of an experimental proof-of-concept

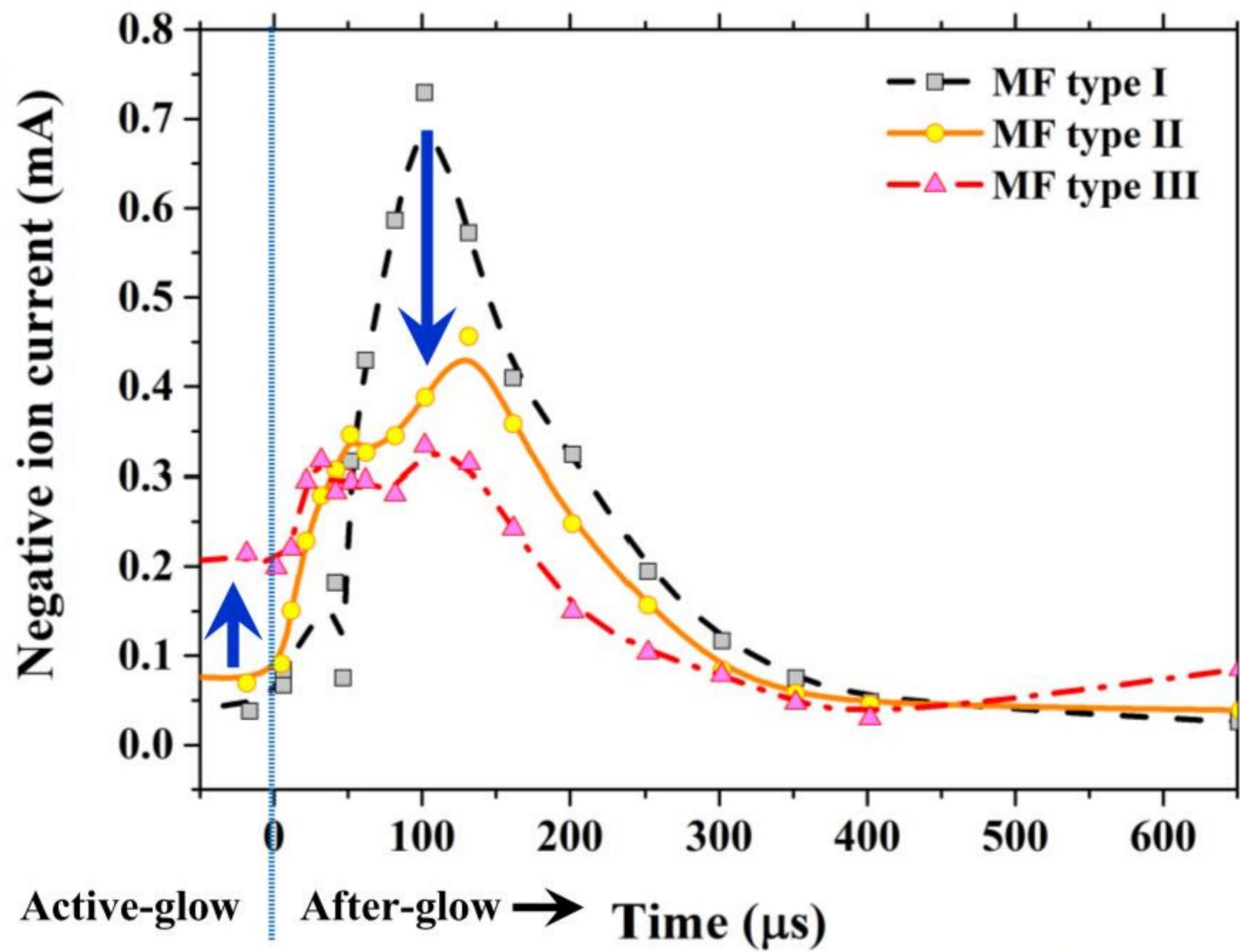
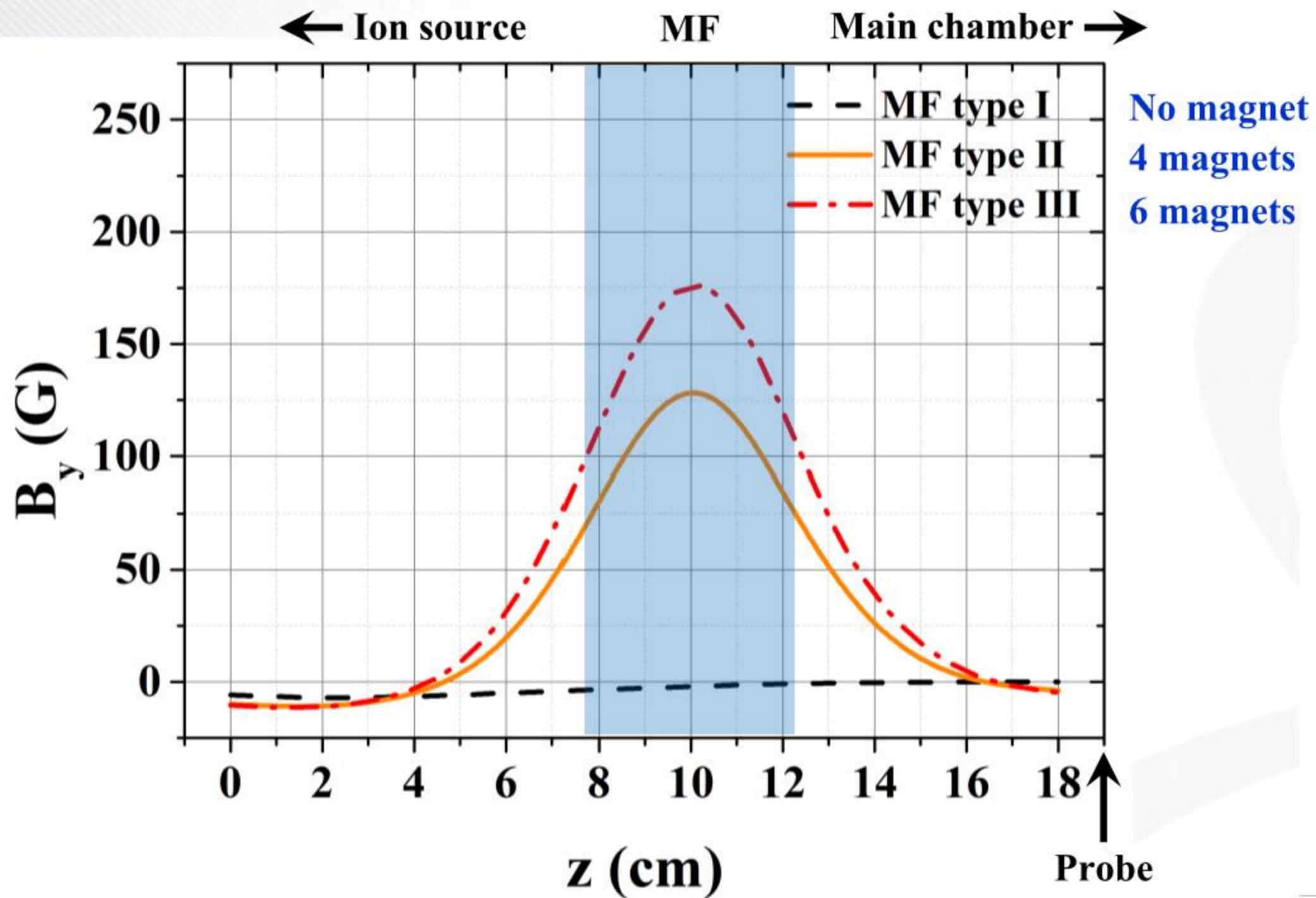
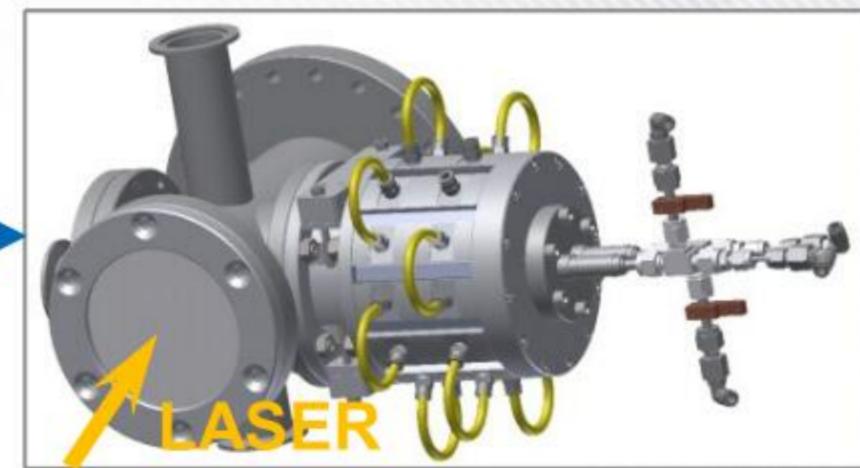
## (1) Tendency



# 04(2) Effect of MF on Single Pulsing

Results of an experimental proof-of-concept

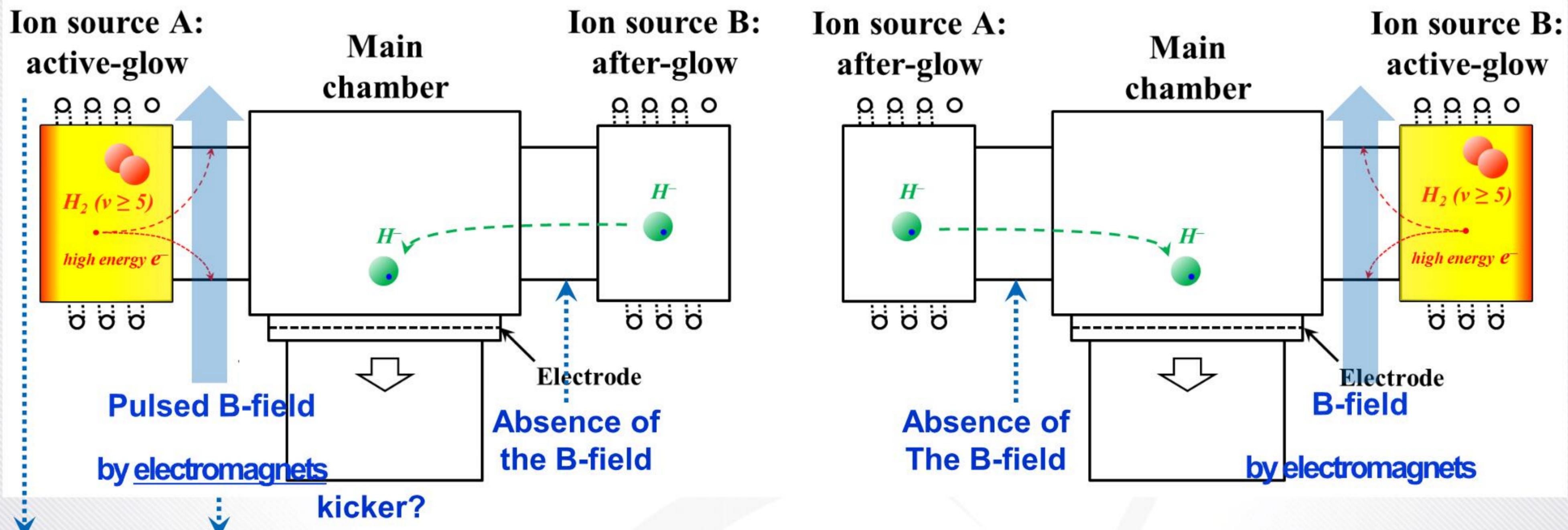
**KOMPASS III:** 1 Pa D<sub>2</sub>, PRF: 1 kHz, PDC: 50%, Peak power : 1100 W  
equipped with only a single pulsed ion source



- » This seems that the magnetic filter restricts some of the D<sup>-</sup> ions as well as the high-energy electrons from moving the ion source to the main chamber.  
→ Electromagnet?

# 04(2) Idea: Synchronized Electromagnet MF

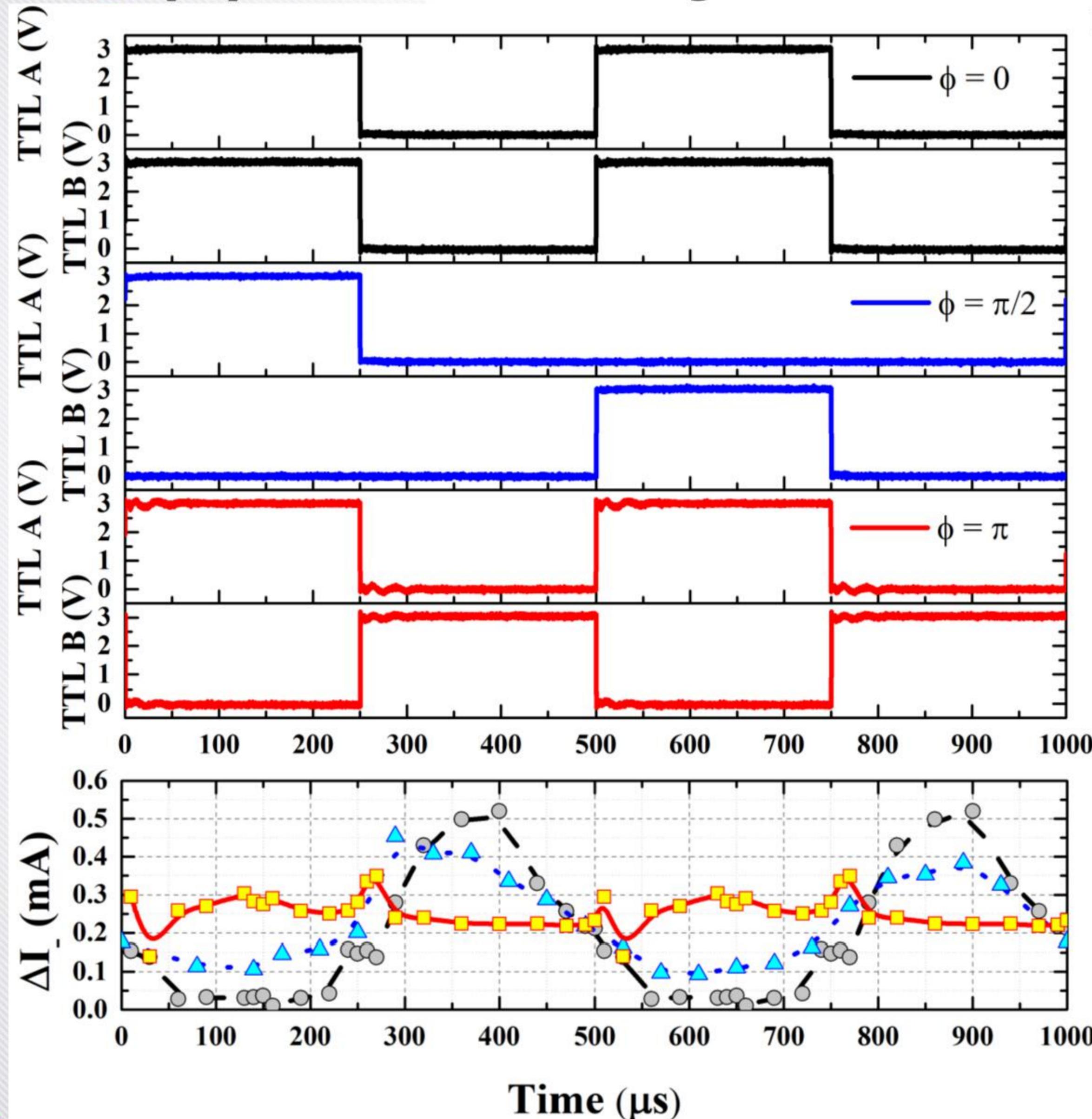
Results of an experimental proof-of-concept



**synchronized with the ion source power pulses**  
**→ This may promote the system efficiency**

# 04 (3) Time Delay → Control Knob

Results of an experimental proof-of-concept



In the alternate dual pulsing,

PRF: 2 kHz, PDC: 50%,  $\Delta t_{A-B}$ : 0 μs

PRF: 1 kHz, PDC: 25%,  $\Delta t_{A-B}$ : 500 μs

PRF: 2 kHz, PDC: 50%,  $\Delta t_{A-B}$ : 250 μs

**Phase shift control:  
temporal variation**

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## Prospect and Challenges

# 05 Prospect and Challenges

## Prospect

- » Employing both the MF and the temporal filter
  - favorable for the negative ion volume production
  - an **efficient** method
- » **Negative ion-to-electron density ratio: high** (due to DA)
- » Pulsed operation
  - The reduced average power
  - **Lowering heat loads to the ion sources**
- » After-glow state
  - A decrease in the sheath potential
  - **This may help the plasma to be uniform.**

# Challenges (Future Work)

- » **Time-resolved measurement of the H<sup>-</sup>/D<sup>-</sup> ion density**  
→ Analysis
- » **Beam extraction of the negative ions in the DC/RF multi-pulsed ion source system**
- » **Scale-up of the system with a high uniformity**
- » **Introduction of the magnetic filters made of electromagnets into the system.**

# 05 Concluding Remarks

- » The KAERI has recently proposed and developed a novel Cs-free negative deuterium ion source system using multi-pulsed plasma sources.
- » The system with the spatiotemporal filters operates with two alternate pulsing sequences related to the respective plasma sources, thereby switching the plasmas in the after-glow state in an alternating manner.
- » It is experimentally verified that the alternate dual pulsing can provide a continuous supply of the negative ions.



**Thank You  
For  
Your Attention**