



# A table-top Two Photon Absorption – TCT system: experimental results



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Federal Ministry  
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# Outline

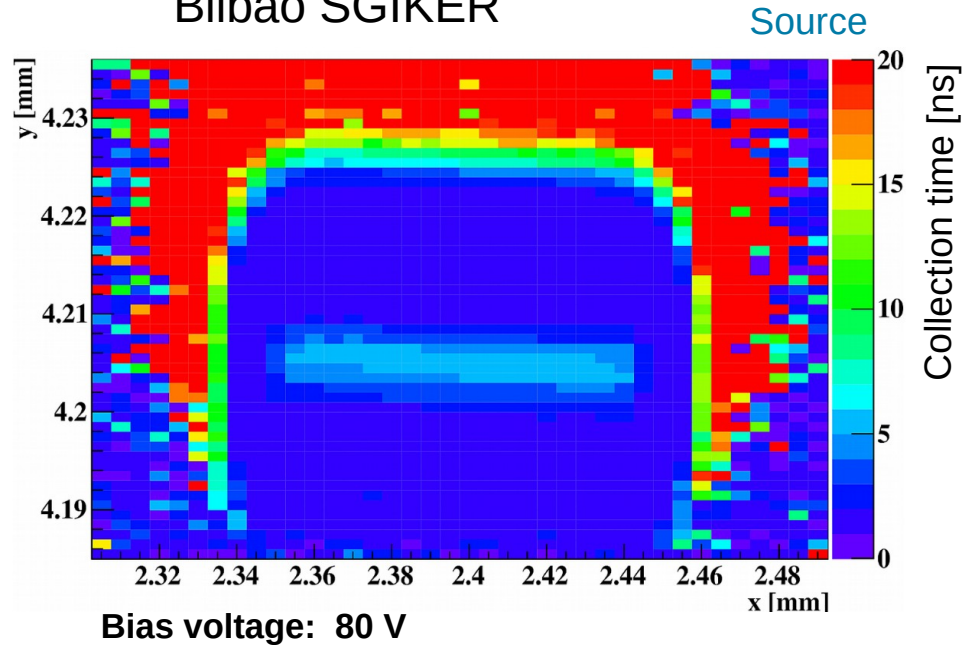
- TPA-TCT employed on different devices:
  - HV-CMOS
  - Inter-pad region LGAD
  - Strip detector
  - Unirradiated and Irradiated PIN's
- Comparison: Objectives NA0.5 & NA0.7

# HV-CMOS

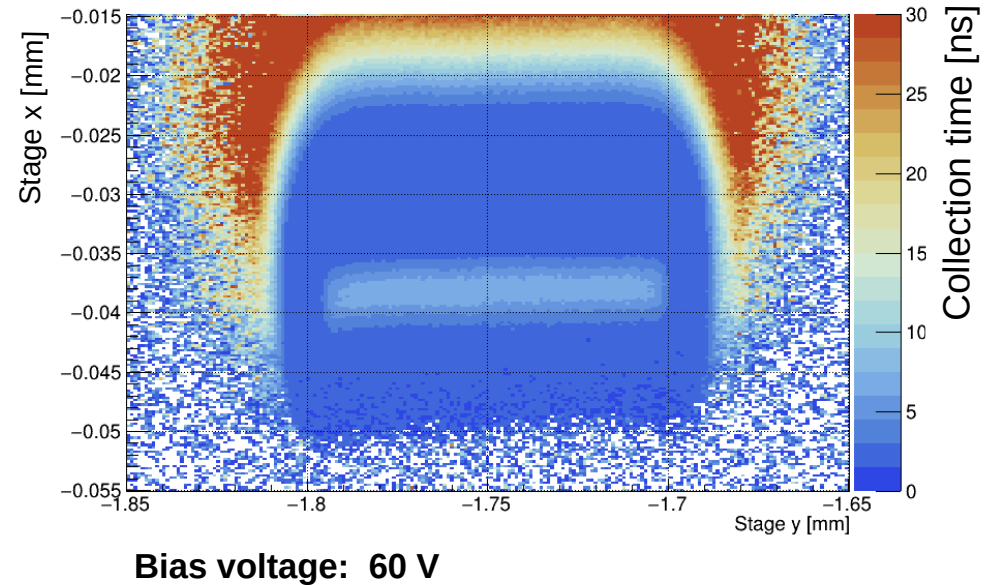
# HV-CMOS

Measurements performed in edge TPA-TCT configuration (see Backup)

Demonstrator  
Bilbao SGIKER



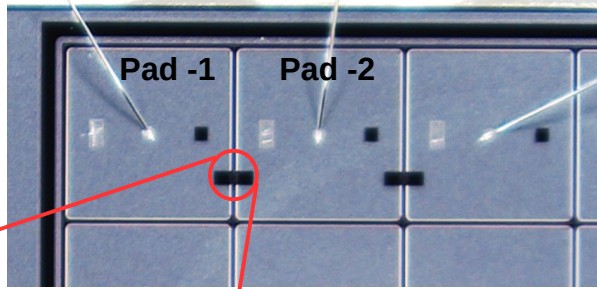
CERN setup



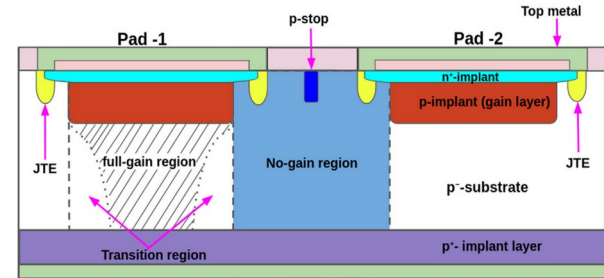
**Result from Bilbao could be reproduced at CERN**

# Inter-pad region LGAD

# Inter-pad region: HPK2 5x5 LGAD

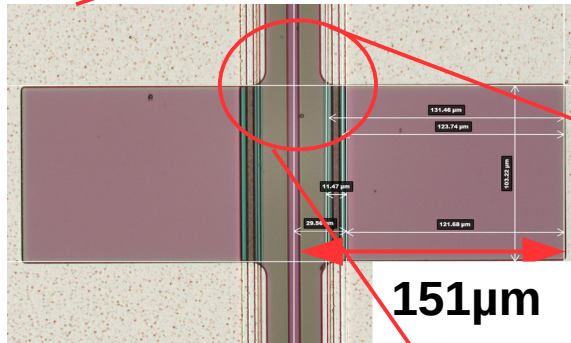


HPK2-W28-S1-LGAD-P14  
LG 5x5-SE3-IP5-UBM

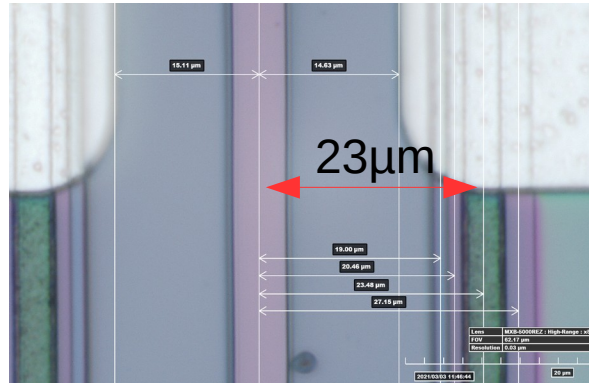


S. Bharthuar et.al.  
<https://doi.org/10.1016/j.nima.2020.164494>

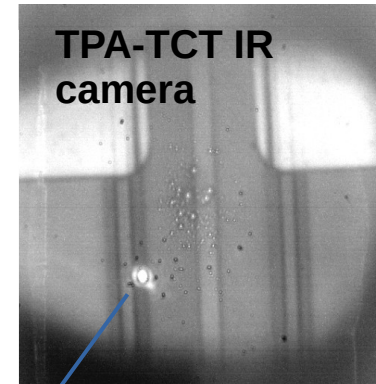
Neighbors floating



151µm



23µm

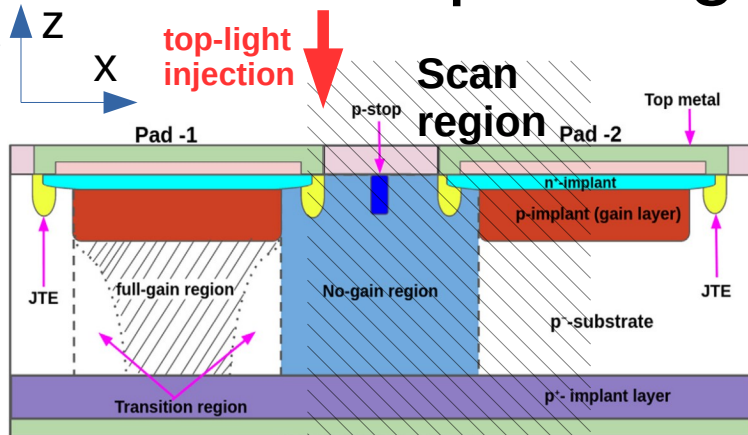


TPA-TCT IR camera

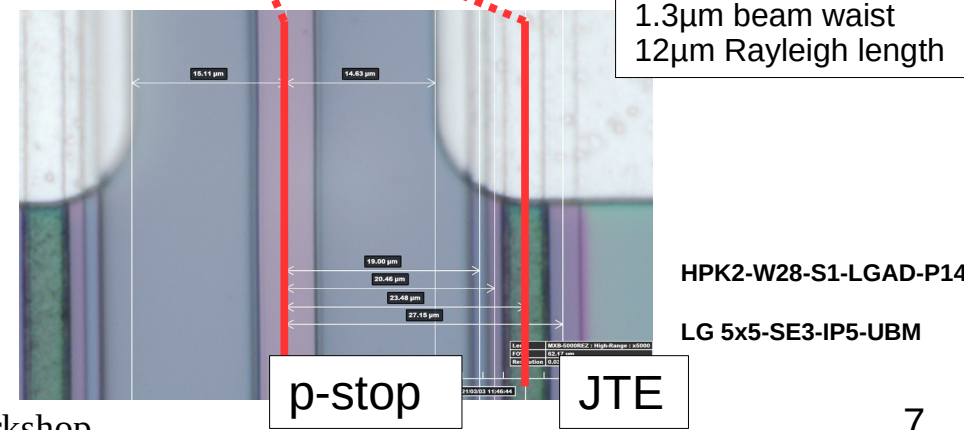
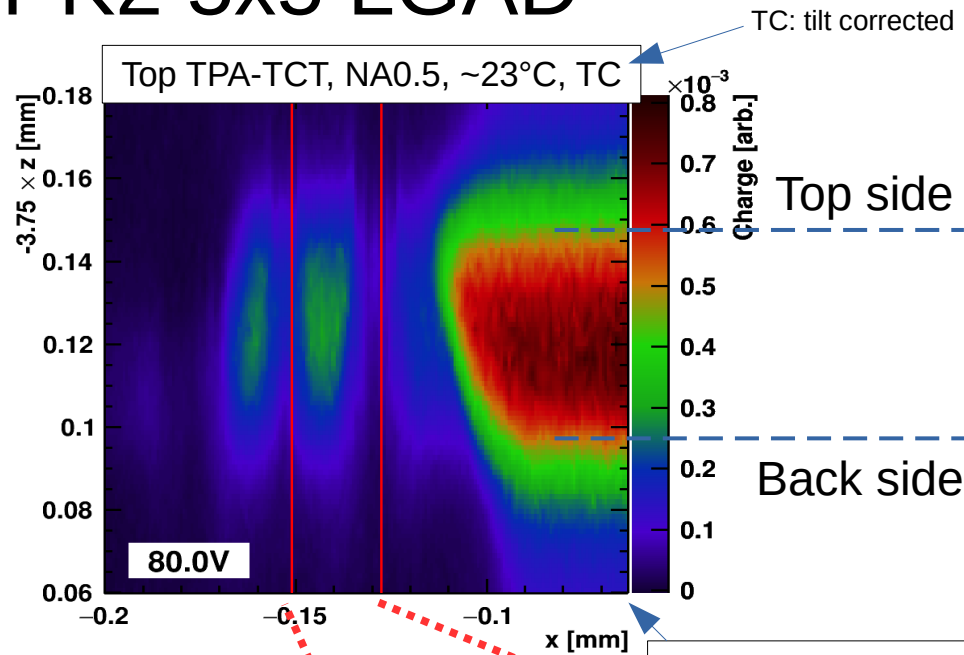
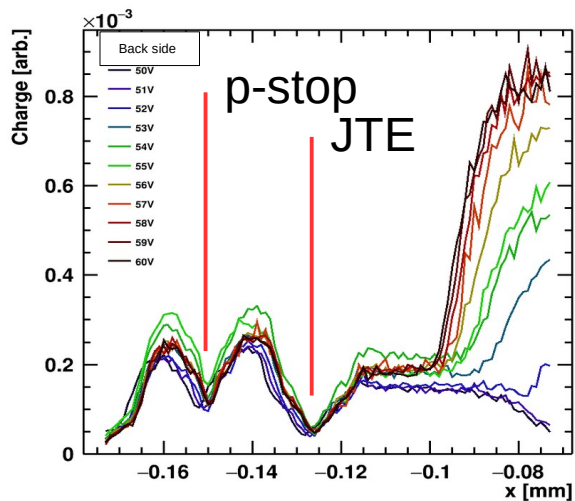
laser beam spot

Images with Hirox microscope  
CERN EP-DT QART lab

# Inter-pad region: HPK2 5x5 LGAD



S. Bharthuar et.al. <https://doi.org/10.1016/j.nima.2020.164494> (not to scale)



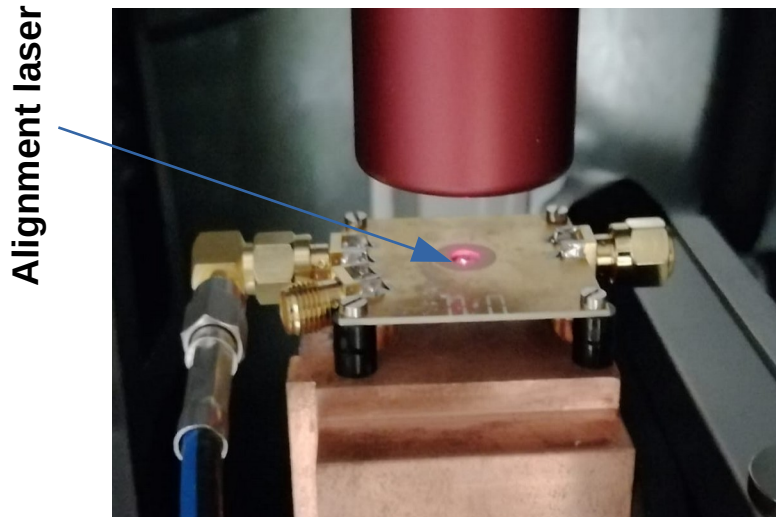
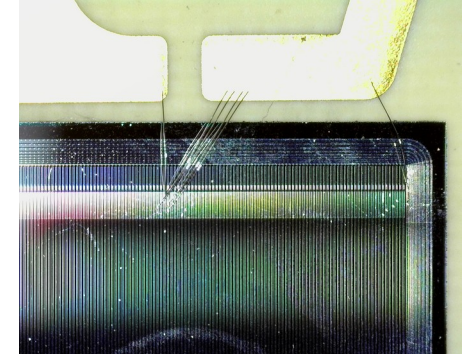
HPK2-W28-S1-LGAD-P14  
LG 5x5-SE3-IP5-UBM

# Strip detector

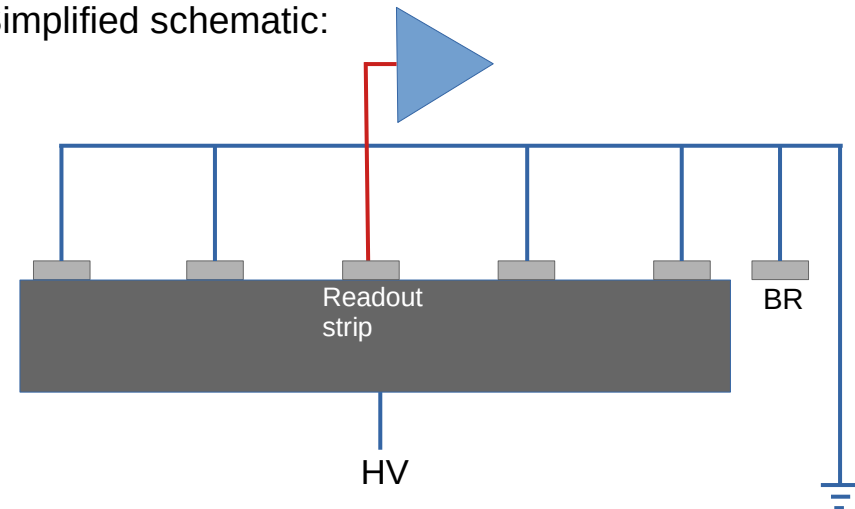


# Strip detector

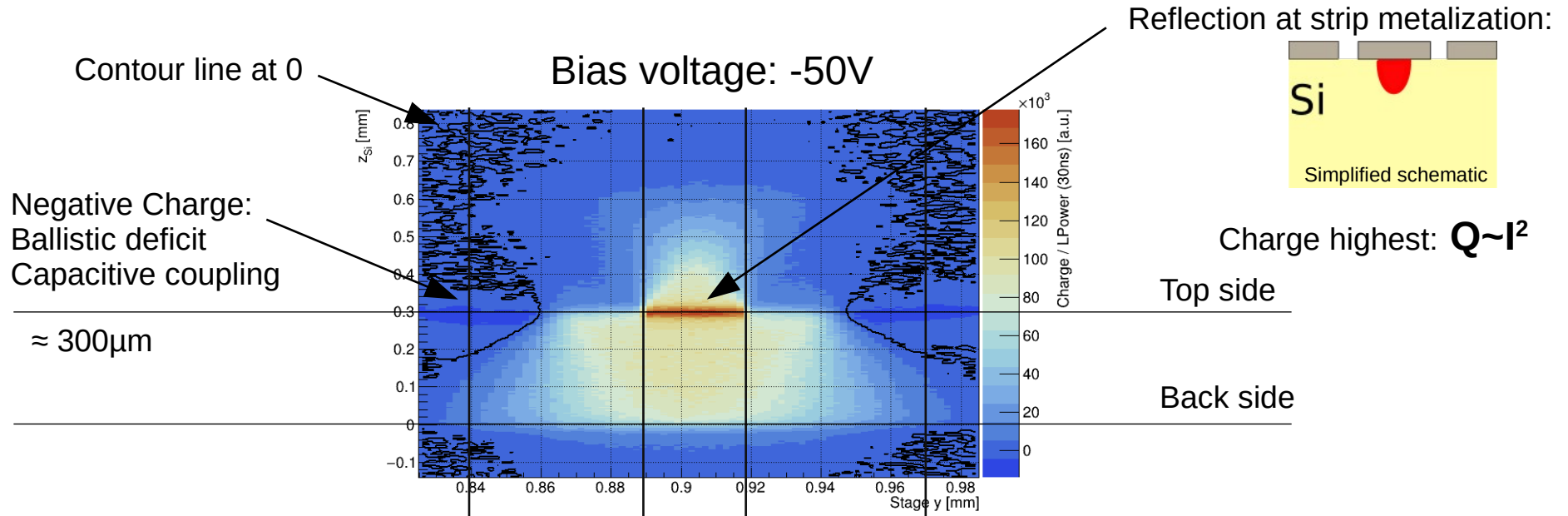
- Micron strip detector → *p*-type, 80 $\mu$ m pitch, 30 $\mu$ m strip metalization width, 300 $\mu$ m thick and **unirradiated**
- Back side biased; bias ring (BR), 1. & 2. neighbor strip grounded  
→ AC and DC pads of neighboring strips grounded
- Back side mounted (to avoid clipping at strip metalization):



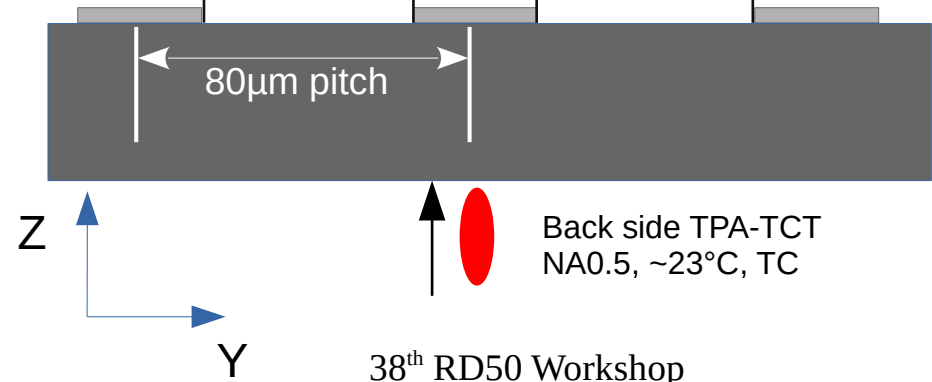
Simplified schematic:



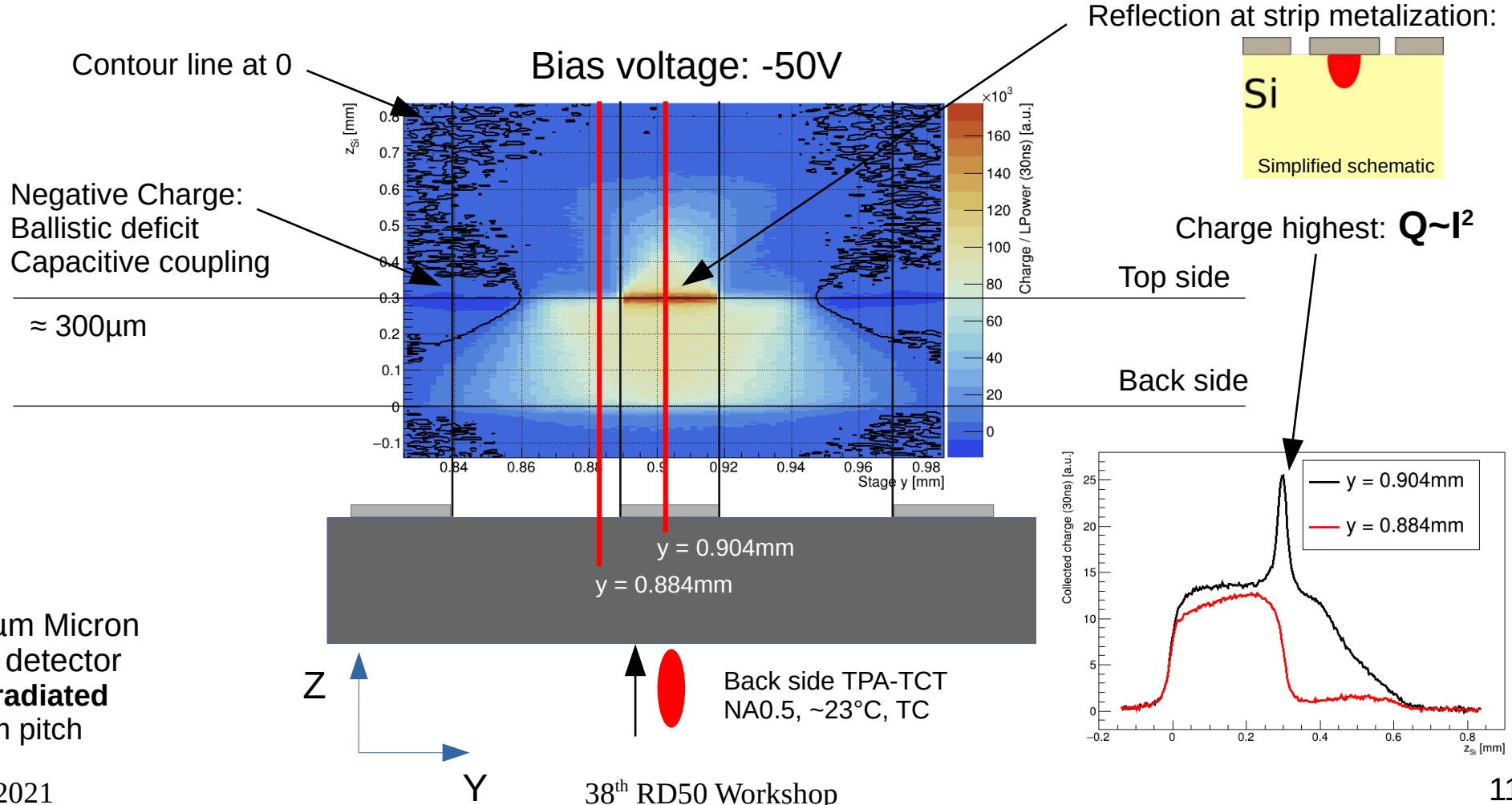
# Strip detector



- DUT:**
- 300 $\mu\text{m}$  Micron strip detector
  - **unirradiated**
  - 80 $\mu\text{m}$  pitch



# Strip detector

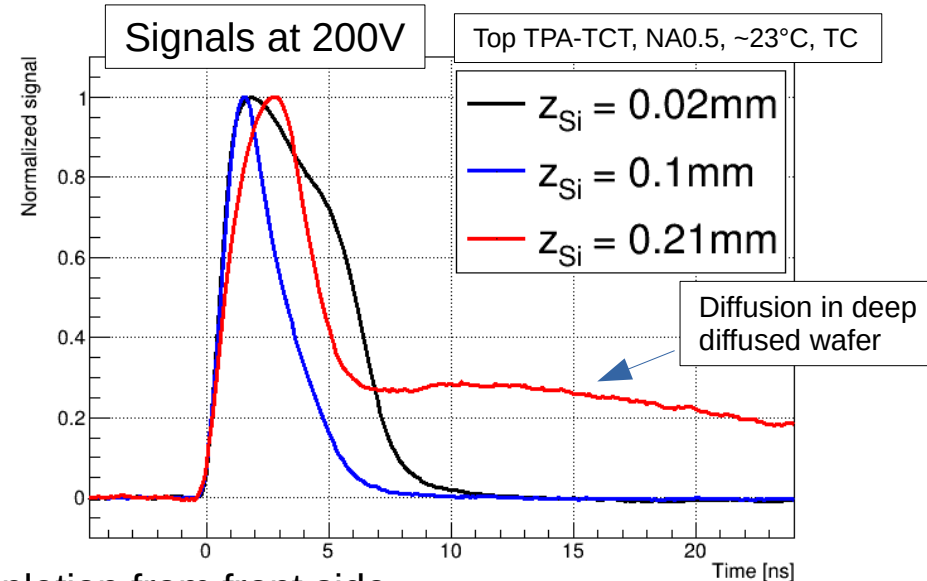
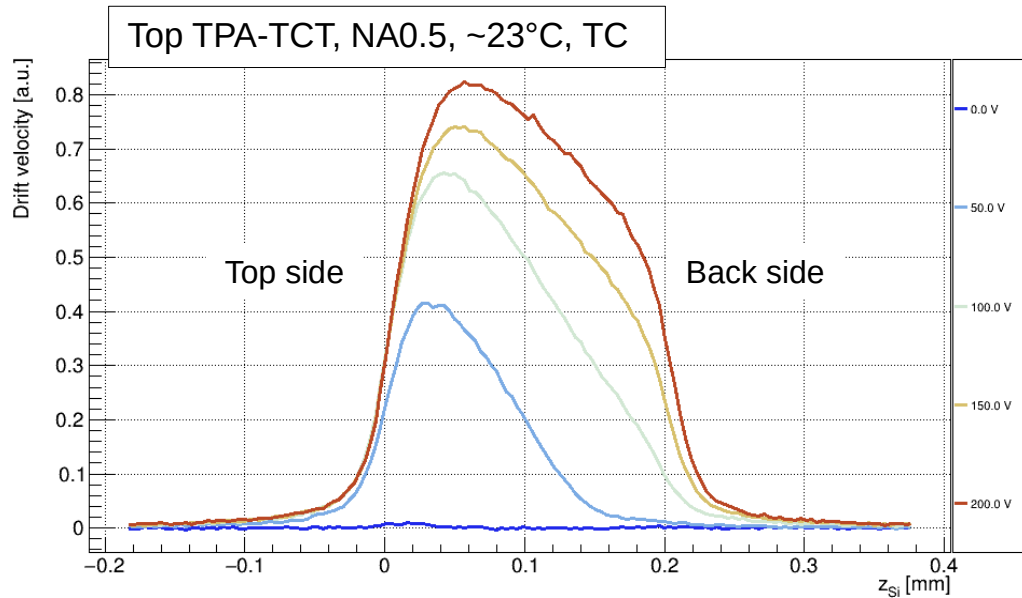


**DUT:**

- 300 $\mu\text{m}$  Micron strip detector
- **unirradiated**
- 80 $\mu\text{m}$  pitch

# Unirradiated PIN detectors

# FZ200: drift velocity



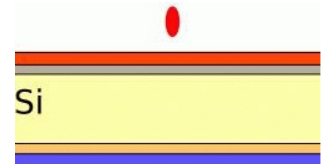
## DUT:

- HPK deep diffused campaign
- 200 $\mu$ m FZ, p-type
- **unirradiated**
- Deep diffused wafer

- Depletion from front side

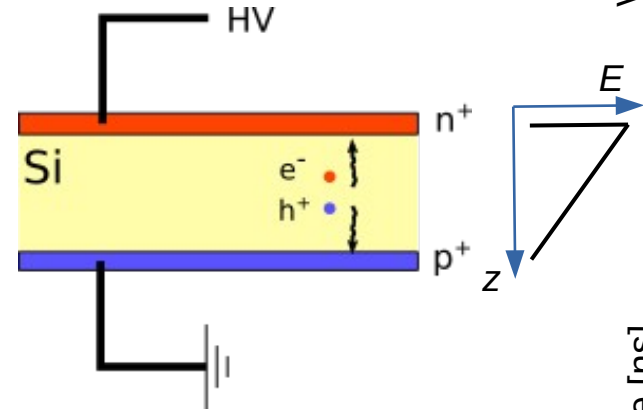
- **3D resolution:**

- Signal length higher at back side  
 → **transition to undepleted deep diffused wafer observed**



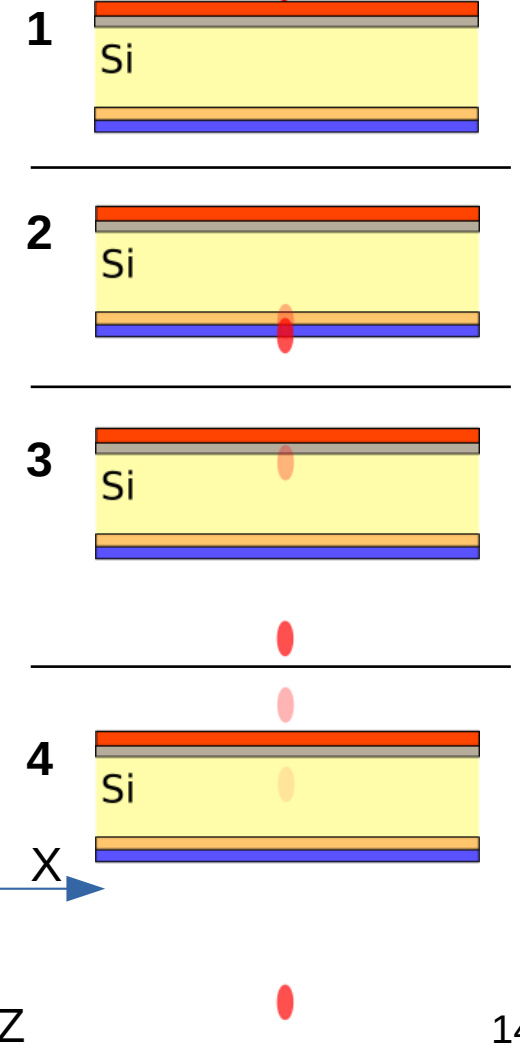
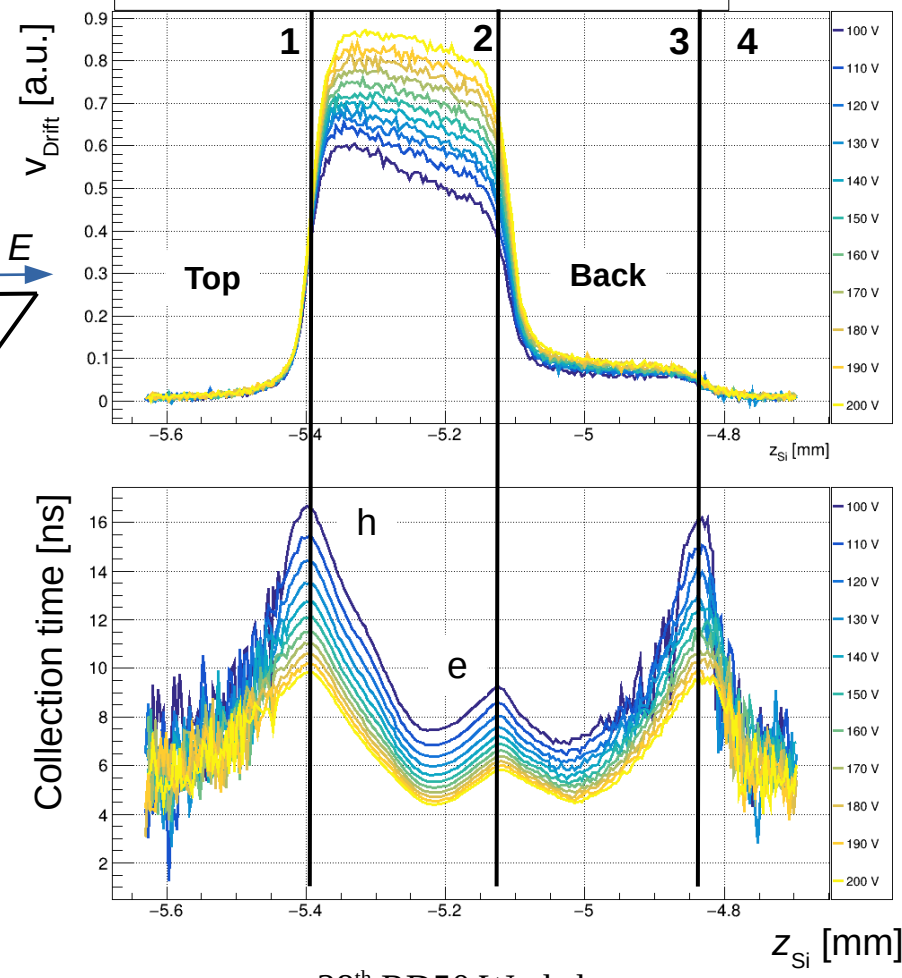
# Reflection: unirradiated devices

Unirradiated,  
285 $\mu\text{m}$  physical thickness,  
CNM p-type PIN:



→ Reflections useful to detect surfaces

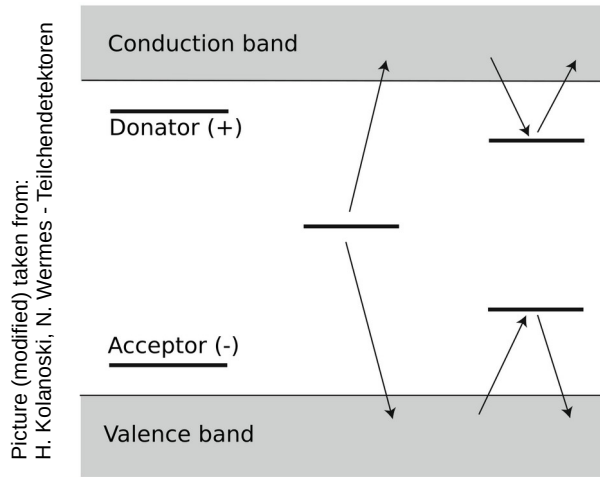
Top TPA-TCT, NA0.5, ~23°C, TC



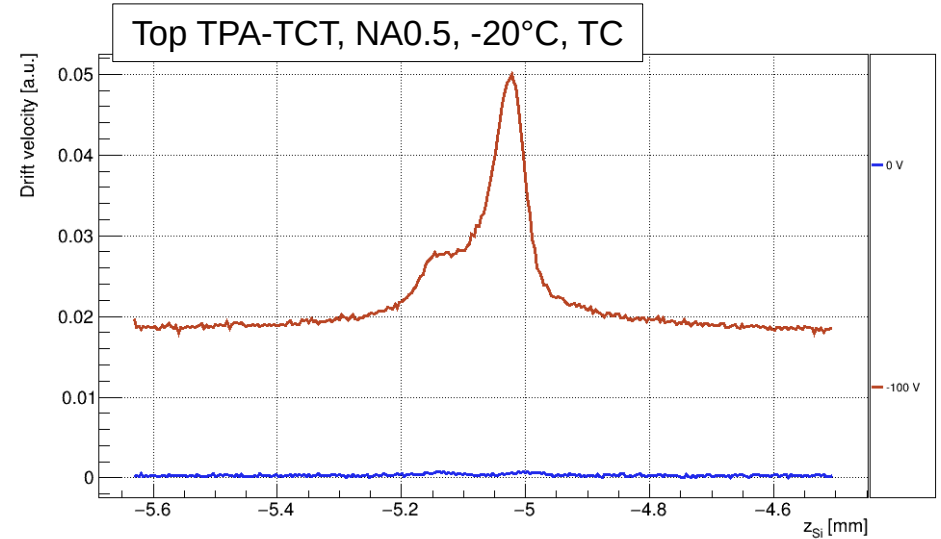
# Irradiated PIN detectors

# TPA-TCT in irradiated detectors

Irradiation introduces extra energy levels in the band gap region:



- Intermediate levels trap carriers inside the band gap
- $\lambda = 1550 \text{ nm}$  can directly excite those charge carriers
- Single photon absorption (SPA) grows
- SPA only depends on the intensity, not on the  $z$  position of focal point → **constant background in z-scans**
- **SPA can be corrected**



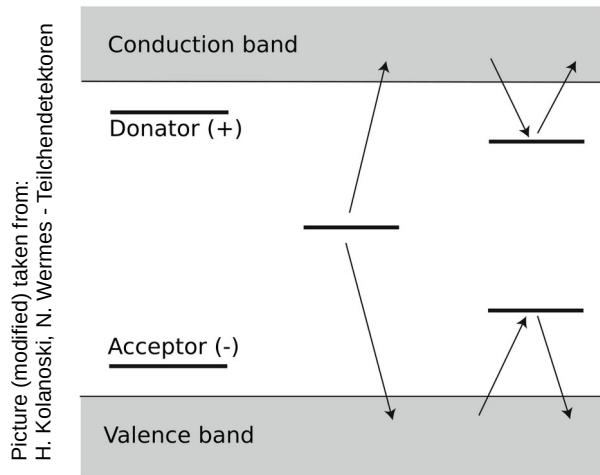
**Above:** FZ n-type detector

- 120  $\mu\text{m}$  thick
- Irradiated:  $6.25\text{E}+15 \text{ n}_{\text{eq}}/\text{cm}^2$
- HPK deep diffused campaign

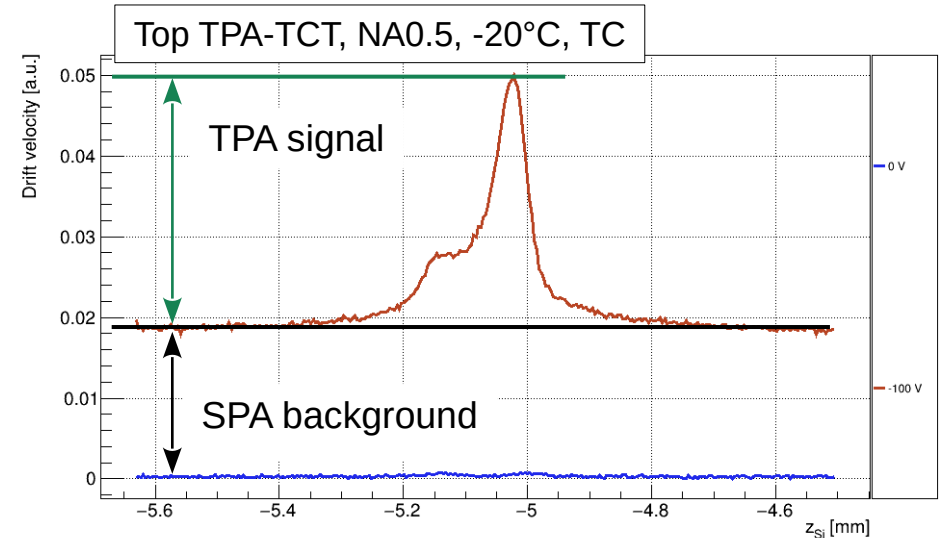


# TPA-TCT in irradiated detectors

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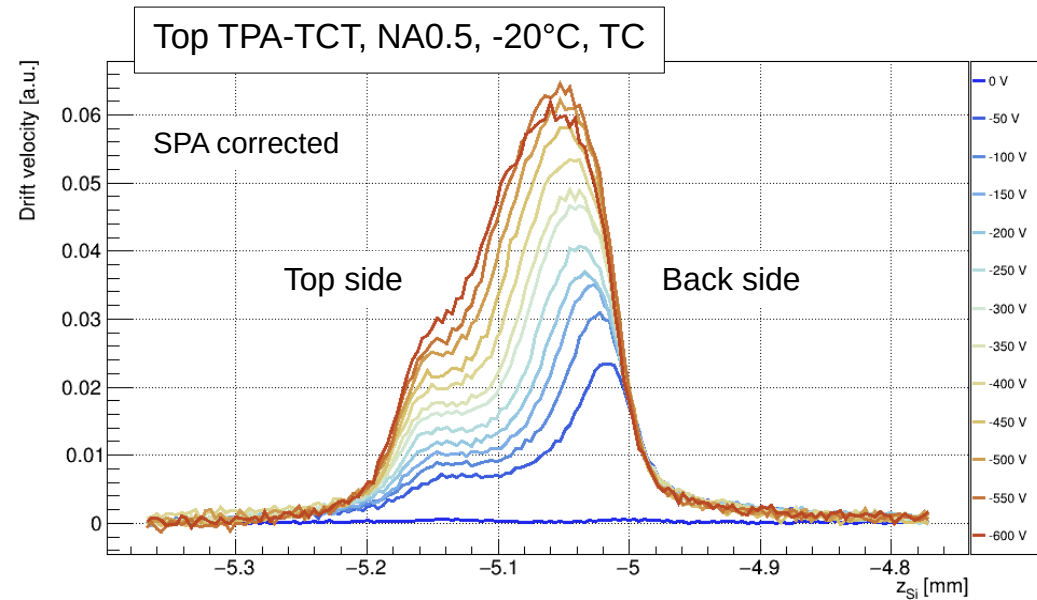
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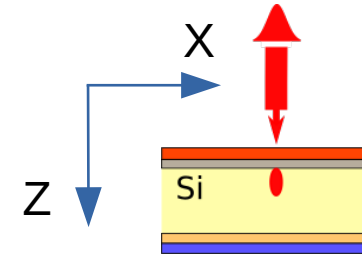
**Above:** FZ n-type detector

- 120  $\mu\text{m}$  thick
- Irradiated:  $6.25\text{E}+15 \text{ n}_{\text{eq}}/\text{cm}^2$
- HPK deep diffused campaign

# FZ120N: drift velocity



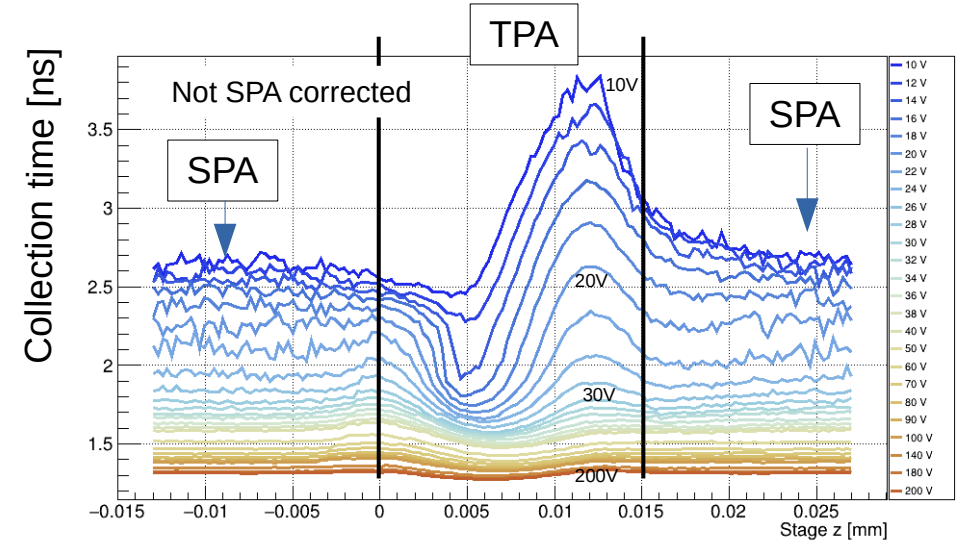
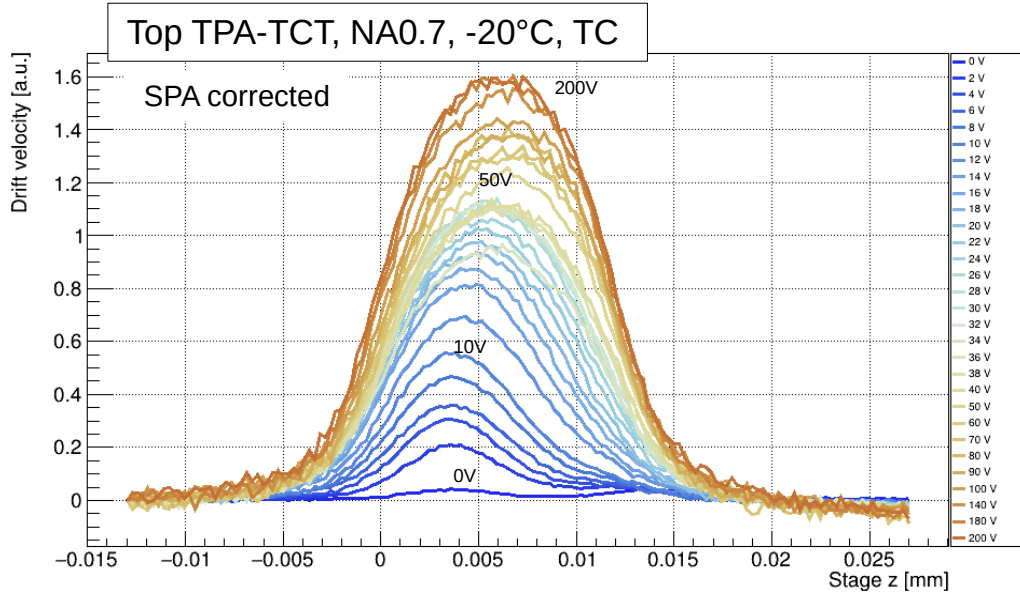
Top injection:



- HPK deep diffused campaign
- n-type FZ device → junction at top side
- Irradiated: **6.25E+15 neq/cm<sup>2</sup>**
- Highest electric field at back side  
→ Space charge sign inversion

# HPK2-PIN: drift velocity

Top TPA-TCT is able to resolve depletion of thin devices (50  $\mu\text{m}$ )

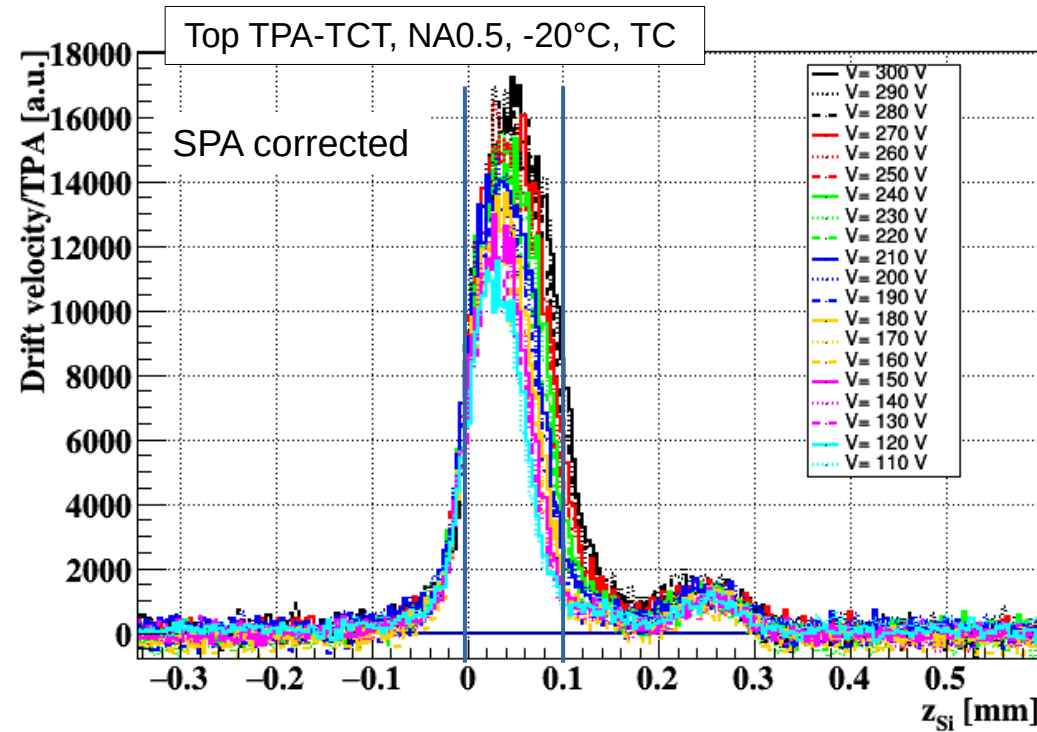


## DUT:

- 50 $\mu\text{m}$  p-type HPK2-PIN
- **4.00E+14 neq/cm<sup>2</sup>**
- 150 $\mu\text{m}$  support wafer

- Depletion from top side
- Collection time smaller in depleted region
- Depletion behavior can be studied
- Full depletion around 30V

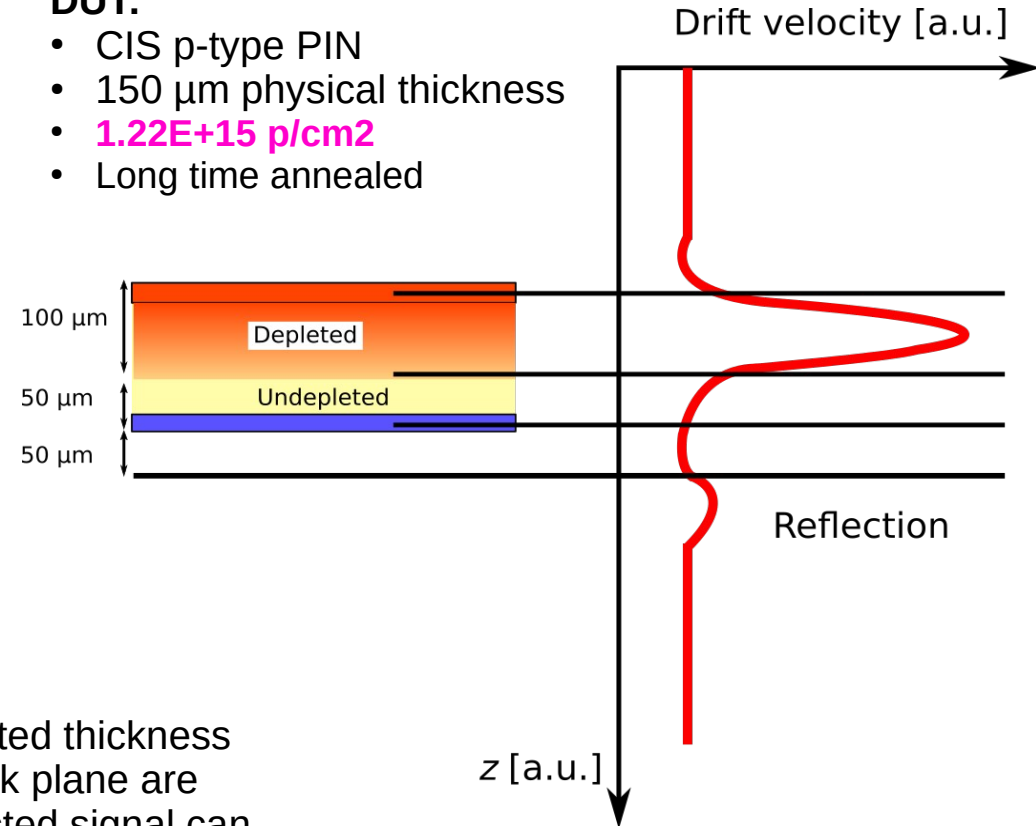
# Reflection: irradiated devices



The position of the reflection informs us about the depleted thickness (FWHM~100 $\mu$ m at 300V). The last 50 $\mu$ m before the back plane are undepleted (or very low E-field). Neither direct nor reflected signal can be measured there. First reflection appears 100 $\mu$ m after depletion.

## DUT:

- CIS p-type PIN
- 150  $\mu$ m physical thickness
- $1.22E+15$  p/cm<sup>2</sup>
- Long time annealed



→ **Reflections useful to detect surfaces**

# Comparison: Objectives NA0.5 and NA0.7

# Numerical aperture

Numerical aperture:  
Correlates with the objective's resolving power

Connected with the beam parameters:

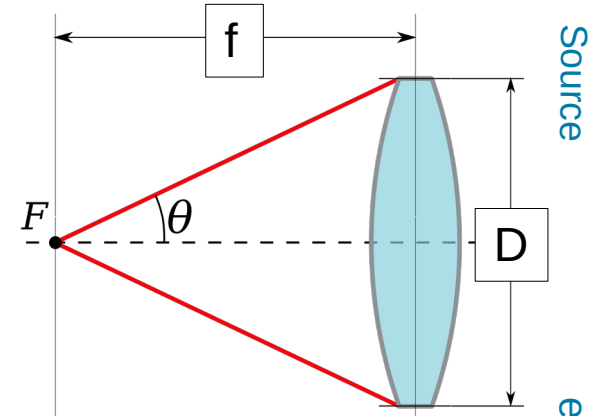
$$w_0 \approx \lambda / (\pi \times NA)$$

$$z_0 \approx \lambda \times n / (\pi \times NA^2)$$

Majority of charge is generated within the first Rayleigh length

→ higher NA ↔ smaller volume of charge generation

$$NA = n \times \sin(\theta) \approx n \times D / (2f)$$

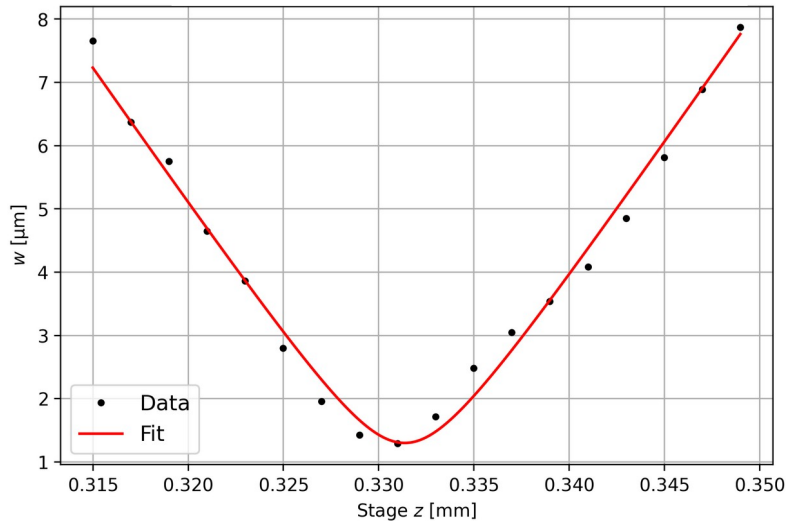


100X Mitutoyo Plan Apo  
NIR HR Infinity Corrected Objective

# Knife edge scans: NA0.5 and NA0.7

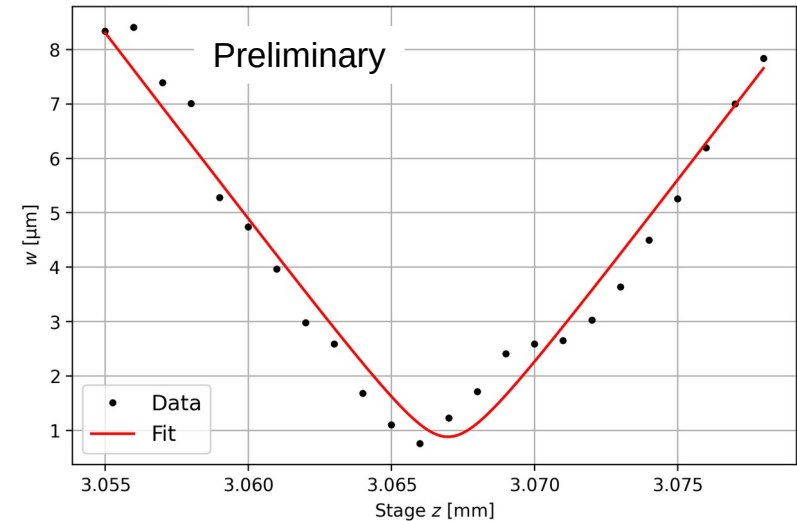
NA0.5

$W_0 = 1.3 \mu\text{m}$ ,  $z_{0,\text{Si}} \approx 12 \mu\text{m}$



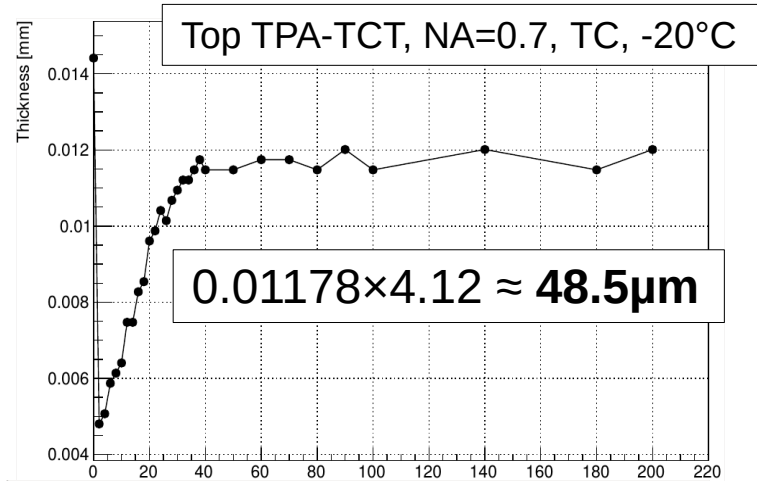
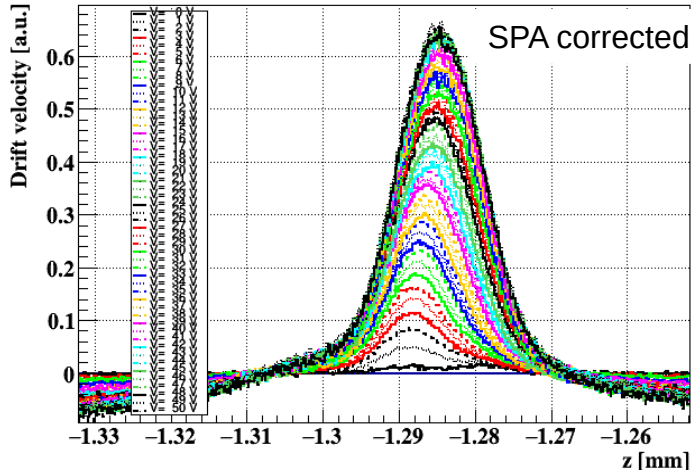
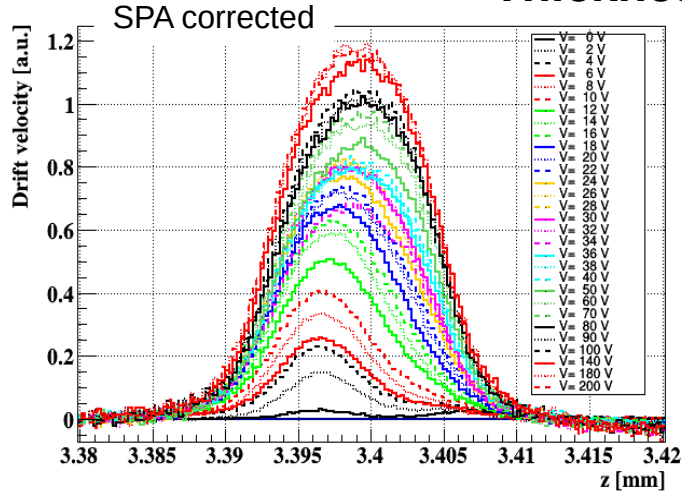
NA0.7

$W_0 = 0.9 \mu\text{m}$ ,  $z_{0,\text{Si}} \approx 6 \mu\text{m}$

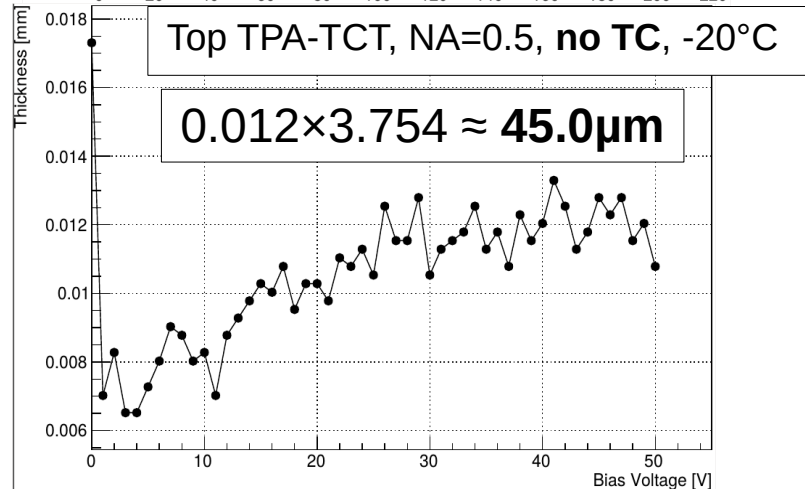


Rayleigh length for NA0.7 is approx. two times smaller  
 → Resolution along the beam axis improves by a factor of two

## Thickness from drift velocity inflection points



CV measurement:  
**47.8 μm** thickness



- DUT:**
- 50 μm HPK2-PIN
  - **4.00E+14 neq/cm<sup>2</sup>**
  - 150μm support wafer



# Summary

# Summary

- Table top system validated against demonstrator from Bilbao using HV-CMOS
- Top TPA-TCT provides 3D resolution to resolve depletion depth of thin (50 $\mu$ m) and thick devices
- One micrometer resolution (perpendicular to beam) used for imaging the inter-pad region of a multipad LGAD
- Reflections useful to determine the device's boundaries
- TPA-TCT employment in SEE studies is currently discussed (see Backup)



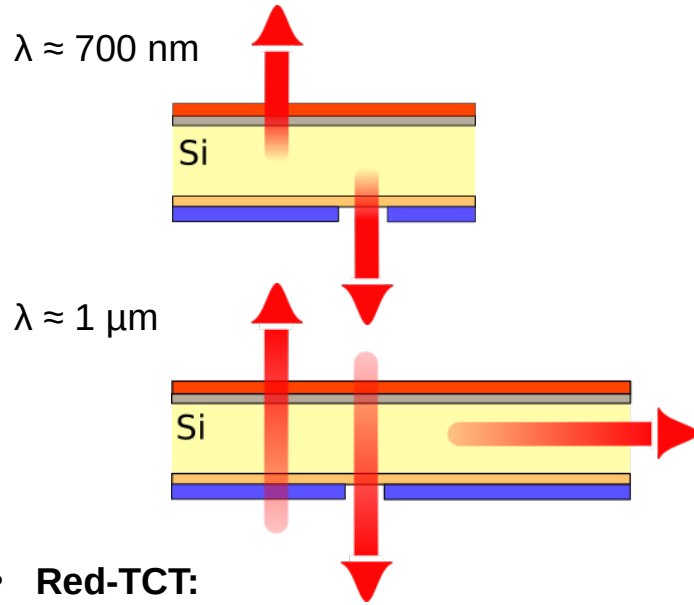
**Thank you for your attention!**



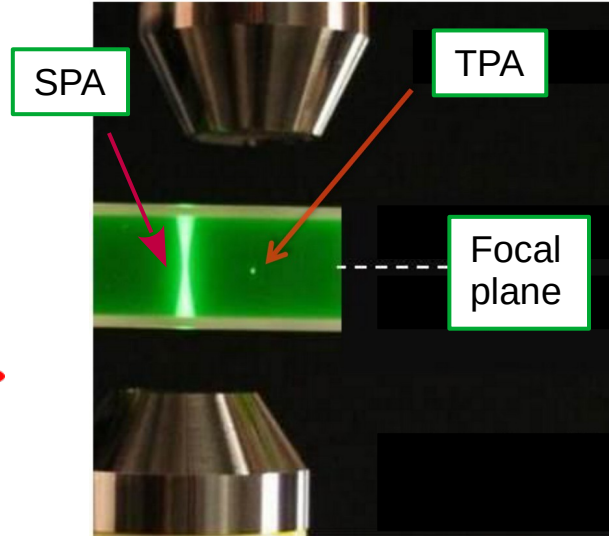
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# Backup

## Single Photon Absorption-TCT

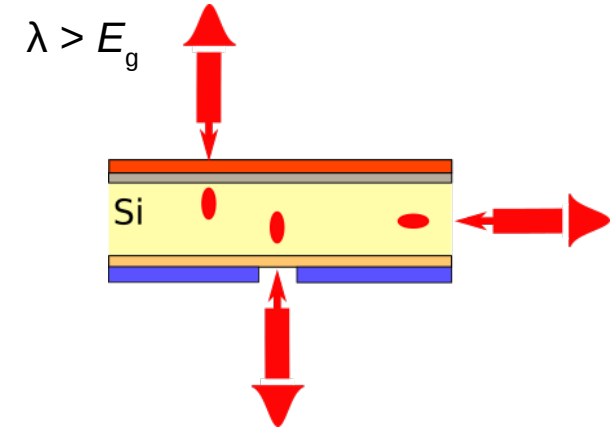


- **Red-TCT:**
  - Full light absorption in  $\sim 3\text{-}10\ \mu\text{m}$  depth
  - optimal for e/h separation
  - Laser can be microfocused to  $< 5\ \mu\text{m}$ : **2D resolution**
- **IR-TCT:**
  - Mimics MiP (continuous laser absorption)
  - Normally  $6\text{-}10\ \mu\text{m}$  **2D resolution**
  - Edge injection in thick devices allows a depth study



Photography: Ciceron Yanez, University of Central Florida

## Two Photon Absorption-TCT

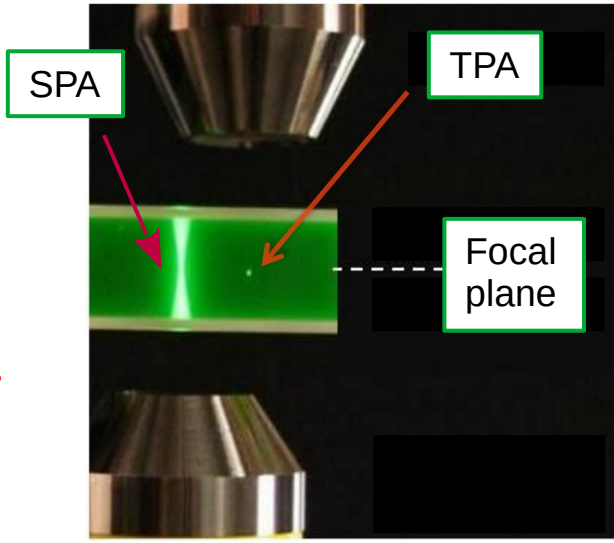
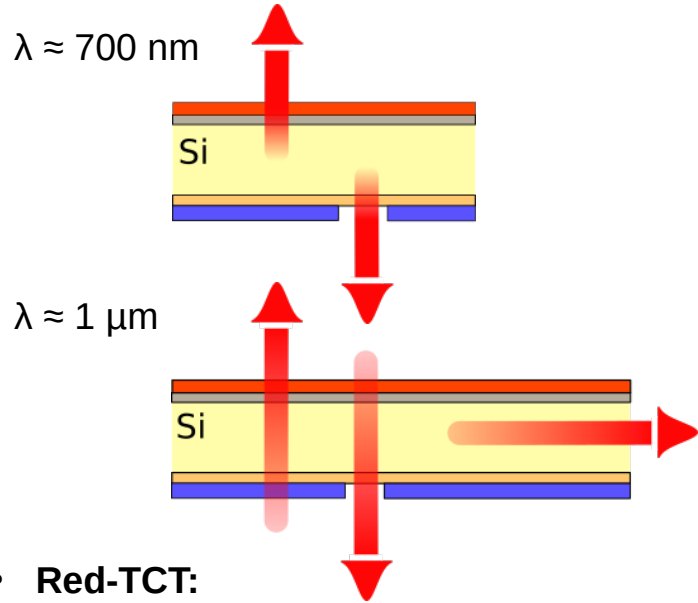


- **TPA** excites charge carriers into the CB
- Non-linear effect, strongly depends on intensity
- Coincidence in time and space needed

→ only excitation around focal point

- **3D resolution** tool to scan silicon devices

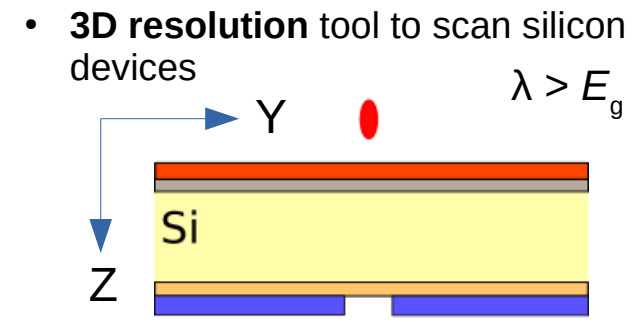
# Single Photon Absorption-TCT



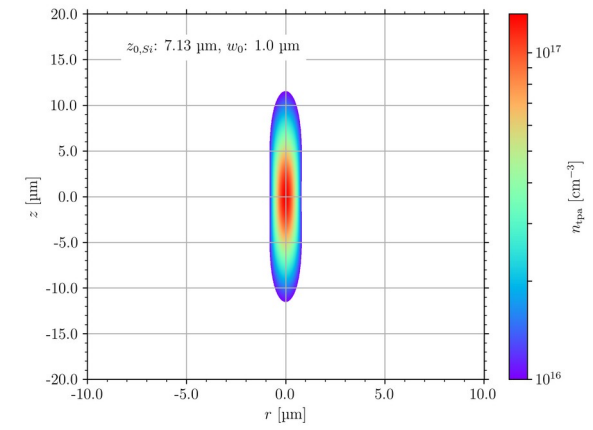
Photography: Ciceron Yanez, University of Central Florida

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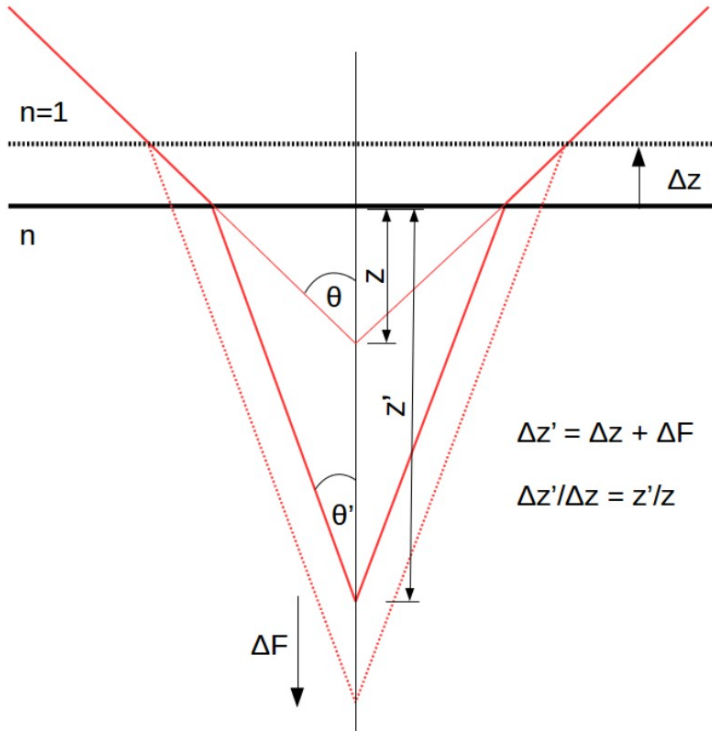
# Two Photon Absorption-TCT



TPA excited **charge carrier density** in silicon:



# Refraction in silicon



**Beam moves different in Si than in Air, due to refraction!**

$$n_{\text{Si}} = 3.4757$$

Conversion of movement in air to movement in silicon depends on the focusing:

$$z' = z \sqrt{\frac{n^2 - NA^2}{1 - NA^2}}$$

$$z' = z \sqrt{\frac{z_0 \pi n^3}{z_0 \pi n - \lambda n^2 + \lambda}}$$

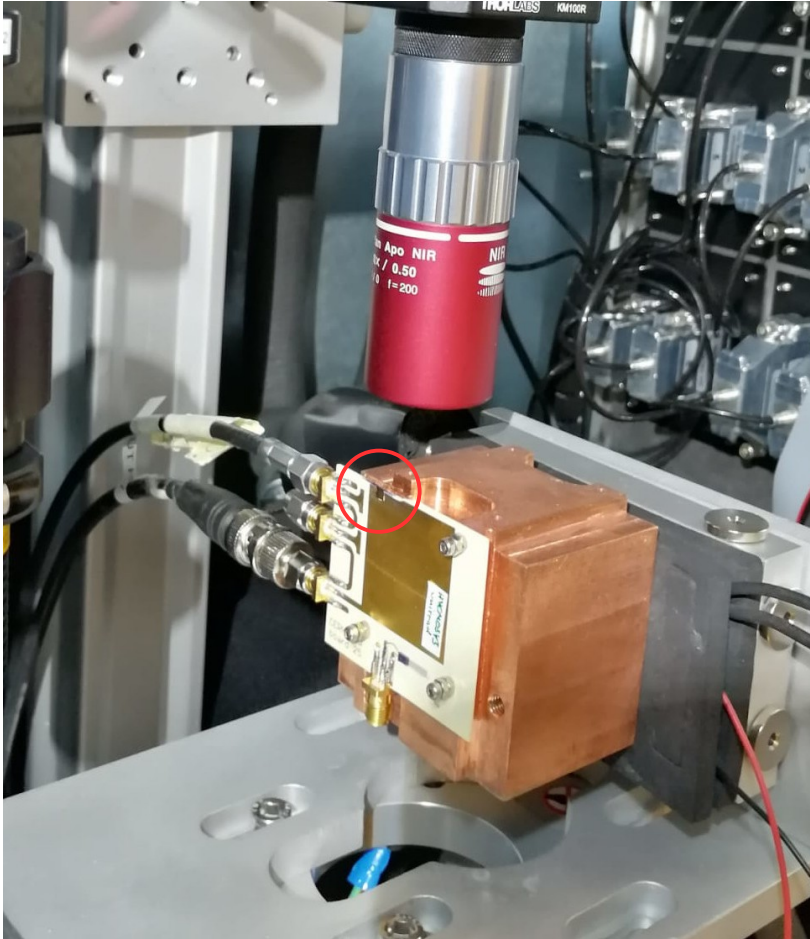
Moritz Wiehe et. al. - Development of a Tabletop Setup for the Transient Current Technique using Two-Photon Absorption in Silicon Particle Detectors  
IEEE TRANSACTIONS ON NUCLEAR SCIENCE, VOL. 68, NO. 2

Measured:  $NA = 0.5 \rightarrow z'/z = 3.754$

$NA = 0.7 \rightarrow z'/z = 4.12$

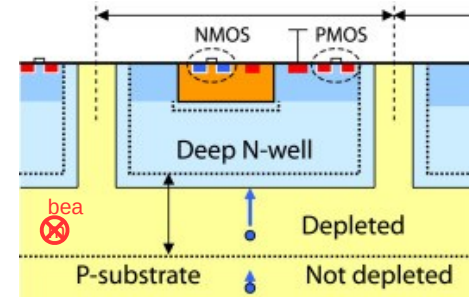
# HV-CMOS

## Edge TPA-TCT configuration



Finding the device and the active volume under the objective is challenging.

The active volume has a size of approx.  $120 \times 25 \mu\text{m}$  and is buried  $50\mu\text{m}$  deep under the surface (in the direction of the beam).



<https://doi.org/10.1016/j.nima.2016.06.001>

# HV-CMOS

Three signal regions are identified.

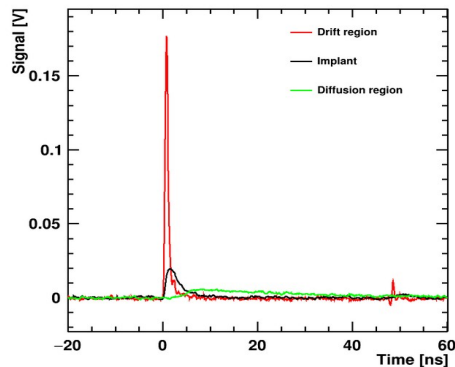
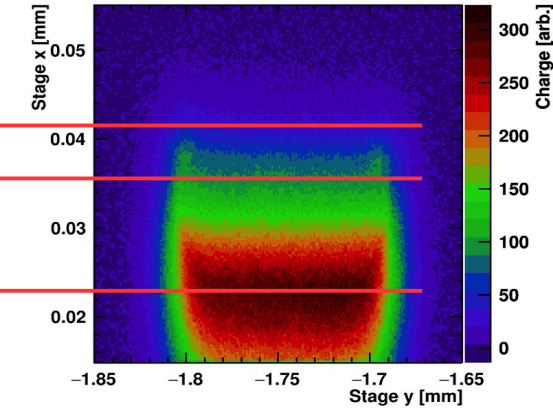
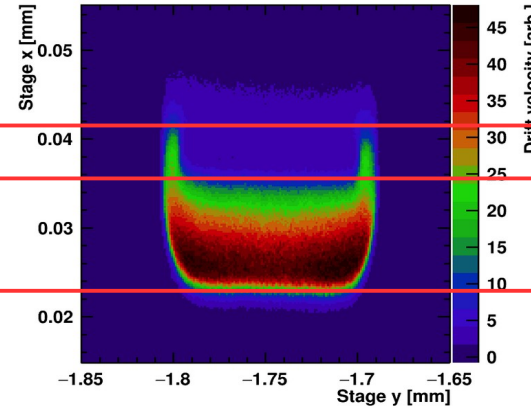
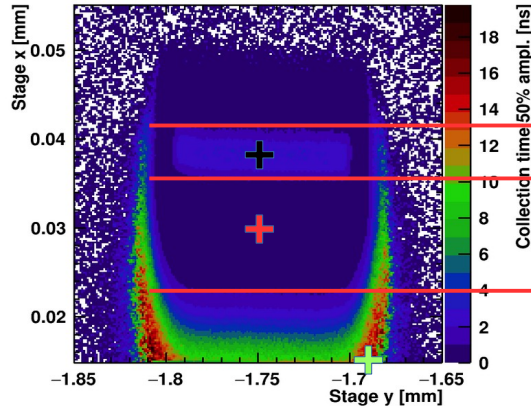
**Implant**, low amplitude, slower signals

**Drift region**, high amplitude, fast signals

**Diffusion region**, very long signals, charge carriers diffuse into depleted region

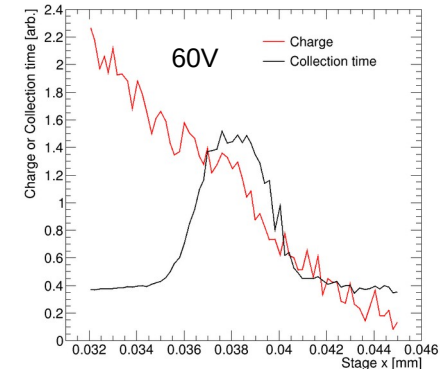
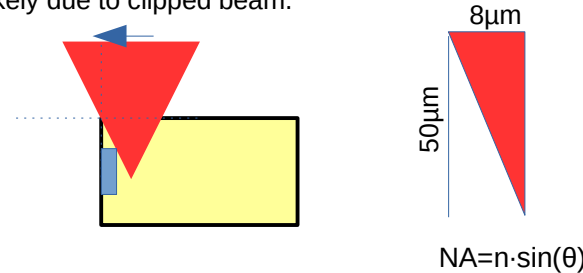
charge integration time 25ns

drift velocity integrated 600ps  
same distribution for lower  
integration times (100-600ps)



DNW can not be identified in collected charge.

Focal point is  $\sim 50\mu\text{m}$  below the surface.  
Gradient of collected charge (and drift velocity)  
likely due to clipped beam.

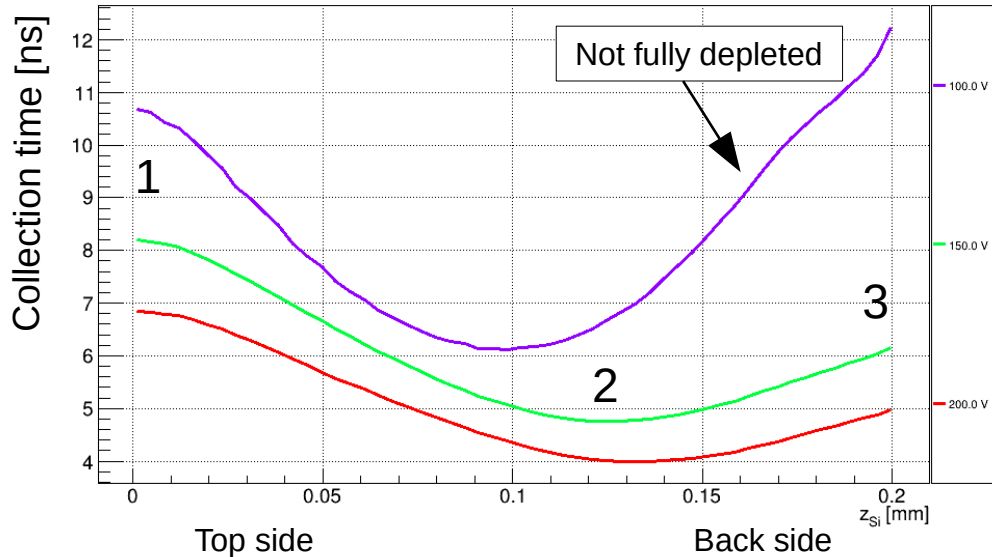




# FZ200: collection time

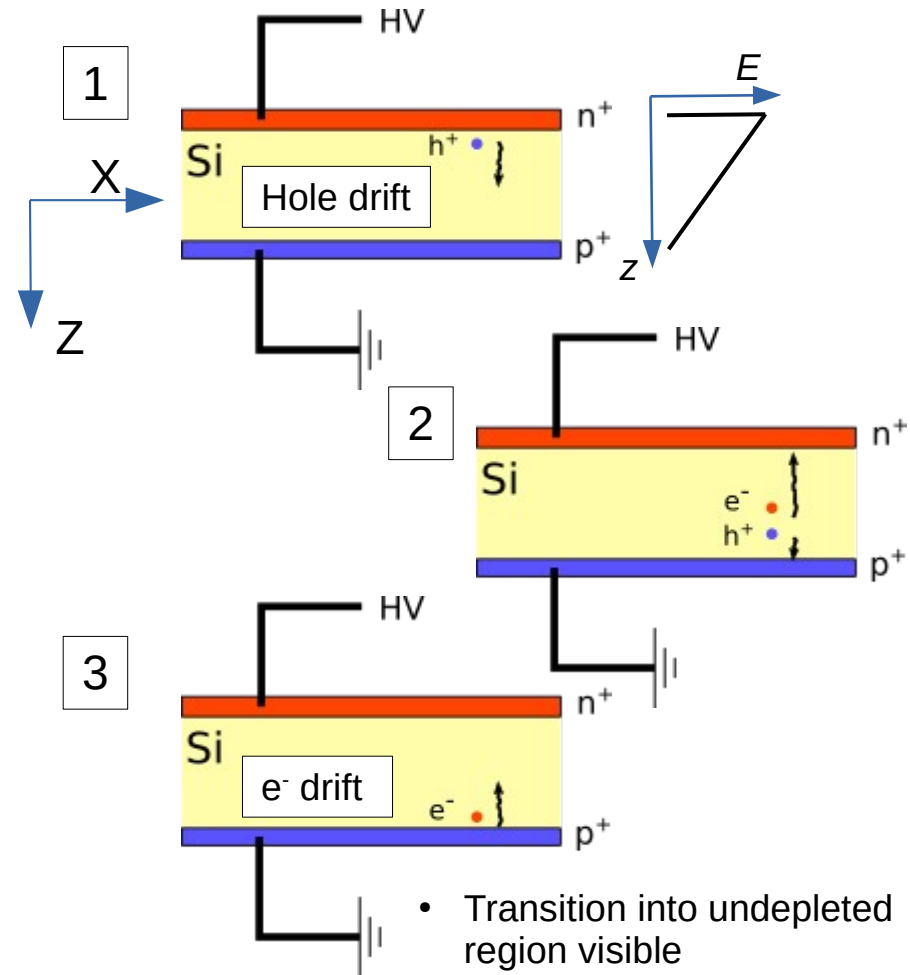
Top TPA-TCT, NA0.5, ~23°C, TC

Zoom-in -0.05 to 0.2 mm  $z_{Si}$  region:



## DUT:

- HPK deep diffused campaign
- 200 $\mu$ m FZ, p-type
- **unirradiated**
- Deep diffused wafer



# Reflection in TPA-TCT

- Occurs when the focal point crosses a boundary layer with different refractive indices

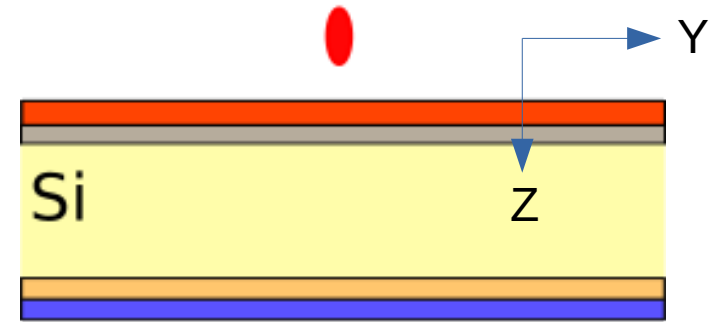
$$R_0 = \left| \frac{n_1 - n_2}{n_1 + n_2} \right|^2, \quad T_0 = 1 - R_0$$

→ For silicon-air  $R_0 \approx 0.3$  ( $n_{\text{Si}} \approx 3.48$ )

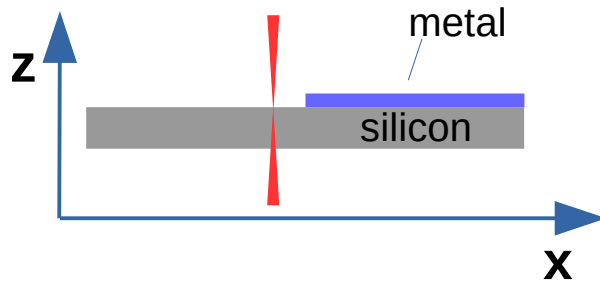
→ Due to  $Q \sim I^2$  the reflection signal is  $\approx 10\%$  of the original signal

- Multiple reflections possible

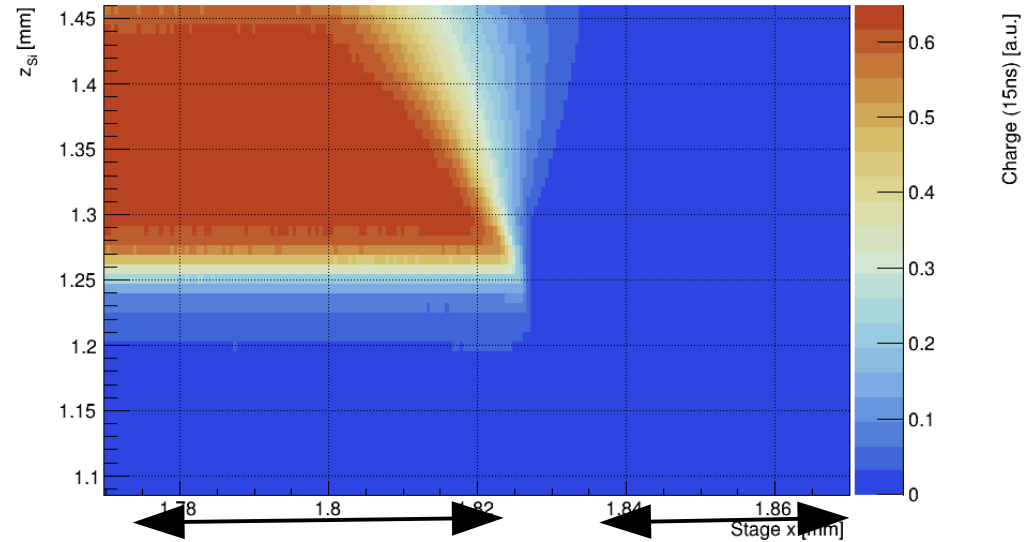
Schematic animation of reflections in a DUT  
(initial reflection on top surface not considered)



# Knife edge scan



2021\_03\_08\_18\_34\_36\_FZ200P\_05\_DiodeL\_9: Vbias = 200 V



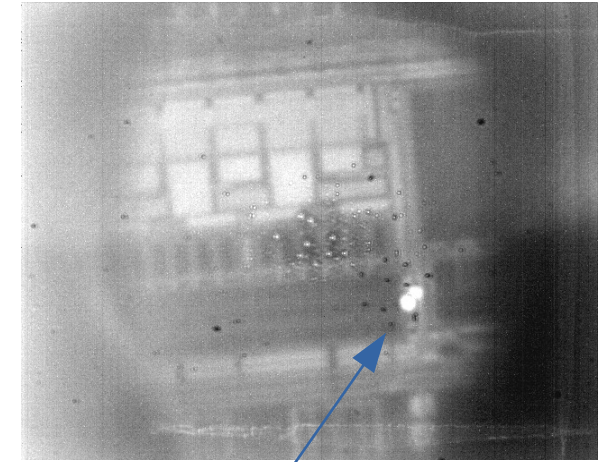
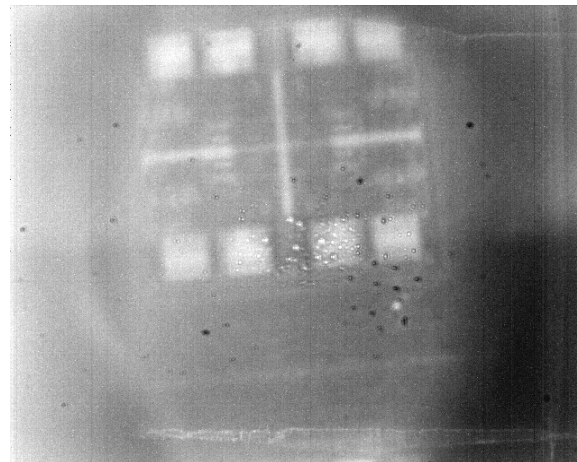
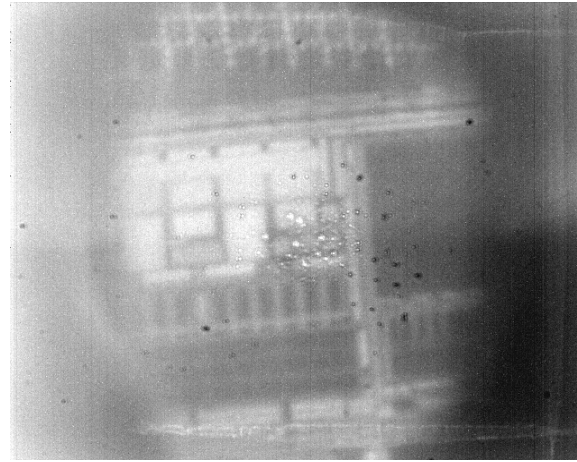
1. no metal  
fit z-scans  
→ obtain  $z_0$

2. metal: knife-edge  
fit x-scans  
→ obtain  $w(z)$

# Backside imaging of RD53 chip



Chip fixed to dummy PCB,  
backside illuminated  
( $\lambda = 1.550 \mu\text{m}$ ) through  
the  $\times 100$  objective and  
imaged using an IR camera



TPA beam spot (for comparison)

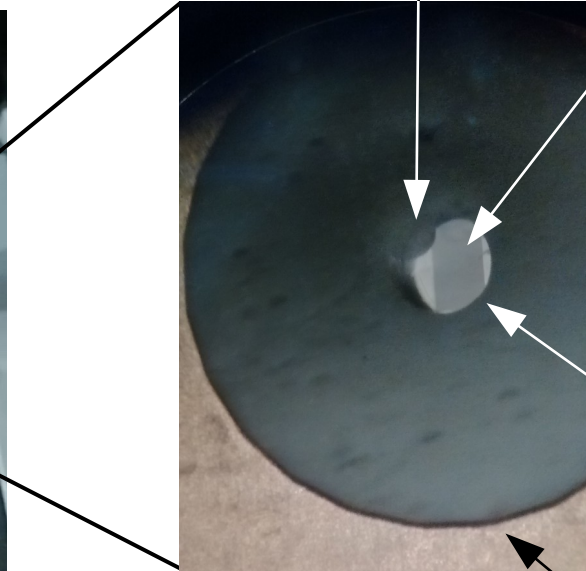
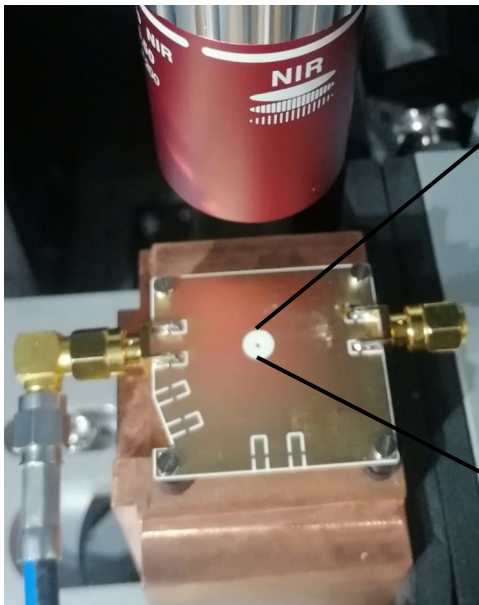
Analog island

**TPA-TCT could be used to study SEE**

# Clipping study

- Unirradiated 50  $\mu\text{m}$  thick *p*-type PIN

Back side mounted:

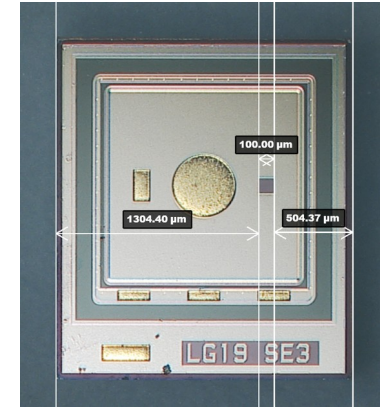


DUT's opening window

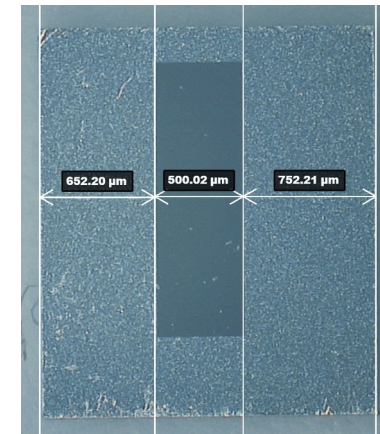
PCB opening

PCB metallization

DUT's top side:



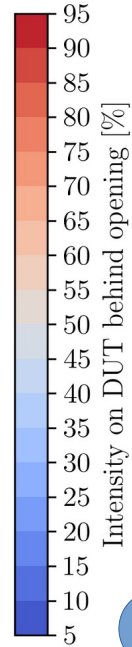
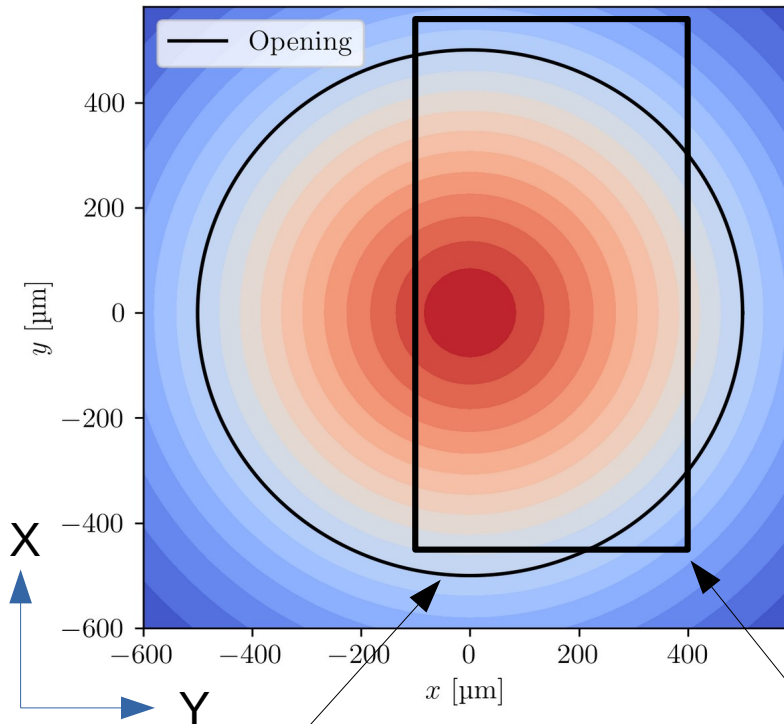
DUT's back side:



# Simulated clipping (just considering geometrical effects)

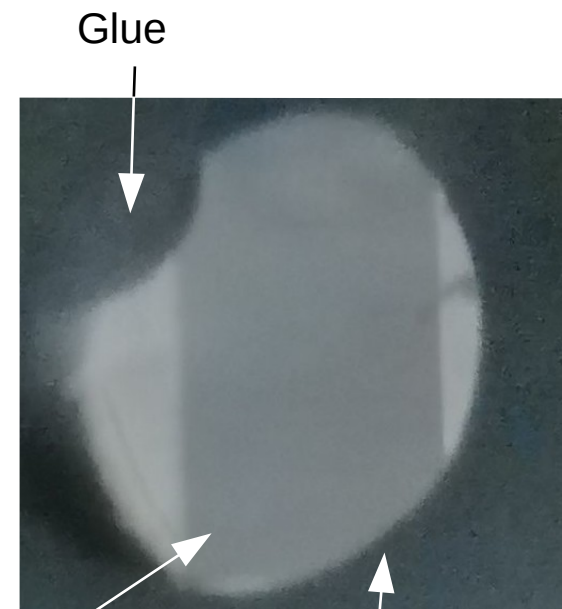
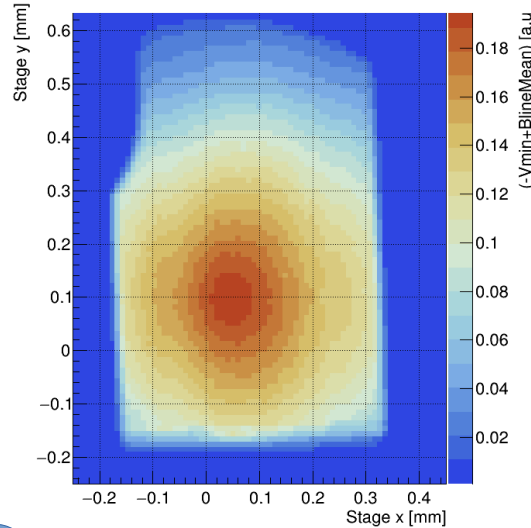
$$z_{\text{air}} = 905\mu\text{m} \approx \text{PCB thickness (850}\mu\text{m)} + \text{inside detector (55}\mu\text{m)}$$

NA: 0.5,  $r_{\text{Beam}}$ : 522.5  $\mu\text{m}$ ,  $z_{\text{air}}$ : 905.0  $\mu\text{m}$



Beam direction

## xy-scan of signal amplitudes



PCB opening

Back side opening of the DUT

PCB opening

Inhomogeneities in the xy-scan are most likely due to clipping at the PCB opening.

# Clipping in TPA-TCT

- Clipping is an well understood **geometrical effect**
- Can be the reason for inhomogenities in the measured intensity across a DUT
- Limits maximum depth (along beam) in edge-TPA
- Only a problem if a homogeneous laser intensity is important (e.g. collected charge)
  - Other quantities are not influenced (e.g. collection time)