



# Depleted Argon from Underground Sources

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For the DarkSide experiment, E-1000

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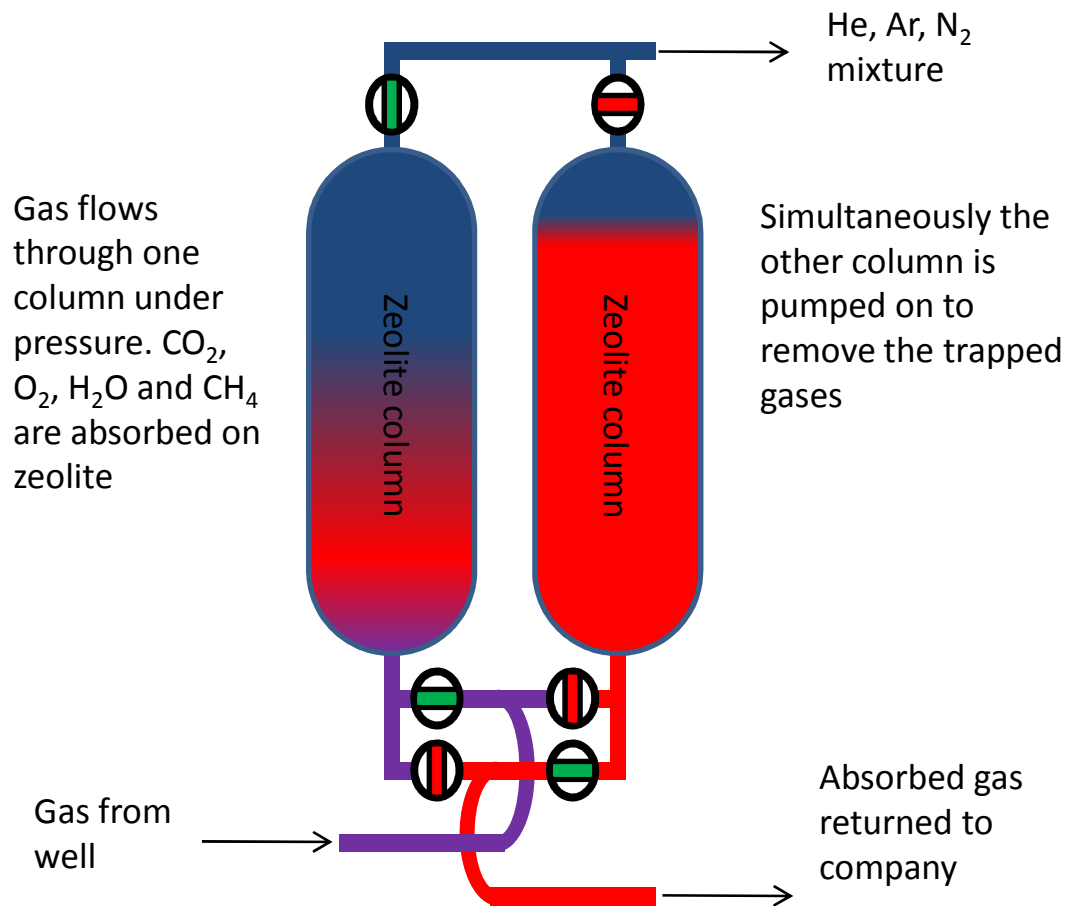


# Why depleted argon

- Naturally occurring  $^{39}\text{Ar}$  is the limiting contamination in atmospheric argon
  - $^{39}\text{Ar} \rightarrow ^{39}\text{K} + e^- + \bar{\nu}_e$  ( $Q = 535$  keV)
  - Limits size of detectors due to pile up
- Atmospheric  $^{39}\text{Ar}$  is produced in the upper atmosphere in  $^{40}\text{Ar}(n, 2n)$  reactions
- Atmospheric concentration  $^{39}\text{Ar}/^{40}\text{Ar} = 8.1 \times 10^{-16}$ 
  - Corresponds to 1 Bq/kg of atmospheric argon
  - One ton detector
    - Electron drift time across 1 ton detector (1m) = order  $500\mu\text{s}$  (minimum time between events, equivalent to 2kHz)
    - Atmospheric  $^{39}\text{Ar}$  decay rate = 1kHz/ton



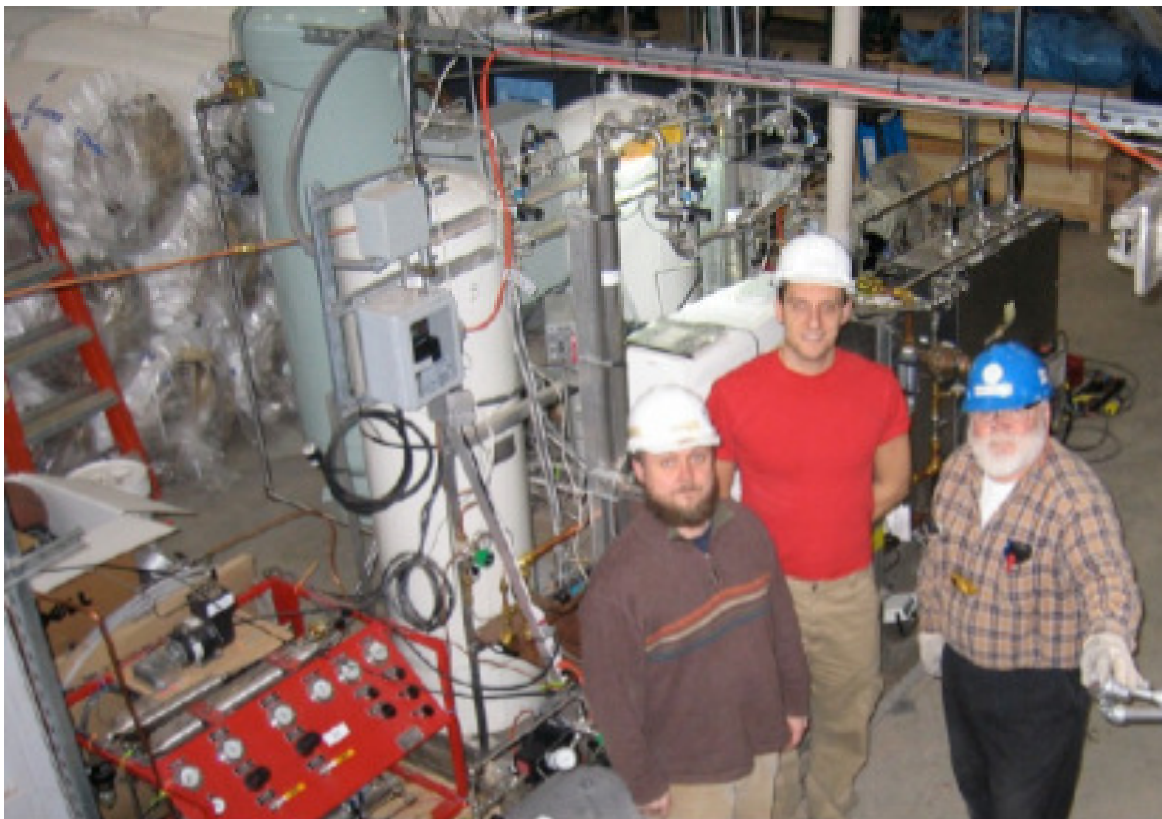
# The source of depleted argon



- Argon from deep underground is shielded from cosmic rays
- CO<sub>2</sub> gas well in SW Colorado has **400 ppm argon**
- Concentrate Ar, He, and N<sub>2</sub> through Vacuum Pressure Swing Absorption (VPSA) on Zeolite
  - Unwanted gases trapped on Zeolite columns under pressure
  - Zeolite regenerated by evacuating column
  - Two columns are used to have a nearly continuous flow of gas
- **Collected gas**
  - N<sub>2</sub> – 70%
  - He – 27.5%
  - **Ar – 2.5%**
- **Recent plant adjustments raised argon fraction to ~4%**



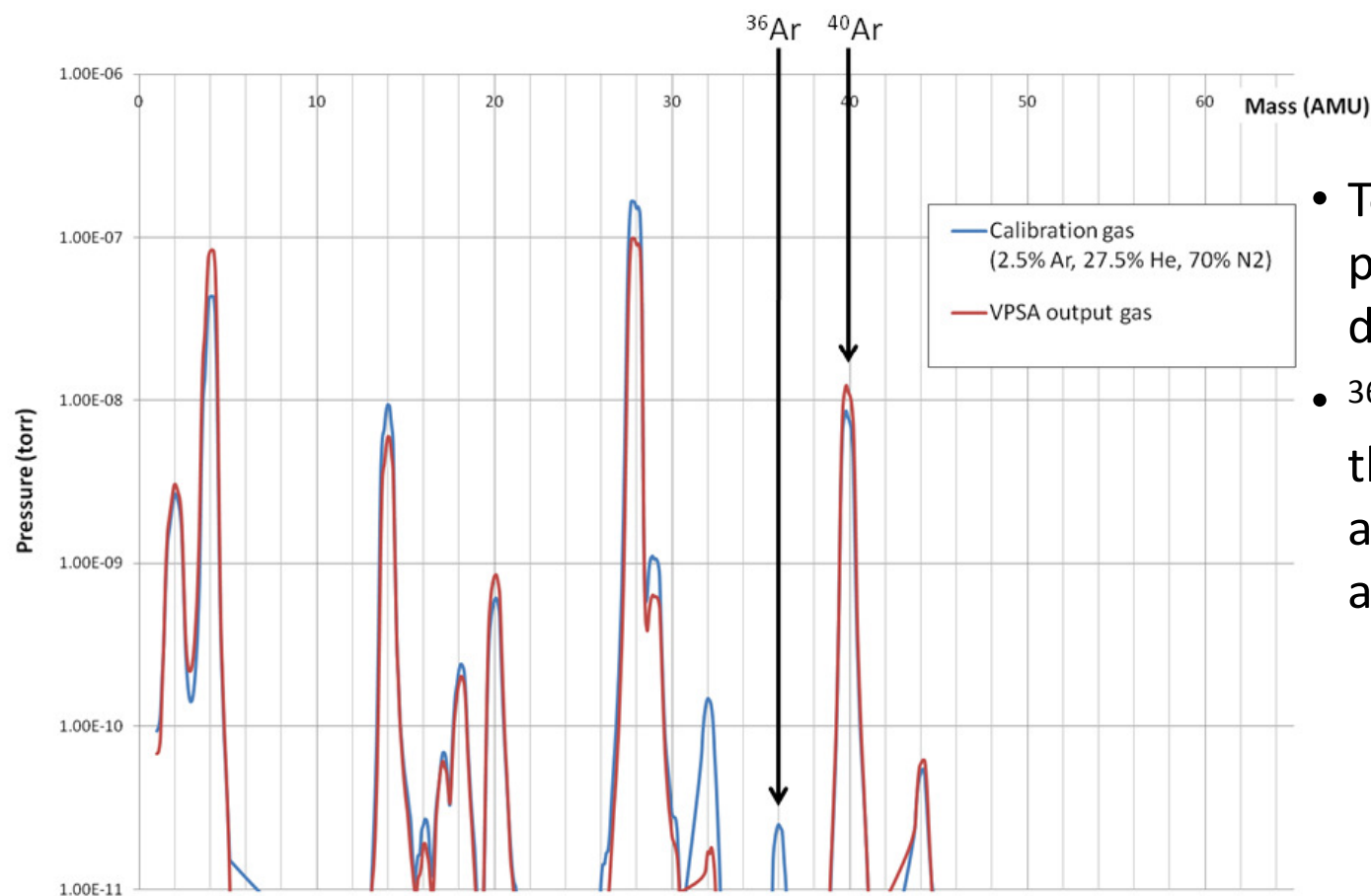
# VPSA plant



- Production rate 0.5 – 0.8 kg/day
- **44 kg of depleted argon collected to date**
- Depletion level at least a factor of 25 less than atmosphere



# Argon from VPSA is born underground

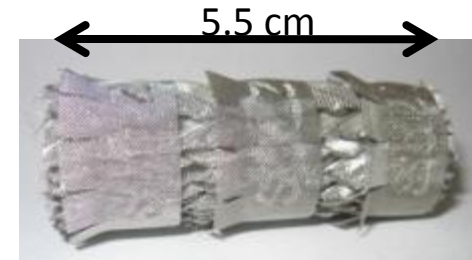
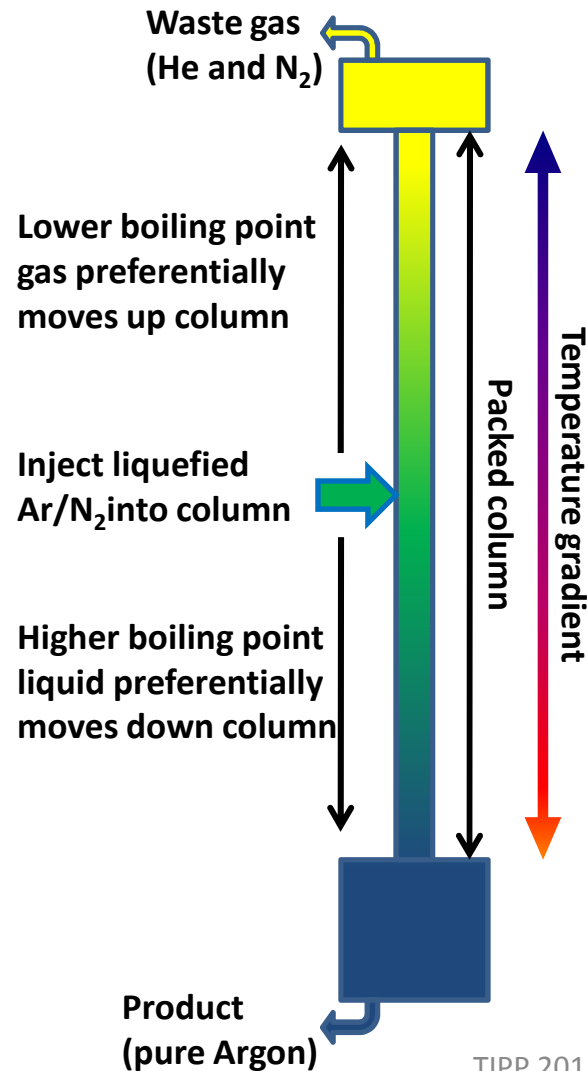


- Terrestrial  $^{40}\text{Ar}$  primarily from  $^{40}\text{K}$  decay
- $^{36}\text{Ar}$  produced in the sun and has an atmospheric natural abundance of 0.35%



# Cryogenic Distillation

Purification of gas from VPSA plant

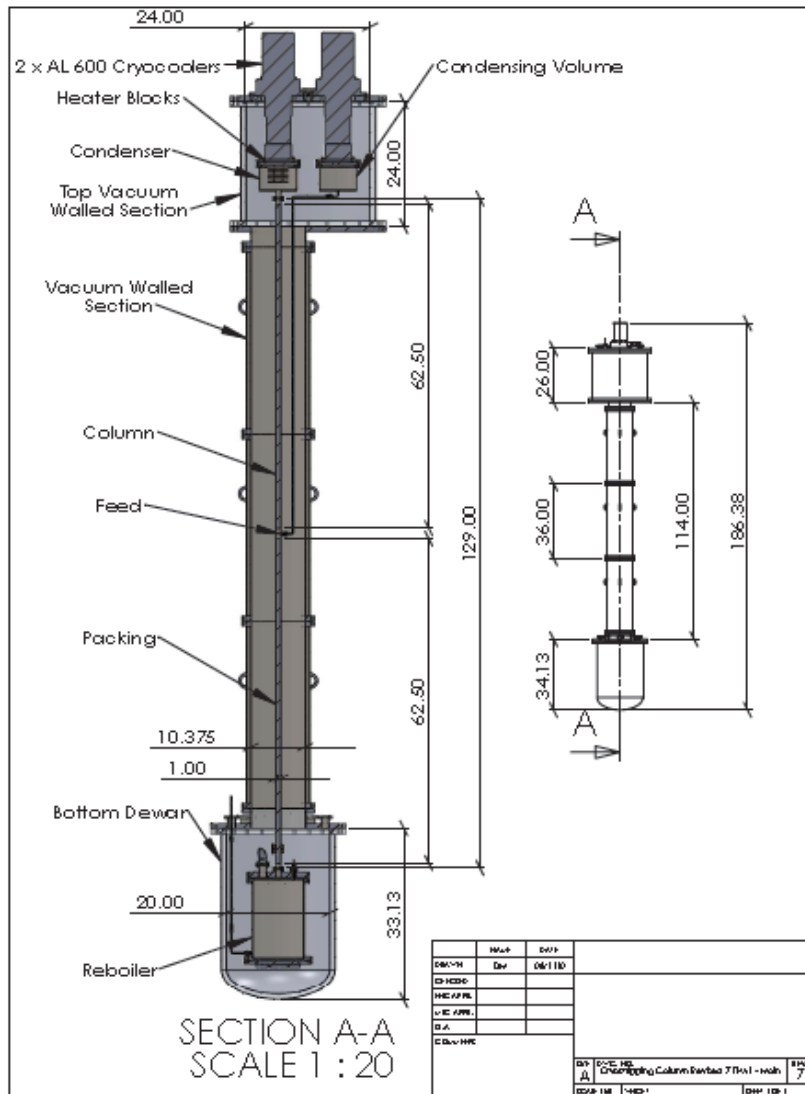


Column packing material

- Purification by distillation based on difference in boiling points
- Boiling happens on the surface of column packing material
- Our gas has helium, which is not liquefied and just passes through system



# Our design



- 2 – 600W cryocoolers
  - Balanced with 700W heaters for temperature control
- Reboiler cooled by liquid from column
  - Temperature controlled with 700W heater
- Active PID temperature control
- Active mass flow control
- Pressure and temperature monitoring throughout
- Multiple input RGA measures gas at three points
  - Input
  - Waste
  - Product

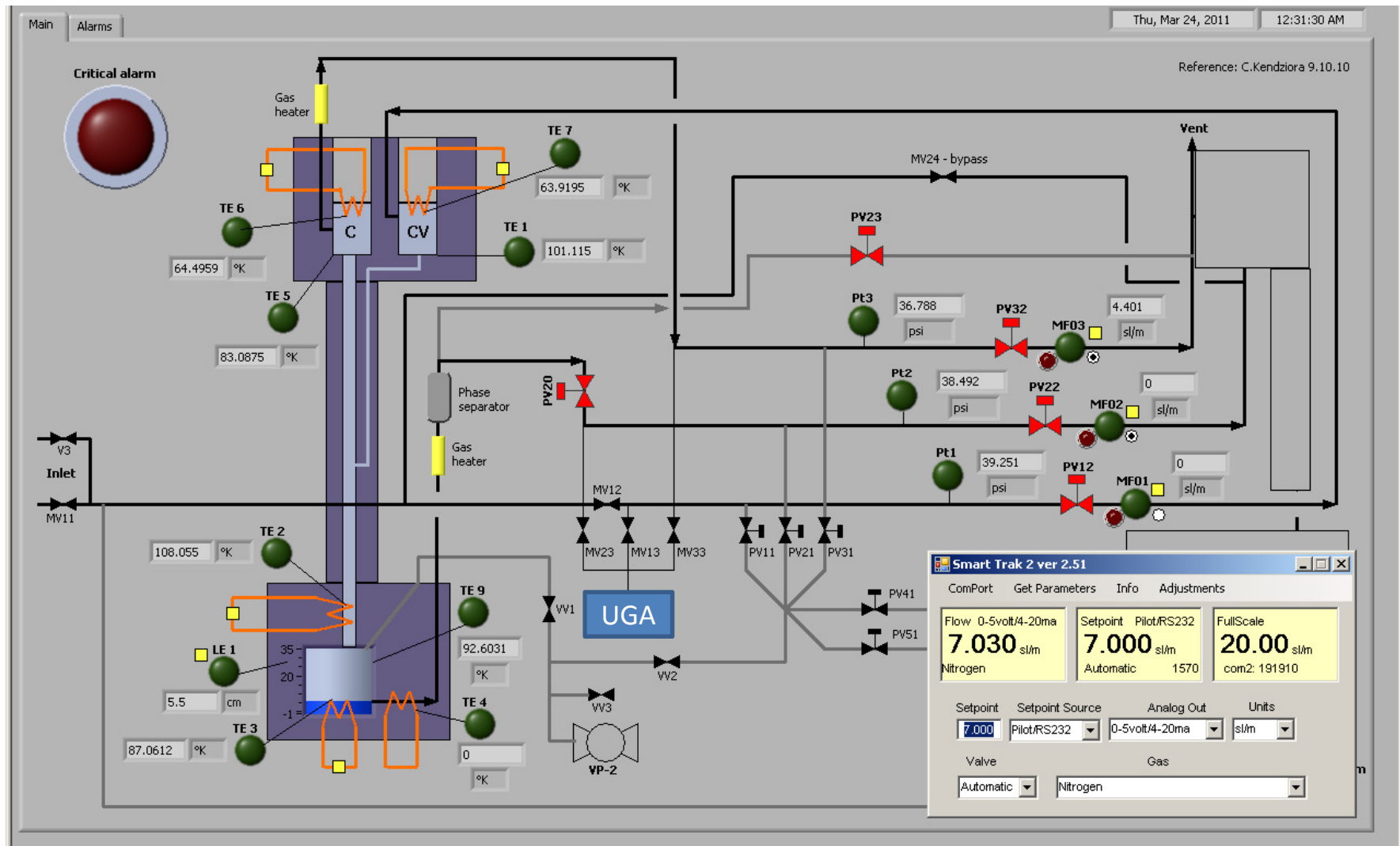


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# Control system





# Commissioning

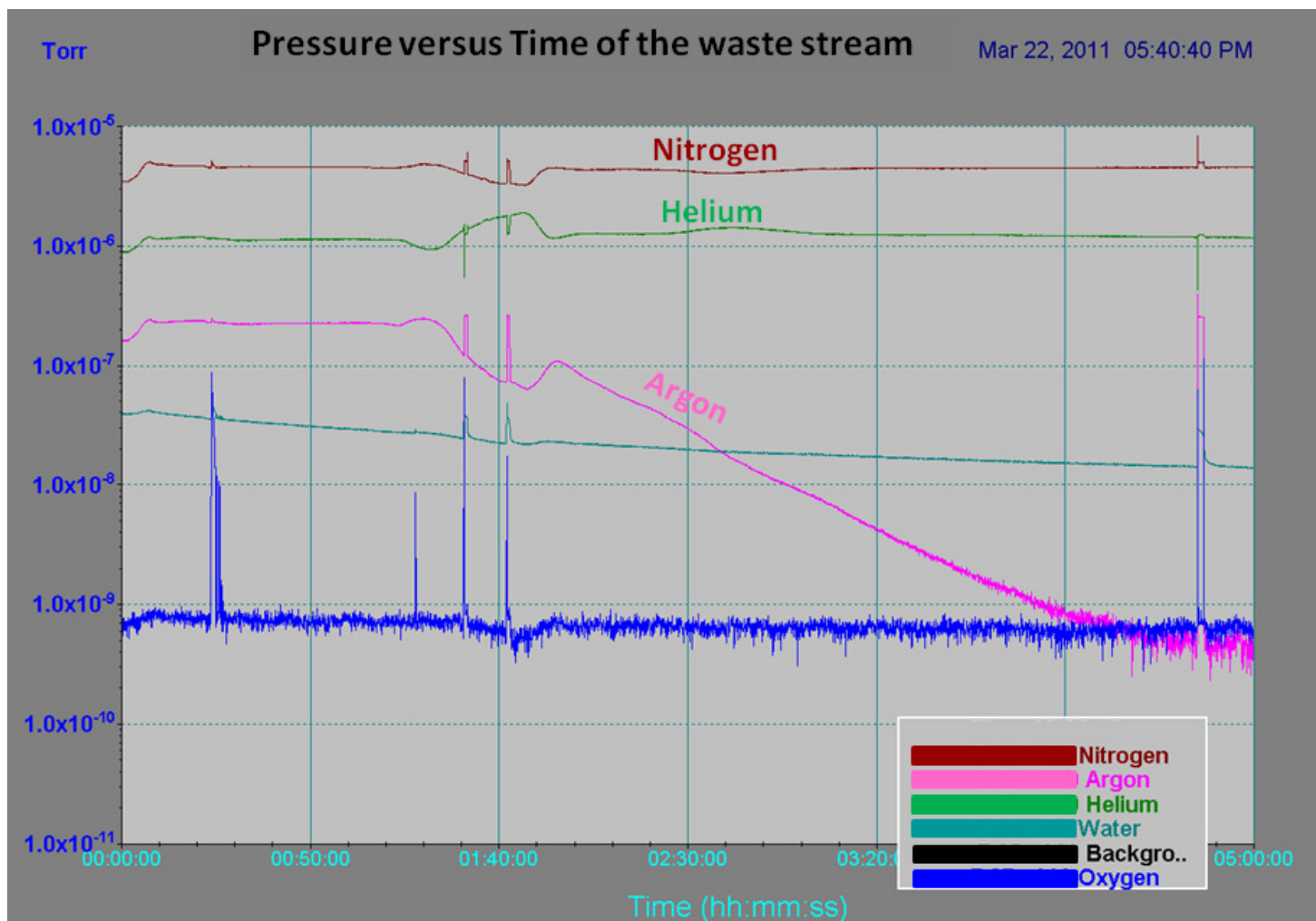
- Pre-safety review
  - Verify temperature control while under vacuum
  - Verify mass flow control
  - Measure gas composition of gas from Colorado
    - Found concentration to be: Ar – 2.5%, He - 27.5%, and N<sub>2</sub> – 70%
- Post safety review
  - Temperature control with gas load
    - Controls temperature to within 0.5K
  - Column cool down (Ar and N<sub>2</sub>)
    - Column can be cooled in ~5 hours
  - Full commissioning run (Goals)
    - Use same gas mixture as Colorado gas (N<sub>2</sub> = 70%, He = 27.5%, Ar = 2.5%)
    - Show that Distillation Column can condense all Ar, even at low concentrations
    - Show continuous distillation is possible
    - Show that batch distillation works



# Argon condensation



- 5 hours after start up, we are condensing all the argon!



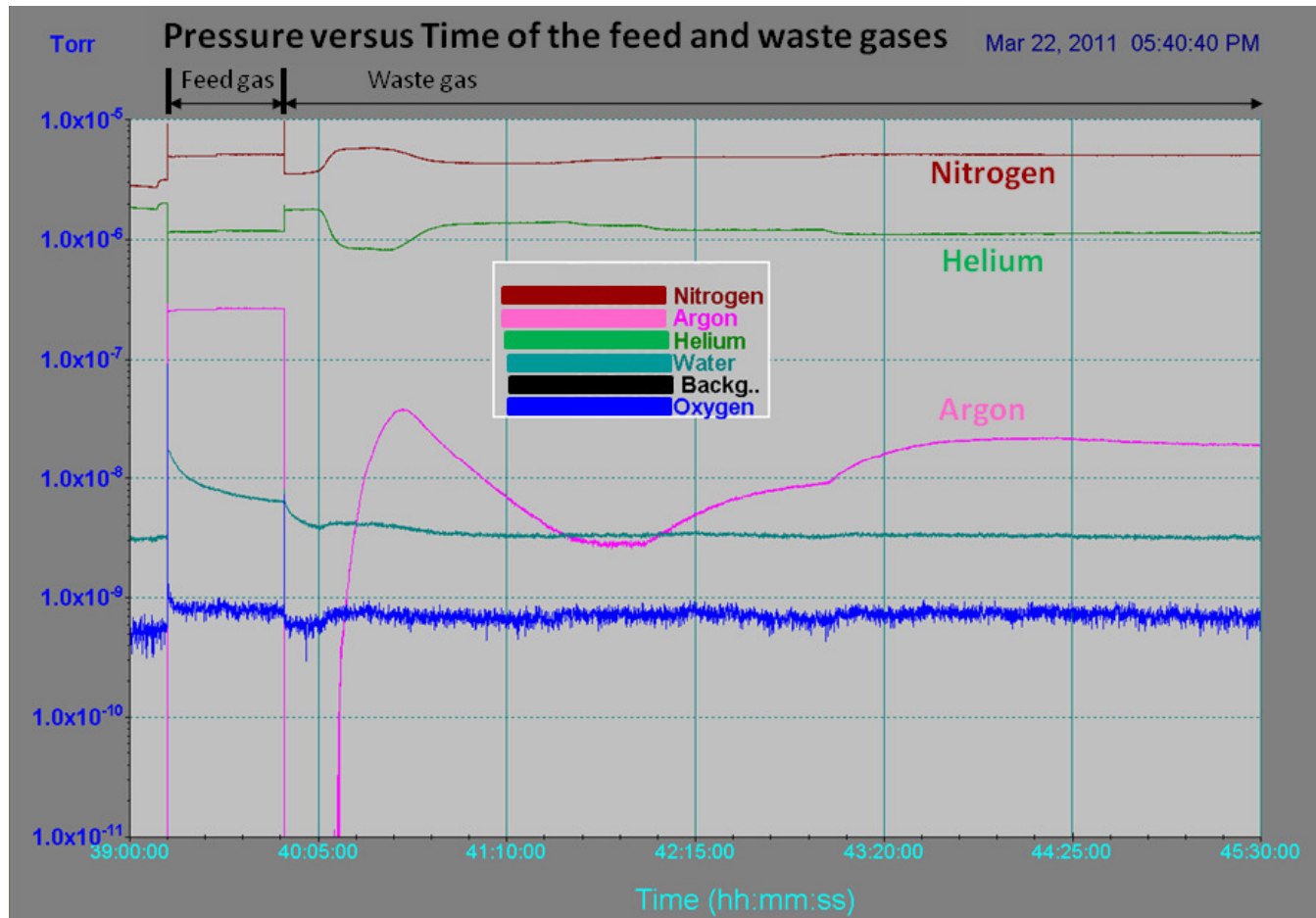
Waste gas  
(He and N<sub>2</sub>)

Input  
(Ar, N<sub>2</sub>, He)

Product



# First continuous distillation



Helium is not liquefied; it just passes through the system  
Normalizing to Helium allows a direct comparison of input and waste gases

### Input gas

- $N_2/He \sim 4.23$
- $Ar/He \sim 0.22$

### Waste gas

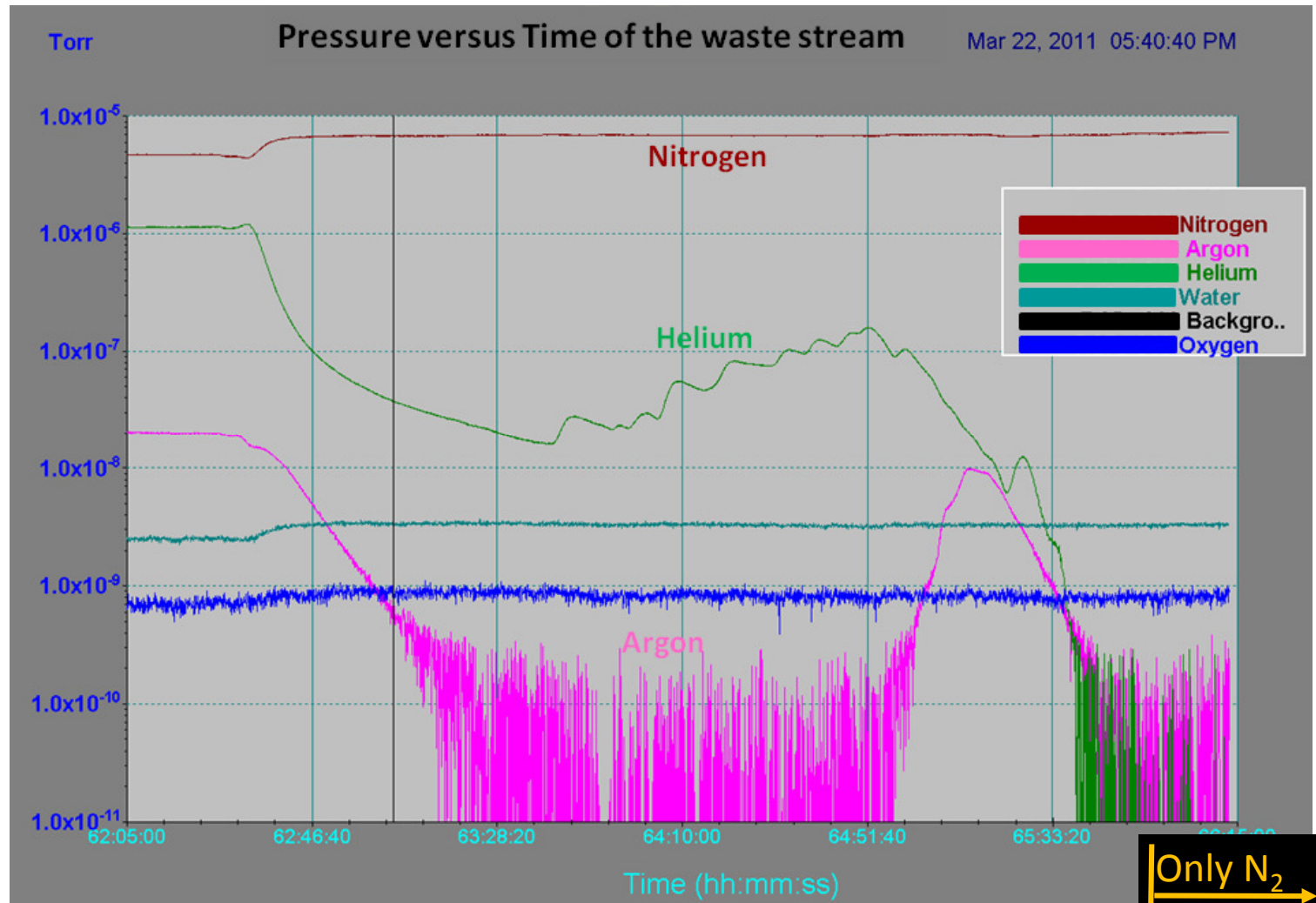
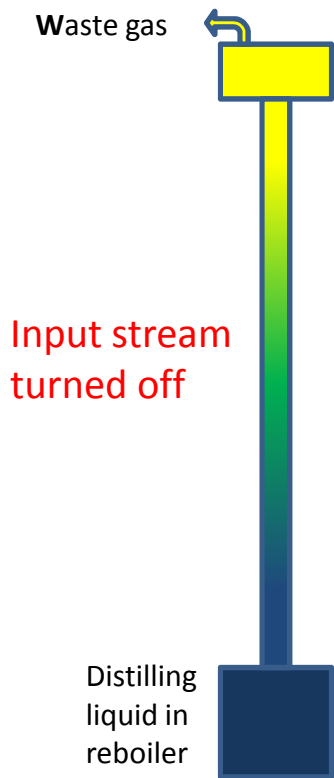
- $N_2/He \sim 4.43$
- $Ar/He \sim 0.02$

### Conclusion

- More argon is entering than leaving (~90% is being collected)
- More  $N_2$  is leaving than entering
- **First continuous distillation!**



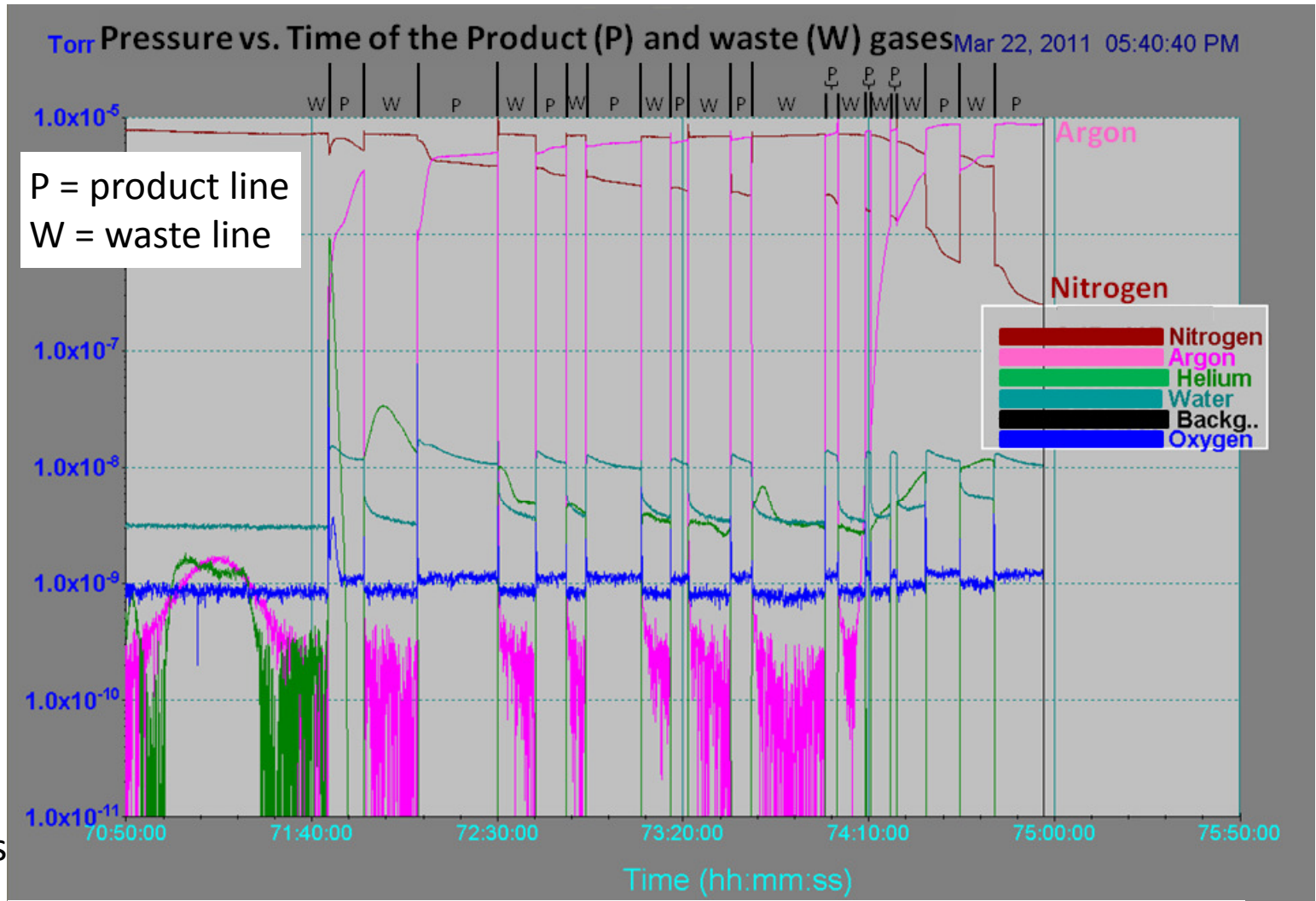
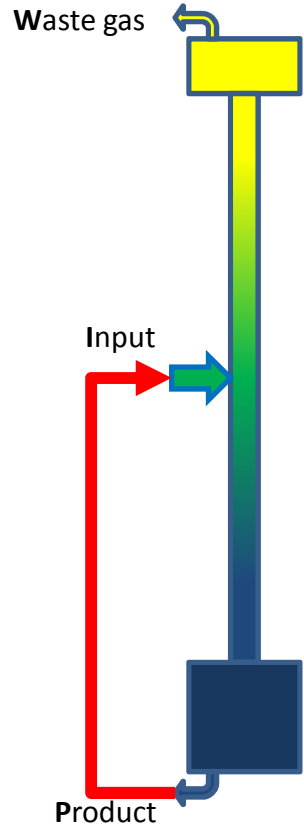
# Batch Distillation



**Batch distillation in progress!**



# Batch Distillation



Product line shows concentration of Ar and N<sub>2</sub> in reboiler.

N<sub>2</sub> concentration in reboiler is dropping throughout distillation run – **Batch distillation works!**

Start – Ar:N<sub>2</sub> = 1:30  
Stop – Ar:N<sub>2</sub> = 33:1

} ~ **Factor 1000 reduction**



# Conclusions and Future

- Conclusions
  - It is possible to condense 100% of the argon
  - First successful continuous distillation
  - Batch distillation produces very pure Argon in reboiler
- Future work
  - Increase temperature monitoring capabilities
  - Further study of continuous and batch distillation
    - Goal: 1ppm N<sub>2</sub>
  - Install product gas collection system (Condenser Booster)
  - Increase throughput to reach 5kg/day production