## Development of two-dimensional

## gaseous detector

 for energy-selective radiography
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## GEM (Gas Electron Multiplier)

Double side flexible printed circuit board
Electric field


Hole diameter $\quad 70 \mu \mathrm{~m}$
Hole pitch $\quad 140 \mu \mathrm{~m}$

Thickness
Cu thickness
$50 \mu \mathrm{~m}$
$5 \mu \mathrm{~m}$

Developed by F.Sauli (CERN) in 1997. NIMA 386(1997)531

## Application to Neutron Detector

$$
\begin{gathered}
{ }^{10} \mathrm{~B}+\mathrm{n} \rightarrow{ }^{7} \mathrm{Li}+\alpha+2.792 \mathrm{MeV} 3840 \mathrm{~b} \\
{ }^{7} \mathrm{Li}^{*}+\alpha+2.310 \mathrm{MeV}
\end{gathered}
$$



- Expensive ${ }^{3} \mathrm{He}$ Gas is not necessary.
- No pressure vessel
- Free readout pattern
- High resolution
- Position and Time
- Insensitive against g-ray
- Capability against high counting rate


## Chamber structure

$\mathrm{Ar} / \mathrm{CO}_{2}=70: 30$


Thickness of Boron-10 : $4.4 \mu \mathrm{~m}$
$2.0 \mu \mathrm{~m}+0.6 \mu \mathrm{~m} \times 4$

150 V (75V)

240 V 150 V 240 V 150 V 400 V 440 V

370 V

800V
$\mathrm{X}(120)+\mathrm{Y}(120)$ strips
0.8 mm pitch

## Block diagram for readout board



## Present Detector System



Compact and Portable System T.Uchida et. al., "Prototype of a Compact Imaging System for GEM detectors," was published on IEEE TNS 55(2008)2698.

- I/F
- One HV cable
- Three LV cables
- One Ethernet cable
- Electronics
- 8 ASIC chips + 1 FPGA
- FE2009 ASIC : KEK-DTP
- Data transfer and Control through Ethernet
- SiTCP by T. Uchida (KEK)
- Using Note-PC


0
Input Rate (MHz)

## Several test experiments

 at the pulsed neutron sources in J-PARC MLF (BL21, BL10), Hokkaido University and RAL ISIS (ROTAX)
## Experimental setup



## A neutron irradiation test was performed at BL21 in MLF of J-PARC.

The Plateau curve as a function of supplied high voltage


## Data samples

The beam profile and its TOF distribution
$\mathrm{L}=18789 \mathrm{~mm} \sim 18.8 \mathrm{~m}$
L: distance from the source to the detector



An image of a cadmium slit and its TOF distribution (mm)


This image is produced with a wavelength cut.



Our system can obtain a 2D image and its TOF at the same time.

## Position resolution at ROTAX in ISIS of RAL



## Capability to reject gamma ray

at BL21 in J-PARC




- Gamma ray can be rejected further using pulse width (pulse height) information, if necessary.
Gamma ray


## Energy Selective Neutron Radiography



## Resonance absorption imaging



Co試料（9．29－11．8 $\mu \mathrm{s}$ ）



Na 試料（14．5－15．5 $\mu \mathrm{s}$ ）


## One more demonstration



Imaging data with around $450 \mu$ sec ToF

## Energy Selective Neutron Radiography



## Extinction function for microstructure

## Primary extinction (re-diffraction) inside a crystallite (a mosaic block)

Non re-diffracted neutron


Visualized microstructure parameter
$S$ : Crystallite size along the beam direction
$E_{h k l}\left(\lambda, F_{h k l}\right)=E_{B} \sin ^{2} \theta_{h k l}+E_{L} \cos ^{2} \theta_{\text {hkl }}$
$E_{B}=\frac{1}{\sqrt{1+x}}$ Bragg component $\quad$ Laue component
$E_{L}=1-\frac{x}{2}+\frac{x^{2}}{4}-\frac{5 x^{3}}{48}+\cdots \quad$ for $\quad x \leq 1$
$E_{L}=\sqrt{\frac{2}{\pi x}}\left[1-\frac{1}{8 x}-\frac{3}{128 x^{2}}-\frac{15}{1024 x^{3}}-\cdots\right] \quad$ for $\quad x>1$
$x=S\left(\frac{\lambda F_{h k l}}{V_{0}}\right)^{2}$
O: Refinement parameter



## Nb plate with welding at ROTAX





## Bragg edge at welding region



## Imaging for bended iron plates at LINAC in Hokkaido University

Sample

$90^{\circ}$ Bending
and Re-flattening
+Reference
(without bending)


70 cm
Flight tube

## Results



Two dimensional imaging of crystallite size in the bended iron plates can be done clearly.
Visualization of microstructure for heavy material can be performed with the gaseous neutron detector.

## Summary

- Neutron detector with Boron coated GEM was constructed.
- Boron converter
- Gas amplification at GEM
- Two-dimensional readout with X-Y strips
- High speed compact readout system
- Test experiments were performed at several pulsed neutron sources.
- Good position resolution without distortion
- Two dimensional position and flight time can be obtained simultaneously.
- Gamma ray can be rejected further using the pulse width (pulse height).
- Good performance for the energy selective radiography is demonstrated.

Backup

## Thickness of Boron and Number of B-GEM foils

Using ${ }^{252} \mathrm{Cf}$ radiation source


Saturation was observed in thicker Boron layer.


Number of sheets of B-GEM
Higher efficiency could be obtained for more B-GEM foils.

## Chamber Structure for Beam Test



Thickness of Boron Layer : $1.2 \mu \mathrm{~m}$ In total $1.2 \mu \mathrm{mx} 9=10.8 \mu \mathrm{~m}$

## Test experiment at JRR3 research reactor in JAEA

## Detection Efficiency

- $1 \mathrm{~mm}^{\varphi}$ Pin Hole
- ${ }^{3} \mathrm{He}$ Counter with 1 inch 10 atm
- 61405 counts/100sec
- Boron-GEM Foil
- 18599 counts/100sec
- Detection Efficiency
- $30 \%$ at $2.2 \AA$
- with 4 GEM foils
- Boron-10 : $1.2 \mu \mathrm{~m}^{\mathrm{t}}$
$\rightarrow 2.4 \mu \mathrm{~m}^{\mathrm{t}}$ per one GEM foil


## Two Dimensional Image



## Position Resolution

## $0.5 \mathrm{~mm}^{\varphi}$ Pine Hole



Large angle scattering Single NaCl



## Sample test

## Small angle scattering Hypresica $\left(\mathrm{SiO}_{2}\right)$



## Position resolution





The $\mathrm{B}_{4} \mathrm{C}$ slit ( $35 \mathrm{~mm} \times 35 \mathrm{~mm}$ ) was put in front of the GEM.

To compensate the beam profile, the data with the slit is divided by the beam profile data.

In the histogram of the slope $(=\Delta \mathrm{Z} / \Delta \mathrm{X})$, a sharp peak appears on the edge of the $\mathrm{B}_{4} \mathrm{C}$ slit.

In order to estimate position resolution, the sharp peak is fitted by a gauss function.

The position resolution; $\sim 1.3 \mathrm{~mm}$ (FWHM)
The correction of the beam divergence is not performed yet.
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$\Delta \mathrm{Z} / \Delta \mathrm{X}$ is obtained by subtracting the one from the adjacent one. 15

## Uniformity (Neutron sensitivity, Imaging)


$1 \mathrm{~mm} \phi, 4.8 \mathrm{~mm}$ pitch
A cadmium slit ( $1 \mathrm{~mm} \phi, 4.8 \mathrm{~mm}$ pitch) in front of the GEM.

To compensate the beam profile, the data with the slit is divided by the beam profile data.


the projection data is fitted by a gauss function.

To estimate the uniformity of the neutron sensitivity, the peak area is used.
The peak area: $1.73 \pm 0.30(3 \sigma)$
The dispersion of the neutron sensitivity is estimated at within $17 \%$.
To estimate the distortion of the 2D image, the distance between the peaks is used.
The distance between the peaks: $4.88 \pm 0.10 \mathrm{~mm}$
The distortion of the 2D image is very small.
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Fill the peak area


Fill the distance between two peaks

## GEM Foil \& Test Chamber



Standard GEM Foil without Boron coating

| Hole diameter | $70 \mu \mathrm{~m}$ |
| :--- | :---: |
| Hole pitch | $140 \mu \mathrm{~m}$ |
| Thickness | $50 \mu \mathrm{~m}$ |
| Cu thickness | $5 \mu \mathrm{~m}$ |



## Simulation study

No. of GEM foils


Se-Hwan Park et. al., IEEE NS52(2005)1689
$\sim 32 \%$ X0.77 $=\sim 25 \%$
0.77 : Fraction of Cu surface on GEM

## Principle of neutron detection

Neutrons are det $\left.{ }^{\left({ }^{10}\right.}{ }^{10} \mathrm{~B}, \alpha\right)^{7} \mathrm{Li}$ reaction
Neutrons are detected by $n\left({ }^{10} \mathrm{~B}, \alpha\right)^{7} \mathrm{Li}$ reaction.
In order to optimize our detector design, ${ }_{5}^{10} B+{ }_{0}^{1} n \rightarrow\left\{\begin{array}{l}{ }_{3}^{7} L i+{ }_{2}^{4} \alpha+2.792 \mathrm{MeV} \\ { }_{3}^{7} L i^{*}+{ }_{2}^{4} \alpha+2.310 \mathrm{MeV}\end{array}\right.$ we performed a GEANT4-based simulation. $\quad{ }_{3}^{7} L i^{*} \rightarrow{ }_{3}^{7} L i+0.48 \mathrm{MeV}$ ( $\%$ )

## The GEANT4-based simulation

- $1.8 \AA$ thermal neutrons shot into the detector at the normal incident.
- An event depositing energy in the gas is defined as a hit.

The neutron sensitivity as a function of ${ }^{10} \mathrm{~B}$ thickness

- The neutron sensitivity reaches its maximum around $3 \mu \mathrm{~m}$.
- Over the thickness, charged particles ( $\alpha$ or ${ }^{7} \mathrm{Li}$ ) can't enter into the gas volume.
Approximately $0.1 \%$ neutron sensitivity achieved by a $0.02 \mu \mathrm{~m}{ }^{10} \mathrm{~B}$ layer.


## Transmission Spectrum for Bended Iron



Shapes of Bragg-edge are analyzed in a RITS code, which is developed by H. Sato.

Crystallite size bin by bin

