

*Recent Progress in
Silica Aerogel Cherenkov Radiator*

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TIPP 2011 in Chicago*

Overview

- *Introduction to Silica Aerogel*
- *Novel Pin-drying Production Method of Silica Aerogel*
- *Optical Performance of New Silica Aerogel*
- *Summary*

Introduction

Silica Aerogel

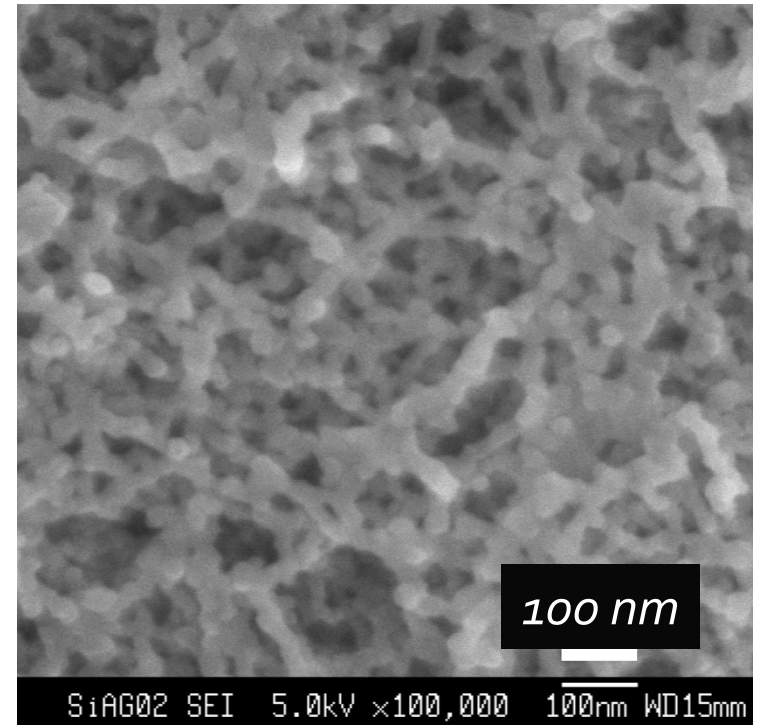
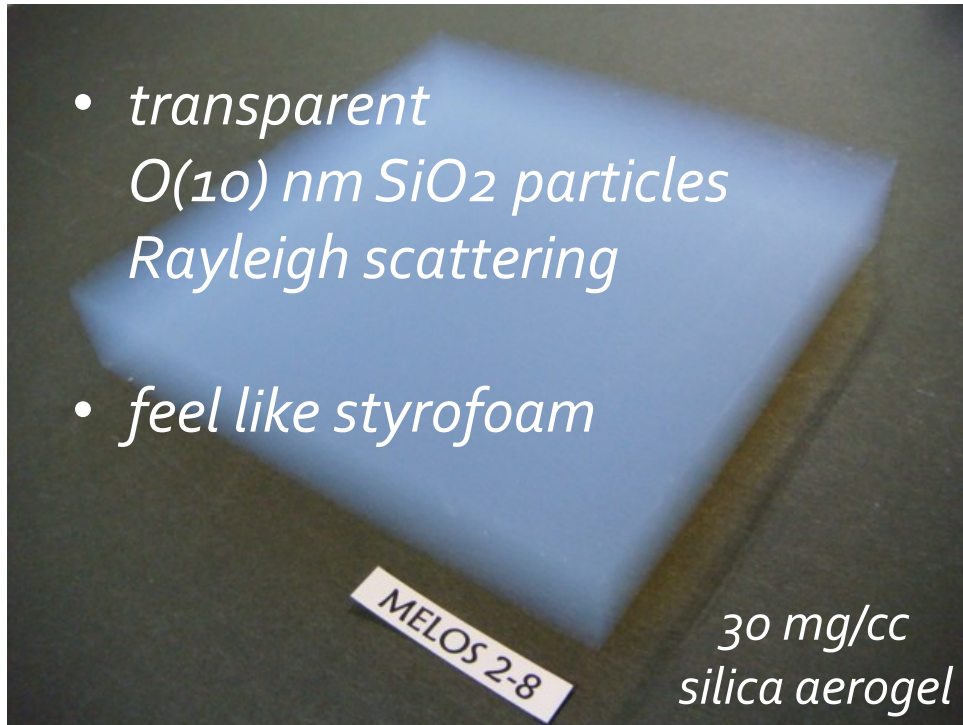
Silica aerogel is a 3D structural solid of SiO₂ particles.

- porous (>99% air)
low bulk density
thermal insulator

Scanning electron microscope image
10 mg/cc silica aerogel
(magnification: x 100,000)

- transparent
O(10) nm SiO₂ particles
Rayleigh scattering

- feel like styrofoam

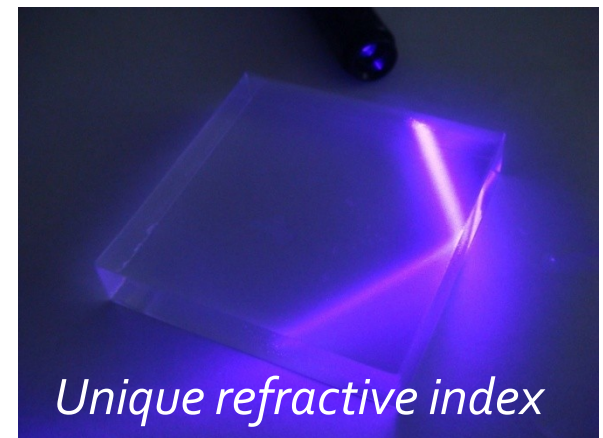
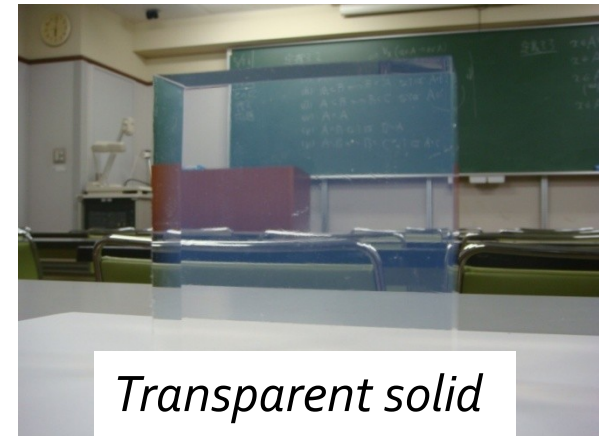


Applications

Silica aerogel is the most convenient material for Cherenkov radiator (typically $n \sim 1.03$).

ex) Aerogel Cherenkov counters

- *TASSO @DESY*
 $n = 1.024$ for $\pi / K / p$ separation
Discovery of gluon
- *Belle @KEK*
 $n = 1.01-1.03$ for π / K separation
Discovery of CP violation in B system
- *LHCb @CERN*
 $n = 1.03$ for $\pi / K / p$ separation
Ring imaging Cherenkov counter



Conventional Production Method

Refractive index (density) can be controlled in the sol-gel step.

1st method: Single-step method

2nd method: Two-step method ← world standard

3rd method: **KEK method** ← our original

1. Wet-gel synthesis (sol-gel step)

We have various preparation recipes for chemicals.

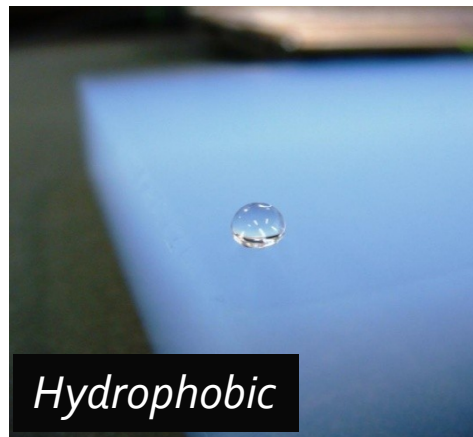
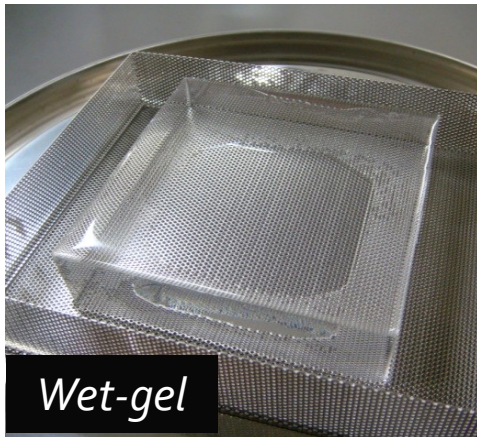
2. Aging

3. **Hydrophobic treatment** ← our original

4. CO₂ supercritical drying 1 month in total

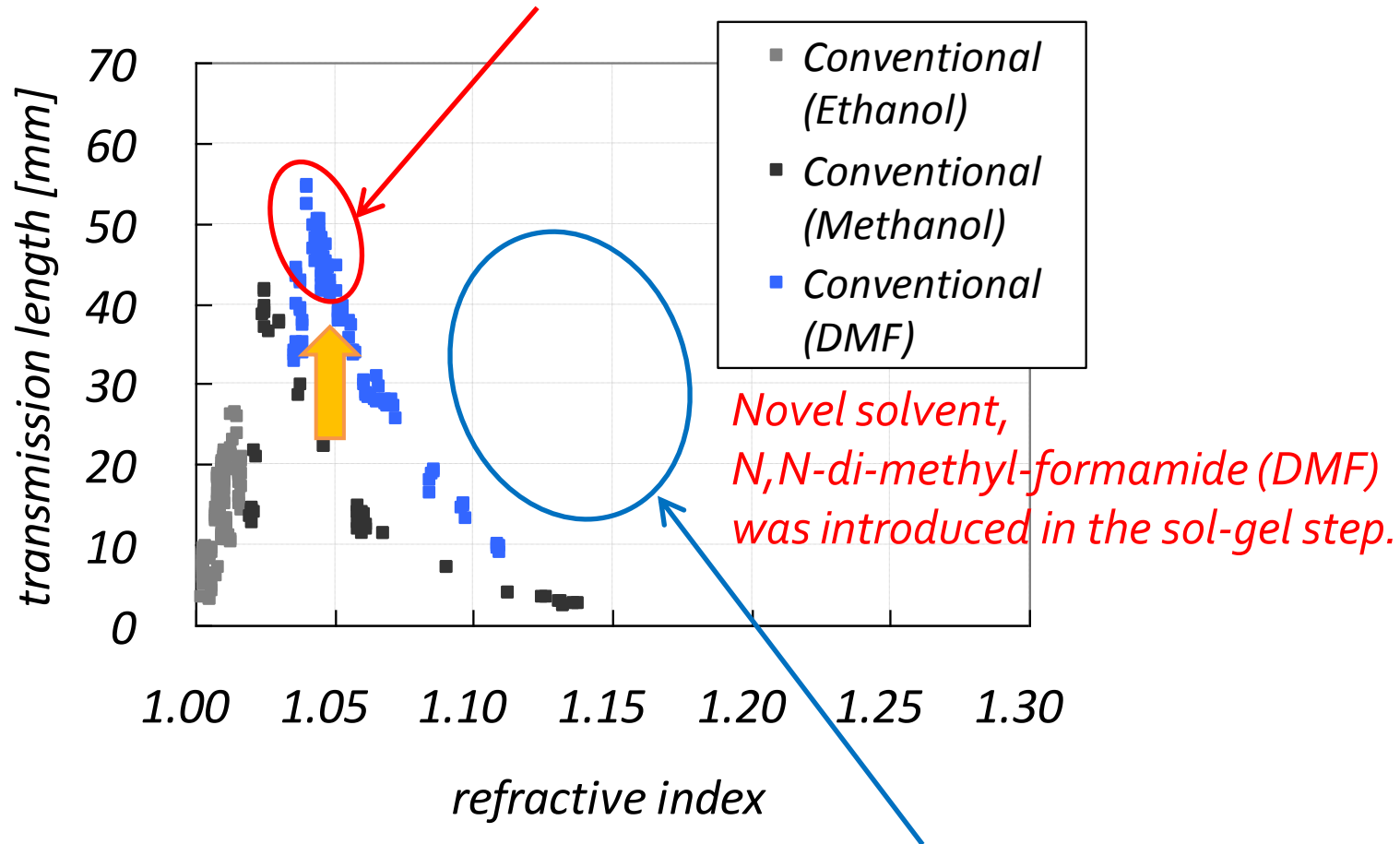
extract liquid component
of wet-gel through
supercritical drying

CO₂ autoclave



Improvement of Transparency in 2004

The transmission length was improved in $n \sim 1.04$ in 2004.



Further efforts are needed in higher refractive index range.

Further Requirements

“High refractive index with high transparency” is a trend of recent aerogel development.

- Hadron experiments at J-PARC
Threshold Cherenkov counter with aerogel



$n = 1.12-1.25$

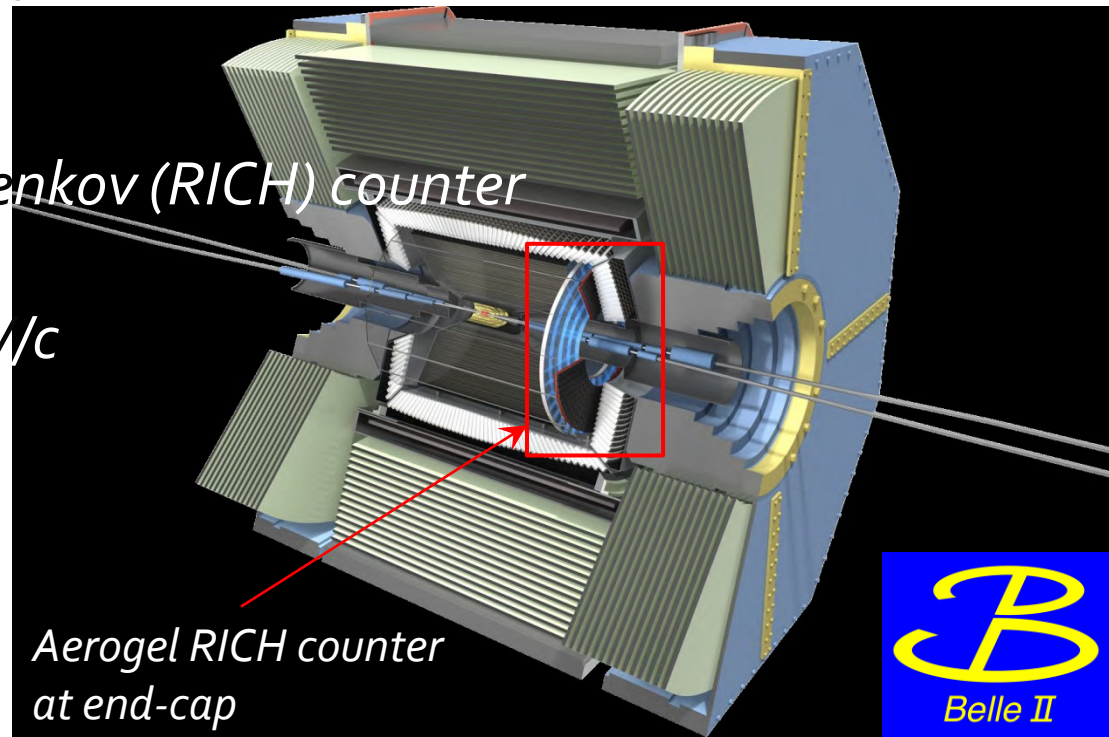
K / p separation at 1-2 GeV/c

- Belle II at SuperKEKB
Aerogel Ring imaging Cherenkov (RICH) counter

$n = 1.05-1.06$ ($\Lambda > 40$ mm)

π / K separation up to 4 GeV/c

Our studies will open up further opportunities to employ aerogel in Cherenkov counters.



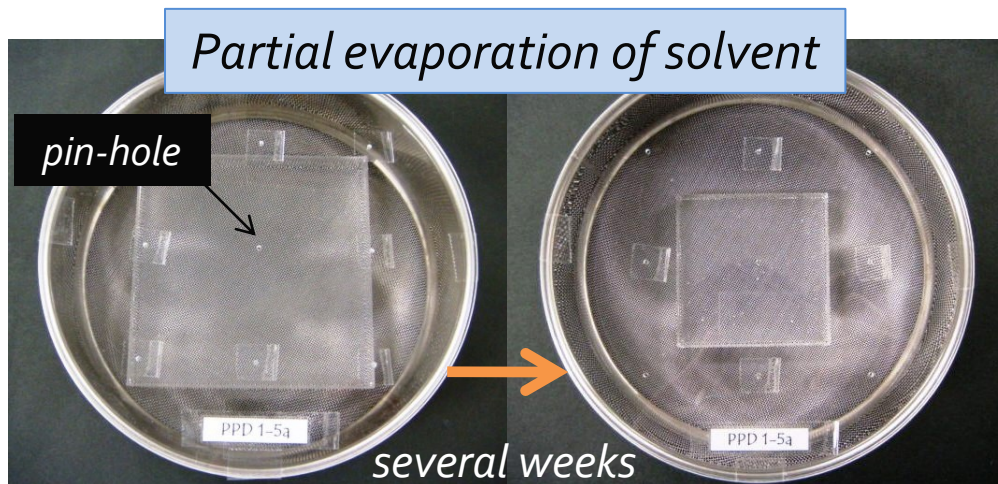
Aerogel RICH counter at end-cap

Novel Pin-drying Production Method

Pin-drying Production Method

Pin-drying (PD) method is 4th method to produce aerogel with high refractive index.

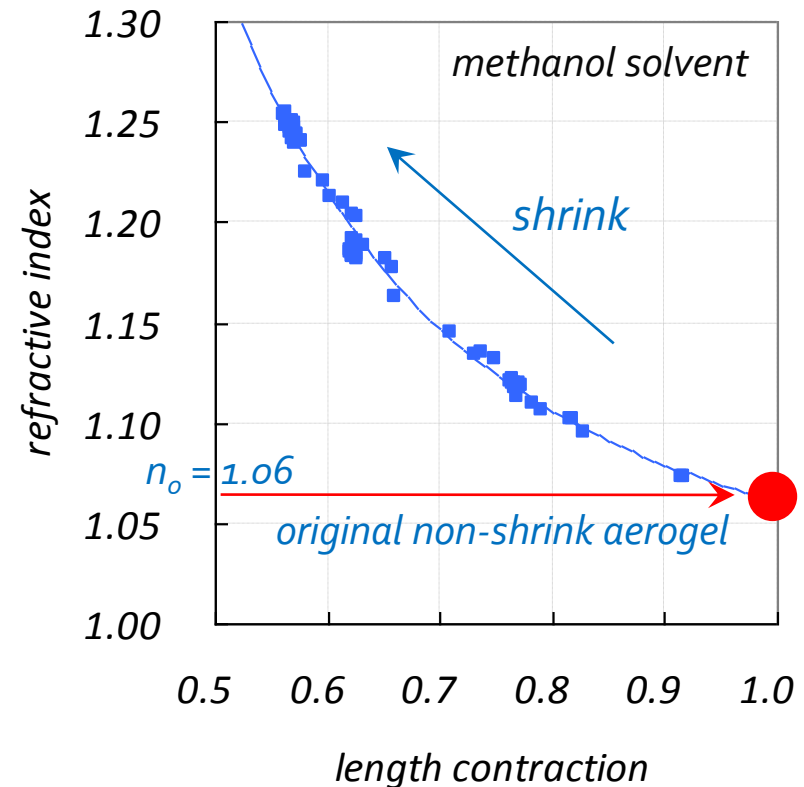
1. Wet-gel synthesis (1st density control)
2. Aging
3. Pin-drying (2nd density control)



Semi-sealed container with some pin-holes

4. Hydrophobic treatment
5. CO₂ supercritical drying

need additional time for the pin-drying process



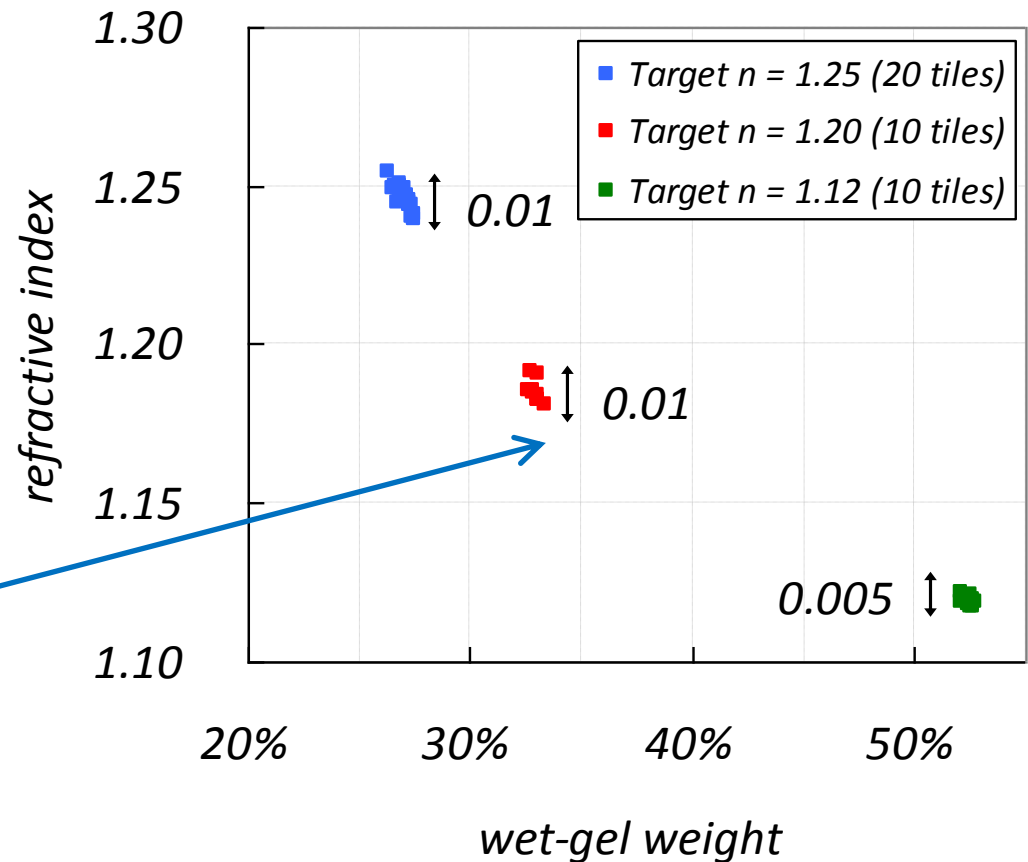
Reproducibility in PD Method

Target refractive index is well-controlled by monitoring wet-gel weight.

40 tiles were produced for $n = 1.25$, 1.20 and 1.12 .

(Wet-gels were synthesized for $n_o = 1.06$ using methanol solvent.)

Refractive index fluctuations were evaluated at each target index.



Large Tile Production

Large tiles were produced w/o any cracks w/ keeping optical performance.



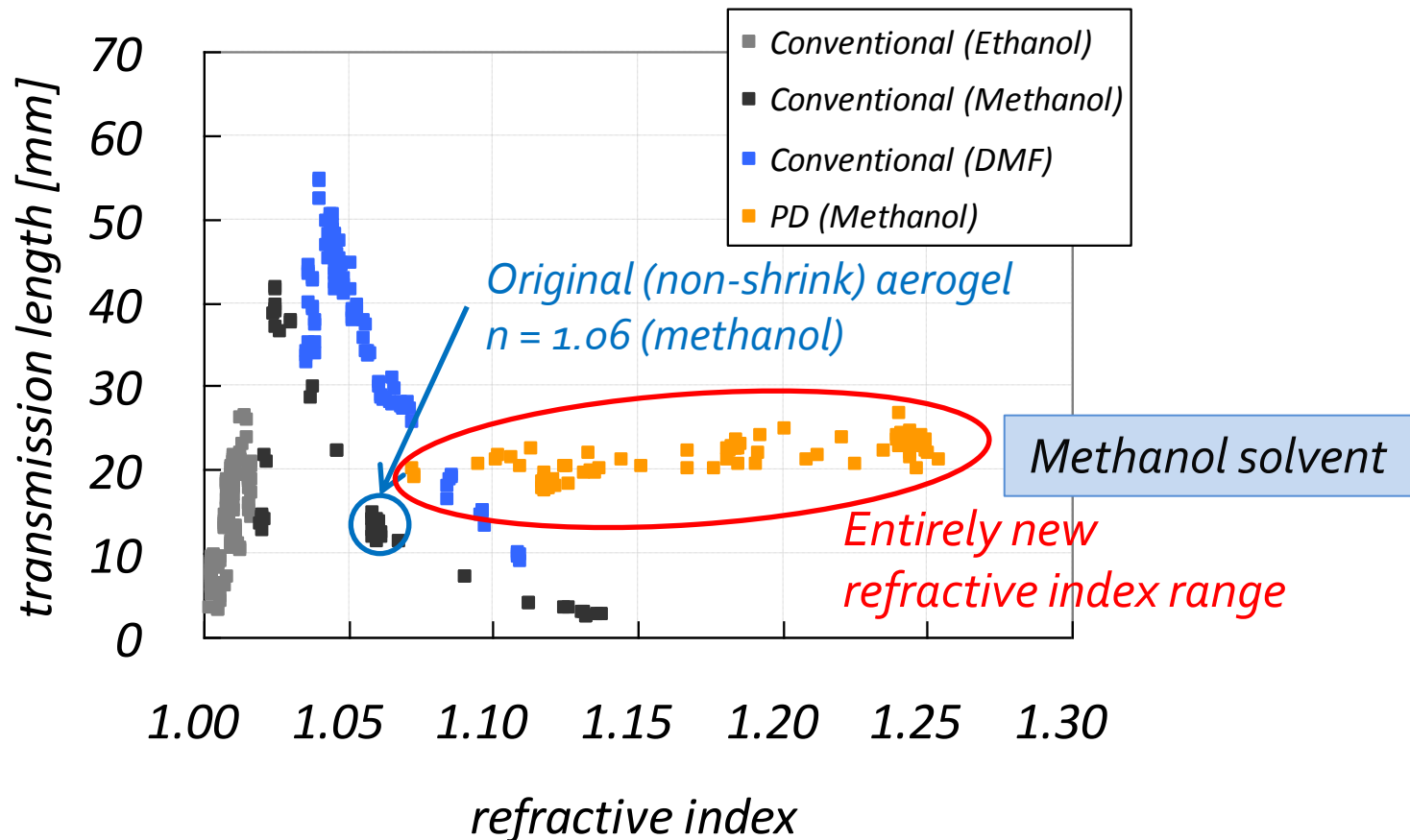
$n \sim 1.05-1.06$

- Conventional method: $11 \times 11 \times 2 \text{ cm}^3 \rightarrow 18 \times 18 \times 2 \text{ cm}^3$
- PD method: $9 \times 9 \times 2 \text{ cm}^3 \rightarrow 14 \times 14 \times 2 \text{ cm}^3$

Optical Performance

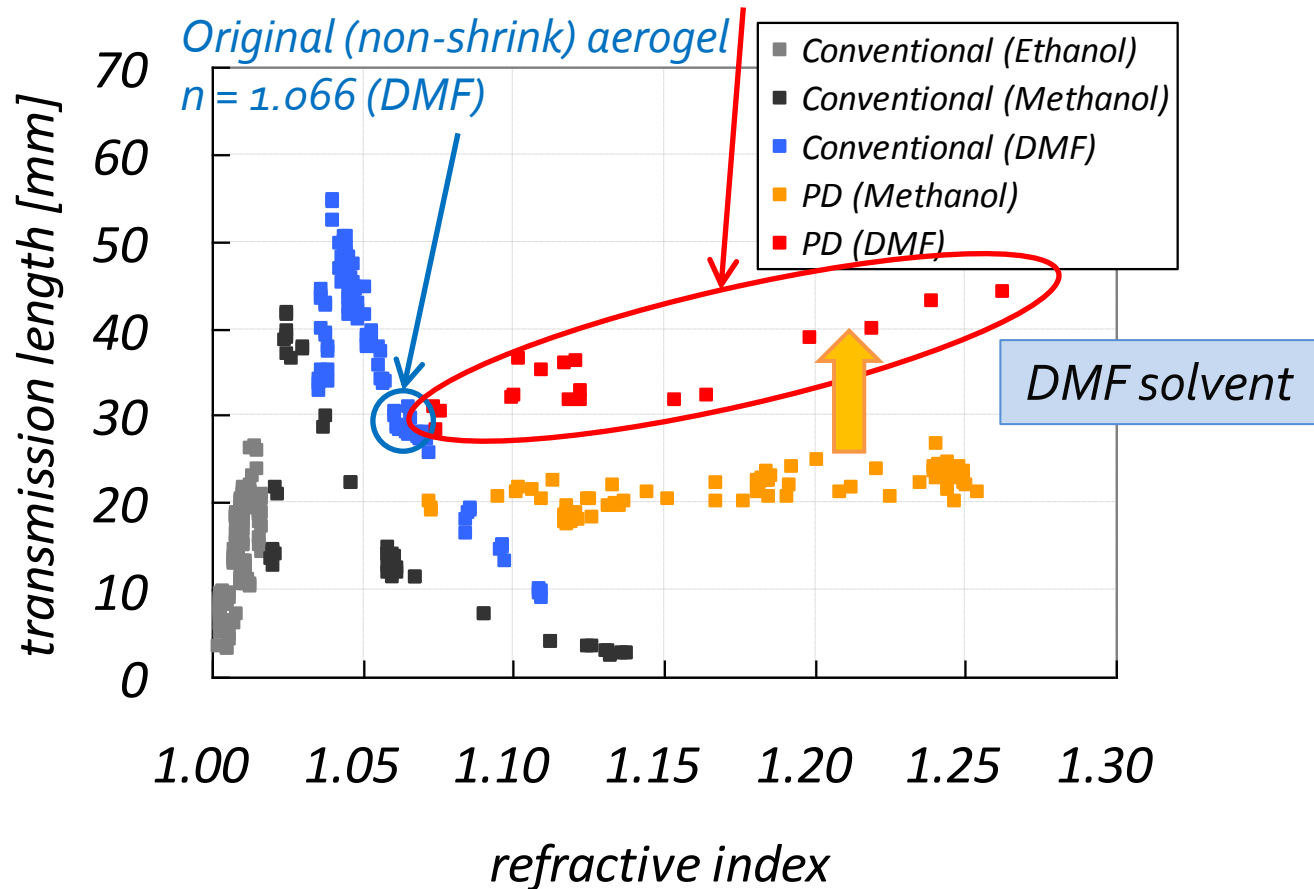
Expansion of High Index Range in 2005

Ultra-high refractive index ($n > 1.10$) aerogels with sufficient transparency ($\Lambda > 20$ mm) were developed.



Improvement of Transparency in 2008

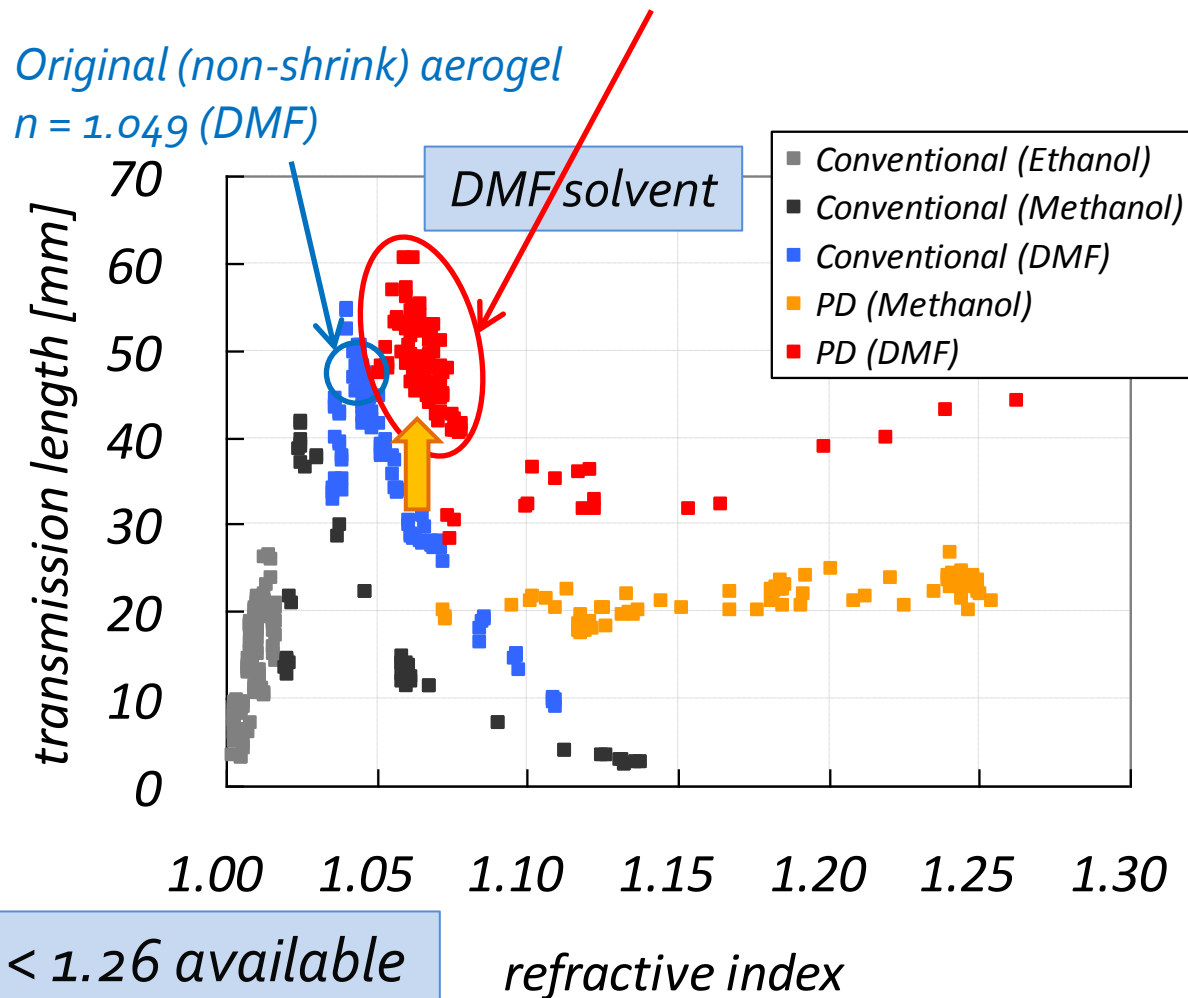
The transmission length was improved in $n > 1.10$.



It takes long pin-drying process because DMF is difficult to evaporate.

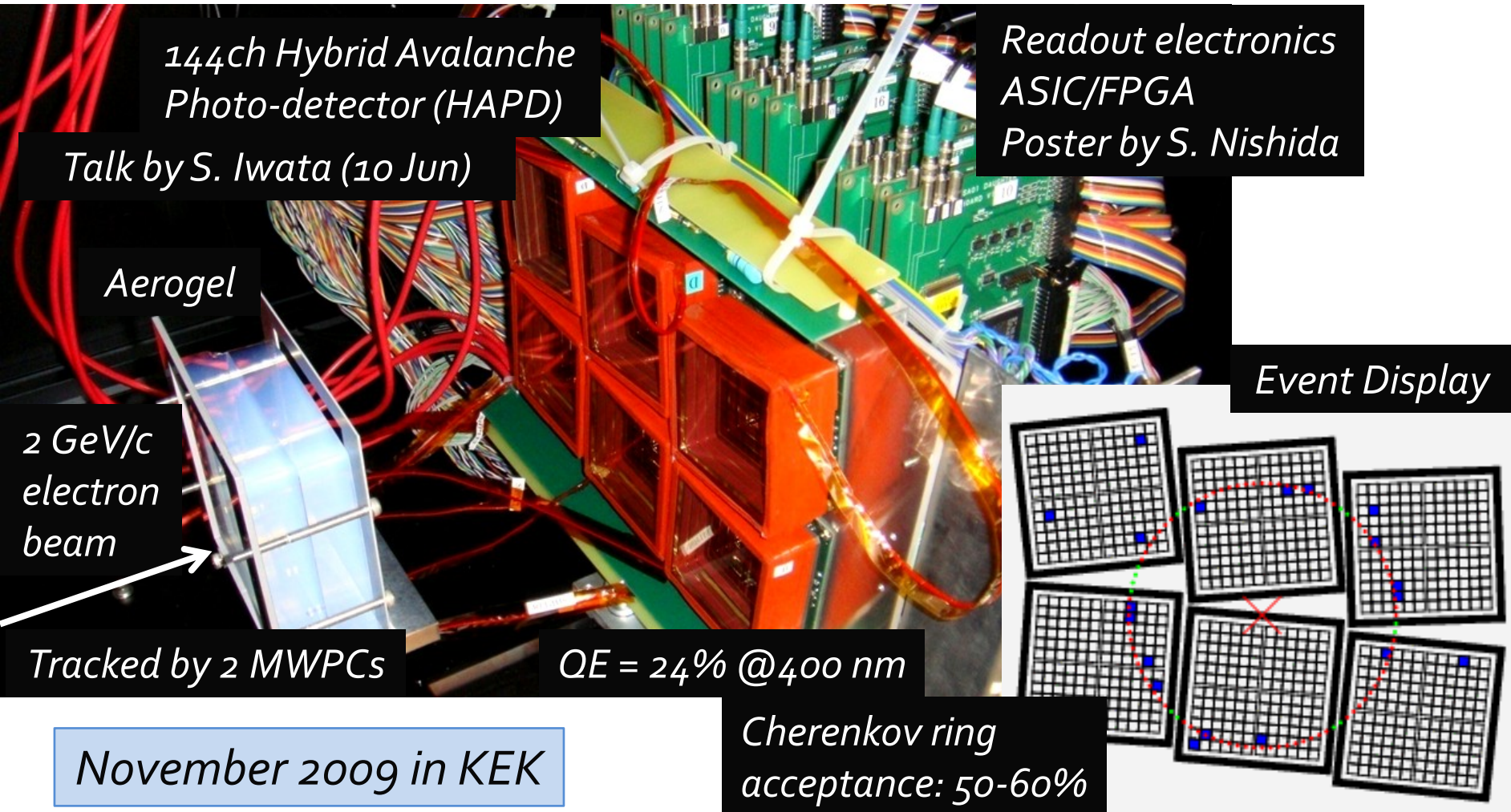
The Most Transparent Sample in 2008

The highest transparency ($\Lambda > 50$ mm) was obtained in $n \sim 1.06$.



Beam Test Set Up

To evaluate aerogel, proximity RICH counter was used.



Photoelectron Yield

Sufficient photoelectrons were detected.

- $n = 1.05 + 1.06$, 2 cm thick each (total 4 cm thick)

$N_{p.e.} = 10.6$ (conventional) \rightarrow **13.6 (improved)**

60% ring acceptance

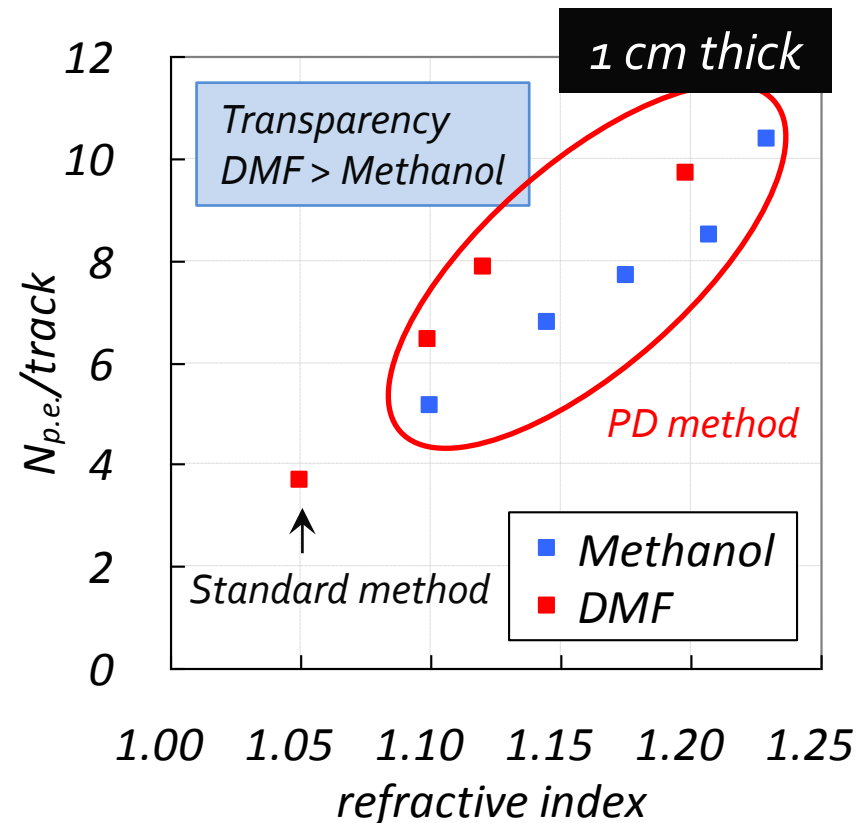
- $1.10 < n < 1.23$

1 cm thick each

$N_{p.e.} = 5-10$ (new data)

50% ring acceptance

Clear Cherenkov rings
were observed.

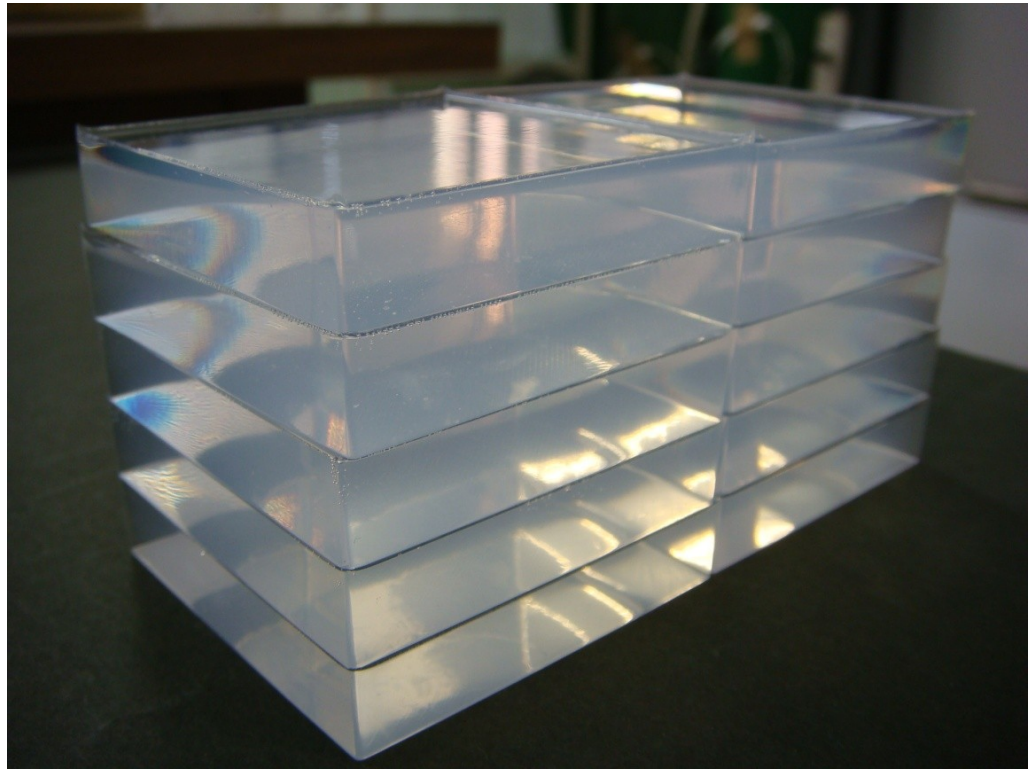


Summary

- *The novel pin-drying method was developed and studied in detail as the 4th technique to produce silica aerogel with high refractive index and high transparency.*
- *Large aerogel tiles with $n \sim 1.05$ and good transparency were successfully manufactured without any cracks.*
- *Sufficient photoelectrons were detected in the beam test. We confirmed our aerogel has excellent performance.*

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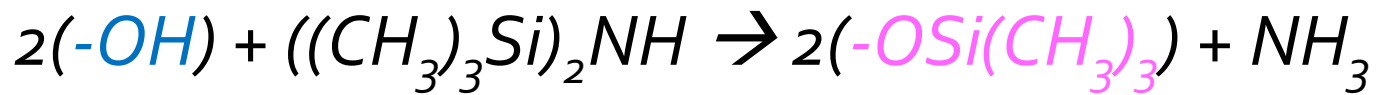


Appendix

Hydrophobic Treatment

Aged wet-gels are immersed in ethanol.
Hydrophobic reagent is added to ethanol.
The following reaction proceeds.

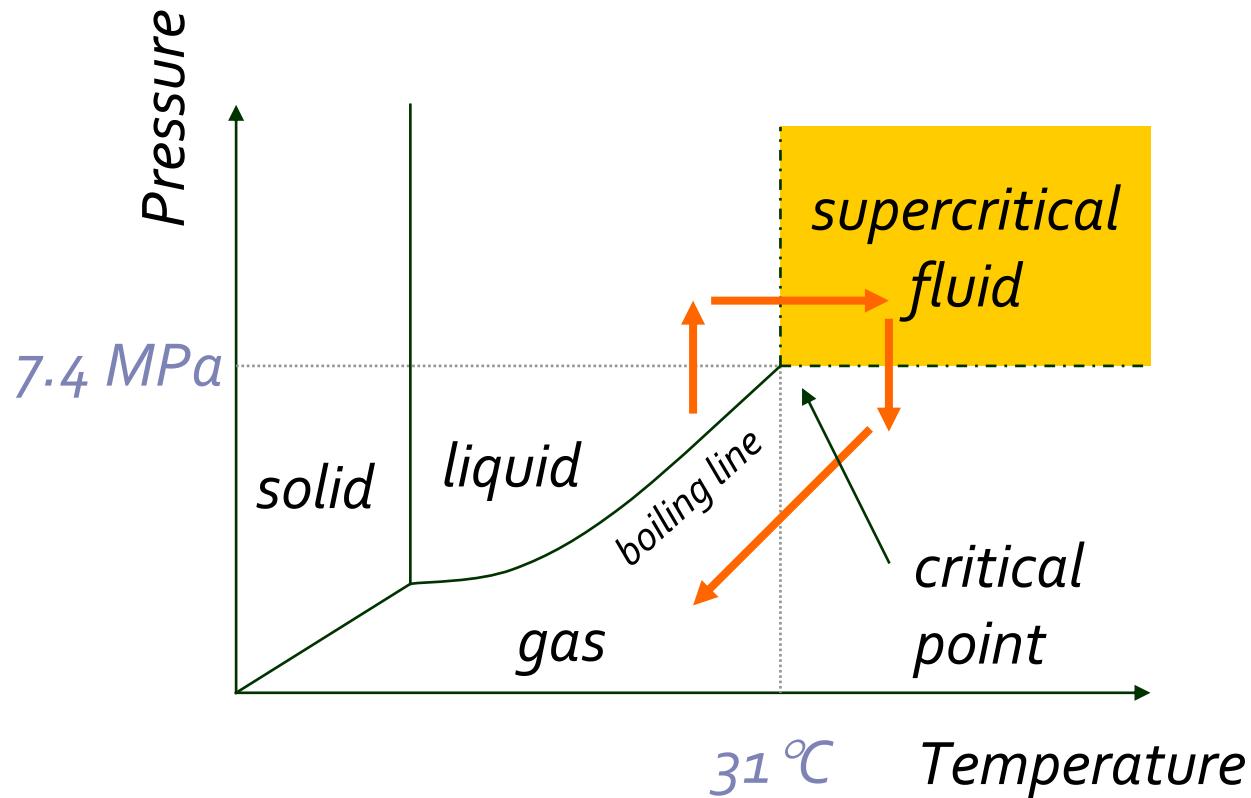
Hydrophobic reagent: *hexamethyldisilazane* $((\text{CH}_3)_3\text{Si})_2\text{NH}$



Hydroxyl group
(hydrophilic)

Trimethylsiloxy group
(hydrophobic)

CO₂ Supercritical Drying

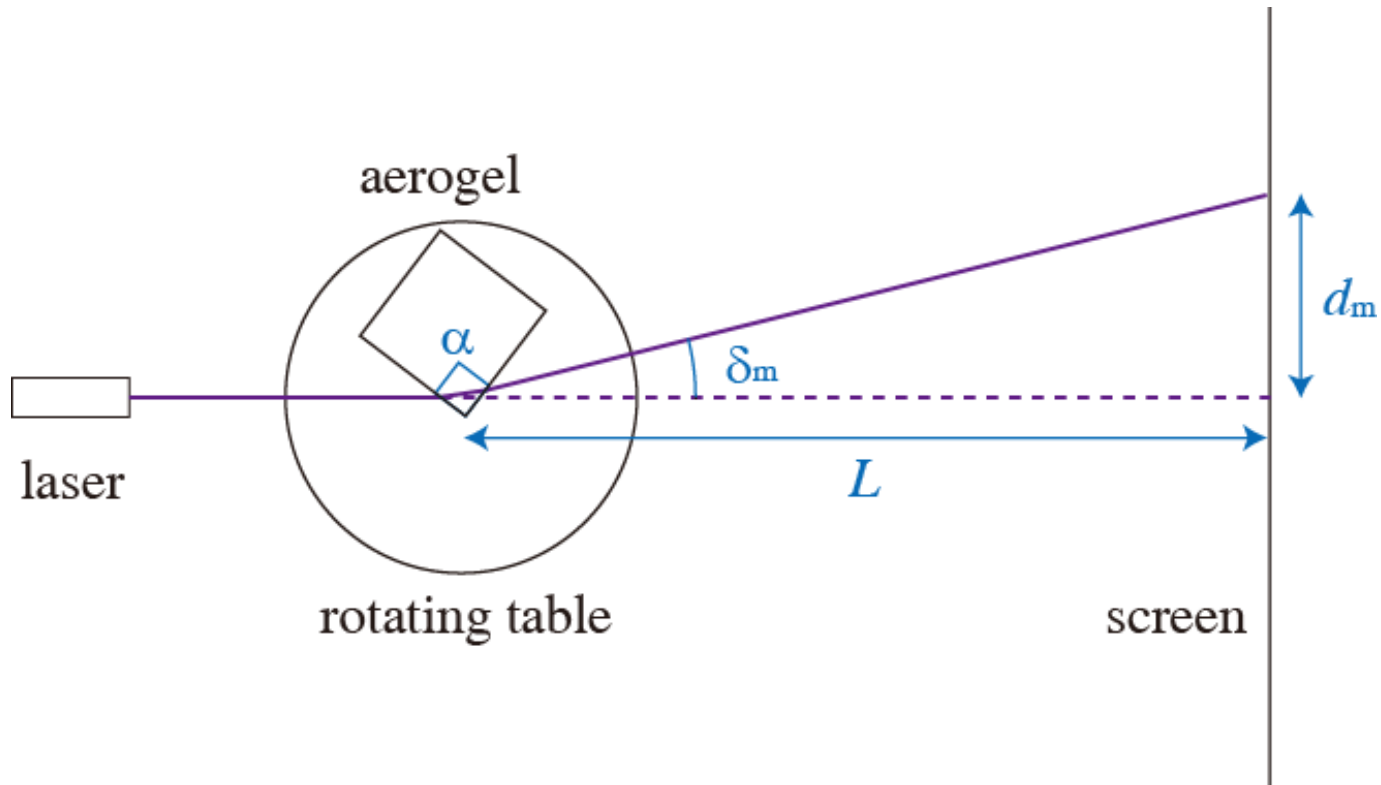


CO₂ phase diagram

Refractive Index Measurement

Refractive index is measured by **Fraunhofer method** using **405nm** blue-violet semiconductor laser.

Prism formula: $n/n_{air} = \sin\{(\alpha + \delta_m)/2\} / \sin(\alpha/2)$, $\delta_m = \tan^{-1}(d_m/L)$



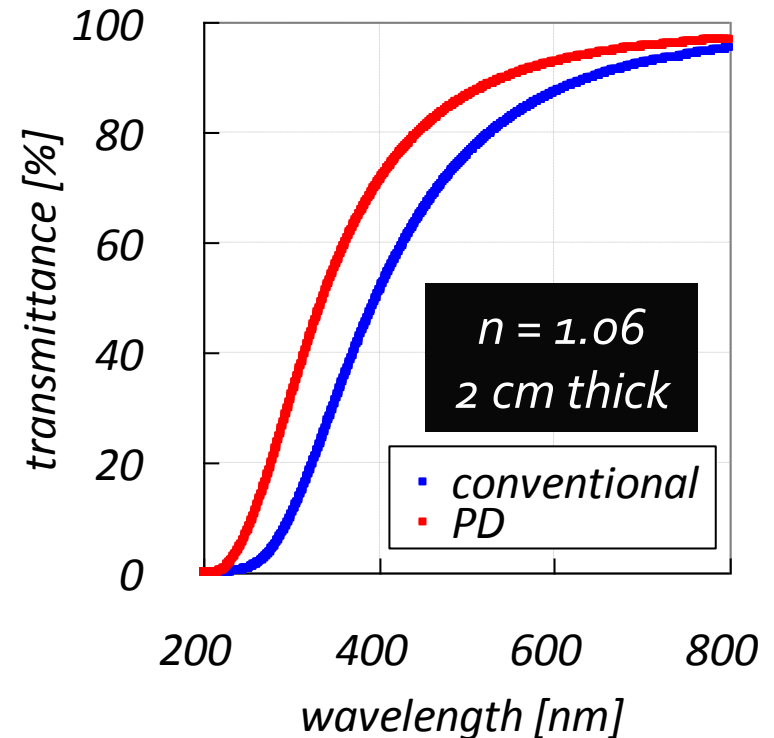
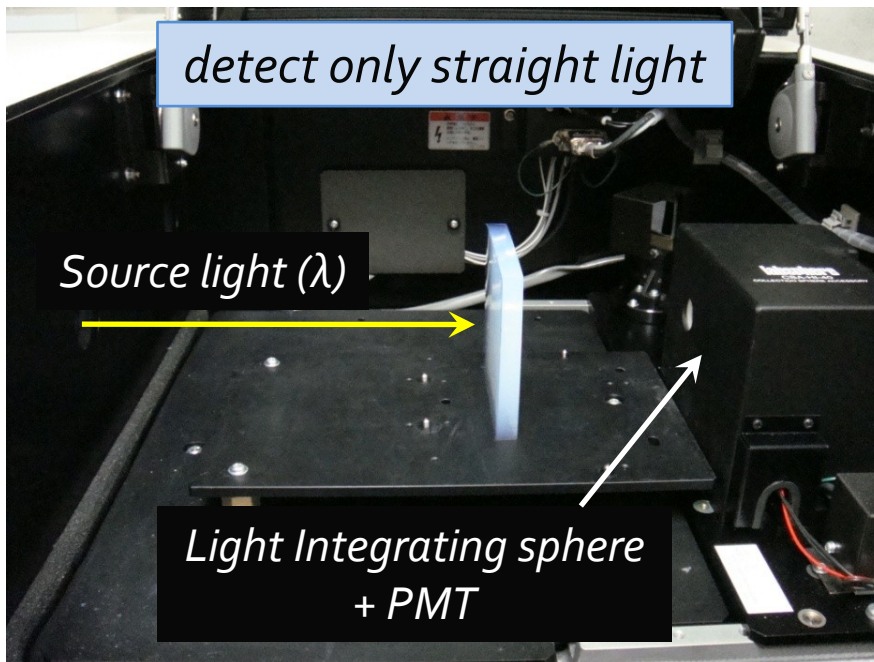
Transmittance Measurement

Transmittance (T) is measured by a *spectrophotometer*.

$$T = A \exp(-Ct/\lambda^4) \quad A, C: \text{clarity parameters, } t: \text{thickness of aerogel}$$

We evaluate the *transmission length at $\lambda = 400 \text{ nm}$* :

$$\Lambda = -t/\ln T.$$

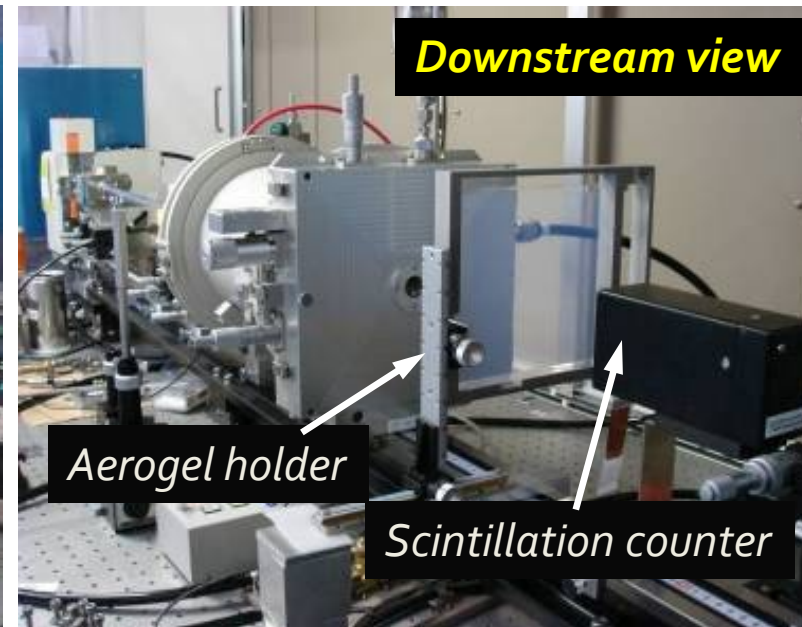
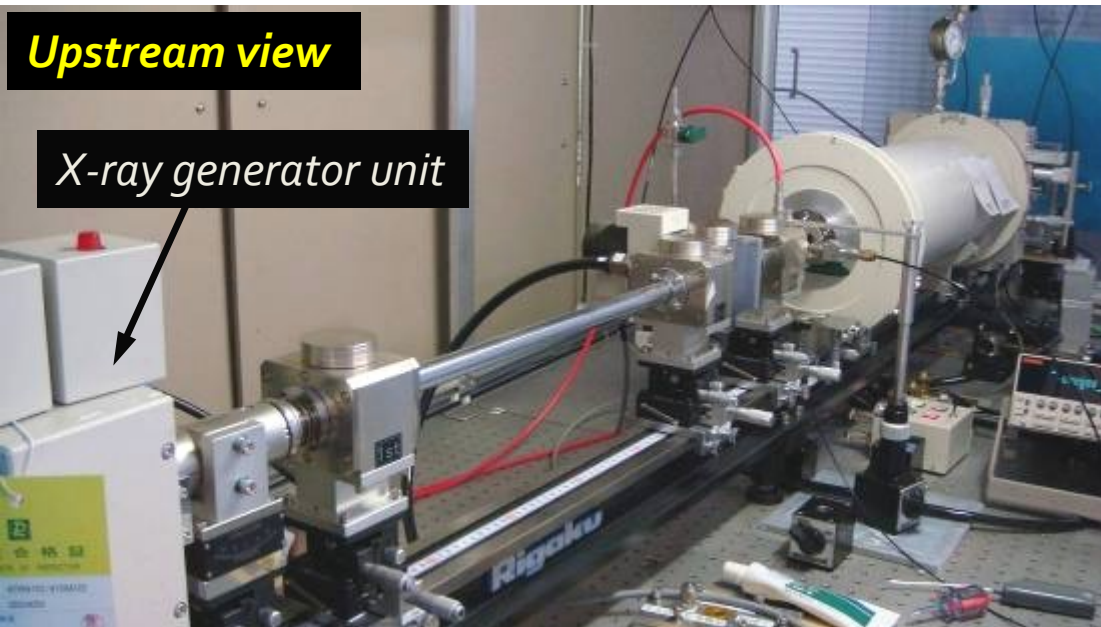


Refractive Index Uniformity Measurement

X-rays are the most promising probe to evaluate density (ρ) uniformity in a aerogel tile.

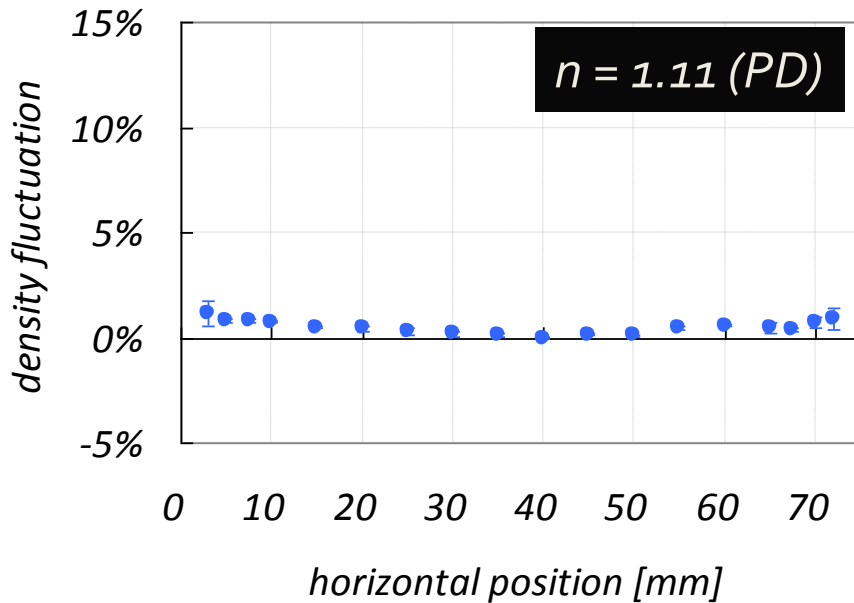
Density measurement means refractive index measurement:

$$n = 1 + \alpha\rho \quad \alpha = \text{const.}$$

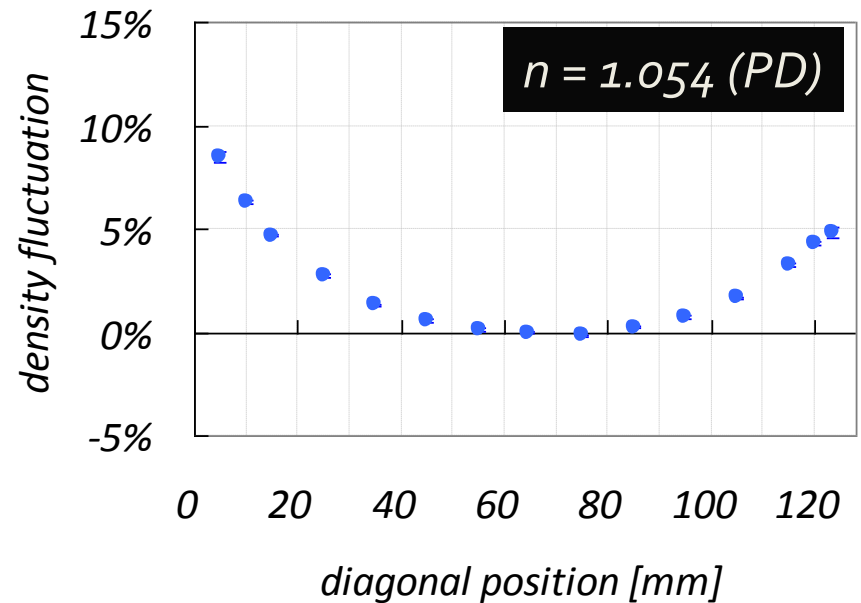


Refractive Index Uniformity Data

Tile scan data along diagonal (or horizontal) line of a tile.
X-ray beam size is ~ 1 mm in diameter.



length contraction = 78%



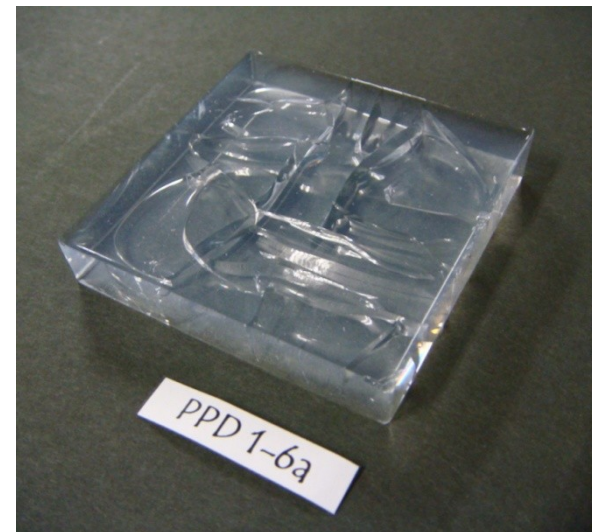
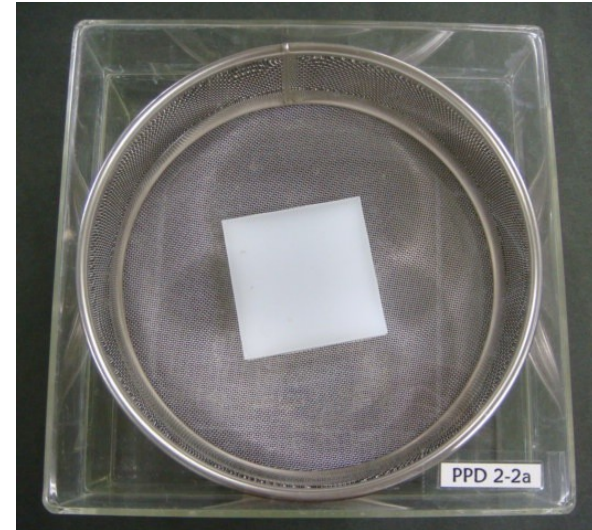
length contraction = 95%

Pin-drying Process

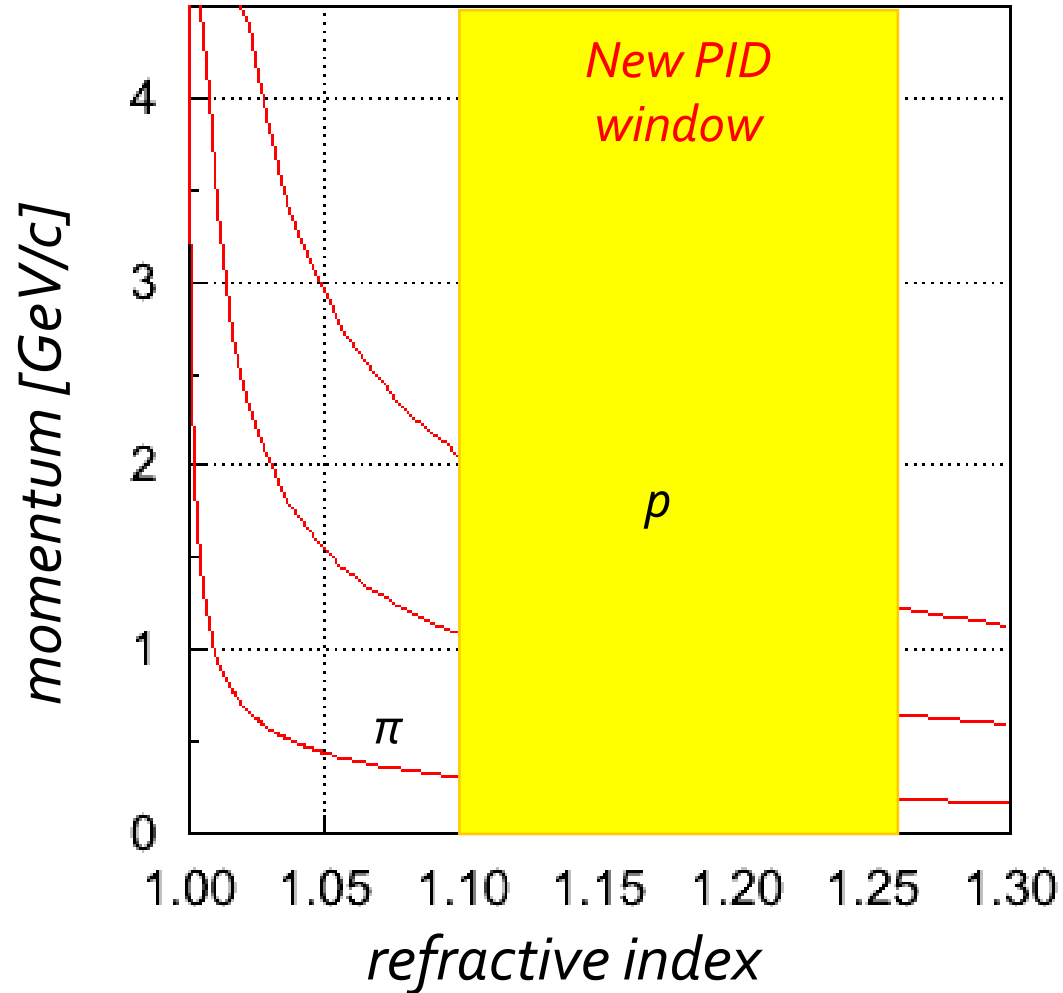
- Standard 1 month + *pin-drying process*
The length of the pin-drying process depends on
 - Initial and target refractive index
 - Solvent (methanol_(fast) or DMF_(slow))
 - Size
- Example
 - Original wet-gel size: $10 \times 10 \text{ cm}^2$, final thick: 1 cm
 $n_o = 1.05$ (DMF) $\rightarrow n = 1.065$: 1 week
 $n_o = 1.06$ (methanol) $\rightarrow n = 1.12$: 2 weeks
 $n_o = 1.06$ (methanol) $\rightarrow n = 1.25$: 8 weeks
 - Original wet-gel size: $16 \times 16 \text{ cm}^2$, final thick: 2 cm
 $n_o = 1.05$ (DMF) $\rightarrow n = 1.065$: 2 weeks

Upper Limit of Pin-drying Method

- *Methanol solvent*
Wet-gels become milky and are broken at $n \sim 1.25$ in the pin-drying process.
- *DMF solvent*
Wet-gels successfully shrink over $n = 1.25$. However, it is fragile in the hydrophobic treatment and supercritical drying process in $n > 1.20$.



Threshold Momentum



J-PARC Experiments

- *E27 (search for $K^- pp$ state)
requires $n = 1.25$ to separate kaons from high momentum protons.*
- *E03 (measurement of Xi^- -atomic X rays)
requires $n = 1.12$ to trigger positive kaons from protons at 1-2 GeV/c.*

Report from XiX Collaboration

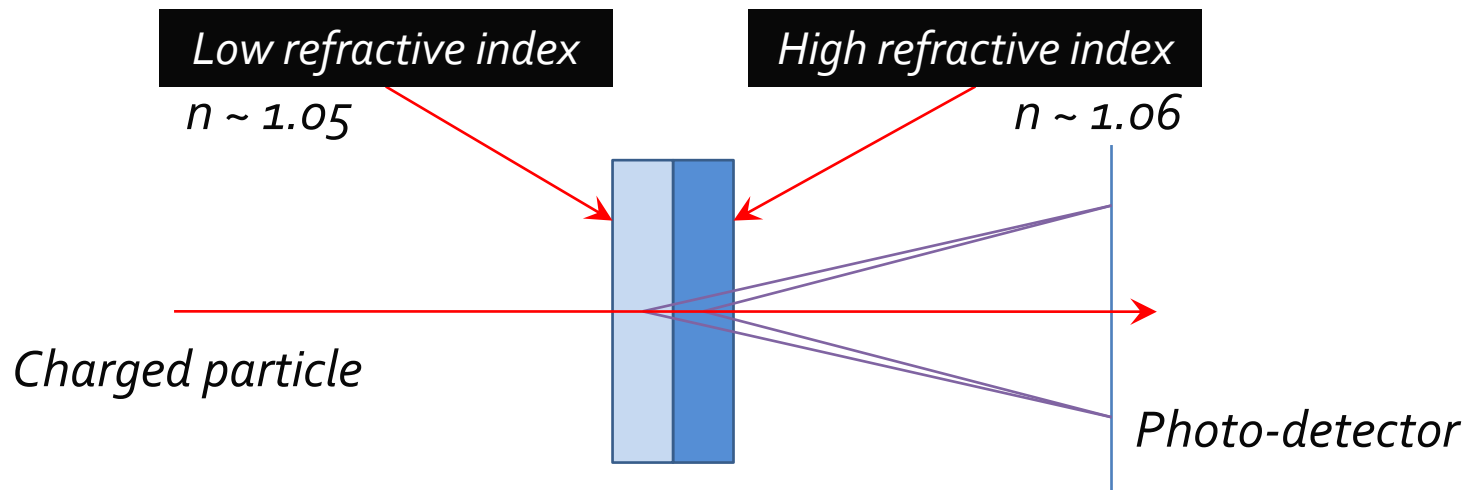
*(K^- , K^+), (K^- , p) first level trigger rate: $10^4/\text{sec}$ \rightarrow DAQ issue
prototype threshold Cherenkov counter using aerogel by PD method*

$N_{p.e.} = 12-15$ as a result of a beam test

K^+ detection efficiency: $> 90\%$, p fake trigger: 1/10

Proximity Focusing Radiator

Belle II Aerogel RICH counter



Proximity focusing radiator scheme

Prototype performance

of photoelectrons = 15.3

Cherenkov angle resolution = 13.5 mrad

6.6σ π / K separation at 4 GeV/c