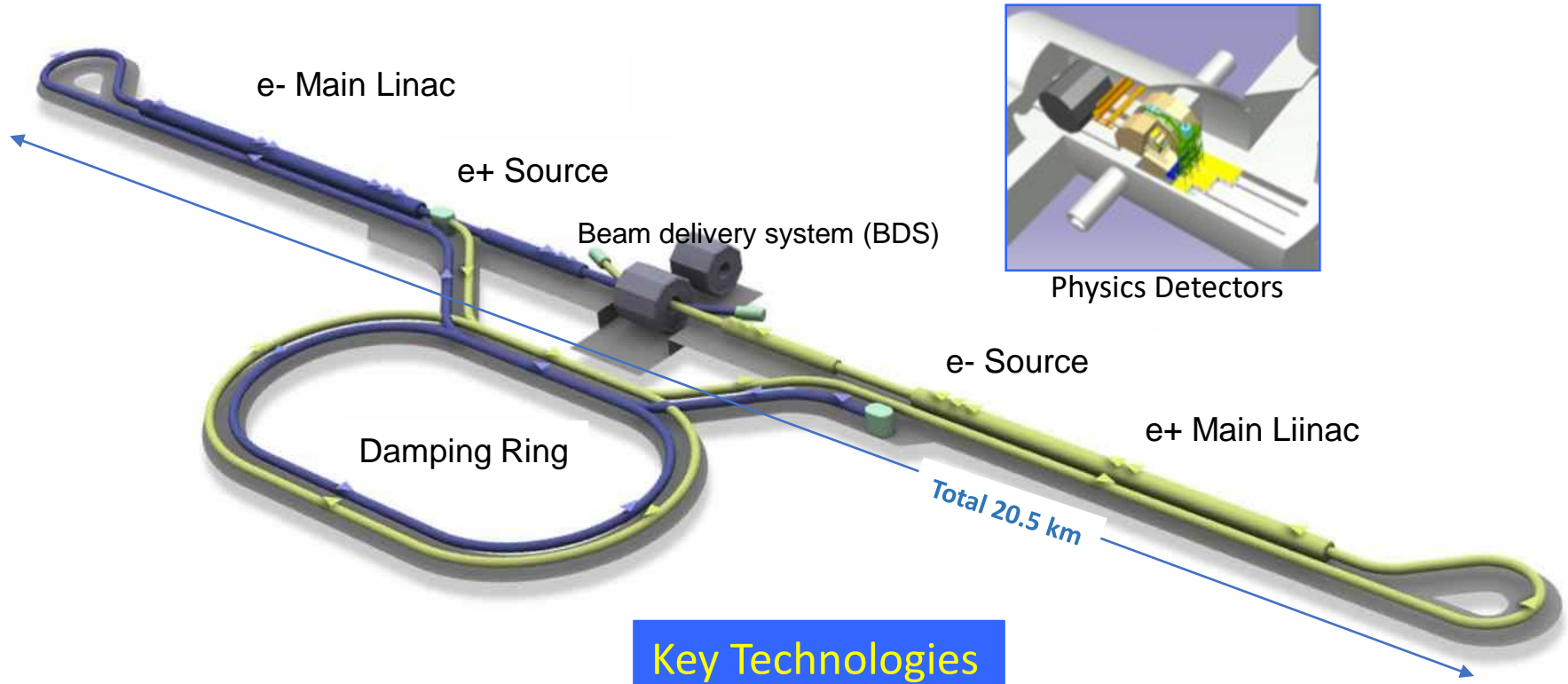


Shin MICHIZONO

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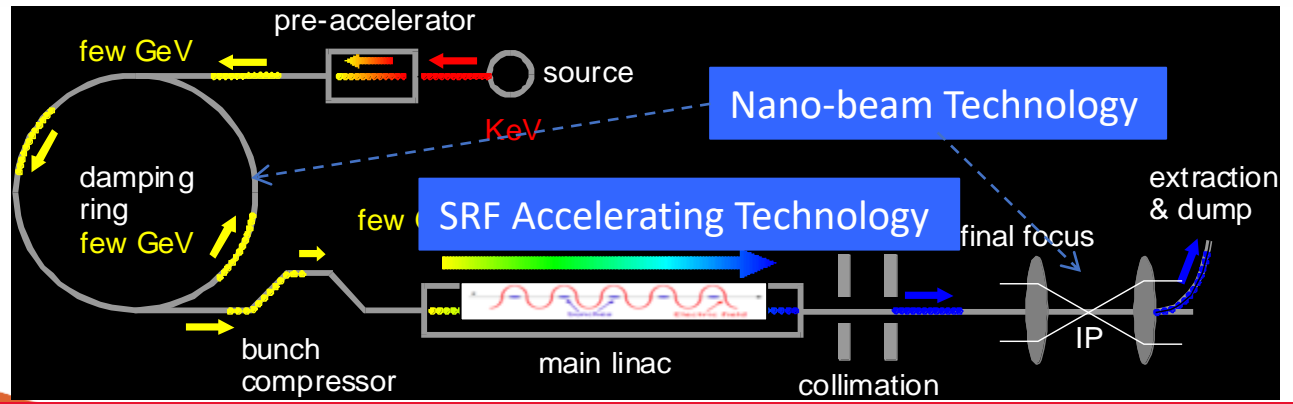
- *ILC250 accelerator overview*
- *ILC area systems*
 - *Sources*
 - *Nano-beam*
 - *SRF*
- *Civil engineering*
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ILC250 accelerator facility



Item	Parameters
C.M. Energy	250 GeV
Length	20km
Luminosity	$1.35 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$
Repetition	5 Hz
Beam Pulse Period	0.73 ms
Beam Current	5.8 mA (in pulse)
Beam size (y) at FF	7.7 nm @250GeV
SRF Cavity G.	31.5 MV/m (35 MV/m)
Q_0	$Q_0 = 1 \times 10^{10}$

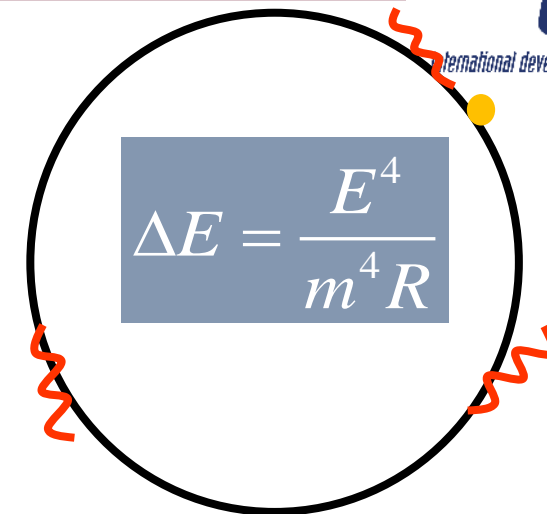
Key Technologies



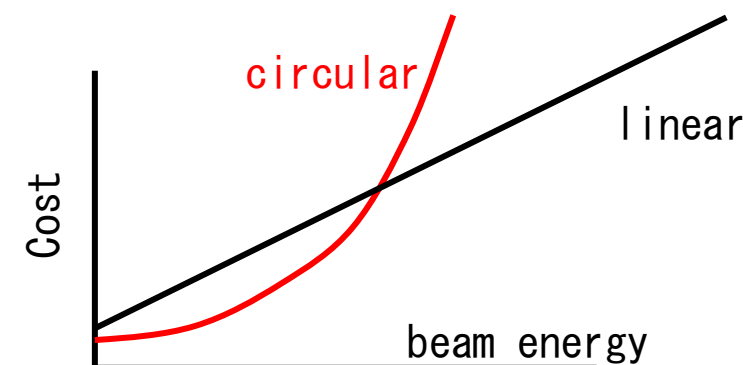
8,000 SRF cavities will be used.

Main advantages

- A **linear accelerator is more advantageous** for accelerating electron and/or positron beams to **higher energies**.
- The **spin of the electron and/or positron** beam can be maintained during the acceleration and collision. This can help significantly improve measurement precision.
- The small surface resistance of the SRF accelerating structure (cavity) made of Nb enables the **efficient power transfer** from the AC power source to the beam.
- Further energy efficiency improvements are considered as part of the **Green ILC** concept, which aims to establish a sustainable laboratory.



Circulating beam loses energy by synchrotron radiation. Linear collider can extend its collision energy by longer tunnel/ higher gradient.



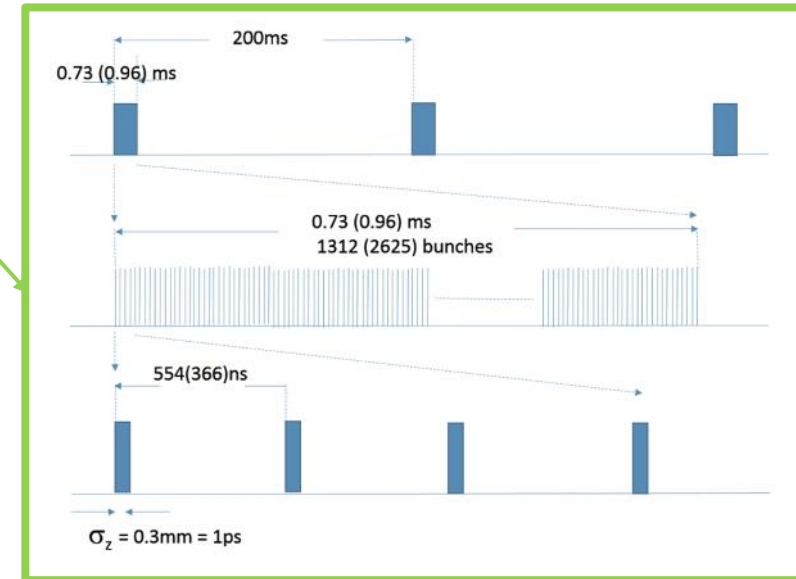
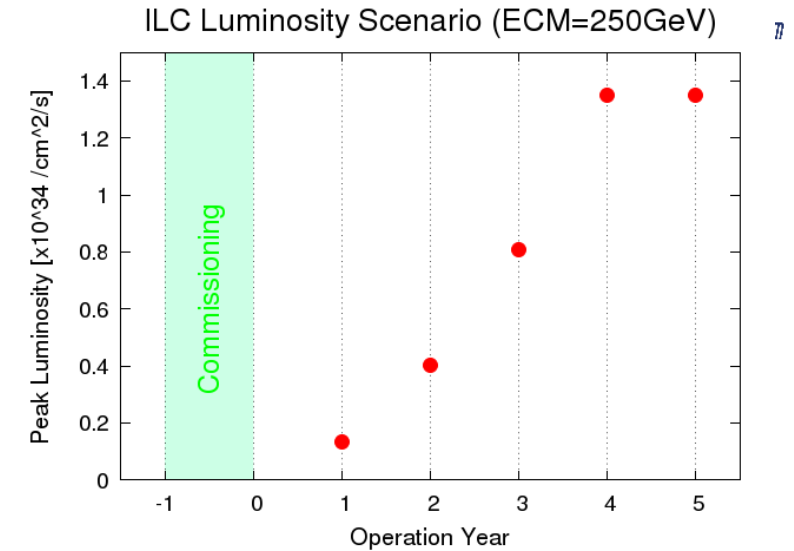
Technical Maturity

- ILC based on superconducting radiofrequency (SRF) technology started its R&D from 2005 (GDE). Reference Design Report (RDR) was published in 2007 and **TDR was published in 2013**.
- More than 2,400 researchers contributed to the TDR.
- The SRF technology's maturity was proven by the operation of the European X-ray Free Electron Laser (**X-FEL in Hamburg, where 800 superconducting cavities (1/10 of ILC SRF cavities)**) were installed.
- In addition to European XFEL, LCLS-II at SLAC, SHINE in Shanghai are under construction.
- Nano-beam technology has been **demonstrated at ATF** hosted in KEK under international collaboration and almost satisfied the requirements of the ILC.
- Remaining technical preparation (such as mass-production of SRF cavities, positron source, beam dump) can be carried out during the preparation phase **at Pre-lab** before ILC construction. These are listed in "**Recommendations on ILC Project Implementation**".

ILC machine parameters



ILC	electron/positron	ILC250
Beam Energy	GeV	125 (e-) and 125 (e+)
Peak Luminosity (10^{34})	cm ⁻² s ⁻¹	1.35
Int. Luminosity	ab-1/yr	0.24* <i>* 5,000-hour operation at peak luminosity</i>
Beam dE/E at IP		0.188% (e-), 0.150% (e+)
Transv. Beam sizes at IP x/y	nm	515/7.66
Rms bunch length /	cm	0.03 (σ_z)
beta*	mm	bx*=13mm, by*=0.41mm
Crossing angle	mrad	14
Rep./Rev. frequency	Hz	5
Bunch spacing	ns	554
# of bunches		1,312
Length/Circumference	km	20.5
Facility site power	MW	111
Cost (value) range	\$B US	~5 (tunnel and accelerator)
Timescale till operations	years	(~1) + 4(preparation) + 9(construction)



Potential for upgrades

The ILC can be upgraded to higher energy and luminosity.

			Z-Pole [4]		Baseline	Higgs [2.5]		500GeV [1*]		TeV [1*]
			Baseline	Lum. Up		Lum. Up	L Up.10Hz	Baseline	Lum. Up	case B
Center-of-Mass Energy	E_{CM}	GeV	91.2	91.2	250	250	250	500	500	1000
Beam Energy	E_{beam}	GeV	45.6	45.6	125	125	125	250	250	500
Collision rate	f_{col}	Hz	3.7	3.7	5	5	10	5	5	4
Pluse interval in electron main linac		ms	135	135	200	200	100	200	200	200
Number of bunches	n_b		1312	2625	1312	2625	2625	1312	2625	2450
Bunch population	N	10^{10}	2	2	2	2	2	2	2	1.737
Bunch separation	Δt_b	ns	554	554	554	366	366	554	366	366
Beam current		mA	5.79	5.79	5.79	8.75	8.75	5.79	8.75	7.60
Average beam power at IP (2 beams)	P_B	MW	1.42	2.84	5.26	10.5	21.0	10.5	21.0	27.3
RMS bunch length at ML & IP	σ_z	mm	0.41	0.41	0.30	0.30	0.30	0.30	0.30	0.225
Emittance at IP (x)	γe_x^*	μm	6.2	6.2	5.0	5.0	5.0	10.0	10.0	10.0
Emittance at IP (y)	γe_y^*	nm	48.5	48.5	35.0	35.0	35.0	35.0	35.0	30.0
Beam size at IP (x)	σ_x^*	μm	1.118	1.118	0.515	0.515	0.515	0.474	0.474	0.335
Beam size at IP (y)	σ_y^*	nm	14.56	14.56	7.66	7.66	7.66	5.86	5.86	2.66
Luminosity	L	$10^{34}/cm^2/s$	0.205	0.410	1.35	2.70	5.40	1.79	3.60	5.11
Luminosity enhancement factor	H_D		2.16	2.16	2.55	2.55	2.55	2.38	2.39	1.93
Luminosity at top 1%	$L_{0.01}/L$	%	99.0	99.0	74	74	74	58	58	45
Number of beamstrahlung photons	n_g		0.841	0.841	1.91	1.91	1.91	1.82	1.82	2.05
Beamstrahlung energy loss	δ_{BS}	%	0.157	0.157	2.62	2.62	2.62	4.5	4.5	10.5
AC power [6]	P_{site}	MW			111	138	198	173	215	300
Site length	L_{site}	km	20.5	20.5	20.5	20.5	20.5	31	31	40

Energy

Lumi.

Construction cost

ILC accelerator (including tunnel) construction cost is ~5 B\$.

	TDR: ILC500 [B ILCU] (Estimated by GDE)	ILC250 [B ILCU]* (Estimated by LCC)	Conversion to: [B JPY] (Reported to MEXT/SCJ)
Accelerator Construction: sum	n/a	n/a	635.0 ~ 702.8
Value: sub-sum	7.98	4.78 ~ 5.26	515.2 ~ 583.0
Tunnel & building	1.46	1.01	111.0 ~ 129.0
Accelerator & utility	6.52	3.77 ~ 4.24	404.2 ~ 454.0
Labor: Human Resource	22.9 M person-hours (13.5 K person-years)	17.2 M person-hours (10.1 K person-years)	119.8
Detector Construction: sum	n/a	n/a	100.5
Value: Detectors (SiD+ILD)	0.315+0.392	0.315+0.392	76.6
Labor: Human Resource (SiD + ILD)	748+1,400 person-years	748+1,400 person-years	23.9
Operation/year (Acc.) : sum	n/a	n/a	36.6 ~ 39.2
Value: Utilities/Maintenance	0.390	0.290 ~ 0.316	29.0 ~ 31.6
Labor: Human Resource	850 FTE	638 FTE	7.6
Others (Acc. Preparation)	n/a	n/a	23.3
Uncertainty	25%	25%	25%
Contingency	10%	10%	10%
Decommission	n/a	n/a	Equiv. to 2-year op. cost

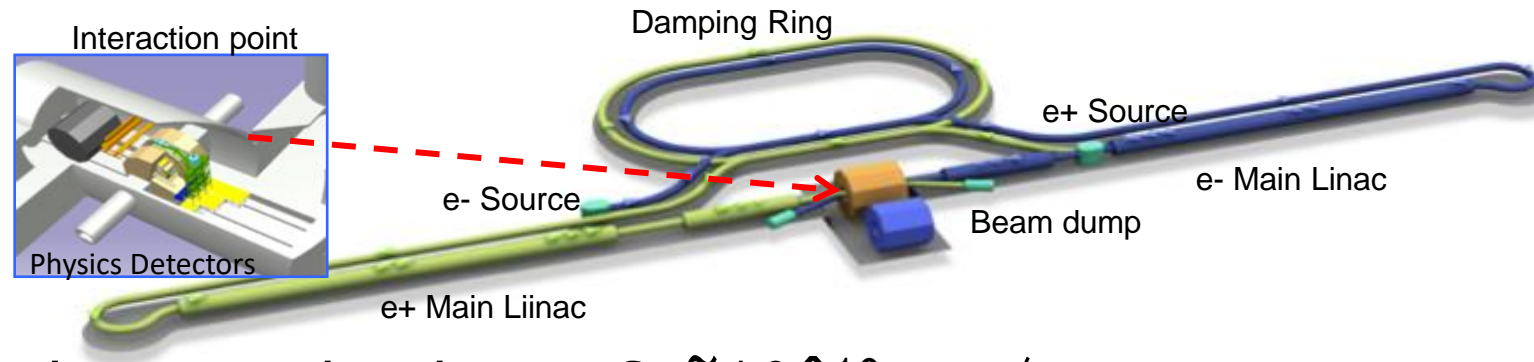
*1 ILCU= 1 US\$ in 2012 prices

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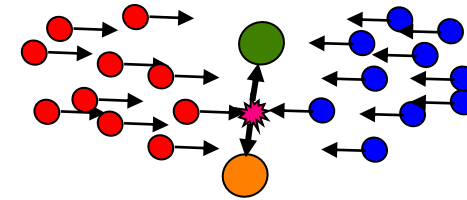
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Area systems of the ILC



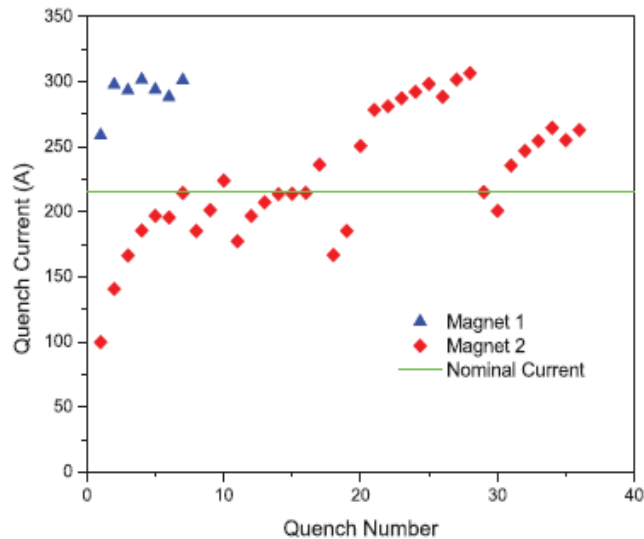
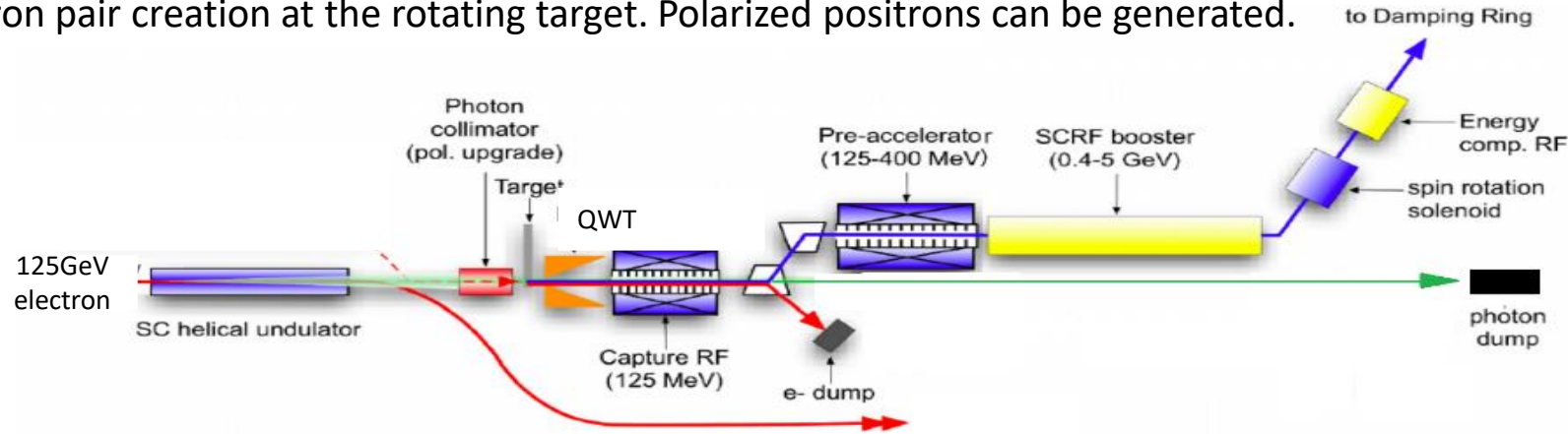
bunch, consisting of $\sim 10^{10}$ e+/e-

- Creating particles **Sources**
 - polarized electrons/positrons
- High quality beams **Damping ring**
 - Low emittance beams
 - Small beam size (small beam spread)
 - Parallel beam (small momentum spread)
- Acceleration **Main linac**
 - superconducting radio frequency (SRF)
- Getting them collided **Final focus**
 - nano-meter beams
- Go to **Beam dumps**



Positron Source (Undulator)

125 GeV electrons are injected to the helical undulator. The photons produced at the undulator is used for the electron/positron pair creation at the rotating target. Polarized positrons can be generated.



test at **Daresbury**

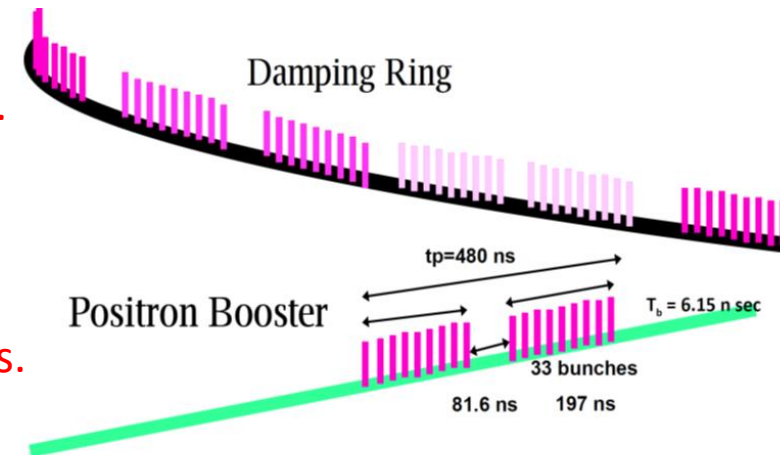
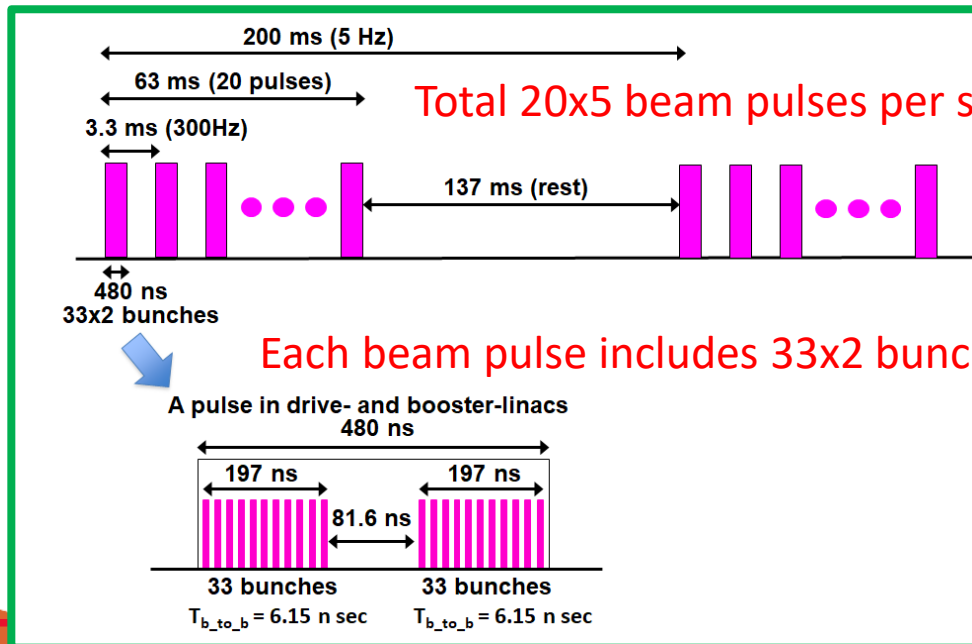
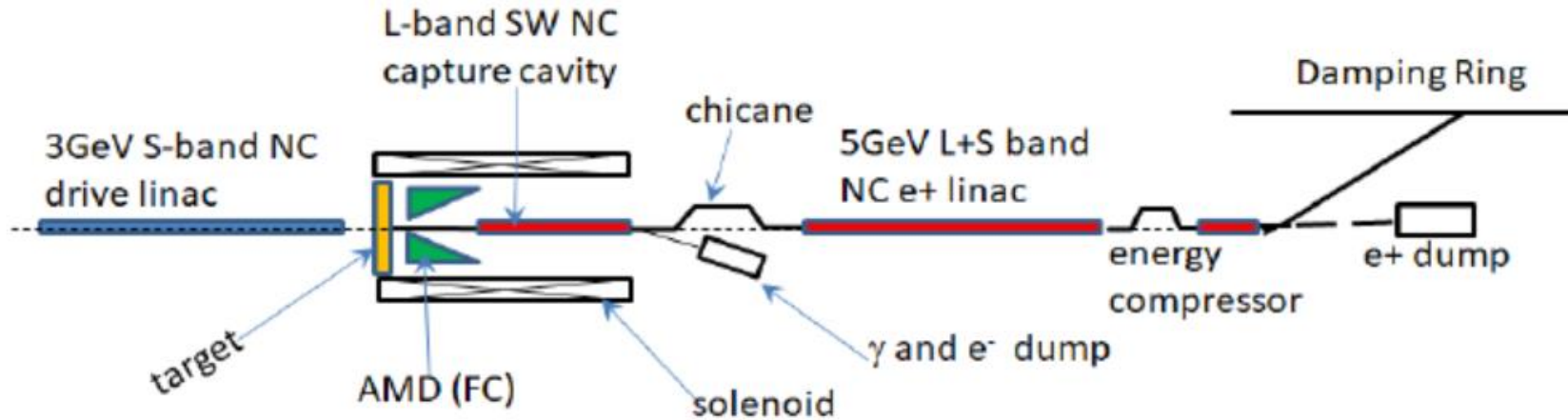


PHYSICAL REVIEW LETTERS **107** (2011) 174803

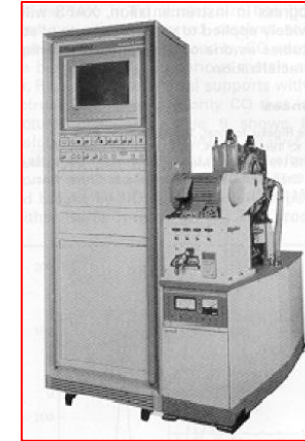
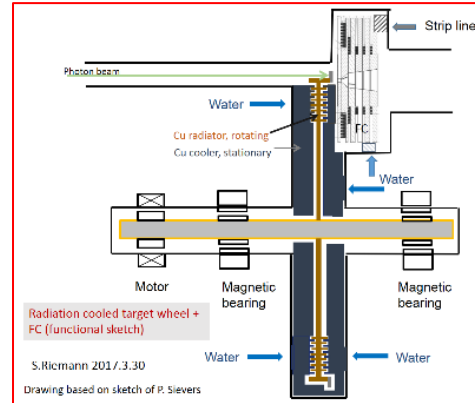
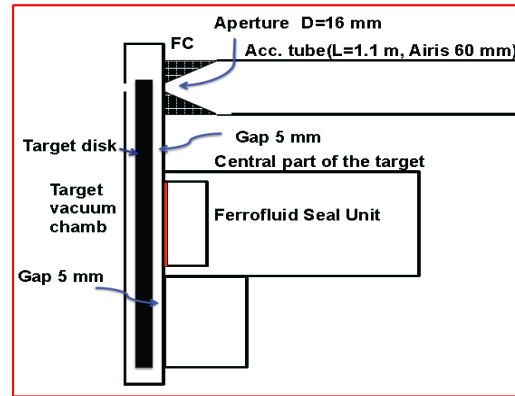
Two undulators in one cryomodule were tested. Both achieved nominal magnetic fields.

Positron Source (e-Driven)

Extra 3GeV linac is used for the positron generation. High energy electrons are not necessary. (Electron independent commissioning is possible. However, polarization is not available.)



Positron rotating target



	undulator	E-Driven	Existing X-ray generator
Cooling/Seal	Radiation/ magnetic levitation	water/magnetic fluid	water/magnetic fluid
radius (mm)	500	250	160
weight (kg)	50*	65*	17
Tangential velocity (m/s)	100	5	160
rotation (rpm)	2,000	200	10,000
Beam heat load(kW)	2	20	90
Vacuum pressure (Pa)	10^{-6}	10^{-6}	10^{-4}

*The weight depends on the design of the disk part and the material

- Reliable rotating target
- Replacement of rotating target

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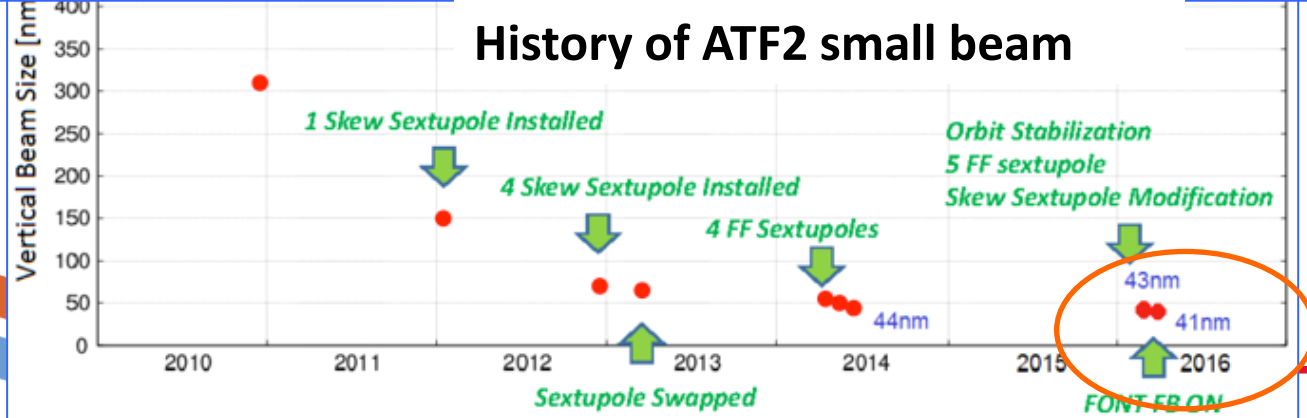
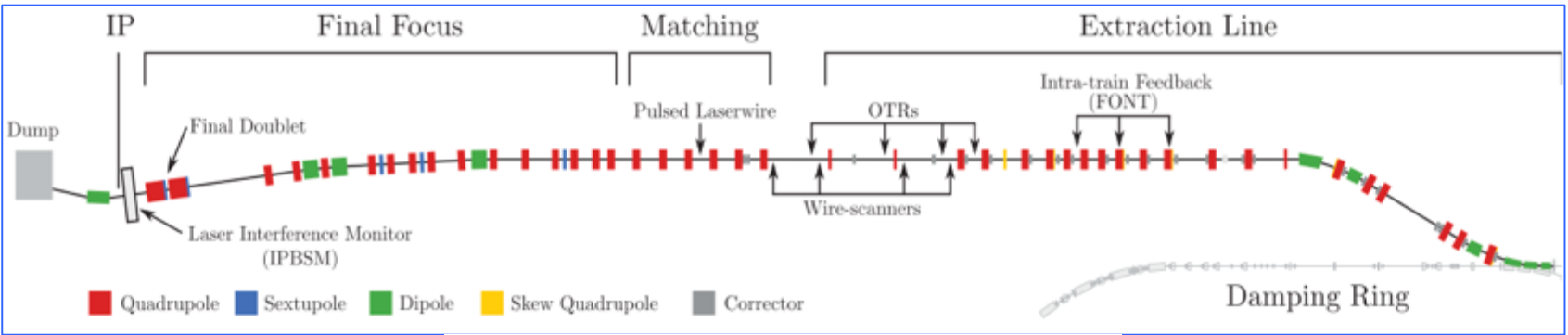


Nano-beam R&D at ATF2

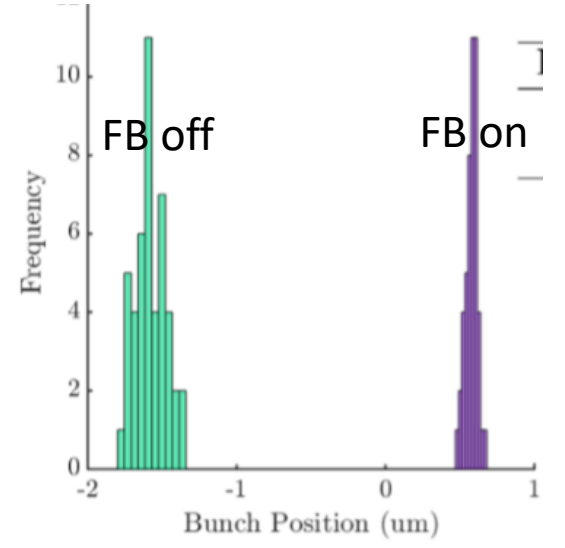


Goal 1: Establish the ILC final focus method with same optics and comparable beamline tolerances
 ATF2 Goal : **37 nm** → ILC **7.7 nm** (ILC250); **achieved 41 nm** (2016)

Goal 2: Develop the position stabilization for the ILC collision
 ● **FB latency 133 nsec achieved** (target: < 366 nsec)
 ● **positron jitter at IP: 106 → 41 nm (2018)** (limited by the BPM resolution)

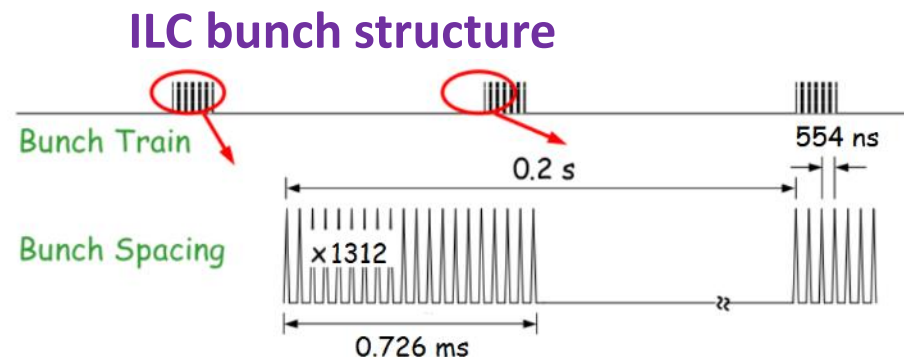


Nano-meter stabilization at IP (2018)

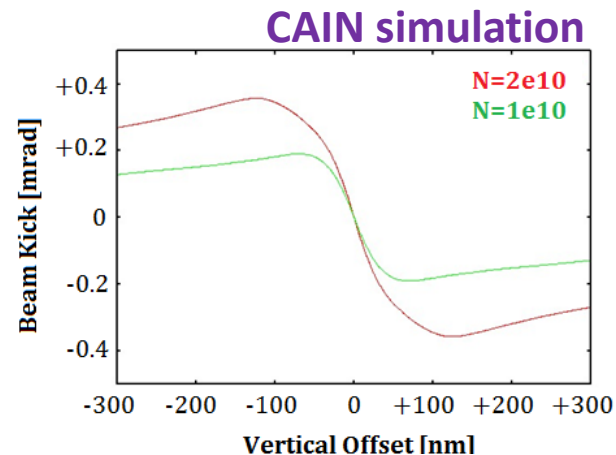


*Feedback On Nanosecond Timescales by Oxford University

<https://journals.aps.org/prab/abstract/10.1103/PhysRevAccelBeams.21.122802>



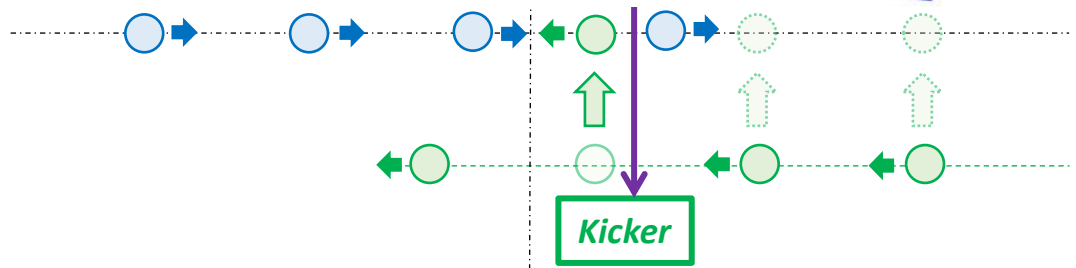
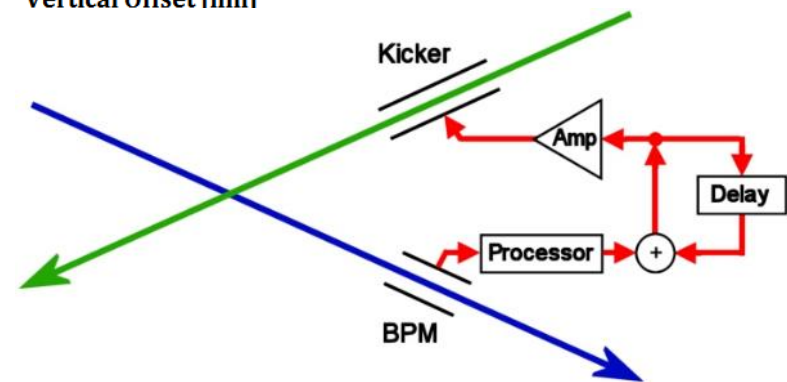
The position of the beam between pulses shifts due to ground vibrations and equipment noise. On the other hand, the position of the beam does not change significantly inside the bunch train.



Depending on the relative position of the beam, beams are greatly scattered by the beam-beam effect.

Efficient beam collision can be achieved with high-speed feedback that measures the initial beam position of the bunch train and corrects the position of subsequent bunches in the train.

Feedback latency should be less than bunch space.



The first bunch does not collide, but the second and subsequent bunches will collide.

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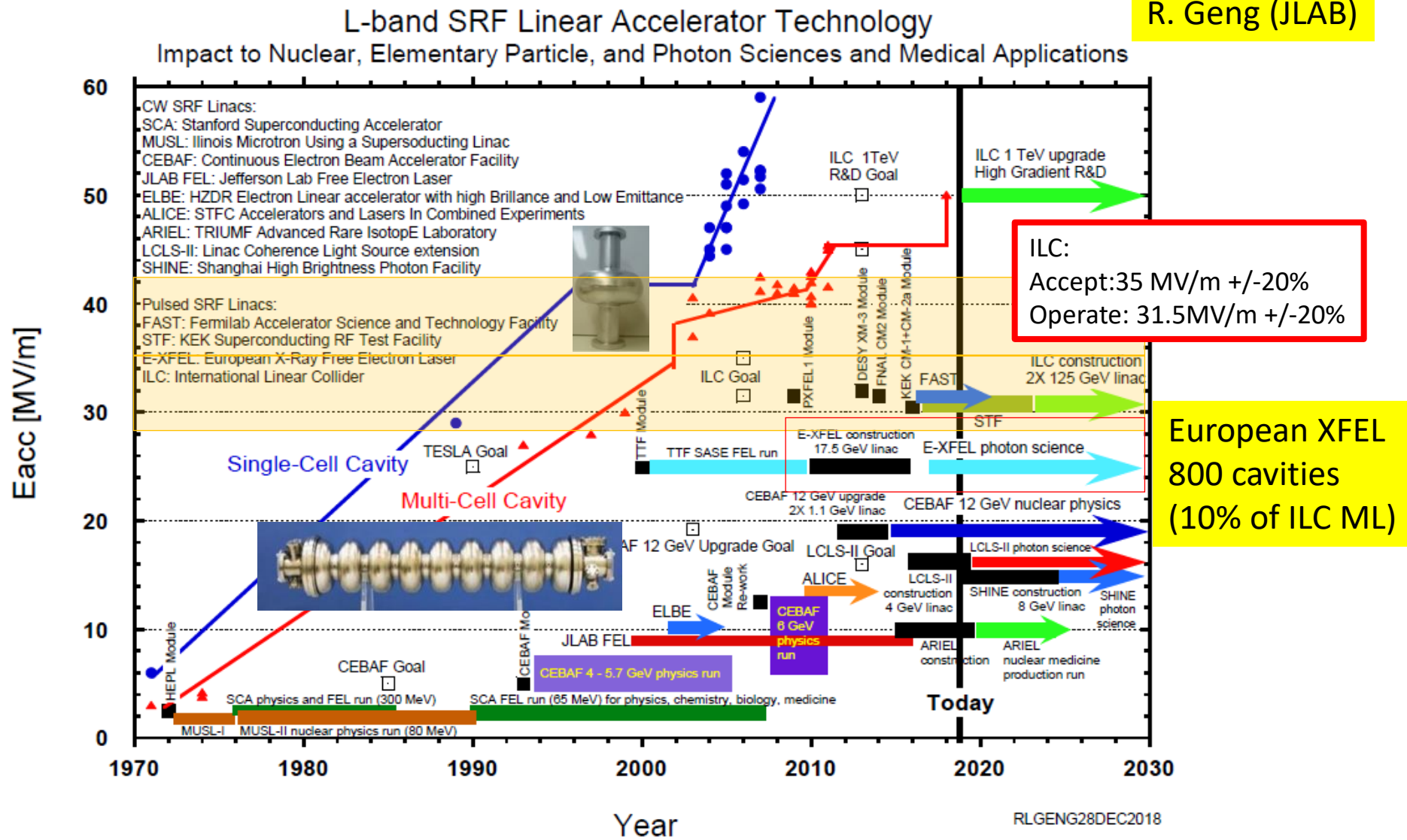
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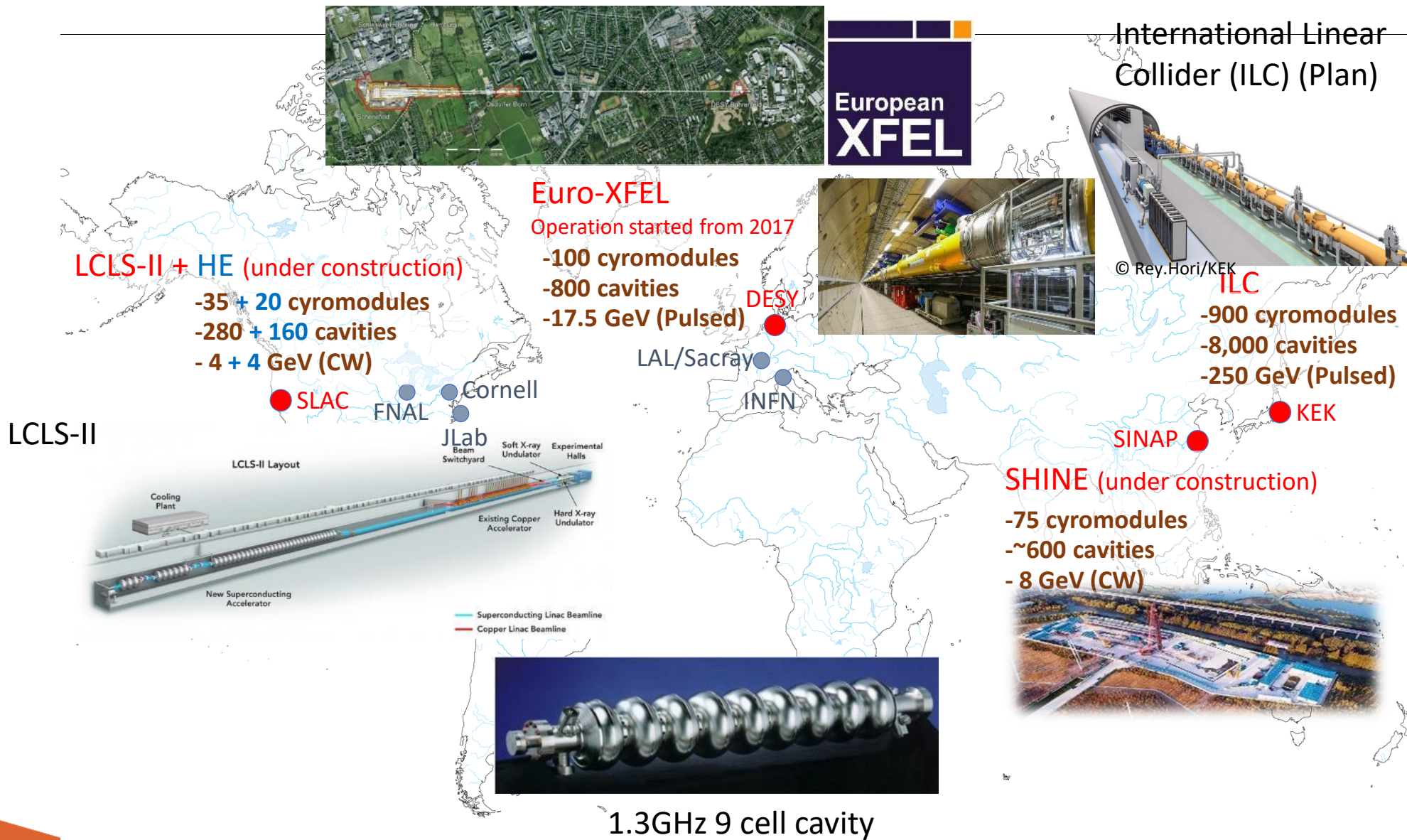


Matured SRF technologies

R. Geng (JLAB)



Worldwide large scale SRF accelerators



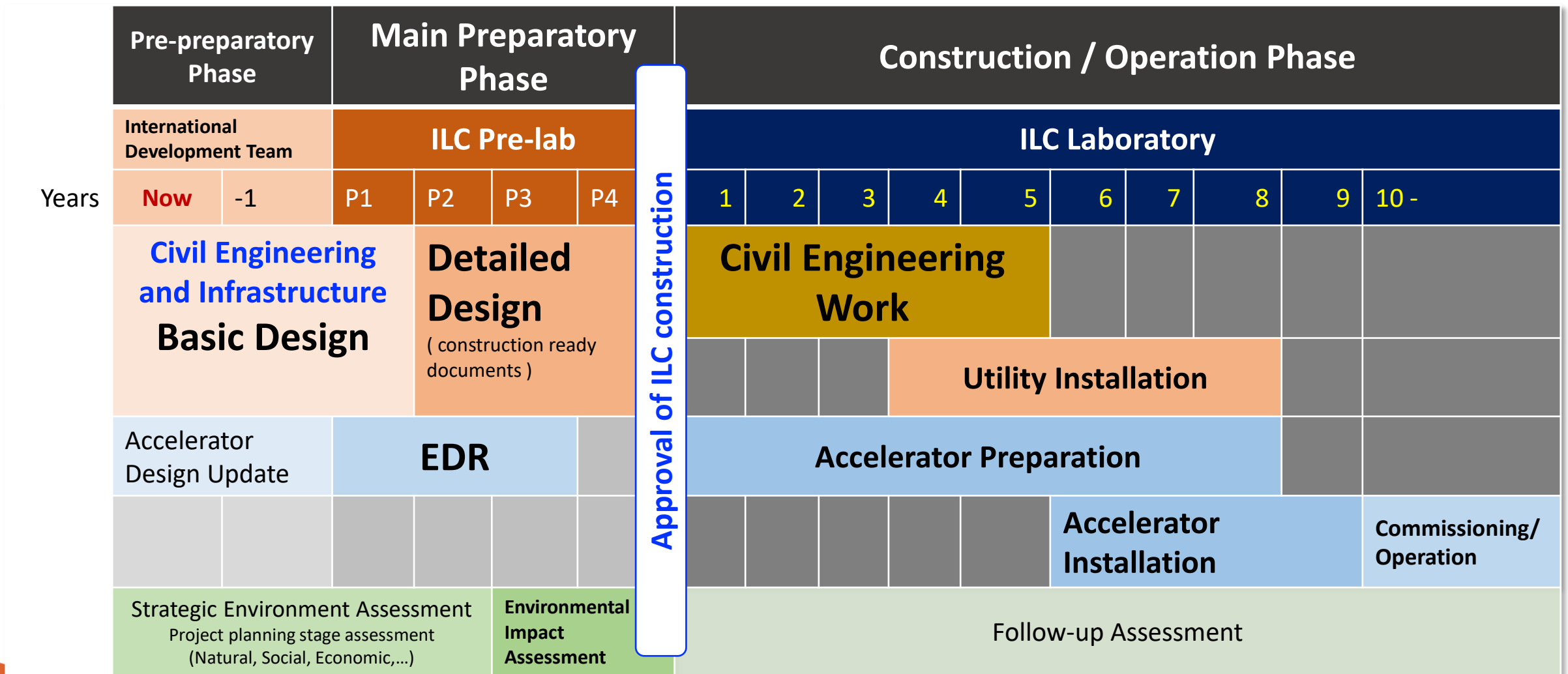
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Civil Engineering related Schedule for ILC-250GeV

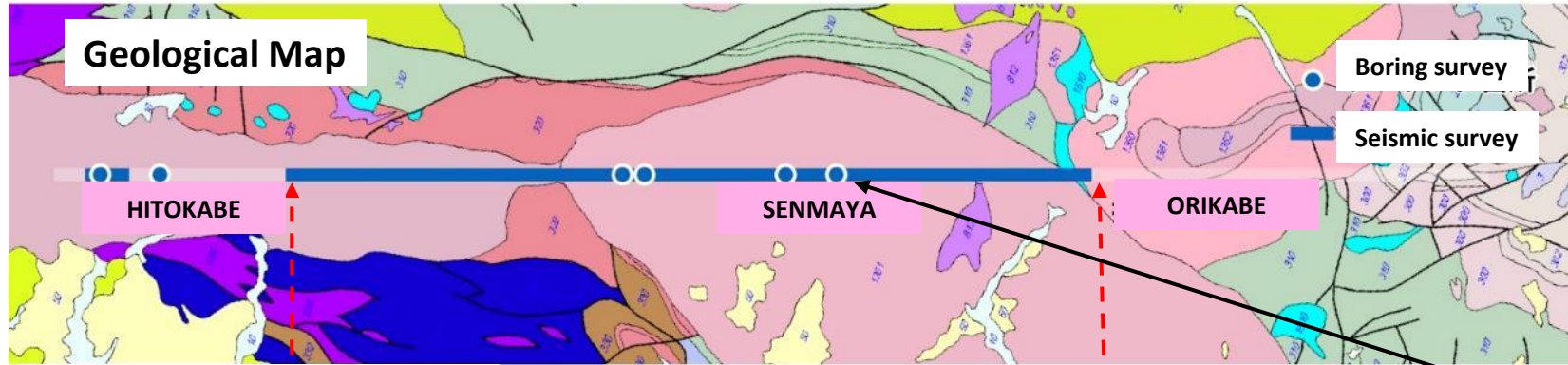
N.Terunuma, AWLC2020



References; (1) TDR, (2) Recommendations on ILC Project Implementation, 2019.

Geological Surveys for ILC: Kitakami Mountains

ILC-250 (20.5 km)



Continuous **granite region**

HITOKABE, SENMAYA and ORIKABE bedrock

Have capability to extend the ILC up to 50 km in future

Boring geological survey

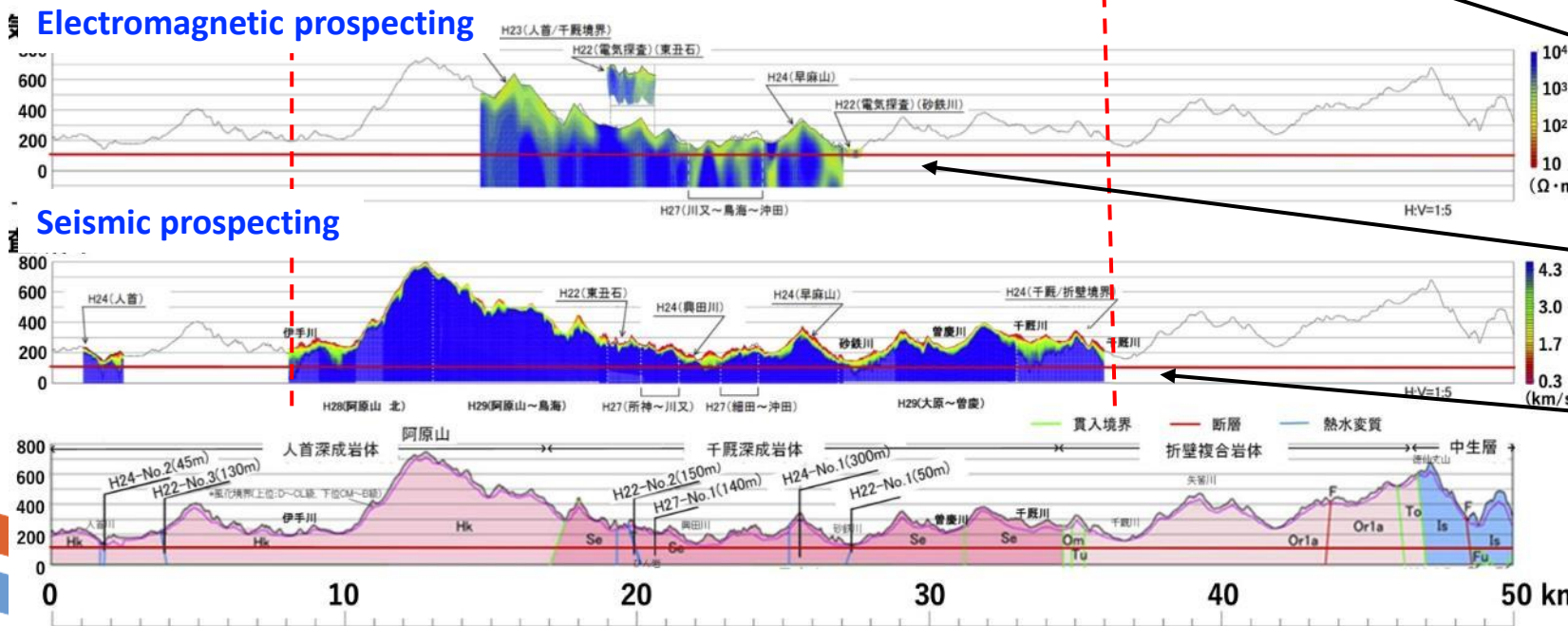
→ Direct sampling down to the accelerator depth

Electromagnetic prospecting

→ Cracks in the rock

Seismic prospecting

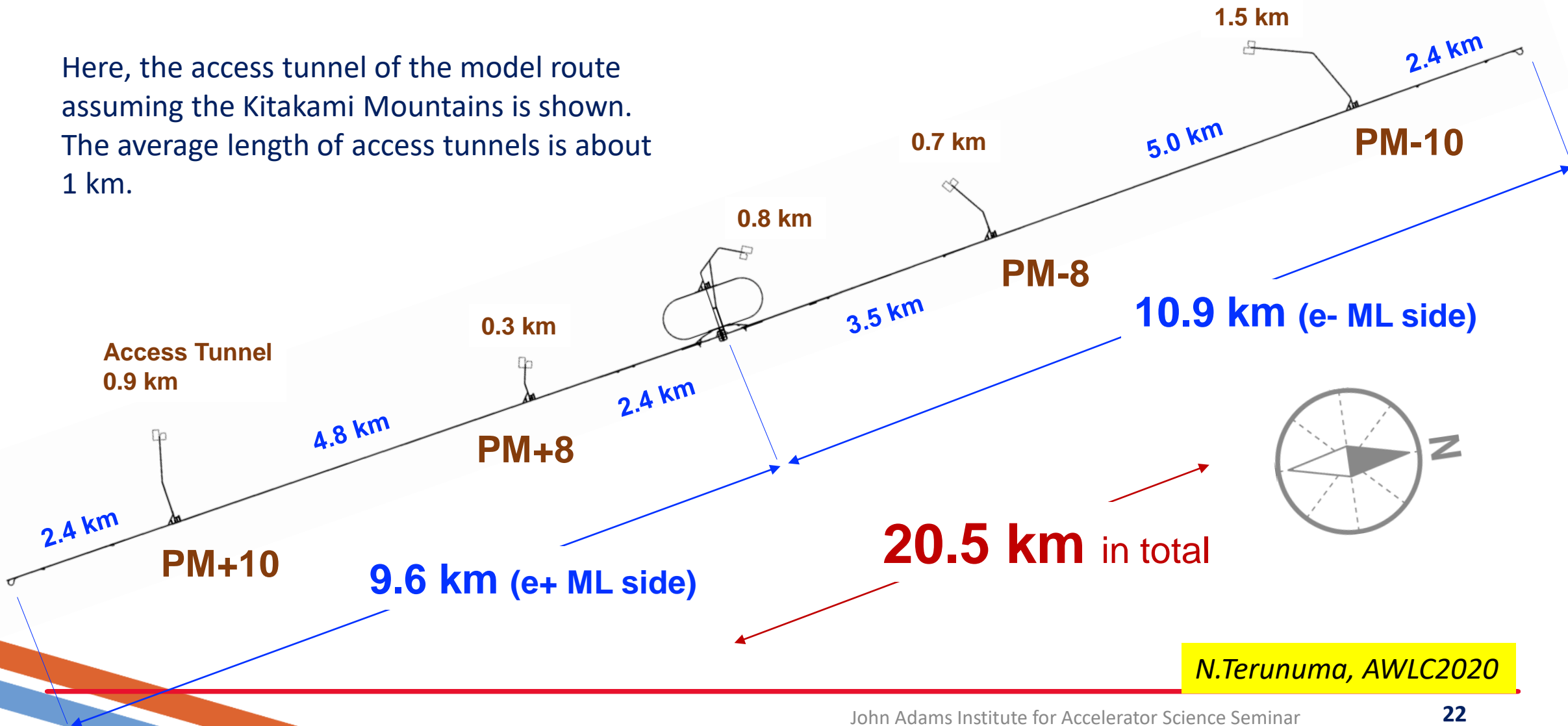
→ Rock hardness



N.Terunuma, AWLC2020

Scale of the ILC-250GeV

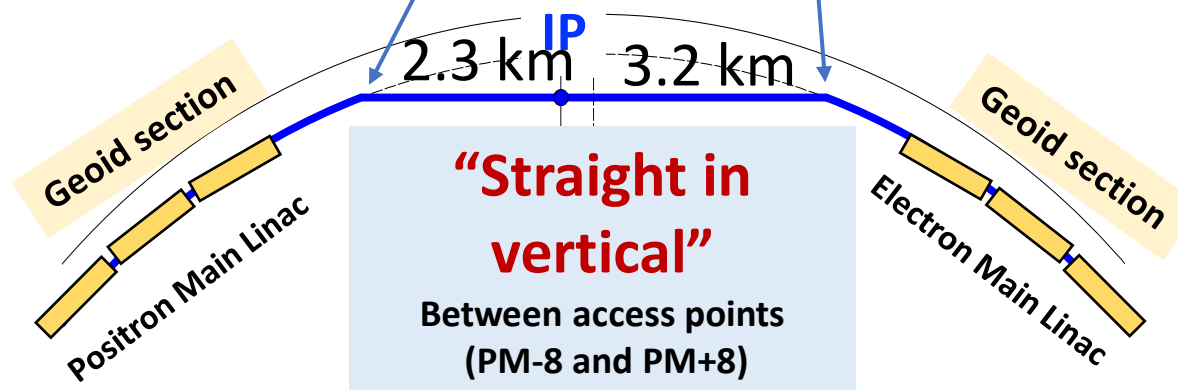
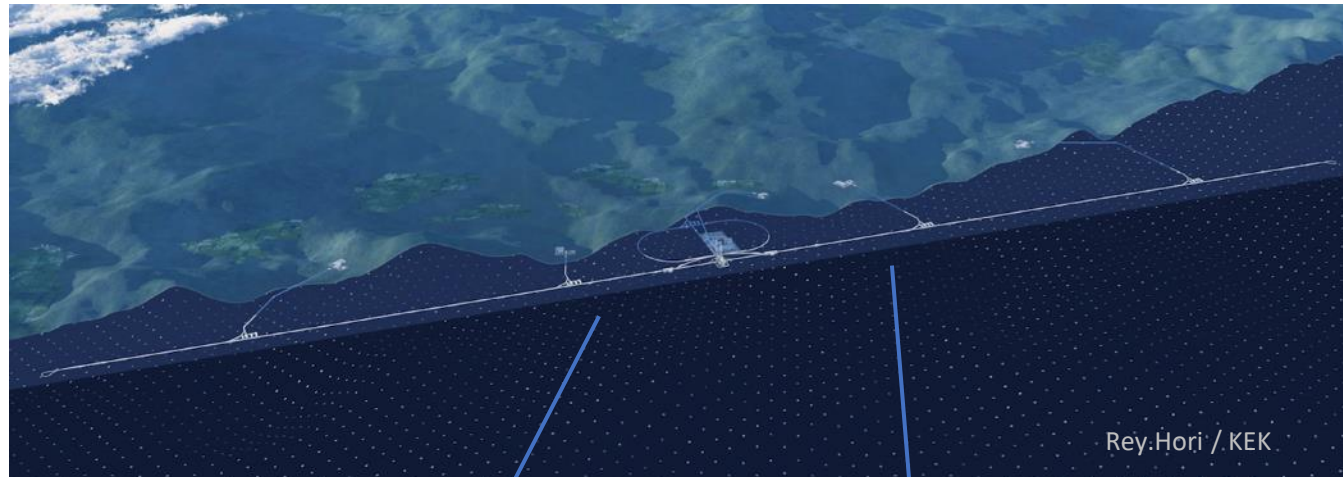
Here, the access tunnel of the model route assuming the Kitakami Mountains is shown. The average length of access tunnels is about 1 km.



N.Terunuma, AWLC2020

Laser Straight Section

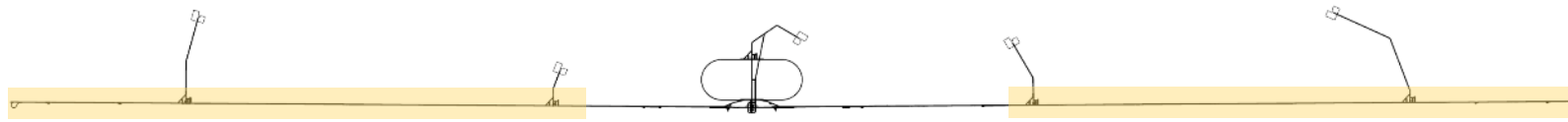
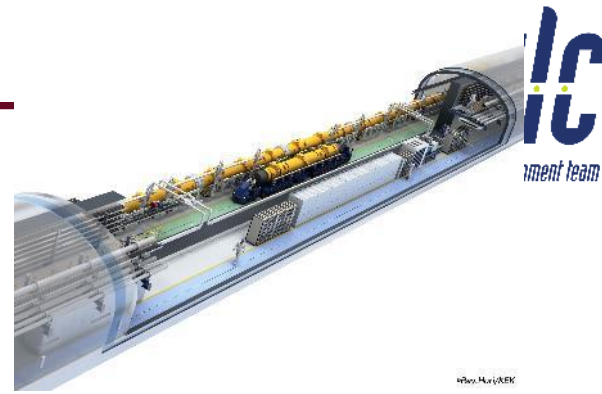
- BDS: “laser straight” in vertical
- ML: Cryomodule will be aligned to the geoid.



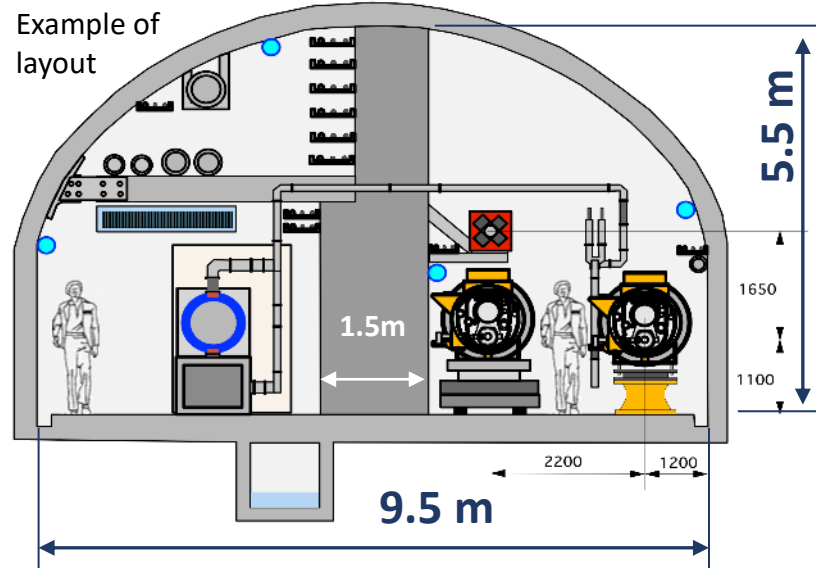
- ILC optics DECK has been updated to incorporate corrections for **geoid** and **straight sections** around the IP.
- Asymmetric straight sections
 - The e- side is longer to include undulator and dog-leg.
 - If e+ and e- MLs are at the same altitude, the IP is tilted by 0.1 mrad.
 - If e- ML is placed 0.6 m higher than e+, the IP has no tilt and BDSs are symmetrically sloped to the IP.

N.Terunuma, AWLC2020

Main Linac (ML) tunnel



- 15 km in (e+e-) total
- follow the geoid in vertical
- **Kamaboko 9.5m X 5.5m**
- **1.5m central radiation shield**
- Further optimization will be done.

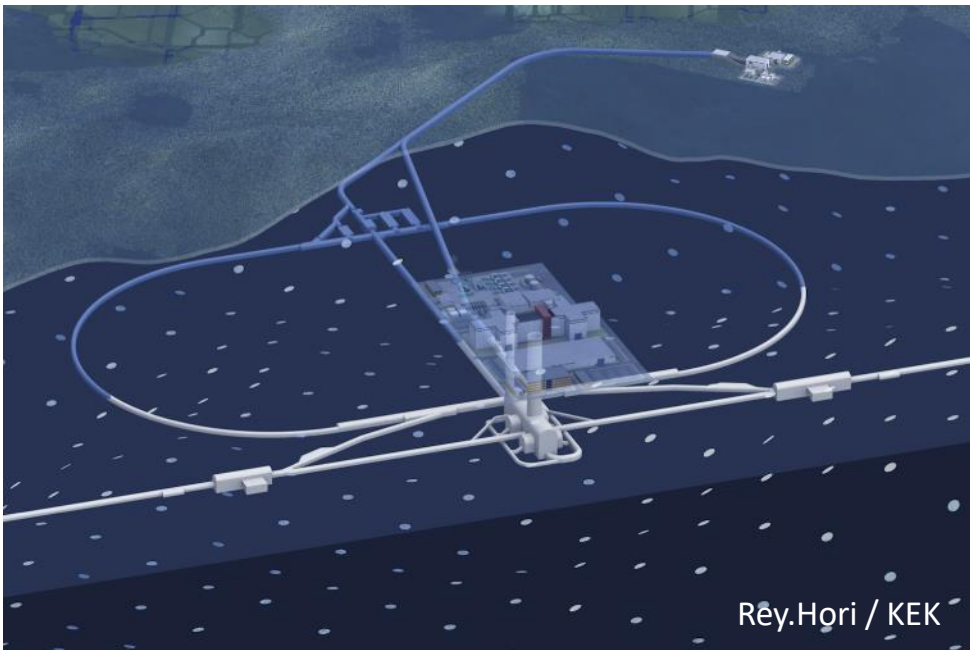


- 66 kV distribution cables
- Colling water pipes
- Fan Coil Units
- Low power and signal cables
- **RF klystrons and modulators**
- **Electric Power Stations**

- **ML Cryomodules**
- **RTML**
- Low power and signal cables

N.Terunuma, AWLC2020

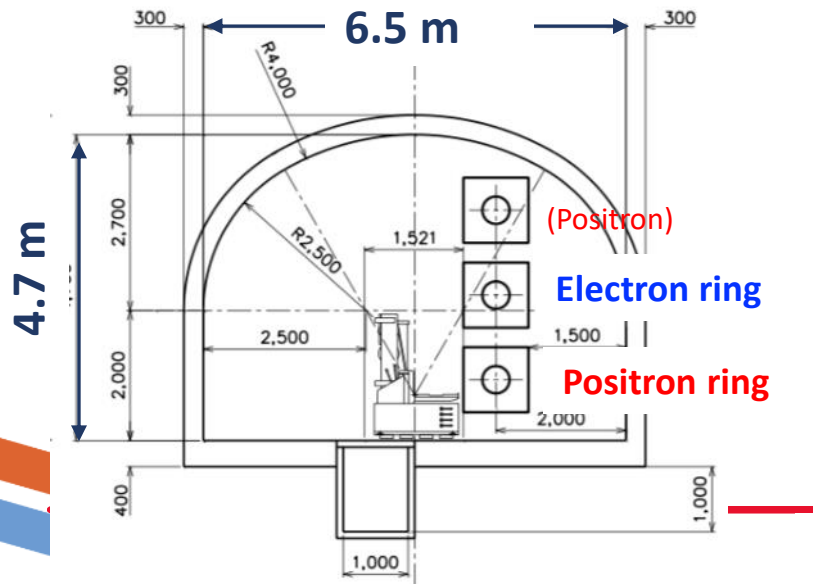
Damping Ring



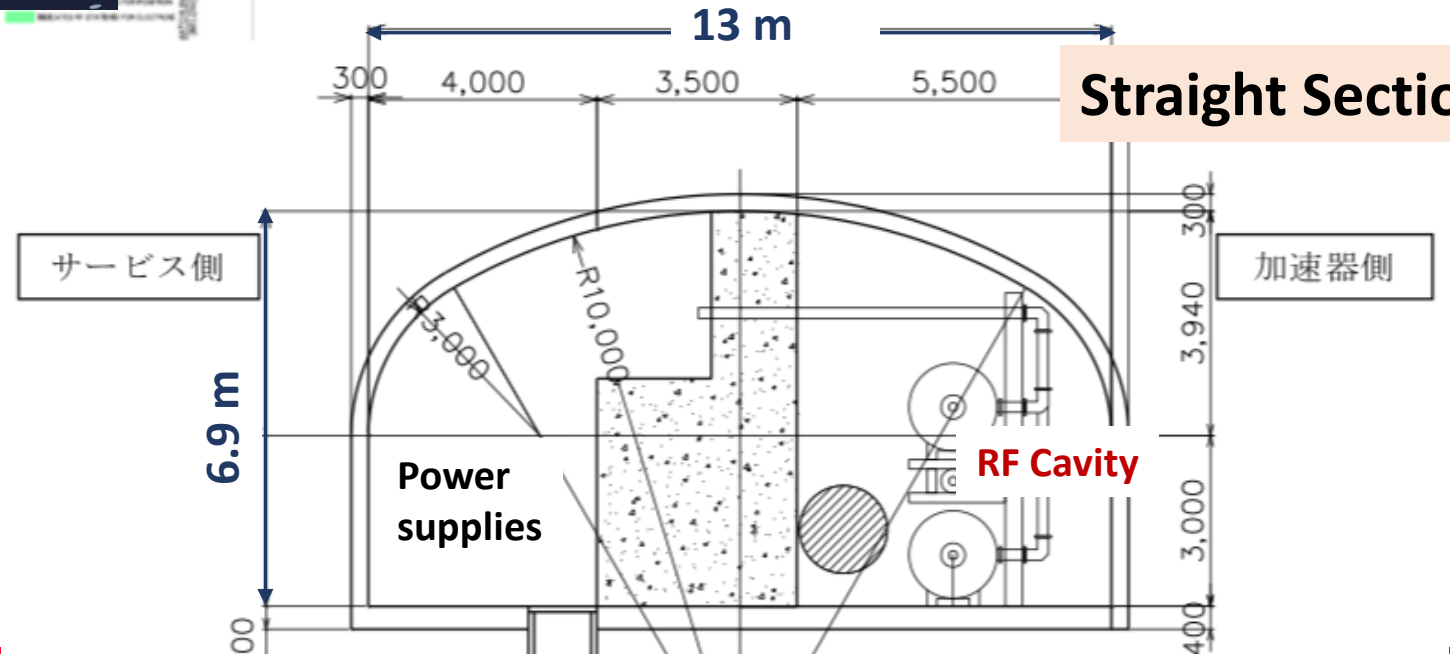
- Circumference: 3.2km
- Start with two rings
- Arc section: **single tunnel, no central shield.**
- Straight section: **Kamaboko** with a central **shield** (3.5m in TDR).

N.Terunuma, AWLC2020

Arc Section



Straight Section

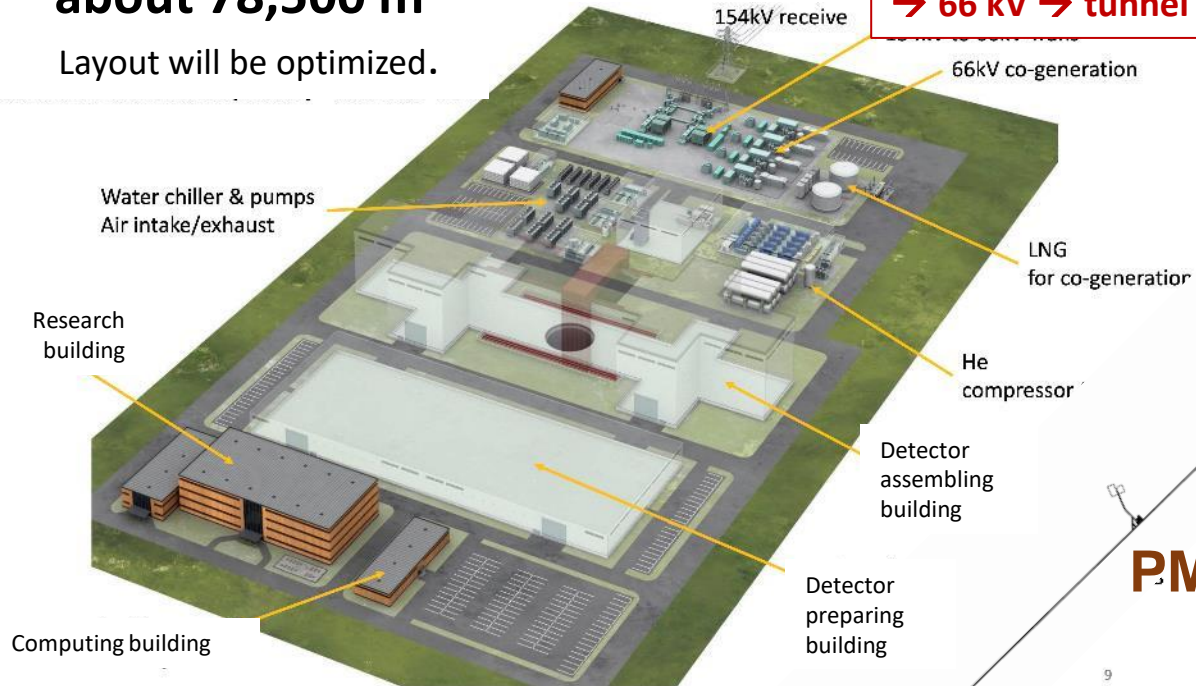


Interaction Point (IP)

IP surface area
about 78,500 m²

Layout will be optimized.

AC Power distribution
154 kV Main Power Station at IP
→ 66 kV → tunnel → Access points



PM-10

PM-8

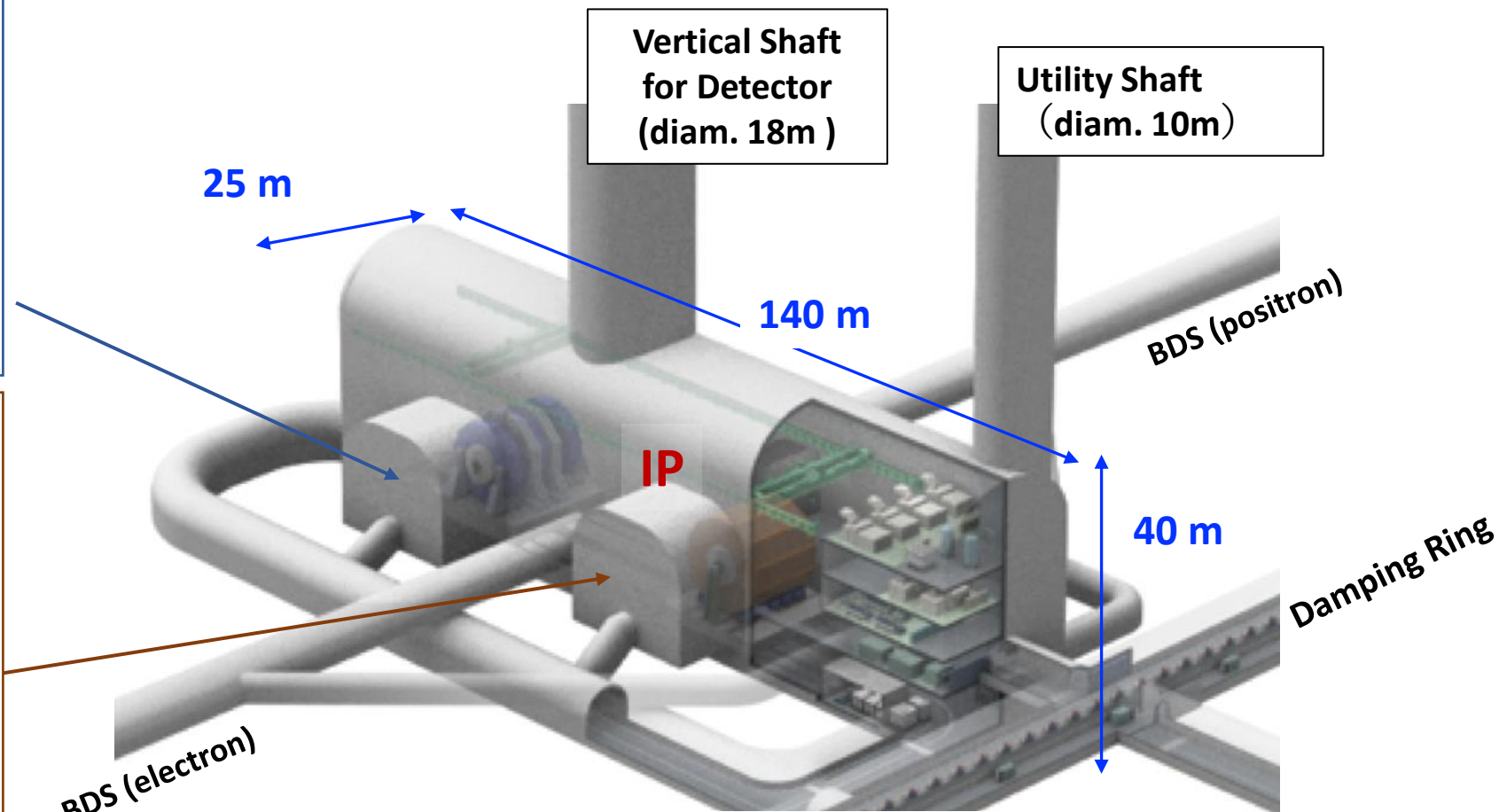
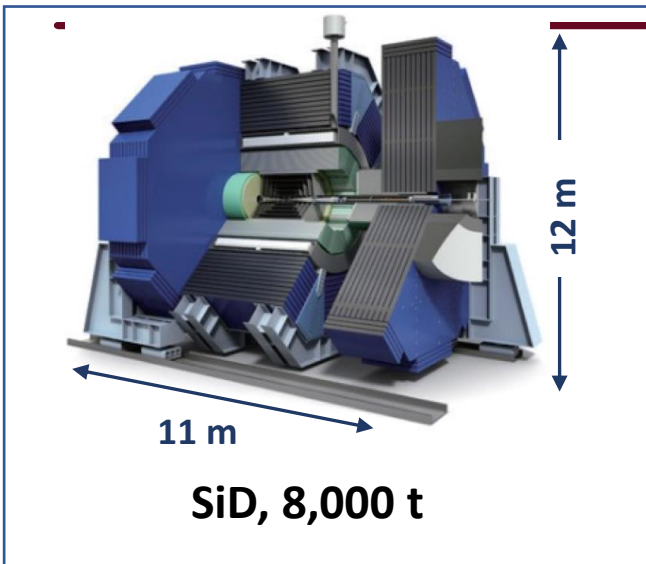
4000t
Gantry Crane

PM+8

PM+10

A vertical shaft of 100 m is possible
in the case of the Kitakami Mountain.
(Change Request #003)

Detector Hall



Layout of the detector hall and around will be optimized with detector groups.

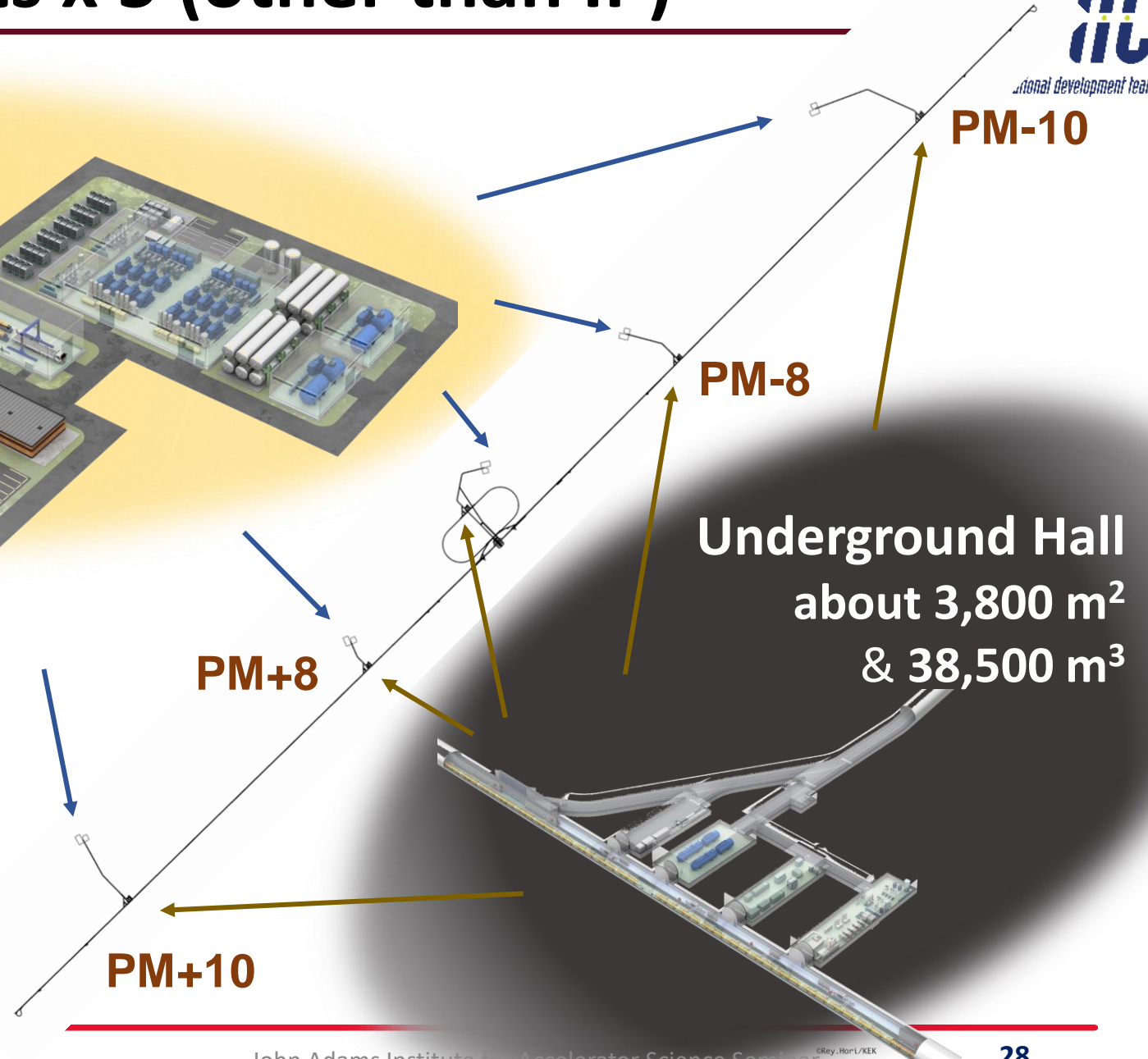
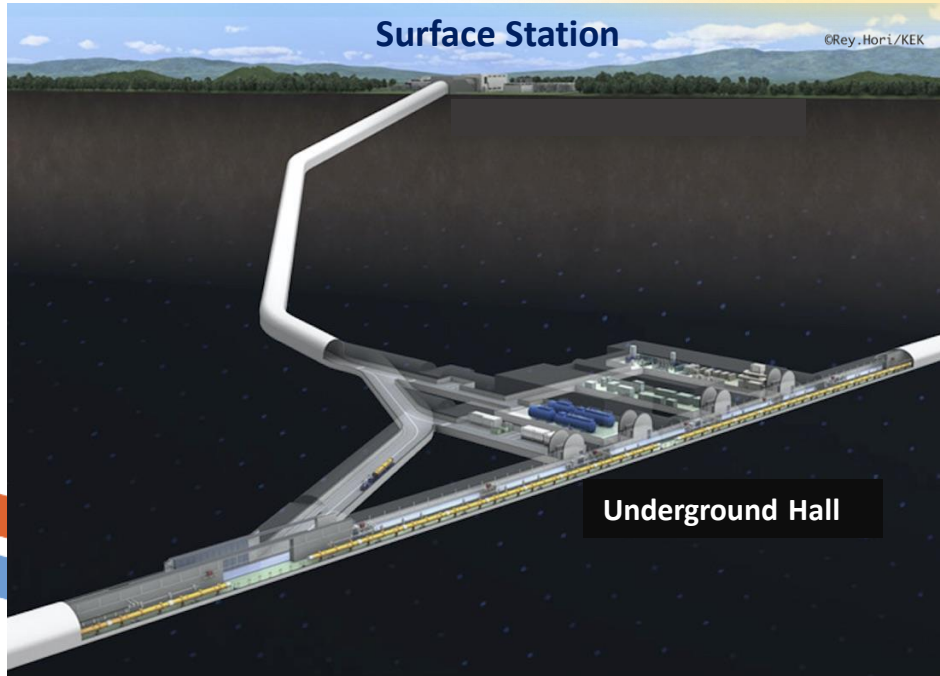
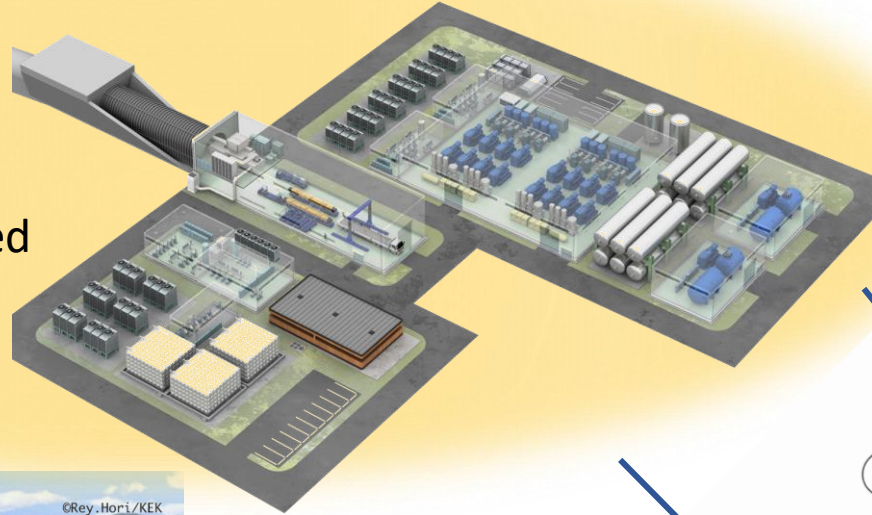
Rey.Hori / KEK

Access Points x 5 (other than IP)

Surface Station

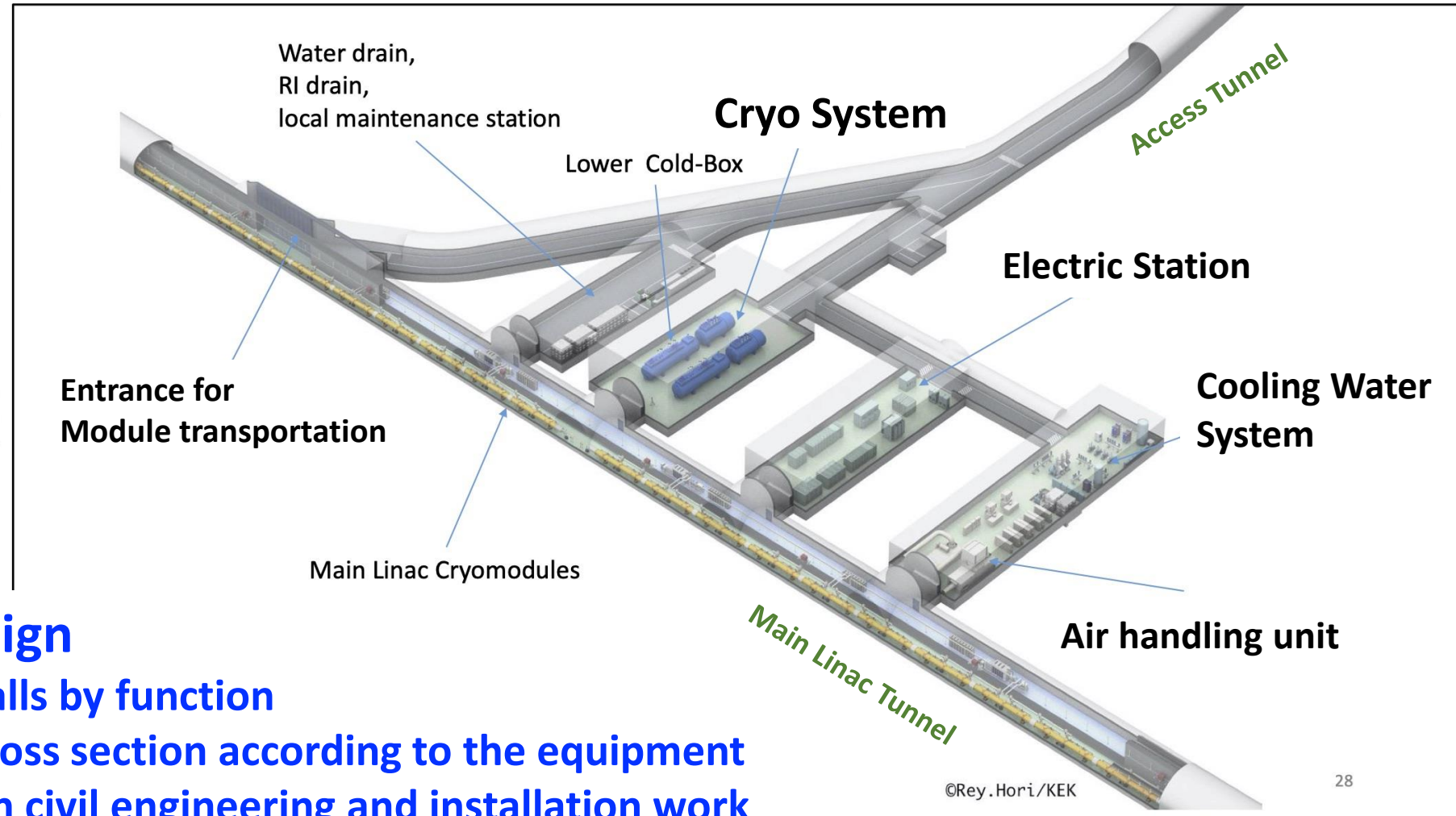
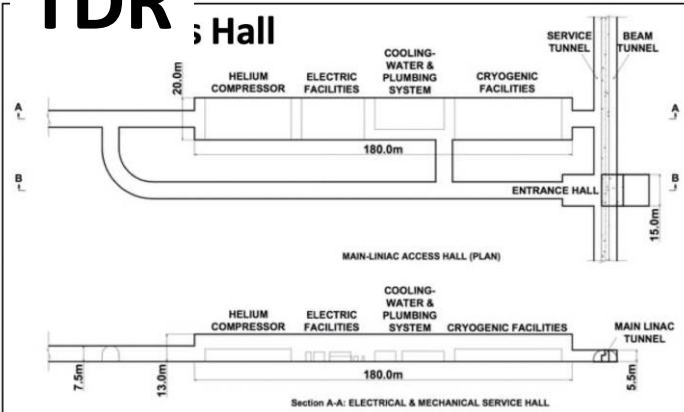
about 16,600 m²

The ground layout is optimized by the station.



Underground Access/utility Halls

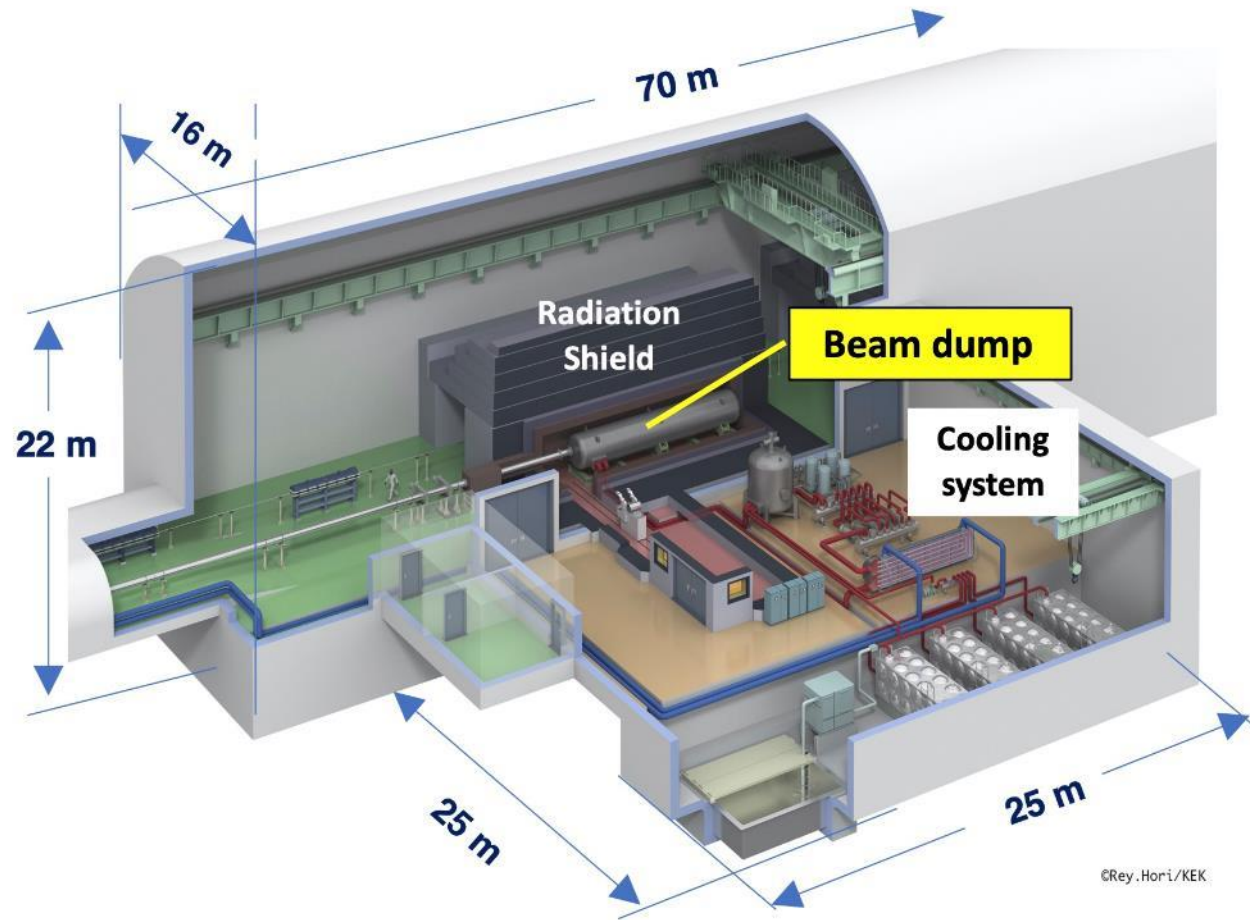
TDR Hall



Updated Design

- Separated halls by function
- Optimized cross section according to the equipment
- advantage on civil engineering and installation work

Cavern for Main Beam Dump



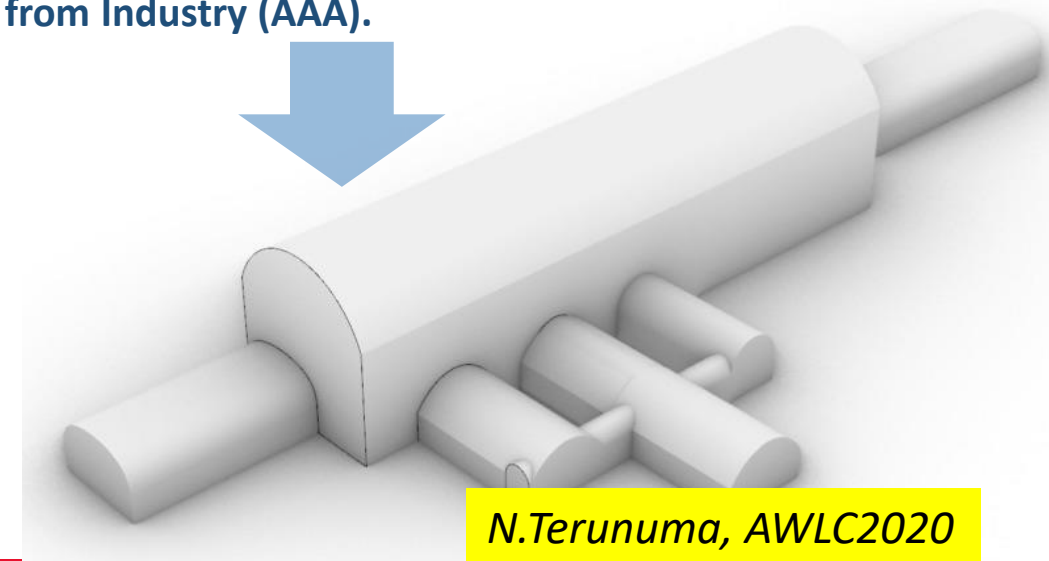
■ Three big caverns

- Two main beam dumps
- e- dump for undulator, low energy collision (5 x 5 Hz)

■ The main beam dump has been designed for **1 TeV collisions**.

- 5 m thick concrete shield in all directions
- 17 MW power cooling (wider utility hall)
- **¼ volume of detector hall**

■ The civil engineering design is updating with experts from Industry (AAA).



Civil Engineering Design for Positron Source

Since civil engineering (CE) work will start immediately after the preparation period, a lot of detailed design work is expected during the preparation period, so the CFS Group will proceed with the basic design of the CE for the positron source in advance.

- Have the CE design to **include the undulator scheme in any scenarios.**

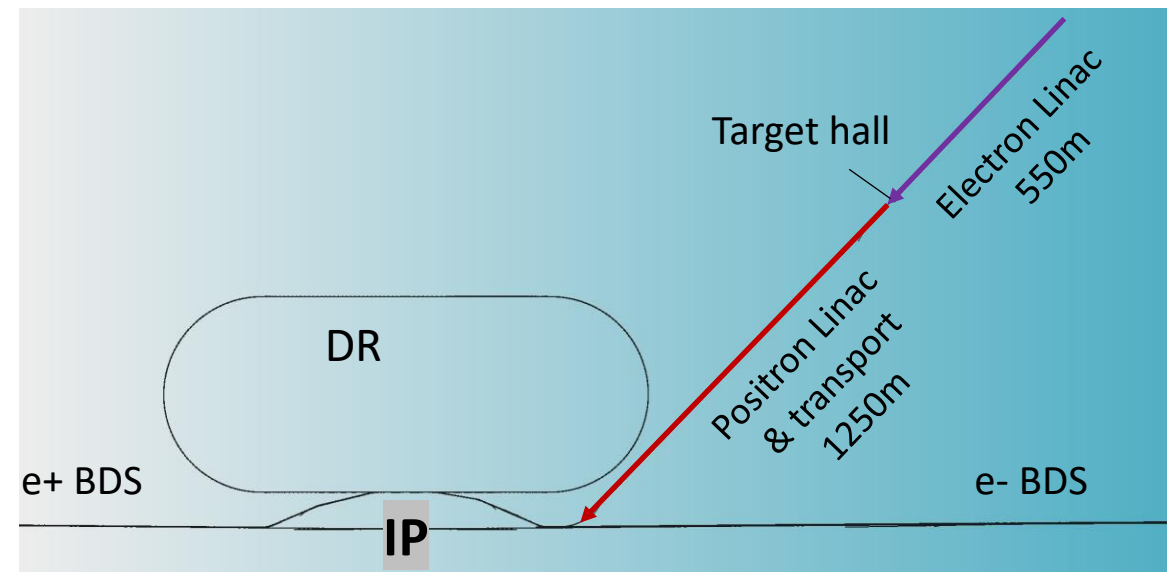
- TDR based layout
- and have **Photon dump line** in the BDS tunnel

- **E-driven source will be in separated dedicated tunnel.**

- **add on to the TDR based design**
- From the CE view, sharing of BDS tunnel is not realistic.
- e-driven study group is developing this design.
- Access tunnel should be considered.

Design study for e-driven positron source

- Figure shows the length of the linac, taking into account the size and placement of devices.
- Positron injection into the DR uses RTL.
- Joint angle to the BDS tunnel will be optimized for local conditions.

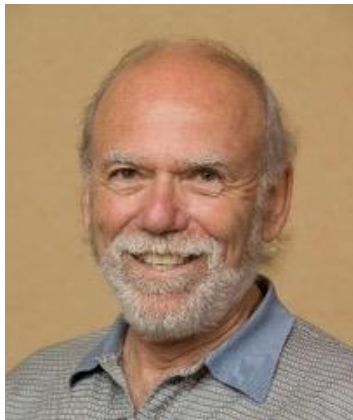
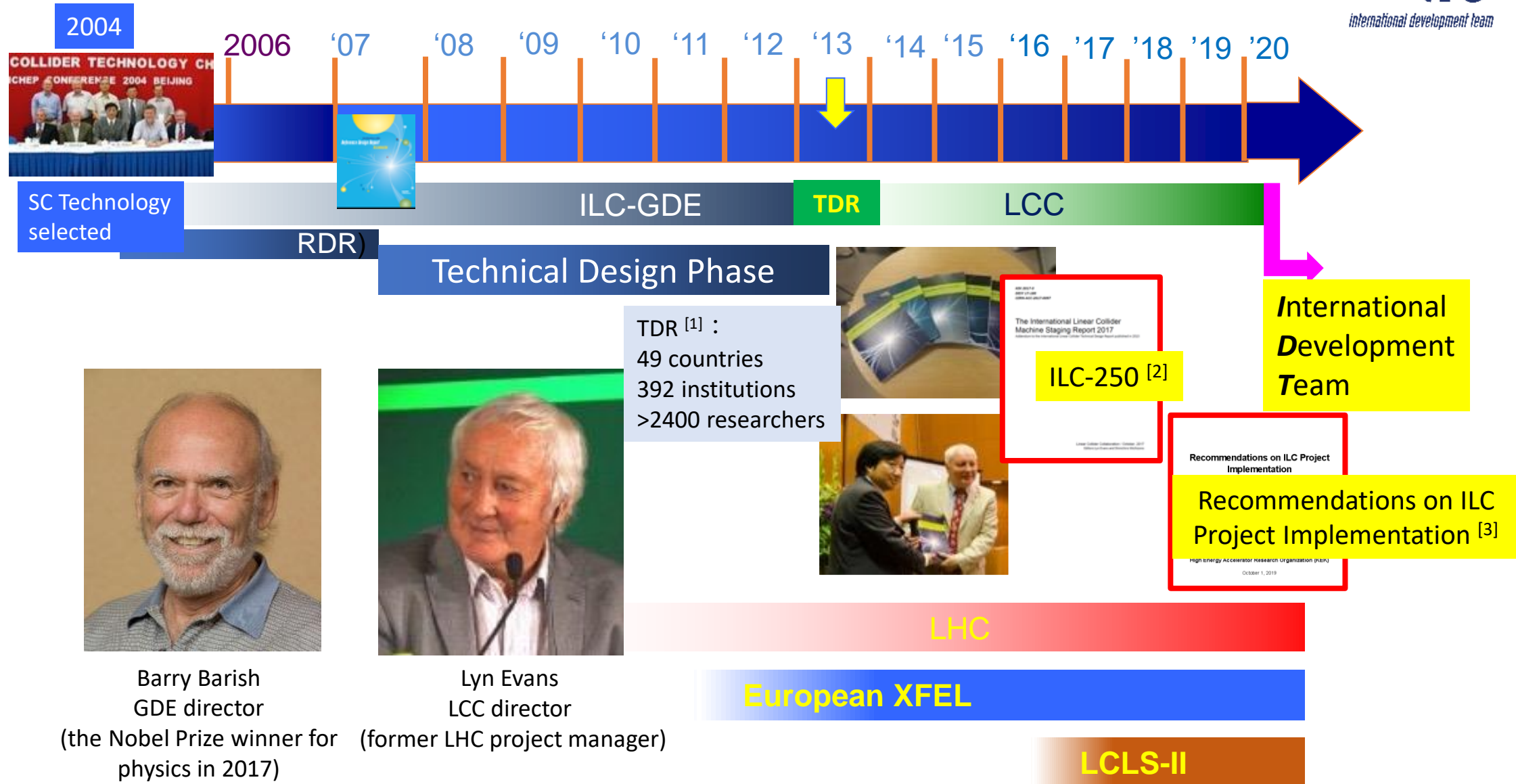


Shin MICHIZONO

International Development Team (IDT) WG2/ KEK

- *ILC250 accelerator overview*
- *ILC area systems*
 - *Sources*
 - *Nano-beam*
 - *SRF*
- *Civil engineering*
- ➔ • *International Development Team (IDT)*
- *Global situation*
- *Summary*

Brief History of ILC Collaboration



Barry Barish
GDE director
(the Nobel Prize winner for physics in 2017)



Lyn Evans
LCC director
(former LHC project manager)

From IDT to Pre-Lab, ILC construction phase

IDT is formed under ICFA. KEK serves as its host.

Stage 1 International Development Team (~1.5 years)

ILC Pre-Lab. is established by MOU's among the laboratories.

Stage 2 ILC Pre-Laboratory (4 years)

ILC Lab. is established by governmental agreement.

Stage 3 ILC Laboratory (10 years for construction)

Stage 4 Experiment at ILC!

International Development Team (IDT)



ILC International Development Team

Executive Board

- Americas Liaison* Andrew Lankford (UC Irvine)
- Working Group 2 Chair* Shinichiro Michizono (KEK)
- Working Group 3 Chair* Hitoshi Murayama (UC Berkeley/U. Tokyo)
- Executive Board Chair and Working Group 1 Chair* Tatsuya Nakada (EPFL)
- KEK Liaison* Yasuhiro Okada (KEK)
- Europe Liaison* Steinar Stapnes (CERN)
- Asia-Pacific Liaison* Geoffrey Taylor (U. Melbourne)

Working Group 1
Pre-Lab Setup

Working Group 2
Accelerator

Working Group 3
Physics & Detectors

IDT: to prepare for smooth transition to the ILC Pre-lab

- Prepare a proposal for the organization and governance of the ILC Pre-Lab
- Prepare the work and deliverables of the ILC Pre-laboratory and workout a scenario for contributions with national and regional partners

KEK's role at IDT and beyond

- The next focus will be when ILC Pre-Lab can be started following the IDT.
- The function of the ILC Pre-lab is to do the remaining works in four years.
 - Solve remaining technical issues of the accelerator.
 - Design of the organization and functions of the ILC laboratory
 - and launch the ILC laboratory
- Since the start of the ILC Laboratory is the official start of the ILC project, it is necessary to reach an international agreement including cost sharing before its start. The ILC Pre-Lab also plays an important role in supporting such international negotiations
- KEK is making every possible effort to start the ILC Pre-Lab soon after the IDT completes its mandate, and to realize the ILC together with the Japanese physics community and supporting groups in the political sector, industrial sector and Tohoku region.

Accelerator activities at ILC Pre-lab phase

- *Technical preparations & SRF R&D for cost reduction (Solve the technical concerns by international cooperation)*
- *Final technical design and documentation (Engineering Design Report, Cost confirmation)*
- *Preparation and planning of mass production*
- *Civil engineering, local infrastructure and site*



Have been discussed at IDT-WG2



	IDT	ILC Pre-Lab				ILC Lab.										
	PP	P1	P2	P3	P4	1	2	3	4	5	6	7	8	9	10	Phys. Exp.
Preparation CE/Utility, Survey, Design Acc. Industrialization prep.																
Construction																
Civil Eng.																
Building, Utilities																
Acc. Systems																
Installation																
Commissioning																
Physics Exp.																

IDT-WG2 organization

IDT EB

IDT WG2
Shin Michizono (Chair)
Benno List (Deputy)

Charges of Sub-groups

- Discuss and coordinate the topics for
 - technical preparation (remaining topics) at Pre-lab
 - preparation for mass production at Pre-lab
 - possible schedule at Pre-lab
 - international sharing candidates of these activities
 - final technical design and documentation
- Report to the IDT-WG2

SRF

Yasuchika Yamamoto	KEK
Sergey Belomestnykh	FNAL
Nuria Catalan	CERN
Enrico Cenni	CEA
Dimitri Delikaris	CERN
Rongli Geng	JLAB
Hitoshi Hayano	KEK
Bob Laxdal	Triumpf
Matthias Liepe	Cornell
Peter McIntosh	STFC
Laura Monaco	INFN Milano
Olivier Napoly	CEA
Sam Posen	FNAL
Robert Rimmer	JLAB
Marc C. Ross	SLAC
Luis Garcia Tabares	CIEMAT
Kensei Umemori	KEK
Hans Weise	DESY
Akira Yamamoto	KEK

DR/BDS/Dump

Toshiyuki Okugi	KEK
Karsten Buesser	DESY
Philip Burrows	U. Oxford
Angeles Faus-Golfe	LAL
Andrea Latina	CERN
Kiyoshi Kubo	KEK
Jenny List	DESY
Thomas Markiewicz	SLAC
Brett Parker	BNL
Ivan Podadera	CIEMAT
David L. Rubin	Cornell
Nikolay Solyak	FNAL
Nobuhiro Terunuma	KEK
Glen White	SLAC
Kaoru Yokoya	KEK
Mikhail Zobov	INFN LNF

Dump

Nobuhiro Terunuma	KEK
Toshiyuki Okugi	KEK
Chris Densham	(STFC)
Marco Calviani	(CERN)
Yu Morikawa	(KEK)
Fernadno Sordo	(ESS Bilbao)
Peter Sievers	(CERN)

Sources

Kaoru Yokoya	KEK
Jim Clarke	STFC
Steffen Doebert	CERN
Joe Grames	JLAB
Hitoshi Hayano	KEK
Masao Kuriki	U. Hiroshima
Benno List	DESY
Gudrid Moortgat-Pick	U. Hamburg

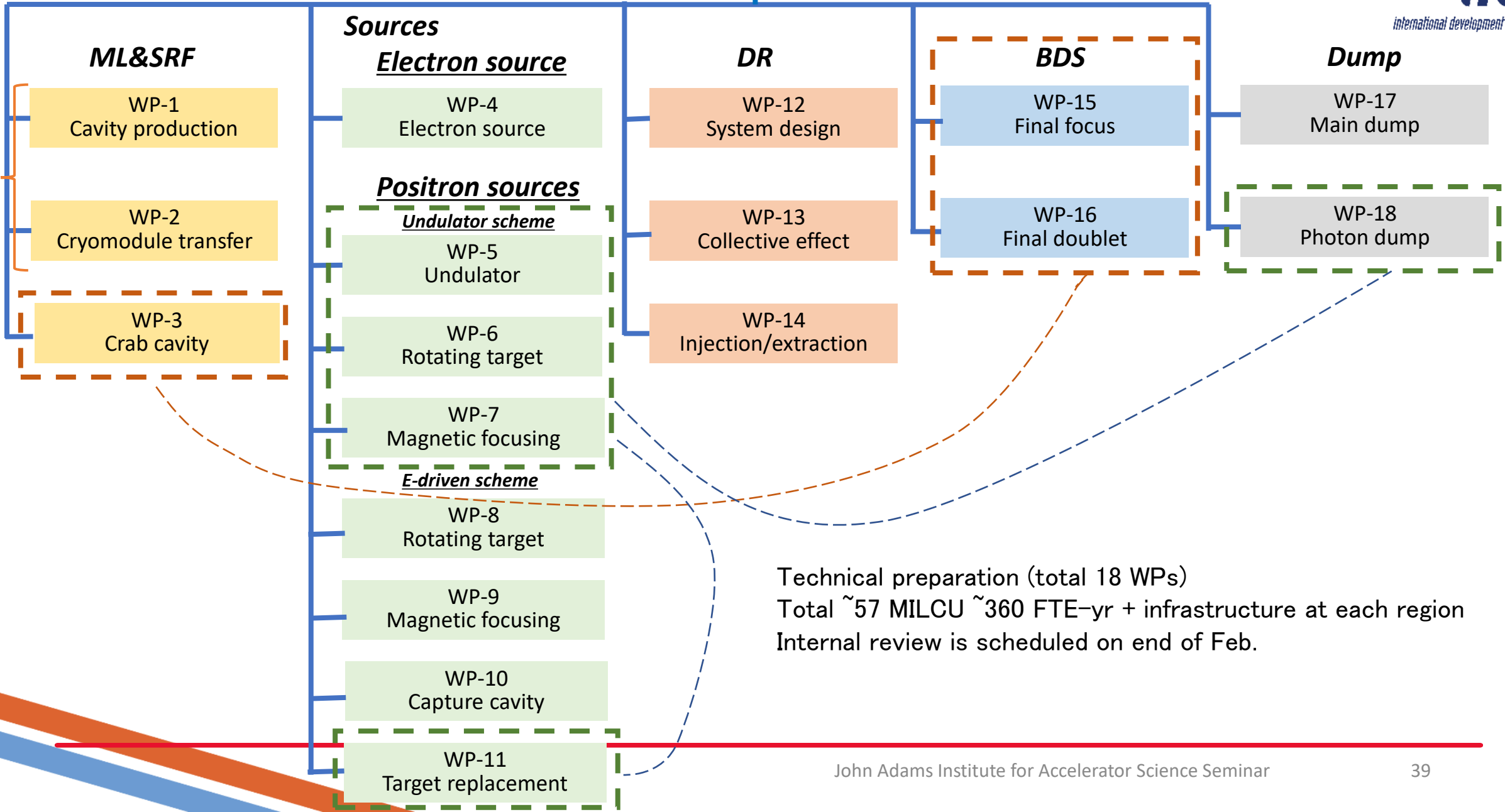
Peter Sievers (CERN)
Sabine Riemann (DESY)

Civil engineering

Nobuhiro Terunuma	KEK
John Andrew Osborne	CERN
Tomoyuki Sanuki	U. Tohoku

CRAB

Real cavity and cryomodule production



Technical preparation (total 18 WPs)
 Total ~57 MILCU ~360 FTE-yr + infrastructure at each region
 Internal review is scheduled on end of Feb.

Shin MICHIZONO

International Development Team (IDT) WG2/ KEK

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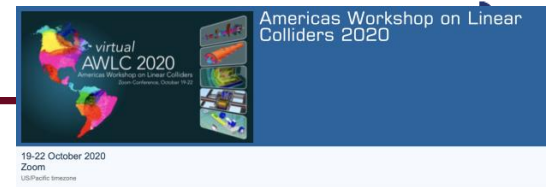
JAHEP ILC Steering Panel

- In October 2020, the Japan High Energy Physics Committee (HEPC) that represents the Japanese high energy physics community (Japan Association of High Energy Physics – JAHEP) established the ILC Steering Panel to accelerate community-wide efforts to realize the ILC.
- The ILC Steering Panel, chaired by Satoru Yamashita, is charged to lead the community to advance the ILC project and actively cooperate with other scientific communities, government authorities, legislators, corporate leaders, regional governments, and media, as well as international communities and authorities, toward timely realization of the ILC in Japan.
- The Panel is expected to work closely with the ILC International Development Team and KEK.

ILC Steering Panel Members :

Shoji Asai (University of Tokyo)
Kazunori Hanagaki (KEK)
Toru Iijima (Nagoya University)
Kiyotomo Kawagoe (Kyushu University)
Sachio Komamiya (Waseda University)
Shinichiro Michizono (KEK)
Toshinori Mori (University of Tokyo)
Hitoshi Murayama (UC Berkeley/University of Tokyo)
Yutaka Ushiroda (KEK)
Hitoshi Yamamoto (Tohoku University/IFIC Valencia)
Satoru Yamashita (University of Tokyo) – Chair

US – Japan on ILC



U.S. Deputy Secretary of State Stephen Biegun sent a letter to Japan's Foreign Minister Motegi in February 2020.

It is necessary to take decisive action to ensure that Japan and the United States continue to be at the forefront in particle physics, and I strongly support the progress of the International Linear Collider Program. (Article in the Yomiuri newspaper on May 13, 2020, translation by MY)



Workshop pages [\(link\)](#)

US government views of the ILC - DOE

Dr Chris Fall



Zoom

15:10 - 15:20

US government views of the ILC - NSF

Dr Saul Gonzalez



Zoom

15:20 - 15:30

US government views of the ILC - State Department

L. Reece Smyth



Zoom

15:30 - 15:40

We support the decision to move the ILC efforts forward through the ILC International Development Team, and will continue to work to help educate partner governments about the value of this facility. We also look forward to coordinating with the Government of Japan to advance the facility.

- As I have expressed before, there is strong interest in participation by the United States in the ILC program.
- Earlier this year in February, the Secretary of Energy Brouillette also expressed these same thoughts when he wrote to Japan's Cabinet Minister of State for Science and Technology Policy, Mr. Takemoto.
- We plan to continue discussions both bilaterally with MEXT and other officials in the Government of Japan, and multilaterally with the governments of other global regions to not only have a dialogue on the sharing of costs and resources, but also in understanding organizational and governance models for such a largescale research facility as the ILC.

- US Labs excited for possibility to leverage experience in mass production of high performance SRF cryomodules for ILC
- LCLS-II provided key experience for Fermilab and JLab

Cryomodule Production for ILC at Fermilab

- We would be delighted to assemble and test cryomodules for the ILC
- Now have key experience with mass production of ILC-like cryomodules with LCLS-II and LCLS-II HE
- Facilities, staff, knowledge, and experience are ILC-ready
- Collaborating in this way on international projects is standard at Fermilab – recent examples include LHC, HL-LHC, PIP-II



Fermilab

Jefferson Lab SRF Production

Lab SRF by the numbers

- >135 cavities of various types fabricated
- >900 different cavities processed and tested
- >500 vertical cavity tests performed
- >150 cavities and 90 cryomodules produced and in continuous operations



- Full cycle – from R&D and prototype to design, construction, operation and refurbishment
- Support NP goals and DOE partner labs programs

Jefferson Lab

Potential MSU Contribution to ILC

- FRIB SRF team just roll off large production and capable engage large SRF project.
- Infrastructure is available and support ILC work
- FRIB take on portion of cryomodule work is feasible

Vast knowledge and experience in SRF can be directed towards ILC

Potential Cornell SRF Contributions

SRF component design and testing
 E.g. cavity tuner, HOM absorbers, RF coupler
 HOM absorber material studies

Horizontal dressed cavity testing in Cornell's
 Horizontal-Test-Cryomodule (HTC)
 3 cavity cryomodule, e.g. used for first LCLS-II HE 9-cell cavity cryomodule test.
 Horizontal test bed to study cavity performance, RF coupler performance, cavity operation, LLRF controls...

SRF@ANL - Design to Operation

Assembly of ANL-designed ATLAS Intensity Upgrade 72 MHz Quarter-Wave Resonator Cryomodule (2014)

Superconducting cavity processing at the ANL facility jointly funded and staffed by Argonne and Fermilab. Four full time staff (2 ANL, 2 FNAL)

Cavity and accelerator systems testing (ADTF)

Full SRF Infrastructure at MSU for FRIB Construction & SRF Research

- 2014 MSU invested a brand new SRF infrastructure to support FRIB and SRF research
- 2015 SRF infrastructure in full operation with high availability and high throughput
- More than 800 cavity testing conducted
- 49 cavity strings and modules assembled
- Peak rate: 1 cavity test per day, 3 test mass per month, 2 module per month
- Full infrastructure allow MSU to perform all cryomodule work in-house

In-situ plasma processing at SNS

- Cleaning technique uses a neon gas discharge with reactive oxygen for SRF cavities at room-temperature
- Plasma ignited in each cell of a cavity sequentially
- Oxidation of hydrocarbon surface contaminants creates volatile by-products pumped out continuously
- Cleaned surface has increased work function helping mitigating field emission and multipacting



Jefferson Lab SRF Production

Lab SRF by the numbers

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- Full cycle – from R&D and prototype to design, construction, operation and refurbishment
- Support NP goals and DOE partner labs programs

Cryomodule Assembly at Fermilab

- One cryomodule assembly per month has been achieved in LCLS-II production.
- One cryomodule assembly per week is feasible when properly staffed.

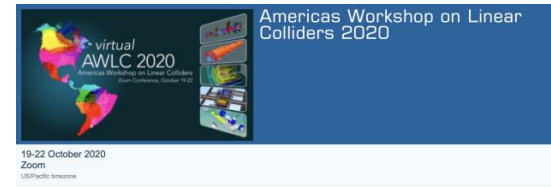
Possible Vision for US Production Floors late 2020s?

- Looking forward to possible new cryomodule decoration in near future!



Please see details from parallel session of the Americas Workshop on Linear Colliders (pictures extracted from summary by S.Posen): [link](#)

Americas– summary



- Strong push in the US (all the examples above) at all levels, many labs interested and well aligned towards ILC, and in many cases using significant resources in developments directly relevant for ILC
- Snowmass process important: in addition to collider experiments at ILC also other possibilities, as for example Dark Sector physics at ILC, etc.
- Focus on young/next generation in many sessions (Americas workshop on LC and Snowmass)
- Interests and capabilities in Canada (talks by A.Bellerive and O.Kester) and Latin America (talk by M.Losada)

ILC Pre-Lab US SRF Program Draft

Version: November 9, 2020

Task	Notes	Goal	US Labs	Year 1	Year 2	Year 3	Year 4
Field emission and cavity cleaning R&D, e.g. HPP and plasma processing on cavities, development of robotics during cavity assembly, and LN cleaning		(1) Perf	Cornell, FNAL, JLAB, others?				
Yield study (1) with 30 new 9-cell cavities; cold EP + 2-step bake	use new cavities from established vendor	(2) Yield	FNAL, JLAB				
Single cell and 9-cell R&D program to further optimize cavity preparation protocol		(1) Perf	Cornell, FNAL, JLAB, others?				
Yield study (2) with 30 new 9-cell cavities; optimized preparation protocol		(2) Yield	FNAL, JLAB				
Module transport engineering design and studies, including dummy module transport		(3) CM	FNAL, JLAB, SLAC				
Cryomodule optimization for transport		(3) CM	FNAL, JLAB, SLAC				
Cavity accessory components R&D (e.g., tuner, coupler...), e.g. for higher gradients		(3) CM	Cornell, FNAL, JLAB, others?				
Order/fab components for 4 prototype cryomodules		(3) CM	FNAL, JLAB				
Assembly and testing of two prototype cryomodules, with cavities from yield study (1)		(3) CM	FNAL, JLAB				
Field emission studies, including HPP and plasma processing on cryomodules		(3) CM	FNAL, JLAB				
Cryomodule transportation testing (US roundtrips)		(3) CM	FNAL, JLAB				
Cryomodule transportation testing (ship to Japan)	cavities used from yield study (1) would have to be compliant with Japanese HPG regulation	(3) CM	FNAL, JLAB				
Assembly and testing of two prototype cryomodules, with cavities from yield study (2); implement field emission prevention methods during assembly, e.g. robotics in collaboration with CEA		(3) CM	FNAL, JLAB				
Engineering Design Report (SRF part)		EDR	All				
Preparation for mass production / module assembly		Planning and preparation	FNAL, JLAB, others?				
US supply chain development		Planning and preparation	FNAL, JLAB, others?				

Potential areas of Canadian Contribution to ILC via TRIUMF

- SRF/RF (crab (or other) cavities, cryomodules, rf ancillaries)
SRF research on break-down fields and effect of doping
- HV kickers, beam painting magnets and Rf bunch deflectors
- Beam physics (space charge dominated beam, Hamiltonian based fast envelope code, machine learning)
- High brightness electron gun
- e-beam diagnostics
- Normal conducting magnets (also permanent magnet optics for e-beam lines)

LASF4RI

Latin American Strategy Forum for Research Infrastructure

Developing a strategy to strengthen Latin American Scientific Collaborations and their impact.

Europe and ILC

Homework done in 2018: [European planning document 2018](#) – presented to CERN Council in June 2018 (slightly more was done than showed in the document concerning in-kind and resource profiles)

Focus on European capabilities for ILC (e.g. SFR on the right)

July 2, 2018

Preparation Plan for European Participation in the International Linear Collider
Towards a European Contribution to the ILC

Authors: Philip Bambade (LAL Orsay)
Philip Burrows (Oxford)
Angeles Faus-Golfe (IFIC-Valencia and LAL)
Brian Foster (DESY)
Andrea Jeremie (LAPP Annecy)
Benno List (DESY)
Olivier Napoly (CEA-Saclay)
Thomas Schörner-Sadenius (DESY)
Marcel Stanitzki (DESY)
Steinar Stapnes (CERN)
Nick Walker (DESY)
Hans Weise (DESY)

Content

- Executive Summary 2
- 1 Introduction 3
- 2 Past European contributions to the ILC and current activities within Europe 6
- 3 Preparation phase for the ILC construction 2019–2022 14
- 4 European in-kind contribution to the ILC construction. 20
- 5 Possible involvement forms of Europe 21
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	Germany DESY	France CEA Saclay	LAL	Italy INFN Milan	IFJ PAN	Poland WUT	NCBJ	Russia BINP	Spain CIEMAT
Linac									
Cryomodules	✓	✓		✓					
SCRF Cavities	✓								
Power Couplers	✓		✓						
HOM Couplers							✓		
Frequency Tuners	✓								
Cold Vacuum	✓							✓	
Cavity String Assembly	✓	✓							
SC Magnets	✓				✓				✓
Infrastructure									
AMTF	✓				✓	✓		✓	
Cryogenics	✓								
Sites & Buildings									
AMTF hall	✓								

Table 2: Responsibility matrix for cryomodule production and testing for the European XFEL.



	Germany DESY	France CEA	IPNO	Italy Elettra	INFN-LASA	Poland IFJ-PAN	Spain ESS Bilbao	Sweden ESS	Uppsala	UK STFC
RF systems				✓			✓	✓	✓	
LLRF										
Cryomodules		✓	✓							
SCRF Cavities		✓	✓		✓					✓
Power Couplers		✓	✓							
HOM couplers										
Frequency Tuners		✓	✓							
Cold Vacuum		✓	✓					✓		
Cavity String Assembly		✓	✓							
RF Tests (Cavities)	✓									✓
RF Tests (Cryomodules)		✓	✓			✓		✓	✓	

Table 3: Responsibility matrix for the cryomodule production and testing for the ESS.




A broad SRF technology base

Crab-cavity CM for HL-LHC

2 types of Crab cavities


Double Quarter Wave

- Vertical crossing for Atlas
- SPS test in 2019



RF Dipole


- Horizontal crossing for CMS
- First vertical test in Feb. 2020
- SPS test in 2021



Technical Specifications

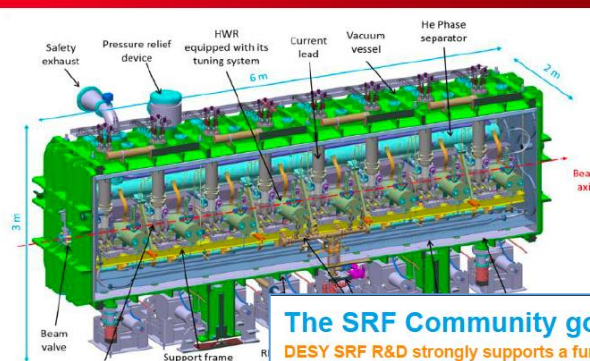
Voltage	3.4 MV/cavity
E_{peak}	40 MV/m
B_{peak}	70 mT
Frequency	400.79 MHz
Q_b	10^{10}
Q_{ext}	5×10^5
Cavity tuning	± 100 KHz
Temperature	2.0 K
RF power (SPS)	40 kW

DQW@SPS: the first bulk Nb cavity operating on a machine at CERN



20 October 2020

IFMIF CRYOMODULE, UNDER ASSEMBLY AT ROKKASHO




Labels: Safety exhaust, Pressure relief device, HWR equipped with its tuning system, Current lead, Vacuum vessel, He Phase separator, Beam axis, Solenoid package, Support frame, Beam valve.

20 October 2020

See talk of O.Napoly at ALCWS: ([link](#))
Summary slide by B.List

ESS- In-Kind Contributions

15 spoke cavities tested so far, all within specifications



Double-Spoke OK for CM integration

First series cryomodule during assembly

2 cavities tested at the same time in vertical cryostat


First series cryomodule shipped to Uppsala in Oct 2020 for high power test

20 October 2020

The SRF Community goes Continuous Wave

DESY SRF R&D strongly supports a further developed TESLA technology

- Continuous wave mode is THE final goal of all superconducting accelerators
- If affordable (cryogenic wise), keep RF on for ever... and offer the users of your facility highest flexibility regarding beam time structure
- The European XFEL R&D efforts aim for technology development
- The DESY Accelerator Research and Development (ARD) program clearly advertises more fundamental questions related to SRF CW performance
- DESY activities include
 - SRF gun development / CW injectors
 - CW linac design: Niobium material / cavities / RF power couplers / module design & operation
 - Assembly of 1+ accelerator module per year

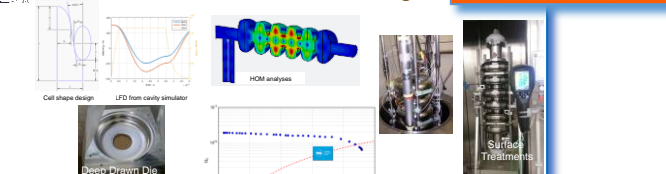


production of Large Grain material cavities

several generations of SRF gun prototypes

long pulse / CW operation of slightly modified XFEL type accelerator modules

LASA ESS Medium beta cavities: from design to



PIP-II LINAC Work Matrix / EU

	France	Italy	Poland	UK
Linac Components	CEA	CMS	INFN	WJST
Cryogenics				
Cryomodules	✓			✓
SRF cavities		✓	✓	✓
Powers Couplers	✓	✓		
Frequency Tuners		✓		✓
Cold-vacuum	✓			✓
Module Assembly	✓			✓
Test Infrastructures				
RF cavities/couplers		✓		✓
RF cryomodules	✓			✓

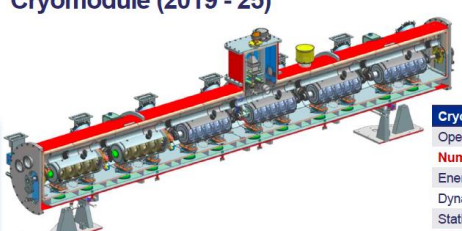
Fermilab is leading and hosting the project, for LBNF/DUNE.

Four DAE (India) labs are major contributors for cavities, couplers, cryomodules, RF amplifiers, etc.

Legend:
 ✓ Prototypes
 ✓ Production Series

20 October 2020

SRF Cryomodule Activities – PIP-II High Beta Cryomodule (2019 - 25)



Cryomodule (CM)	PIP-II
Operating Temperature (K)	2
Number of Cavities	6
Energy Gain (MeV)	~110
Dynamic Load (W)	130
Static Load (W)	32
CM Length (m)	9.8
Number of Cryomodules	3

20 October 2020

FREIA Laboratory

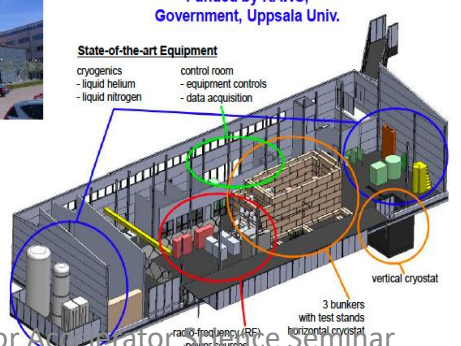
Facility for Research Instrumentation and Accelerator Development

Funded by KAWS, Government, Uppsala Univ.

State-of-the-art Equipment

- cryogenics - liquid helium - liquid nitrogen
- control room - equipment controls - data acquisition

Competent and motivated staff: collaboration of physics (IFA) and engineering (Teknikum).



3 bunkers with test stands
horizontal cryostat
vertical cryostat
radio-frequency (RF) power sources

John A. ... te for ... erator ... ce seminar

20 October 2020

UK – renewed engagement in view of Pre-lab planning

Linear Collider UK (LCUK) Collaboration

Contacts: Philip Burrows, Aidan Robson

Long standing Consortium of UK particle physics experiment, theory and accelerator groups with interests in a linear collider.

- Previous strong UK research council support for ILC R&D projects, but only very modest support since 2013
- Strong joint CERN/UK CLIC programme 2011-20 ('CLIC-UK')
- Detector R&D largely pursued via CALICE, AIDA2020 ... main UK technical interests in silicon vertex/tracking, calorimetry, DAQ/trigger
- Synergies with CLIC, FCCee, CEPC in both detector + accelerator systems remain important

Updates:

- STFC engaged and informed on ILC, UK Tokyo Embassy following ILC developments closely
- LCUK community planning meeting on ILC 18/9/20: <https://indico.cern.ch/event/943948/>
- UK physicists are engaging with IDT WGs
- UK PP roadmap update (in light of EPPSU) → Spring 2021
 - LCUK input (16/10/20): 'UK participation in the International Linear Collider'
 - Outline case made for UK contributions to Pre-lab + Construction phases (see matrix on the right of key "capabilities")
- Engagement with UK industry ongoing → 'in-kind' contributions essential



Institute	Technical system	Accelerator					Detector			Physics
		BDS/MDI	DR	Beam dumps	e+ source	RF	Si tracker	Calorimetry	DAQ	
Birmingham		X					X	X		X
Bristol							X		X	X
Brunel							X		X	X
Cambridge								X		X
STFC – Daresbury Laboratory		X			X	X				
Durham IPPP										X
Edinburgh							X			X
Glasgow							X			X
Imperial College								X	X	X
Lancaster					X	X	X			X
Liverpool			X				X			X
Manchester		X				X	X			X
Open University							X			
Oxford		X	X			X	X		X	X
QMUL							X			X
STFC – RAL				X			X	X	X	X
RHUL		X							X	X
Sheffield							X			X
Southampton										X
Sussex								X	X	X
UCL		X						X	X	X
Warwick							X			X

Spanish Network on Future Colliders

Chairs: Marcel Vos (IFIC) & Alberto Ruiz (IFCA)

Scope:

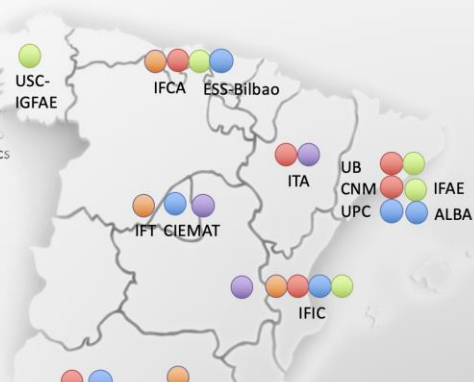
The main objective of this Thematic Network is to coordinate the Spanish activities on physics studies and development of new technologies in view of future colliders for Particle Physics (mostly ILC & CLIC)

Includes: Accelerator, Theory, Experimental and Technological groups

Close contact/synergy with industry through the INDUCIENCIA and INEUSTAR platforms

Active since 2005

Organizes 1-2 national meetings every year + mini-workshops (last meeting: <https://indico.ific.uv.es/event/5365/overview>)



Activity	# Groups
Accelerator	5
SI/Tracking	6
SI/Pixel	5
Calorimetry	3
Phenomenology	4



Spain – consider deliverables from labs and industry, linking to industrial programmes



Japanese-Spanish regular meetings for ILC planning and possible contributions

- Documentation of Scientific and Technology case of the ILC, as well as Industrial Opportunities
- On-going discussion on possible Spanish technological/industrial interests to the ILC accelerator.

CIEMAT/IFIC: exploring a possible contribution to the splittable, super-conducting magnets of the main LINAC

ALBA-synchrotron: interest in the design of parts of the ILC damping ring,

ESS-Bilbao: interest expressed in the beam dump system of the ILC

INDUCIENCIA/INEUSTAR: identifying companies with interest/capacity to contribute to the construction and matching with scientific and technological interest of the public institutes

Network meetings being followed by: Steinar Stapnes (CERN), Nobuhiro Terunuma (KEK), Akira Yamamoto (CERN/KEK), Hitoshi Yamamoto (Tohoku University /IFIC)

CERN – KEK agreement for the ILC IDT



- CERN will facilitate the European participation in the work during the transition to the Pre-Lab Phase; including working groups on Pre-Lab preparation, accelerator and facility, and physics and detectors.
- CERN will coordinate the European contributions to the IDT's common fund, as well as the in-kind contributions to the tasks supported by the common fund during the preparation of the Pre-Lab Phase. The CERN office at KEK (set up under Appendix 10) will, as one of its tasks, provide administrative support to the European efforts related to transition to the Pre-Lab Phase.
- The Parties will continue, or, as the case may be, undertake, collaborative work in studies related to:
 - the accelerator's beam-delivery system and the Accelerator Test Facility 2 (ATF2) (as set out in the 2009 Agreement on Collaborative Work and Appendix 13);
 - high gradient acceleration for linear colliders;
 - high efficiency klystrons (as set out in Appendix 23);
 - detector, physics and software (as set out in Appendix 8);
 - cryogenics systems, beam-dumps, superconducting radiofrequency (SC RF) module components and technologies, civil engineering (all areas where CERN has provided technical advice as part of the LCC collaboration); and
 - other areas of common interest (e.g.: positron production and beam-dynamics) and/or information exchange related to common challenges (e.g.: costing methodology and power reduction studies).
- Any existing collaborative work referred to above will continue to be executed under its relevant Appendix.

APPENDIX 24

to

The Agreement on Collaborative Work (ICA-JP-0103)

between

THE HIGH-ENERGY ACCELERATOR RESEARCH ORGANIZATION (KEK)

and

THE EUROPEAN ORGANIZATION FOR NUCLEAR RESEARCH (CERN)

concerning

The work of the ILC International Development Team to facilitate the transition into the "Pre-Lab Phase"

2020

Shin MICHIZONO

International Development Team (IDT) WG2/ KEK

- *ILC250 accelerator overview*
- *ILC area systems*
 - *Sources*
 - *Nano-beam*
 - *SRF*
- *Civil engineering*
- *International Development Team (IDT)*
- *Global situation*
- • *Summary*

- *ILC250 accelerator is 20 km long e-/e+ collider for the **Higgs factory**.*
- *The ILC is **upgradable in energy and luminosity**.*
- *Key technologies at the ILC are superconducting rf (SRF) and nano-beam.*
 - ***SRF** technology has been widely adopted at XFELs such as European XFEL.*
 - ***Nano-beam** technology has been demonstrated at ATF hosted by KEK*
- *Tunnel design and civil overview are shown.*
- *We assume 4-year preparation and 9-year construction.(now we are at pre-preparation phase (IDT))*
- ***Preparation phase activities** are*
 - *Technical preparation*
 - *Final engineering design*
 - *Planning and preparation of Hub lab.*
 - *Human resources for ILC construction ...*
- *Global collaboration started.*

Thank you for your attention