A large, abstract graphic on the left side of the slide consists of numerous thin, white, curved lines that form a complex, flowing pattern resembling a stylized flame or a series of waves. It is set against a solid blue background.

# Muon Imaging Applications for Nuclear Waste Management and Decommissioning

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National Nuclear Laboratory

Muographers 2021



# Overview

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- **Intro**
  - NNL/Lynkeos Industrial Collaboration.
- **Muon imaging of waste**
  - Some examples of different waste forms.
  - Condition Monitoring and Inspection.
- **Challenges of deploying on a nuclear site.**
  - Detector safety.
  - Radiation environment.
  - Engineering constraints.
- **Summary**



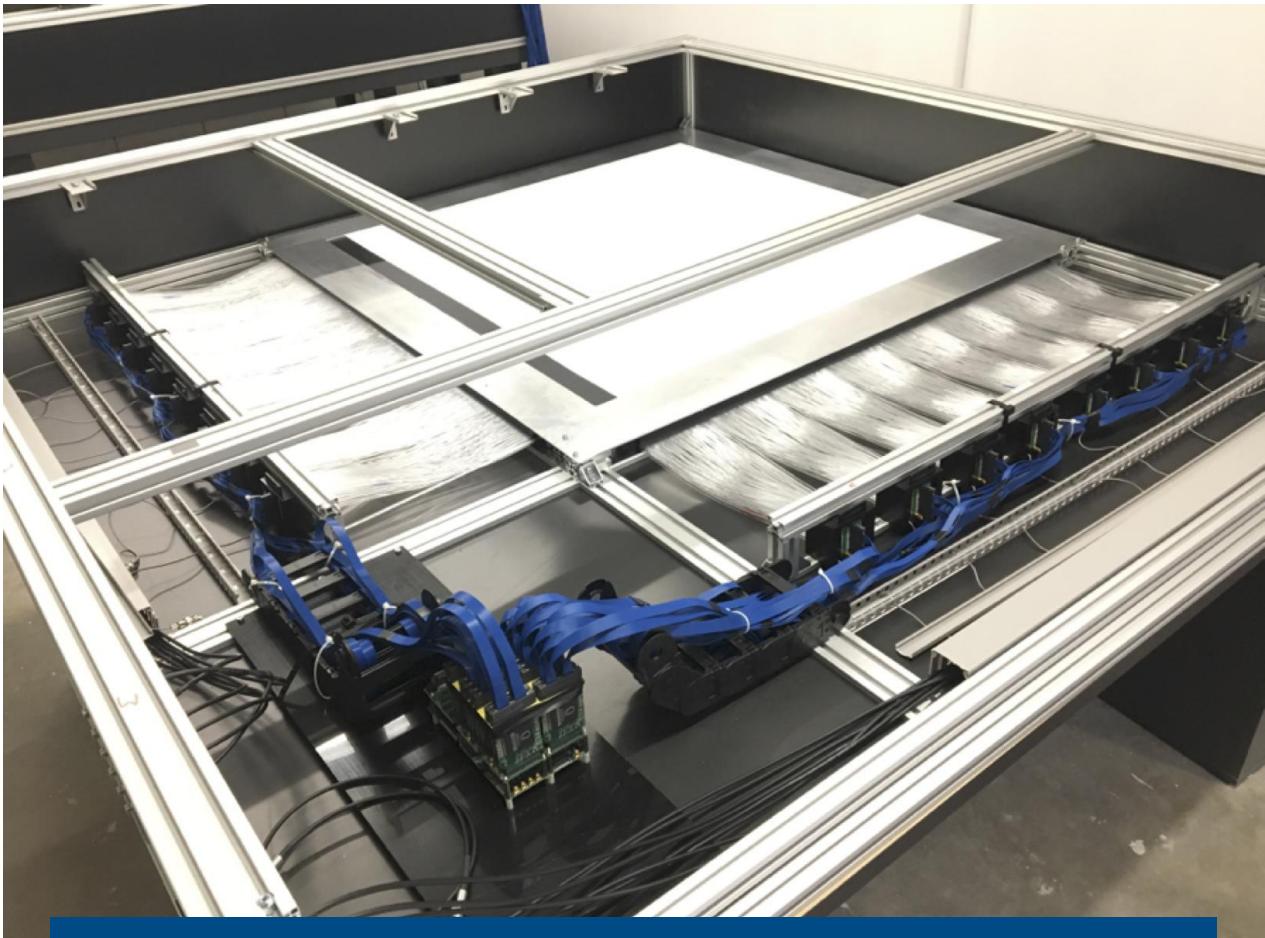
# NNL/Lynkeos Muon Tomography Industrial Collaboration



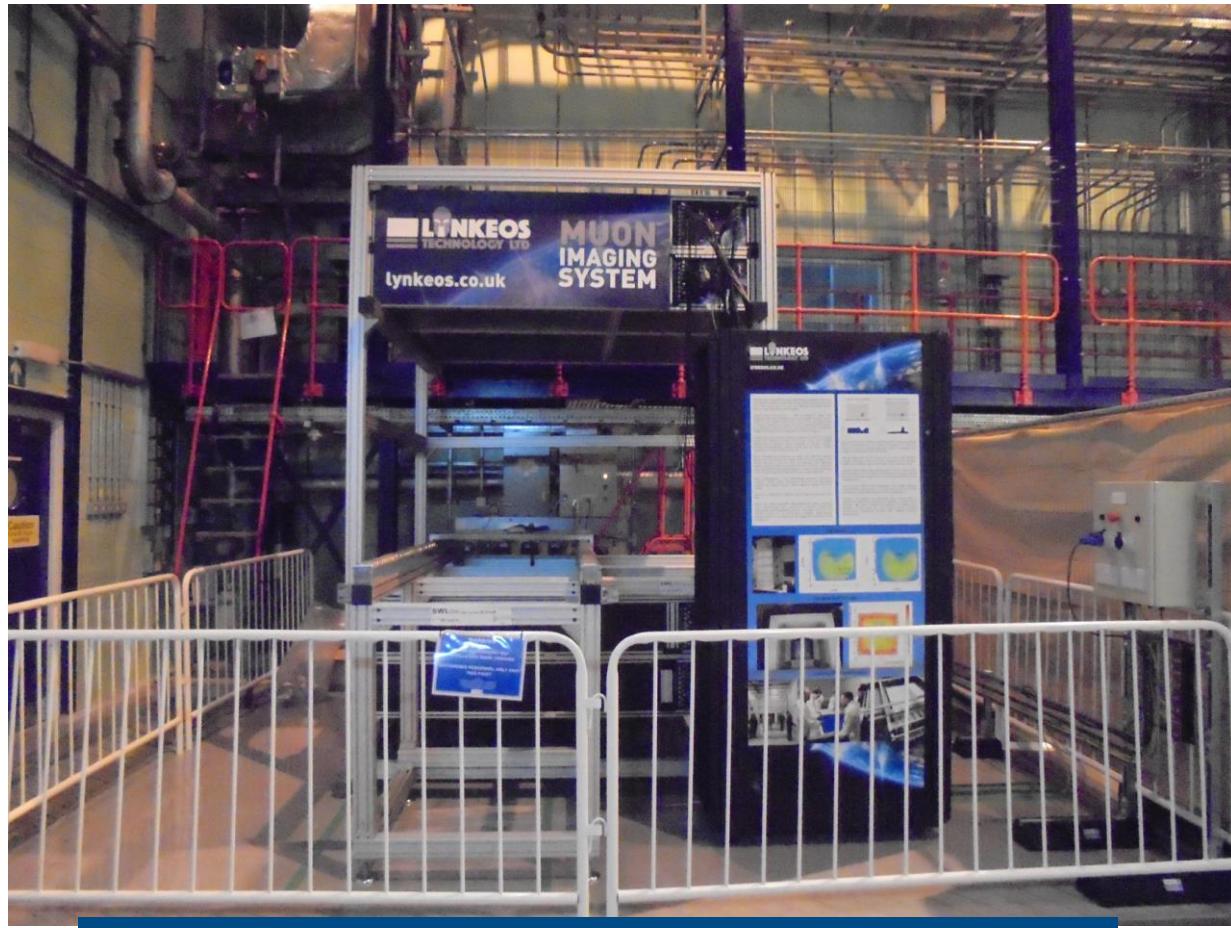
- Collaboration begun in 2009 with University of Glasgow.
  - *Feasibility studies.*
  - *Small Scale Proof of concept.*
- 2015: Large scale industrial demonstrator.
- 2016: Lynkeos Technology Ltd.
- 2017 – 2018: £1.6M Innovate UK grant for deployment at Sellafield.



# Lynkeos Muon Imaging System



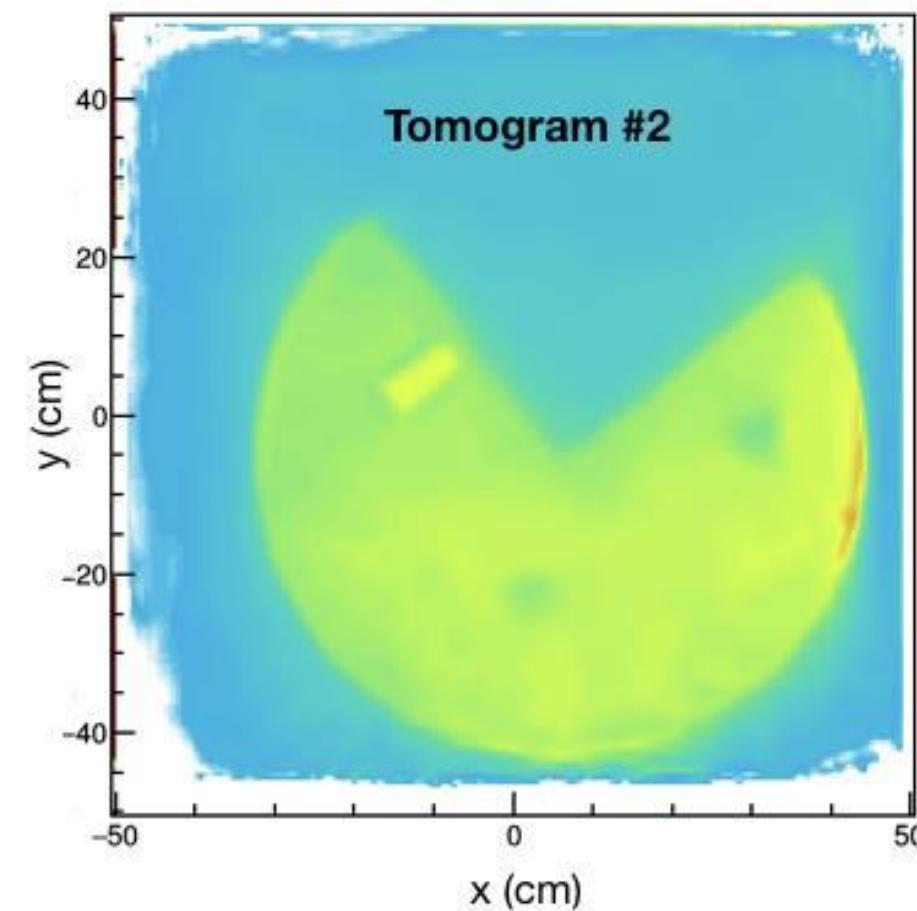
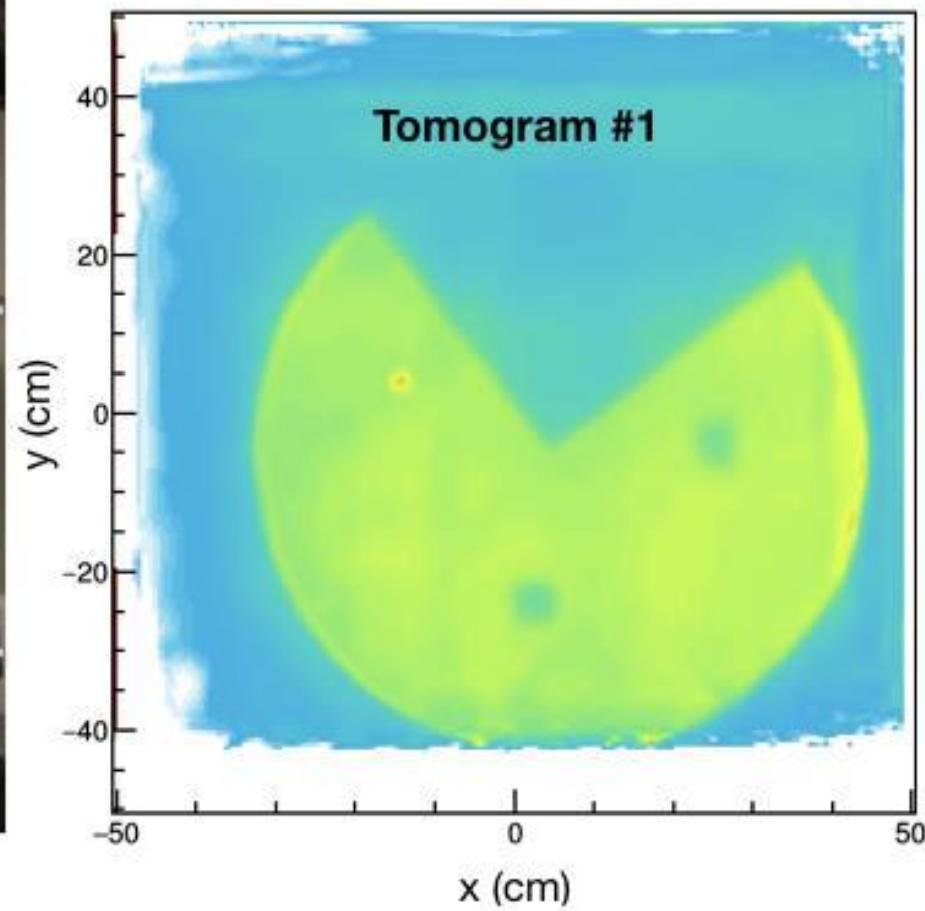
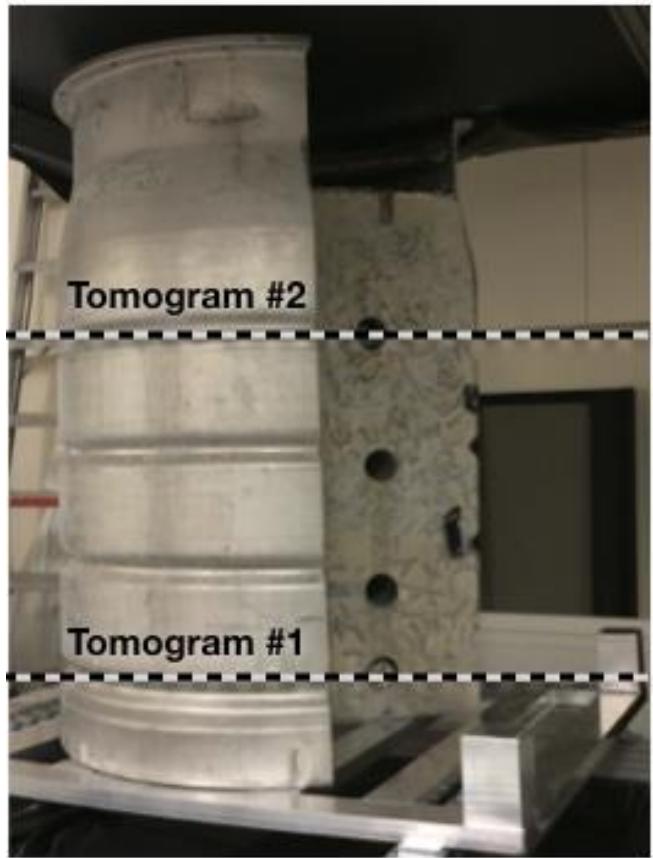
- 1024 scintillating fibres per module in x-y grid
- MAPMT Readout



Imaging systems operational at Glasgow University and NNL Central Laboratory

# Intermediate Level Waste (ILW) Drum

Mahon et al. Philosophical Transactions of the Royal Society A Volume 377, Issue 2137



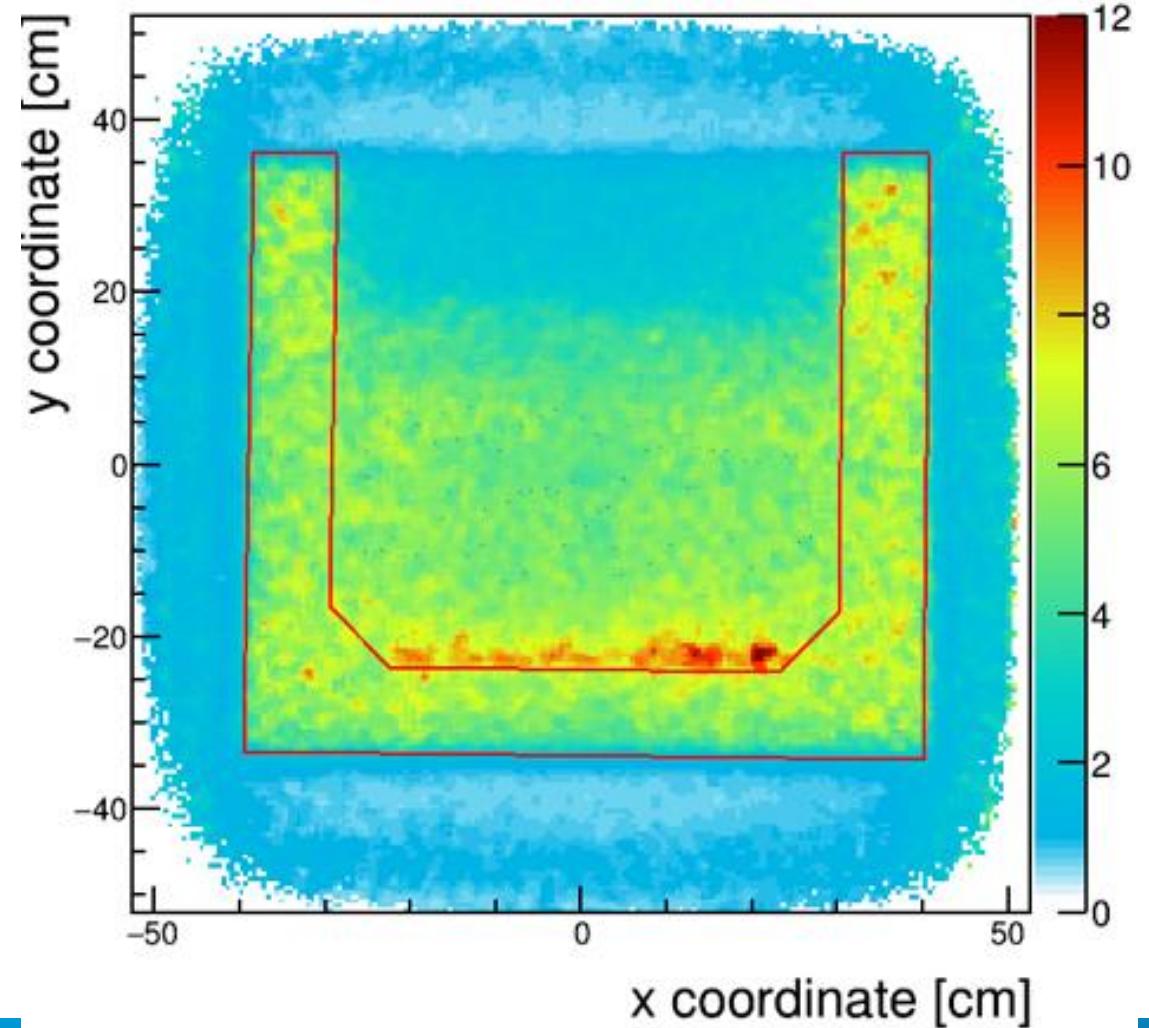
## Vitrified Wastes – GeoMelt QA



Steel cannister



Uranium pennies

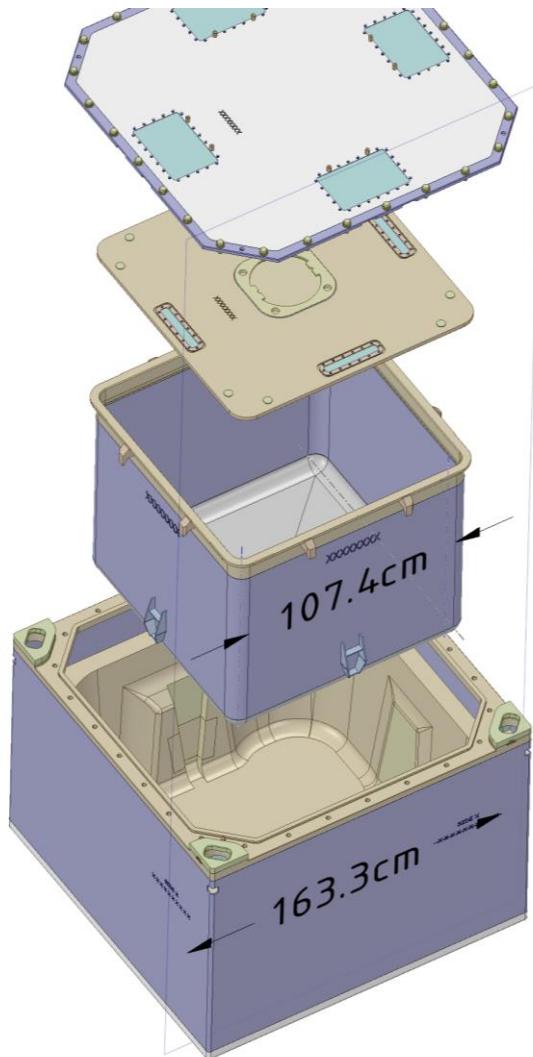


# **Magnox Swarf Storage Silo (MSSS)**



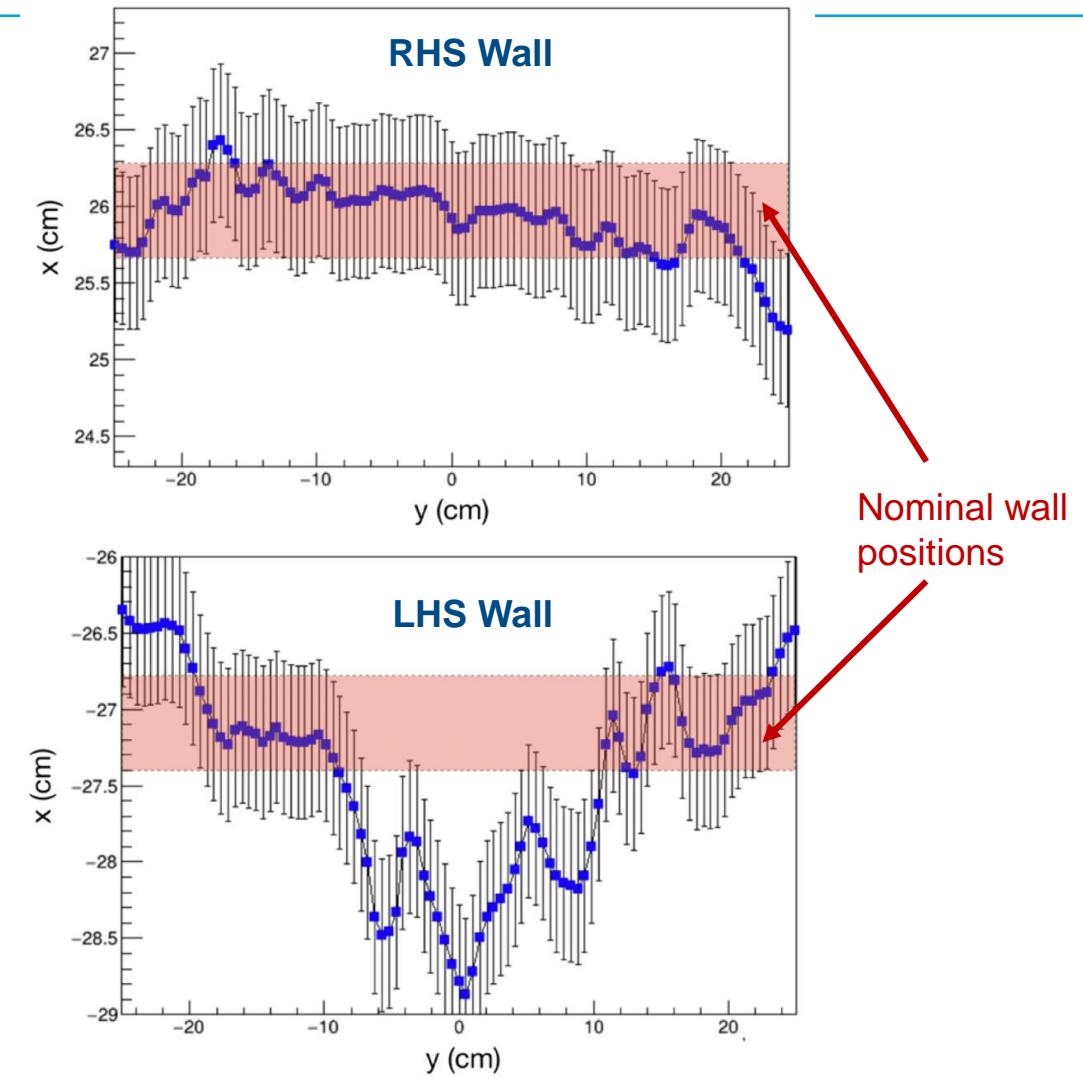
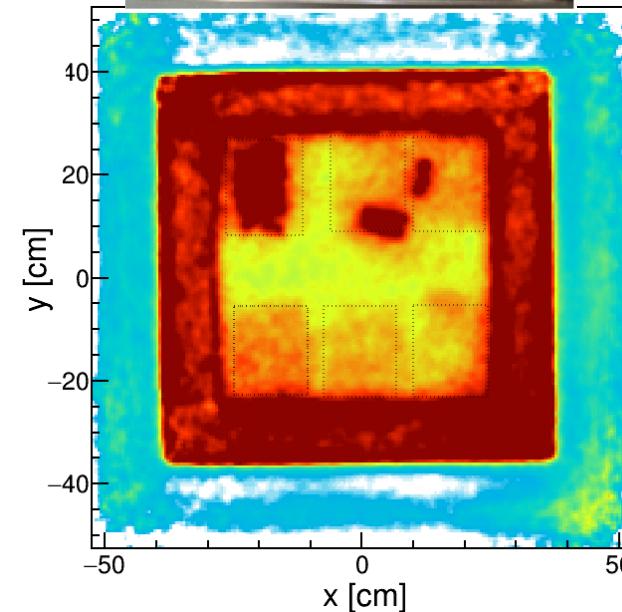
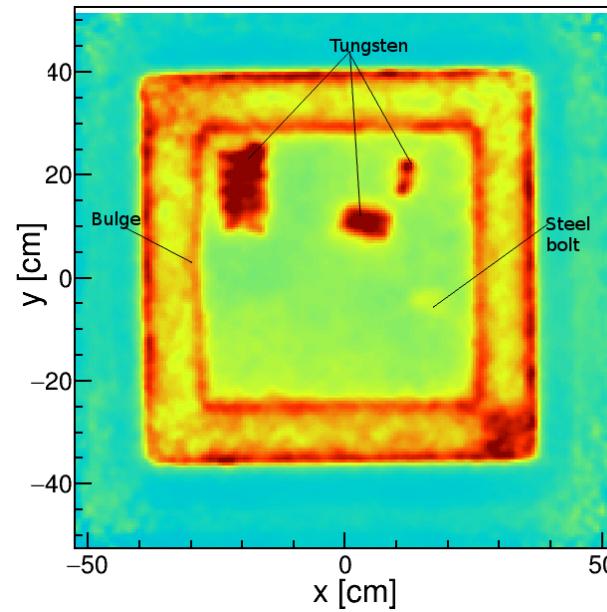
- **Construction commenced in 1960s to store Magnox swarf stripped from spent fuel elements sent for reprocessing.**
- **Compartments contain heterogenous wastes and corroded sludge.**
- **High priority for decommissioning.**

## *Condition Monitoring and Inspection (CM&I)*



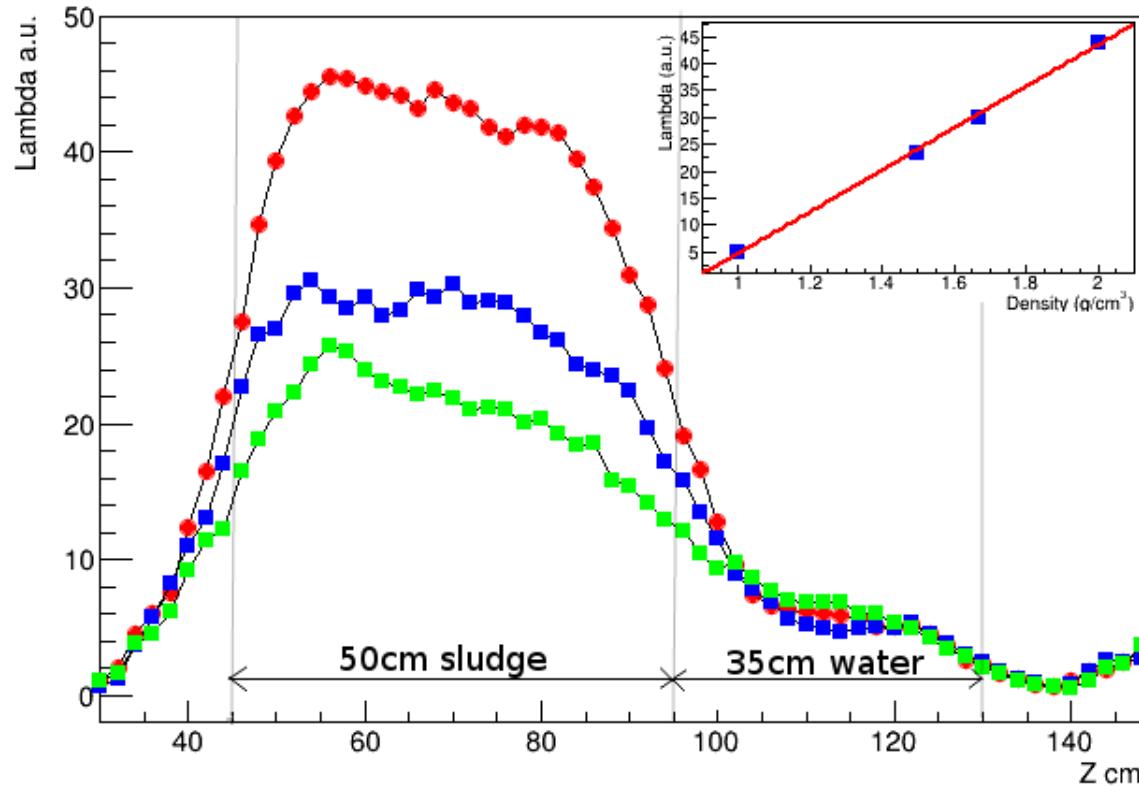
- ONR and EA (UK regulators) want confidence that wastes are evolving as expected for safe interim surface storage and final geological disposal.
- Periodic measurements of several parameters (CM&I), including:
  - Waste height
  - Water cover level
  - Inner skip integrity

# CM&I – Container Integrity

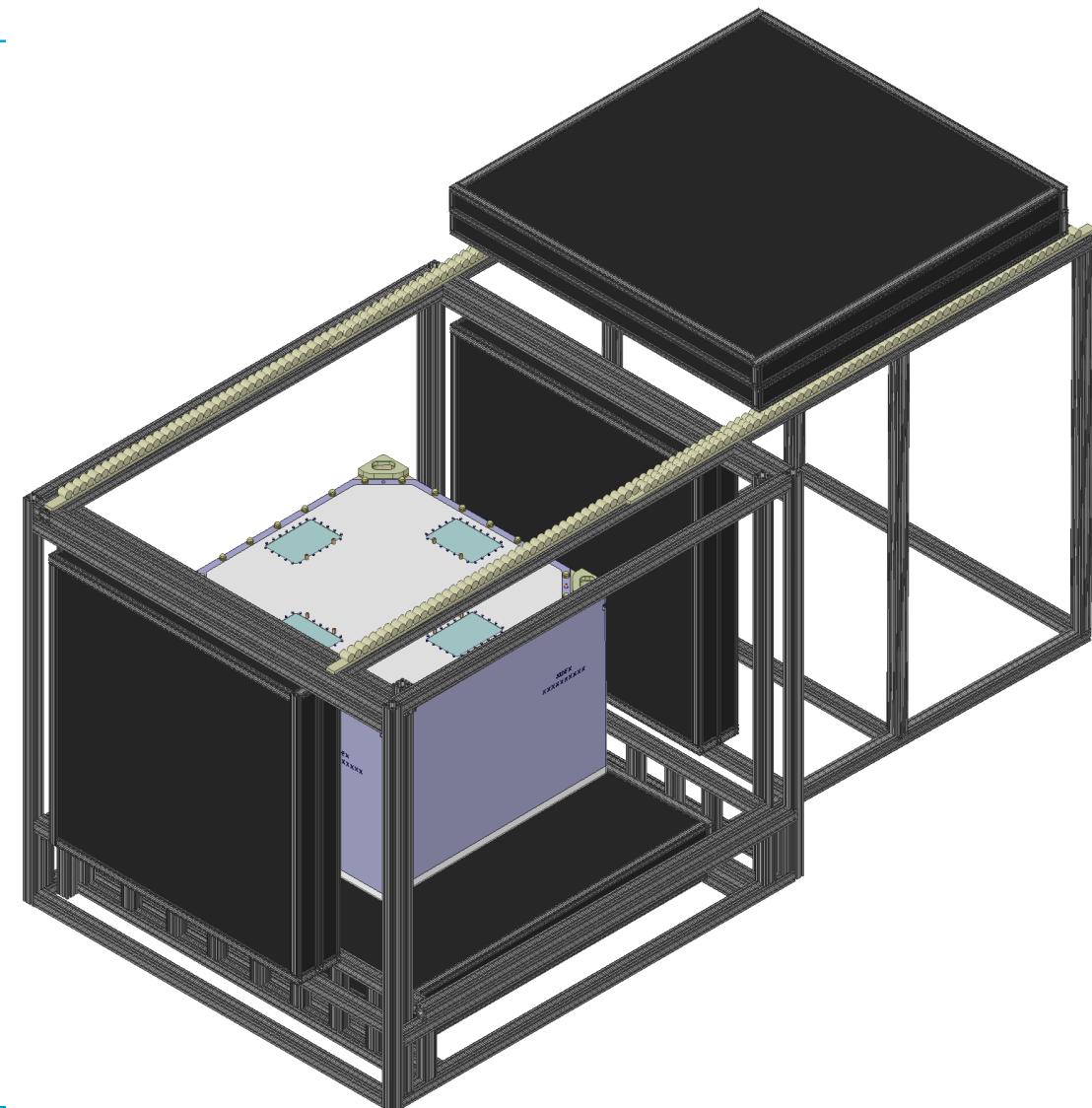


# CM&I – Fill level measurements.

Use muons travelling at large angles to zenith



Simulated data



# ***CE Marking – From University Lab to Supply Chain***

- Demonstrate compliance with EU product safety standards.
- Assessment against member state technical standards.

**CE + CE != CE**



**Physical testing of the detector system  
at a notified laboratory**

# *Detector Safety*

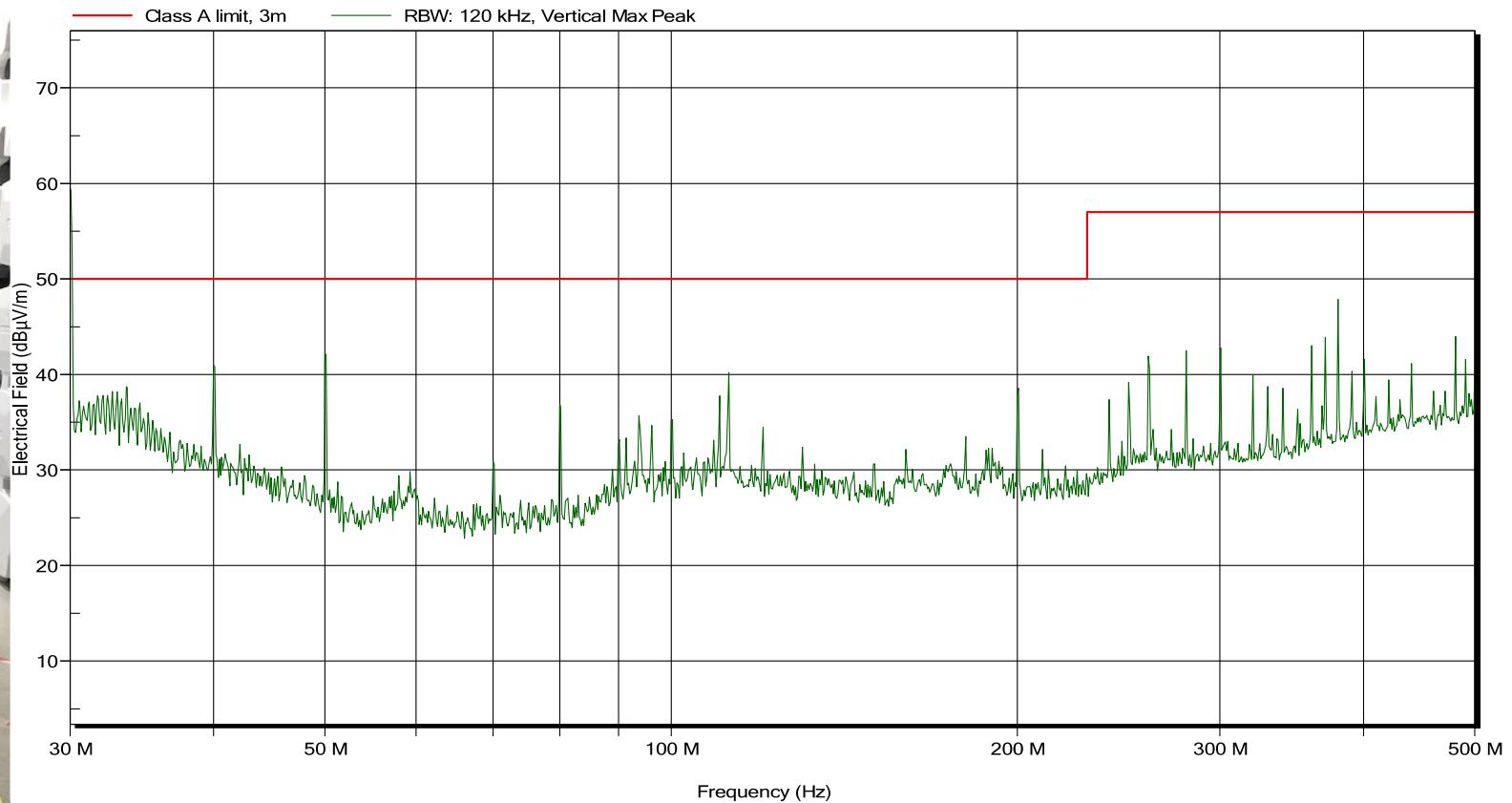


**EN-61010 6.7.1.5**  
**Insulation electric strength**  
**(1.5 – 4.1 kV)**

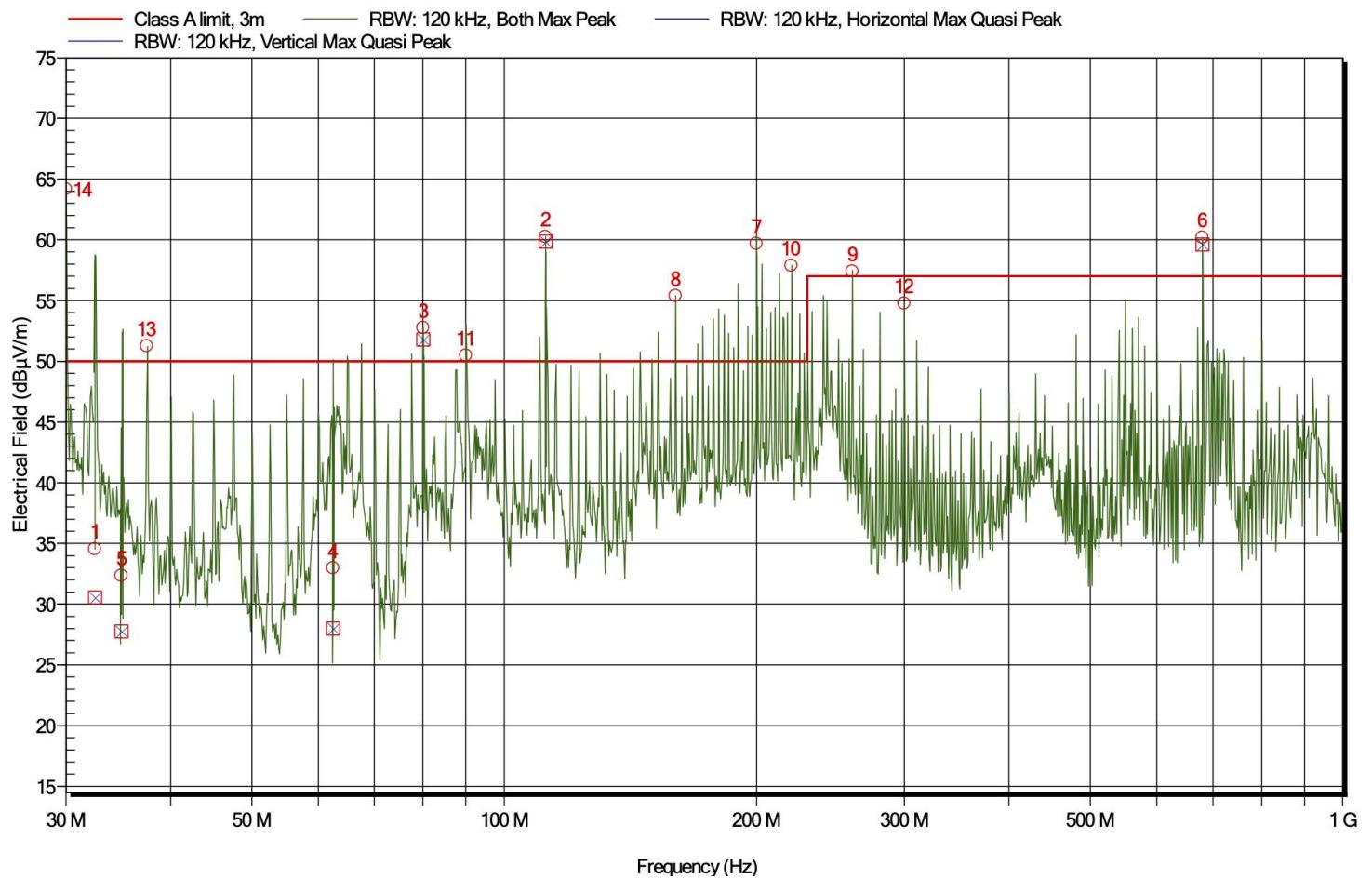


**EN-61010 8.2.2**  
**Impact test with 1kg sphere**

# EMC Emissions



# EMC Emissions



# Detector Safety



CE

## EU Declaration of Conformity

### Manufacturer Contact Details

Lynkeos Technology Ltd. support@lynkeos.co.uk  
No. 11 The Square www.lynkeos.co.uk  
University of Glasgow  
Glasgow G12 8QQ

### Object of the Declaration

Type of Object: Muon Imaging System  
Model Number: LYNK-MIS

The object of the declaration described above is in conformity with the following EU Directives:

- Electromagnetic Compatibility Directive (2014/ 30/ EU)
- Low Voltage Directive (2014/ 35/ EU)

The following harmonised standards and technical specifications have been applied:

- EN 61326-1:2013
- EN 61010-1:2010<sup>1</sup>

### Notified Body

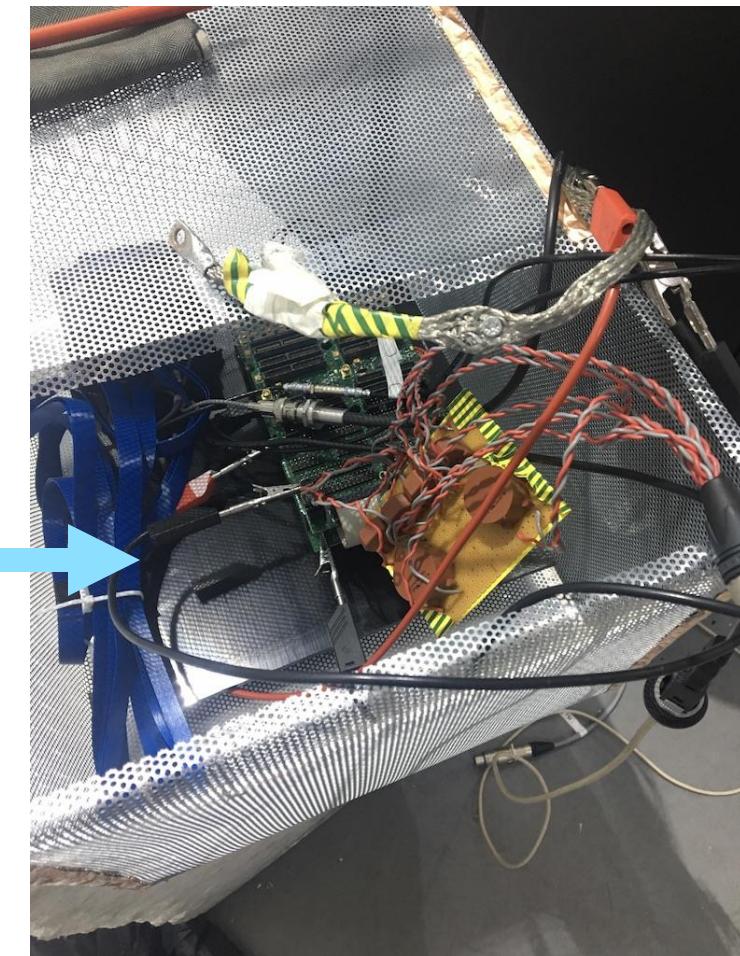
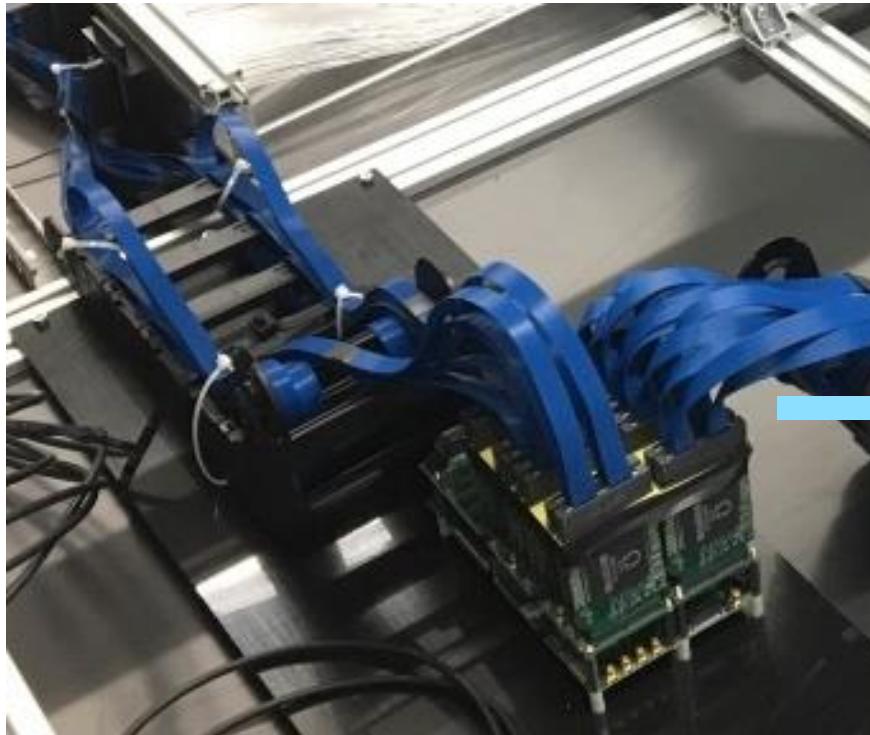
Eurofins York 1574  
Certificate Number 4972TC1  
Report Numbers 4971TR1 4988TR1

This declaration of conformity is issued under the sole responsibility of Lynkeos Technology Ltd.

Signed for and on behalf of Lynkeos Technology Ltd.:

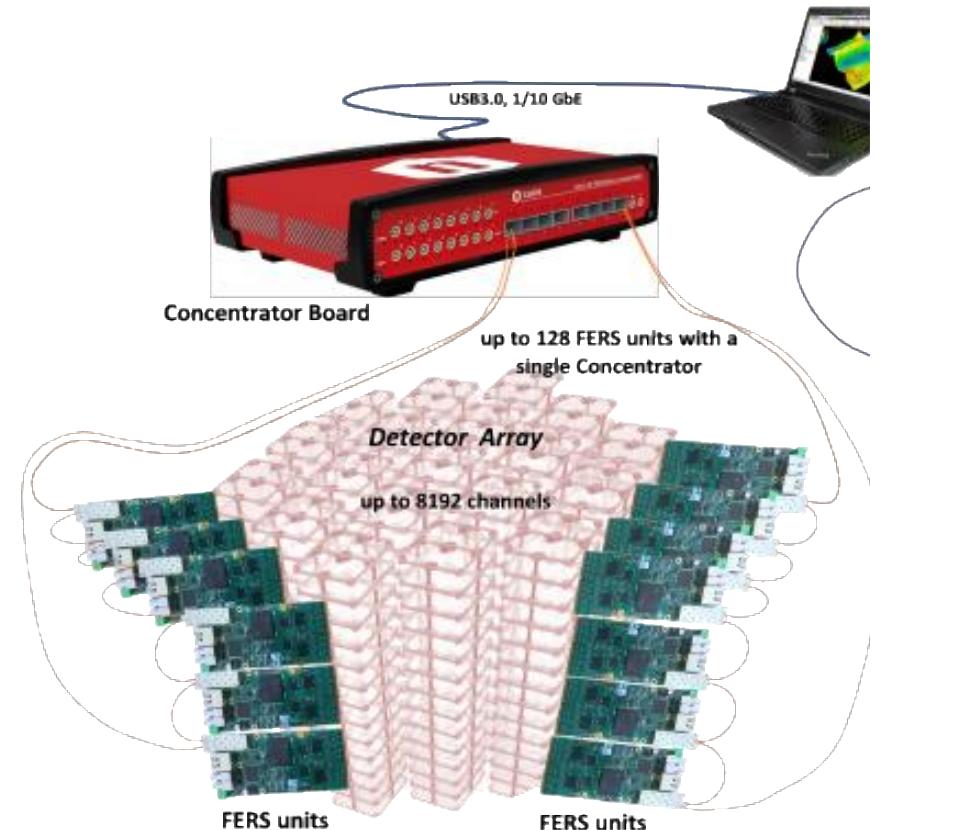
Falkirk 6th August, 2018   
Place of Issue Date of Issue Prof. Ralf Kaiser, CEO

<sup>1</sup>Safety test report 4988TR1 notes that the Olson 4-way mains distribution socket currently has documentation relating to an older standard.



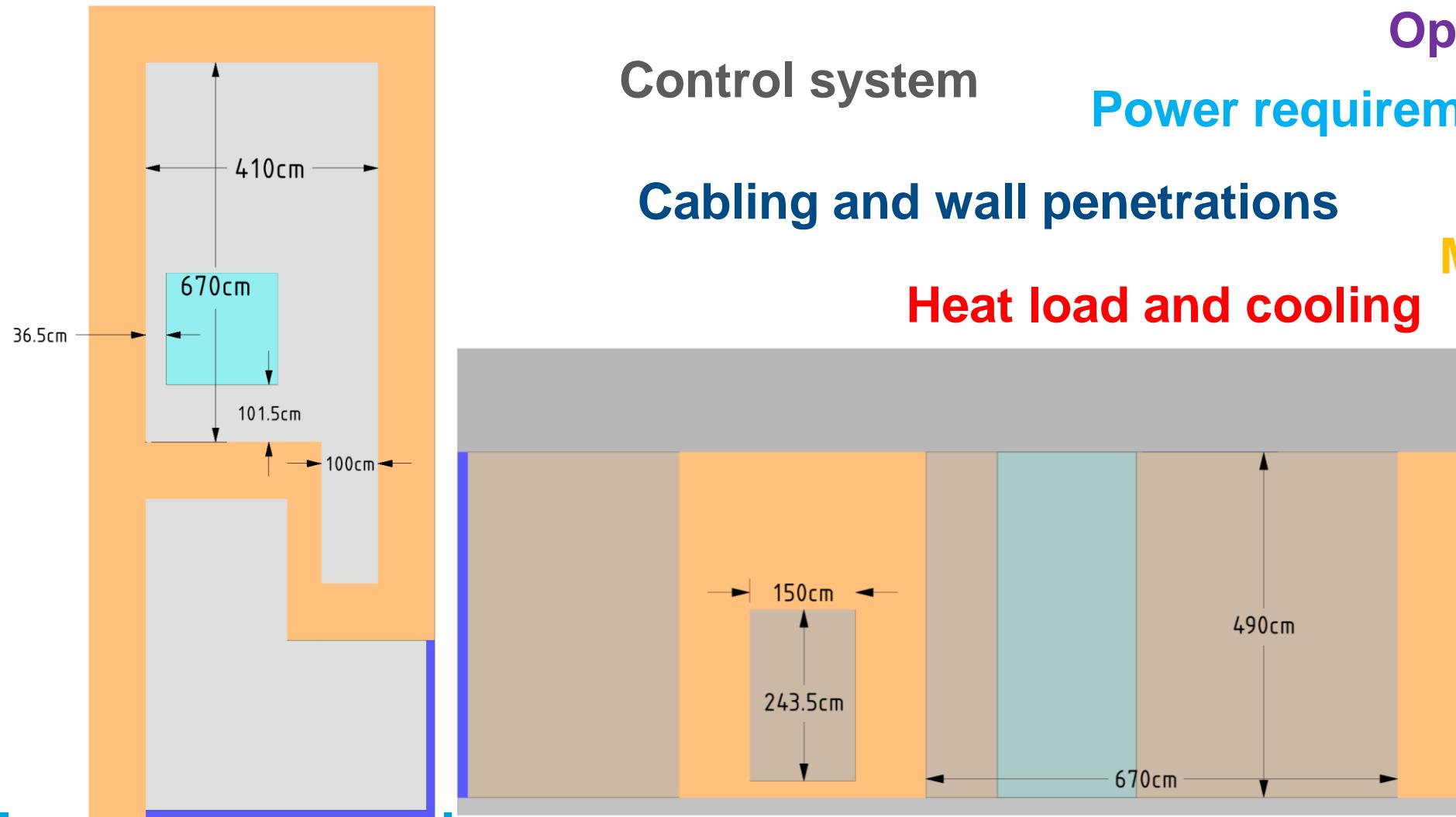
# MSSS Waste - Radiation Environment

- Significant flux of low-energy gammas.
- Currently evaluating detector response and methods of dealing with the background.



**CAEN FERS System**  
<https://arxiv.org/pdf/2010.15688.pdf>

# *Plant Requirements – Example Cell*



**Control system**

**Power requirements**

**Operator Training**

**Cabling and wall penetrations**

**Heat load and cooling**

**Data analysis**

**Maintenance**

**Throughput**

## **Conclusions and Summary**

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- **Waste characterisation requirements can be more demanding than just high-Z detection and location.**
- **Muon imaging is a good candidate technology to meet some of these requirements and help underpin regulatory compliance.**
- **The engineering requirements for deployment at waste processing plants are challenging...**
- **... but passive and robust detectors can meet these challenges.**



# Backup – Preliminary Muon Flux Measurements

