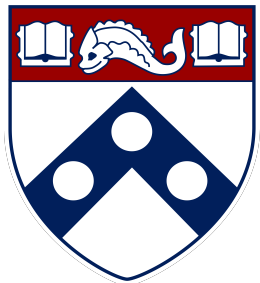


The HCCStar ASIC for the ATLAS ITk Silicon Strip Detector: Irradiation Testing

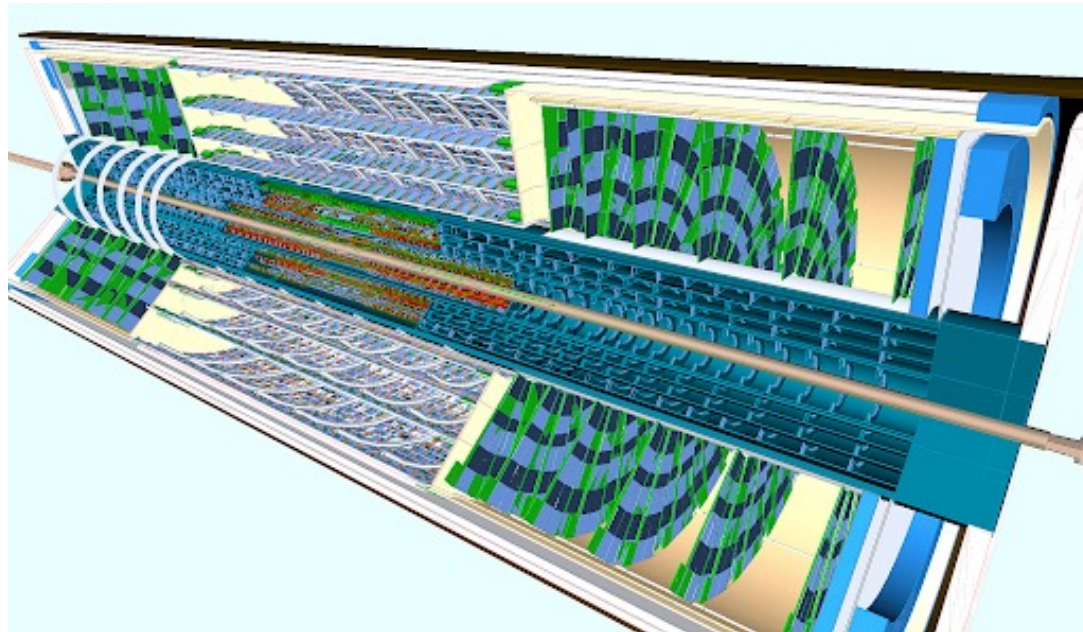


James Heinlein



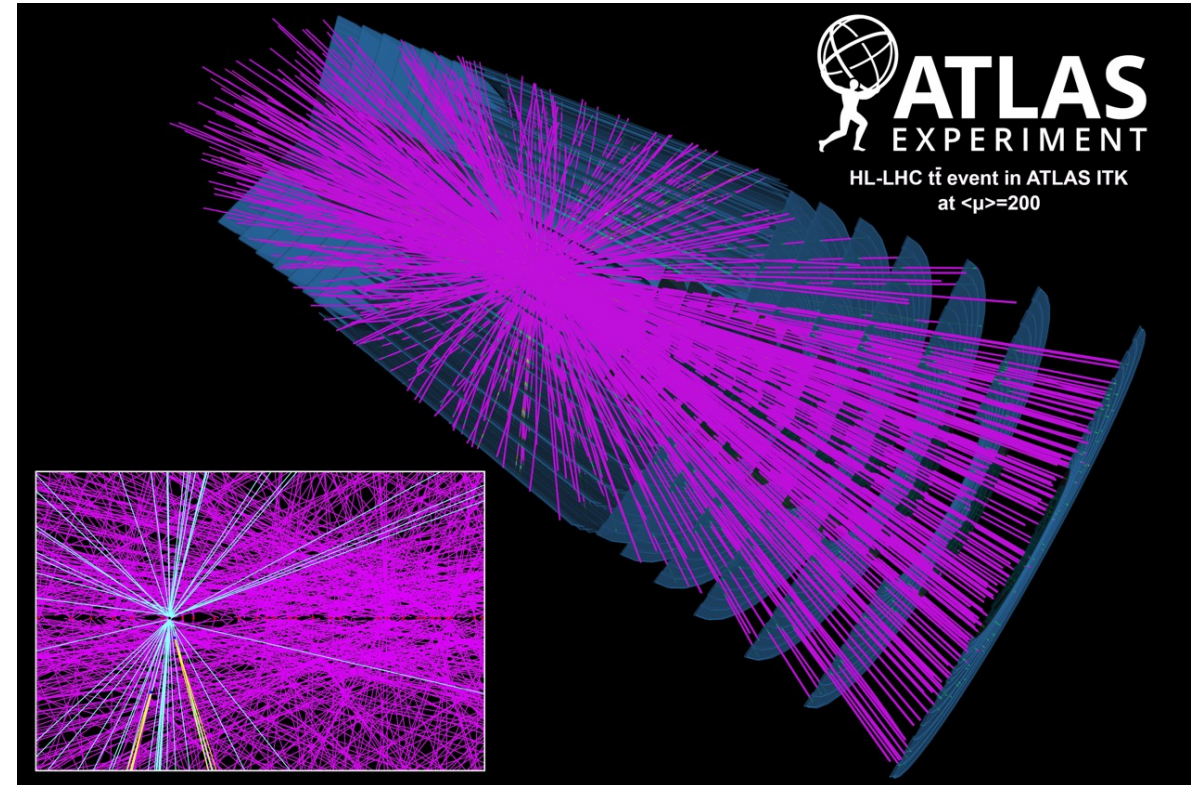
High Luminosity LHC: Detector Challenges

- With the planned upgrade to the High Luminosity LHC (HL-LHC), new challenges are introduced due to higher rate of data production
 - Data must be read out at a higher frequency
 - Detectors must have finer granularity
 - **Electronics must be radiation hard**



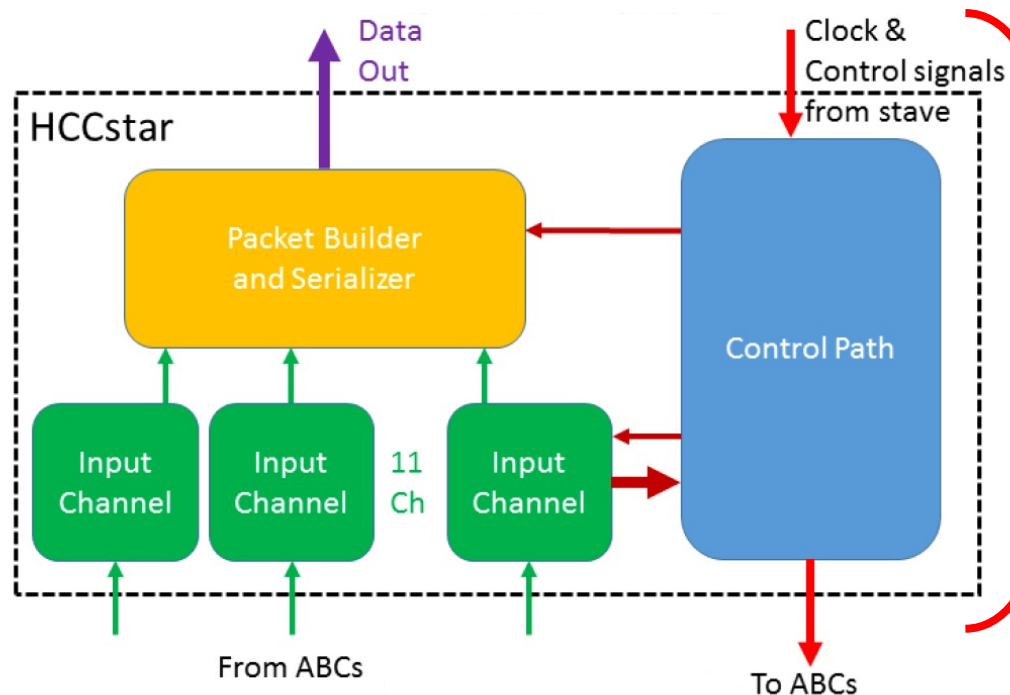
[ATLAS ITk Strip TDR](#)

[ATLAS ITk Workshop](#)

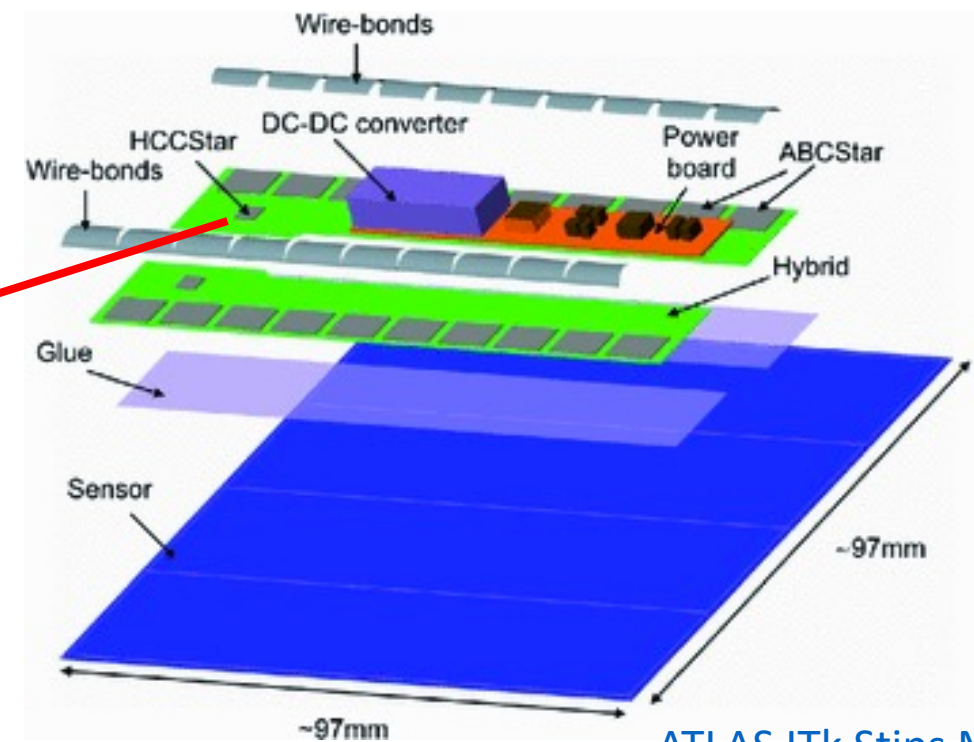


Hybrid Controller Chip (HCCStar)

- The Hybrid Controller Chip (HCCStar) is one of three ASICs being developed for the ITk strips module
 - Sends control and trigger commands to ABCStars
 - Serializes event data from 5-11 ABCStar chips to send to off detector



[HCCStar Block Schematic](#)



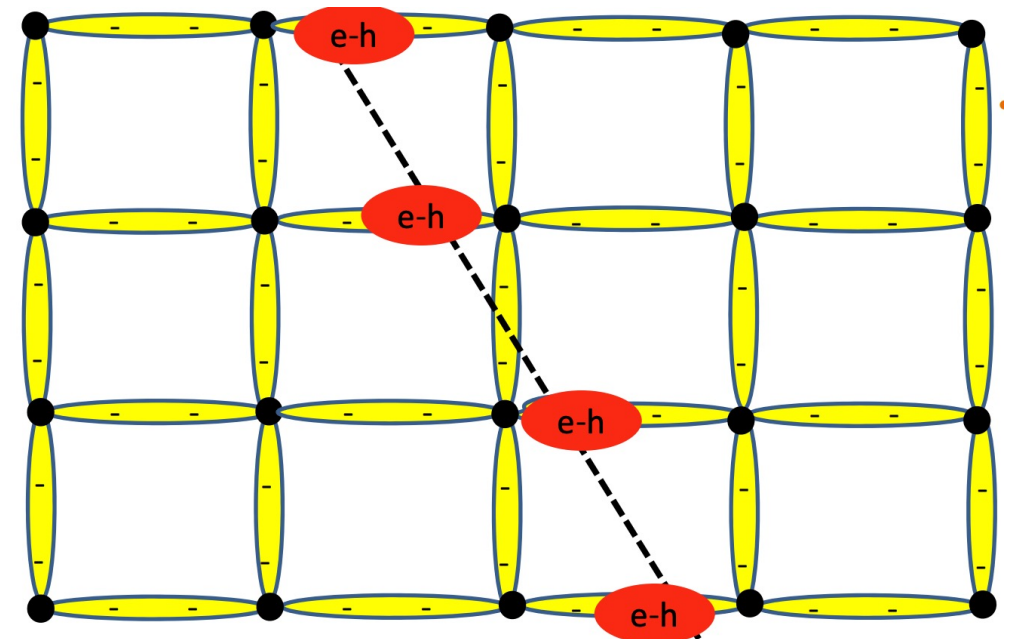
[ATLAS ITk Strips Module](#)

Single Event Effects: Overview

- Charged particles passing through electronics can ionize material
 - Higher charge particles are more destructive
- Charge build up can lead to corruption in stored data
- GOAL: Quantify effects of radiation on accuracy of our ASICs

- Types of Irradiation:

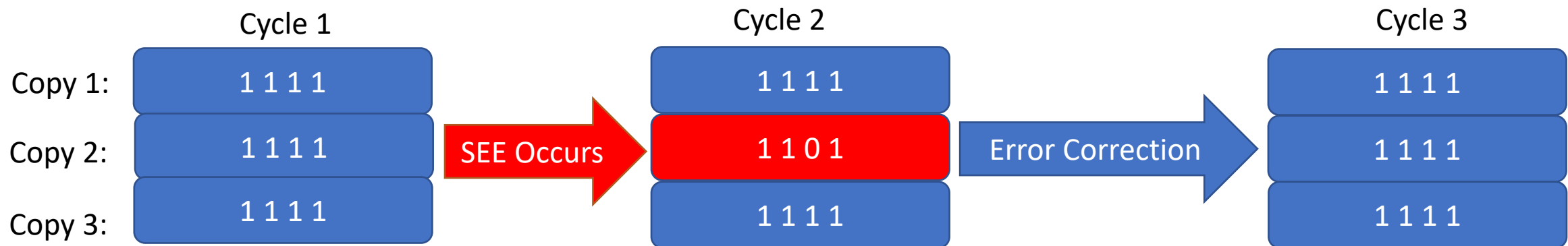
- Gamma: Low SEE rate; slowly affects current draw
- Proton: Moderate SEE rate; tests vulnerability in design
- Heavy Ion: Strongest ionizing capability



Charged particles passing through silicon, leaving electron-hole pairs

HCCStar Design: Error Correction

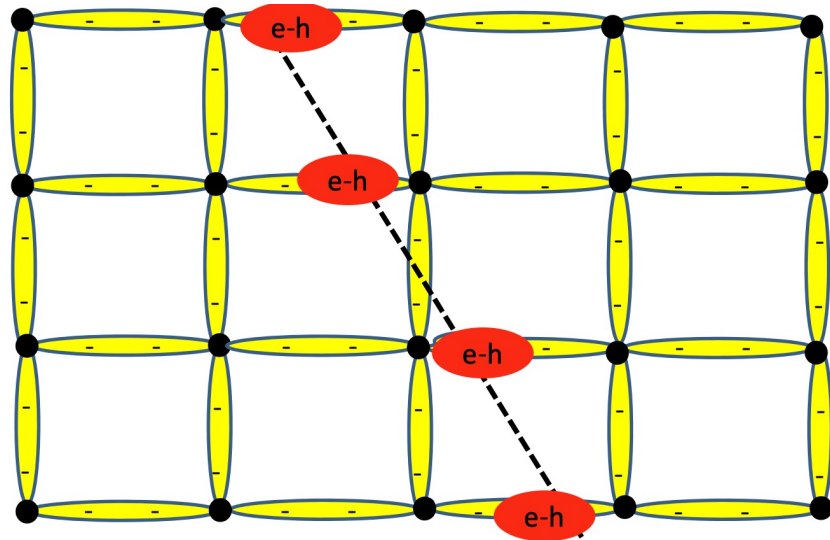
- HCCStar uses triplication to minimize destructive effects of radiation
 - Allows for recovery of states
 - Copies are physically separated on die
 - Majority Wins logic
- HCCStar records when it corrects an SEE, unlike other ITk Strips ASICs



Triplication allows recovery from SEE in single copy of register

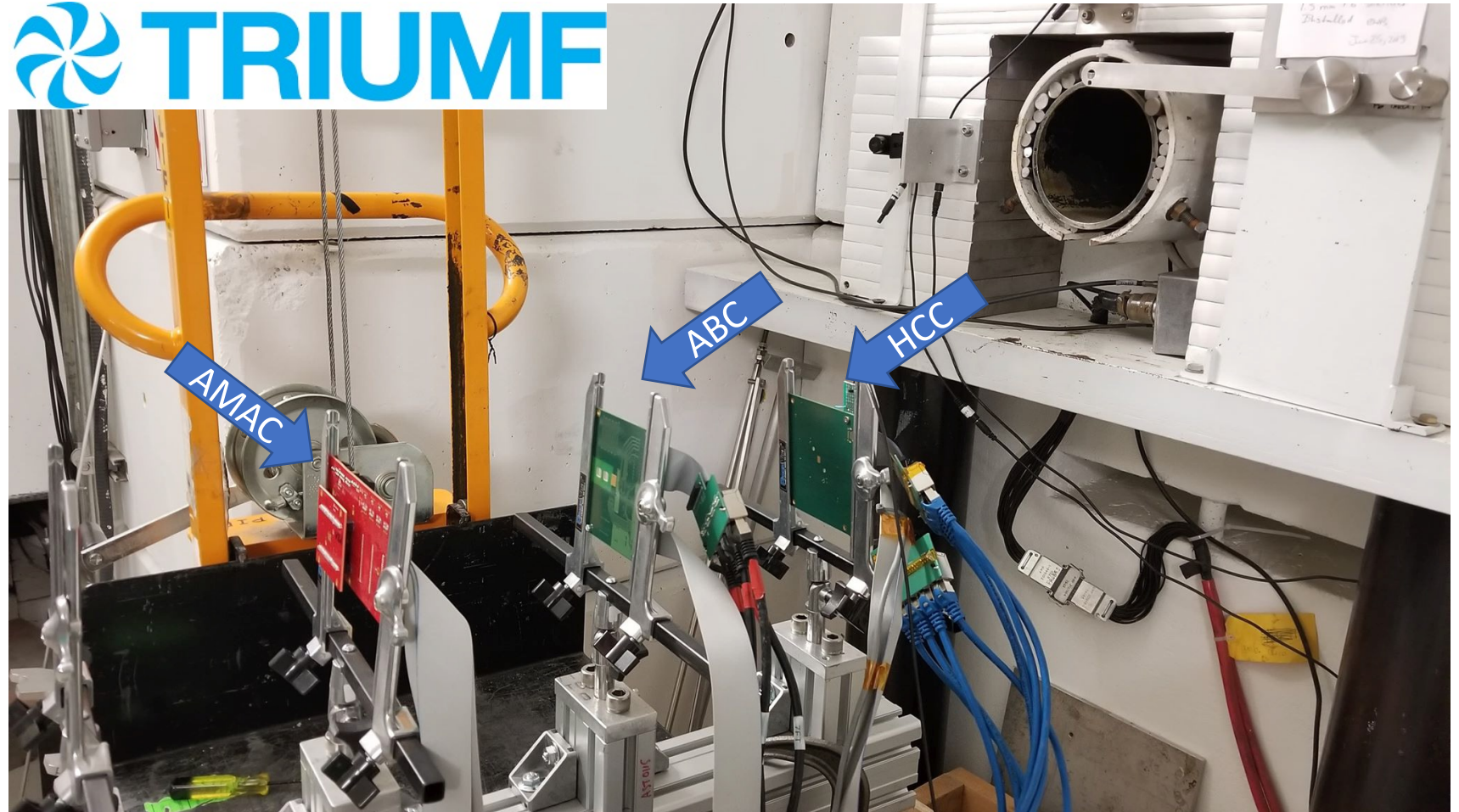
Irradiation Testing

- Prototype HCCStar placed in beam line to test functionality in high radiation environment
- Three primary types of Irradiation were tested:
 - Gamma Irradiation: Measure current deviations and voltage regulation
 - Proton Irradiation: Test radiation vulnerability and measure SEE rate
 - Heavy Ion Irradiation: Observe SEE dependence on Linear Energy Transfer (LET)



Proton Irradiation: Operational Setup

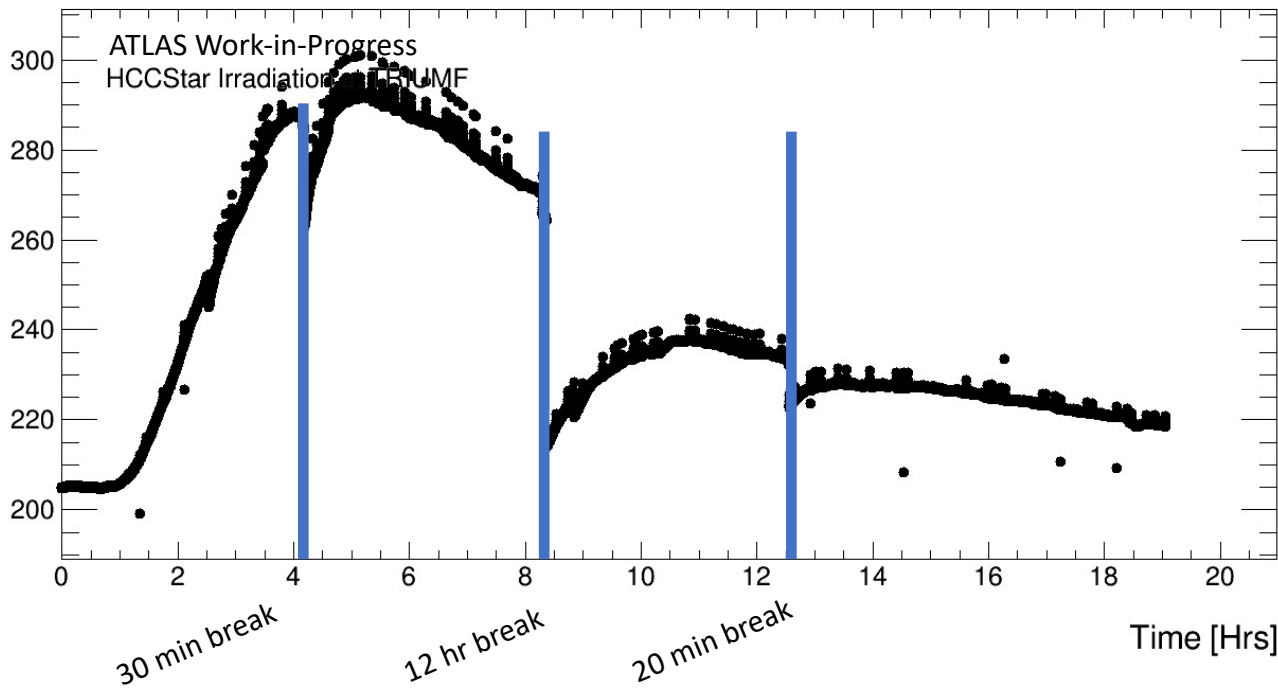
FPGAs control ASICs from a safe distance 😊



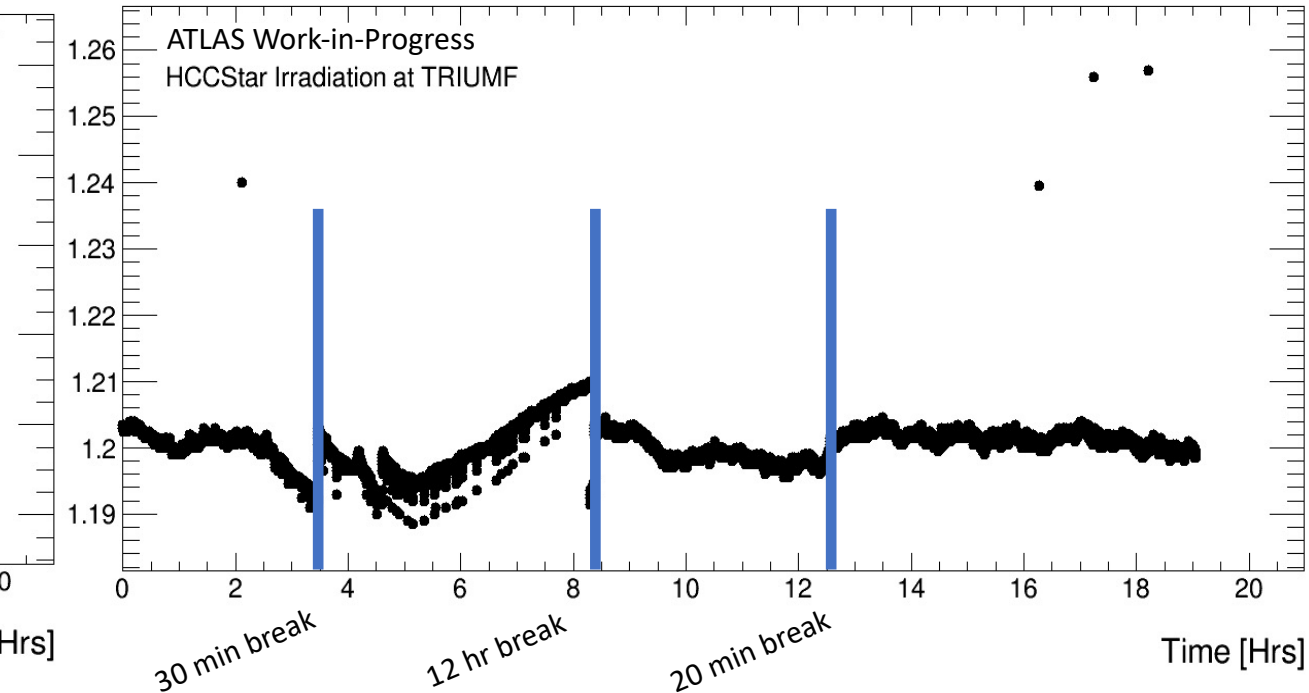
Chips are placed in a row and simultaneously irradiated for 24 hours

Proton Irradiation Results: Voltage Regulation

Current Draw [mA] vs Radiation Exposure

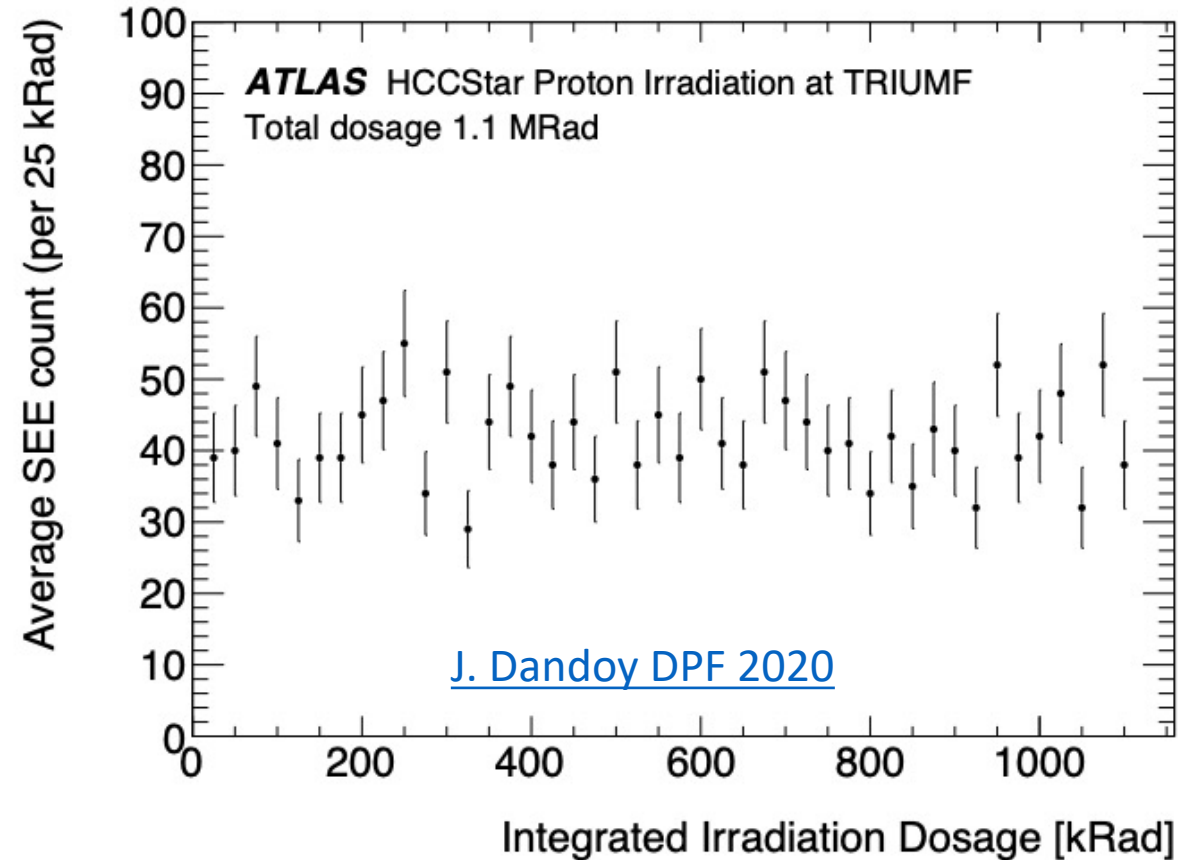


Regulated Voltage [V] vs Radiation Exposure



- Proton irradiation validated HCCStar ability to regulate voltage
 - Current increases by 50% while voltage is maintained within 0.01 Volts

Proton Irradiation Results: HL-LHC Extrapolation



- HCCStar expected to receive 1 kRad per hour in HL-LHC environment
- Expect 40 correctable SEEs per day under HL-LHC conditions
- Severe radiation vulnerabilities led to numerous chip resets
 - Long term damage + Power consumption

```
RegReadRetryTest: ERROR reading register 17, retrying.  
Error: tried to read HCCStar register 32, but got packet with contents -1879048192 for register 17 instead.  
RegReadRetryTest: ERROR reading register 32, retrying.  
Error: tried to read HCCStar register 33, but got packet with contents 0 for register 32 instead.  
RegReadRetryTest: ERROR reading register 33, retrying.  
Error: tried to read HCCStar register 34, but got packet with contents 1717986918 for register 33 instead.
```

Register readout was non-functional during irradiation

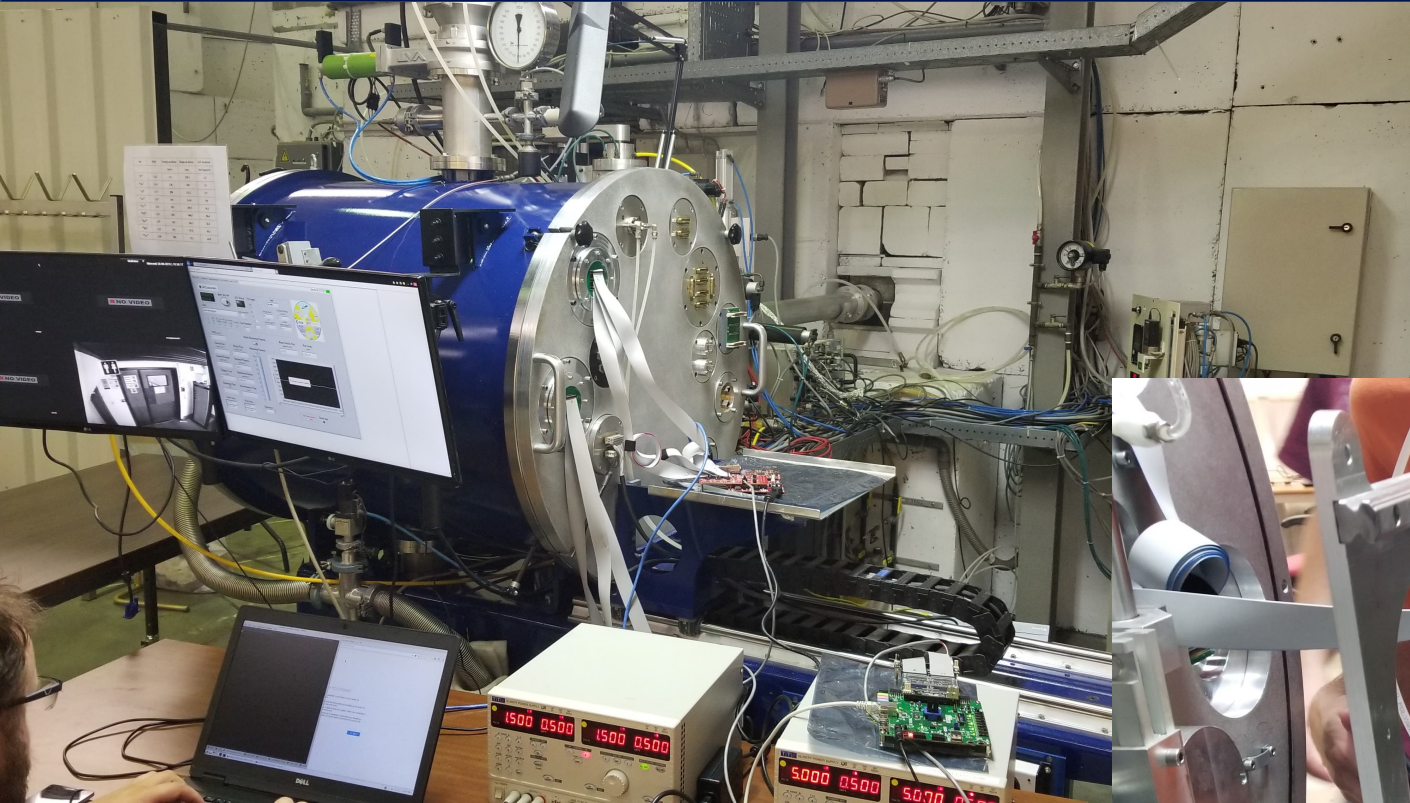
Heavy Ion Testing: Overview

- Heavy Ion testing probes Threshold Energy for SEUs and SEU Saturation
 - Proton Irradiation inspired updates to testing framework
- Irradiate HCCStar with different ions with unique Linear Energy Transfers (LETs)
 - HCCStar tested: ^{53}Cr , ^{26}Ar , ^{84}Kr , ^{124}Xe , ^{58}Ni



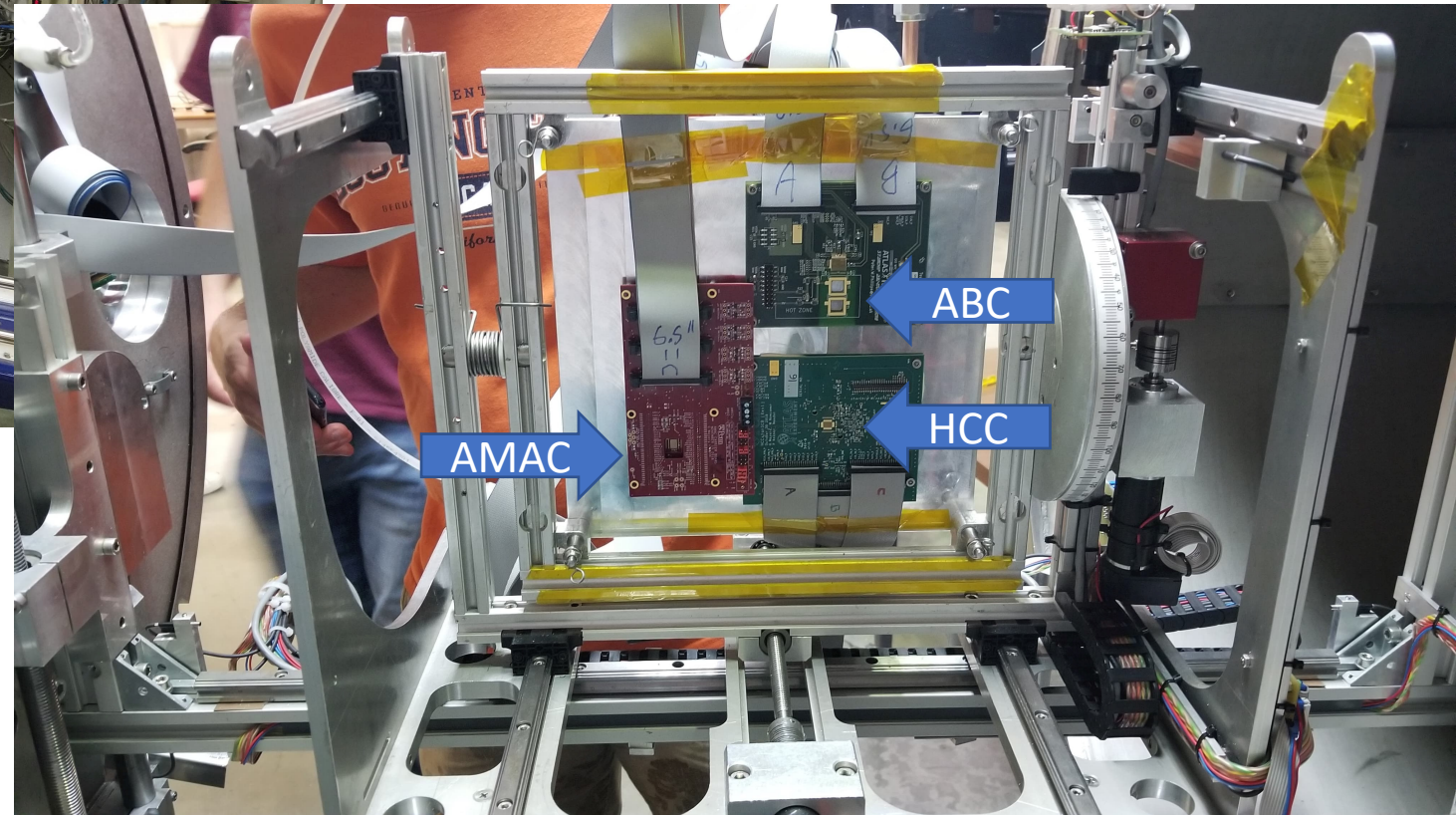
$$\text{LET} = \frac{1}{\rho} \frac{dE}{dx} \left[\text{MeV} \frac{\text{cm}^2}{\text{mg}} \right]$$

Heavy Ion Testing: Operational Setup



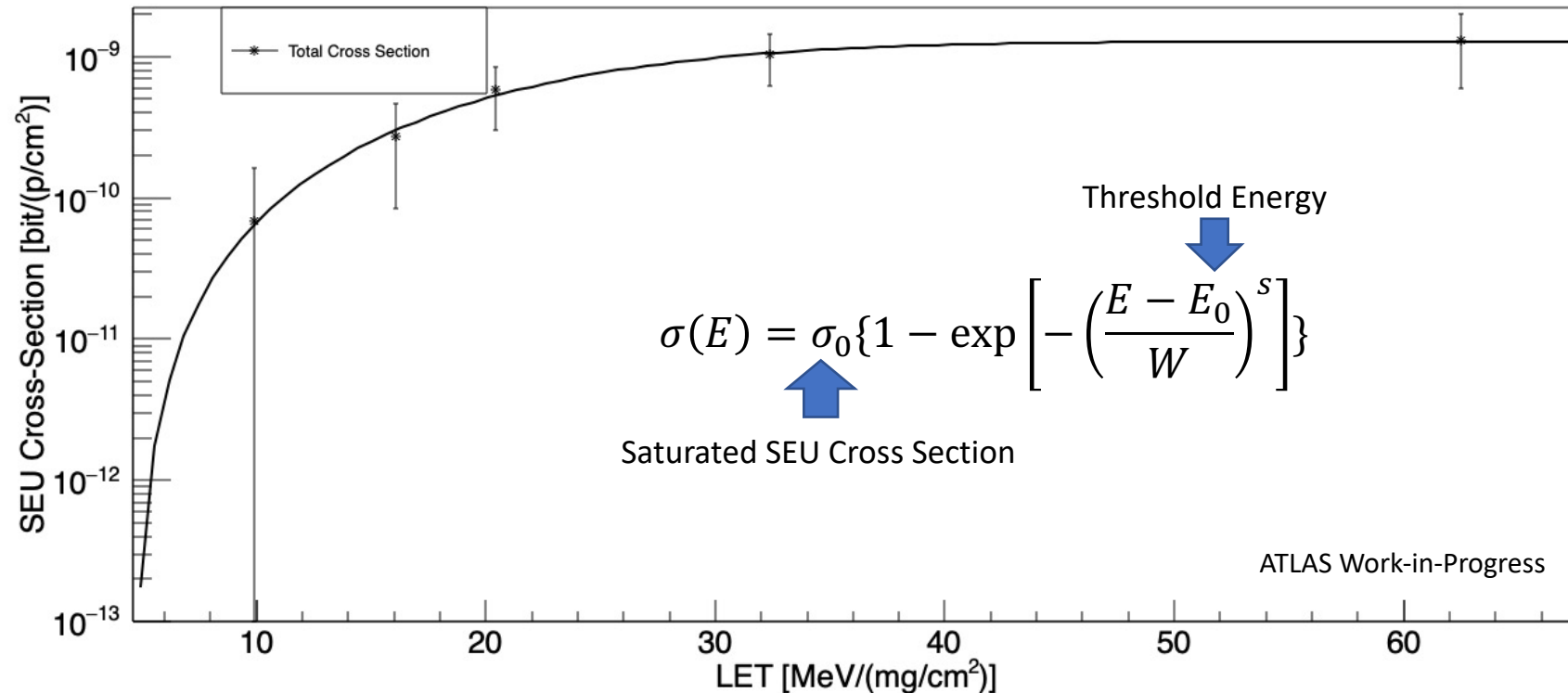
Chips are irradiated in vacuum chamber

ASICs are tested one at a time



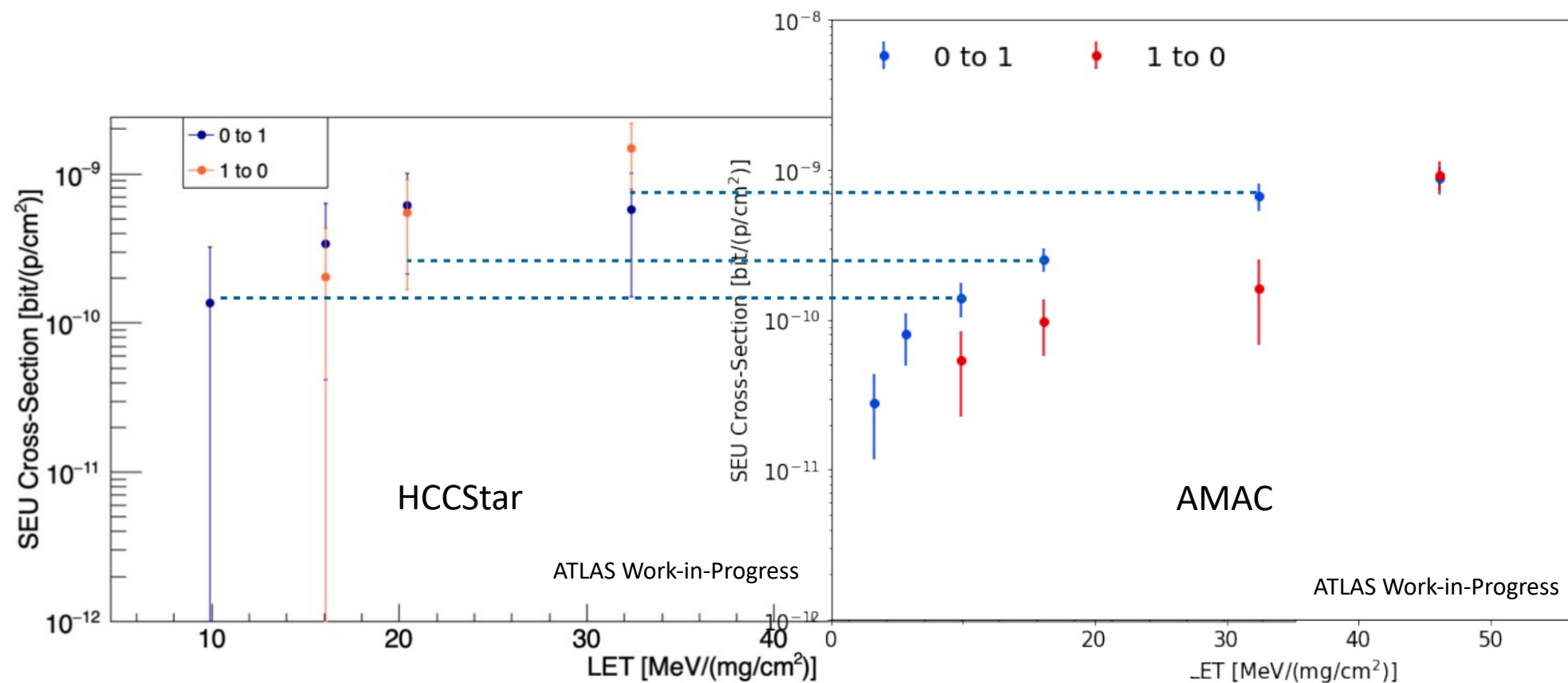
Heavy Ion Results:

- Stats limitations became biggest problem with testing HCCStar
- Low SEU rate and fewer registers than other ASICs led to large uncertainties on measurement



Heavy Ion Testing: AMAC comparison

- We see a similar cross section for AMAC and HCCStar, which share similar register design
 - Cross Section is split into “0 to 1” and “1 to 0” bit flips to observe bias



Conclusions and Ongoing Work

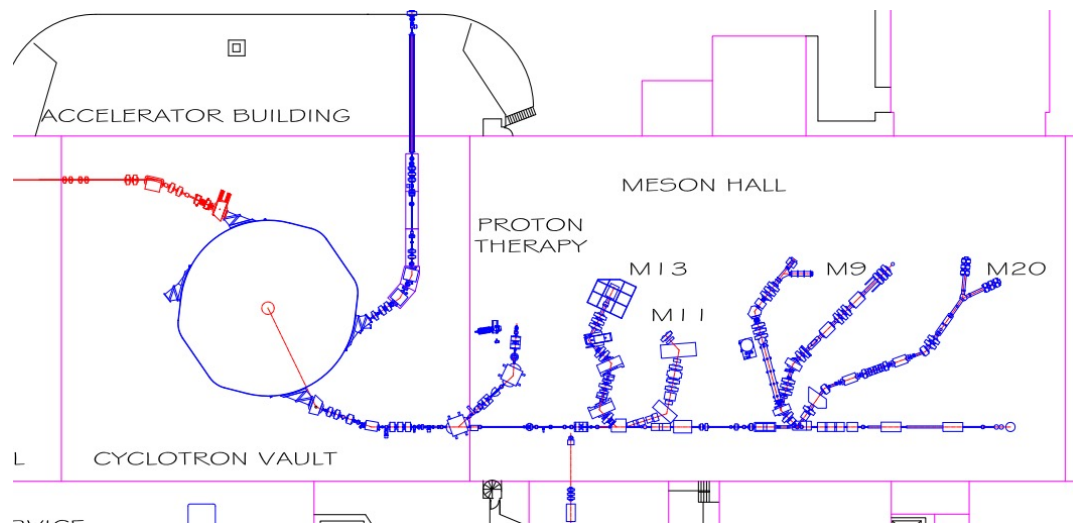
- HCCStar is responsible for controlling ABCStars and serializing physics event data from ABCStars
- HCCStar was able properly regulate voltage during substantial current increases
- During proton irradiation, HCCStar was found to be vulnerable to ionizing radiation
 - Stresses importance of doing irradiation testing early
- Problems encountered during proton irradiation led to many revisions to the chip design over the last year
 - Next talk by Ben Rosser will elaborate

Thanks 😊

Backup Slides

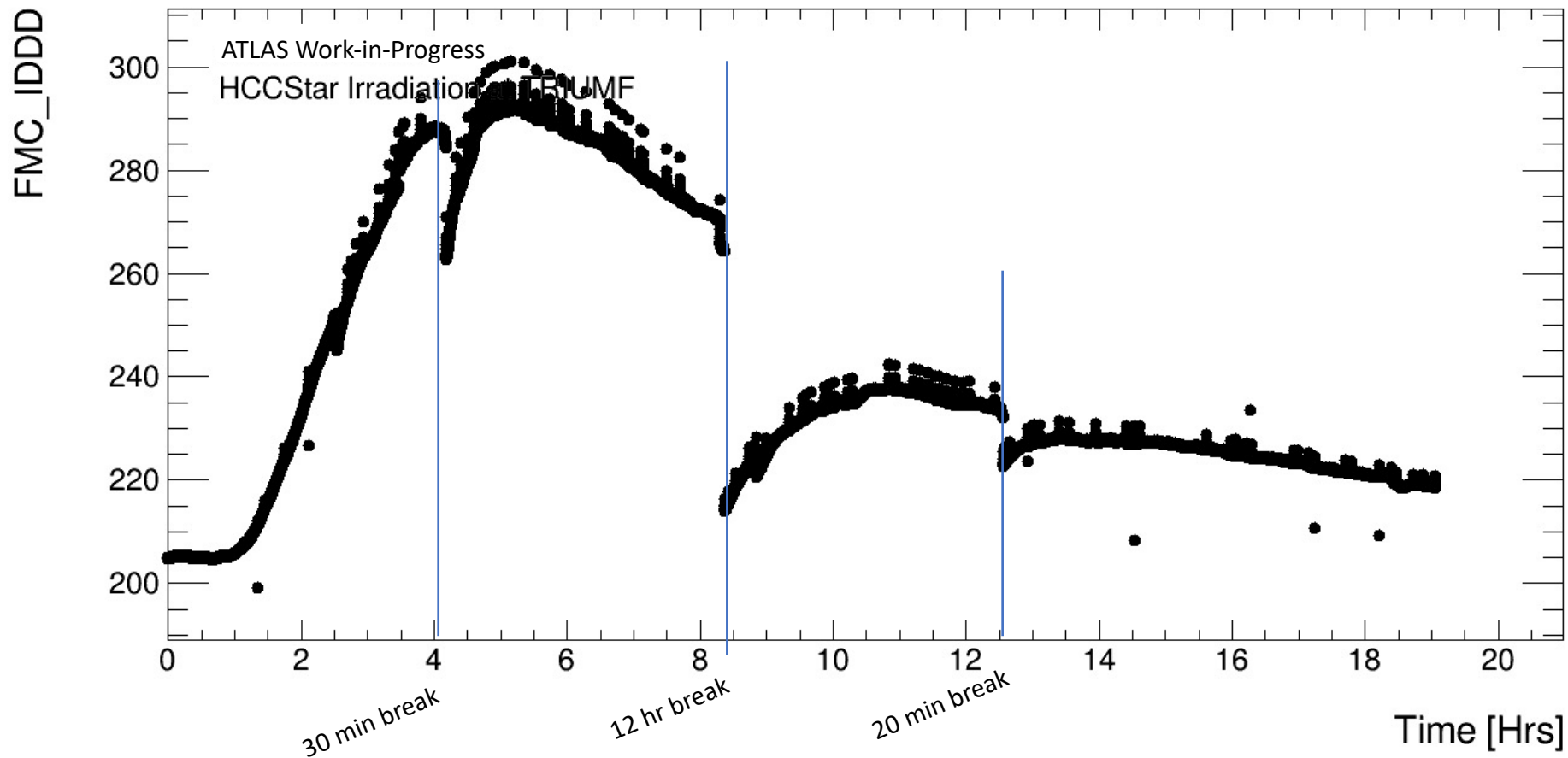
Proton Irradiation at TRIUMF

- Second round of ASIC irradiation was performed at TRIUMF from June 24-27 2019
- Had access to PIF (Proton Irradiation Facility) for approximately 21 Hrs
 - 480 MeV Proton beam off the second primary beamline
 - Fluence of $1.72 \times 10^{11} \frac{\text{protons}}{\text{cm}^2 \text{s}}$



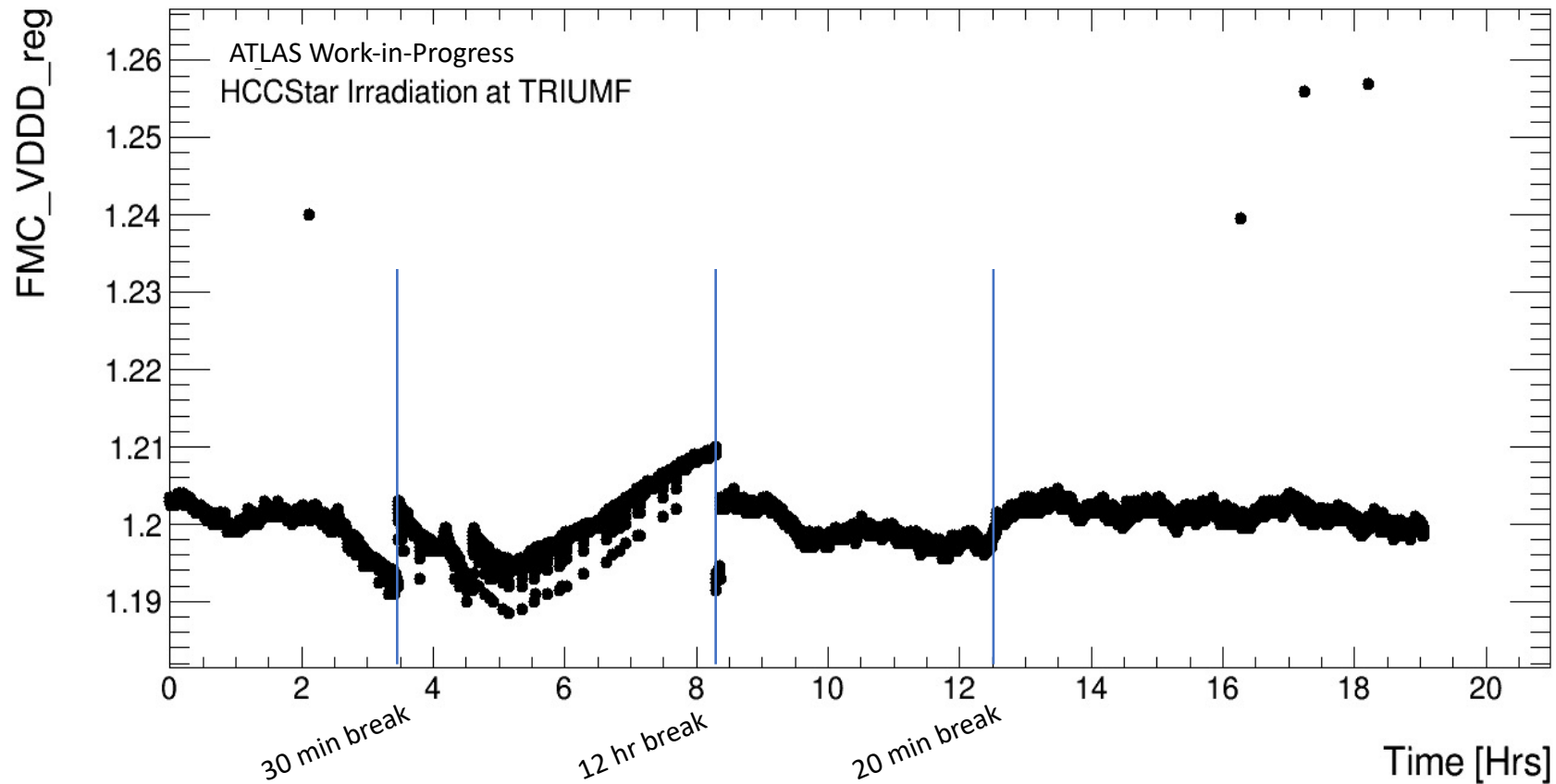
TRIUMF Results: Current vs TID

- The nominal current for the HCCStar is roughly 200mA
 - The current was observed to spike at 290mA at the TID peak



TRIUMF Results: Regulated Voltage vs TID

- The HCCStar voltage is regulated to be 1.2V
 - This was observed throughout the entire proton irradiation



Purpose of Proton Irradiation

- Large radiation doses are expected to alter the current/voltage draw of ASICs
 - Measure TID peak behaviors
 - Ensure the TID peak is still within safe/operable margins
- Measure the SEU cross section for proton irradiation
- Ensure HCCStar functions properly when hit with large amounts of radiation
 - Spoiler: Many things did not work

TRIUMF Results: SEU Cross Section

- Recently the results from TRIUMF were re-analyzed to try and unify the cross section calculation across the two data periods
- Key Differences in Setup:
 - Register default values are very close to 0x0
 - Many registers have similar/same default values
- What does this mean for SEU cross section calculation
 - It's difficult to determine if there is a register read problem or a true SEU
- Current event quality selection:
 - Reg17 (HCCID/eFuseID) was the correct value
 - Register value read out was NOT 0x0
 - The highest number of bit flips (double SEUs) in a given event is capped at 2
- Suggestions on how to proceed?

Heavy Ion Testing in Louvain

- Testing of SEE effects due to incident Heavy Ions was conducted at UC Louvain from Aug 28-29
- Louvain's facility capable of producing beams of 9 different Ions to irradiate the three ASICs being tested
 - HCCStar tested: ^{53}Cr , ^{26}Ar , ^{84}Kr , ^{124}Xe , ^{58}Ni



Purpose of Heavy Ion Testing

- ASICs are expected to have different SEU cross sections depending on incident ion
 - Each Ion has a characteristic Linear Energy Transfer (LET)
 - Higher LETs are expected to induce higher rate of SEUs
- **Goal:** Test many ions on each chip to observe trend in SEU Cross Section vs LET

What Should We Expect to See?

- Studies done by NASA for their [Proton Test Guideline](#) have shown that the SEU cross section's dependence on LET is well modeled by:

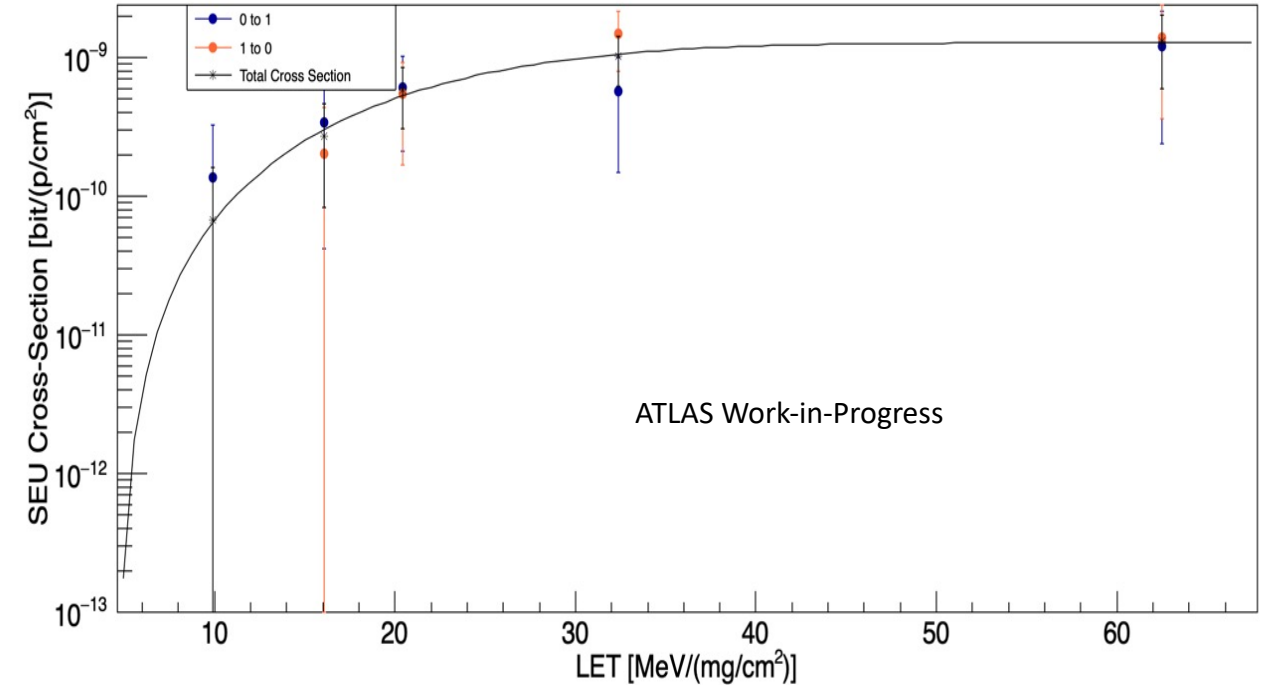
$$\sigma(E) = \sigma_0 \left\{ 1 - \exp \left[- \left(\frac{E - E_0}{W} \right)^s \right] \right\}$$

Where σ_0 is the saturated SEU cross section and E_0 is the minimum LET required to cause an SEU

HCCStar Heavy Ion Fit Results

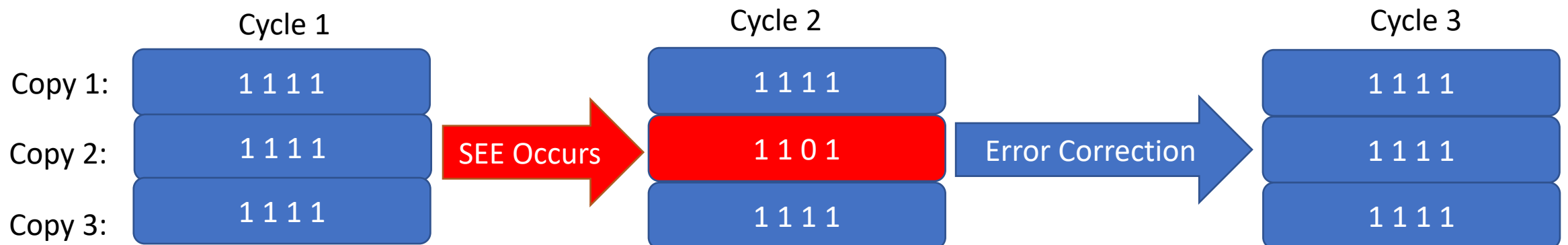
$$\sigma(E) = \sigma_0 \left\{ 1 - \exp \left(- \left[\frac{E - E_0}{W} \right]^S \right) \right\}$$

Fit Parameter	Total XS Fit Value	Uncertainty on Fit
σ_0 (Saturated XS)	$1.27 \times 10^{-9} \frac{\text{bit}}{\text{p/cm}^2}$	$7.7 \times 10^{-10} \frac{\text{bit}}{\text{p/cm}^2}$
E_0 (Threshold Energy)	4.63 MeV	17.5 MeV
W	21.24 MeV	16.56 MeV
S	2.13	3.27



Error Correcting Code: Correctable SEUs

- Due to triplication, if a charged particle were to flip a single bit, the HCCStar would actively correct this problem
- On a given clock cycle, the HCCStar would notice a disagreement between copies of a given register
- Using a majority voting system, the incorrect bit would be fixed
- Since only one of the copies was corrupted, this error is completely correctable



Error Correcting Code: Uncorrectable SEUs

- If two copies of the same bit are flipped between cycles, it can lead to a change in majority
 - Termed “Double” SEU
- When we check what the value of this register is, we will now read out the wrong result
- In a real data collection environment, we don't know what the “correct” value is, making this error Uncorrectable



Pictures of Setup!

