



This project has received funding from the European Union's Horizon 2020 Research and Innovation programme under GA No 101004730.

Task 9.3 Progress @ INFN

2nd iFAST WP9 meeting - 24th September 2021

Cristian Pira



Goal

Realize a Nb_3Sn on Cu 6 GHz elliptical cavity

Results and experience accumulated in this task will be used to realize a 1.3 GHz cavity



What do we need?

- 6 GHz Cu cavities ✓



2 cavities ready for coating
(August 2021)

- 8 cavities spun
(June 2021)

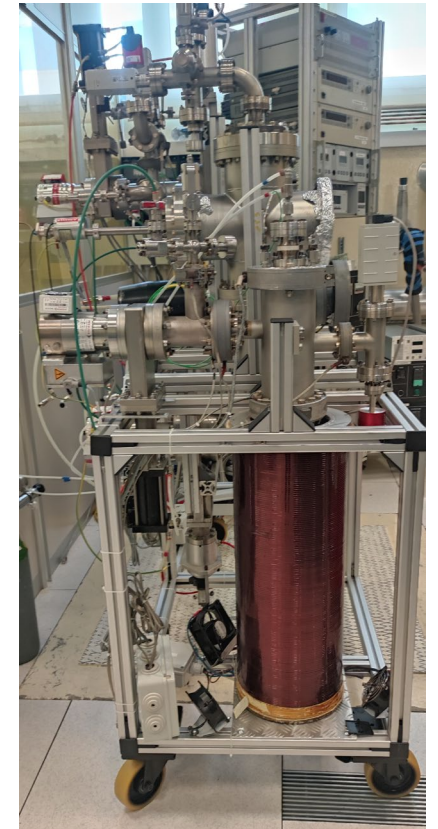
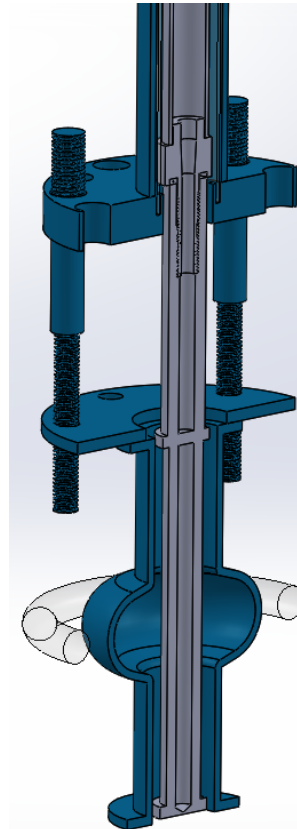
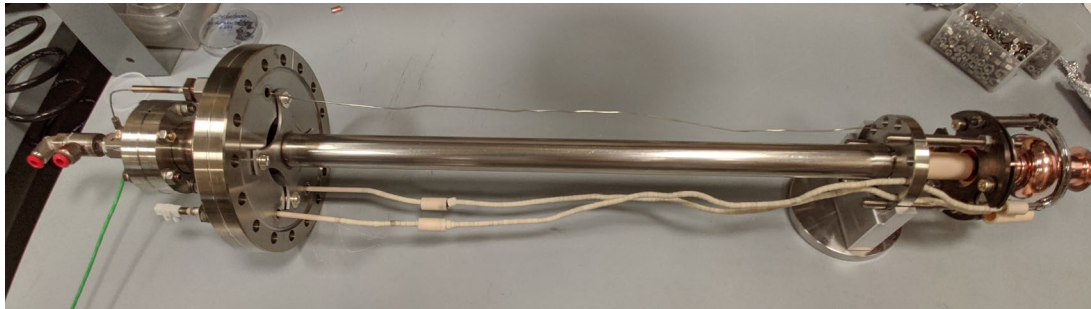


What do we need?

- 6 GHz Cu cavities
- Coating System



- **6 GHz cavities:** It will be used Nb thick film coating system
(ready, no modification required)



What do we need?

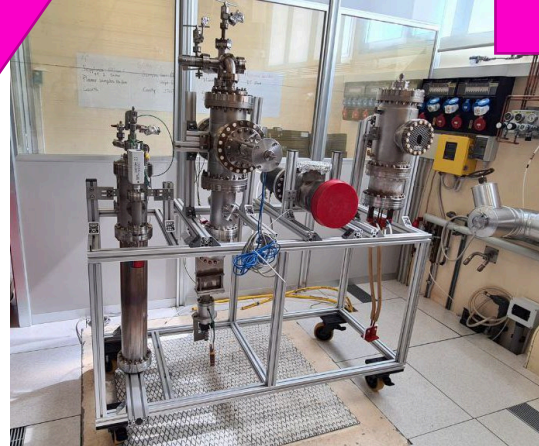
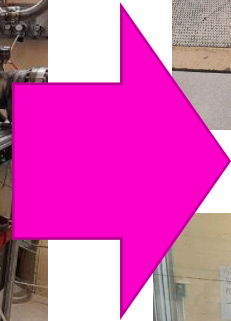
- 6 GHz Cu cavities



- **Coating System**

- **6 GHz cavities:** It will be used Nb thick film coating system
(ready, no modification required)
- **Planar samples:**

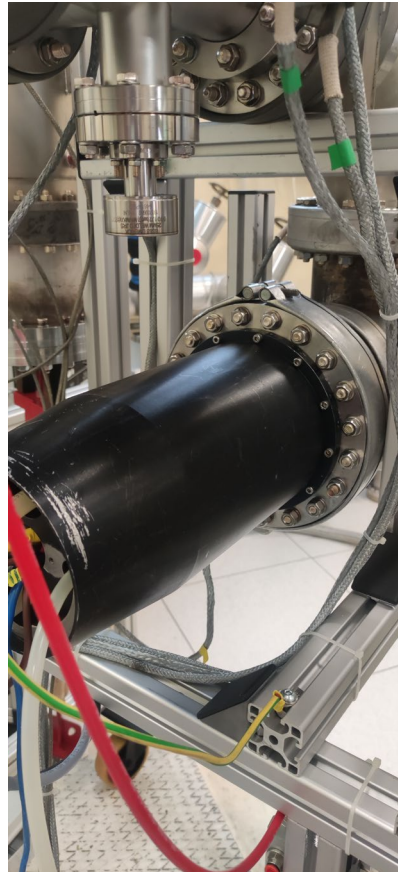
From old to new coating system



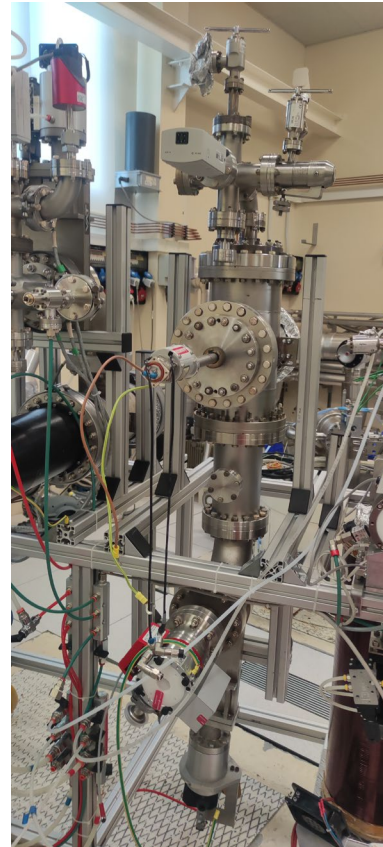
From old to new coating system



Commercial 4 "
magnetron
source



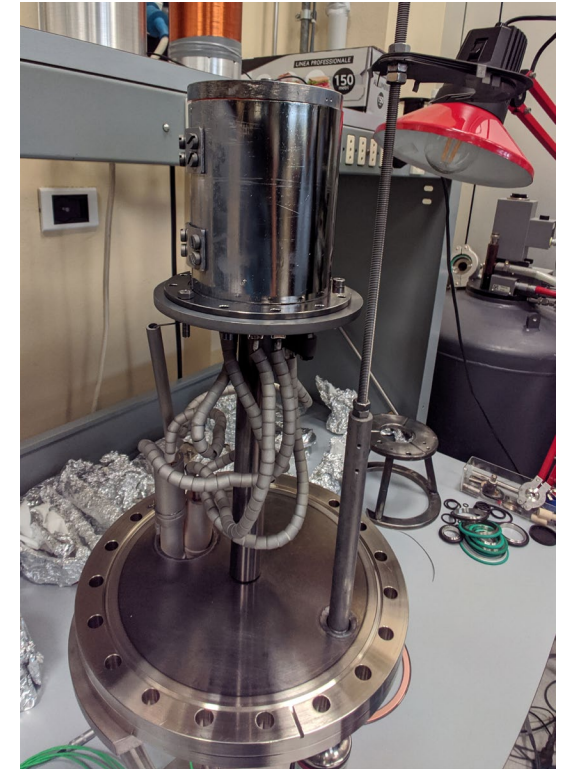
In house 4 "
magnetron
source



1" MS sputtering
system



4" MS sputtering
system



600 °C Sample
holder

What do we need?

- 6 GHz Cu cavities



- **Coating System**



- **6 GHz cavities: It will be used Nb thick film coating system**
(ready, no modification required)

- **Planar samples:**

- **4" magnetron source**

- New magnetron source bought
 - Nb₃Sn commercial target bought
 - Vacuum system re-designed and assembled
(September 2021)
 - To be tested (October 2021)

- **1" magnetron source**

- Used to test "in house" target realized by dipping

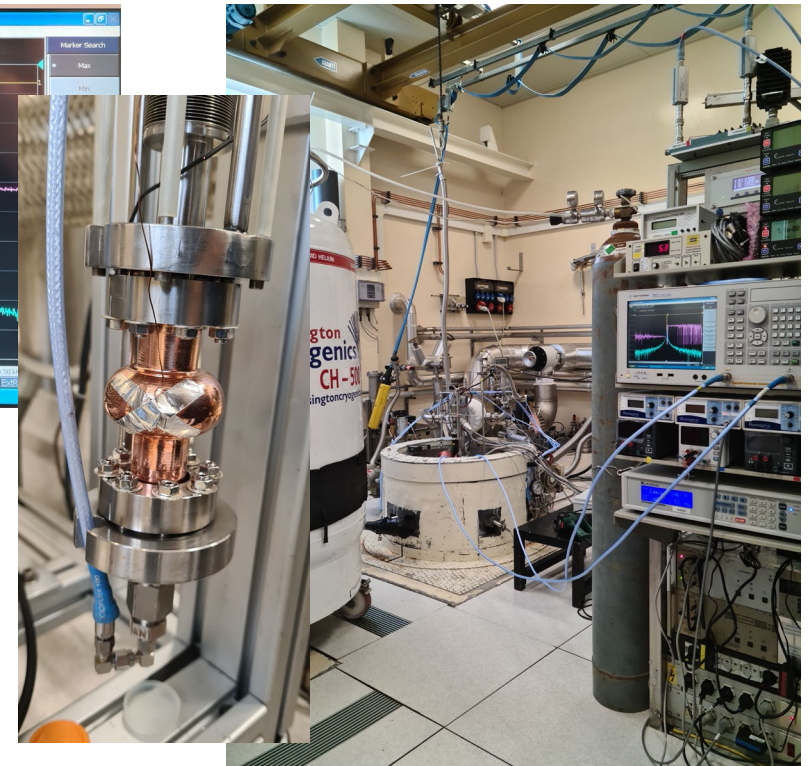
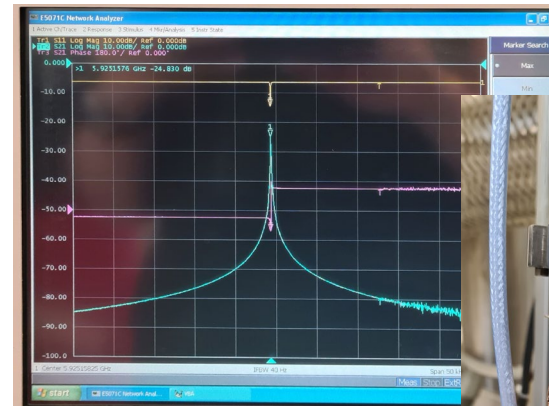
What do we need?

- 6 GHz Cu cavities
- Coating System
- **RF Test facility**



Ready

(No modification required)



What do we need?

- 6 GHz Cu cavities



- Coating System



- RF Test facility



- **Nb₃Sn cathode**



Planar: commercial one



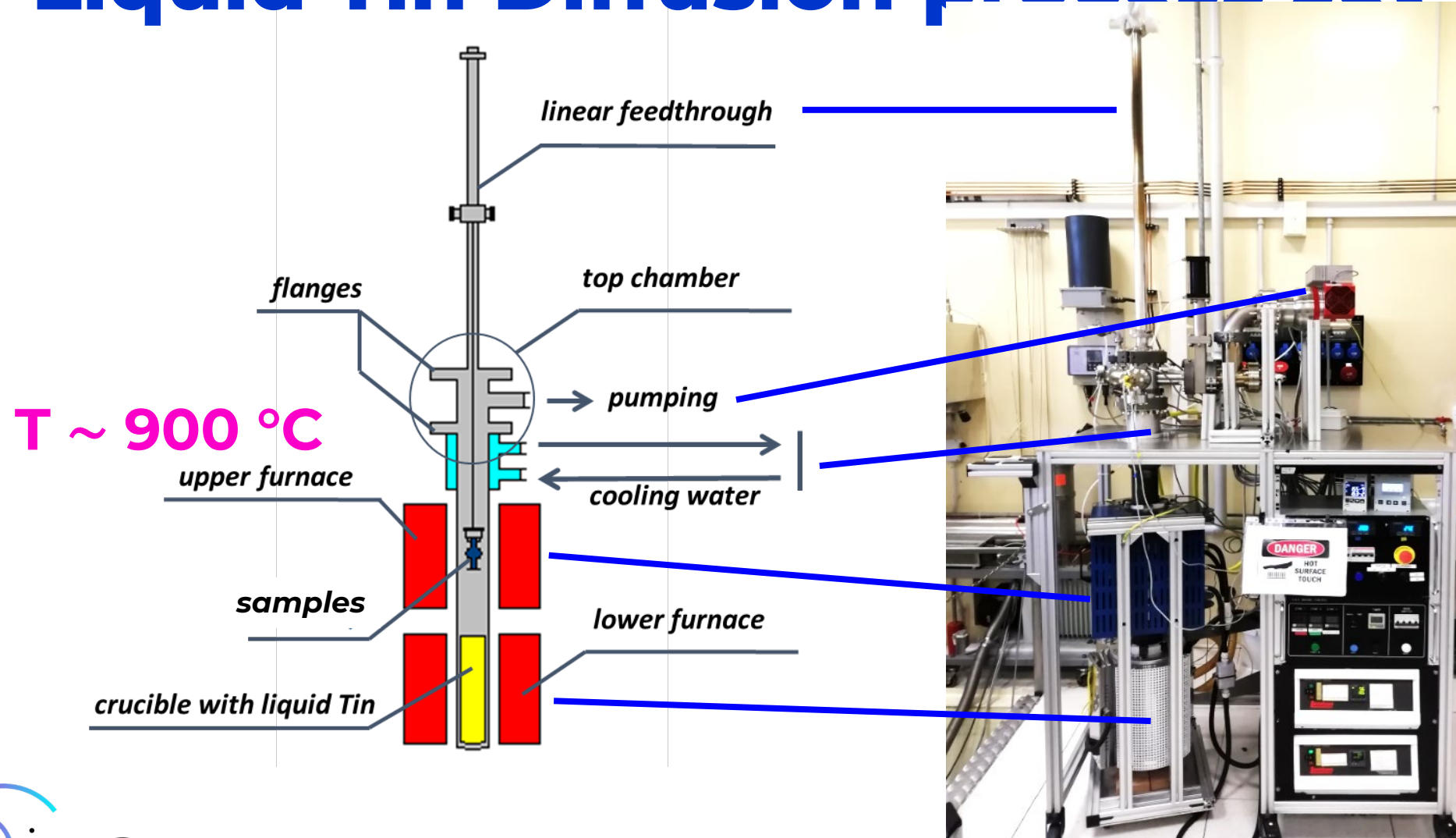
Cylindrical: by dipping
Still a work to do



Single use target by dipping

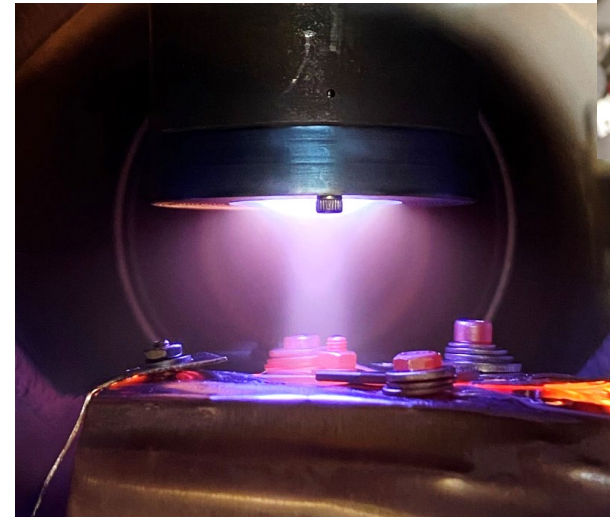
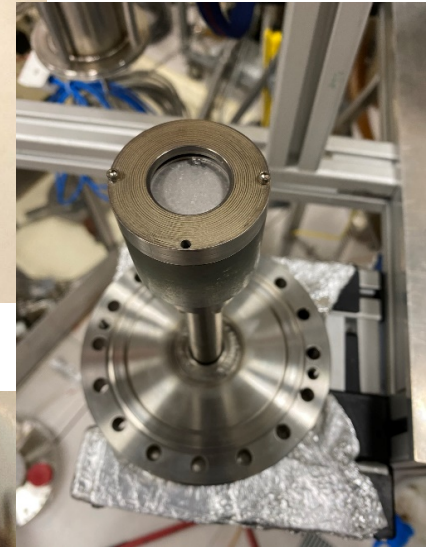
- Presented at last Thin films Workshop
- Poster and proceeding at SRF21
- **No further steps since March 2021
(focus on system upgrade)**

Liquid Tin Diffusion process set-up

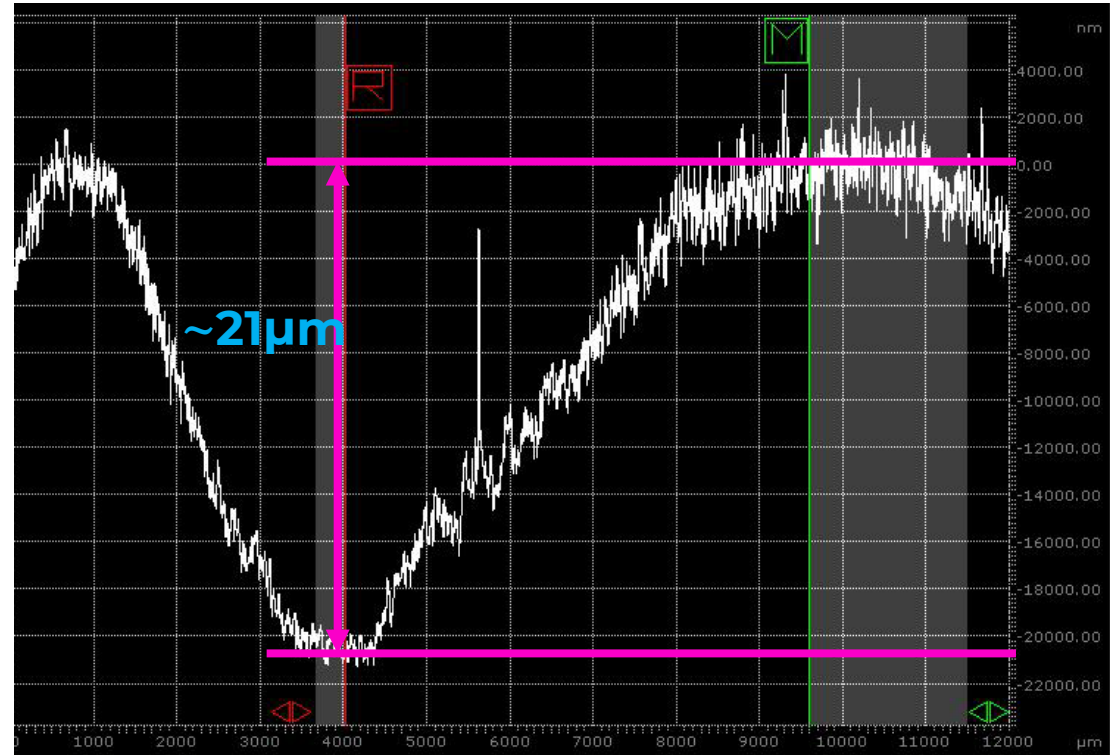
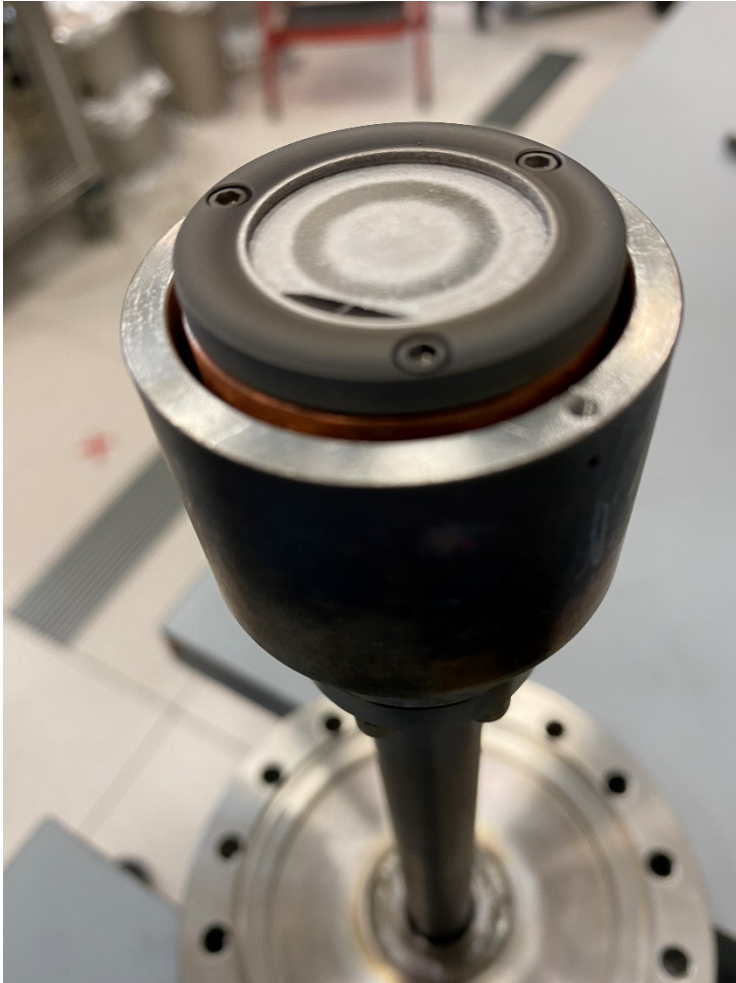


Proof of concept

- Preparation of a 1" target (30 microns thick)
- Coating on quartz samples
 - $I = 0.1 \text{ A}$ (5 mA/cm²)
 - $t = 30 \text{ min}$
 - $T = 750 \text{ °C}$
- Process stopped when V decreased

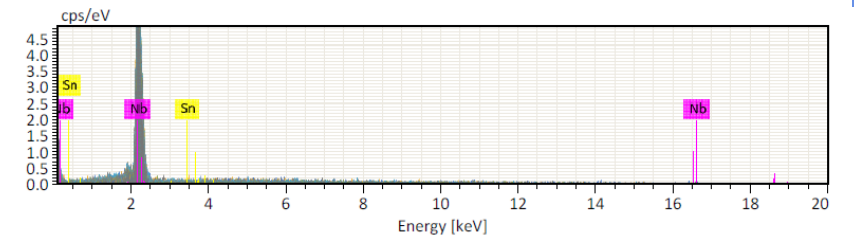
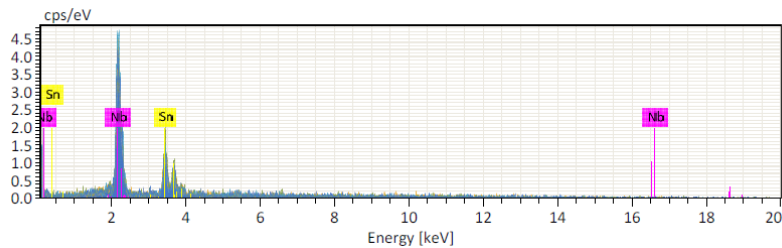
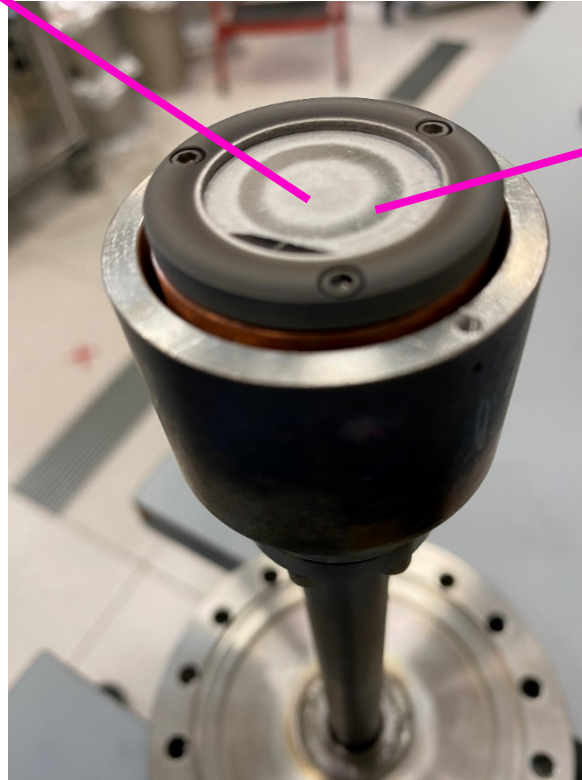
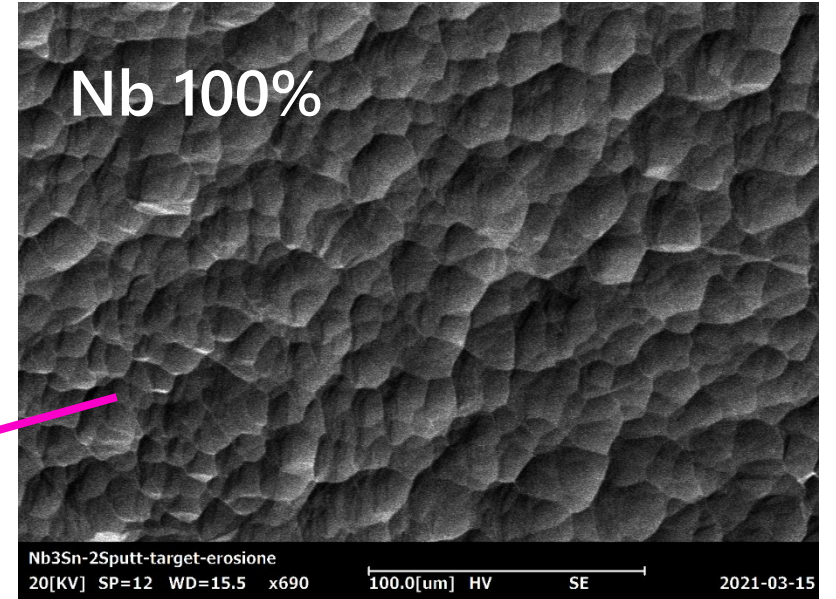
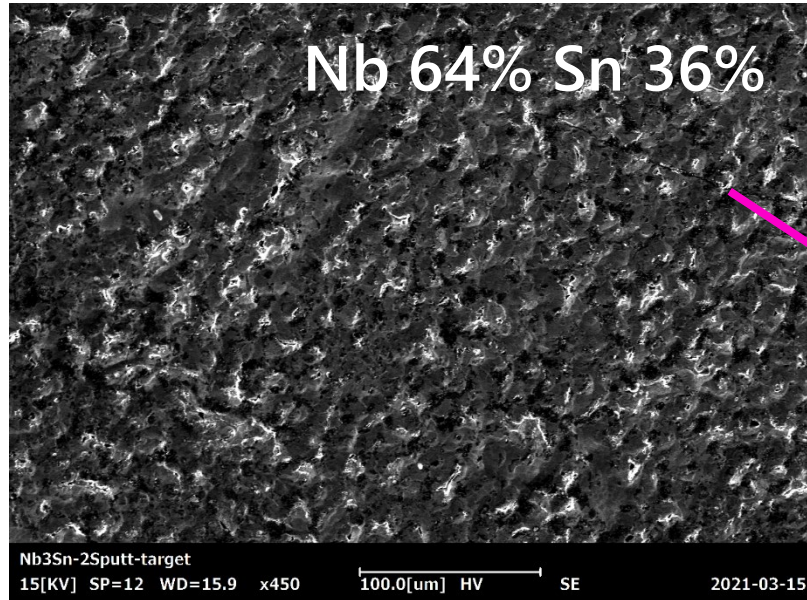


Target erosion

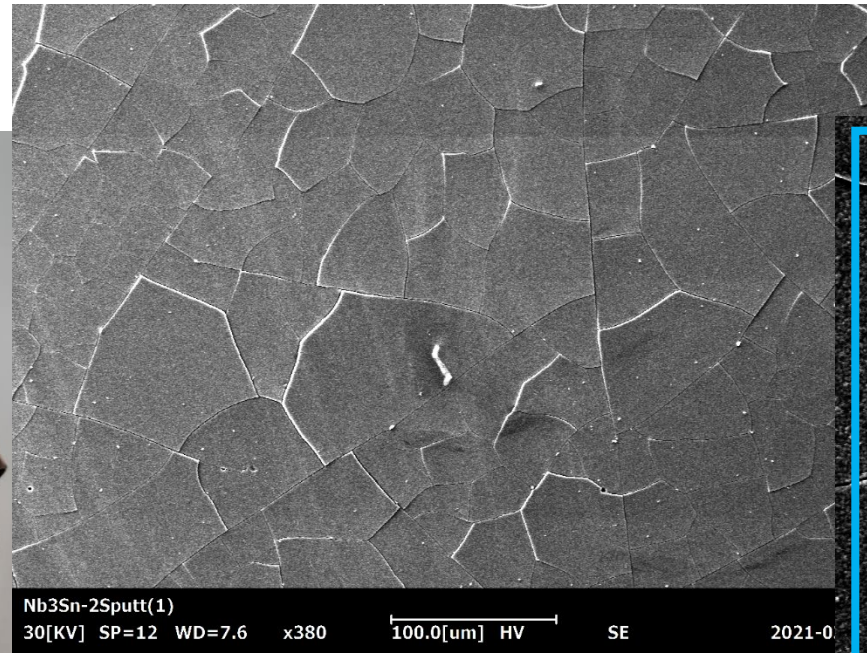
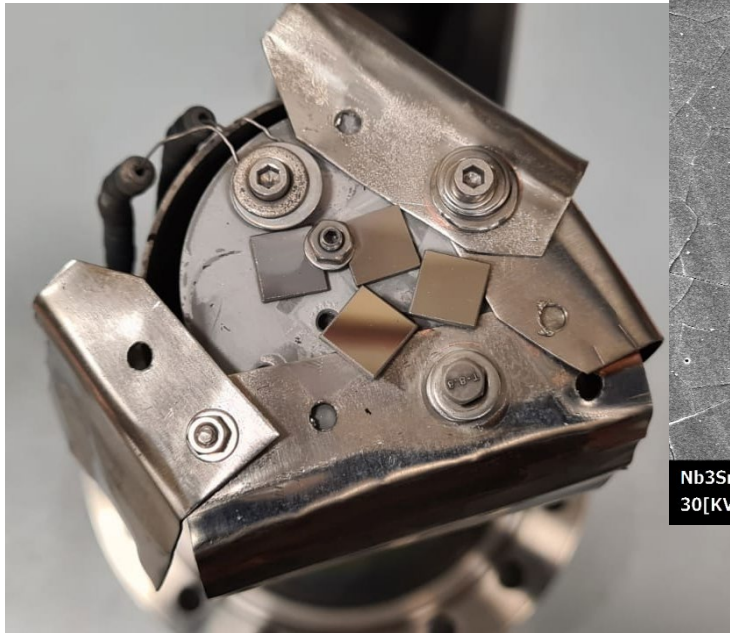


Target erosion profile by profilometer

Target characterization



Sample characterization



Nb 80% Sn 20%

Nb 74% Sn 26%

Strange behaviour R vs T → not possible measure T_c

Next steps

- Planar samples to study sputtering process parameters
- Continuing the development of a target by dipping

Good news

INFN sustains a 3 year project called **SAMARA** where one of the goal is developing Nb₃Sn coatings in 6 GHz cavities

Bad news

Matteo Zanierato will leave INFN next week

We are looking for new talents!

Please contact me





cristian.pira@lnl.infn.it

Thanks for your attention



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