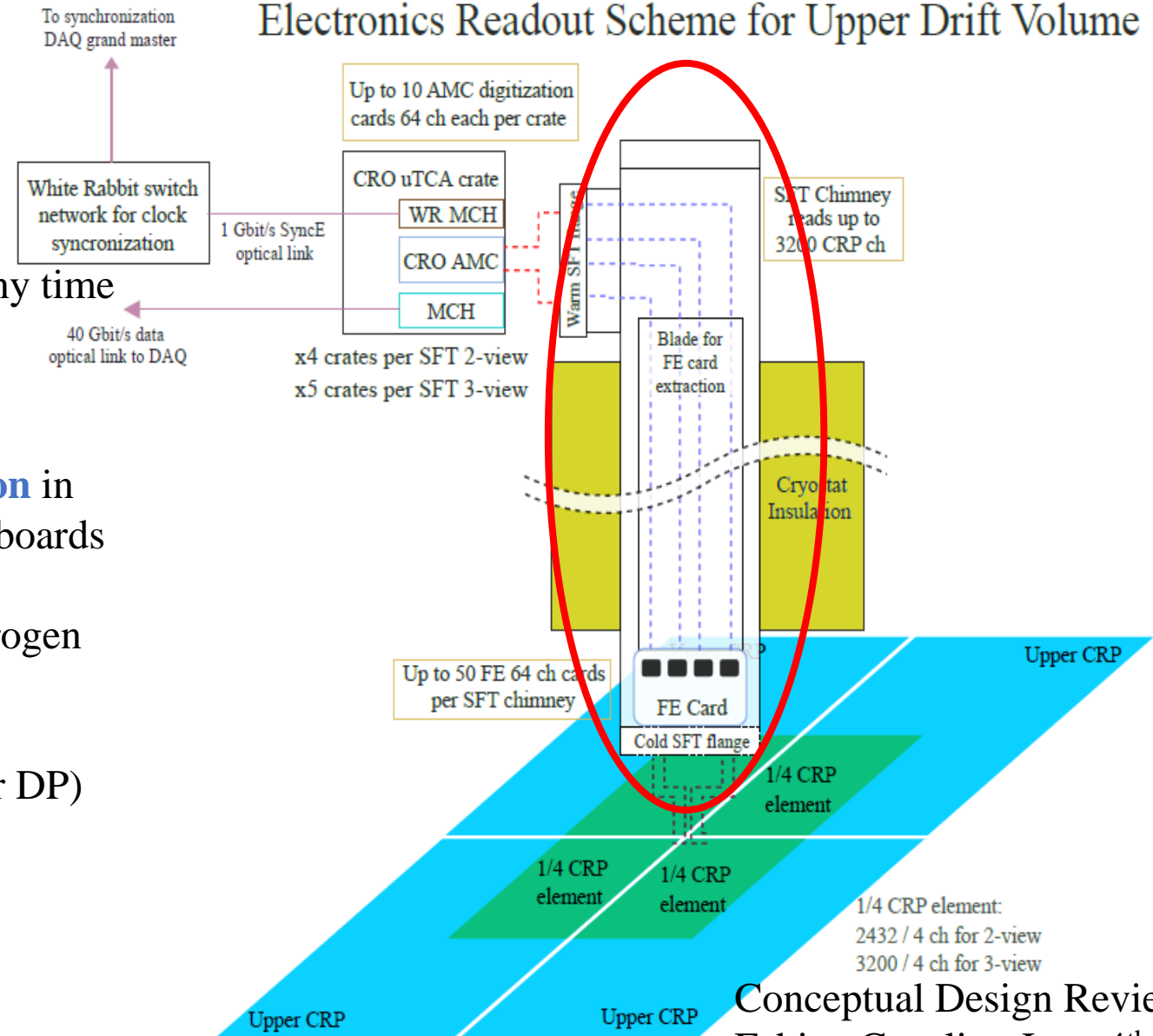
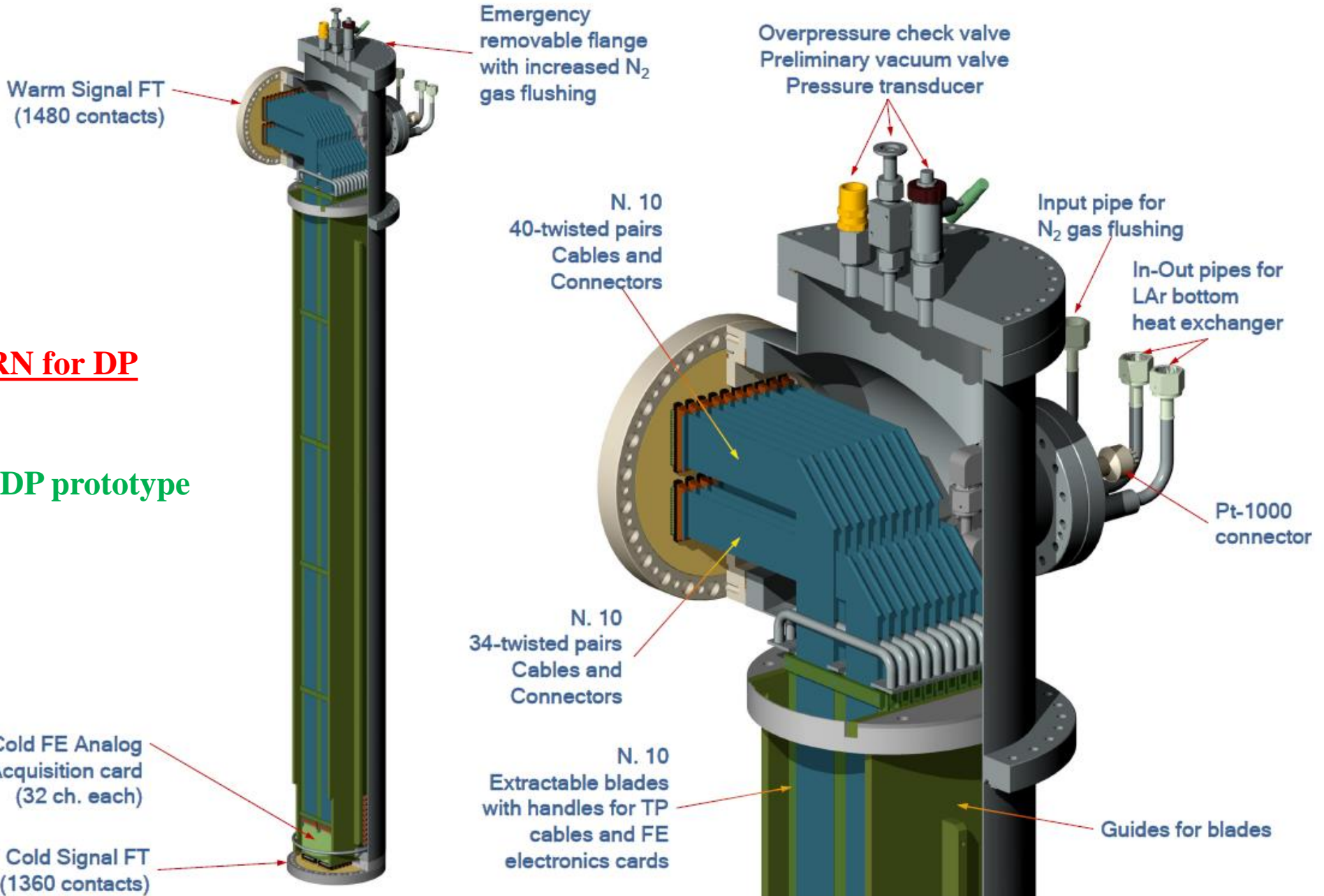


# Chimneys : From Double Phase to Vertical Drift

## Electronics Readout Scheme for Upper Drift Volume



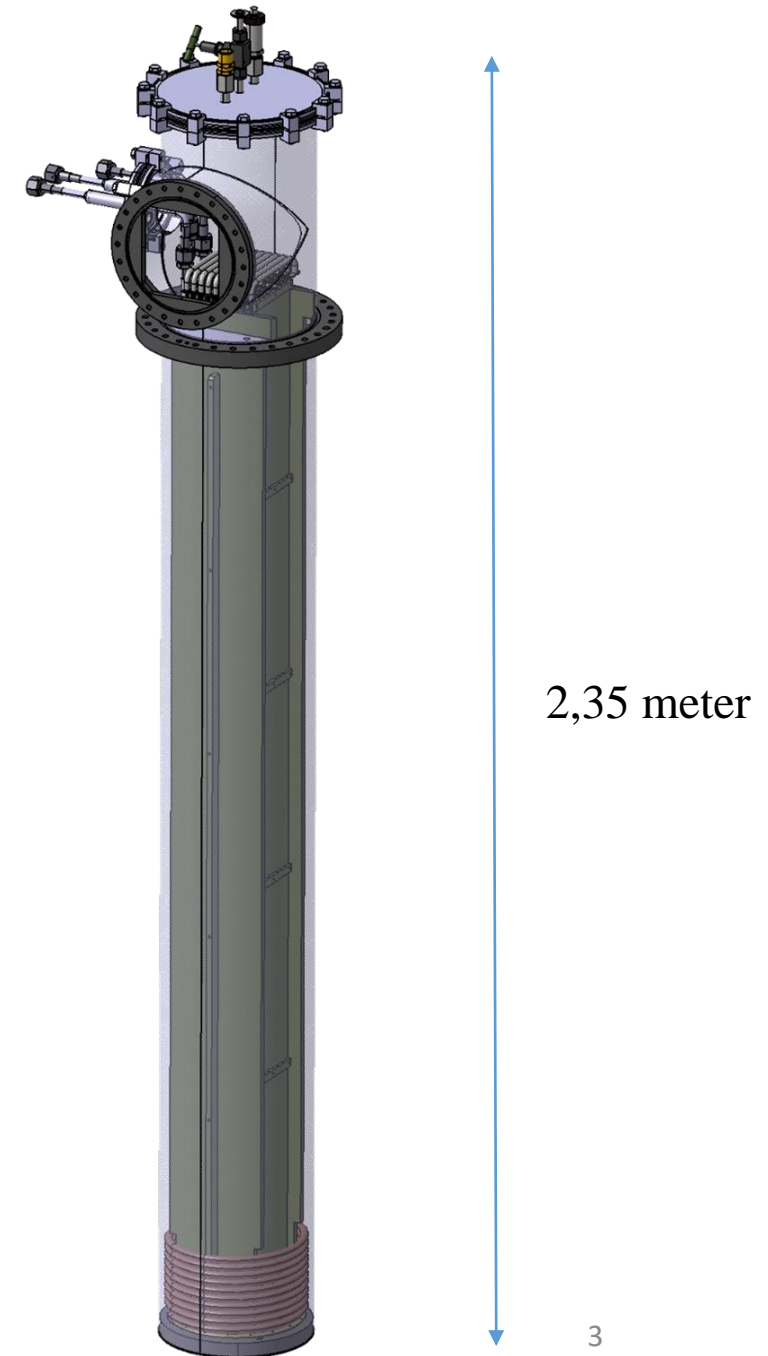
- Allows an **access** to **Top Front-End electronics** at any time
- Insures the **transition** between **cold** and **warm** parts
- Houses a thermal exchanger to **limit** the **heat injection** in the cryostat and to insure an **optimal running** of FE boards
- Is an isolated and independent volume filled with nitrogen at atmospheric pressure
- Houses **50 FE boards** (3200 channels) (10 boards for DP)
- **105 chimneys** to be produced (240 for DP)



**Initial Design by CERN for DP**

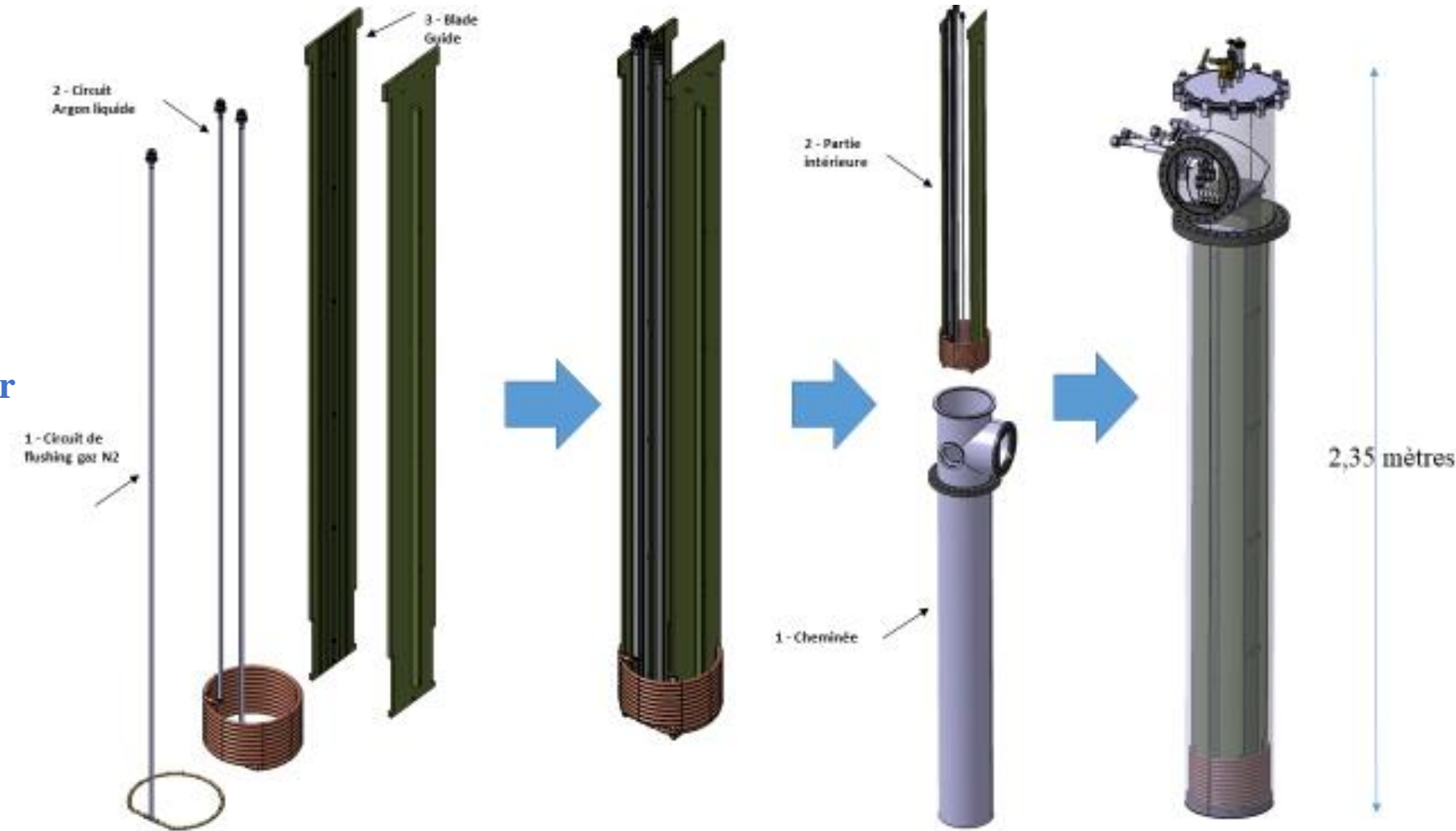
**Successfully used for DP prototype**

- For DP, need for 240 chimneys  
=> **reduction of cost production mandatory**
  - Work lead by Rodolphe Marie at IJCLab in connection with Dario Autiero and Franco Sergiampietri
- ⇒ Move to CF flanges to LF ones
- ⇒ Modification of guiding system => **reduction of the numbers of components** and **weldings**
- ⇒ Design with **simplified machining**
- ⇒ Cost of **prototype ~12 k€**: probably ½ of this amount for a mass production



# DP Prototype

- Partially produced in the industry
- Finalized at IJCLab workshop
- First Tests driven by A.Gallas in **April 2021** in a **cryostat** with Liquid Nitrogen using **Accelerator Pole facilities and support**

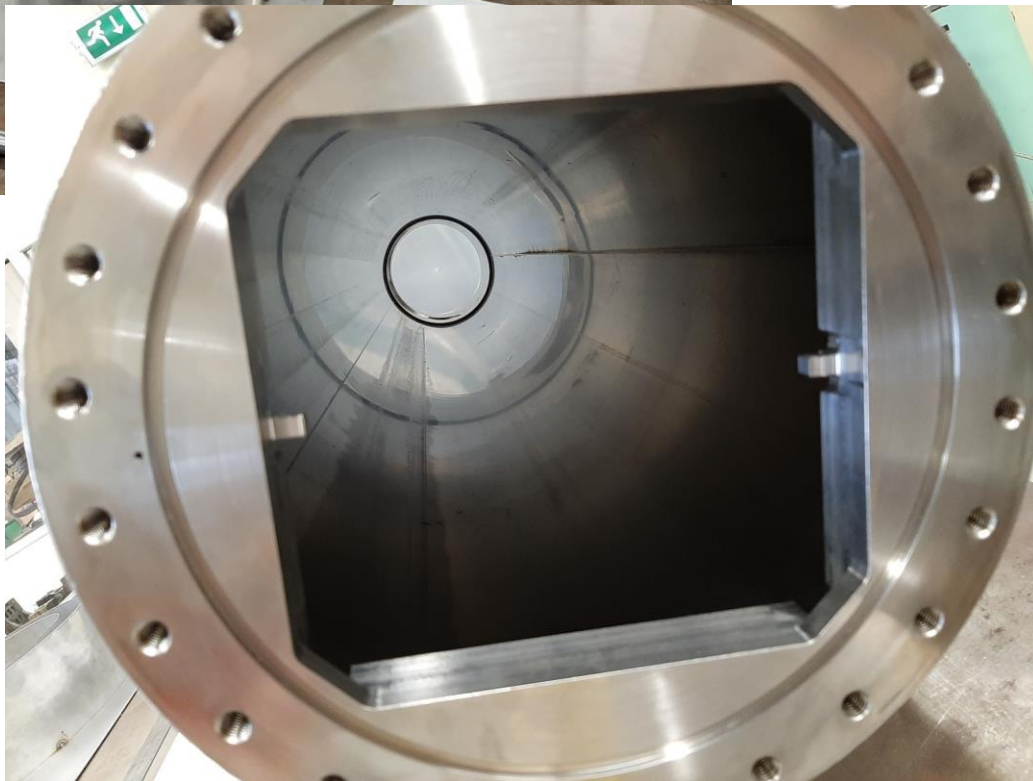






**Chimney at IJCLab workshop**

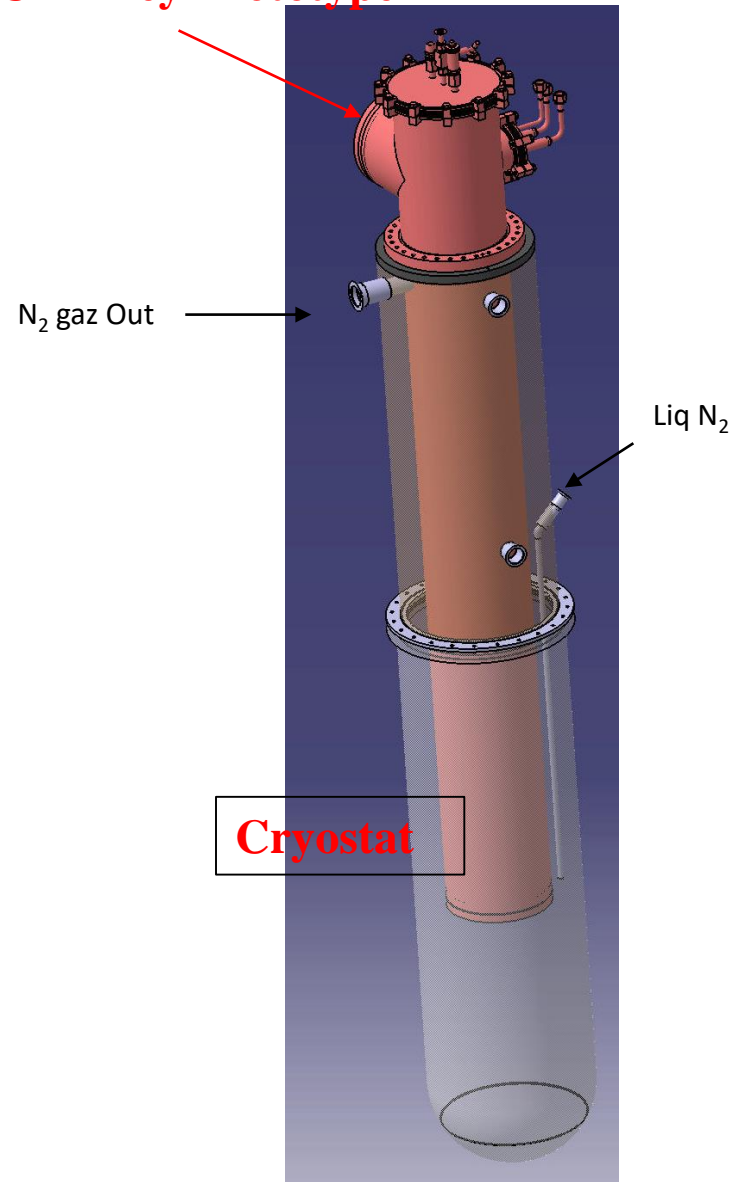
**Cold Flange Side**



**Warm Flange Side**



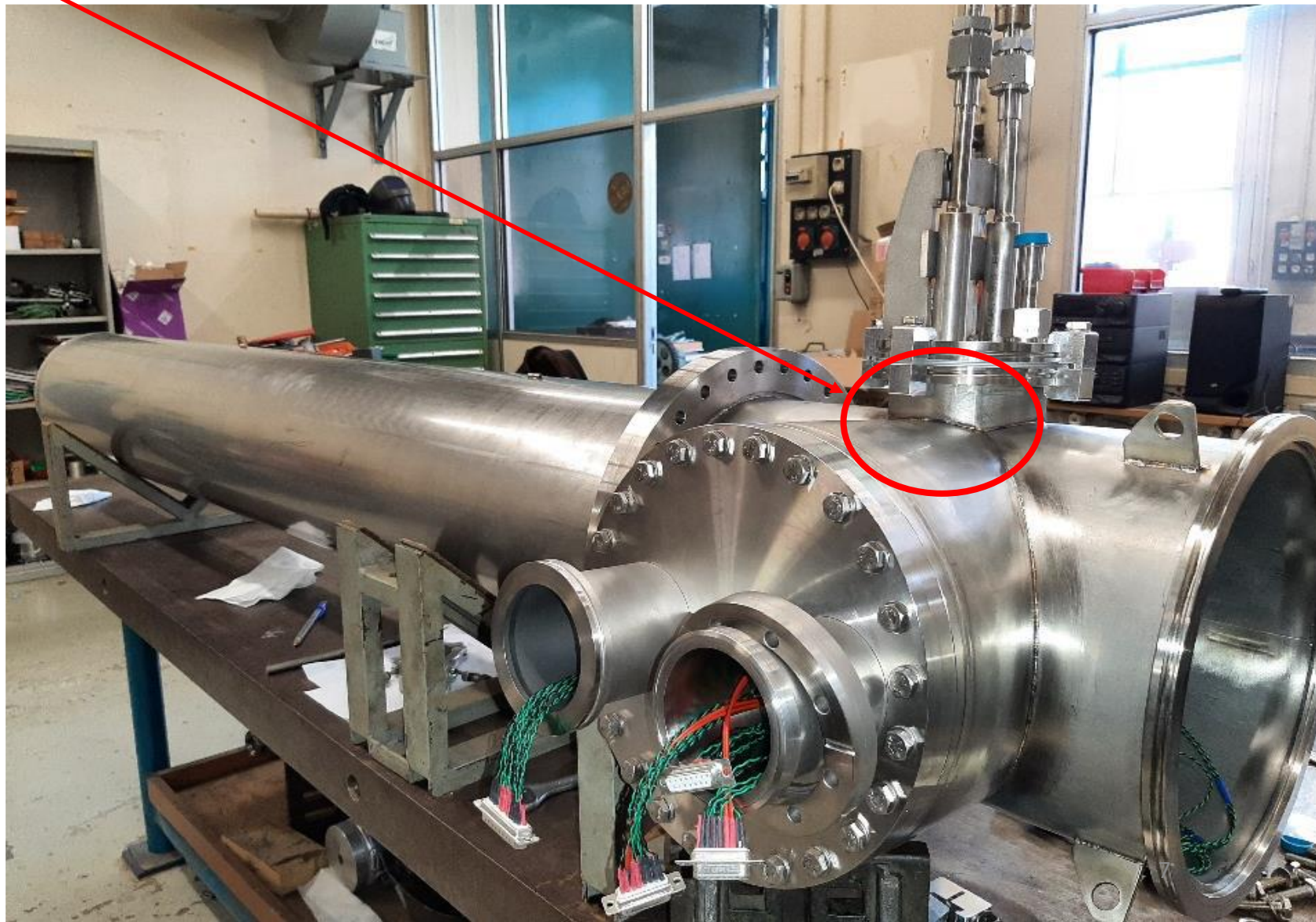
# Chimney Prototype



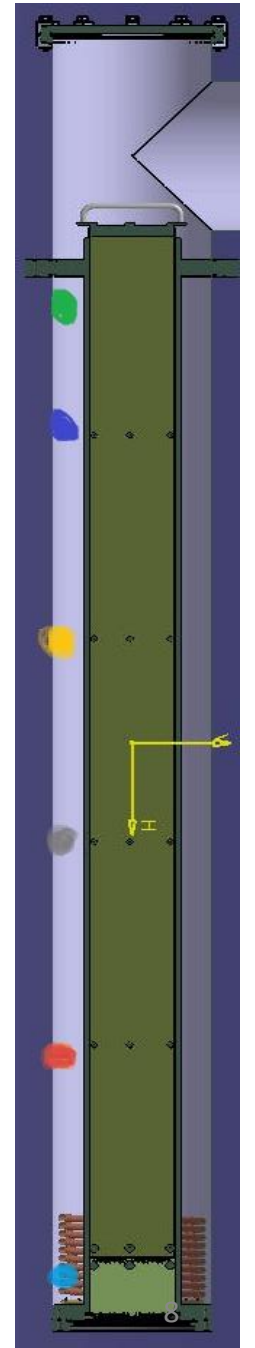
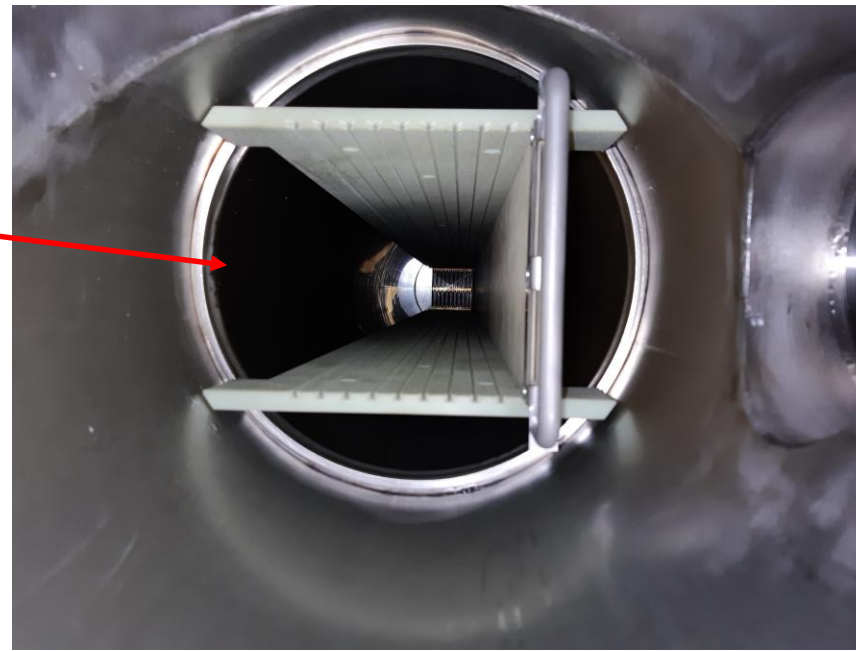


## Tests Status

- **Sealing not correct:** one welding (done in the industry) at the top which cannot be easily fixed  
⇒ remaining leak ( $\sim 10^{-4}$  mbar l<sup>-1</sup> s<sup>-1</sup>)  
⇒ few  $10^{-2}$  mbar obtained (reminder at CERN ( $10^{-3}$  mbar))
- **Not critical for cold tests**
- **Welding not present for ColdBox chimneys** (no cooling circuit)
- To be taken into account for VD design

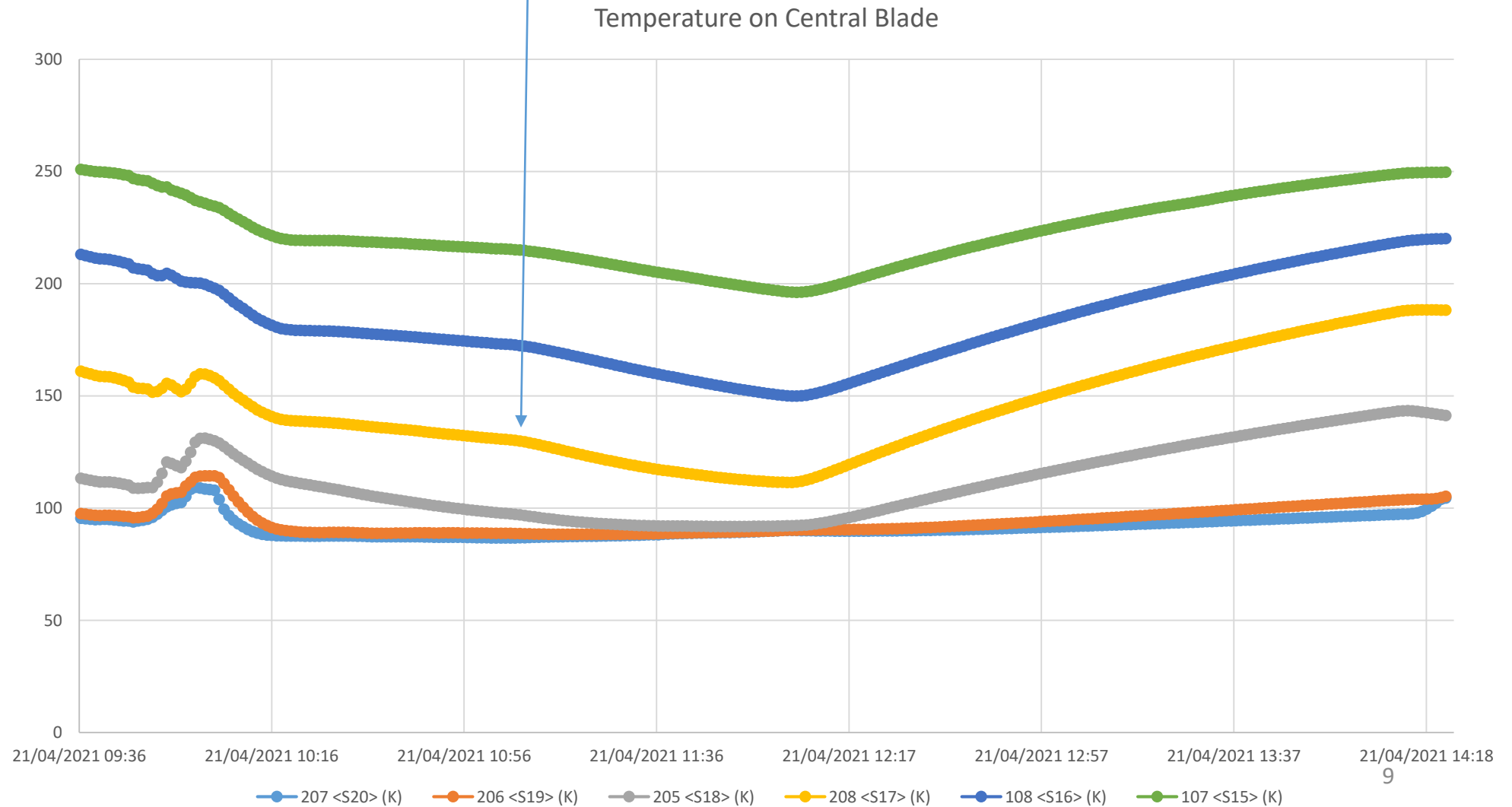


- Test in a cryostat filled with liquid Nitrogen
- Introduction of **blades**:
  - at **warm** temperature **OK**
  - at **cold** temperature **OK**
- **Electrical continuity** tests at cold for bottom part: **OK**
- Temperature profiles (tube, blades) with/without a simulated FE board heat dissipation
  - 6 measurement positions for 2 blades and on the tube
  - 1 measurement every minute

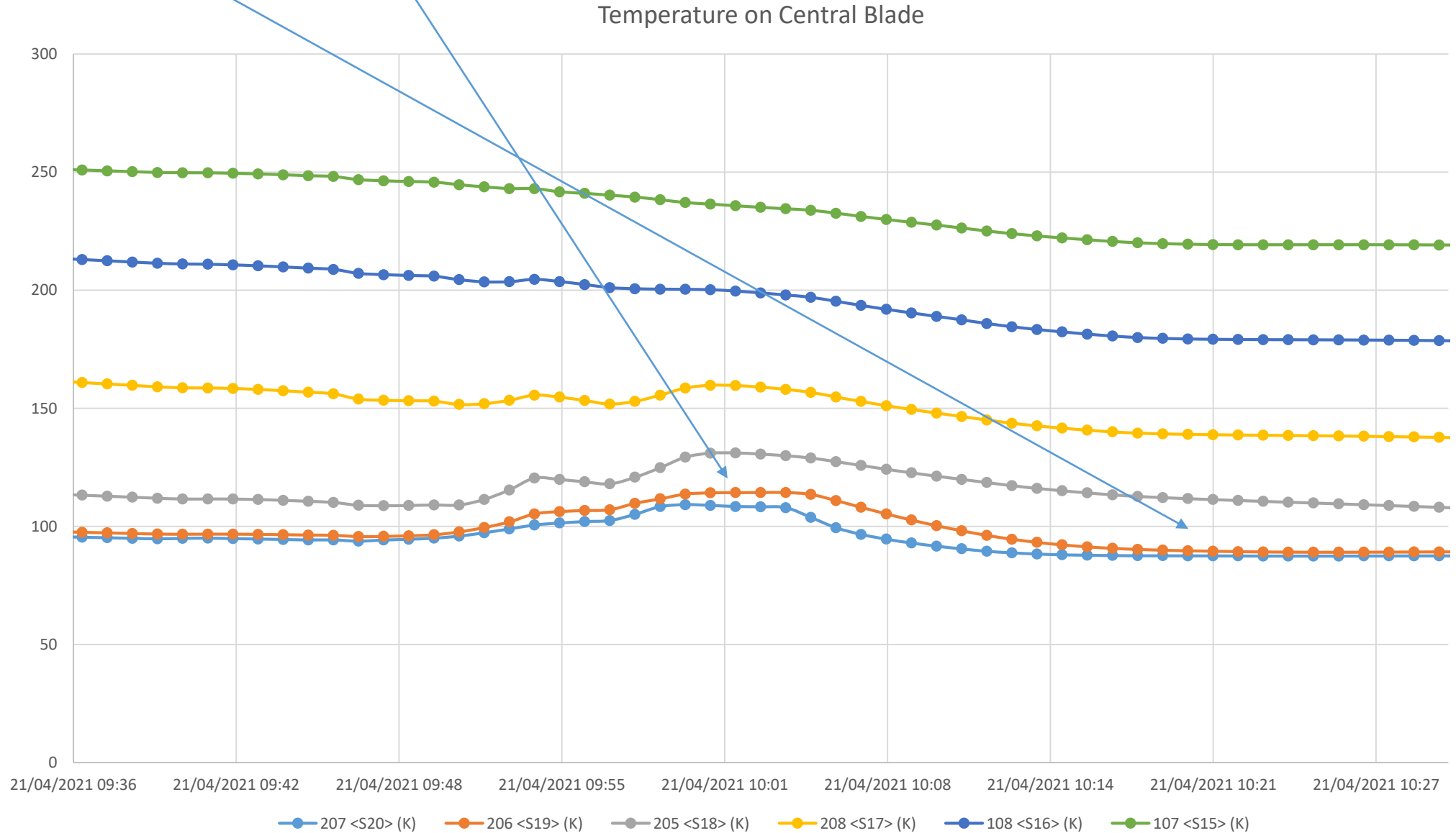




- 9h35 : Nitrogen flushing
- 10h : blade removal and tests of all slots
- 10h05 : cooling : Nitrogen injection in thermalisation circuit
- 10h20-11h10 : heating with 2x5W (change of slope in cooling)
- 12h00-14h: tries to adjust temperature in the bottom part



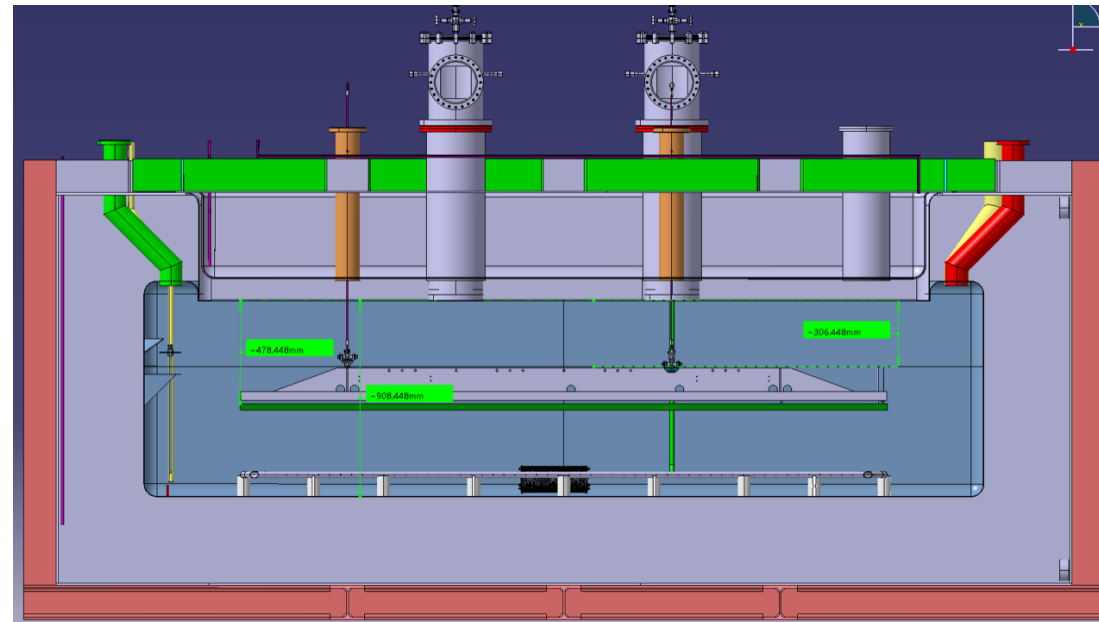
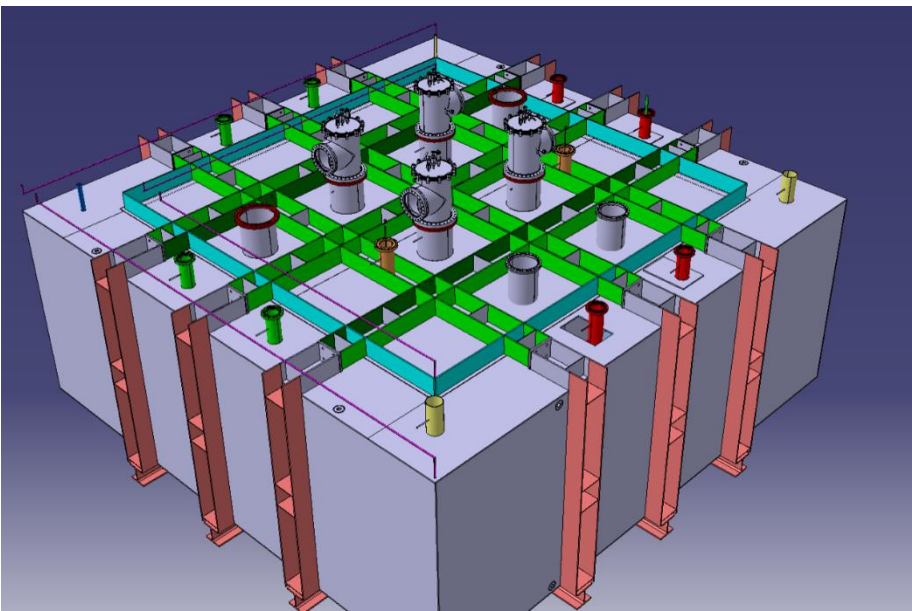
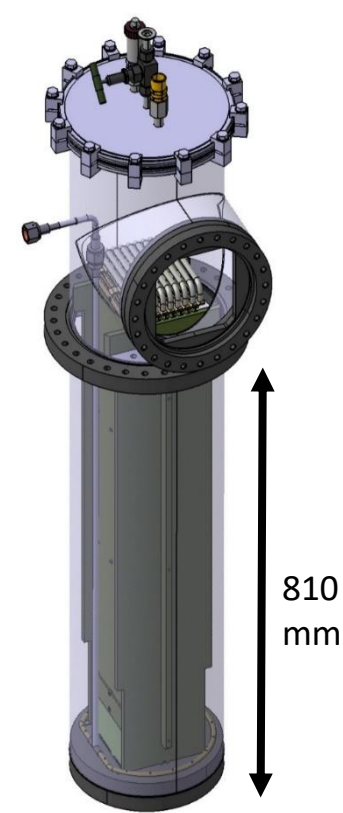
- Effect of blade removal and introduction
- No increase due to heating start: just a change of slope in cooling (see previous slide)





## Coldbox chimney

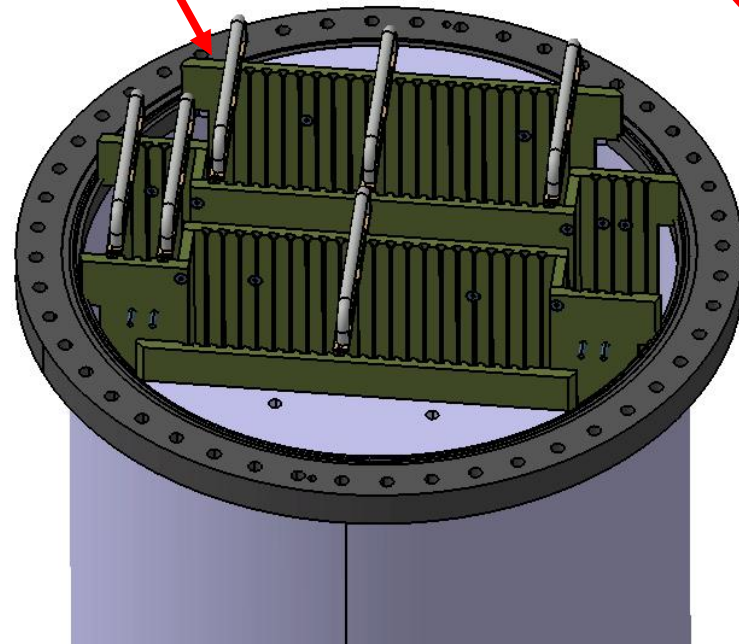
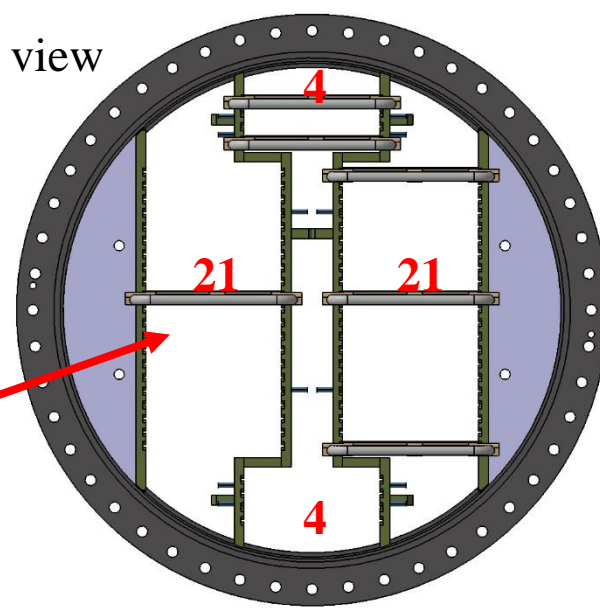
- Design similar to DP prototype, **just length adaptation**
- Suppression of heat exchanger
- **5 chimneys** under production in the industry
  - Welding for the 5 chimneys ended today
  - Cleaning and leak tests next week
  - Delivery expected in 10 days
- Cost: **9 k€ per chimney**



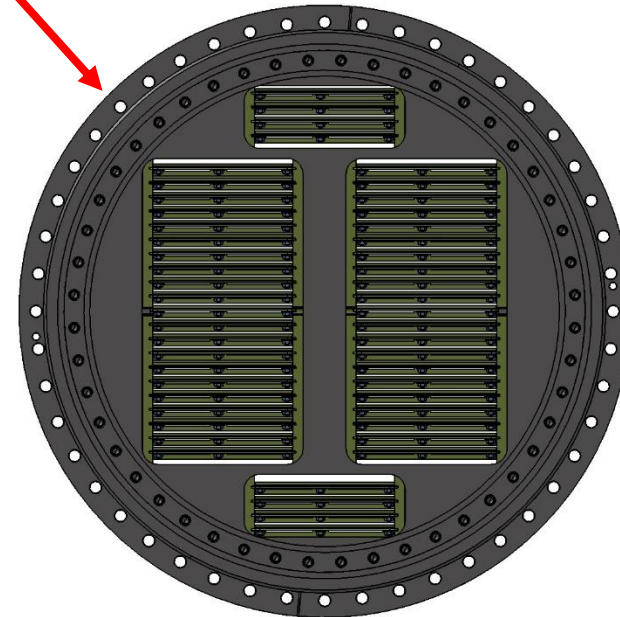
# Chimneys for Vertical Drift

- Penetration diameter **from 250 to 480 mm**
- Able to house up to **50 FE boards** instead of 10
- **105 chimneys** to be produced
- Positioning of 50 connectors on Cold flange is possible with associated guiding system
- PCB design to be done
- Heat dissipation to be simulated
- CAD file sent to I&I team to check potential problems with chimney height and handling

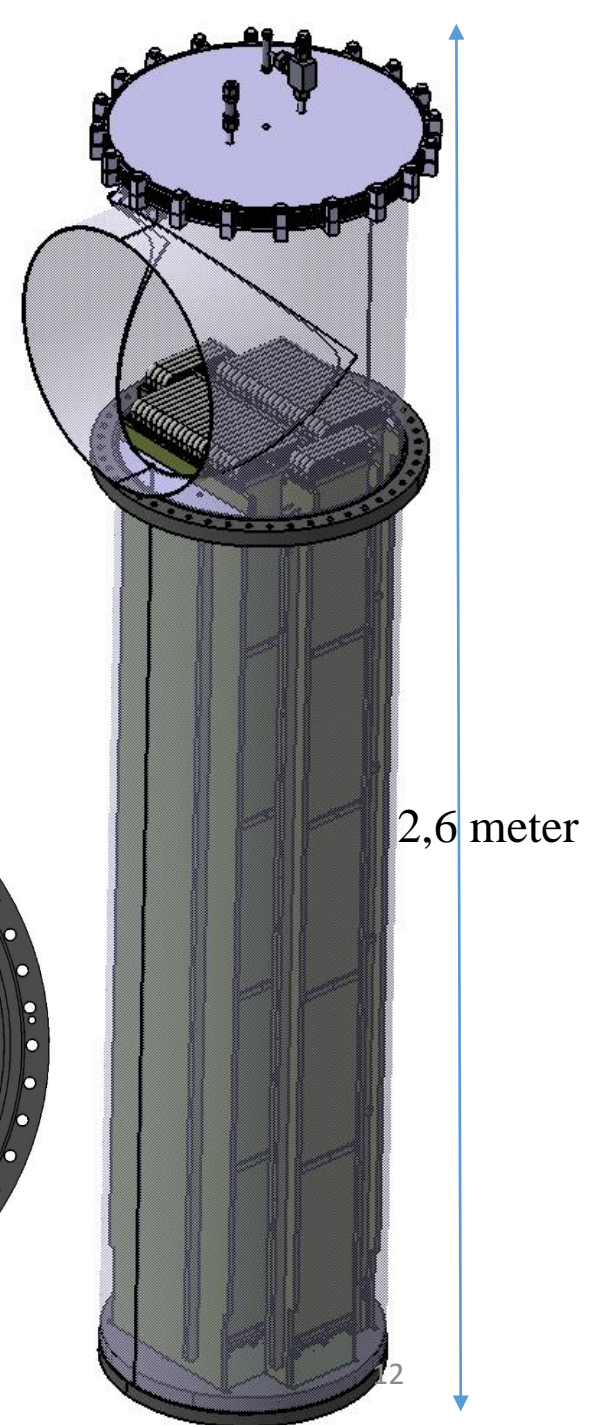
Top view



Perspective View at top



Bottom view





# Conclusion

## ❑ DP Prototype

- Cold tests in Liquid Nitrogen
- **Handling of blades without problem**
- **88 K reached in the bottom part. Stable within 1 K**
- **Electrical continuity OK**
- Useful lessons for VD design

## ❑ Coldbox

- **Production in progress, almost ended (cleaning and leak tests to be performed next week)**
- ⇒ Available at IJCLab in few weeks  
⇒ At CERN before the end of June if needed

## ❑ First drawings for VD version

- **Solution for housing 50 boards** has been found
- Heat simulation to be performed in order to design the heat exchanger
- **Electronic engineer** identified for PCB design
- Interactions with I&I team for possible height and handling issues