#### A Large Ion Collider Experiment





Figure taken from https://cds.cern.ch/record/2727174

# **Talk Contents**

- TPC Upgrades
  - Physics motivation
  - Anatomy of the previous TPC
  - GEM foil upgrade
- Readout Chamber Construction
  - Assembly and testing IROCs at UTK
- Upgrade and Commissioning
  - GEM Chamber/FEC installation
  - Pre-Commissioning
  - Commissioning



Figure taken from <a href="https://home.cern/news/news/experiments/alice-tpc-upgraded">https://home.cern/news/news/experiments/alice-tpc-upgraded</a>



### PHYSICS MOTIVATION FOR UPGRADES

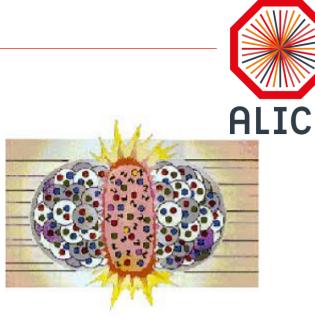
- Quark Gluon Plasma (QGP) hot, thermalized partonic state of matter
- Wish to study QGP thermodynamic properties
- Higher luminosity

- More hard probes (increase in triggered data -> 10x)

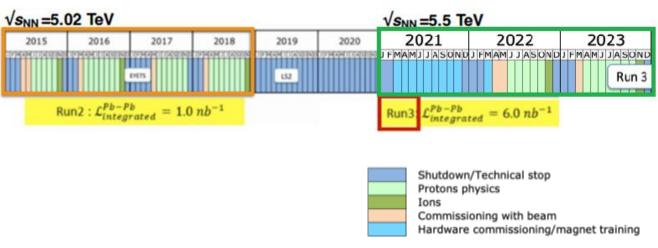
- More soft probes (increase in min. bias data -> 100x)



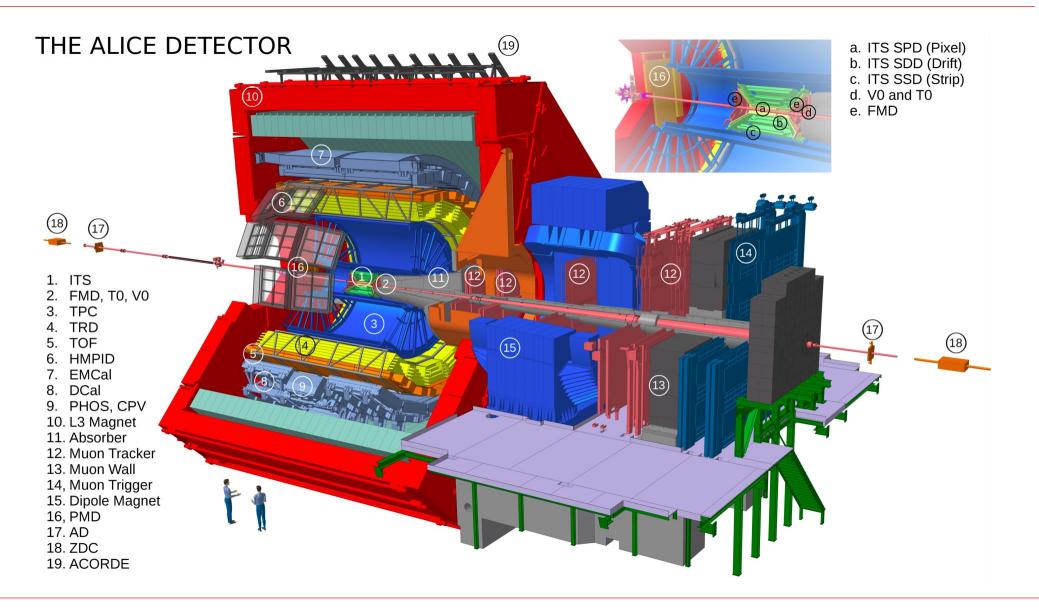
3



Run 3 Instantaneous Luminosity -> 6 x 10<sup>27</sup> cm<sup>-2</sup> s<sup>-1</sup>

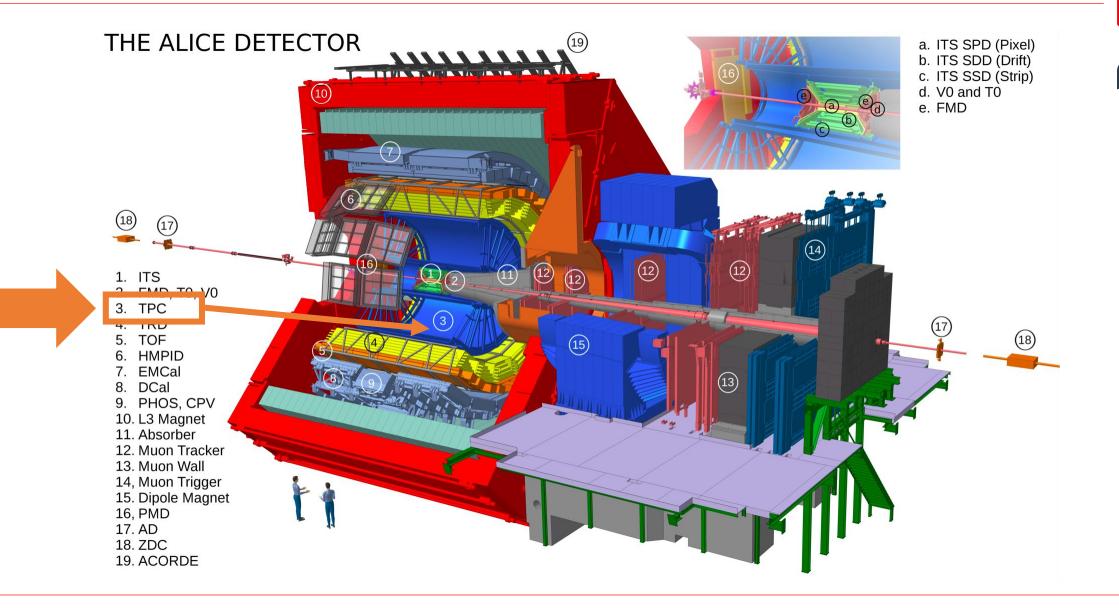


#### A Large Ion Collider Experiment



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ALICE





5

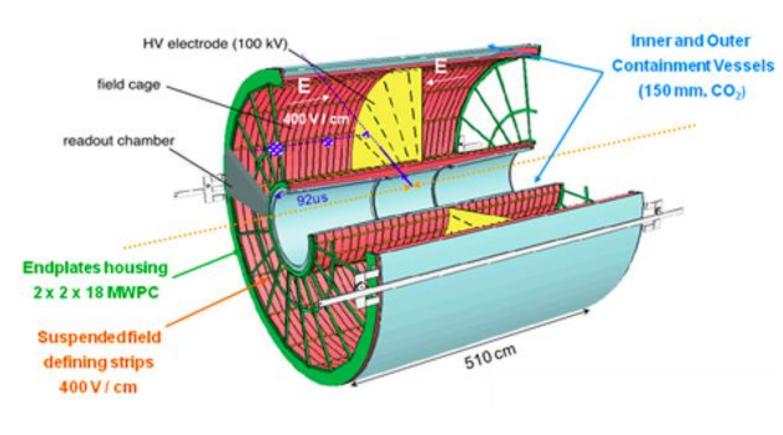


# ALICE TIME PROJECTION CHAMBER

• Gaseous Drift Detector

#### • Used for tracking and PID

- MWPC + gating grid to reduce ionic backflow (previous technology)
- ~ 5 m diameter x ~ 5 m length
- 400 V/cm Electric Field
- Readout Chambers
  - Inner 18 x 2 (IROC)
  - Outer 18 x 2 (OROC)



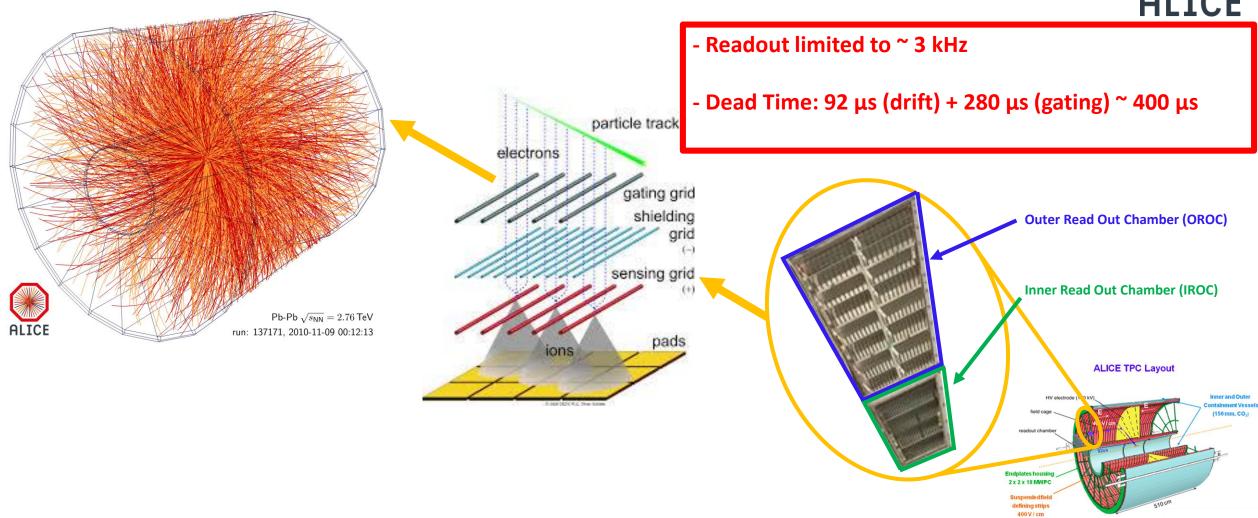




ALICE

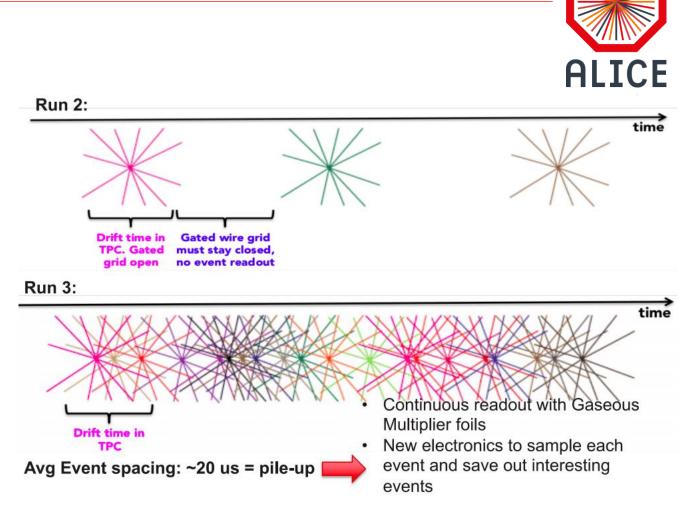
### PREVIOUS TPC WORKING PRINCIPLE





### UPGRADING THE TPC

- ~ 3 kHz readout rate not enough to handle higher luminosity
- Heavy ion interaction rate to increase from 1 kHz to 50 kHz
- Eliminate ~400 µs dead time
- Replace MWPCs with GEM foils: 3kHz -> Continuous Readout



# Gaseous Electron Multiplier (GEM) FOILS

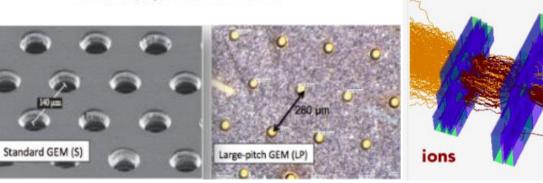
- Kapton Foil Polyimide film insulator (poly-oxydiphenylene-pyromellitimide)
- Upper and lower copper conducting layer

Copper Kapton Copper Copper Copper Copper Copper Copper



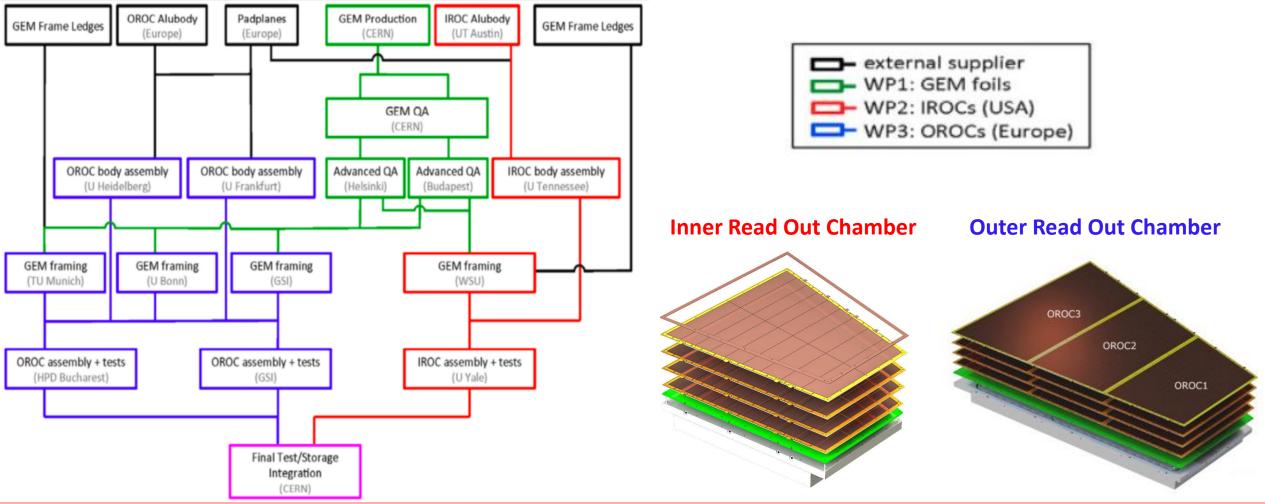


- 70 µm diameter holes
  etched with photo-lithography
- 4 Layers of foil with varying GEM pitch
  - -SP LP LP SP





### **READOUT CHAMBER PRODUCTION**



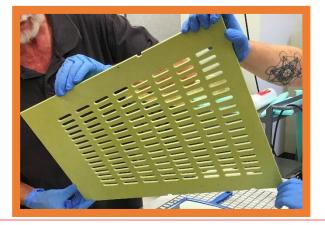


### INNER READ OUT CHAMBER PRODUCTION

- Ingredients:
  - 4 GEM STACK
  - PAD PLANE (SENSORS)
  - ALUBODY
  - STRONG BACK





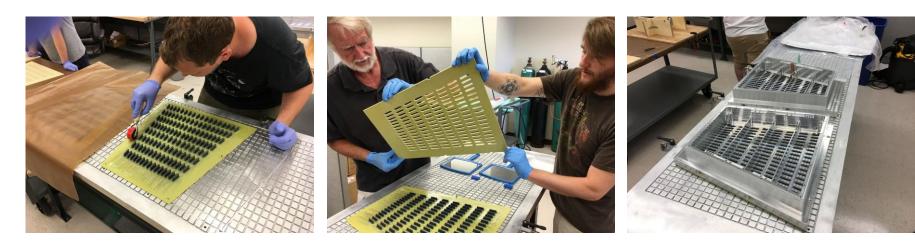




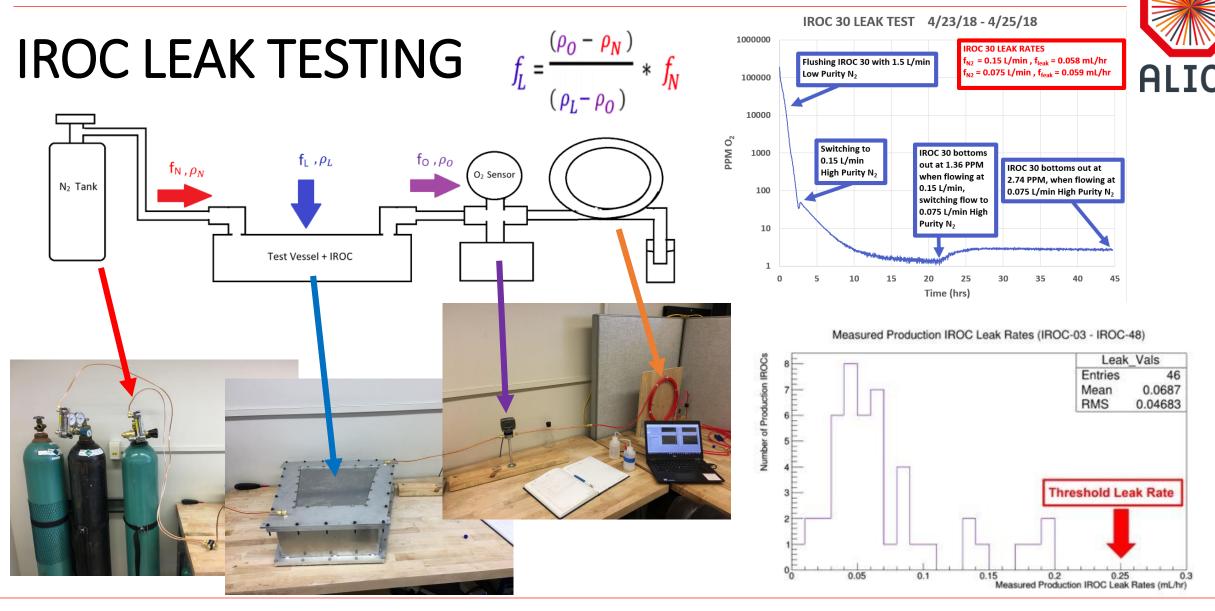
### INNER READ OUT CHAMBER ASSEMBLY

- Cooling System
- Epoxy:
  - Padplane + Strongback + Alubody
- HV connectors



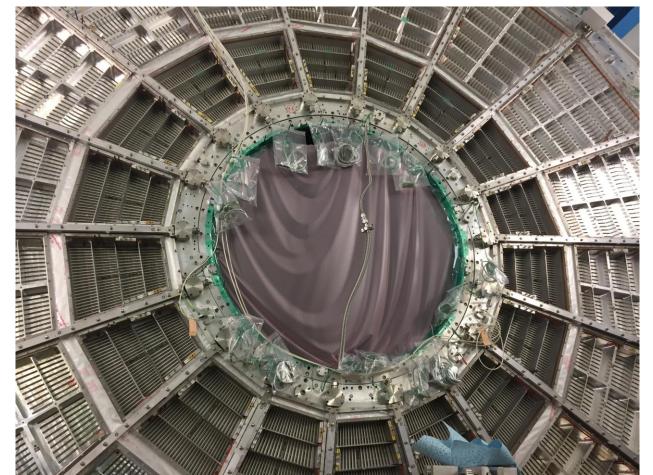






# Switching Gears

- TPC Upgrade
  - Read Out Chamber Installation
  - Front End Electronics Card Installation
- Commissioning 2 phases
  - Pre-Commissioning



• Commissioning



# TPC Upgrade

- Installation of GEM chambers
  - Above ground
- Mounting Tool
- Alignment of Chambers
  - Photogrammetry + shims
  - Measure once, remove shims
  - Machine shims down
  - Re-measure





Figure taken from JINST 16 (2021) P03022

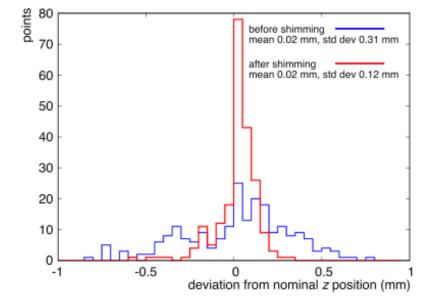
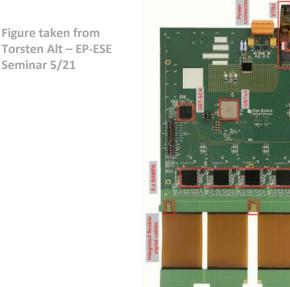


Figure taken from JINST 16 (2021) P03022

# **TPC Upgrade**

- Installation of Front End **Electronics Cards**
- New Front End Electronics Cards

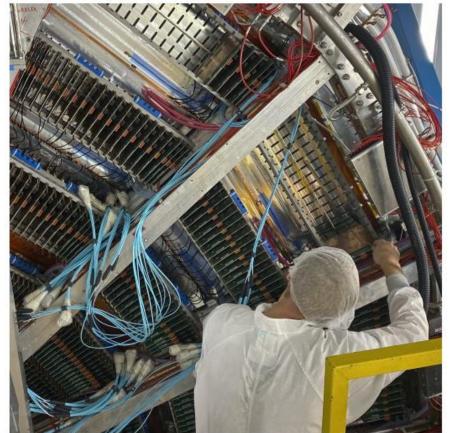


**Figure taken from** 

Seminar 5/21

#### VTTx VTRX Ref-Cloc GBTx0 GBTx1 GBT SCA DATA ΠΔΤ/ Clock/Reset/Sync (e-link) mmm (e-link) (e-link I2C Interface SAMPA 0 SAMPA 1 SAMPA 2 SAMPA 3 SAMPA 4





**Figure taken from** JINST 16 (2021) P03022

# **TPC Pre-Commissioning**

- Data taking set up
- 2 sectors at a time only



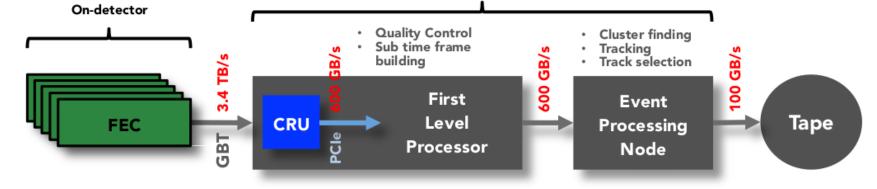


CR1 readout setup - FLPs and gateway

Off-detector

- CR1 Top to bottom: LTU, two EPNs, and FLP4

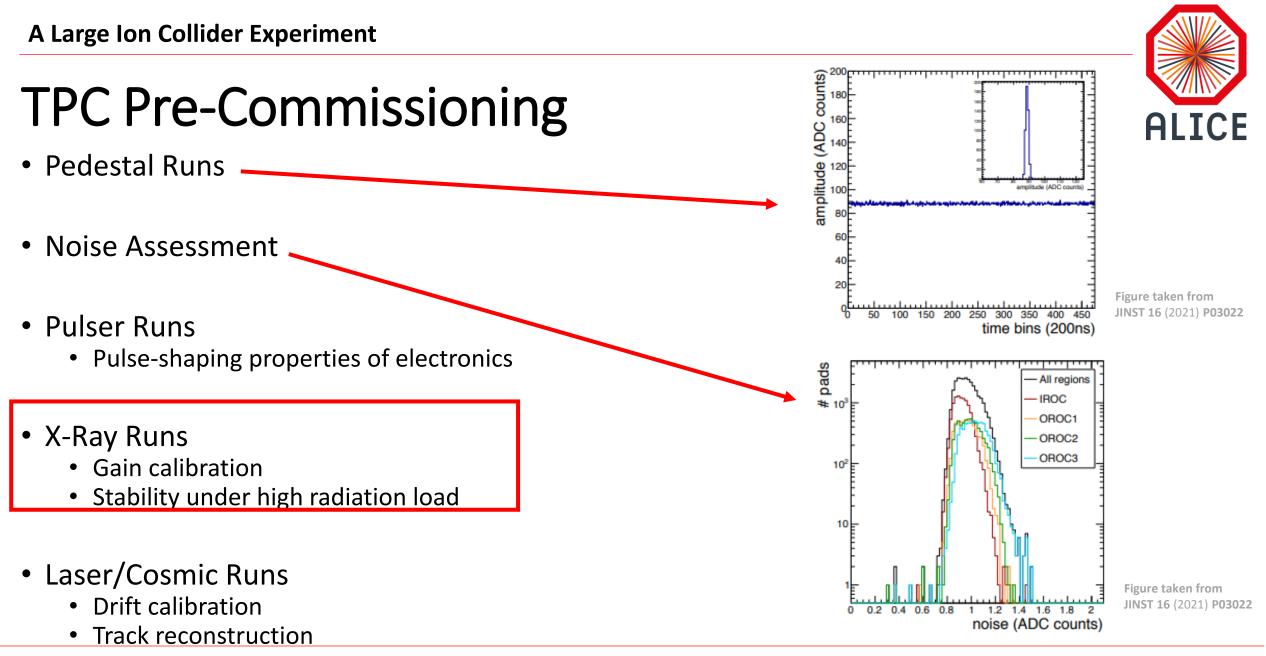
Total throughput
 = 3.4 TB/s (if all sectors active)





8

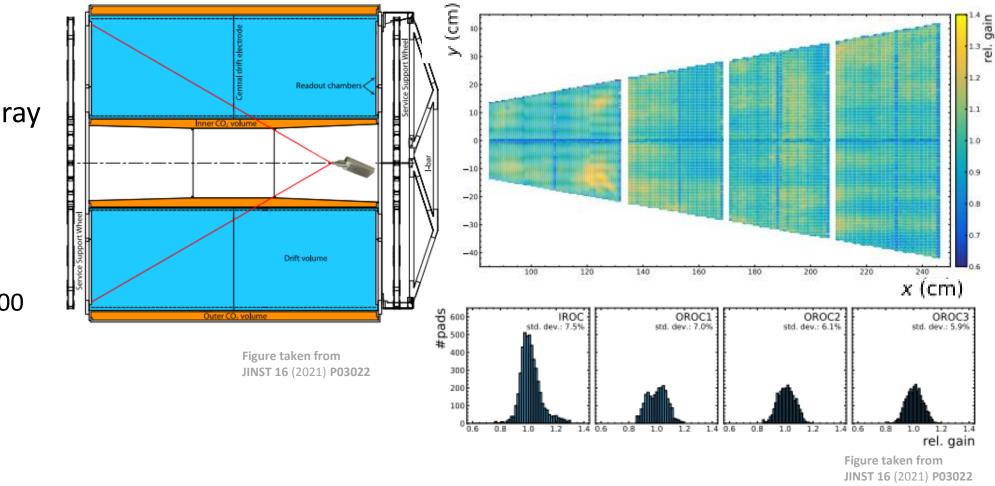




# ALICE

### **TPC Pre-Commissioning**

- X-Ray runs
  - Amptek mini x-ray tube
  - Gain measurements
    - Nominal = 2000
    - Topological variation
  - ROC stability measurements



A Large Ion Collider Experiment

### TPC Pre-Commissioning – Fully Assembled TPC





Figure taken from https://alicecollaboration.web.cern.ch/ menu\_proj\_items/tpc

A Large Ion Collider Experiment

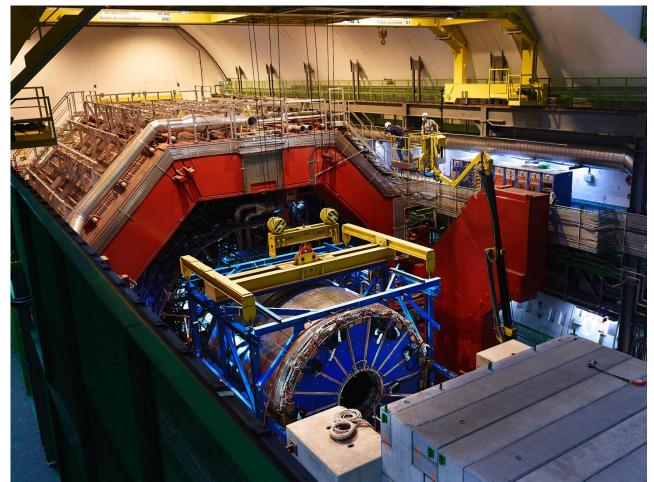
### **TPC Commissioning**

https://videos.cern.ch /record/2729677



- TPC back underground
- Stable Beams/Pilot Beam (late 2021)
- Overall Status

Figure taken from https://cds.cern.ch/record/2727174





- Stable Beams
  - Online Track Reconstruction
    - Tracks visible in online monitor

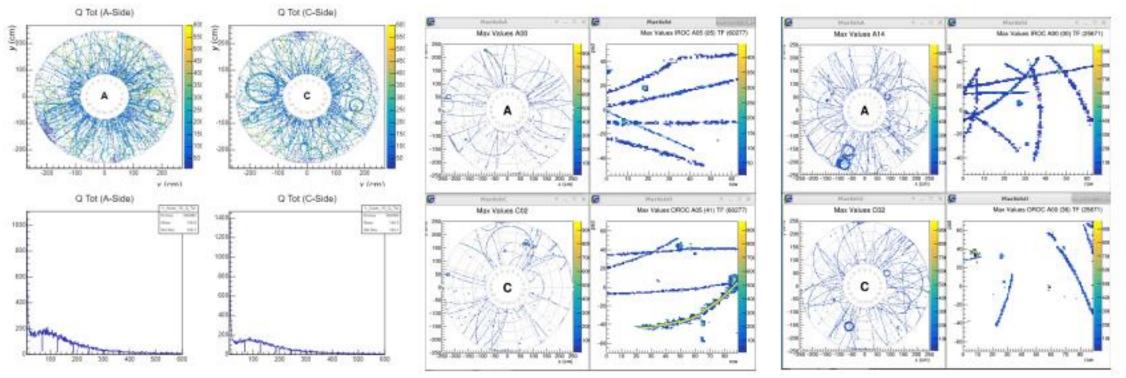
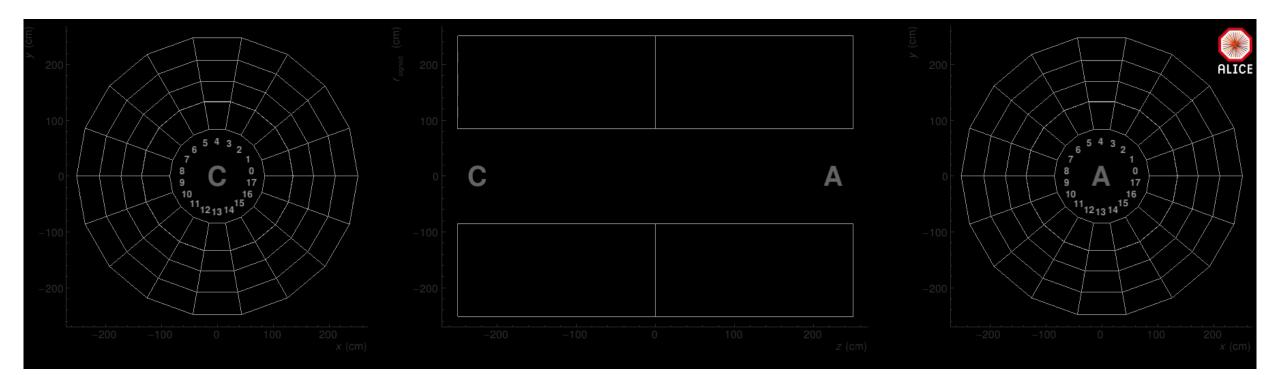


Figure taken from Robert Munzer

**TPC Weekly Presentation** 

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ALICE



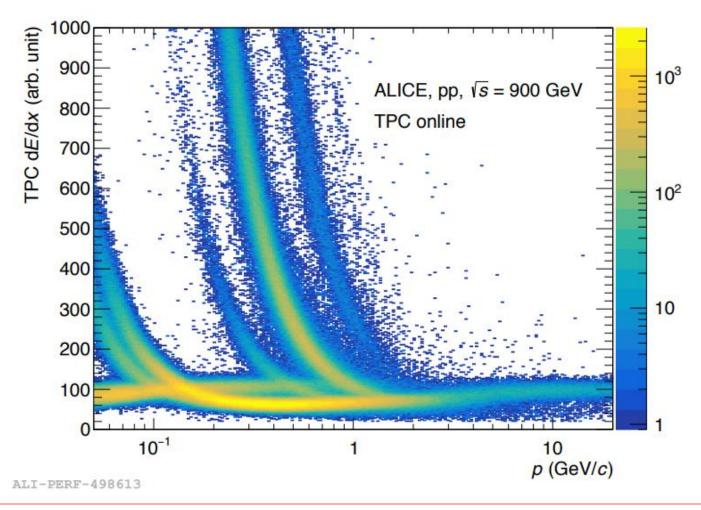
https://cernbox.cern.ch/index.php/s/xWLxU8N7SRAQqZ7





- Pilot Beam
  - Data processing chain stable
  - Online dE/dx
  - Stable operation of GEM chambers

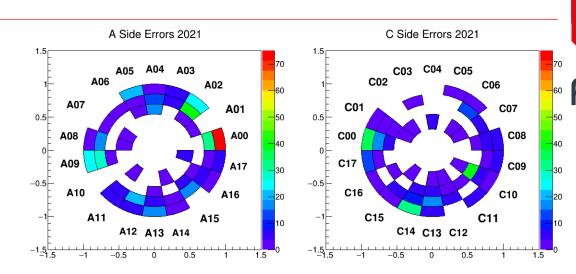
Figure taken from Christian Lippmann https://alice-figure.web.cern.ch/node/20827



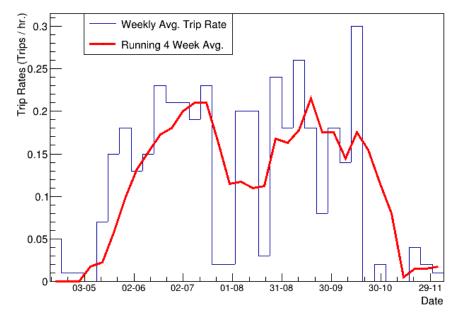




- Stability
  - Analysis of High Voltage Trips
  - Initially High Trip Rate at start of 2021
    - 1 trip / 4 hrs.
  - Working Solution Found at end of 2021
    - 1 trip / 2 days
    - Semi-Regular ramp down of GEM Voltage



Weekly Trip Rates, 2021 ALICE TPC Commissioning



# SUMMARY & OVERALL STATUS

- ALICE: ~1 kHz interaction rate -> 50 kHz interaction rate (in heavy ion)
- ALICE TPC rebuilt
  - Replace MWPCs with GEM foils
  - New readout electronics
- ALICE TPC commissioned
  - Stable
  - Fully continuous readout
  - Online track reconstruction & dE/dx

pc

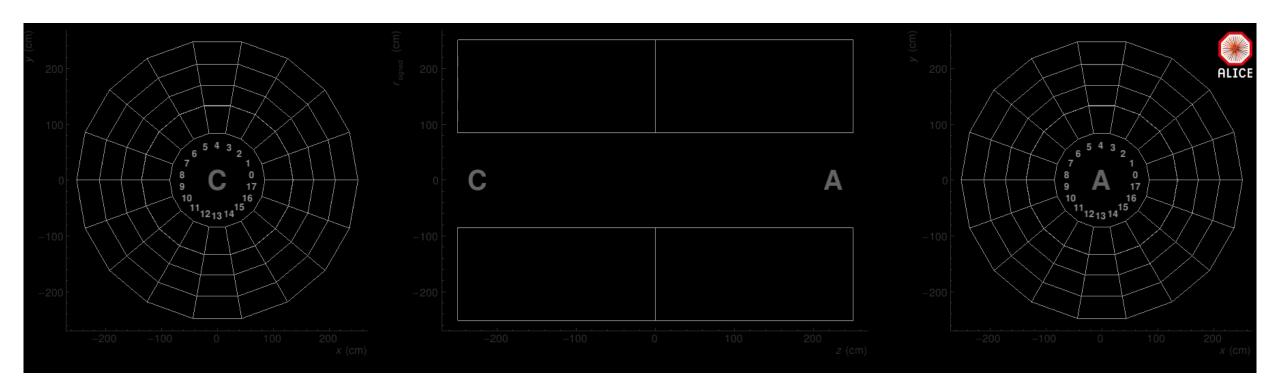
Figure taken fromhttps://alice-

collaboration.web.cern.ch/menu proj items/t





### END



https://cernbox.cern.ch/index.php/s/xWLxU8N7SRAQqZ7

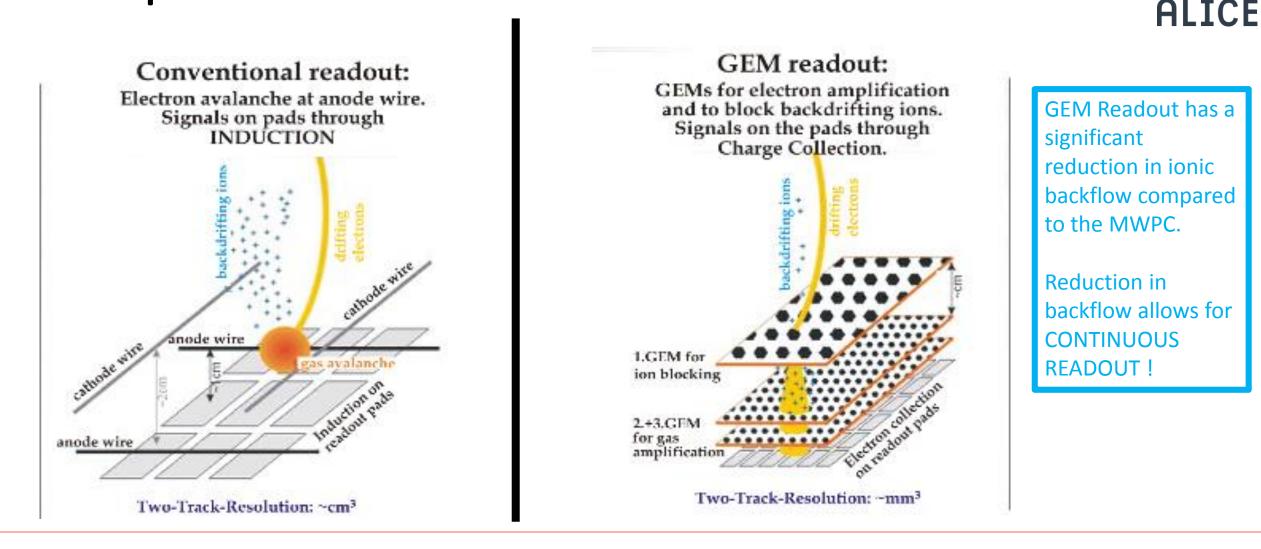


### Backup



#### A Large Ion Collider Experiment

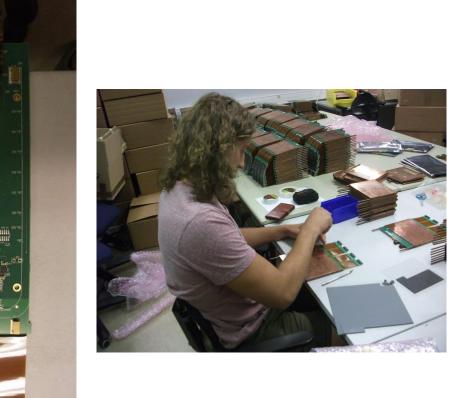
### Comparison of old to new



#### A Large Ion Collider Experiment

### **TPC READOUT ELECTRONICS**

- Prototyped at Oak Ridge National Lab in Tennessee
- 2 x Versatile Links
  - VTRx-
  - VTTx \_\_\_\_
- 2 x GBTx ASICs
- 5 x SAMPA ASICs •
- Thermal Pads + Copper Cooling Jacket





### **TPC READOUT ELECTRONICS**



- 3276 Total FECs
- 91 FECs/TPC sector
- 524160 channels/FEC
- 1 GB/s/FEC output

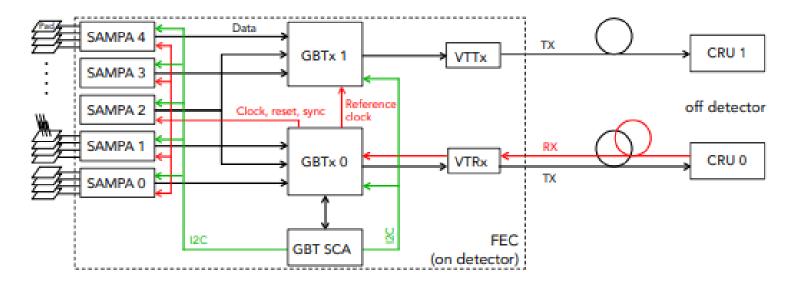


Figure 32. Schematic view of the TPC readout system. The different components are described in the text.

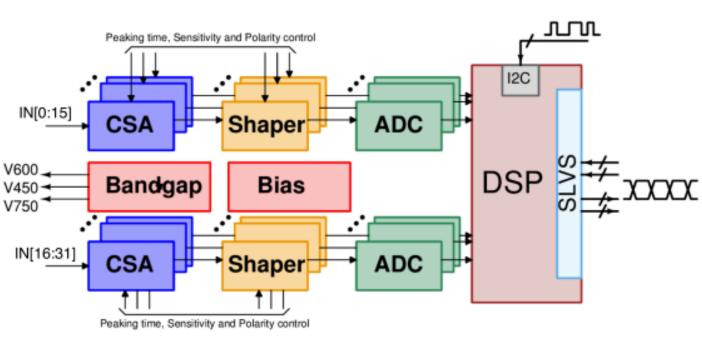
• 3.3 TB/s total output

ALICE TPC collaboration *et al* 2021 *JINST* 16 P03022

# SAMPA Chip Electronics (ALICE TPC FEC)



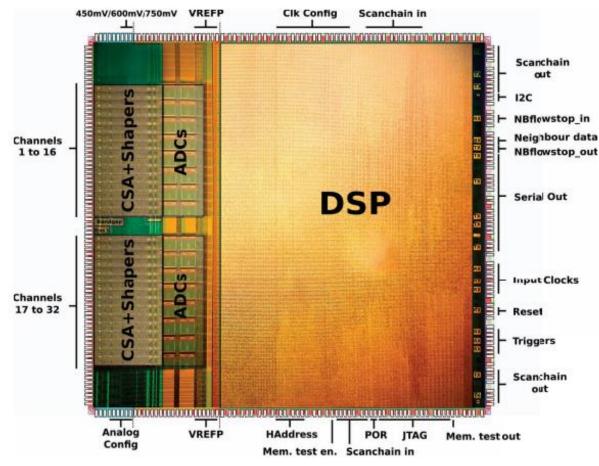
- Custom made ASIC
- 32 channels/chip, 10-20 Msamples/s
- USP (Sao Paulo, Brazil) & UNICAMP (Campinas Brazil) among others
- 1.6 Gbit/s





Charge<br/>Sensitive<br/>AmplifierSemi-<br/>Gaussian<br/>Shaper10 bit<br/>Analogue toDigital Signal<br/>ProcessorDigital<br/>Digital<br/>Converter

### SAMPA Chip Electronics (ALICE TPC FEC)



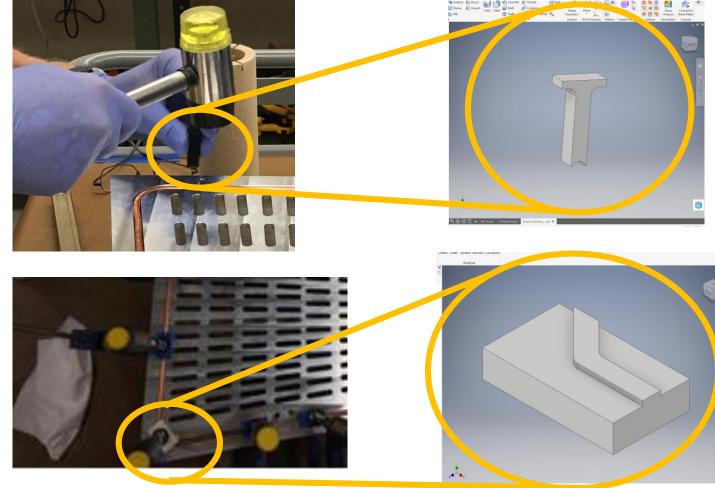
#### ALICE TPC collaboration *et al* 2021 *JINST* 16 P03022

Figure 42. SAMPA chip layout. The placement of the individual functional blocks on the die is indicated, as well as the positions of some of the various input and output pins along the edge of the die.



# IROC Body Assembly

- Cooling System
- Copper Pipe
  - Bend into Shape
  - Tube Bender + Mallet + 3D printed "chisel"
  - Epoxy + Clamps + 3D printed "jig" blocks + time
- 3D printed parts
  - ABS Plastic





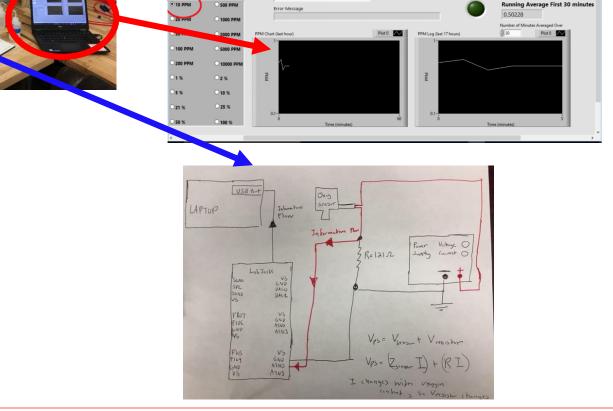
# **IROC Leak Testing**

### Oxygen Sensor

 Power Supply + GE OxylQ + Resistor + LabJack DAQ

### LabView Program

• Analyze from changes in Voltage across resistor



Serial Number

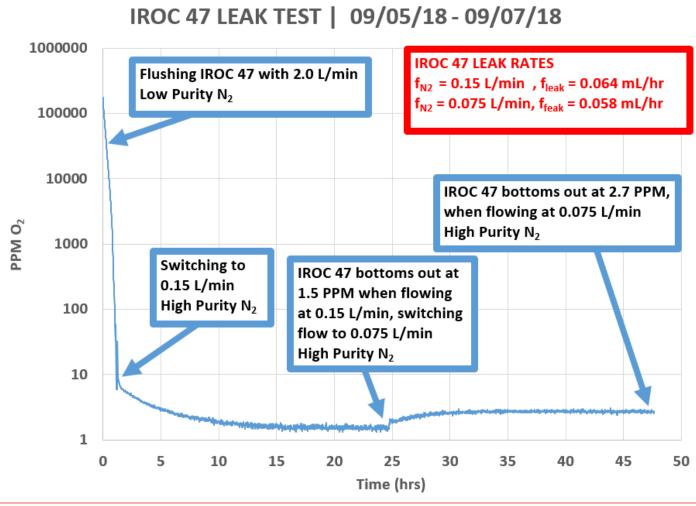
Eeak\_test\_prototype.vi File Edit View Proje



Data Statu

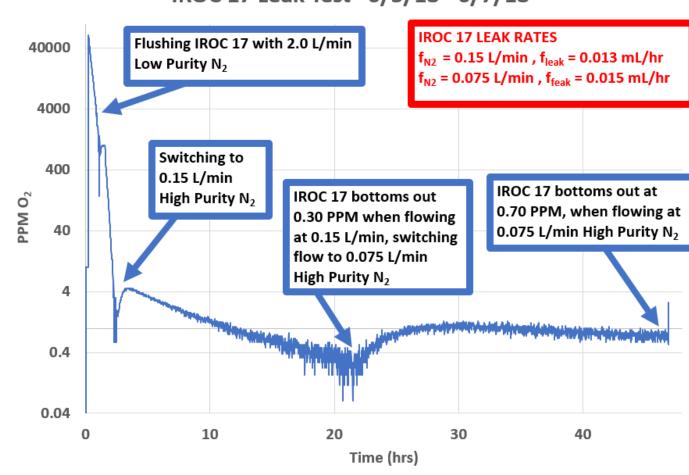
Current DDM

- Example Leak Test
- IROC 47





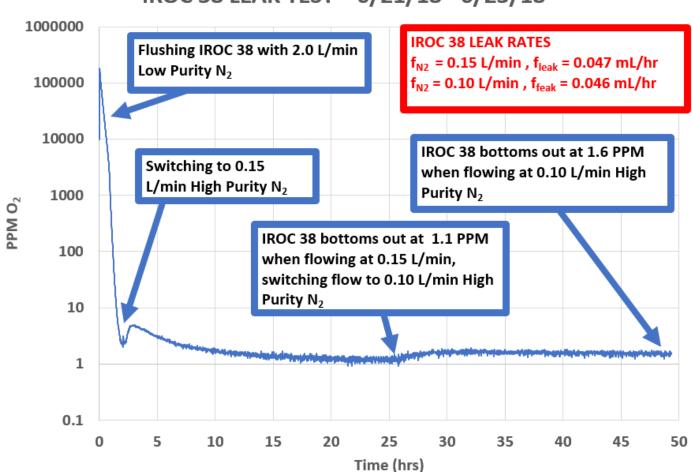
- Example Leak Test
- IROC 17







- Example Leak Test
- IROC 38



IROC 38 LEAK TEST 6/21/18 - 6/23/18



### • Results

- All IROC's assembled at UTK **BELOW** design target leak rate (0.25 mL/hr)
  - Median = 0.056 mL/hr
  - Average = 0.069 mL/hr

Measured Production IROC Leak Rates (IROC-03 - IROC-48)

#### Number of Production IROC 0.0687 Mean RMS 0.04683 Threshold Leak Rate 0.05 0.15 0.25 0.1 0.2 0.3 Measured Production IROC Leak Rates (mL/hr)

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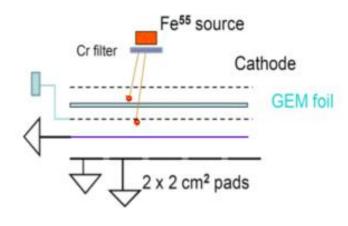
46

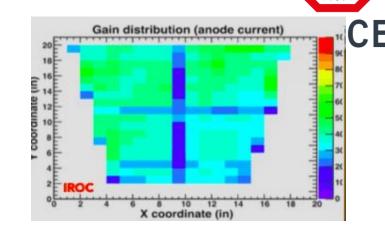
Leak Vals

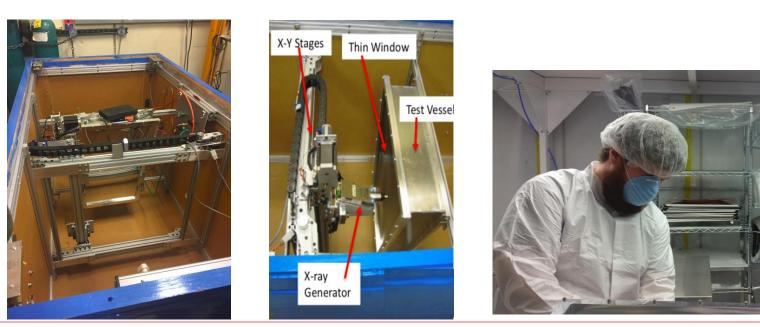
Entries

# GAIN

- Full IROC Assembly
  - (IROC + GEM stack)
- Leak Test Full IROC Assembly
- Gain Testing (X-Ray Source)
- Ion Back Flow Testing (X-Ray Source)

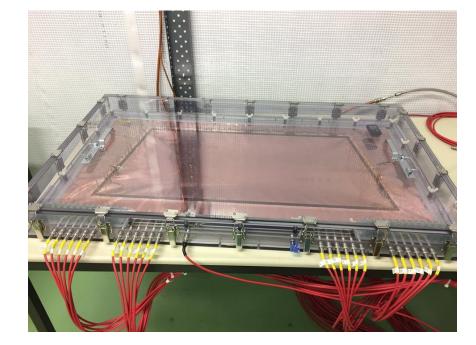




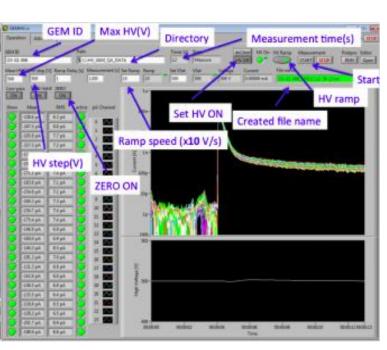


# GEM QA: SPARK TEST

- Plexiglass HV drawer flushed with dry N<sub>2</sub>
- Multichannel floating pico-ammeter for spark monitoring and current leak







• 10 nA rejection criteria

## **GEM QA: Foil Optical Test**

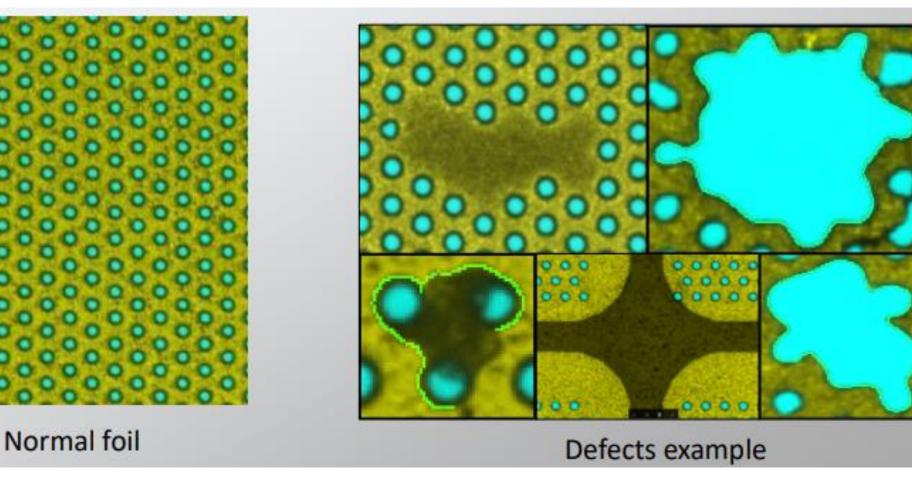


- Optical Test
  - Searching for tears
  - Backlight + Camera





### **GEM QA: Foil Optical Test**



ALICE

Figure taken from Adam Gera "Upgrade of the ALICE Time Projection Chamber for the LHC Run 3" https://indico.cern.ch/ event/577856/contribu tions/3420142/attach ments/1877395/30919 70/Epshep2019\_Adam \_Gera\_ALICE\_TPC.pdf

# IN SITU ROC TESTING

- Real time spark rate monitoring as function of nominal GEM voltages
- Rocs just under beam line in front of PMD in mini-frame
- Tested during end of Run 2 in Fall 2018. Includes high luminosity pp run and PbPb run.
- Also tested in GIF++ facility before & after start of LS2





### MISC. ALICE UPGRADE PICS (CA. 2018)



Close up of GEM foil holes



ALICE Underground Cavern



Putting Shorting Cards in OROC



Worker Sealing GIF++ facility



Newly Arrived OROCs from GSI



Preparing OROC for GIF++



### MISC. ALICE UPGRADE PICS (CA. 2019)



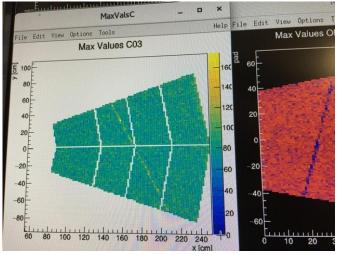


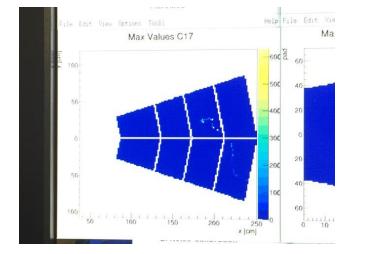
Thermal Pads on GBTx, SAMPAs, VTTx & VTRx, then seal w/ copper jacket

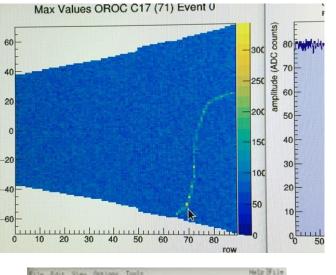


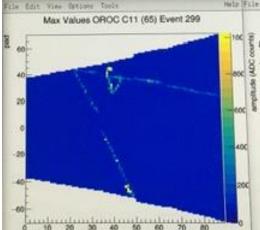
3276 Total Front End Electronics Cards I did 700-800 personally

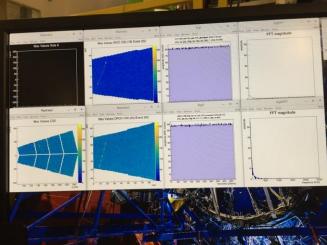
### **ALICE TPC PRE-COMMISSIONING - TRACKS**

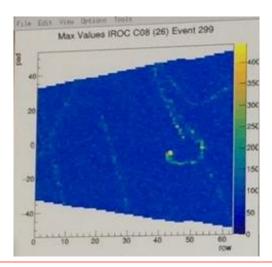










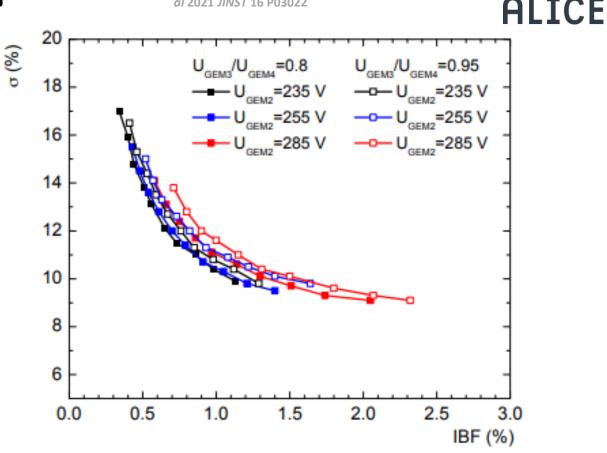




# ALICE Design- RESOLUTION

- Design Resolution/IBF
  - Trade Off
  - Goal is IBF = 0.7 %, Res = 12 %
  - Resolution for Iron 55

Figure taken from ALICE TPC collaboration *et al* 2021 *JINST* 16 P03022

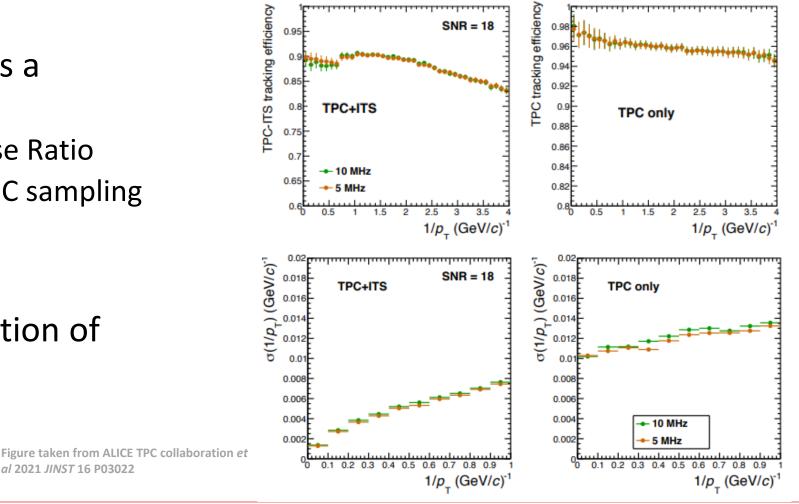


**Figure 3**. Energy resolution  $\sigma$  (<sup>55</sup>Fe) as a function of ion backflow (IBF) in a 4-GEM stack (S-LP-LP-S) in Ne-CO<sub>2</sub>-N<sub>2</sub> (90-10-5). The gas gain is kept at 2000 in all measurements by adjusting the voltages on GEM 3 and GEM 4 at a fixed ratio of 0.8 or 0.95 (from [3]).

# ALICE Design-Efficiency/Resolution

al 2021 JINST 16 P03022

- Tracking Efficiency as a function of 1/pT
  - SNR = Signal to Noise Ratio
  - Effect of Varying ADC sampling frequencies
- Resolution as a function of 1/pT







# ALICE TPC COMMISSIONING - RESOLUTION



- Overall spectrum looks good
- Resolution for Krypton calibration

• 4-5 %



