



University of
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Time and space characterization of novel TI-LGAD structures

before and after irradiation

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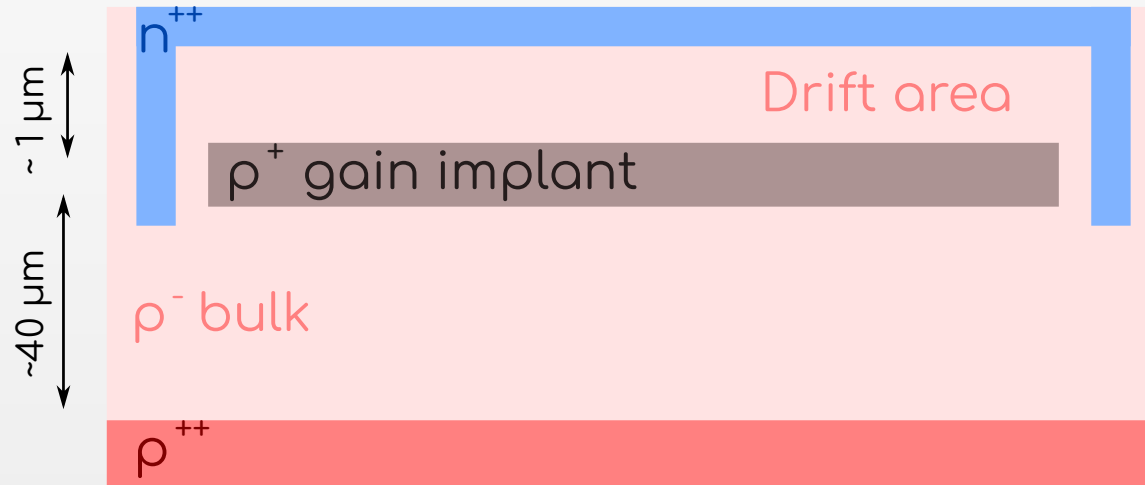
speaker

25 Feb 2022

Previous talk on this project: [39th RD50 Workshop @ Valencia \(link\)](#)

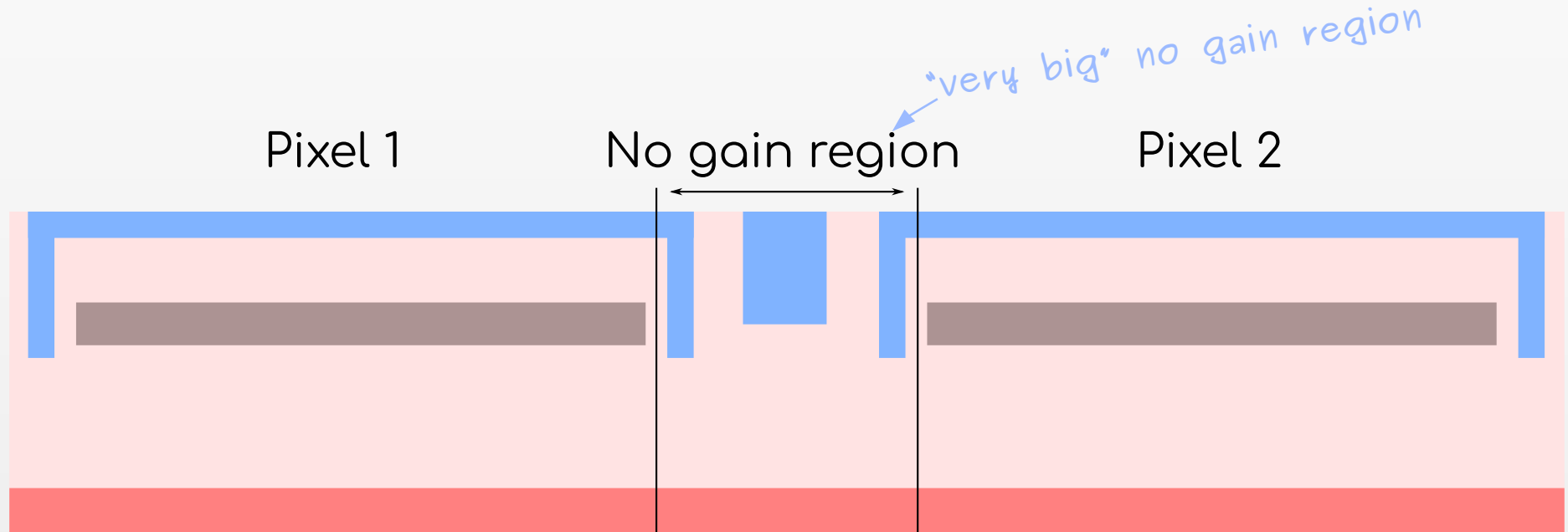
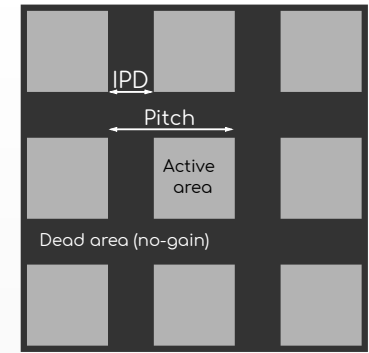
LGAD

- Low Gain Avalanche Detector (LGAD)
- Solid state diode:
 - Very thin active thickness $\sim 40 \mu\text{m}$.
 - Gain layer provides gain ~ 10 .
 - Time resolution for 1 MIP $\sim 10\text{-}30 \text{ ps}$.



LGAD technology and (x,y,z,t) tracking

- “Plain LGAD”: mature technology.
 - CMS ETL
 - Atlas HGTD
- Outstanding time resolution.
- Issue: Fill factor
 - Inter-pixel distance (IPD) is on the order of 20-50 μm .¹



¹Ferrero, M., Arcidiacono, R., Mandurrino, M., Sola, V., Cartiglia, N., 2021. An Introduction to Ultra-Fast Silicon Detectors: Design, Tests, and Performances. CRC Press. <https://doi.org/10.1201/9781003131946>

The “RD50 TI-LGAD Project”

- Goal: “Design and production of TI-LGAD with small pixels ($\leq 100 \mu\text{m}$) and high Fill Factor ($> 80\%$).”¹

Design patterns

1) Trenches:

- 1.
- 2.

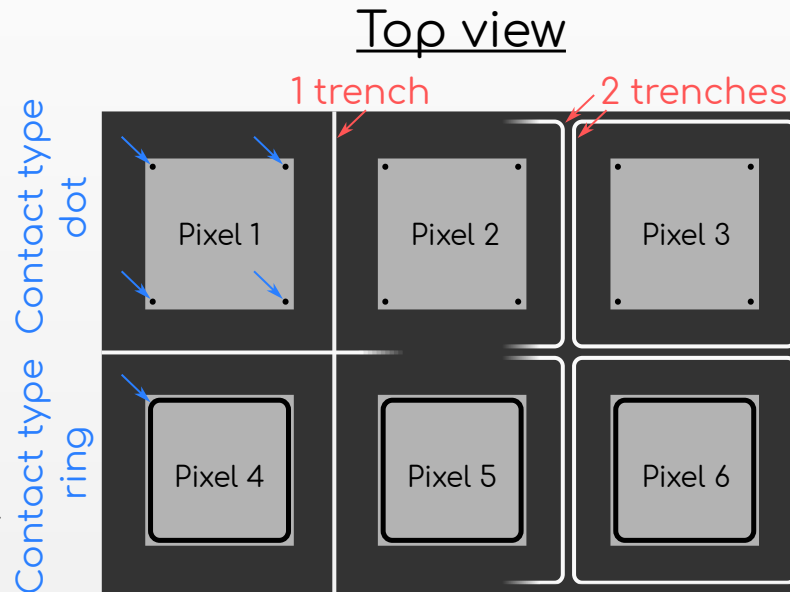
2) Contact type:

- Ring.
- Dot.

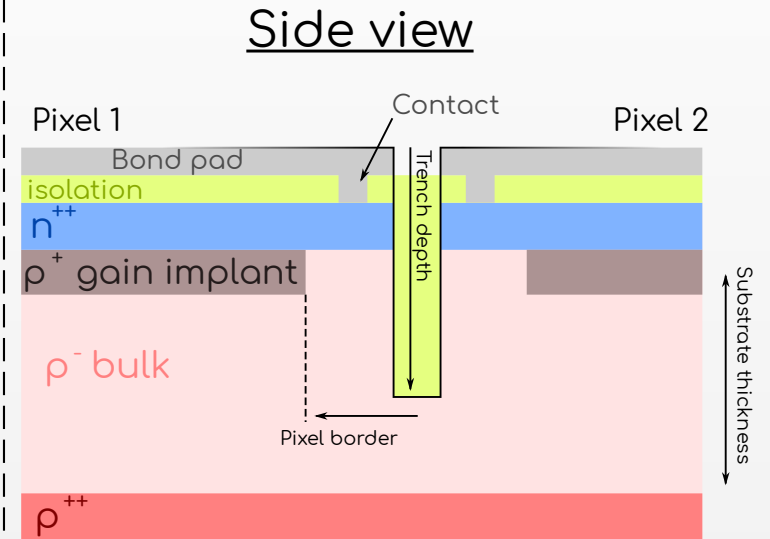
3) Pixel border:

- trench-gain layer distance.

4) Trench depth.



*These design patterns are constant within each sample, here they are drawn all together as in a single sample just to illustrate.



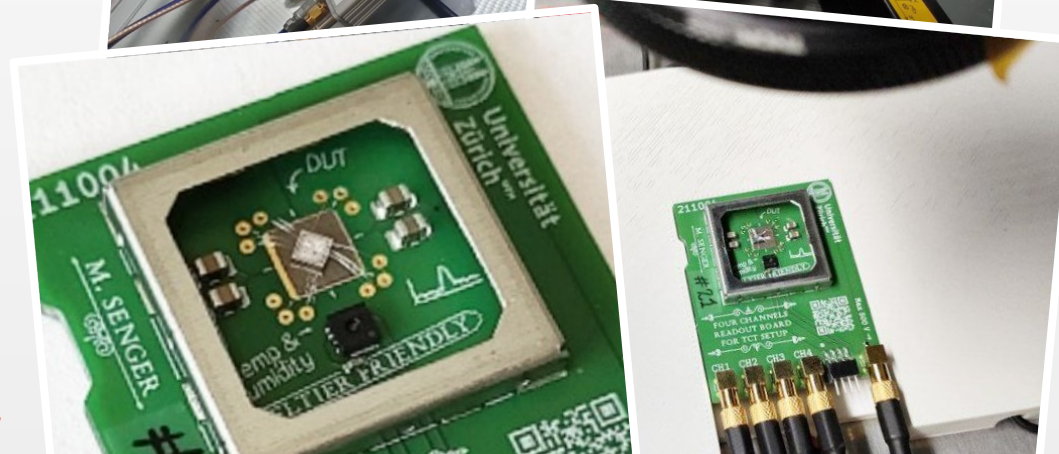
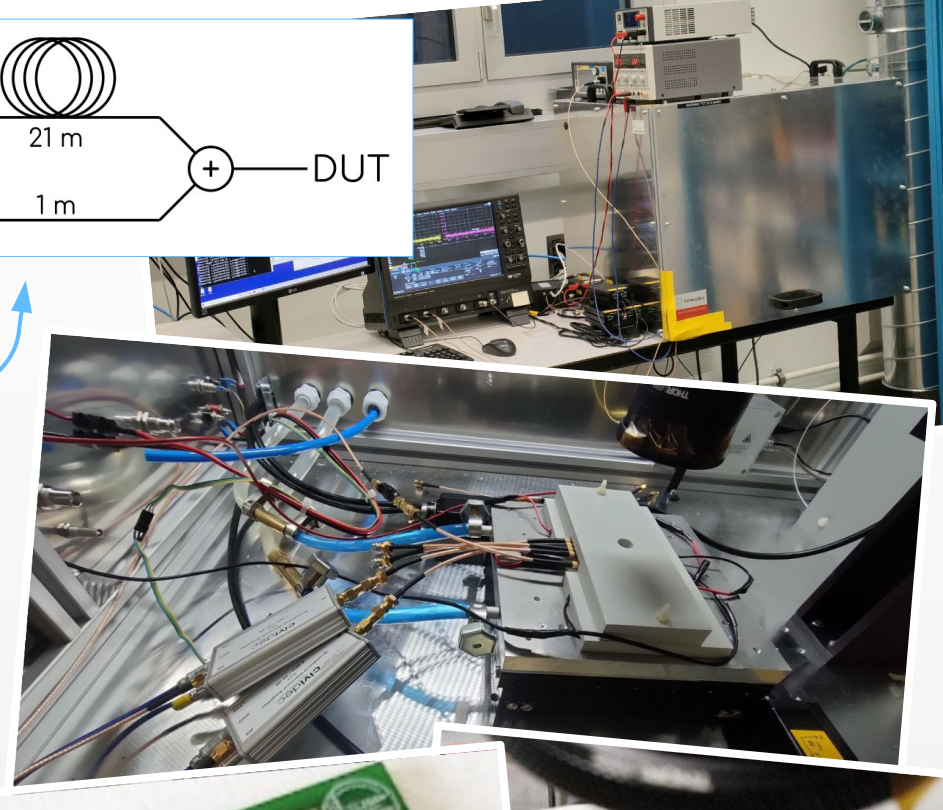
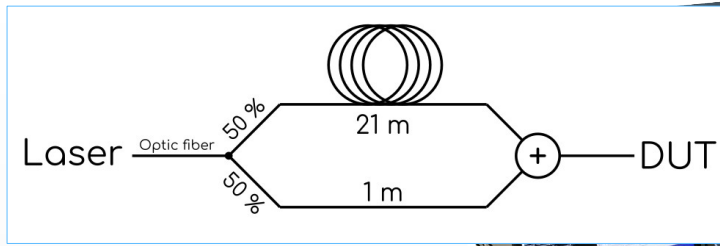
**These cartoons show a simplified/idealized picture and are meant for visualization purposes.

¹ G. Paternoster. “Latest Developments on Trench-Isolated LGADs.” Presented at the 35th RD50 Workshop, CERN, November 19, 2019. <https://indico.cern.ch/event/855994/contributions/3637012/>.

Experimental setup and procedures

TCT setup @ UZH

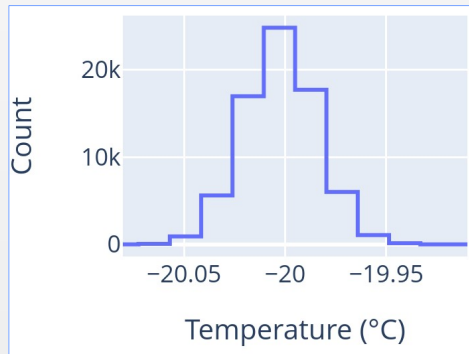
- Particulars Scanning TCT:
 - Infrared laser (1064 nm).
 - Laser spot Gaussian with¹ $\sigma \sim 9 \mu\text{m}$.
 - Laser splitting+delay² with optic fiber for timing measurements provides two pulses separated by 100 ns.
- Custom made passive readout board.
 - Temperature + humidity close to DUT.
- Cividec C2HV amplifier.
 - 2 GHz, 40 dB.
- Oscilloscope WaveRunner 640Zi or 9254M.
 - 4 GHz, 40 GS/s.
- Keithley 2470 bias voltage source.



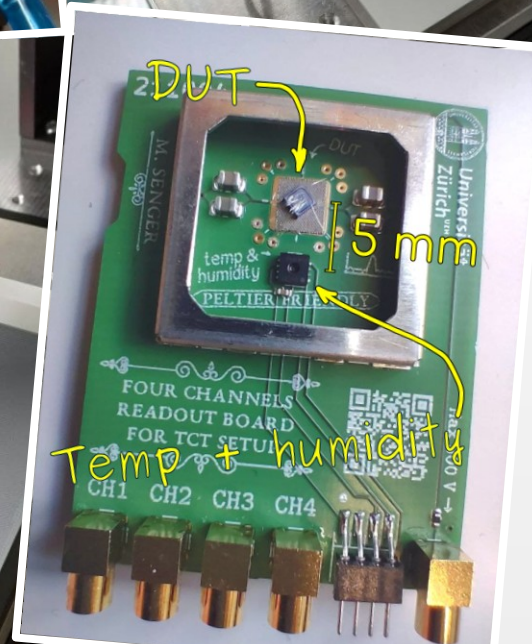
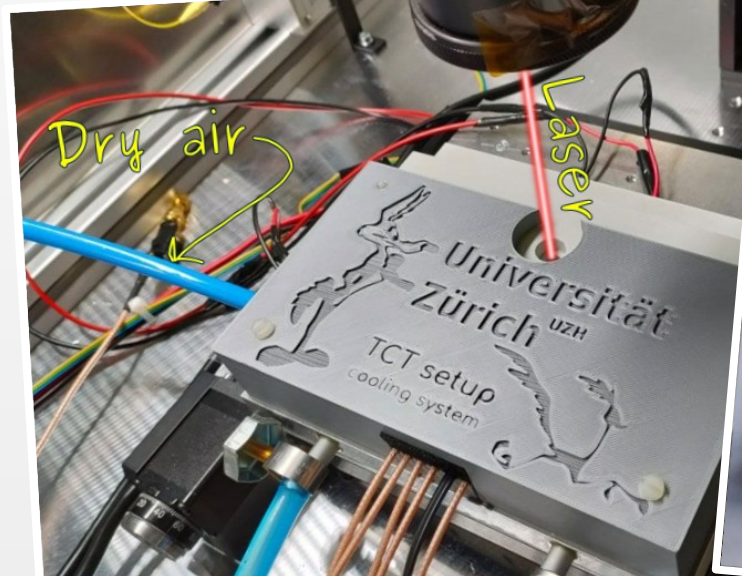
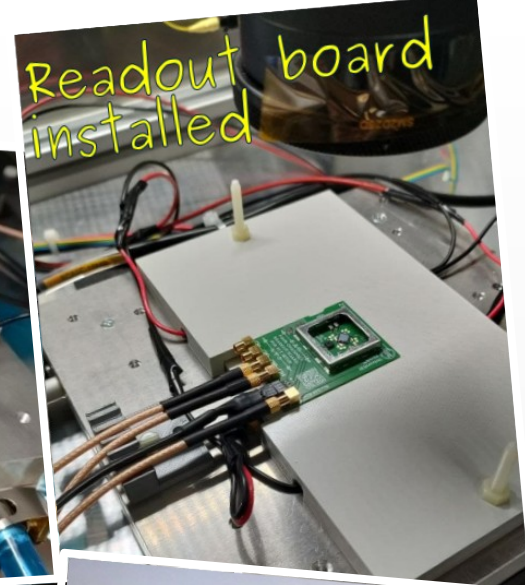
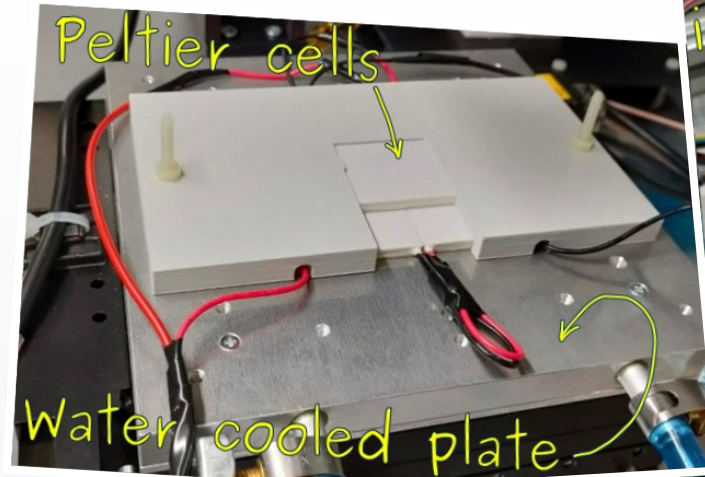
¹ <https://msenger.web.cern.ch/a-spacial-characterization-of-the-tct/>
² <https://msenger.web.cern.ch/laser-delay-system-for-the-scanning-tct/>

Low temperature system

- Used for irradiated devices.
- Chiller + peltier cells.
- Temperature and humidity measured on board, 5 mm away from DUT.
- PID control implemented in the computer.
- Measurements conditions:
 - $T = -20.00 \pm 0.02 \text{ } ^\circ\text{C}$
 - $H < 1 \text{ \%RH}$ at all times

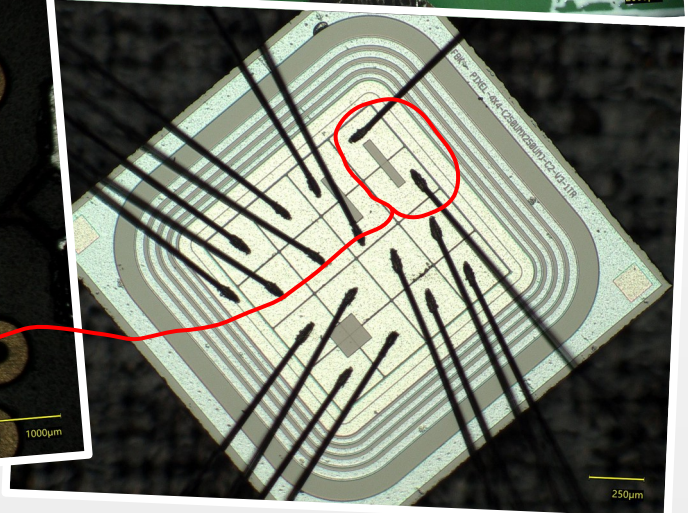
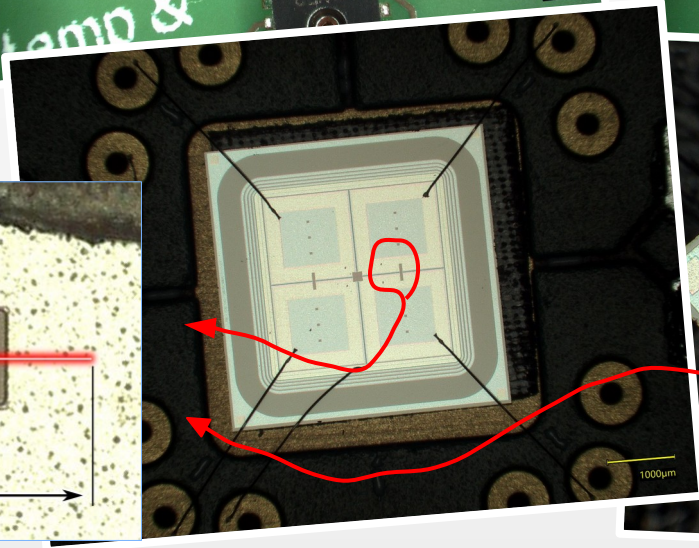
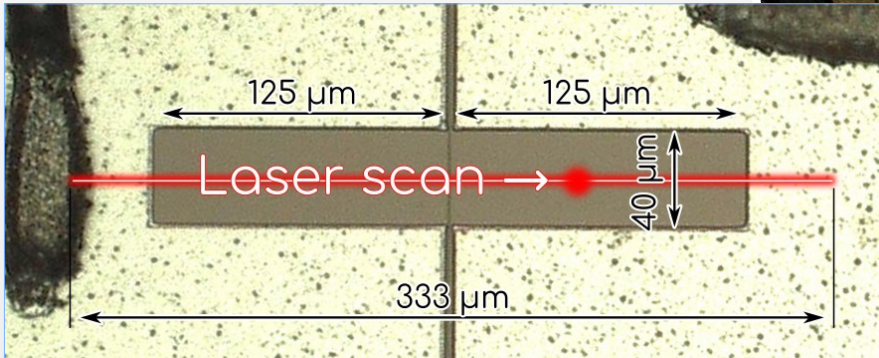
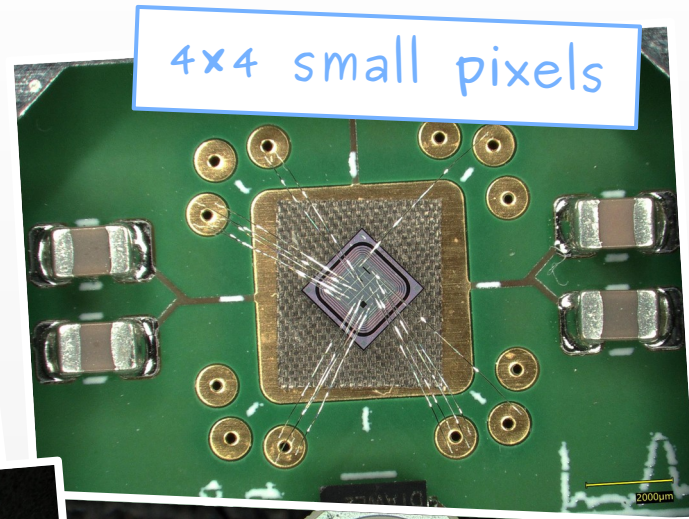
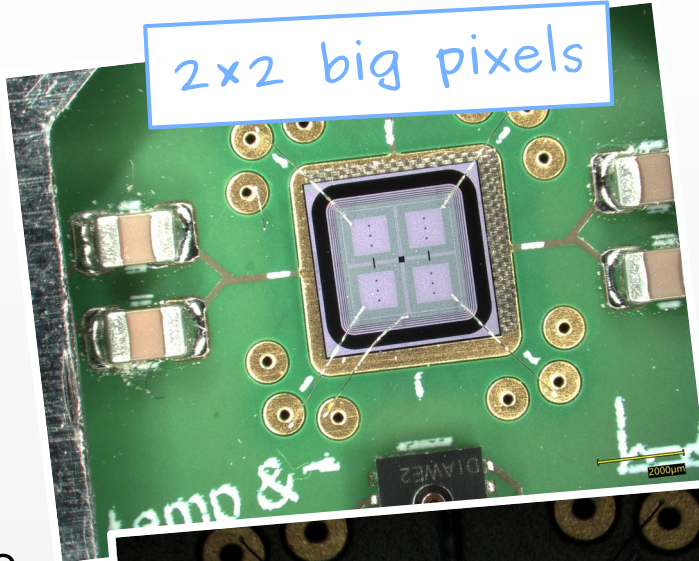


Example from one of the scans



Samples geometry and laser scans

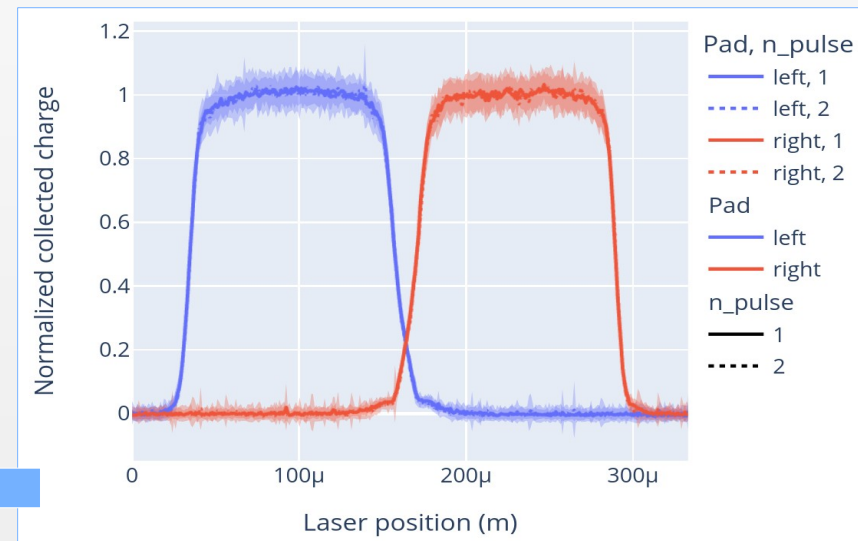
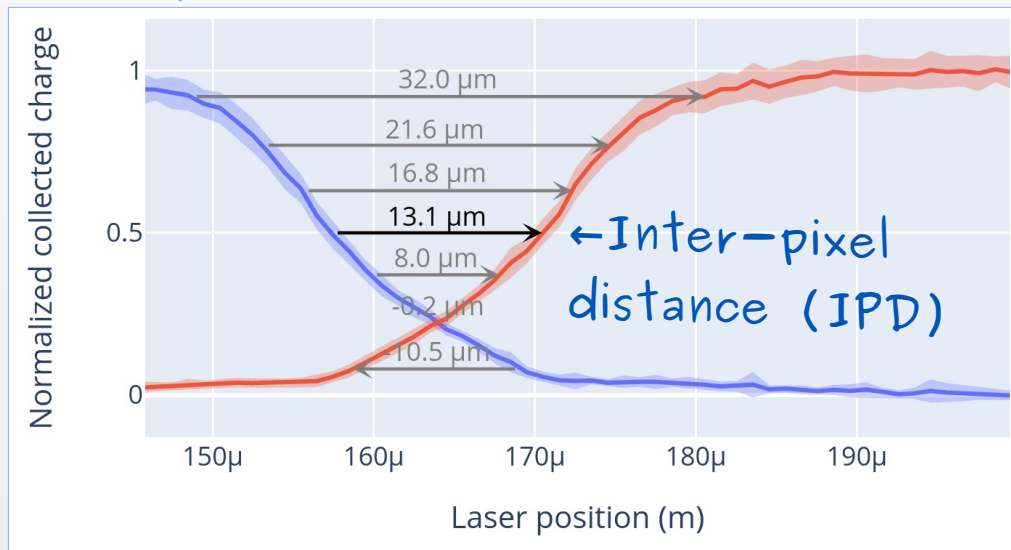
- 1D linear scan.
- From metal to metal crossing through the window.
- Two geometries:
 - 1) 2x2 big pixels.
 - 2) 4x4 small pixels.
- Window is identical in both.



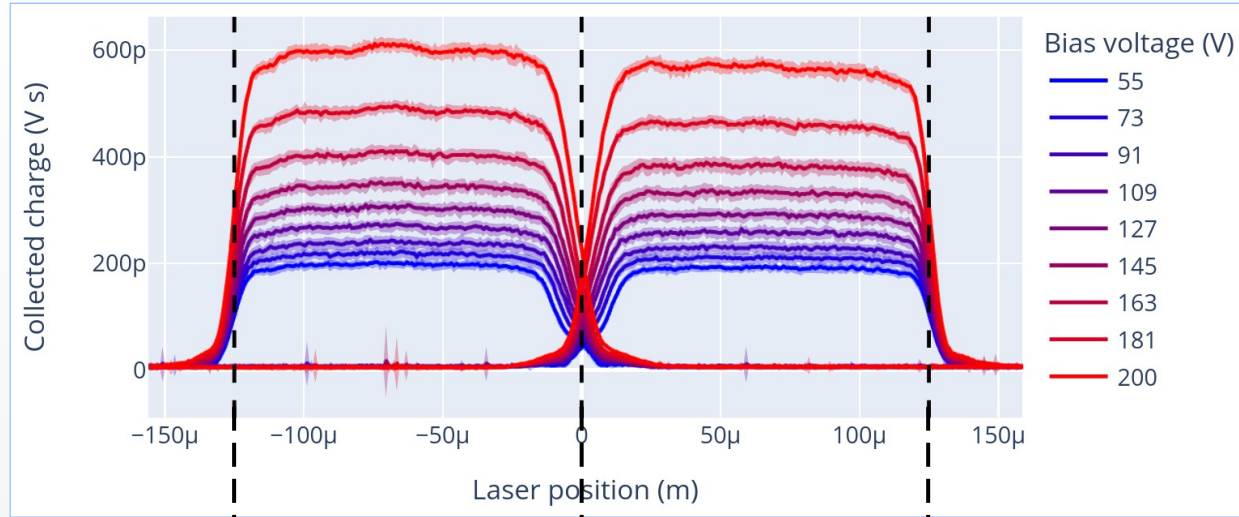
Inter-pixel distance (IPD)

- IPD: Distance between 50 % of normalized collected charge of each channel.
- Linear interpolation, not “S function”.
 - Observed deviations from “S”, different for each design pattern and dependent on the bias voltage.

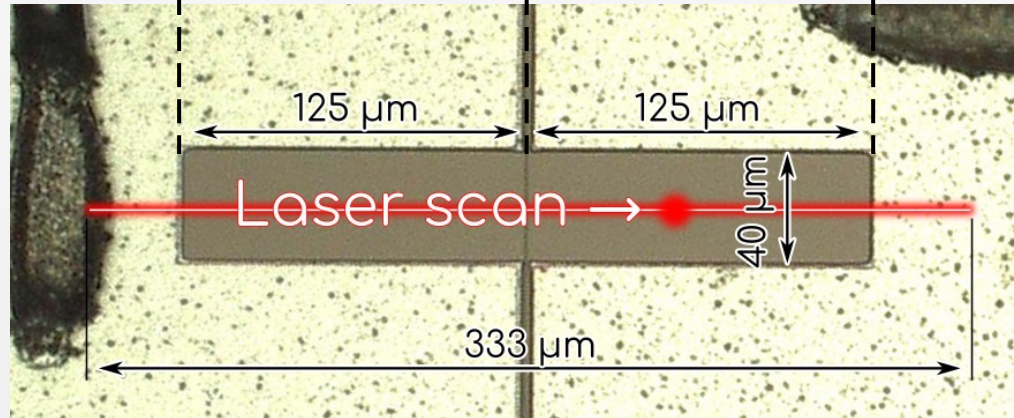
Example from a random scan (non irradiated device)



Scanning at different bias voltages

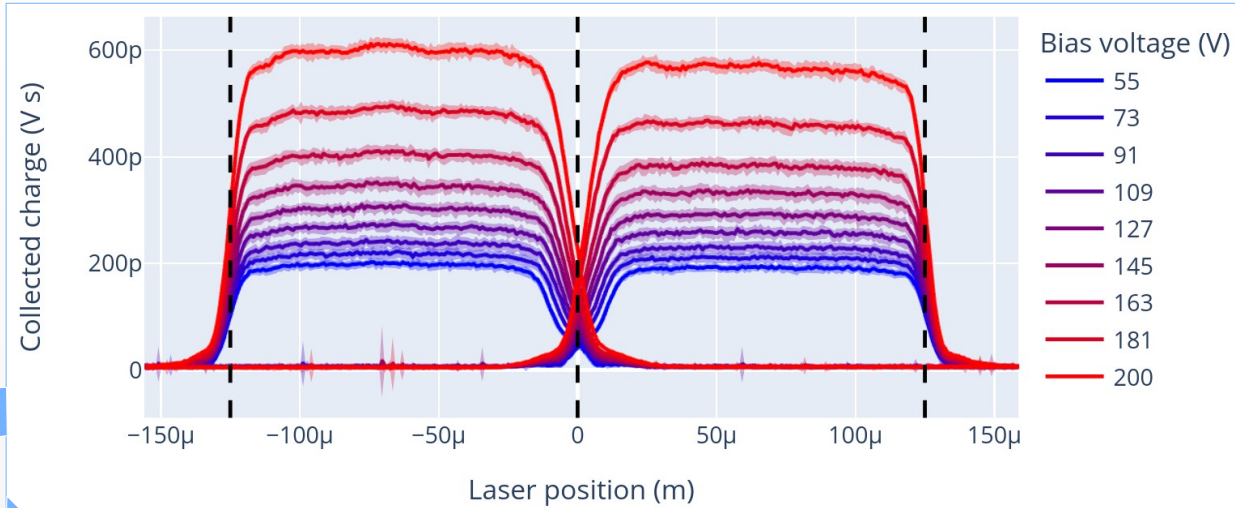


Example from
a random
scan
(non irradiated
device)

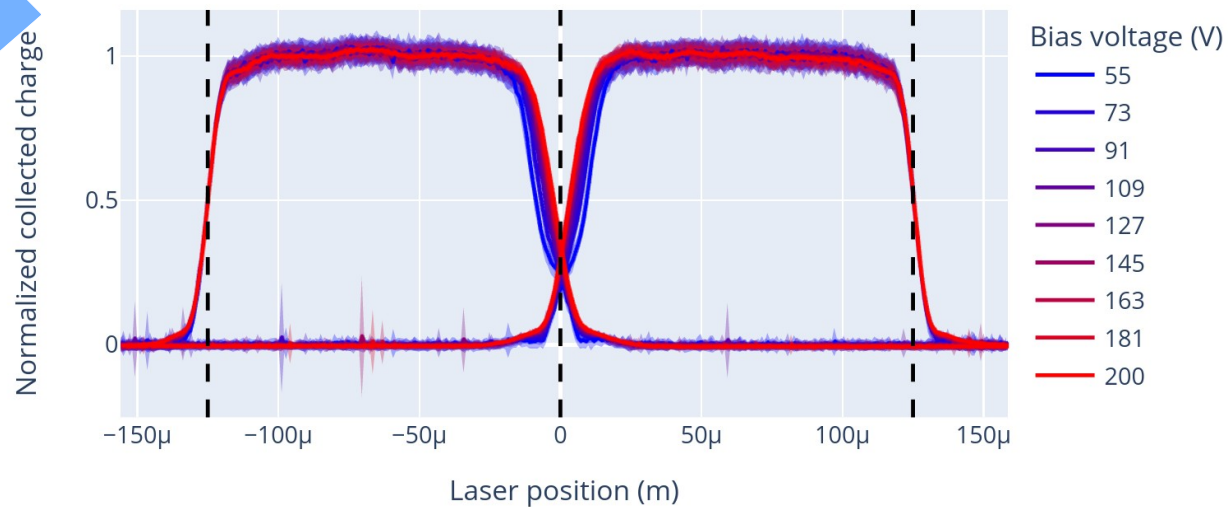


Scanning at different bias voltages

Example from
a random
scan
(non irradiated
device)

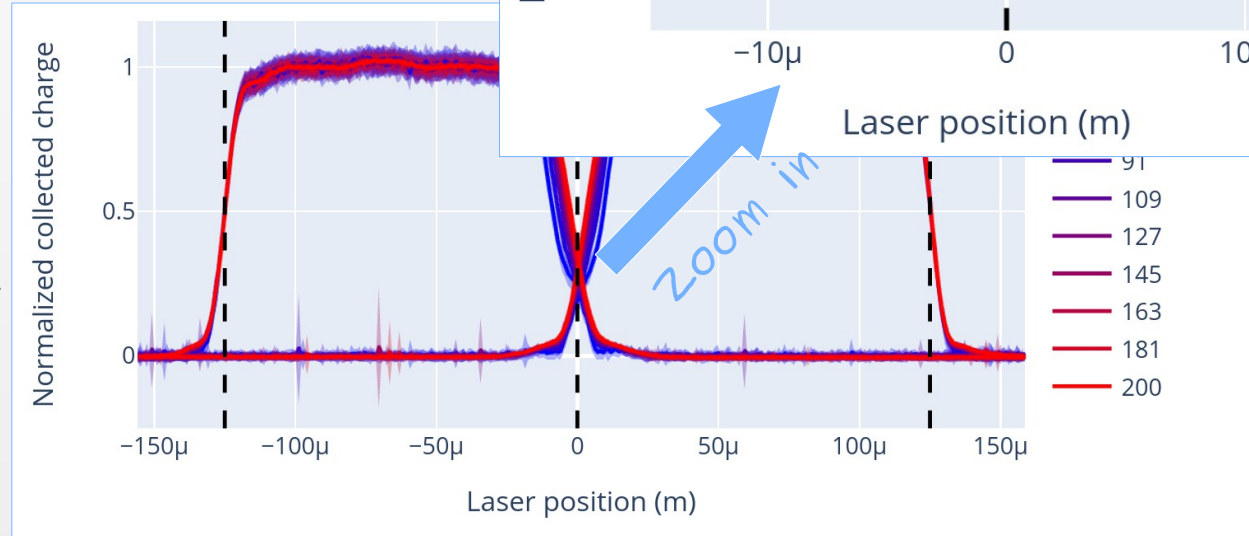
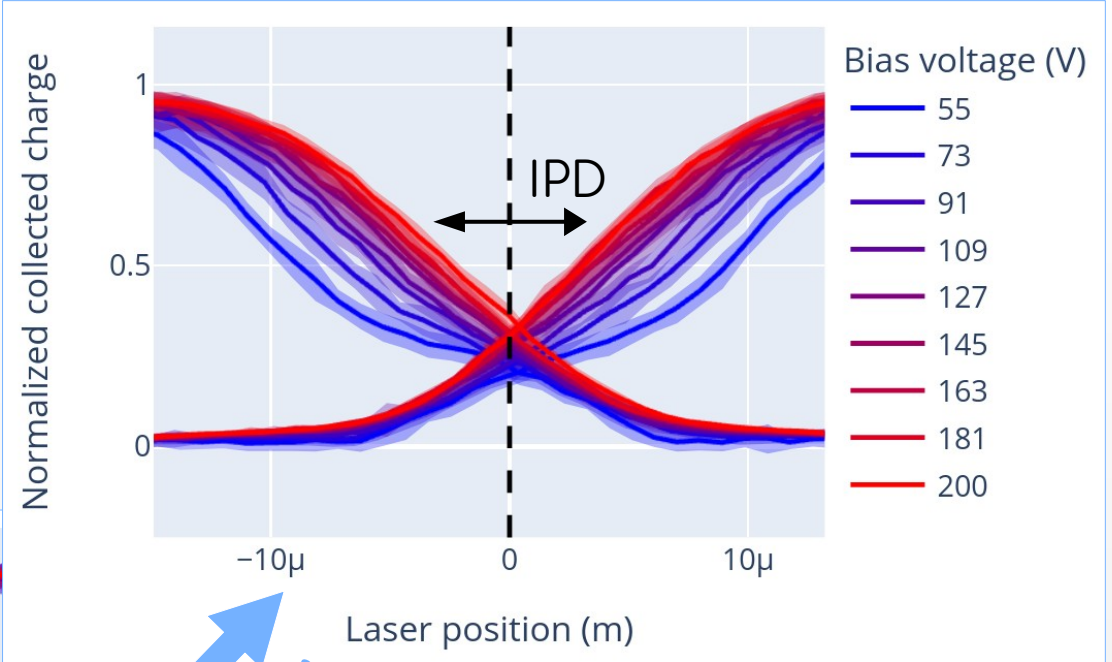


Normalize



Scanning at different bias voltages

Inter-pixel distance (IPD) depends on bias voltage¹.



Example from a random scan (non irradiated device)

¹Also reported by Ashish Bisht. 2021. "Characterization of Novel Trench-Isolated LGADs for 4D Tracking." Presented at the WORKSHOP ON PICO-SECOND TIMING DETECTORS FOR PHYSICS, Zurich, September 9.
<https://indico.cern.ch/event/861104/contributions/4514658/>

Time resolution

- Constant fraction discriminator.
- Time resolution vs laser position.

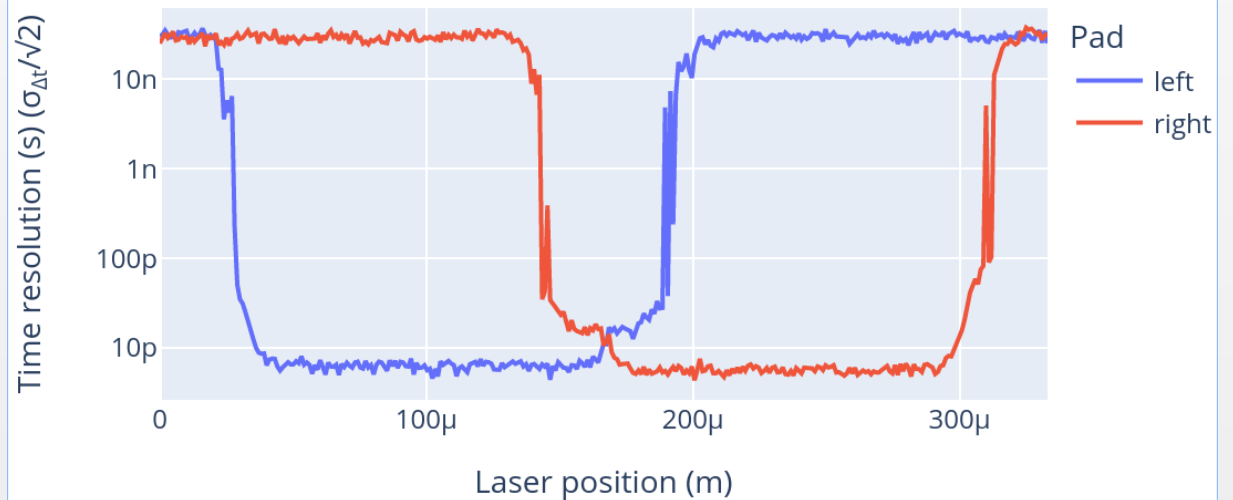
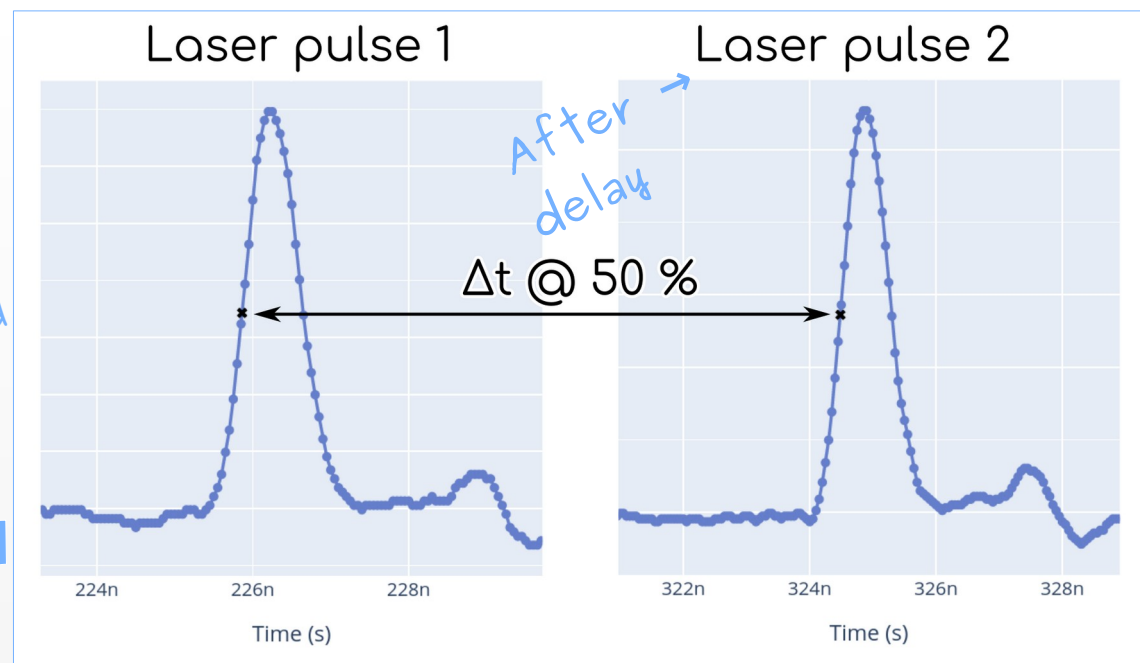
Example from a random scan (non irradiated device)

$$\text{Time resolution} = \frac{\sigma_{\Delta t}}{\sqrt{2}}$$

- Within window (laser in silicon):
 - ~ 10 ps ✓

Outside window (laser in metal):

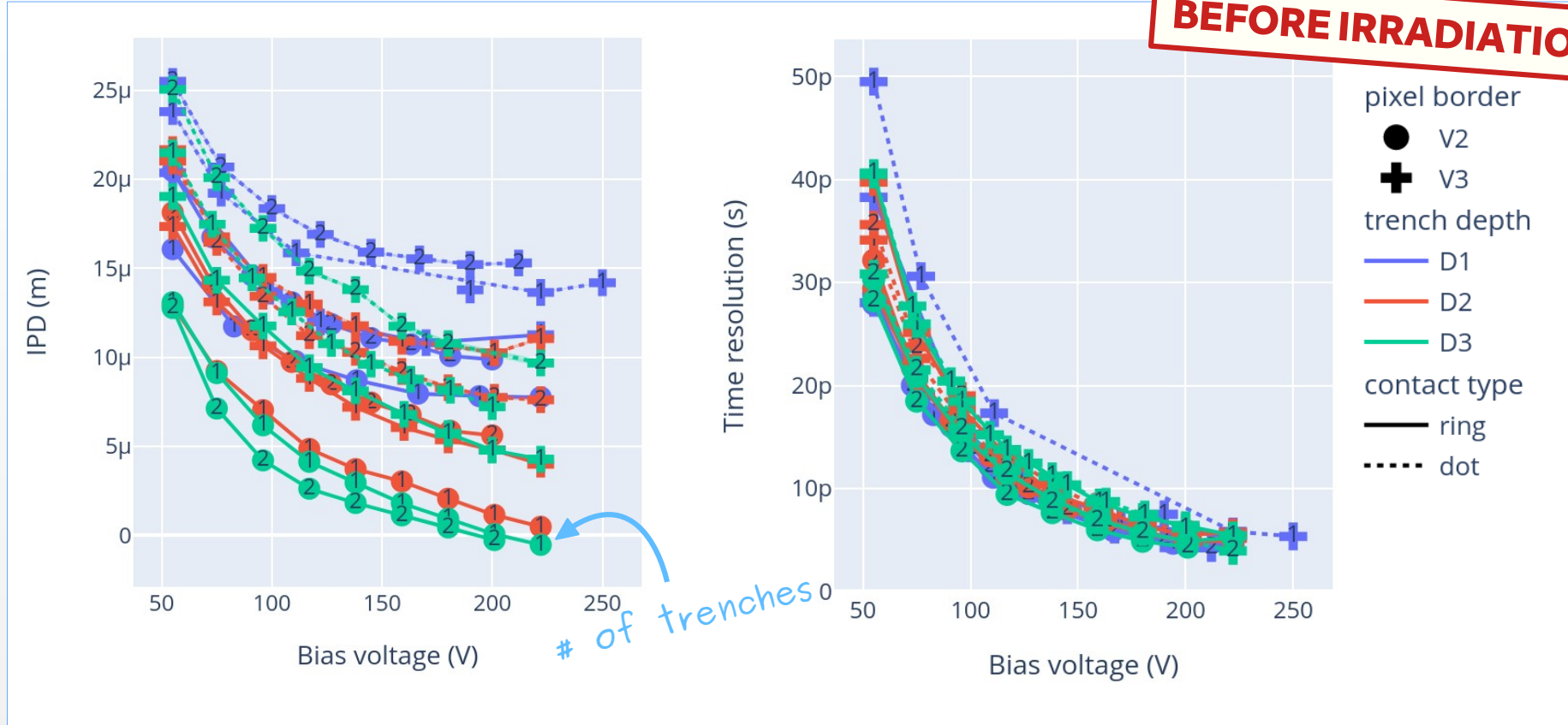
- > 10 ns because the software is measuring noise ✓



Results for non irradiated TI-LGAD

Interpixel distance and time resolution

BEFORE IRRADIATION

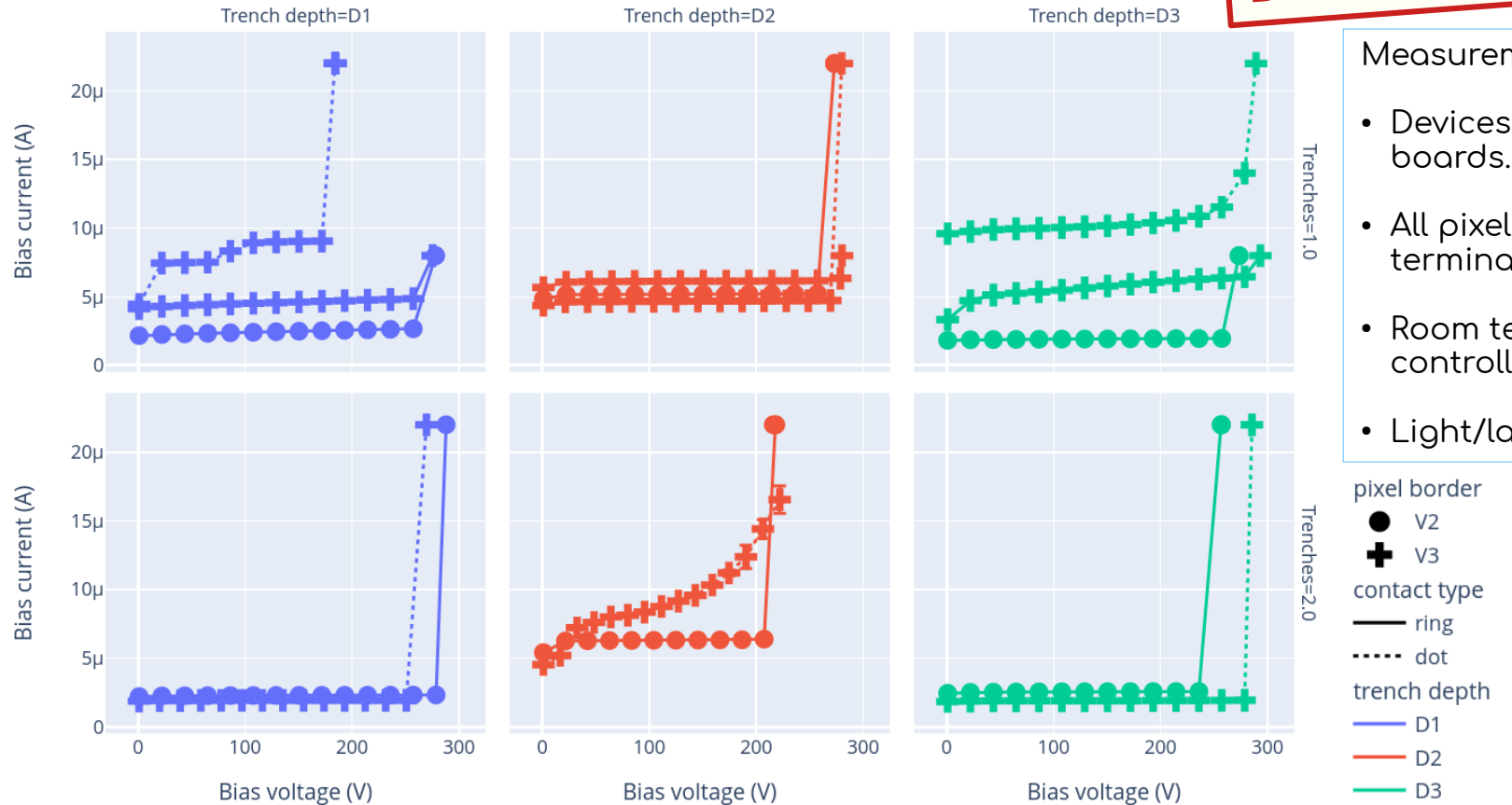


- Border V2 is always better.
- Deeper trenches are better.
- Contact type “ring” is better.

- Time resolution does not seem to depend systematically on these design parameters.

IV curves

BEFORE IRRADIATION



Measurement conditions:

- Devices installed in readout boards.
- All pixels grounded or 50Ω terminated.
- Room temperature (not controlled).
- Light/laser off.

pixel border
 ● V2
 + V3
 contact type
 — ring
 ···· dot
 trench depth
 — D1
 — D2
 — D3

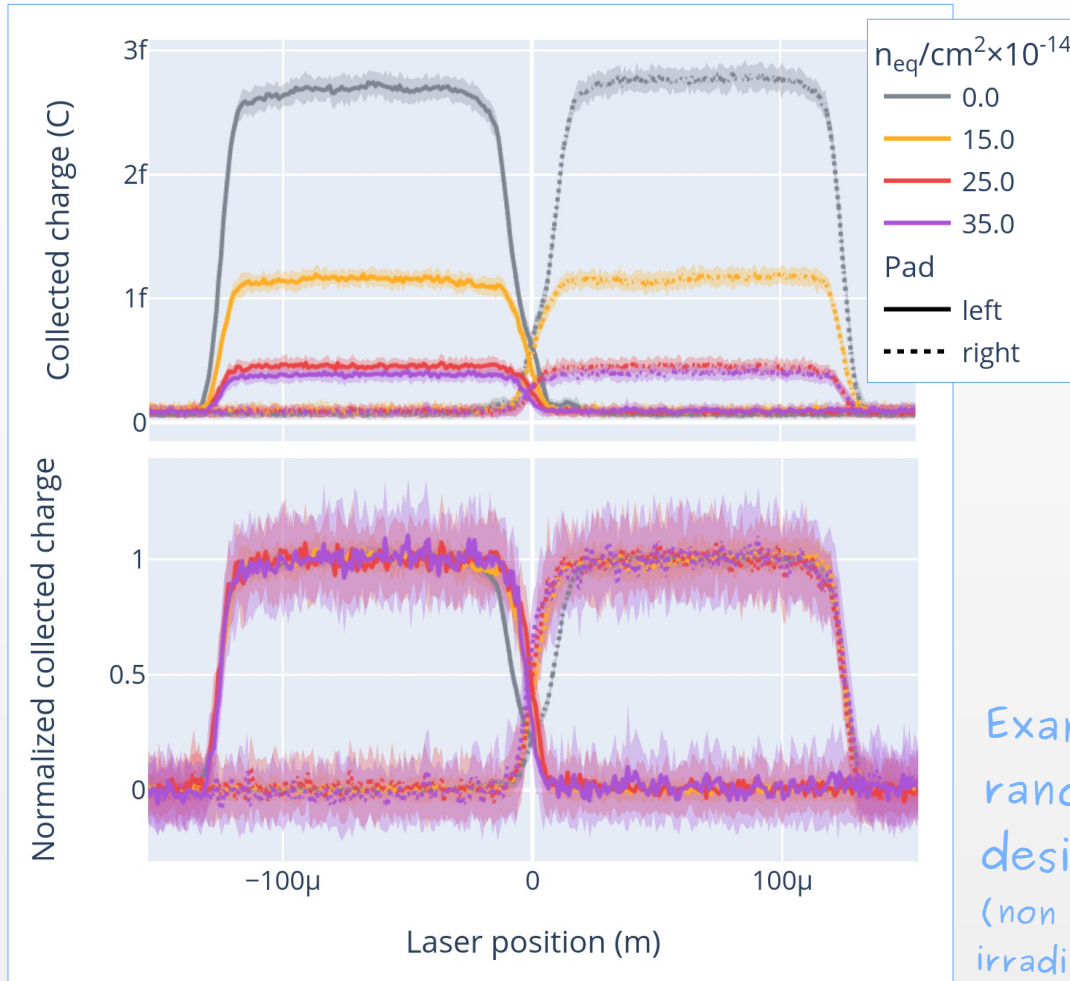
⇒ All devices with “2 trenches” & “pixel border V3” & “contact type ring” went into breakdown at very low voltages (<10 V).

Irradiation campaign

Our irradiation campaign at UZH

- TI-LGADs aimed towards future trackers.
 - Possible replacement of pixel disks of the CMS experiment in Phase-3, with fluence range $3\text{-}5 \times 10^{15}$.
- We irradiated with reactor neutrons at JSI to 3 fluences:
 - 1) $1.5 \times 10^{15} n_{\text{eq}}/\text{cm}^2$
 - 2) $2.5 \times 10^{15} n_{\text{eq}}/\text{cm}^2$
 - 3) $3.5 \times 10^{15} n_{\text{eq}}/\text{cm}^2$
- Irradiated devices were kept all the time at $-20\text{ }^\circ\text{C}$ except for handling, to avoid annealing effects.

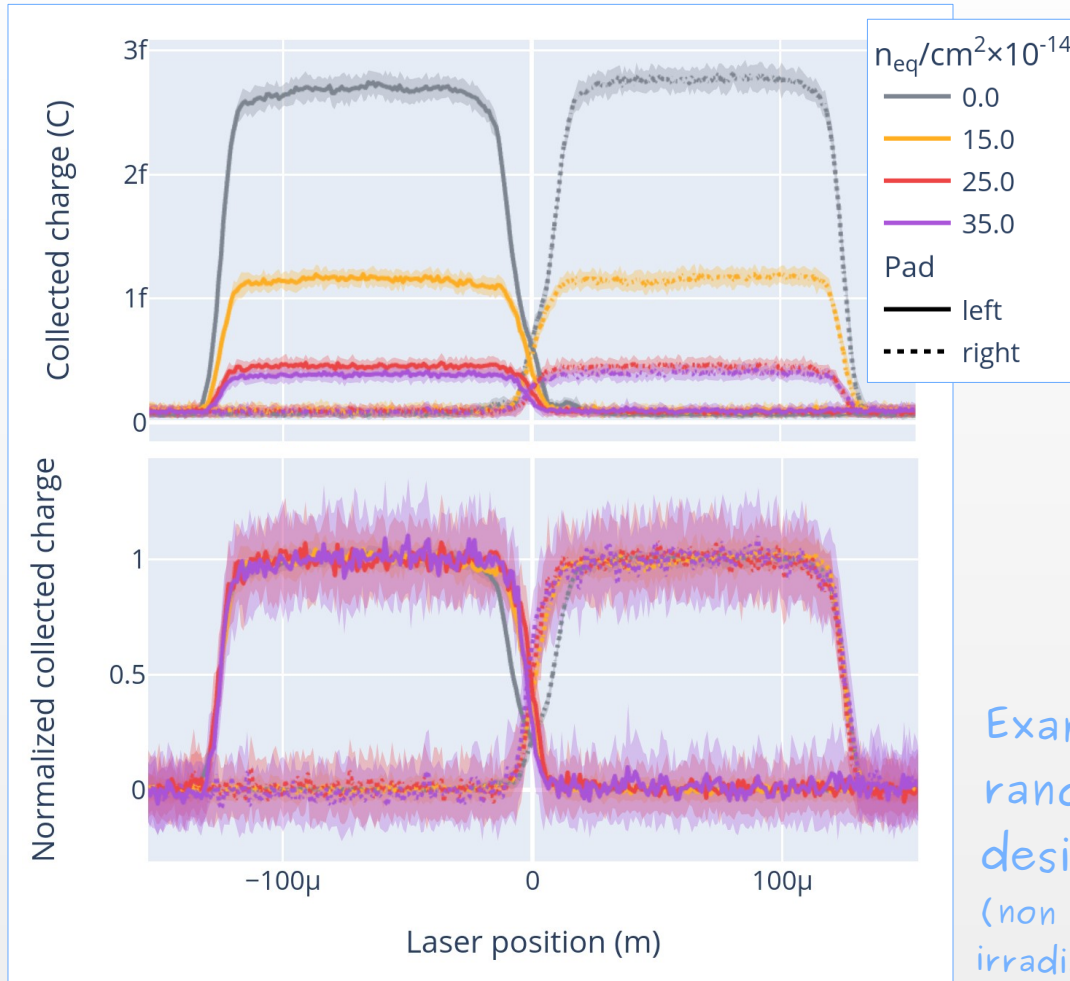
Scanning along irradiated devices



- Same procedure and analysis as for non irradiated devices.
- Gain is significantly reduced.
→ SNR worse, still can measure.
- Behavior in inter-pixel area is “washed out”, all look similar now.

Example from one random family of design patterns
(non irradi @ 200 V,
irradiated @ 500 V)

Scanning along irradiated devices: Pixel isolation

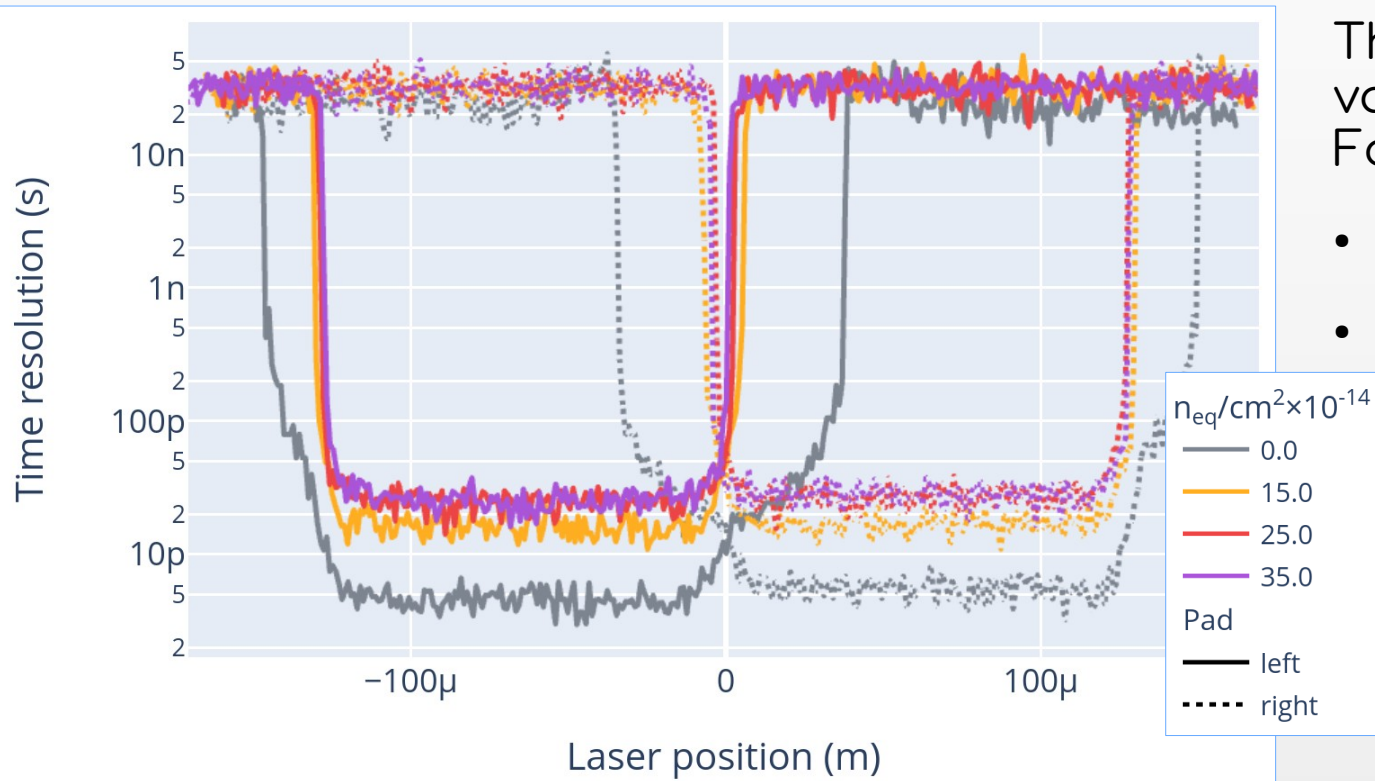


Pixel isolation is not affected by radiation.

Example from one random family of design patterns
(non irradiated @ 200 V,
irradiated @ 500 V)

Time resolution (TCT) vs position

- Time resolution degraded by radiation (yes, that was expected...)
- Still uniform until the edges (the plateaus are not deformed)



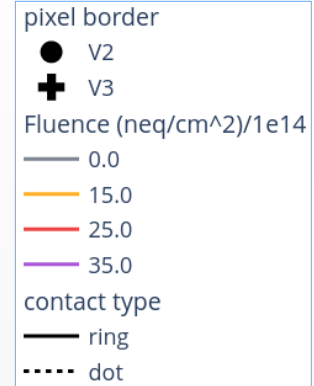
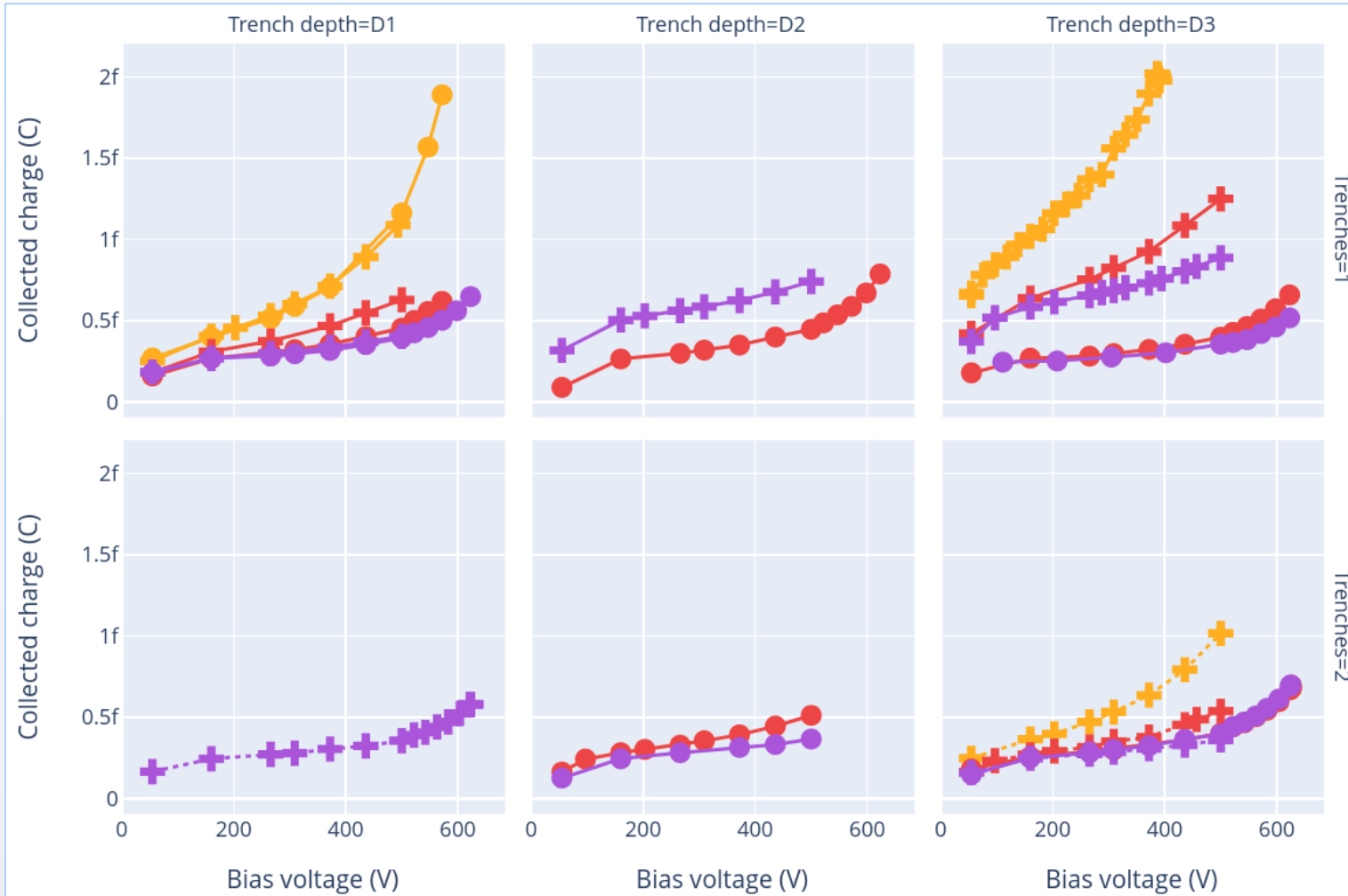
The time resolution is the value within the plateau. For this example:

- Non irradi: ~ 5 ps
- Irrads: ~ 15-30 ps

Example from one random family of design patterns
(non irradi @ 200 V, irradiated @ 500 V)

Results after irradiation

Collected charge after irradiation

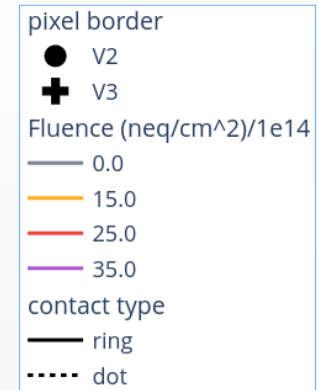
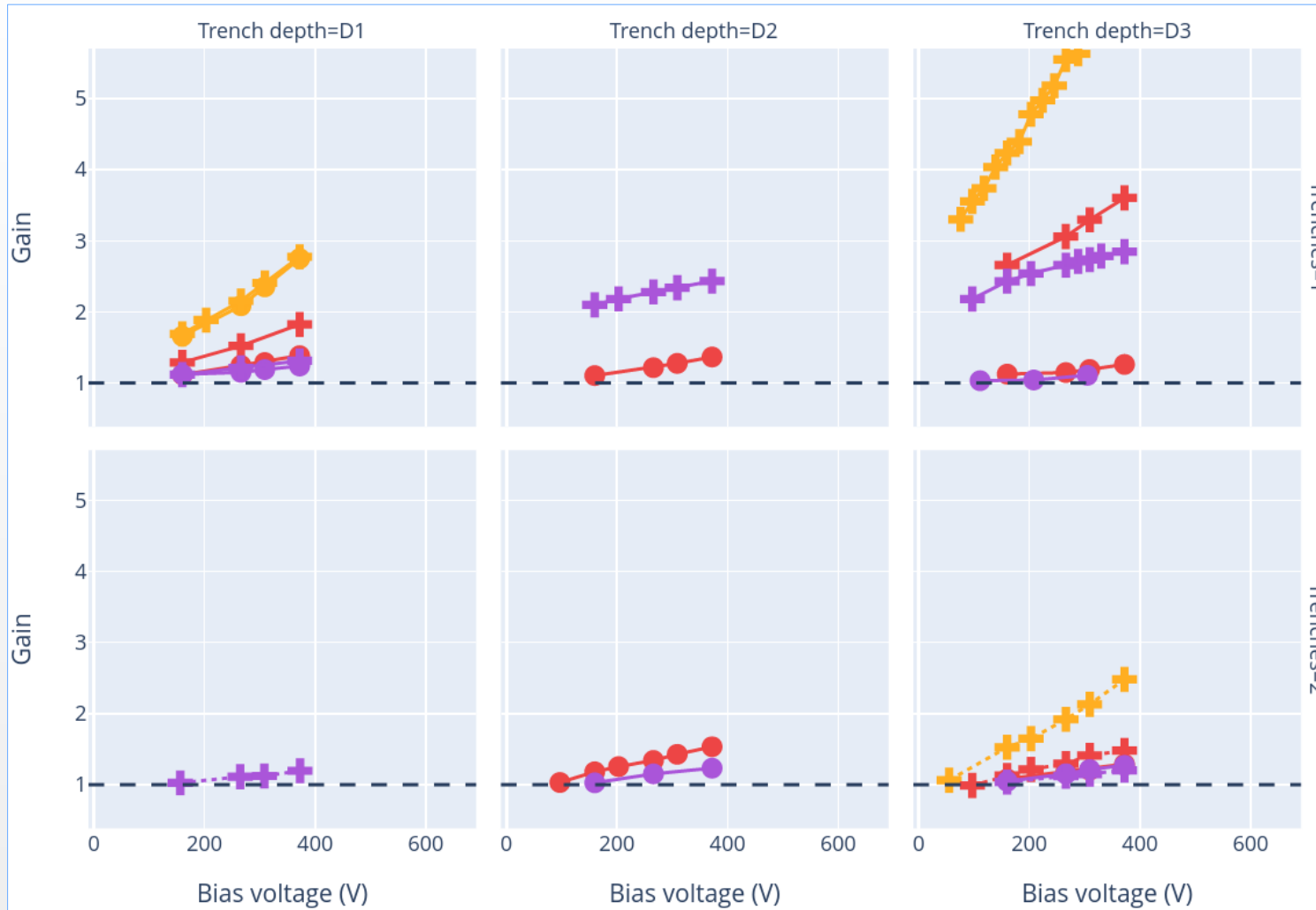


- Before irradiation 8-12 fC @ 200 V (using same calibration).

- 5-20 times smaller.

- Pixel border V2 seems to be slightly more degraded after irradiation.

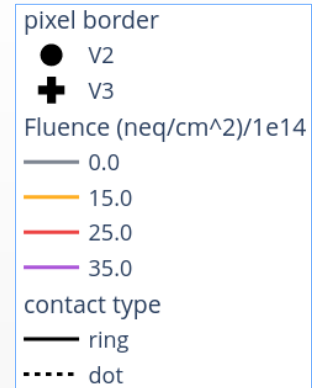
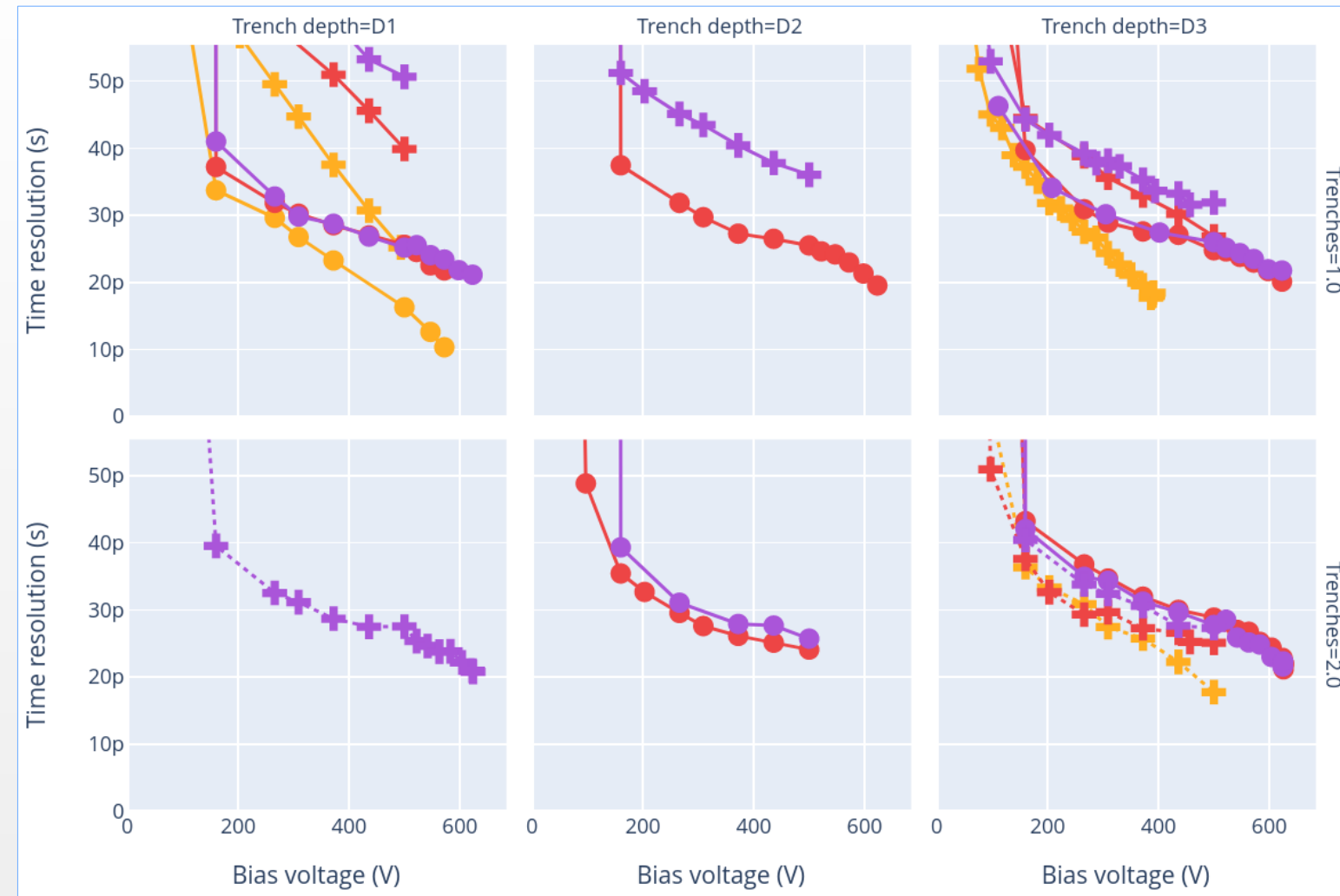
Gain after irradiation



- Before irradiation 30-50 @ 200 V (using same calibration).

(Could not measure gain up to highest voltages because the PIN did not withstand. At 600 V the lowest gain is probably ~ 2.)

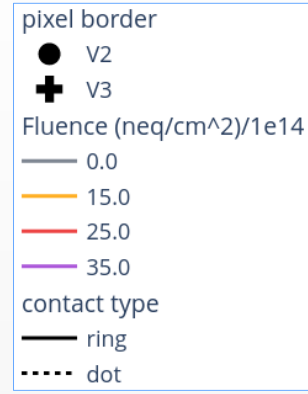
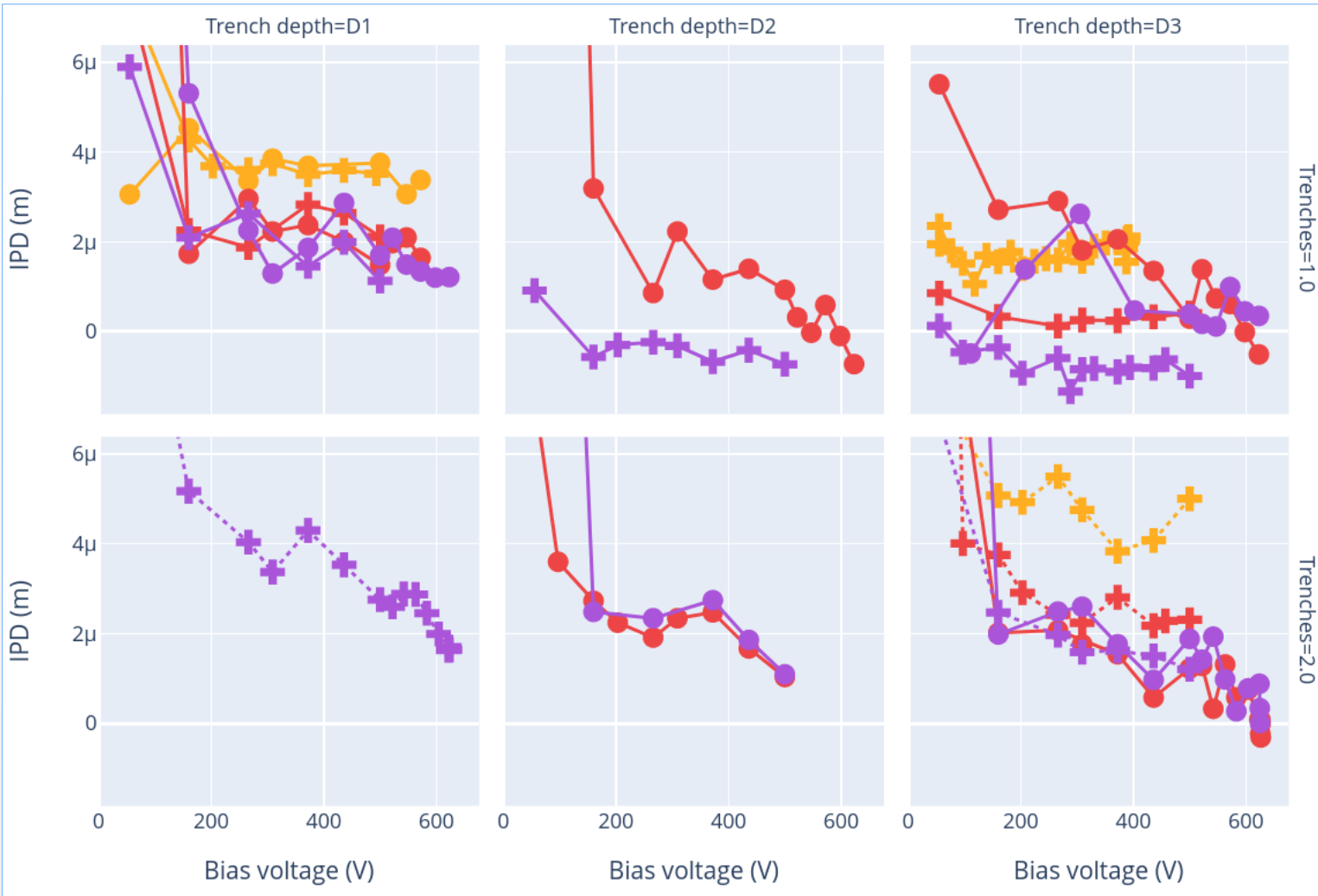
Time resolution (TCT) after irradiation



- Before irradiation
4-6 ps @ 200 V.

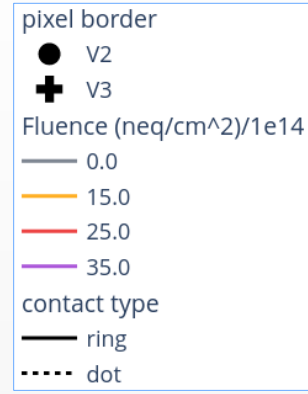
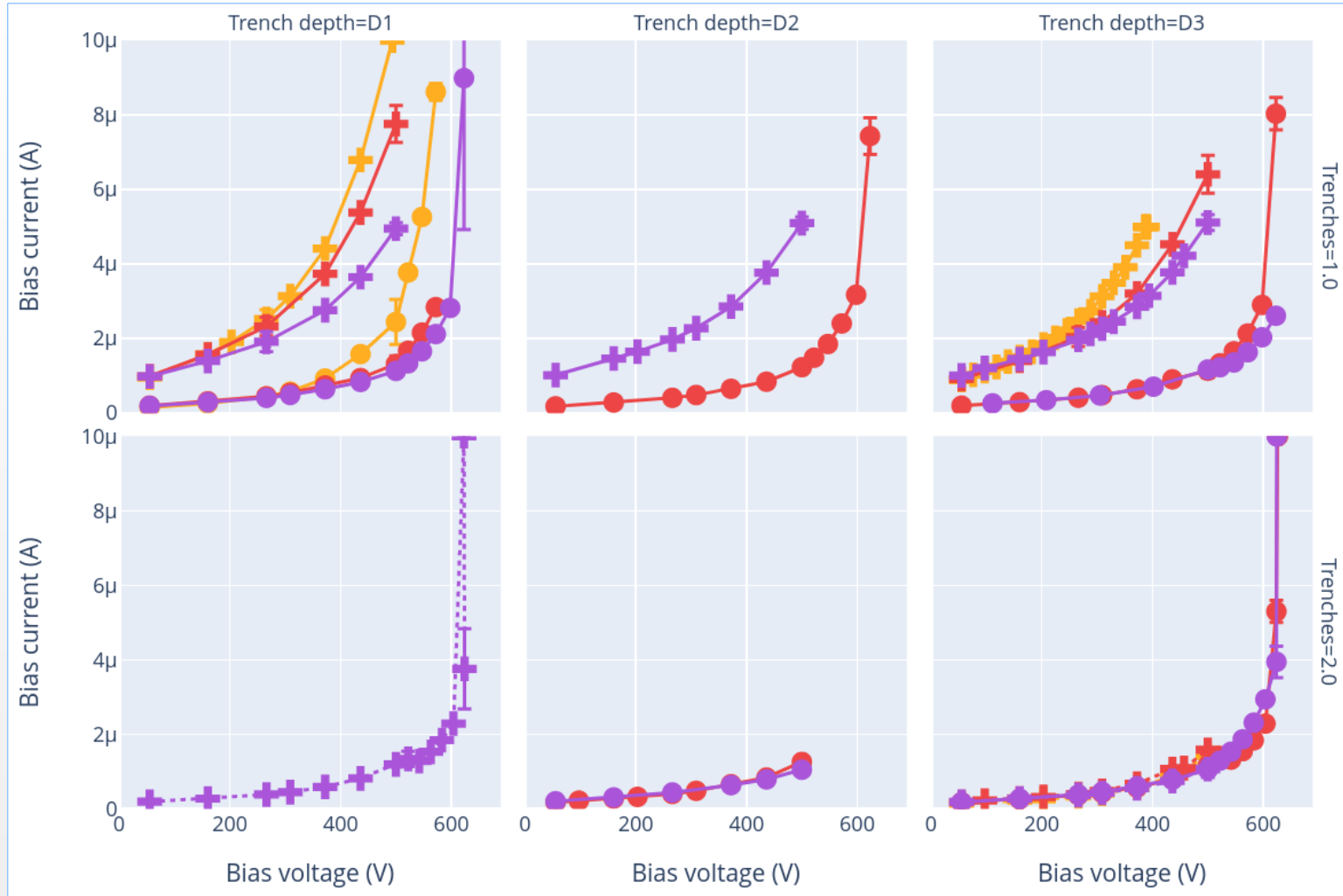
- Radiation exposure severely affects time resolution.

Inter-pixel distance after irradiation



- IPD “converges” faster to lower values after irradiation.
- IPD is still good.

IV curve after irradiation



- Breakdown voltage moved from ~250 V → ~600 V.

- “Pixel border V3” & “1 trench” showed earlier and smoother breakdown.

- All devices died with current compliance of 10 μA shortly after ~620 V. Before irradiation compliance of 20 μA @ ~250 V did not killed them.

Beta source measurements

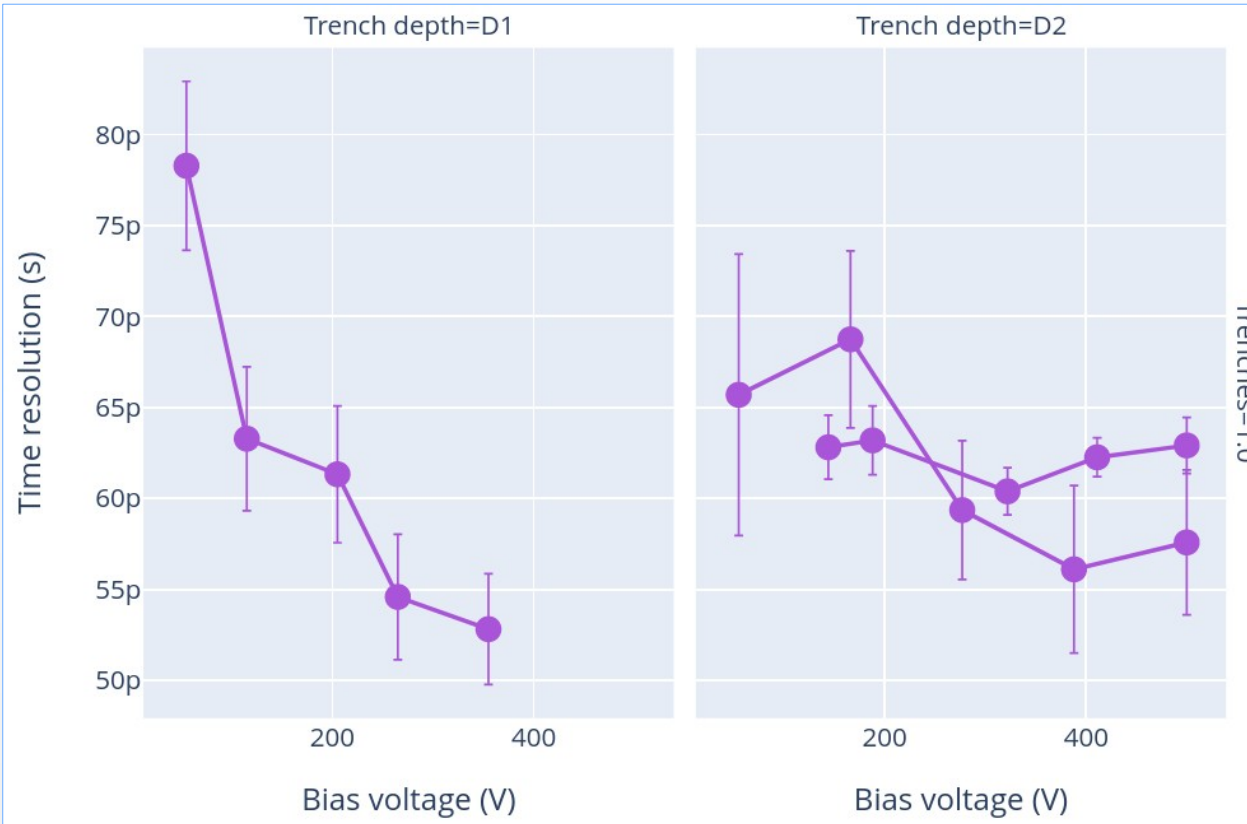
Beta setup



- Assembled inside climate chamber at $-20\text{ }^{\circ}\text{C}$.
- DUT mounted in same readout board and with same amplifier as in TCT.
- Reference detector: Calibrated single pad LGAD mounted in “Chubut board”*.
- 74 kBq Sr-90 beta source.
- Oscilloscope triggering in coincidence of DUT and reference.

* Almost a clone of the Santa Cruz board in a smaller layout, the same performance was observed <https://github.com/SengerM/ChubutBoard>.

Time resolution with beta source



Fluence ($n_{eq}/cm^2 \times 10^{-14}$), Contact type, Pixel border
 ● 35.0, ring, V3

- Time resolution of some devices in TCT setup: 35-50 ps @ 500 V.
- Landau contribution: ~30 ps.

Conclusions

- A comprehensive characterization of novel TI-LGAD devices was performed using a scanning TCT setup.
 - Pixel isolation by trenches is good before and after irradiation.
 - Inter-pixel distance $< 4 \mu\text{m}$ was observed both before and after irradiation, which allows for fine segmentation.
 - Gain performance severely affected by radiation levels studied.
 - Time resolution after irradiation also degraded.
- In samples tested with beta source setup:
 - Time resolution $\sim 50\text{-}65 \text{ ps}$ values observed using beta setup on most irradiated samples.
- TI-LGAD is still, after $35 \times 10^{34} n_{\text{eq}}/\text{cm}^2$ of neutrons, a promising candidate towards 4D-pixels.

Acknowledgments

Part of this work has been performed in the framework of RD50 CERN collaboration and the AIDAinnova project.

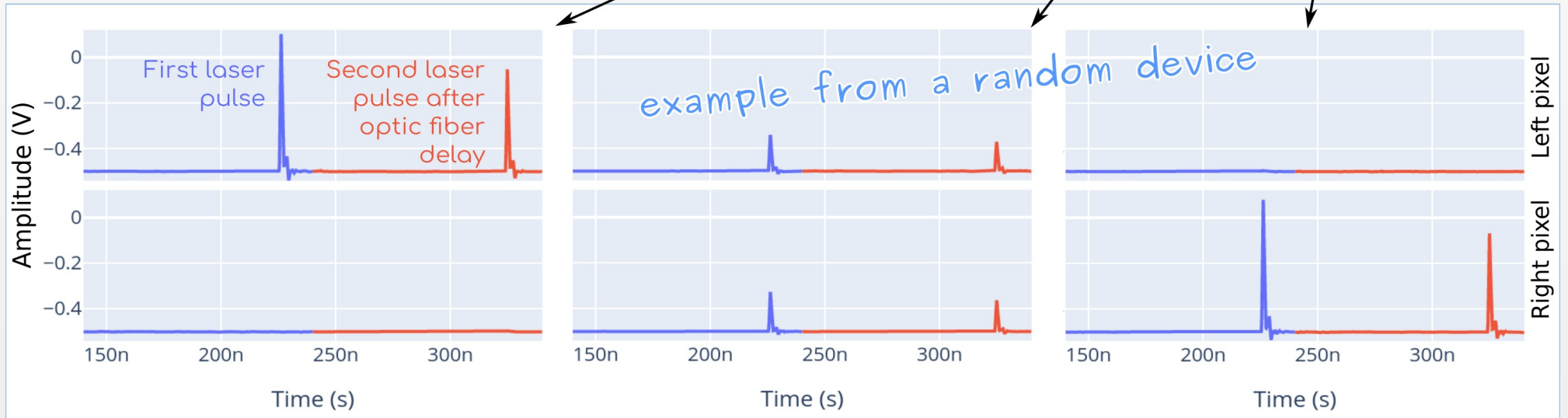
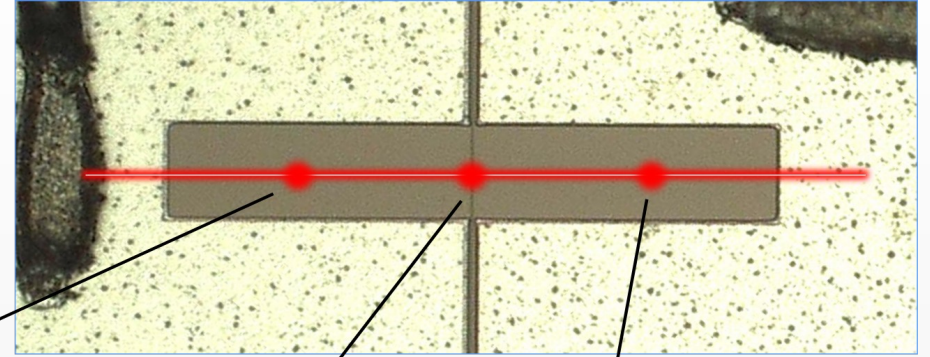
That's all,

thank you for your attention

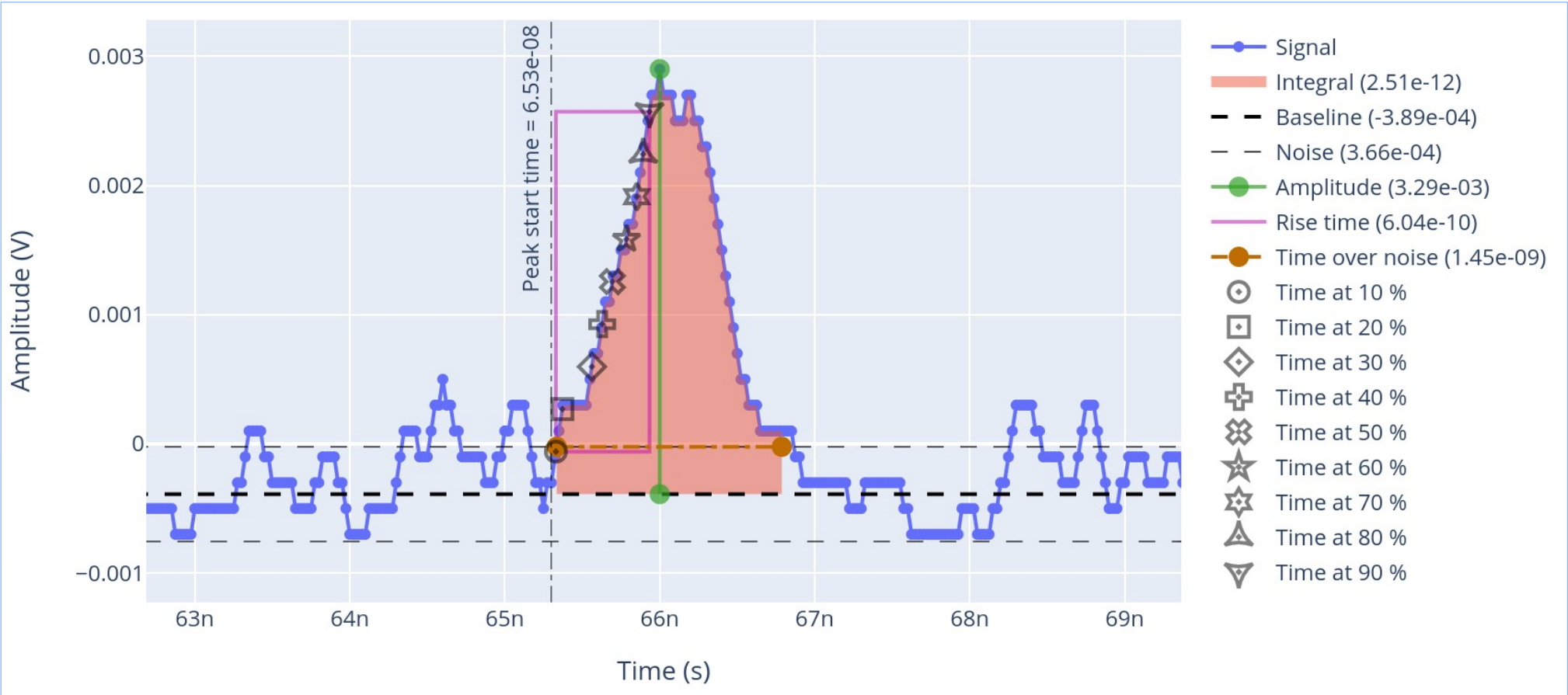
Extra slides

Laser scans

- Trenches provide good isolation.
- Shared signal in the middle is shared due to the size of the laser spot.
- Qualitative similar behavior for all devices.



Signals processing

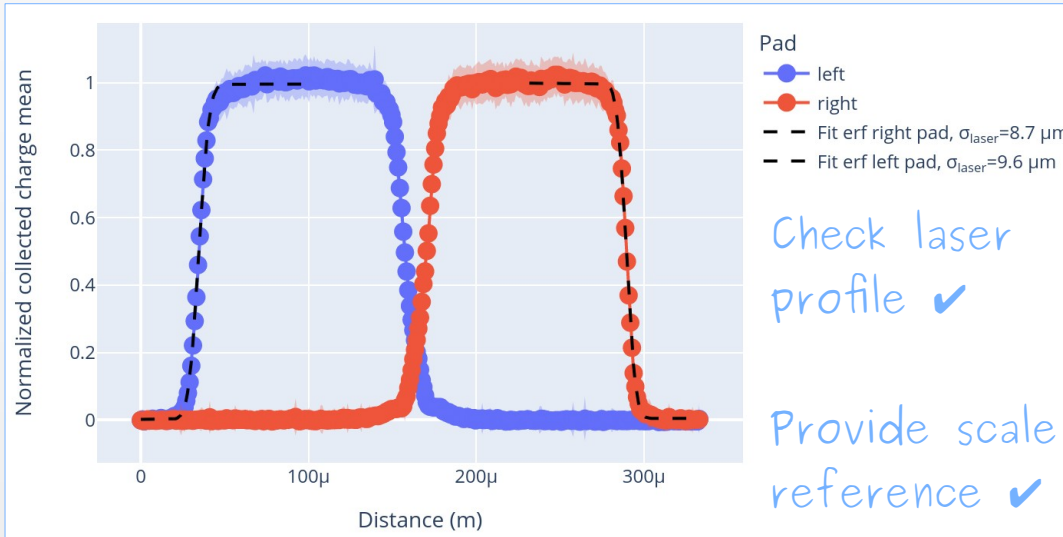
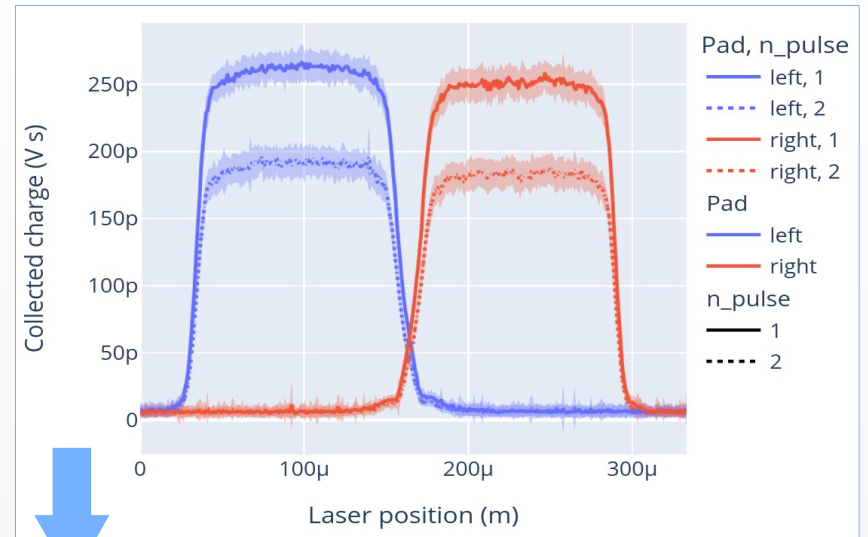


- Processing in Python using this <https://github.com/SengerM/signals>.
- Signal is linearly interpolated.

Laser scans

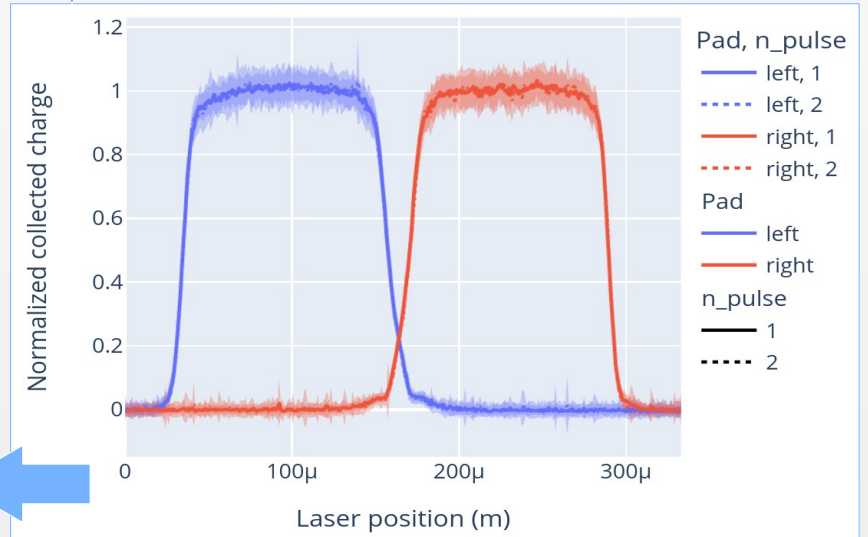
- Steps of 1 μm .
- ~ 50 events at each position.
- Metal-silicon interface as reference:
 - Check laser shape/size.
 - Distance scale correction (2-5 %).

Example from
a random
scan
(non irradiated
device)



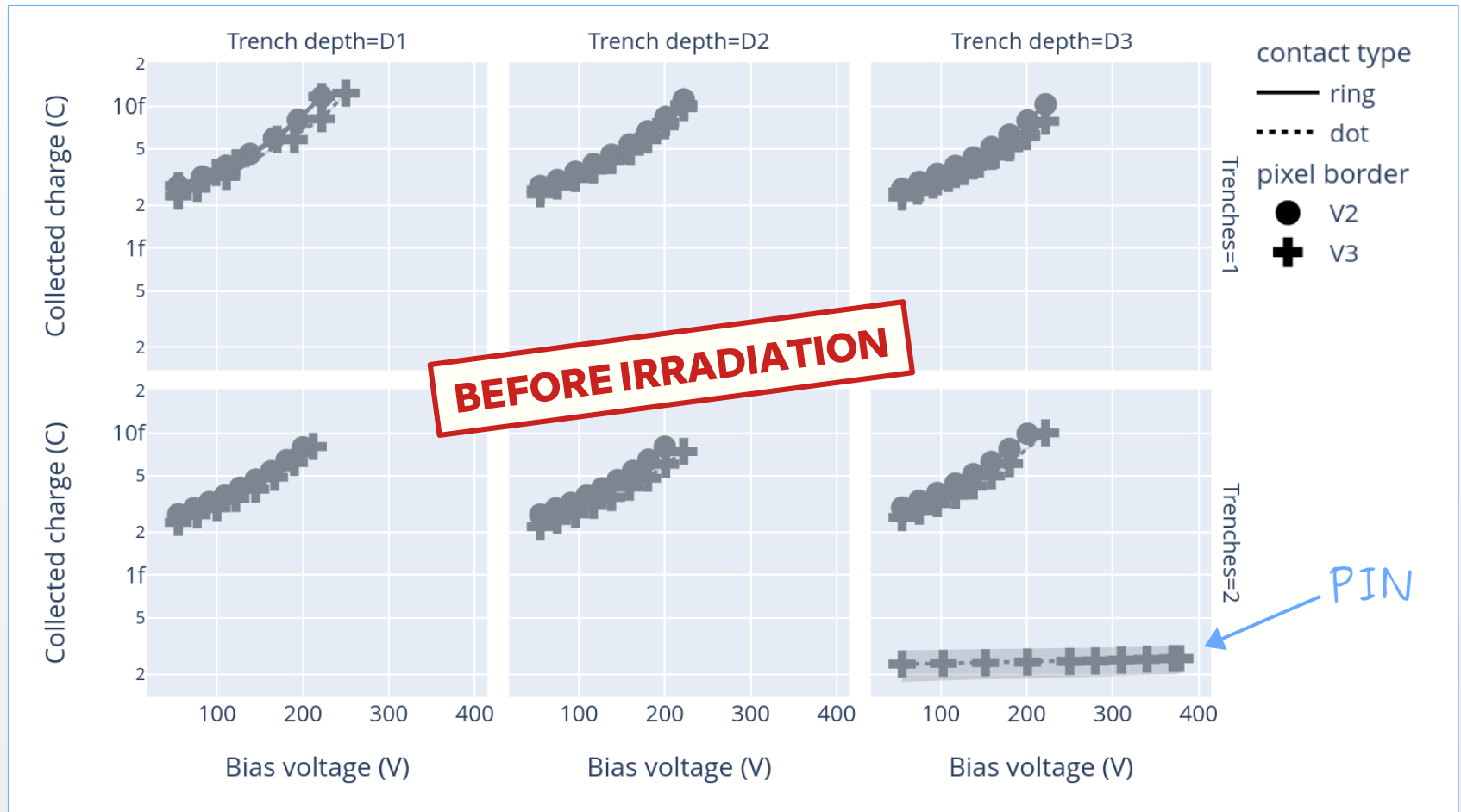
Check laser
profile ✓

Provide scale
reference ✓

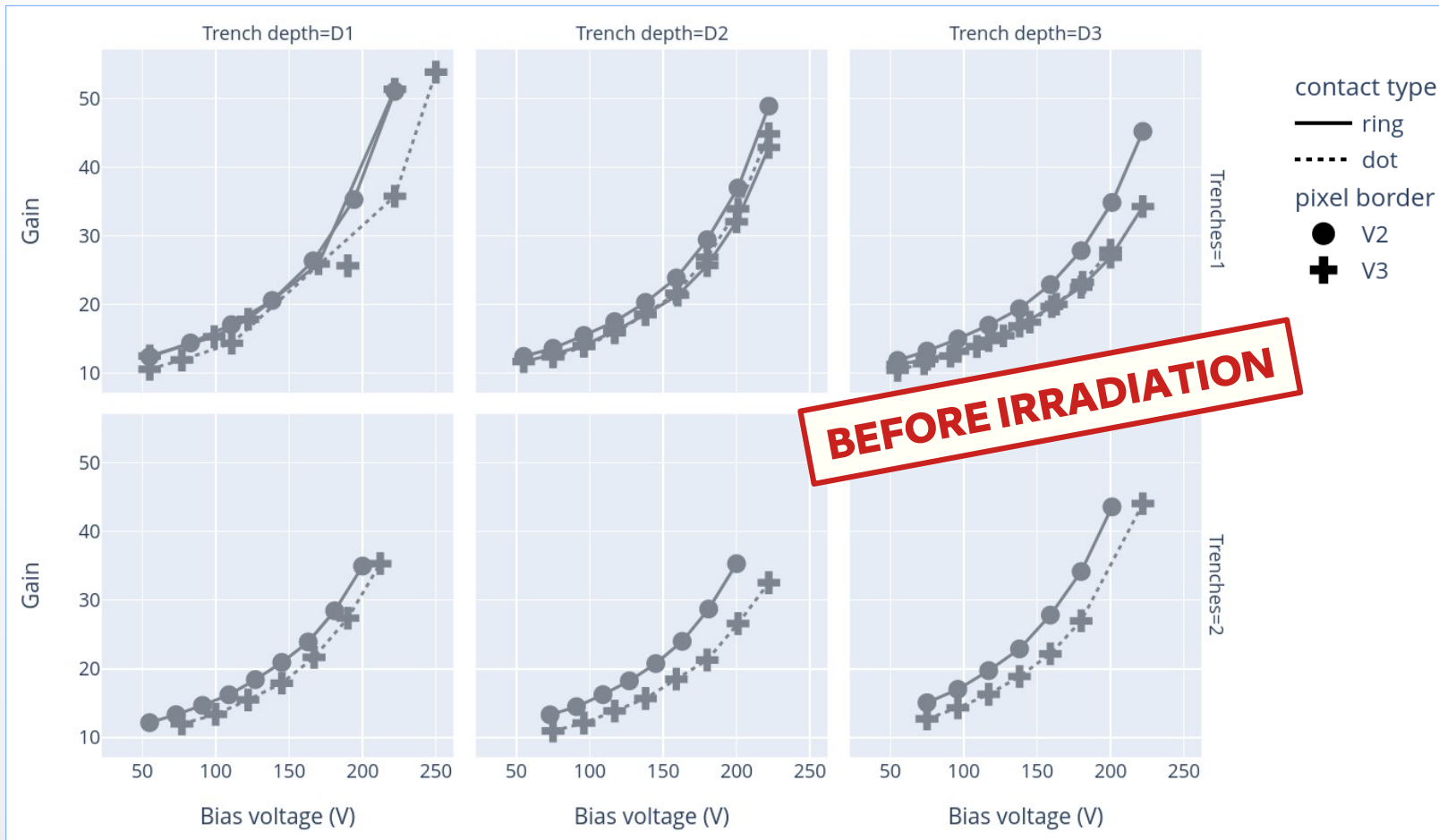


Collected charge

The value is the average of each scan within the plateau.



$$\text{Gain} = \frac{Q_{\text{LGAD}}^{[V_s]}(V_{\text{bias}}, \text{laser intensity})}{Q_{\text{PIN}}^{[V_s]}(V_{\text{bias}}, \text{laser intensity})}$$



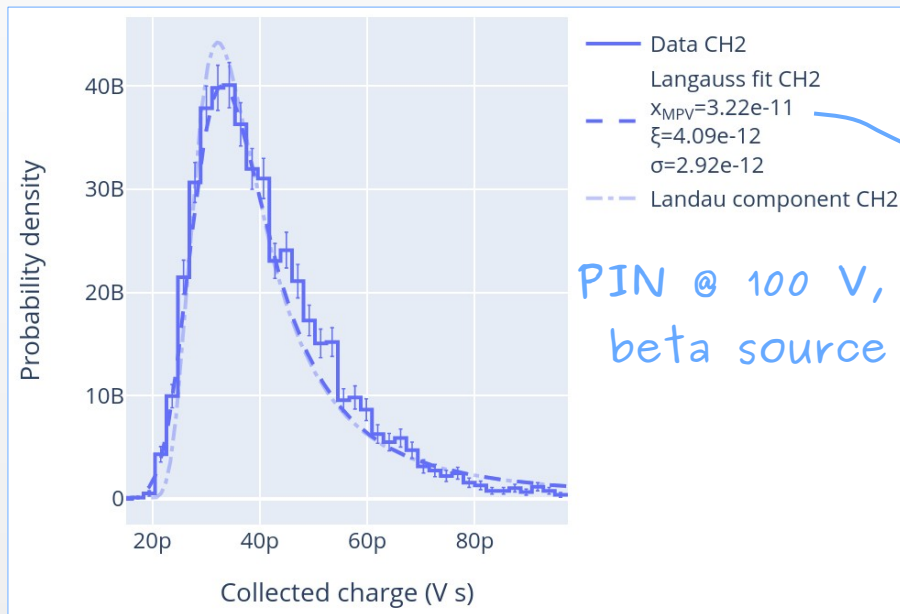
• “Border V2” & “contact ring” show ~ 20 % more gain.

Charge calibration

Deposited MPV charge by e^- in silicon¹:

$$Q_{\text{MPV}} = e \frac{\left(31 \ln \left(\frac{d}{1 \mu\text{m}} \right) + 128 \right) \frac{d}{1 \mu\text{m}}}{3.65} \Rightarrow 1\text{MIP} \approx 0.49 \text{ fC}$$

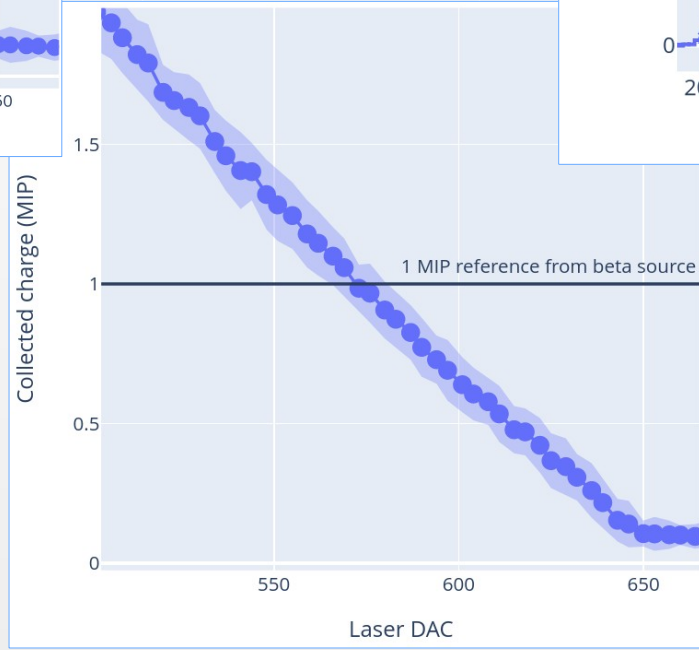
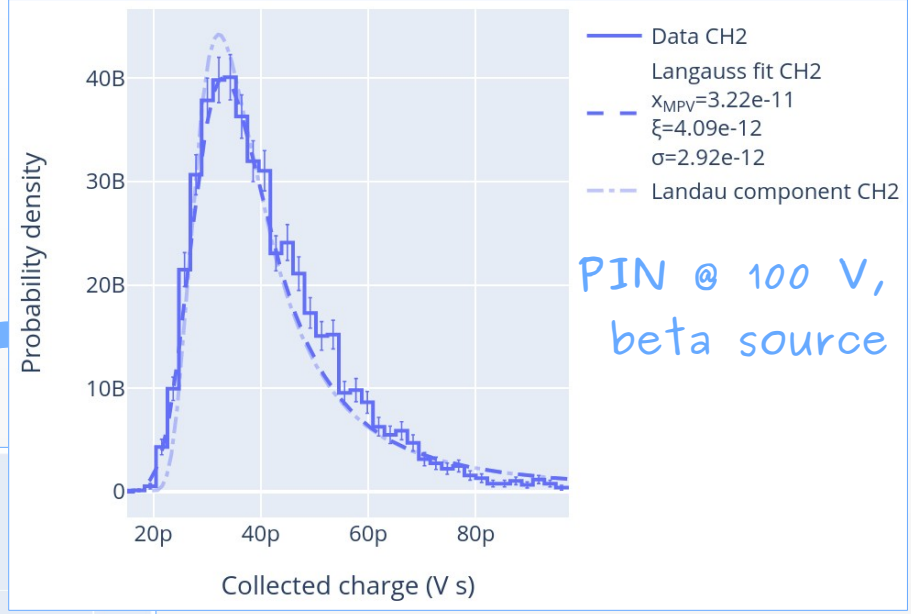
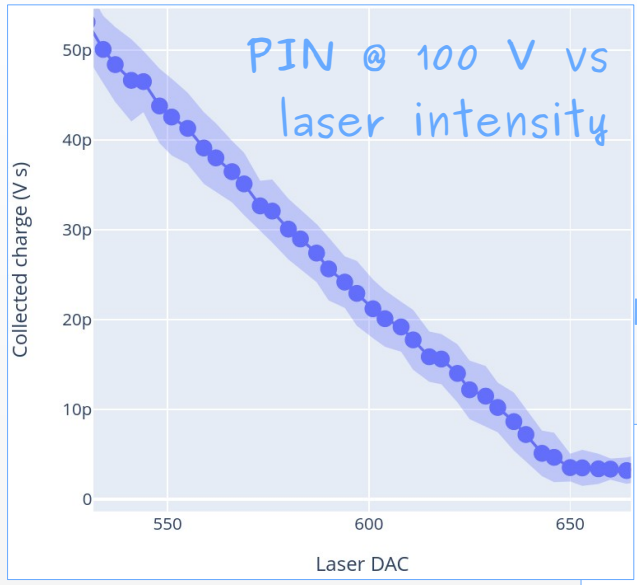
$d = 45 \mu\text{m}$ (for all devices of this production)



$$[\text{Coulomb}] \approx [\text{Vs}] \frac{0.49 \text{ fC}}{32 \text{ pVs}}$$

¹Ferrero, M., Arcidiacono, R., Mandurrino, M., Sola, V., Cartiglia, N., 2021. An Introduction to Ultra-Fast Silicon Detectors: Design, Tests, and Performances. CRC Press. <https://doi.org/10.1201/9781003131946>

Laser intensity calibration



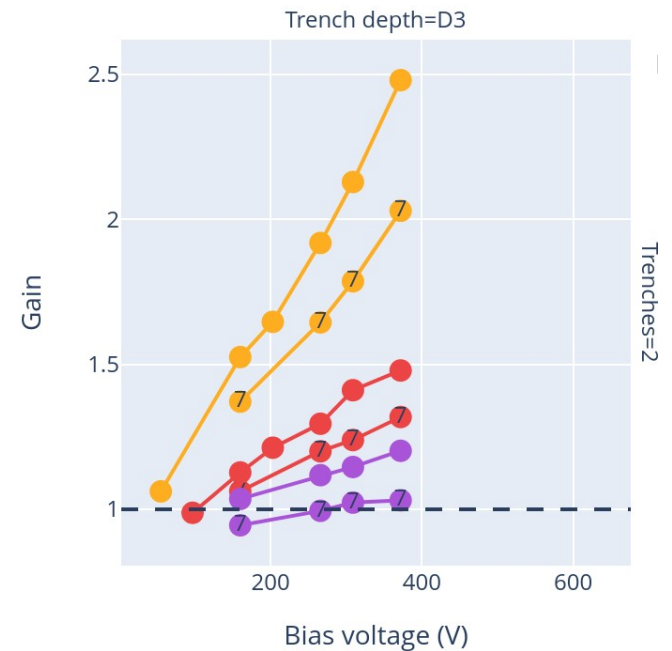
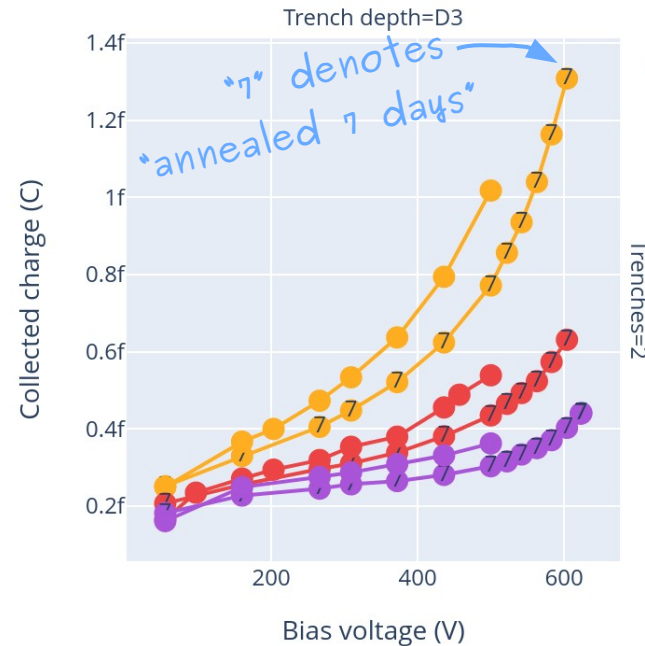
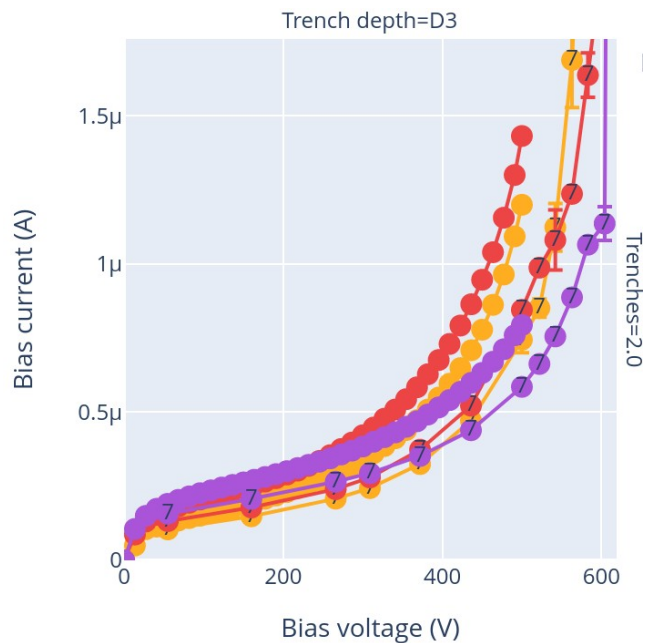
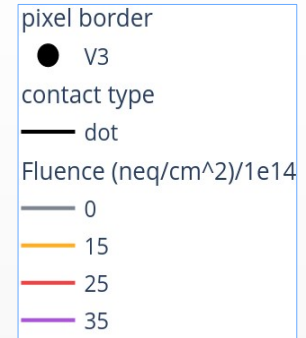
From the fit:
 $x_{MPV} = 32 \text{ pVs} \equiv 1 \text{ MIP}$

PIN used: Wafer 7, P250_4x4_1, 45 μm , D2, 1 trench, V3, dot

Annealing

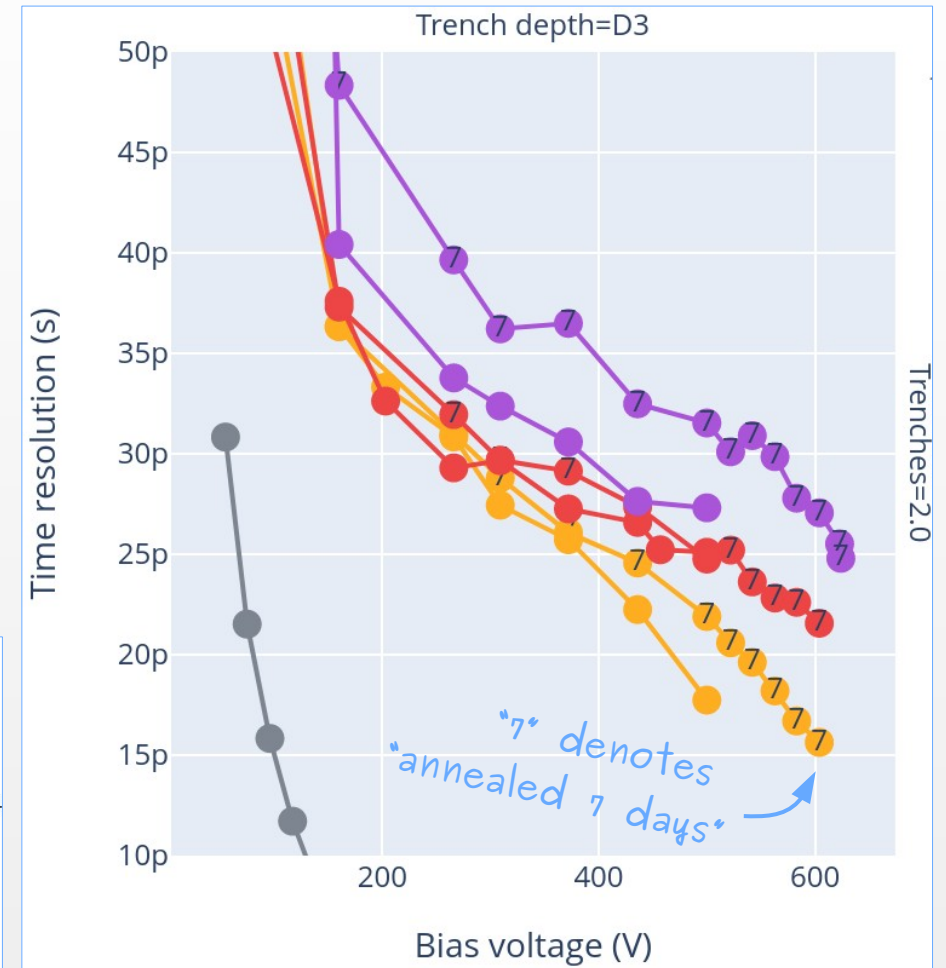
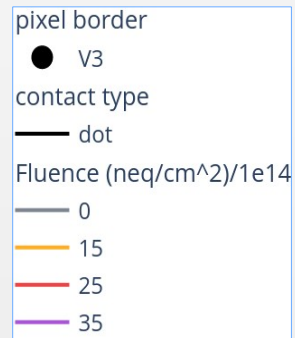
A set of 3 devices sharing the same design patterns, each with a different fluence, was annealed at room temperature for 7 days.

- Slight improvement of bias current.
- Less gain.

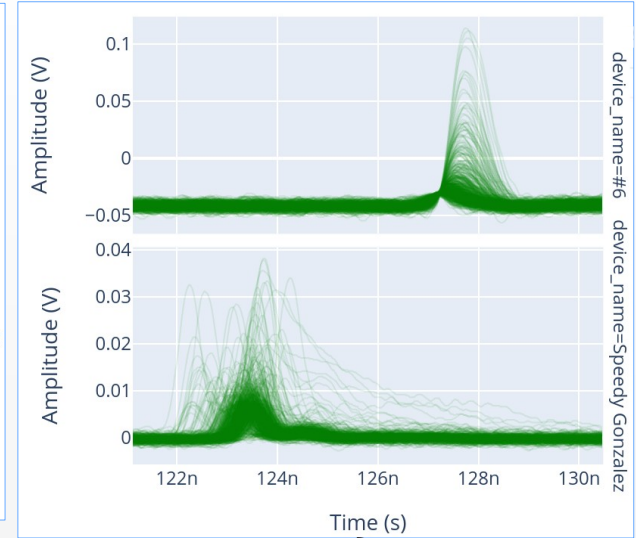
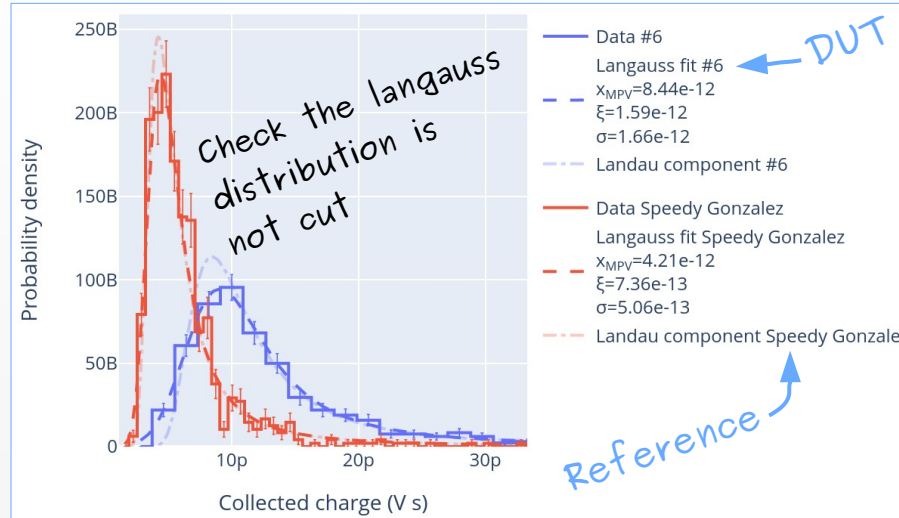


Annealing: Time resolution and IPD

- Time resolution is worse after annealing (see plot).
- Inter-pixel distance shows no changes after annealing.



Data example from one beta scan



- Same constant fraction discriminator algorithm applied to TCT data was used here.
- This time “pulse 1” and “pulse 2” were “pulse DUT” and “pulse reference”.

