

Wide-bandgap material Silicon-Carbide (SiC) as high- rate particle detector

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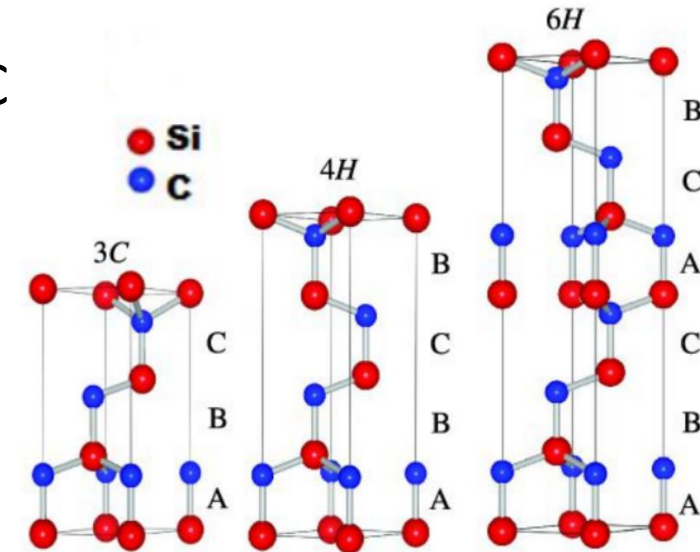
Overview

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- Readout
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- Summary



Introduction: Why (4H-)SiC?

- Research profits from recent interest of power electronics in SiC
- Various SiC polytypes with different properties
- Characterized by the bonding stacking order of a lattice layer
- Focus on 4H-SiC → Promising candidate for durable single particle detection at high luminosity environments

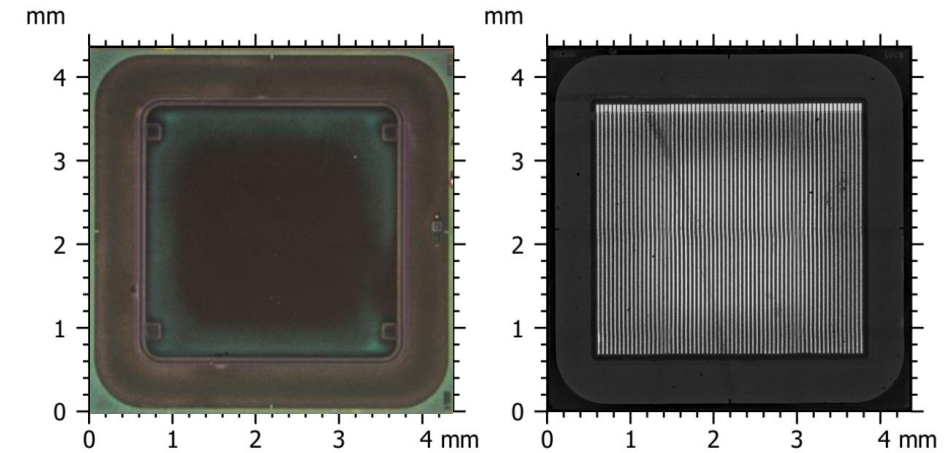
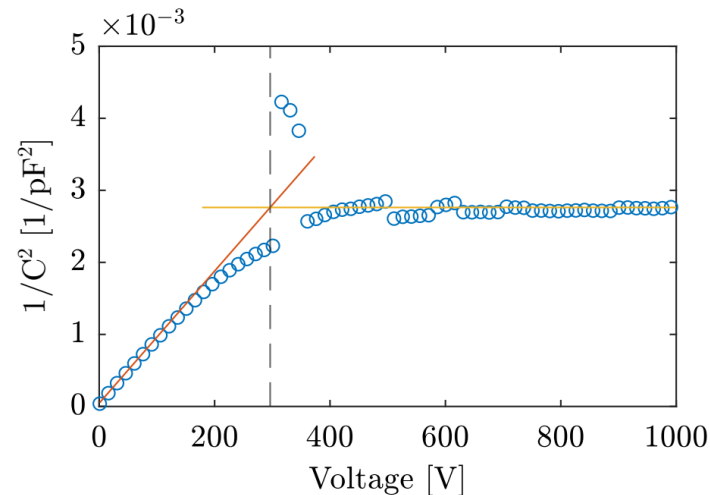
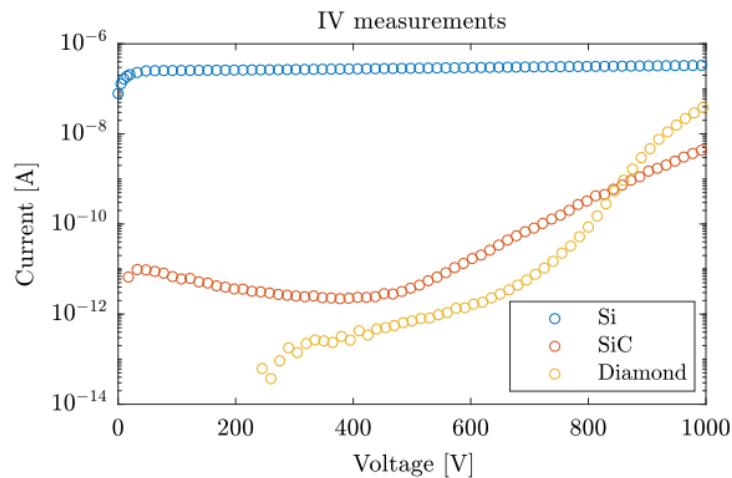
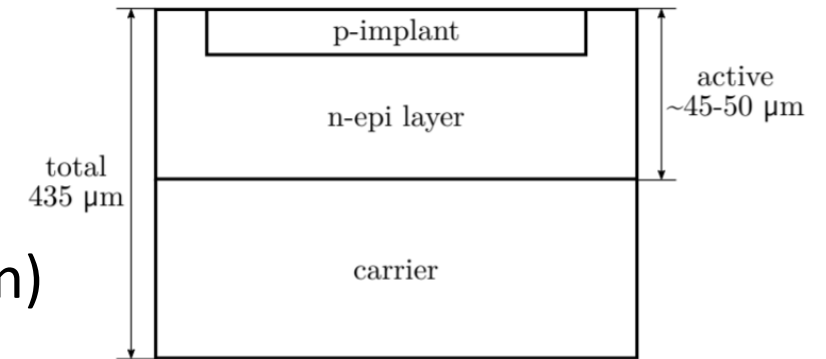


Property	Si	4H-SiC	Advantage
Bandgap [eV]	1.12 ^[1]	3.27 ^[1]	Low dark current levels, room temperature
Saturation electron velocity [10^7 cm/s]	1.0 ^[1]	2.0 ^[1]	High intrinsic time resolution
Breakdown field [MV/cm]	0.3 ^[1]	⊥: 4.0; : 3.0 ^[1]	High operation voltages
Atomic displacement threshold [eV]	13-20 ^[1]	22-35 ^[1]	High radiation resistance
Thermal conductivity [W/cmK]	1.5 ^[2]	5.0 ^[2]	Good cooling properties

[3]

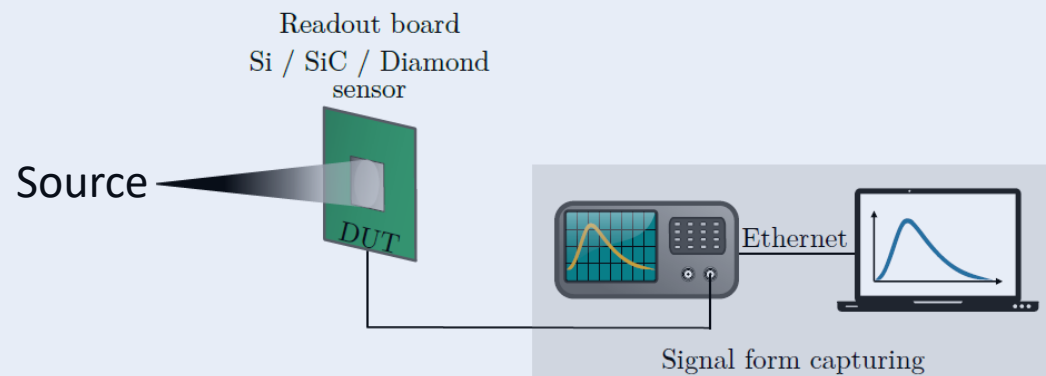
Introduction: SiC samples

- Provided by CNM (**C**entro **N**acional de **M**icroelectronica, Spain) for evaluation purposes
- 3x3 mm p-on-n diodes with 45-50 μm epi-layer
- Planar diodes and strip sensors (64 strips, 50 μm pitch)
- Preceding simulations (Weightfield, Synopsis, Corryvreckan)
- Extensive experiments in-lab and at ion-beam facility



Planar Diode

- UCSC-LGAD-board
- Single channel testboard for different devices (Si, SiC, LGAD, diamond)
- Widely validated and used

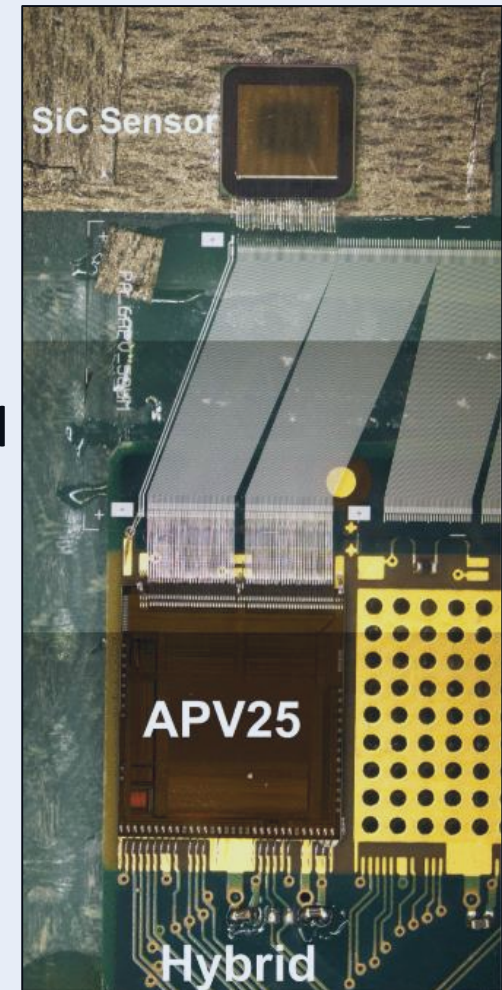


[2, 3]

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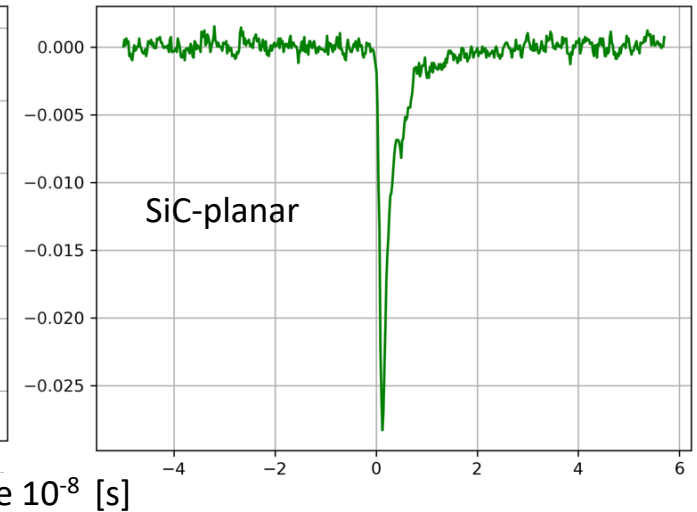
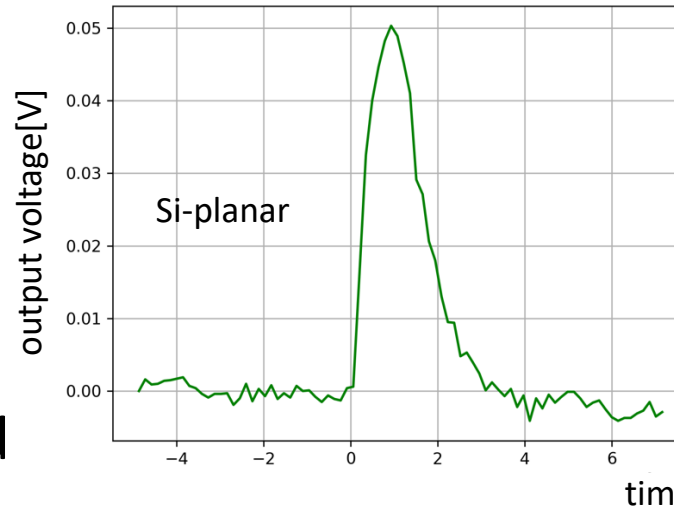
Strip sensor

- APV25 readout chip (128 channels)
- Readout chain originally developed for the Belle-II silicon vertex detector

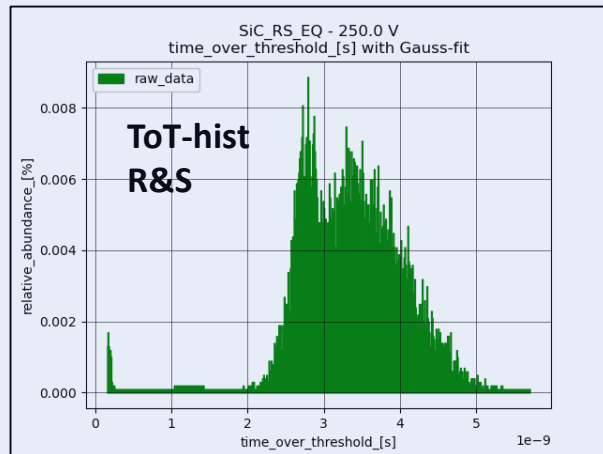


Single channel readout

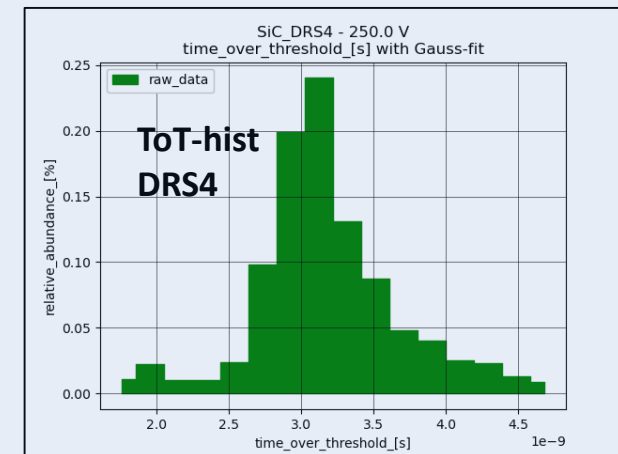
- Epitaxial layer thickness is limited by increasing defect density ($< 100 \mu\text{m}$)
- Low charge generation per μm and MIP SiC: 57; Si: 80 - 90
- Short signal pulses
- Sufficient readout hardware required



Rohde & Schwarz
Costs $\approx 200.000 \text{ €}$
40 Gsamples / s
16 GHz

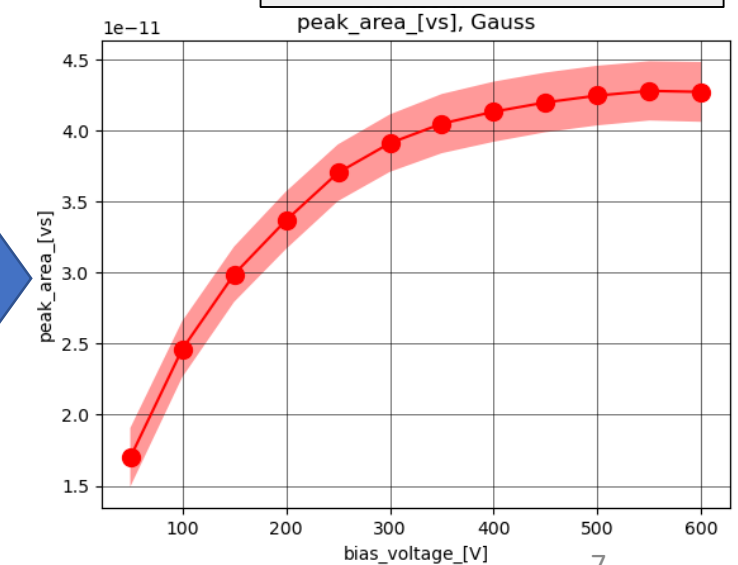
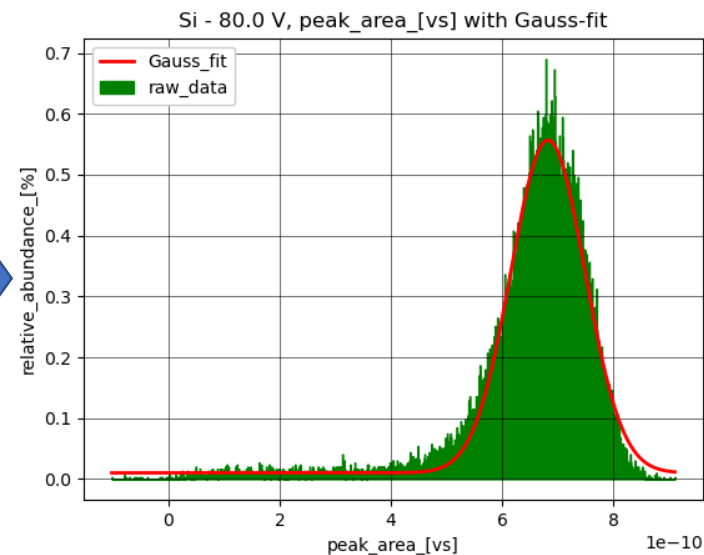
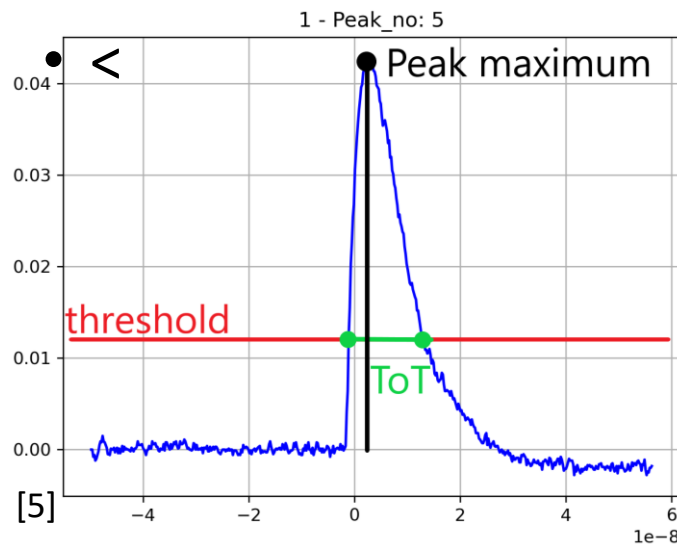
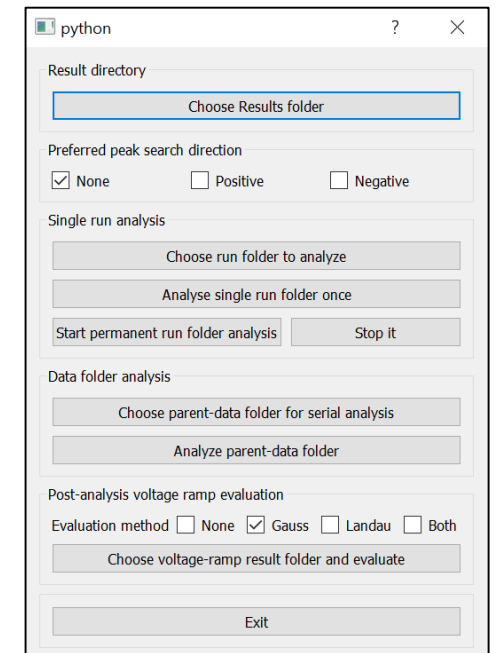


DRS4 test board
Costs $\approx 1.000 \text{ €}$
5 Gsamples / s
700 MHz



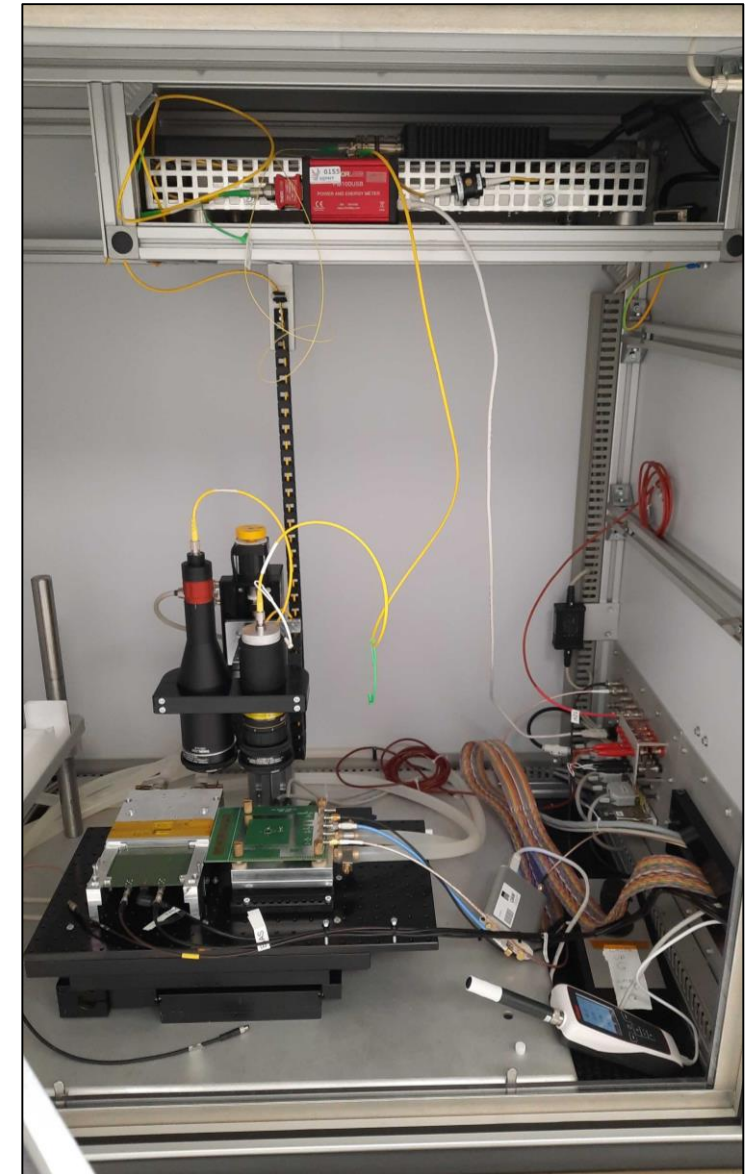
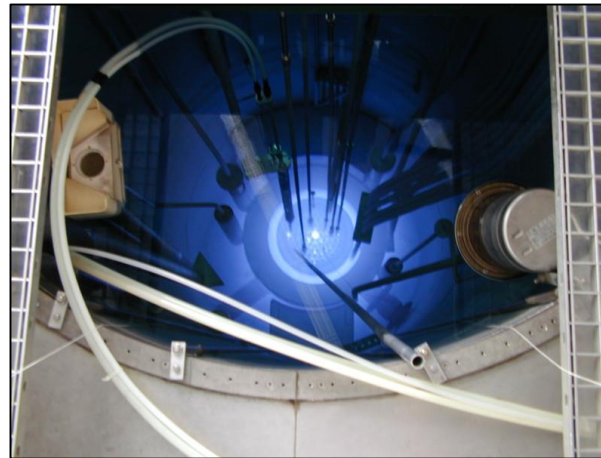
Introduction: Signal analysis

- Developed a Python framework for automated detector analysis
- Peak finding/analysis algorithm to obtain statistics of peak parameters
 - area, maximum, time over threshold, SNR
- Individual noise level calculation, user friendly GUI's
- Gauss/Landau fitting of histograms for voltage ramp evaluation



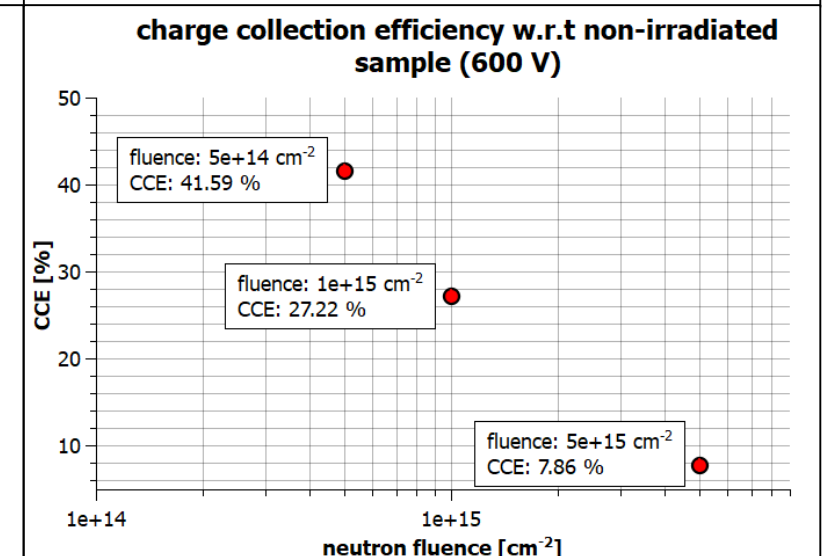
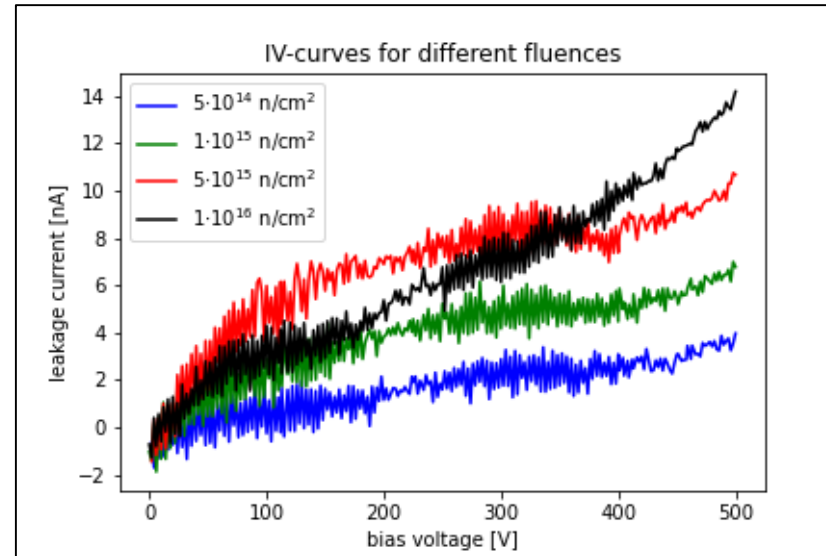
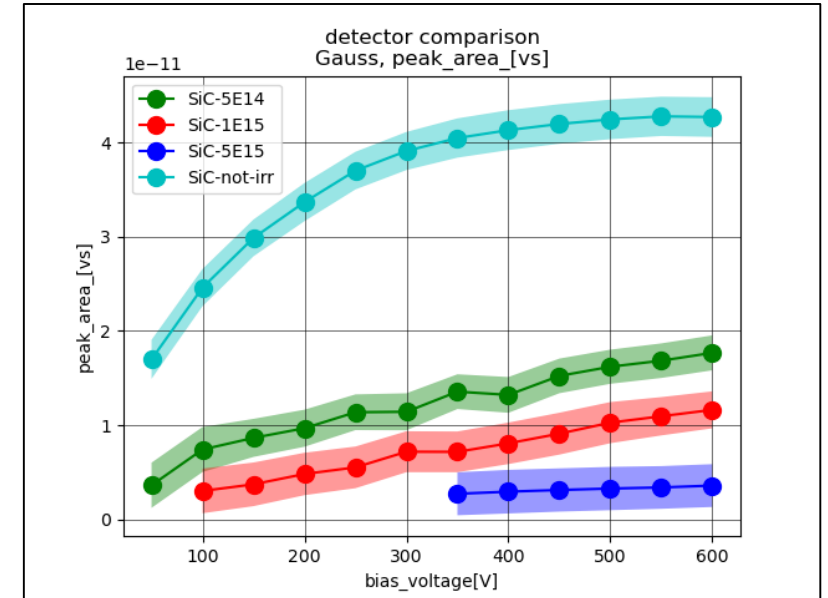
Measurements: UV-TCT

- UV-TCT (Transient Current Technique) at HEPHY-lab
 - Imitation of traversing particle through short laser pulses
 - Short pulses (< 60 ps) at constant high intensity
 - UV-laser (NKT): $\lambda \approx 375$ nm \rightarrow Sufficient for SiC bandgap
 - Efficient triggering
- Samples neutron irradiated at TRIGA Mark-II research reactor (Technical University of Vienna)
- Investigated fluences [cm^{-2}]: $5 \cdot 10^{14}$ / $1 \cdot 10^{15}$ / $5 \cdot 10^{15}$ / $1 \cdot 10^{16}$



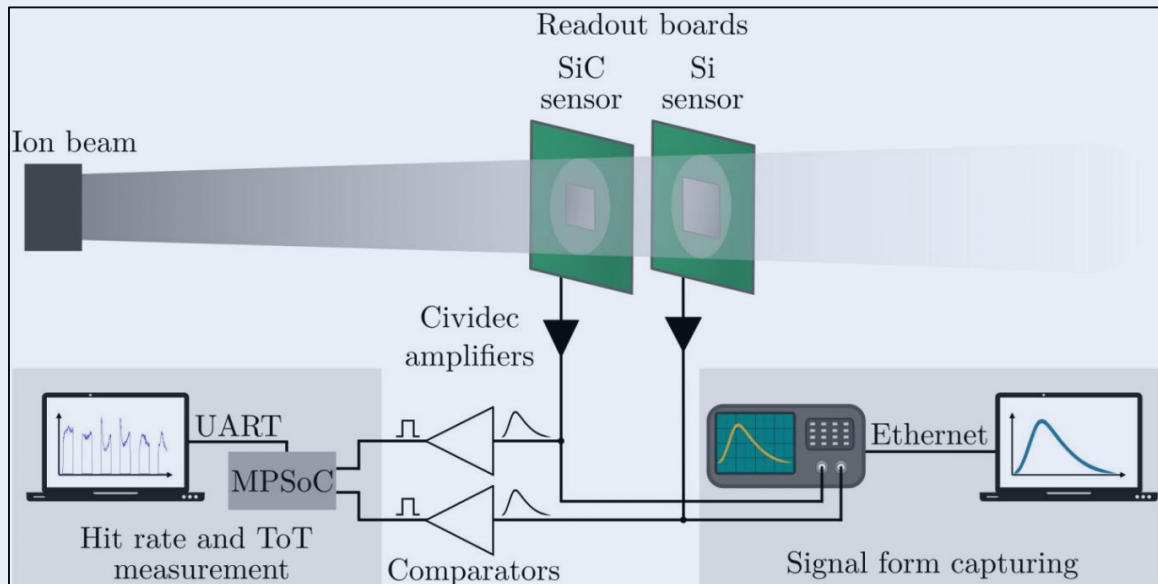
Measurements: UV-TCT

- Analyzed peak area \rightarrow proportional to collected charge
- Non-irradiated sample saturates at about 500 V
- No saturation for irradiated samples up to 600 V
- Decent efficiency for fluence of $5 \cdot 10^{14}$ & $1 \cdot 10^{15} \text{ cm}^{-2}$
- Increasing leakage current with irradiation, but remains at low level



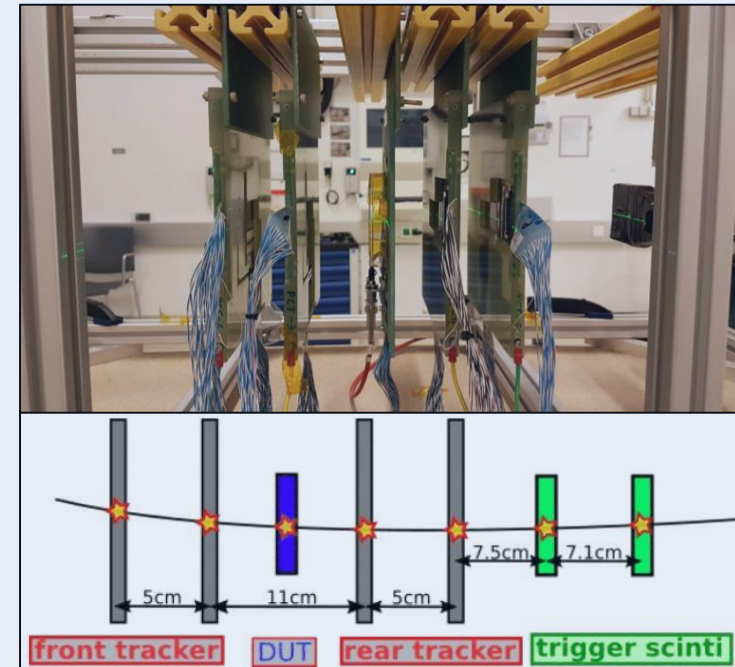
Planar Diode

- SiC signal triggered by Si signal
- Signals discriminated by comparator
- Counted by an FPGA



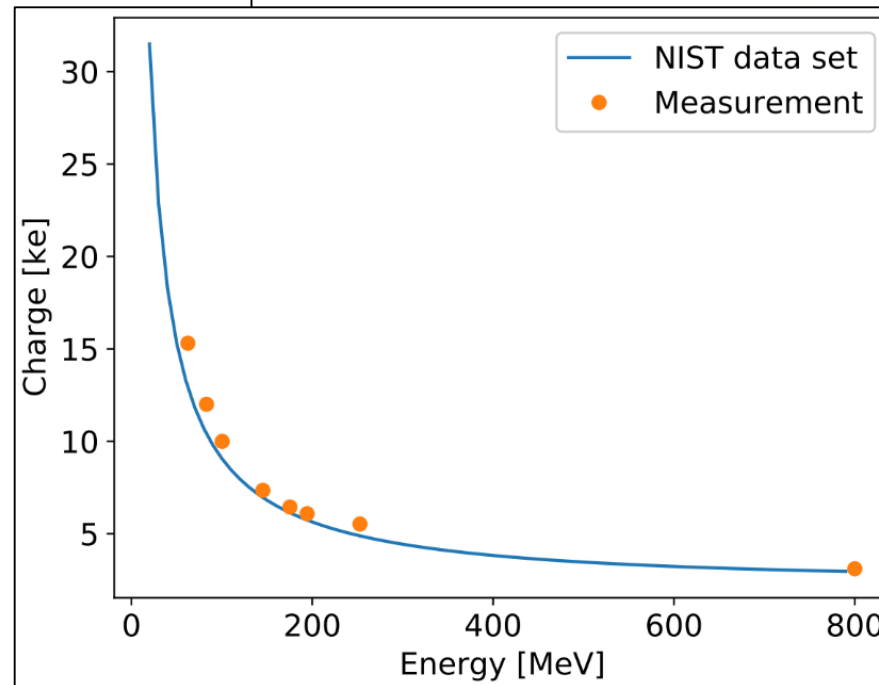
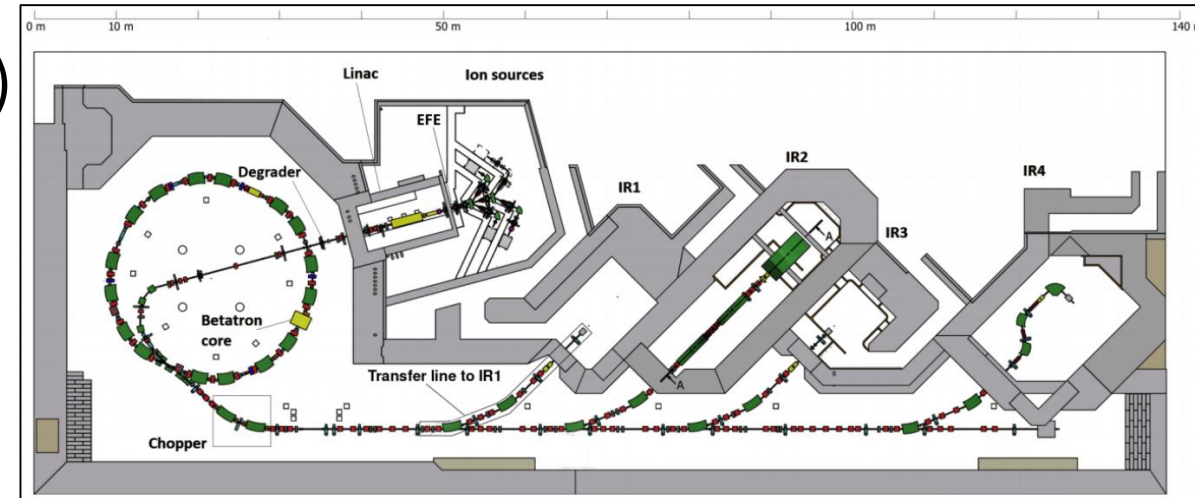
Strip sensor

- Telescope setup
 - Si sensors for output comparison
 - Scintillators for event-triggering



Measurements: Ion Beam

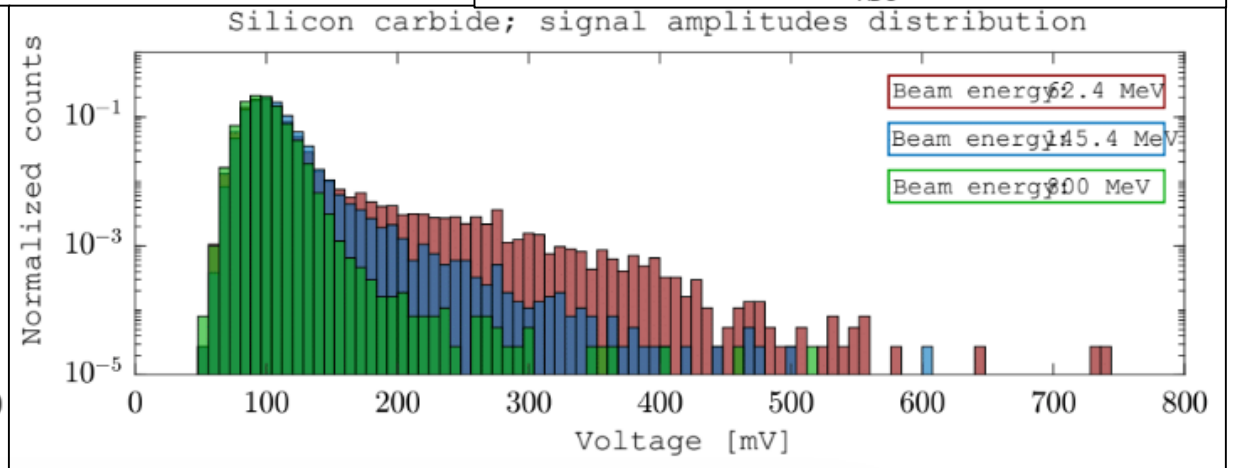
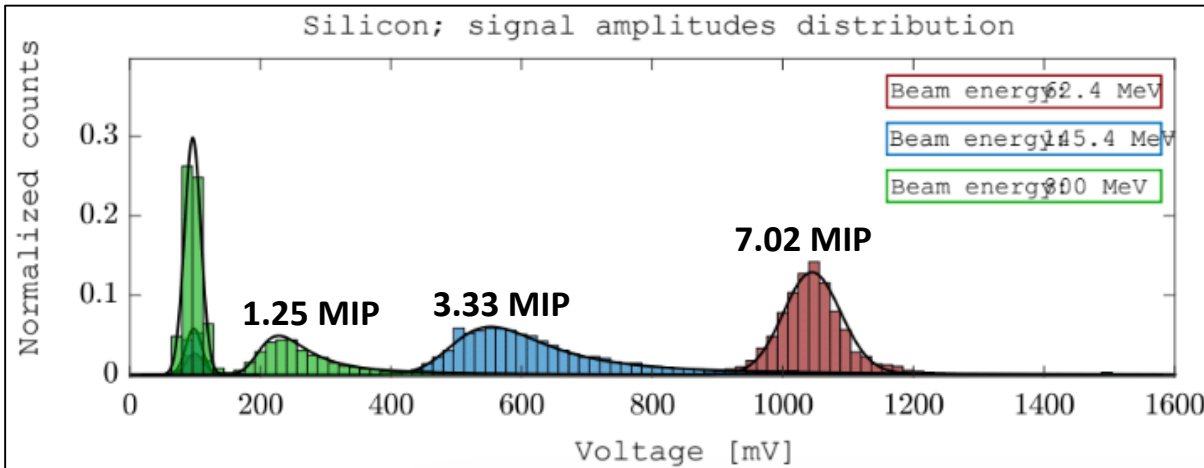
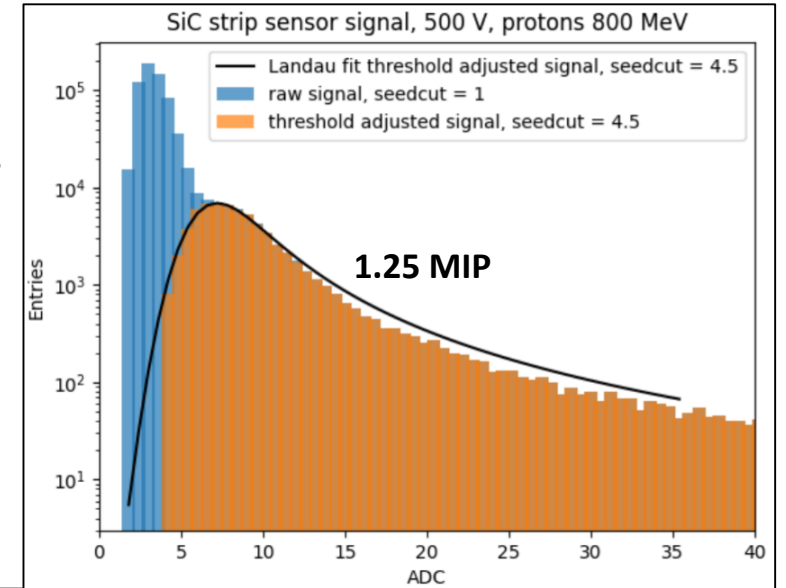
- Conducted at MedAustron (Wiener Neustadt)
- Cancer treatment center exploiting the Bragg-peak of protons and Carbon ions
- Available flux settings between $10^3 - 10^9 / s$
- Accessible particle energies up to 800 MeV
- Allows for experiments at various energy depositions



Energy in MeV	MIP charge generation equivalent
62	7.02
83	5.49
100	4.67
145	3.33
175	2.97
194	2.74
252	2.29
800	1.25

Measurements: Ion Beam

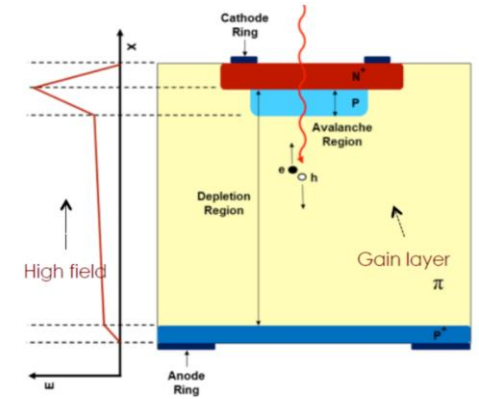
- Small signal amplitudes of SiC overlap with noise
 - Effective filtering using minimal samples above threshold
- Ionization energy determined via comparison with Si-results
 - 5.85 eV; literature: 5 - 8 eV [9, 10, 11]
- Results normalized to sensor thickness and MIP-charge generation equivalent
 - One MIP generates 57.1 e/h pairs per μm SiC; literature: 55 [12]



[2]

SiC - LGAD: Challenges

- Strong field region realized by additional gain layer → Avalanche effect
- Higher signal amplitudes and improved time resolution
- Produce SiC-LGAD prototypes in cooperation with CNM

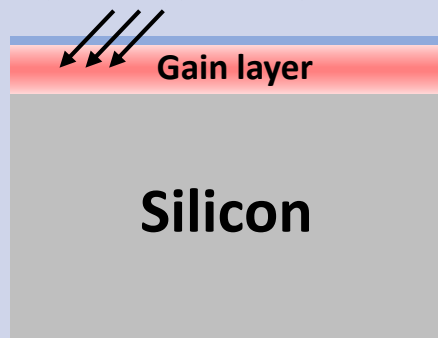


Challenge: Low doping activation rate of SiC

Inefficient implantation of doping layers

Use epitaxial growing

High energy ion implantation



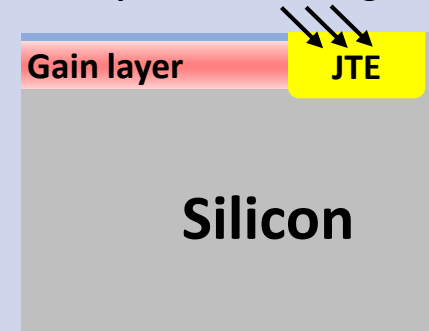
Epitaxial growing



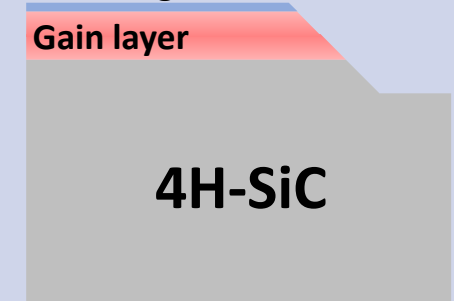
Edge termination structures via annealing not feasible

Apply bevel edge termination instead

Ion implantation + long annealing

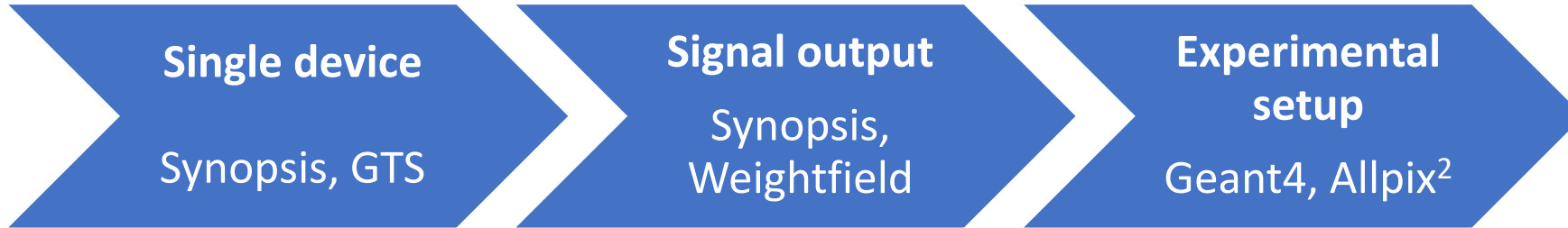


Bevel edge termination

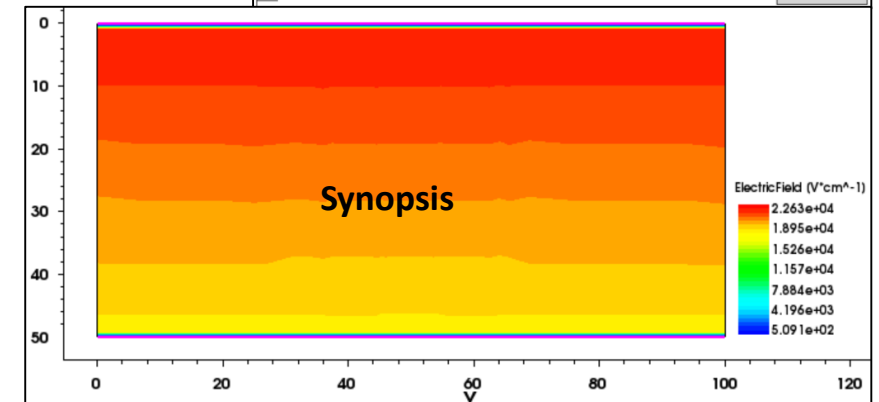
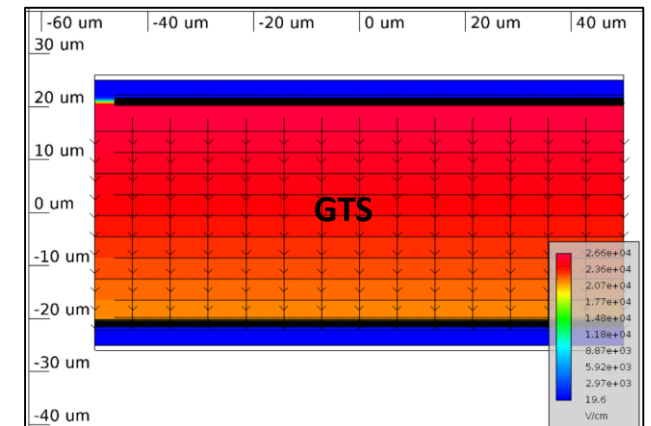


SiC - LGAD: Simulation

- Approach using a combination of different simulation tools



- Obstacles regarding simulation of SiC:
 - SiC poorly implemented in most material databases
 - Insufficient adaption for drift diffusion and impact ionization
 - Convergence issues for due to low current densities
 - Floating point precision is essential
 - Active cooperation with Global TCAD Solutions (GTS^[13]) to improve software regarding SiC simulation



Fast tracking sensors

- Strip or pixel detectors
- Short pulse lengths
- At lower beam rates sufficient for particle beam monitoring
- Standard: Si detectors

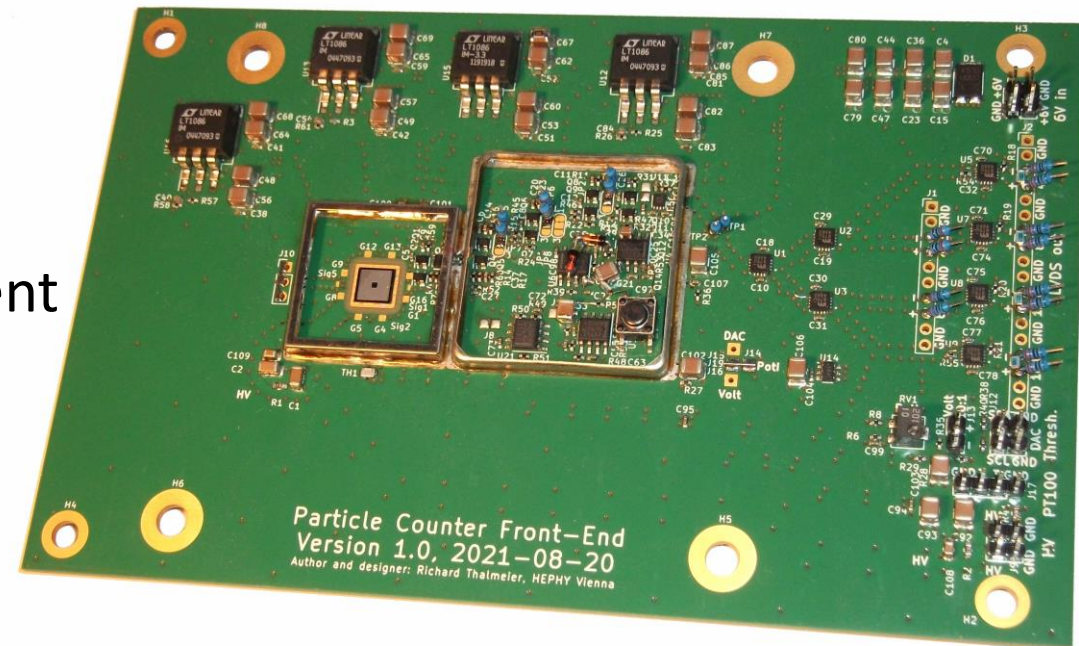
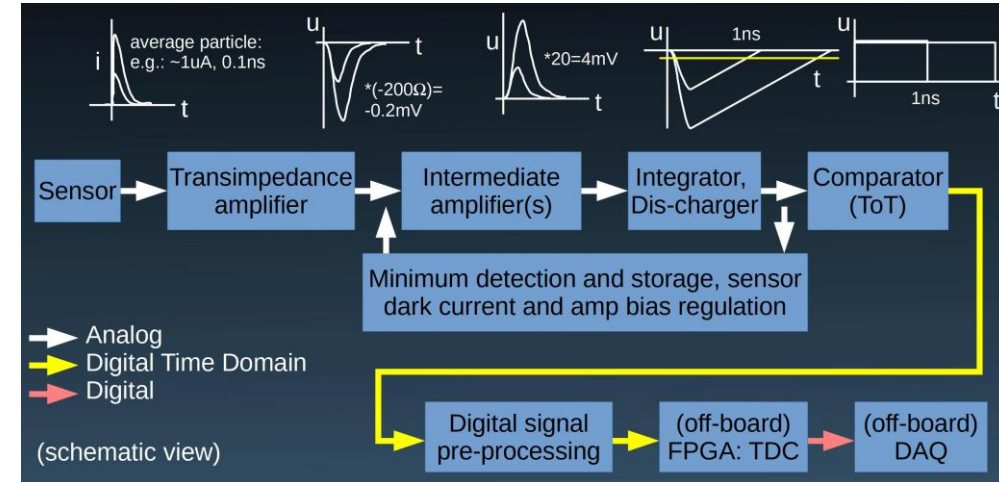
High intensity monitors

- Integrating collected charge to monitor beam rates and properties
- Operation at wide ranges of particle rates and energies (e.g., MedAustron)
- Radiation hard material
- Standard: Diamond

SiC-LGADs could be used for both purposes, provided sufficient readout-electronics

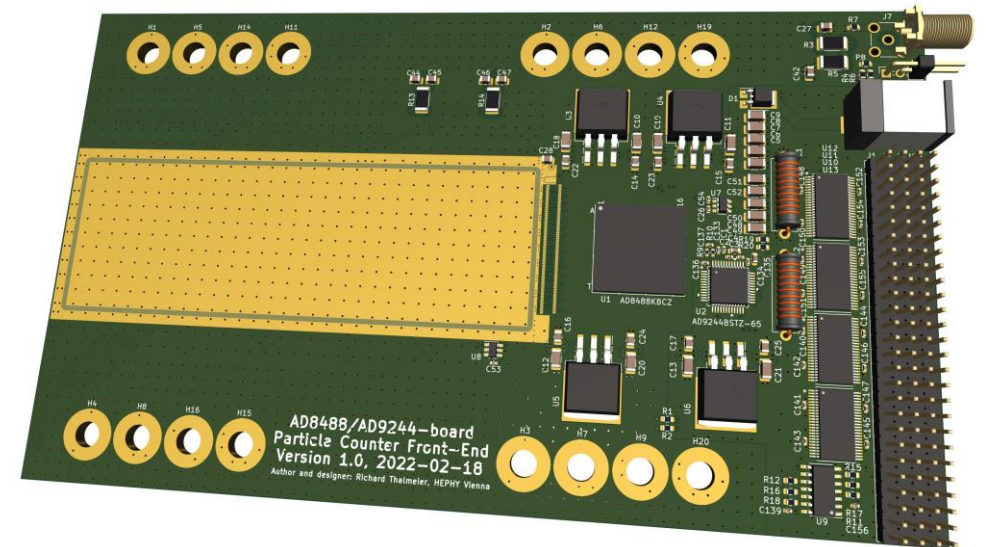
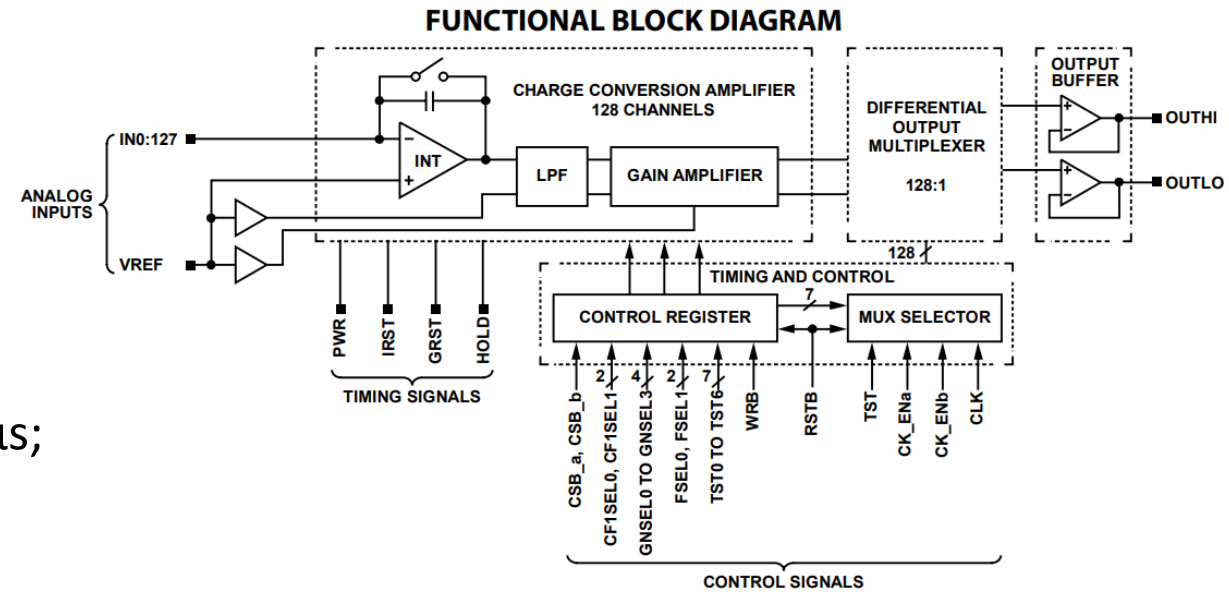
Readout: Single particle mode

- Prototype for beam monitoring at MedAustron
 - One single channel
 - Continuous detection of single particles up to „GHz“
 - Detection of pile-ups up to about 50 particles
 - A few seconds pause after each „spill“
- Adapt-able for different sensors
 - Silicon, silicon carbide, diamond, LGAD, ...
- Amplifier chain built using discrete components
 - Fully DC coupled from sensor to comparator
- Tested using an oscilloscope for time measurement
Later per FPGA or ASIC (e.g., vernier TDC)
- Currently in optimization phase
- Later an integration into an ASIC is intended



Readout: Integration mode

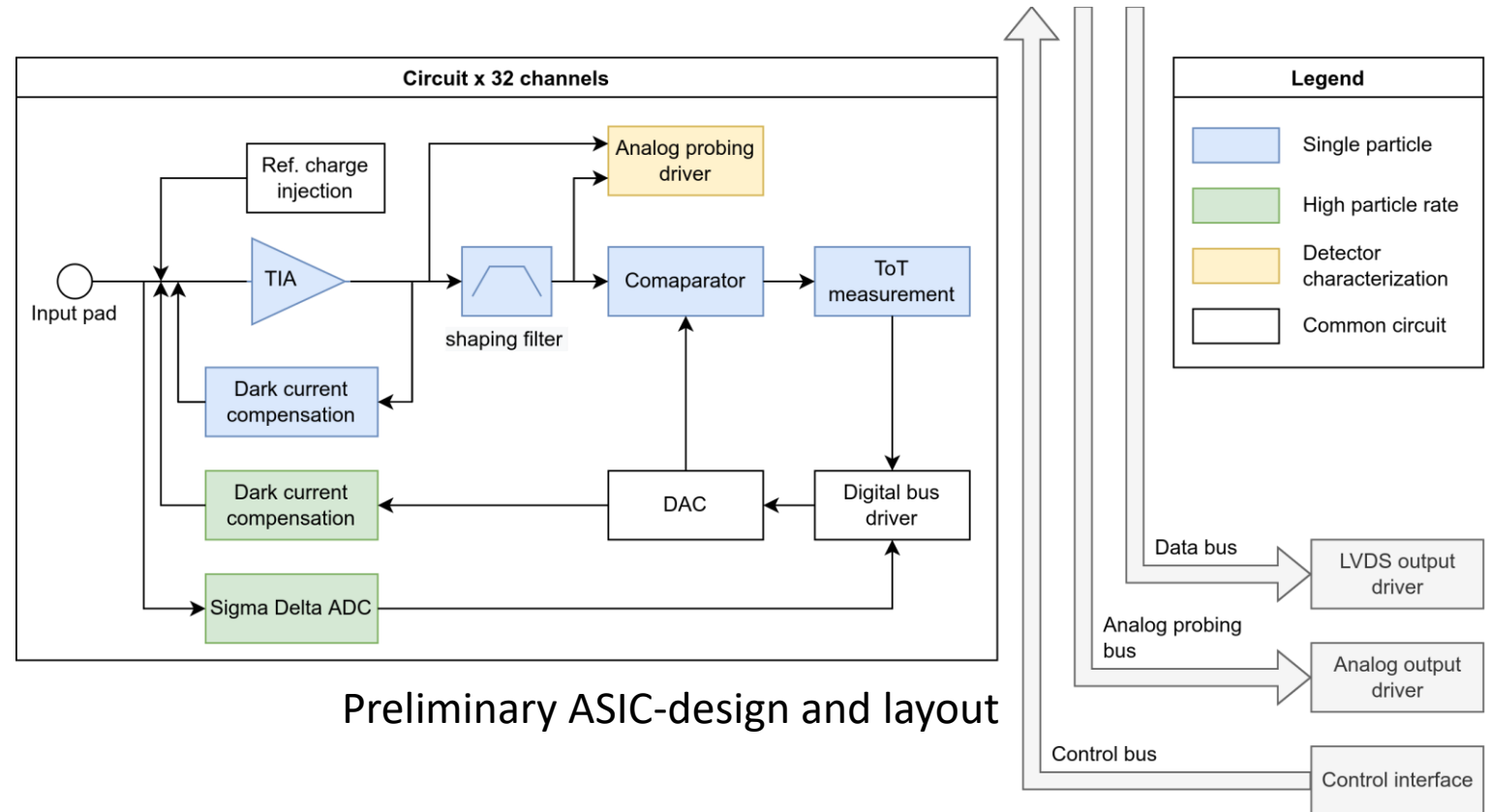
- Prototype designed to measure up to 128 channels of high luminosity particle rates
- Exploiting a commercial X-ray imaging front-end chip
 - Each channel integrates the current of one detector strip into an individual capacitor for $12\mu\text{s}$; all channels do that simultaneously
 - A multiplexer then reads out the storage capacitors sequentially within $15\mu\text{s}$; the setup is “blind” meanwhile
- Analogue data sequence is converted by an ADC and passed on to an external FPGA board
- To study the suitability of integrating amplifiers
- Currently in production



Dual application

Current objectives:

- Integrate both readout options into an ASIC
- Develop an FPGA suitable to exploit the characteristics of SiC-LGADs



Summary & Outlook

- Promising detector material:
 - More accessible due to recent advancements in power electronics
 - Fast signal pulses
 - Low dark current (also after radiation)
 - Potentially higher radiation hardness
- Benchmark of samples using measurements in-lab and at MedAustron, also irradiated
- But: Limited sensor thickness; lower charge generation → low signal amplitudes
- SiC-LGAD:
 - TCAD simulations challenging for SiC (adapted models and materials, floating point precision)
 - Collaboration with GTS to adapt TCAD software for SiC
 - Development of prototypes
- Two-fold electronic readout approach for studying devices (single particle, integrating)
- Implementation into ASIC and development of FPGA

- [1]: Silicon carbide and its use as a radiation detector material, F. Nava, G. Bertuccio, A. Cavallini and E. Vittone, doi: 10.1088/0957-0233/19/10/102001
- [2]: Siliziumkarbid Materialstudie zur Verwendung in positionsempfindlichen Teilchendetektoren, Maximilian Tomaschek, Diploma thesis
- [3]: 4H-Silicon carbide as real time monitor for high-intensity ion beams, Manuel Christanell, Diploma thesis
- [4]: An Introduction to Ultra Fast Silicon Detectors, M. Ferrero, R. Arcidiacono, M. Mandurrino, V. Sola, N. Cartiglia, ISBN: 978-0-367-64629-5
- [5]: Preliminary Device Performance of 4H-SiC LGAD, Tao Yang, Qing Liu, Yuhang Tan, Suyu Xiao, Kai Liu, Jianyong Zhang, Ryuta Kiuchi, Mei Zhao, Boyue Wu, Jianing Lin, Weimin Song, Hai Lu, Xin Shi, The 39th CERN RD50 workshop
- [6]: Low Gain Avalanche Detectors Technology Overview, Richard Bates, University of Glasgow
- [7]: <https://www.tuwien.at/en/trigacenter/trigareactor>
- [8]: <https://www.medaustron.at/>
- [9]: M. V. S. Chandrashekar, Christopher I. Thomas, and Michael G. Spencer, Measurement of the mean electron-hole pair ionization energy in 4H SiC, Applied Physics Letters 89.4 (July 2006), p. 042113, doi: 10.1063/1.2243799, url: <https://doi.org/10.1063/1.2243799>
- [10]: Alessandro Lo Giudice et al., Average energy dissipated by mega-electron-volt hydrogen and helium ions per electron-hole pair generation in 4H-SiC, Applied Physics Letters 87.22 (2005), p. 222105, doi: 10.1063/1.2135507. url: <https://doi.org/10.1063/1.2135507>
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- [12]: Silvio Sciortino, Stefano Lagomarsino, and F. Nava, Silicon Carbide for High Signal to Noise Ratio MIPs Detection From Room Temperature to 80C, Nuclear Science, IEEE Transactions on 56 (Sept. 2009), pp. 2538 –2542, doi: 10.1109/TNS.2009.2023848
- [13]: <https://www.globaltcad.com/>