Infor EAM in the Handling Engineering Group

Cathelijne HAZELAAR-BAL EDMS no. 2596821



Agenda

- Introduction Handling Engineering Group
- Statistics
- Dashboard
- Equipment
- Work Orders
- SAILOR Levage
- PM Schedules
- Pentaho Reporting
- Future Actions



Introduction EN/HE

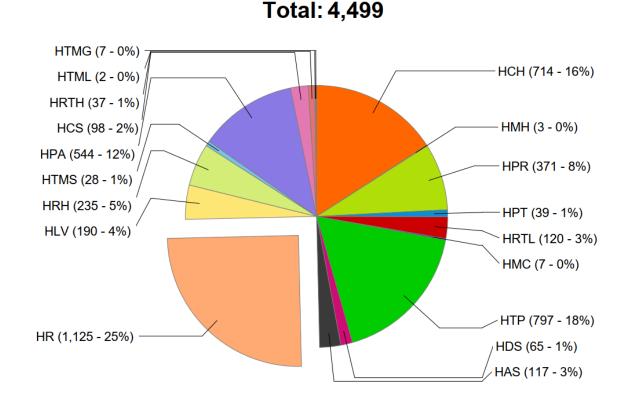
- Provide transport and handling services
- Design, integration and feasibility studies
- Tendering and procurement, installation, commissioning, operation, maintenance and decommissioning
- Standard industrial and custom-built transport and handling equipment
- ¥ maintenance contracts
- ➤ 1 operation contract





Statistics

Equipment by Class



• 127 Lifts

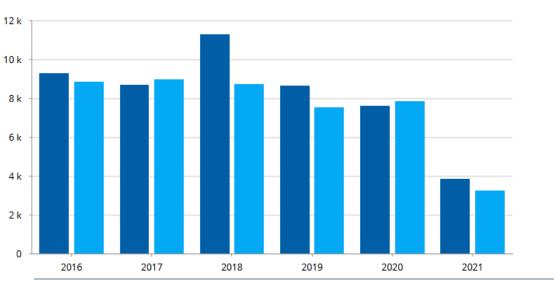
- 371 Overhead Cranes
- 544 Hoists
- 1125 Spreader Beams
- 2300 Transport and Lifting Vehicles

Preventive Maintenance:28% of total assets



Statistics

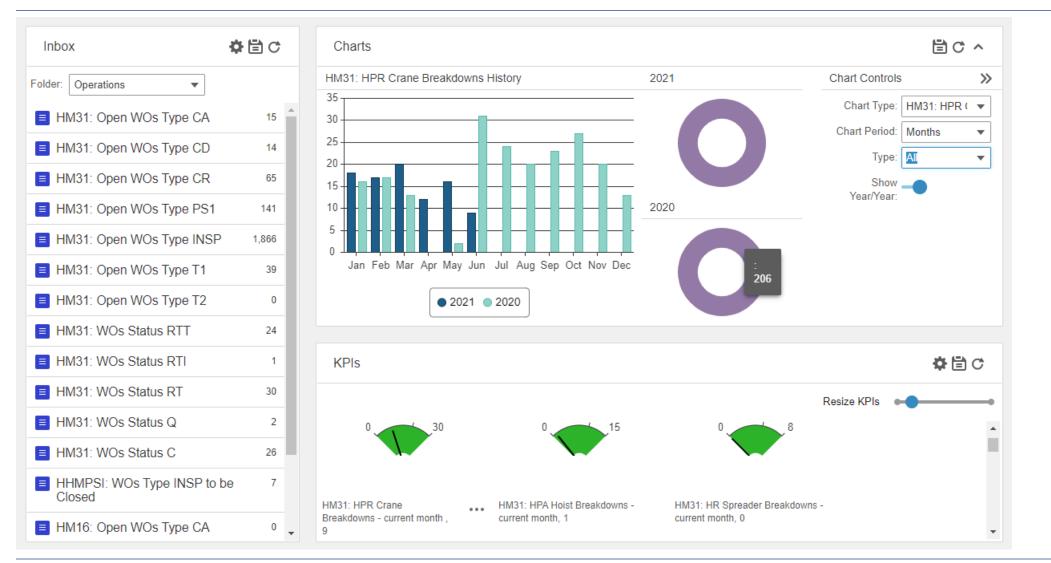
- Work Orders: ~ 9000/year Created and Closed
- Documents: ~ 16.000
- Spare Parts: ~ 4000
 - Parts Tracked by Asset ~ 50
 - Assets ~ 330







Dashboard





Equipment - Structure

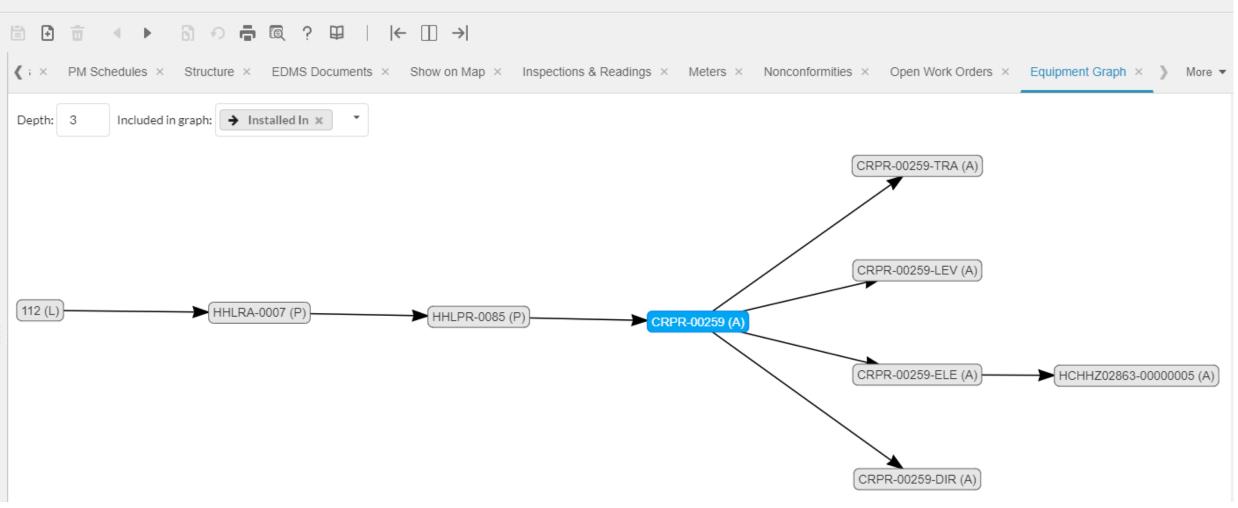
Position HHLRA-0007 RAILS BLD.112 / PR-259 PR-260 n n n n n n 1 $| \in \Pi \rightarrow |$ • Record View Comments × Events × Costs × PM Schedules × Structure × EDMS D Actions -Structure Details P-HHLRA-0007-RAILS BLD.112 / PR-259 PR-260 Add Parent P-HHLPR-0085-PONT ROULANT S L-112 🖻 🦢 A-CRPR-00259-PONT BIPOUTRE BONFANTI 10T A-CRPR-00259-LEV-Levage du PR-259 A-CRPR-00259-DIR-Direction du PR-259 A-CRPR-00259-TRA-Translation du PR-259 - A-CRPR-00259-ELE-Electricité du PR-259 A-HCHHZ02863-0000005-RADIO COMMANDE AUTEC E- P-HHLPR-0140-PONT ROULANT E- A-CRPR-00260-PONT BIPOUTRE BONFANTI 10T A-CRPR-00260-LEV-Levage du PR-260 A-CRPR-00260-DIR-Direction du PR-260 A-CRPR-00260-TRA-Translation du PR-260 E- A-CRPR-00260-ELE-Electricité du PR-260 A-HCHHZ02863-0000006-RADIO COMMANDE AUTEC

- Functional Positions: Equipment Structure
- Assets: Equipment follow-up
- Sub-Assets:
 Documentation and Part Structure



Equipment - Graph

HM Asset CRPR-00259 PONT BIPOUTRE BONFANTI 10T





Equipment - EDMS Documents

- 16.000 Documents
 uploaded in EDMS
 (~40% digitalized
 Paper Documents)
- Linked to Assets in Infor EAM

HM	HM Asset CRPR-00298 PONT BIPOUTRE BONFANTI 40/5T									
	E									
Q- Image: CRF Image: CRPR-00298-ELE Image: CRPR-00298-ELE Electricité du PR-298										
CRF	Q+ Searc	B B B B A ► B O B Q P U		(← □ →)						
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	Mani	Manufacturer: BONF CRPR-00298-DIR - Direction du PR-298 Status: Installe et Maintenu Location: 311 Manufacturer: BONF		Create new document Create report document Attach document Detach Ide Obsolete # d Id Title Extern Status Create 1907321 v PROGRAMME PLC PR298 - Program XTRF BC Image: Belee 2018-02						
CRF	CRPR-00	CRPR-00298-ELE - Electricité du PR-298 Status: Installe et Maintenu Location: 311 Manufacturer: BONF		1907636 v DESCRIPTION ELECTRICAL CABINET PR298 - Ma XTRF PR Image: March W 2017-05 1907637 v PLAN ENSEMBLE EQUIPEMENTS ELECTRIQUES XTRF PR Image: March W 2017-05 1907638 v SCHEMA BORNIERS PR298 - Schematics XTRF PR Image: March W 2017-05 1907639 v SCHEMA ELECTRIQUE PR298 - Schematics XTRF PR Image: March W 2018-02						
UN		CRPR-00298-LEV - Levage du PR-298 Status: Installe et Maintenu Location: 311 Manufacturer: BONF		1907640 v SCHEMA ELECTRIQUE RADIO COMMANDE PR29 XTRF PR In Wc 2017-06 1907641 v SCHEMA PRINCIPE PR298 - Schematics XTRF PR In Wc 2017-05 1354463 v NOTICE UTILISATION RADIO COMMANDE HBC S XTRF HB In Wc 2013-12						
	CRPR-00	CRPR-00298-TRA - Translation du PR-298 Status: Installe et Maintenu Location: 311 Manufacturer: BONF		1363319 v OPERATING INSTRUCTIONS REMOTE CONTROL XTRF HB Ø In Wc 2012-04 1406118 v. CE CERTIFICATE RECEPTEUR HBC FSE 727 - Re XTRF HB Ø In Wc 2014-04 1406120 v NOTICE UTILISATION RECEPTEUR HBC FSE 727 XTRF HB Ø In Wc 2014-04						
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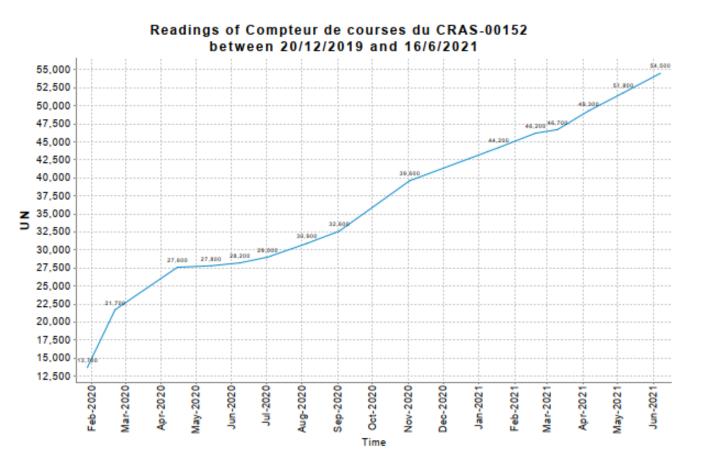
Equipment - Warranties

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(ph × PM Schedules × Asset Audit × Meters × Meter Readings Graph × EDMS Documents × Costs × Show on Map × Warranties									
All Records	▼ Edit			Warranty	▼ [A ▼				
Warranty Des	ription	Coverage Type	Active	Duration Th	nreshold Duration UOM	Threshold UOM	UOM		
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Warranty Details Warrant Coverage Typ Duratio Threshol Start Dat	Work Order: Equipment: Location: Type: Dep./Service Unit: Multiple Equipment:	<auto-generate CRPR-00806 SXA5 CD - Correctif D HM31</auto-generate 	ed> * Q= Q= Depanna V		MUNCK 20T TELIER ET STOCKAGE Status: * R -	Lance			

- Most equipment 2 year warranty
- During this period maintenance should be done by manufacturer
- Manufacturer often not on-site
- Maintenance done by contractor as additional work
- Warning message when creating WO on Asset under warranty



Equipment - Meter Readings



- Hours
- Strokes
- Meter readings entered manually during each maintenance

From tab "Meter Readings Graph" within Assets



Equipment - Meter Readings

Analyze equipment usage for maintenance and consolidation:

- ~60% of Overhead Cranes are used less than 10h per year and another 20% between 10h and 30h per year
- Manufacturers consider 120h/year as normal usage, with maintenance every quarter or 30h
- Currently classic preventive maintenance once per year and twice per year for critical cranes (~500 interventions or 3500h)



Equipment - Meter Readings

New maintenance strategy as from 2022 for Cranes: (following manufacturer's instructions and in agreement with HSE)

- New battery operated LoRa sensors on lifting part of Cranes (wireless Long-Range transmission with low power consumption)
 - Automatic read-out 1x per day
 - Data pushed to Infor
 - Estimated battery lifetime of 10 years
- Preventive Maintenance every 30h (minor) and 120h (major) or 5y
 - Nesting function in Infor for Type Variable?
- Most equipment only once per 5 year (still tested every year during periodic safety inspection!) and some equipment up to 4x per year
- Savings: at least 100 kCHF per year!





Equipment - Safety

Review Deta		Demonstration of the second secon	C ? D	← □ → M Schedules × Structure	× Safety × Met	ers × Non
All Records		▼ Ec	lit			Hazard
		Description	Hazard Type	Precaution	Precaution Description	Unit
HM-CH01 Esse		3	Biological Hazards	NONE	No precautions specified.	LTR
HM-CH02 Dies			Biological Hazards	HM01	Handling & Manutention	LTR
HM-CH03 Hui		oteur	Biological Hazards	NONE	No precautions specified.	LTR
HM-CH04 Huile		draulique	Biological Hazards	NONE	No precautions specified.	LTR
HM-CH07	Plomb P	Pur Batterie	Biological Hazards	NONE	No precautions specified.	
HM-CH08 Liquide de Refroidissen Records: 7 of 7 123			Biological Hazards	NONE	No precautions specified.	LTR
	Hazard:	HM-CH02	Diesel			
Pr	recaution:	HM01	Handling & Ma	nutention		
Timing:			•	User Defined Fields		
S	equence:			Quantity	¥	10
	Children: ard Type:	Biological Hazards		Unit Of Measure Autres		Q:

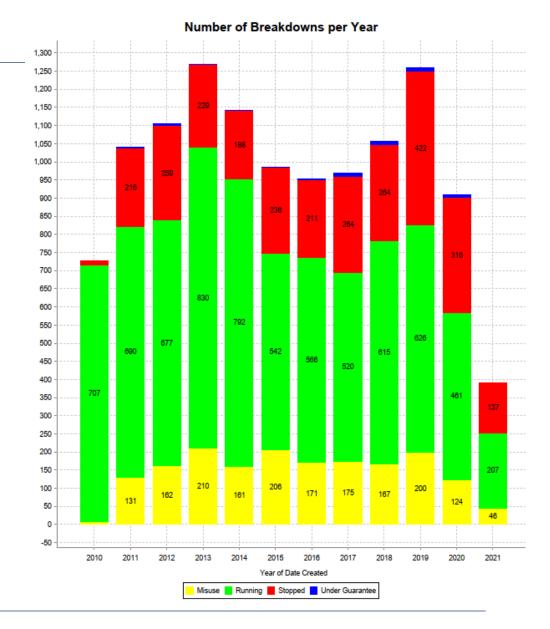
- New ADR Regulations* effective as from 2022
- Identify hazards and its quantity present in transport equipment (petrol, oil, battery...)
- Following identification define equipment that falls under ADR Regulations
- Make information ADR Yes /No available in EDH SIT Document when selecting equipment
- This may concern other groups!

*ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route



Work Orders

- 4 Maintenance Contracts
- ~ 9000 WOs Created and Closed per year
- 7 WO Types
- 7 PM Schedules
- Standard WOs
- Usage Spare Parts
- Booked Hours
- Closing Codes
- Downtime Hours





SAILOR Levage

Periodic Safety Inspections (PSI):

- In-house development by HSE to improve follow-up of observations
- Link EDMS Reports of Periodic Safety Inspections to WOs
- PSI WO created by PM Schedule
- Observations in report automatically generate child WOs (one for each observation)
- Observation text copied to Comments of child WOs
- Link between child WO status and Report status

= V212 SAFETY REPORTING & cbal
Inspection
Work Order 29431394 Reception Safety Inspection
← → ☆ →
All Child WOs Edit Child WO Image: Child WO Image: Child WO Child WO Description Dependent Status Type Equipment
29431395 Remark following PSI RAR - Accepte en CR - Correctif CRPR-00315 HM Work Order 29431395 Remark following PSI Remark following PSI
Image: Image
Le pont a tendance à se mettre en crabe en translation. Les galets de pression des moteurs de translation ont été ressérrés. A revoir si le phénoméne s'amplifie (coincement de la poutre).



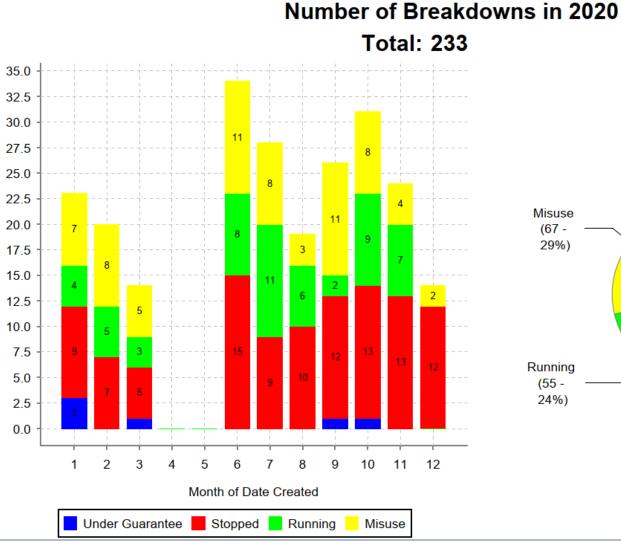
Preventive Maintenance Schedules

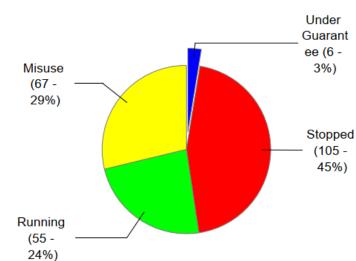
- Lifts: 4
 - 127 Assets
 - Every 1, 2, 3 or 6 Months
- Cranes & Hoists: 1
 - 482 Assets
 - Every 6 or 12 Months
- Spare Parts: 1
 - 36 Assets
 - Every 24 Months
- Periodic Safety Inspections: 1
 - 3160 Assets
 - Every 3, 6 or 12 Months

Ρ	PM Schedule HHM12PR Maintenance préventive annuelle										
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	Record View Comm	nents $ imes$ Activities $ imes$ E	Equipment × \	Nork Orders × Auto	matic Release \times	EDMS Docum	ents × More 🕶				
	Copy of All Equipment	▼ Edit		Equipment	•	м тария (Парана) и тария и тари	Q= Run				
	Equipment De	escription		Dep./Service Unit	Location	Due Date	Perform Every Pe				
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-	CRPR-00313 PO	NT MONOPOUTRE VISAN 3T		HM31	129	01-DEC-2023	1.)				
	CRPA-01270 PA	LAN ELEC TAIM 5T (SUR PR-758)		HM31	SX5	01-AUG-2021	6 N				
	CRPA-01272 PA	LAN ELEC TAIM 5T (SUR PR-75	9)	HM31	SX5	01-AUG-2021	6 N				
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	Equipment Details						^ _				
	Equipment:	CRPA-01270		IM 5T (SUR PR-758)							
					*						
	Dep./Service Unit:	HM31 Q=			Type: Fixed	•					
	Location:	SX5 q =		WOO	Class: HME121P	Q=					
	Route:	Q=		Budget (Code:	d:					
	Perform Every:	6 Months	•	Assigne	ed To:	Q=					
	Due Date:	01-AUG-2021		Date Deactiv	/ated:	Ö					
	Work Order:	29355403		Meter Int	erval:	Q=	+				



Pentaho Reporting





22-06-2021

Pentaho Reporting

Number of Breakdowns in 2020

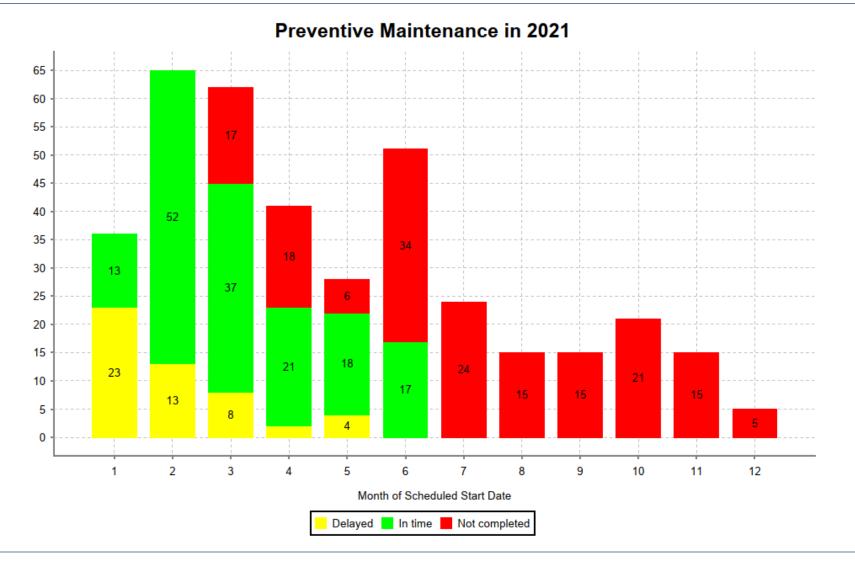
Equipment	Loc.	Number of Breakdowns
CRPR-00091	180	10
CRPR-00714	SX4	10
CRPR-00799	SD2	9
CRPR-00759	SX5	6
CRPR-00205	276	6
CRPR-00538	EHN1	5
CRPR-00067	157	4
CRPR-00298	311	4
CRPR-00758	SX5	4
CRPR-00709	SX2	4

Number of Breakdowns in 2021

Equipment	Loc.	Number of Breakdowns
CRPR-00091	180	4
CRPR-00615	EHN2	4
CRPR-00806	SXA5	3
CRPR-00714	SX4	3
CRPR-00759	SX5	3
CRPR-00067	157	3
CRPR-00719	SX6	2
CRPR-00311	129	2
CRPR-00039	157	2
CRPR-00534	EHN1	2



Pentaho Reporting





Future Actions

Standardize procedures

 and Pentaho Reports
 amongst different
 contracts within EN/HE

1ª

- Daily meter read-out via LoRa
- Safety ADR Regulations
- Scheduling
- Cost Summary

Work Order 283073	361 Réparation ra	ail de la guirlande						
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× IMPACT × 0	OSVC × EDM	S Documents \times	Print WO \times	Work Orde	er Audit × Cost S	Summary ×	Additional Costs	× > More •
Cost Details								
Currency:	Swiss Franc							
Estimated:	Asset Audit \times	Meters × Me	ter Readings G	raph × ED	DMS Documents \times	Costs ×	Show on Map \times	> More -
Planned:				W	/ork Order	• [i	R 🔻	Q= Run
On Order:	Material Cost 🚔	Labor Cost To	ool Cost	Total Cost	Hours Worked	Status	Sched. End Date	Description
Invoice Differences:	≠ ▼				= -	(A 🔺		
Actual:						Planifie		
Total Cost:	950.00	140.00	0.00	1,090.00	4	T - Termine	08-JAN-2021	Remplace
Remaining Balance:								PROSAFI
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	316.40	1,750.00	0.00	2,066.40	50	T - Termine	16-AUG-2018	révision re
						Sho	ow Filter Row: 🔽 🚍	= 🗎 🖹
		Refresh	Cost Data			Total Materi	ial Cost: 2,414.40	
						Total Lab	or Cost: 73,064.75	
						Total To	ool Cost: 0.00	
						Total Overa	III Cost: 75,479.15	



Maintenance Management...



... is like a never ending road