



# Superconductors and Superconducting Magnets

---

Luca.Bottura@cern.ch

2 June 2022



# Overview

---

- Why superconductors ? A motivation
- A superconductor physics primer
- Superconducting materials and cables
- The making of a superconducting magnet
- Examples of superconducting magnet systems



# Overview

---

- **Why superconductors ? A motivation**
- A superconductor physics primer
- Superconducting materials and cables
- The making of a superconducting magnet
- Examples of superconducting magnet systems

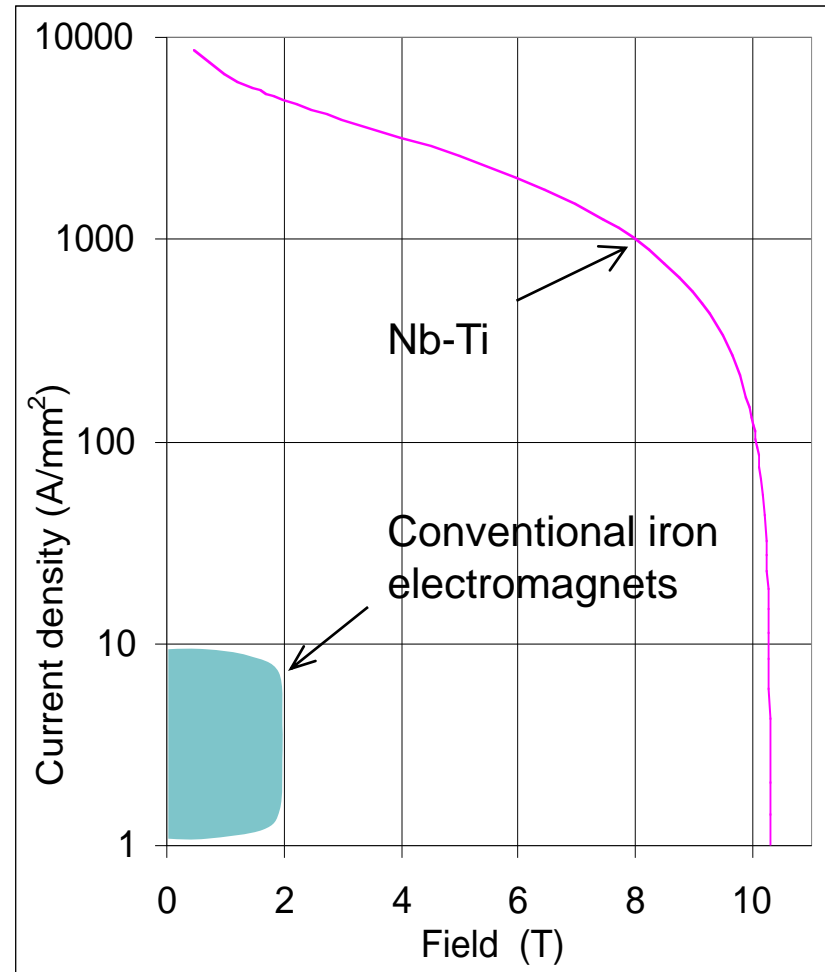
# Why superconductivity anyhow ?

## ■ Abolish Ohm's law !

- no power consumption (although need refrigeration power)
- high current density
- ampere turns are cheap, so don't need iron (although often use it for shielding)

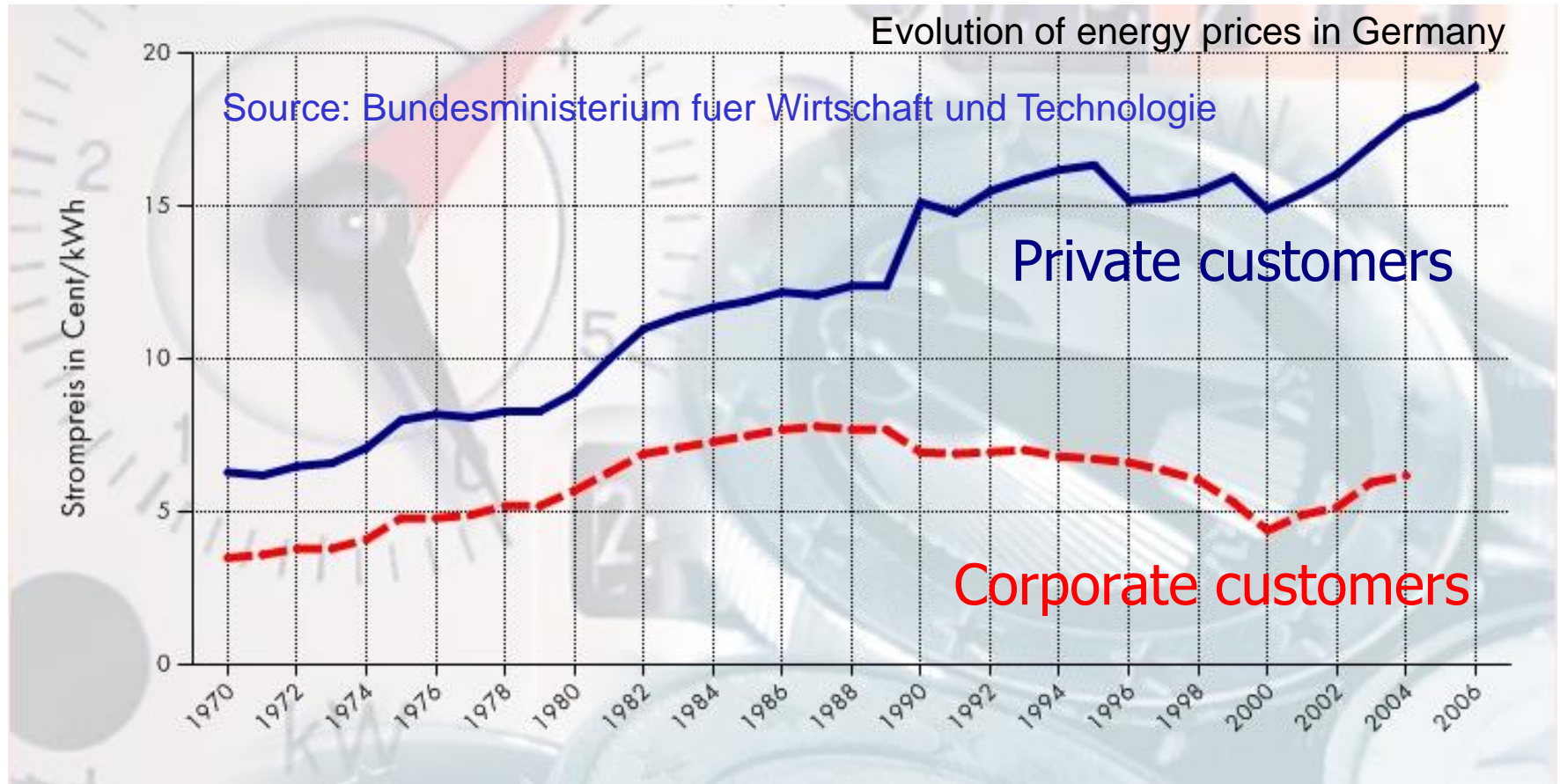
## ■ Consequences

- lower running cost  $\Rightarrow$  new commercial possibilities
- energy savings
- high current density  $\Rightarrow$  smaller, lighter, cheaper magnets  $\Rightarrow$  reduced capital cost
- higher magnetic fields economically feasible  $\Rightarrow$  new research possibilities





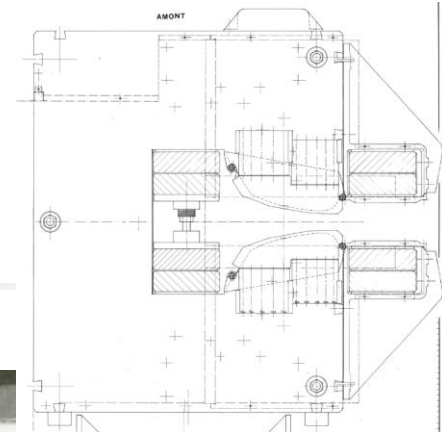
# Cost of energy (electricity)



**Energy efficiency is an inevitable design constraint !**

# NC vs. SC Magnets - 1/2

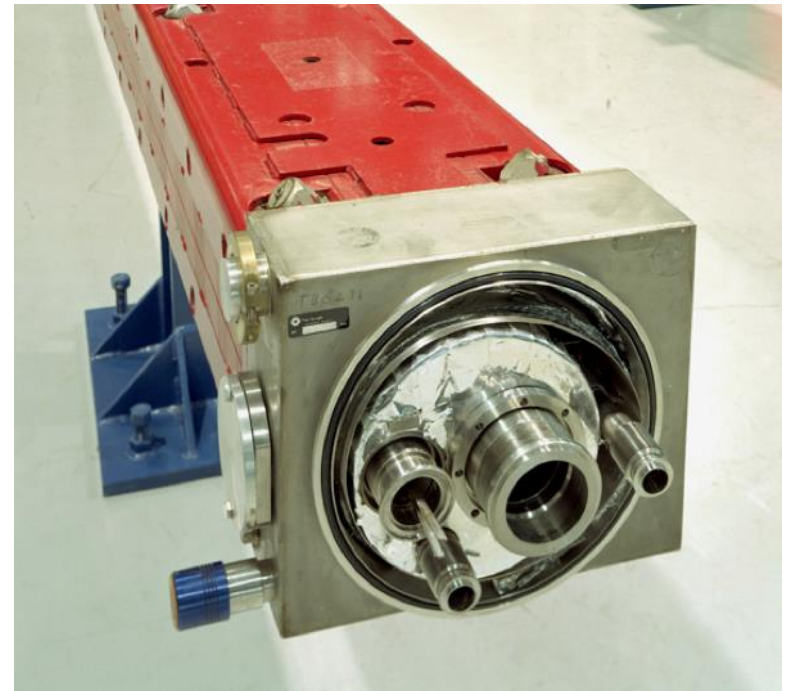
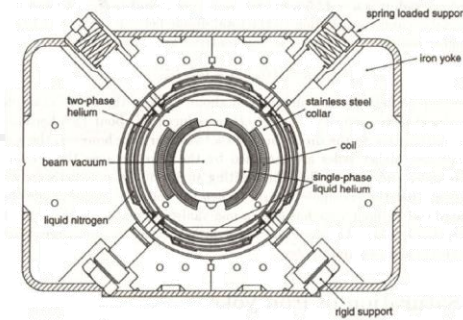
- *Normal conducting* accelerator magnets
  - Magnetization *ampere-turns* are *cheap*
  - Field is generated by the iron yoke (but limited by saturation, e.g.  $\approx 2$  T for iron)
  - Low current density in the coils to limit electric power and cooling needs
  - Bulky and heavy, large mass of iron (cost driver)



One of the dipole magnets of the PS, in operation at CERN since 1959

## NC vs. SC Magnets - 2/2

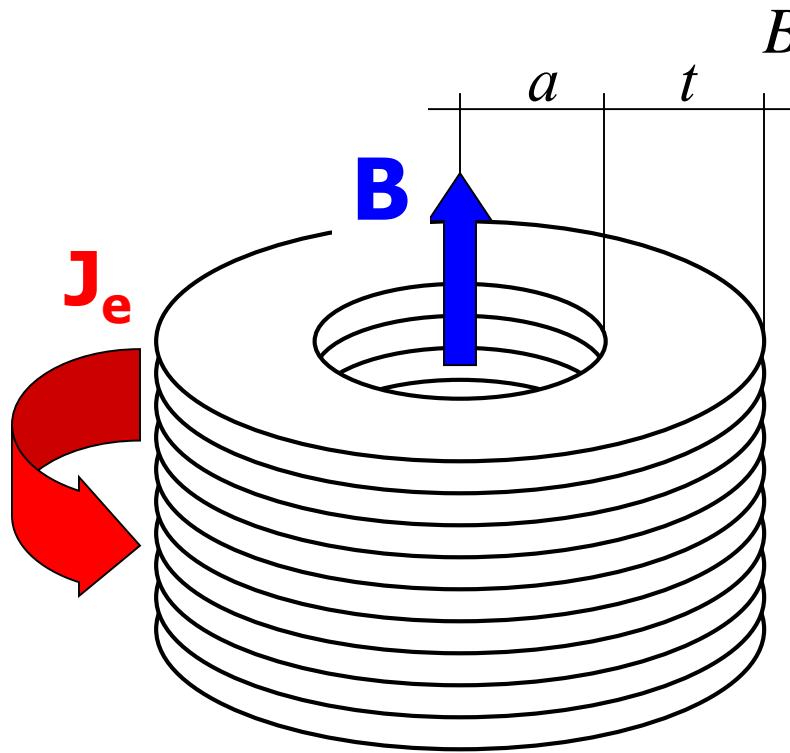
- Superconducting accelerator magnets
  - Superconducting *ampere-turns* are *cheap*
  - Field generated by the coil current (but limited by critical current, e.g.  $\approx 10$  T for NbTi)
  - High current density, compact, low mass of high-tech SC material (cost driver)
  - Requires efficient and reliable cryogenics cooling for operation (availability driver)



A superconducting dipole magnet of the Tevatron at FNAL, the first superconducting synchrotron, 1983

# High current density: solenoids

- The field produced by an infinitely long solenoid is:



$$B = \mu_o J_e t$$

- In solenoids of finite length the central field is:

$$B = \mu_o f J_e t$$

where  $f < 1$ , typically  $\sim 0.8$

- The thickness (volume and cost) for a given field is **inversely proportional to the engineering current density  $J_e$**

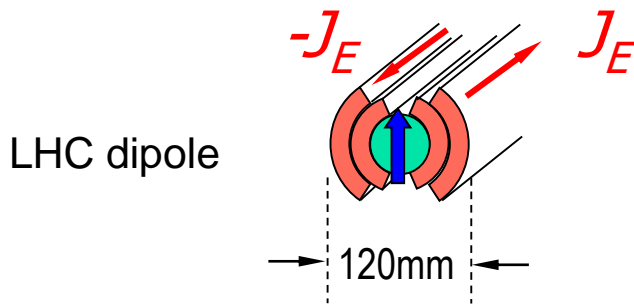
**all-SC solenoid record field:  
24 T (NIMS, 2011)**

# High current density - dipoles

- The field produced by an ideal dipole (see later) is:

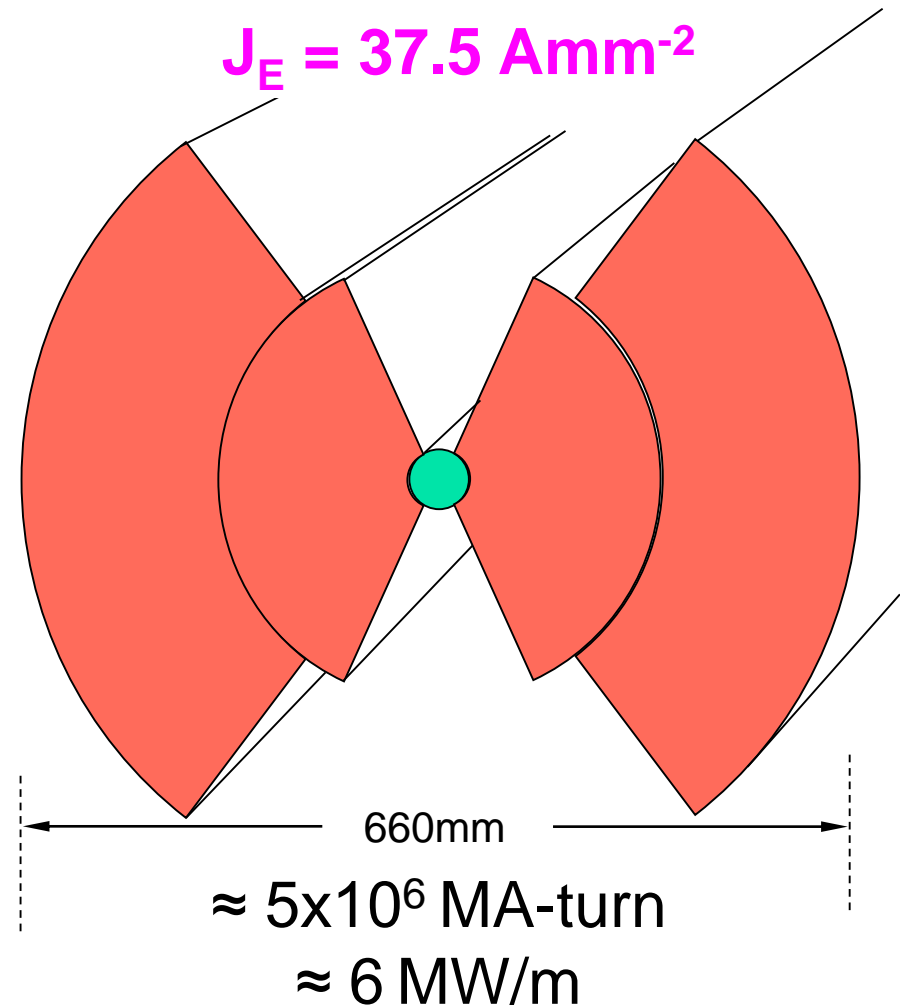
$$B = \mu_o J_e \frac{t}{2}$$

$$J_E = 375 \text{ Amm}^{-2}$$



$\approx 1 \times 10^6$  MA-turn

**all-SC dipole record field:  
16 T (LBNL, 2003)**







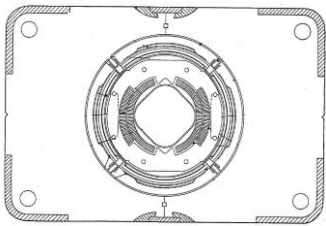
# The *Hall of Fame* of SC colliders



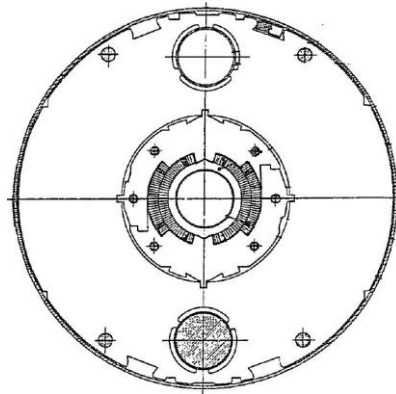
	<b>Tevatron</b>	<b>HERA</b>	<b>RHIC</b>	<b>LHC</b>
Maximum energy (GeV)	980	920 <sup>(1)</sup>	250 <sup>(2)</sup> 100/n <sup>(3)</sup>	7000
Injection energy (GeV)	151	45	12	450
Ring length (km)	6.3	6.3	3.8	26.7
Dipole field (T)	4.3	5.0	3.5	8.3
Aperture (mm)	76	75	80	56
Configuration	Single bore	Single bore	Single bore	Twin bore
Operating temperature (K)	4.2	4.5	4.3-4.6	1.9
First beam	7-1983	4-1991	6-2000	9-2008

- (1) energy of the proton beam, colliding with the 27.5 GeV electron beam
- (2) energy for proton beams
- (3) energy per nucleon, for ion beams (Au)

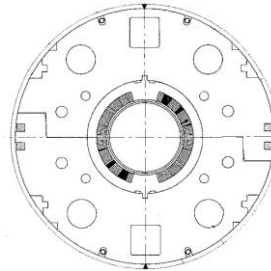
# *Champion* dipoles cross sections



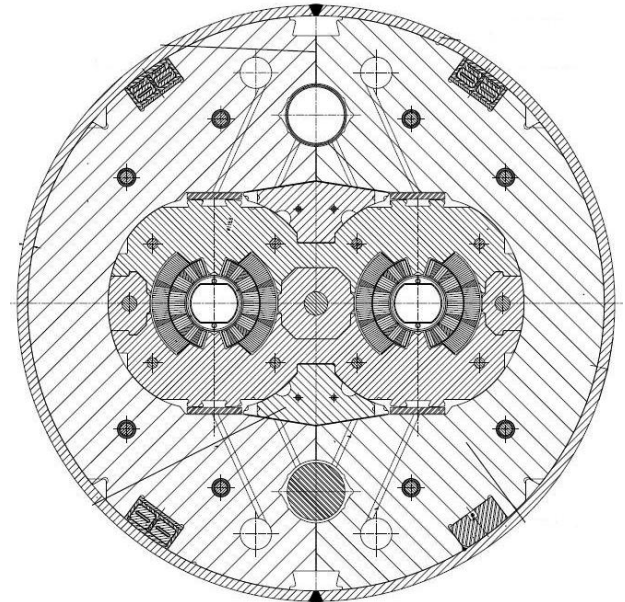
**Tevatron**  
Bore: 76 mm  
Field: 4.3 T



**HERA**  
Bore: 75 mm  
Field: 5.0 T

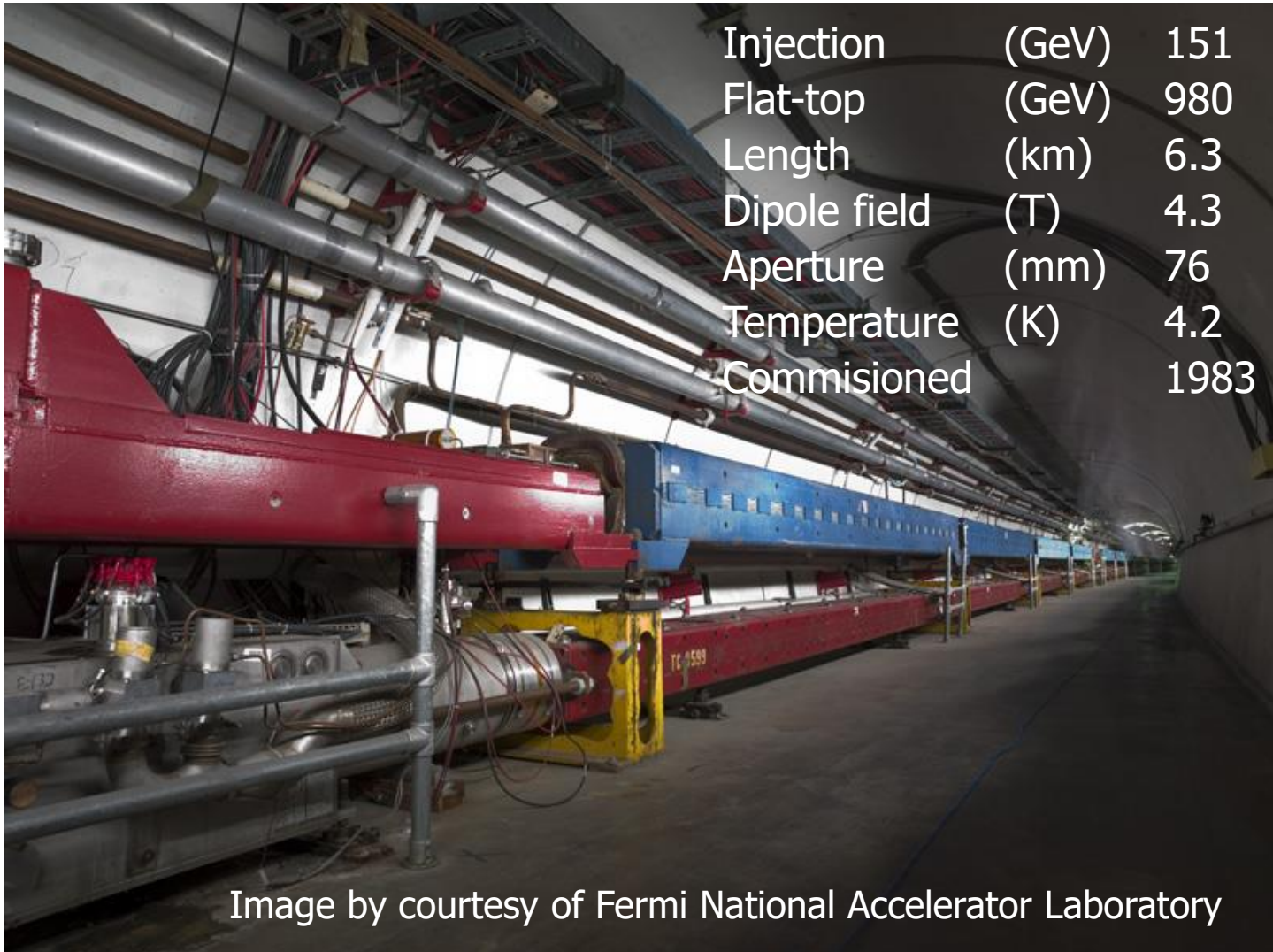


**RHIC**  
Bore: 80 mm  
Field: 3.5 T



**LHC**  
Bore: 56 mm  
Field: 8.3 T

# Tevatron at FNAL (Chicago, IL, USA)



Injection	(GeV)	151
Flat-top	(GeV)	980
Length	(km)	6.3
Dipole field	(T)	4.3
Aperture	(mm)	76
Temperature	(K)	4.2
Commisioned		1983

Image by courtesy of Fermi National Accelerator Laboratory



# HERA at DESY (Hamburg, D)

Image by courtesy of Deutsches Elektronen Synchrotron



Injection	(GeV)	45
Flat-top	(GeV)	920
Length	(km)	6.3
Dipole field	(T)	4.7
Aperture	(mm)	75
Temperature	(K)	4.5
Commisioned		1991
Closed		2007

# RHIC at BNL (Upton, NY, USA)

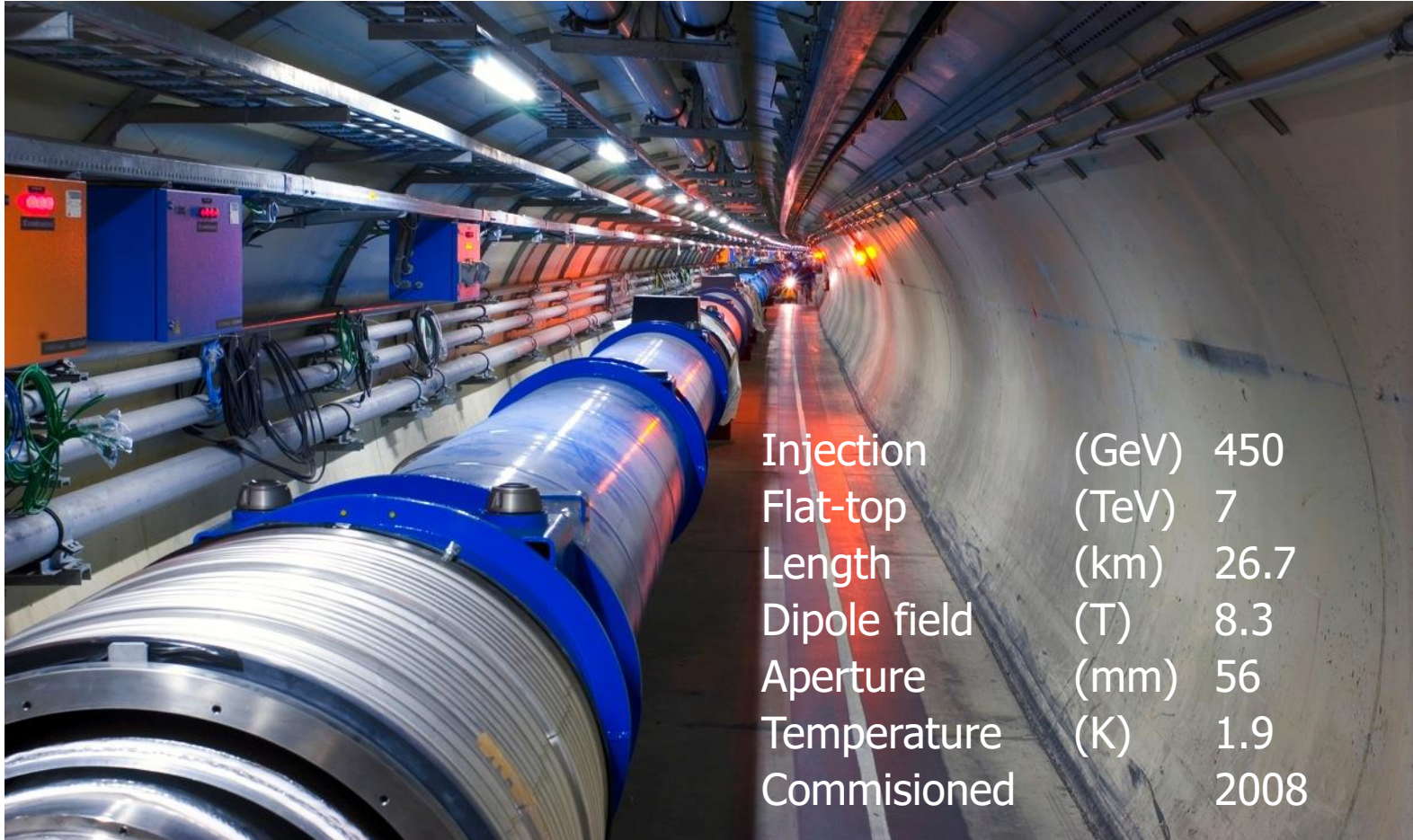
Image by courtesy of Brookhaven Accelerator Laboratory



Injection	(GeV)	12/n
Flat-top	(GeV)	100/n
Length	(km)	3.8
Dipole field	(T)	3.5
Aperture	(mm)	80
Temperature	(K)	4.3-4.6
Commisioned		2000



# LHC at CERN (Geneva, CH)



Injection	(GeV)	450
Flat-top	(TeV)	7
Length	(km)	26.7
Dipole field	(T)	8.3
Aperture	(mm)	56
Temperature	(K)	1.9
Commisioned		2008



# Motivation - Re-cap

---

- Superconductors are used to abolish Ohm's law, either to:
  - Decrease power consumption, and thus improve the performance and operation balance (cost + efficiency) replacing existing technology  $\Rightarrow$  *technology displacer*
  - Allow to reach higher magnetic field, over larger bore and for longer time, allowing new physics or technological opportunities  $\Rightarrow$  *technology enabler*



# Overview

---

- Why superconductors ? A motivation
- **A superconductor physics primer**
- Superconducting materials and cables
- The making of a superconducting magnet
- Examples of superconducting magnet systems

# A great physics problem in 1900

- What is the limit of electrical resistivity at the absolute zero ?

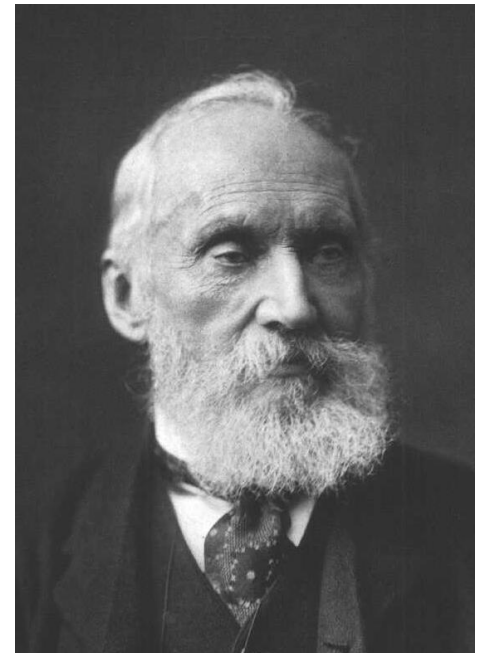
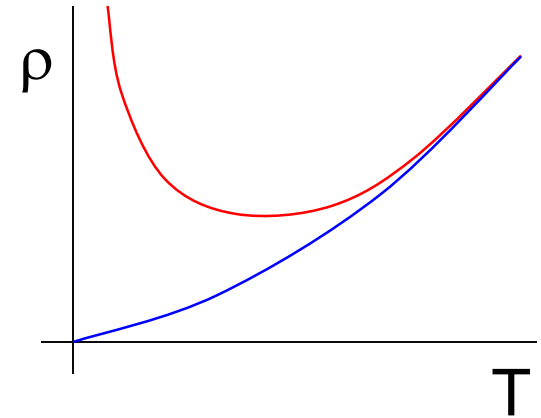
... electrons flowing through a conductor would come to a complete halt or, in other words, metal resistivity will become infinity at absolute zero.

*“X-rays are an hoax”*

*“I have not the smallest molecule of faith in aerial navigation other than ballooning or of expectation of good results from any of the trials we hear of”*

*“There is nothing new to be discovered in physics now. All that remains is more and more precise measurement”*

W. Thomson (Lord Kelvin)

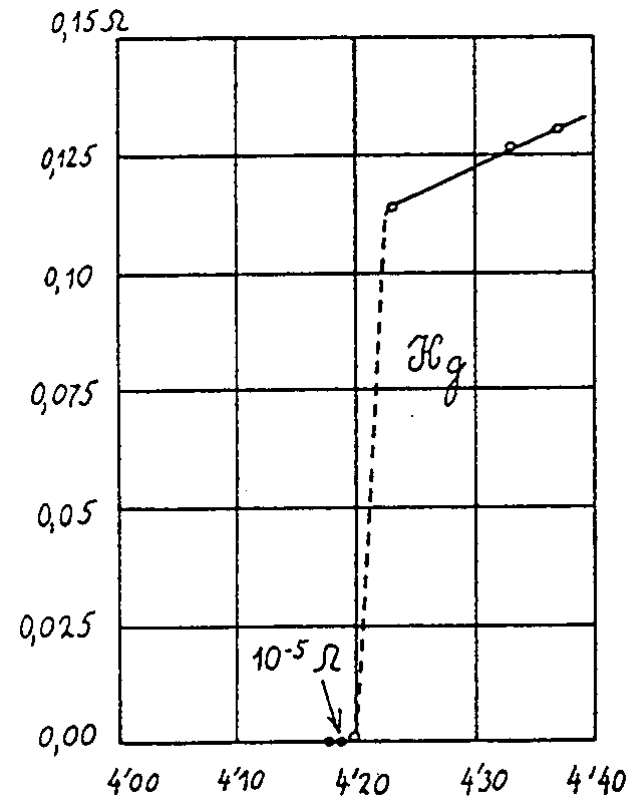


# Superconductors Pre-history



... thus the mercury at 4.2 K has entered a new state, which, owing to its particular electrical properties, can be called the state of *superconductivity*...

H. Kamerlingh-Onnes (1911)



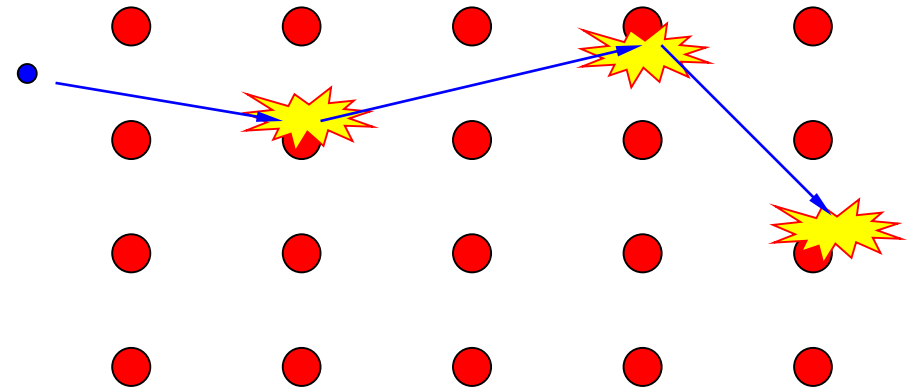
# Cooper Pairs



Bardeen, Cooper and Schrieffer

## ■ Normal conductor

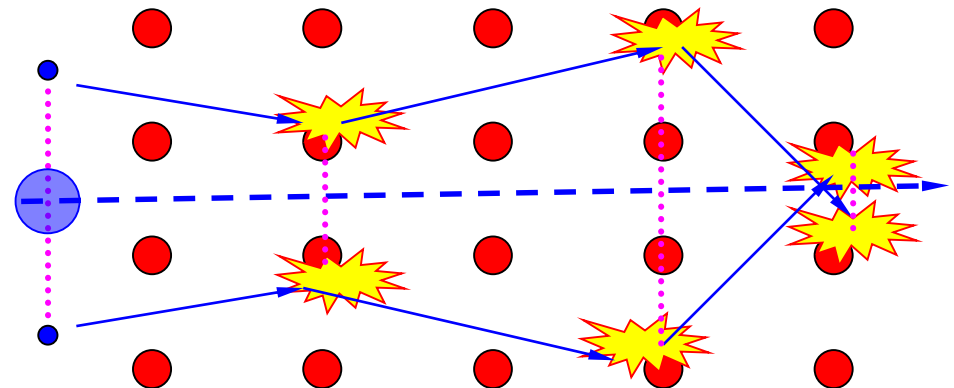
- scattering of  $e^-$
- finite resistance due to energy dissipation



*Proper physics:* a gas of Fermions. The conduction electrons at the Fermi surface have large energy (few eV) and interact with lattice defects, displacements or thermal excitations (hence  $\rho(T)$ )

## ■ Superconductor

- paired electrons forming a quasi particle in *condensed* state
- zero resistance because the scattering does not excite the quasi-particle



*Proper physics:* paired electrons in the vicinity of the Fermi surface, with opposite momentum and spin (bosons with zero spin). The binding energy introduces a small energy gap between paired and unpaired state. An external electric field makes the pair drift.



# Pairing mechanism

Lattice displacement



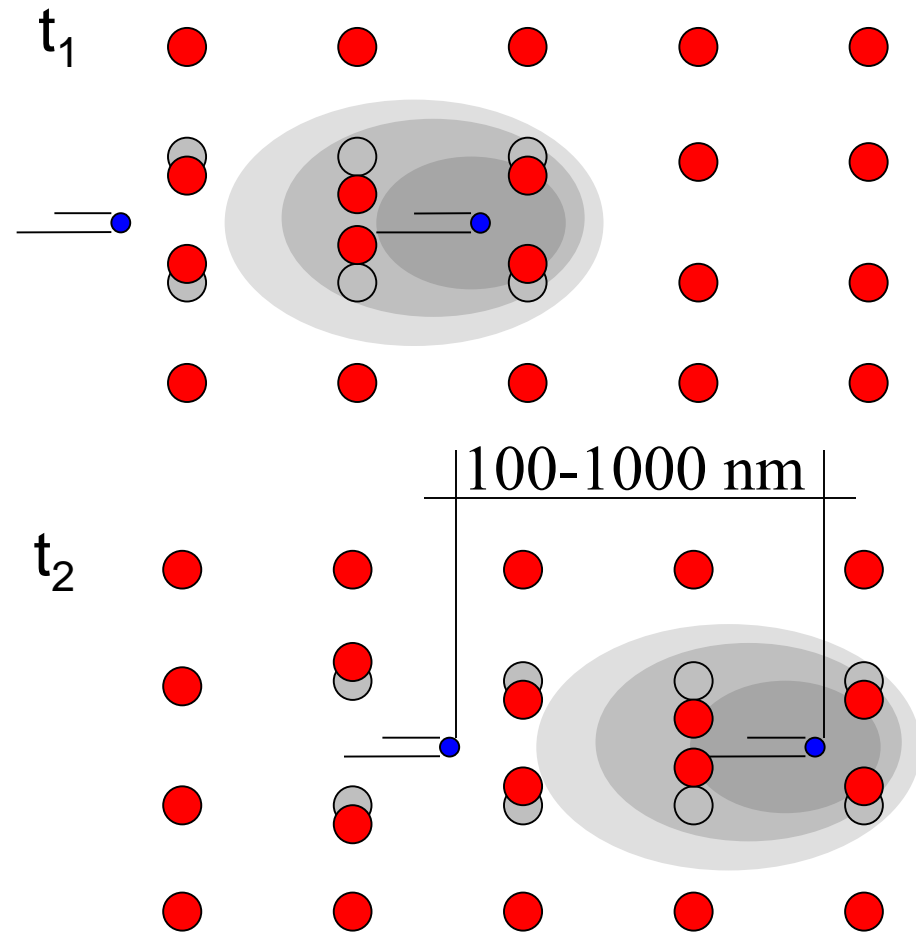
phonons (sound)



coupling of charge carriers

**Only works at low temperature**

Bardeen, Cooper, Schrieffer (BCS) - 1957



*Proper physics:* the binding energy is small, of the order of  $10^{-3}$  eV. Pairs can be broken easily by thermal energy. The interaction is long range, and Cooper pairs overlap and can exchange electrons

# First (not last) superconducting magnet project cancelled

A 100 kGauss magnet ! (H. K. Onnes)

Third International Congress of Refrigeration, Chicago (1913)



Solvay conference (1914)

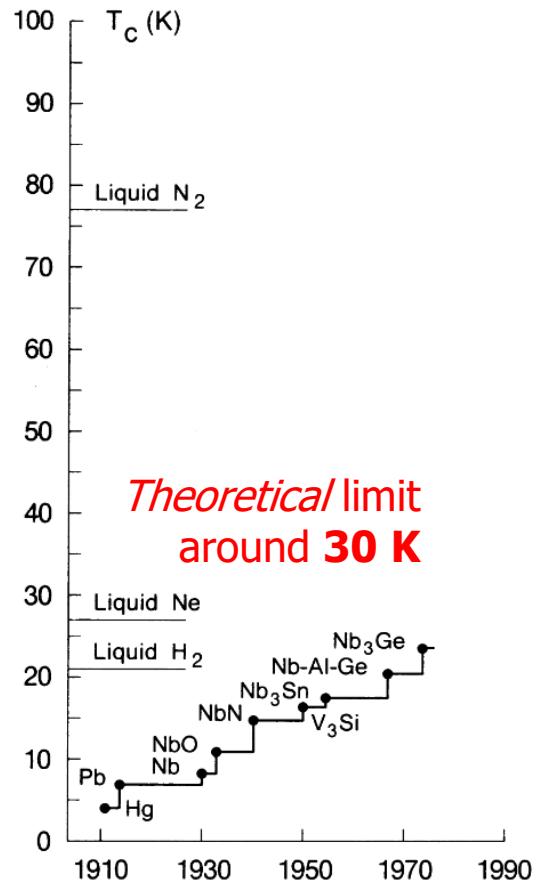
The 10 T magnet project was stopped when it was observed that superconductivity in Hg and Pb was destroyed by the presence of an external magnetic field as small as 500 Gauss (0.05 T)

*Superconductivity languished for 40 years...*

# 1986 - A Big Surprise



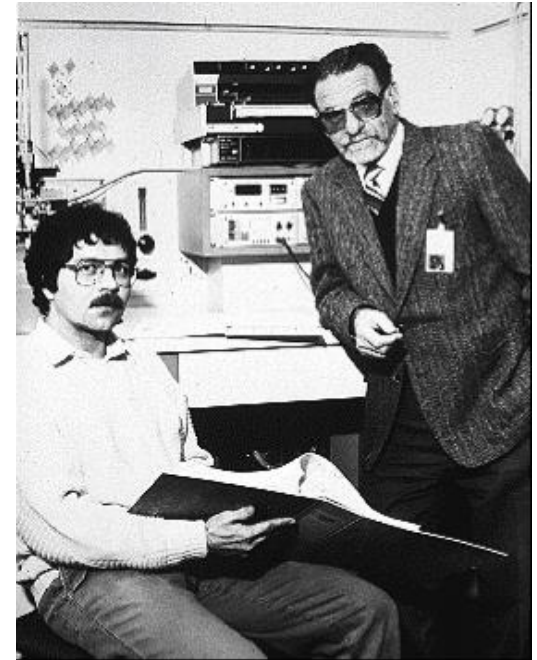
*One Thousand and One Superconductors*  
B. Matthias (1918-1980)



**Fig. 1.** Evolution of the superconductive transition temperature subsequent to the discovery of the phenomenon.

## The Discovery of a Class of High-Temperature Superconductors

K. ALEX MÜLLER AND J. GEORG BEDNORZ



Bednorz and Mueller  
IBM Zuerich, 1986

# 1987 - The prize !

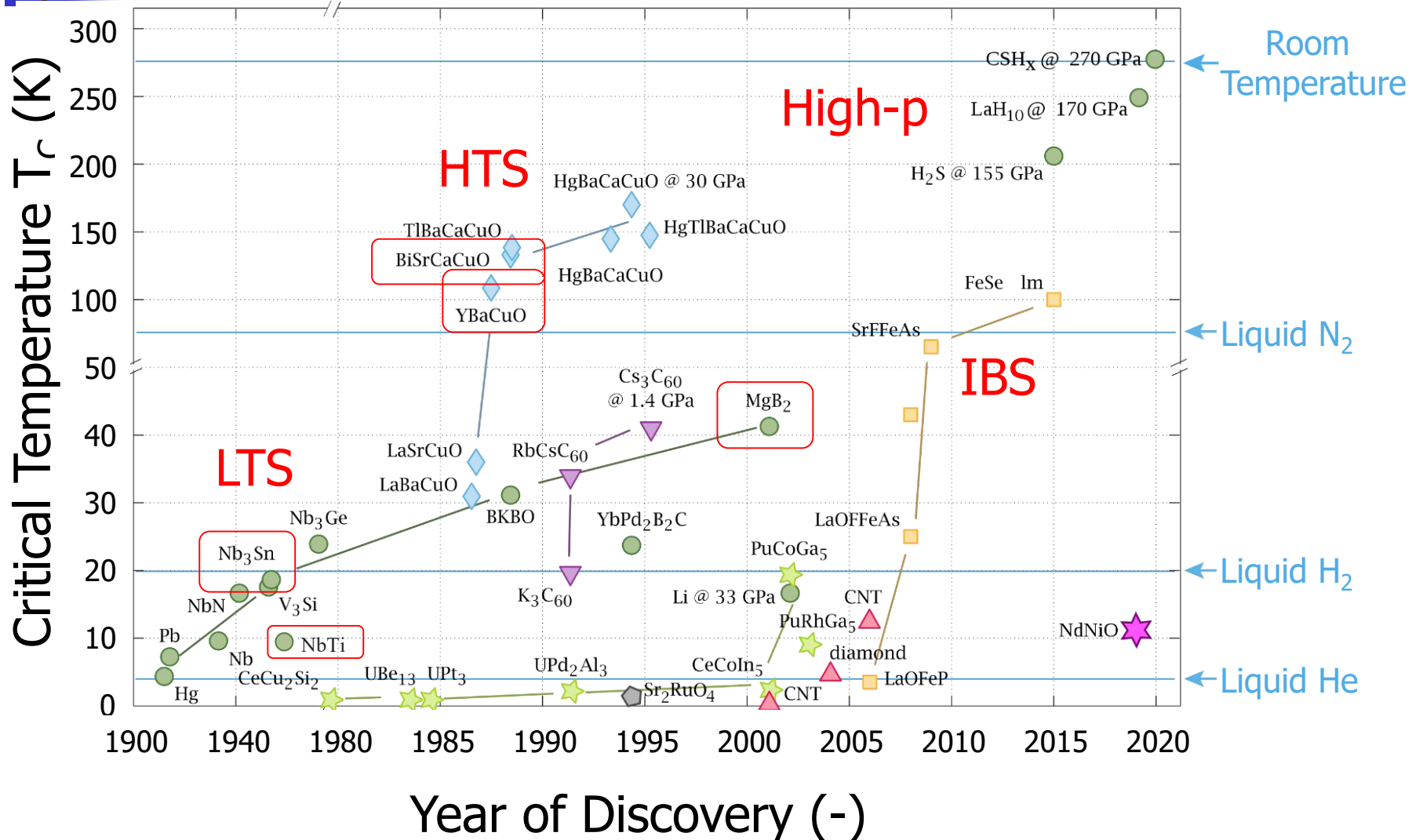


Associated Press

J. Georg Bednorz, left, and K. Alex Müller after learning they had won the Nobel Prize in physics.

*2 Get Nobel for Unlocking Superconductor Secret*

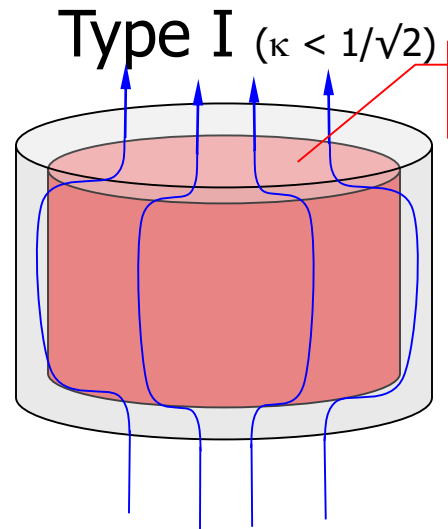
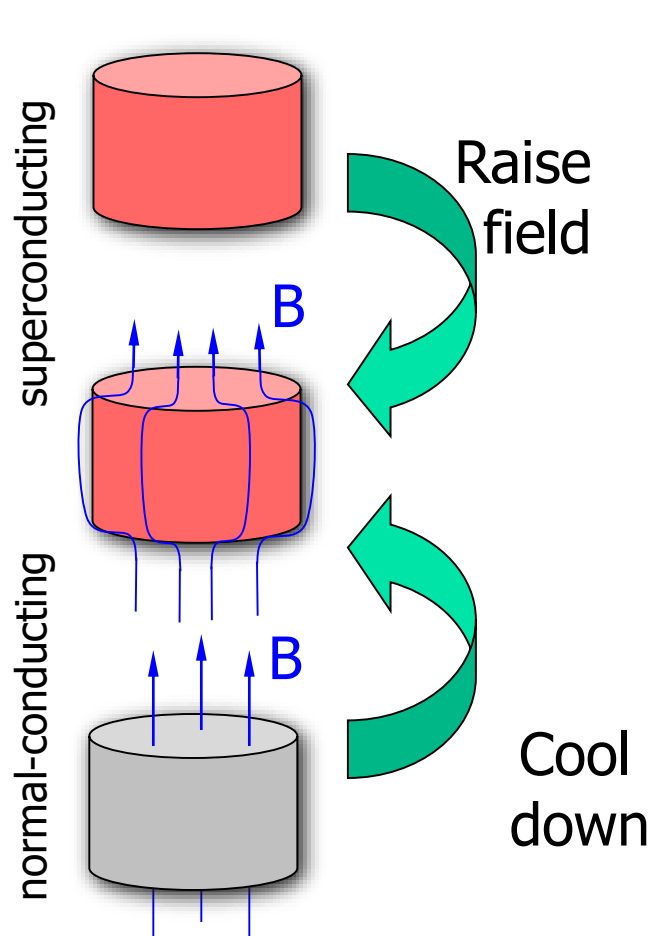
# High-Tc timeline



# Hey, what about field ?



W. Meissner, R. Ochsenfeld



Type I ( $\kappa < 1/\sqrt{2}$ )

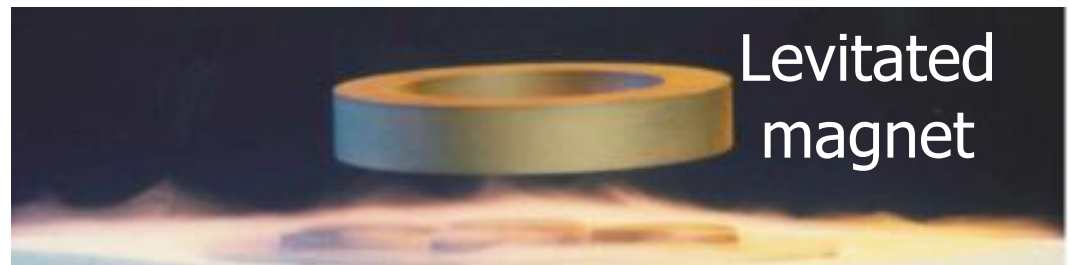
*Complete field exclusion*

Pure metals

$$B_C \approx 10^{-3} \dots 10^{-2} \text{ T}$$

Meissner & Ochsenfeld, 1933

**Example of magnetic levitation**



Levitated magnet

Superconducting disk



# Free energy and critical field

- Let us define the Gibbs free energy of a material in a magnetic field:

$$G = \underbrace{U - TS}_{\text{Thermal energy}} - \underbrace{\mu_0 \mathbf{M} \cdot \mathbf{H}}_{\text{Magnetic energy}}$$

- A system in equilibrium will tend to a minimum of  $G$
- In zero applied field, the SC phase (being in a condensed state) has lower free energy than the normal phase:

$$G_{\text{sup}}(H=0) < G_{\text{normal}}(H=0)$$

- The field expulsion ( $\mathbf{M}=-\mathbf{H}$ ) corresponds to a magnetic energy density:

$$-\mu_0 \mathbf{M} \cdot \mathbf{H} = \mu_0/2 H^2$$

- The material *prefers* to expel the magnetic field (Meissner effect) until the free energy of the SC phase in field equals the free energy of the normal state:

$$\mu_0/2 H_c^2 = G_{\text{normal}} - G_{\text{sup}}(H=0)$$

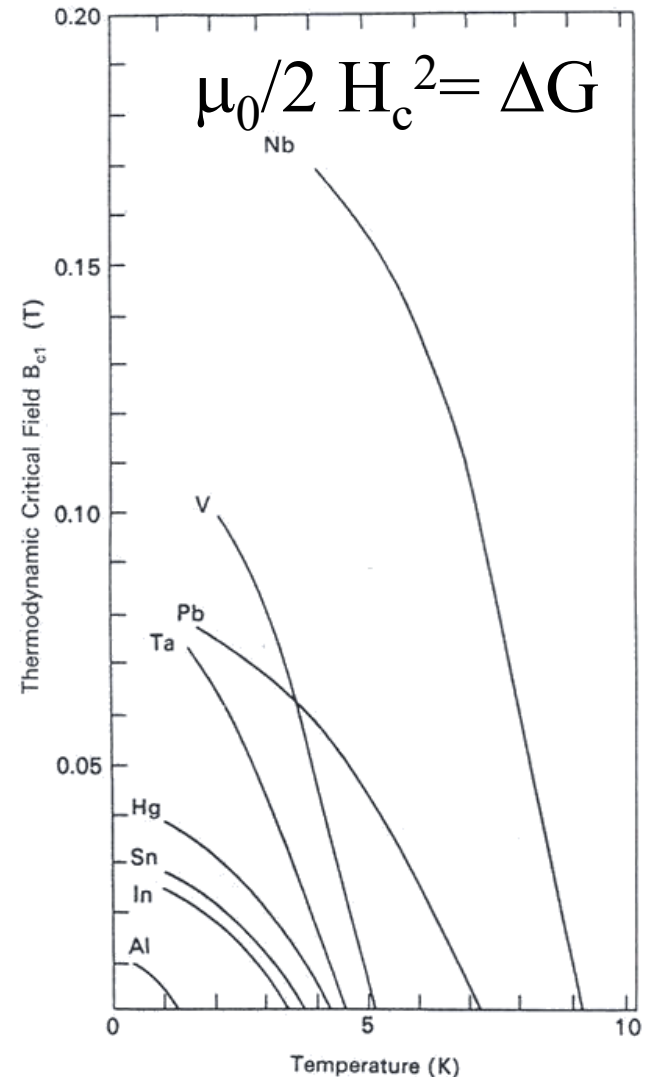
*Thermodynamic critical field*



# Type I – critical field

- The difference in free energy  $\Delta G$  among the SC and normal state is small
- The corresponding values of the thermodynamic critical field are also small, i.e. in the range of few mT to barely above 100 mT

**Not very useful for magnet engineers !**



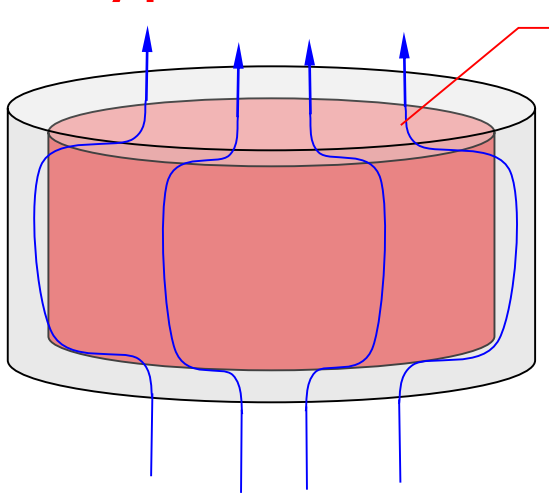


# Energy efficient fluxons



Landau, Ginzburg and Abrikosov

## Type I ( $\kappa < 1/\sqrt{2}$ )



*Complete field exclusion*

Pure metals

$$B_C \approx 10^{-3} \dots 10^{-2} \text{ T}$$

Meissner & Ochsenfeld, 1933

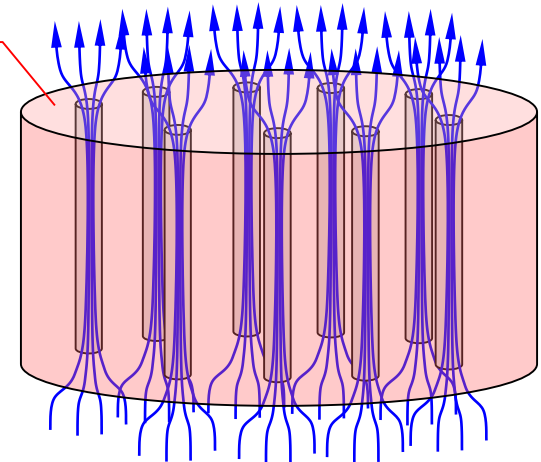
*Partial field exclusion*

*Lattice of fluxons*

Dirty materials: alloys  
intermetallic, ceramic

$$B_C \approx 10 \dots 10^2 \text{ T}$$

## Type II ( $\kappa > 1/\sqrt{2}$ )



Ginsburg, Landau, Abrikosov, Gor'kov, 1950...1957



## Values of $\lambda_L$ , $\xi$ and $\kappa$

Material	$\lambda_L$ (nm)	$\xi(B=0)$ (nm)	$\kappa$ (-)
Al	16	1600	0.01
Pb	32	510	0.06
In	24	360	0.07
Cd	110	760	0.15
Sn	30	170	0.18
Nb	40	39	1
Nb <sub>3</sub> Sn	200	12	$\approx 20$
MgB <sub>2</sub>	185	5	$\approx 40$
YBCO	200	1.5	$\approx 75$

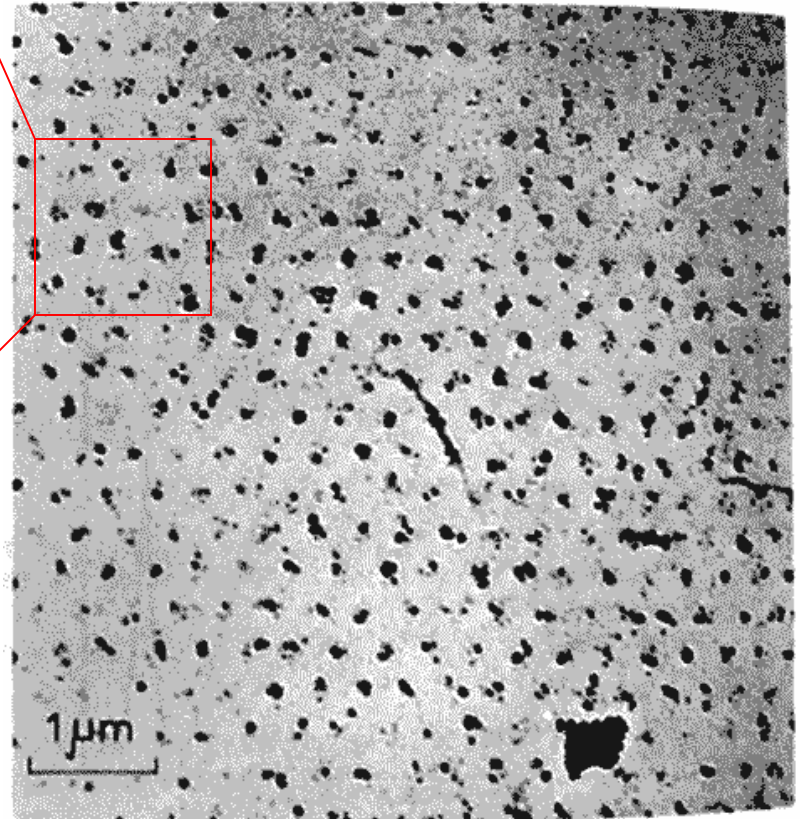
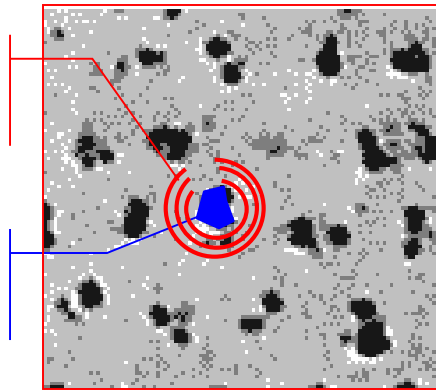
Type I

Type II

# Lattice of quantum flux lines

Supercurrent

Flux quantum



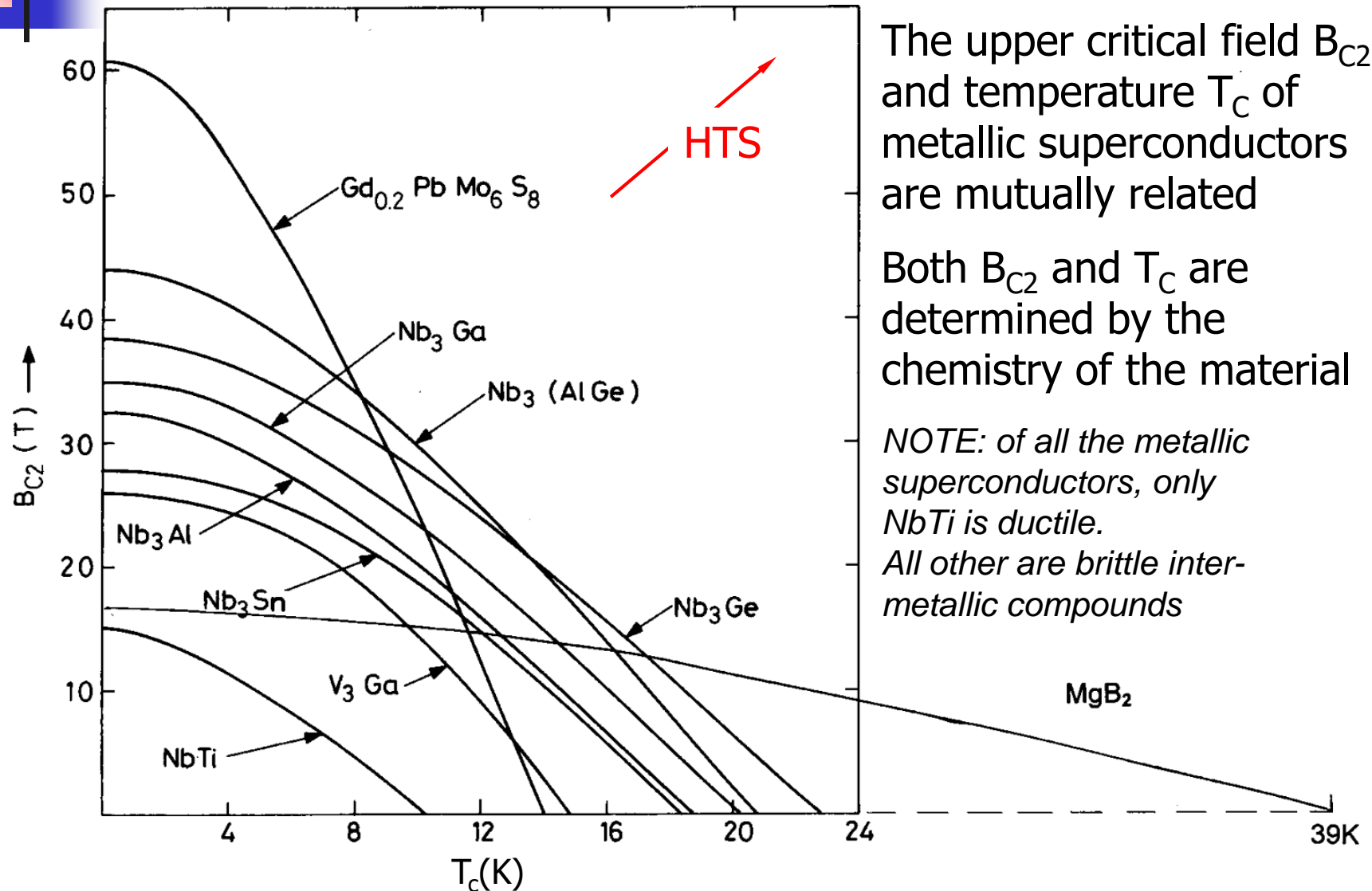
$$\Phi_0 = h/2e = 2.07 \times 10^{-15} \text{ Wb}$$

Observation on Pb-4at% In  
magnetised by a field of 3000 Oe  
and decorated by Co particles

Essmann & Träuble, 1967

Fig. 1. "Perfect" triangular lattice of flux lines on the surface of a lead-4at% indium rod at 1.1°K. The black dots consist of small cobalt particles which have been stripped from the surface with a carbon replica.

## Type II – critical field





## Hey, what about current ?

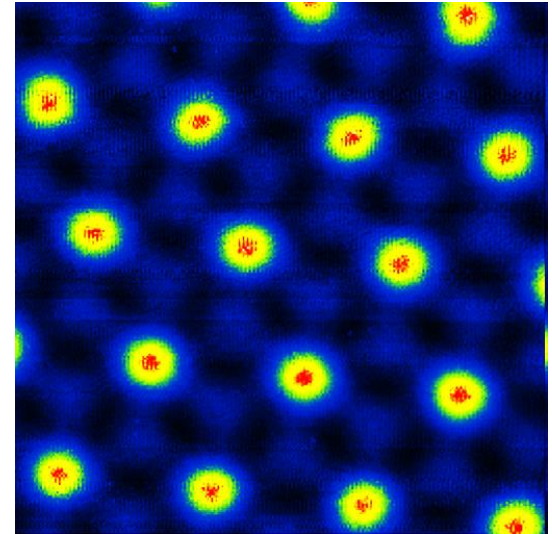
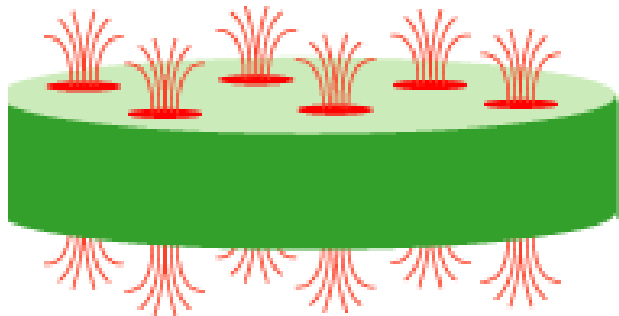
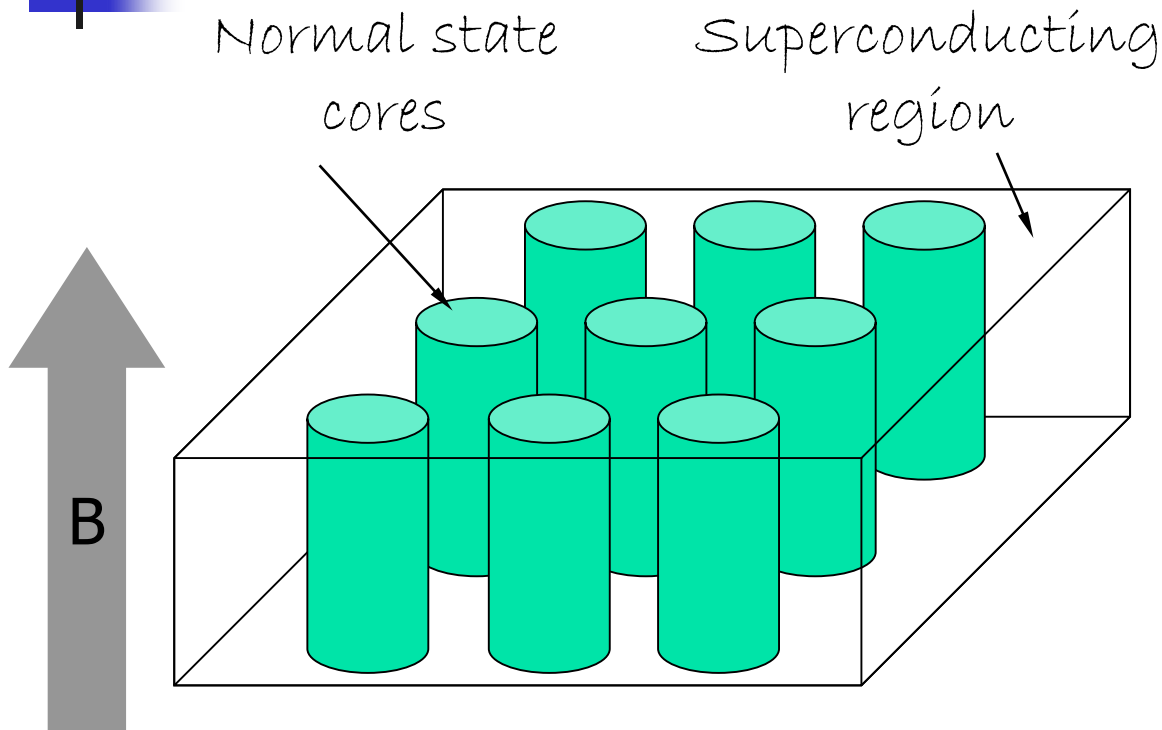
---

- A current flowing in a magnetic field is subject to the **Lorentz force** that deviates the charge carriers:

$$\mathbf{F} = \mathbf{J} \times \mathbf{B}$$

- This translates into a *motion of the fluxoids* across the superconductor  $\Rightarrow$  energy dissipation  $\Rightarrow$  loss of superconductivity
- To carry a significant current we need to *lock the fluxoids* so to resist the Lorentz force. For this we mess-up the material and create **pinning centers** that exert a **pinning force**  $F_p$

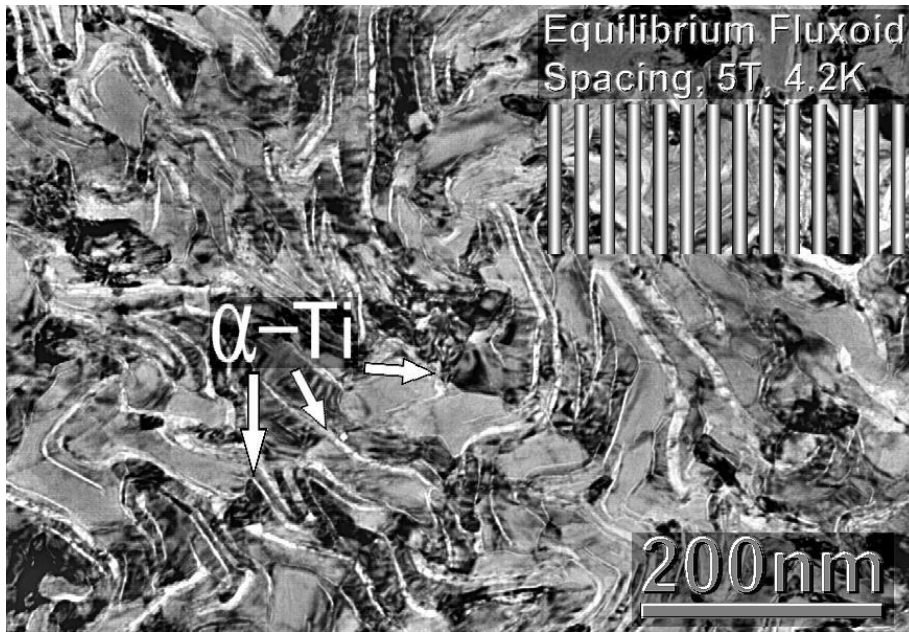
# Type II Superconductors ( $\xi < \lambda$ )





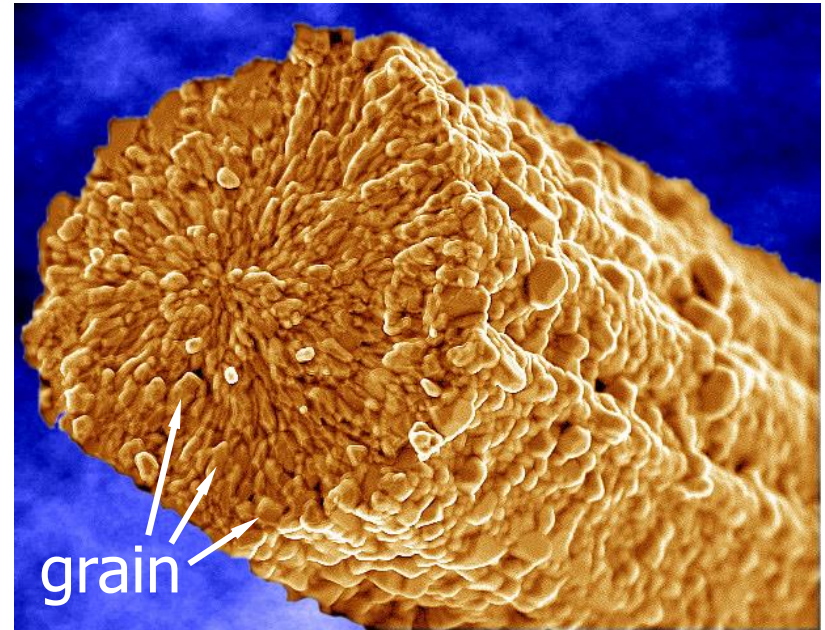
# Pinning centers

## Precipitates in alloys



Microstructure of Nb-Ti

## Grain boundaries in inter-metallic compounds



Microstructure of Nb<sub>3</sub>Sn

# Critical surface of a LHC NbTi wire

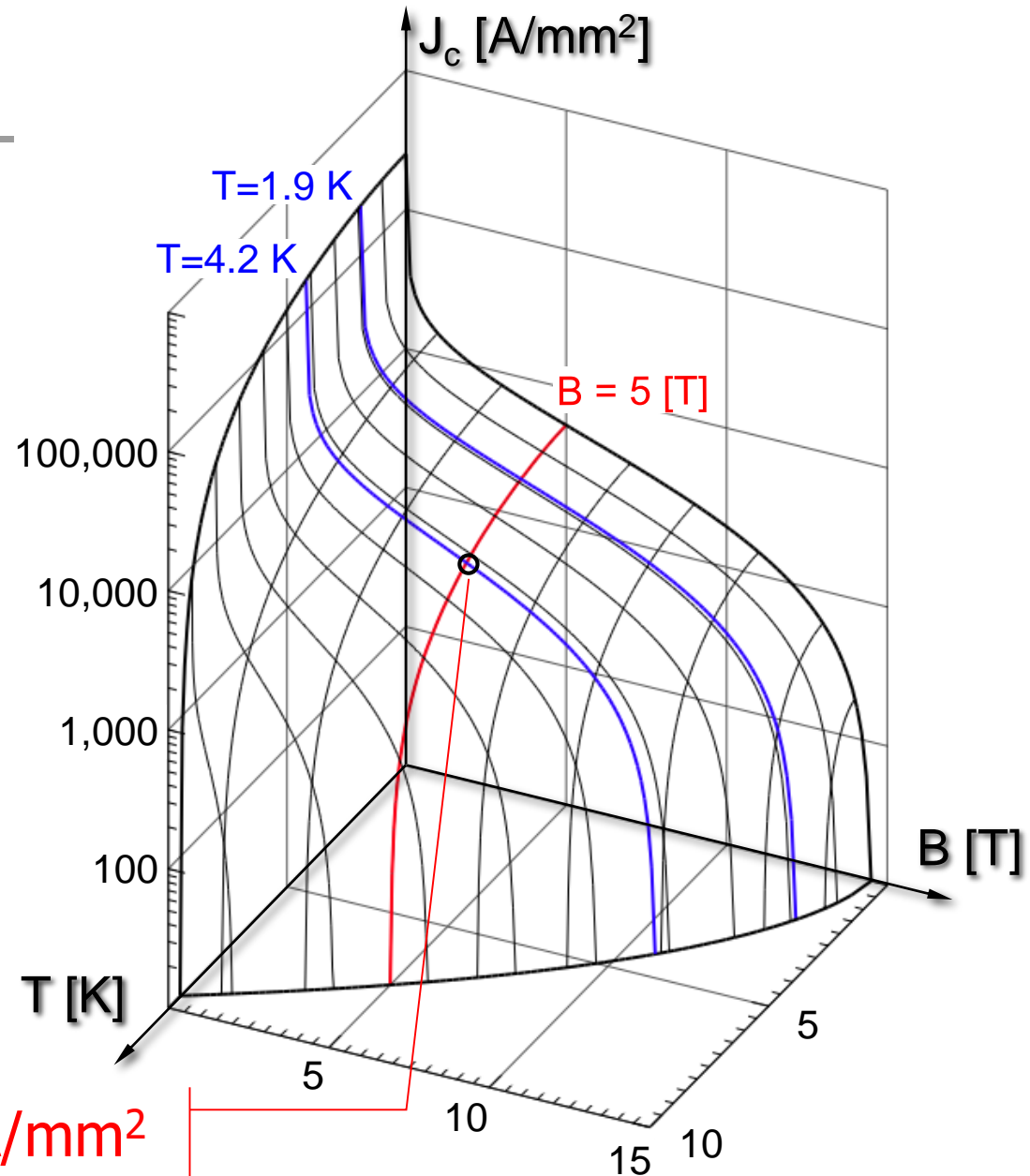
$$J_c(B, T, \dots)$$

- The maximum current that can be carried by the superconductor is the current at which:

$$|\mathbf{J} \times \mathbf{B}| = F_p$$

- The above expression defines a **critical surface**:

$$J_c(B, T, \dots) = F_p / B$$



$$J_c(5 \text{ T}, 4.2 \text{ K}) \approx 3000 \text{ A/mm}^2$$





# Superconductors physics - Re-cap

---

- Superconducting materials are only useful if they are **dirty** (type II - high critical field) and **messy** (strong pinning centers)
- A superconductor is such only in conditions of temperature, field and current density within the critical surface, and it is a normal-conductor above these conditions. The transition is defined by a **critical current density**  $J_c(B, T, \dots)$
- The maximum current that can be carried is the  $I_c = A_{sc} \times J_c$



# Superconductor types – 1/2

---

- Magnetic field exclusion:
  - **Type I** – full exclusion of field lines from the material bulk up to *lower critical field*  $B_{C1}$
  - **Type II** – full exclusion of field lines from the material bulk up to  $B_{C1}$  followed by partial flux penetration (vortices) up to *upper critical field*  $B_{C2}$
- Underlying theory:
  - **Conventional** – explained by BCS theory (usually applying to LTS)
  - **Unconventional** – needs theory different from BCS (usually applying to HTS)



# Superconductor types – 2/2

---

- Critical temperature:

- **LTS** – low-temperature superconductors, critical temperature  $T_C$  up to (about) 30 K
- **HTS** – high-temperature superconductors, critical temperature  $T_C$  above 30 K, in the range of liquid nitrogen (77K) and higher

NOTE:  $MgB_2$  is a special case:  $T_C \approx 40$  K but explained by LTS theory

- Material class:

- |                                     |                                 |
|-------------------------------------|---------------------------------|
| ■ <b>Elements</b> (e.g. Pb, Hg)     | ■ <b>Ceramics</b> (e.g. REBCO)  |
| ■ <b>Alloys</b> (e.g. Nb-Ti, Nb-Zr) | ■ <b>Pnictides</b> (e.g. IBS)   |
| ■ <b>Compounds</b> (e.g. $Nb_3Sn$ ) | ■ <b>Organic, Sulfides, ...</b> |



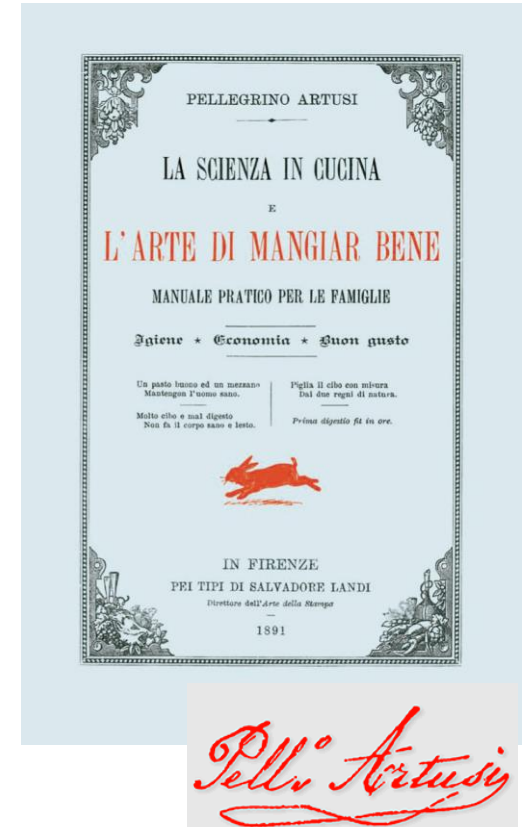
# Overview

---

- Why superconductors ? A motivation
- A superconductor physics primer
- **Superconducting materials and cables**
- The making of a superconducting magnet
- Examples of superconducting magnet systems

# Superconducting magnet *cook-book*

- Devise the desired magnetic configuration for the specified field, bore homogeneity and duty cycle
- Analyze **mechanically** and **thermally**
- Design a **cable** to fit the winding, by choosing cross sections and cable configuration with:
  - Superconductor  $A_{SC}$  to carry the current with sufficient **margin**
  - Stabilizer  $A_{ST}$  sufficient for **stability** and **protection**
  - Sufficiently low **AC loss**
- Insulate cable, wind coils, mount in a supporting and magnetic structure, insert in a **cryostat**
- Top-off with **current leads** and instrumentation as desired
- **Cool** properly to cryogenic temperatures
- Power up, shake with **quenches**
- Enjoy the field according to your taste



*Science in the Kitchen,*  
P. Artusi, 1891



# From materials to magnets

---

- Materials must be made in **high-current wires, tapes and cables** for use in magnets
- The manufacturing route depends, among others on:
  - The material (e.g. alloy or chemical compound),
  - The material synthesis (e.g. reaction conditions or a crystal growth method)
  - The material mechanical properties (e.g. ductile or fragile)
  - The compatibility with other materials involved (e.g. precursors or mechanical supports)



# A summary of *technical materials*

	LTS				HTS		
	Nb-Ti	Nb <sub>3</sub> Sn	Nb <sub>3</sub> Al	MgB <sub>2</sub>	YBCO	BSCCO	IBS
	1961	1954	1958	2001	1987	1988	2006
Tc (K)	9.2	18.2	19.1	39	≈93	95 <sup>(5)</sup> 108 <sup>(6)</sup>	16 <sup>(7)</sup> 38 <sup>(8)</sup> 55 <sup>(9)</sup>
Bc (T)	14.5	≈30	33	18 <sup>(1)</sup> 36...74 <sup>(2)</sup>	≈120 <sup>(3)</sup> ≈250 <sup>(4)</sup>	≈200	40 <sup>(7)</sup> 80 <sup>(8)</sup> 100 <sup>(9)</sup>

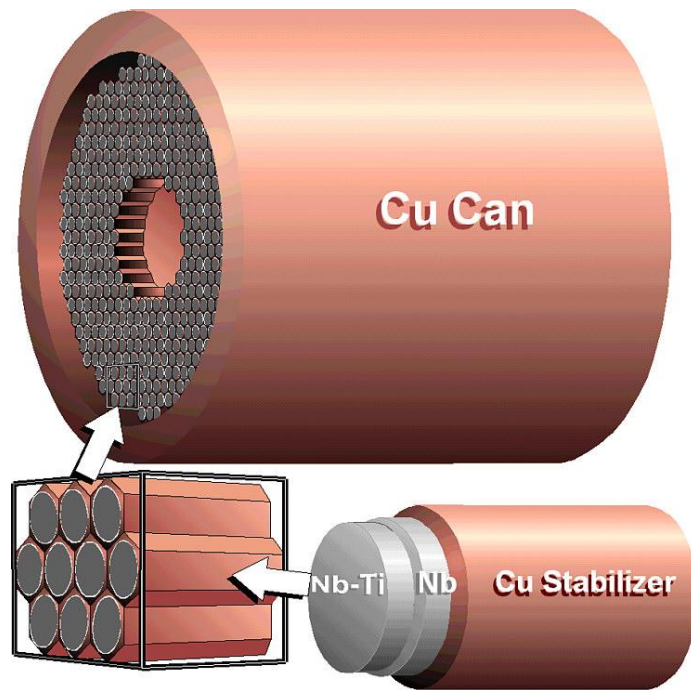
## Notes:

- (1) wires and tapes
- (2) thin layers
- (3) B parallel to c-axis
- (4) B in the ab-plane
- (5) BSCCO-2212
- (6) BSCCO-2223
- (7) IBS-11
- (8) IBS-122
- (9) IBS-1111

HTS are not only superconducting at high temperature, they also have an exceptional critical field ! (important for high magnetic field applications)

# Nb-Ti manufacturing route

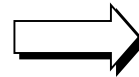
NbTi billet



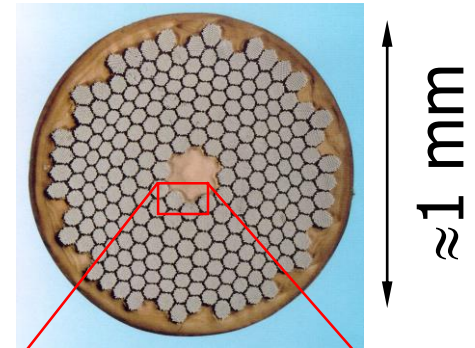
NbTi is a ductile alloy that can sustain large deformations

$I_c(5\text{ T}, 4.2\text{ K}) \approx 1\text{ kA}$

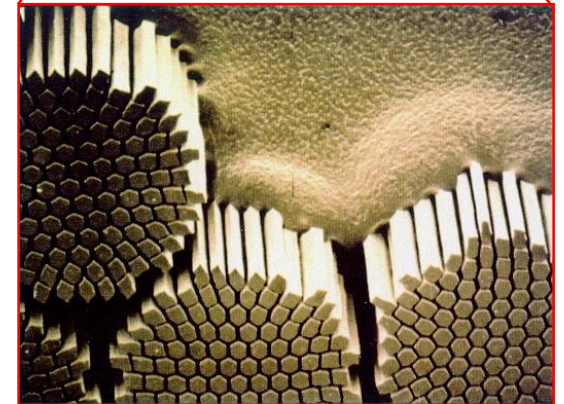
extrusion  
cold drawing



heat  
treatments



LHC wire



# NbTi: an industrial process



**Nb-Ti/Cu billet  
extrusion**

**A large size draw of Nb-Ti superconducting strand on a bull-block.**

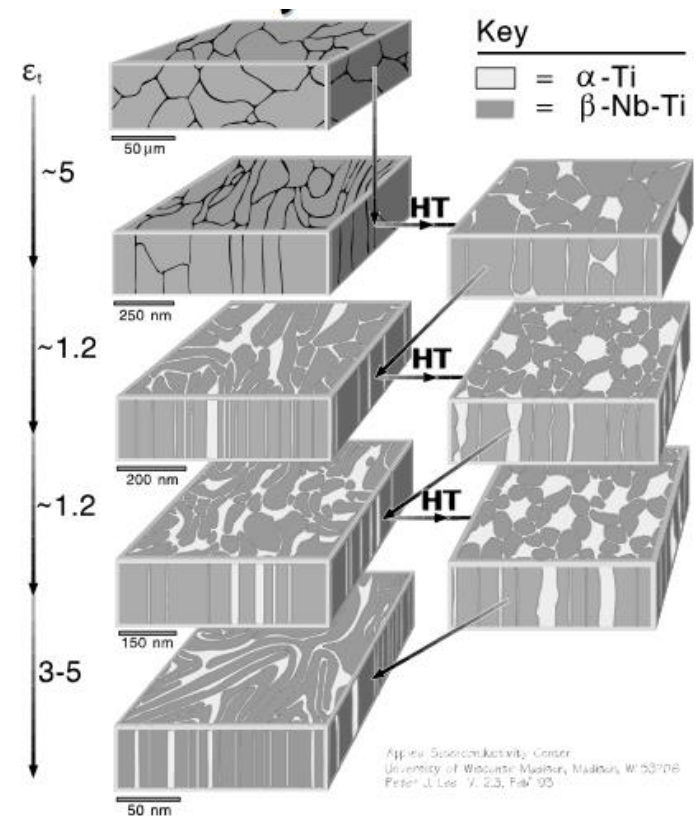


**Images courtesy of  
Seung Hong - OI-ST**

**OXFORD**



# The *trick* to high $J_c$ in NbTi

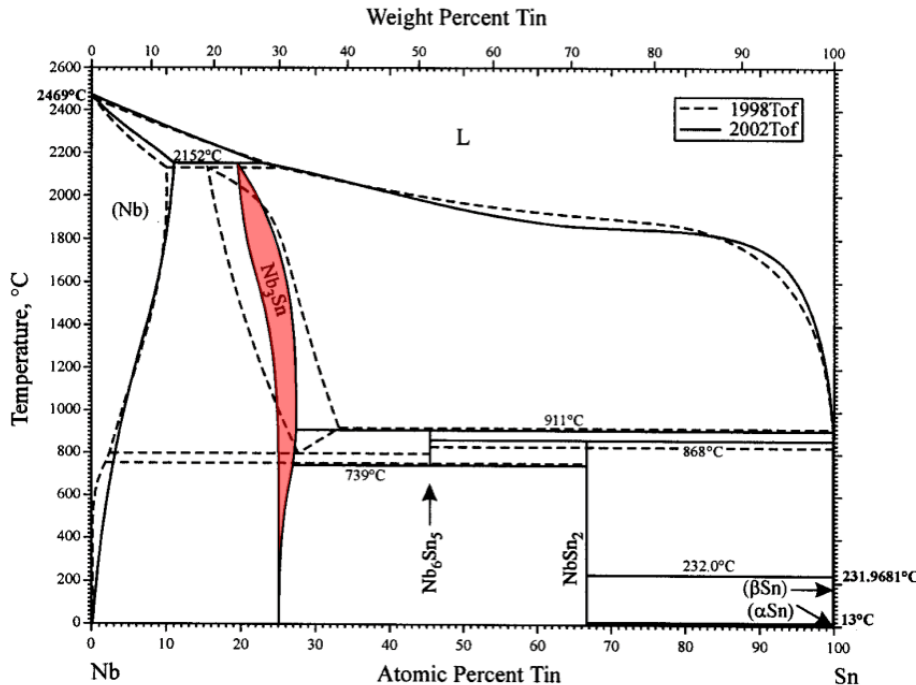


Intermediate heat treatment is necessary to form precipitates (pinning centers) and improve draw-ability. Subsequent drawing elongates the precipitates to the desired spacing

1998Tof: C. Toffolon, C. Servant, and B. Sundman: *J. Phase Equilibria*, 1998, 19(5), pp. 479-85.

2002Tof: C. Toffolon, C. Servant, J.C. Gachon, and B. Sundman: *J. Phase Equilibria*, 2002, 23(2), pp. 134-39.

# Nb<sub>3</sub>Sn synthesis

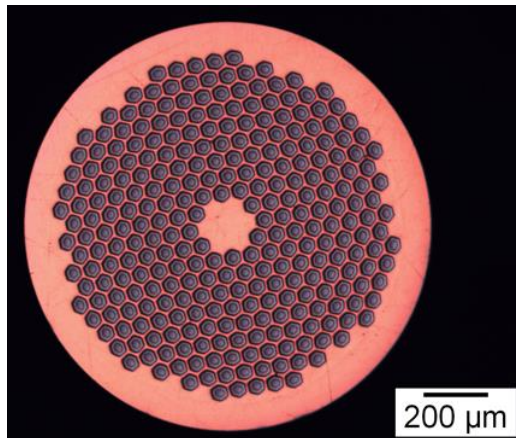


- Initial Nb<sub>3</sub>Sn synthesis routes (Kunzler) required **high-temperature heat treatment** (> 950 ° C)

- Breakthrough achieved by three groups in 1969-1970:
  - K. Tachikawa at the National Research Institute for Metals in Japan
  - A. R. Kaufman at the Whittaker Corporation in the USA
  - E. W. Howlett at the Atomic Energy Research Establishment at Harwell in Great Britain.
- A15 compound layers (V<sub>3</sub>Ga and Nb<sub>3</sub>Sn) could be formed by **solid diffusion** at the interface of Nb/V and Cu-Sn/Ga at modest temperatures, of the order of **700 ° C**
- In addition, Cu **de-stabilizes** Sn-rich compounds

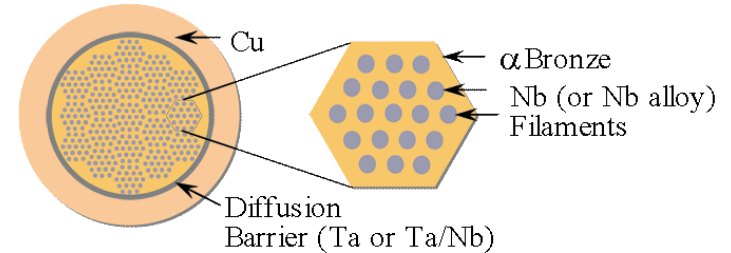
# Nb<sub>3</sub>Sn manufacturing routes

Nb<sub>3</sub>Sn is brittle and cannot be drawn in final form. The precursors are drawn and only later the wire is heat-treated to  $\approx 650$  C for several hrs, to form the Nb<sub>3</sub>Sn phase

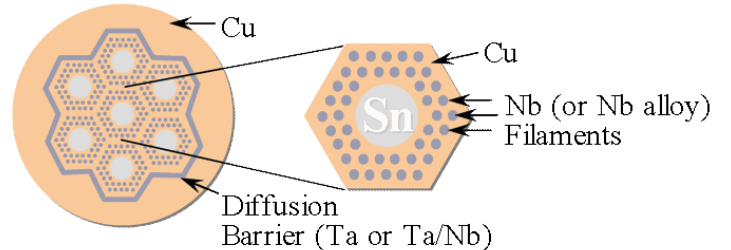


$$I_C(12 \text{ T}, 4.2 \text{ K}) \approx 1.5 \text{ kA}$$

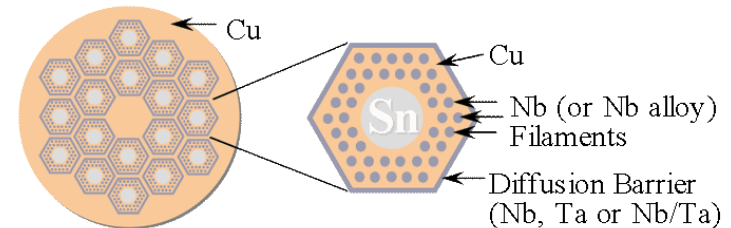
Bronze Process



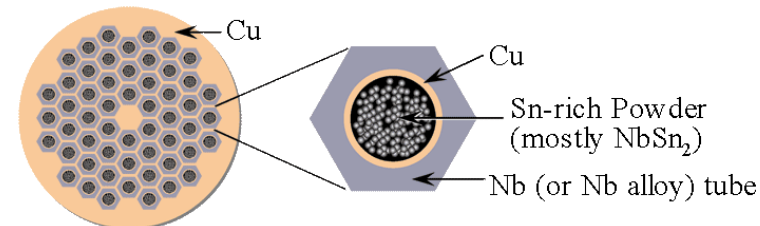
Internal Sn (Single Barrier)



Internal Sn (Distributed Barrier)

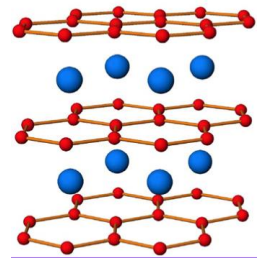


Powder in Tube (PIT)





# MgB<sub>2</sub> manufacturing routes



- Technical MgB<sub>2</sub> is manufactured wires and tapes

- Powder-in-Tube
  - In-situ
  - Ex-situ
- Mg diffusion



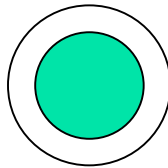
- The precursor (Mg/B or MgB<sub>2</sub> powders) requires a high-temperature heat treatment to form the brittle superconducting phase

- The MgB<sub>2</sub> must be clad in Fe/Nb/Ni to protect Cu
- Critical manufacturing issues:
  - Powder quality, granulometry, mixing, final porosity
- Doping with impurities the Mg/B powder is beneficial to J<sub>c</sub>:
  - SiC, C, B<sub>4</sub>C, C nanotubes, Hydrocarbons
  - C substitutes B MgB<sub>2-x</sub>C<sub>x</sub>

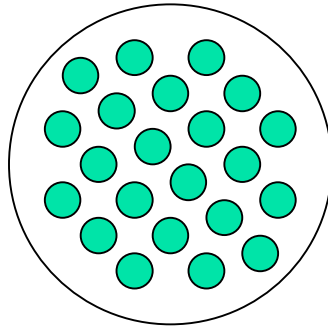
# BSCCO manufacturing routes

## Oxide powder in tube OPIT

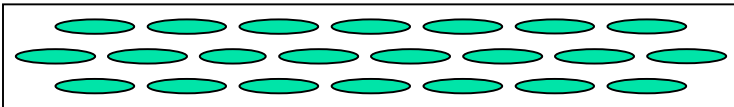
1) draw down BSCCO powder in a silver tube



2) stack many drawn wires in another silver tube and draw down again

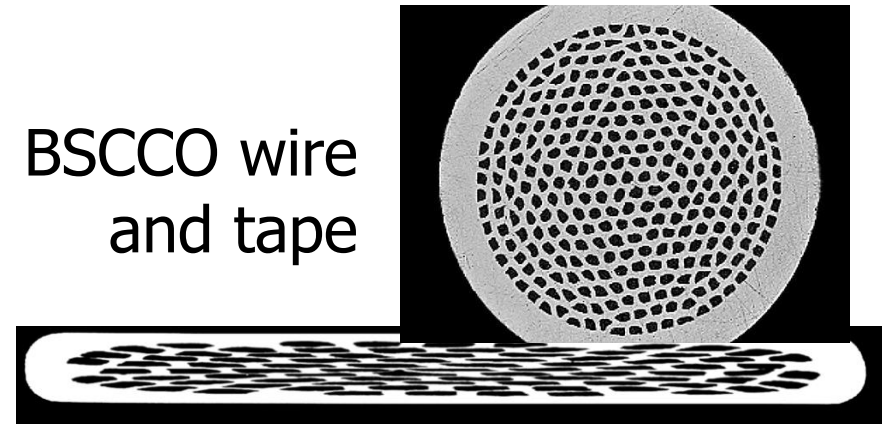


3) roll the final wire to tape and heat treat at about 900C in oxygen to melt the B2212



BSCCO is also brittle: a special sequence of rolling and sintering heat treatments must be used. Silver has the important feature that it is transparent to Oxygen at high temperature, but does not react with it

BSCCO wire and tape

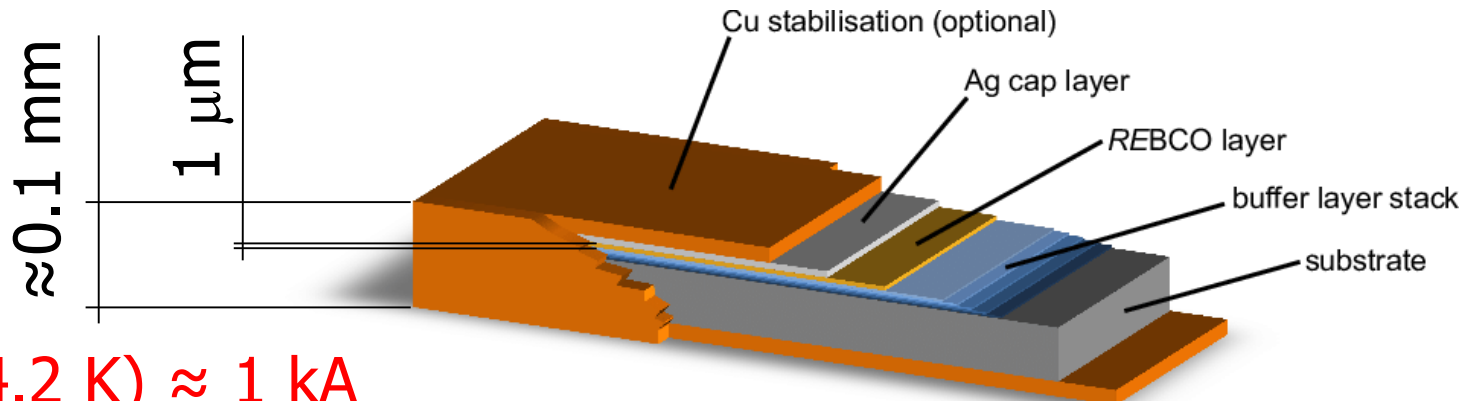


*Graphics by courtesy of M.N. Wilson and Applied Superconductivity Center at NHMFL*

# REBCO manufacturing routes

REBCO has better critical properties than BSCCO but, unlike BSCCO, grains do not align during processing. If grains are not aligned the supercurrent cannot jump between the grains. The manufacturing processes are all forcing a certain degree of alignment in the microstructure

- 1) produce a tape with an aligned texture
- 2) coat the tape with a buffer layer
- 3) coat the buffer with a layer RE-Ba<sub>2</sub>Cu<sub>3</sub>O<sub>7</sub> such that the texture of the RE-BCO follows that of the buffer and substrate



$$I_c(20 \text{ T}, 4.2 \text{ K}) \approx 1 \text{ kA}$$

# YBCO production: high-tech



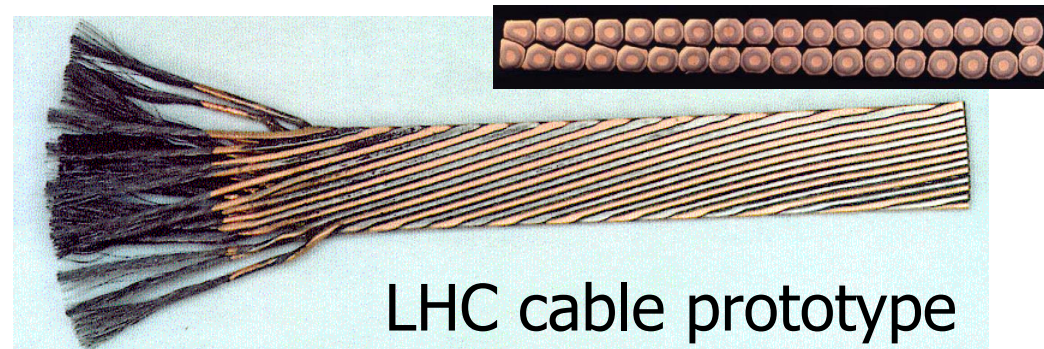
Work in clean-room conditions, costly processing of long lengths



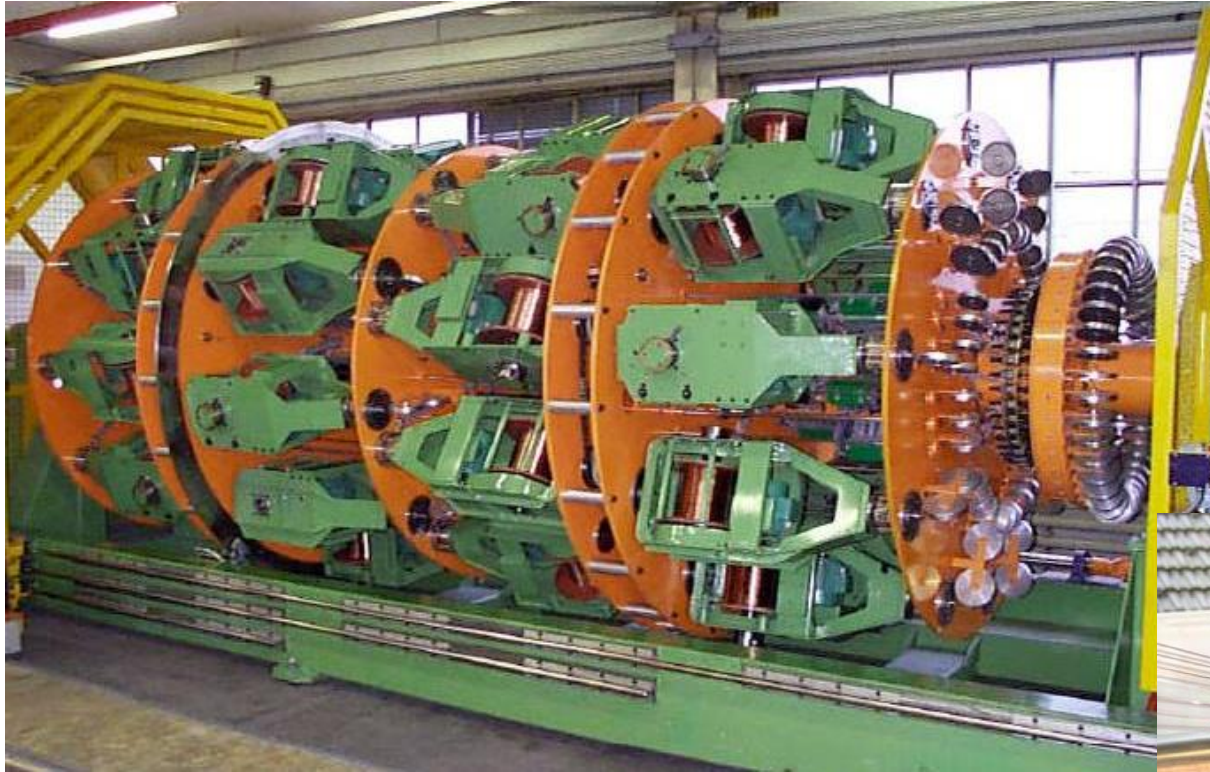
$$J_E \approx 500 \text{ A/mm}^2$$

## Practical conductors: high $J_E$

- Multifilamentary wires have current carrying capability of 100... 1000 A
- Insulated with varnish or glass-braids they can be used to make all kind of small size magnets
- Large size magnets (e.g. LHC dipoles) require invariably large operating currents (10 to 100 kA) to:
  - Decrease inductance,
  - Lower the operating voltage,
  - Ease magnet protection (?)
- Rutherford cables are ideally suited for this task



# Rutherford cable machine @ CERN



Strand spools on rotating tables

Strands fed  
through a cabling  
tongue to shaping  
rollers

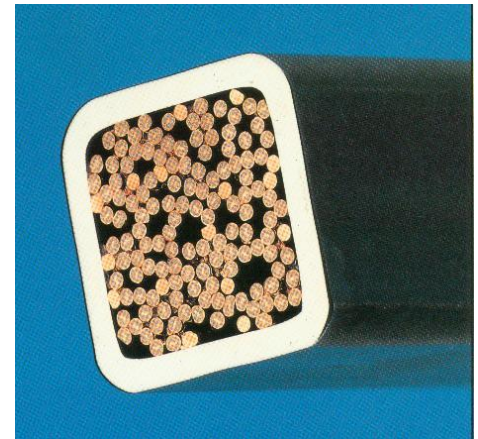
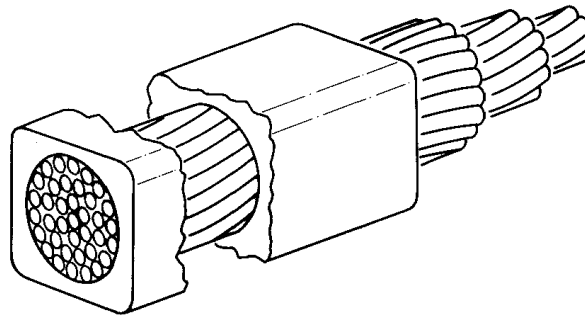
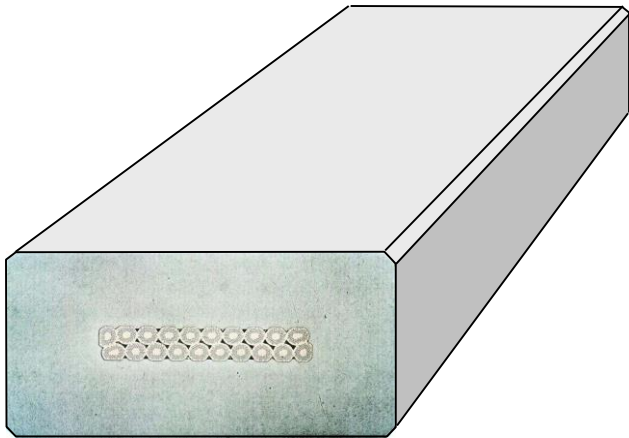




$$J_E \approx 50 \text{ A/mm}^2$$

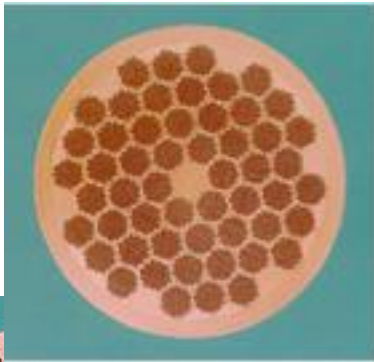
## Practical conductors: low $J_E$

- Super-stabilized conductor, a superconducting cable (e.g. Rutherford) backed by a large amount of good normal conductor (e.g. Al)
- Internally-cooled conductor, e.g. Cable-In-Conduit Conductor (CICC), a rope of wires inserted in a robust conduit that provides a channel for cooling

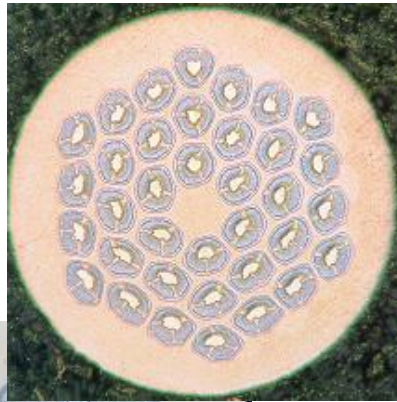


# Superconducting wires and tapes for all taste...

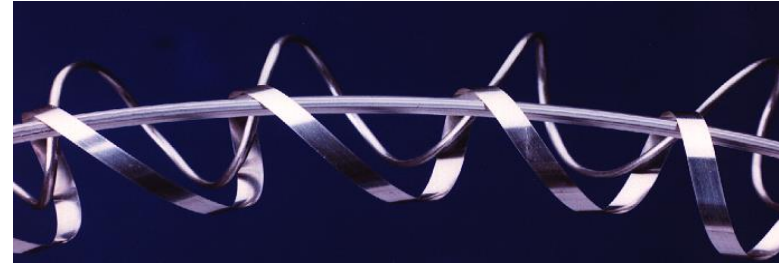
NbTi



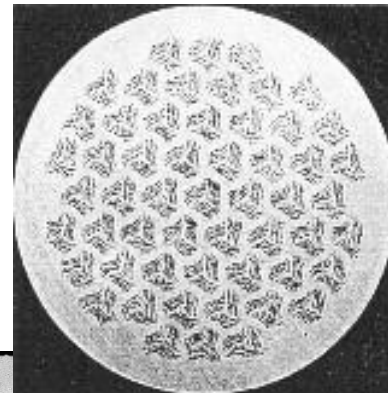
Nb<sub>3</sub>Sn, Nb<sub>3</sub>Al



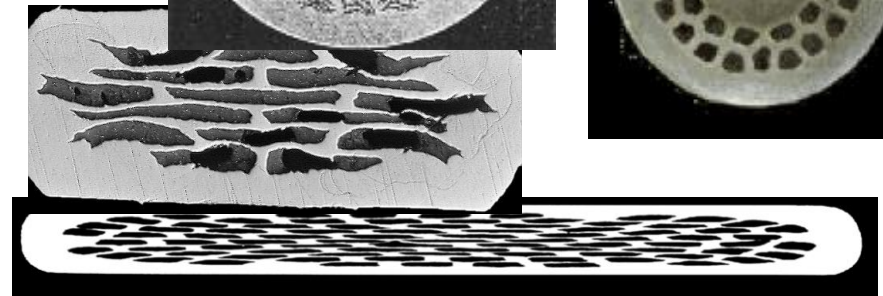
YBCO



BSCCO

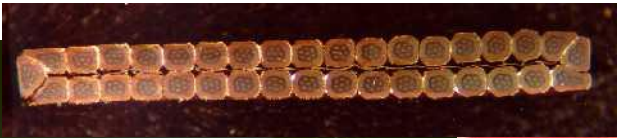


MgB<sub>2</sub>

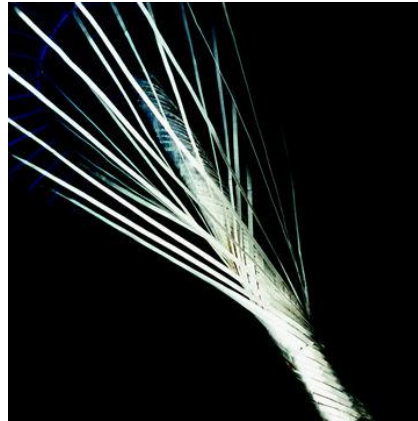


# ... and superconducting cables

Rutherford



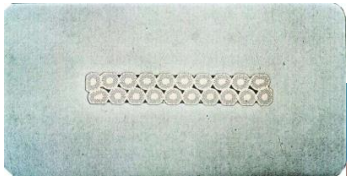
Braids for power transmission



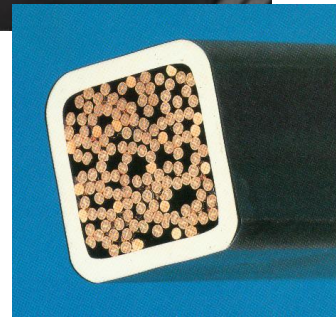
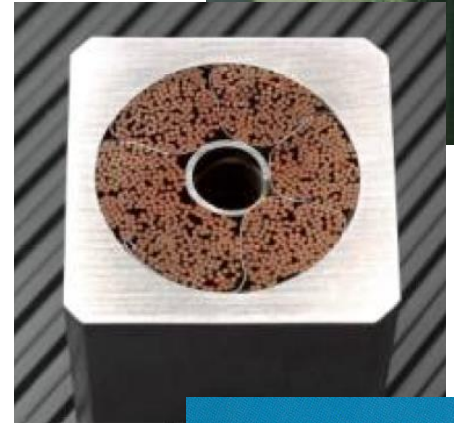
CICC



Super-stabilized



Internally cooled





# Overview

---

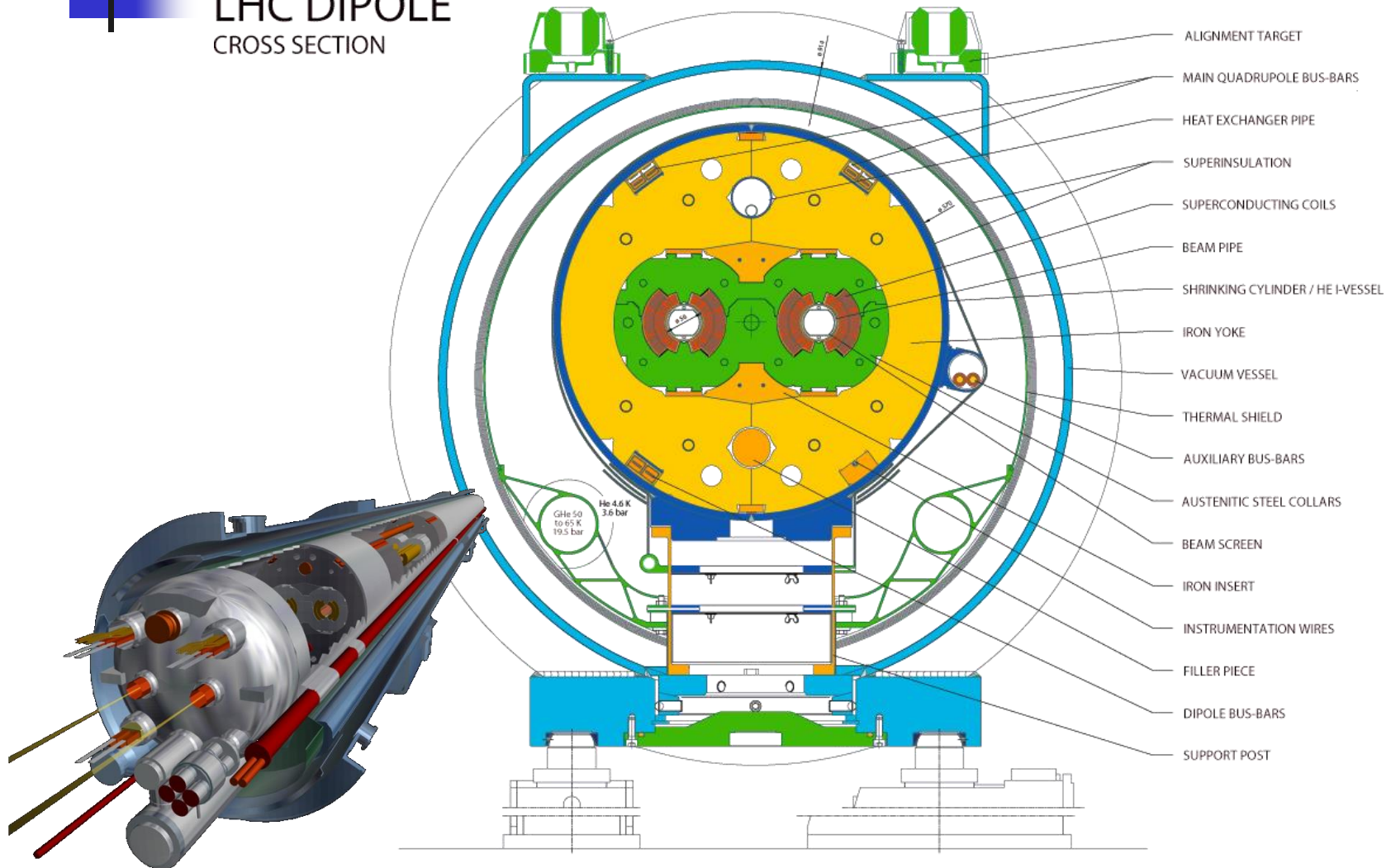
- Why superconductors ? A motivation
- A superconductor physics primer
- Superconducting materials and cables
- **The making of a superconducting magnet**
- Examples of superconducting magnet systems



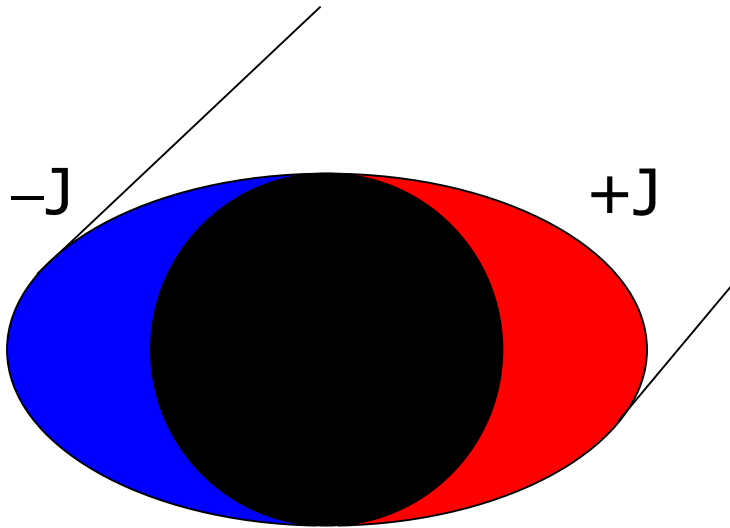
# LHC dipole

## LHC DIPOLE CROSS SECTION

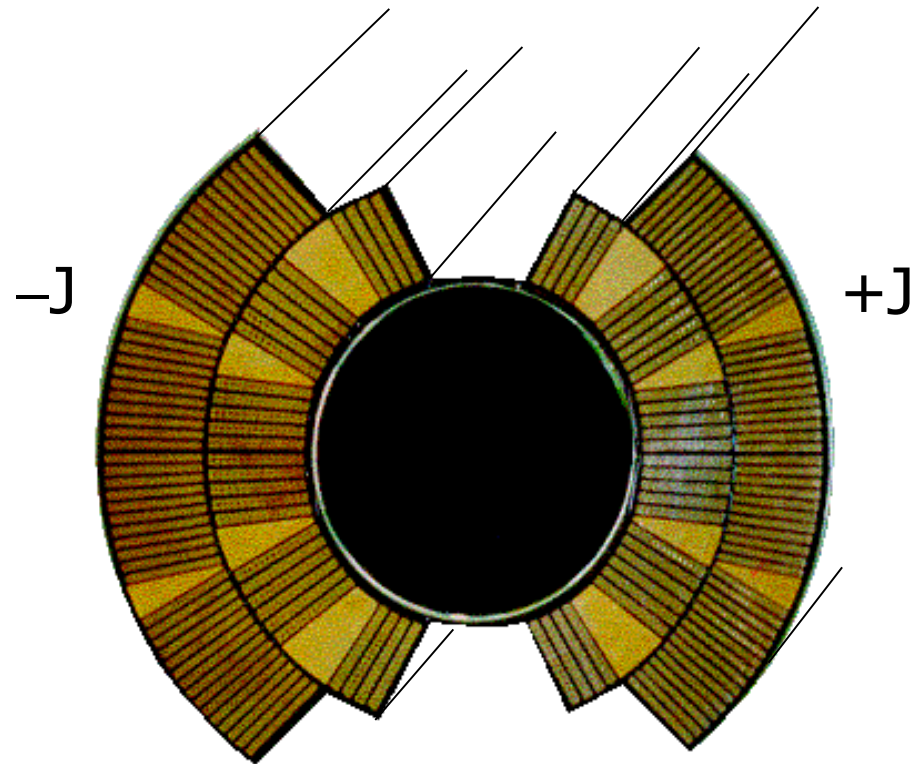
$B_{\text{nominal}}$	8.3	(T)
current	11850	(A)
stored energy	$\approx 10$	(MJ)
cold mass	$\approx 35$	(tonnes)



# Superconducting dipole magnet coil



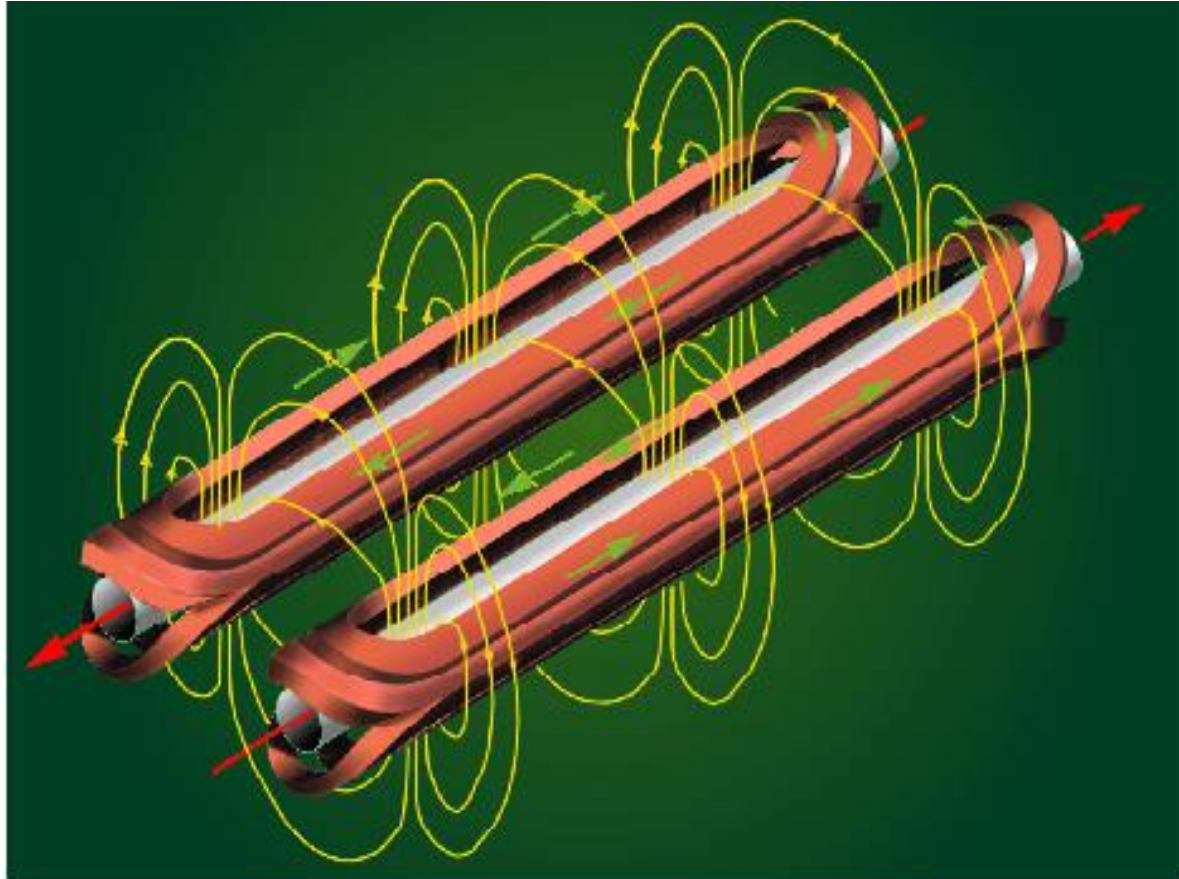
Ideal current distribution  
that generates a perfect  
dipole



Practical approximation of the  
ideal distribution using  
Rutherford cables

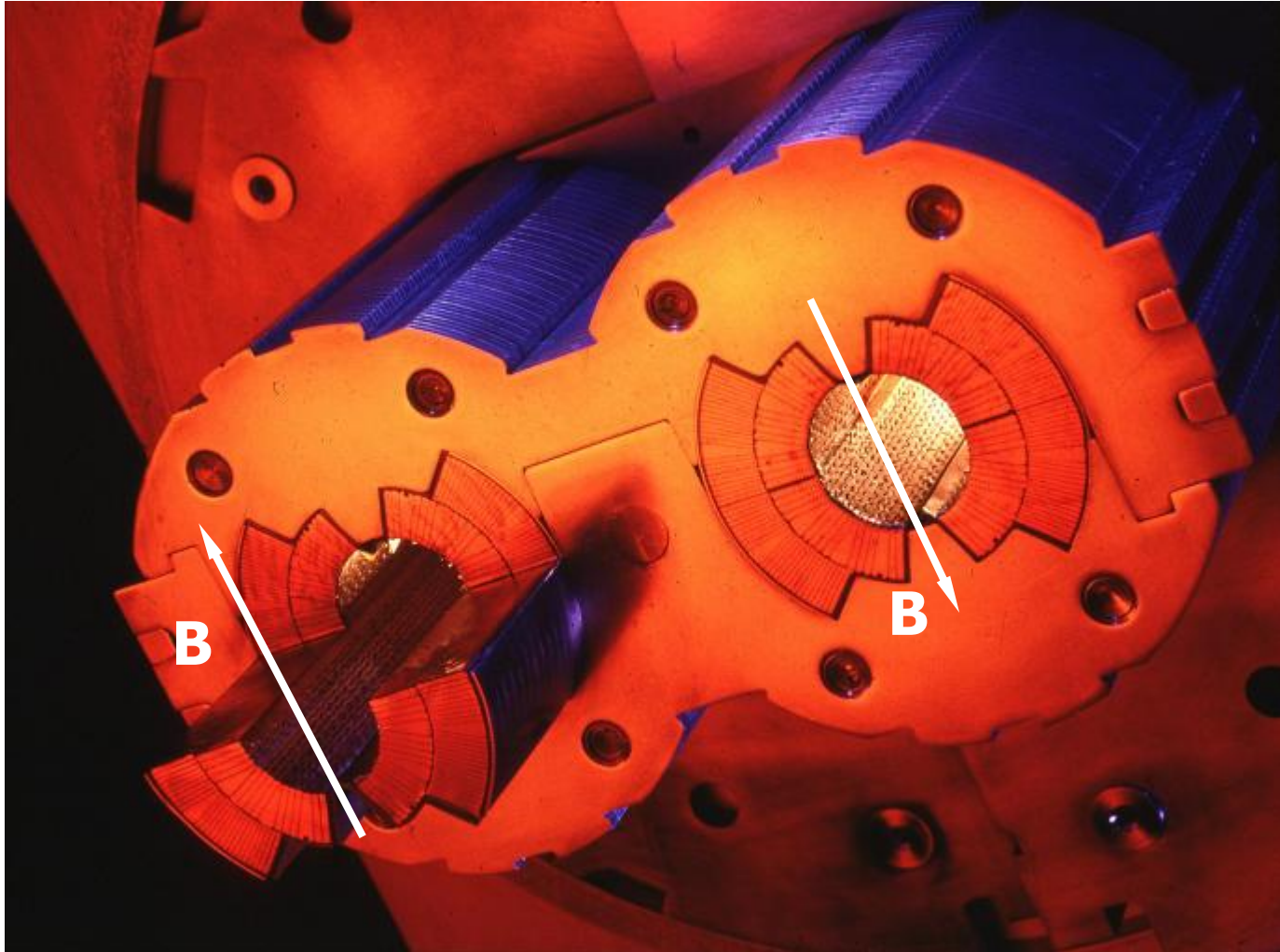


# Twin coil principle



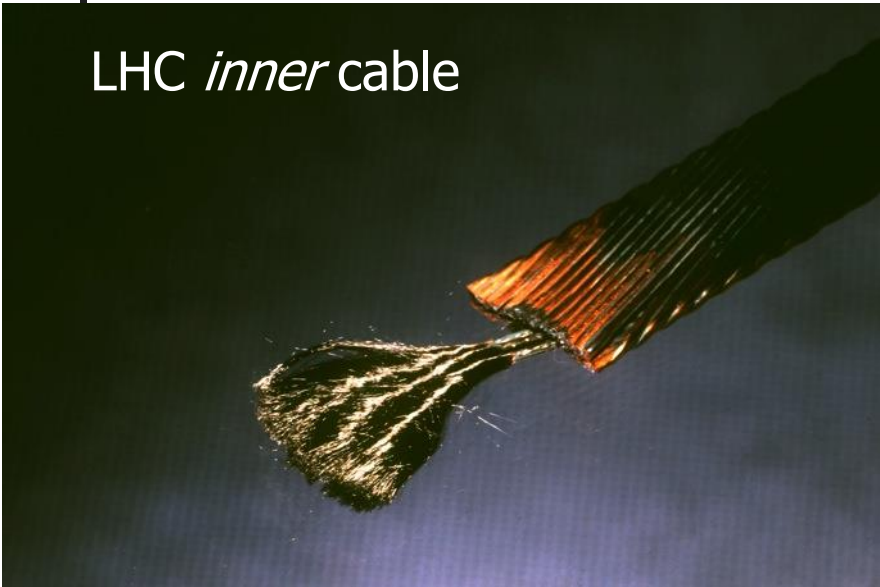
Combine two magnets in one  
Save volume, material, cost

# LHC dipole coils

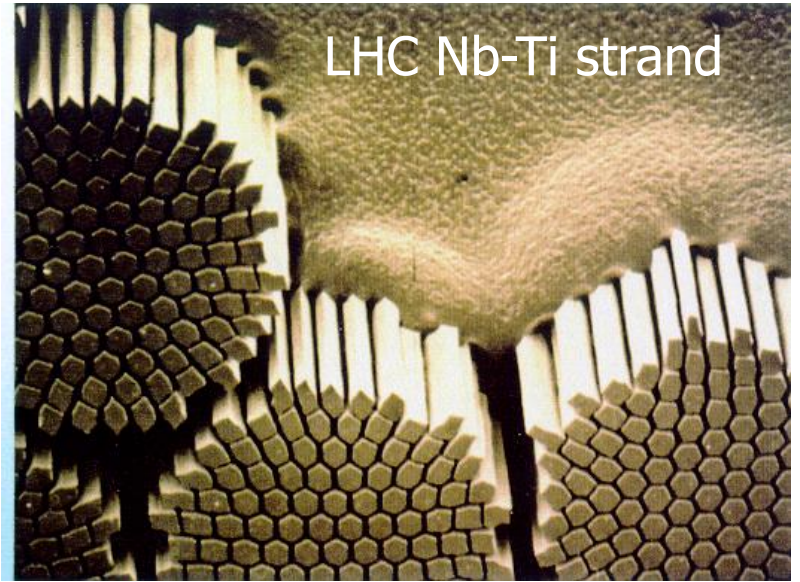


# Fine cables

LHC *inner* cable



LHC Nb-Ti strand



LHC outer cable cross section



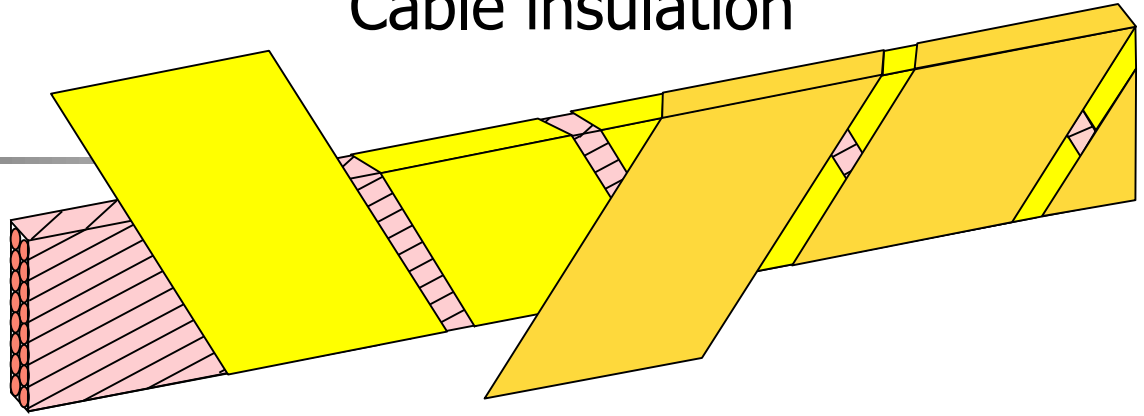
7500 km of superconducting cables with tightly controlled properties (state-of-the-art production)



# Coil winding

10  $\mu\text{m}$  precision !

Cable insulation

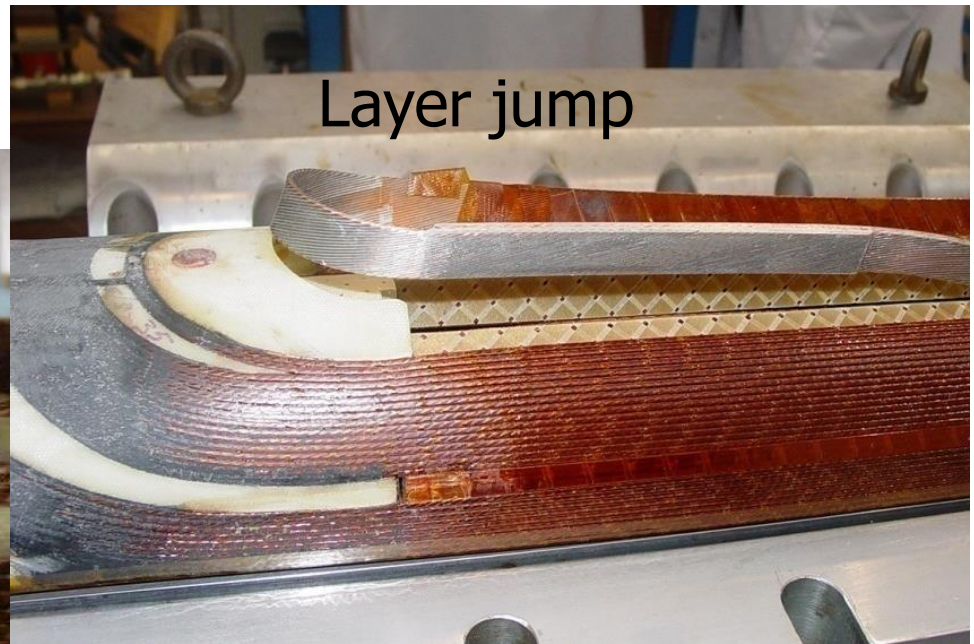
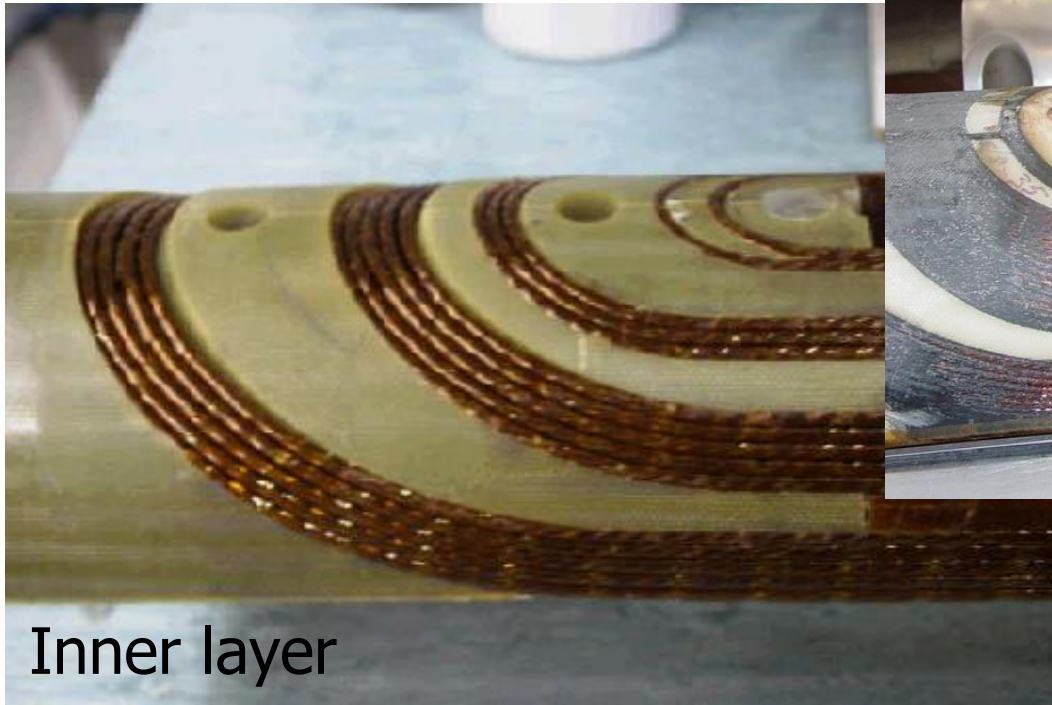


Stored coils



Coil winding machine

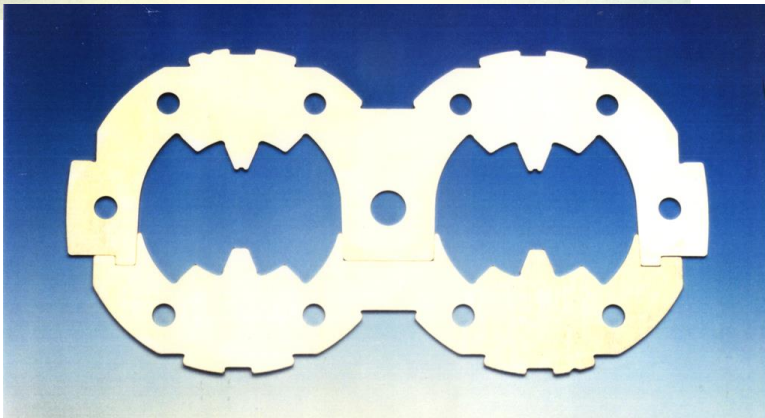
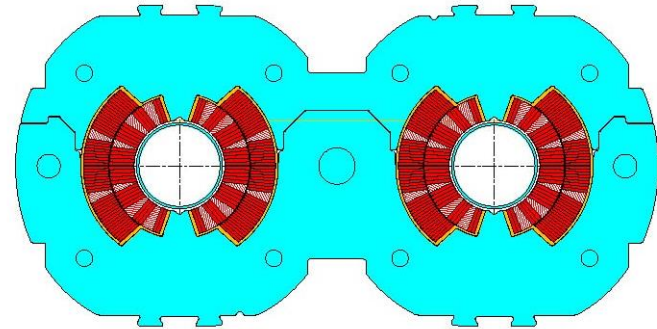
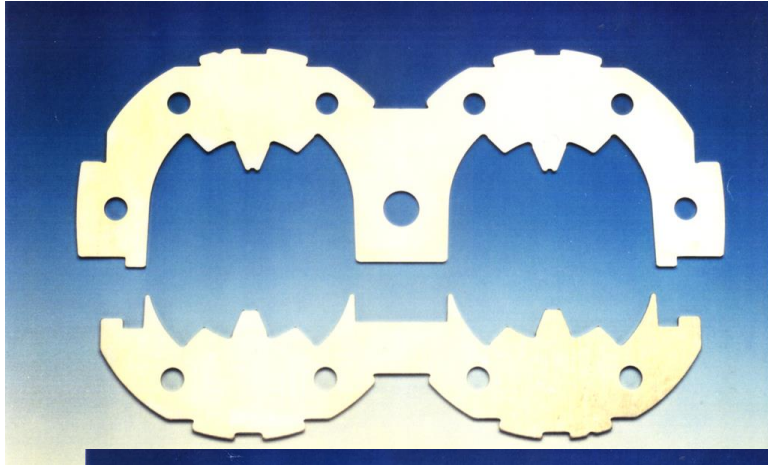
# Ends



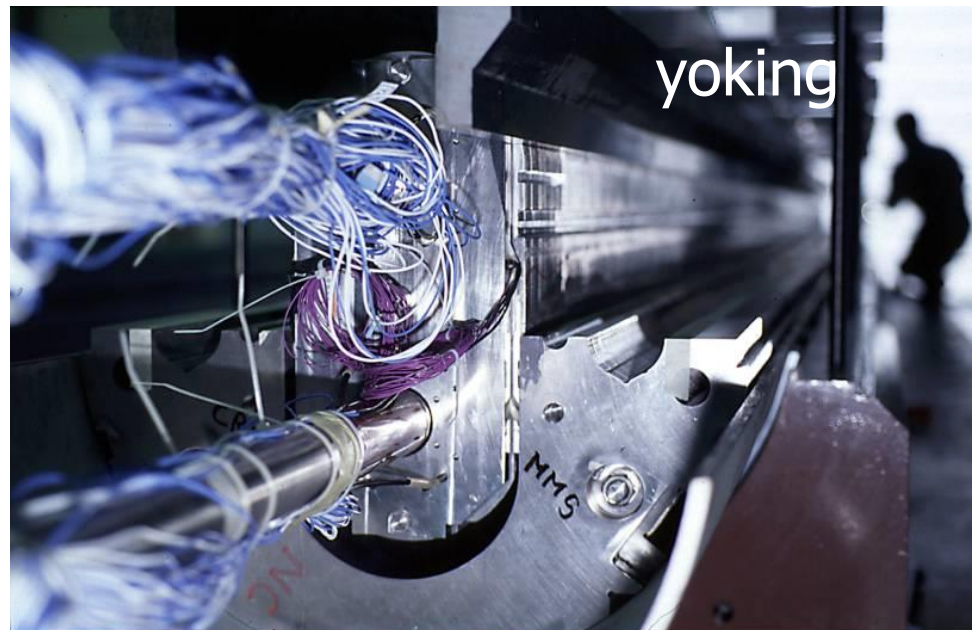
Ends, transitions, and any deviation from the regular structure are the most delicate part of the magnet



# Collaring and yoking



collaring





# Magnet assembly



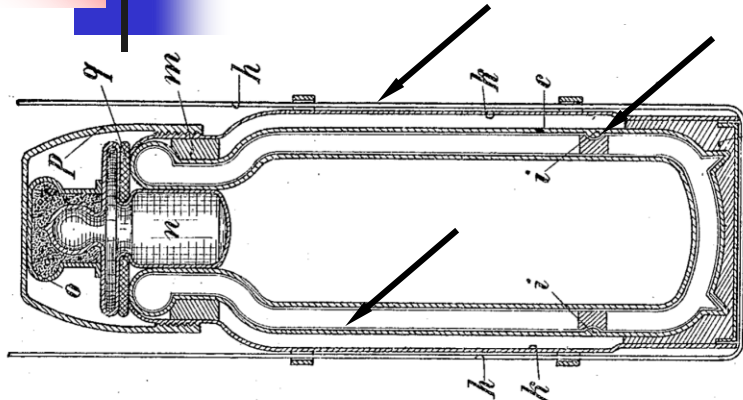
Alstom  
Noell  
Ansaldo



# Cold mass



# Cryostat



Vacuum enclosure



Low conduction foot

Thermal screens





# Cryo-magnets and tests



Magnet reception,  
cryostating,  
preparation for cold  
test and “stripping” for  
installation

Magnet powering tests  
and magnetic  
measurements

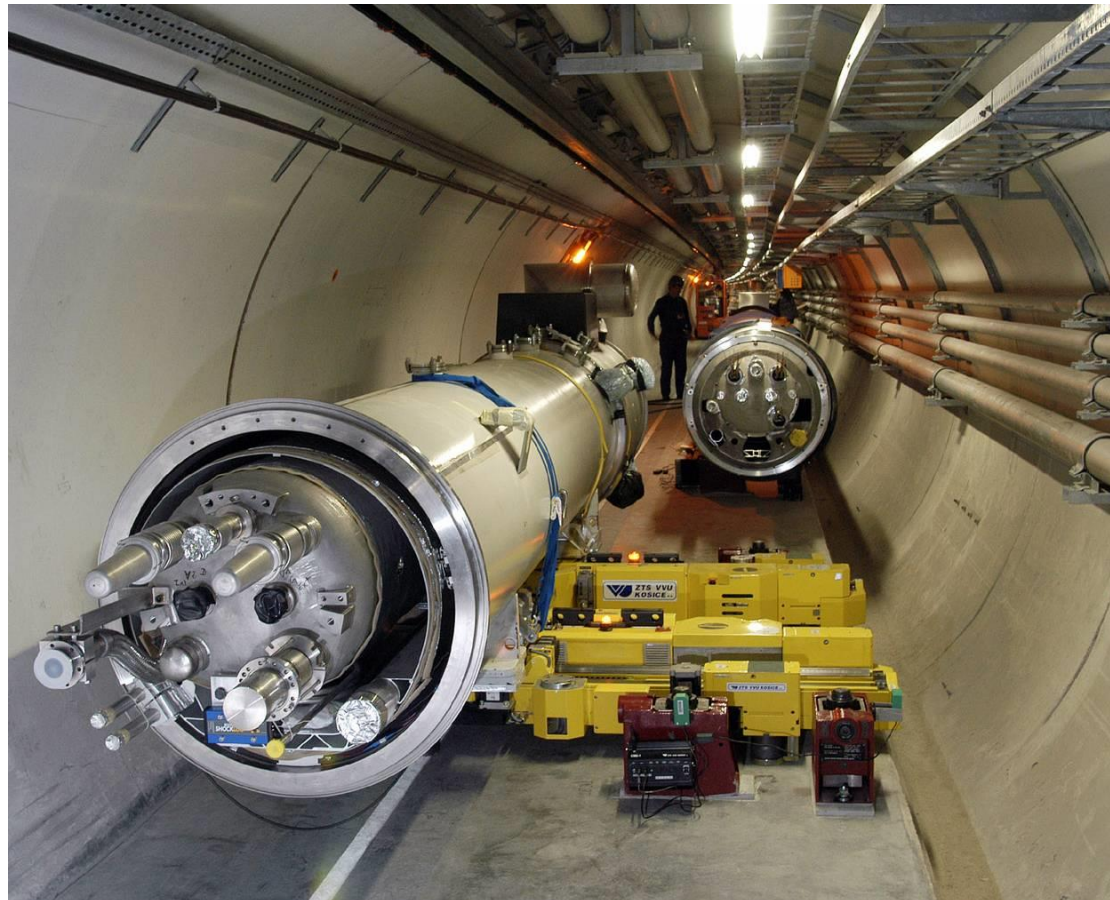




# Magnet installation



## Magnet transport and installation





# Interconnection

65'000 electrical joints

Induction-heated soldering

Ultrasonic welding

*Very low resistance*

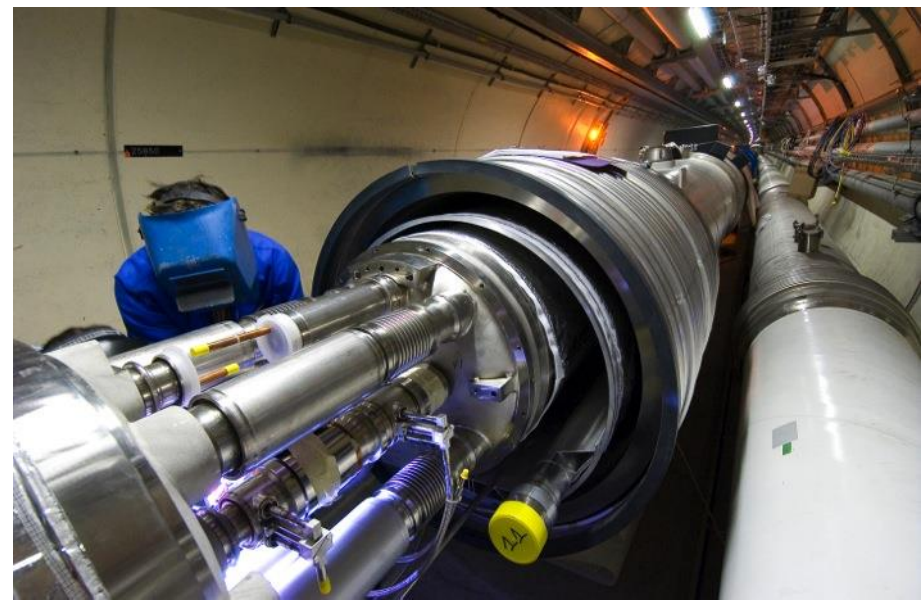
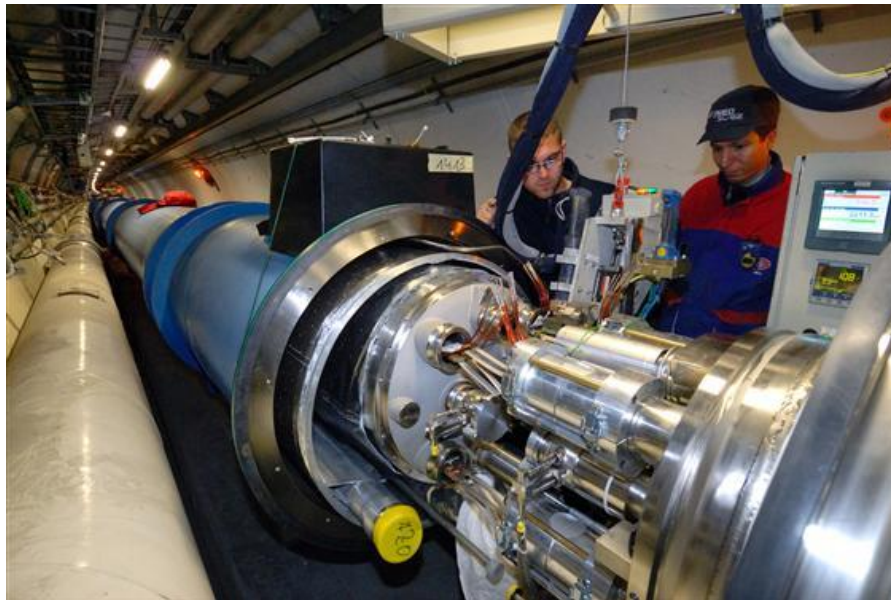
*HV electrical insulation*

40'000 cryogenic junctions

Orbital TIG welding

*Weld quality*

*Helium leaktightness*



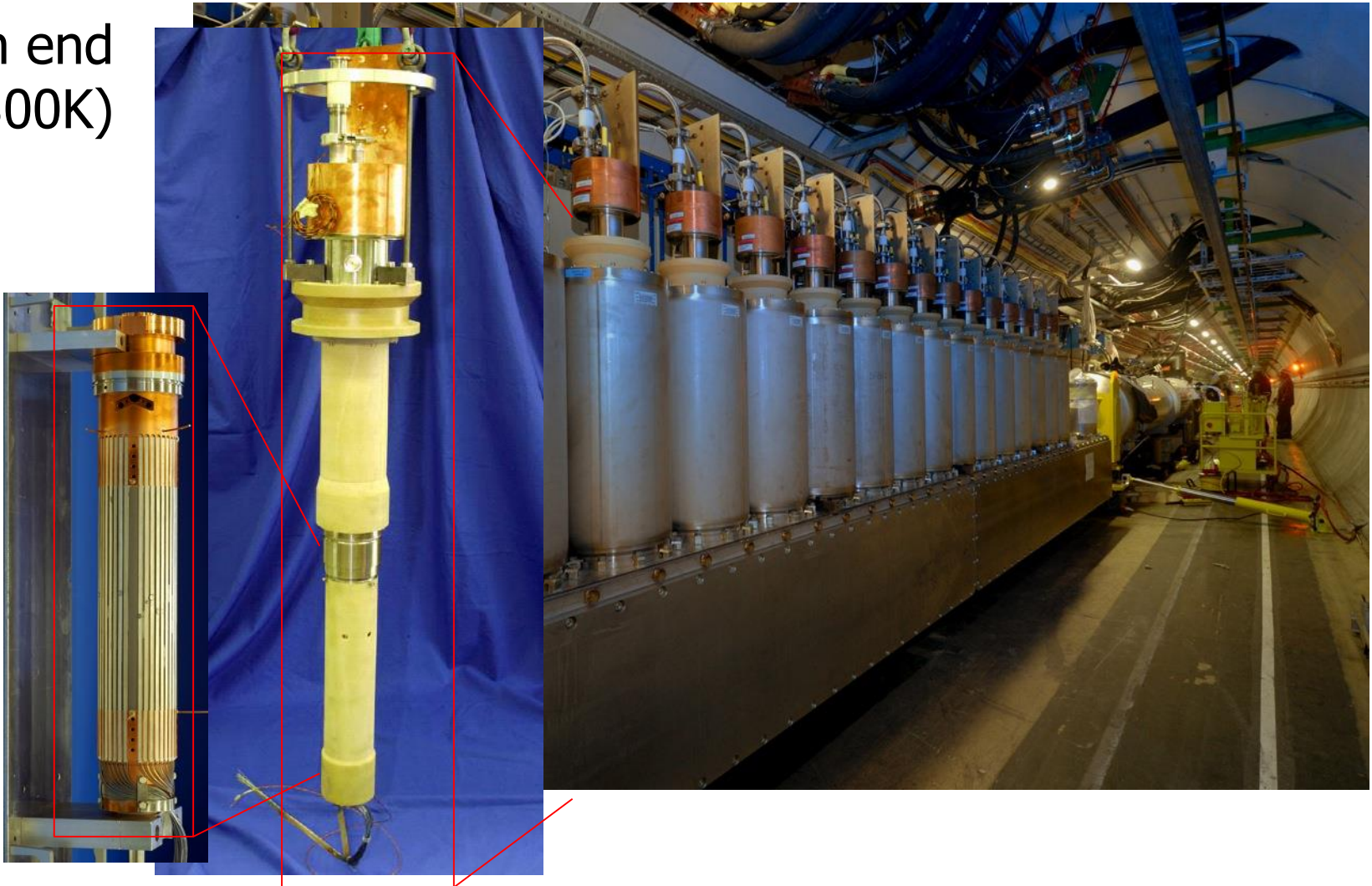
# Large scale use of HTS

Warm end  
(300K)

50 K

BSCCO  
2223

4.2 K





Finally, in the tunnel !





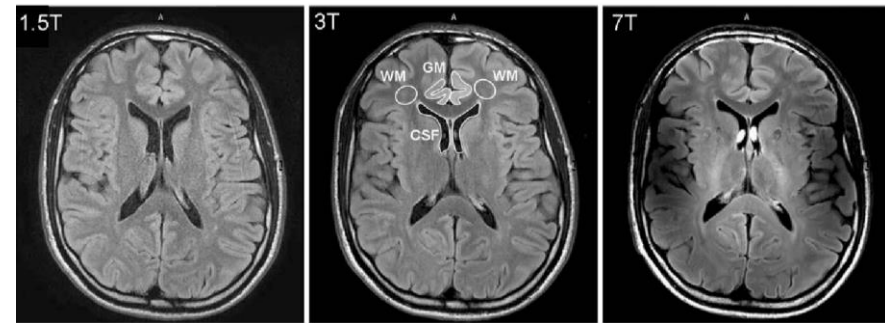
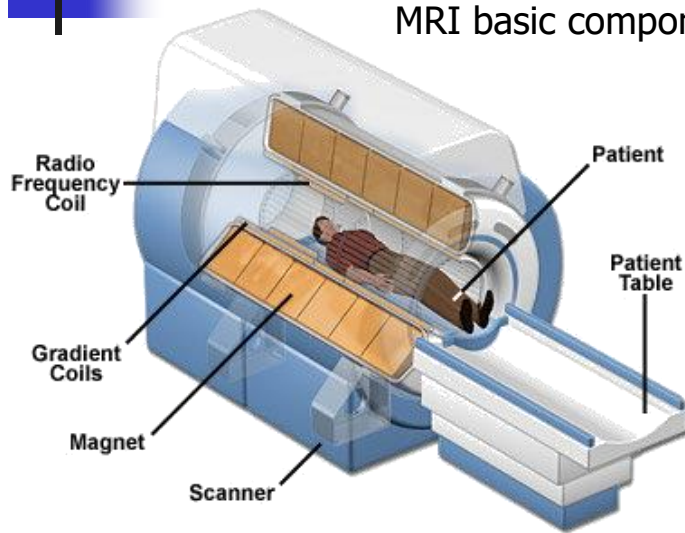
# Overview

---

- Why superconductors ? A motivation
- A superconductor physics primer
- Superconducting materials and cables
- The making of a superconducting magnet
- **Examples of superconducting magnet systems**

# Magnetic Resonance Imaging (MRI)

MRI basic components

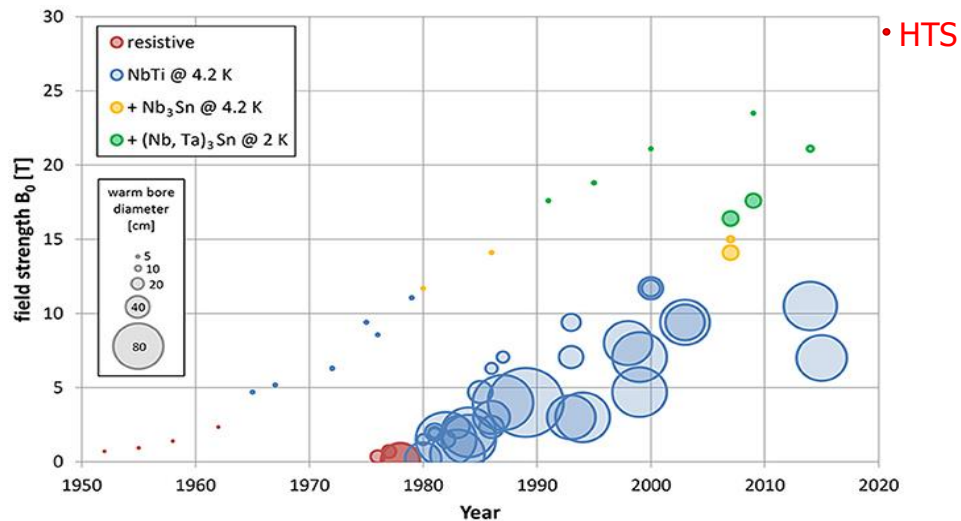
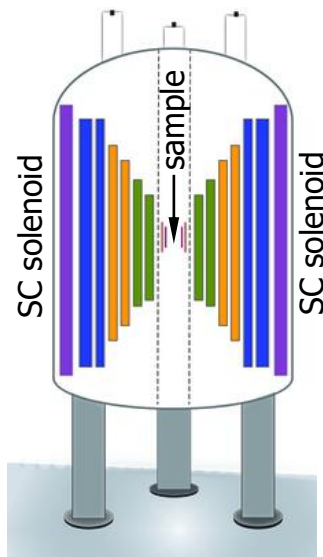
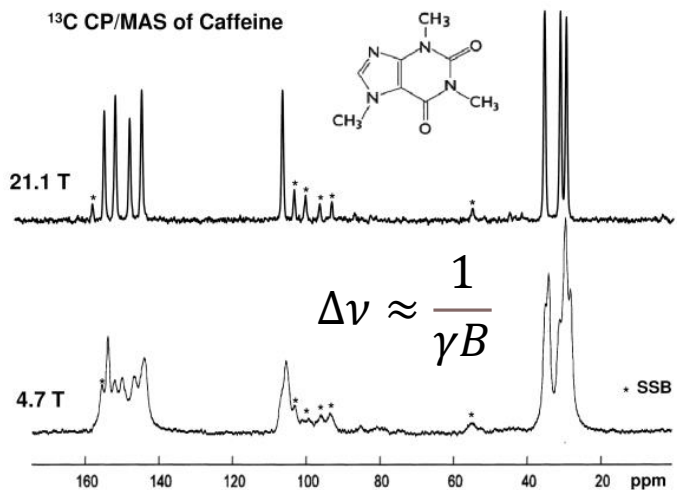


Superconducting magnet manufacturing at Siemens Magnet Technology

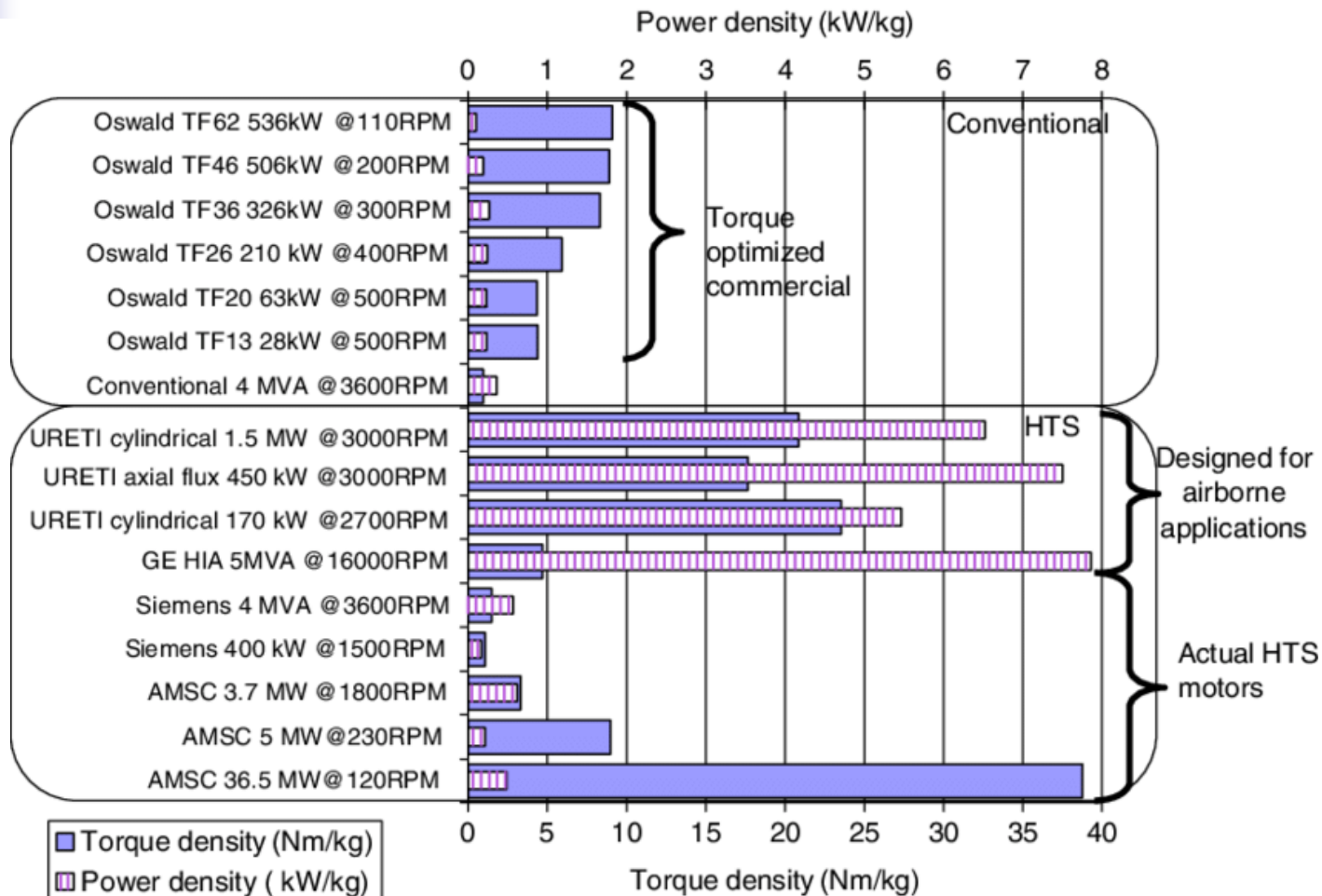




# Nuclear Magnetic Resonance (NMR)



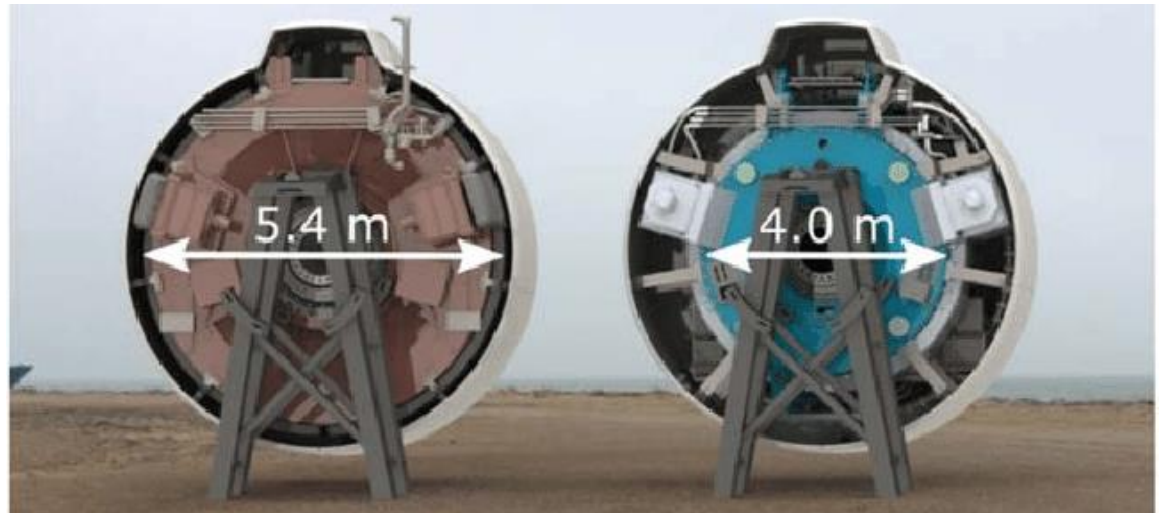
# Motors and generators



Superconductors offer higher power and torque density

# Motors & generators

3.6 MW generator



HTS  
coils

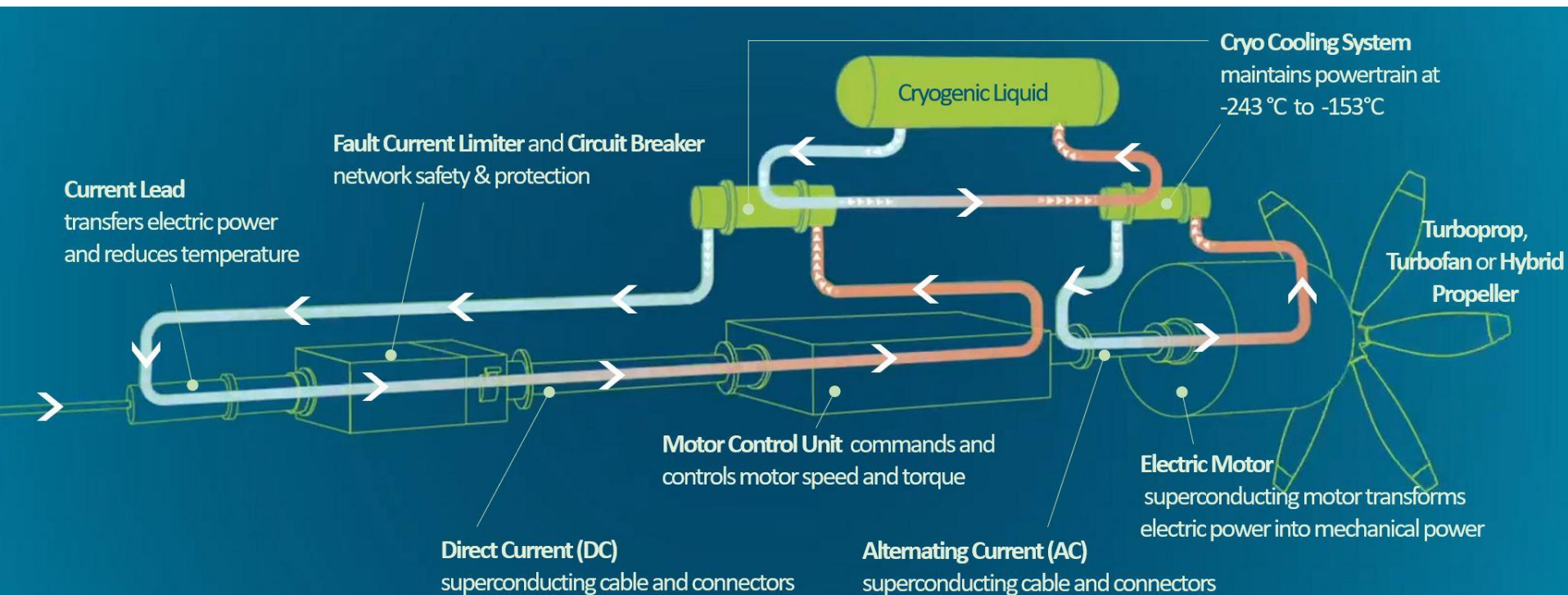




# ASCEND



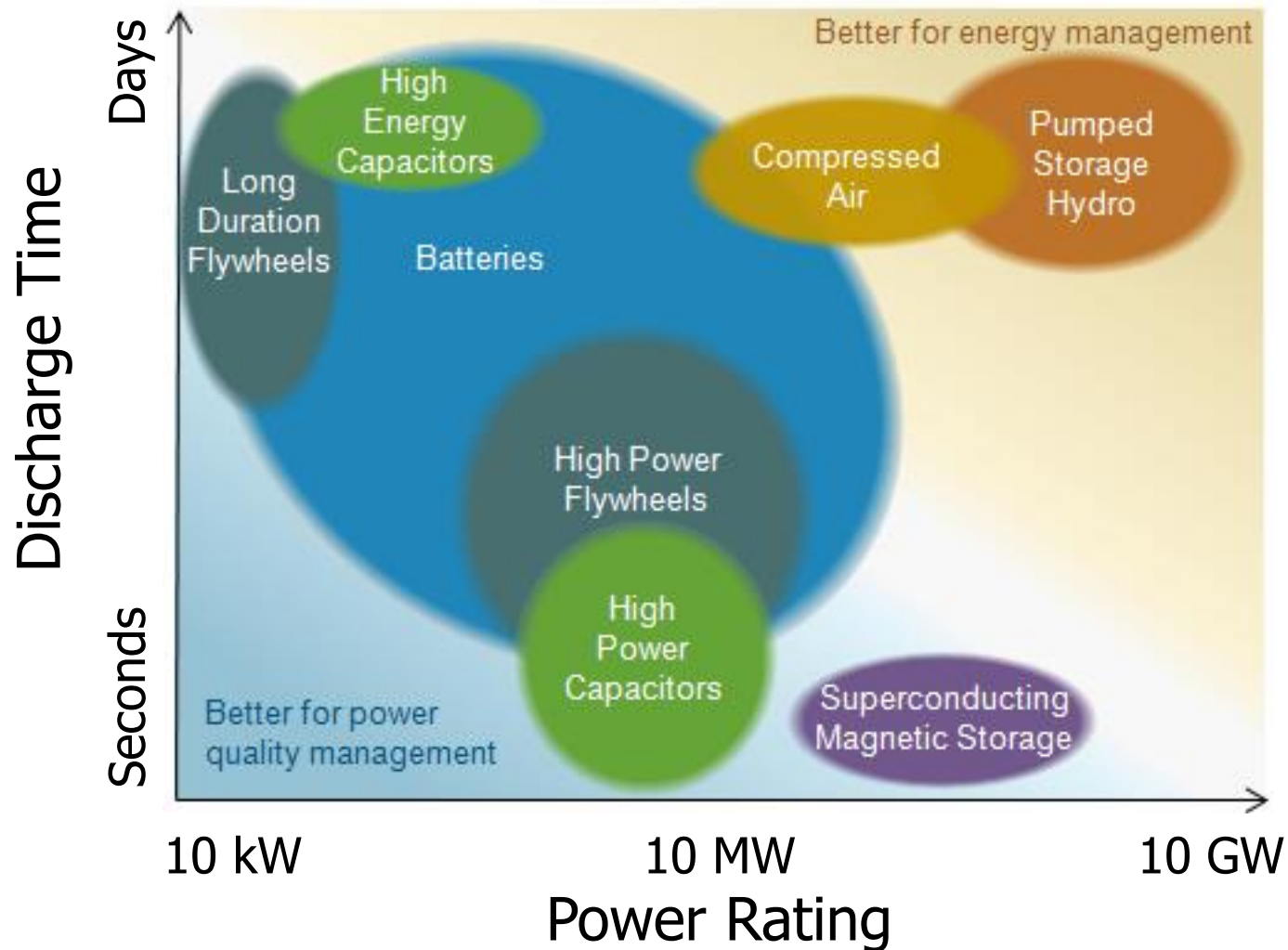
High power density (motor) and lossless power transmission (cables and leads) to aviation increase efficiency and reduce emissions



Advanced Superconducting and Cryogenic Experimental powertrain Demonstrator

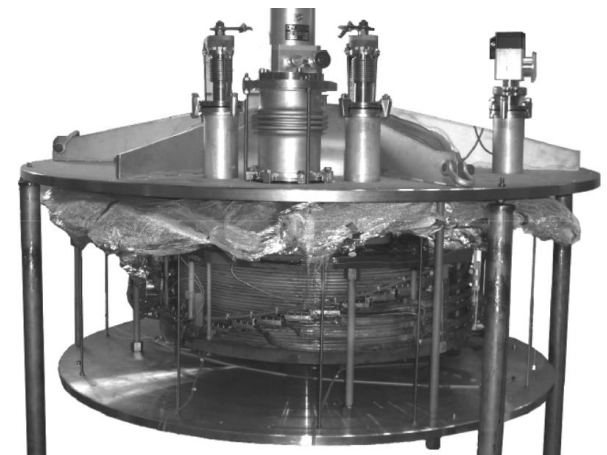
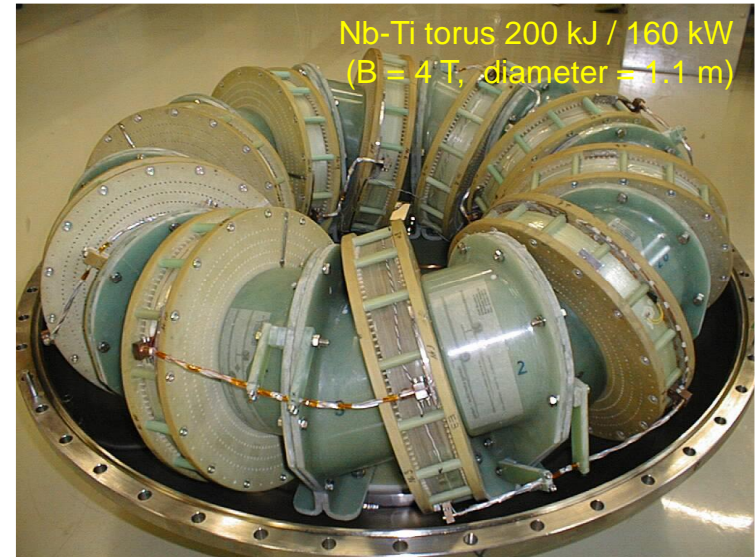
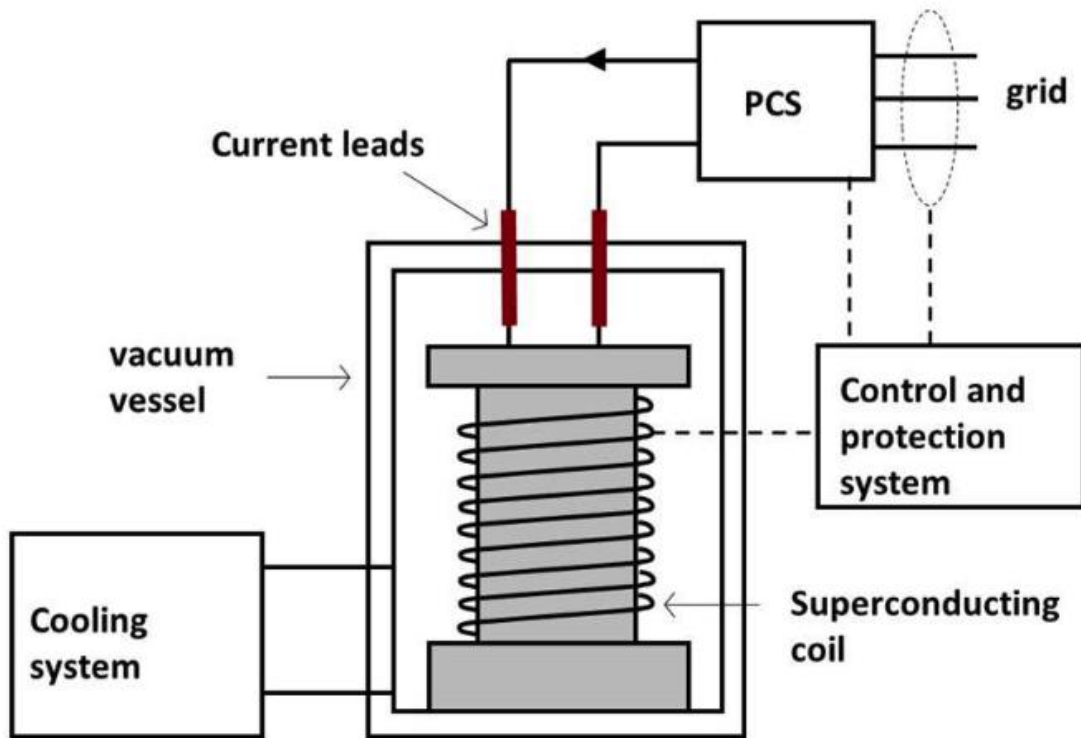


# Energy storage by technology





# SC Magnetic Energy Storage



HTS solenoid 814 kJ  
( $B = 5\text{ T}$ , diameter = 814 mm)

# Transformers & FCL



HTS Transformer  
630 kVA, 18.7kV to 0.42 kV

**ABB**

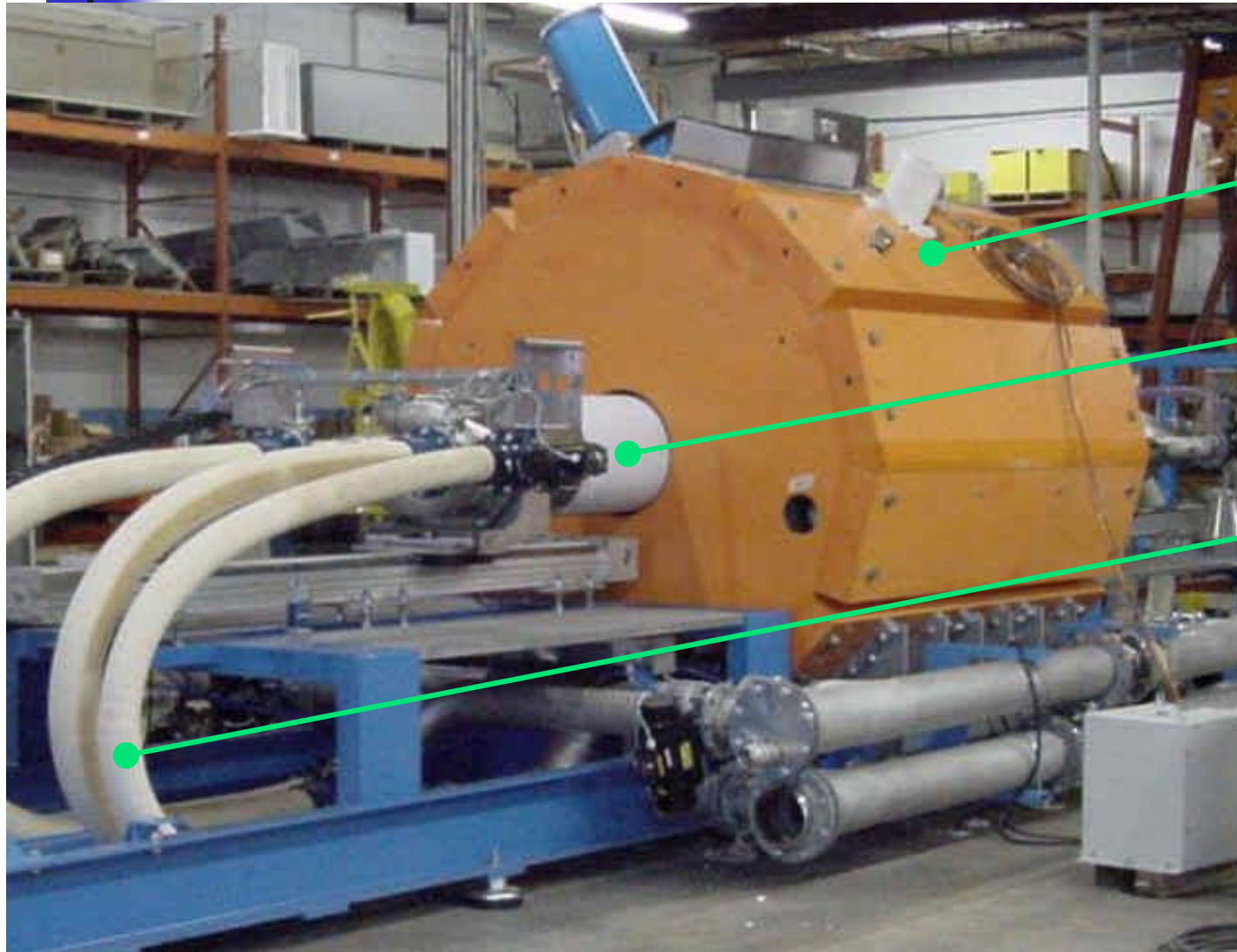


SC Fault Current Limiter  
3.4 kA / 220 kV

**SuperOx**



# Magnetic separation

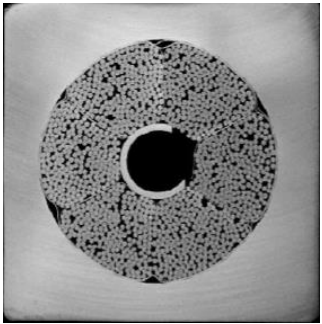


superconducting  
solenoid,  
enclosed within  
iron shield

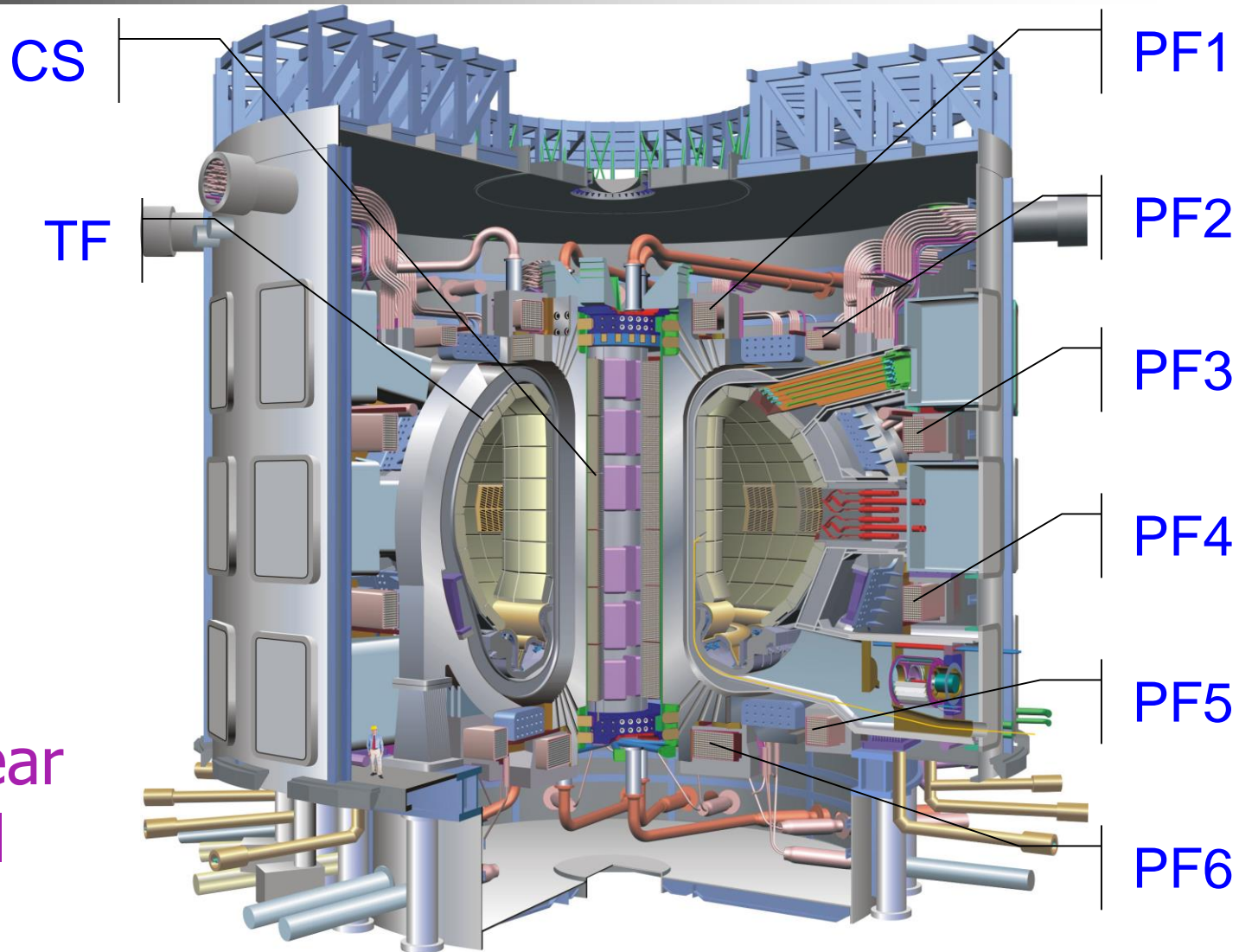
stainless steel  
canister  
containing  
ferromagnetic  
mesh

pipes feeding  
the kaolin slurry  
for separation

# Thermonuclear fusion

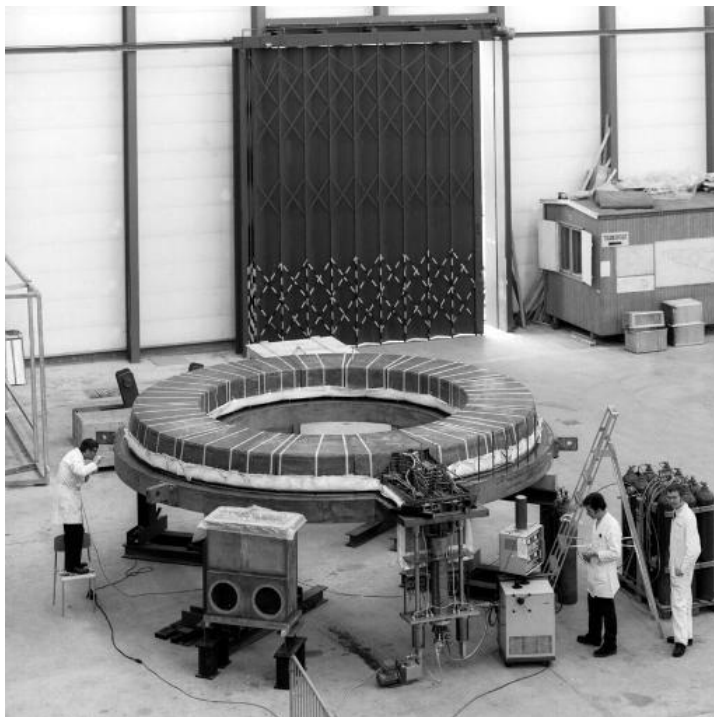


ITER  
International  
Thermonuclear  
Experimental  
Reactor

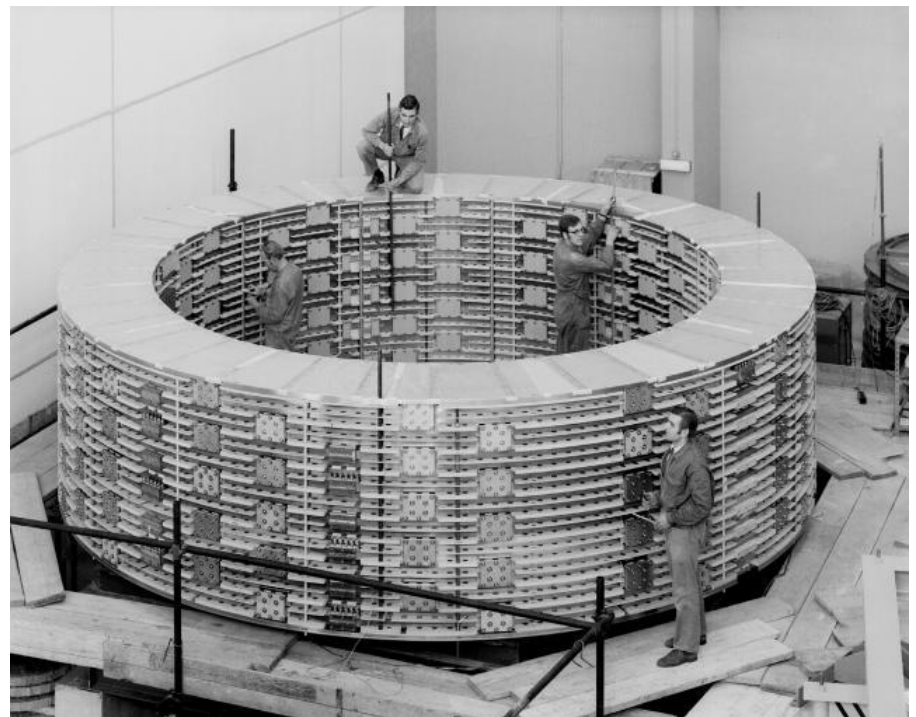




# HEP detectors of the past...

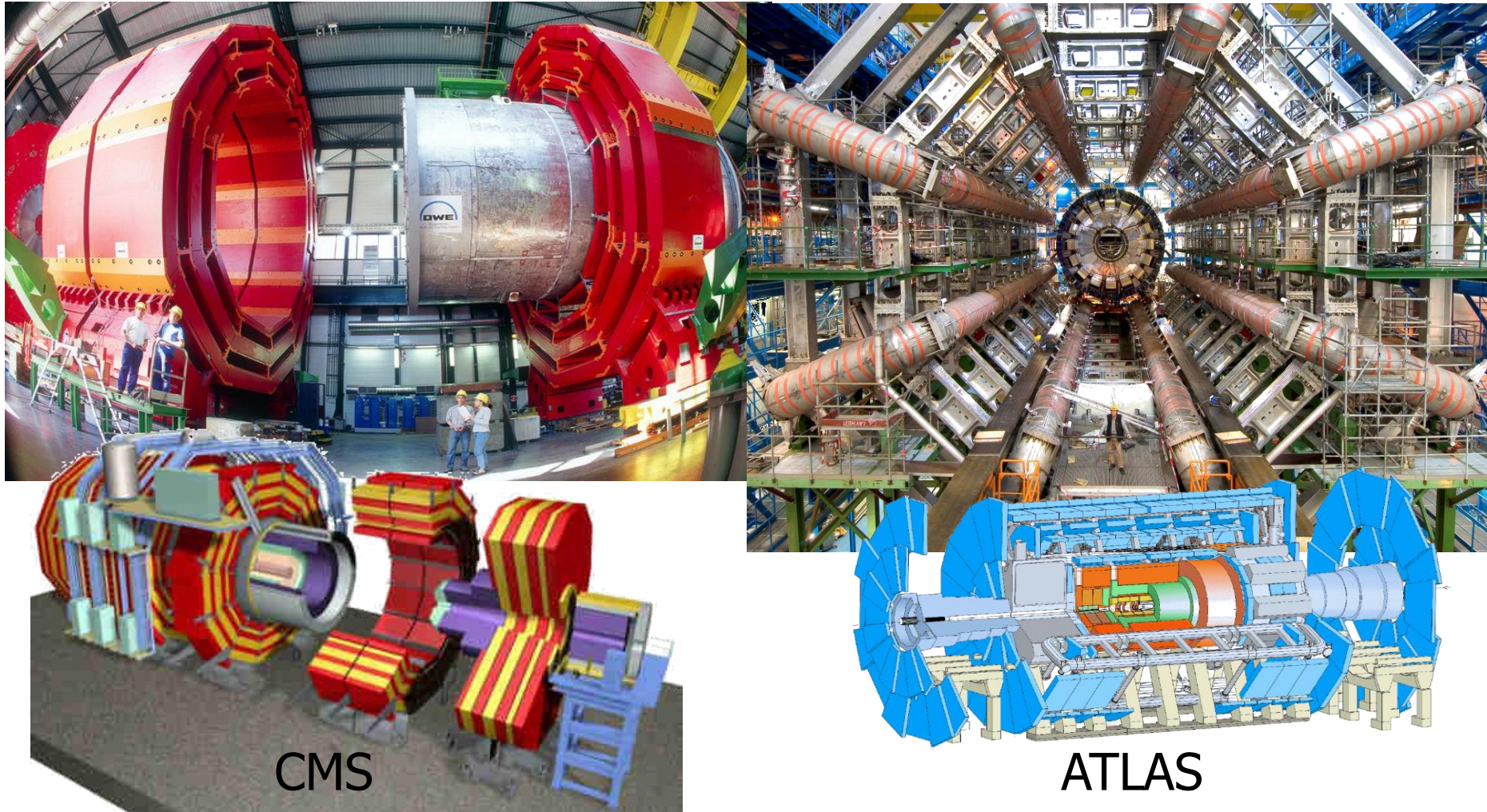


Omega



BEBC

# ... and HEP of the present (CMS and ATLAS)





# Other uses of superconductivity

## The Church of the Latter Day Snakes founded 1905, revived 1950

FOUNDED 1905  
BARKING, ESSEX



INCORPORATED

Professor Main,  
The Physics Dept  
The University

We have a big interest  
in this machine...

14 April, 1997.

Dear Professor Main,

I and my closest associates who are good eggs in the Church of the Latter Day Snakes were very fascinated to read a reporting of your experiment with a powerful magnet and a frog in The Independent, of Saturday, 12 April, 1997. You claim that you are able to levitate a frog and even fish and plants too by means of your machine. We in the church are not scientists, we follow the spiritual path, and it merely just seems to us that this question, but you oil, like in the job

How big is this magnet, and can it be  
concealed beneath a floor...

We have a big interest  
subsequently, but fi

(1) How big is this magnet, and can it be concealed beneath a floor, perhaps? It is important for our ideas that it can not be seen. Will it work if there is wood there? And the floor nails. Will they mess up the magnet?

(2) Does it make much noise, and if so is it a loud noise? A quiet hum would be alright of course because we have a Hammond organ.

Does it make much noise...

(3) We are interested  
bodies, or can it  
down but that we

(3a) Does it hurt, are because it will be me doing the levitating. I am quite large being 22 stone weight, but my mother says I have heavy bones! No, jokin's put aside, most of me is liquid I think and I am not very dense so maybe that is good for your machine.

Please answer me first these questions and then you are my friend. I must trust you first before we do business. For you, you must be interested to know that our church is very rich. We have nearly twenty five million pounds in gilt edge securities and properties in Essex and Kent, so if everything is good we want to buy your machine for one million pounds, which would be a good price.

we intend

Does it hurt... because it will  
be me doing the levitating.

So you know what I have

Our church was founded not the same and in 11 the money was still in the church go again. I more in all Britain. I True Word to save the to listen! But this is

...we pull back the curtain in the  
Snake Chamber and I start to rise up  
from the ground...

I hope you don't have a problem with that. I know in our church services if we pull back the curtain

ground and then (sided) to join the church, as it is important if we a million pounds but although then for him

...the Natural Law Party... please do  
not sell them a machine... **they** are  
very bonkers...

I have only one other Natural Law Party and teaches with you as we do not sell them a machine And also, it says in the chemicals and systems

have a list of... More and more... More and more... More and more... More and more...

of  
you  
in

I look forward to your early responses,

Olaf Van Haarve,  
The Snakehead.

Professor Main as good faith. Of course I would in put in "petrol" or "stationary" or whatever is good for you. This is only the start.



I put in five pounds for you...  
This is only the start.



## A word of closing

---

- Superconducting magnet design is **a lot about superconductors** (materials, wires, cables, and their electric and thermal properties)...
- ... but not only !
  - High field & forces bear **mechanical problems** that are tough to solve ( $B=10\text{ T} \Rightarrow p_{\text{mag}}=400\text{ bar !}$ )
  - **Materials at low temperature** are not what we are used to (mechanical and magnetic properties, thermal expansion, electrical insulation)
  - **Cooling** is an applied science by itself





# Where to find out more - 1/3

---

- Superconducting magnets:
  - Case Studies in Superconducting Magnets: Y. Iwasa, Plenum Press, New York (1994), ISBN 0-306-44881-5.
  - Superconducting Magnets: M.N. Wilson, Oxford University Press (1983) ISBN 0-019-854805-2
  - High Field Superconducting Magnets: F.M. Asner, Oxford University Press (1999) ISBN 0 19 851764 5
  - Superconducting Accelerator Magnets: K.H. Mess, P. Schmuser, S. Wolf, World Scientific, (1996) ISBN 981-02-2790-6
  - Stability of Superconductors: L. Dresner, Plenum Press, New York (1994), ISBN 0-306-45030-5
  - Handbook of Applied Superconductivity ed. B. Seeber, UK Institute Physics 1998
  - Proc Applied Superconductivity Conference: IEEE Trans Magnetics, 1975 to 1991, and IEEE Trans Applied Superconductivity, 1993 to 2012,
  - Proc European Conference on Applied Superconductivity EUCAS, UK Institute Physics
  - Proc International Conference on Magnet Technology; MT-1 to MT-20 (2007) mainly as IEEE Trans Applied Superconductivity and IEEE Trans Magnetics



## Where to find out more - 2/3

---

- Cryogenics

- Helium Cryogenics S.W. Van Sciver, Plenum Press, 86 ISBN 0-0306-42335-9
- Cryogenic Engineering, B.A. Hands, Academic Press 86 ISBN 0-012-322991-X
- Cryogenics: published monthly by Elsevier

- Materials - Superconducting properties

- Superconductor Science and Technology, published monthly by Institute of Physics (UK).
- IEEE Trans Applied Superconductivity, published quarterly
- Superconductivity of metals and Cuprates, J.R. Waldram, Institute of Physics Publishing (1996) ISBN 0 85274 337 8
- High Temperature Superconductors: Processing and Science, A. Bourdillon and N.X. Tan Bourdillon, Academic Press, ISBN 0 12 117680 0



## Where to find out more - 3/3

---

- Materials - Mechanical properties
  - Materials at Low Temperature, Ed. R.P. Reed and A.F. Clark, Am. Soc. Metals 1983. ISBN 0-87170-146-4
  - Handbook on Materials for Superconducting Machinery, Batelle Columbus Laboratories, 1977.
  - Nonmetallic materials and composites at low temperatures, Ed. A.F. Clark, R.P. Reed, G. Hartwig, Plenum Press
  - Nonmetallic materials and composites at low temperatures 2, Ed. G. Hartwig, D. Evans, Plenum Press, 1982