

MWCNT-BASED INKS OPTIMIZATION FOR TEXTILE SUPERCAPACITORS USING SCREEN PRINTING METHOD

S. Maryam Sadeghi, Rui S. Costa, Joana S. Teixeira, Clara Pereira, Andre M. Pereira,

¹ IFIMUP, Institute of Physics for Advanced Materials, Nanotechnology and Photonics, Physics and Astronomy Department, Faculty of Sciences, University of Porto, Rua do Campo Alegre s/n, Porto 4169-007, Portugal

² LAQV/REQUIMTE, Chemistry and Biochemistry Department, Faculty of Sciences, University of Porto, Rua do Campo Alegre s/n, Porto 4169-007, Portugal e-mail: ssadeghi@fc.up.pt

Introduction

Recently, the demand for intelligent textiles and smart materials is growing enormously in the world motivated by the consumers' and market requests for innovative high-performance products [1]. Electrochemical energy storage systems like supercapacitors (SCs) are promising technologies to develop smart functionalities on textiles, particularly for the area of health and wellness. Carbon-based materials have been incorporated in fabrics to fabricate textile supercapacitors (TSCs) owing to their unique features that make them highly applicable as a SC material [2]. Screen-printing has long been used in the printing industry, with the advantage of being a low-cost and scalable process [1]

Specific

1E-6 =

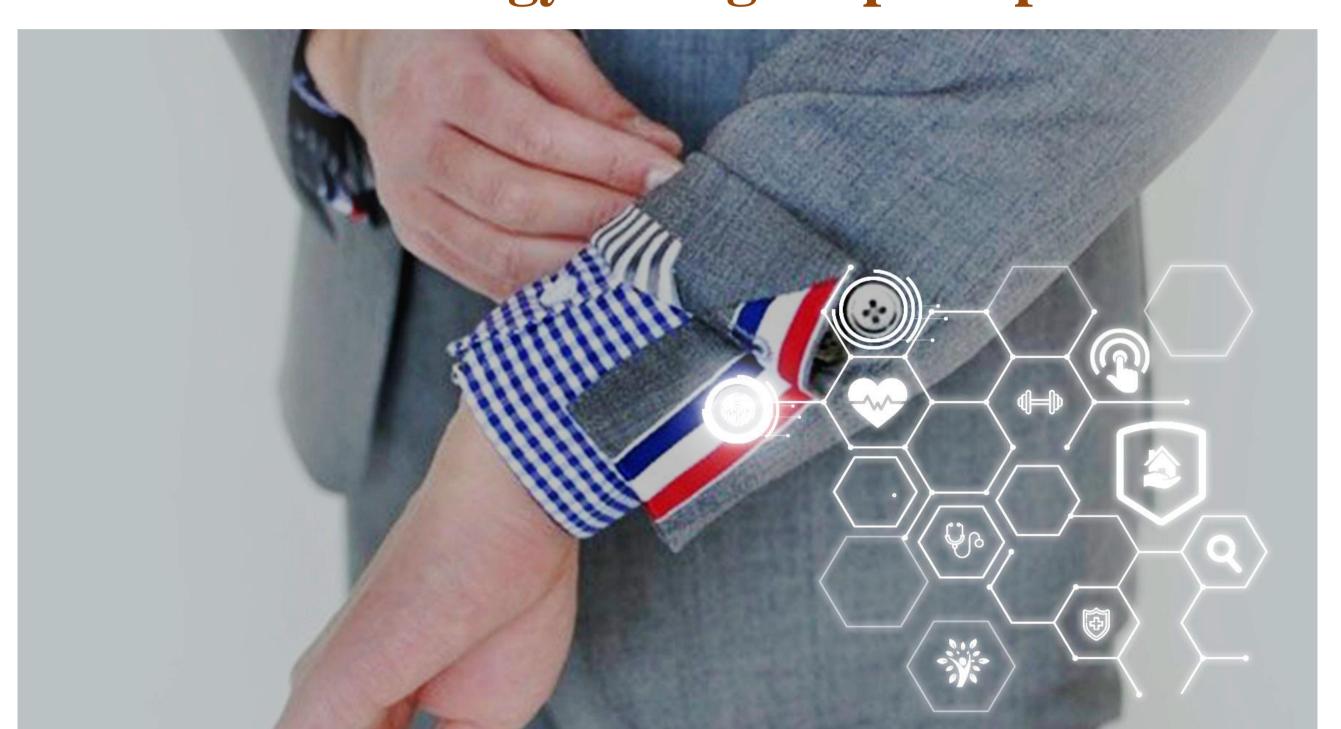
1E-7

Objectives

Scalable fabrication of textile supercapacitors (TSCs) using:

- Environmentally-friendly and non-toxic ink
- Optimizied MWCNT-based ink suitable for screen-printing

Wearable energy storage supercapacitors

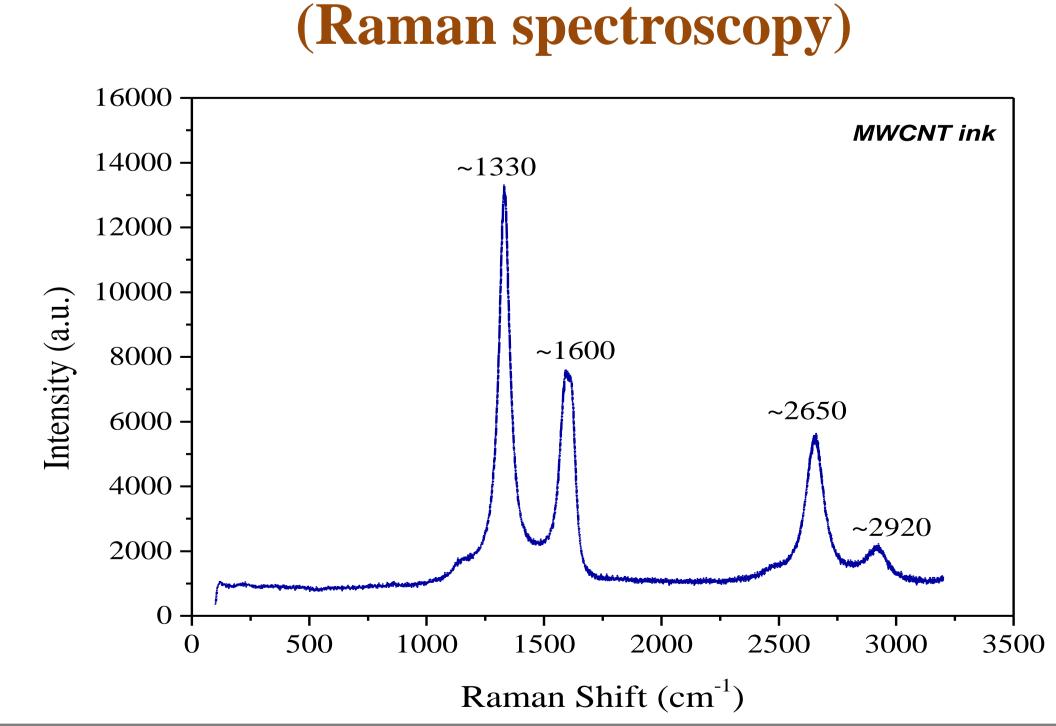


Screen-printed interdigital TSC

Fabricate textile electrode using MWCNT-based ink with screen printing method and produce TSC device by coating PVA/H₃PO₄ as electrolyte on interdigitated part



Structural analysis of the CNT-based inks



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References

[1] Costa, R.S., Guedes, A., Pereira, A.M. et al. Fabrication of all-solid-state textile supercapacitors based on industrial-grade multi-walled carbon nanotubes for enhanced energy storage. J Mater Sci 55, 10121–10141 (2020). [2] Clara Pereira, André M. Pereira, Cristina Freire, Tânia V. Pinto, Rui S. Costa, Joana S. Teixeira, Chapter 21 - Nanoengineered textiles: from advanced functional nanomaterials to groundbreaking high-performance clothing, Handbook of Functionalized Nanomaterials for Industrial Applications, Elsevier, 611-714 (2020)

Electrochemical Impedance Spectroscopy (EIS) 100 10 **TSC_1** -Z" (kΩ) **TSC_5** 0.01 **TSC_3** TSC_2 1E-3 -1E-4+0.1 100 10 $Z'(k\Omega)$ Specific capacitance 0.01 (mg 1E-3 = $CNT \ (mg \ mL^{-1})$ capacitance TSC_3 1E-4 -1E-5 -

Electrochemical characterization

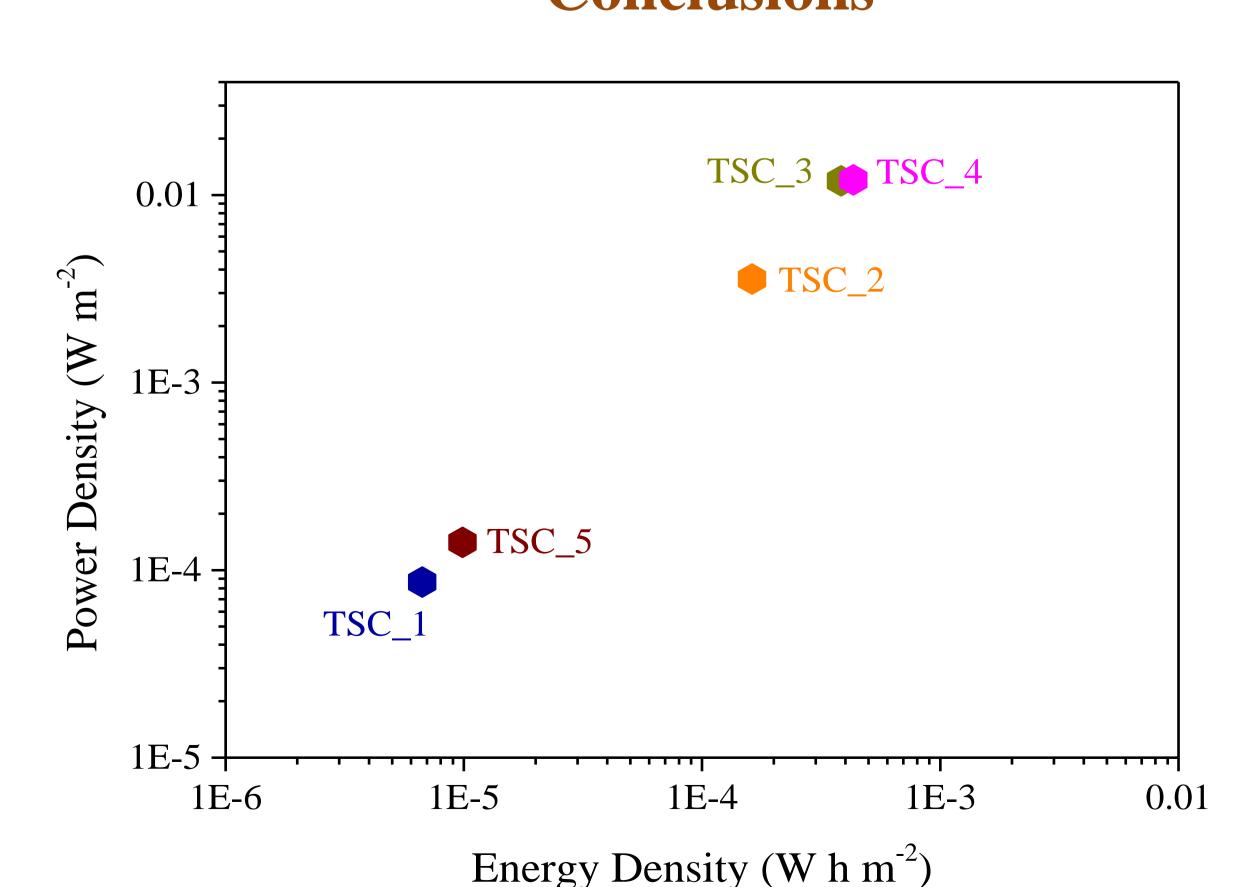


Scan rates (mV s⁻¹)

TSC_1

TSC_5

100



Analyzing Ragon plot illustrates that TSCs devices with intermediate MWCNT concentration (TSC-3 and TSC_4) has higher power and energy density which are two important parameters for TSCs performance.