



## HL-LHC Upgrade Project

Corfu Summer Institute 2021

Markus Zerlauth with acknowledgements to O.Brüning, M.Lamont, L.Rossi, J. Wenninger and many other CERN colleagues



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# Outline

- LHC design performance and HL-LHC upgrade goals
- Key (technological) challenges of HL upgrade
  - Injector chain upgrade
  - R2E and collision debris
  - Final focusing magnets for lower beta\*
  - Crab cavities for X-ing angle compensation
- HL-LHC as a truly international project
- Current Project planning
- Performance ramp-up

# Introduction: LHC Performance Goals

Collision energy: Higgs discovery requires  $E_{\text{CM}} > 1 \text{ TeV}$

p collisions  $\rightarrow E_{\text{beam}} > 5 \text{ TeV} \rightarrow \text{LHC: } E = 7 \text{ TeV} \quad [3.5\text{TeV}; 4\text{TeV}; 6.5\text{TeV}]$

Instantaneous luminosity: rate of events in detector  $= L \times S_{\text{event}}$

rare events  $\rightarrow L > 10^{33} \text{cm}^{-2} \text{sec}^{-1} \rightarrow L = 10^{34} \text{cm}^{-2} \text{sec}^{-1} \quad [2 \cdot 10^{34} \text{cm}^{-2} \text{sec}^{-1}]$

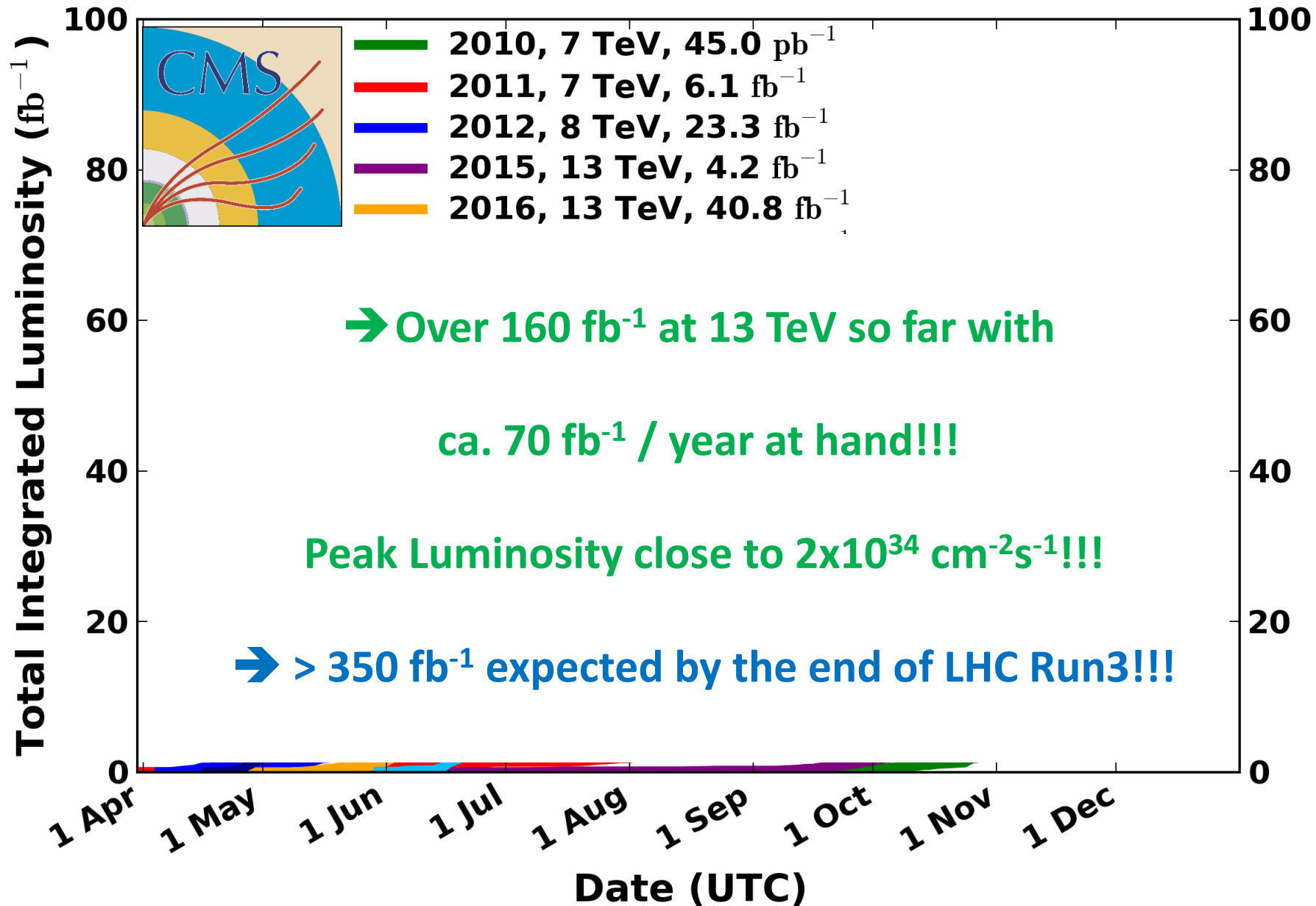
Integrated luminosity: total number of events  $L = \int L(t) dt$

$300 \text{ fb}^{-1}$  with  $1 \text{ barn} = 10^{-28} \text{m}^2$  and femto =  $10^{-15}$  [193 fb<sup>-1</sup>]

depends on the beam lifetime, the LHC cycle and  
'turn around' time and overall accelerator efficiency

# CMS Integrated Luminosity, pp

Data included from 2010-03-30 11:22 to 2018-10-24 04:00 UTC



# Higgs Discovery in July 2012 and 2013 Nobel Price for the

But many questions remain and the search continues!!!

- Higgs properties [coupling]
  - More than one Higgs?
- Beyond SM Physics? Dark Matter & Dark Energy?

→ Need more Data and Statistics!!

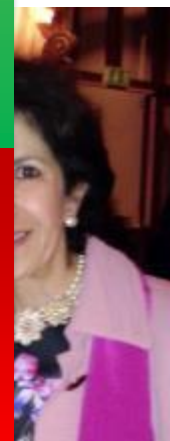
Doubling the present statistics requires 4 x more data!!!

→ HL-LHC goal: 10 times the LHC data Volume

Implies overcoming several limitations in the existing LHC!!!

Not only experiments: cryo cooling of triplet magnets & radiation damage in triplet magnets & machine efficiency!

→ Need for an Upgrade!



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# Goal of High Luminosity LHC (HL-LHC):

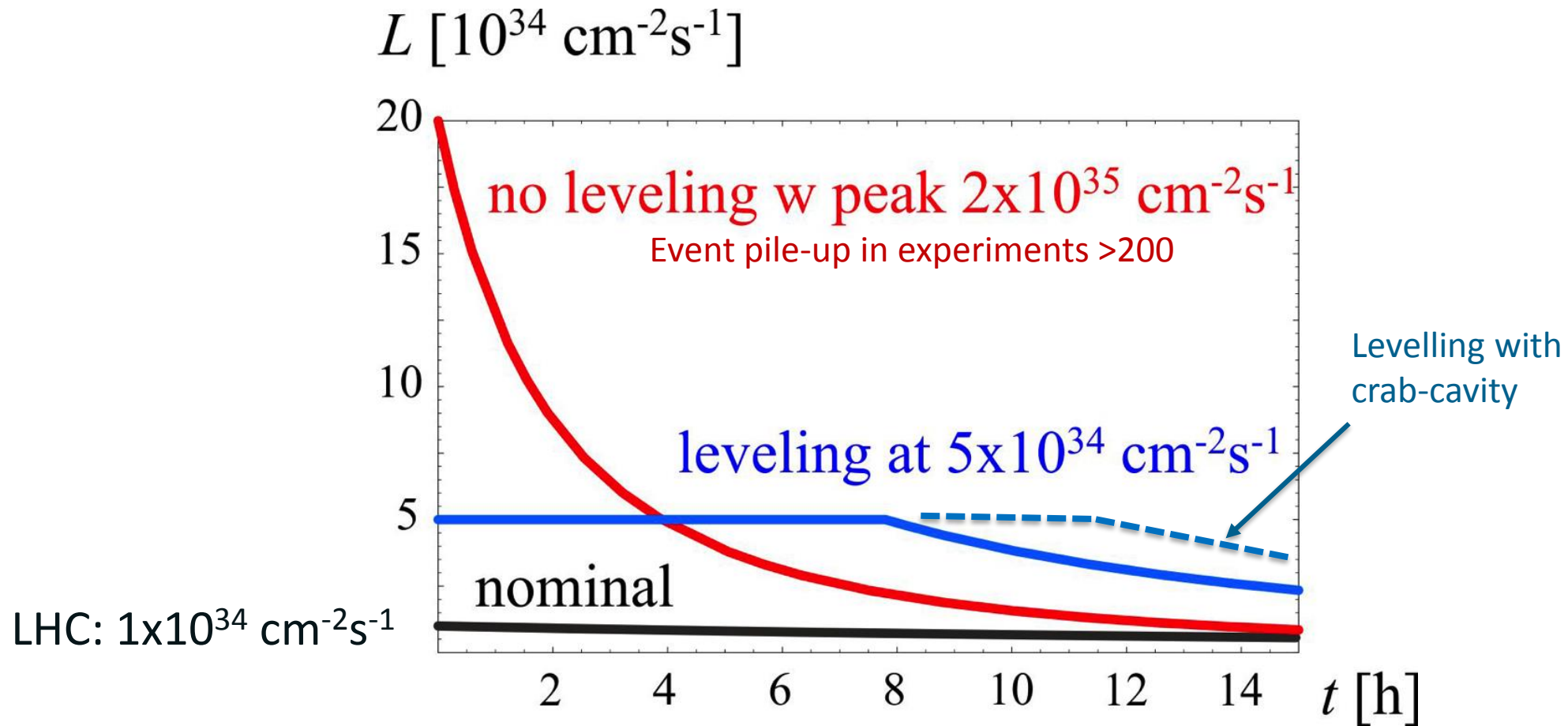


Project approved by CERN Council in June 2016

➤ Operation with tenfold luminosity!

➔ 10 x the integrated luminosity reach of first 10 years of LHC operation!!

# Proposed Operational Scenario for HL-LHC





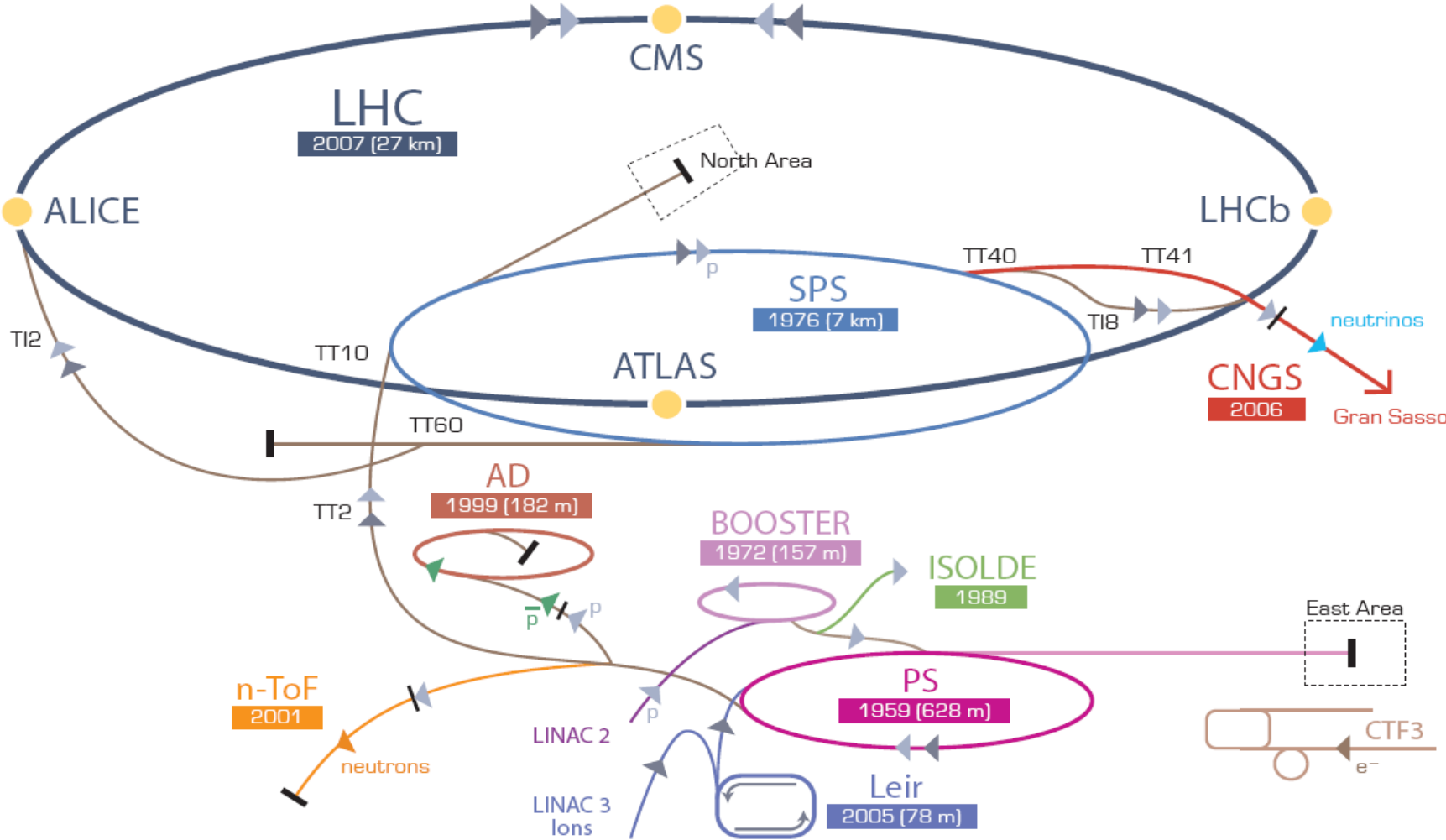
# How to reach HL-LHC performance?

- **Beam from injectors**
  - Major upgrade of complex (LIU)
  - High bunch population, low emittance, 25 ns beam
- **Dealing with the regime**
  - Collision debris, high radiation
- **Lower beta\* (~15 cm)**
  - New inner triplet magnets - wide aperture Nb<sub>3</sub>Sn
  - Large aperture NbTi separator magnets and matching section quads
  - Novel optics solutions
- **Crossing angle compensation**
  - Crab cavities
  - Long-range beam-beam compensation

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# CERN accelerator complex



▶ p (proton) ▶ ion ▶ neutrons ▶  $\bar{p}$  (antiproton) ▶  $\leftrightarrow$  proton/antiproton conversion ▶ neutrinos ▶ electron

# LHC Injector Upgrade Project (LIU)



- HL-LHC performance relies on more intense and brighter bunches from injector complex (2.2E11p / 2um at SPS extraction wrt to LHC nominal of 1.15E11p / 3.4um)
- 25ns beam limited by space charge in PS, PSB, SPS; SPS RF power and SPS longitudinal instabilities
- 50ns beam limited by PS longitudinal instabilities & SPS space charge and SPS TMCI

Linac4 in for Linac2	<ul style="list-style-type: none"><li>• <b>H<sup>-</sup> injection into PSB at 160 MeV</b></li><li>• Expected double brightness for LHC beams out of the PSB</li></ul>
Booster	<ul style="list-style-type: none"><li>• <b>Increase energy to 2 GeV</b></li><li>• New RF system</li><li>• New main power supply</li></ul>
PS	<ul style="list-style-type: none"><li>• <b>Injection at 2 GeV</b></li><li>• <b>Beam production schemes</b></li><li>• <b>Feedback systems:</b> new wide-band longitudinal feedback; transverse feedback against head-tail and e-cloud instabilities</li></ul>
SPS	<ul style="list-style-type: none"><li>• <b>Power upgrade of the main 200 MHz RF system</b></li><li>• <b>Electron cloud mitigation</b> through a-C coating (baseline) or beam induced scrubbing</li></ul>

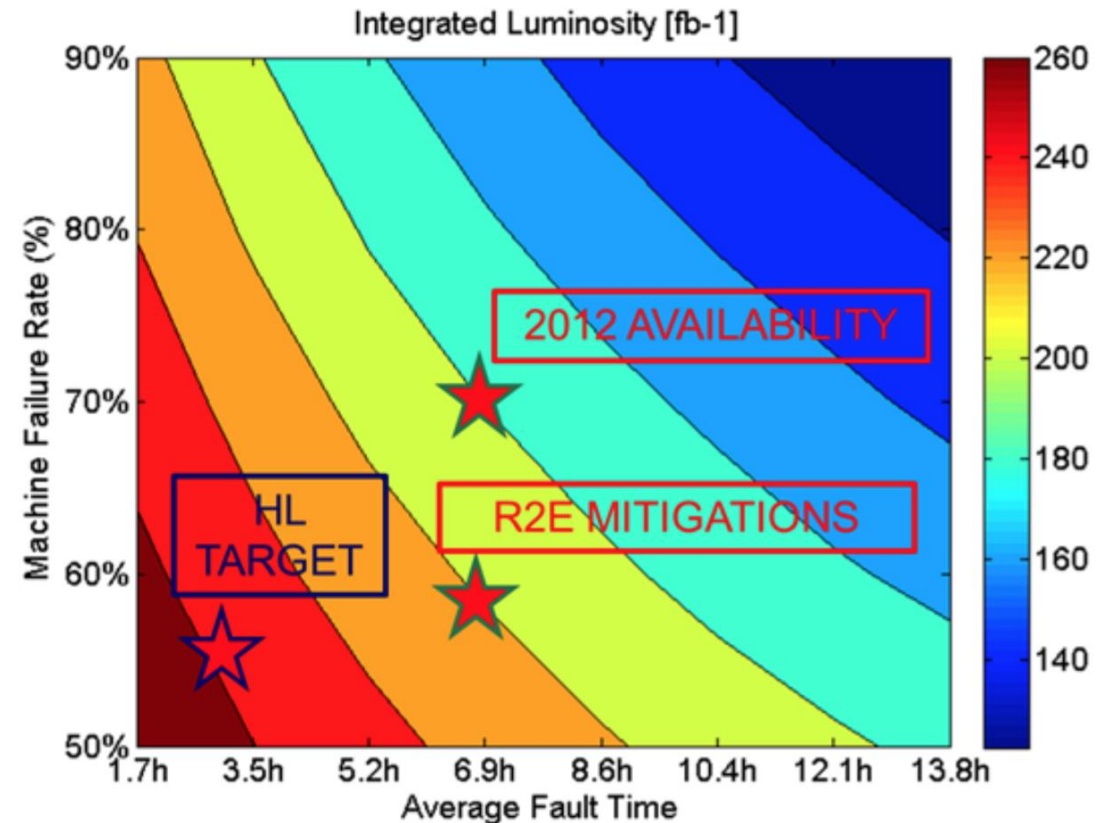
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  - Novel optics solutions
- **Dealing with the regime**
  - Collision debris, high radiation
- Crossing angle compensation
  - Crab cavities
  - Long-range beam-beam compensation
- Beam from injectors
  - Major upgrade of complex (LIU)
  - High bunch population, low emittance, 25 ns beam

# Dealing with the operation of a high energy high brightness machine

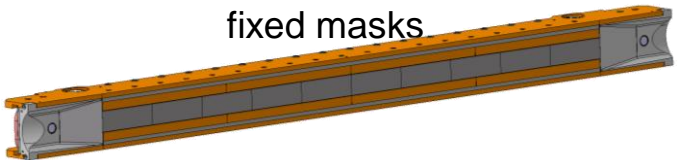
Very bright beams, very high bunch population, very high beam current

- Beam stability
  - New low impedance collimators
- Beam lifetime & loss spikes
  - Magnet quenches
- Machine protection
  - Failure scenarios - local beam impact - equipment damage
  - Quench protection
- Machine availability
  - Radiation to electronics (SEUs etc.)...



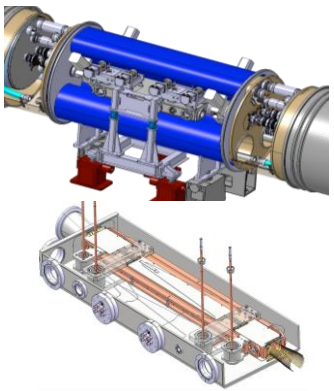
# 1) Shielding and Collimation upgrade:

**Completely new layouts**  
**Novel materials.**  
IR1+IR5, per beam:  
4 tertiary collimators  
3 physics debris collimators  
fixed masks

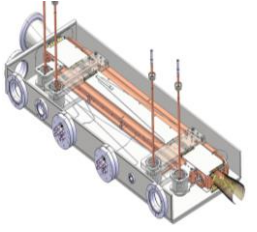
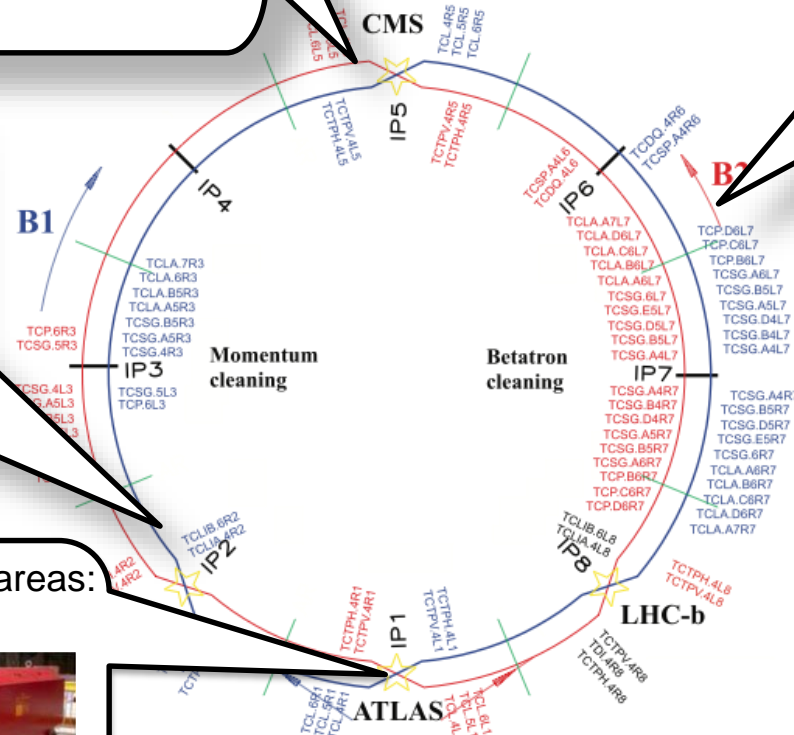


*56 new collimators to be produced by LS3 in the present HL-LHC baseline!*


Cleaning of off-momentum particles: DS collimator + 11T dipoles per beam



Ion physics debris: DS collimation

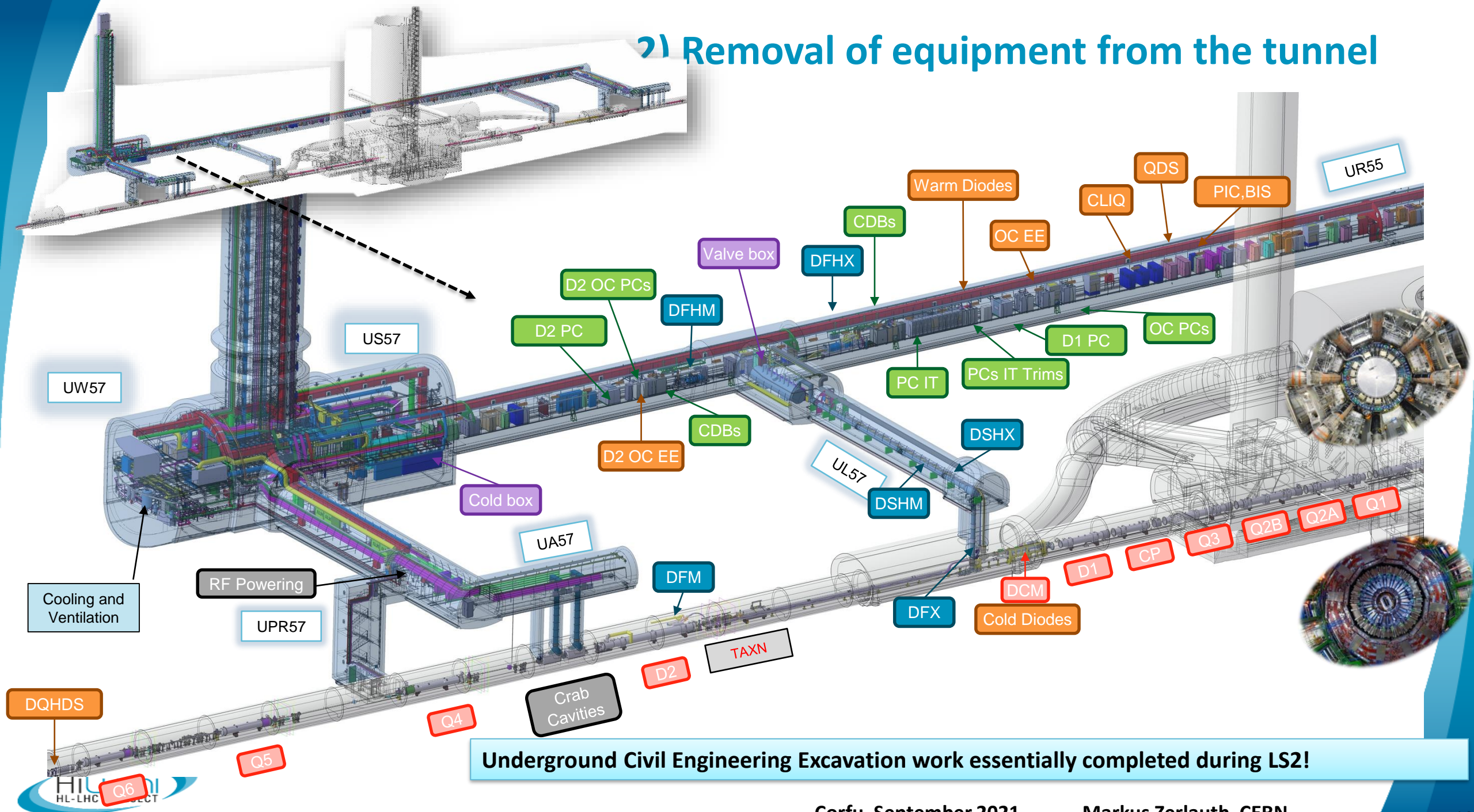
Low-impedance, high robustness secondary collimators



Shielding of the experimental areas:  
New TAXS and TAXN



## 2) Removal of equipment from the tunnel



Underground Civil Engineering Excavation work essentially completed during LS2!



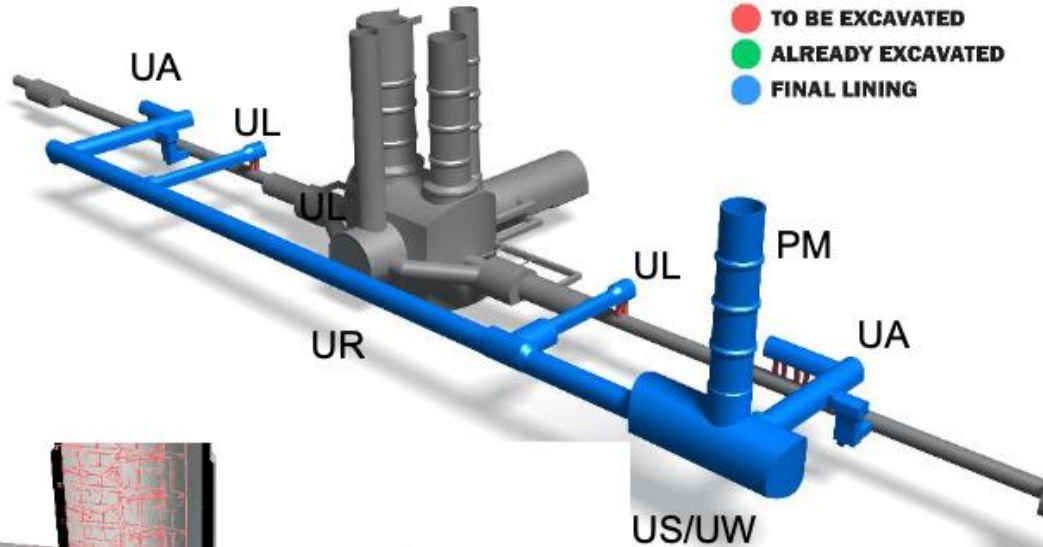
# HL-LHC civil engineering status (Point 1)

Overall progress: **69%**

## Underground

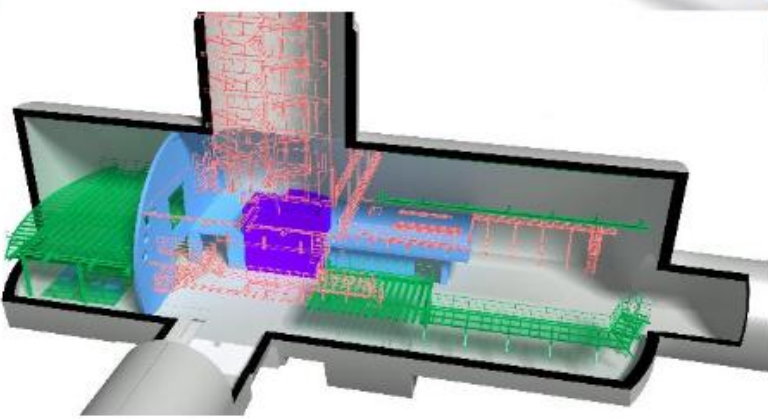
STATUS: 2021.05.21

- EXISTING STRUCTURES
- TO BE EXCAVATED
- ALREADY EXCAVATED
- FINAL LINING



STATUS: 2021.05.21

- TO BE CONSTRUCTED
- COMPLETED STEEL STRUCTURES
- COMPLETED PRECAST CONCRETE
- COMPLETED CIP CONCRETE



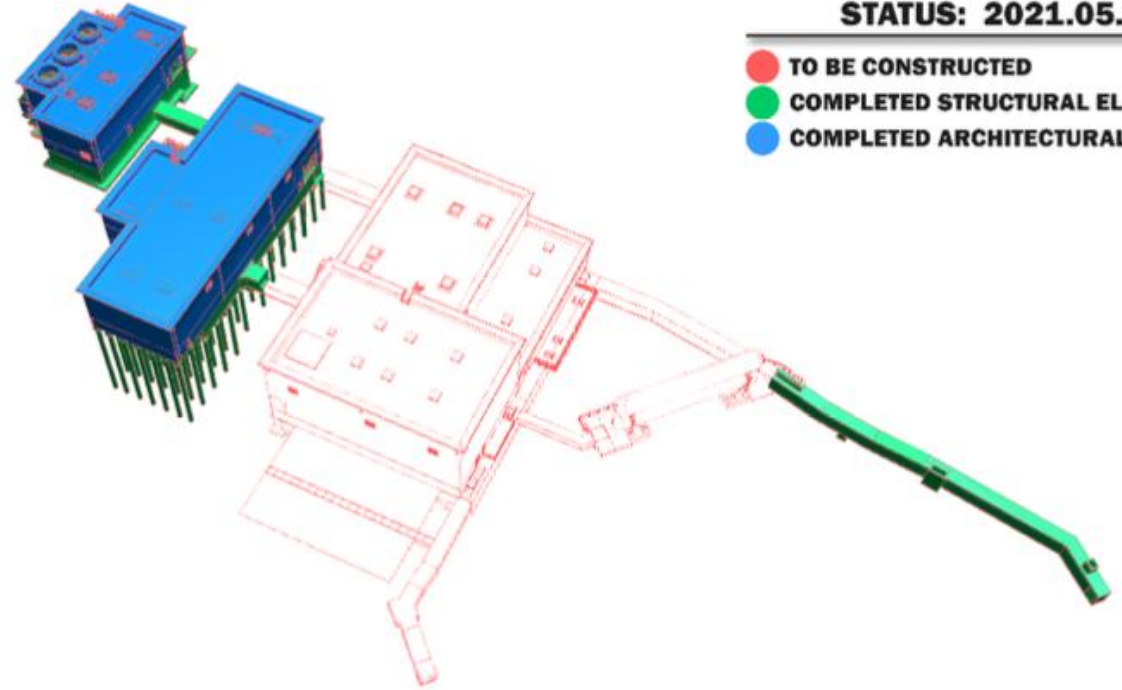
Expected completion by **October 2021**  
(including + ~1 month due to Covid-19)



## Surface

STATUS: 2021.05.21

- TO BE CONSTRUCTED
- COMPLETED STRUCTURAL ELEMENTS
- COMPLETED ARCHITECTURAL FINISHES



Expected completion by **September 2022**  
(Including + ~1 month due to Covid-19)

# HL-LHC civil engineering (early days)



# HL-LHC civil engineering status (Point 1)



PM17 shaft  
final lining



US/UW17 cavern



UA13/UR15 galleries

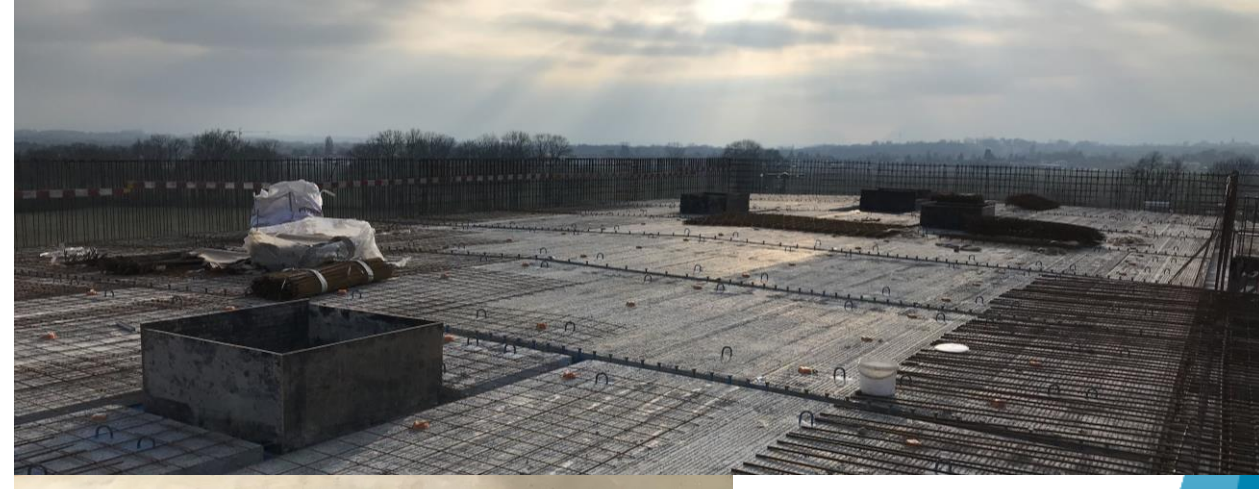


US17 cavern

# IR1 & IR5 Surface Civil Engineering (early days)



SF57: Wall casting



SHM57: Ground slab casting

# HL-LHC civil engineering status (Point 1)



SF17: Cooling tower building

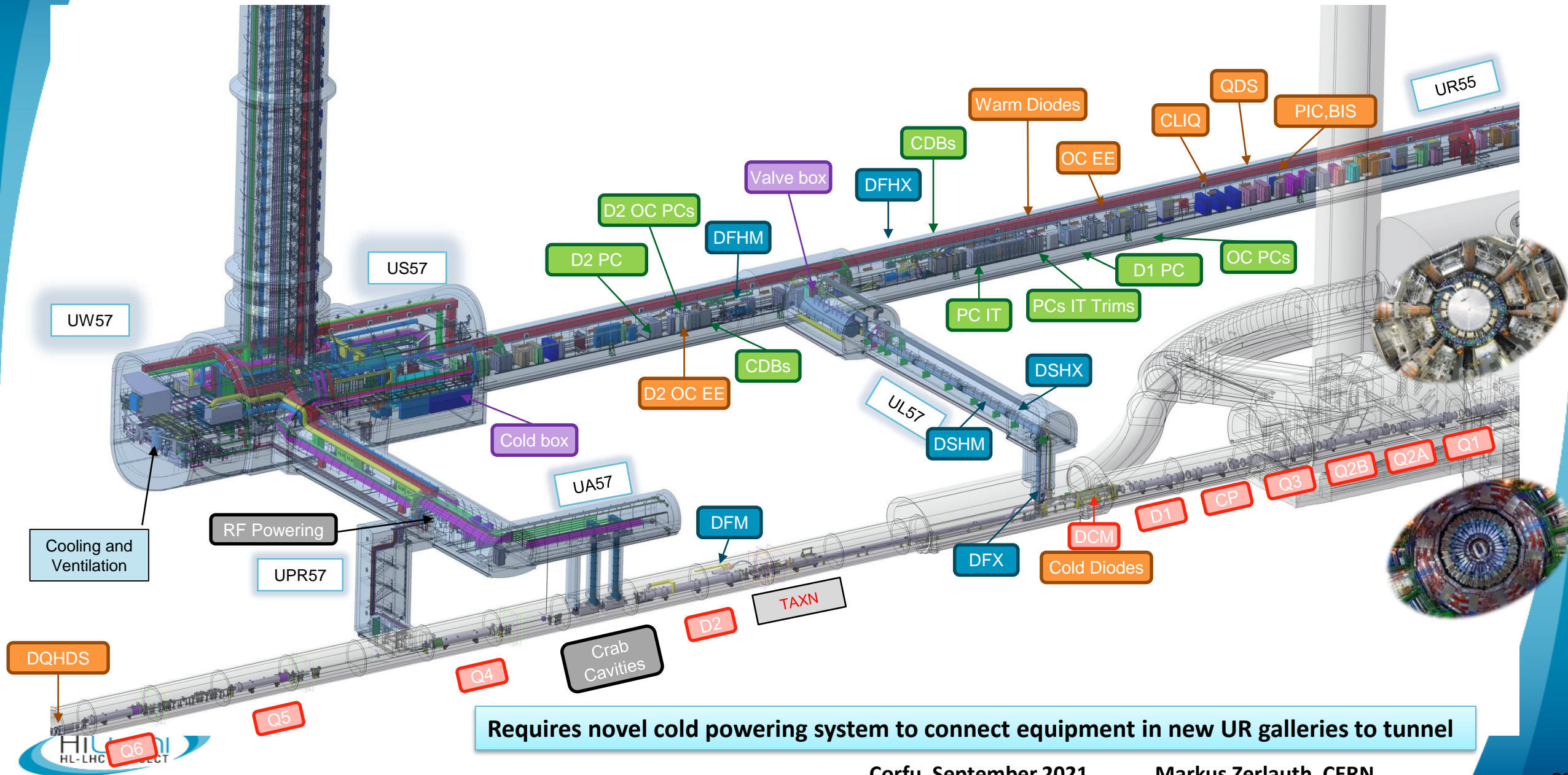


SHM17: Cryogenic compressor building

Delivery expected  
on time (Aug'21)

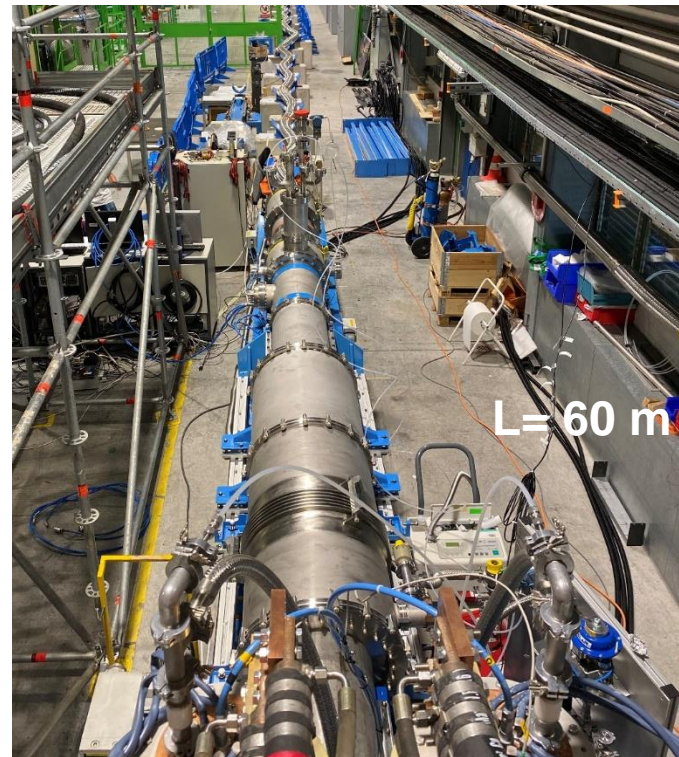
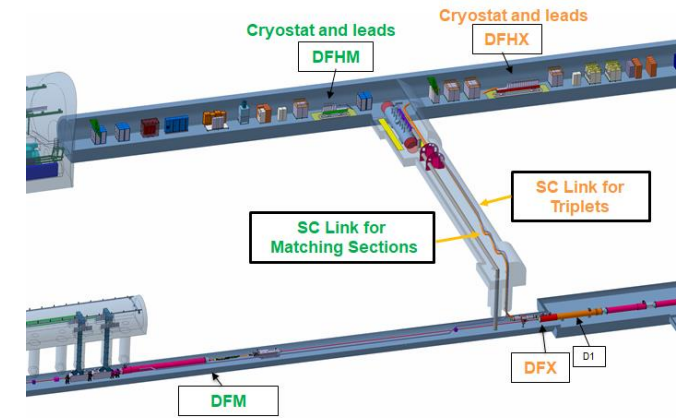
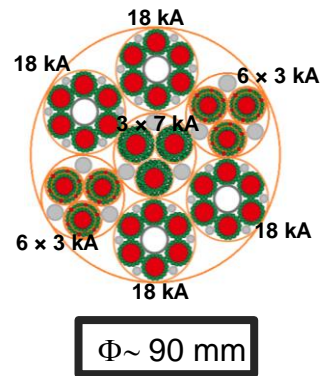


## 2) Removal of equipment from the tunnel



# HL-LHC: Superconducting Link for HL-LHC Magnets

**MgB<sub>2</sub> cable:**  
 $\Phi \sim 90$  mm  
 $|I_{tot}| > 100$  kA @ 25 K



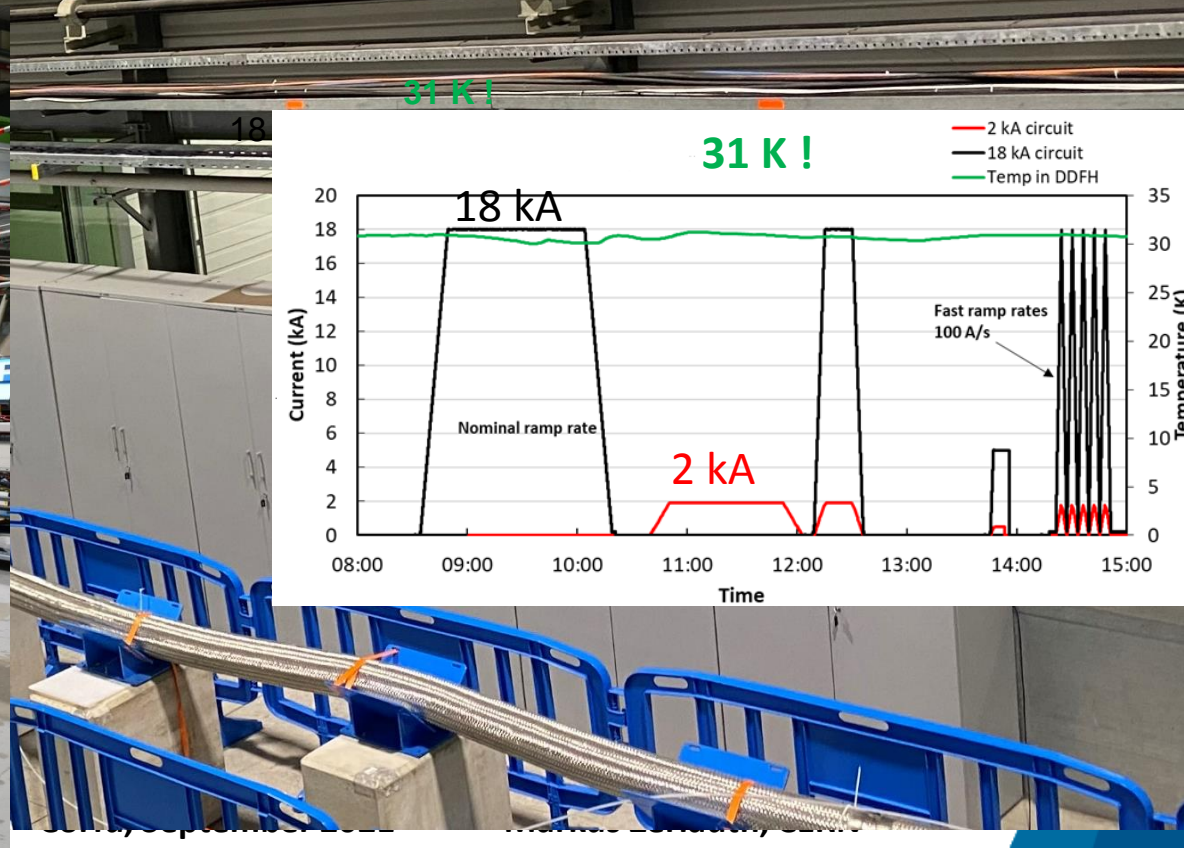
System demonstrator  
in SM 18  
DEMO2  
Demonstration of **2 x 20kA + 2 x 7kA** in June '20  
in MgB<sub>2</sub> @ 30K  
in flexible cryostat  
over 60m [54kA total]

Courtesy of Amalia Ballarino

# Superconducting Link: DEMO2 and DEMO3 completed!

- Successful qualification of SC Link for Triplets (Demo 2) – including EM compatibility 120 kA – Two cool-downs (June and September 2020). MgB<sub>2</sub> and HTS REBCO
- Assembled and successfully tested SC Link for Matching Section (Demo 3)
- Launching last large industrial procurement (long flexible cryostats for SC Links)

June 2020

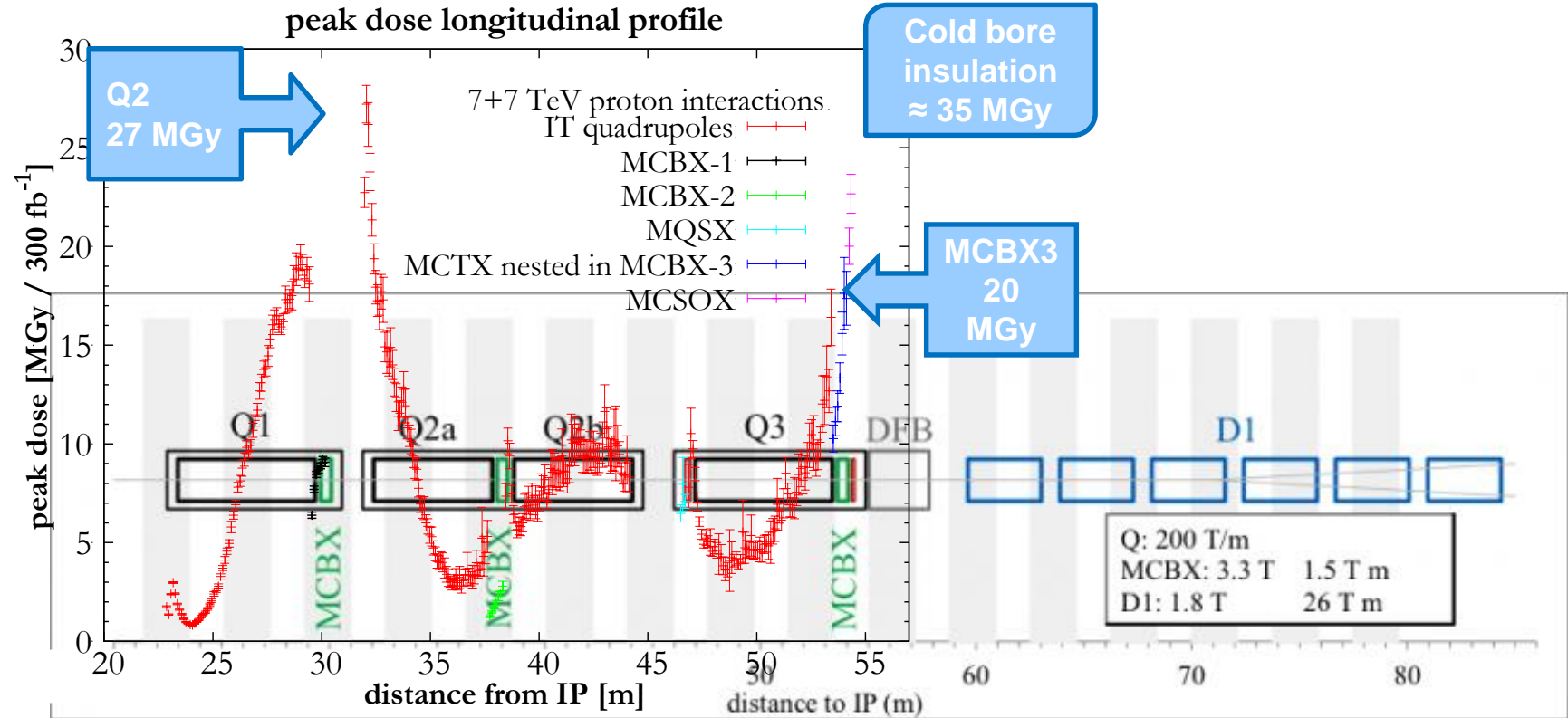
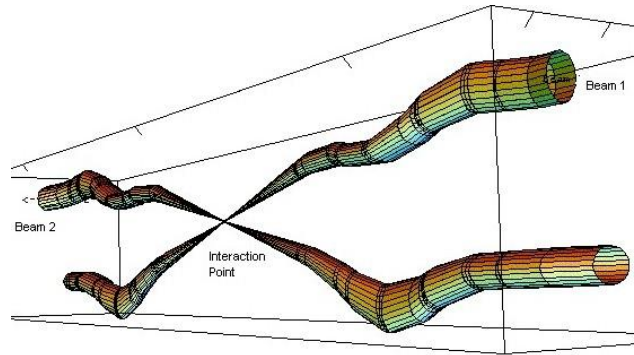




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# Luminosity Limitation: Debris from the IP Radiation damage to magnets expected at 300 fb<sup>-1</sup>



- Lower beta\* implies larger beams in the triplet magnets
- Larger beams implies a larger crossing angle
- Aperture concerns dictate caution and radiation concerns due to physics debris

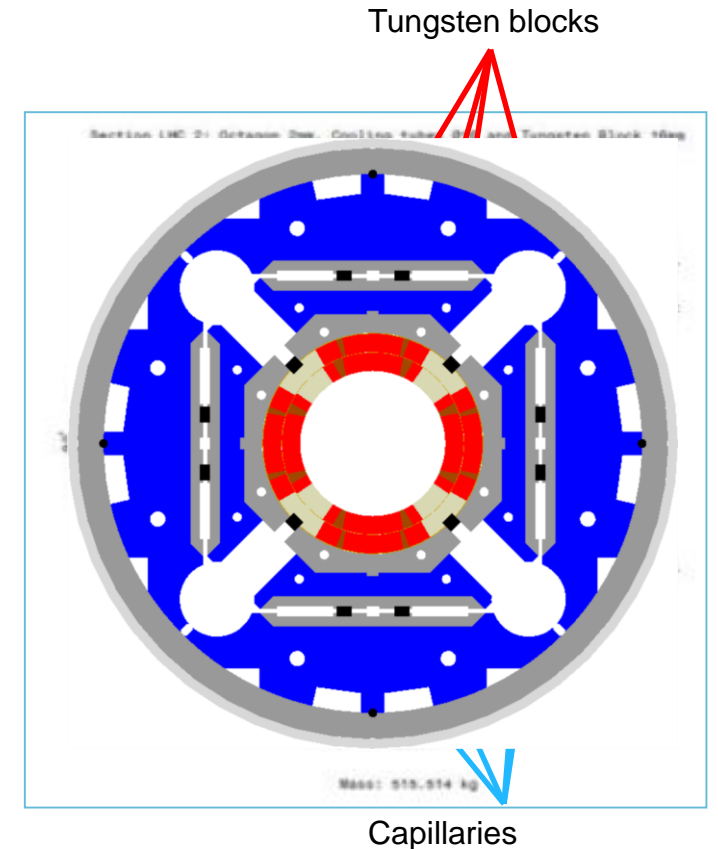
# HL-LHC technical bottleneck: Radiation damage to triplet magnets

Need to replace existing triplet magnets with more radiation tolerant system (shielding!) such that the new magnet coils receive a similar radiation dose @ 10 times higher integrated luminosity !!! → Shielding!

→ Requires larger aperture!

→ New magnet technology!

→ 70 mm at 210 T/m → 150 mm diameter 140 T/m  
8 T peak field at coils → 12 T field at coils (Nb<sub>3</sub>Sn)!!!

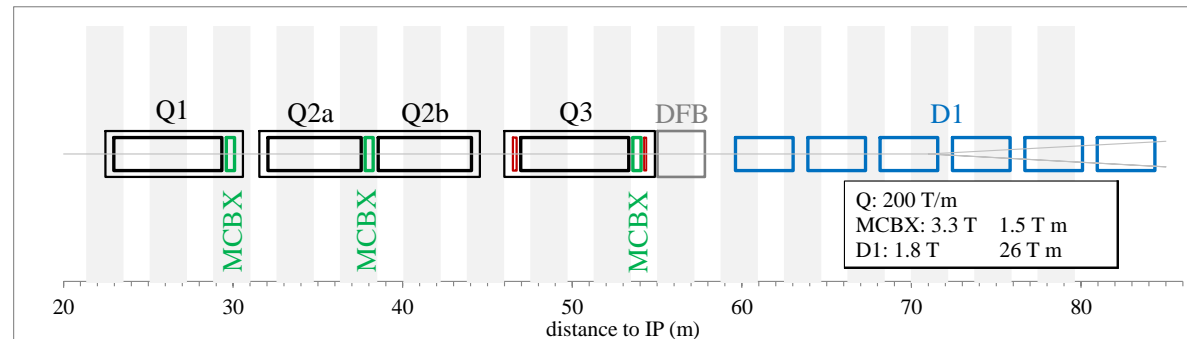


US-LARP MQXF magnet design  
Based on Nb<sub>3</sub>Sn  
technology

# New interaction region layout

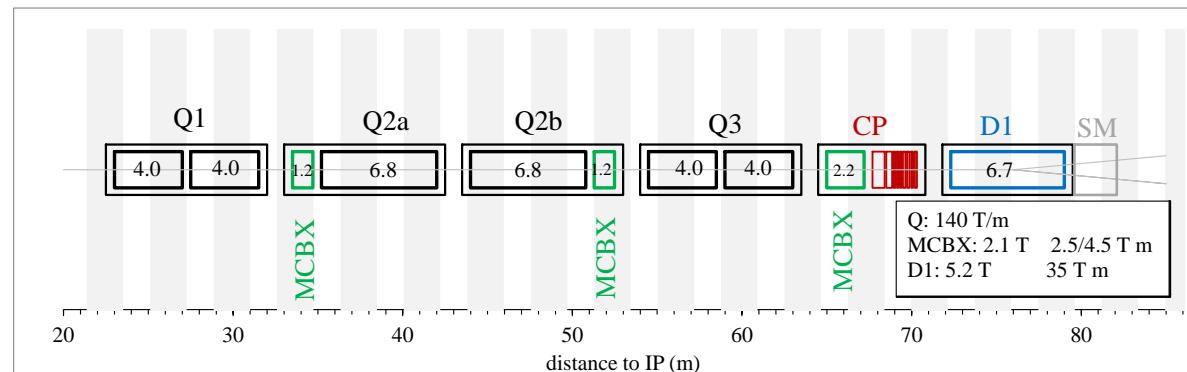
- New triplet magnets are not enough by themselves
  - Superconducting separation dipoles (D1)
  - Higher Order Corrector package (CP)
  - And beyond...

ATLAS  
CMS



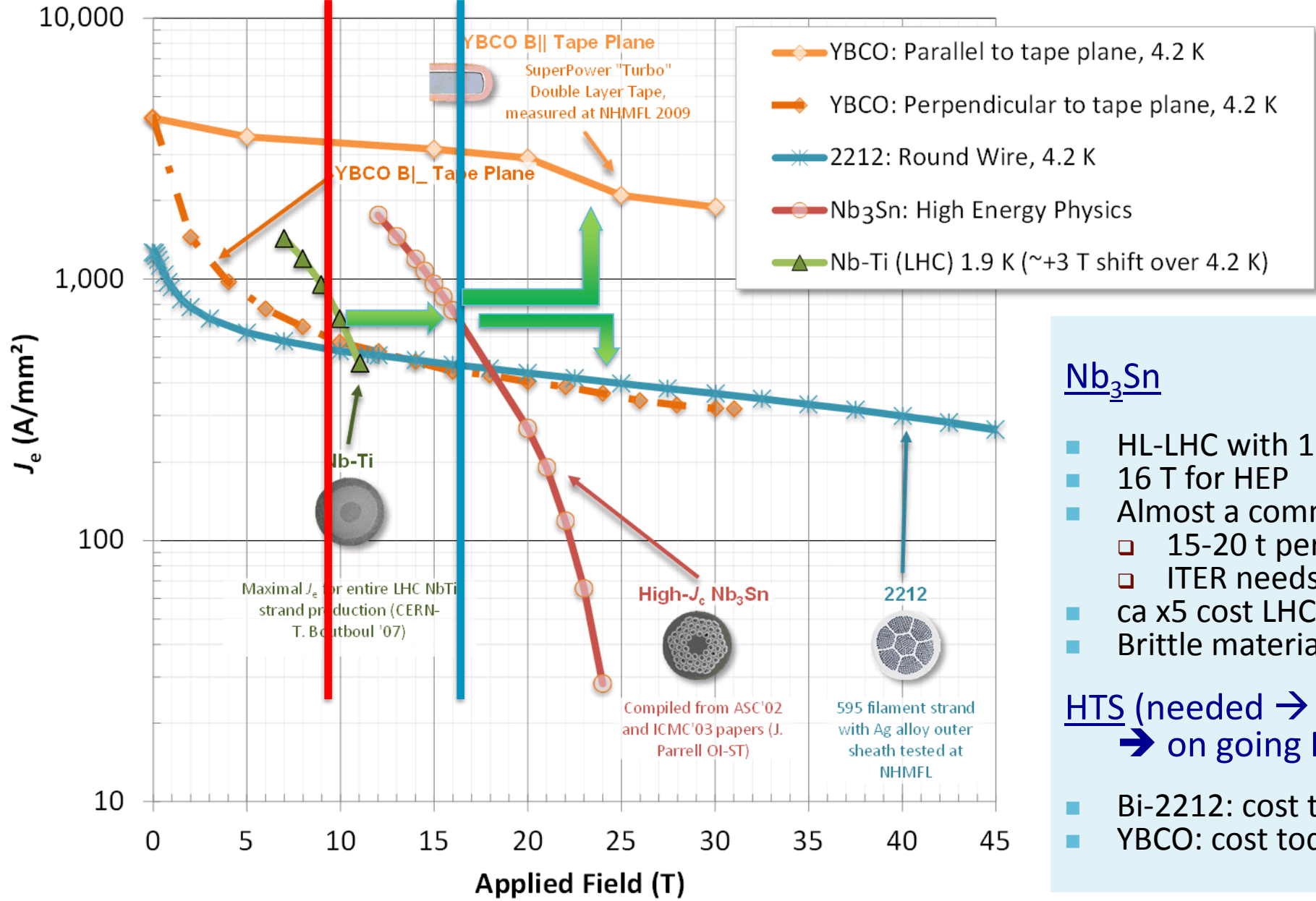
LHC

ATLAS  
CMS



HL-LHC

# Current Density Across Entire Cross-Section



# SC Magnet Technology

source: L. Rossi

## Nb<sub>3</sub>Sn

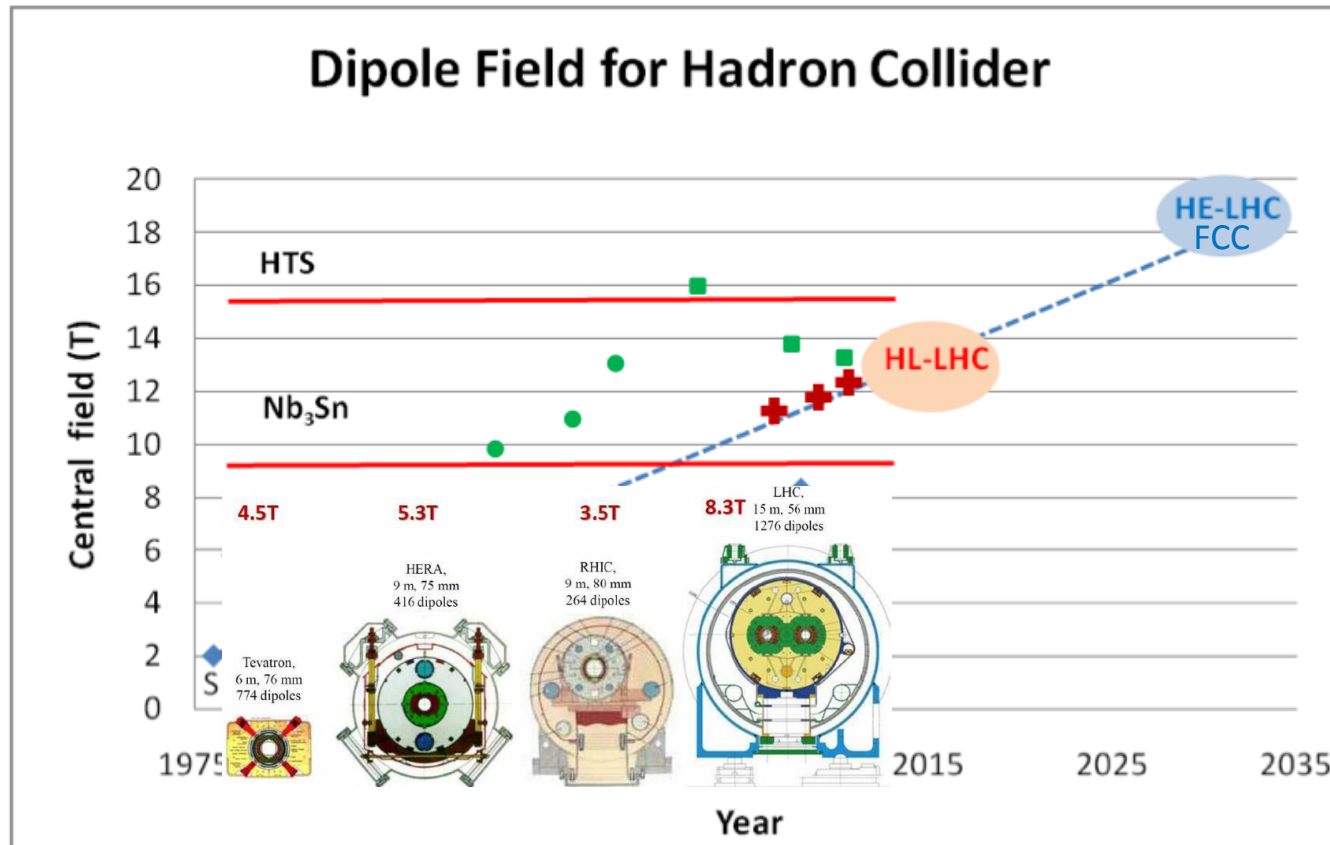
- HL-LHC with 11-12T
- 16 T for HEP
- Almost a commodity!
  - 15-20 t per year for MRI
  - ITER needs 500 t
- ca x5 cost LHC Nb-Ti
- Brittle material

## HTS (needed → 20 T) → on going R&D!

- Bi-2212: cost today 2-5x Nb<sub>3</sub>Sn
- YBCO: cost today 10x Nb<sub>3</sub>Sn

# High Field SC Magnets

Magnet development requires substantial R&D effort!!!



◆ Nb-Ti operating dipoles; ● Nb<sub>3</sub>Sn cos $\theta$  test dipoles ■ Nb<sub>3</sub>Sn block test dipoles + Nb<sub>3</sub>Sn cos $\theta$  LARP QUADs

Transition from NbTi to Nb<sub>3</sub>Sn: requires similar length of R&D!

HL-LHC led the R&D for 11-15 T magnets based on Nb<sub>3</sub>Sn technology:

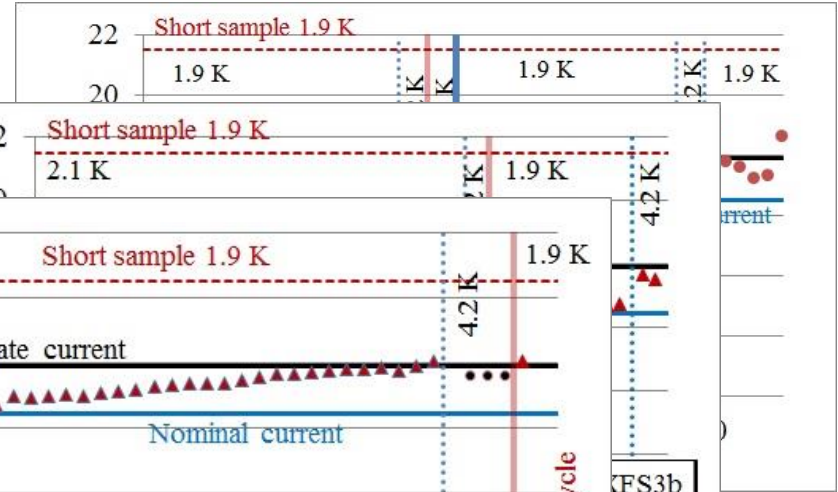
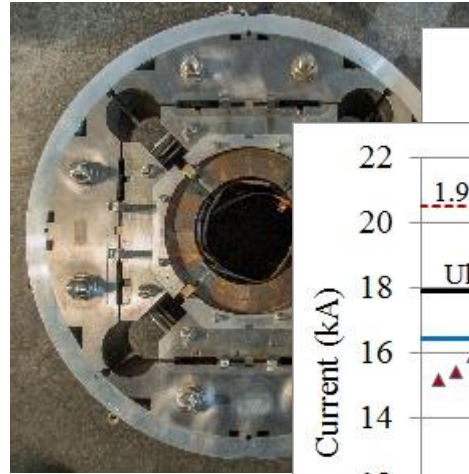
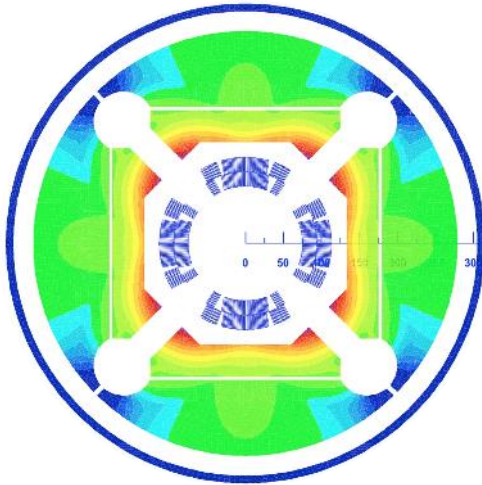
→ Started in early 2000

→ 15-20 years R&D program

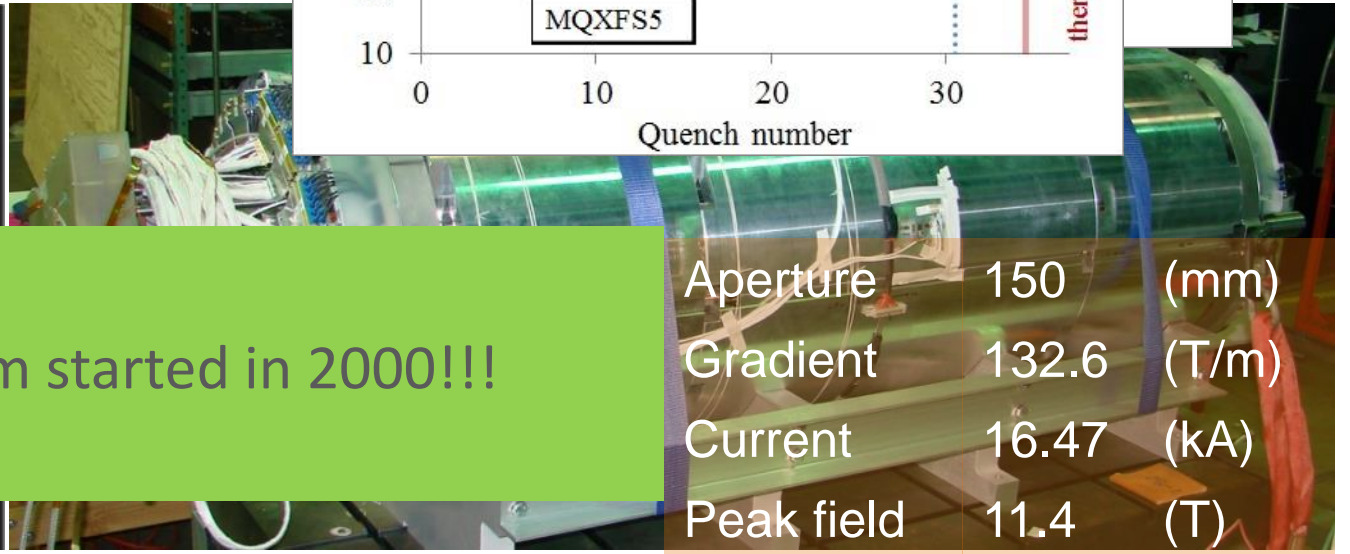
→ Ready by 2025

courtesy: L. Rossi (CERN)

# HL-LHC quadrupole R&D



RRP strand (0.85 mm, 108/127)  
 $J_C$ : 2450 A/mm<sup>2</sup> (12 T, 4.2 K)  
 Cu:non-Cu: 1.2



R&D program started in 2000!!!

Aperture	150	(mm)
Gradient	132.6	(T/m)
Current	16.47	(kA)
Peak field	11.4	(T)

4  
 (18.15 mm x 1.52 mm)

# Nb<sub>3</sub>Sn quadrupole: Series production ongoing

## Developments in 2020:



**Q1/Q3: FIRST IT QUAD for HL-LHC  
Successfully tested!**

Now entering the phase of series production for most equipment!!!

2 US [AUP] magnets passed successfully tests in 2020 and received CD3 approval from DOE in 2020, ever since 2 additional magnets validated

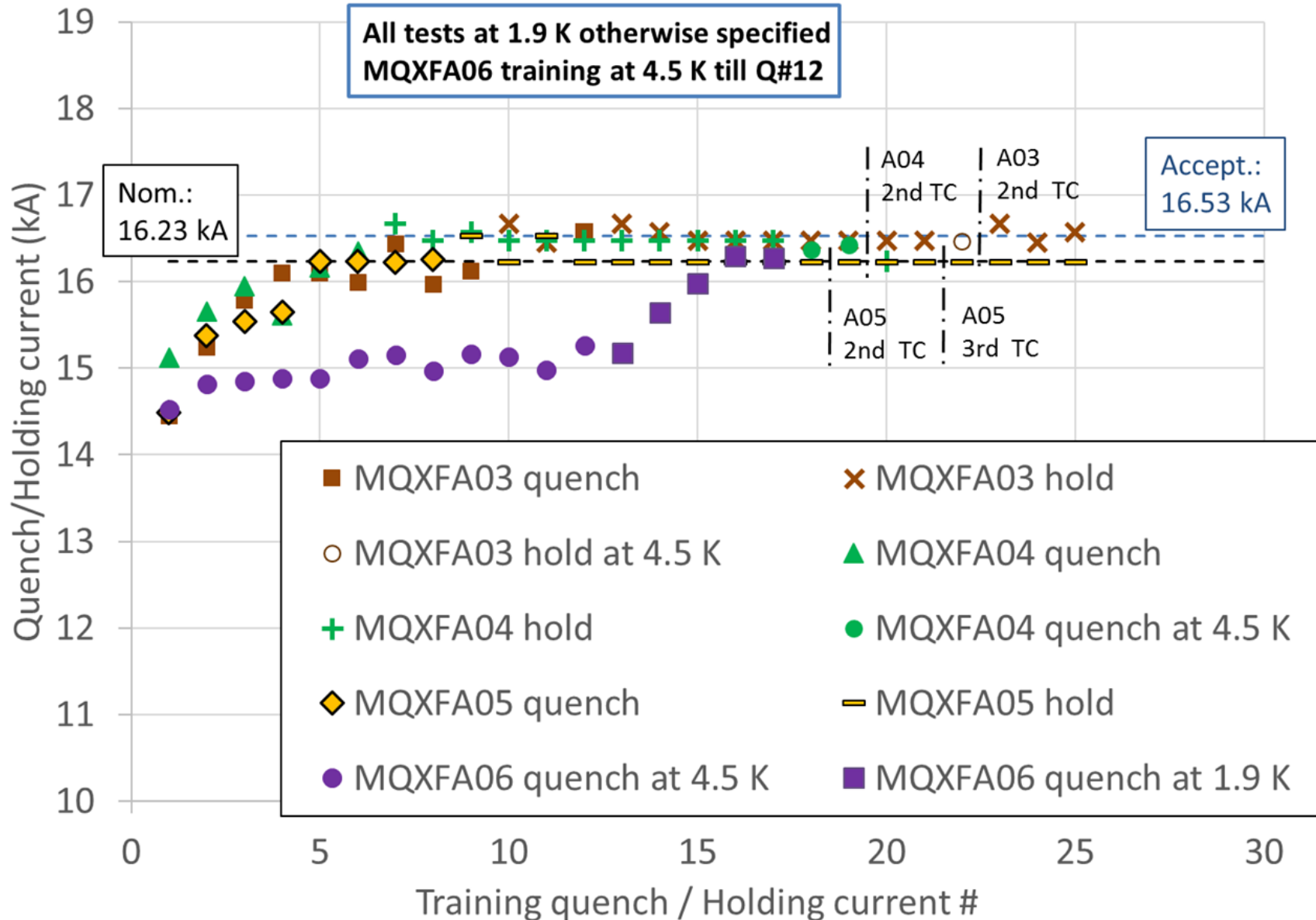
First CERN prototypes tested in 2020 and 2021, first series magnet finished and to be cold tested towards early 2022

**Q2: FIRST IT QUAD built and tested at CERN**





# Nb<sub>3</sub>Sn quadrupole: 4<sup>th</sup> series magnet successfully tested at AUP

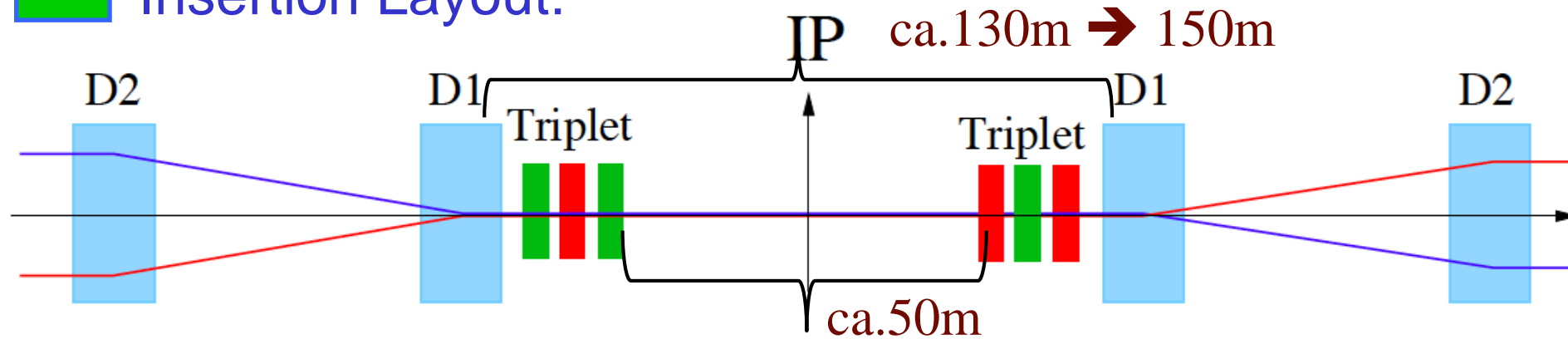


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# HL-LHC Challenges: Crossing Angle I

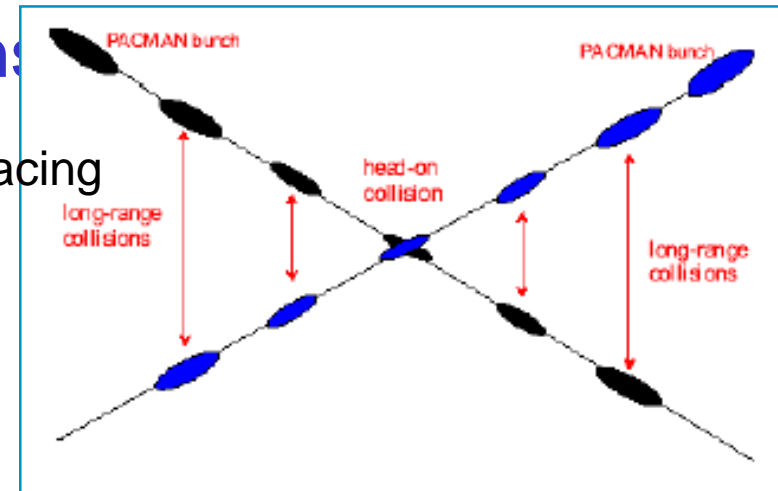
## Insertion Layout:



## Maximize the number of Protons

Operation with ca. 2800 bunches @ 25ns spacing  
→ approximately 30 unwanted collision per Interaction Region (IR).

→ Operation requires crossing angle

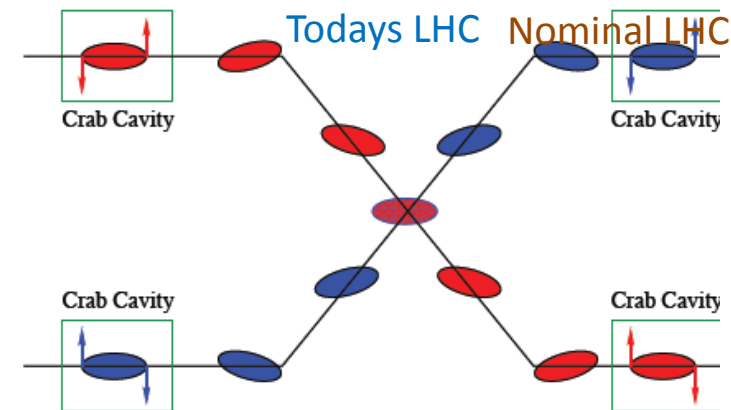
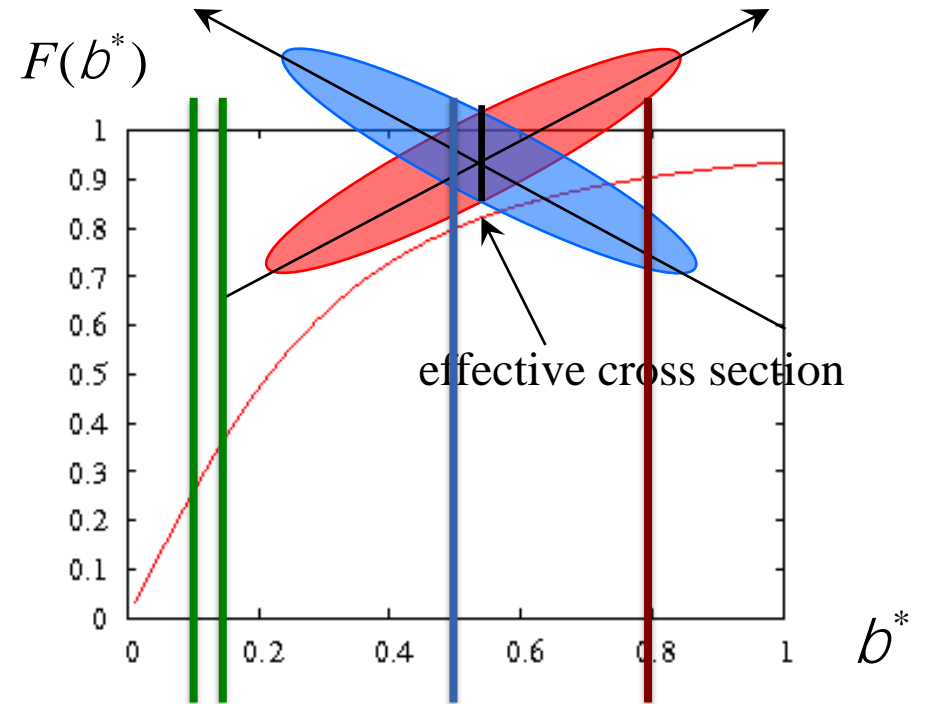


## non-linear fields from long-range beam-beam interaction:

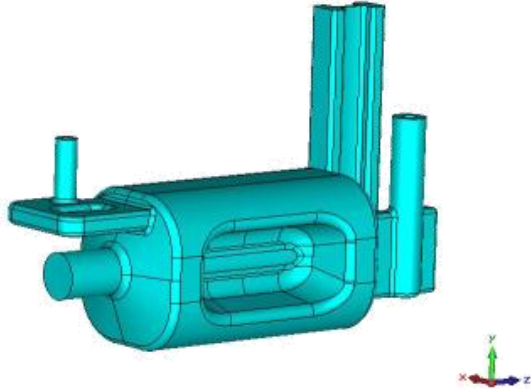
efficient operation requires large beam separation at unwanted collision points → Separation of 10 -12  $\sigma$  → large crossing angle at Interaction Point!

# HL-LHC Upgrade Ingredients: Crab Cavities

- Attempt to claw back the very significant reduction in luminosity from the large crossing angle
- Create an oscillating transverse electric field that kicks head and tail of the bunches in opposite directions
- Serving to mitigate the effect of the crossing angle at the IP
- Challenging space constraints:
  - requires novel compact cavity design

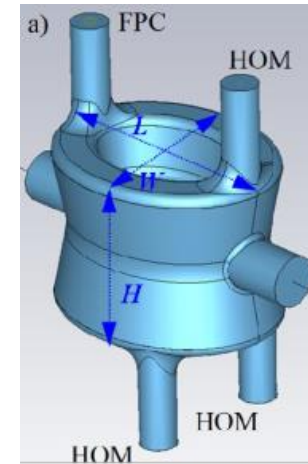


# Crab cavity development



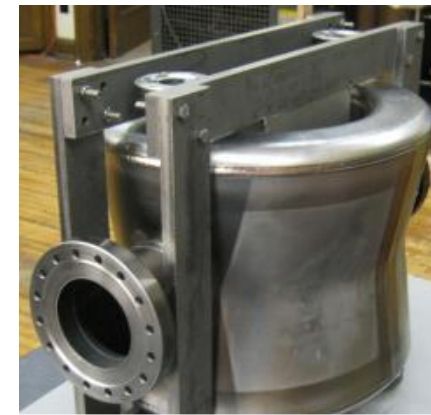
RF Dipole: waveguide or waveguide-coax couplers

**Major R&D program**  
Concentrating on two designs for test installation and beam validation in SPS



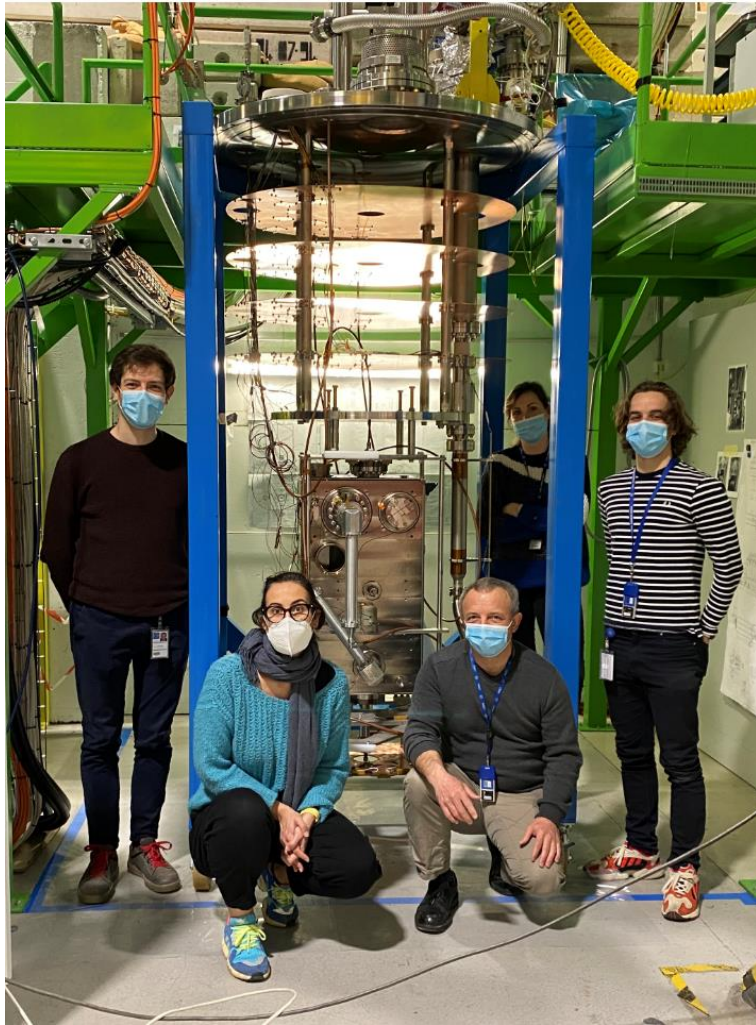
Double 1/4-wave (DQW): coaxial couplers with hook-type antenna

RF-Dipole Nb prototype [ODU-SLAC]

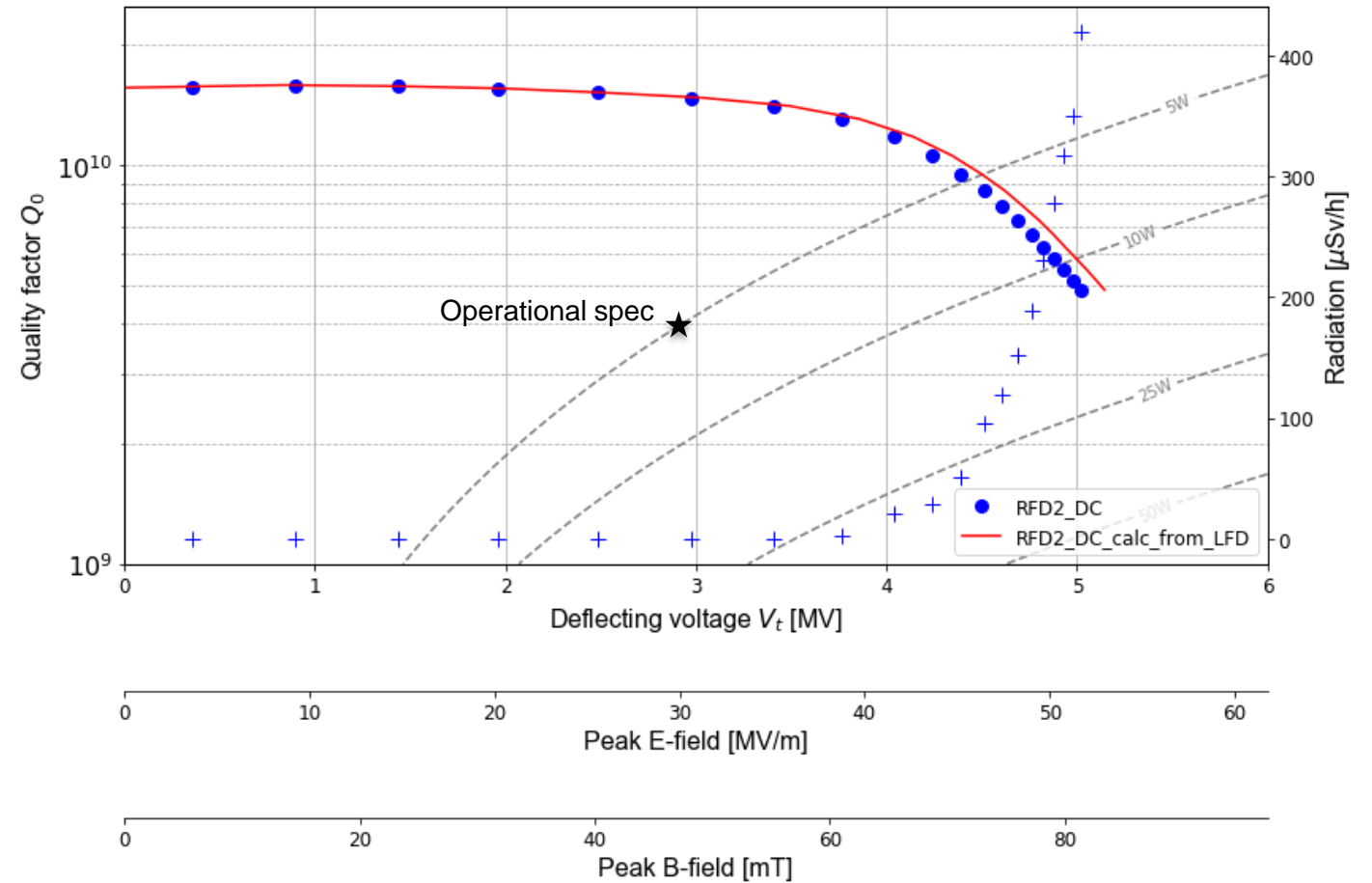


DQWR prototype (17-Jan-2013) [BNL]

# RFD 2 Dressed Cavity with HOMs



RF Dipole Crab Cavity with HOM Couplers 17 Mar 2021



# Crab cavity cryo-module for installation in the SPS



# Compact Crab Cavity: SPS Installation



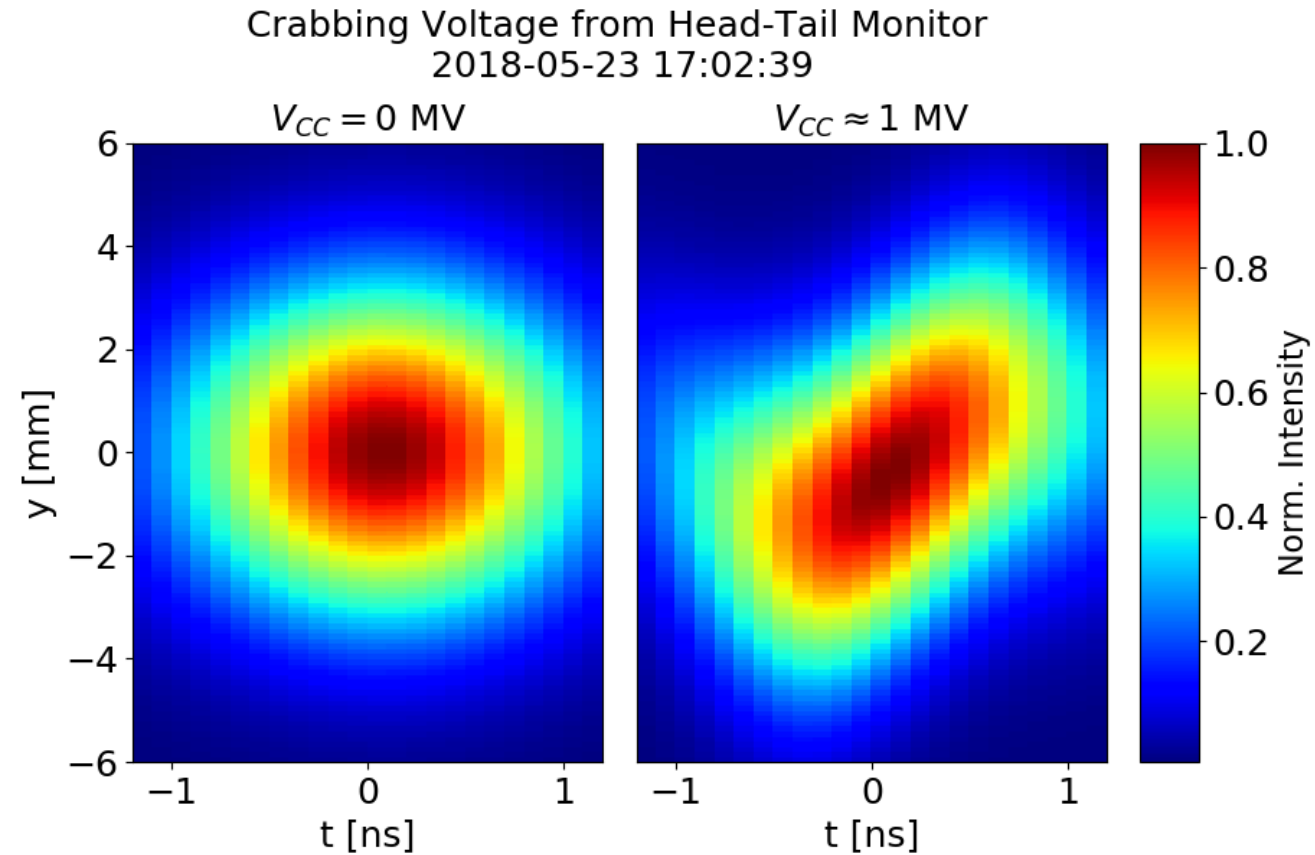
SRF test infrastructure operated with beam at end of Run 2 (2018)  
and planned to continue with DQW during Run 3 (as of 2022)



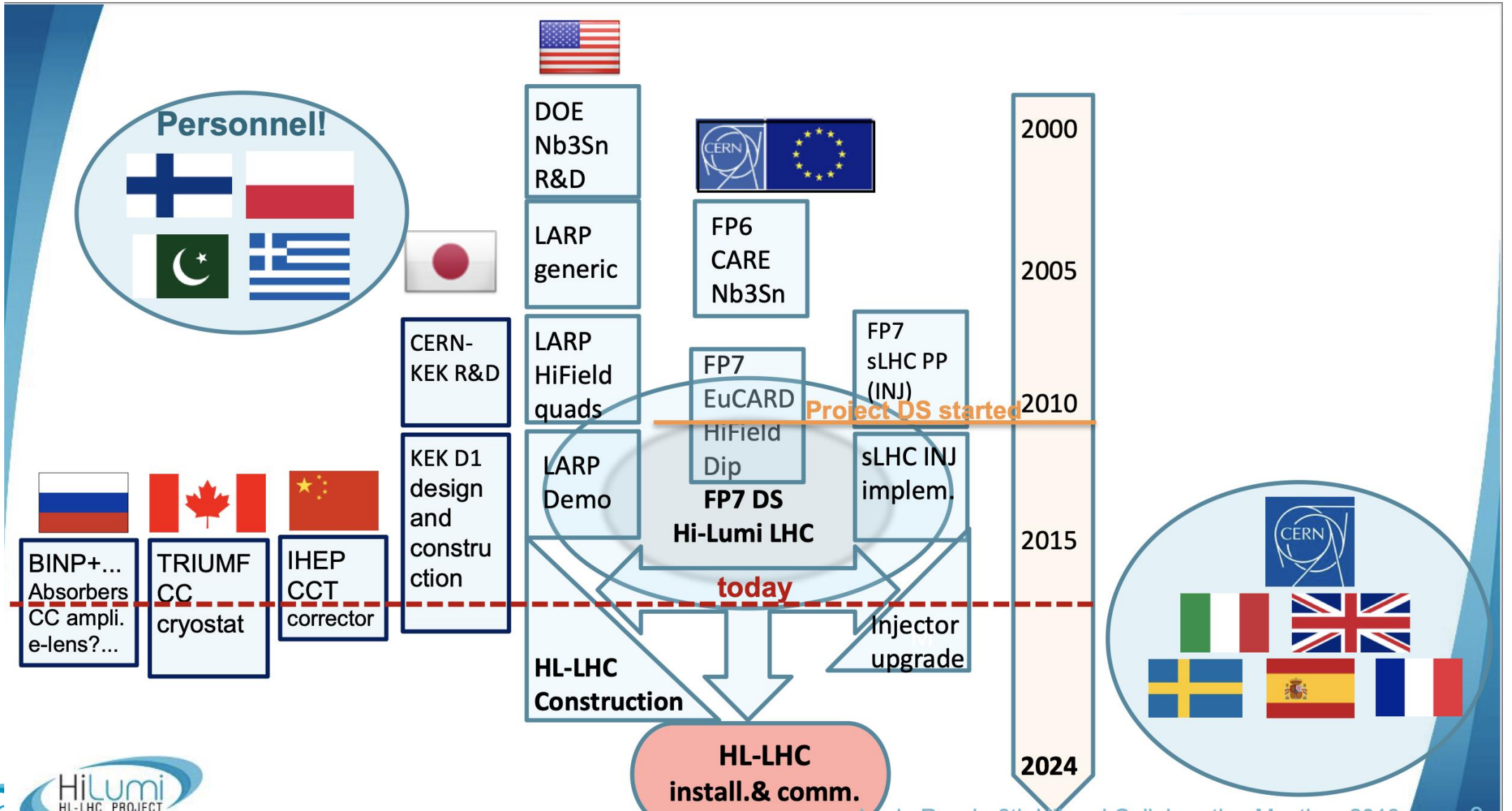
# First proton crabbing ever!

Several Machine Development periods in SPS performed throughout 2018

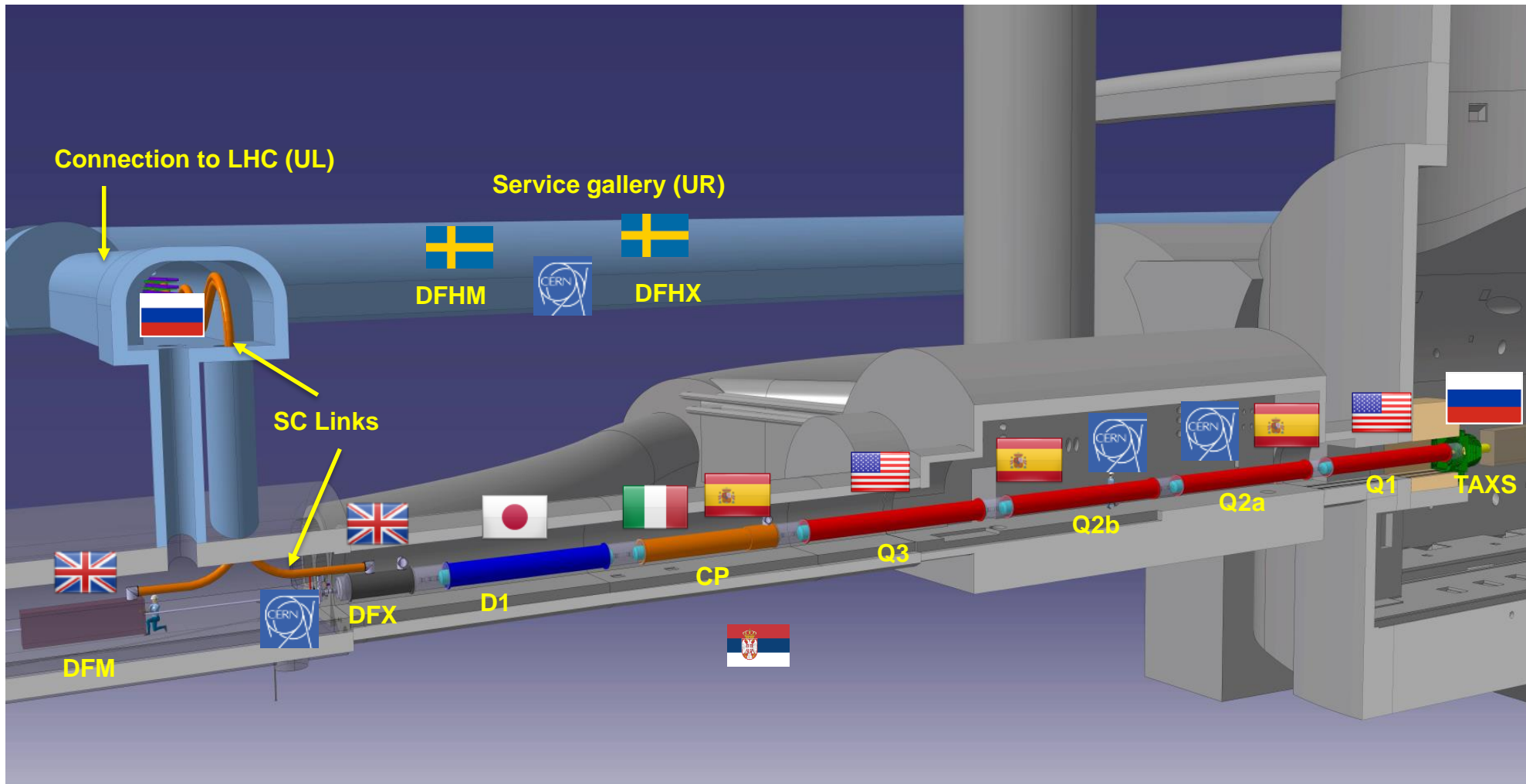
Intensive studies and R&D have been instrumental to obtain this result



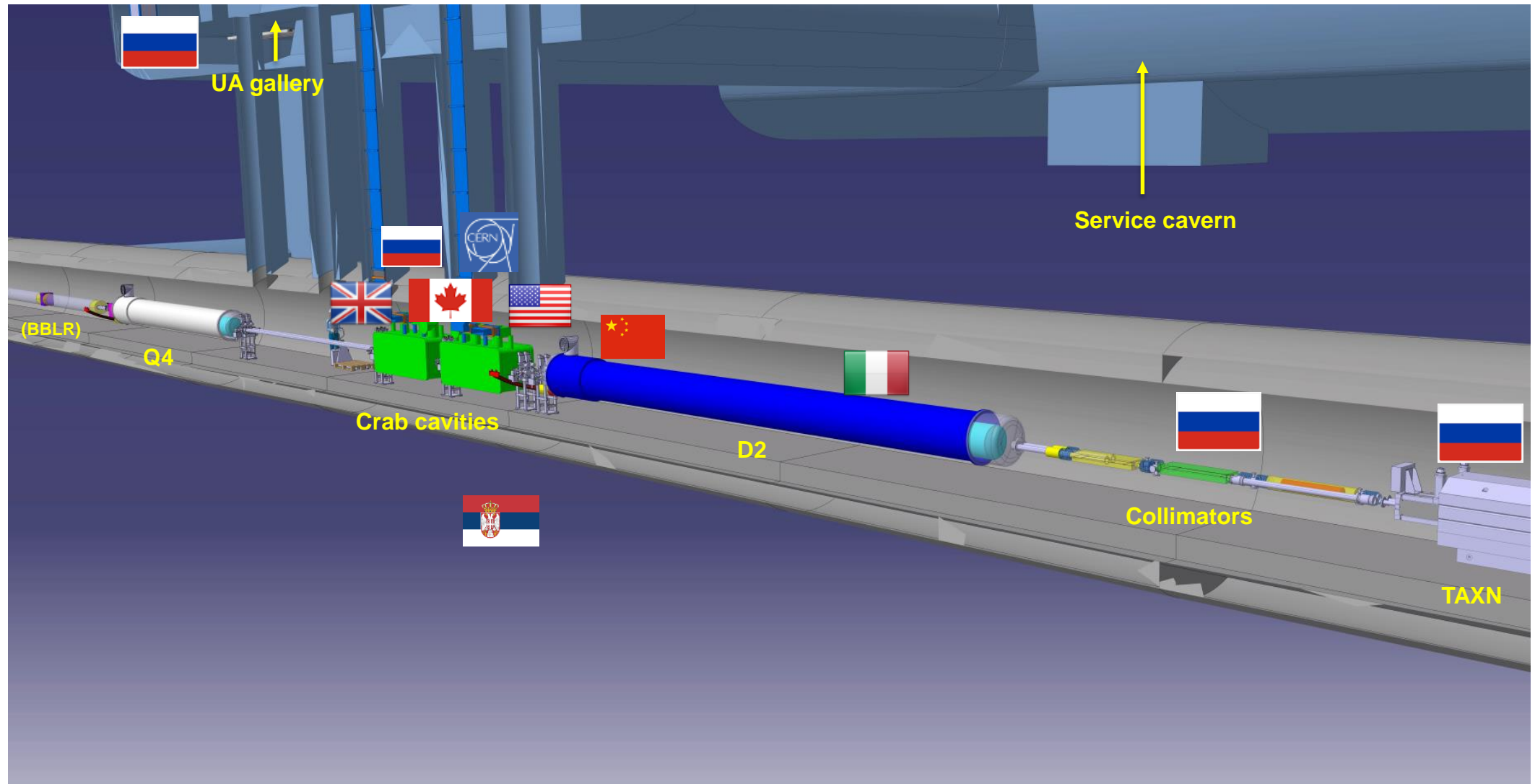
# HL-LHC is a world-wide collaboration!



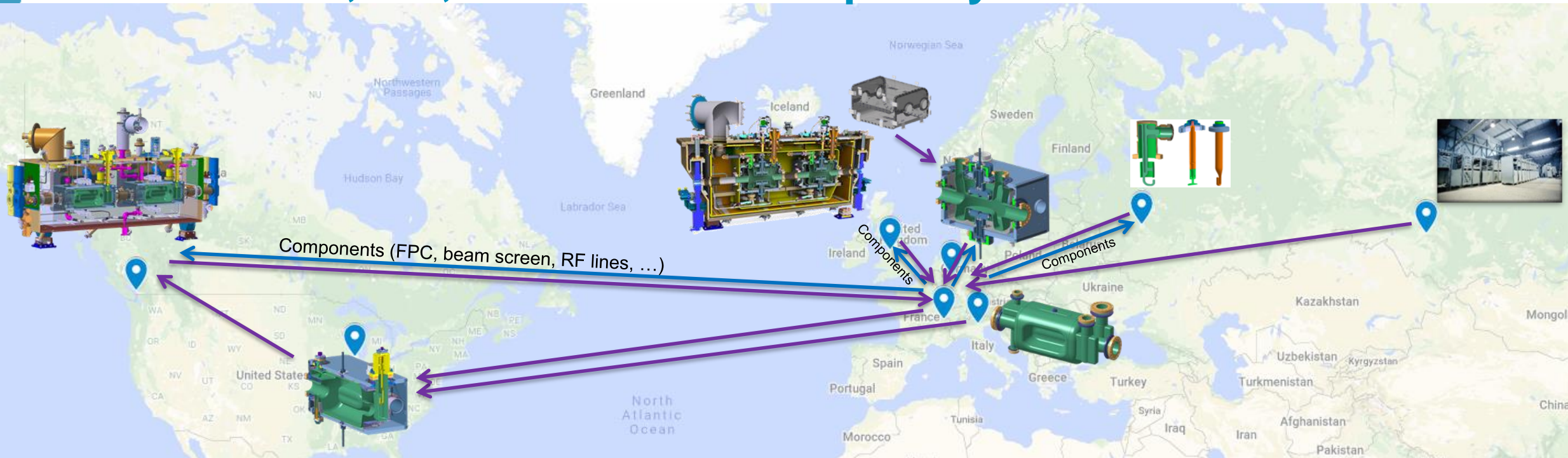
# Truly International Collaboration offering exiting opportunities!



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# ... and challenges...Crab Cavity Series: CERN, Canada, Russia, UK, US-AUP the complexity of in-kind chain



## DQW cryomodules (5)

- Cavities + processing + helium vessels by Research Instruments (**DE**) under **CERN**
- Cold magnetic shields by **UK**
- HOM couplers + antennas by **MEPHI-Russia & CERN**
- 4 CM by **UK** (STFC) & 1 CM at CERN with some components by **CERN**
- All cavities & CM cold validation tests at **CERN** (and a few at Uppsala-Sweden)

## RFD cryomodules (5)

- Bare cavities by Zanon (**IT**) under **US-AUP**
- Processing + cold magnetic shield + helium vessel + HOM couplers + antennas + cold tests by **US-AUP**
- 5 CM by **TRIUMF-Canada** with some components by **CERN**
- CM cold validation tests at **CERN**

## Solid State RF Systems (20)

- High power solid state amplifiers by **BINP-Russia**
- First step, one amplifier prototype for qualification of SSPA technology

# Next major milestone: IT String Installation in SM18

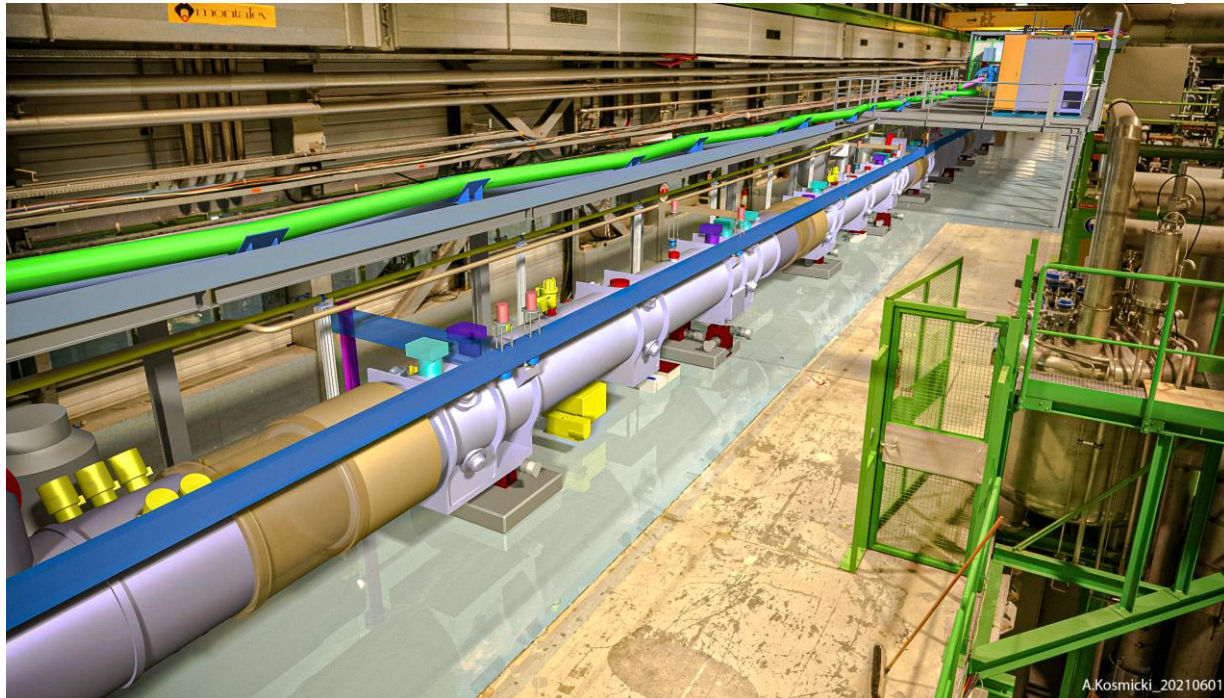
Important milestone for demonstrating before LS3:

- Overall interface compatibility
- Vacuum and cryogenic functionality
- Electrical system performance
- Magnet protection system and CLIQ
- Final validation of the cold powering system
- Power Converter integration
- Validation of installation and commissioning procedures etc...

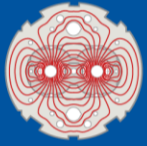


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Commissioning planned to start in 2023

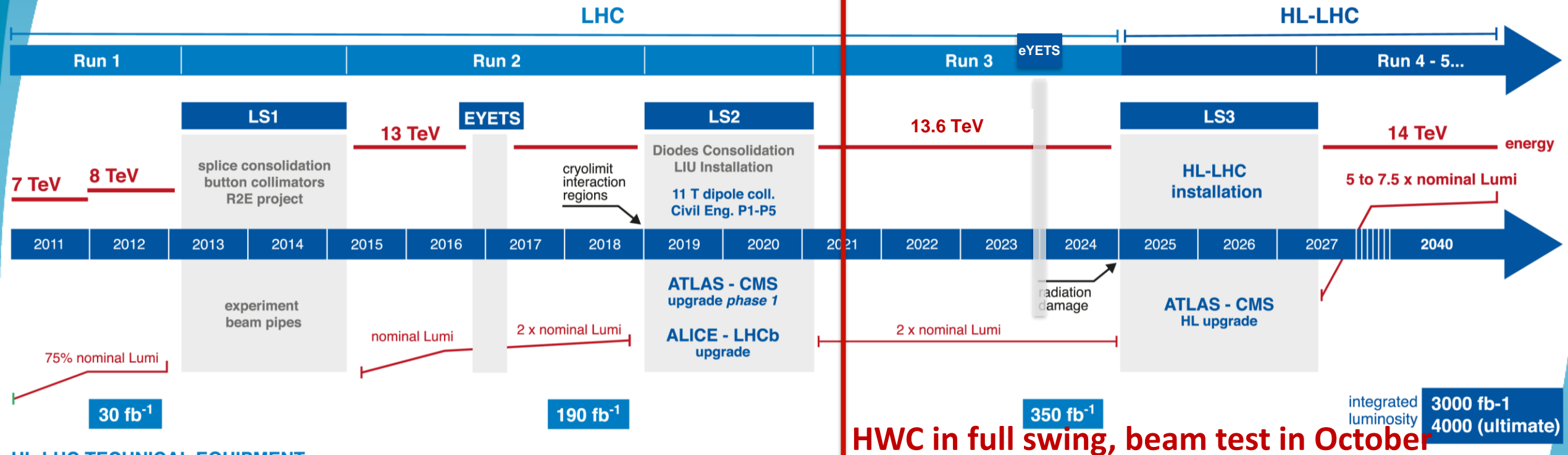


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# LHC / HL-LHC Plan

After November 2019 retreat: CERN has decided, upon request of LHC Experiments Collaborations, to shift LS3 by 1 year, starting in 2025.



**HWC in full swing, beam test in October**

## HL-LHC TECHNICAL EQUIPMENT:

DESIGN STUDY



PROTOTYPES

CONSTRUCTION

INSTALLATION & COMM.

PHYSICS

**LS2 extended by 2 months; LS3 starts now in 2025**

**Meeting in June 2021 confirmed start of Run3 in Feb 2022 and need for eYETS 2023-24**  
**However, HL-LHC keeps the construction schedule unchanged to keep the momentum!**

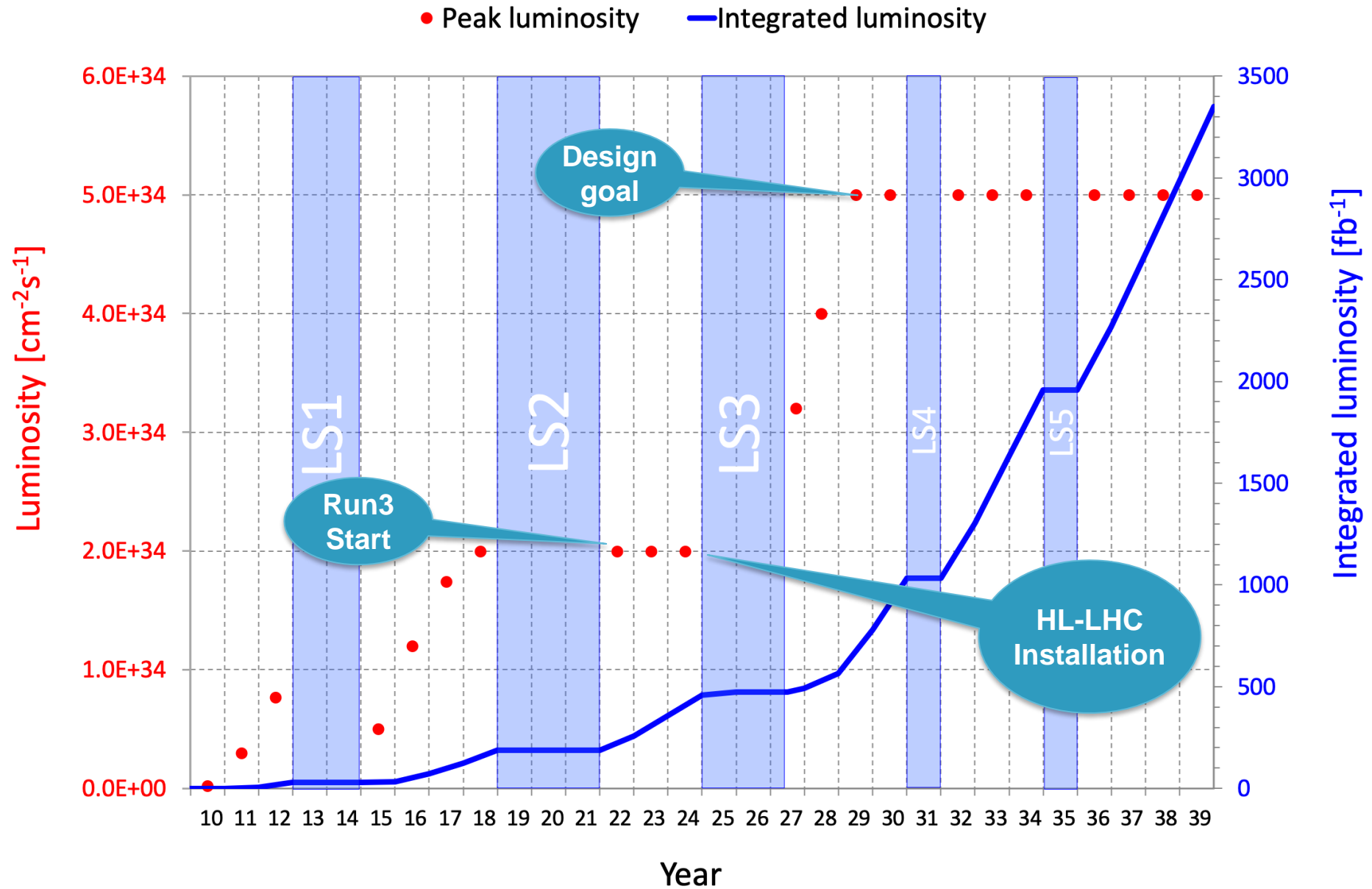


# HL-LHC performance ramp-up after LS3

Year	ppb [ $10^{11}$ ]	Virtual lumi. [ $10^{34}\text{cm}^{-2}\text{s}^{-1}$ ]	Days in physics	$\theta$ [ $\mu\text{rad}$ ]	$\beta_{\text{start}}^*$ [cm]	$\beta_{\text{end}}^*$ [cm]	HEL & crab cav.	$\bar{\rho}^\dagger$ [ $\text{mm}^{-1}$ ]	Max. PU
2027	1.7	3.9	30	380	58	30	off	0.69	104
2028	1.7	3.9	120	380	58	30	off	0.69	104
2029	2.2	10.3	140	500	100	25	on	0.76	132
2030	2.2	13.5	160	500	100	20	on	0.78	132
2032	2.2	13.5	170	500	100	20	on	0.78	132
2033	2.2	16.9	200	500	100	15	on	0.80	132
2033	2.2	16.9	200	500	100	15	on	1.20	200



# Expected HL-LHC performance



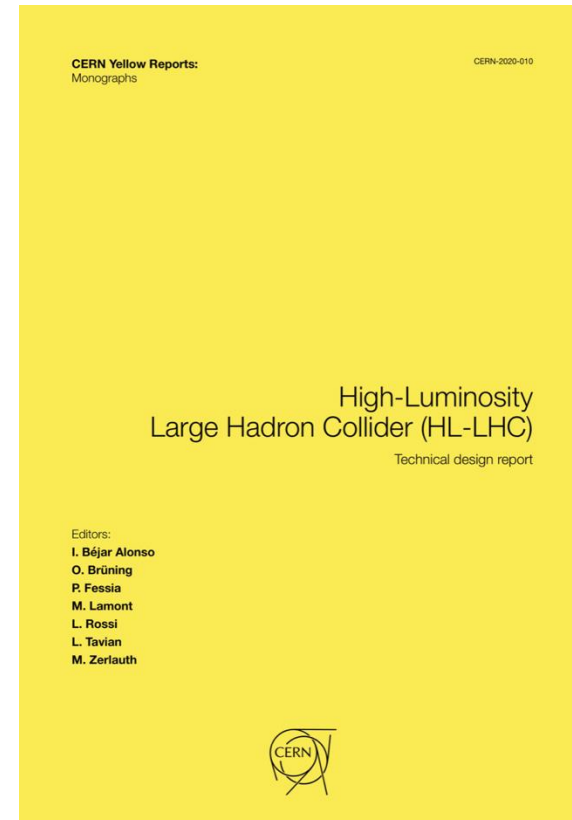
# TDR V1.0 - The last version of the TDR including the added scope - 2020



V0.1 Published in electronic version for the October 2016 Cost & Schedule review

[EDMS: 1723851](https://cds.cern.ch/record/1723851)

and as CERN Yellow Book in October 2017



Updated Version V 1.0 published as  
CERN Yellow Book in December 2020

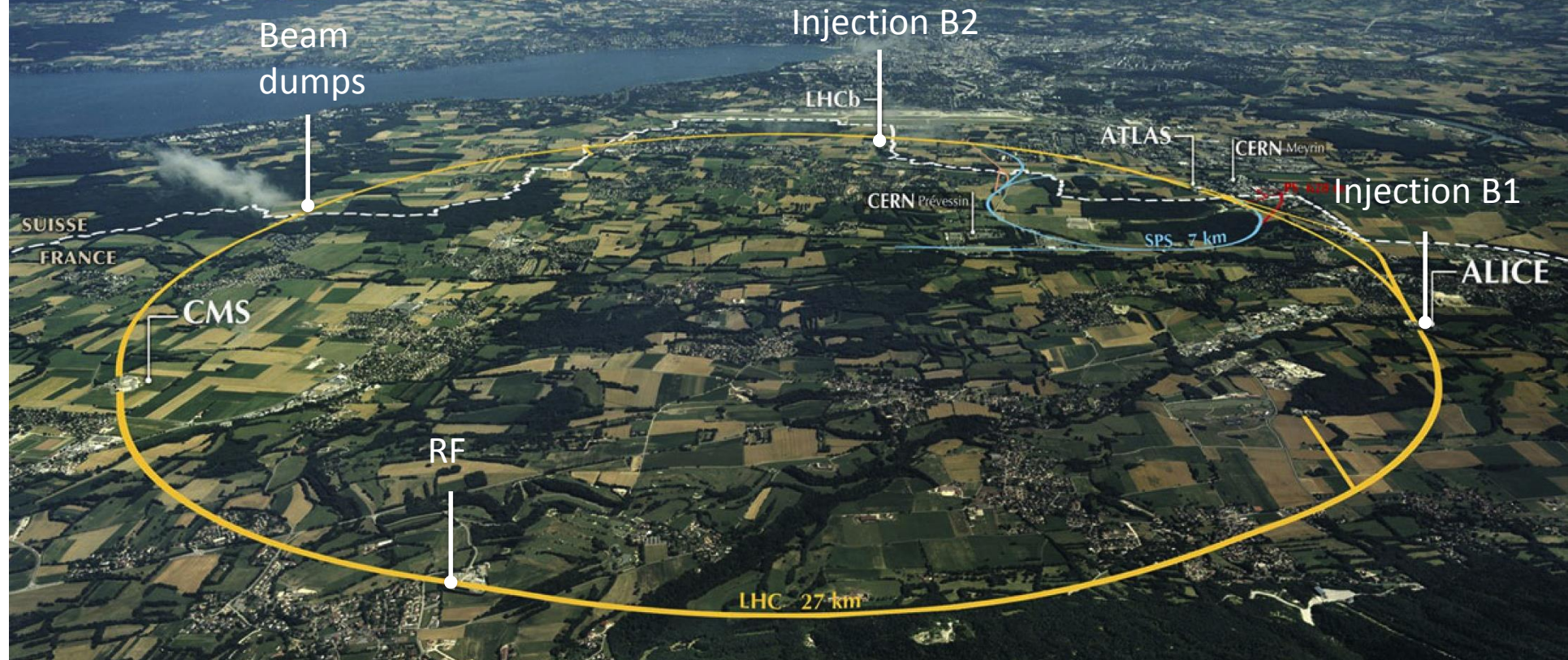
<https://e-publishing.cern.ch/index.php/CYRM/issue/view/127>



Thank you for your attention!  
Question?

LHC: 27km circumference (LEP tunnel) needs 8T magnets

→ 7 TeV



1720 Power converters  
> 9000 magnetic elements  
7568 Quench detection systems  
1088 Beam position monitors  
4000 Beam loss monitors

150 tonnes Helium, ~90 tonnes at 1.9 K  
140 MJ stored beam energy in 2012  
370 MJ design and > 500 MJ for HL-LHC!  
830 MJ magnetic energy per sector at 6.5 TeV  
→ ≈ 10 GJ total @ 7 TeV

# LHC (Large Hadron Collider)

**14 TeV proton-proton accelerator-collider  
built in the LEP tunnel**

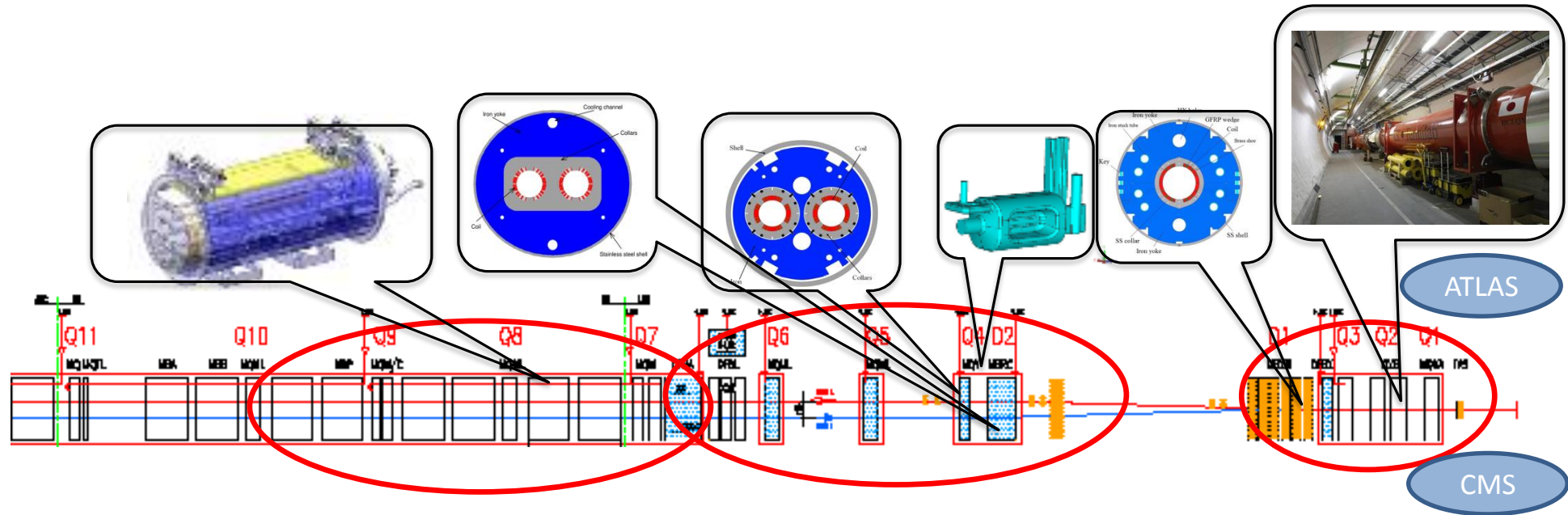
Lead-Lead (Lead-proton) collisions

- 1983 : First studies for the LHC project
- 1988 : First magnet model (feasibility)
- 1994 : Approval by the CERN Council
- 1996-1999 : Series production industrialisation
- 1998 : Declaration of Public Utility &  
Start of civil engineering
- 1998-2000 : Placement of main production contracts
- 2004 : Start of the LHC installation
- 2005-2007 : Magnets Installation in the tunnel
- 2006-2008 : Hardware commissioning
- 2008-2009 : Beam commissioning and repair
  
- 2010-2025 : Physics exploitation**



➔ Significant Time scale extending well beyond that of a physicist's career!!!

# Major changes for insertion regions



3. Collision of off-momentum particles lost in the DS of the continuous cryostat: **11T Nb<sub>3</sub>Sn dipole**

2. We also need to modify a large part of the matching section e.g. **Crab Cavities & D1, D2, Q4 & corrector**

1. **New triplet Nb<sub>3</sub>Sn** required due to:  
 -Radiation damage  
 -Need for more aperture

- More than 1.2 km of LHC will be completely exchanged
- Plus technical infrastructure (e.g. Cryo and Powering)...

# Luminosity optimization:

- Luminosity limitations:  
[for Hadron Collider]
  - Event rate and pileup
  - Debris from the IP [quench protection]
  - Heat load and radiation in magnets

## Luminosity Levelling at the luminosity frontier:

Worry about beam losses!!!!

Radiation to Electronics!!! → Beam aborts & Loss of efficiency!!!!

→ Loss in integrated luminosity!

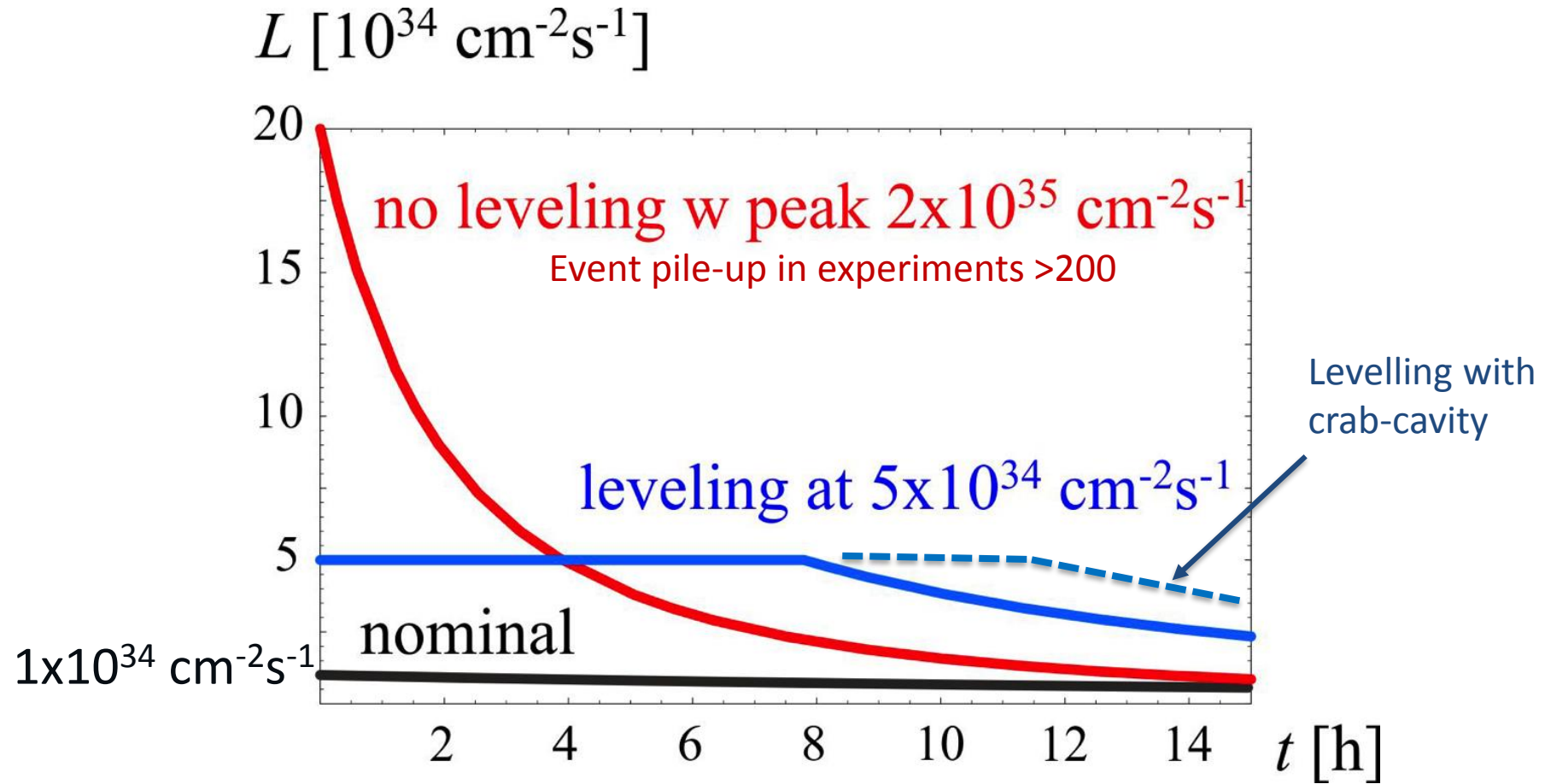
→ Shielding, Additional Cooling and Removal of all active elements from the tunnel!!!

→ Maximize the number of particles in the storage ring!

→ Stored Beam Power!

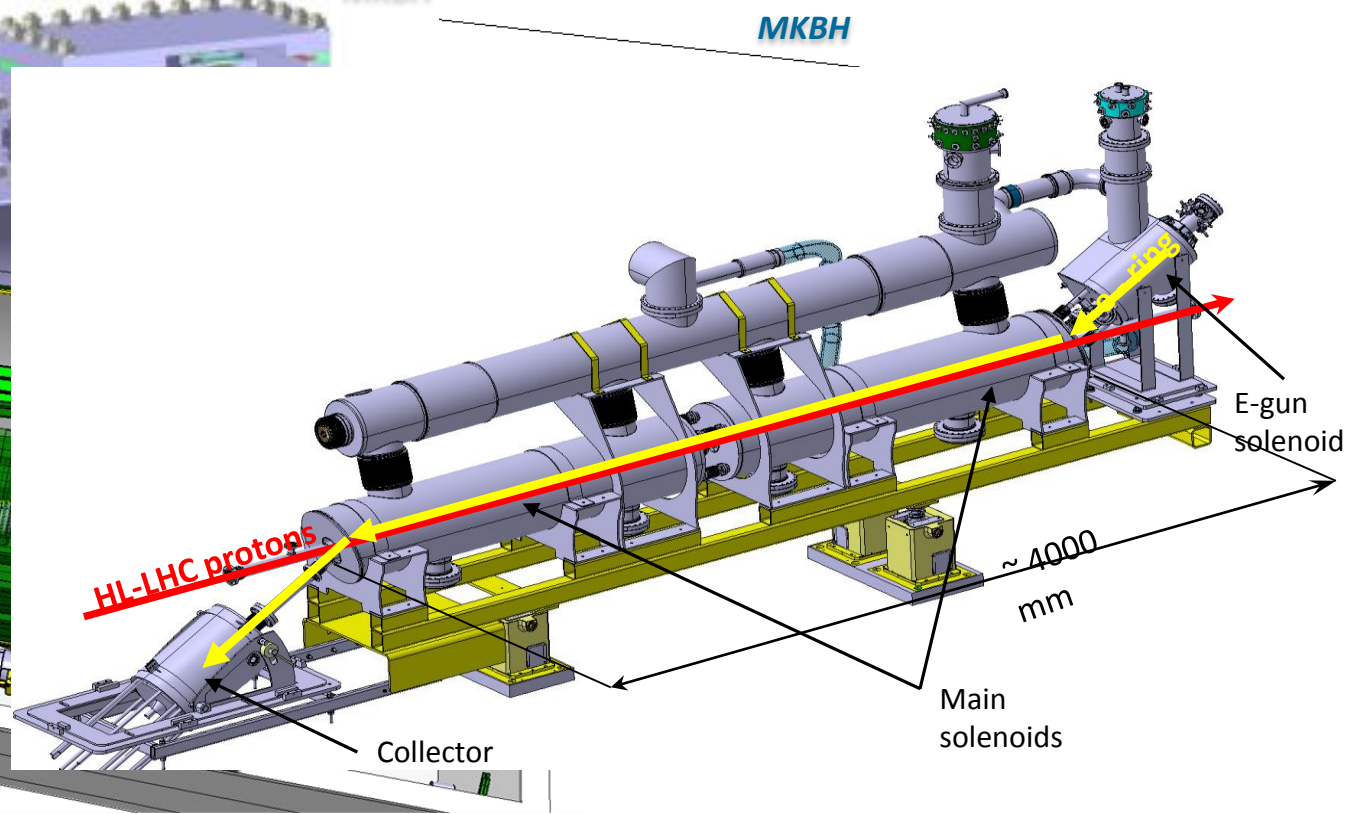
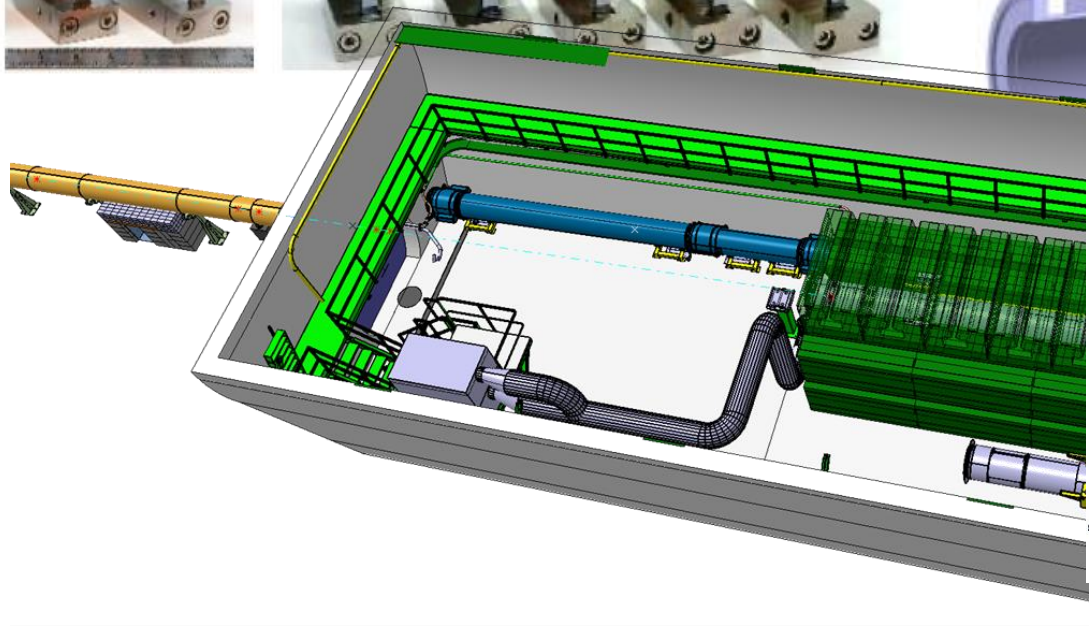
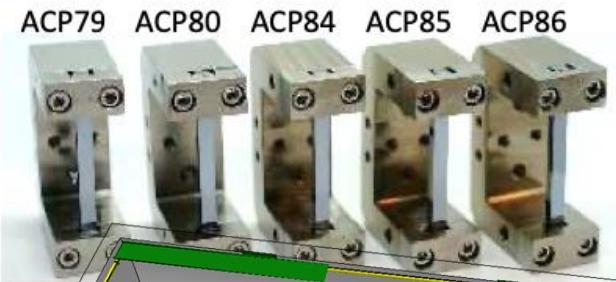
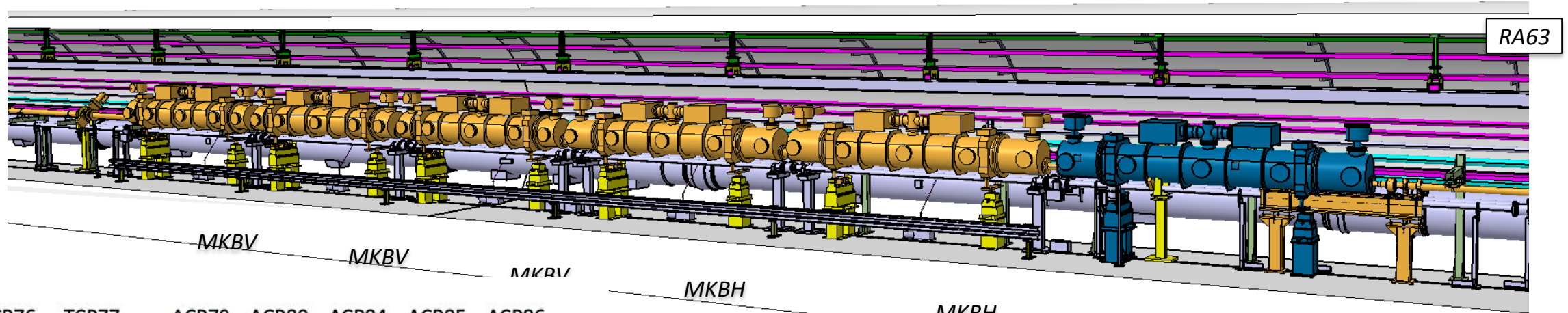
have been  
strated in  
the LHC!!!

# Operational Scenario for HL-LHC





# Added Scope since 2019



# Timeline: Main Milestones in 2020

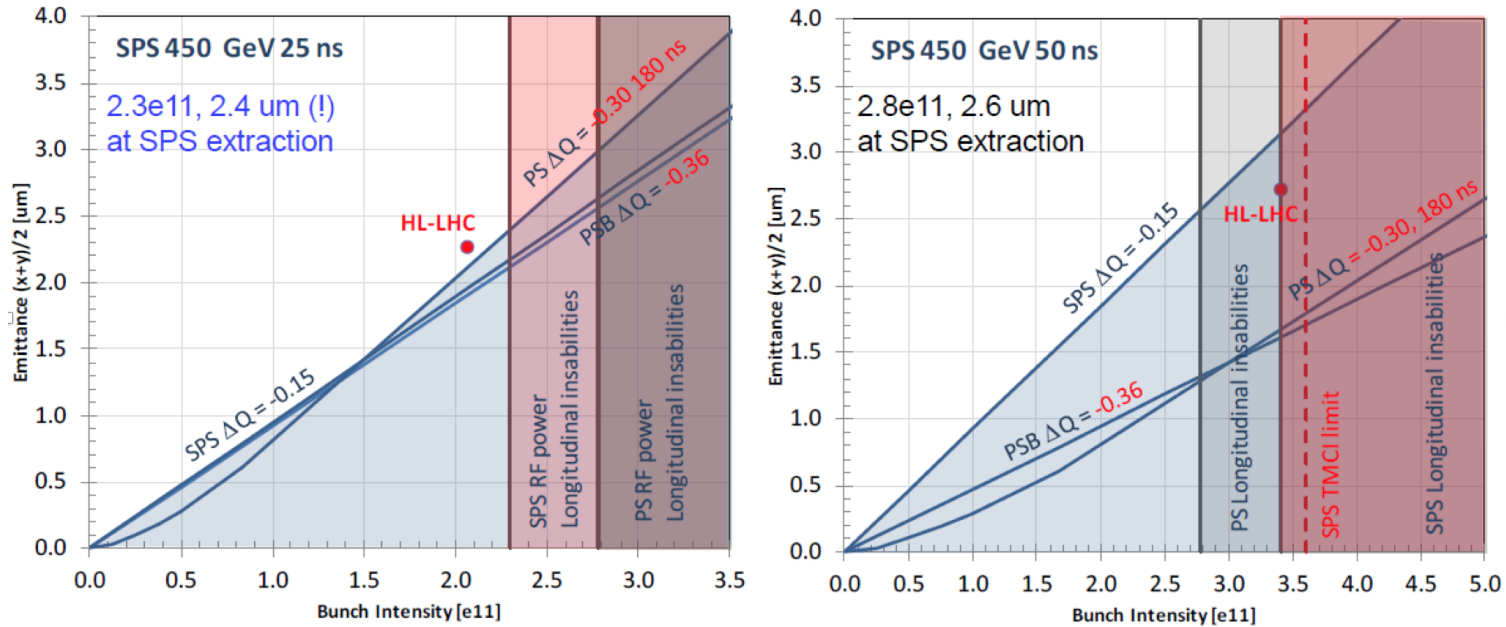
- March to May: CERN in Safe Mode → fully back to full access as of 1<sup>st</sup> September
- **June: DEMO2-Phase I successfully completed [Phase II completed last week] ✓**
- **July: Superferric decapole & skew quad corr [INFN Milan] powered to ultimate @ LASA**
- July: Inner triplet prototype MXQFBP1 tested @ SM18 ✓
- July: 2<sup>nd</sup> TCLD in
- **July: RFD2 was**
- May to August: M
- August: successf
- August: Segment
- **August: Success**
- August: successful completion of the contract for the MoGr production ✓
- **August: D2 short model was tested in SM18, CERN ✓**
- **August: RFD1 was tested - 4MV @ 5 10<sup>9</sup> ✓**
- September: four TSCPM collimators (with coated MoGr) successfully installed in P7 ✓
- **September: Test of nested orbit corrector [CIEMAT] MCBXFB2 @ CERN ✓**

Now entering the phase of hardware production for most equipment!!!

2 US [AUP] magnets passed successfully tests in 2020; CD3 approval in 2020

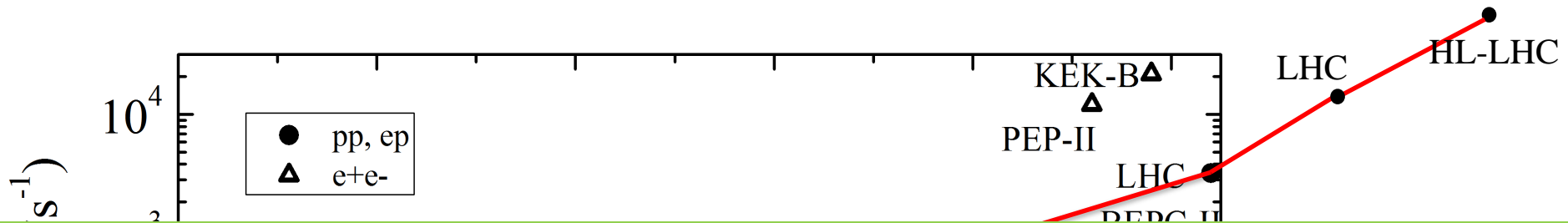
First CERN prototype tested in 2020, second prototype being tested in February 2021

# LHC Injector Upgra



- HL-LHC performance relies on more intense and brighter bunches from injector complex ( $2.2 \times 10^{11}$  p /  $2 \mu\text{m}$  at SPS extraction wrt to LHC nominal of  $1.15 \times 10^{11}$  p /  $3.4 \mu\text{m}$ )
- 25ns beam limited by space charge in PS, PSB, SPS; SPS RF power and SPS longitudinal instabilities
- 50ns beam limited by PS longitudinal instabilities & SPS space charge and SPS TMCI

# Peak luminosities of Hadron colliders



Worldwide Integrated Luminosity prior to LHC: ca.  $11 \text{ fb}^{-1}$

x 35

LHC Design Goal:  $300 \text{ fb}^{-1}$  → LHC likely to reach end of Run3:  $350 \text{ fb}^{-1}$  to  $400 \text{ fb}^{-1}$

HL-LHC goal:  $3000 \text{ fb}^{-1}$  to  $4000 \text{ fb}^{-1}$  !

x 10

