

### **DMAPS for large area FCC Trackers Liverpool, 9th February 2022**

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# **CEPC CMOS Tracker Community**

### **KIT + China + UK + INFN + Australia collaboration**



**Institute of High Energy Physics Chinese Academy of Sciences** 





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• Motivations

• ATLASPIX3 Prototyping for Feasibility Study

• Some trendlines in sensor development



# *e* **+***e* **- Detector Requirements**



- Similar approaches for ILC, CLIC, FCCee, CepC:
	- High resolution **pixel vertex detector**  $O(\text{few } m^2)$
	- Either **full silicon tracker** or **central gas chamber + Si wrapper**  $O(100 \text{ m}^2)$



### **DMAPS (example ATLASPIX3)**

### • **Depleted Monolithic Active Pixels Sensors**

- CMOS process allows to produce **large areas**, **fast** and **cheap**
- **no hybridization** (bump-bonding) needed
- **single detection layer**, can be **thinned** keeping high signal efficiency and low noise rate

### • **ATLASPIX3 features**

- pixel size 50  $\times$  150  $\mu$ m<sup>2</sup> (25  $\times$  165  $\mu$ m<sup>2</sup> feasible)
- up to 1.28 Gbps downlink
- reticle size  $20 \times 21$  mm<sup>2</sup>
- TSI 180 nm process on 200 Ωcm substrate
- 132 columns of 372 pixels
- digital part of the matrix located on periphery
- both **triggerless** and **triggered** readout possible:
	- two End of Column buffers
	- 372 hit buffers for triggerless readout
	- 80 trigger buffers for triggered readout





# **Si Wrapper: why DMAPS?**

2S module

PS module

Precision  $\theta$  measurements also improving systematics

and accurate measurements on the Z pole

See A. Andreazza *From vertex to wrapper: the IDEA tracklng system for FCC-ee* FCC Workshop June 2021



• Tracker area is similar to LHC trackers

• Area size within production capabilities of CMOS foundries

• One thin silicon layer instead of strip doublets

- The target power density of next generation DMAPS detector is comparable with HL-LHC strips
- Cost is not so different, if one considers half silicon area is needed





### **CEPC Baseline layout**

Baseline tracker design: TPC

and 3 layers / 5 disks of silicon sensors,

50 m<sup>2</sup> (33 w/o ETD) if built in CMOS pixels (strips default)







 $\sigma_{\rm r\phi} \approx 7 \mu \rm m$ 



### **ATLASPIX3 Modules**



- Multi-chip module assembly
	- aggregates electrical services and connection for multiple sensors
	- quad module, inspired by ATLAS hybrid pixels
	- implemented interface to laboratory readout system
	- future version with **ATLASPIX3.1**:
		- full usage of on-chip internal regulators
		- compatible with serial powering





## **Stave Electrical Bus**

- Distribute power and data signals along the stave structure
- Assume minimal I/O connection on chip:
	- All biases generated internally by shunt-LDO regulators
	- chip-to-chip data transmissions: local data aggregation on module
	- clock data recovery
- Requirements:
	- LVDS command input
	- LVDS data output at 640 Mbps on ~700 mm (half)stave length
	- Serial powering assuming 0.5 A/chip, 2 A/module
	- HV distributed in parallel to all modules
- Integrated signal and power bus:
	- Power distribution and return layers
	- Signal lines on top and bottom layers
	- Interconnection by soldering or wire bonding
- Alternative under study:
	- separate power cables + twinax for signal (the LHC way)  $\begin{array}{c|c} \hline \text{separable} & \text{if the number of times } \end{array}$



### **Long stave structure**

Inspired to ALICE project, but with different specifications

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- **Gluing mask** for realization of the 3D truss structure
- Goal of the mechanical structure: **max radiation length 0.3% X<sub>0</sub>**





### **Populated cold plate**

Cold plate to hold and cool a row of 32 modules.

- Carbon fiber plate
- Refrigerant: demineralized water below atmospheric pressure, at  $T=15$  °C
- Heat dissipation 200 mW/cm<sup>2</sup>
- Thin Kapton pipes, 2mm diameter, held by carbon paper

**Electronic Chip Concentrator**

**Cold Plate Terminal Part**







- Asymmetric arrangement:
	- hermeticity along  $φ$

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- space for data and power connection
- Carbon tube support
- Saddles provide mechanical and thermal connection to support by foam heat exchanger



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## **Pre-prototypes thermal evaluation**

**Pre-prototype: Base attached to tube & heaters on** 



- Investigate performance of high-thermal conductivity (eg Allcomp) foams as a heat exchanger
- Combination of large area and increased stream velocity through foam can lead to high efficiency
- Characterise performance (i.e. temperature rise vs power) for different flow velocities
- Develop FEA models simulating the fluid flow through foams



**First look: at 3.1W power (expected from 8cm**×**4cm area), temperature rise ~10<sup>o</sup>C w.r.t. CDA**

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### **Si tracker: system considerations**

- **Complete system consists of 900'000 cm<sup>2</sup> area / 4 cm<sup>2</sup> chip = 225k chips (56k quad-modules)**
	- aggregation of several modules for data and services distribution is essential
	- inner tracker will be 5--10% of this
- **Data rate** constrained by the inner tracker
	- $-$  average rate  $10^{-4}$   $10^{-3}$  particles cm<sup>-2</sup> event<sup>-1</sup> at Z peak
	- assuming 2 hits/particle, 96 bits/hit for ATLASPIX3
	- **640 Mbps link/quad-module** (assuming local module aggregation) provides ample operational margin
	- 16 modules can be arranged into **10 Gbps fast links**: **3.5k links**
		- can also assume 100 Gbps links will be available: 350 links
- **DAQ architecture**
	- **triggerless readout** will fit the data transmission budget but requires off-chip re-ordering of data
	- **triggered readout** will be **simpler** and would also reduce the bandwidth occupancy
- **Power consumption**
	- ATLASPIX3 power consumption **150 mW/cm<sup>2</sup>**
	- $-$  600 mW/chip  $\rightarrow$  2.4 W/module  $\rightarrow$  **total FE power 130 kW**
	- additional power for on detector aggregation and de-randomizations **~2W/link**

## **Further ATLASPIX developments**

- Engineering run developing the ATLAPIX3 family
- Design driven by KIT
- Contribution from LHCb Mighty Tracker, CEPC and other projects
- To test evolutions of ATLASPix3:
	- $25 \mu m$  pitch in the bending plane
	- Lower capacitance
	- Amplifier (PMOS→N/C-MOS) and comparator (NMOS  $\rightarrow$  P/C-MOS) designs
	- Electronics in pixel or in periphery
	- **Daisy chain readout**



# **Higher integration technologies**

### Started development with Shangai Huali Microelectronics Corporation

• HLMC 55 nm HVCMOS technology

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- also 40 nm and 28 nm nodes available
- HLMC technology offers similar layers as TSI:
	- deep n-well
	- maximum voltage for HV transistors is 32V
	- Metal layers 1–6 can be used for fine pitch routing
	- three more thick metal layers, suitable for power
	- LV 1.2V
- The realistic pitch is down to 0.2  $\mu$ m
	- relaxed and according to recommendation it is 0.3  $\mu$ m (in 180 nm it was 0.6  $\mu$ m)
- Test sensor of  $3 \times 2$  mm<sup>2</sup> will be submitted as MPW run in March 2022





# **ARCADIA Project**

- CMOS DMAPs Platform
	- Started as INFN project, collaborations with Switzerland and China
	- Project within AIDAInnova WP5
- Fully depleted monolithic sensor
- LFoundry 110 nm CMOS process
- Pixels:
	- sensor and back-side processing already tested on silicon
	- $-$  25  $\times$  25  $\mu$ m<sup>2</sup> size
	- pixel area 50% analog 50% digital
	- small collection electrode (20% of pixel area)
	- versions with ALPIDE and BULKDRIVEN front-ends
	- characterization of the readout architecture ongoing







## **Conclusions**

- Large area O(100 m<sup>2</sup>) silicon trackers are a key feature of FCCee layouts
- DMAPS are an attractive solution
	- pixelated readout gives equal resolution in both coordinates, and it may help in reducing systematics of high precision measurements
	- monolithic solution provides low material and it is affordable in term of services and power
- The ATLASPIX3 chip already allows to build demonstrators
	- feasibility studies of the detector concepts and services
	- low material large size mechanical structures
- R&D is on-going on sensors improving performance and adding features
	- low power consumption readout architectures
	- small feature size for finer segmentation and more digital functionalities

### **BACKUP**





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### **FCC-ee Detectors: CLD**

### **Full Silicon Tracker**

- Pixel vertex detector:
	- Barrel, 3 double layers, r=1.7, 2.7, 5.7 cm
	- Disks, 3 double layers, |z|=16, 23, 30 cm
	- $-$  0.6-0.7%  $X_0$  per double layer
- **Inner tracker:**
	- **Strips and pixels**
	- **12.7<R<57.5 cm, |z|<2.2 m**
	- $-$  **1.1-1.5% X<sub>0</sub>** per layer
- **Outer tracker:**
	- **Strips**
	- **67.5<R<210 cm, |z|<2.2 m**
	- **1.1-1.5% X<sup>0</sup> per layer**





### **FCC-ee Detectors: IDEA**

- **Vertex detector: 5 (Depleted)MAPS layers r = 1.7 – 34 cm**
- Drift chamber  $(112$  layers): 4 m long,  $r = 35 200$  cm
- **Si wrapper: Strips, barrel at r=2 m and drift chamber endplates z=2 m**



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 $\sigma_{\rm pt}$ /pt

rack angle 90 deg. **IDEA** 

**IDEA** 

**CLD** 

**CLD MS only** 

**IDEA No Si wrapper** 

 $0.005$ 

 $0.0045$ 

 $0.004$ 

 $0.0035$  $0.003$ 



## **CMS Tracker Modules**







## **Si Wrapper: why pixels?**

- **For cross section measurements need to keep systematics on the angular acceptance at the level of 50 µrad at**  $\theta = 10^{\circ}$ **.**
- in principle, silicon is a very good ruler:

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- Inner Silicon Tracker disks: at 40 cm,  $\delta R_{sys}$ <20 µm
	- alignment in principle is better than that, but stability need to be followed accordingly
	- for example: in ATLAS seen few um systematics movements, but the tracker support will be much lighter in IDEA
- SiWrapper: at 2 m,  $\delta R_{sys}$ <100 µm
	- benefits from pixel structure (order of pixel size)
	- if anchored to the calorimeter provides an independent frame, giving some redundancy
- With 50 µm pitch pixels and digital readout,  $\sigma_z = 14$  µm, expect a  $\theta$  resolution below 10 µrad
	- with the caveat that multiple scattering effects can be of a similar order of magnitude than the asymptotic resolution even for  $Z \rightarrow \mu \mu$  events: 1%  $\mathsf{X}_0$  is 30  $\mu$ rad for p=45 GeV at 90 $^\circ$
	- instabilities at the μm level may have an impact in the accuracy of the acollinearity measurement for beam angle crossing determination
	- having an independent detector with 2 m lever arm and same resolution as the inner tracker will allow the monitoring and correction of instabilities in both coordinates







## **Lab tests with X-ray tube**

- Amptek Mini-X2 with silver anode, max energy 50 kV
- **Linear readout rate** from **10 uA – 160 uA** at 25 kV without low-energy filters
	- 5 minutes source runs without biasing voltage
	- Missing threshold tuning, set average DAC value
	- Rate range:  $\approx$ 1.5 x 10<sup>4</sup> hits/s to  $\approx$  3.4 x 10<sup>4</sup> hits/s
- Components on the PCB can be easily identified







### **Cold plate**



# **ARCADIA Main Demonstrator**



- Matrix core 512 x 512, "side-abuttable" to accomodate a 1024 x 512 silicon active area (2.56 x 1.28 cm<sup>2</sup> )
- Each 2x512 Column is composed of 2x32-pixel Cores
- Matrix and EoC architecture, data links and payload ID: scalable to 2048 x 2048
- Clock-less matrix integrated on a power-oriented flow
- Triggerless binary data readout, event rate up to 100 MHz/cm<sup>2</sup>
- Submitted 11/2020, back from foundry on 04/2021, now under characterization. 2<sup>nd</sup> and 3<sup>rd</sup> run expected in 2021 and 2022.

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## **High precision measurements (1)**

### Strong requirements on detector design come from the systematics

### in high precision measurements

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# **High precision measurements (2)**

Strong requirements on detector design come from the systematics in high precision measurements

Example: center of mass energy correction from beambeam interactions

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Beam-beam interactions change the energy and direction of the beams:

• changes are correlated such that center of mass energy is constant:

$$
\sqrt{s} = \sqrt{E_0^+ E_0^-} \cos \frac{\alpha_0}{2} = \sqrt{E^+ E^-} \cos \frac{\alpha}{2}
$$

- but  $\alpha_0$  is only measured with 0.1 mrad accuracy by the BPM
- It can be derived by monitoring the measured value of  $\alpha$  as a function of the beam intensity
- With statistical uncertainties  $\sigma_{\theta,\varphi}$  of 0.1 mrad, can get a 0.3 µrad uncertainty on  $\alpha$ in ~5 minutes

See P. Janot's talk at FCC Week 2019

### **But what about systematics?**



### **Beam-beam effects**

### Again, why does it matter?

 $\sqrt{s}$  is not affected by beam-beam effects, but ...  $\Box$ 

$$
\sqrt{s} = 2\sqrt{E_+^0 E_-^0} \cos \frac{\alpha_0}{2} = 2\sqrt{E_+ E_-} \cos \frac{\alpha}{2}
$$
  
We measure this ...  
But not that ...  
orthat.

- It is therefore necessary to find a way to measure  $\delta\alpha$  (and therefore  $\alpha_0 = \alpha \delta\alpha$ )  $\Box$ 
	- With a precision  $\Delta\delta\alpha$ , which translates into a precision  $\Delta\sqrt{s}$

$$
\frac{\Delta\sqrt{s}}{\sqrt{s}} \simeq \frac{1}{4}\alpha\delta\alpha \frac{\Delta\delta\alpha}{\delta\alpha} \approx 1.3 \times 10^{-6} \frac{\Delta\delta\alpha}{\delta\alpha}.
$$

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•  $\Delta\delta\alpha/\delta\alpha$  =  $\pm 100\% \Rightarrow \Delta\sqrt{s}$  =  $\mp 120$  keV (with BPMs);  $\Delta\delta\alpha/\delta\alpha$  =  $\pm 10\% \Rightarrow \Delta\sqrt{s}$  =  $\mp 12$  keV ;

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4

### Extrapolation to  $N^{\pm} = 0$

Energy kicks  $\delta E^{\pm}$  directly proportional to opposite bunch population  $N^{\mp}$  $\Box$ 

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Also increases when opposite bunch length decreases (charge density increases)



Treated as systematic uncertainty in the following



# Measurement of  $\delta \alpha$

For equal  $e^+$  and  $e^-$  bunch populations,  $\delta\alpha$  is proportional to the common  $\delta E$ :  $\Box$ 

$$
\delta \alpha = \frac{1}{\tan \alpha/_{2}} \left( \frac{\delta E_{+}}{E_{+}} + \frac{\delta E_{-}}{E_{-}} \right)
$$

- Therefore,  $\delta \alpha$  follows the same power law as  $\delta E$ :
- The bunch population  $N_{part}$  is in turn related to the luminosity: ٠
- Leading to the remarkable power law:

$$
\delta \alpha \propto \frac{\mathcal{L}^{1/2}}{\sigma_{\sqrt{s}}^{1/6}}.
$$

It turns out that the beam crossing angle, the luminosity, and the centre-of mass energy spread can be  $\bullet$ measured altogether with  $\mu^+\mu^-(\gamma)$  events [see slide 10]

 $\delta \alpha \propto \frac{N_{\rm part}}{\sigma_{\sqrt{s}}^{2/3}}$ , with  $\sigma_{\sqrt{s}} = \sigma_{\delta}^+ \oplus \sigma_{\delta}^-$ 

 $\mathcal{L} \propto \frac{N_{\rm part}^2}{\sigma_z} \Leftrightarrow \mathcal{L} \propto \frac{N_{\rm part}^2}{\sigma_z}.$ 

 $\bullet$  Linear fit of a vs L<sup>1/2</sup>/σ<sub>√s</sub><sup>1/6</sup> will give in turn the values of δα and α<sub>0</sub>

 $\blacktriangle$ 

### Measurement with  $\mu^+\mu^-(\gamma)$  events

#### From total energy-momentum conservation  $\Box$

In the transverse plane  $[p_{xI} p_{yI} E]$  : see slide 3

$$
\alpha = 2 \arcsin \left[ \frac{\sin \left( \varphi^{-} - \varphi^{+} \right) \sin \theta^{+} \sin \theta^{-}}{\sin \varphi^{-} \sin \theta^{-} - \sin \varphi^{+} \sin \theta^{+}} \right]
$$



One million dimuon events



One million dimuon events

 $\Omega$ 

Longitudinal Boost, x

10

- In the longitudinal direction  $[p_{7}$ , E] : see my presentation in Amsterdam and the Energy Calibration paper ٠
	- Longitudinal boost distribution  $\sim \sqrt{s}$  spread due to  $\sigma_{\rm A}$

$$
x_{\gamma} = -\frac{x_{+} \cos \theta^{+} + x_{-} \cos \theta^{-}}{\cos(\alpha/2) + |x_{+} \cos \theta^{+} + x_{-} \cos \theta^{-}|},
$$
  
with  $x_{\pm} = \frac{\mp \sin \theta \pm \sin \varphi}{\sin \theta + \sin \varphi^{+} - \sin \theta^{-} \sin \varphi^{-}}.$ 

Luminosity directly proportional to  $N_{uu}$ 

$$
\frac{\Delta \sigma_{\sqrt{s}}}{\sigma_{\sqrt{s}}} = \frac{1}{\sqrt{N_{\mu\mu}}}
$$
\n
$$
\frac{\Delta \mathcal{L}}{\sigma} = \frac{1}{\sqrt{N_{\mu\nu}}}
$$

L



Spread (no BS Spread (BS)  $\sigma_{\text{max}} = 0.1$  mrad With ISR

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### Measurements during the filling period (Z pole)

Measure  $\alpha$ ,  $\sigma_{\sqrt{s}}$  and N<sub>uu</sub> for 11 steps of 40 seconds at the Z pole  $\Box$ 



Well within the requirements, negligible w.r.t. to the beam energy uncertainty (50 keV)  $\Rightarrow$ 

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11

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# **Si tracker - Mechanics**

- Local supports needs original solutions for the internal tracker (lightweight) and the wrapper (long-term stability)
- Just a couple of examples:
	- ALICE like staves, but built with subtractive technology
	- Stavelets with ATLASPIX3 modules as option for the Si Wrapper
- Different cooling options available
	- pipes materiale:
		- Titanium, steel, carbon, microchannel
	- $CO<sub>2</sub>$  or water cooling
	- alternative cooling of edge supports for the vertex (à la Belle II)

