

**On behalf of Katy Foraz,
Head of the EN Department,**

**Welcome
to all of you!**



The Engineering Department in a Nutshell

Katy Foraz

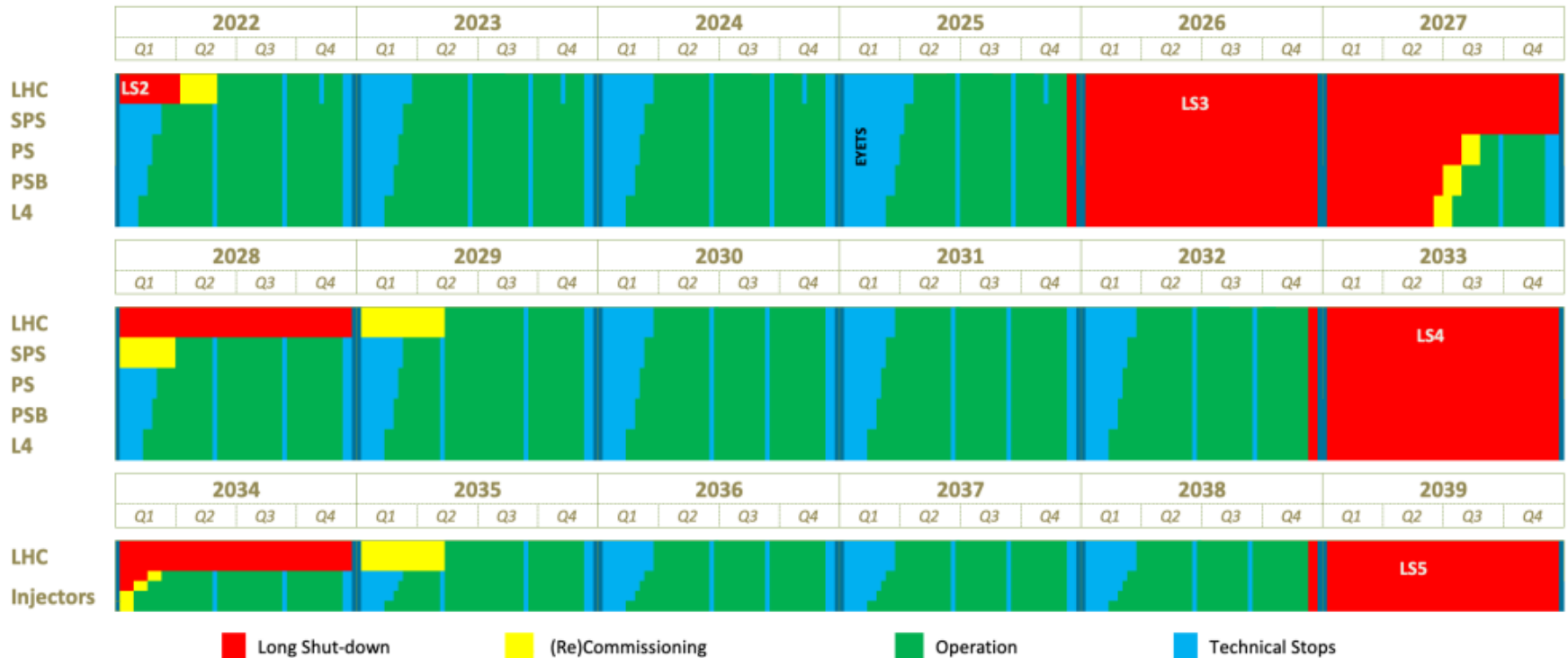


ENGINEERING
DEPARTMENT

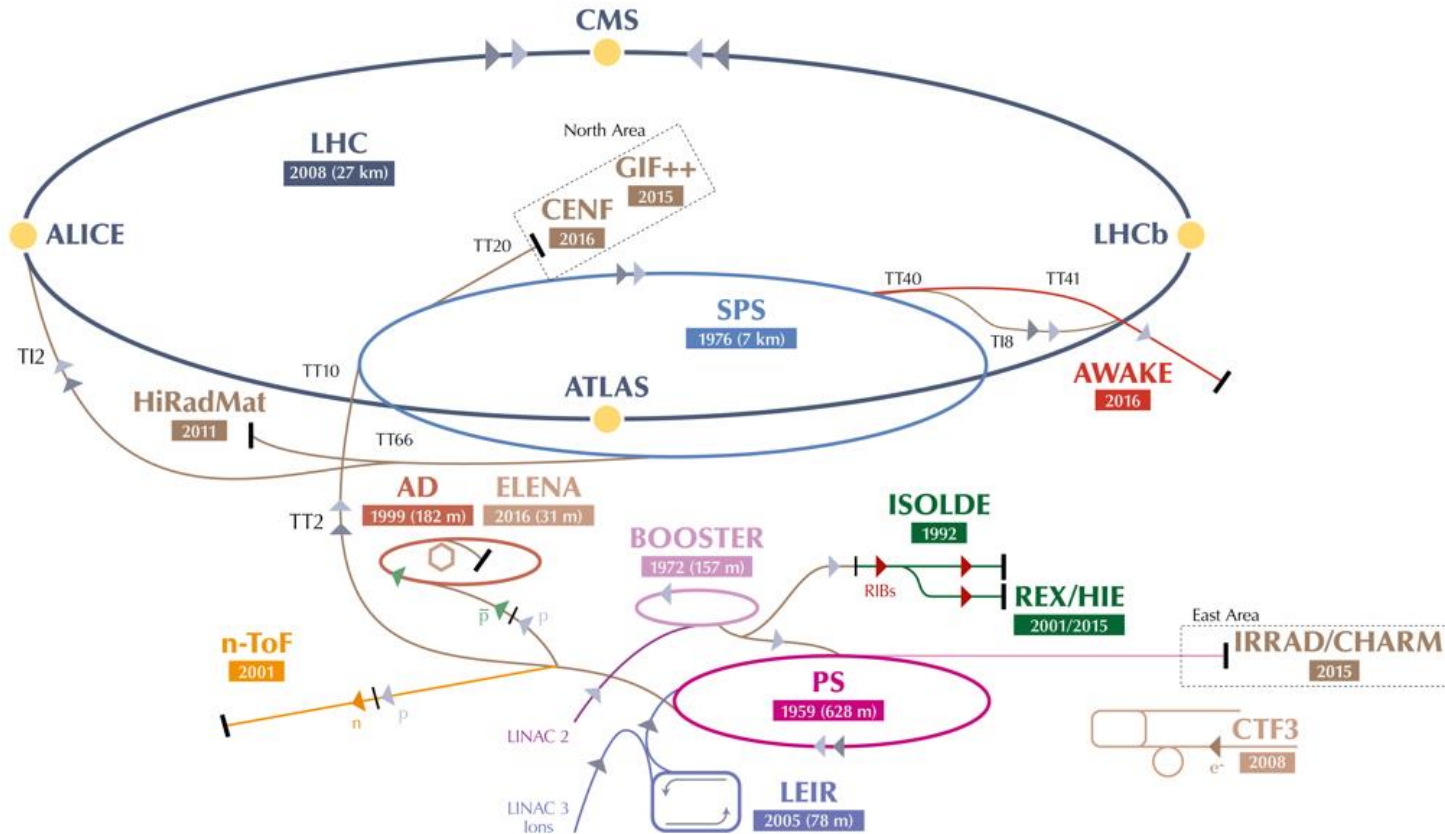
When will we be doing
what we are expected to do?

A long-term perspective

Long Term Schedule for CERN Accelerator complex



The CERN accelerator complex



▶ p (protons) ▶ ions ▶ RIBs (Radioactive Ion Beams) ▶ n (neutrons) ▶ \bar{p} (antiprotons) ▶ e^- (electrons)

LHC Large Hadron Collider SPS Super Proton Synchrotron PS Proton Synchrotron AD Antiproton Decelerator CTF3 Clic Test Facility

AWAKE Advanced WAKEfield Experiment ISOLDE Isotope Separator OnLine REX/HIE Radioactive EXperiment/High Intensity and Energy ISOLDE

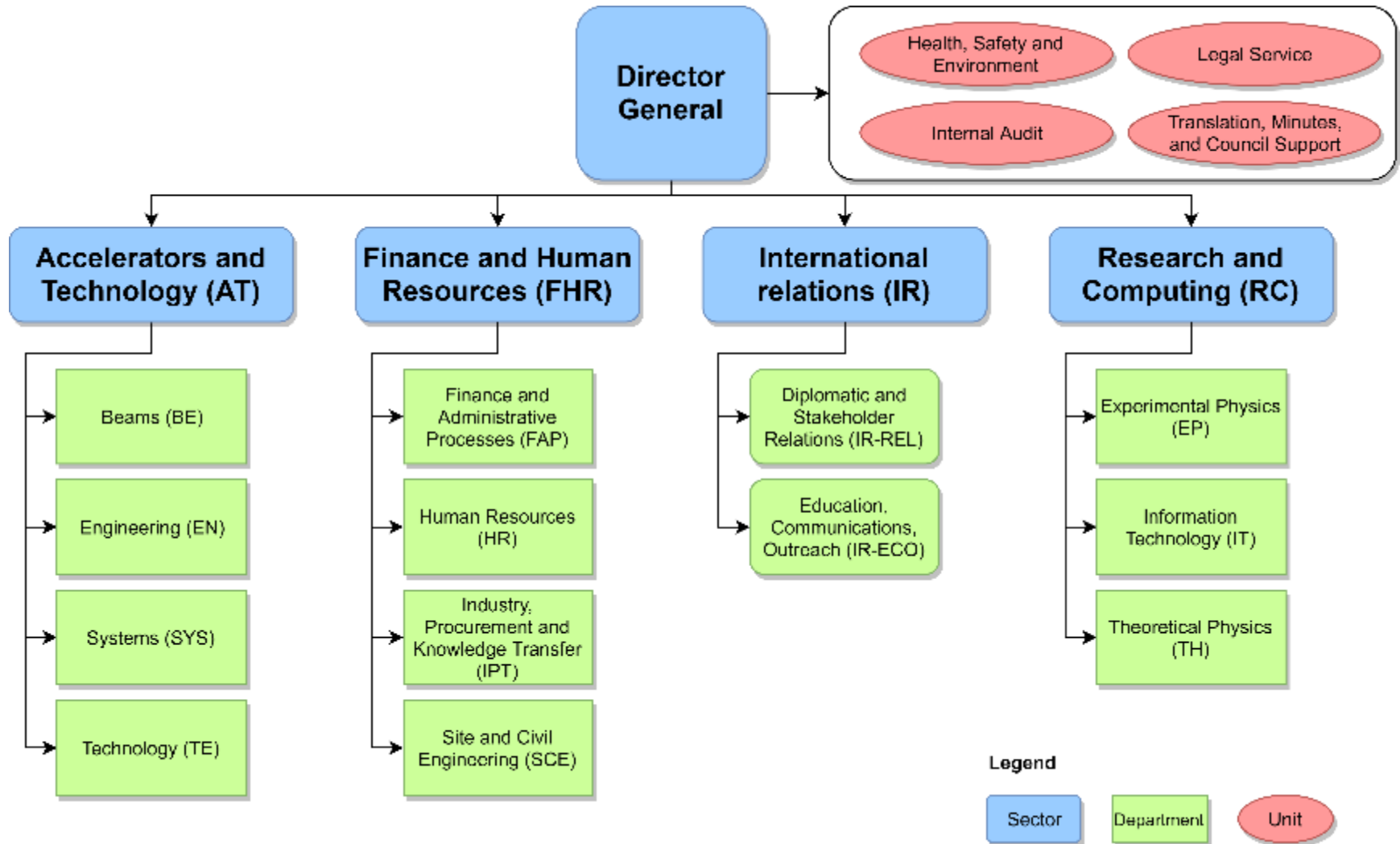
LEIR Low Energy Ion Ring LINAC LINear ACcelerator n-ToF Neutrons Time Of Flight HiRadMat High-Radiation to Materials

CHARM Cern High energy AccelRator Mixed field facility IRRAD proton IRRADIation facility GIF++ Gamma Irradiation Facility

CENF CERN Neutrino platform

Who are we?

CERN Structure



CERN Structure

Directorate

Director-General	Fabiola Gianotti
Director for Finance and Human Resources	Raphaël Bello
Director for Accelerators and Technology	Mike Lamont
Director for Research and Computing	Joachim Mnich
Director for International Relations	Charlotte Warakaulle

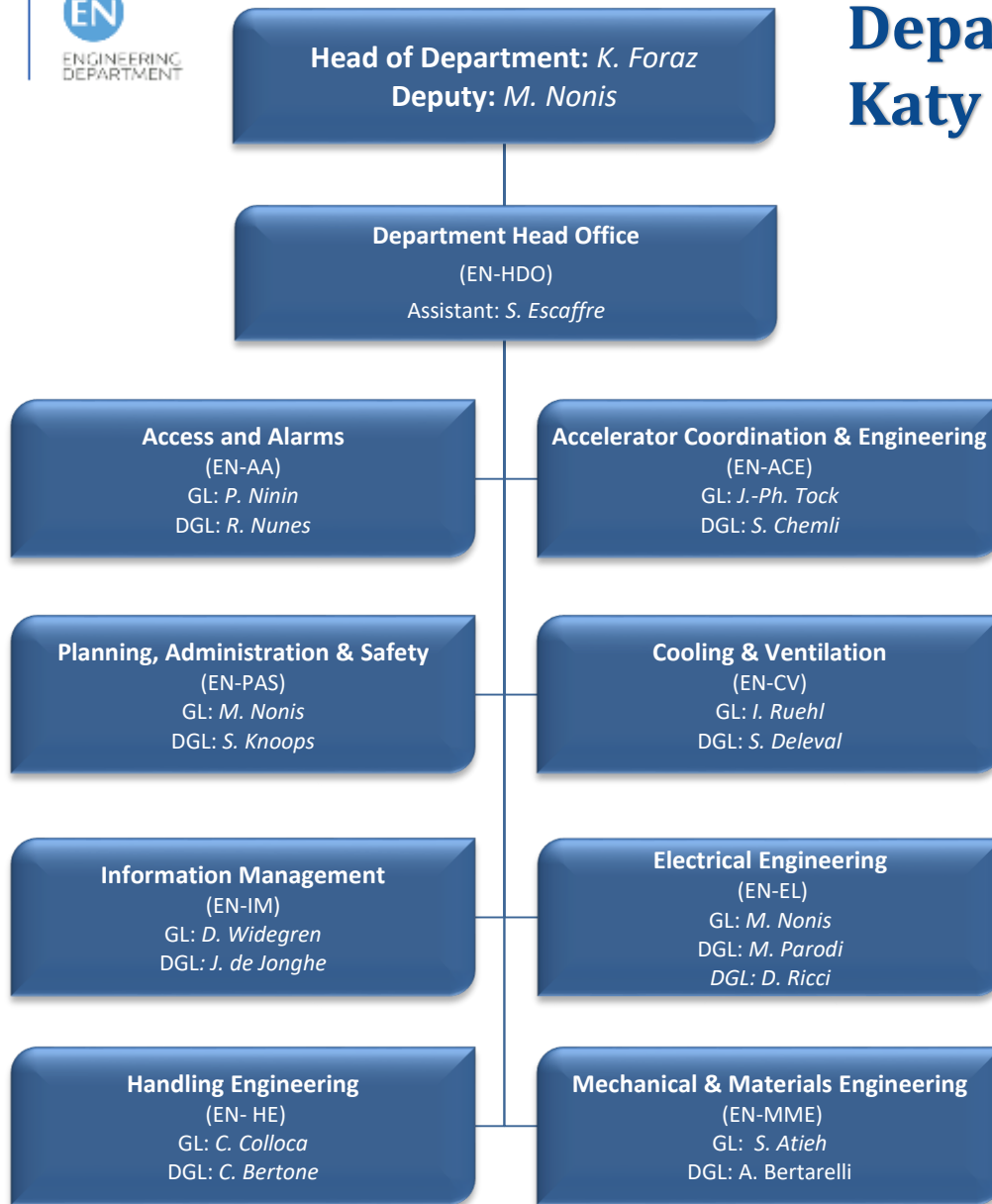


CERN Structure

Heads of departments

Accelerator Systems	Brennan Goddard
Beams	Rhodri Jones
Engineering	Katy Foraz
Experimental Physics	Manfred Krammer
Finance and Administrative Processes	Florian Sonnemann
Human Resources	James Purvis
Industry, Procurement and Knowledge Transfer	Christopher Hartley
Information Technology	Enrica Porcari
Site and Civil Engineering	Mar Capeans Garrido
Technology	José Miguel Jiménez
Theoretical Physics	Gian Francesco Giudice

Department Head: Katy Foraz



- Operation
 - Infrastructure
 - Accelerators
- Projects
 - Consolidation
 - Upgrades
 - New facilities
 - Design & Manufacturing
- Studies

Who are we in EN?

27 Nationalities

AT	BE	BG	CH	CZ	DE	DK	ES	FI	FR	GB	GR	HU	IN	IT	NL	NO	PK	PL	PT	RO	RS	SE	SK	TR	UA	IE
4	20	2	20	1	10	3	32	7	198	14	9	2	2	45	4	1	1	16	19	2	2	1	1	1	2	1

Professional Category

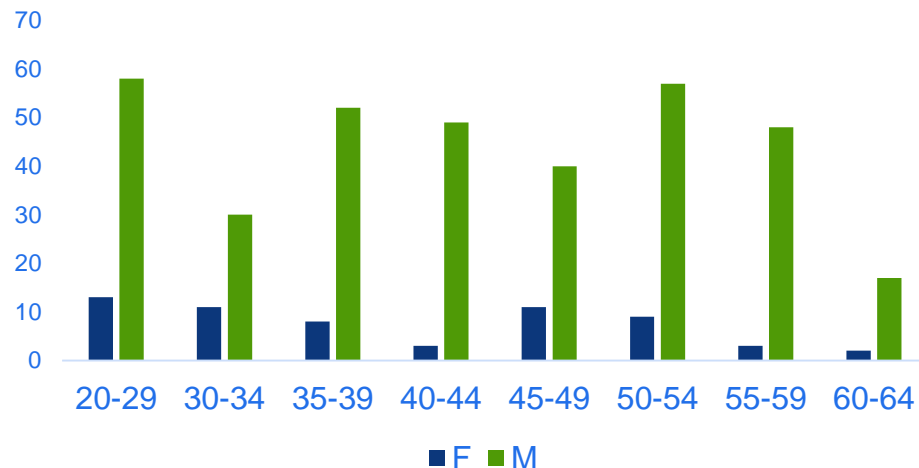
Administrative work	3	5%
Office & Administrative work	14	
Scientific & Engineering Work	180	46%
Scientific Work (Experimental & Theoretical Physics)	3	
Technical work	199	50%
Manual work, Crafts & Trades	1	

F	M
15%	85%

Status

Cooperation Associates	3
Doctoral Students	3
Fellows	46
Project Associates	9
Staff	327
Technical Students	11
Trainees	12
TOTAL	411

MP age distribution



AA : Access and Alarms

The AA group is in charge of the specification, engineering, installation and maintenance of the systems that ensures the Safety of the CERN Personnel, Users and Visitors, on all its site and facilities.

The Safety Systems concerns:

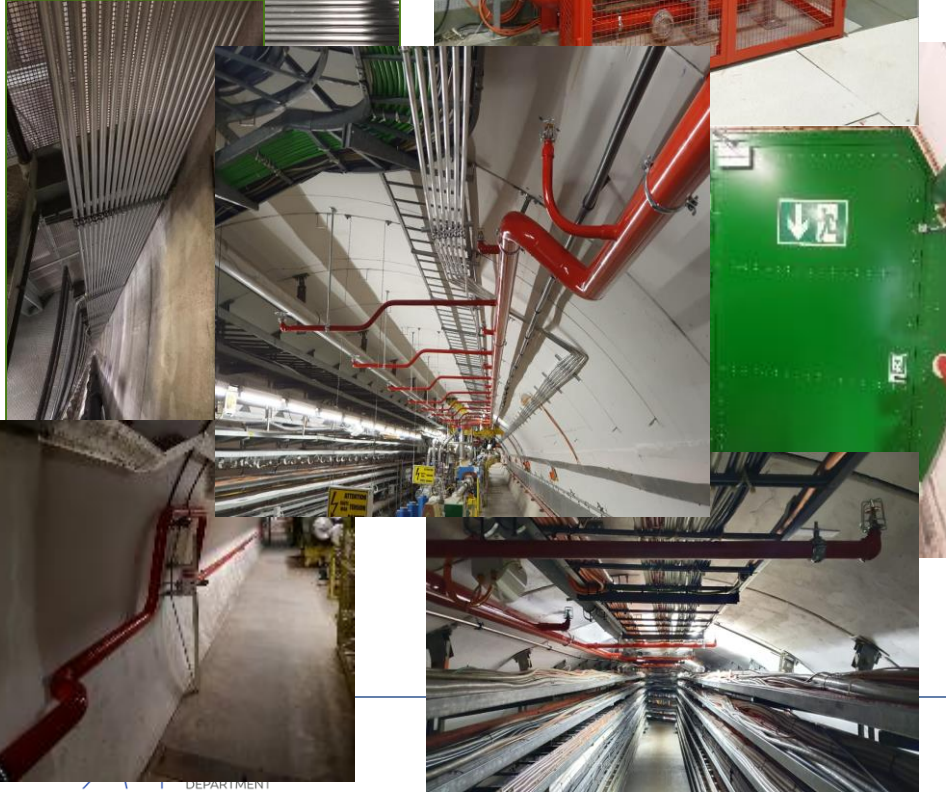
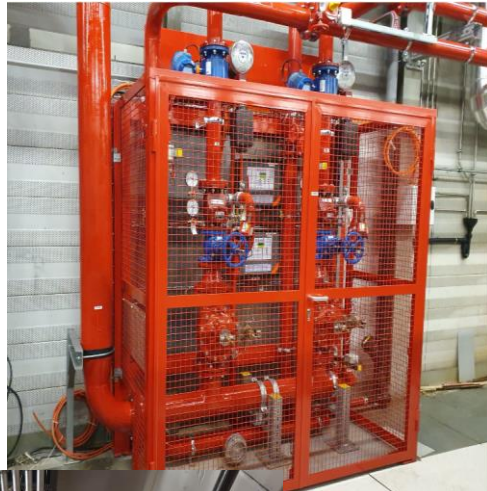
- *Fire and Gas/ODH detection, emergency phones and evacuation, alarm transmission and monitoring,*
- *Interlocks to protect people radioactivity, X rays, lasers, electricity and cryogenics hazards,*
- *Access control to all CERN conventional or nuclear facilities and sites,*
- *Video surveillance, protection and intrusion detection,*
- *Access data management applications.*



Group Leader
Pierre Ninin

SPS-FIRE Safety Project: new automatic fire detection & fire protection

SPS-ACCESS Project: new access and safety system to the SPS underground areas

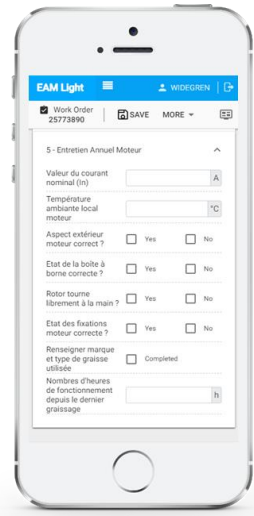
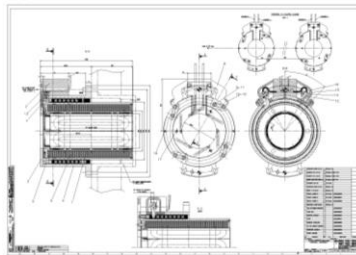
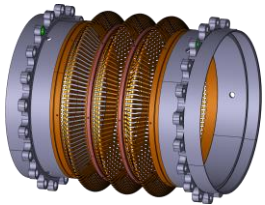


IM : Information Management

The IM group provides applications and support for engineering information management throughout the whole Organization and its different projects.

This includes for example mechanical CAD tools (such as CATIA), Product Lifecycle Management systems (Smarteam / Aras), the Engineering Data Management Service (EDMS) as well as the Enterprise Asset Management platform (Infor EAM).

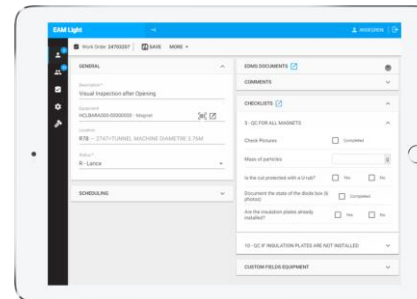
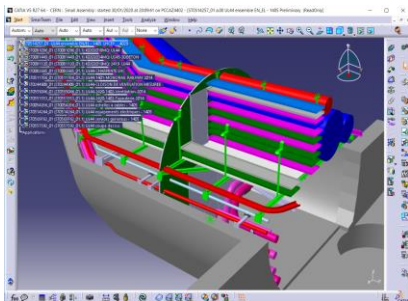
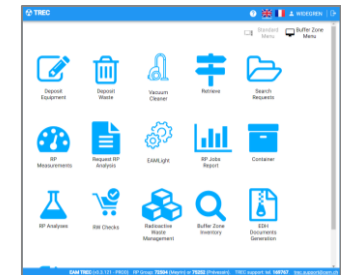
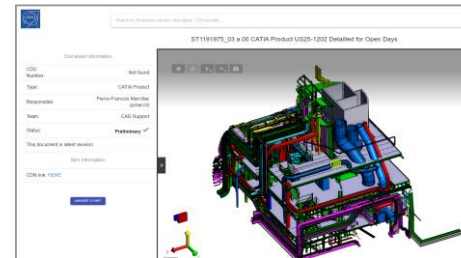
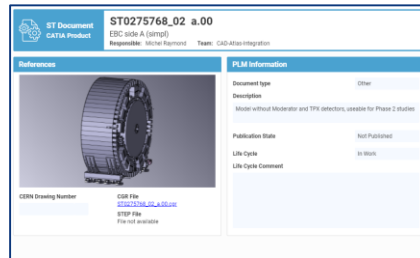
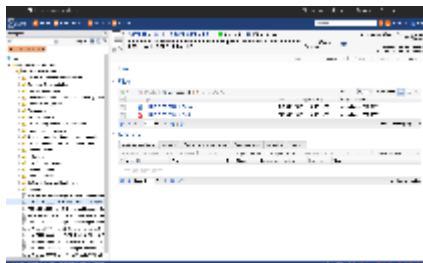
The group helps implementing and configuring these tools according to user needs while ensuring that coherent processes are applied and provides user training.



Group Leader
David Widegren

IM : Information Management

A key goal is to provide the tools required to manage and document the entire lifecycles of CERN's equipment and installations – also known as “Digital Thread”.



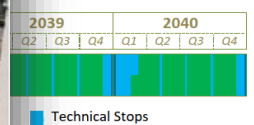
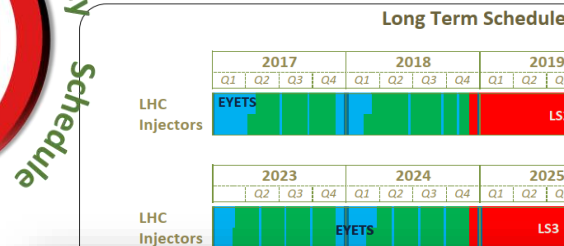
ACE : Accelerator Coordination & Engineering Group

The group coordinates the activities for the interventions and changes to the LHC and its injectors. This includes configuration & layout management, integration studies and maintenance of the related 3D-CAD representations, organization and scheduling of programmed stops, management of the mid- and long-term schedule, worksites follow-up and management of the LHC sites, management of electrical lock-out in LHC and operational safety coordination.

The group is responsible for the ATS Quality Service, giving support to the stakeholders of the ATS.

The group also provides support and/or advices in its key competencies.

Group Leader
Jean-Philippe Tock



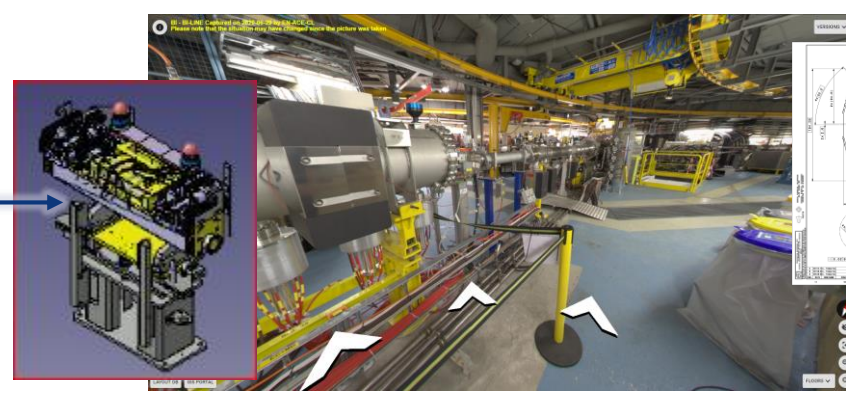
ACE : Accelerator Coordination & Engineering Group

Configuration, Layout, Naming and Integration

Specification Committee

- ▼ LHC Ring
- ▼ Sector 12 (3001)
- ▶ LSS R1
- ▶ DS R1
- ▶ ARC 12
- ▶ DS L2
- ▶ LSS L2
- ▶ 7L2
- ▶ 6L2
- ▶ 5L2
- ▶ 4L2
- ▶ 3L2
- ▶ 2L2
- ▶ 1L2

- ▼ VMGBA.B4L2.R
- ▼ VMTBA.4L2.B
- ▼ HEIWE.D4L2
- ▼ TCTPH.4L2.B1
- ▼ QRIOB.C4L2
- ▼ BLMTL.B4L2
- ▼ VAMTZ.4L2.B
- ▼ VCRLP.4L2.R
- ▼ PMIAM.D4L2
- ▼ TCTPV.4L2.B1
- ▼ HEIWE.C4L2
- ▼ QRMPE.A4L2.Q



PROCUREMENT LIFECYCLE

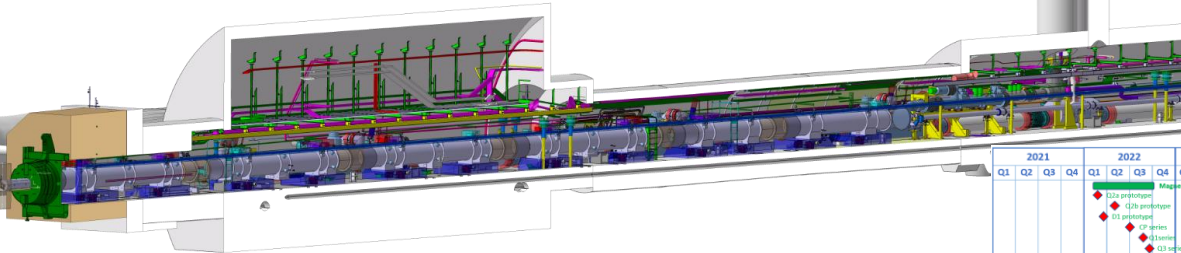
European Organization for Nuclear Research
Organisation européenne pour la recherche nucléaire

CERN No. 17978
ES-LHC Document Ref. LHC-M-0101
The HL-LHC Project

Group Code: TL-002
ET: 415219-00-0000

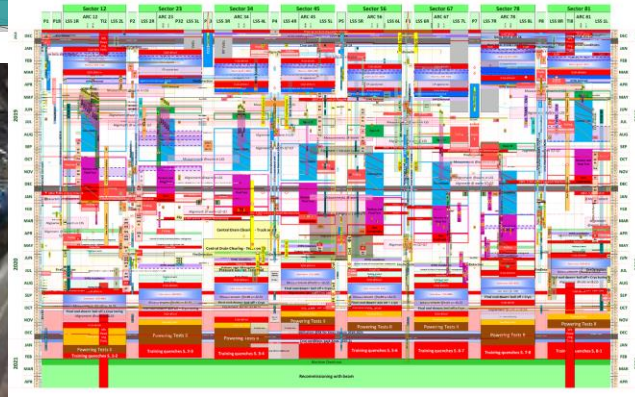
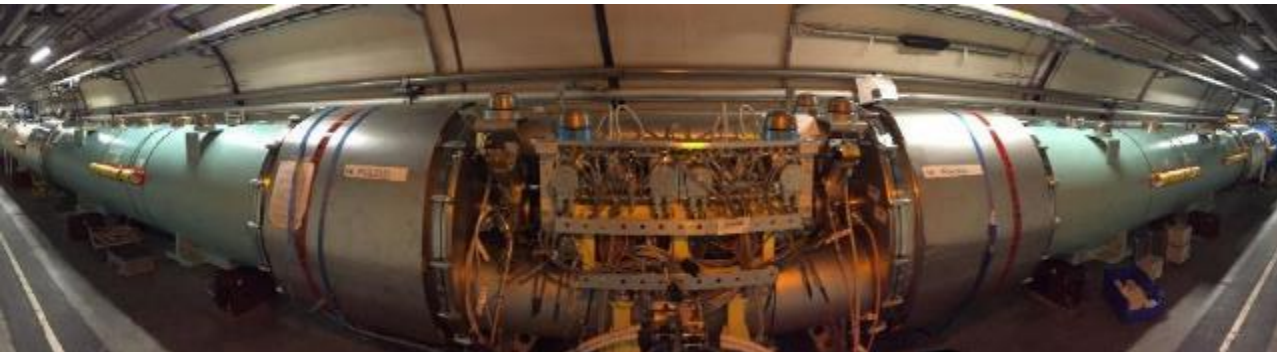
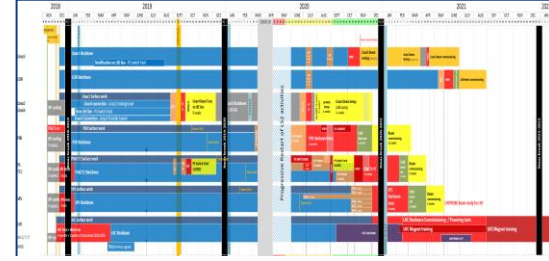
Invitation to Tender
Technical Specification
Supply of Fine-Blanked Laminations
for Superconducting Magnets

Abstract
This technical specification concerns the supply of about 17000 fine-blanked laminations about 12000 working up of laminations steel and 5000 made up of non-magnetic materials steel for the fabrication of superconducting accelerator magnets.
Deliveries are foreseen over five years from the placement of the contract.



2021	2022	2023	2024	
Q1	Q2	Q3	Q4	
	<ul style="list-style-type: none"> ♦ D1a prototype ♦ D1b prototype ♦ D1 prototype ♦ D2 series ♦ D3 series 	Magnets ready		
	<ul style="list-style-type: none"> ■ Cryogenic infrastructure ■ Mezzanine installation ■ Service installation 	<ul style="list-style-type: none"> ■ Back installation ■ Cold powering delivery ■ Cold powering installation ■ Magnet installation on the STRONG ■ Instrumentation ■ Trunk before cooling ■ Cooling 		

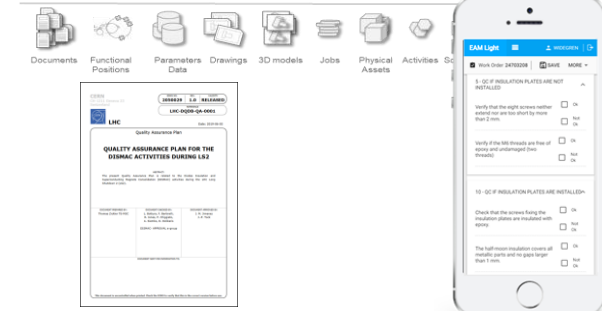
Organisation and Scheduling



ACE : Accelerator Coordination & Engineering Group

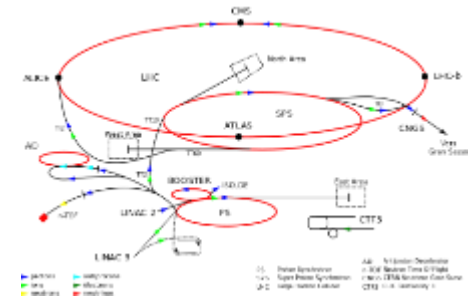
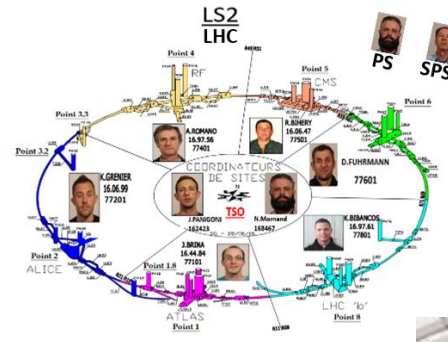
Electrical lock-out

Quality Assurance Service



Operational Safety

Worksite management



LHC SAFETY REMINDERS

- Lamp & Helmet
- Operational dosimeter ON
- Personal Dosimeter (CERN and company)
- CERN Card ODH Detector (ARCS)
- Self Rescue Mask
- Safety Shoes

No smoking Do not eat / drink



PAS : Planning, Administration and Safety

OCTOBER 2020 EDMS 2430149 **EN ENGINEERING DEPARTMENT**
Safety Dashboard

Days **WITHOUT** accident: **23/31**

Number and type of events

	Handling	Tool	Workplace	Electricity	Vehicles	Radiation	Fire	Chemical
Accidents (Personnel + Material)	10	3	3	2	1	1	0	0
Near misses and Hazardous situations	8	0	0	2	5	0	1	0

Days lost: 30 | 208 | 776
 This month: 2020 | 2019

Observation : The rate of hazardous situations declaration is improving. Please keep your vigilance!

Cumulative number of accidents

MESSAGE OF THE MONTH

- Check carefully all critical points related to a handling activity. **Handling remains an accident-prone activity.**
- 1/3 of accidents are hand related. **Keep always your hands away from sockets.**
- Declaring an electrical hazardous situation improves safety. **Serious accidents have been avoided.**

FLASH INFO ACCIDENT

Echafaudage en contact avec un jeu de barres

Titulaire: Vito TSO
Objet: E2239 (EN)
Date/Heure: 14.10.2020 à 13:33
Responsabilité: D'Échafaudage - 847794

I. FAITS

- Un intervenant de son personnel de sécurité a été blessé le 14.10.2020 à 13:33.
- Les interventions sont terminées.
- Personnel échafaudage: avec des matériels pour prévenir et éviter des chutes.
- Le poste des câbles est terminé.
- La procédure de mise en contact des jeux de barres est en cours.
- La responsabilité de cet acte est assurée à une personne présente.
- La préparation des tests est en cours.
- Le TSO effectuera une visite du bâtiment.
- Il s'agit d'un acte de sécurité relatif à un jeu de barres en contact avec un jeu de barres qui sont en contact.

II. CAUSES (5M)

- Matériau: L'échafaudage est en contact direct avec le matériel.
- Méthode: Aucune demande de modification d'échafaudage n'a été faite par le superviseur des tests (1). Lors de la pose de l'échafaudage, l'équipe a changé de la hauteur sans attendre.

III. CONSÉQUENCES

- Dommages humains: Dommages matériels: Dommages potentiels: Risque électrique lors des tests sans attendre.
- Événement déjà reporté dans le passé.

IV. ACTIONS PRISES

- Régularisation d'accidents (E2239).
- Régularisation d'entente avec service échafaudage, service électrique, superviseur (1), TSO et ADD EN.
- Évaluation des risques de sécurité de l'échafaudage, service électrique, superviseur (1) et (2).

V. RECOMMANDATIONS (STOP)

- (1): (1):
- (2): Modification de l'échafaudage par l'équipe échafaudage à l'issue de la visite de barres et d'échafaudage.
- (3): Rappel: le demandeur de l'échafaudage ne doit pas mettre à disposition un échafaudage pour un autre travail (le demandeur doit mettre à disposition un échafaudage et il faut que les charges admissibles soient respectées et qu'un nouveau contrôle soit appliqué à l'échafaudage).
- (4): Rappel: avant la pose de l'échafaudage l'équipe des tests doit communiquer.
- (5): Rappel: en cas de nouveaux incidents le service échafaudage doit être contacté avant tout commencement de travail.

Decision

Budget

Category	Jan	Feb	Mar	Apr	May	Jun	Jul	AUG	Sep	Oct	Nov	Dec
Material budget release	1st release		1	1	1							
Material plan				1	1	1	1	1	1	1	1	1
Manpower plan				1	1	1	1	1	1	1	1	1
Factsheets				1	1	1	1	1	1	1	1	1
AFC				1	1	1	1	1	1	1	1	1
Material PR				1	1	1	1	1	1	1	1	1
Recurrent				1	1	1	1	1	1	1	1	1

les contractants

Sur la gestion de la sécurité dans le cadre des contrats du Département

Après quelques mois, vous trouverez lors de ce séminaire les réponses à vos questions, le retour d'expérience de la spécification technique, du plan de prévention, des modes opératoires et du suivi du contrat.

Améliorer les résultats sécurité du département.

Travailler avec la participation de IPT, HSE et d'un membre de l'équipe EROS.

NUMEROUS: ZHNElyDgYVWFM2d6mNRz00

CV: Cooling and Ventilation Group

The group is in charge of:

- Design, installation, commissioning, operation and maintenance of the cooling systems, pumping stations, air conditioning plants and fluid distribution systems of all accelerators, their experimental areas and some of the special cooling systems of LHC sub-detectors.
- Computational fluid dynamics (CFD) simulations, as well as studies on fluid dynamics, ventilation, heat transfer, smoke behavior, gas and radio nuclides propagation are performed by the group.



Group Leader
Ingo Ruehl



Cooling

Cooling plants (raw, demin. water, C ₃ F ₈ , C ₆ F ₁₄)	150
Pipelines	800 km
Hydrants	800 points
Cooling towers (450 MW)	22
Chilled water plants 6-12 °C (73 MW)	35
Water consumption (peak)	1'260 m ³ /h
Water network (3 pumping stations)	5'400 m ³ /h



*Equivalent to a small town of 25'000 inhabitants.
Annual consumption reduced by 40% in last 8 yrs.*



Ventilation

Heating, ventilation and air conditioning	> 1'500 units from 2'000 to 120'000 m ³ /h each
Compressed air	14 stations 200 km network

	km	m ³ /h
<i>Eurotunnel</i>	50	540'000
LHC	27	72'000



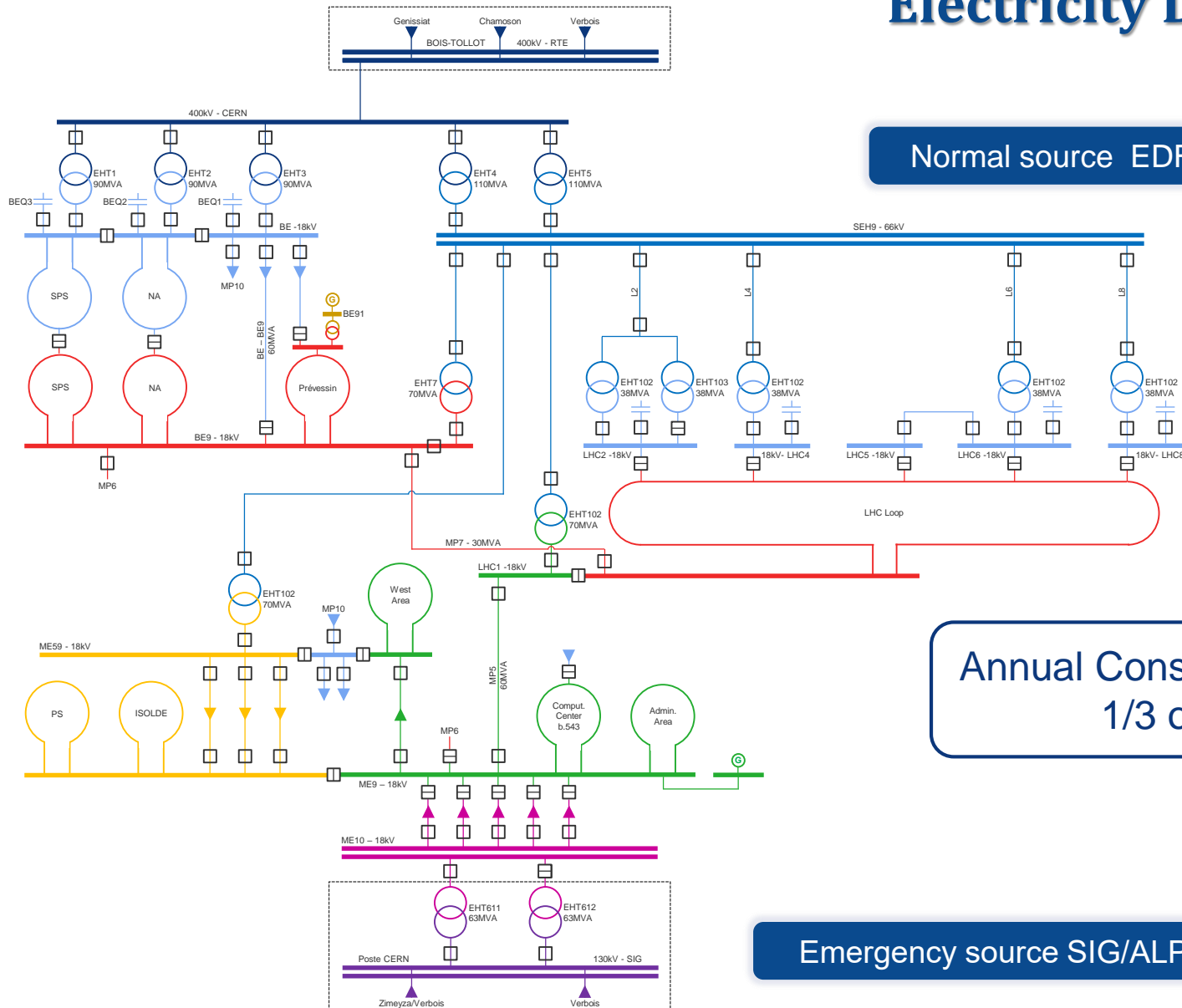
EL : Electrical Engineering Group

The mandate concerns the **electrical distribution network** from 400 kV to 400/230 V. Its main missions are to operate, maintain, extend and renovate the network, analyse and make projections for CERN electrical energy consumption and manage relations with the energy suppliers.



Group Leader
Mauro Nonis

Electricity Distribution



Normal source EDF > 200 MW

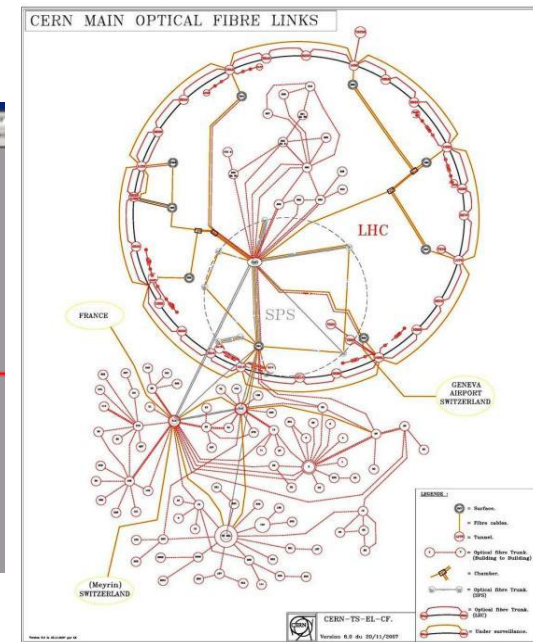
Annual Consumption 1.2 TWh
1/3 of Geneva

Emergency source SIG/ALPIQ ≤ 60 MW

EL : Electrical Engineering Group

The mandate also concerns the **cabling activities**. Its main missions are to install control cables, water cooled cables, and fibre optics for users. This activities include the management of infrastructures (cable trays, ducts, patch panels,etc.) and the necessary removal of old and unused installations.

EN-EL is also in charge of the controls of their distribution network.



HE : Handling Engineering Group

From enormous pieces of equipment with unconventional shapes, to extremely delicate detector parts, the careful handling and transportation of components is essential at CERN.

The Handling Engineering (HE) Group prepares, organizes and coordinates all transport and handling operations for the CERN accelerators and experiments as well as the transport of thousands of conventional items, chemical and radioactive products per year.

The Group is specialized in the design, integration and feasibility studies related to the transport and handling operations. Both standard industrial and custom-built transport and handling equipment is being procured, installed and commissioned.

The Group manages and maintains all the industrial transport, handling and lifting equipment to ensure the perfect performance all along its lifecycle.

With the accelerator complex deep underground and about 700 buildings on surface, both passenger and goods lifts are very important. The HE Group is responsible for the purchase, installation and maintenance of all of them, regularly checking their performance.



Group Leader
Cristiana Colloca



HE : Handling Engineering Group



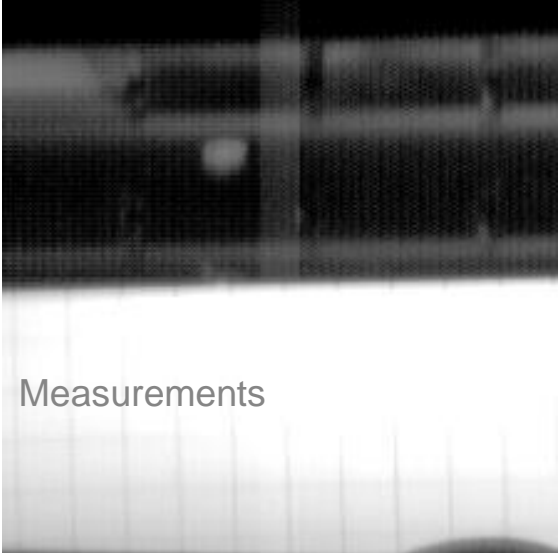
MME: Mechanical and Materials Engineering Group

The mandate of the MME group is to provide to the CERN community specific engineering solutions combining mechanical design, fabrication and material sciences, using in-house and industry facilities, for beam accelerator components and physics detectors.

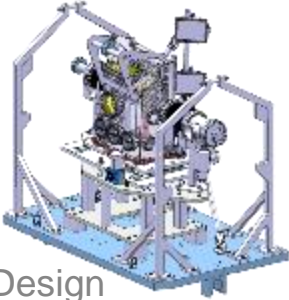
➔ Prototypes and development work



Simulations



Measurements



Design

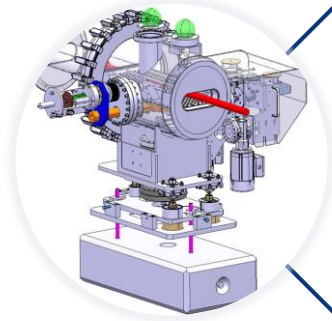


Fabrication & Assembly

Group Leader
Said ATIEH



MME : Domains of activities



Design

- **Design Office**
 - 50+ designers and 15+ engineers
 - CATIA v5 / SmarTeam, ANSYS, LS-Dyna

- **Mechanical Measurements Lab.**

- **Mechanical workshop** (4000 m²)

- 60+ technicians and 10+ engineers
- CNC machining
- Assembly & metal forming
- Metal Additive Manufacturing
- Welding (TIG, MIG, electron beam, laser, vacuum brazing)

- **Technical Subcontracting unit**

- **Material science consultancy**

- metallurgical analyses, microscopy including FIB, mechanical tests

- **NDT:** UT, radiography, microtomography

- **Metrology:** 350 m² Lab., several CMM



Fabrication



Materials

What are our priorities?

Our priorities

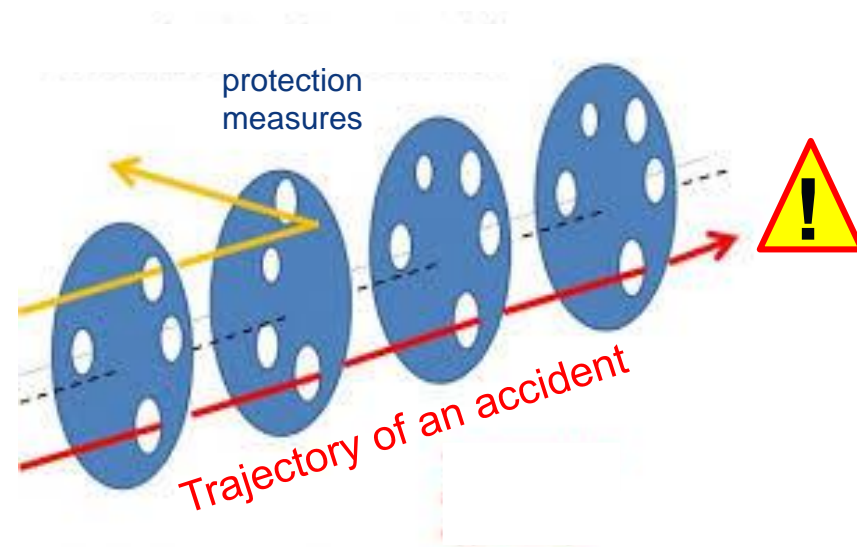


SAFETY: What do we mean?

Occupational Health, Safety and Environmental protection

We mean...

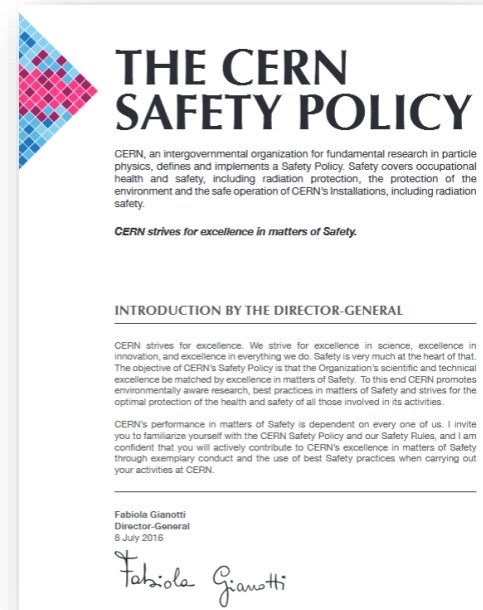
- Put in place all possible measures to prevent:
 - Accidents
 - Illnesses
 - Impact to the environment



Reason Swiss Cheese Model

RESPONSIBILITIES

- The Director General takes appropriate measures to ensure safety of all participating in the activities of CERN or present in its site
- Each Member of Personnel shall actively contribute to the implementation of CERN Safety Policy through an exemplary conduct, in particular:
 - Comply with Safety Rules and Safety Objectives
 - Actively seek information to minimize risks
 - Avoid hazardous situations



RESPONSIBILITIES in matters of safety **CANNOT BE DELEGATED**

MAGIC OF CERN

- Science is an extraordinary human endeavor
- Our understanding of nature at the fundamental level has reached astounding results
- The complexity of science requires a combined effort **technology + experiments + theory**
- CERN is a superb example of this combined effort at work

The scientific success of CERN belongs to all of us



ENGINEERING
DEPARTMENT

Warm welcome again!