



# Injection system

Evian 2021

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# Outline

- Injection protection system and upgrades
- MKI-Cool and HL-LHC readiness
- Injection steering with high intensity
- IQC and changes to the GUI
- Experience from the beam test
- Commissioning plan
- Conclusion

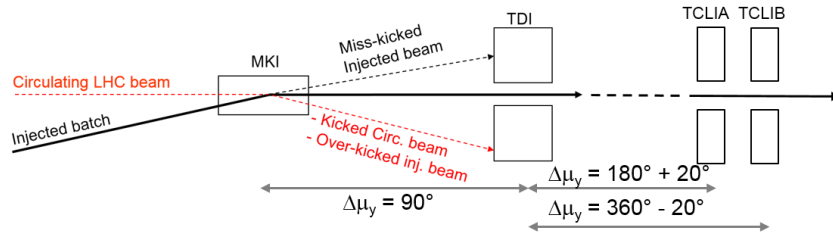
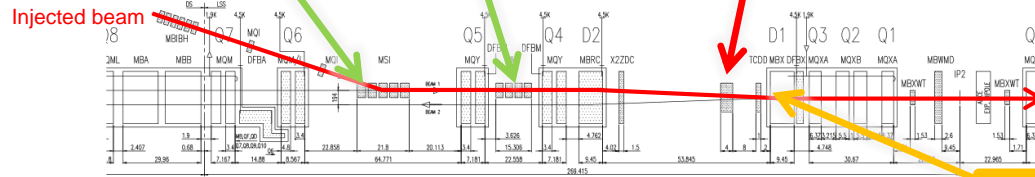
# Injection protection system



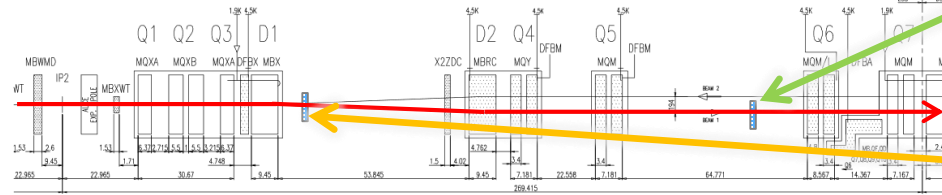
Transferline collimators

MKI Fast Interlock and Protection System

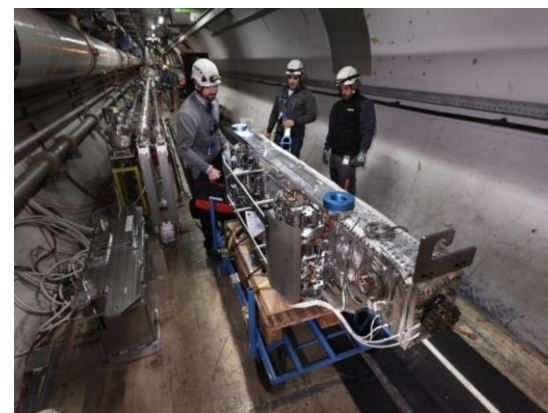
- Major upgrade
- Minor upgrade
- No upgrade



ALICE



# Transferline collimators



- Pre-LS2 collimators not compatible with operation with high brightness beams:
  - Not robust enough
  - Not enough dilution
- Graphite R4550 1.2 m long collimators replaced with 3D C/C 2.1 m long absorbers.
- TI2:
  - TCDIV.20607 momentum collimator removed (always set at  $\pm 10$  mm during Run2)
  - Collimators installed at the same location (within 1 m) as before LS2, no change in optics
- TI8:
  - New TL optics (two new PC to allow powering independently MQIF.87000 and MQID.87100)
  - Horizontal collimators moved to more favorable locations (larger spot-size)
- Status
  - Transferline optics & aperture tested and validated during October's beam test
  - No implication for operation
  - No intensity limits

| Existing Collimator Name | Existing Position $s_{end}$ [m] | New Collimator Name | New Position $s_{end}$ [m] | Difference in Position (centre-to-centre) [m] |
|--------------------------|---------------------------------|---------------------|----------------------------|---|
| TCDIV.29012              | 2952.670                        | TCDIV.29011         | 2953.250                   | +0.00   |
| TCDIH.29050              | 2971.670                        | TCDIH.29049         | 2972.250                   | +0.00   |
| TCDIH.29205              | 3014.670                        | TCDIH.29206         | 3016.500                   | +1.25   |
| TCDIV.29234              | 3029.170                        | TCDIV.29233         | 3028.170                   | -1.58   |
| TCDIH.29465              | 3099.170                        | TCDIH.29464         | 3099.170                   | -0.58   |
| TCDIV.29509              | 3107.670                        | TCDIV.29508         | 3108.250                   | +0.00   |

| Existing Collimator Name | Existing Position $s_{end}$ [m] | New Collimator Name | New Position $s_{end}$ [m] | Difference in Position (centre-to-centre) [m] |
|--------------------------|---------------------------------|---------------------|----------------------------|---|
| TCDIH.87441              | 2387.665                        | TCDIH.87606         | 2432.032                   | +44.787                                       |
| TCDIV.87645              | 2450.165                        | TCDIV.87644         | 2450.745                   | +0.000  |
| TCDIV.87804              | 2499.965                        | TCDIV.87804         | 2501.125                   | +0.580  |
| TCDIH.87904              | 2546.152                        | TCDIH.87822         | 2510.430                   | -35.502                                       |
| TCDIH.88121              | 2619.837                        | TCDIH.87939         | 2566.345                   | -54.072                                       |
| TCDIV.88123              | 2621.237                        | TCDIV.88121         | 2620.897                   | -0.920  |

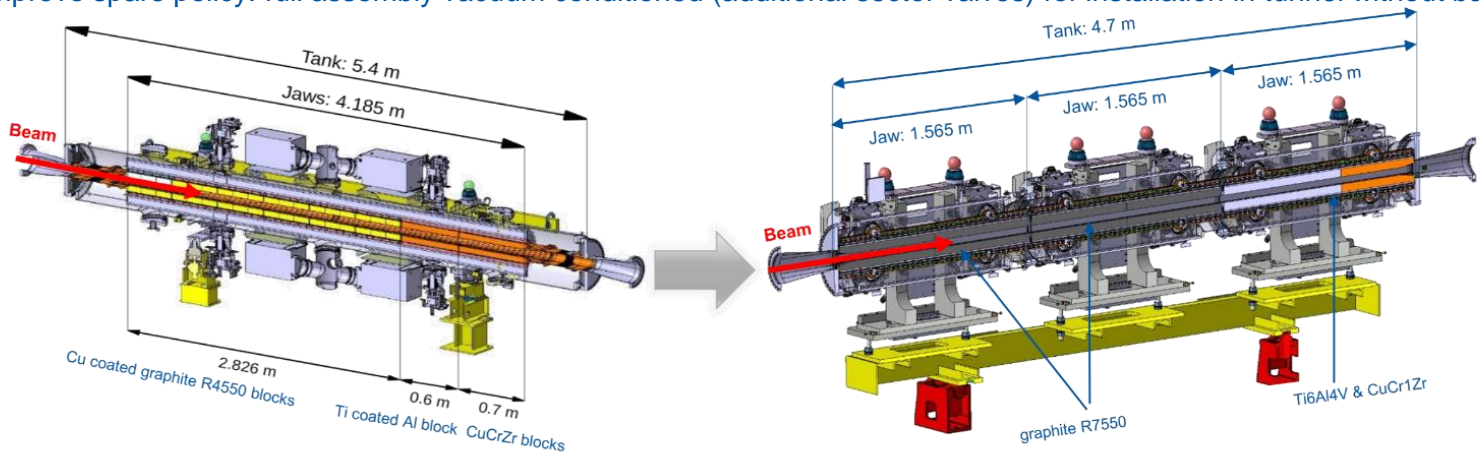
# TDIs

- Context

- Intended for downstream equipment protection in case of injection kicker magnets failure
- In Run1&2, issues with vacuum and structural behavior were discovered
- Extrapolation to HL-LHC intensities highlighted the need for an upgraded device

- New design, TDIs

- Three independent shorter modules (1.6 m each) improve alignment accuracy and reduce beam induced deformation
- The modules are installed on a common girder, aligned on surface and transported as a single device in the tunnel (spares under vacuum and ready for installation with reduced bake out in the tunnel)
- Minimise impedance (beam induced heating): materials, coating, longitudinal and lateral RF fingers, tapering, tank and transition geometry, cooling, etc.
- Improve vacuum performance: materials, coating, operational gaps.
- Improve mechanics and diagnostics
- Improve spare policy: full assembly vacuum conditioned (additional sector valves) for installation in tunnel without bake-out



# TDIs BETS

- Now 3 modules instead of one, system modified according to ECR EDMS # 2337989

– Additional 2 BETS input for the additional 2 modules, for each ring

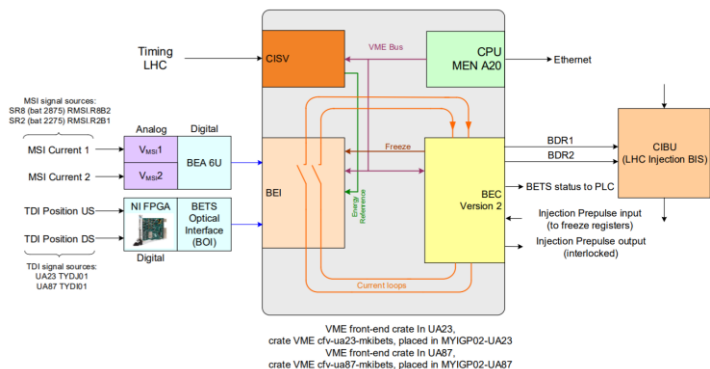


Figure 1 — BETS MSI-TDI overview (pre-LS2)

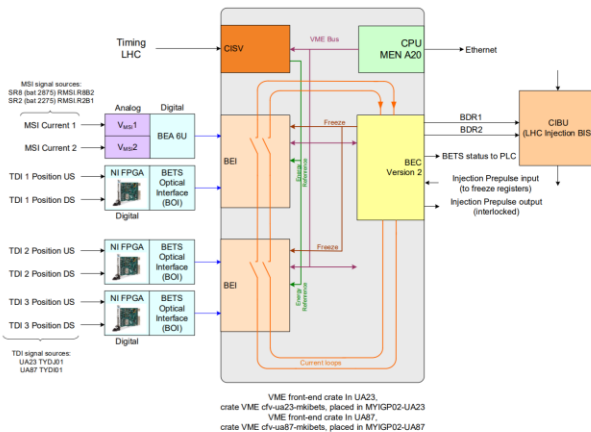


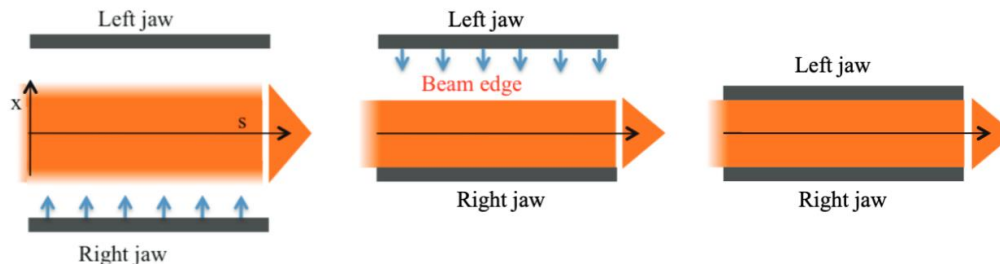
Figure 2 — BETS MSI-TDI overview (post-LS2)

## • Status

- Each jaw was moved and the BETS signal checked
- No change from the point of view of the BIS

# TDIs alignment (1 nominal bunch)

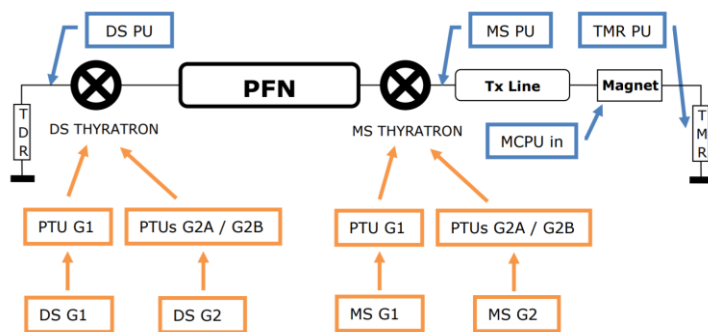
- Three independent modules, each of two jaws which have to be aligned independently
- First two modules at  $6.8\sigma$ , last module 2 mm further retracted
- The shorter length of the jaws, the improved mechanics and alignment references do not require anymore to perform the angular alignment
- Standard beam based alignment as for other LHC collimators:
  - Beam envelope defined by vertical primary in point 7
  - Approach one TDIS jaw at the time to the beam envelope until it touches it
  - Approach other jaw until it touches the beam
  - Calculate centre and retract to nominal settings
  - ~30 minutes to align all of modules at one IP (parallel alignment at two Ips possible)
  - Possible envisaging to use automatic procedure of collimation team → further reduced alignment time
- This year, the alignment procedure will start by performing a complete beam scraping to find the LVDT readout at the center of the beam for each jaw.





# MKI Fast Interlock and Protection System

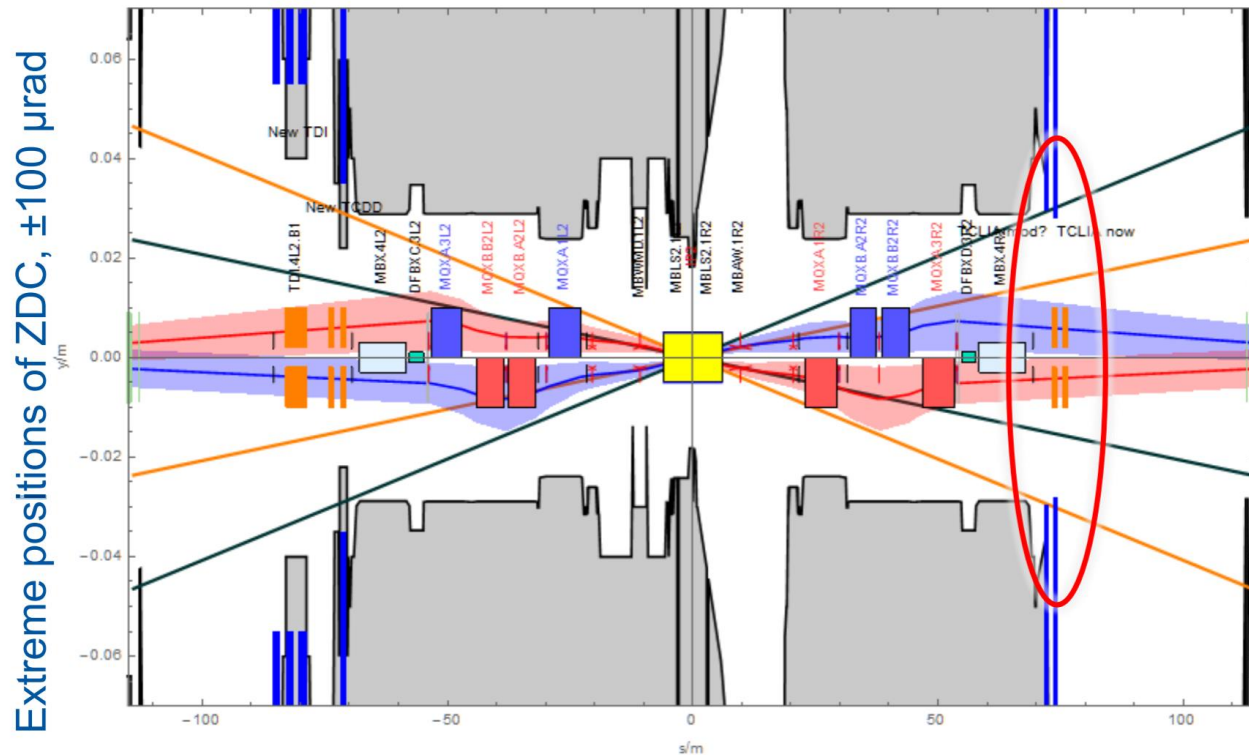
- System to detect abnormal triggering or HV breakdown
- New system installed during LS2 and completely validated before the beam test
- Several advantages over the previous system : more flexibility, easier calibration, industrial interface and advanced diagnostics and such as power trigger surveillance and thyatron protection



MKI8 - MYIGP07  
New fast interlock rack

# TCLIA

- Context
  - Pre-LS2 configuration: TCLIA in point 2 main aperture bottleneck limiting ALICE ZDC acceptance (not compatible with 50 ns spaced ion bunches)



Showing 100  $\mu\text{rad}$  neutron cones

# TCLIA

- Context

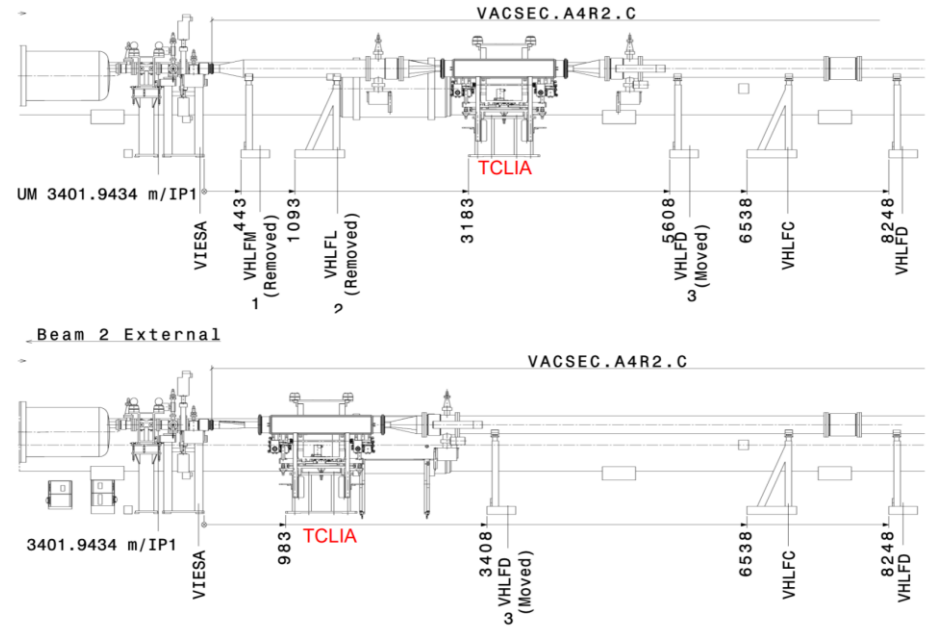
- Pre-LS2 configuration: TCLIA in point 2 main aperture bottleneck limiting ALICE ZDC acceptance (not compatible with 50 ns spaced ion bunches)

- Upgrade

- HW modified and maximum achievable gap increased from 56 mm up to 60 mm
- Modified HW installed at new position ~2m closer to IP

- Status

- No impact on commissioning or operation



TCLIA at new position in LHC

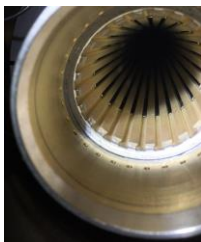
# MKI readiness for HL-LHC

- Context

- MKIs have screen conductors to reduce beam induced heating;
- Screen conductors are supported in slots of an alumina tube;



Silver paint  
Slots for screen conductors  
Radiused edges



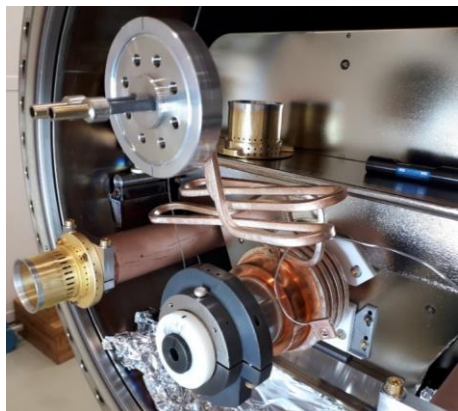
- Alumina tube SEY

- A newly installed MKI vacuum conditioning should be in the shadow of the 2022 intensity ramp-up
- MKI8D was exchanged during the 2017-2018 YETS
  - its alumina tube has 50nm Cr2O3 coating
  - low SEY, doesn't increase the probability of UFOs
  - beneficial for the high voltage environment



- MKI-Cool

- In MKI Cool, an RF damper relocates heating from the ferrite yoke to a, water cooled, ferrite cylinder which is away from the pulsed high voltage
- Needed for HL-LHC beam
- Original goal was to replace an MKI with an "MKI-Cool" during LS2.
- However, a high-voltage issue was encountered due to conforming, 3m long, alumina tubes.



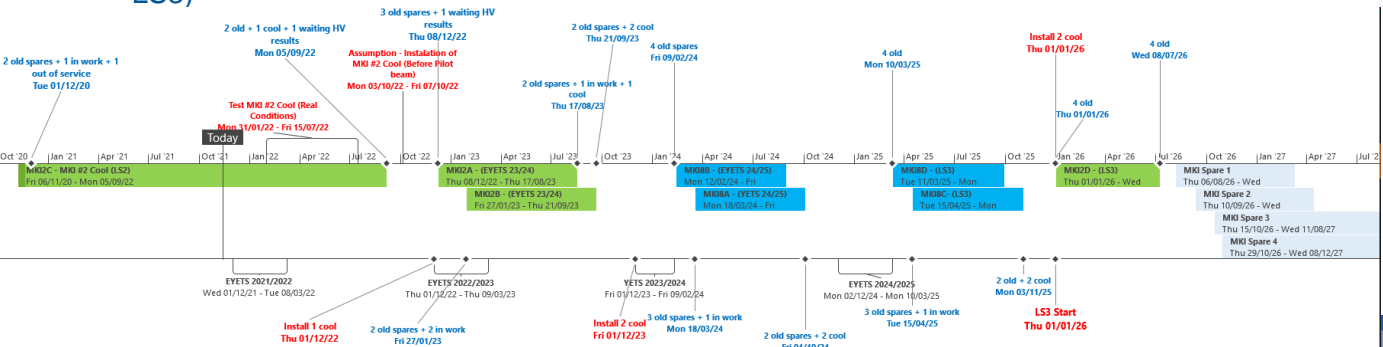
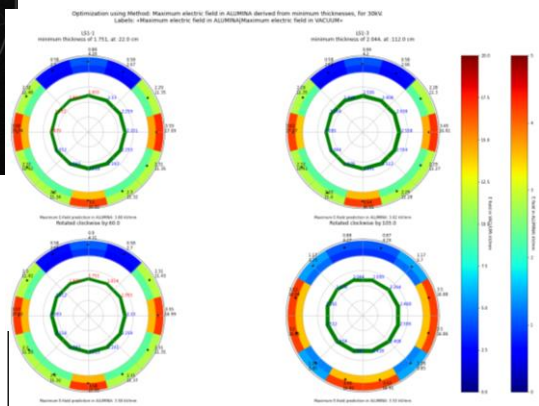
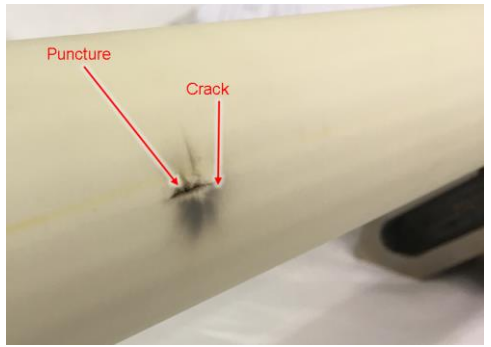
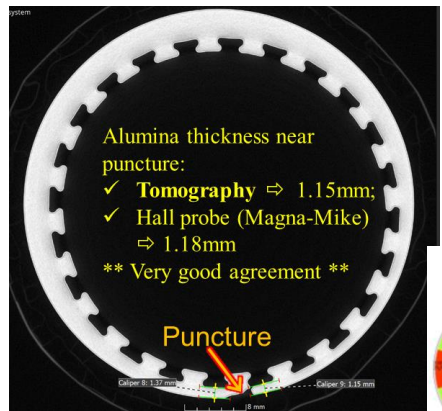
# MKI readiness for HL-LHC

## Status

- Completed HV conditioning and reached target 56.1 kV and 8.8  $\mu$ s flattop
  - with more pulses and more strong sparks than normal so decided to remove and inspect
  - Puncture through wall of alumina tube due to thin wall (~1.2mm c.f. 2.4mm specified)
- Characterisation of all every alumina tubes with different methods
- Two conforming alumina tubes identified and optimum angle of orientation for installation determined;
  - Both alumina tubes sent for Cr2O3 coating (for reducing SEY and hence E-cloud)

## Plan

- One MKI-Cool ready by October 2022
- Five MKI-Cools installed by early 2025
- Assuming start of LS3 is delayed until end of 2025, the additional three MKI Cools will be installed in 2026
- Four spare MKIs converted to Cools during 2027 (during LS3)



# Turn-around & possible improvements

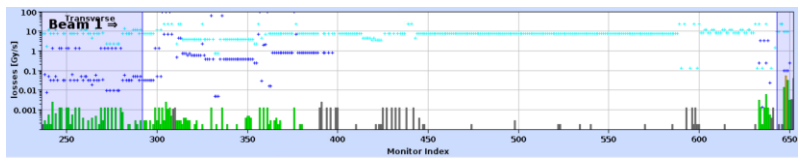
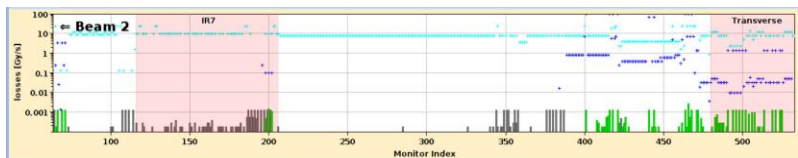
- Procedure for TL steering discussed after Run 2
  - Discussed at [EVIAN19](#) and [MPP workshop 2019](#)
  - Establish *golden trajectories* for both the ring and the transferlines as soon as multi-bunch trains are extracted from the SPS
  - Perform SVD steering cleaning campaigns periodically – ideally this could be done every technical stop
  - Steering with low intensity (1-12 bunches)
    - . Regularly done, encouraged for every fill
    - . Following is a reset of the correctors FEI limits around the new settings
  - Steering with high intensity (>12 bunches)
    - . If necessary, during the filling without needing to restart it
    - . Allow steering with up to ~3 correctors and ~5  $\mu\text{rad}$
- Efforts to improve turn-around using automatized procedures in the injectors, see [F. Velotti IEF21 contribution](#)

# Changes to IQC GUI

- New BLM layout includes IR6 & 7 to see collimator and dump regions
- DBLM new tab to report on diamond BLM data
  - Not available during the beam test
  - Issues with the data and its readout, will take some time next year to solve

## Status

- Used during beam test
- Transferline BLMs not available in IQC during the beam test. A fix was applied after the beam test and will be tested next year



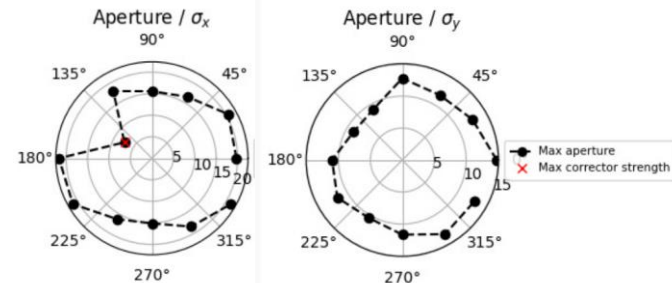
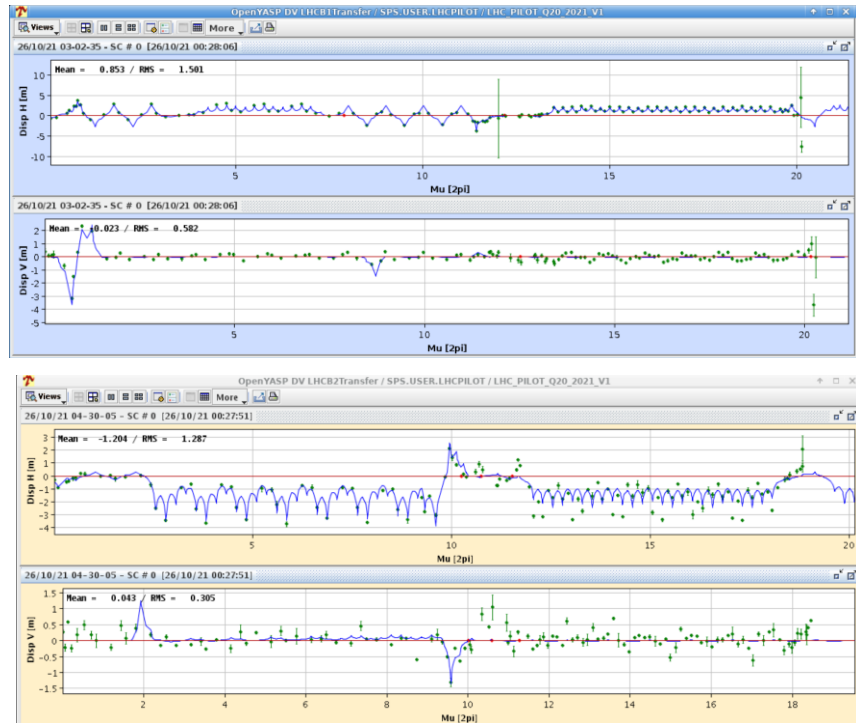
The screenshot shows the LHC Injection Quality Check GUI 3.6.1. At the top, there are tabs for 'Injection B1' and 'Injection B2'. Below the tabs, there are status indicators for 'Injection Beam 1' (red) and 'Injection Beam 2' (blue). A central menu bar contains buttons for 'BEAM LOSS', 'KICKER', 'TLINE', 'BEAM EXTR.', 'RF BUCKETS', 'RF PHASE', 'SCRAPING', 'INJ. OSCILL.', 'DP/P', and 'DBLM'. Below the menu bar, there is a log window showing messages such as '2021-10-20 15:08:37,990: Beam injected! BQMs: injected 1 bunches(1 bunches) circulating. Bad result for transfer line. No phase error data. Missing scrape...' and '2021-10-20 15:08:37,889: No data for transfer line BLMs. 3 monitors are out of tolerance.'. The main display area is divided into two sections. The top section is a plot of 'Beam losses [Gy]' vs 'monitor' with a table to its right. The bottom section is a plot of 'Trajectory offset [mm]' vs 'BPM selection' with a table to its right. The table for 'Beam losses [Gy]' has columns for 'monitor', 'loss', and 'threshold'. The table for 'Trajectory offset [mm]' has columns for 'BPM selection', 'Tolerances', and 'References'. The status bar at the bottom shows '07:43:01 - Mask status false for SCRAPING'.

# Experience from the beam test

- Very useful for the injection system
- All tests needed for low intensity done successfully
  - MKI delays
  - TL optics, aperture and BLM response
  - Dispersion measurement coherent with the model. As pre-LS2 dispersion mismatch in T18 and should be investigated further
  - TL aperture measurement inline with previous years
  - TL BLMs
  - TL automatic collimator setup application developed by Y. Le Borgne
  - All associated software and controls

## • Issues & lessons learned

- Wrong MKI strength on first pulse after a soft-start
  - Tracked down to an issue with PLC software version
  - Special attention needs to be given to PLC code upgrade and software version
- MKI-RF fine delay
  - Very different from Run2 despite special attention by ABT to preserve the system's internal response times
  - Will be rechecked at the start of Run3
- BTV orientation
  - Confusing injection BTV's reported beam position
  - Orientation can be controlled before injection using the video to observe the screen' motion





# Commissioning plan

- MP checklist, EDMS #889343
- With low intensity
  - Injection with probe and nominal
  - Full setup and validation of of TDIS, TCLIA and TCLIB
    - . Including full beam scraping for each jaw of the TDIS, just for this year
    - . Check the collimation hierarchy remains
  - AGK tests, and verification with beam of the first and last buckets allowed
  - MKI waveform edge scan for both rings
  - Setup of transferline collimators and check of complete phase space coverage
- Injection with trains and intensity ramp-up
  - With the injection system ready and fully validated
  - Starting with trains of 12 bunches
  - Increase to 72, 144, 216 and 288 bunches, while carefully checking IQC data

# Conclusion

- Very useful for the beam test, for the systems & the people !
- No MKI-cool installed but first one ready by October 2022
- Major changes to the injection collimation system but without fundamental impact to operation
- Some potential improvement of turn around time are being investigated
- Commissioning procedure
  - MP tests listed in EDMS #889343
  - Clear sequence and procedure for injection setup and intensity ramp-up to 288 bunches
- Systems are ready and an extension of Run3 will have no impact on the injection system operation

Thank you

