

# The timing performance of the TOFHIR2 ASIC

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LIP and PETsys Electronics

on behalf of the TOFHIR team

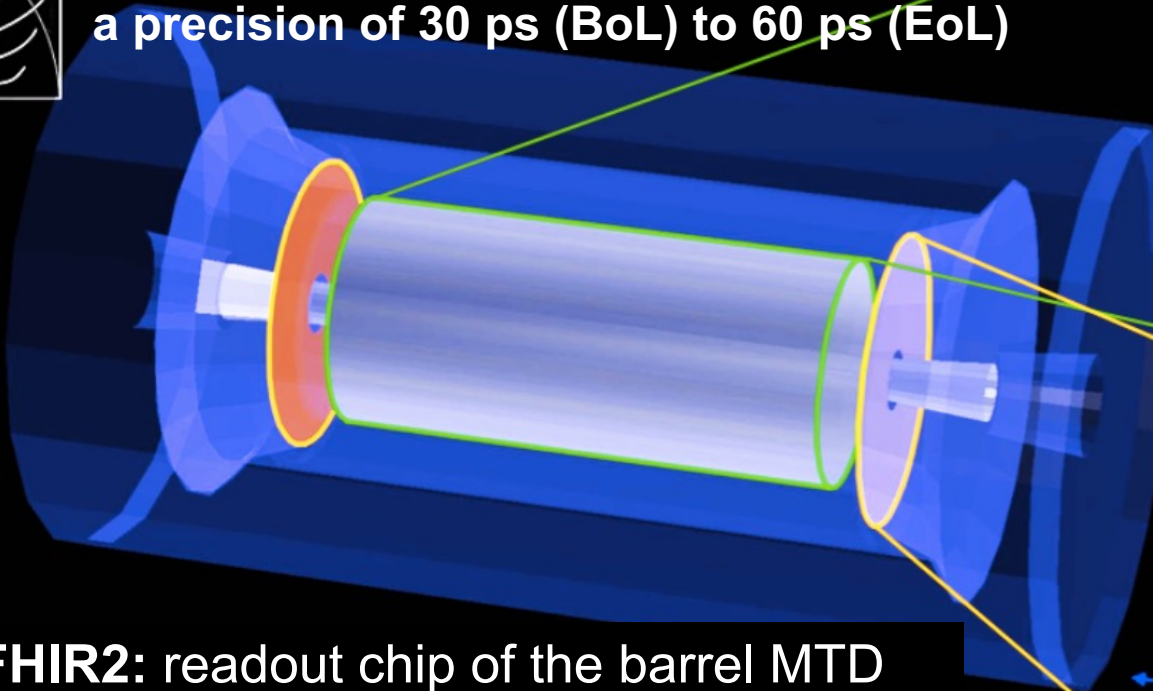
Fast Timing in Medical Imaging

Valencia, 3-5 June 2022

In this talk time resolution is given in standard deviation (r.m.s.)

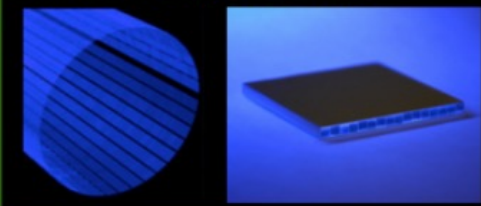


Timing measurement of charge particles with a precision of 30 ps (BoL) to 60 ps (EoL)



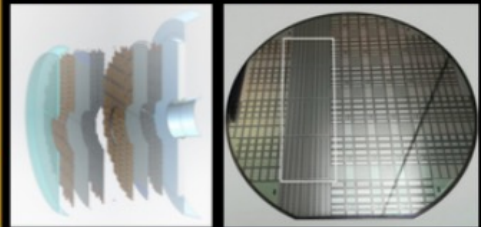
## BARREL BTL

Surface ~ 40 m<sup>2</sup>  
 Number of channels ~ 332k  
 Radiation level ~ 2x10<sup>14</sup> n<sub>eq</sub>/cm<sup>2</sup>  
 Sensors: LYSO crystals + SiPMs



## ENDCAPS ETL

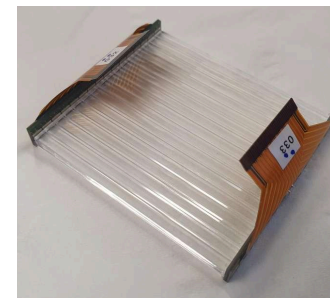
Surface ~ 15 m<sup>2</sup>  
 Number of channels ~ 8000k  
 Radiation level ~ 2x10<sup>15</sup> n<sub>eq</sub>/cm<sup>2</sup>  
 Sensors: Low gain avalanche diodes



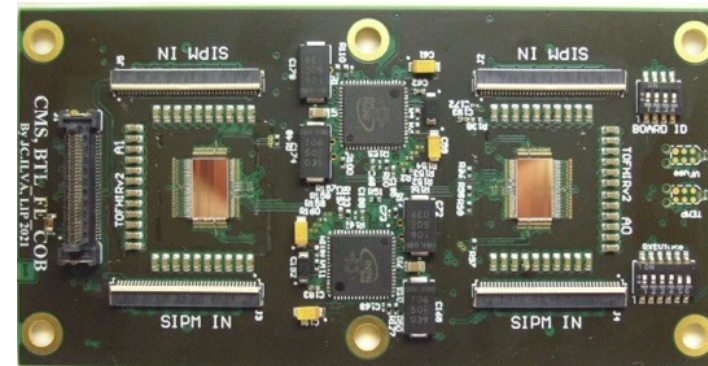
**TOFHIR2:** readout chip of the barrel MTD sensors (LYSO crystals + SiPMs)

- BTL sensor module: 16 crystal bars + SiPMs
  - Each bar 3x3x57 mm<sup>3</sup> LYSO; two 3x3 mm<sup>2</sup> SiPMs glued at each end
- LYSO Crystal Arrays:
  - MIP deposits ~4.2 MeV
- Silicon Photomultipliers as photo sensors:
  - Large dark current noise due to radiation damage (up to 50 GHz)
  - Detector operated at -35°C (-45°C using TECs under development)
  - PDE 20-30% and Gain 1-3e5 for OV 1.5-3.5 V
- Readout ASIC: TOFHIR2
  - Each Front-End board has 2 ASICs
  - Each ASIC has 32 independent channels

BTL sensor module



Front-End board

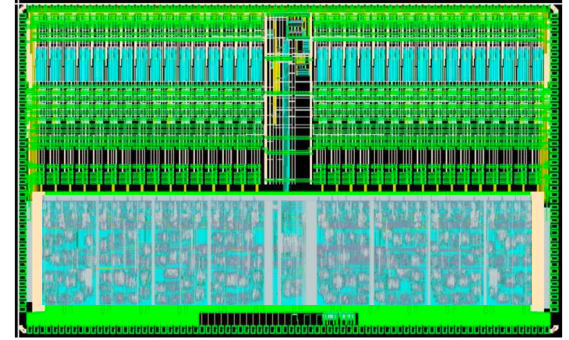


Nominal parameters along BTL life

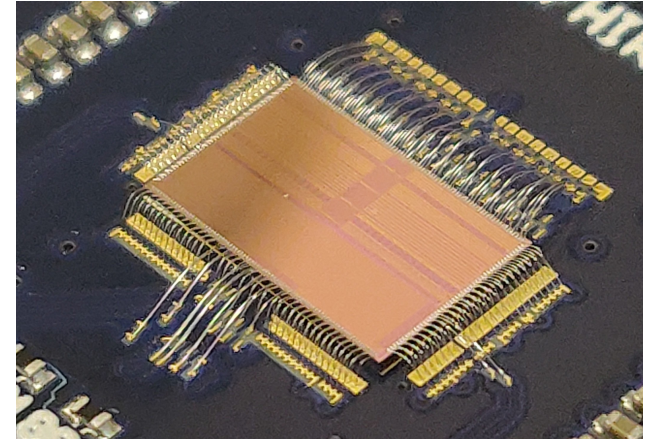
Integrated luminosity (fb <sup>-1</sup> )	Number of p.e.	SiPM gain	DCR (GHz)
0 (BoL)	9500	$3.8 \times 10^5$	0.001
3000 (EoL)	6000	$1.5 \times 10^5$	55 (30)

- MIP rate
  - MIP rate: 2.5 MHz/channel
  - Low energy hit rate: 5 MHz/channel
- Timing measurement
  - Two timing measurements per event
- Amplitude measurement
  - Charge integration and ToT
- Dark counts and out-of-time pileup
  - Mitigate degradation of time resolution due to large SiPM dark count rate (DCR)
  - Cancel long LYSO signal tails to minimize pulse pile-up
  - Stabilize baseline to allow good timing with leading edge discrimination

- **TOFHIR1 (UMC 110 nm):**
  - Quick adaptation from TOFPET2
  - Enabled system testing in 2019
- **TOFHIR2 (TSMC 130 nm):**
  - New design, DCR noise cancellation circuit
  - TOFHIR2A
    - Full chip (32 channels) and functionality
    - Tested in 2020
  - TOFHIR2X
    - Improved DCR cancelation and current discriminator
    - Tested in 2021
  - TOFHIR2B
    - Improved TMR for SEE protection
    - Under test
- ASIC design done by PETsys Electronics; Integration in BTL done by LIP



Chip dimensions: 8.5x5.2mm<sup>2</sup>

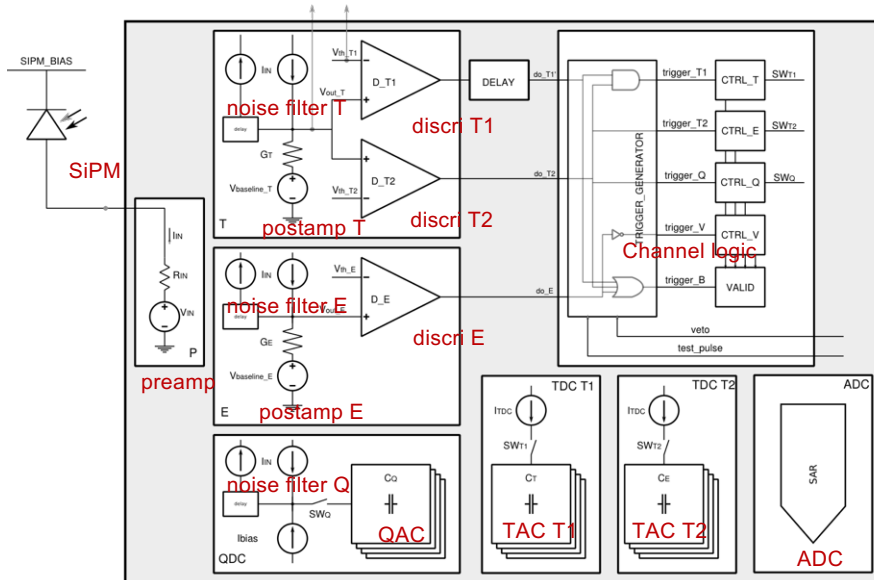


## Features:

- Branches: T, E and Q
- Three leading edge discriminators
- Full current mode implementation
- Two TACs and one QAC sharing 40 MHz SAR ADC

## Challenges:

- Minimize the impact of DCR noise and pileup on time resolution
- Cope with high rate



TOFHIR2 characteristics	
Number of channels	32
Technology	CMOS 130nm
Voltage supply	1.2 V
Reference voltage	Internal
Radiation tolerance	Yes
DCR noise filter	Yes
Number of analog buffers	8
TDC bin (ps)	10
10-bit SAR ADC (MHz)	40
I/O links	CLPS
L1, L0 Trigger	Yes, Yes
Maximum MIP rate/ch (MHz)	2.5
Max low E rate/ch (MHz)	5
Clock frequency (MHz)	160



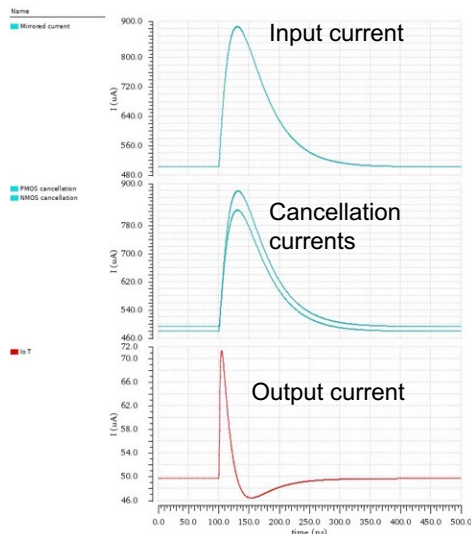
## DLED method (\*):

- Inverted and delayed current pulse is added to the original pulse
  - Delay line is approximated by a RC net (200-1800 ps)
  - Short output pulse (< 25 ns)
  - Noise and baseline fluctuations are mitigated

## Simulation of time resolution in EoL conditions:

- Dark Count Rate: 55 GHz
- MIP pulses with 6000 p.e.
- SiPM gain:  $1.510^5$

\*) A. Gola, C. Piemonte and A. Tarolli, "Analog Circuit for Timing Measurements With Large Area SiPMs Coupled to LYSO Crystals," in *IEEE Transactions on Nuclear Science*, vol. 60, no. 2, pp. 1296-1302, April 2013.



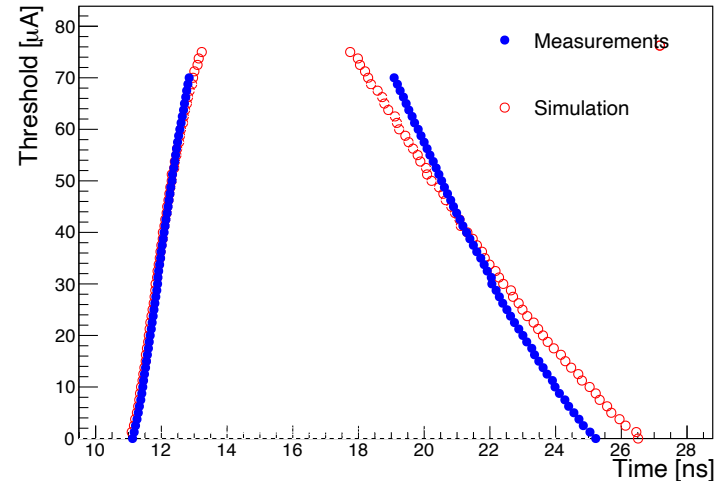
	SiPM output current	DCR module output current
Slew rate ( $\mu\text{A}/\text{ns}$ )	135.9	9.93
Noise r.m.s ( $\mu\text{A}$ )	24.5	0.51
$\sigma_{\text{noise}}/\text{SR}$ (ps)	180	52

Time resolution is improved by a factor 3.5



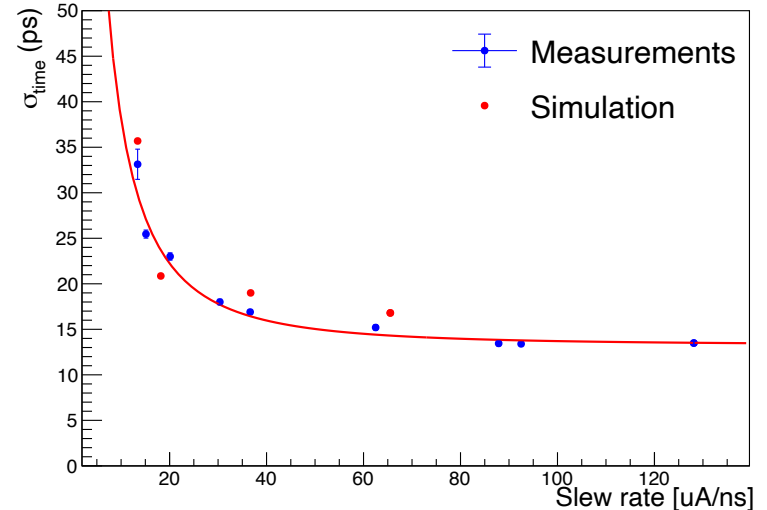
## Pulse shape of LYSO excited with UV laser

- LYSO pulse: 9500 pe, SiPM gain  $3.8 \times 10^5$ 
  - UV laser tuned to generate a LYSO pulse with a given number of photoelectrons
- Pulse shape derived from discriminator threshold scan
  - The time of the leading and trailing edges are measured by the TDC1 and TDC2
- Good agreement between simulation and data.
  - The slew rate in the rising edge is  $28.6 \mu\text{A/ns}$



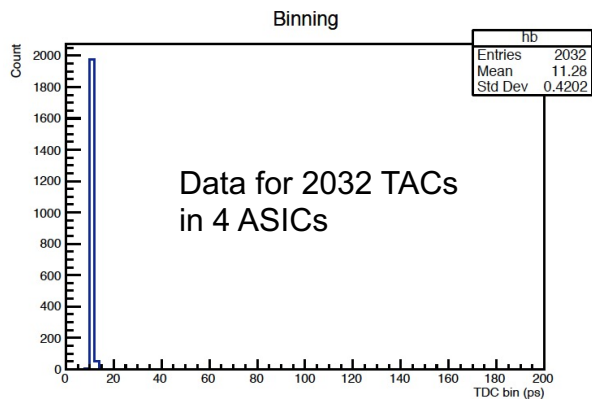
- The contributions of the amplifier noise and TDC noise to the time resolution are estimated with laser light shining on two naked SiPMs (using a beam splitter)
- The channel time resolution is derived from the measured CTR
- Fit function:  $\sigma_t = \sigma_{noise}/(dI/dt) \oplus \sigma_{TDC}$
- Fit result:  $\sigma_{noise} = 0.360 \mu A$  and  $\sigma_{TDC} = 12 ps$ .
- Electronics noise contribution to time resolution:

$$\sigma_t^{elect} = \frac{\sigma_{noise} = 0.36 \mu A}{SR = 28.6 \mu A/ns} = 13 ps$$



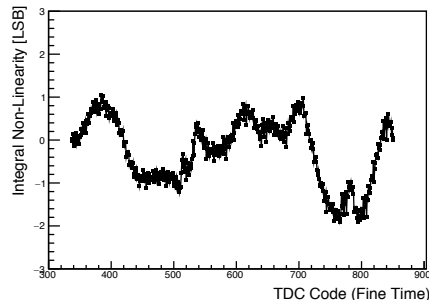
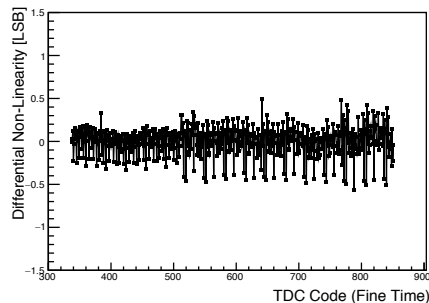
## TDC binning:

- **Typical binning is 11 ps**
  - 10 ps expected
- Low dispersion of binning
  - $\sigma=0.4$  ps



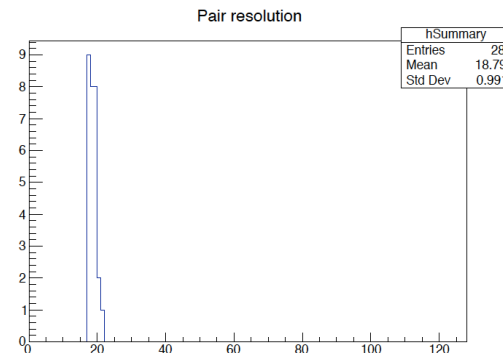
## TDC linearity:

- $DNL < \pm 0.5$  LSB
- $INL < \pm 2$  LSB



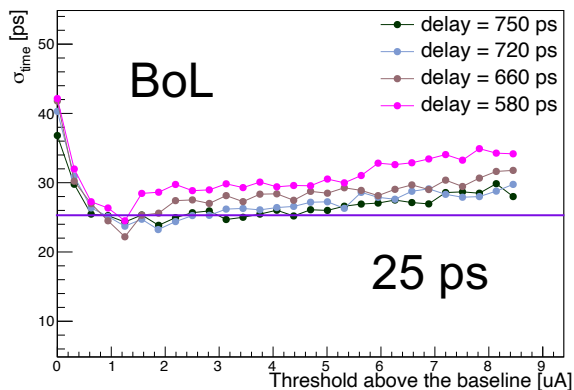
## TDC resolution:

- Coincidences between TDC pairs used to cancel common jitter (e.g. clock jitter)
- **TDC resolution is 13 ps**
  - 5% dispersion

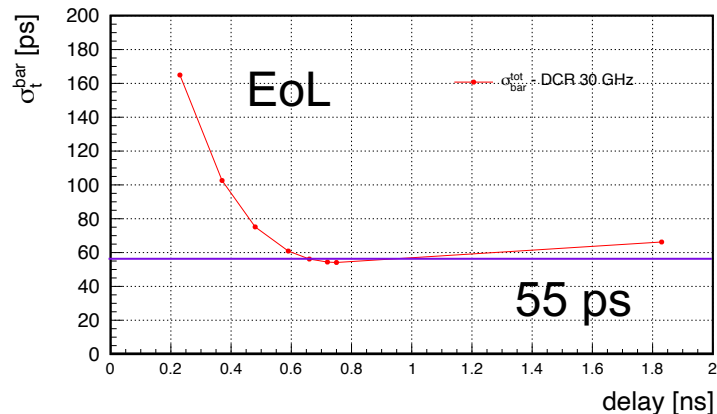


- The timing of a MIP is obtained from the average of the two measurements in a LYSO bar.
- The bar time resolution is derived from the CTR of the two channels in the crystal bar ( $\sigma_{\text{bar}} = \text{CTR}/2$ ).

Time resolution as a function of the discriminator threshold for LYSO pulses with 9500 photoelectrons, typical of BoL conditions.



Time resolution of LYSO pulses characteristic of EoL for DCR of 30 GHz as a function of the delay line in the DCR cancellation circuit.



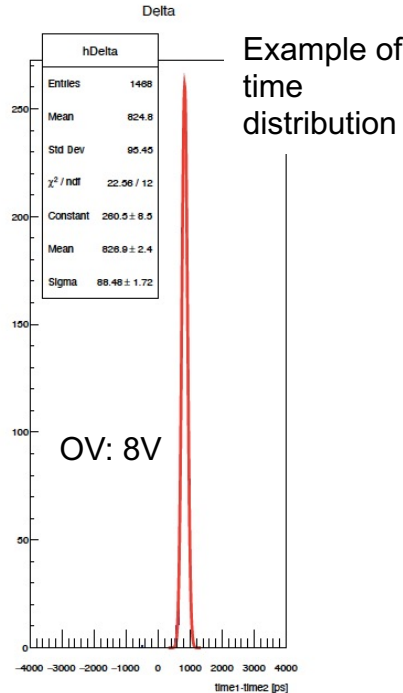
- Preliminary measurements with PET modules
  - Hamamatsu 8x8 SIPM array coupled to LYSO 15mm 8x8 array

- Caveats:

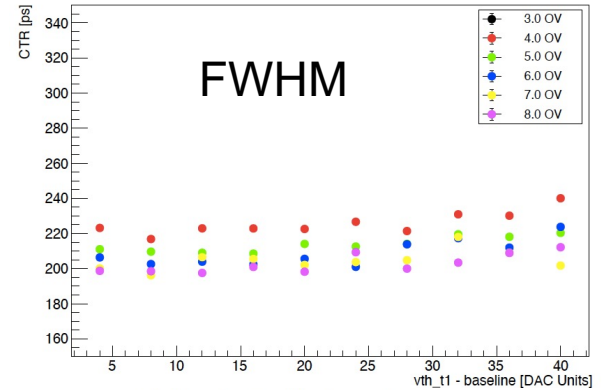
- TOFHIR2 is not optimized for PET
- Non-optimized PET module

- Comparison with TOFPET2:

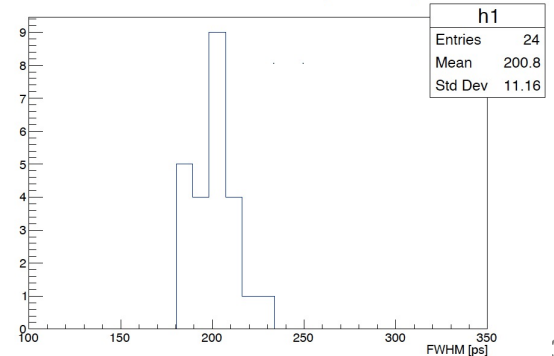
- No degradation of CTR with OV.
- No satellite peaks in time distribution at large OV.



CTR as a function of OV and Threshold



Coincidence Time Resolution for a sample of detector pairs



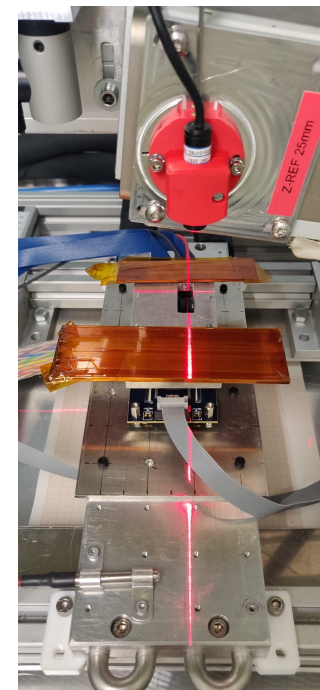
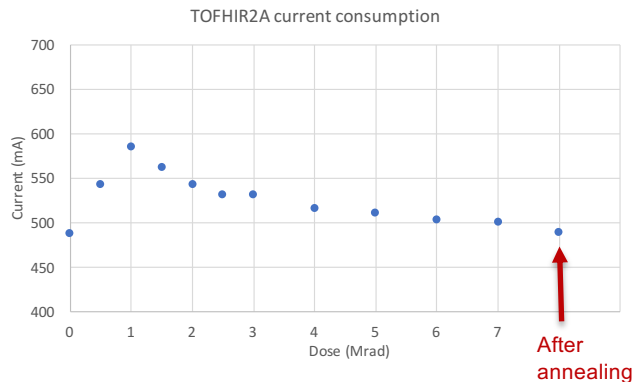
- The TOFHIR2 readout chip for the CMS barrel MIP Timing Detector was developed
- Measurements with sensor modules associated to TOFHIR2 match the expectations
  - Timing resolution of 25 ps is measured at nominal BoL conditions
  - Timing resolution of 55 ps is measured at nominal EoL conditions and 30 GHz DCR achievable with  $T=-45^{\circ}\text{C}$
- DCR cancellation and baseline stabilization allows good timing at large OV

**Thank you for your attention**



# Backup

- **TID tests done at the x-ray irradiation facility at CERN**
- Max expected dose in barrel MTD is 3 Mrad
- ASICs irradiated up to 7 Mrad



## Results:

- We observed effects due to large leakage current in TSCM 130nm (fab 14) at dose ~1 Mrad:
  - 20% increase of current consumption
  - 15-20% decrease of DAC's voltage range
- Full recovery after 10h annealing
- Negligible effects up to 7 Mrad in the frontend amplifiers, TDC and QDC.

- Tests of Single Event Effects (SEE) performed at Heavy Ion Facility (HIF) Louvain-la-Neuve
- SEE protection in TOFHIR2:
  - TMR on configuration bits (15'558 flip-flops) and automatic correction of SEUs
  - Transients (SETs) in the clock and resync are protected in TOFHIR2B



## Results:

- Measured cross-section of corrected SEU errors
  - match well the expectations
- Observed two uncorrected SEU errors
  - with large LET (37.4 MeV/mg/cm<sup>2</sup>) and fluence of 4.5 M ions/cm<sup>2</sup>
- Extrapolation to LHC:
  - <<1 uncorrected error/chip/year

Cross-section of corrected SEU errors

