



FUTURE
CIRCULAR
COLLIDER

THE FCC-EE BEAM DUMPING SYSTEM

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Recap of the proposed semi-passive beam dumping system

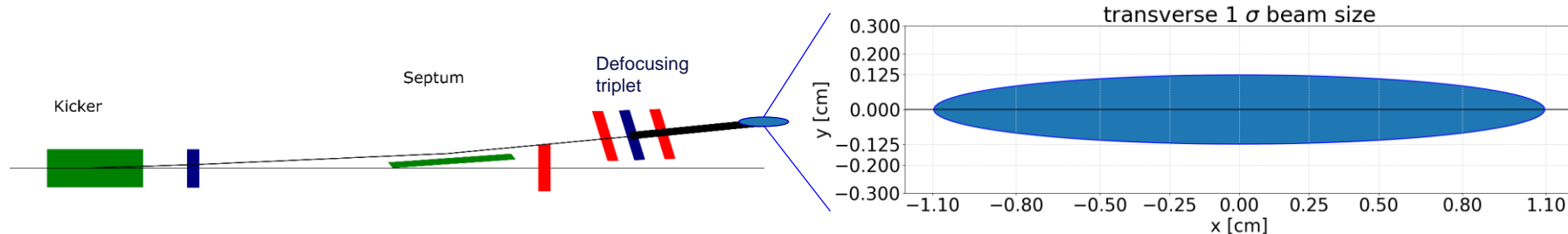
The HiRadMat experiment HRMT56-HED

Current Status

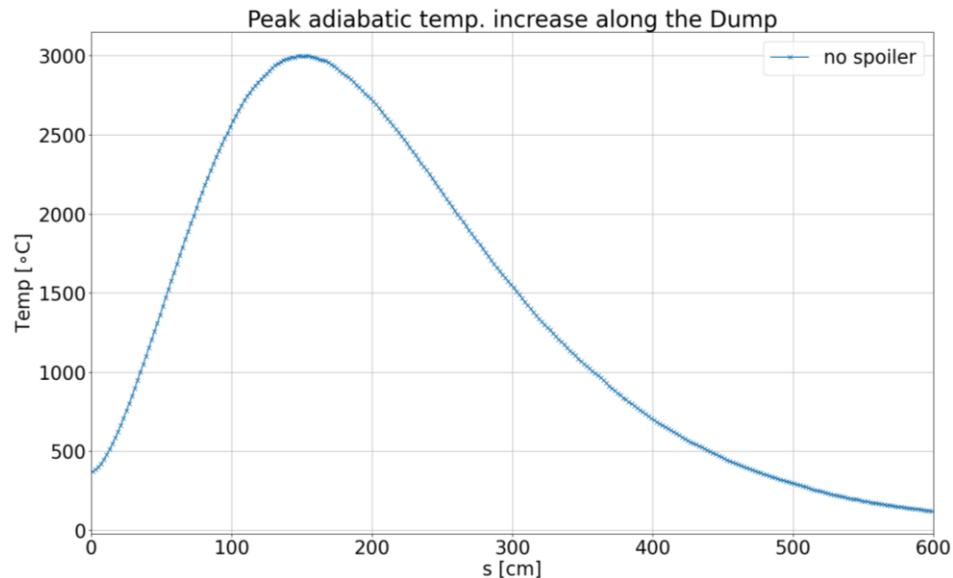
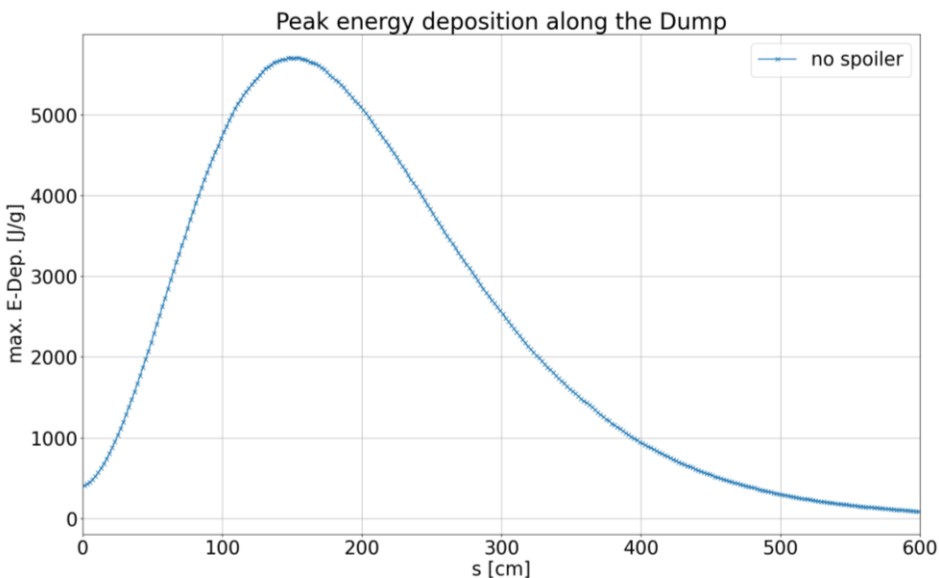
Next steps and open questions

Challenges concerning the FCC-ee beam

	Z	Z, New Layout (4 IPs)	ZH	$t\bar{t}$	
Beam Energy [GeV/pp]	45.6	45	120	175	182.5
Bunch population [10^{11}]	1.7	2.76	1.8	2.2	2.3
Bunches / beam	16640	8800	328	59	48
Stored energy / beam [MJ]	20.6	17.5	1.13	0.36	0.32
Horizontal emittance ϵ_x [nm]	0.27	0.71	0.63	1.34	1.46
Vertical emittance ϵ_y [pm]	1.0	1.42	1.3	2.7	2.9



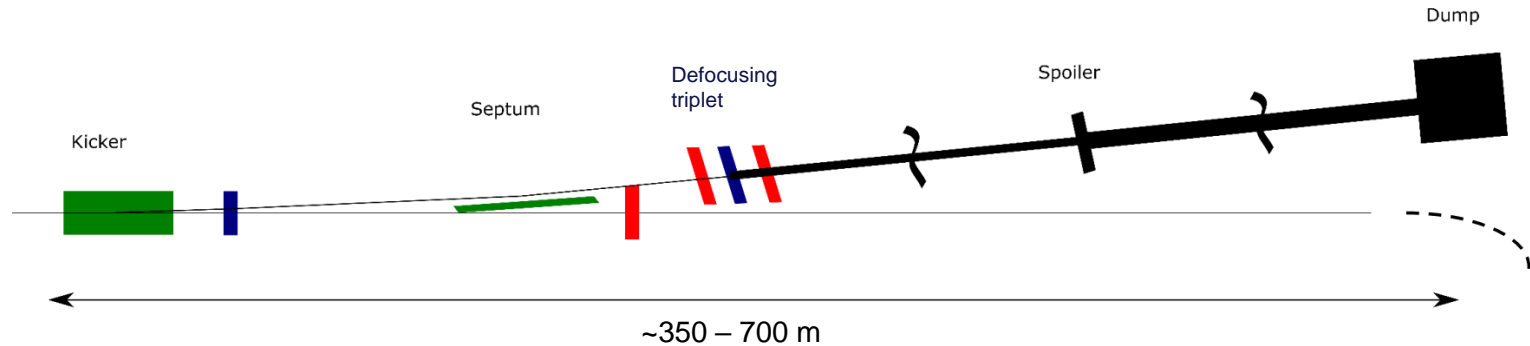
Peak Energy Deposition, with triplet, no dilution



assuming a 6 m long 1.0 g/cm^3 graphite block

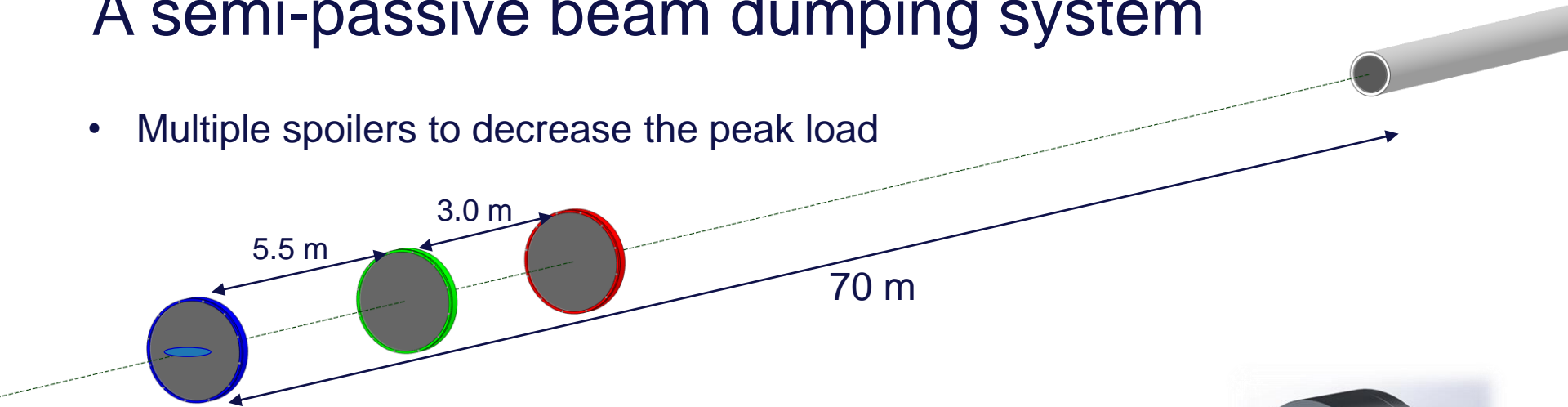
Passive Beam Diluter Concept

- Dilution of the beam by multiple coulomb scattering and Bremsstrahlung energy losses
- Bremsstrahlung-induced shower build-up contributes to the energy deposition in the Spoiler.

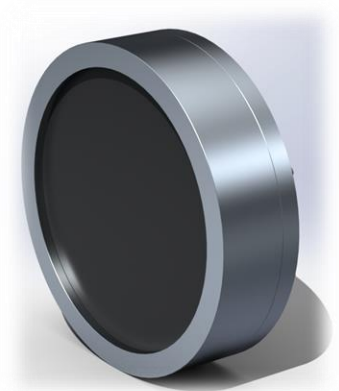


A semi-passive beam dumping system

- Multiple spoilers to decrease the peak load

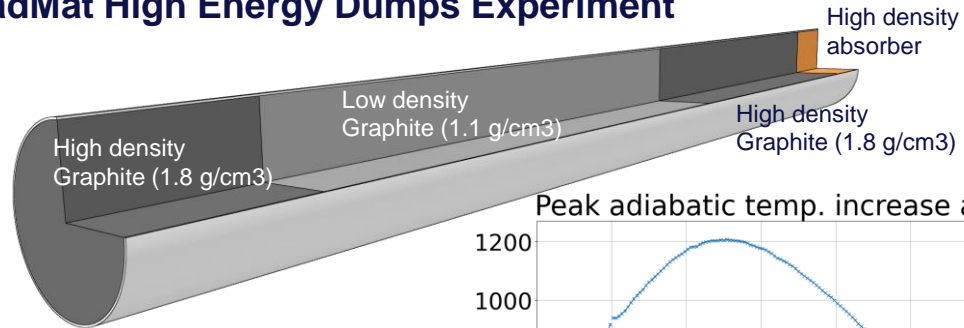


- High density ($1.7\text{-}1.8\text{ g/cm}^3$) graphite
- 3 cm thick
- 30 cm diameter
 - Corresponding to $\sim 15\sigma$ horizontally
- Aluminium support



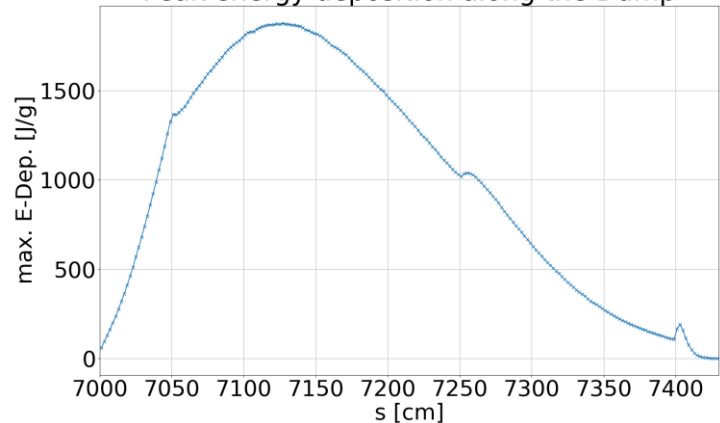
The FCC-ee Beam Dump Core

- Similar approach as the current LHC Dump
- Multiple sections with different densities for the Dump core
- **Design and material choice to be optimized following the findings of the HiRadMat High Energy Dumps Experiment**

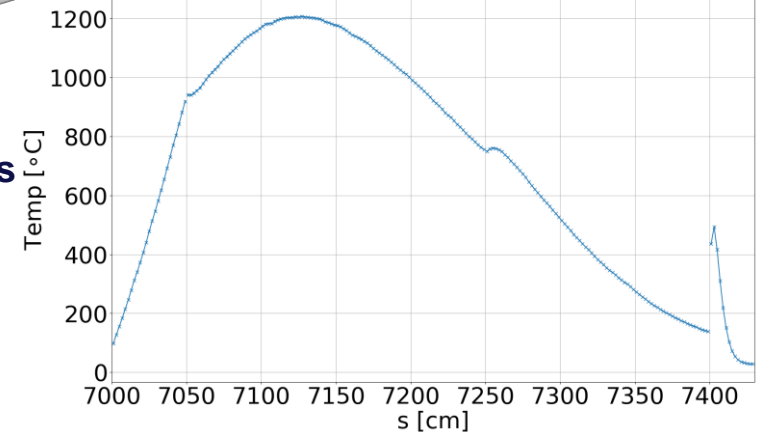


with triplet and 3 spoilers

Peak energy deposition along the Dump

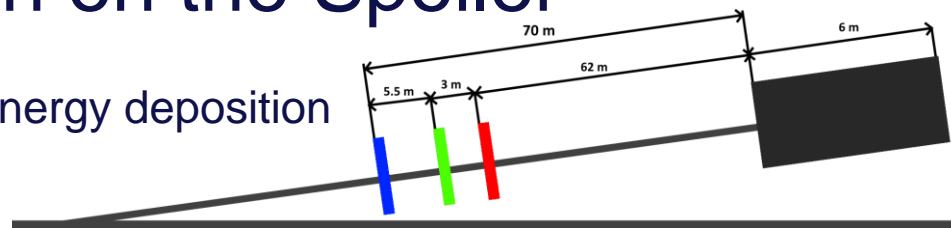


Peak adiabatic temp. increase along the Dump

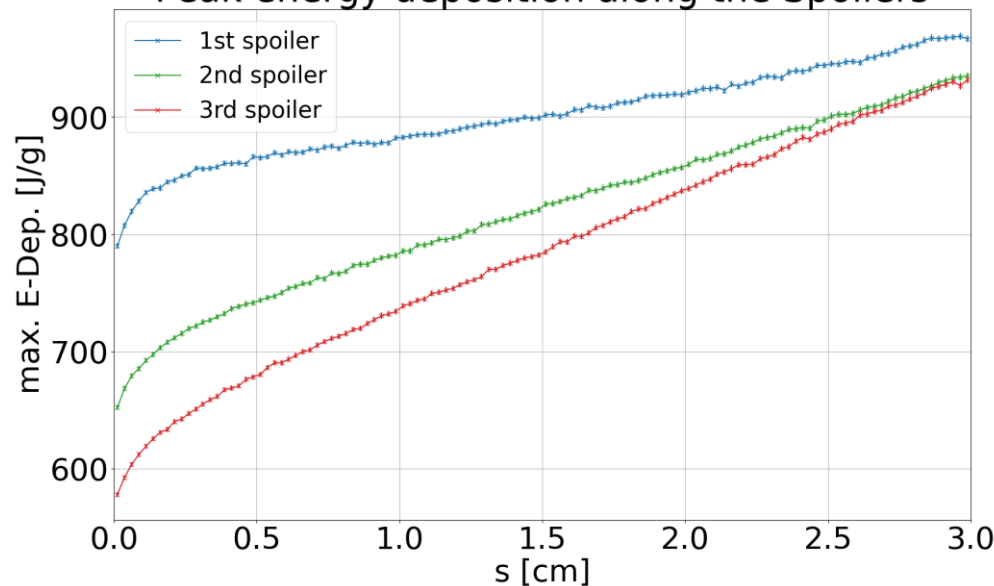


Peak energy deposition on the Spoiler

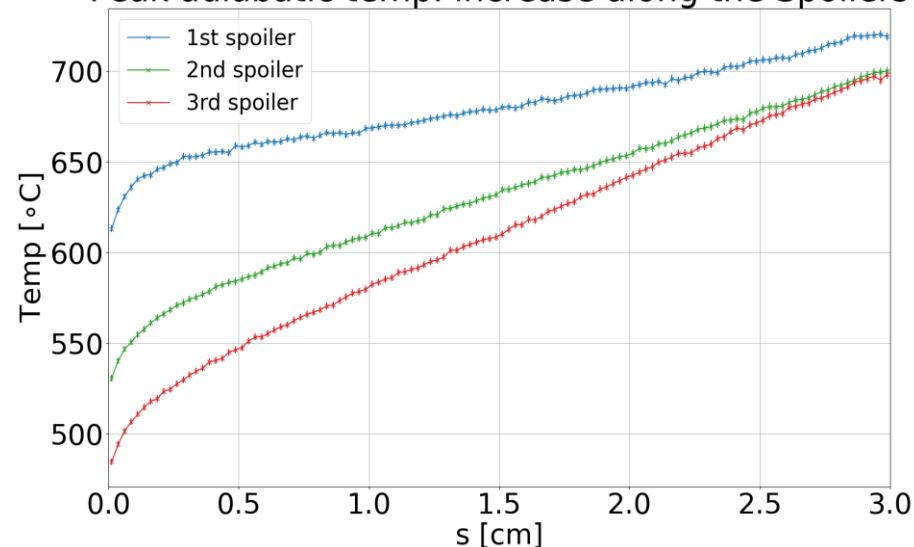
- Spoiler spacing to reach similar peak energy deposition



Peak energy deposition along the Spoilers

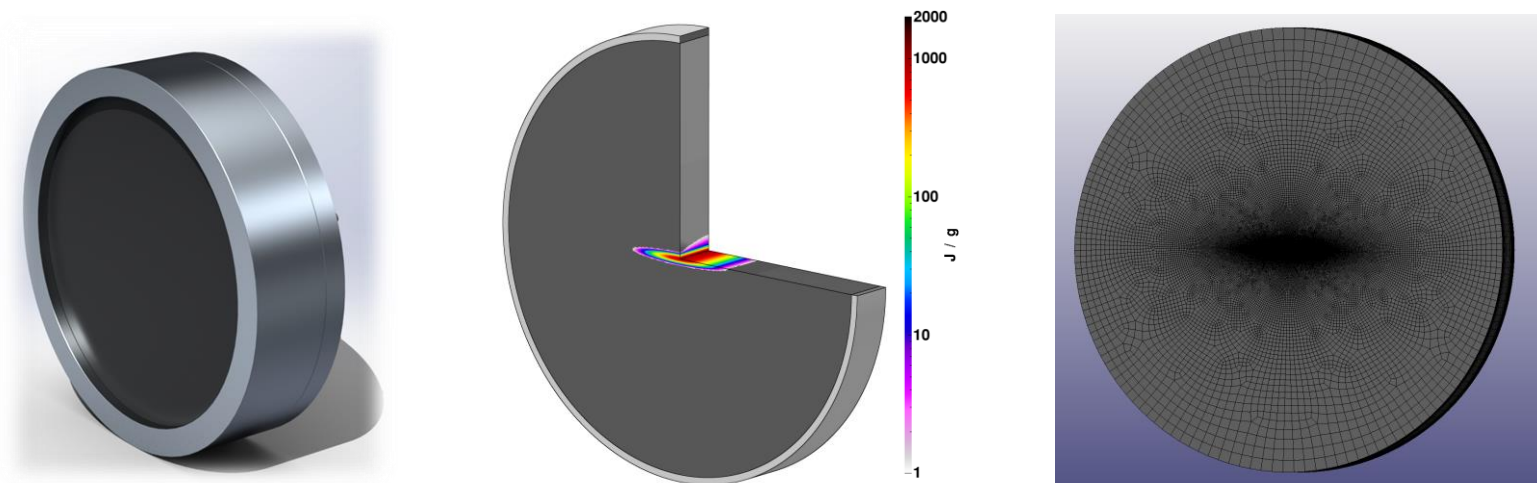


Peak adiabatic temp. increase along the Spoilers



Thermomechanical simulations

- Energy deposition from FLUKA
- Finite Element Analysis
- LS-Dyna tight-coupled thermomechanical simulations
- Detailed material model with all relevant properties



Thermomechanical simulations

The Christensen Failure Criterion

- For brittle materials, the von-Mises stress is not a good indicator for material failure.
- Here the Christensen criterion is a much better representation for likelihood of material failure.
(The Theory of Materials Failure, Richard M. Christensen)

$$\left(\frac{1}{T} - \frac{1}{C}\right) (\sigma_1 + \sigma_2 + \sigma_3) + \frac{1}{2TC} [(\sigma_1 - \sigma_2)^2 + (\sigma_2 - \sigma_3)^2 + (\sigma_3 - \sigma_1)^2] \leq 1$$
$$\sigma_i < T$$

For SGL R7550, isotropic graphite
(conservative estimate)

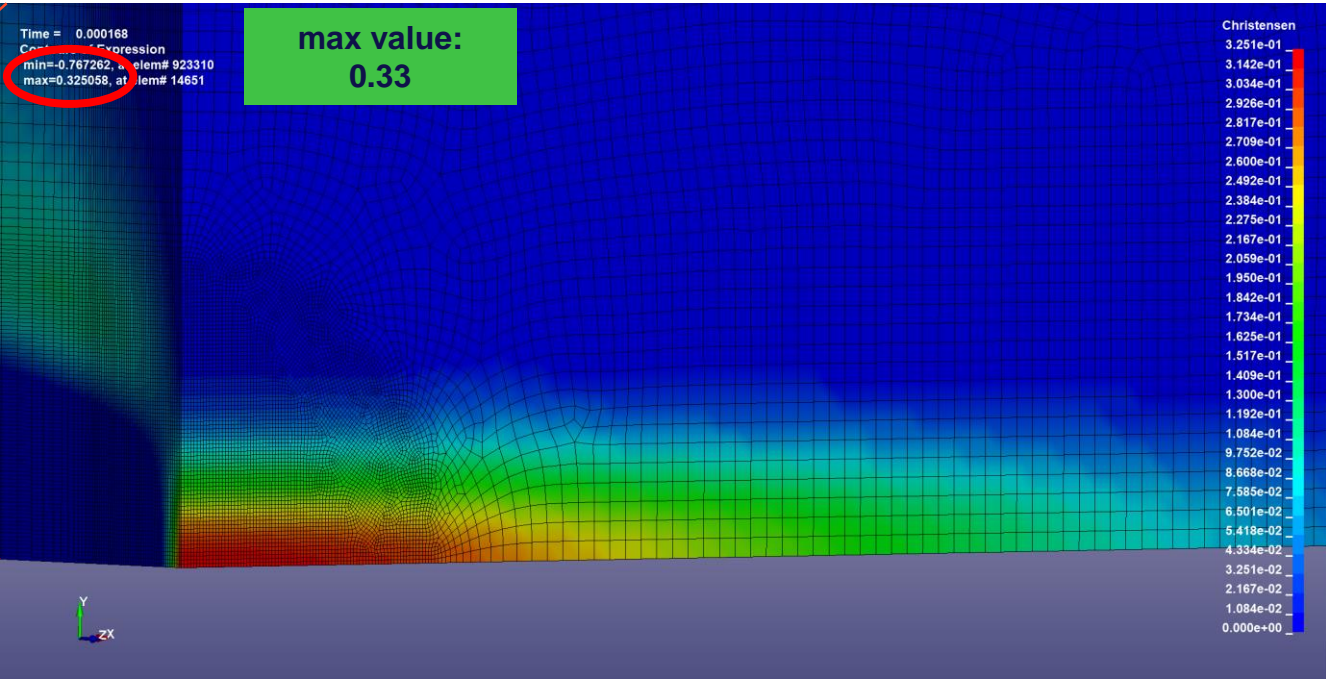
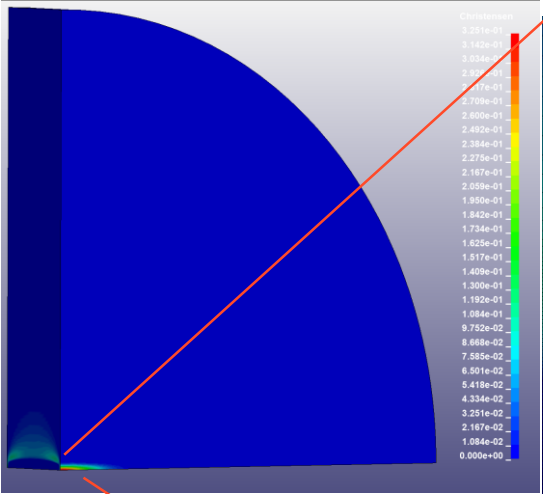
C = 120 MPa

T = 40 MPa

Where **C** is the maximum compressive strength
and **T** is the maximum tensile strength
Values > 1 show material failure

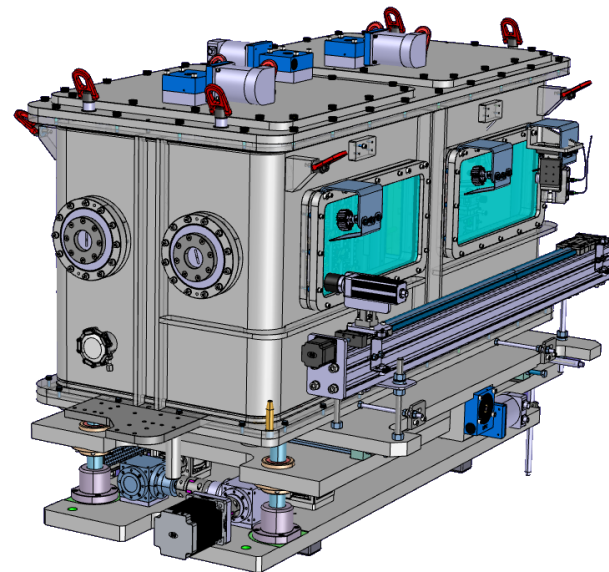
Thermomechanical simulations

Christensen Failure Criterion in LS-Dyna



HiRadMat HRMT56-HED

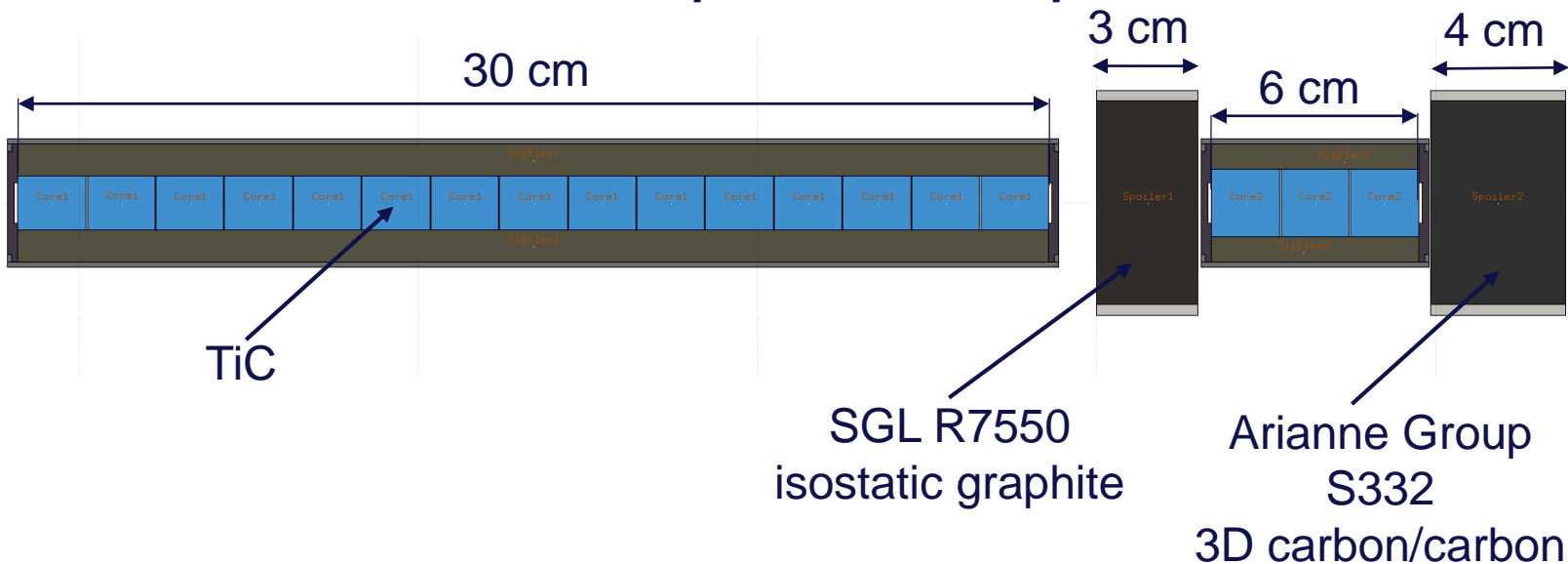
- High Energy Dumps experiment
- Finished 1st week of November 2021
- Multiple targets for testing:
 - Sigrافlex material of the existing LHC Dump
 - Material candidates for the HL-LHC Dump
 - Materials for the TCDQ and TCDS for the HL-LHC upgrade
 - **Material test for the FCC-ee Spoiler**
- In total 35 different targets
- Key experiment for insights into high energy impacts on graphite materials.



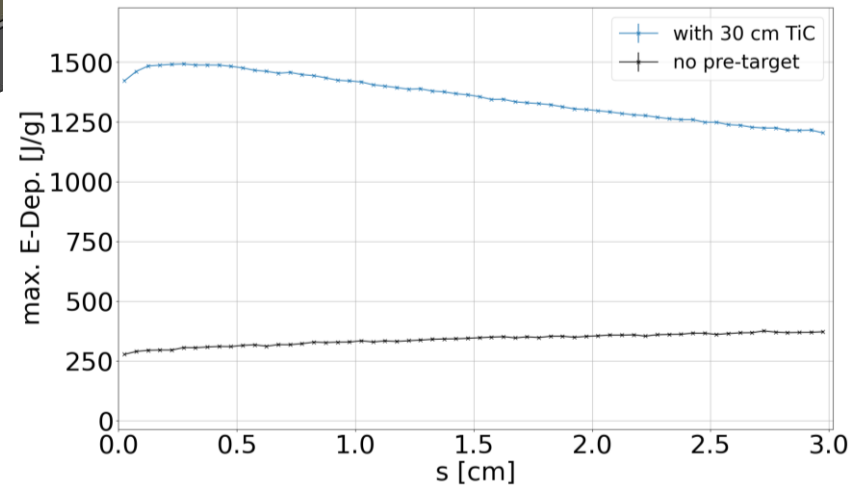
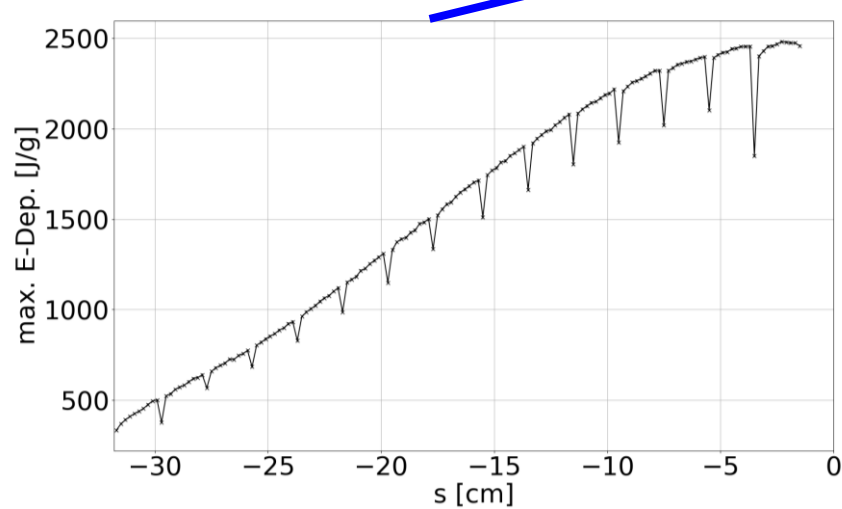
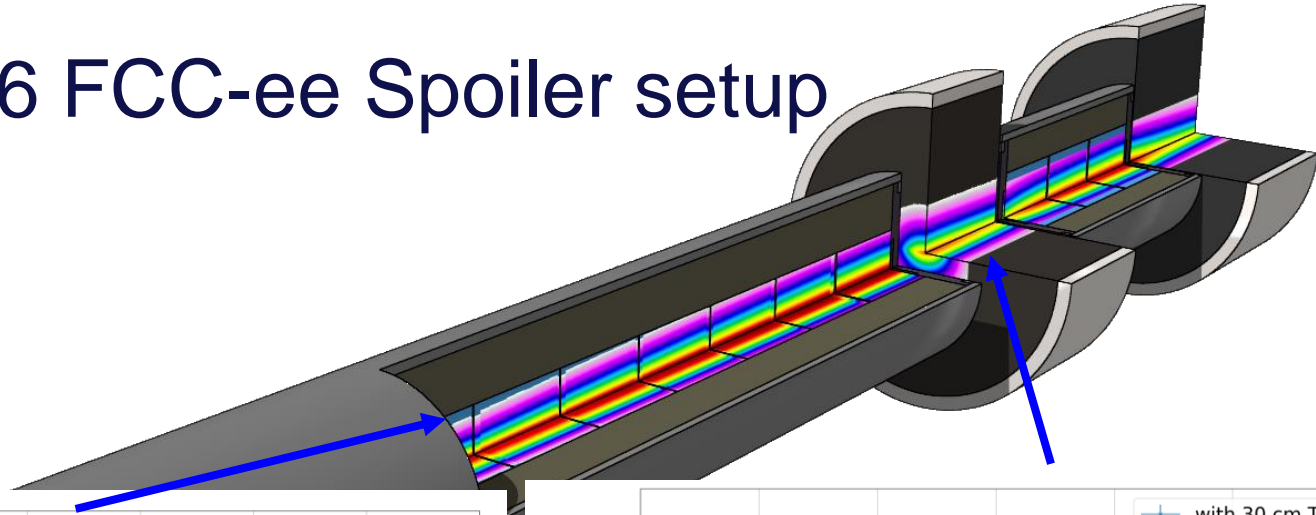
HRMT56 FCC-ee Spoiler setup

- Experimental verification of the validity of the simulations.
 - Especially important since testing with an FCC-ee style beam is not possible.
- HiRadMat beam parameters were chosen to reproduce the mechanical stresses expected from an impact with the FCC-ee beam.
 - A proton beam of $\sigma = 2.2 \text{ mm} \times 0.25 \text{ mm}$ was used for the experiment.
 - 450 GeV, 288 bunches, $\sim 1.2 \times 10^{11}$ protons/bunch
- To increase the deposited energy in the target, a pre-target material is used to create shower build-up.
- This material needs higher density than the target as well as a high melting point to survive the beam impact.
 - Titanium – Carbide (TiC) and Titanium-Diboride (TiB₂) proved to be the best options

HRMT56 FCC-ee Spoiler setup



HRMT56 FCC-ee Spoiler setup

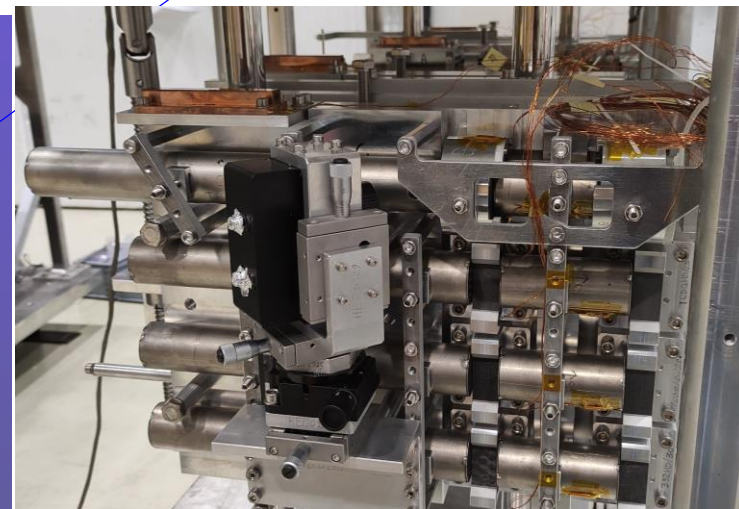
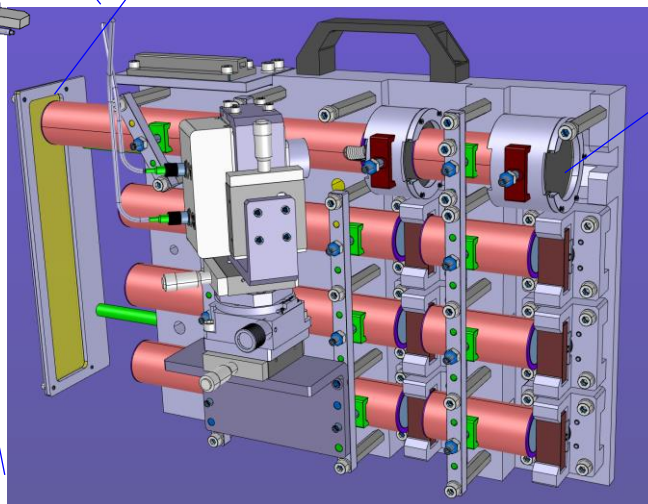
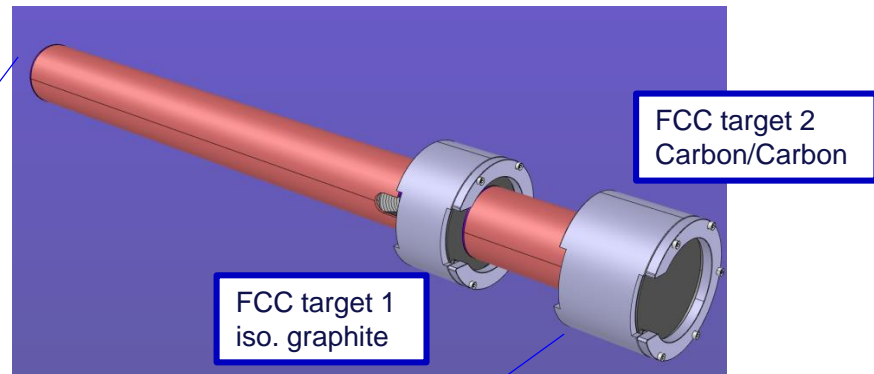
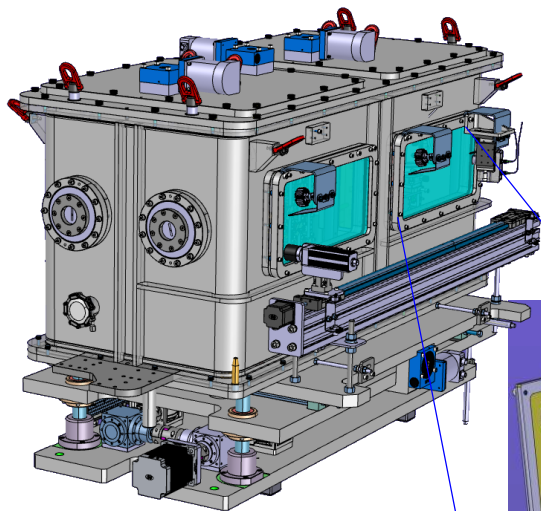
 J / g

3000

1000

100

HiRadMat HRMT-56

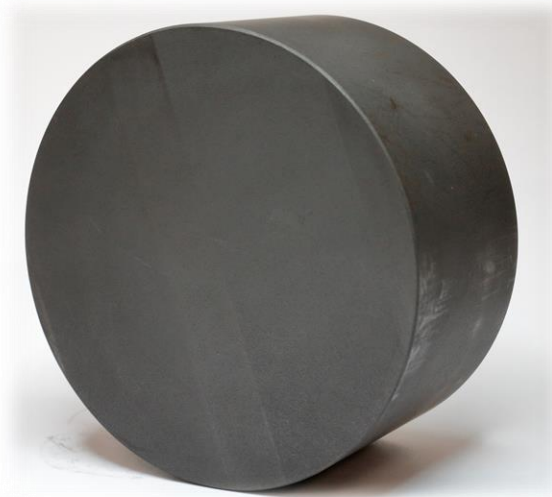


FCC-ee Spoiler material candidates

Requirements

- Low Z material
- High melting point
- High specific heat
 - Over a wide temperature range
- Mechanical strength

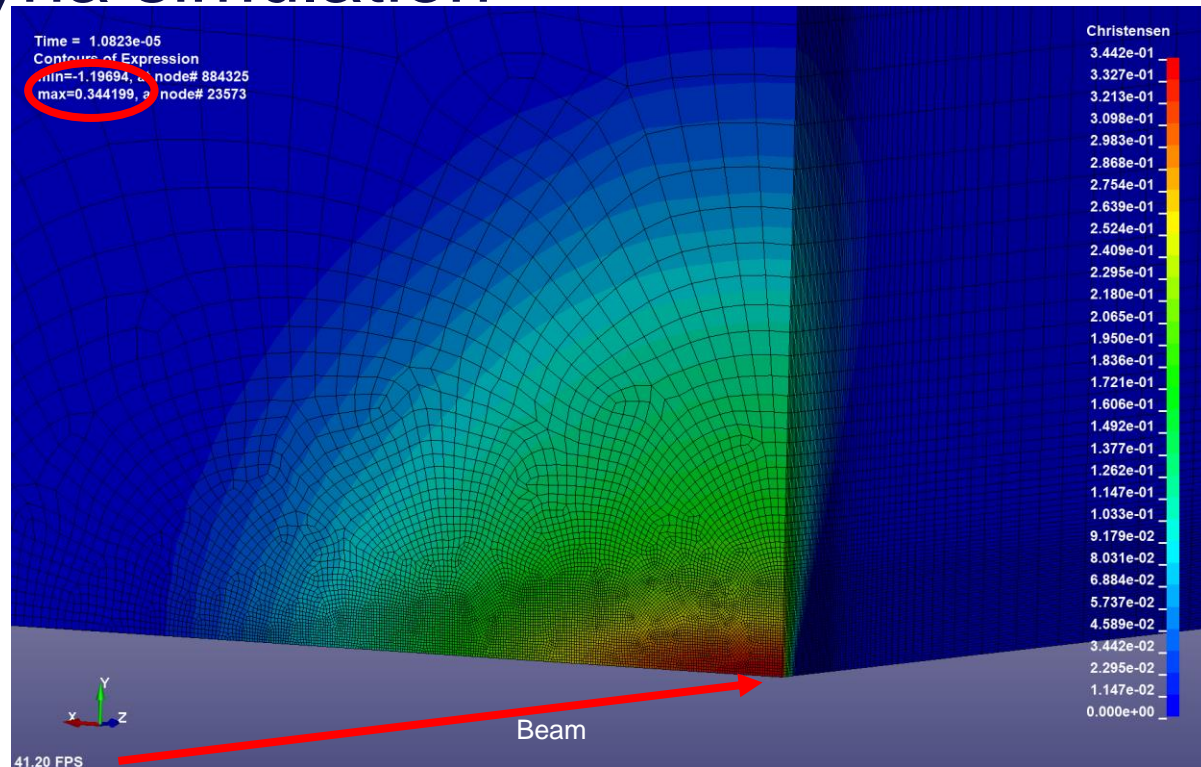
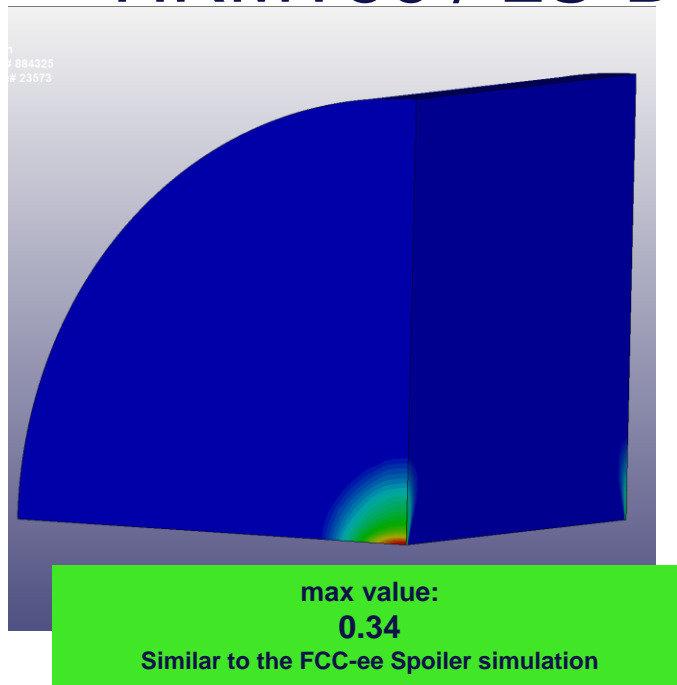
Isotropic Graphite
(SGL R7550)



Carbon/Carbon
Composites
(AG S332)

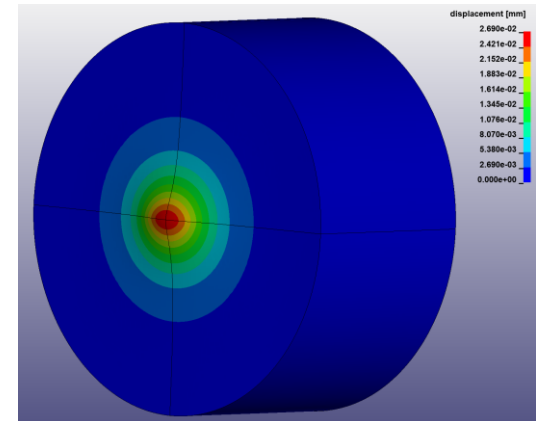
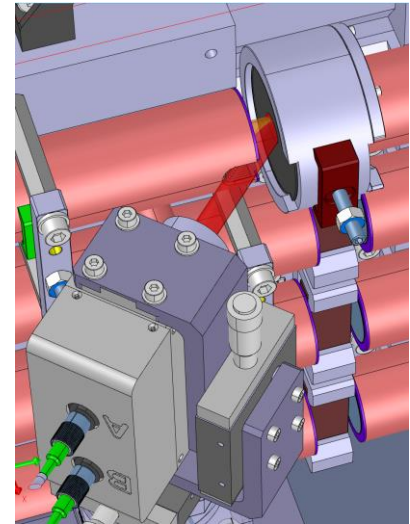


HRMT56 / LS-Dyna simulation



Instrumentation for the FCC target

- Out of plane displacement is correlated to strain
- Laser Doppler Vibrometer for live surface velocity measurement
- Surface displacement and velocity are simulated and can be directly compared
- Gives good indication if material model and simulations are correct
- Post irradiation examination to verify material survival (i.e. micro tomography, raman spectroscopy, etc.)



Current Status

- Dump beamline ~70 m from Spoilers to Beam Dump.
- Overall extraction line length depends mainly on requirements for separation from the main ring.
- Extraction does not need a dedicated external tunnel.
- Dilution and beam dumping can be done with a (semi) passive system

Next steps and open questions

- **Specify location in the lattice**
- Evaluate radiation field around spoilers and dump
 - Determine the required separation of dump and main ring
 - Access requirements and shielding requirements
- Post irradiation examination of HRMT56-HED
 - Optimize spoiler design
 - Optimize dump absorber design
- What about injection/extraction protection?
 - Booster beam abort system?
 - Extraction protection like in the LHC?



**Thank you
for your attention.**



BACKUP

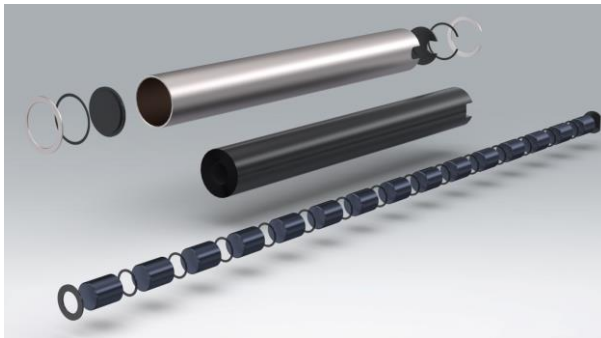
HRMT56 FCC targets

Pre-Target

Titanium-Carbide (TiC)

Density of $\sim 4.84 \text{ g/cm}^3$

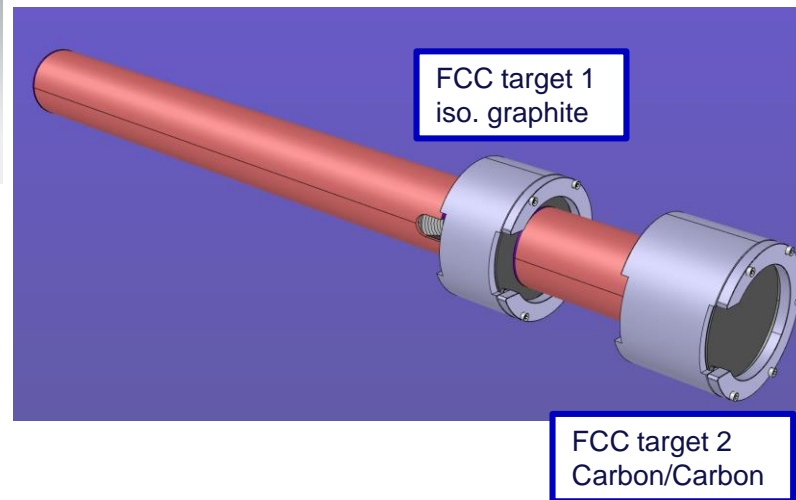
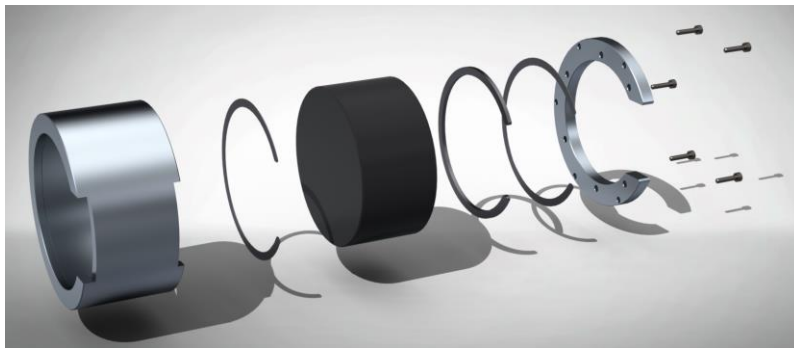
Melting point of $\sim 3100 \text{ }^\circ\text{C}$



Targets

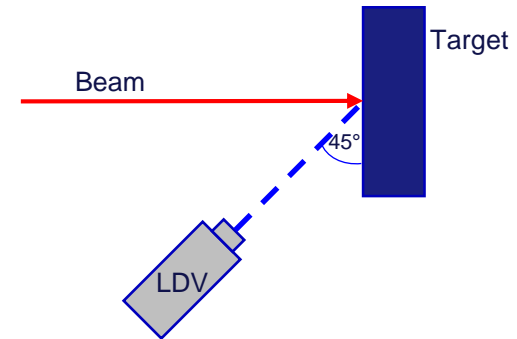
Scaled Model of the FCC-ee Spoiler design

Isotropic Graphite and Carbon/Carbon are tested



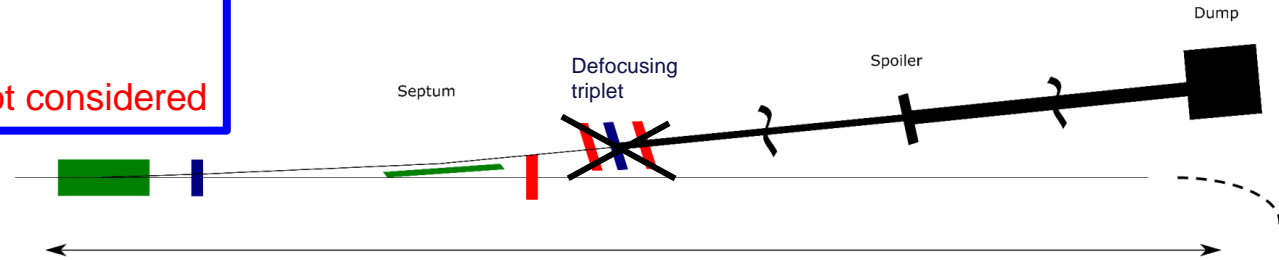
Instrumentation for HRMT56

- To verify that the simulations correctly reproduce the thermal expansion and resulting stresses on the surface of the target, special instrumentation is needed.
- Strain gauges do not have a good enough resolution and cannot be placed directly in the beam trajectory.
- To measure this during and after the beam impact directly at the impact spot is possible by using a **Laser Doppler Vibrometer (LDV)**.
- The LDV can measure with a time resolution of 0.4 μs (2.5 MHz) and a displacement resolution of less than 1 nm.

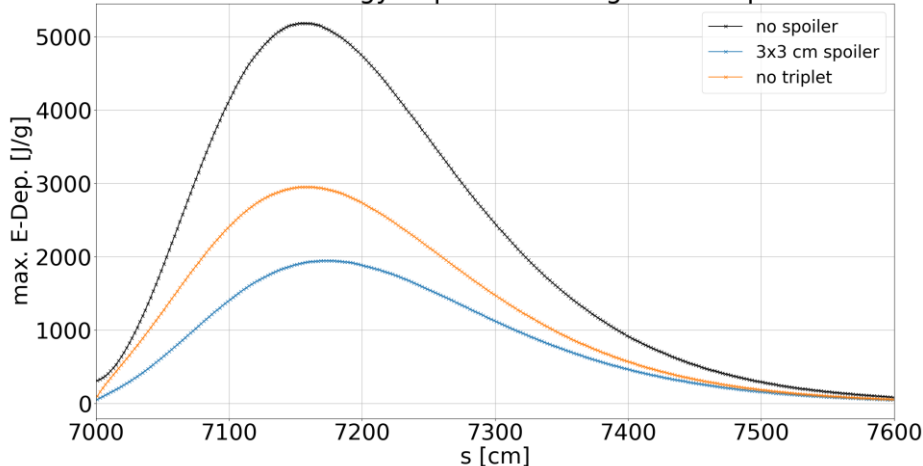


No triplet, passive protection by the Spoiler

- Spoilers get destroyed
- Dump should survive
- Hydrodynamic tunneling not considered



Peak energy deposition along the Dump



Peak adiabatic temp. increase along the Dump

