# CMS RPC Distribution Oct 2021

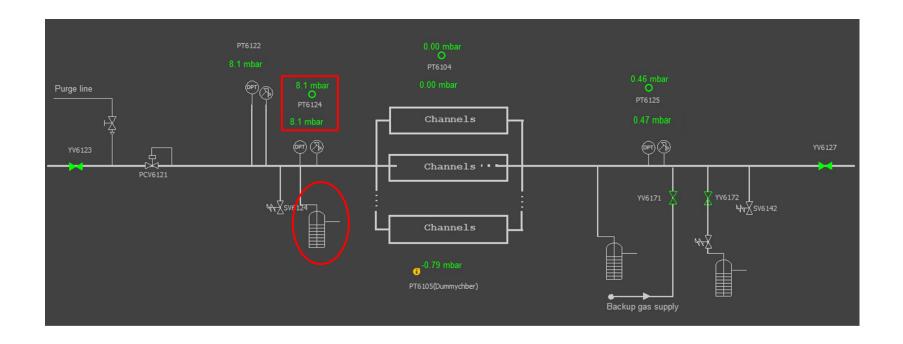
R. Guida, B. Mandelli, M. Busato, M. Corbetta, A. D'Auria





#### **Endcap Input status**

- Endcap distribution racks have bubblers installed at the input as safety for the input pressure before chambers
- Current bubbler level is 8-10 mbar (max allowed by dimension)
- Input pressure depends on chamber impedance and gas flow





#### **Endcap Input status**

#### With current settings

- Most of the racks are at bubbling limit
- Impossible to set higher flows without gas bubbling
- Bubblers already filled at max level, cannot be filled more (higher pressure)
- Bubblers already of max dimension for the racks, cannot be changed

Position	Rack #	Input Pressure	Flow I/h
		•	
RE-1	61	8.1	165
RE-2	62	4.7	181
RE-3	63	9.2	156
RE-4	64	4.5	158
RE-1	65	8.2	145
RE-2	66	6.3	183
RE-3	67	7.4	186
RE-4	68	9.5	312
RE+1	79	9.0	119
RE+2	80	5.2	176
RE+3	81	8.1	171
RE+4	82	5.3	152
RE+1	83	9.5	164
RE+2	84	7.0	167
RE+3	85	5.5	174
RE+4	86	12.7	300



#### **Endcap Input possible actions**

- Install safety valves in place of bubblers
  minimum calibration pressure ~ 50 mbar -> already too high for chambers
  the only safety interlock for chambers is at software level
- Possible to add normally open quick-connectors at output manifold currently connectors are normally closed, if disconnected output is blocked risk: increase of chamber pressure without *hardware* interlock with normally open quick there is no risk + caps can be put if needed for tests
- Barrel has safety valves in place of bubblers with normally closed connectors!
   Intervention could be done also on these racks to limit risk also there
   -> safety valves are at 85 mbar



Deviation from *real* flow (measured with Red-y)

Legend: error range

0% < err < 10%

10% < err < 20%

20% < err < 30%

**err > 30%** 

	Rack 74			Rack 69	
		P input			P input
RB-2		12 mbar	RB-2		6.5
Channel	error % Input	error % Output	Channel	error % Input	error % Output
1	-9.64	7.11	1		29.59
2	9.09	3.54	2	52.04	46.94
3	12.95	12.95	3	28.51	35.53
4	16.75	15.74	4		10.13
5	-1.14	39.77	5	44.29	25.71
6	29.51	57.38	6		7.52
7	11.89	12.43	7		31.74
8	9.34	16.48	8	47.00	51.00
9	21.51	33.33	9	25.38	24.87
10	8.11	8.65	10	18.85	5.24
11	9.47	7.89	11	18.57	12.66
12	6.95	8.56	12	18.06	14.54
13	24.64	36.23	13	29.31	18.97
14	6.00	26.00	14	37.14	37.14
15	1.45	10.87	15	13.33	15.83
16	5.85	13.45	16	25.00	25.00
17	1.04	25.00	17	37.21	34.88
18	7.73	25.41	18	14.80	17.35
19	5.10	3.06	19	16.15	27.60
20	9.90	24.75	20	24.12	32.02
21	8.11	26.58	21	22.37	23.25
22	3.60	18.02	22	29.70	37.62
23	5.31	31.86	23	21.88	9.38
24	6.59	21.98	24	19.21	27.81
25	5.41	17.30	25	36.79	32.64
26	3.12	14.06	26	15.82	7.34



Rack 76			Rack 71		Rack 75			Rack 70			
		P input									
RB0		10 mbar	RB0		11 mbar	RB-1		12 mbar	RB-1		12 mbar
Channel	error % Input	error % Output	Channel	error % Input	error % Output	Channel	error % Input	error % Output	Channel	error % Input	error % Output
1	-6.45	-10.22	1	17.68	14.36	1	15.14	3.24	1	-18.18	0.0
2	20.00	22.22	2	17.30	9.73	2	13.29	12.03	2	1.05	13.6
3	14.97	11.76	3	-7.10	10.38	3	31.55	10.70	3	1.02	27.5
4	10.00	15.00	4	18.58	14.21	4	6.99	3.23	4	6.31	10.1
5	17.14	35.71	5	9.63	13.33	5	23.08	18.68	5	8.16	28.5
6	7.14	28.57	6	10.89	10.89	6	20.88	5.49	6	-22.00	30.0
7	7.59	11.03	7	13.33	16.36	7	17.13	14.92	7	-21.93	11.2
8	10.81	24.32	8	18.81	19.80	8	15.03	20.26	8	-3.97	9.9
9	12.64	12.64	9	25.38	24.87	9	12.30	4.28	9	10.27	17.8
10	10.53	23.68	10	21.86	21.31	10	16.22	11.89	10	0.55	17.4
11	16.05	17.28	11	14.59	16.76	11	-3.08	-1.54	11	-11.71	3.9
12	3.23	16.77	12	16.02	16.57	12	9.62	12.02	12	-4.85	20.8
13	9.68	25.81	13	21.78	25.74	13	4.79	-4.79	13	1.05	22.1
14	0.00	17.82	14	18.45	27.18	14	0.00	3.23	14	18.37	16.3
15	6.90	12.93	15	0.99	0.99	15	3.97	2.65	15	14.58	18.7
16	-0.90	-3.60	16	0.00	-1.94	16	-26.72	-9.48	16	19.80	16.8
17	17.13	23.76	17	15.53	7.77	17	-29.66	-4.24	17	17.92	4.7
18	22.22	28.40	18	8.79	5.49	18	3.65	2.08	18	12.04	9.9
19	12.78	14.44	19	13.66	12.57	19	1.58	7.37	19	10.75	4.3
20	13.59	7.77	20	11.60	9.39	20	0.45	12.67	20	20.29	15.4
21	21.36	27.18	21	13.66	10.38	21	1.35	9.91	21	23.90	22.4
22	15.00	16.00	22	33.66	35.64	22	-1.89	11.32	22	21.90	17.1
23	20.00	25.00	23	20.95	19.05	23	-24.21	-4.21	23	26.04	23.9
24	14.84	17.03	24	20.36	10.78	24	2.14	8.56	24	21.88	11.4
25	19.42	19.42	25	14.56	17.48	25	-1.60	4.26	25	20.88	4.4
26	17.48	21.36	26	19.01	13.22	26	1.98	17.82	26	22.92	18.7



	Rack 78			Rack 73			Rack 77			Rack 72		
		P input			P input			P input				P input
RB+2		34 mbar	RB+2		31 mbar	RB+1		27 mbar		RB+1		35 mbar
Channel	error % Input	error % Output	Channel	error % Input	error % Output	Channel	error % Input	error % Output	A	Channel	error % Input	error % Output
1	1 10.16	5 35.83	1	1 16.13	3 17.74	1	0.00	5.77		1	3.85	14.29
7	2 13.44	-	7	2 25.26		2	2 1.31	9.80		2	-1.11	
3	3 16.34	4 39.11	. 3	3 9.91	16.22	2 3	5.36	0.00		3	3.31	11.05
4	4 20.00	23.90	4	4 26.73	3 25.81	4	14.50	6.11		4	-20.54	-1.08
5	5 23.58	14.15	5	5 9.63	13.33	5	-4.24	-31.36		5	1.45	31.88
6	6 29.59	38.78	6	6 16.67	7 46.67	6	5.26	11.28		6	-6.00	21.00
7	7 21.43	3 23.08	7	7 24.36	5 25.00	7	7 14.97	7 16.77		7	7 3.78	17.30
8	8 8.02	10.16	8	8 14.41	9.01	. 8	4.07	10.47		8	1.62	22.70
ç	9 19.35	5 16.13	9	9 25.38	3 24.87	9	12.35	32.72		9	2.81	11.24
10	0 24.27	7 34.95	10	0 32.82	2 31.79	10	11.64	6.85		10	6.63	20.99
11	1 19.90	39.30	11	1 23.08	11.31	11	-100.00	-100.00	*noread	11	4.95	42.31
12	2 13.09	9 17.80	12	2 21.97	7 27.80	12	-100.00	-100.00	*noread	12	-9.47	18.95
13	3 14.58	18.75	13	3 4.08	27.55	13	2.20	9.89		13	-4.08	13.27
14	4 11.58	21.05	14	4 18.45	27.18	14	6.98	30.23		14	-1.05	17.89
15	5 <b>3.17</b>	7 0.79	15	5 22.31	1 23.97	15	6.78	11.86		15	-4.65	1.16
16	6 -9.19	7.03	16	6 28.45	5 15.52	16	-5.88	21.18		16	34.65	25.74
17	7 7.81	10.16	17	7 29.59	32.65	17	-26.56	32.81		17	7 0.99	0.99
18	8 -16.58	8.81	18	8 15.66	20.71	18	16.13	19.35		18		
19	9 -21.58	8.42	. 19	9 18.97	7 20.00	19	10.56	5 15.00		19	9.89	16.48
20	0 4.98	6.47	20	0 18.06	26.43	20	0.55	6.59		20	4.97	6.08
21	1 8.92	18.78	21	1 21.68	3 15.49	21	8.84	18.23		21	9.44	27.22
22	2 14.00	25.00	22	2 33.66	5 35.64	22	10.42	34.38		22	11.46	19.79
23	3 5.83	30.10	23	3 28.57	7 22.45	23	-13.33	26.67		23	-2.22	8.89
24	4 -8.56	5 4.81	. 24	4 35.26	24.74	24	6.18	14.04		24	11.58	16.84
25	5 <b>6.5</b> 9	11.54	25	5 16.05	12.35	25	12.43	14.69		25	11.73	17.28
26	6 11	. 8	26	6 19.26	5 14.81	26	22.73	26.14		26	12.50	8.33
4												



	Rack 78			Rack 73			Rack 77			Rack 72		
		P input			P input			P input				P input
RB+2		34 mbar	RB+2		31 mbar	RB+1		27 mbar		RB+1		35 mbar
Channel	error % Input	error % Output	Channel	error % Input	error % Output	Channel	error % Input	error % Output	A	Channel	error % Input	error % Output
1	1 10.16	5 35.83	1	1 16.13	3 17.74	1	0.00	5.77		1	3.85	14.29
7	2 13.44	-	7	2 25.26		2	2 1.31	9.80		2	-1.11	
3	3 16.34	4 39.11	. 3	3 9.91	16.22	2 3	5.36	0.00		3	3.31	11.05
4	4 20.00	23.90	4	4 26.73	3 25.81	4	14.50	6.11		4	-20.54	-1.08
5	5 23.58	14.15	5	5 9.63	13.33	5	-4.24	-31.36		5	1.45	31.88
6	6 29.59	38.78	6	6 16.67	7 46.67	6	5.26	11.28		6	-6.00	21.00
7	7 21.43	3 23.08	7	7 24.36	5 25.00	7	7 14.97	7 16.77		7	7 3.78	17.30
8	8 8.02	10.16	8	8 14.41	9.01	. 8	4.07	10.47		8	1.62	22.70
ç	9 19.35	5 16.13	9	9 25.38	3 24.87	9	12.35	32.72		9	2.81	11.24
10	0 24.27	7 34.95	10	0 32.82	2 31.79	10	11.64	6.85		10	6.63	20.99
11	1 19.90	39.30	11	1 23.08	3 11.31	11	-100.00	-100.00	*noread	11	4.95	42.31
12	2 13.09	9 17.80	12	2 21.97	7 27.80	12	-100.00	-100.00	*noread	12	-9.47	18.95
13	3 14.58	18.75	13	3 4.08	27.55	13	2.20	9.89		13	-4.08	13.27
14	4 11.58	21.05	14	4 18.45	27.18	14	6.98	30.23		14	-1.05	17.89
15	5 <b>3.17</b>	7 0.79	15	5 22.31	1 23.97	15	6.78	11.86		15	-4.65	1.16
16	6 -9.19	7.03	16	6 28.45	5 15.52	16	-5.88	21.18		16	34.65	25.74
17	7 7.81	10.16	17	7 29.59	32.65	17	-26.56	32.81		17	7 0.99	0.99
18	8 <b>-16.58</b>	8.81	18	8 15.66	20.71	18	16.13	19.35		18		
19	9 -21.58	8.42	. 19	9 18.97	7 20.00	19	10.56	5 15.00		19	9.89	16.48
20	0 4.98	6.47	20	0 18.06	26.43	20	0.55	6.59		20	4.97	6.08
21	1 8.92	18.78	21	1 21.68	3 15.49	21	8.84	18.23		21	9.44	27.22
22	2 14.00	25.00	22	2 33.66	5 35.64	22	10.42	34.38		22	11.46	19.79
23	3 5.83	30.10	23	3 28.57	7 22.45	23	-13.33	26.67		23	-2.22	8.89
24	4 -8.56	5 4.81	. 24	4 35.26	24.74	24	6.18	14.04		24	11.58	16.84
25	5 <b>6.5</b> 9	11.54	25	5 16.05	12.35	25	12.43	14.69		25	11.73	17.28
26	6 11	. 8	26	6 19.26	5 14.81	26	22.73	26.14		26	12.50	8.33
4												



- Flowcells with deviation > 30% ~ 50 (10% of total#)
   Flowcells with deviation > 20% ~ 170 (30% of total#)
- \*if input/output is changed, to decide if also pair output/input to be changed



### Flowmeter/Drycal Test

- Red-y Voegtlin flowmeter tested in parallel with MFCs from Flowcells calibration stand (calibrated in R134a)
- Dry cal connected at output of flowmeter > two different drycal used to see difference wrt scale

#### **Results:**

 in CMS RPC operatin flow (10-25 l/h) the deviation of the Red-y flowmeter wrt nominal MFC flow is around 2-3% (same as Drycal)

Dry Cal ra	nge 50/500	0 ml/min					
	MFC [I/h]	dryCal [I/min]	dryCal [l/h]	error dryCal %	redY [l/min]	redY [l/h]	error redY %
	40	0.65	39	-3	0.655	39.3	-2
	30	0.487	29.22	-3	0.48	28.8	-4
	25	0.406	24.36	-3	0.407	24.42	-2
	20	0.326	19.56	-2	0.323	19.38	-3
	15	0.246	14.76	-2	0.242	14.52	-3
	10	0.164	9.84	-2	0.172	10.32	3
limit MFC	5	0.082	4.92	-2	0.072	4.32	-14



#### **Upgrades November (Stop)**

- For high flow mode
  - Test needle valve for pump regulation + install on two pumps
  - Barrel + RE4 rotameter glasses to change with higher flows
    - > some racks at max reading, blind on higher flows
  - Barrel test 3.0 knob
    - > some racks cannot go to requested high flow with current ones
  - Endcap (G1/G5) upgrade of group regulation valve
    - > current one already at limit with current flow, cannot go higher
  - Endcap input bubblers/safety valves/output quick norm. open (to decide)
    - > with bubblers might not be possible to increase flow
    - > not all tested, some tested already at bubbling limit (no higher flow)



#### **Upgrades November (Stop)**

- For regulation valves
  - Mechanical installation (welding)
  - Electrical installation
  - New valves were not tested on system > seat selected with simulation
    - Test if chosen seat is correct (good working range)
    - Correct with manual regulation valve if necessary
    - Test and choose optimum PID for regulation
- Other maintenance activities on surface (with system in stop)
  - PLC power supply upgrade
  - IR reading upgrade (on RPC PLC, in exhaust rack now in CMS AUX)
  - Purifier upgrade to avoid pressure drop during regeneration
  - Exhaust MFC calibration
  - Mixer new MFC Freon to install and test
  - Maintenance all modules



# **Planning**

#### To keep into account

- 30 November = power cut
- 6 January = AUG test
- 24-28 January = Magnet Ramp Up
- 31 January onward = Magnet ON



# **Planning**

#### November December F S M W S M S S sys OFF holidays power/cut 8

#### February January M S S W F S M Т W Т F S AUG magnet ON magnet ramp UP