GEM Detectors: planning update

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COMPASS/AMBER Technical Board meeting 19.04.2022

COMPASS GEM-3G (CG3G)

- Size of active area: $30.7 \times 30.7 \text{ cm}^2$
- Strips divided in center to reduce occupancy
- Triple GEM, foils sectorized on top (13 sectors)
- No spacer grids
- Gas in/out on drift plate, internal distribution



- voltage divider: 3 +1 cards
- 6 × 4 front-end cards, 4 supply cards (bus cards)



Status of detector parts (drift foils + GEMs + R/O-foils)

- CERN Batch 1: shipped 20.10.2020
- CERN Batch 2: shipped 30.8.2021
- CERN Batch 3: delivered 13.04.2022 (delayed delivery > 1 month)
 - detector production delayed ~ 1-2 weeks

details: see backup

Total

➢ GEMs: 15 good + 7 not tested

⇒ ≥6 detectors

 \Rightarrow

6 detectors

- Drift: 6 good
- > R/O: 4 good + 1 repaired + 1 not tested \Rightarrow 6 detectors



Status of local production (support structures + QA)

- Honeycomb plates (Piekenbrink)
 - material for 6 detectors available
 - 2 sets of (retreated) spare material available



> details: see backup

- **GEM frames** (local workshop):
 - Frames for ≥ 6 detectors total
 - partly backup material was used \rightarrow segmentation of some frames
 - available material for ≥8 detectors (total)



Electronics

- Stabilized Voltage Divider (SVD)
 - **no** SVD for detectors CG3G_02 CG3G_05 (gain stability measurement pending)
 - first 4 detectors will be equipped with Passive Voltage Divider (PVD)
- Passive voltage divider (PVD)
 - PCB boards available (in assembly)
 - thinner PCB boards (300µm) ordered for future PVDs
 - center segment voltage control \rightarrow to be implemeted to config server
- DAQ (next week):
 - test config server (V. Frolov)
 - test of read out without detector connected (I. Konorov)
 - FE card from C. Honisch to be tested

Status of detector production



Status of detector production

	Support plates	Frames	Drift foil	GEM foils	Readout PCB	HV board	Assembly	Calibration	Installation
CG3G01	~	~	\checkmark	\checkmark	~	SVD	\checkmark	\checkmark	Prototype
CG3G02	~	~	~	~	~	PVD	~	ongoing	
CG3G03	~	~	~	~	~	PVD	PVD		
CG3G04	~	~	~	~	~	PVD	GAS		
CG3G05	✓	✓	✓	✓	~	PVD	R/O		

Assembly steps:

- QA: quality assurance
- G1, G2, G3: GEM i framed
- RO: R/O PCB glued
- D: drift foil glued
- S1, S2, S3: stack i glued
- DET: detector assembled
- GAS: gas pipes + tight
- HV: HV board assembled

Stations to be replaced for 2022: GM05, GM08 (GM04?)

Installation: Start of May 2022

Status of detector production / installation

- All except one detector mechanically finished
- Equipment with PVDs + Calibration tests ongoing
- Two detectors prepared for CERN: end of April
 - will be brought to CERN: 1st week of May
 - test in DAQ Lab (1st week of May?)
 - installation (2nd week of May?)
- Installing back (old) GM2
 - 1st week of May
 - DC5 \rightarrow parking position



Status of detector parts (drift foils + GEMs + R/O-foils)

- CERN Batch 1: shipped 20.10.2020
 - 6 GEM foils (2µm Cu) \Rightarrow 1 bad (high current), **5/6 good**
 - 3 drift foils (2µm Cu) \Rightarrow 3/3 good
 - 2+1 R/O foils \Rightarrow 1 repaired (strip short), 3/3 good
- CERN Batch 2: shipped 30.8.2021
 - − 10 GEM foils (2µm Cu), \Rightarrow 1 (bad→recovered by HV cleaning), 10/10 good
 - 2 drift foils (2µm Cu), shipped 30.8.2021 \Rightarrow 2/2 good
 - 2+1 R/O foils, shipped 27.10.2021 \Rightarrow 1 bad (known), **2/3 good**
- CERN Batch 3: delivered 13.04. (delay > 1 month)
 - 7 GEM foils (minor design improvements)
 - 1 drift foil
 - 1 R/O foil
- > **GEMs:** 15 good + 7 not tested \Rightarrow ≥6 detectors
- > Drift: 6 good \Rightarrow 6 detectors
- > R/O: 4 good + 1 repaired + 1 not tested \Rightarrow 6 detectors

Status of local production (support structures + QA)

- Honeycomb plates (Piekenbrink)
 - Batch 1a: 2 drift plates, 2 R/O plates (potted, bent) \Rightarrow re-treated, flattened > 2
 - Batch 1b: 2 R/O plates (GFK frame) \Rightarrow good
 - Batch 2: 2 R/O plates, 2 drift plates, \Rightarrow good
 - Batch 3: 2 sets of R/O and drift plates
- **GEM frames** (local workshop):
 - full frame sets for 3 detectors available (drift, transfer, induction)
 - 10 parts for 2.5 transfer frames available
 - spare material for segmented frames available
 - delivered material for 10 drift frames + 20 transfer/induction frames
- > Currently:
 - Honeycomb plates for 8 detectors (incl. backup)
 - Frames for ≥ 6 detectors total (partly backup material used) / avail. material for ≥8 detectors total
- **QA improved:** intersegment test automated (J. Paschek)
- **Production database** set up for COMPASS (taken over from ALICE / P. Glässel)

- 2 detectors (avail./spare)
- 4 detectors (available)
- 2 detectors (available)
- 3 detectors (available)
- ~2 detectors (backup material)
- ≥6 detectors (available)

Database for Production

step status (link)

> 1 1

2

3

6

7

8

9 g

20 20

25 25

3

6

7

8

QA-15

A

possibility to up map 10 QA-E I_leak histo dat

2 HV cleaning

- Stock keeping integrated
- QA steps/files included
- Trackable construction chain

Item G3N	1/G3	3M01	(batc	h 1) c	ontain	s (only	v next	leve):			
part	type	prefix	num	serial	no batcl	h da	date		link o	comm		
GEM stack		GMS	0	GMS-	01 1	2022-	2022-01-28		X			
R/O plate		RP	0	RP-01		2022-	2022-01-28		$\underline{\mathbf{A}}$			
tem GMS/GMS-01 (batch 1) contains (only next level):												
part		type	prefix	k num	serialno	batch	da	ate	status	link	com	nen
rift plate			DP	0	DP-01		2022-	01-28		X		
rift GEM			GM1	0	GM1-01	l 1	2022-	01-28	0	X		
ntermediate	e GEN	М	GM2	0	GM2-01	l 1	2022-	01-28	0	X		
/O GEM			GM3	0	GM3-01	l 1	2022-	01-28	0	Δ		
<mark>efine/mo</mark> tem GM	<mark>dify</mark> 2/GN	contai v12-01	ined (bate	parts ch 1)	contair	ıs (onl	y nex	t leve	el):			
part t	уре ј	prefix 1	num	serial	no bato	h d	ate	statu	s link	com	nent	
GEM foil	(CG3G 0 CC		CG3G-	G3G-003 1		2022-01-28		X			
lefine/mo	<u>dify</u>	conta	<u>ined</u>	<u>parts</u>								

HISKP Compass production database, category Compass

link color code serial no unnumbered barcode prefix color code: parent part daughter part both part color code: QA defined

							,		unnumbered stock at institutes		numbered stock		
	link	category	part	batch	type	prefix	ordered	sent	Bonn	used	inventory	finished	used
	X	Compass	Drift foil			CD3G-nn					5		1
	X	Compass	Drift frame	1		D-frame			2	1			
	X	Compass	Drift GEM			GM1-nn							1
	X	Compass	Drift plate			DP-nn							1
	X	Compass	GEM foil			CG3G-nnn					13		3
	X	Compass	GEM stack			GMS-nn							1
	X	Compass	honeycomb plate large	1		HCL			1	1			
	X	Compass	honeycomb plate large	2		HCL			3				
	X	Compass	honeycomb plate small	1		HCS			1	1			
	X	Compass	honeycomb plate small	2		HCS			1				
	X	Compass	intermediate frame	1		I-frame			4	2			
	X	Compass	intermediate GEM			GM2-nn							1
	X	Compass	R/O foil			CR3G-nn					5		1
	X	Compass	R/O frame	1		R-frame			2	1			
	X	Compass	R/O GEM			GM3-nn							1
	X	Compass	R/O plate			RP-nn							1
	X	Compass	readout chamber			G3Mnn					1		
data field			value	n		date			OA sten/file comm	ent	author	condition	true?
(hover cursor for explanations)				unt			Qir step ine comm		uutioi	contaction	u ue.		
quick defect map	defectmap.txt show		1		2022-	01-25	ok			Karl	file txt		
					11:22:	20	0 0 0 2 defe	ects					
HV cleaning	done			2	2022- 13:21:	-01-26 1:07			Karl	eq done			
intersegment test												eq ok	
leakage current [pA] at 500 V	15				2022-	01-26 27					Karl	<= 167	
spark map	do the spa	ark map										file txt	
absolute humidity [ppmV]	2800				2022- 13:32:	01-26 27					Karl	<= 6000	
oark map upload Upload d		Jpload datafile:					file comment:						
possibility to upload existing spark map	Datei ausv upload file	vählen Keine after choo	Datei ausgewählt D sing file!							4		file ok	
I_leak histo data	06_CG3C evaluate	<u>3 01 03 N2</u>	framed_corrected.txt		2022- 13:31:	01-26 :59	no commen	ıt			Karl	file txt	
long term leakage current data	04_CG30 evaluate	<u>3 01 03 N2</u>	longterm_corrected.txt		2022- 13:31:	01-26 :41	no commen	ıt			Karl	file txt	
frame glueing	ok			3	2022- 13:33:	01-26 12					Karl	eq ok	
quality	А				2022-	01-26 36					Karl	le C	

AMBER PRM readout requirements

Starting point: 30x30 cm² with divided strips and active central sector / self-triggering VMM

- Readout of all 4 sides (1 detector)
- 768 channels per side (1 detector)
- 2 detectors per station in 6 stations

Requirements

- number of channels per projection: 2x768= 1536
- number of projections per station: 4
- number of stations: 6
- number of bits per hit: 38 raw from VMM / 48 with additional time stamp
- in progress: amount of information produced by one projection for nominal PRM beam (conditions in streamed mode ⇒ noisy hits + induced by charged particles)