# Status of the new GEM stations 

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## COMPASS GEM-3G (CG3G)

- Size of active area: $30.7 \times 30.7 \mathrm{~cm}^{2}$
- Triple GEM
- Strips divided in center to reduce occupancy


On-detector electronics

- voltage divider (PVD): $3+1$ cards
- $6 \times 4=24$ APV front-end cards
- 4 supply cards (bus cards)


## Status of detector production

|  | Support <br> plates | Frames | Drift foil | GEM foils | Readout <br> PCB | HV board | Assembly | Calibration | Installation |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CG3G01 | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | SVD | $\checkmark$ | $\checkmark$ | Prototype |
| CG3G02 | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | PVD | $\checkmark$ | $\checkmark$ | @GM11 <br> test pos. |
| CG3G03 | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | PVD | $\checkmark$ | $\checkmark$ | @GM11 <br> test pos. |
| CG3G04 | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | PVD <br> $300 \mu m$ | $\checkmark$ | $\checkmark$ |  |
| CG3G05 | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ | PVD <br> $300 \mu m$ | $\checkmark$ | $\checkmark$ |  |

Assembly steps:

- QA: quality assurance
- G1, G2, G3: GEM i framed
- RO: R/O PCB glued
- D: drift foil glued
- S1, S2, S3: stack i glued
- DET: detector assembled
- GAS: gas pipes + tight
- HV: HV board assembled

Stations in question be replaced for 2022: GM05, GM08, GM04
test positions: @GM11 | between GM09 and GM10

1. Station

## R/O electronics / DAQ tests

- initial tests w/ detector dummy (just r/o foil) @clean area
- fully assembled with electronics
$\rightarrow 24$ APVs, 4 SupplyCards, $2 x$ (TDC+ADC), 1MUX
- integrated to standalone DAQ (V. Frolov)
- connection to all APVs established (V. Frolov)
- APVs send data on trigger signal
- signal polarity issue solved on FPGA firmware
(S. Huber / I. Konorov)
- tests w/ CG3G detectors @clean area
- communication tested / data rate confirmed
- power consumption checked after LOAD command
$>\sim 5 \mathrm{~A}$ per detector (3.3V APV supply)

~ちA per detector (3.3V APV supply)



## Installation

- preparation @Bonn
- detector mechanics
- detector electronics
- cables: HV / Data
- APV functionality test
- preparation while @CERN
- cables/cable trees: LV (ADC/TDC, SupplyCards)
- thread adaptors M3-M4 for mounting frame

- detector shielding
- shielding foil: aluminized PET-foil ("Mylar")
- ROHACELL (solid foam) frame
- installation
- @GM11 position
- due to bigger dimensions of shielding frame
- GM11 mounting structure does not fit
- UV detector installed downstream(!)
- holding structure to be adopted



## Low voltage / center segment control

- Low Voltage R\&S NGP800
- one module (4ch) - supplying full station ...
- 1 ch: 4 ADC/TDC-cards
- $2 \mathrm{ch}: 2$ detectors (8 SupplyCards/48APVs)
- 1 ch: 2 center segment controls (new)
- issue with OVP when sense wires connected

$>$ solved by firmware update (Karl/Christophe)
- integrated to DCS (Karl/Christophe)
- center seg. switch box / ETH484-modules replaced by ...
- single Bourndy connector
- remote control via NGP800 CH2 - in DCS



## Low voltage / center segment control

- Low Voltage R\&S NGP800
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## Test positions


2. Station

## Optimization $-2^{\text {nd }}$ station

preparation @CERN $\rightarrow$ preparation @Bonn

- cables/cable trees: LV (ADC/TDC, SupplyCards)
> cable trees ordered at local e-workshop
- thread adaptors M3-M4 for mounting frame
> manufactured by local workshop
- detector shielding
- shielding foil: aluminized PET-foil ("Mylar")

$>$ designed $\rightarrow$ laser cut / ext. company
- ROHACELL (solid foam) frame
$>$ in progress - local workshop


## Electronics $-2^{\text {nd }}$ station

- SupplyCards
- ready for $2^{\text {nd }}$ station (except $0.150 h m s$ res.)
- APV boards

- except for APV chip - fully assembled
- bonding of APVs ongoing
- amount $>10$ ready ( $\sim 40$ missing)
- bonding priorization for ATLAS
> hard to get time estimation ~ mid/end August
- voltage divider (PVD)
- material budget: $300 \mu \mathrm{~m}$ PVD boards ( 1.6 mm for $1^{\text {st }}$ )
- mechanical instabilities noticed (J. Paschek)
$>$ partial delamination of tracks after soldering

$>$ electric instabilities at measurements


# Data acquisition (GM11) 

## Mapping

electronics mapping

- APV $\rightarrow$ connector pin $\rightarrow$ ADC input ch $\rightarrow$ FPGA firmware ch
geographic mapping
- geographic location / orientation $\rightarrow \mathrm{APV}$ id $\rightarrow$ ADC port \& FPGA firmware ch \& MUX port \& source ID



## Mapping

electronics mapping

- APV $\rightarrow$ connector pin $\rightarrow$ ADC input ch $\rightarrow$ FPGA firmware ch geographic mapping
- geographic location / orientation $\rightarrow \mathrm{APV}$ id $\rightarrow$ ADC port | FPGA firmware ch | MUX port | source ID



## DAQ

- First station @GM11 fully equipped
- 2 x ( 24 APVs, 4 SupplyCards, 2 ADC/TDC-cards)
- 4 fibers connected to MUX (sID 770) - ports 7,8 / 9,10
- data stream on udp://239.255.43.21:45454
- APV mode $0 \times 29$ - e.g. readout with 40 MHz



## Data decoding

- gemMonitor
- changes due to slightly different data format
(I. Konorov / B. Ketzer)
- mapping implemented to config file (H.Pekeler/D.Schaab)
- faulty data
$>$ sync pulses ("tick marks")
$>$ should not appear when triggered
$>$ should not be seen in decoded data (in gemMonitor)
- suggestion: decoding error on detector hardware level
- task force GM11 $\rightarrow$ next MD (20.07.22)
- tuning of APV chip configuration
- check clock / trigger / offset / phase shift
- also: ramp up HV

gemMonitor GUI


APV25-S1 data format (illustrated)
off-topic

## PGEM issues

## PGEM - GP03 occupancies

GP03P2__Occupancy


GP03P1 $\qquad$ Occupancy

since ~2018.. 2021

## PG03 - TCS phase

- different s-curves on TCS phase
- groups of 4APVs connected to same ADC port
> different latencies / different amplitudes
- possible suggestions
- BusCard
- ADC transition card (replaced last year)
- LV powering (Deutronics - not to be touched)



TCS phase Ratio02, GP03P1, chips: all


## PG03 - approaches

> adjust latency (today, M. Hoffmann)
> replace Deutronics by lab power supply
> ADC transition card

- replace by spare (?)
- repair old one
> replace detector



## Thanks for

your
attention

## Status of detector parts (drift foils + GEMs + R/O-foils)

- CERN Batch 1: shipped 20.10.2020
-6 GEM foils $(2 \mu \mathrm{~m} \mathrm{Cu}) \Rightarrow 1$ bad (high current), $5 / 6$ good
-3 drift foils $(2 \mu \mathrm{~m} \mathrm{Cu}) \Rightarrow \mathbf{3} / \mathbf{3}$ good
$-2+1$ R/O foils $\Rightarrow 1$ repaired (strip short), $3 / \mathbf{3}$ good
- CERN Batch 2: shipped 30.8.2021
- 10 GEM foils $(2 \mu \mathrm{~m} \mathrm{Cu}), \Rightarrow 1$ (bad $\rightarrow$ recovered by HV cleaning), $\mathbf{1 0 / 1 0}$ good
-2 drift foils $(2 \mu \mathrm{~m} \mathrm{Cu})$, shipped $30.8 .2021 \Rightarrow \mathbf{2 / 2}$ good
$-2+1$ R/O foils, shipped $27.10 .2021 \Rightarrow 1$ bad (known), $\mathbf{2} / \mathbf{3}$ good
- CERN Batch 3: delivered 13.04. (delay > 1 month)
-7 GEM foils (minor design improvements)
- 1 drift foil
- 1 R/O foil
$>$ GEMs: 15 good +7 not tested $\Rightarrow \geq 6$ detectors
$\Rightarrow$ Drift: 6 good $\quad \Rightarrow 6$ detectors
$>$ R/O: $\quad 4$ good +1 repaired +1 not tested $\Rightarrow 6$ detectors


## Status of local production (support structures + QA)

- Honeycomb plates (Piekenbrink)
- Batch 1a: 2 drift plates, 2 R/O plates (potted, bent) $\Rightarrow$ re-treated, flattened
- Batch 1b: 2 R/O plates (GFK frame) $\Rightarrow$ good
- Batch 2: 2 R/O plates, 2 drift plates, $\Rightarrow$ good
- Batch 3: 2 sets of R/O and drift plates

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2 detectors (avail./spare)
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4 detectors (available)
2 detectors (available)

- GEM frames (local workshop):
- full frame sets for 3 detectors available (drift, transfer, induction)
- 10 parts for 2.5 transfer frames available
- spare material for segmented frames available
- delivered material for 10 drift frames + 20 transfer/induction frames

3 detectors (available)

## $\sim 2$ detectors

(backup material)
$\geq 6$ detectors (available)
> Currently:
$>$ Honeycomb plates for 8 detectors (incl. backup)
> Frames for $\geq 6$ detectors total (partly backup material used) / avail. material for $\geq 8$ detectors total

- QA improved: intersegment test automated (J. Paschek)
- Production database set up for COMPASS (taken over from ALICE / P. Glässel)


## Database for Production

- Stock keeping integrated
- QA steps/files included
- Trackable construction chain Item G3M/G3M01 (batch 1) contains (only next level):

| part | type | prefix | n |  | serialno | batch | date | statu |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| GEM stack |  | GMS | 0 |  | GMS-01 | 1 | 2022-01-28 |  |
| R/O plate |  | RP | 0 |  | RP-01 |  | 2022-01-28 |  |

define/modify contained parts

Item GMS/GMS-01 (batch 1) contains (only next level):

link color code serial no barcode unnumbered prefix color code: parent part daughter part both
part color code: QA defined

| part | type | prefix | num | serialno | batch | date | status | link comment |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Drift plate |  | DP | 0 | DP-01 |  | 2022-01-28 |  | $\underline{\text { X }}$ |
| Drift GEM |  | GM1 | 0 | GM1-01 | 1 | 2022-01-28 |  |  |
| intermediate GEM |  | GM2 | 0 | GM2-01 | 1 | 2022-01-28 |  |  |
| R/O GEM |  | GM3 | 0 | GM3-01 | 1 | 2022-01-28 |  |  |
| define/modify contained parts |  |  |  |  |  |  |  |  |

 GEM foil CG3G 0 CG3G-003 $1 \quad$ 2022-01-28 2
define/modify contained parts

( | 10 | QA-E |
| :---: | :---: | :---: |
| 15 | $\begin{array}{c}\text { QA- } \\ A\end{array}$ |
| 20 | 20 |
| 25 | 25 |

4ㄹ..
$\qquad$ quality

HISKP Compass production database, category Compass

unnumbered stock at institute
batch type prefix ordered sent

## AMBER PRM readout requirements

Starting point: $30 \times 30 \mathrm{~cm}^{2}$ with divided strips and active central sector / self-triggering VMM

- Readout of all 4 sides (1 detector)
- 768 channels per side (1 detector)
- 2 detectors per station in 6 stations


## Requirements

- number of channels per projection: $2 \times 768=1536$
- number of projections per station: 4
- number of stations: 6
- number of bits per hit: 38 raw from VMM / 48 with additional time stamp
- in progress: amount of information produced by one projection for nominal PRM beam (conditions in streamed mode $\Rightarrow$ noisy hits + induced by charged particles)

