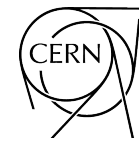


Gas Systems Operation & Development

Mara Corbetta
on behalf of the Gas Team



OUTLINE

- Gas System Project
- LHC Gas Systems
 - Maintenance & Operation Improvements
 - LS2 R&D and Upgrades
 - New LHC Gas Systems
- New Non-LHC Gas Systems
- Greenhouse Gases Reduction Strategies
 - Optimization of Current Technologies
 - Gas Recuperation Systems
 - Alternative Gases
- Conclusion

Gas System Project

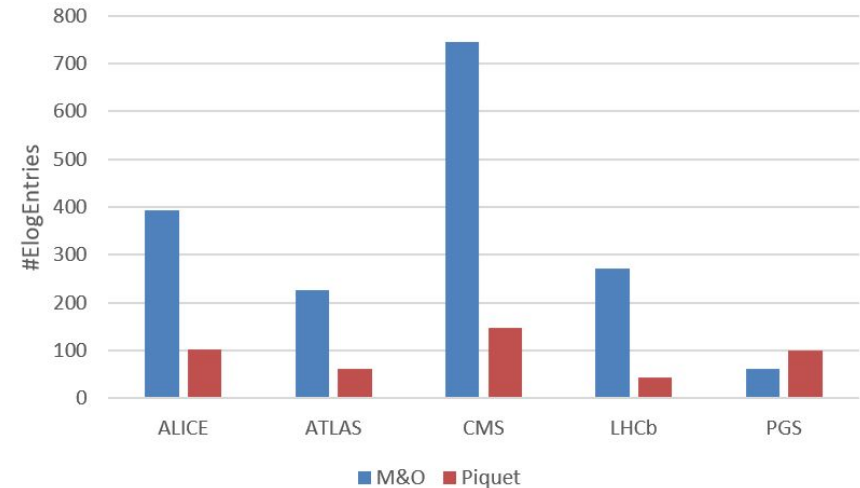
M&O of > 30 Gas Systems

- Daily operation monitoring
- Modules maintenance
- *Stand by duty (piquet)*,
~ 150 interventions per year in LS2 systems in maintenance, unstable status
- Gas systems upgrades
- Gas quality monitoring
- Implementation of new Gas Systems

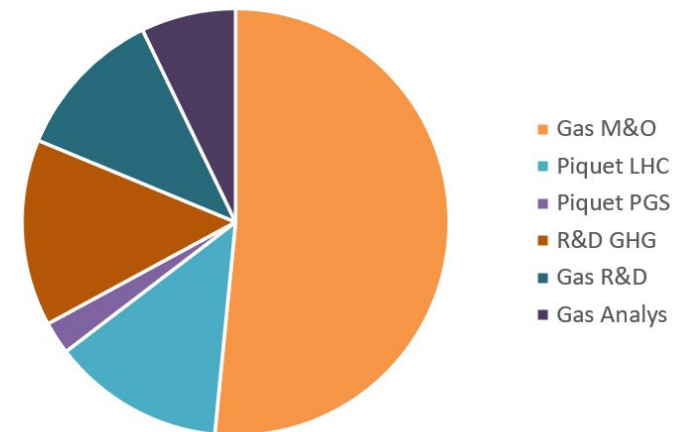
Gas Systems R&D

- LHC systems performance optimization
- Greenhouse gases reduction strategies
- Gas systems long term R&D (Lab/GIF++)
- Gas analysis techniques

ElogEntries M&O+Piquet 2019-2021



ElogEntries 2019-2021



M&O Improvements

LS2 Maintenance and Upgrades

- **Modules maintenance:**
~300 modules performed, procedures worksheets
- **Components:** ~ 100 MFC calibration,
~ 400 safety valves calibration,
~ 30 low pressure buffer re-validation,
~1000 flowcells installation/re-calibration..
- **New generation PLC (with BE-ICS team)**
~20 new PLC + Software new/upgraded

MIXER MAINTENANCE PROCEDURE
Complete the form and print it at the end

SYSTEM: ALICE MTR	DATE: 25/06/20	OPERATOR: Louis-Philippe De Meesters, Leonardo Neri			
Mixer in RUN system ON					
WHAT	DESCRIPTION	STATUS	RESULT	ACTION LIST	Notes
LEDs check	Press the button in the mixer chassis and check if the leds are ok	<input checked="" type="checkbox"/> Done	<input checked="" type="checkbox"/> OK	OK, go ahead with next step	
Check Pressure Reducers	Check PI-1203 reading and compare their value with the corresponding PT-1203 reading on WinCCDA (indicate if error less than 20%)	<input checked="" type="checkbox"/> Done	<input checked="" type="checkbox"/> OK	Take note of the two readings, if possible, set the corresponding PCV to zero and see which one doesn't read zero	CH2F4 PI-1103: 3.7bar - PT-1103: 3.4bar (21%), C4H10 PI-1203: 2.9bar - PT-1203: 3.9bar (17%), SF6 PI-1303: 2.4bar - PT-1303: 3.0bar (20%)
Lines pressure	Check if the pressure of each line is equal to the SMFC calibration pressure (indicate if the device)	<input checked="" type="checkbox"/> Done	<input checked="" type="checkbox"/> OK	Great! Go Ahead with the procedure	
	Compare PCV Tecom gauge pressure with supply pressure on the wall panel for each line: regulator pressure should be 0.3-0.5 bar lower than network pressure	<input checked="" type="checkbox"/> Done	<input checked="" type="checkbox"/> OK	OK, next step	
	Check that pressure master MFC PI-1103 is lower than pressure slaves MFCs	<input checked="" type="checkbox"/> Done	<input checked="" type="checkbox"/> OK	Great! Go Ahead with the procedure	
	Make sure that the smallest concentration line has the highest pressure	<input checked="" type="checkbox"/> Done	<input checked="" type="checkbox"/> OK	Great! Go Ahead with the procedure	
Read PI-1209 pressure and compare its value with the PT-1209 reading on WinCCDA	2-3 gauge divisions difference acceptable	<input checked="" type="checkbox"/> Done	<input checked="" type="checkbox"/> OK	Great! Go Ahead with the procedure	
Check PCV-1202 setting (switch in pressuring the Emmet PI CV-1007)	- if the system is in recirculating mode ~ 200mbar below PT-1202 setting pressure - open mode ~ 600 mbar	<input checked="" type="checkbox"/> Done	<input checked="" type="checkbox"/> OK		Not applicable
Check YV-1208 bypass is		<input checked="" type="checkbox"/> Done	<input checked="" type="checkbox"/> OK	Great! Go Ahead with the procedure	



M&O Improvements

Gas Systems Monitoring

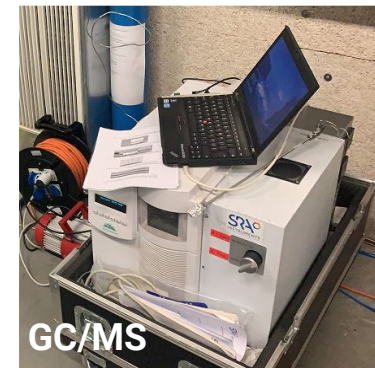
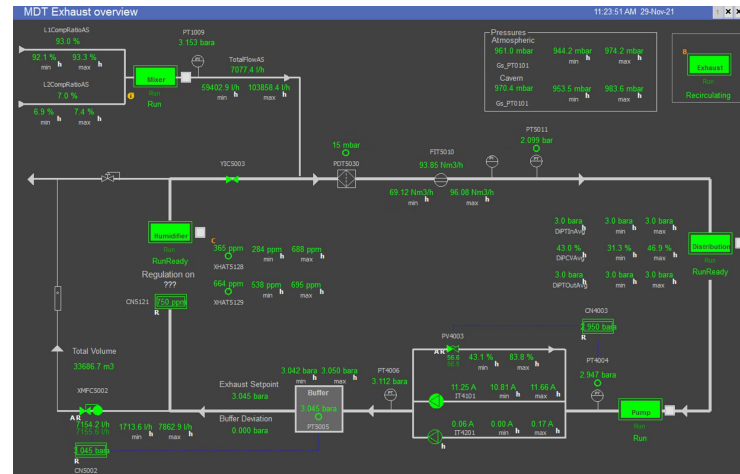
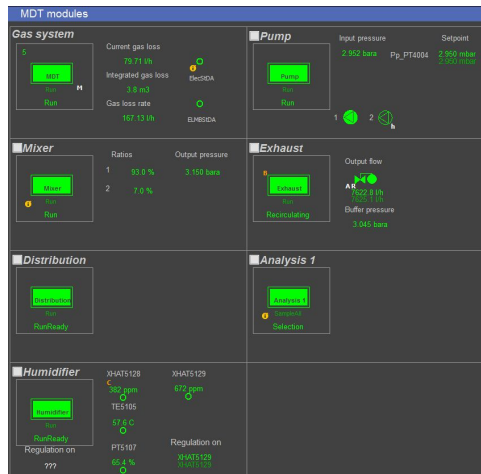
- Implemented weekly checklist to monitor most important parameters
- Gas System general **overview page** improved (operational 2022)
- Implemented **warning system**, to notify potential issues

Gas Quality Monitoring

- x8 IR modules (iC_4H_{10} , CO_2 , CF_4), $\sim 30 H_2O + O_2$ analyzers
- x5 Fixed + x2 Portable micro Gas Chromatographs
- > 10 ISE Fluoride Electrode Stations



before → after

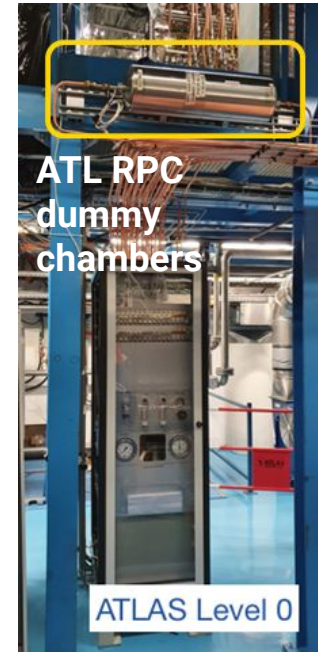
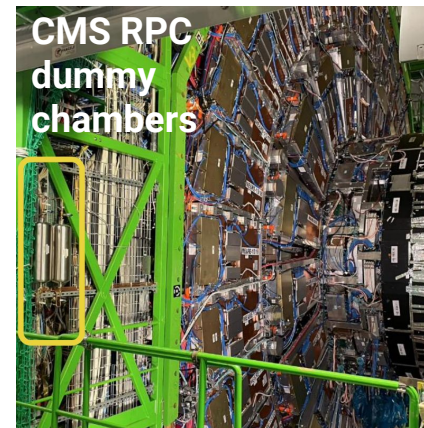


LS2 R&D and Upgrades

Consolidation and upgrades performed on ~15 LHC Gas Systems

CMS

- **RPC** Automatic regulation valves
- **RPC** Dummy chambers installation
- **DT** Analysis module upgrade (ongoing)



ATLAS

- **RPC** New distribution racks
- **RPC, MTR** Dummy chamber installation
- **MDT** Pump and Humidifier upgrade

ALICE

- **CPV** New humidifier module
- **TPC** Gas system clean room
- **TRD** Software Upgrade for Xenon recuperation

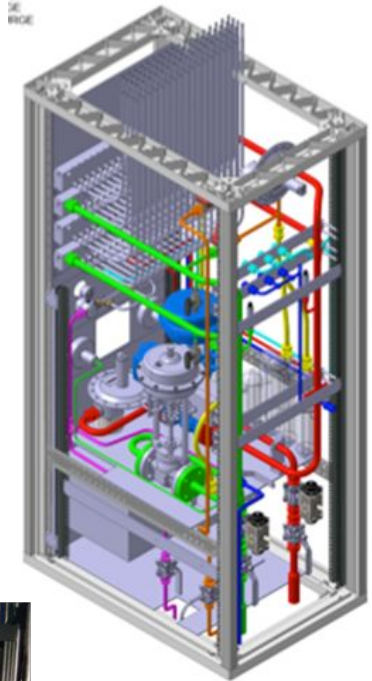
... & more



LS2 R&D and Upgrades

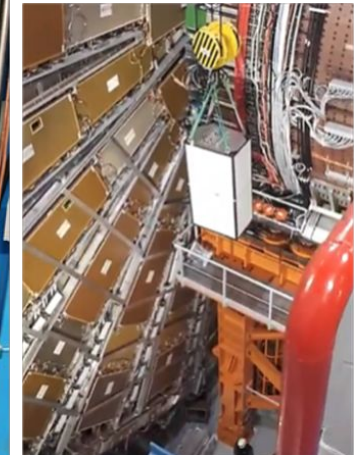
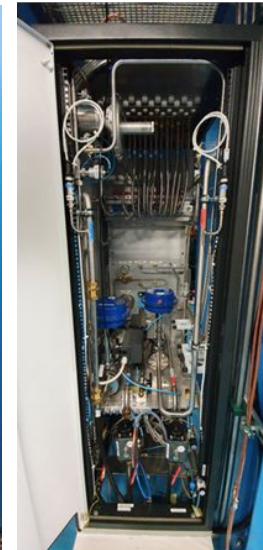
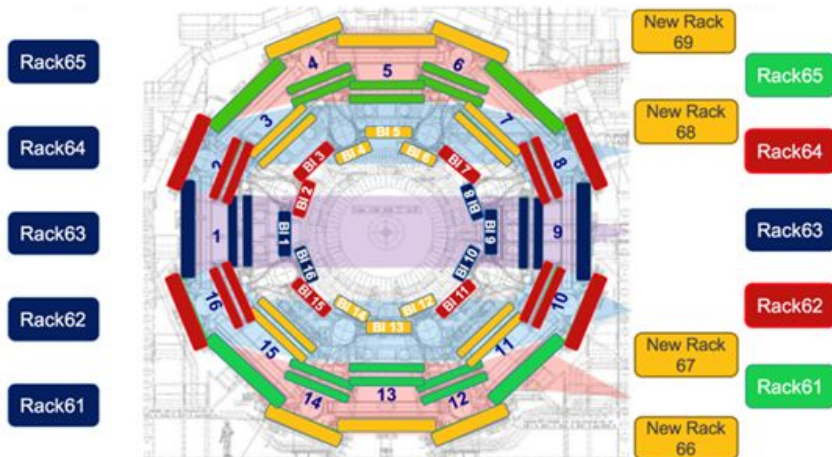
e.g. : ATLAS RPC New distribution racks

- x4 new additional distribution modules designed with 3D models before realization
- New distribution layout configuration (from 5 to 9 levels) to decrease hydrostatic pressure difference rack-chambers
- Additional channels needed for detector upgrade + support to TC team for piping installation



before upgrade

after upgrade



New LHC Gas Systems

CMS GEM

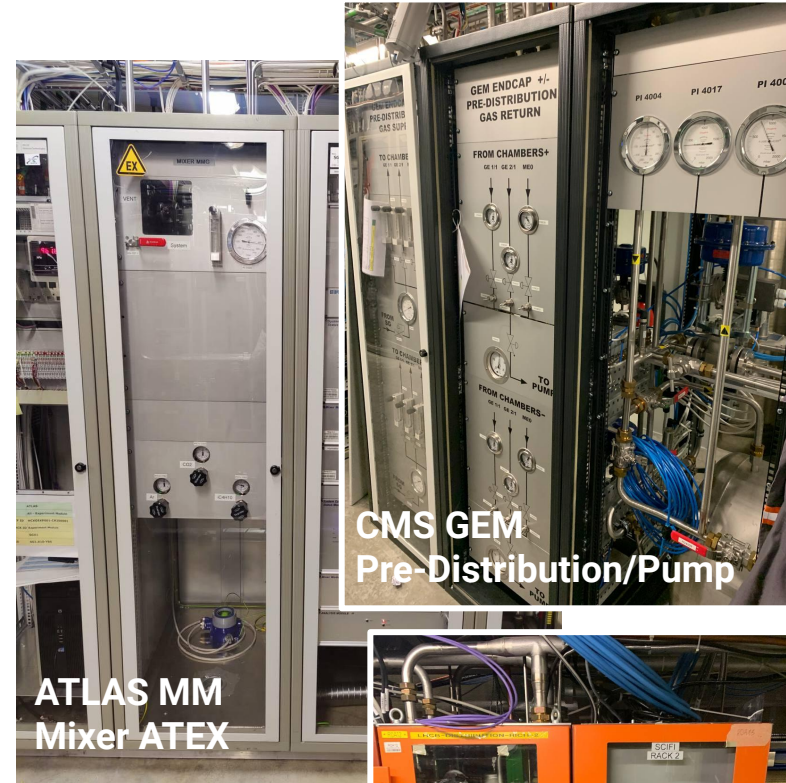
- New full gas system (modules/PLC/software)
- Mixer with 2/3 components (Ar, CO₂, spare)
- x6 Distribution racks in UX (4 GE + 2 ME0)
- Filters installed before distribution

ATLAS MicroMegas

- New dedicated PLC + WinCCOA software
- ATEX mixer, 3 components: Ar, CO₂, iC₄H₁₀
- Analysis module for iC₄H₁₀ + H₂O monitoring
- Distribution from upgraded old CSC modules

LHCb Scintillating Fibers (SciFi) + Upstream Tracker (UT)

- **SciFi** read out by SiPM detectors, at low temperature
- Dry air (dew point -70° C) flushing to keep low humidity
- SGX+UX PLC and gas supply + 2 distribution racks
- **UT** flushing system construction ongoing



CMS GEM
Pre-Distribution/Pump

ATLAS MM
Mixer ATEX



LHCb SciFi
Distribution

New Non-LHC Gas Systems

CLOUD

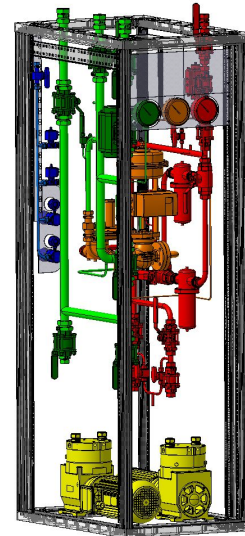
- Full design and construction of new modules
- Removal and recuperation of old modules
- Large need of resources, delivery March 2022

T2K-ND280 neutrino TPC:

- 3D design of modules before construction
- Commissioning @CERN completed by 2021
- Will be shipped in Japan, operational at J-parc in 2022

NA61/SHINE TOF-RPC

- 3D design of modules before construction
- Gas System running since Sept 2021



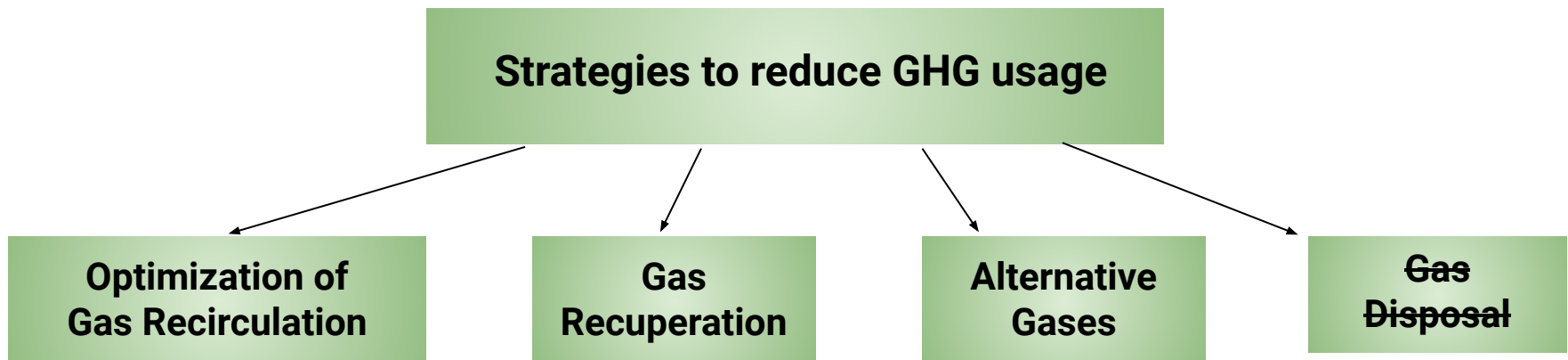
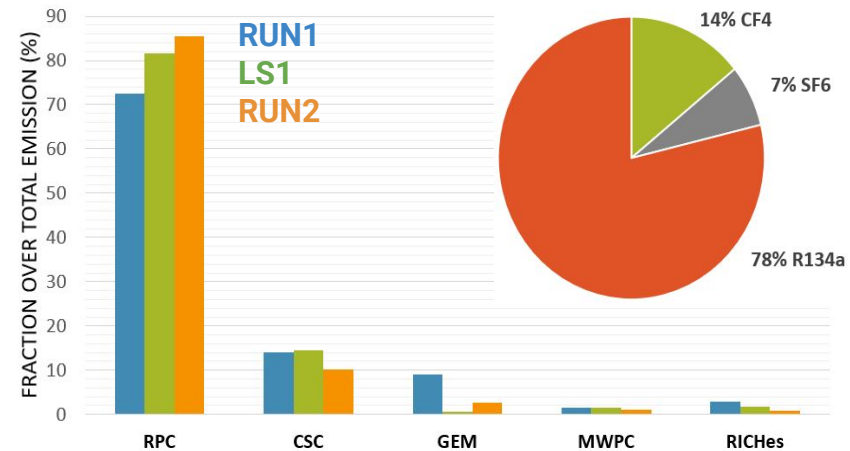
GHG Reduction Strategies

CERN is taking steps to lower consumption of GHG gases used in LHC Experiments

GHG = high Global Warming Potential
(in gas detectors: R134a, CF₄, SF₆,...)

Use of GHG is discouraged by European Union

- GHG cost already started to increase
- some will be phased out by 2030, lower availability on the market



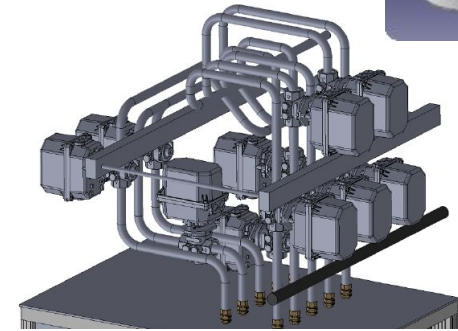
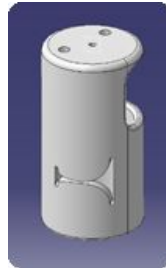
GHG Reduction Strategies

Optimization of Current Technologies

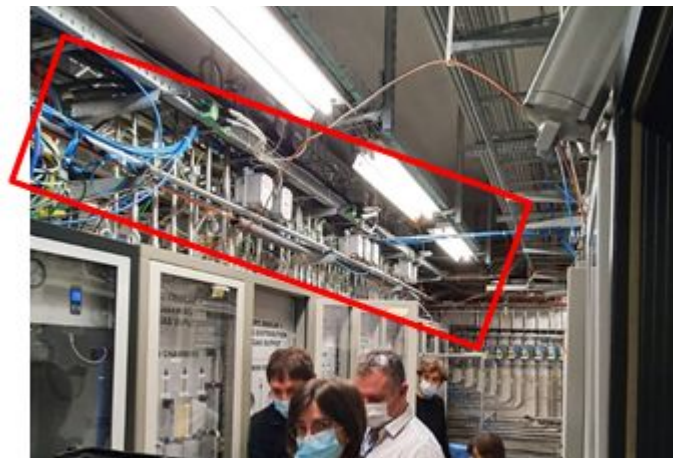
Example

CMS RPC automatic regulation valves to improve operation with gas recirculation by minimizing changes in chamber pressure (lower risk of new leaks)

- More than 20 valves tested: selected ECONEX
- Tests + simulation performed for valve configuration
→ custom 3D printed valve seat to adapt to flow
- **x30 valves installed on the return of each distribution rack**
- Operational since mid-November, very good performance in keeping Chamber Pressure stable



without Econex ← RPC Chamber Pressure → with Econex



GHG Reduction Strategies

Gas Recuperation Systems

Gas recuperation plants operational on LHC Gas Systems:
6 in stable operation + 1 prototype

LHCb RICH2 CF₄ Recuperation (CO₂/CF₄)

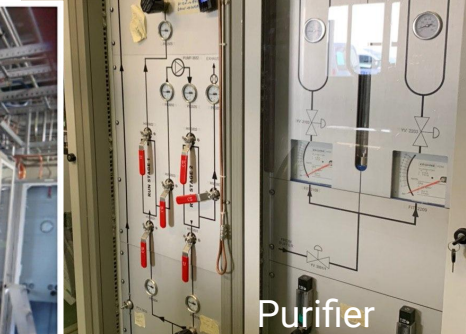
- New system commissioned
- Efficiency 60%, 30 m³ recuperated

CMS CSC CF₄ Recuperation (Ar/CO₂/CF₄)

- Average efficiency > 60%
- -45% GHG emission & gas cost (Run2)
- CF₄ re-injected into system by mixer

RPC R134a Prototype (R134a/iC₄H₁₀/SF₆)

- Prototype operational since 2018
- High separation efficiency (80-90%)
- Good quality R134a recuperated (~ 100 ppm Air)
- Further tests needed to be ready for usage on experiments



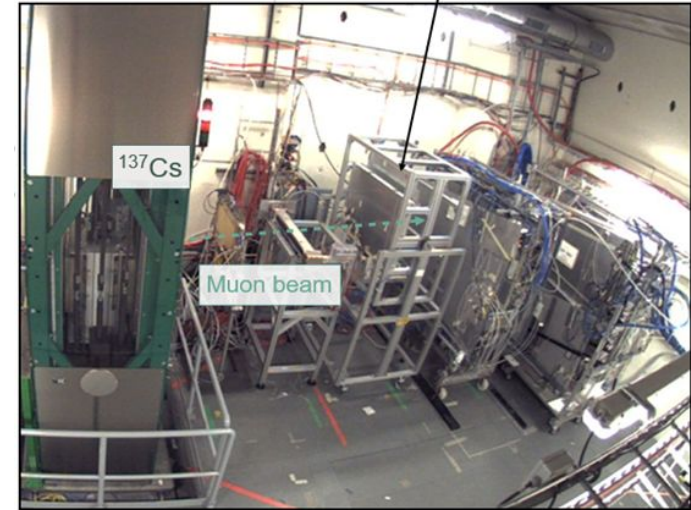
GHG Reduction Strategies

Alternative Gases



RPCs detector characterization:

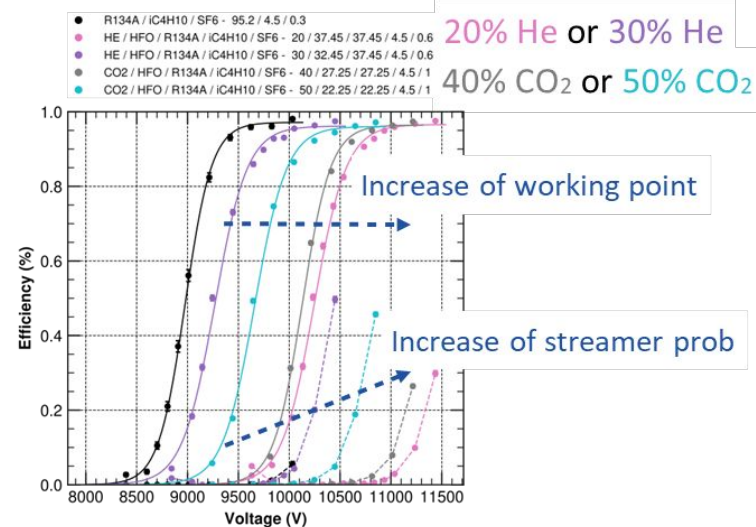
- *R-134a* alternative gases:
HFO-1234ze, R-1224yd
- SF_6 alternative gases:
Novec 5110™, Novec 4710™, C_4F_8O , CF_3I
- Characterization of additional gases: CO_2 , He
- Studies in laboratory and GIF++



HFO as substitute of R134a

- More than 50 eco-friendly gas mixtures tested
- HFO cannot directly replace R134a
- Compromise: use both HFO and R134a
HFO reduces GWP, R134a reduces charge

+ **Participation in Eco-Gas Collaboration**
funded by



Conclusions

LHC Gas Systems M&O

- > 2000 intervention LS2 for maintenance, operation, stand-by duty, r&d..
- Maintenance of Gas Modules, PLC + Software, gas monitoring
- Gas Systems upgrades (e.g. *ATL RPC*)

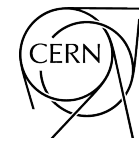
New Gas systems

- **LHC**
CMS GEM (2019), ATLAS MM (Nov 2021), LHCb SciFi (2020), LHCb UT (ongoing)
- **non-LHC**
CLOUD (2022), NA61 (2021), T2k-ND280 (delivery Japan 2022)

GHG Reduction Strategies

- Optimization of current technologies for gas recirculation (e.g. *CMS RPC*)
- Improvement of existing Gas Recuperation systems (e.g. *CMS CSC, LHCb RI2*) and development of new plants (*RPC mixture prototype*)
- R&D on Eco-Friendly gas mixtures (>50 mix tested)

**Big thanks to all Trainee, Students,
Doct, FSU, Fellow, Staff!!**



Thank you for your attention