OPAL Experiment Seen from Lead Glass Counters



Original OPAL Design a la JADE (LOI, Jan. 1982)



LEPC Advice on LG: parallel geometry \rightarrow pointing geometry



... while EE could stay in parallel geometry



Main Parts of an EB LG Counter

× 9440 pcs

SF57 (Schott)

R2238 (Hamamatsu)

Assembly Line of LG Modules





Many Ideas and Inventions ...



10 sec×10,000 pcs = 10^5 sec \rightarrow practically 1 week of work



Combined Beam Test with "Chicago Stage" in X5 Beam Line



5 Different LG Modules and "Mitsui Stage" SM





"Incident" (July 1986)







Beam Calibration with "Mitsui Stage"



(1986 - 1988)



Installation of HR's in OPAL Pit with "Mitsui Mounting Device"



Only 5 counters exchanged between the beam calibration and the installation

All of them(9440 pcs) worked so well from the start(1989) till the end(2000)



"The Secret"

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"Historical" Reconciliation (Oct.2004)



... with Mr. Hakamada (Director of Sales, Hamamatsu Photonics)