



## **3D-FBK pixel sensors: overview of recent results with proton and neutron irradiated sensors**

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on behalf of

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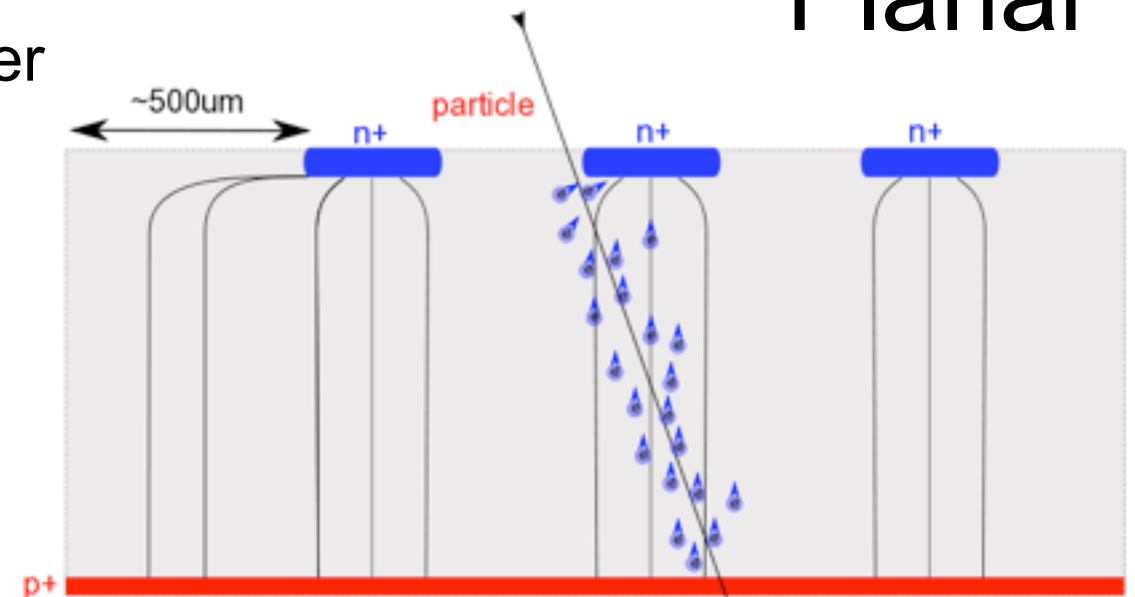
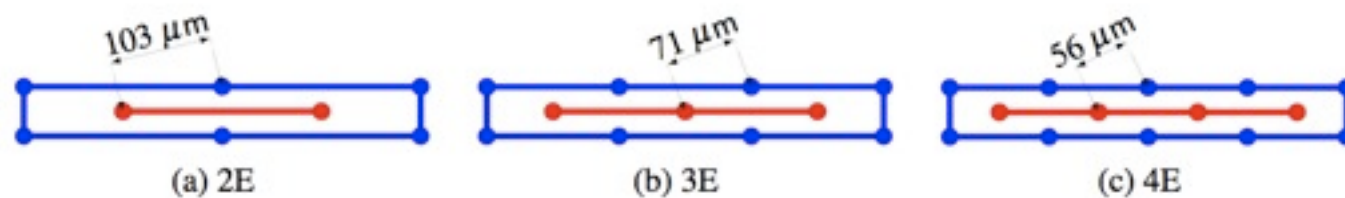
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- Introduction
  - 3D Sensors Design and Technology
  - The ATLAS FE readout chip
- List of devices
- Labs Measurements
  - I/V, noise, and threshold scans; signal charge with  $\text{Am}^{241}$  &  $\text{Sr}^{90}$
- Summary and Outlook

Planar

- Proposed by Sherwood Parker et al.: NIM A 395 (1997) 328

- Electrodes (both types) processed inside the wafer bulk - perpendicular to surface
- Different cell configuration: 2E, 3E or 4E



Advantages:

## 3D Features:

high electric field

short collection path

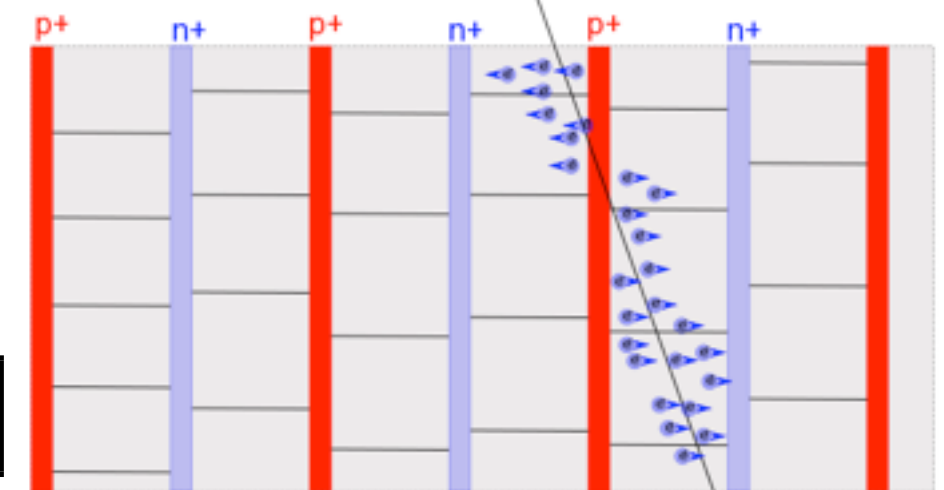
sensor edge is an electrode

high efficiency / radiation hard

lower depletion voltage

faster charge collection

active edge ~4 μm

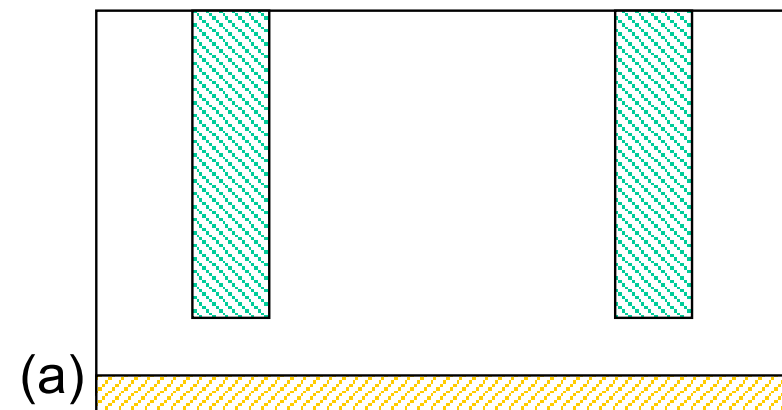


active edge

3D

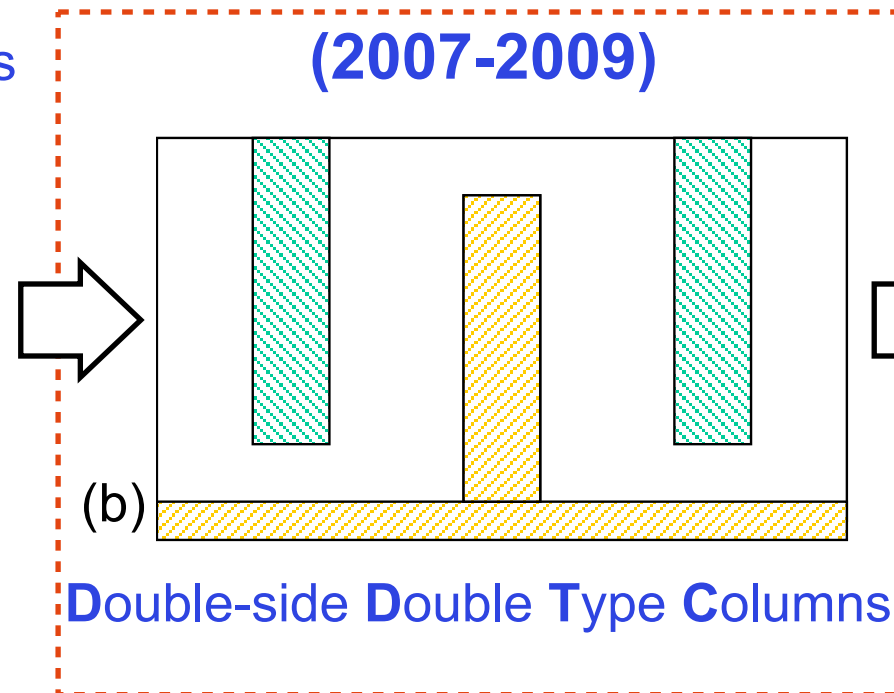
## 3D detector technology developments in Trento

Single-sided Single Type Columns



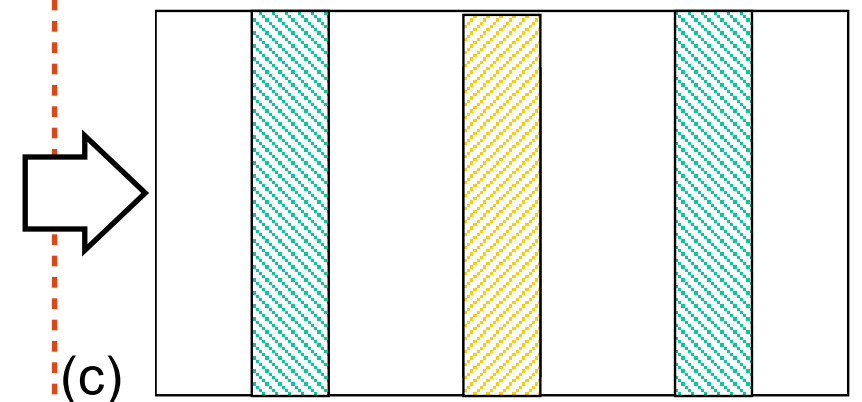
(2004-2006)

(2007-2009)



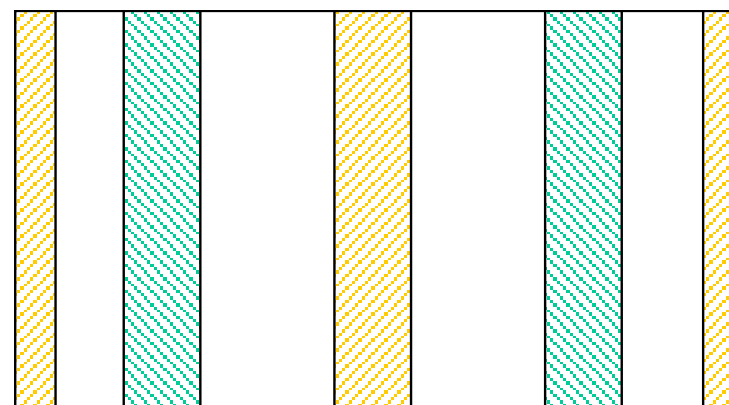
Double-side Double Type Columns

Double-side Double Type Columns<sup>+</sup>



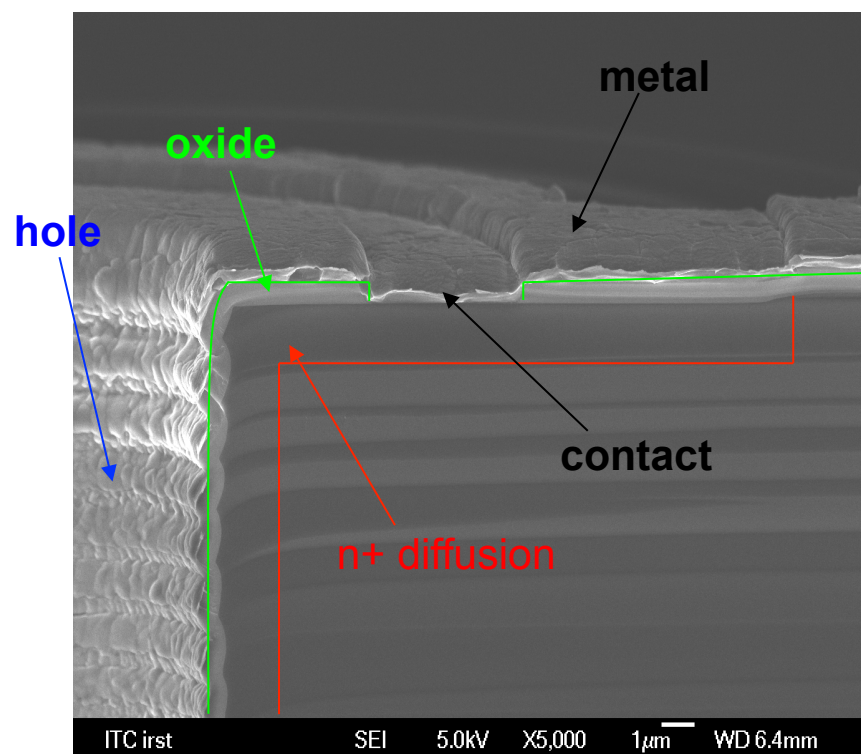
(2010-2011)

FULL 3D with active edge

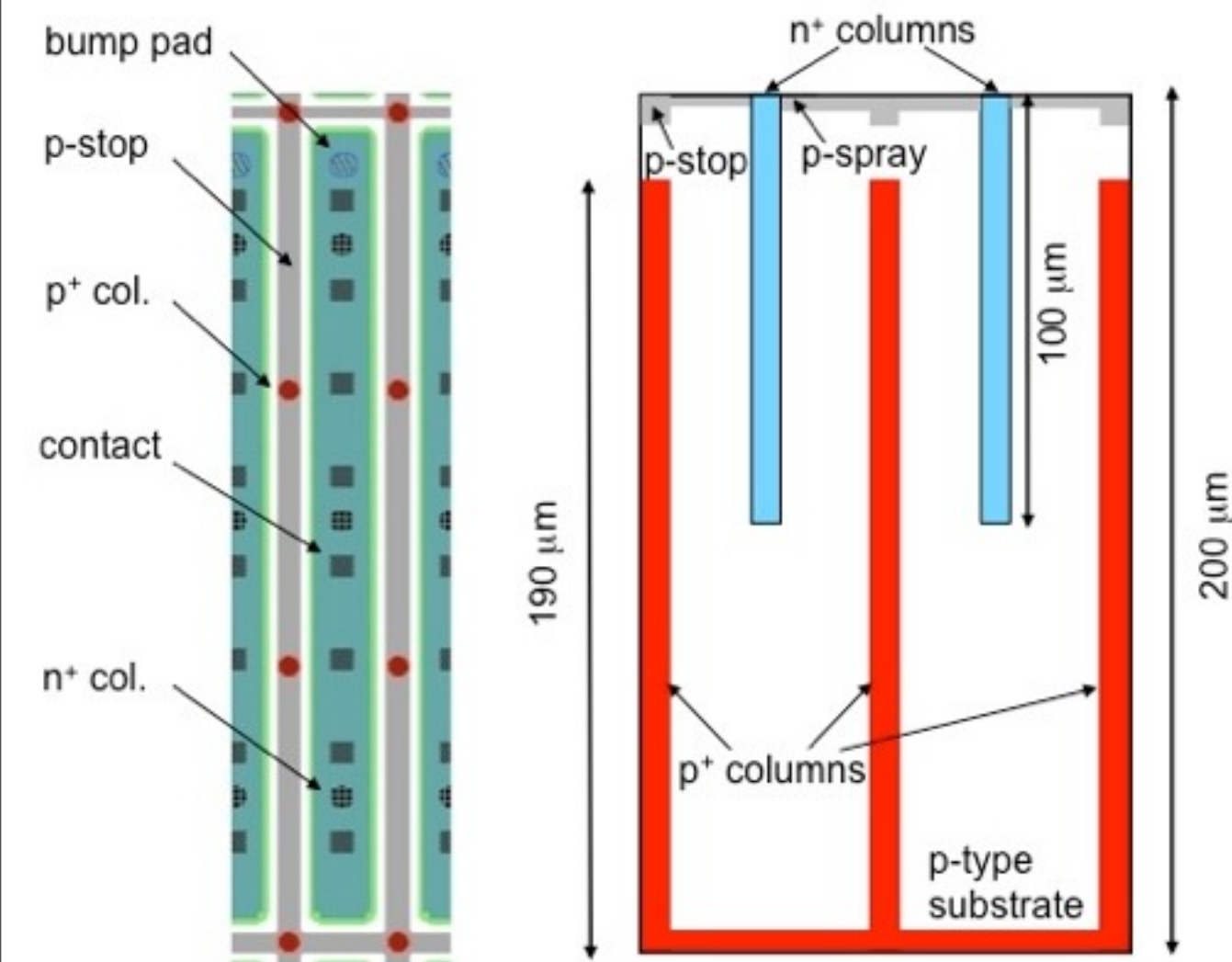


(2011)

See talk at this meeting:  
“3D Detector status at FBK”  
G. Giacomini & E. Vianello



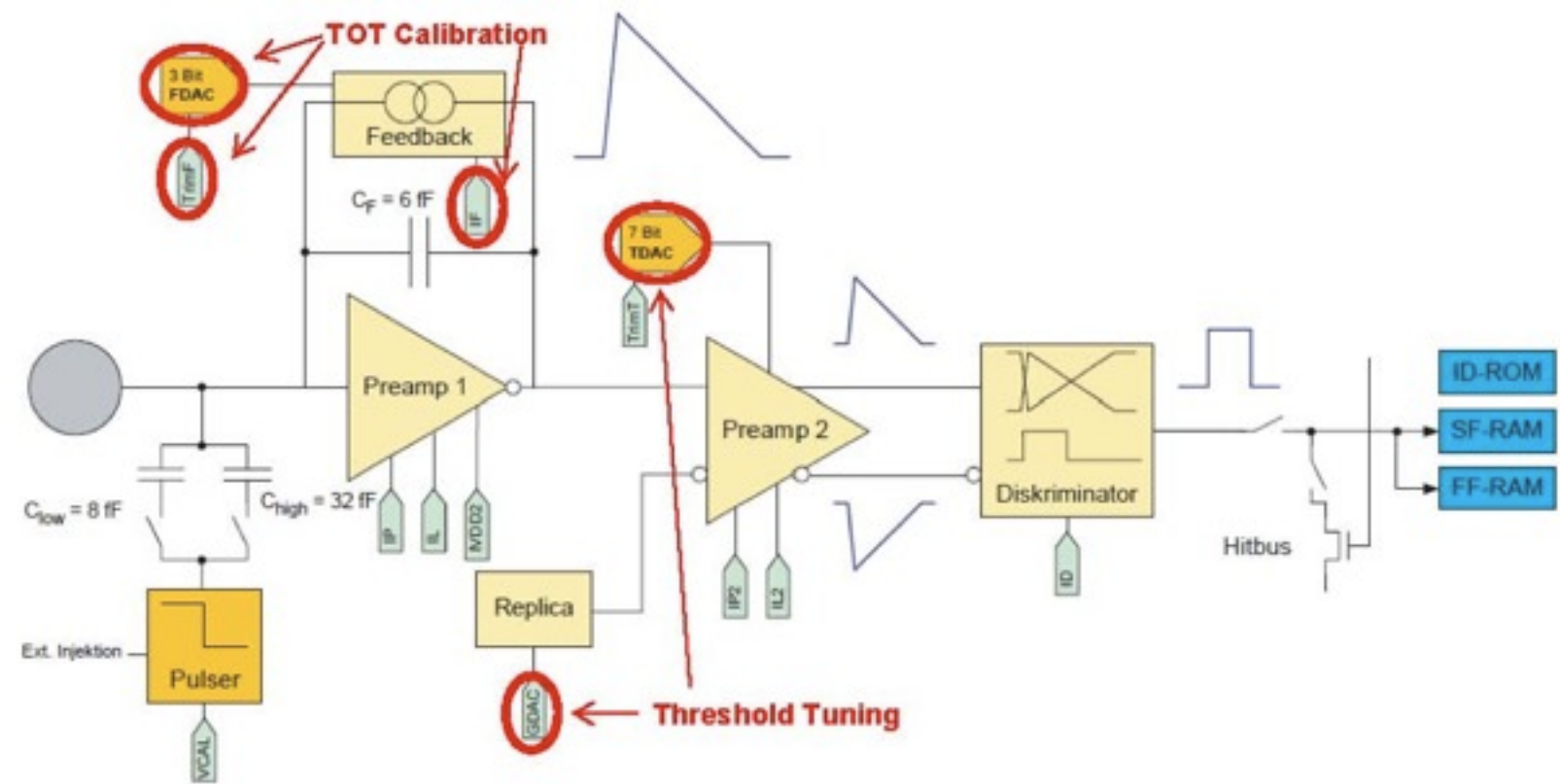
## Modified 3D sensors



| Parameter                        | Unit             | Value              |
|----------------------------------|------------------|--------------------|
|                                  |                  | 3D-DTC-2           |
| Substrate thickness              | μm               | 200                |
| Junction column thickness        | μm               | 100 -110           |
| Ohmic column thickness           | μm               | 180 -190           |
| Column overlap                   | μm               | 90 - 100           |
| Substrate doping concentration   | cm <sup>-3</sup> | $1 \times 10^{12}$ |
| Lateral depletion voltage        | V                | 3                  |
| Full depletion voltage           | V                | 12                 |
| Capacitance vs backplane         | fF/column        | 35                 |
| Leakage current @ Full depletion | pA/column        | < 1                |
| Breakdown voltage                | V                | > 70               |



# The ATLAS FE readout chip



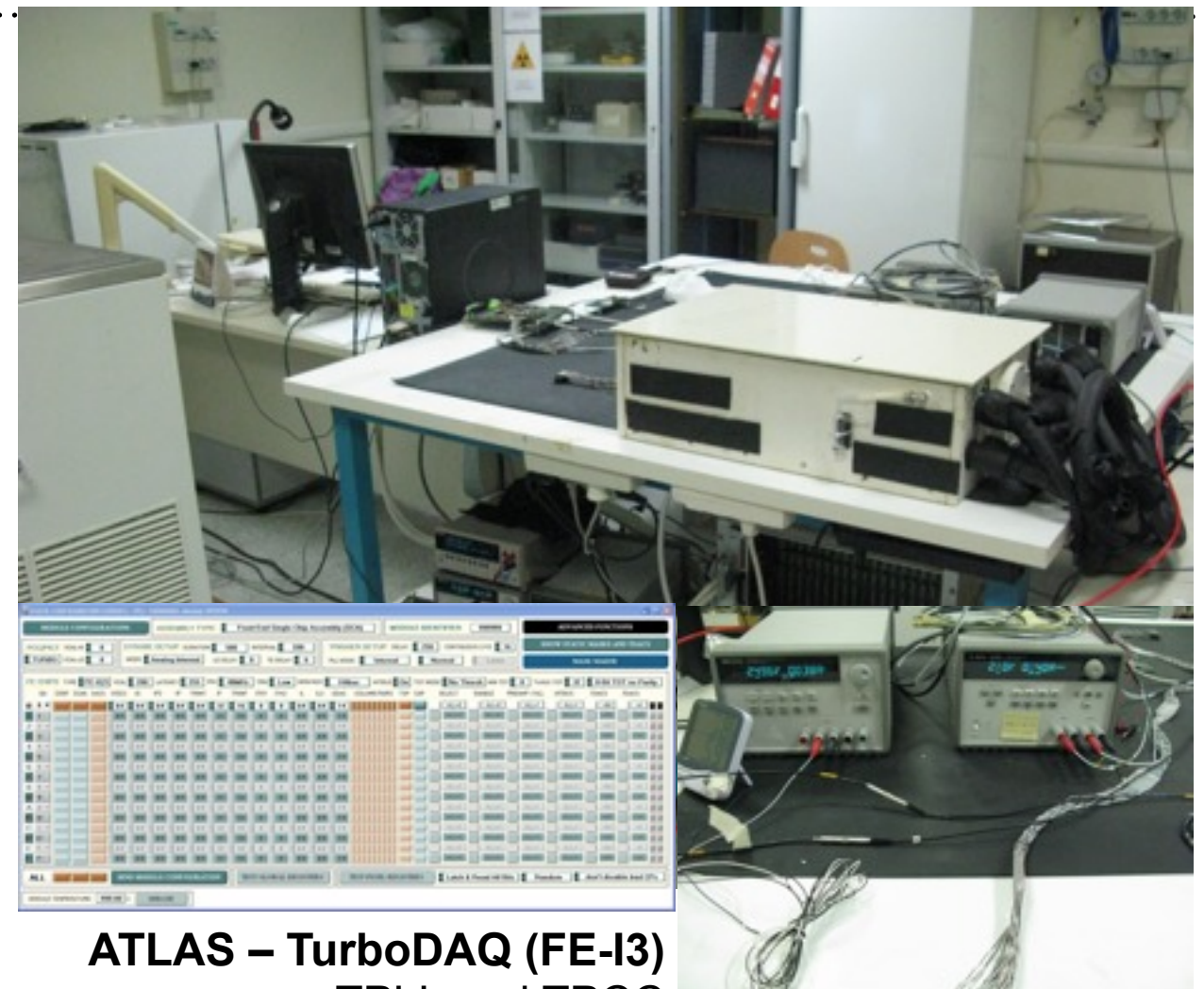
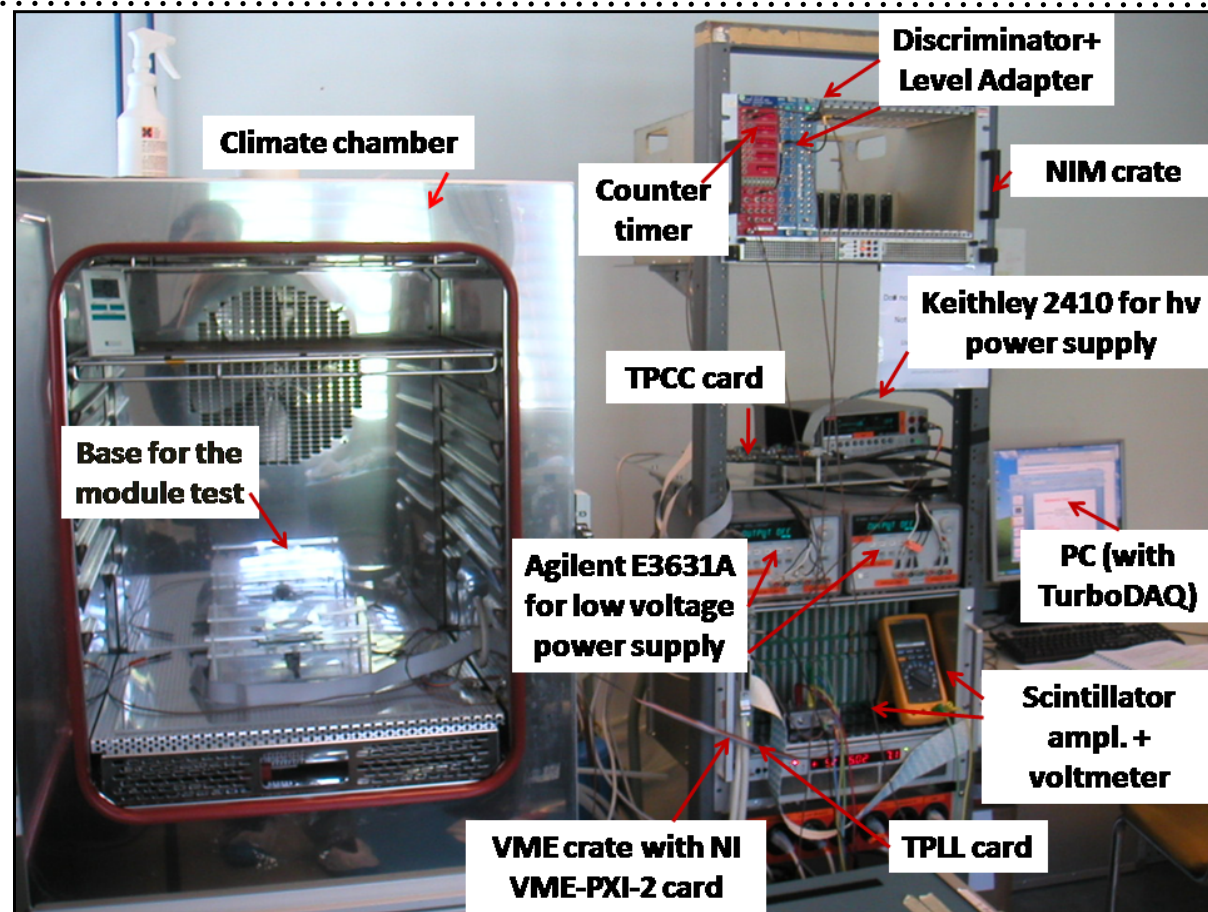
## Single Chip Assembly (SCA):

- Sensor bump-bonded to the FE-I3 Chip
- Bump-bonded at Selex (thermo-compression with indium bumps processes)
- 2880 readout cells,  $160 \times 18$  pixels, each  $50 \times 400 \mu\text{m}^2$  size
- provides pixel charge measurement through digital-time-over-threshold (TOT)
  - measured in units of LHC bunch crossing rate (40 MHz)
- the conversion have been tuned to each individual pixel to respectively:
  - 3200 threshold  $e^-$  and 60 ToT for a deposited charge of  $20 \text{ ke}^-$
- 3D SCA pixels: threshold tuned and TOT calibrated with “TurboDAQ” software

- DUTs have been irradiated at difference fluence  $N \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$  with neutrons (18,13,14) and protons (6,7,9 - 2,8), respectively:
- proton-irrad.:
  - *Karlsruhe* facility, 27-MeV
  - modules 6, 7, 9
  - proton-irrad at  $5.4 \cdot 10^{14} \text{ p}/\text{cm}^2 \approx 1 \cdot 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
- proton-irrad.:
  - *CERN* facility (*M. Glaser*), 24-GeV proton beam
  - module 2, 8
  - 2E,4E @  $3 \cdot 10^{15} \text{ p}/\text{cm}^2 \approx 2 \cdot 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
  - waiting for wire bonding @ CERN
- neutron-irrad.:
  - JSI neutron reactor in *Ljubljana* (*V.Cindro, G. Kramberger*)
  - modules 18, 13, 14
  - neutron-irrad. at  $1,3,5 \cdot 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$

| ID on Wafer | Sensor Type | Fluence [ $\text{n}_{\text{eq}}/\text{cm}^2$ ] | Irrad. Type |
|-------------|-------------|--|-------------|
| 18          | 2E          | $1 \cdot 10^{15}$                              | n           |
| 6           | 2E          | $1 \cdot 10^{15}$                              | p           |
| 13          | 3E          | $5 \cdot 10^{15}$                              | n           |
| 7           | 3E          | $1 \cdot 10^{15}$                              | p           |
| 14          | 4E          | $3 \cdot 10^{15}$                              | n           |
| 9           | 4E          | $1 \cdot 10^{15}$                              | p           |
| 2           | 2E          | $2 \cdot 10^{15}$                              | p           |
| 8           | 4E          | $2 \cdot 10^{15}$                              | p           |





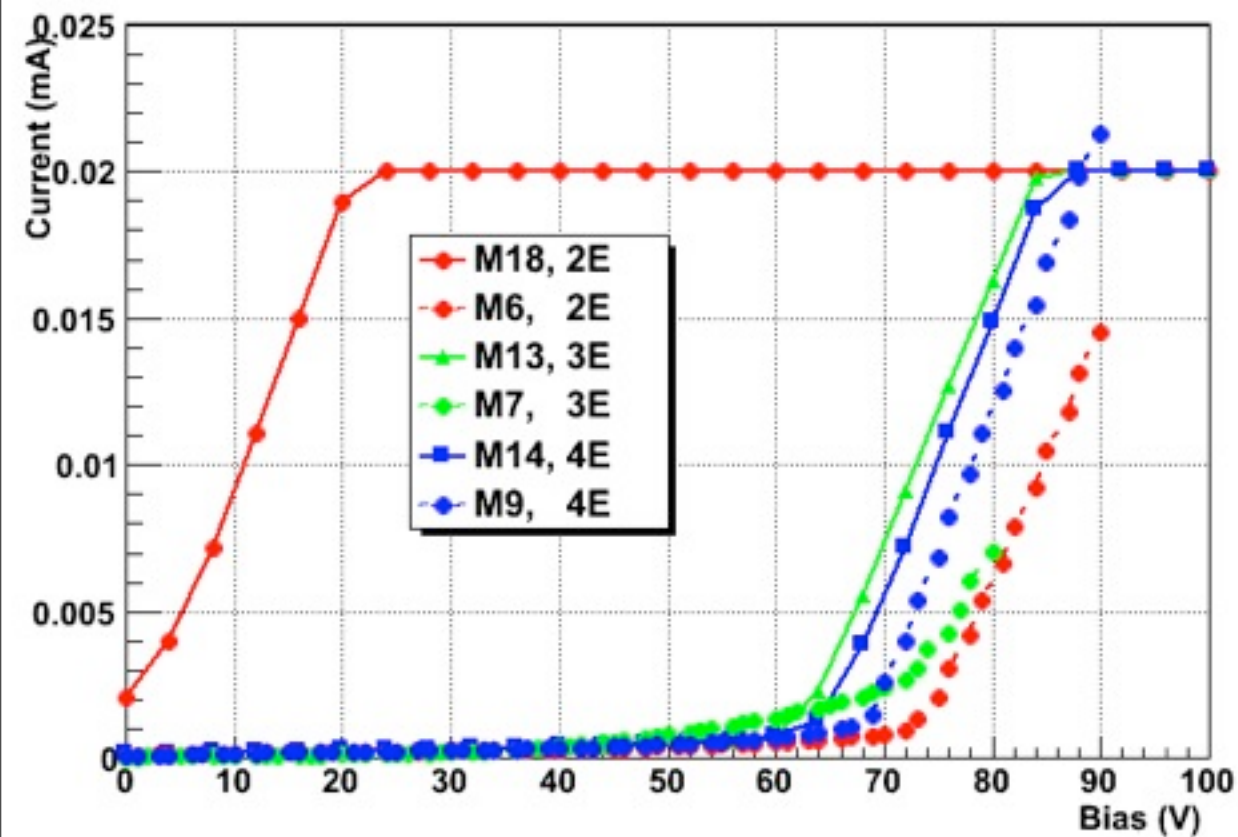
ATLAS – TurboDAQ (FE-I3)  
TPLL and TPCC  
VME based

## Measurements:

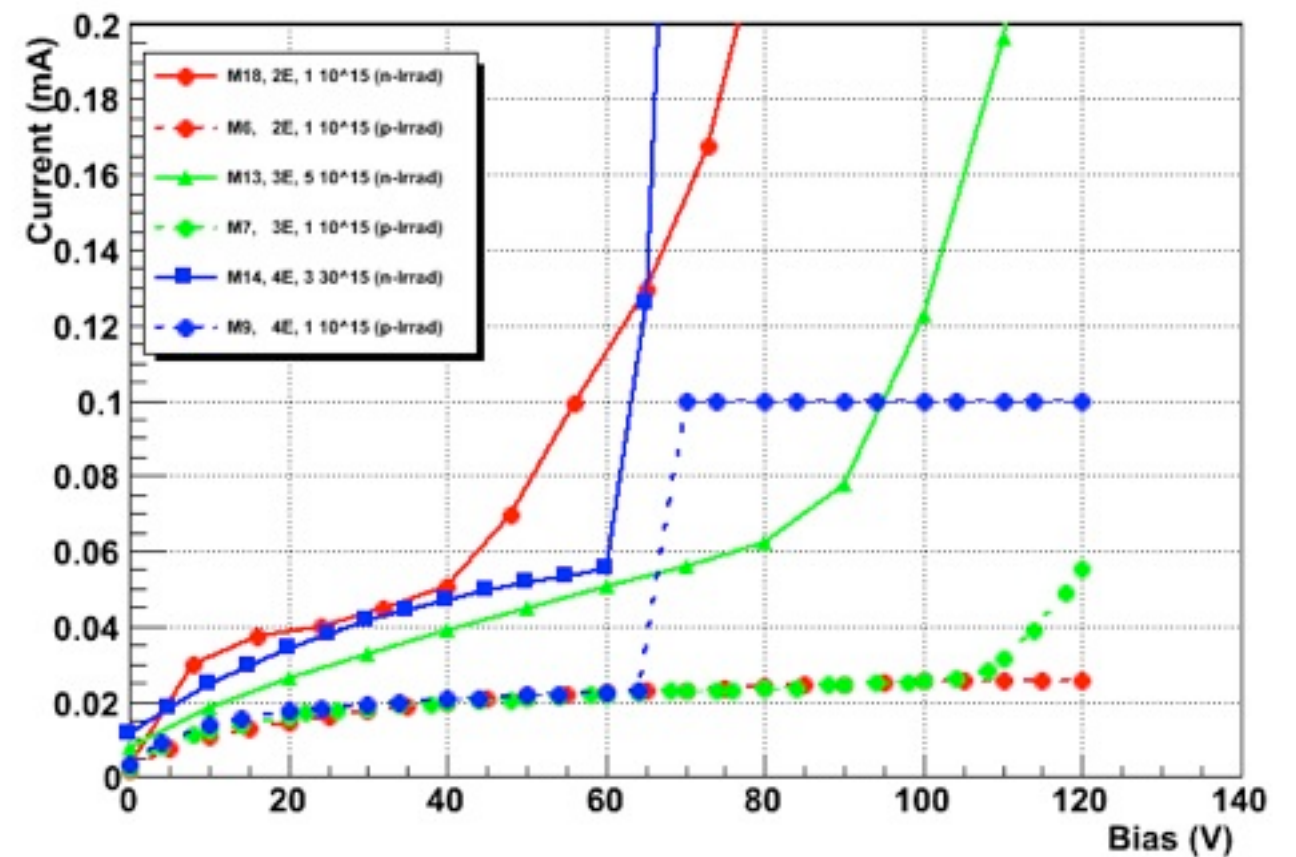
- Electrical and noise tests:
  - IV scan
  - Standard calibration at  $V_{\text{nominal}}$ : Threshold, ToT calib
  - Standard calibration repeated for different voltage and temp. settings
  - Noise scan vs HV
- Response to radioactive source ( $\gamma$ -source  $\text{Am}^{241}$  (at Genova/Cern) -  $\beta$ -source  $\text{Sr}^{90}$  (Cern)):
  - The results shown here are still preliminary



Current vs HV Before Irradiation



Current vs HV After Irradiation

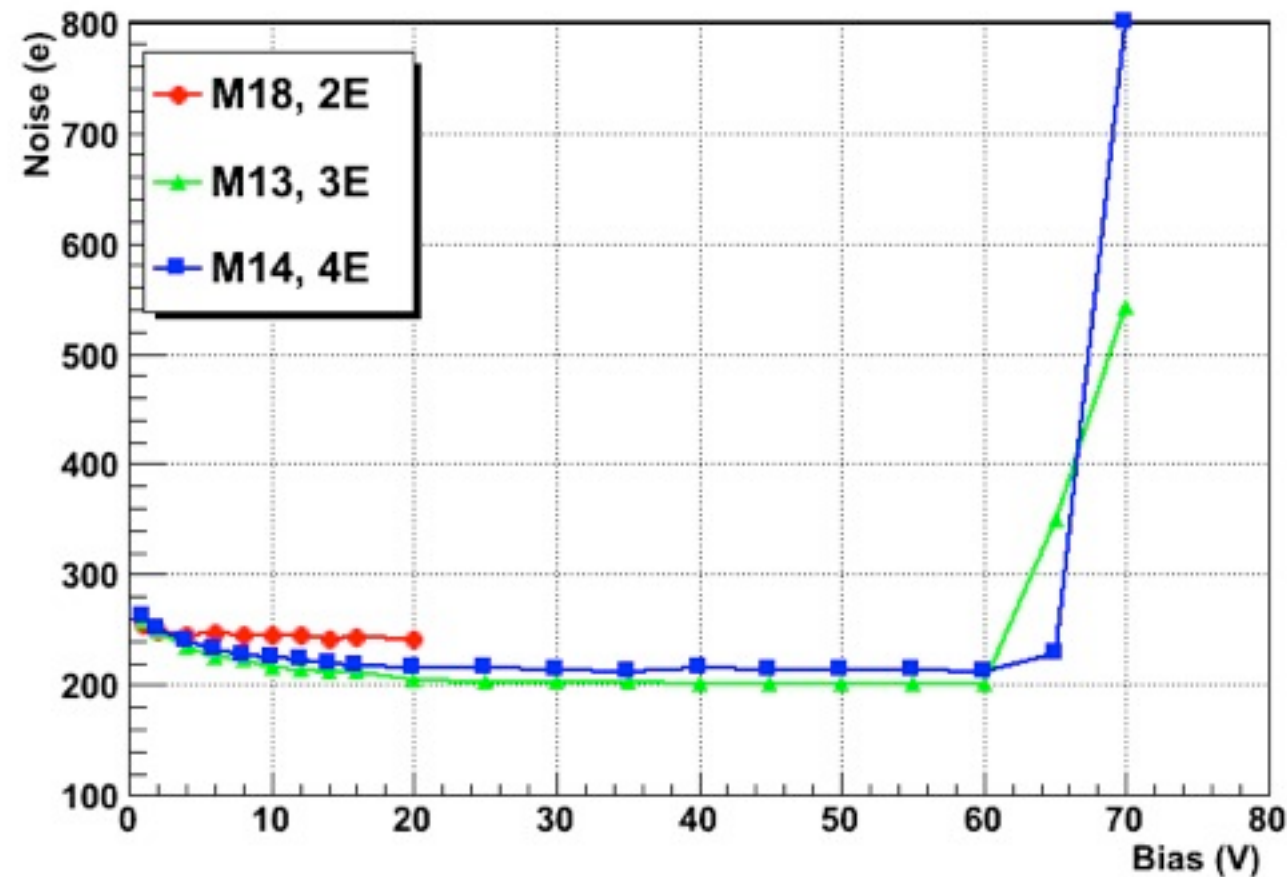


| ID on Wafer | Sensor Type | Fluence [neq/cm <sup>2</sup> ] | Irrad. Type | V <sub>bd</sub> [V] | V <sub>bd</sub> [V] | α [10 <sup>-17</sup> A/cm] |
|-------------|-------------|--------------------------------|-------------|---------------------|---------------------|----------------------------|
| 18          | 2E          | 1 10 <sup>15</sup>             | n           | 0                   | 10                  |                            |
| 6           | 2E          | 1 10 <sup>15</sup>             | p           | 70                  | >120                | 5.40                       |
| 13          | 3E          | 5 10 <sup>15</sup>             | n           | 60                  | 60                  |                            |
| 7           | 3E          | 1 10 <sup>15</sup>             | p           | 50                  | 100                 | 5.39                       |
| 14          | 4E          | 3 10 <sup>15</sup>             | p           | 60                  | 60                  |                            |
| 9           | 4E          | 1 10 <sup>15</sup>             | p           | 60                  | 65                  | 5.28                       |

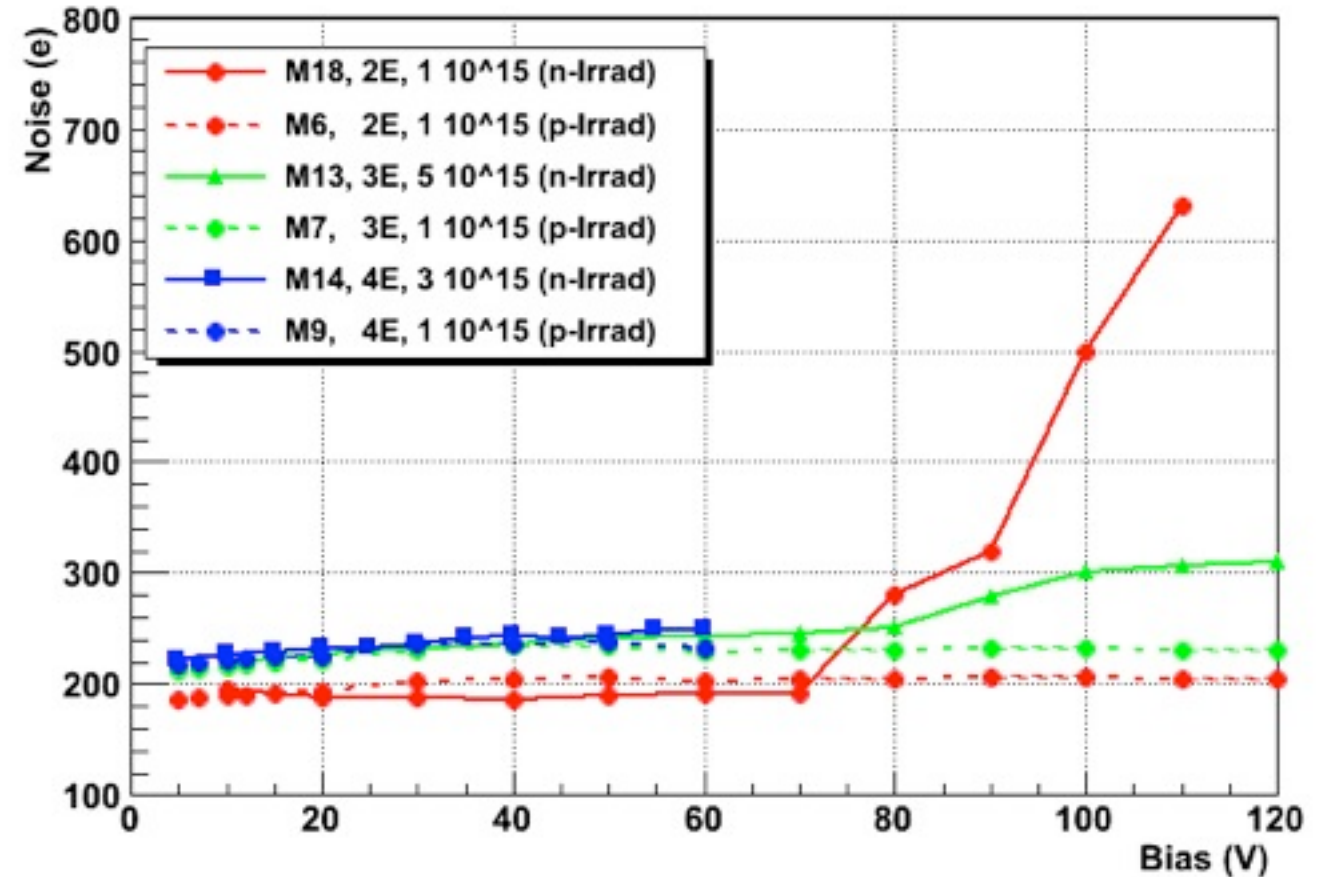
- p-irrad. devices:  
fluence  $5.4 \cdot 10^{14} \text{ p/cm}^2 \approx 1 \cdot 10^{15} \text{ neq. /cm}^2$
- Damage rate:

$$\alpha = \frac{1}{\phi} \cdot \left( \frac{I_{vol} - I_{vol, \phi=0}}{Vol} \right)$$

Noise vs HV Before Irradiation



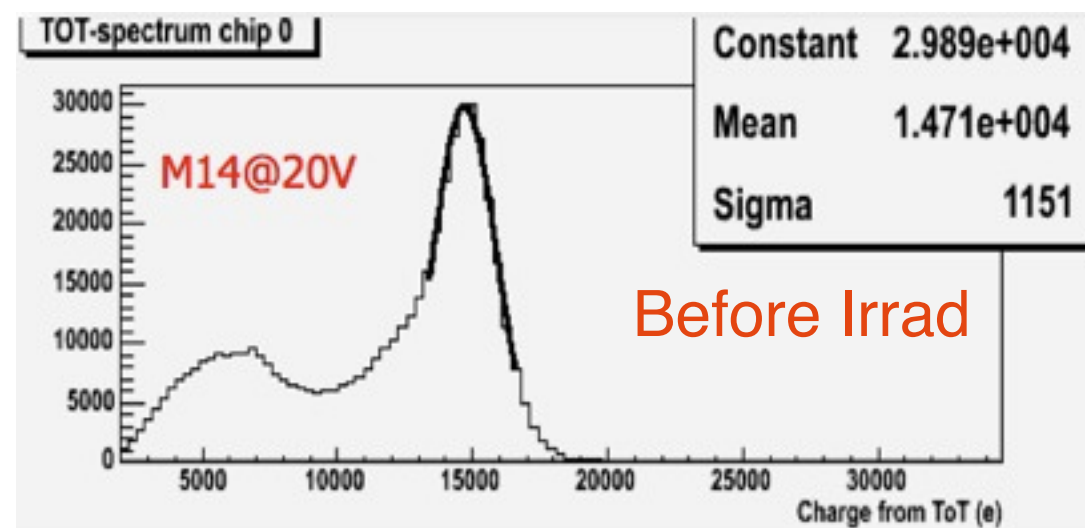
Noise vs HV After Irradiation



- Behavior looks very similar for the same type of devices
- After irradiation the noise of the neutron irradiated sensors increase faster
- Temperature of scans  $T \sim -20^{\circ}\text{C}$

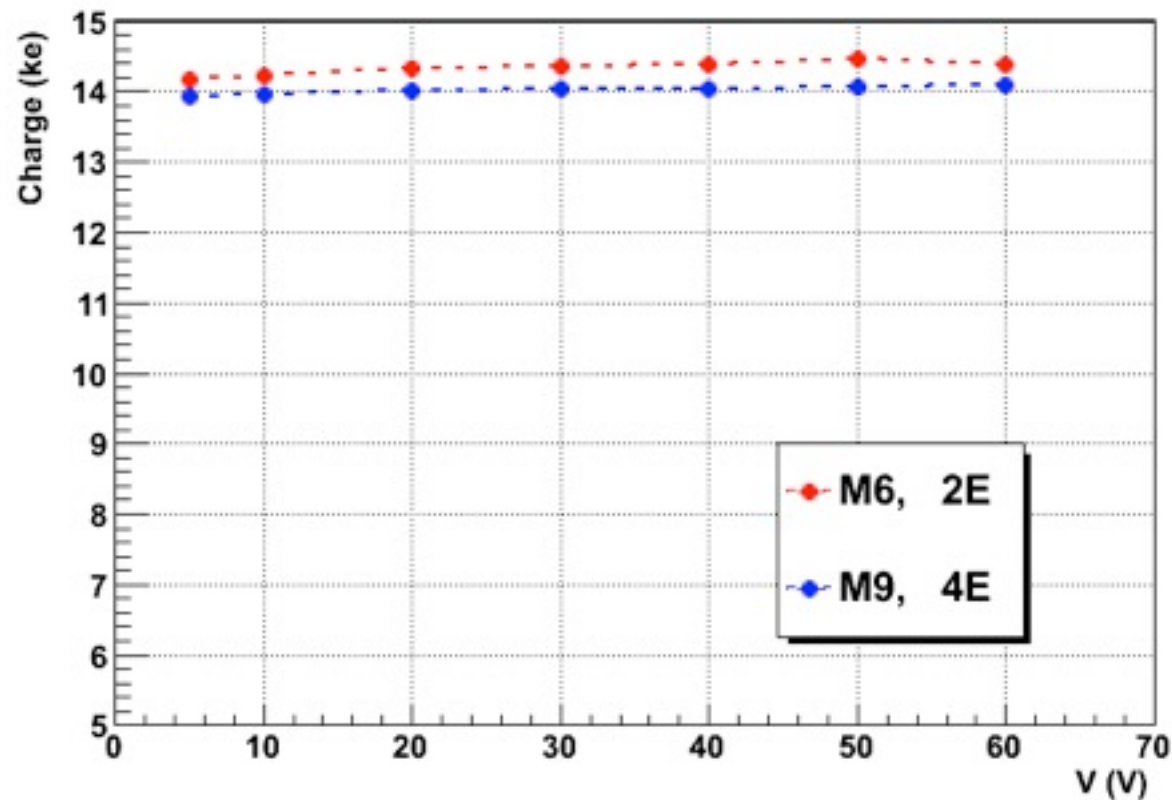
- Charge collection measured with  $\text{Am}^{241}$  source

| ID on Wafer | Sensor Type | Fluence [ $n_{\text{eq}}/\text{cm}^2$ ] | Irrad. Type | $V_{\text{bd}}$ BEFORE [V] | $V_{\text{bd}}$ AFTER [V] | $\alpha$ [ $10^{-17} \text{ A/cm}$ ] | $\text{Am}^{241}$ mean peak before irradiat. [ke] |
|-------------|-------------|---|-------------|----------------------------|---------------------------|--------------------------------------|---|
| 18          | 2E          | $1 \cdot 10^{15}$                       | n           | 0                          | 10                        |                                      | 14.2@20V  |
| 6           | 2E          | $1 \cdot 10^{15}$                       | p           | 70                         |                           | 5.40                                 | 14.5@50V  |
| 13          | 3E          | $5 \cdot 10^{15}$                       | n           | 60                         | 60                        |                                      | 14.4  |
| 7           | 3E          | $1 \cdot 10^{15}$                       | p           | 50                         | 100                       | 5.39                                 |   |
| 14          | 4E          | $3 \cdot 10^{15}$                       | p           | 60                         | 60                        |                                      | 14.7@20V  |
| 9           | 4E          | $1 \cdot 10^{15}$                       | p           | 60                         | 65                        | 5.28                                 | 14.09@50V   |

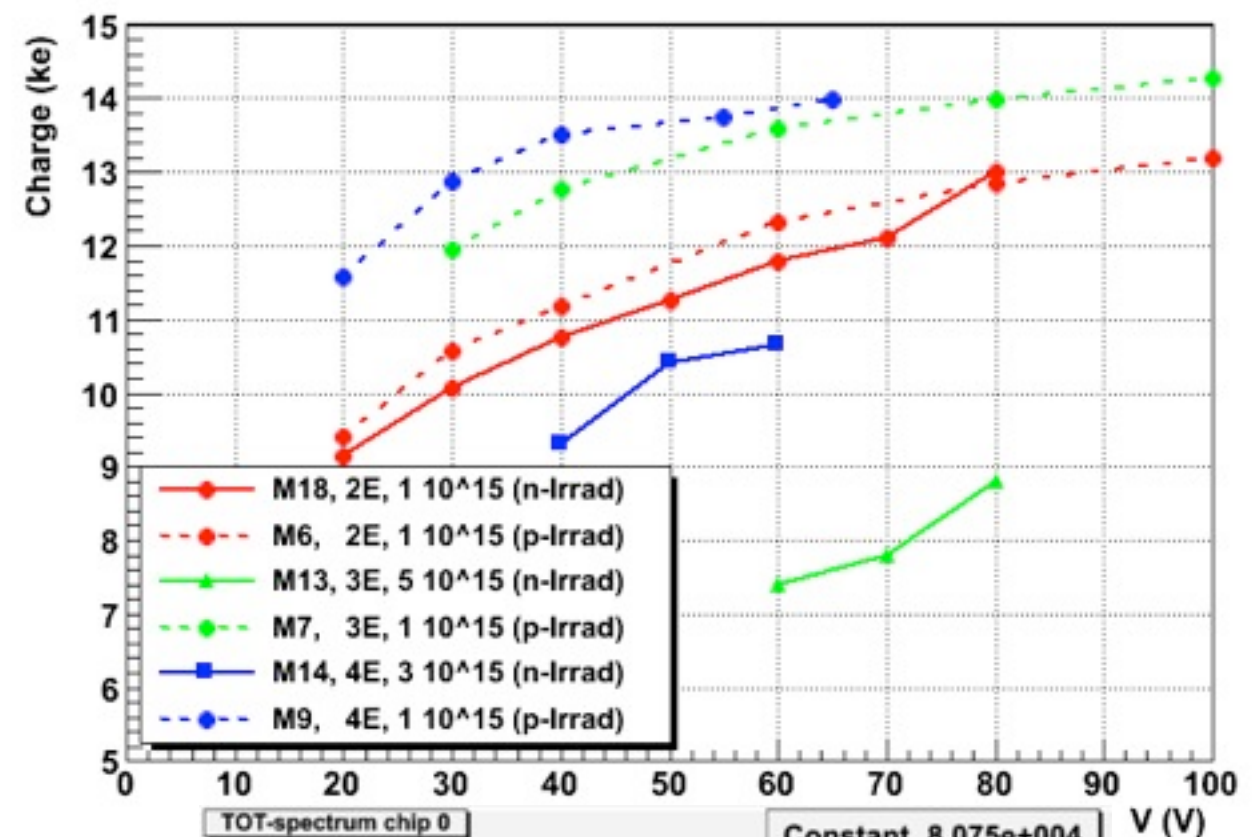




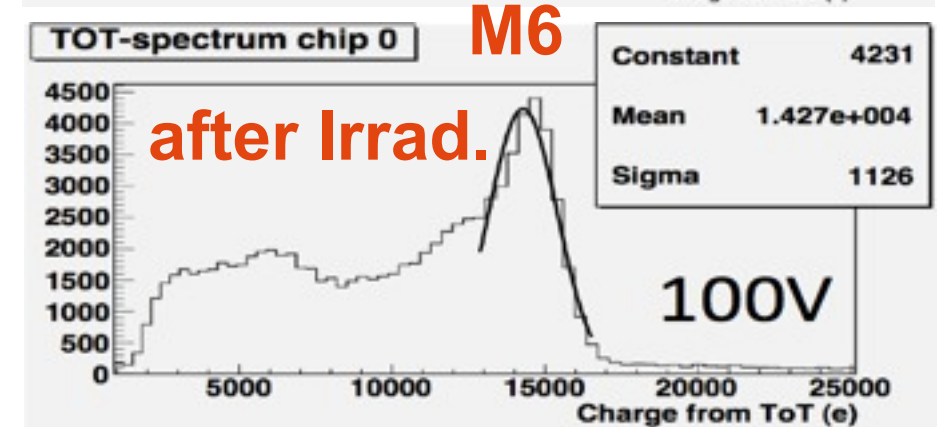
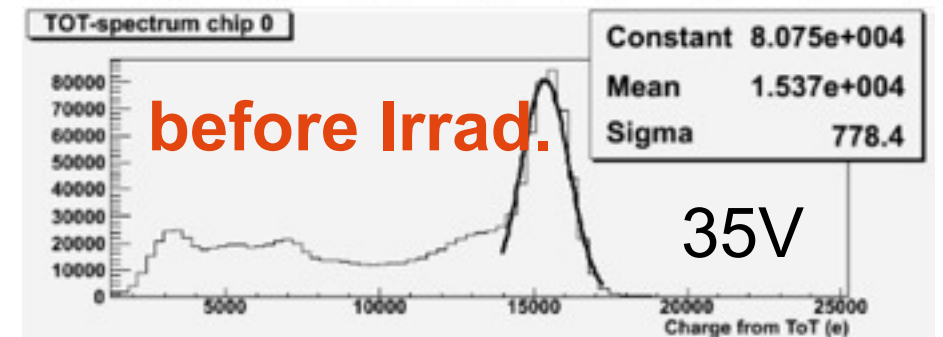
Am Charge vs HV Before Irradiation



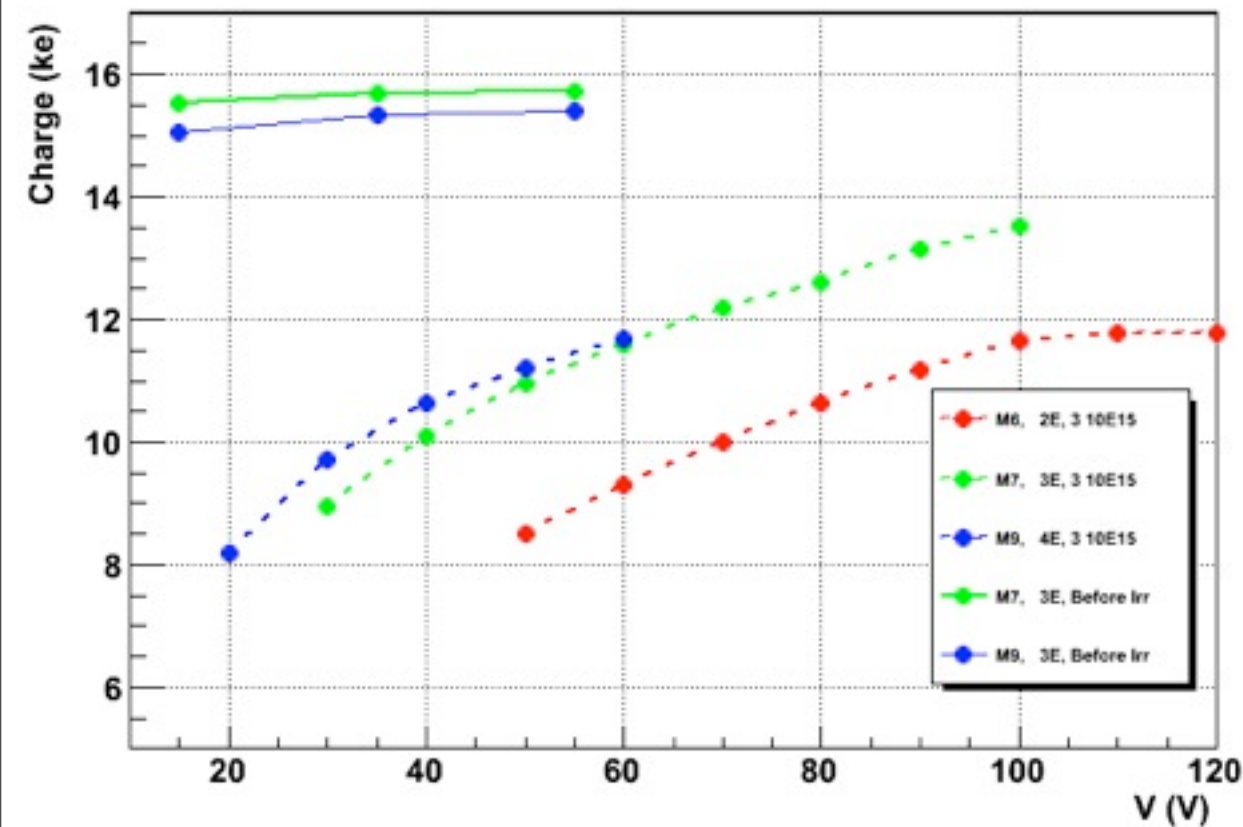
Am Charge vs HV After Irradiation



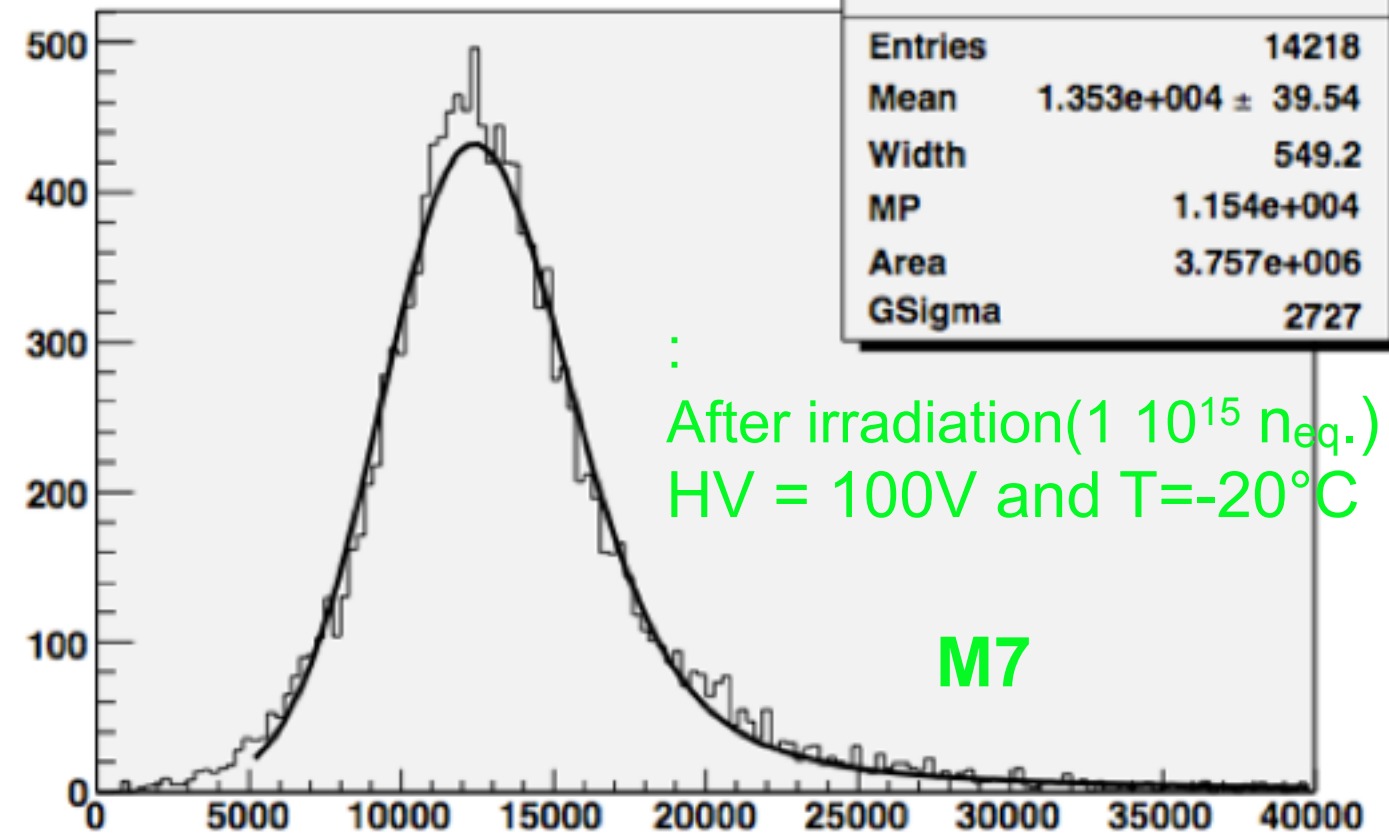
- Before irradiation Am<sup>241</sup> peak is ~ 14.5 ke<sup>-</sup>
- Am<sup>241</sup> scans to measure charge collection vs bias after irradiation (ToT calibration repeated at any voltage)
- the proton irradiated devices collect more charge
- plots with one cluster size
- temperature of scans T~ -20°C



Sr Charge vs HV Before & After Irradiation



Charge ClusterSize 1

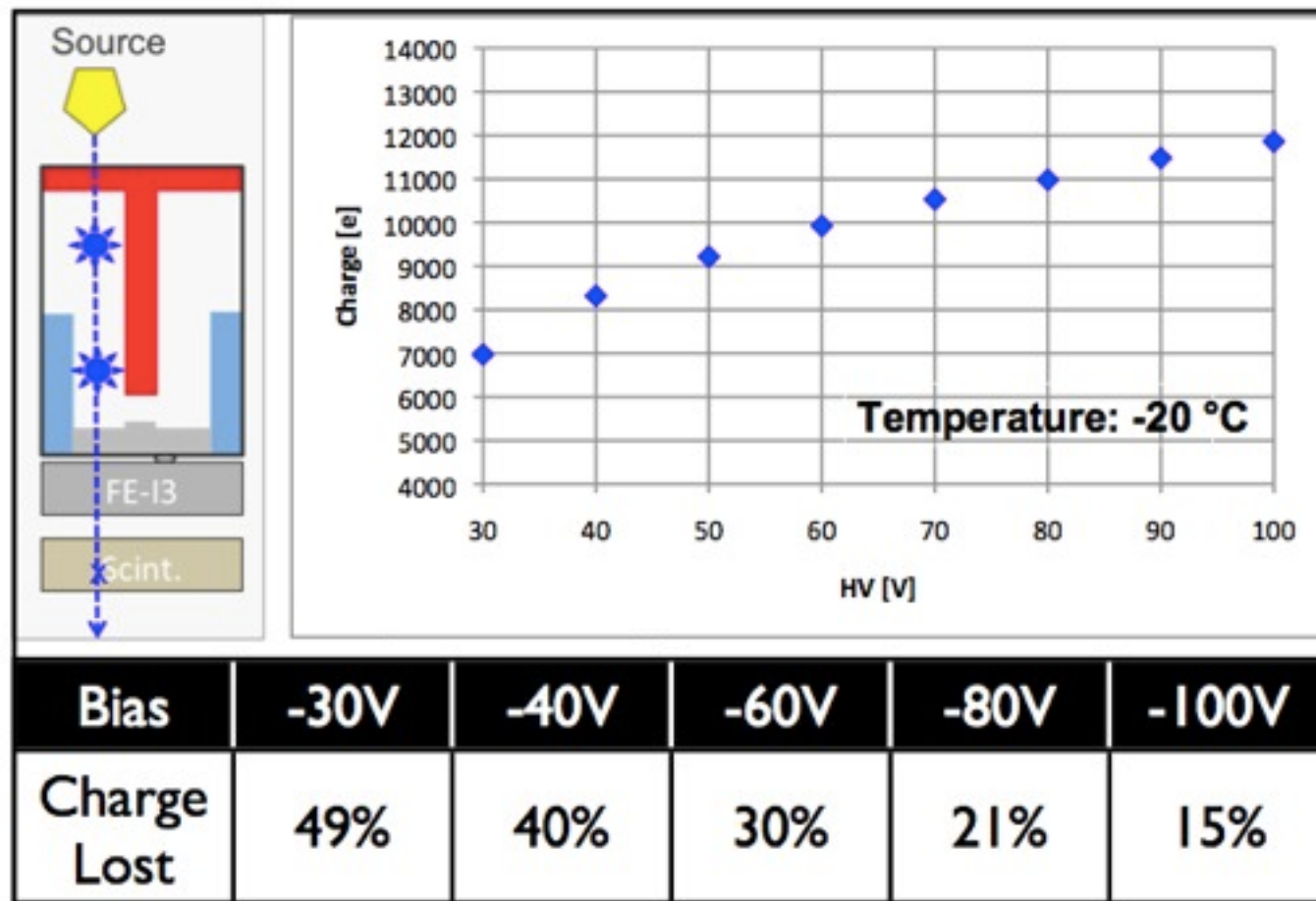


- Before irradiation Sr<sup>90</sup> peak is ~15.71 ke-
- Sr<sup>90</sup> scans to measure charge collection vs bias after irradiation (ToT calibration repeated at any voltage)
- plots with one cluster size
- temperature of scans T ~ -20°C

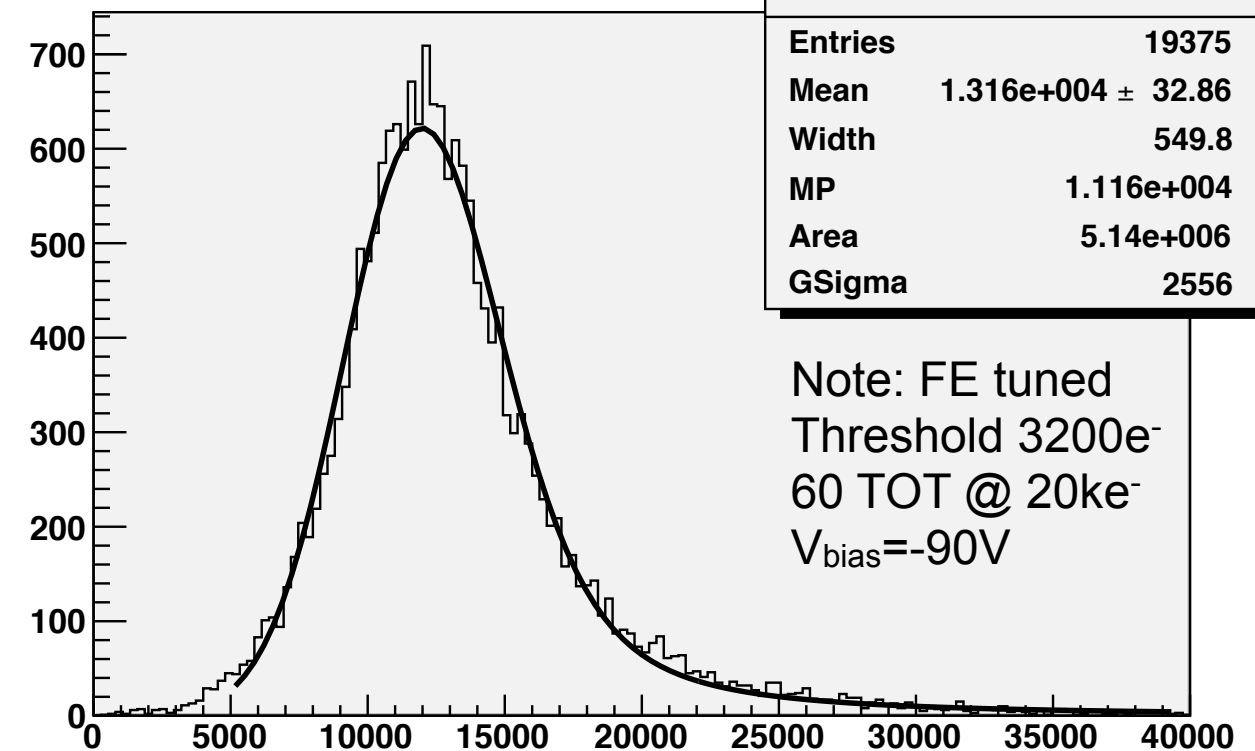
- **3D-DDTC FBK sensors**
  - six devices of different flavours assembled and irradiated (3 p-irrad., 3 n-irrad.) here reported, two sensors waiting for measurements
  - the behavior looks very similar
- **Lab measurements before & after irradiation**
  - electrical,
  - noise tests
  - response to radioactive sources ( $\text{Am}^{241}$ ,  $\text{Sr}^{90}$ )
- **Test beam plans**
  - p-irradiated sensors tested at CERN (Oct 2009 - Eudet telescope) and the same for the n-irradiated sensors (June 2010 - Eudet telescope)  
see A. Micelli *et. al* - "3D-FBK Pixel sensors: recent beam tests results with irradiated devices" (<http://cdsweb.cern.ch/record/1304583>)
  - n-irradiated sensors tested in magnetic field (Oct 2010 - Bat telescope)
  - IBL test beam RD (Oct/Nov) analysis on going (thanks to the 3D ATLAS collaboration)
- **3D good candidate for ATLAS IBL**
  - development of passing-through column detector is on going  
(first wafer completed at FBK, more wafer to come in a few weeks)



# ***Backup***



Charge ClusterSize 1



**Preliminary results**

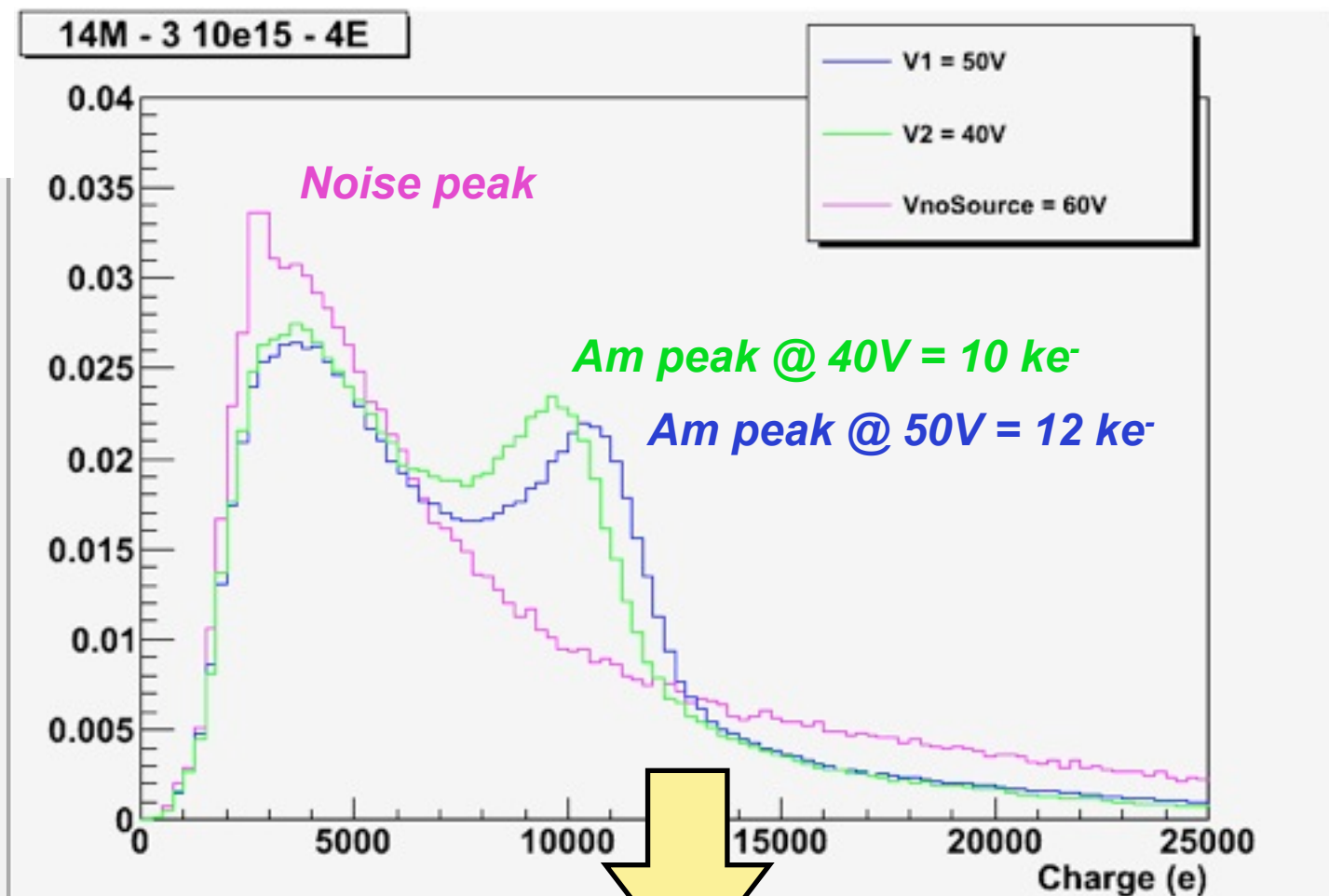
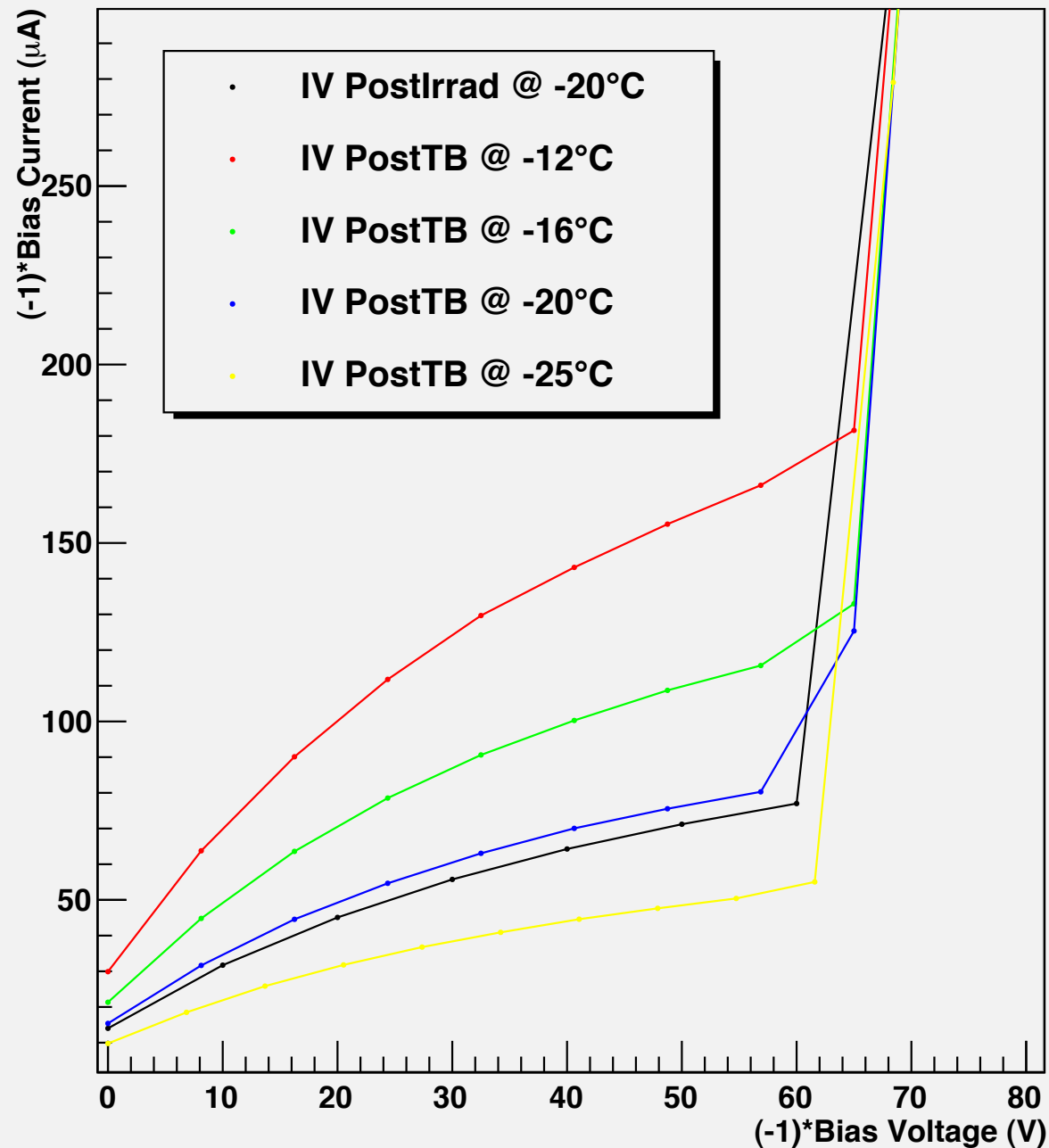
3D-FBK-3E proton-irradiated to  $1 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^{-2}$  (thickness  $200 \mu\text{m}$ )

- radiation damage: run with bias voltage -80 V
  - ▶ ~ -20% signal loss
    - ➡ in agreement with lab tests made with  $\beta$  source  $\text{Sr}^{90}$
  - ▶ sensor was not fully depleted
- overall efficiency still high (~99%)

Preliminary results

## 3D-FBK-4E

irradiated to  $3 \times 10^{15} \text{ n/cm}^2$



Source scan with  $\gamma$  source ( $\text{Am}^{241}$ ):  
to verify TOT tuning  
(0.5 Mhits, ~250 entries per pixel)

IV curve at different temperatures  
 $V_{\text{break down}} \sim -60\text{V}$