

# Simulation of new P-type strip detectors with trench to enhance the charge multiplication effect in the n-type electrodes

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Work partially supported by RD50 collaboration

## ***Introduction***

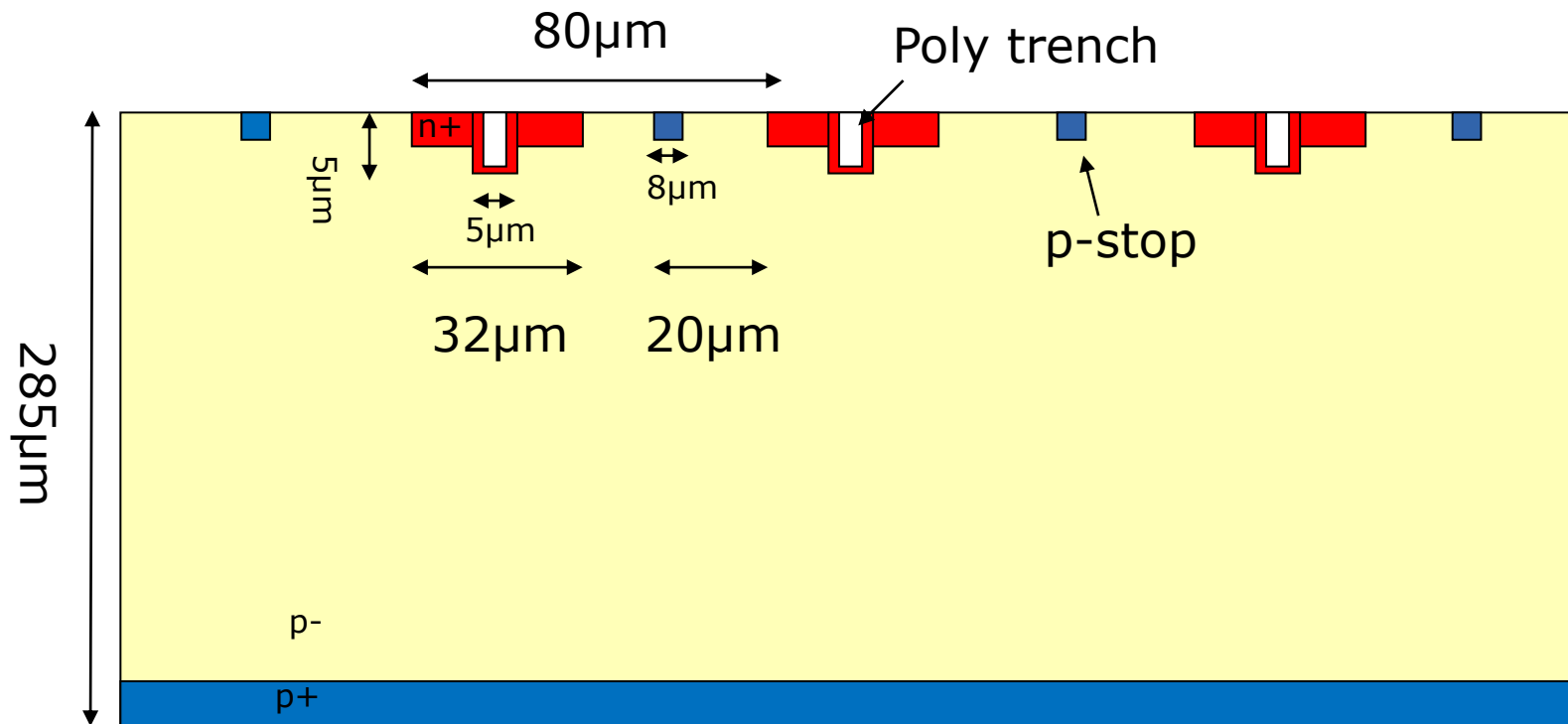
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**Project: fabricate a p-type strip detector with small gain → **Similar signal before and after irradiation****

- **Multiplication occurs at low bias voltage**
- **Gain should be limited between 2 and 10:**
  - **Avoid Crosstalk**
  - **Avoid exceeding the dynamic range of readout electronics**
- **Capacitance should not increase significantly**
  - **Higher capacitance → Higher noise**

## Technological proposals

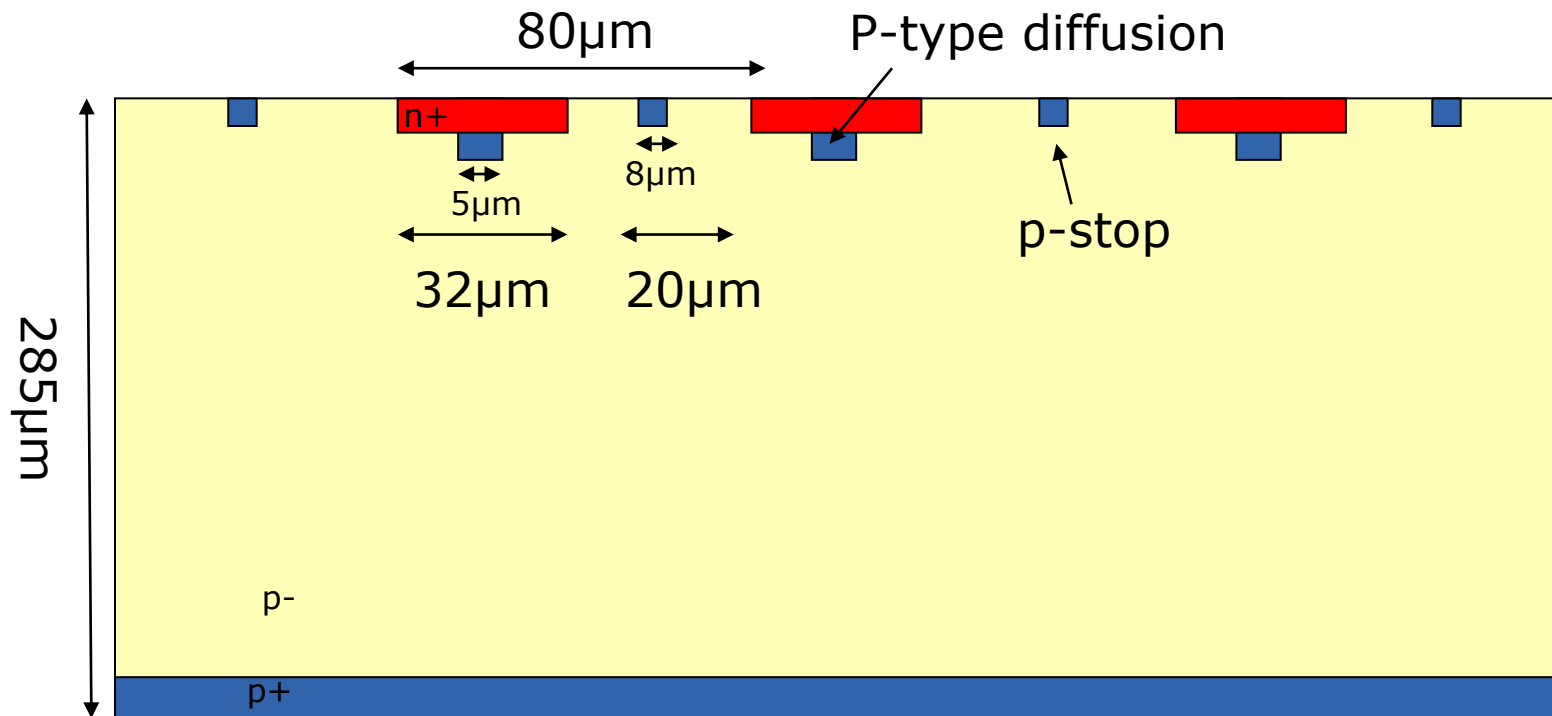
- I. Trench filled with doped polysilicon along the centre of the strip pitch
- A  $N^+$  contact is created into the silicon bulk that modifies the electric field in the collection region → **multiplication**



# Technological proposals

## II. P-type diffusion along the centre of the strip pitch

- Under reverse bias conditions, a high electric field region is created at the  $N^+ - P$  junction → **multiplication**



# Simulation Model

Sentaurus ISE-TCAD

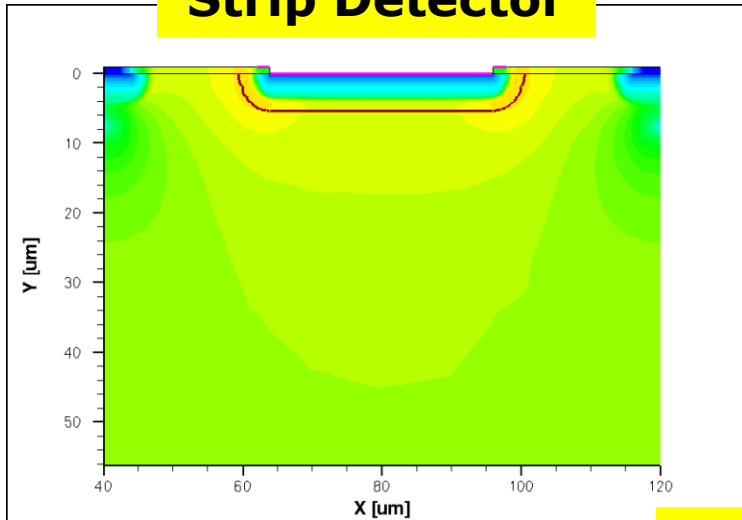
- **Impact Ionization Model:**  
**Universty of Bolonia**

- **Irradiation trap model:**

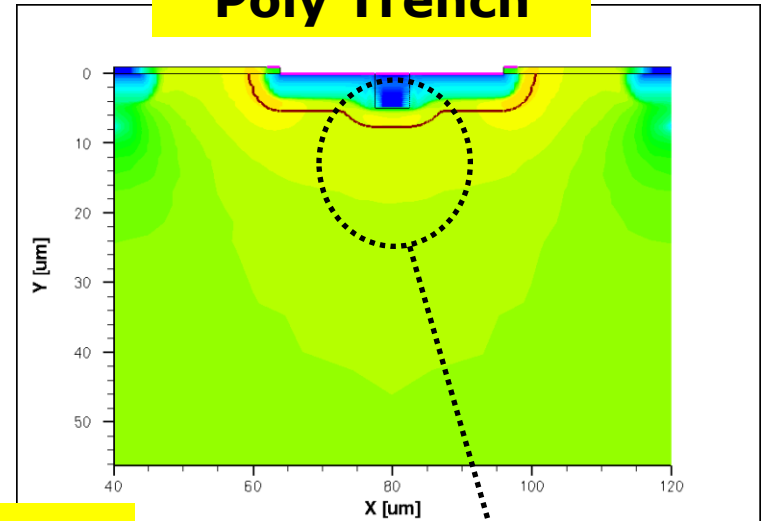
Acceptor;	$E = E_c + 0.46 \text{ eV};$	$\eta = 0.9;$	$\sigma_e = 5 \times 10^{-15};$	$\sigma_h = 5 \times 10^{-14}$
Acceptor;	$E = E_c + 0.42 \text{ eV};$	$\eta = 1.613;$	$\sigma_e = 2 \times 10^{-15};$	$\sigma_h = 2 \times 10^{-14}$
Acceptor;	$E = E_c + 0.10 \text{ eV};$	$\eta = 100;$	$\sigma_e = 2 \times 10^{-15};$	$\sigma_h = 2.5 \times 10^{-15}$
Donor;	$E = E_v - 0.36 \text{ eV};$	$\eta = 0.9;$	$\sigma_e = 2.5 \times 10^{-14};$	$\sigma_h = 2.5 \times 10^{-15}$

# Simulation of the Electric Field

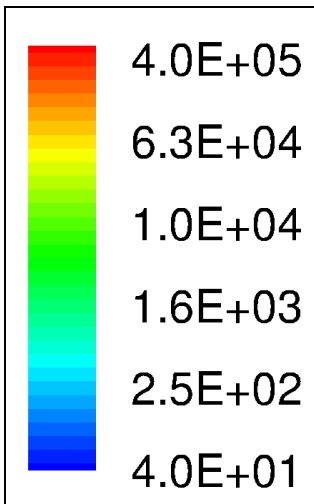
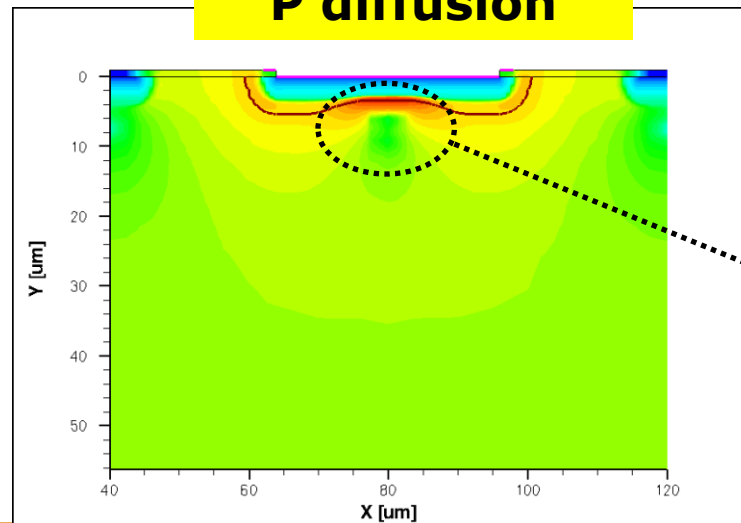
## Strip Detector



## Poly Trench



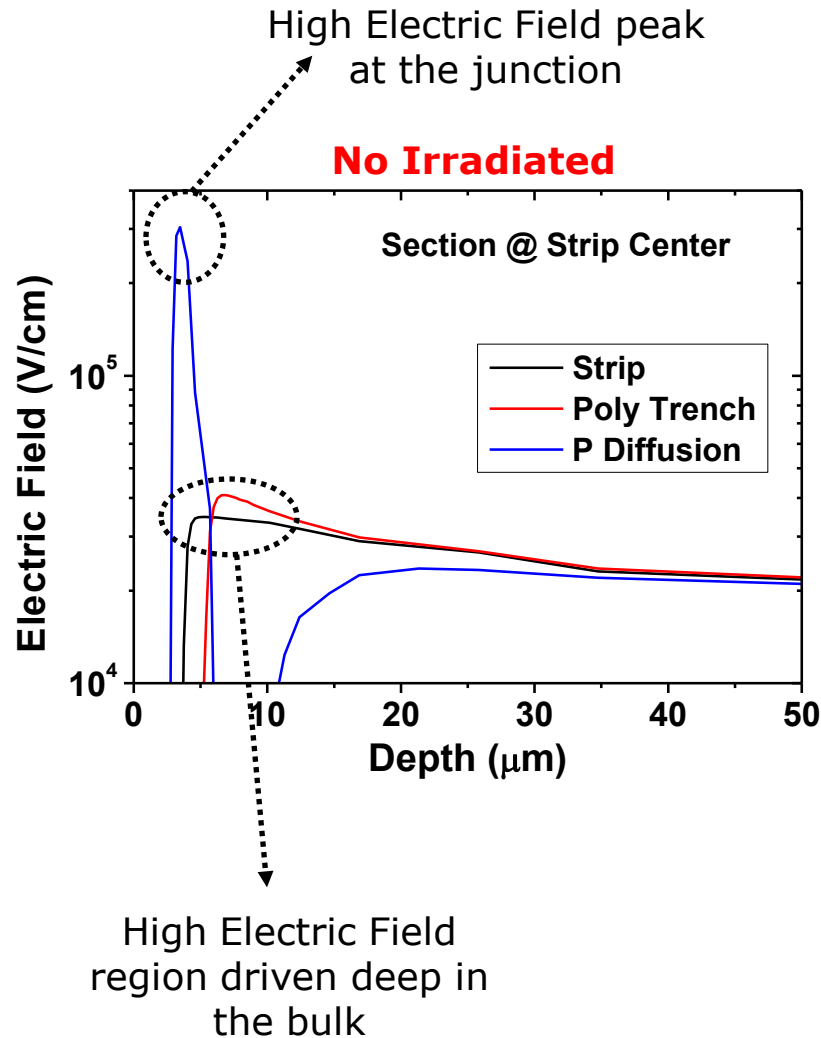
## P diffusion



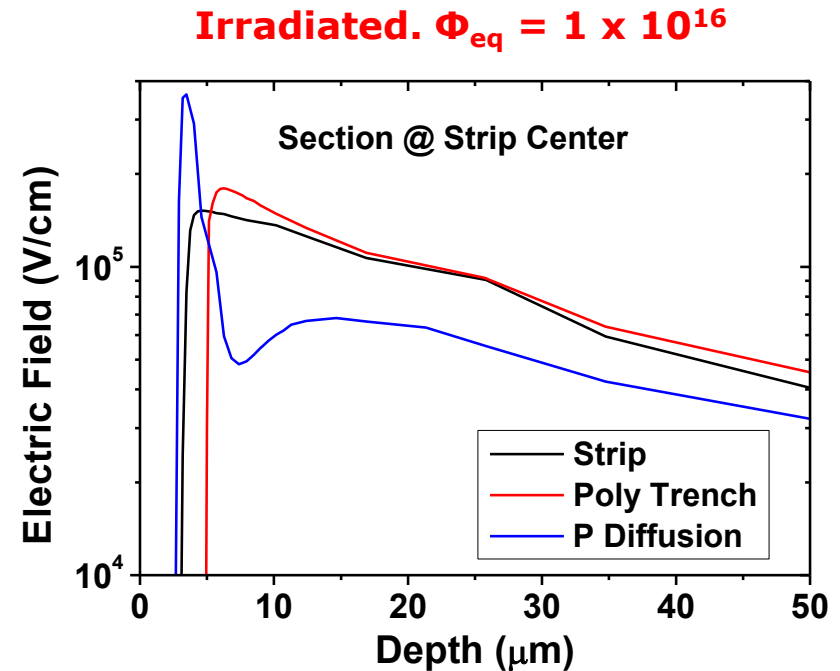
High Electric Field region driven deep in the bulk

High Electric Field peak at the centre of the strip

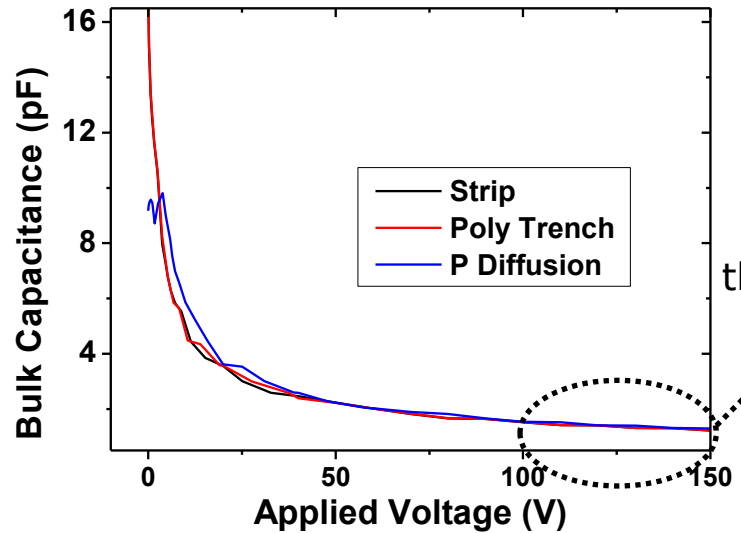
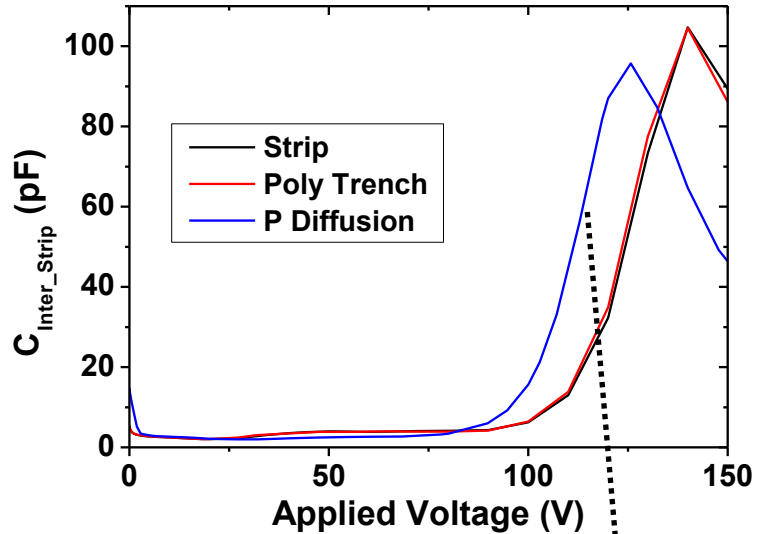
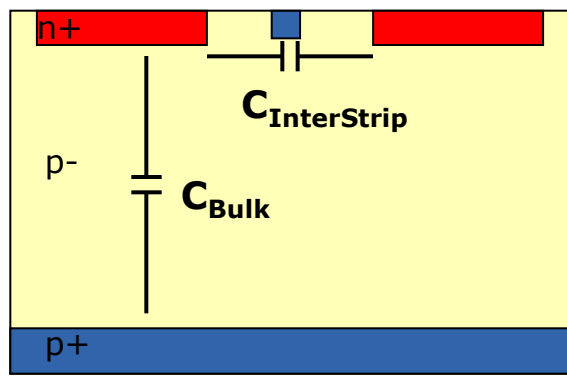
# Simulation of the Electric Field



Curves at 500 V



# Simulation of the Capacitance



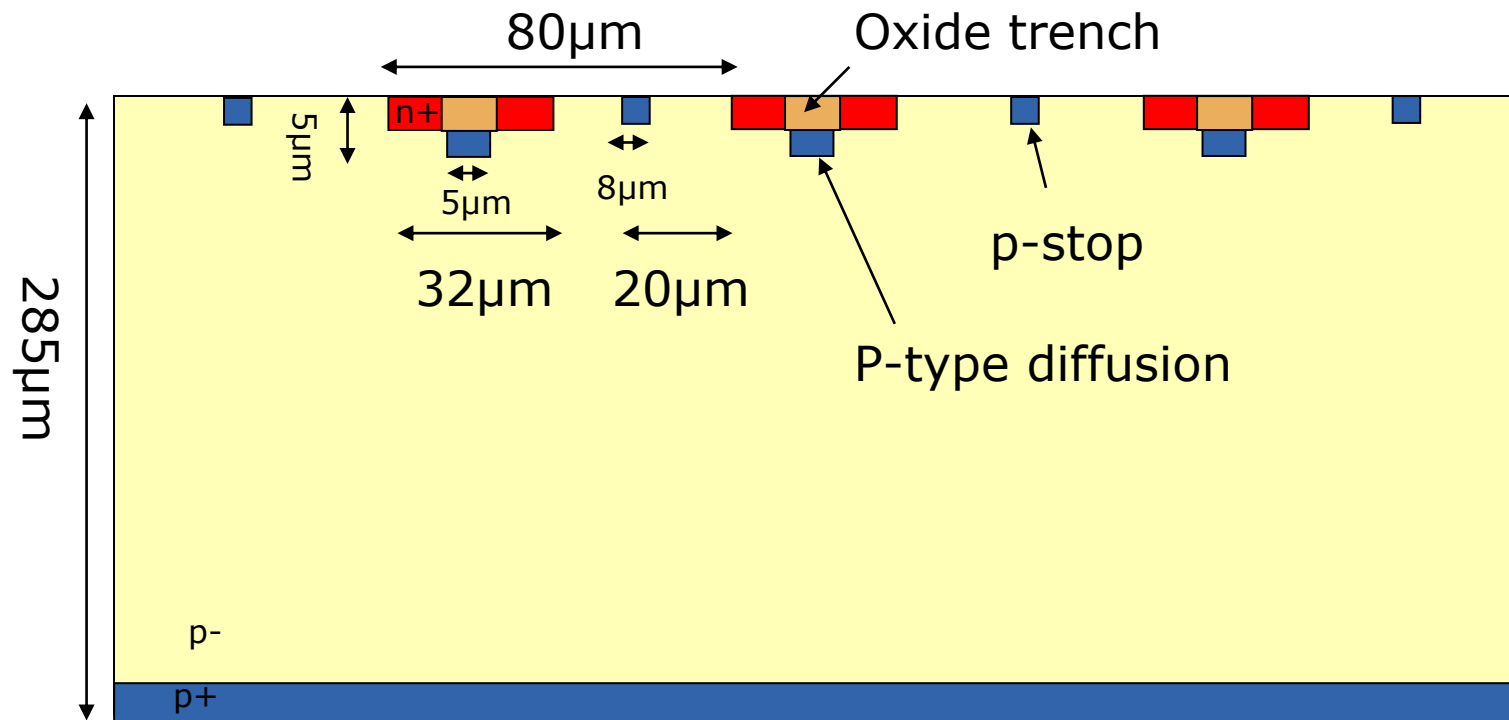
Increment related with the depletion of the P diffusion

✓ We need experimental results to extract any conclusion



## ***Variation over the basic proposals***

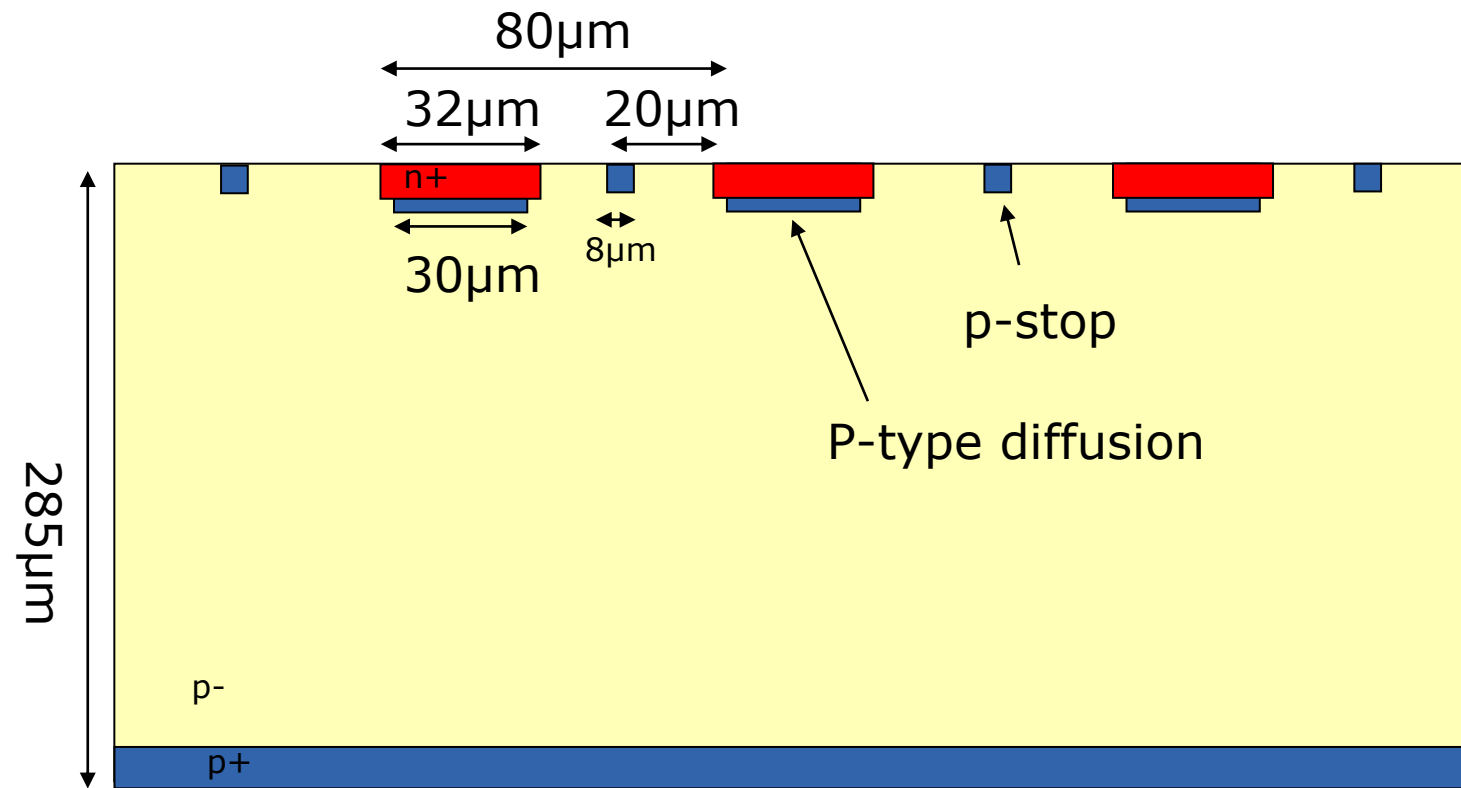
- I. **P – type diffusion, implanted through a trench filled with oxide, along the centre of the strip pitch**
- **N<sup>+</sup>/ P-type diffusion junction creates a high electric field region → multiplication**



## ***Variation over the basic proposals***

### II. Large P-Type covering all the strip width

- N<sup>+</sup>/ P-type diffusion junction creates a high electric field region → **multiplication**



## ***Variation over the basic proposals***

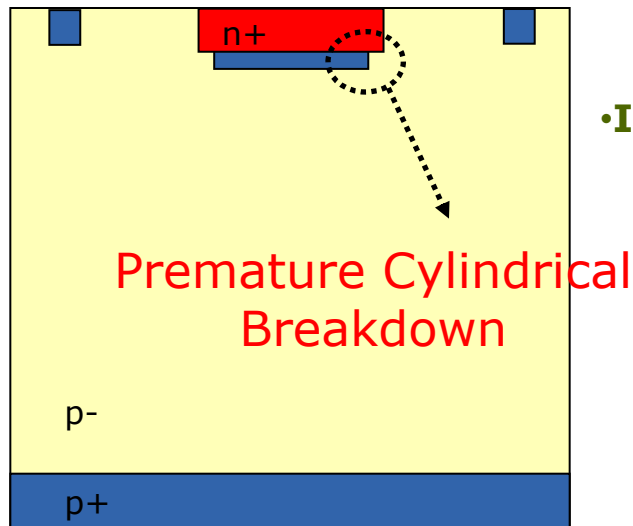
**DRAWBACK:** If N<sup>+</sup> and P diffusions are performed with the same mask, a premature breakdown is expected due to the curvature of the junction

- N<sup>+</sup> diffusion should overlap P diffusion

→ One extra level of Mask

→ Optimisation of the overlap size

- It should work after irradiation

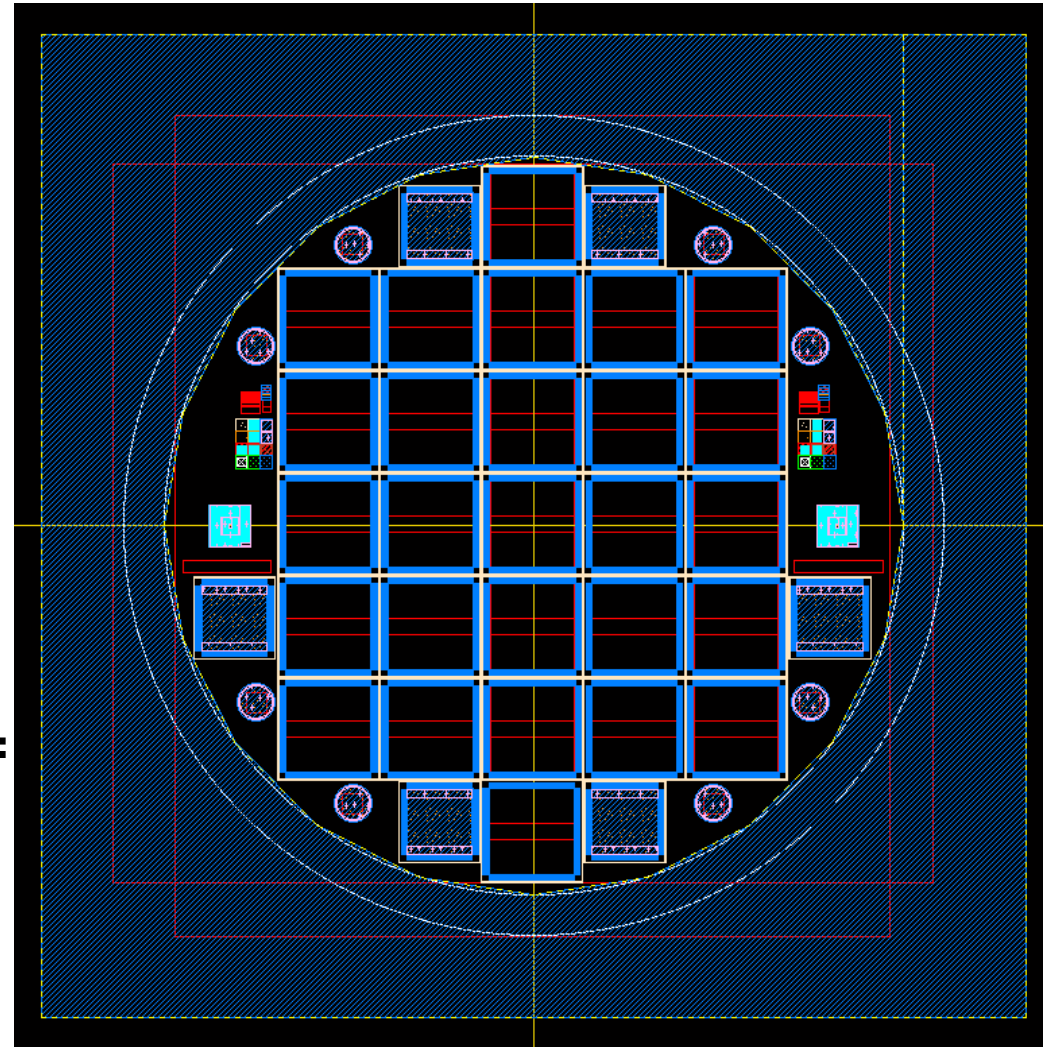


# Status of the Work: Fabrication

## The fabrication run includes:

- Conventional Strip Detectors
- Poly Trench structures with different trench depths:
  - 5  $\mu\text{m}$
  - 10  $\mu\text{m}$
  - 50  $\mu\text{m}$
- Structures with small P layer along the center of the strip
- Devices with large P layer along the center of the strip
- Oxide filled trench structures with a P layer implanted through the trench:
  - 5  $\mu\text{m}$
  - 10  $\mu\text{m}$
  - 50  $\mu\text{m}$

**Fabrication: step 50 out of 80.  
Doping trenches.**



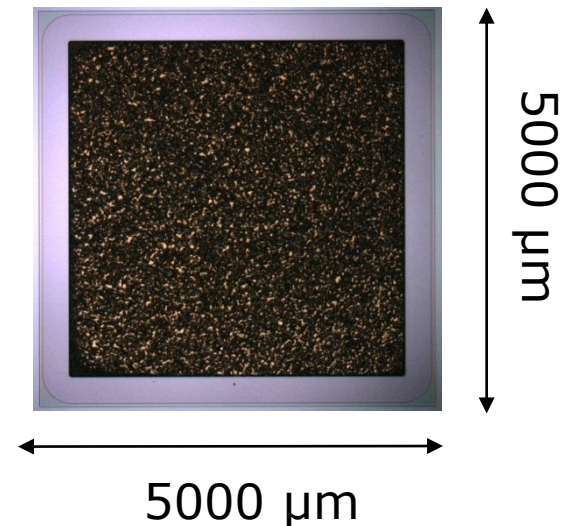
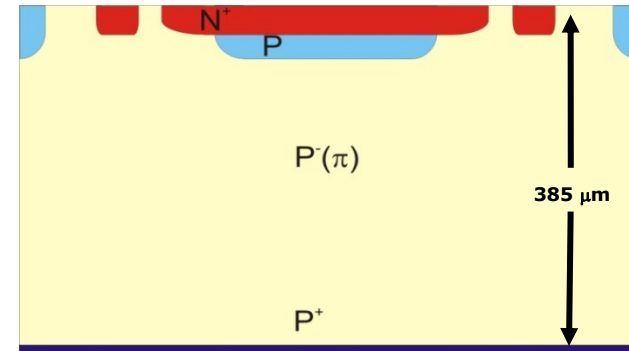
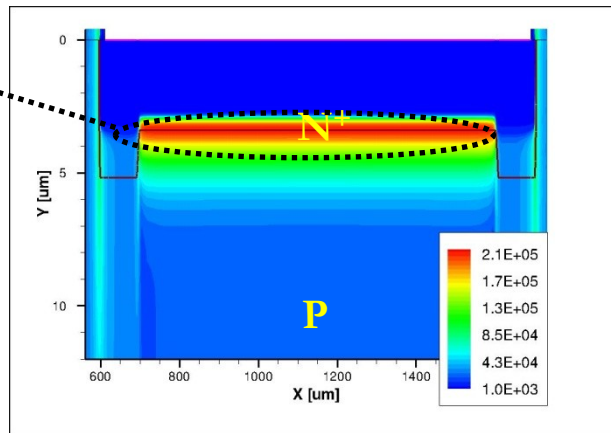
## Status of the Work: PAD Diodes

We have fabricated PAD diodes with a P layer diffused under the N<sup>+</sup> diffusion

- N<sup>+</sup>/ P-type diffusion junction creates a high electric field region →

**multiplication**

High Electric Field region leading to multiplication



✓ First Measurements:  
Gain ~2

## ***Conclusions and Applications***

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- 1. We have shown several new designs to enhance the multiplication process.**
- 2. If detector will work many tests must be done: uniformity, stability, reproducibility etc.....**
- 3. A PAD detector with small gain has been fabricated following some of the procedures described in this work.**
- 4. A run containing the discussed designs is being fabricated for subsequent characterisation.**
- 5. Test uniformity with test beam or laser with Alibava**

### **Applications:**

- Radiation Hard Detectors**
- Tracking Detectors**
- Charge multiplication permits the fabrication of thinner detectors**