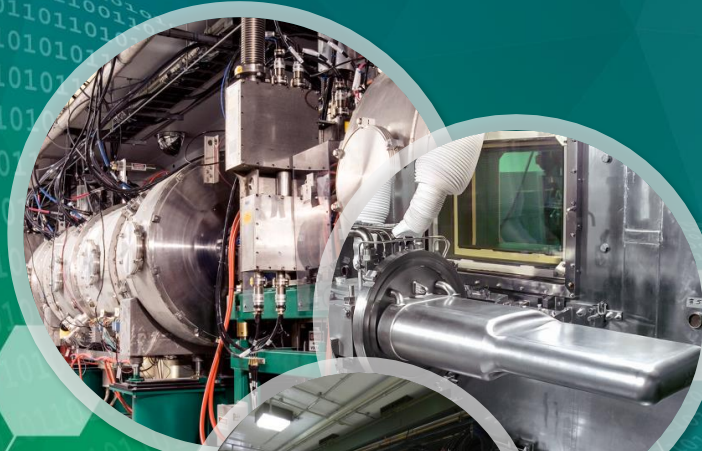


The Proton Power Upgrade High-power RF Systems

12th CWRF Workshop

John Moss

RF Group Leader, Spallation Neutron Source
September 14, 2022



Outline

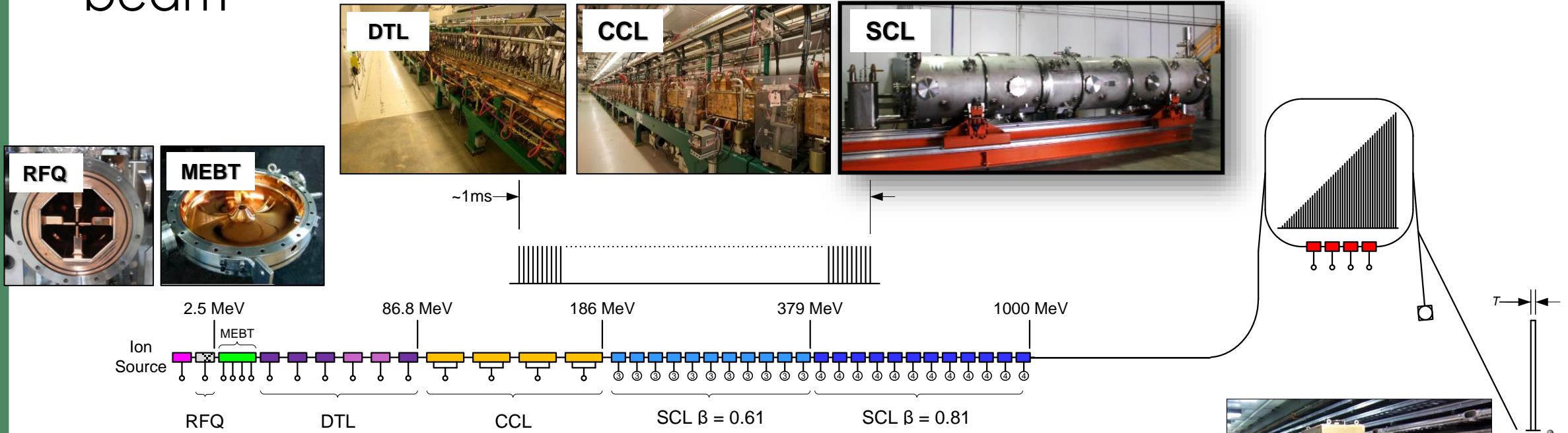
- Background
- Proton Power Upgrade Overview
- PPU Normal Conducting RF Systems
- PPU Superconducting RF Systems
- Summary
- References and Acknowledgements

Background - Spallation Neutron Source



Background – SNS Today

- Over 100 RF systems accelerate and compress 1 GeV proton beam

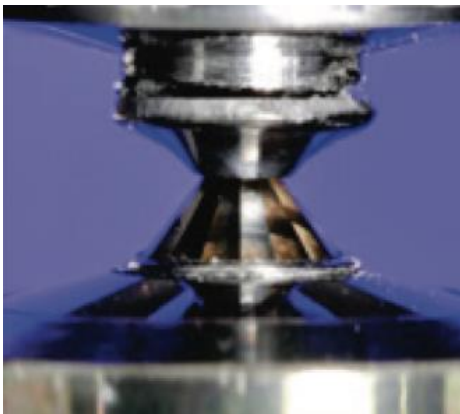


PPU Purpose*

- ORNL operates two neutron sources – the SNS First Target Station (FTS) and the High Flux Isotope Reactor (HFIR)
- PPU will enable the addition of a third – the Second Target Station (STS) while increasing the capability of the FTS

Increase the neutron flux at the existing First Target Station by 40%

- Allow use of smaller samples, and solutions with lower concentrations
- Increase the rate of discovery



Provide proton beam for the Second Target Station

- Compliments FTS and HFIR capability with unprecedented cold neutron brightness
- Simultaneously probe the structure and function of complex materials across broader length and time scales

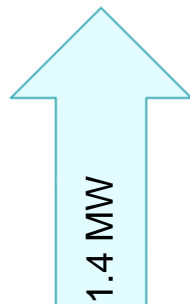


SNS Upgrade Plans – How PPU Fits in the Bigger Picture

Today



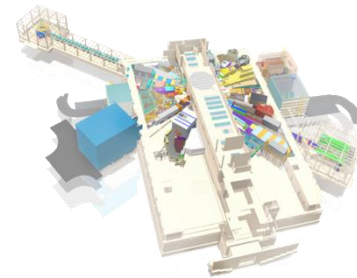
First Target Station



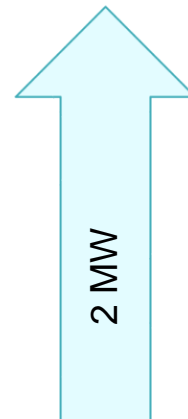
Accelerator

Now

Future



First Target Station

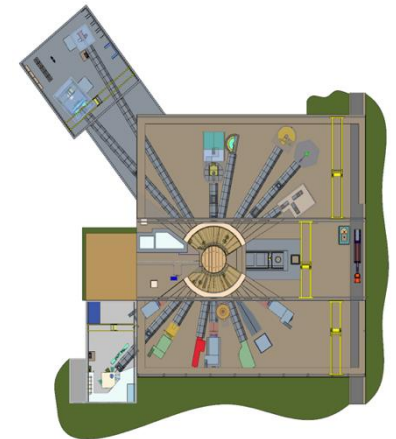


Accelerator
2.8 MW capable

**Proton Power Upgrade
(PPU)**

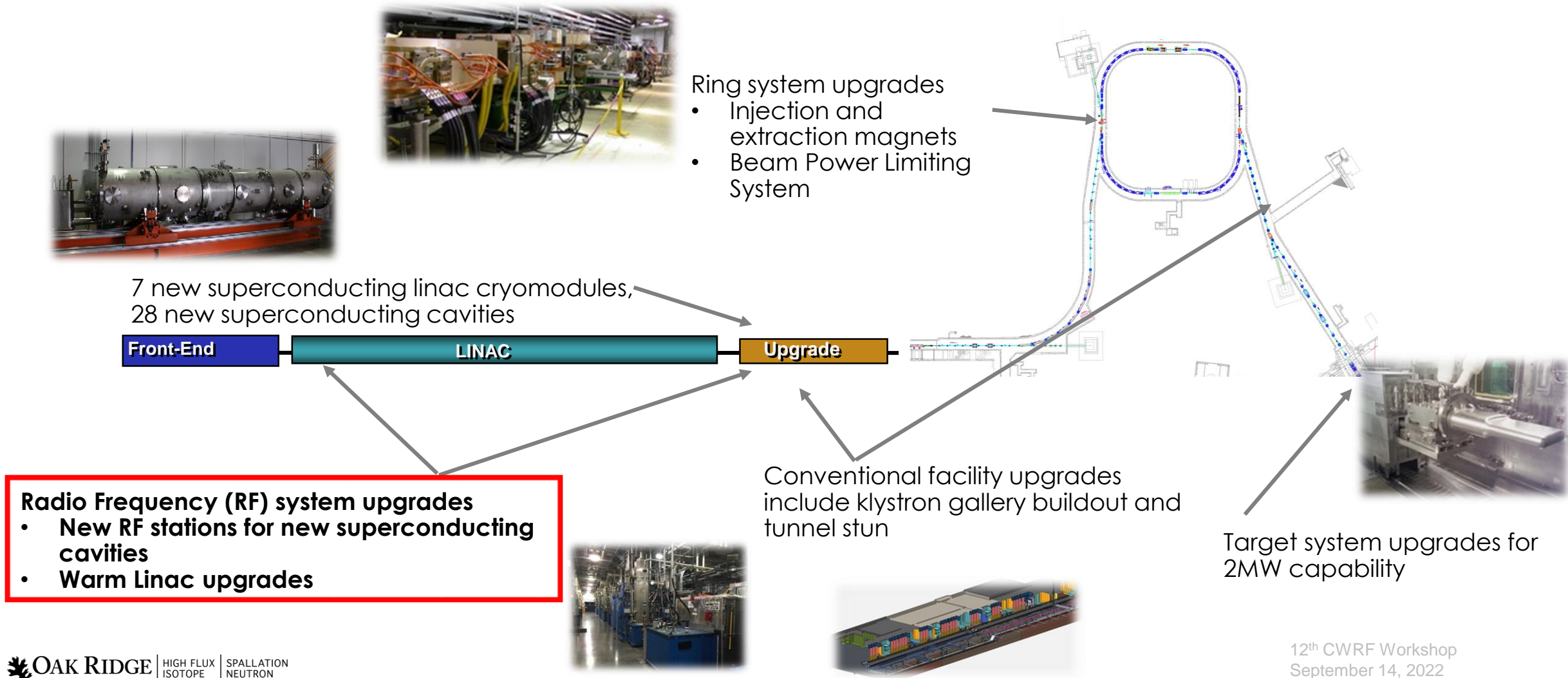
Beam energy from 1.0 to 1.3 GeV +
Beam current increase from 26mA to 38mA

Second Target Station (STS)



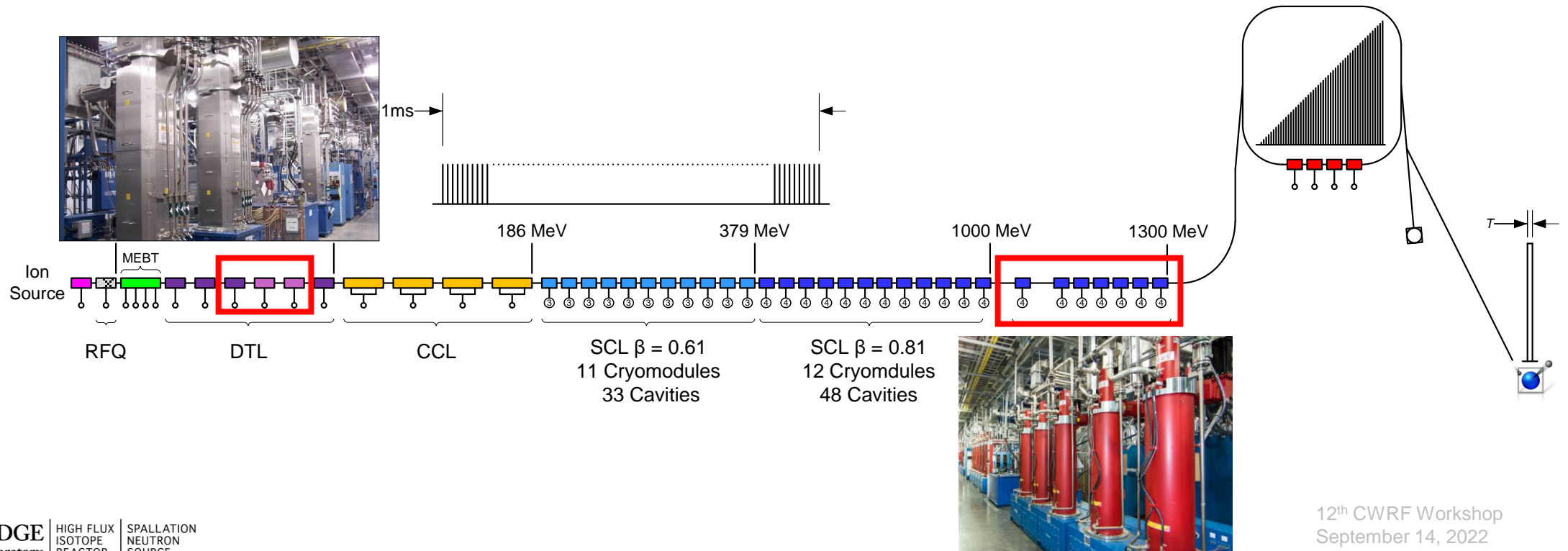
Proton Power Upgrade Project Scope*

- Includes scope across much of the neutron source



PPU High-Power RF Systems Overview

- Normal Conducting High-Power RF (HPRF)
 - Upgrade 3 existing Drift-tube Linac (DTL) HPRF stations from 2.5 to 3.0 MW peak power capability
- Superconducting HPRF
 - Install 28 new HPRF stations with 700 kW peak power capability

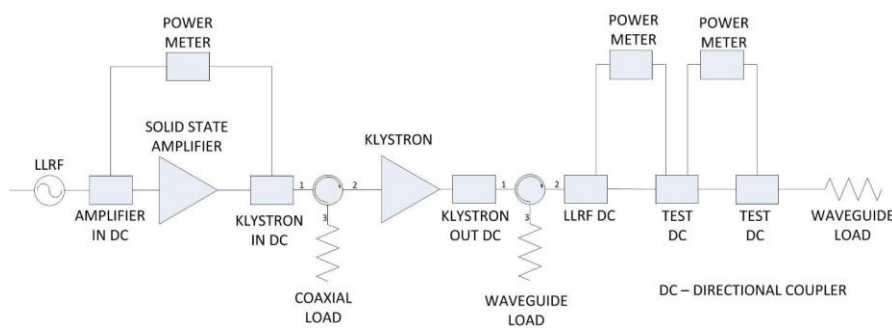


PPU Normal Conducting HPRF Systems – Design Criteria

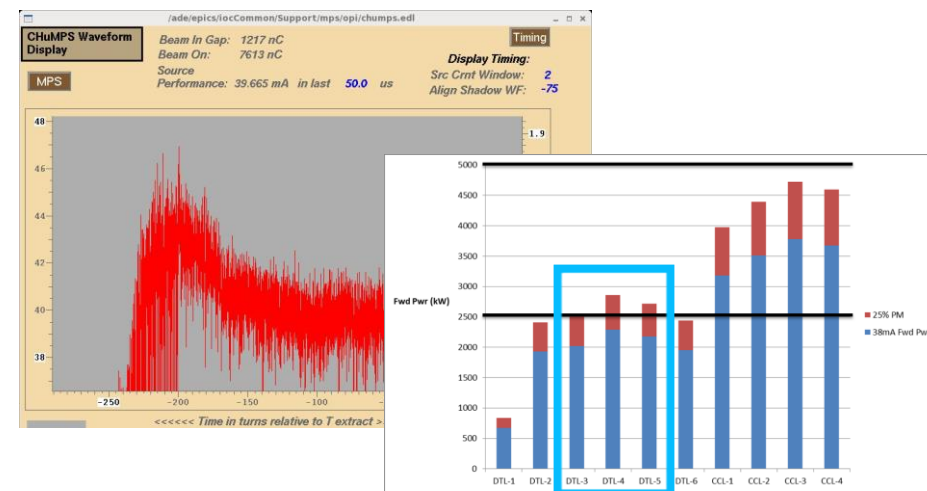
- Capable of accelerating 38 mA proton beam with 25% power margin (PM) [1,3]
 - Matches original SNS design requirement
 - Maximizes operational flexibility – see “PM Budget”
- Ran series of high-current tests in 2017 [2]
 - DTL stations 3, 4, and 5 did not meet requirements

Description	Percent
Prevent operation in highly non-linear region (full saturation)	10
HVCM Voltage (Operational adjustments)	5
Variation in Klystron Output	5
Operation of detuned cavities (DTL – 8.5kHz BW)	5
Increased power required for AFF learning	3
Total	28

Power Margin Budget



RF Power Margin Measurement Set-up



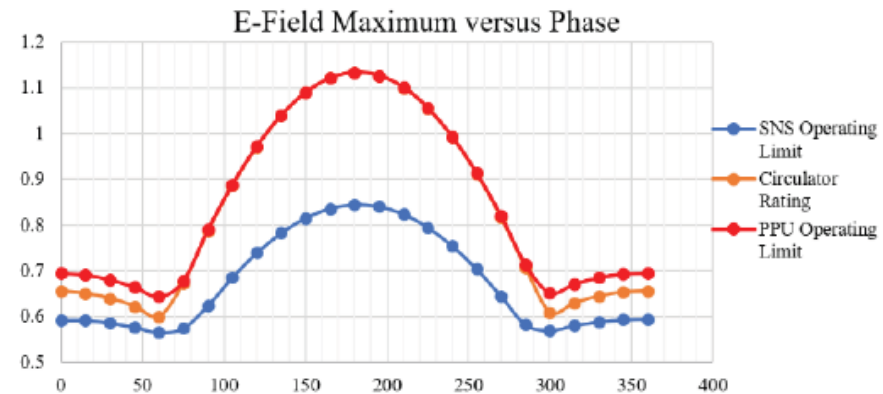
Demonstration of 38 mA beam in Linac and results

PPU Normal Conducting HPRF Systems – Final Design

- Final design includes a klystron upgrade - 3 MW peak power capable
 - Increased perveance to allow operation with existing klystrons
 - Nearly “plug compatible” with existing infrastructure – spares for operations!
- What about other components?
 - No 38mA test measurement exceeded 2.5 MW
 - Circulator (highest concern), WR2100 full-height load, and coupling iris are all adequate for normal post-PPU operation
 - Further simulation of the circulator indicated 3 MW operation is permissible** [4]



New 3 MW klystron first article in SNS Radiofrequency Test Facility (RFTF)



Circulator E-field maximum (3MV/m limit)

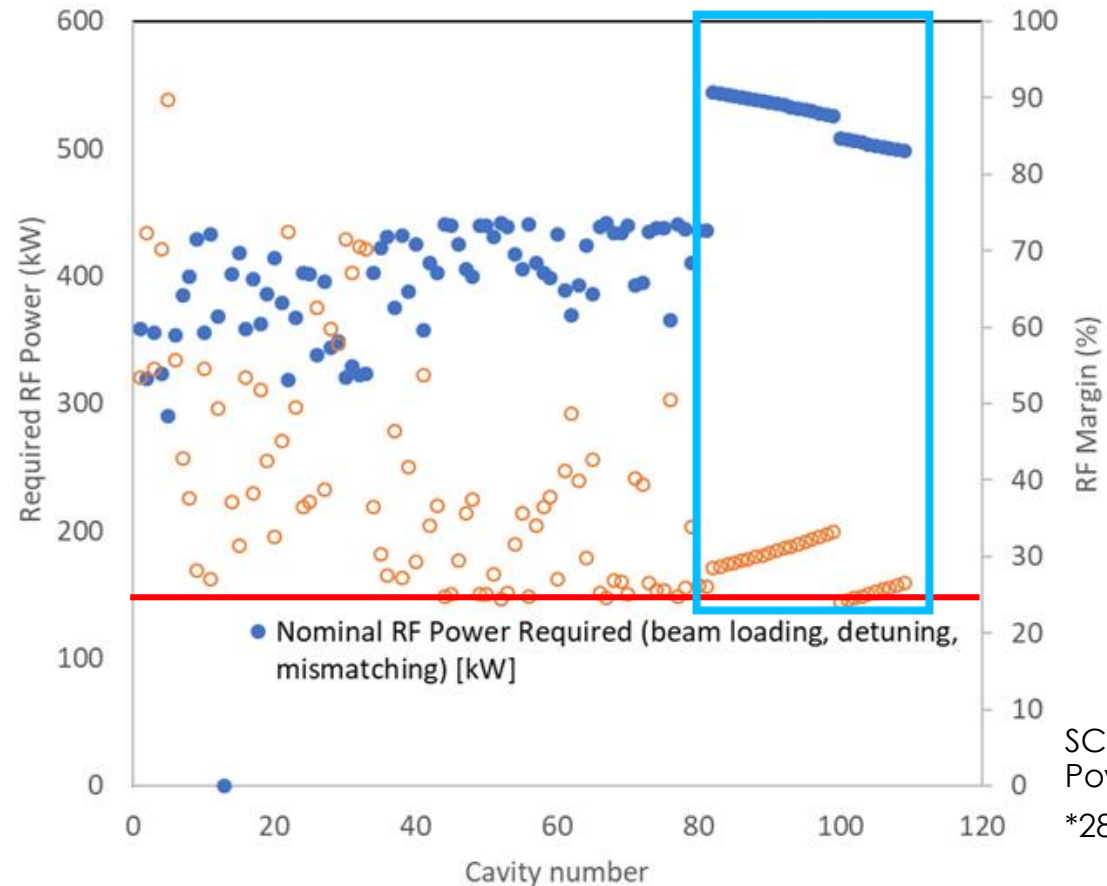
Blue – 2.5 MW forward (fwd) with 600 kW reflected (rfl).

Orange – 2.5 MW fwd with 2.5 MW rfl.

Red – 3MW fwd with 2.05 MW rfl

PPU Superconducting HPRF Systems – Design Criteria

- Increase the proton beam energy from 1.0 to 1.3 GeV
 - Provide HPRF generation for 28 new superconducting cavities
 - Apply the same 25% power margin requirement*



SCL RF Power Requirements and Calculated Power Margin

*28C PM is 24%

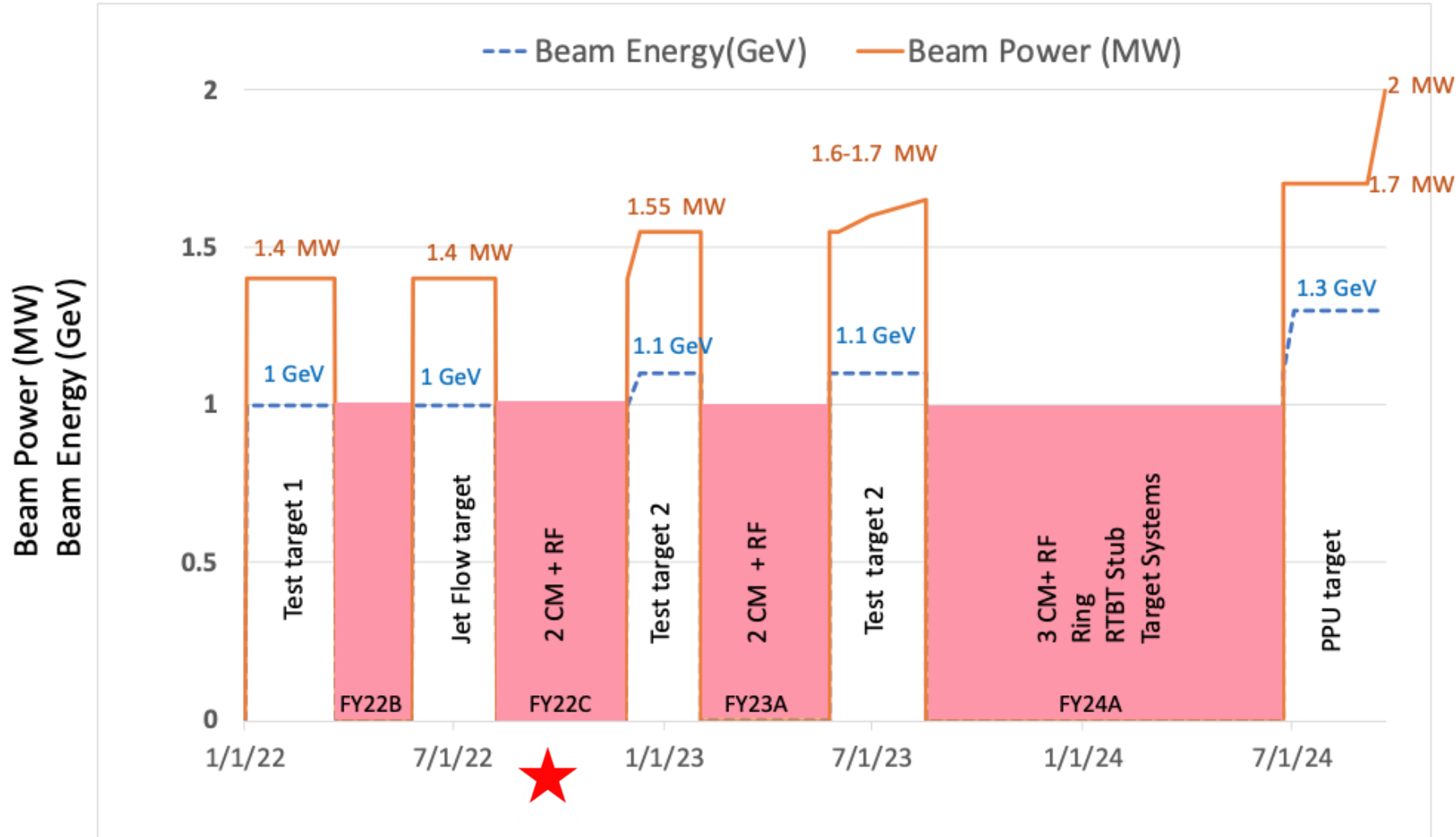
PPU Superconducting HPRF Systems – Final Design

- Total of 28 new Superconducting RF stations at the high energy end of the Linac
 - 28 700 kW peak power capable klystrons with associated circulators, waveguide, and waveguide components
 - Five transmitter systems that support up to six klystrons per system
 - Provide cooling, solenoid power, filament power, RF pre-amp, monitoring and interlocks
- Installation and testing is ongoing – first HPRF in October



First 12 SCL RF stations; First transmitter system; First transmitter system under test

Power Ramp-up Plan



- First RF to cryomodule in November 2022

Summary

- The PPU will double the proton beam power available at the SNS from 1.4 to 2.8 MW
 - 2.0 MW to the first target station
- The RF scope consists to two main parts
 - Upgrade 3 DTL RF stations to 3 MW peak power capable
 - Value engineering principles were employed to maximize the use of the existing RF equipment
 - Install 28 new 700 kW peak power capable SCL RF stations
 - New equipment is capable of being used throughout the existing SCL RF stations
- First RF generation is scheduled for this October
- Proton beam power will ramp up gradually as new RF stations are brought on-line

References and Acknowledgments

1. SNS-104010000-DC0001-R00, *Design Criteria Document WBS 1.4.1 Linac RF System, Table 2*
2. PPU-P03-TR0001, *Proton Power Upgrade (PPU) Project, Linac RF Power Margin*
3. J. Moss *et al.*, *The Spallation Neutron Source Normal Conducting Linac RF System Design for the Proton Power Upgrade Project*, presented at the 12th Int. Particle Accelerator Conf. (IPAC'21), Campinas, SP, Brazil, May 2021, Paper ID THPAB296
4. G. Toby *et al.*, *SNS Warm Linac Circulator Breakdown Considerations*, presented at the 12th Int. Particle Accelerator Conf. (IPAC'21), Campinas, SP, Brazil, May 2021, Paper ID MOPAB335

Special thanks to J. Galambos* (SNS) and C. Weil** (AFT) for their contributions to this presentation material