

# Secondary Beams

Dan Faircloth

ISIS Low Energy Beams Group Leader

Rutherford Appleton Laboratory

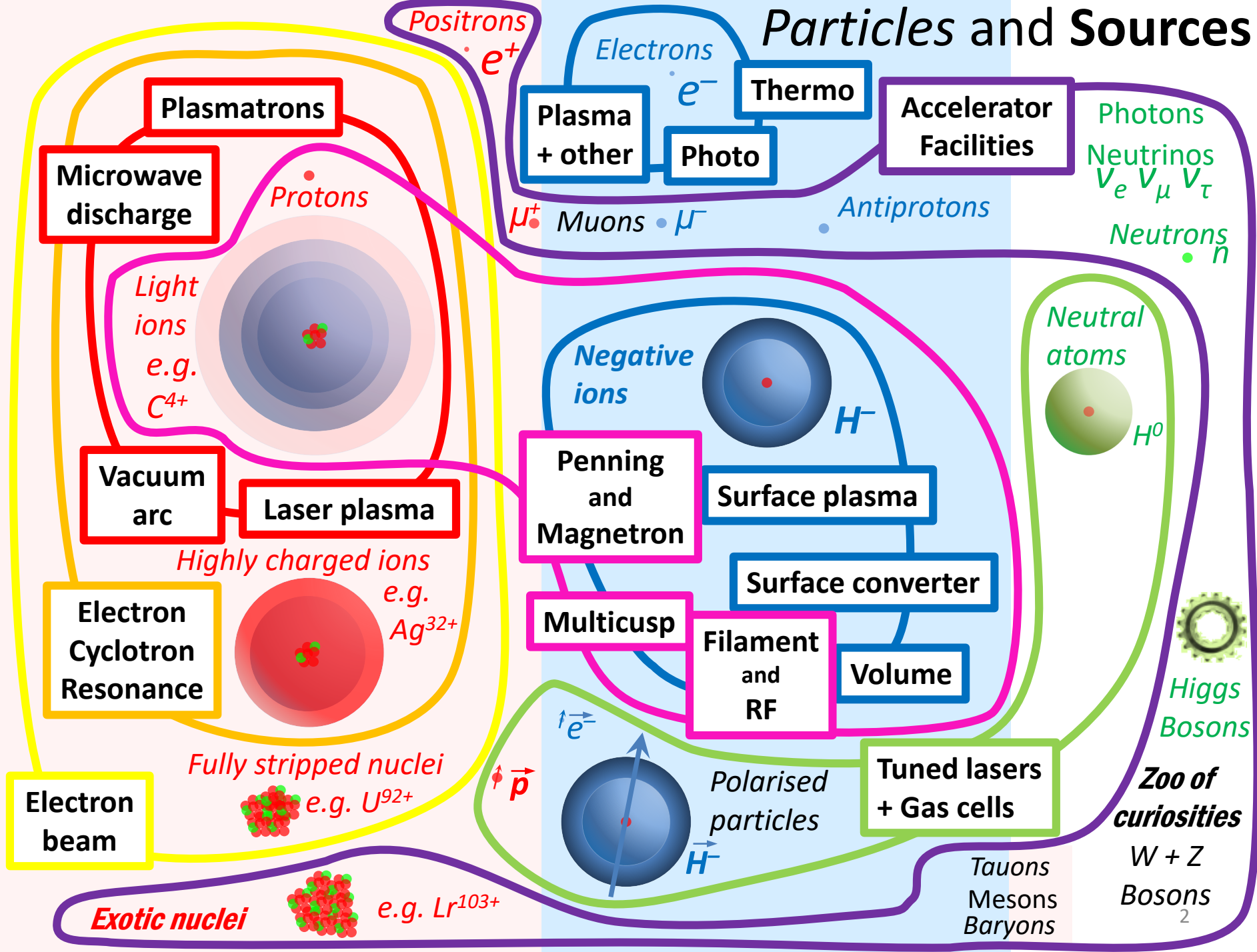
STFC-UKRI

CERN Accelerator School, Introduction to Accelerator Physics

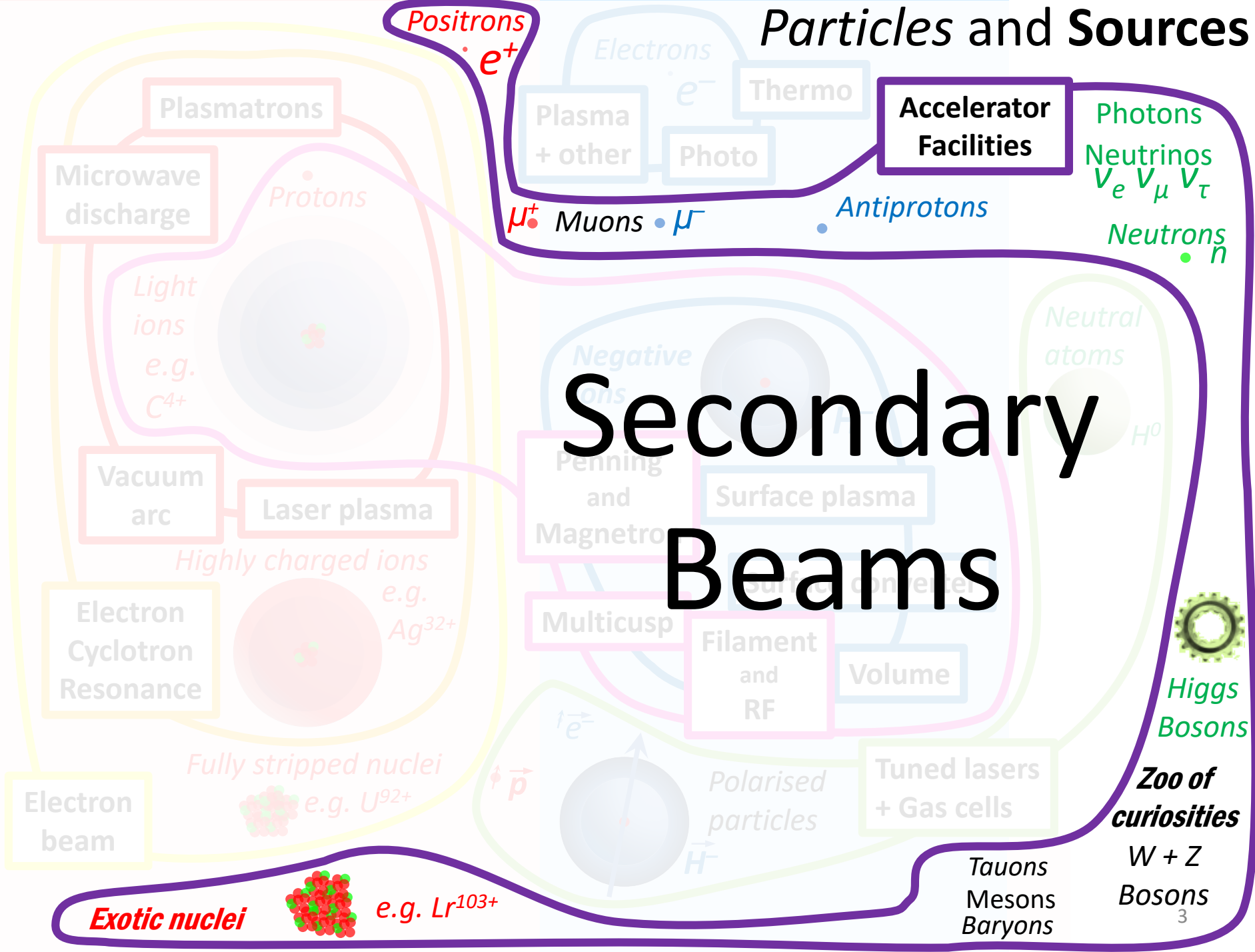
Kaunas, Lithuania,

Saturday 24<sup>th</sup> September 2022

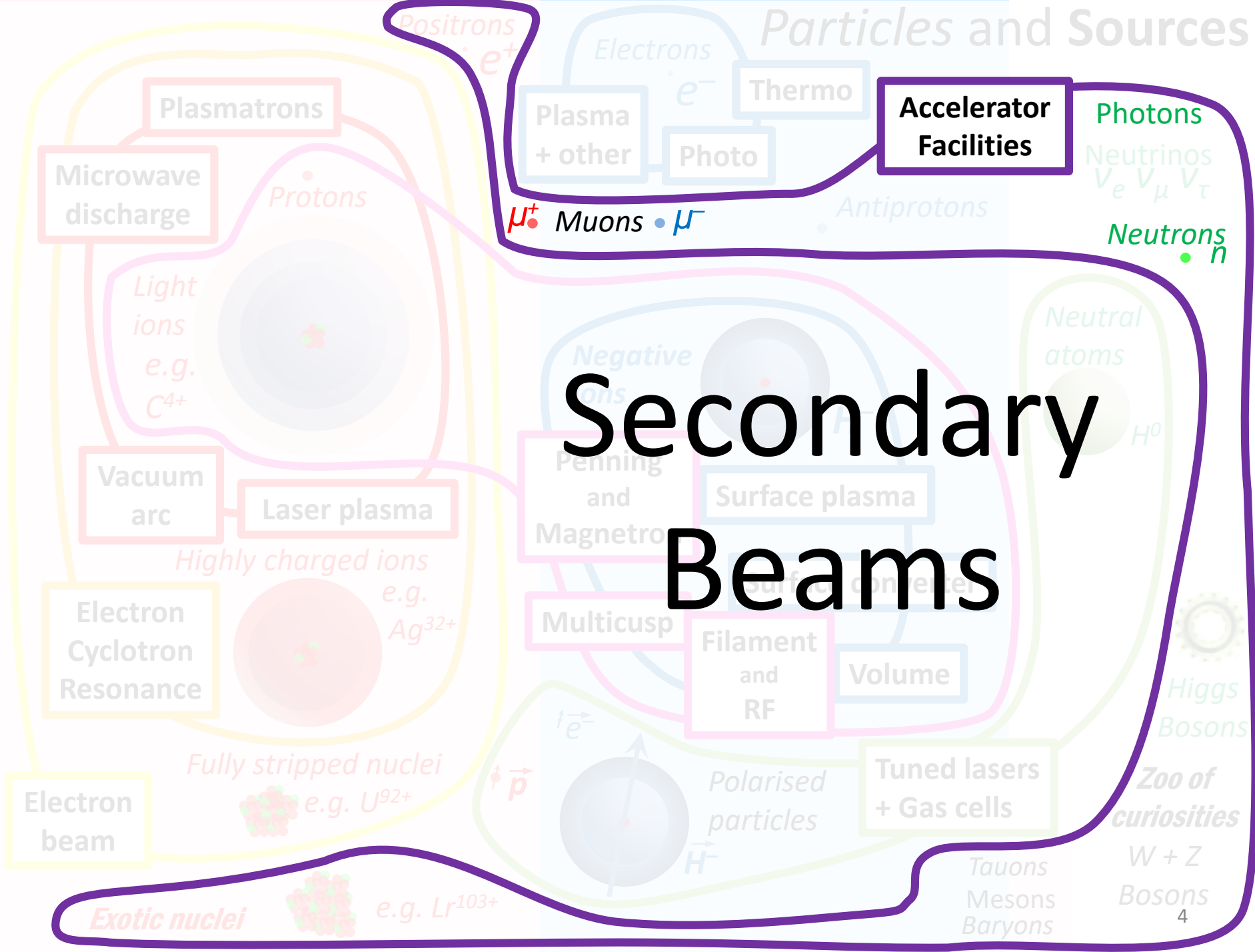
# Particles and Sources



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# Particles and Sources





# Rutherford Appleton Laboratory Oxfordshire, UK

Harwell Campus

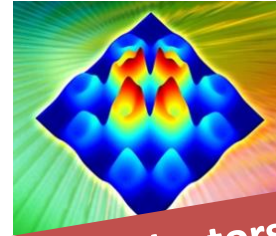
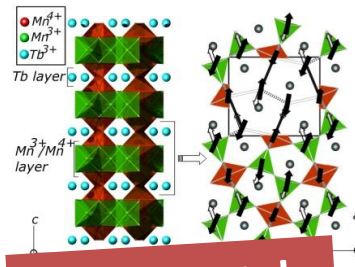
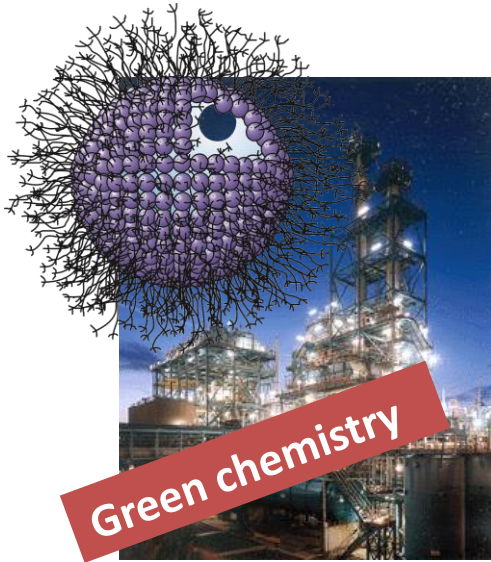
Diamond Light Source-  
Secondary Beams?

ISIS Neutron and Muon Source

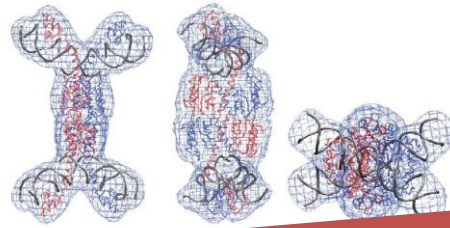
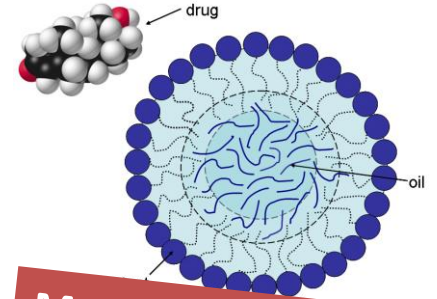
A world leading centre for  
condensed matter physics-  
Neutrons are used to see  
where atoms are and what  
atoms do



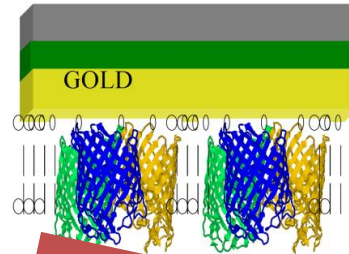
# ISIS is used to study everything!



Superconductors



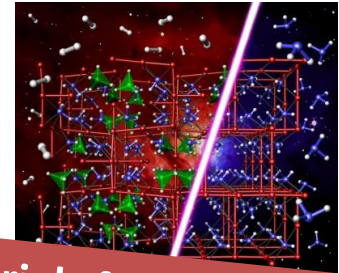
Biological structures



Cultural heritage



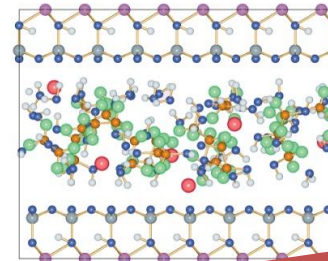
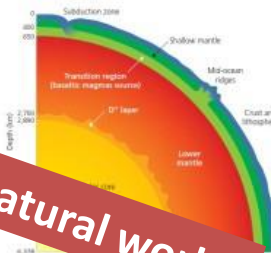
Materials for clean energy



Mechanical Engineering



Natural world



Pollution, energy and the environment





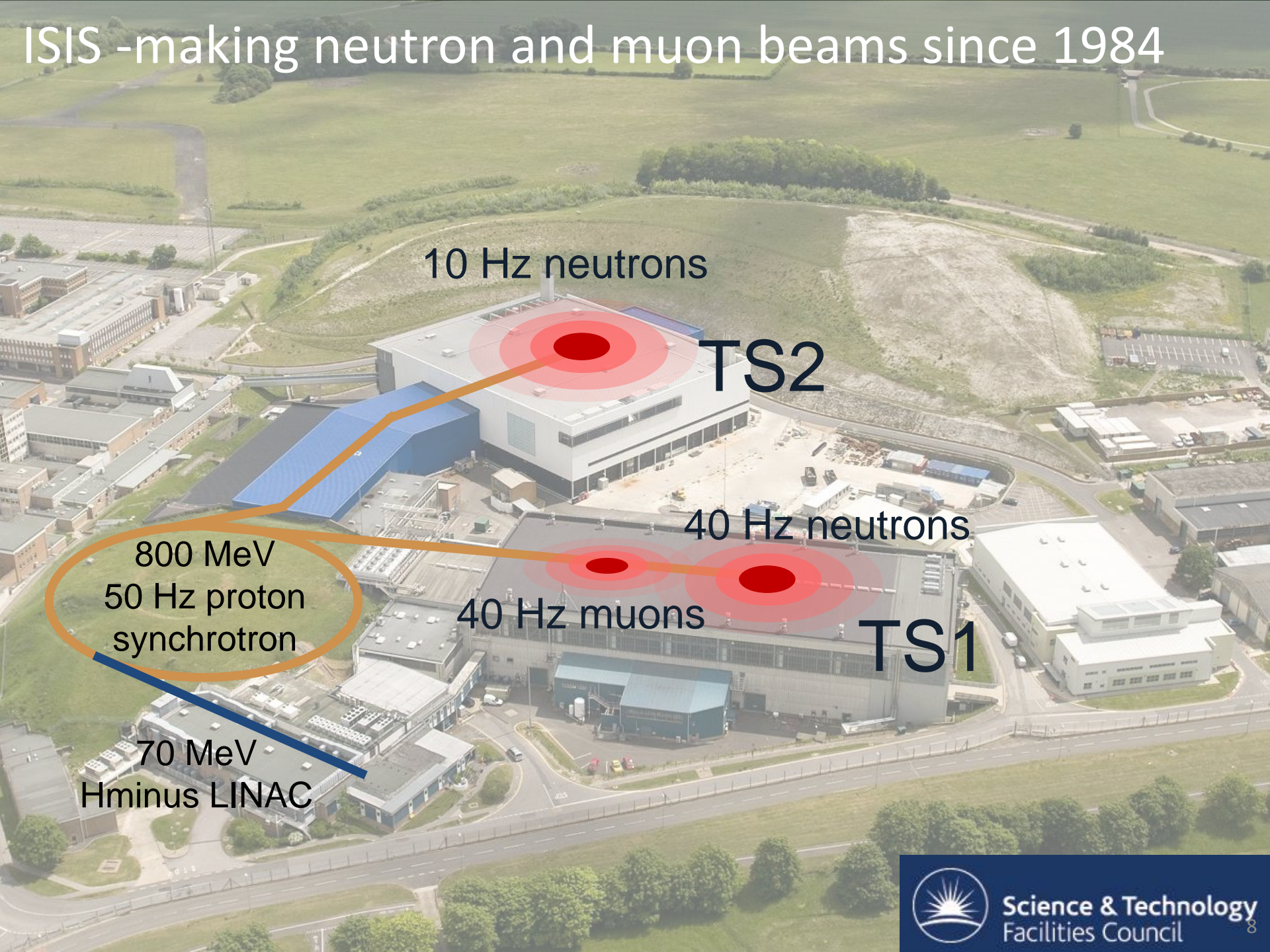
# ISIS - making neutron and muon beams since 1984

Spallation neutron source  
800 MeV 50 Hz proton beam  
31 neutron instruments  
7 muon instruments  
2000 users/yr  
~800 experiments/yr  
~500 publications/yr





# ISIS - making neutron and muon beams since 1984



10 Hz neutrons

TS2

40 Hz neutrons

40 Hz muons

TS1

800 MeV  
50 Hz proton  
synchrotron

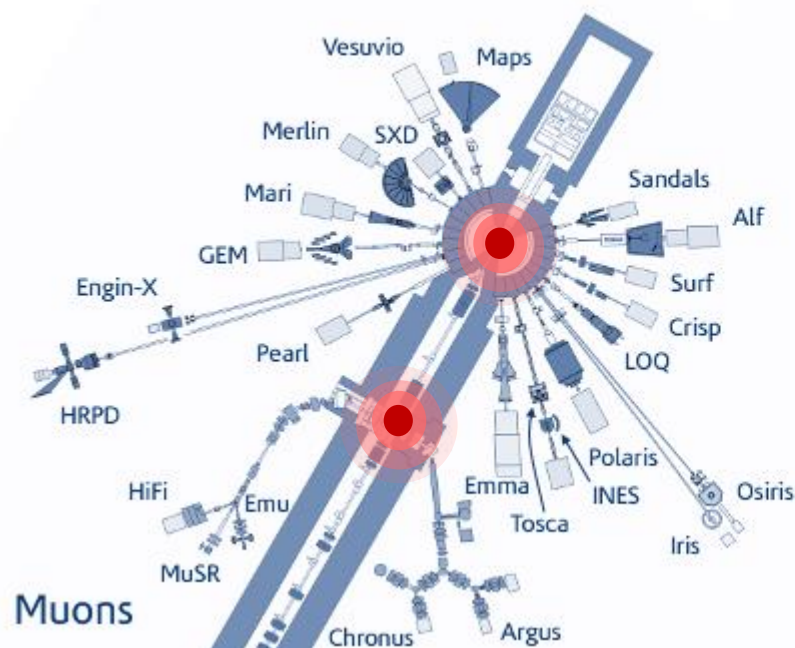
70 MeV  
Hminus LINAC





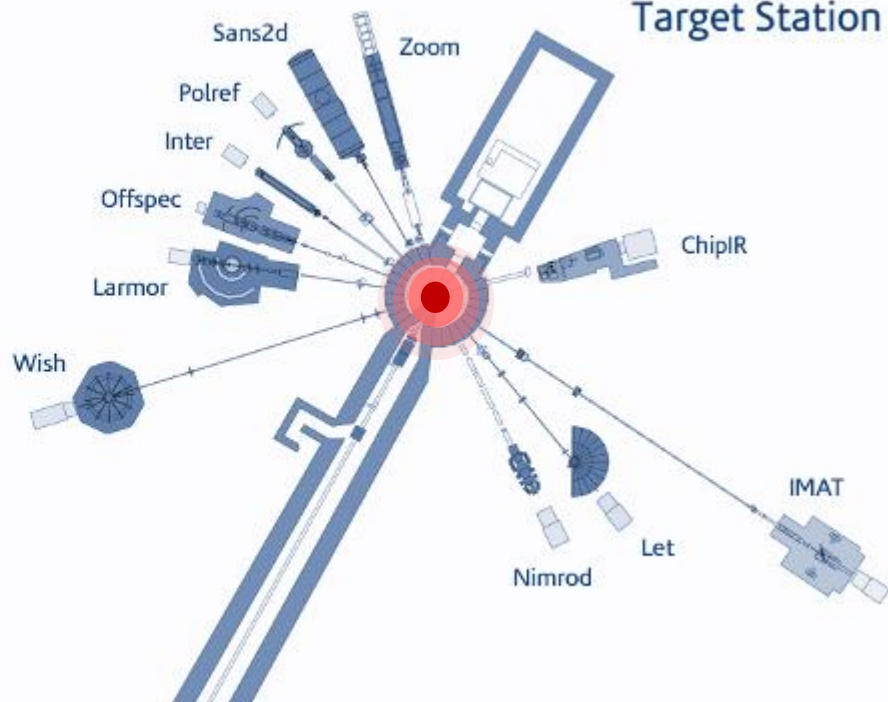
# ISIS has many different types of neutron and muon instruments:

Target Station 1



20 neutron instruments  
7 muon instruments

Target Station 2



11 neutron instruments  
(more in the way)

# LET Spectrometer



... some  
are very  
big

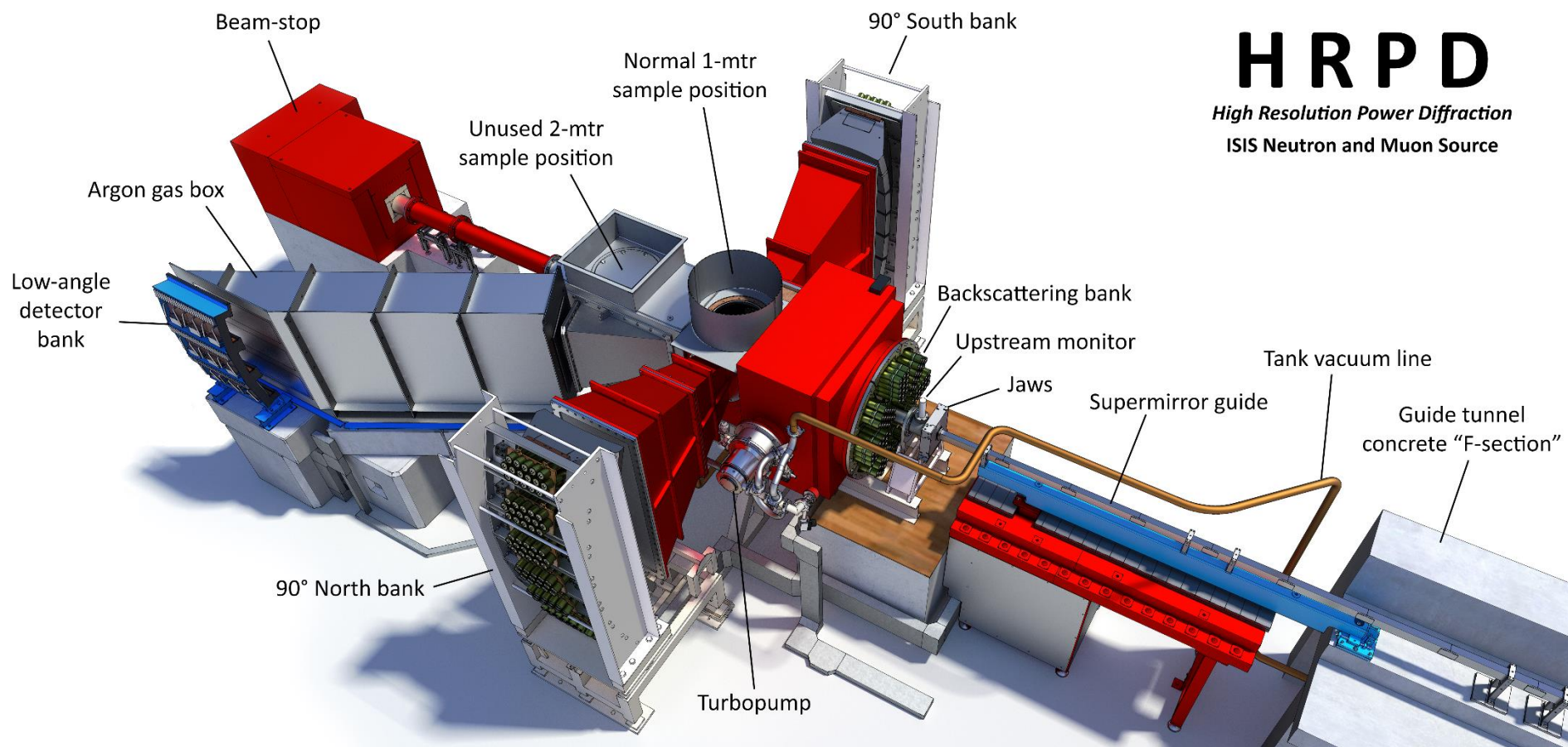


...some are smaller and movable

## OFFSPEC Reflectometer



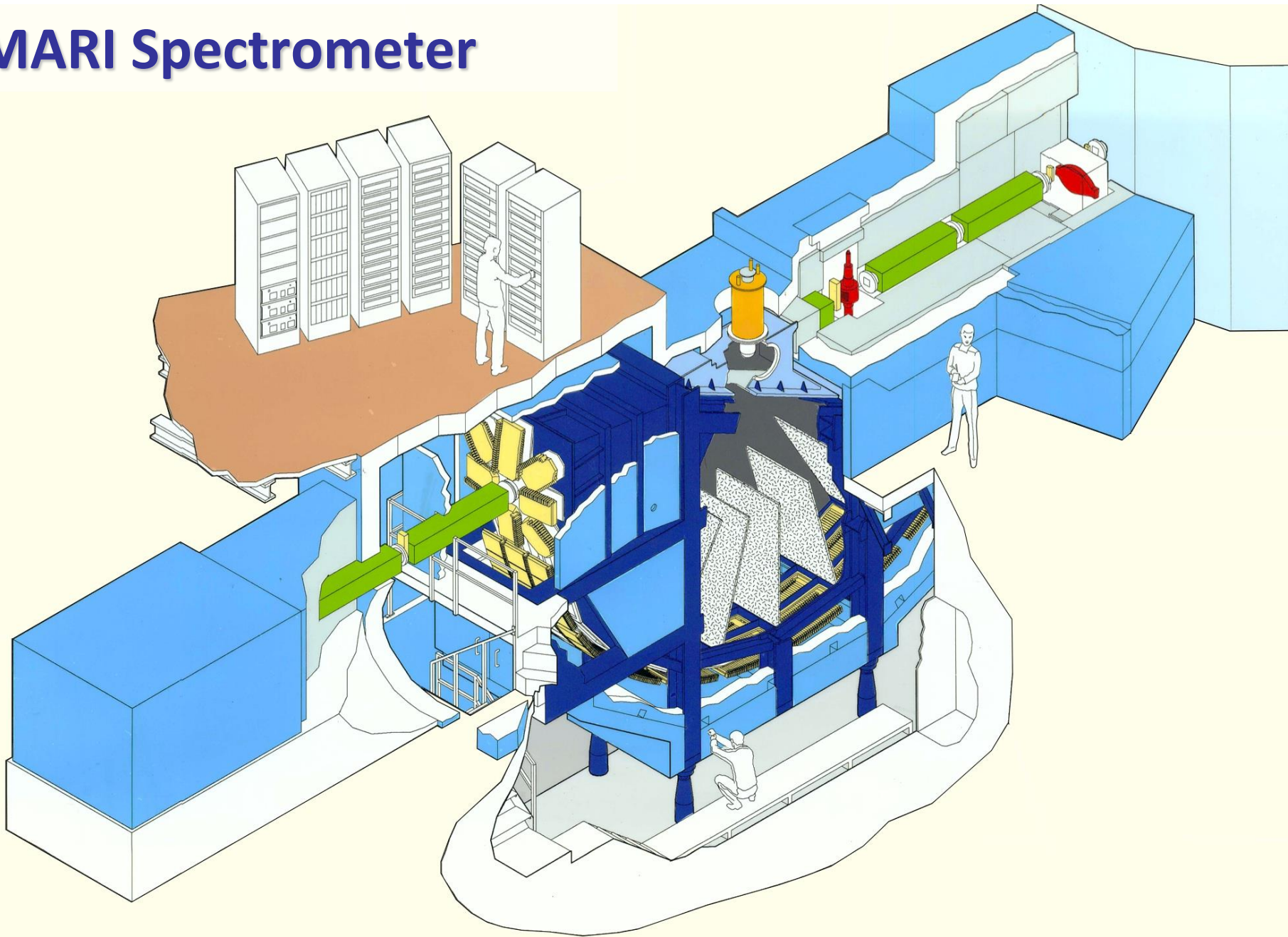
# Each instrument is unique and complex...



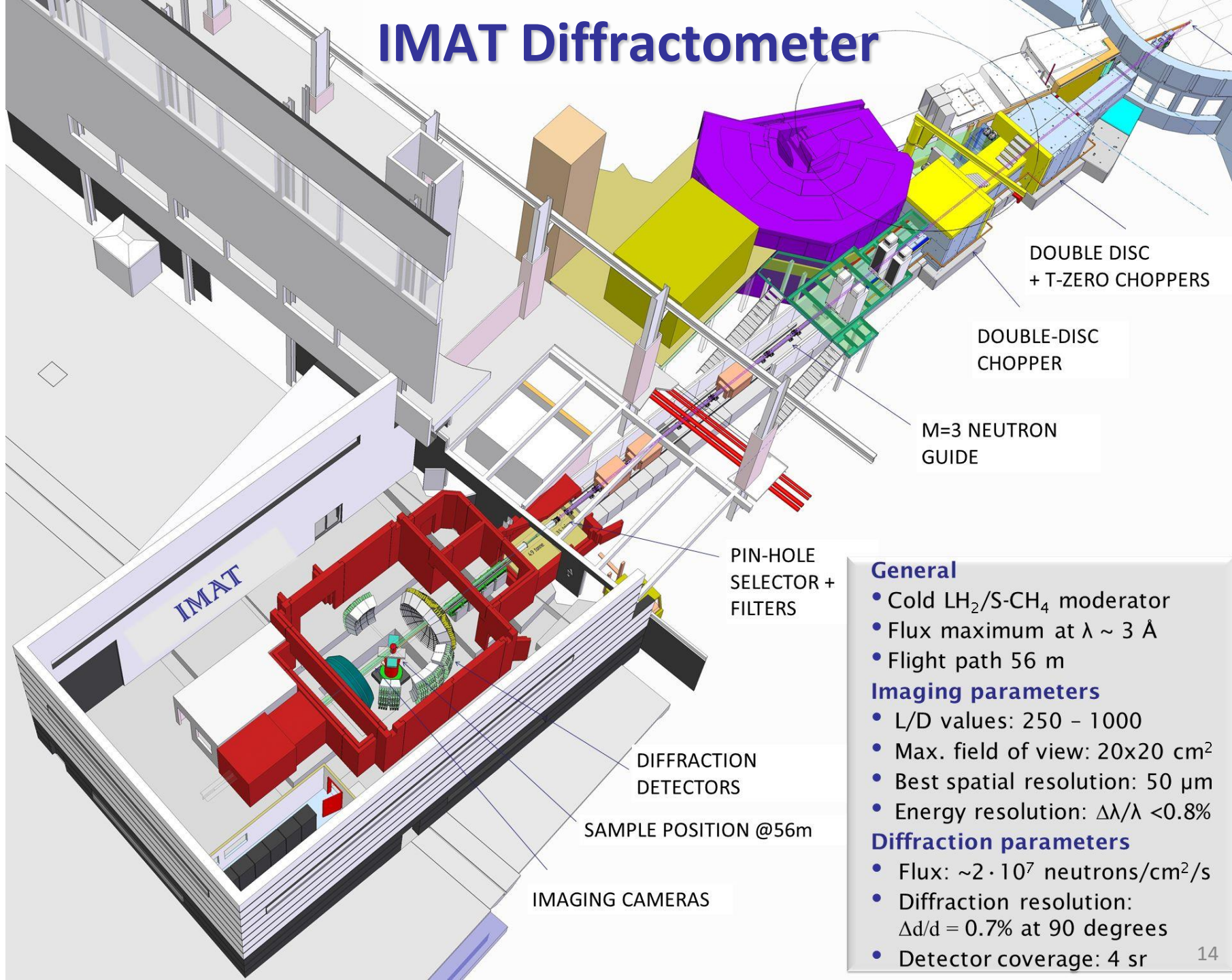
## HRPD Diffractometer



# MARI Spectrometer



# IMAT Diffractometer



DOUBLE DISC  
+ T-ZERO CHOPPERS

DOUBLE-DISC  
CHOPPER

M=3 NEUTRON  
GUIDE

PIN-HOLE  
SELECTOR +  
FILTERS

DIFFRACTION  
DETECTORS

SAMPLE POSITION @56m

IMAGING CAMERAS

## General

- Cold  $\text{LH}_2/\text{S-CH}_4$  moderator
- Flux maximum at  $\lambda \sim 3 \text{ \AA}$
- Flight path 56 m

## Imaging parameters

- L/D values: 250 – 1000
- Max. field of view:  $20 \times 20 \text{ cm}^2$
- Best spatial resolution:  $50 \text{ \mu m}$
- Energy resolution:  $\Delta\lambda/\lambda < 0.8\%$

## Diffraction parameters

- Flux:  $\sim 2 \cdot 10^7 \text{ neutrons/cm}^2/\text{s}$
- Diffraction resolution:  
 $\Delta d/d = 0.7\%$  at 90 degrees
- Detector coverage: 4 sr

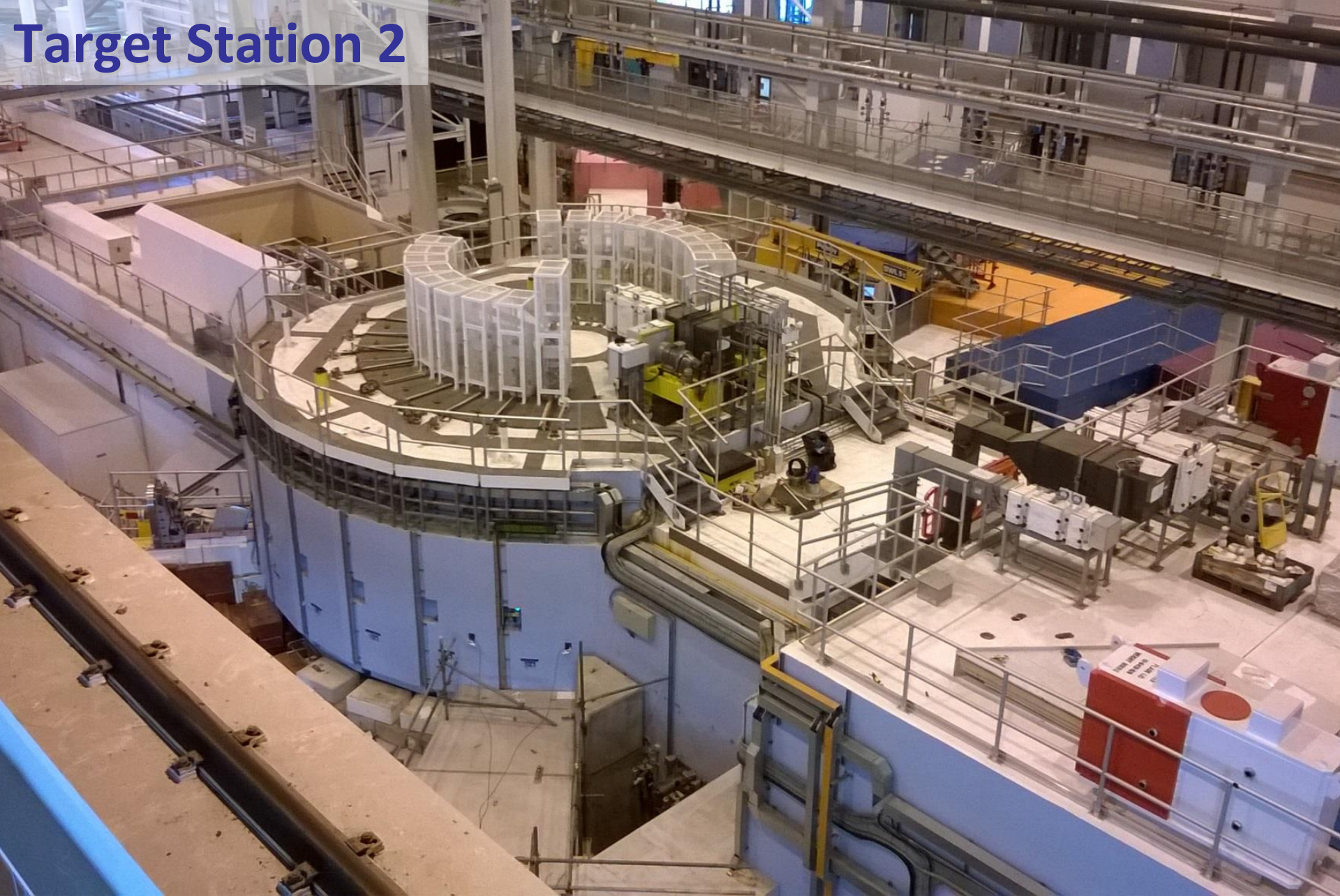


# Target Station 1

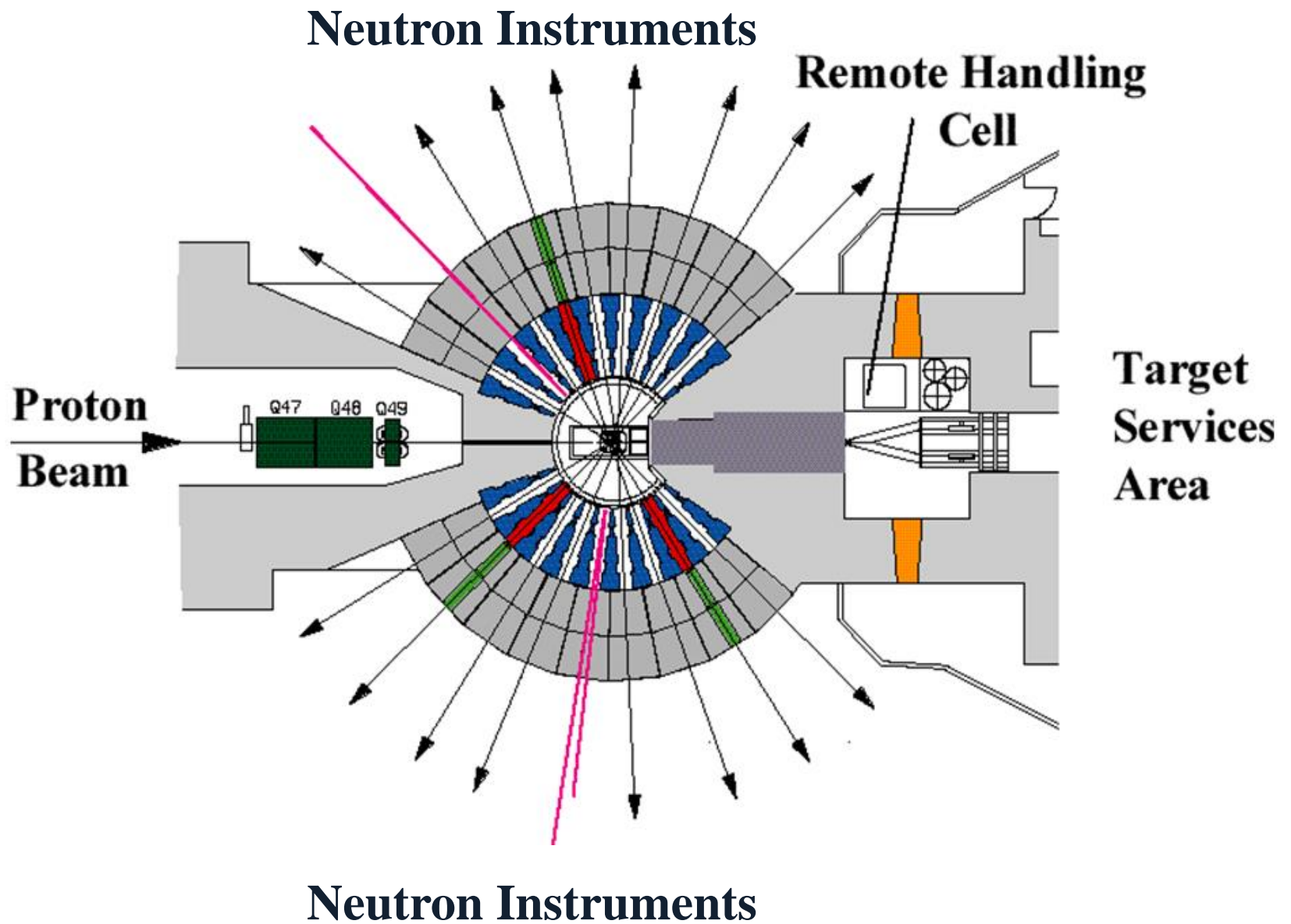




# Target Station 2

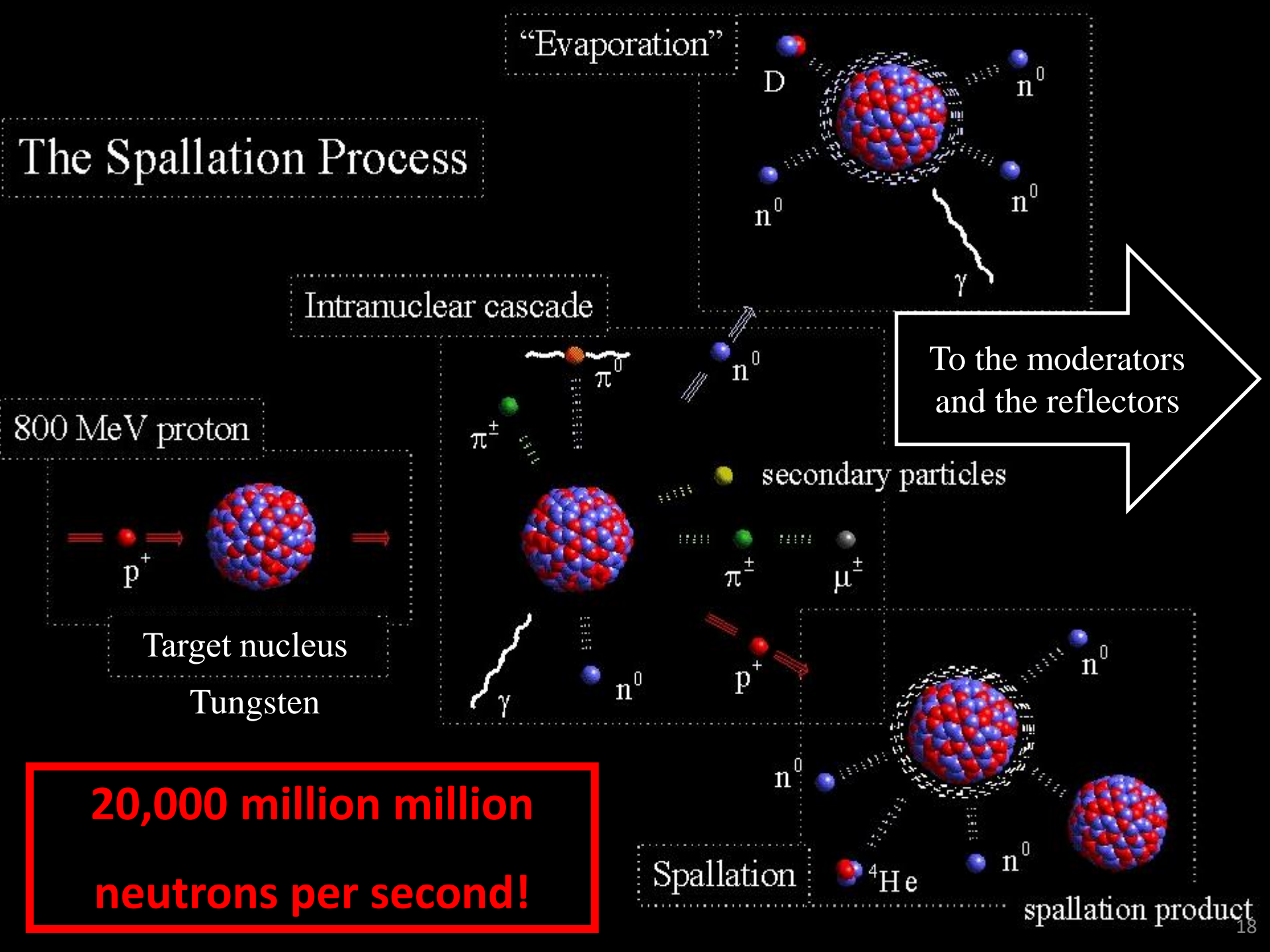


# Basic Layout of ISIS Target Stations



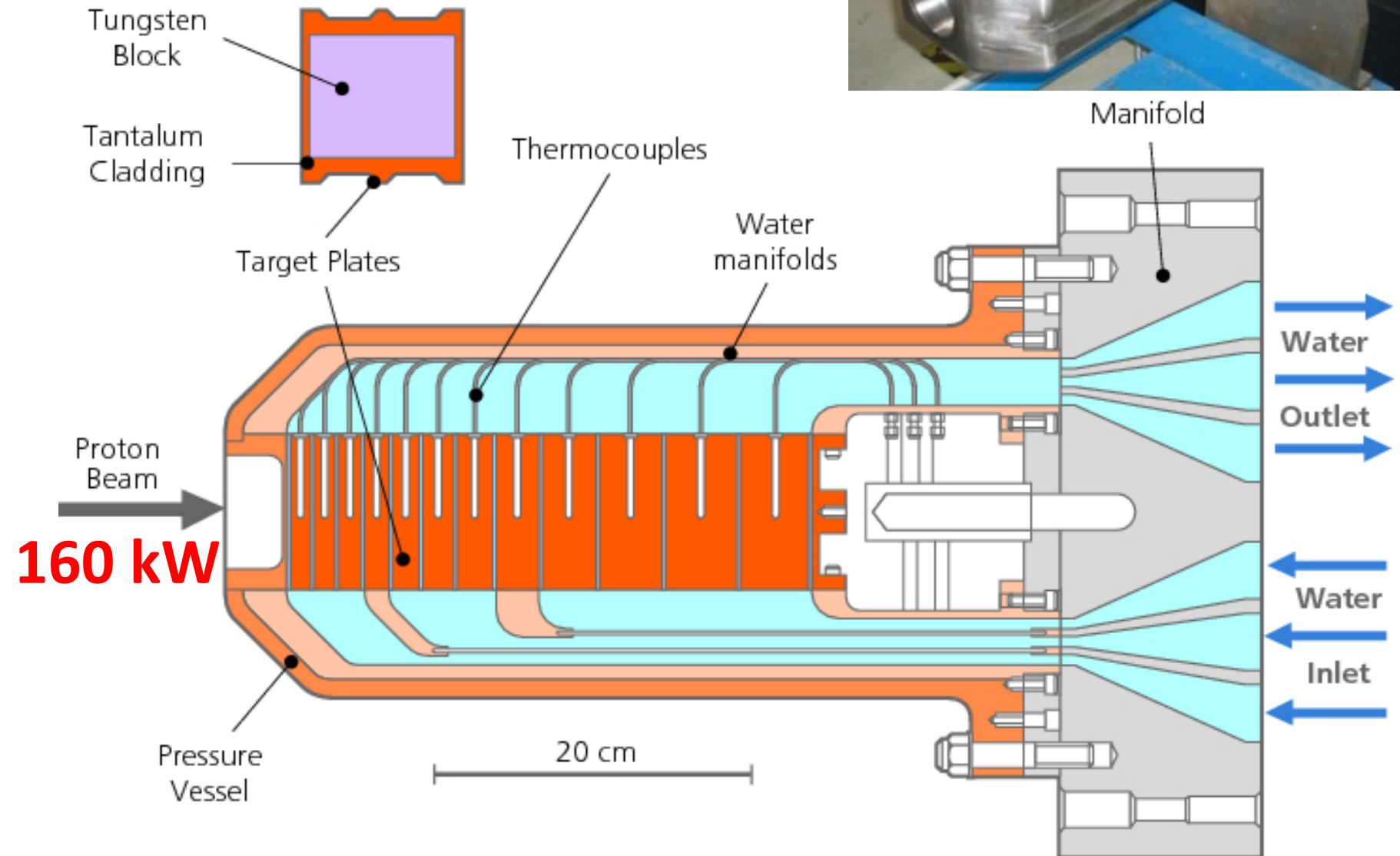


# The Spallation Process



**20,000 million million  
neutrons per second!**

# Section view of ISIS TS1 target





# ISIS target and bottom moderator and reflector assembly (top reflector assembly removed)

800 MeV  
protons

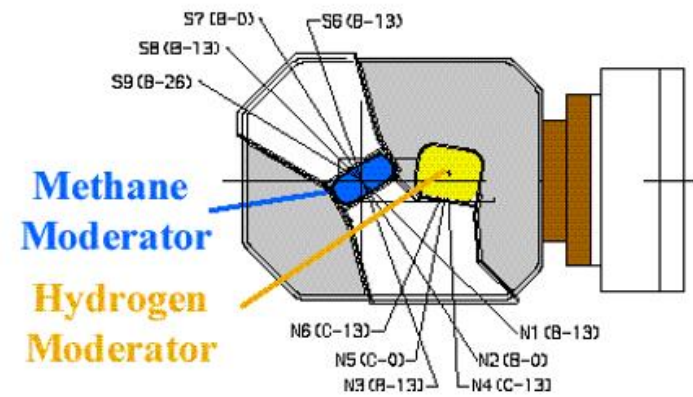
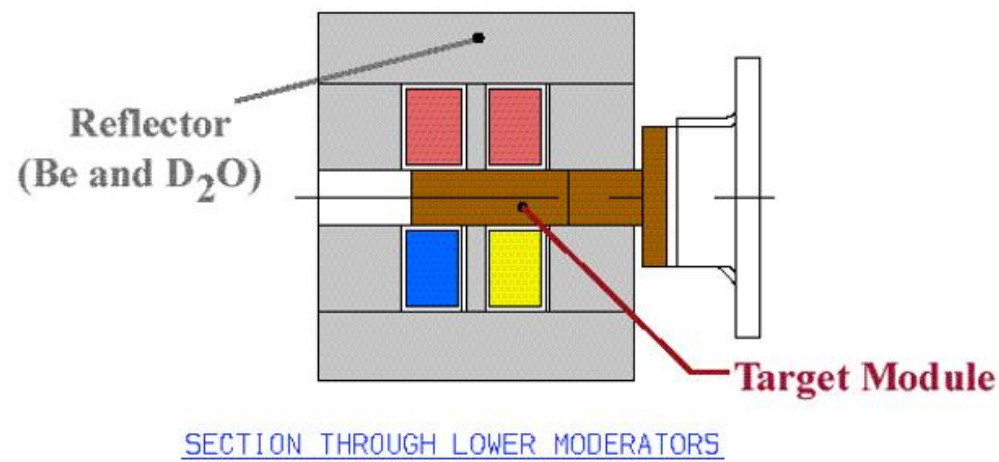
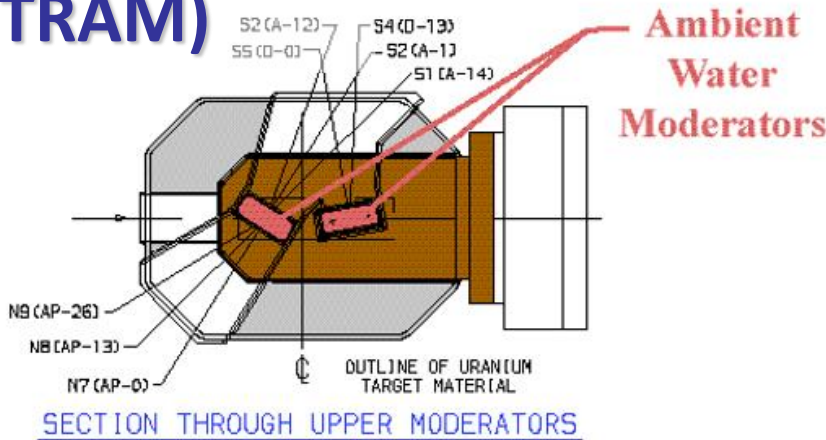
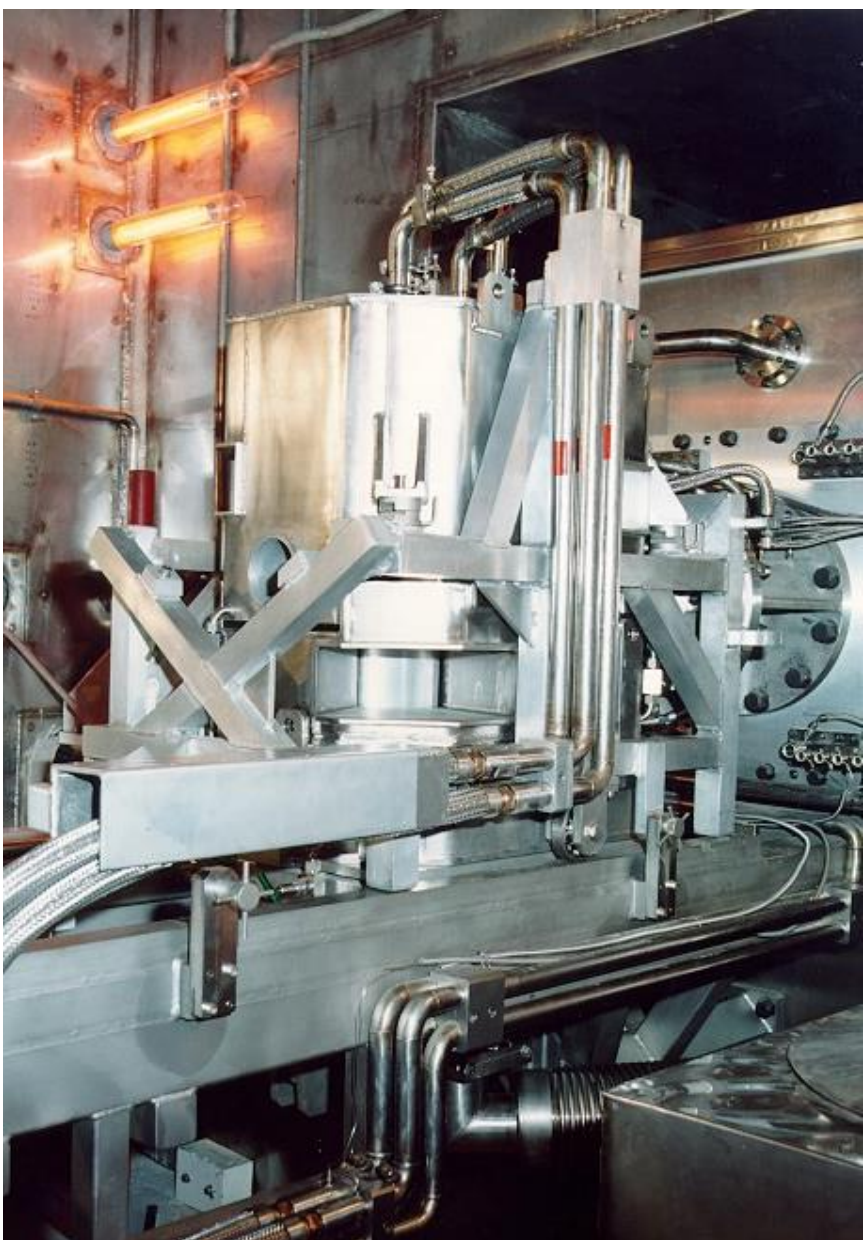


slow  
neutrons



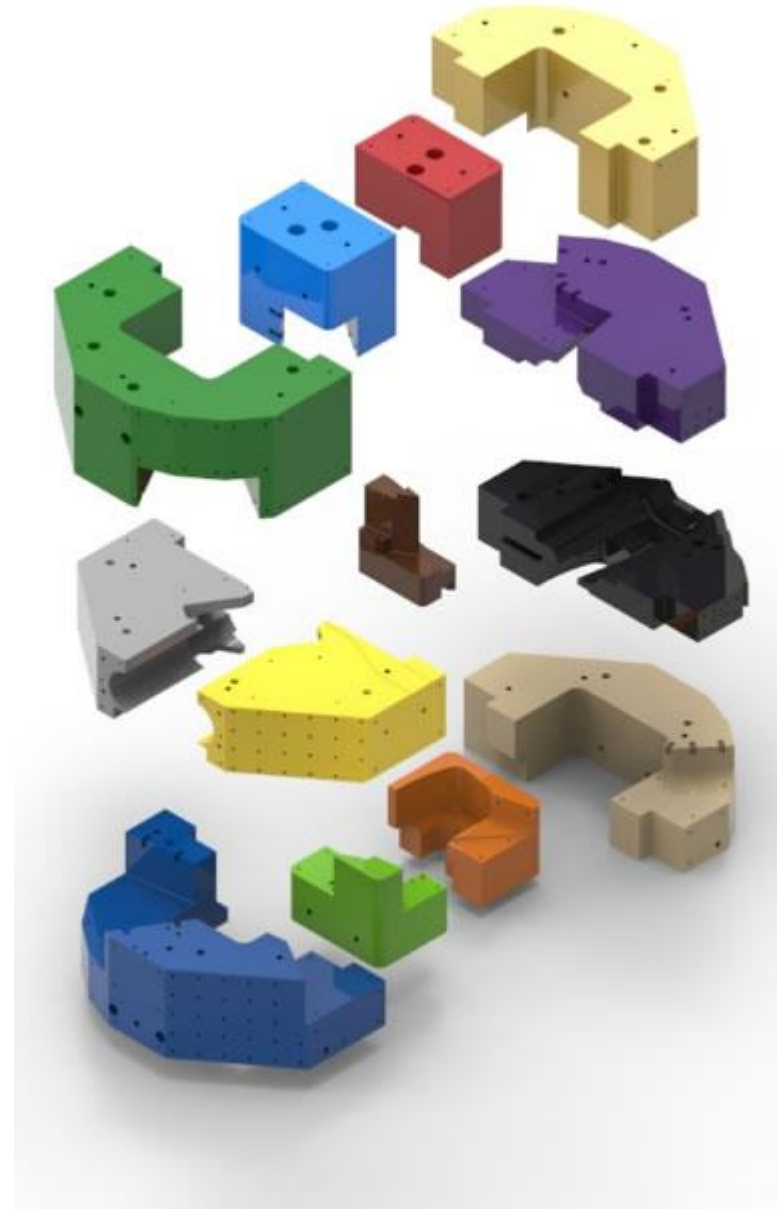
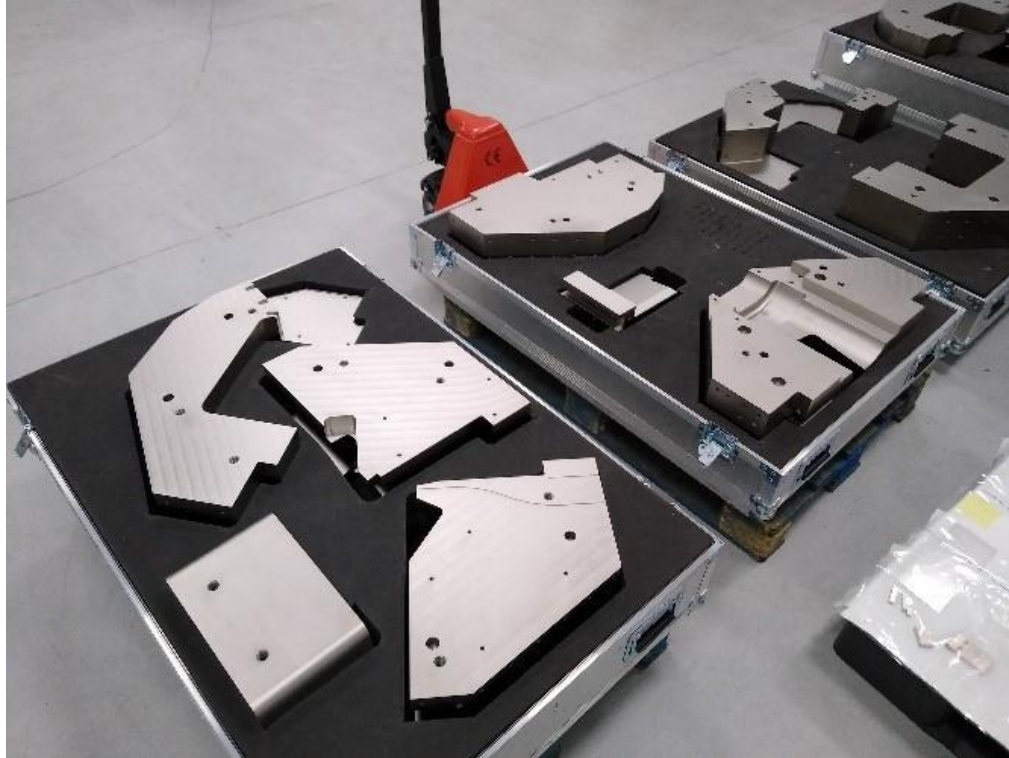


# Target Reflector And Moderators (TRAM)



# TS1 Project – Major Refurbishment

New £3.4M 0.5 T 13-piece beryllium reflector





# ISIS TS1 target and moderators with reflector assembly removed

## Water moderators

heat load 380 W  
25 litres/min 30°C demin water  
Moderator depth defined  
by Al clad Gadolinium poisoning layer

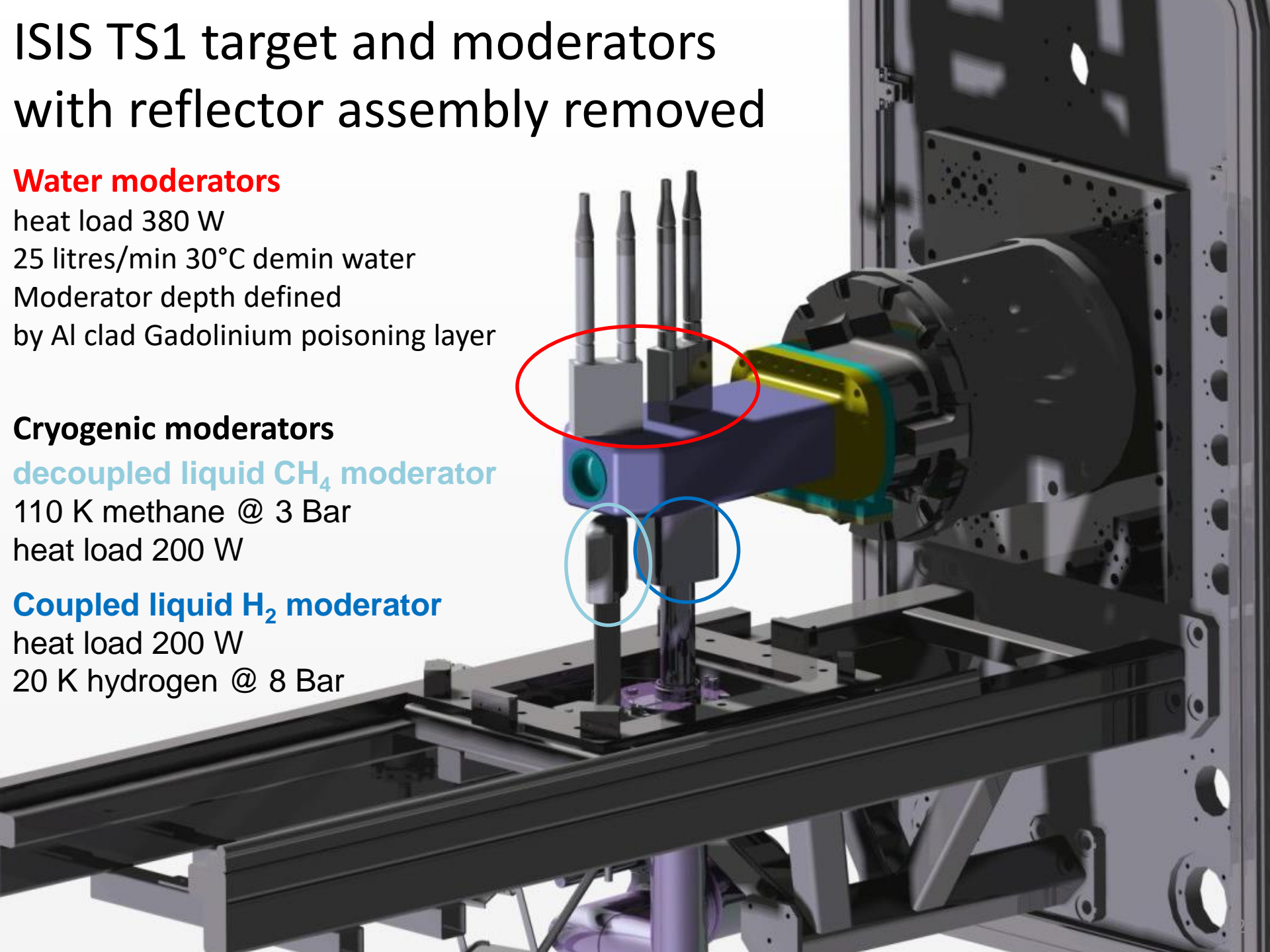
## Cryogenic moderators

### decoupled liquid CH<sub>4</sub> moderator

110 K methane @ 3 Bar  
heat load 200 W

### Coupled liquid H<sub>2</sub> moderator

heat load 200 W  
20 K hydrogen @ 8 Bar



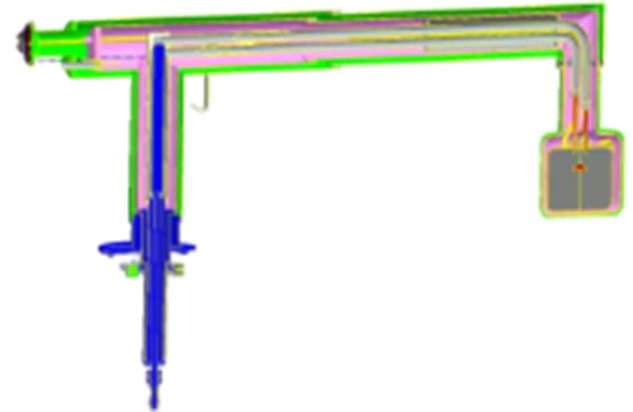
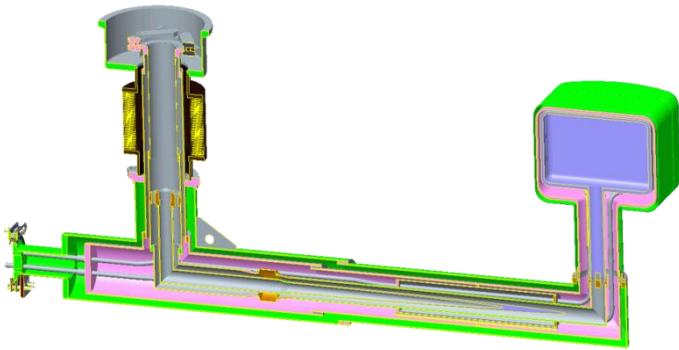
# ISIS Target Station 2 TRAM with the edge cooled beryllium reflector open in maintenance mode



# TS2 Cryogenic Moderators



coupled moderator: liquid  $\text{H}_2$   
@ 20 K 4 Bar



decoupled moderator: solid  $\text{CH}_4$  @ 45 K





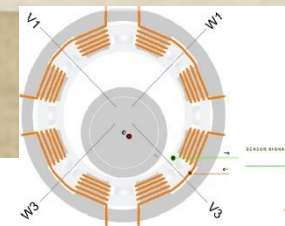
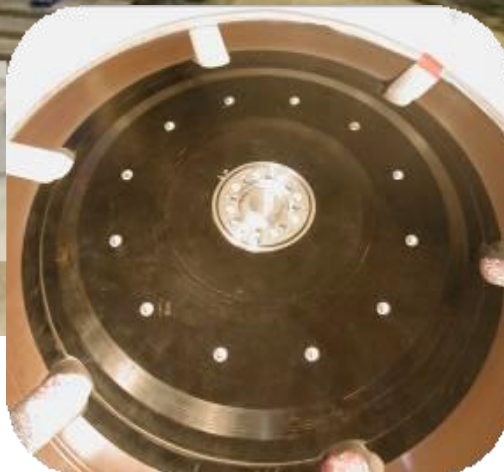
# Choppers- spinning shielding



precise  
timing

slotted  
shielding

magnetically  
levitating  
bearings



# Choppers- spinning shielding

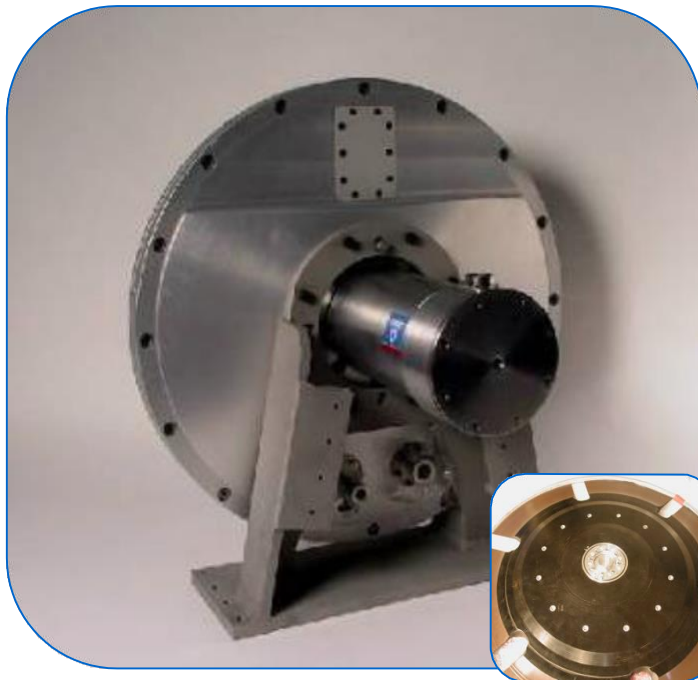
## Fermi (17)

7.3 kg Payload  
36,000 rpm  
 $\pm 0.05^\circ$  Phase Control



## Disk (56)

30 kg Payload  
20,000 rpm  
 $\pm 0.05^\circ$  Phase Control



## T-Zero (4)

68 kg Payload  
10,800 rpm  
 $\pm 0.43^\circ$  Phase Control



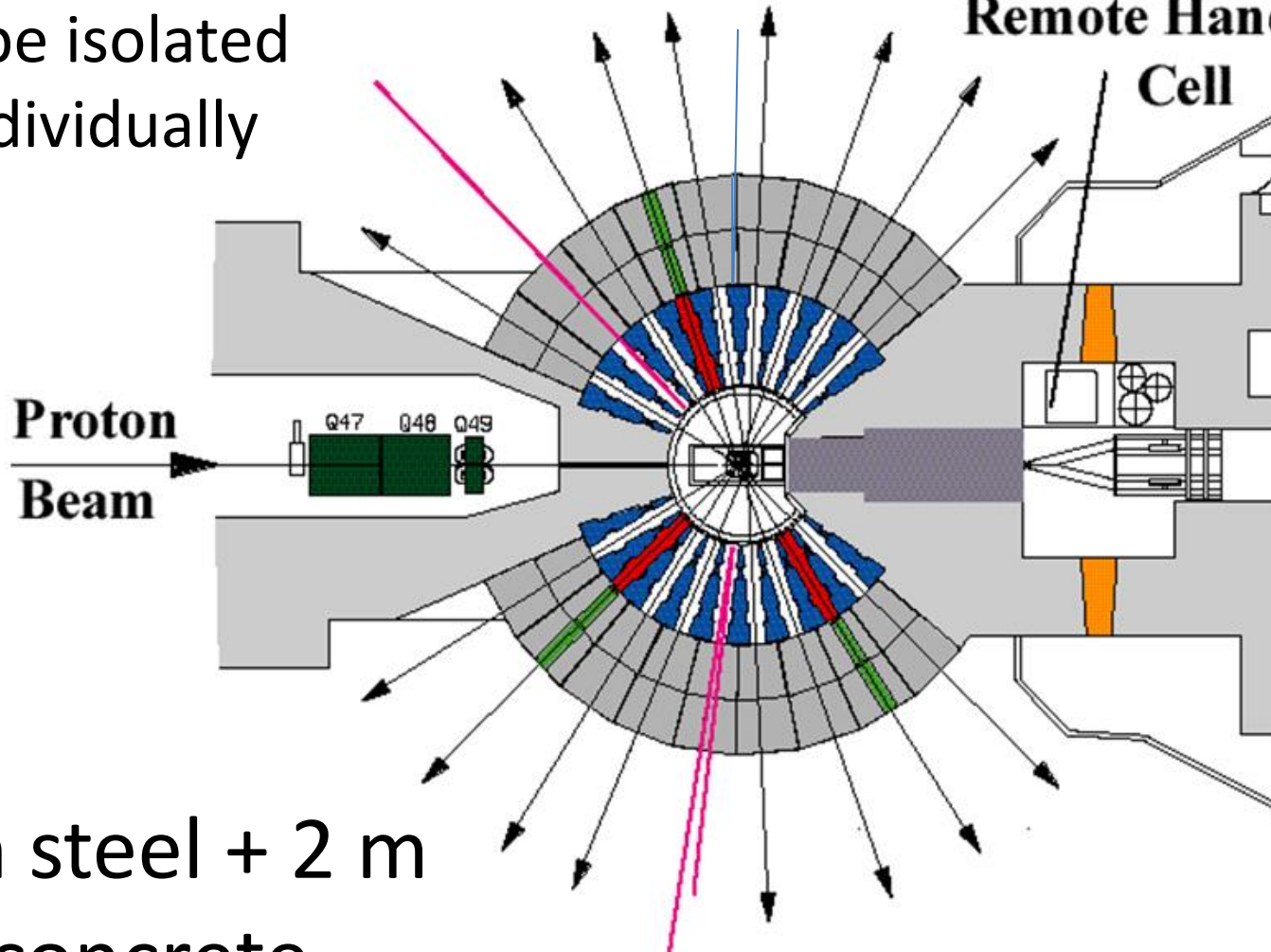
# Shielding

Shutters allow  
each instrument  
to be isolated  
individually

**Neutron Instruments**

**Remote Handling  
Cell**

**Target  
Services  
Area**

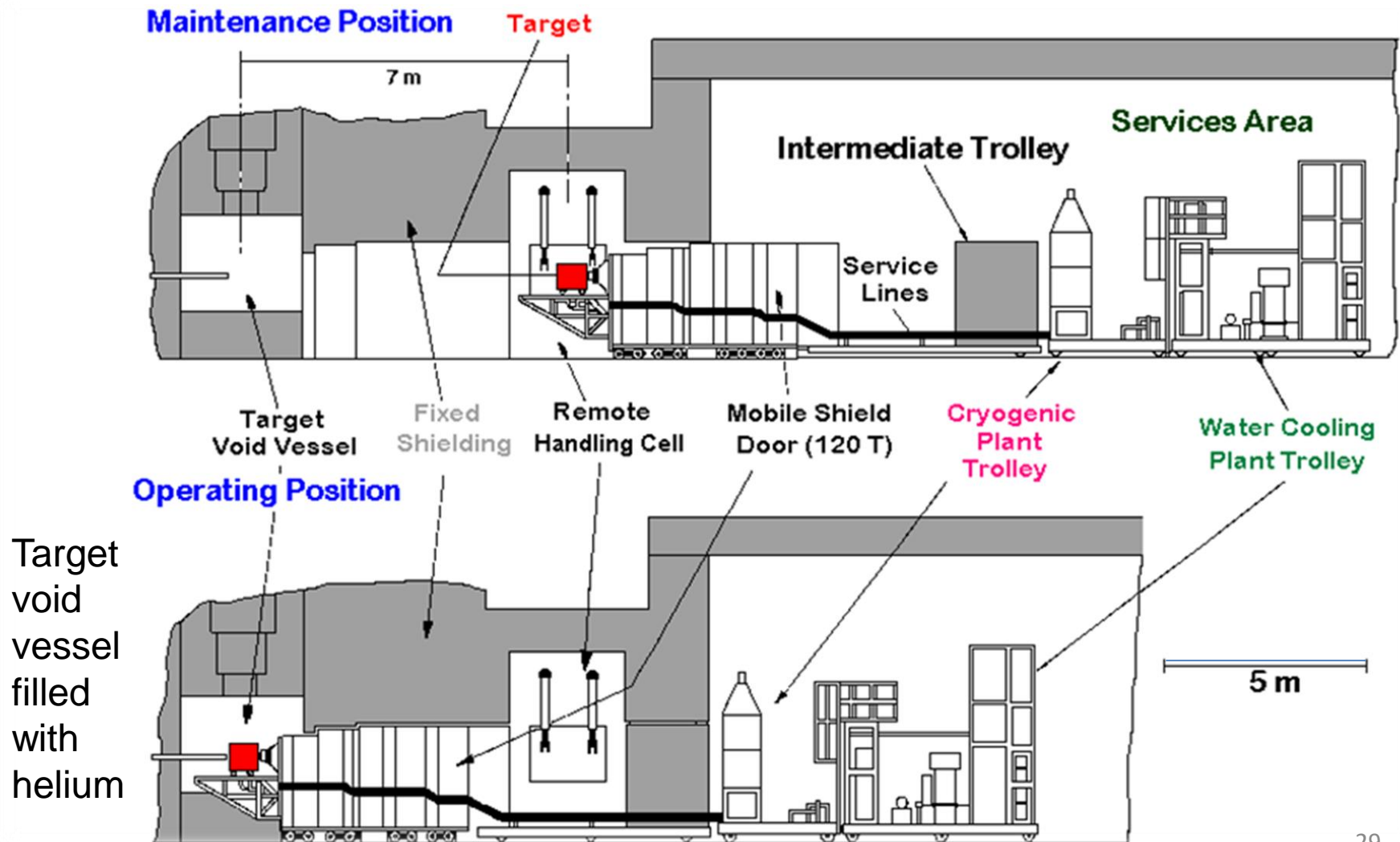


2 m steel + 2 m  
concrete

**Neutron Instruments**



The services trolley moves to position the TRAM for operation or maintenance



# TS1 Services Trolley Cooling Plant





# TS2 Services Trolley Cooling Plant






**remote  
manipulator  
set in TS1**







remote  
manipulator  
set in TS2

remote manipulator sets on both  
sides of the remote handling cell



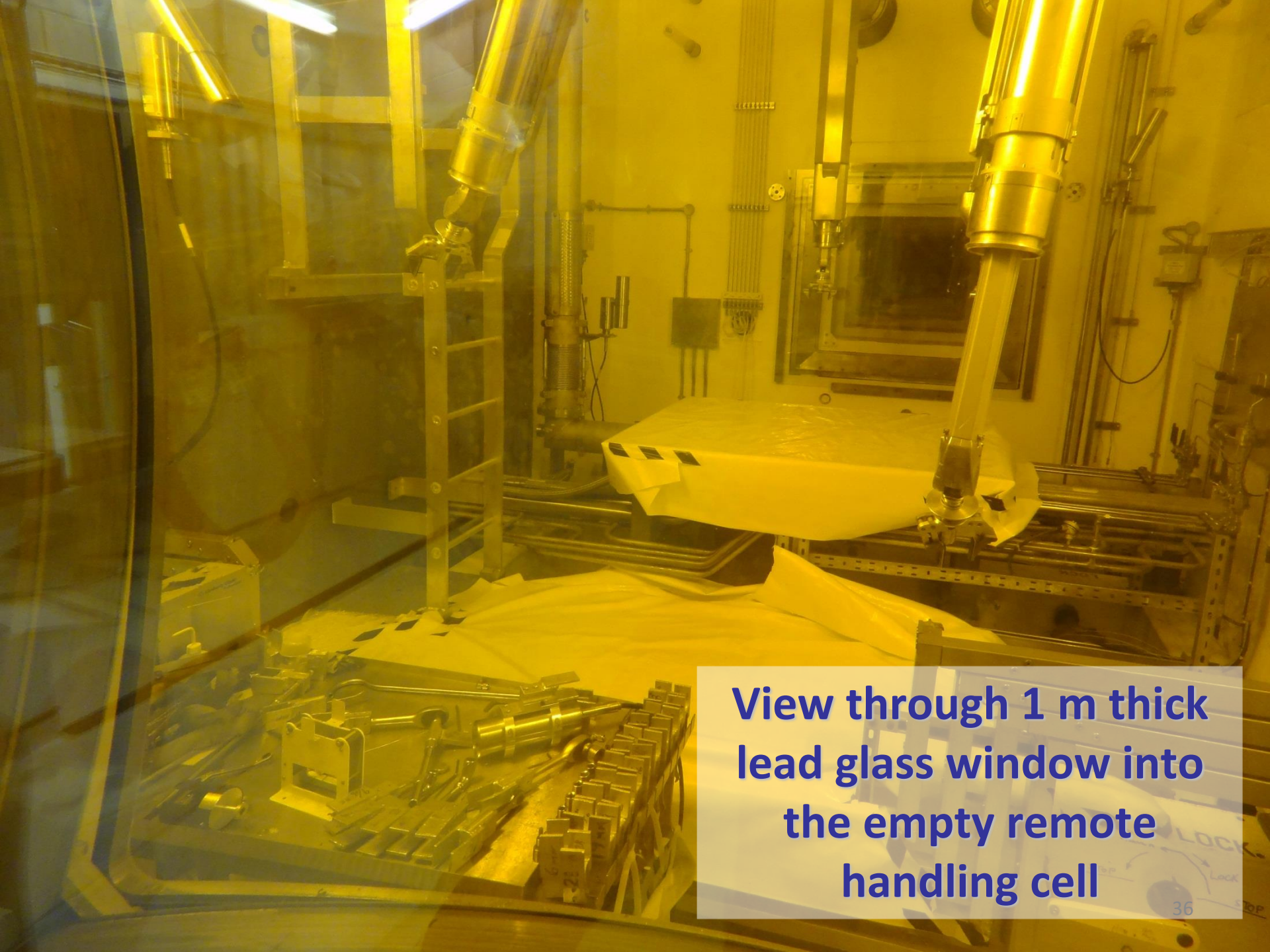




The image shows two men in a technical control room. The man in the foreground is wearing a dark blue polo shirt with a NASA logo, a headset, and a wristwatch. He is holding a control device for a robotic arm. The man in the background is also wearing a headset and is looking at a monitor. The room has a clock on the wall, a blue pegboard, and various cables and equipment. A semi-transparent text box is overlaid on the bottom left of the image.

**Crews in contact with  
other areas by headset**





**View through 1 m thick  
lead glass window into  
the empty remote  
handling cell**







The main remote handling task carried out is CH4 moderator replacement  
Every 3-4 cycles





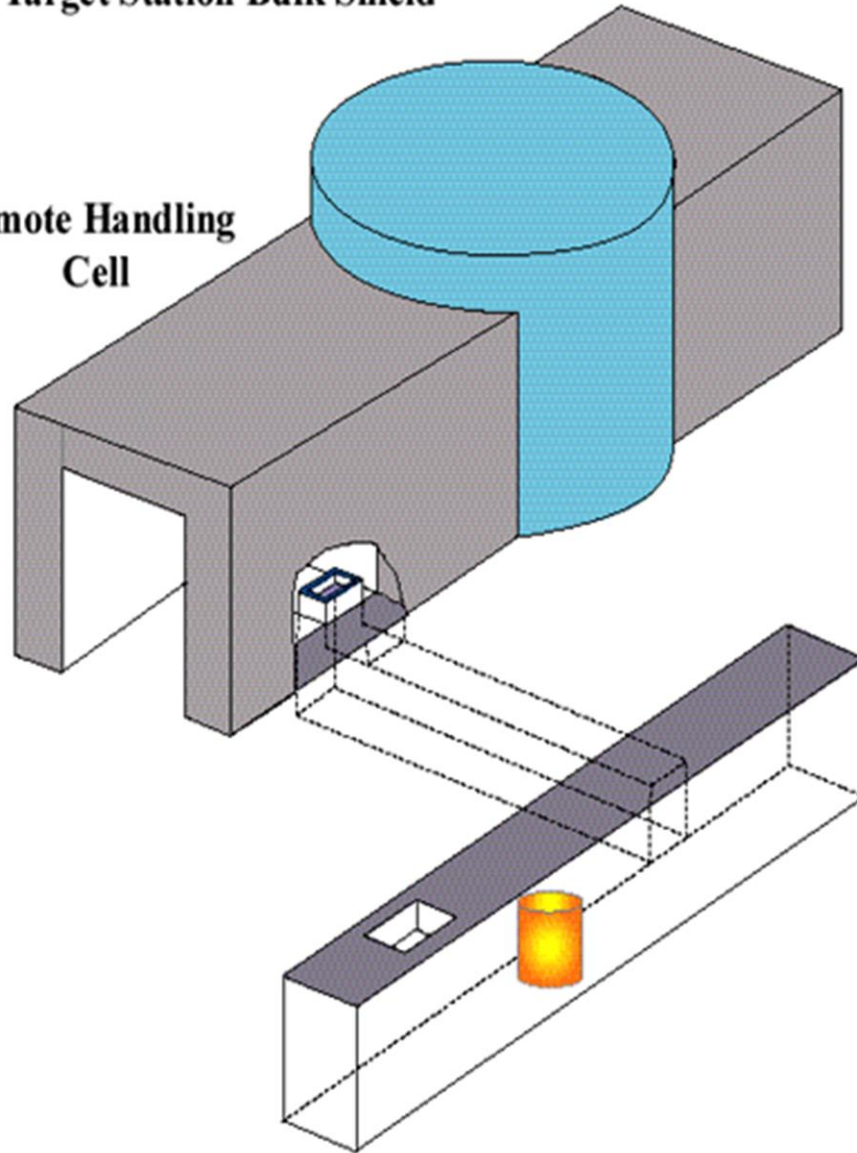
Targets also need to be replaced every 4-5 years

TS1 Tungsten  
Target #4 on flow  
test rig



## Target Station Bulk Shield

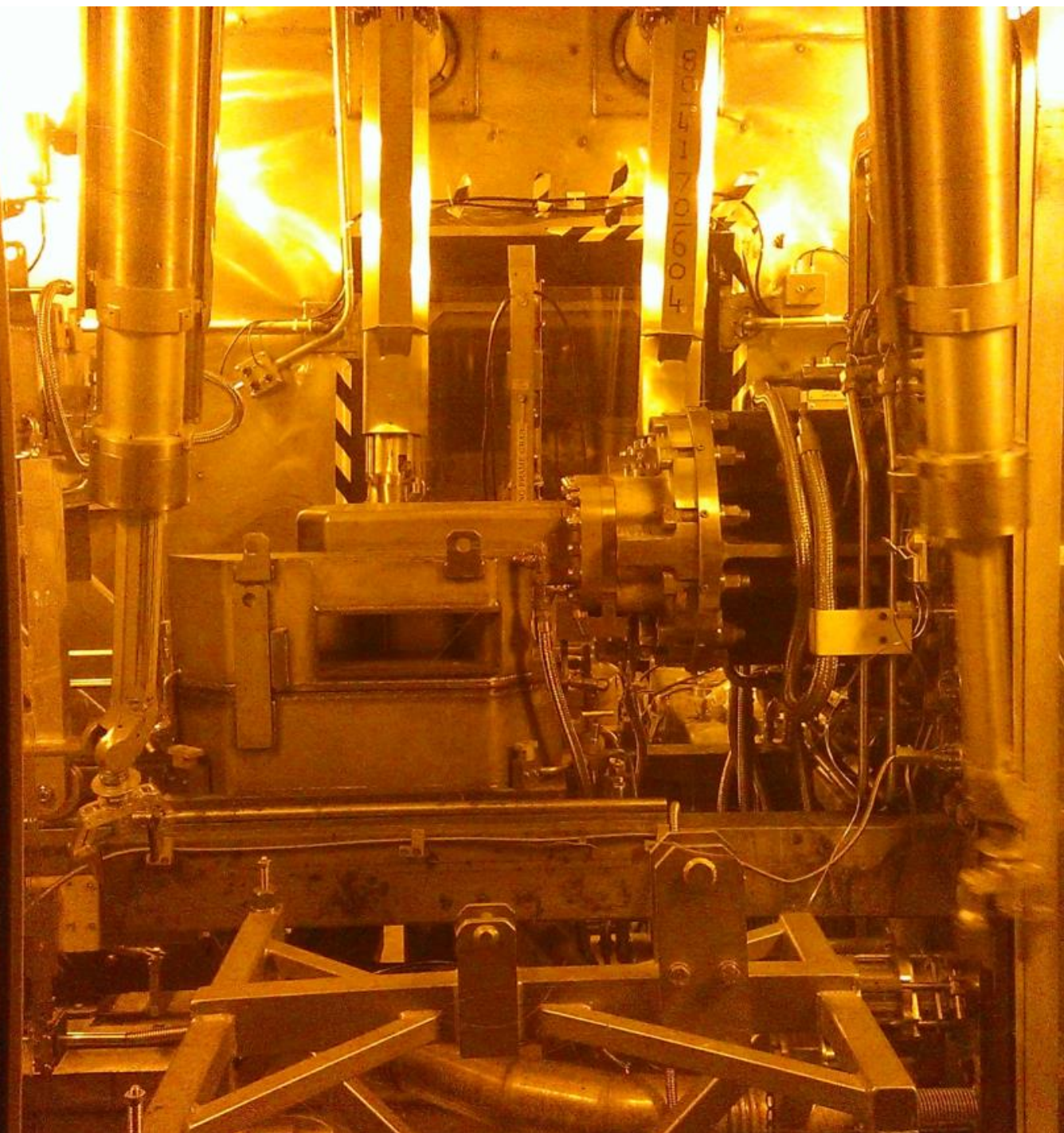
### Remote Handling Cell



Active components  
are removed using  
the tunnel system  
under the RHC

### Underground Tunnel for Removal of Active Components in Transport Flask



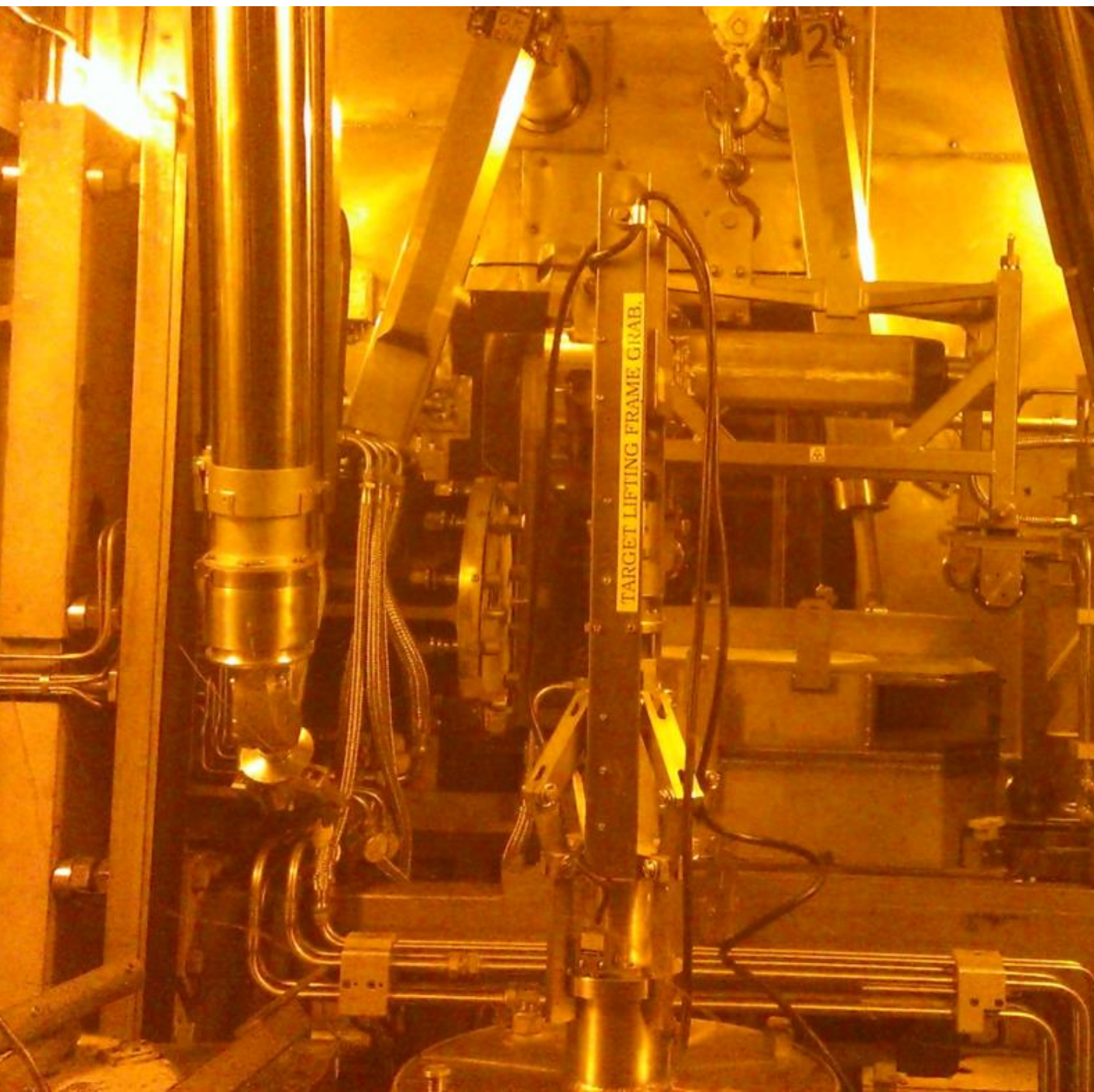


View of the TS1  
TRAM withdrawn  
into the RHC

This view is from  
the north side of  
the RHC

The reflector top  
section is rolled  
forward to expose  
the Tungsten  
Target





The target has been disconnected and is being lifted away from its working position



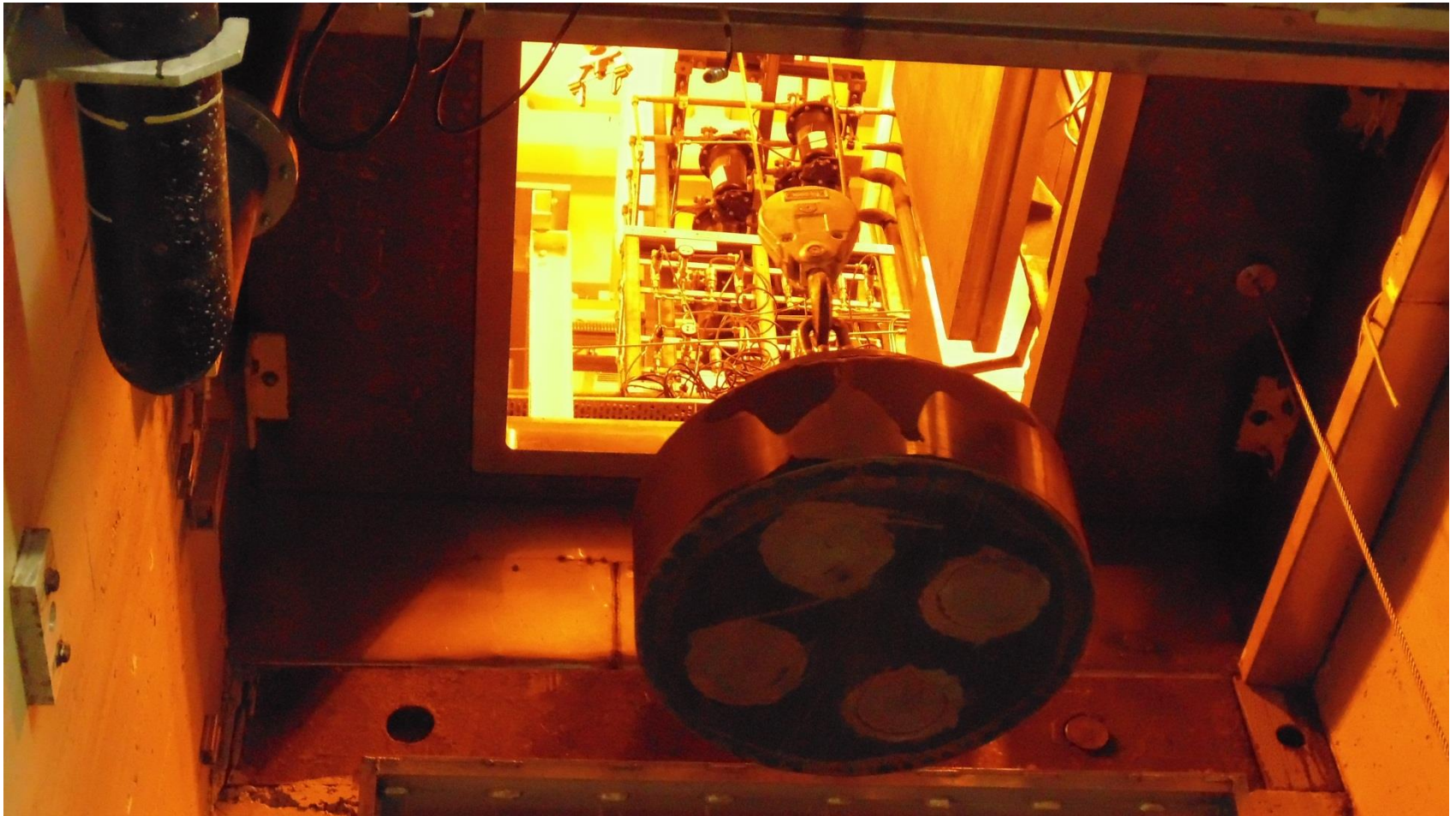


The target being  
lifted over to the  
disposal can on  
the south side of  
the RHC



Target and can being lowered into the transport flask





Shield plug is lowered onto flask.  
After the plug is fitted personnel can approach the  
loaded flask.

The loaded flask is checked  
by ISIS Health Physics for  
external radiation and  
contamination







Storage flask total weight is 9 Tonnes

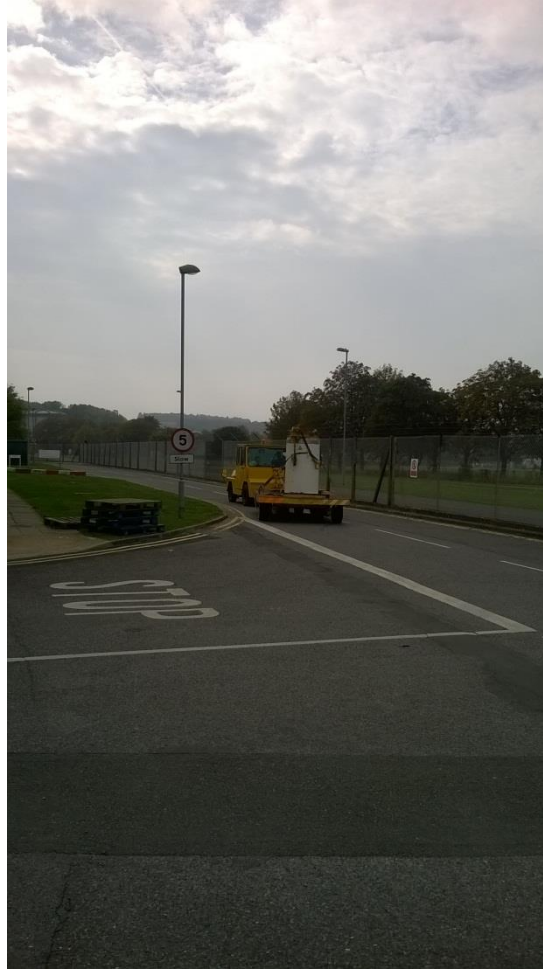
Flask is moved on 'MasterMover' powered pallet truck

The loaded flask is lifted out of the tunnel





The loaded flask is transported back to R40 for storage





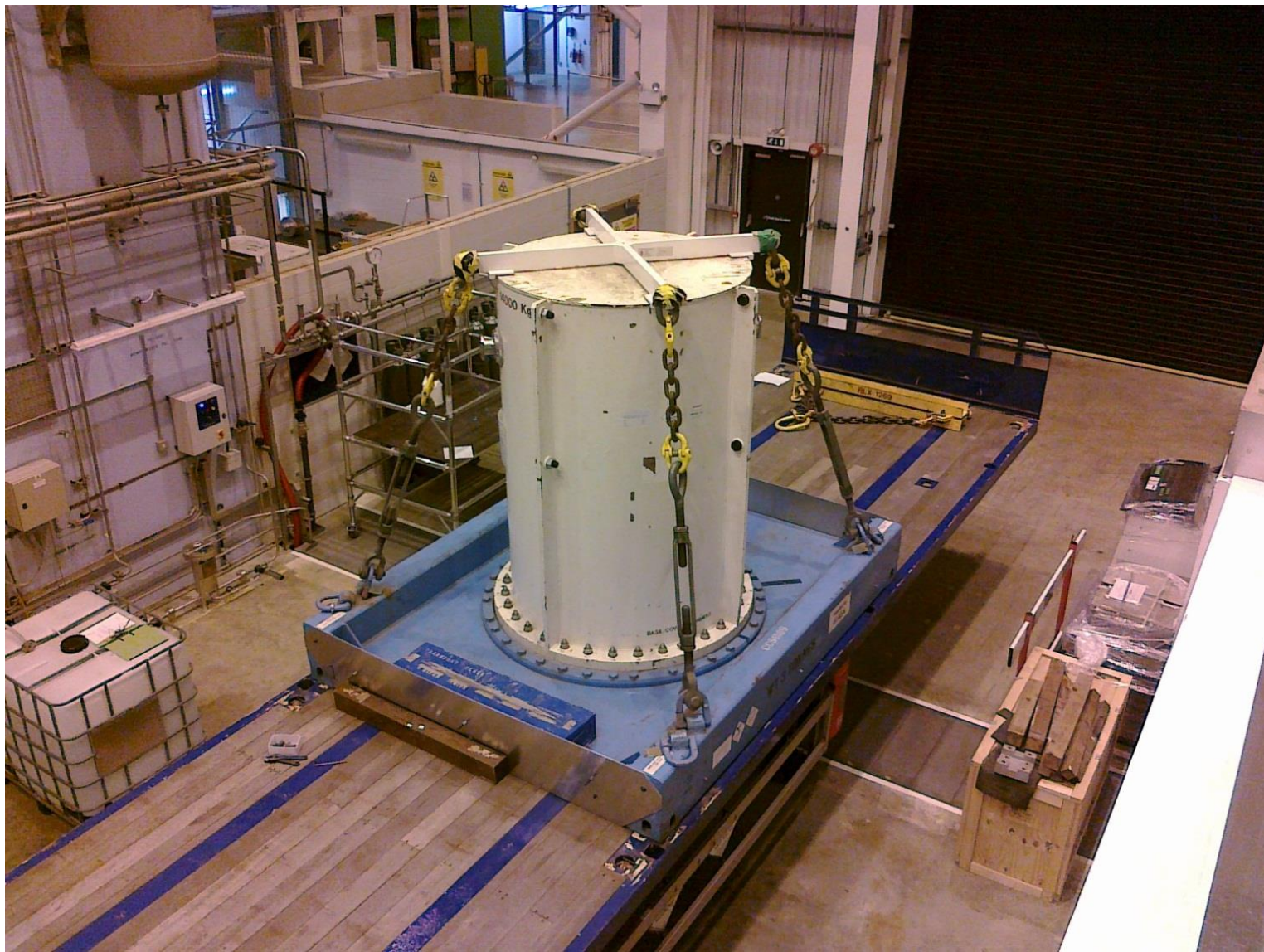
After work in the RHC is complete the area must be cleared and checked

Personnel can enter the RHC when the TRAM is in the forward position

Full suit, gloves, overshoes and respirator are required for this work







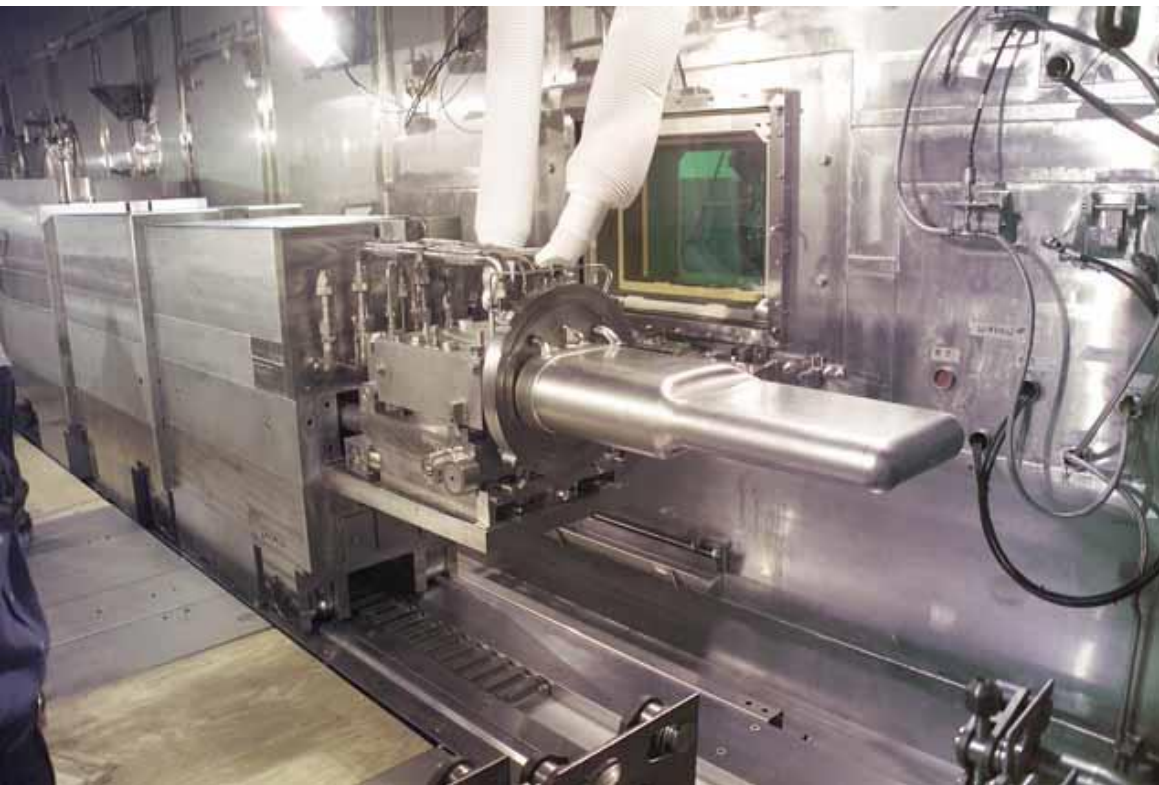
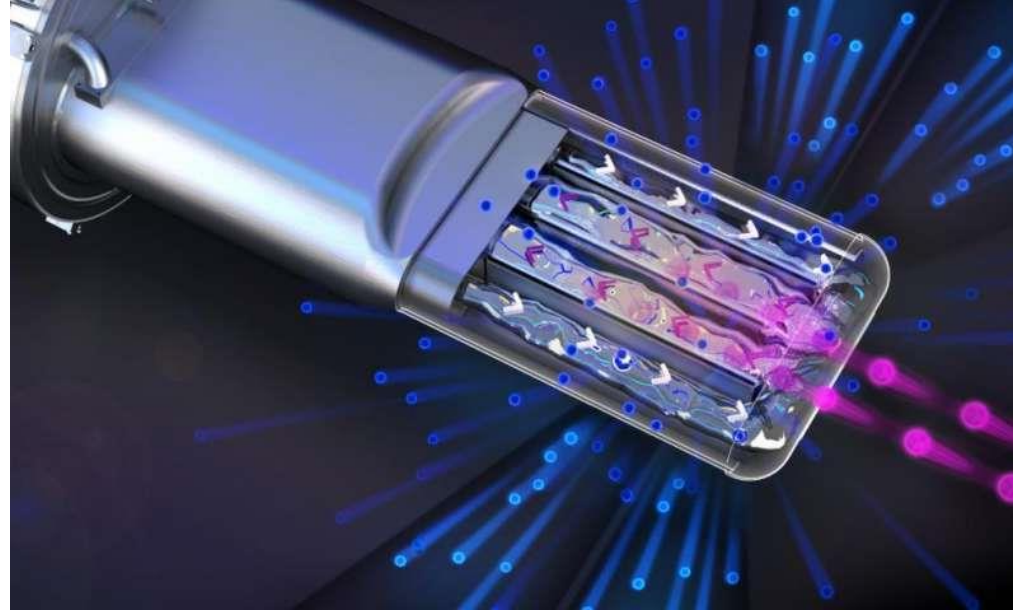
For final disposal the target is transferred to a registered and licenced Type B package and transported to Sellafield the UK's nuclear waste storage facility

# More power!

- ISIS 160 kW on target
- More power = more neutrons
- The power must be removed somehow
- SNS Oakridge USA = 1.4 MW







1.4 MW liquid  
mercury target





100 500 1000  
1000



# Close-up of Damage to Target Inner Window (center of beam entrance area)

Cavitation bubble collapse causes serious damage

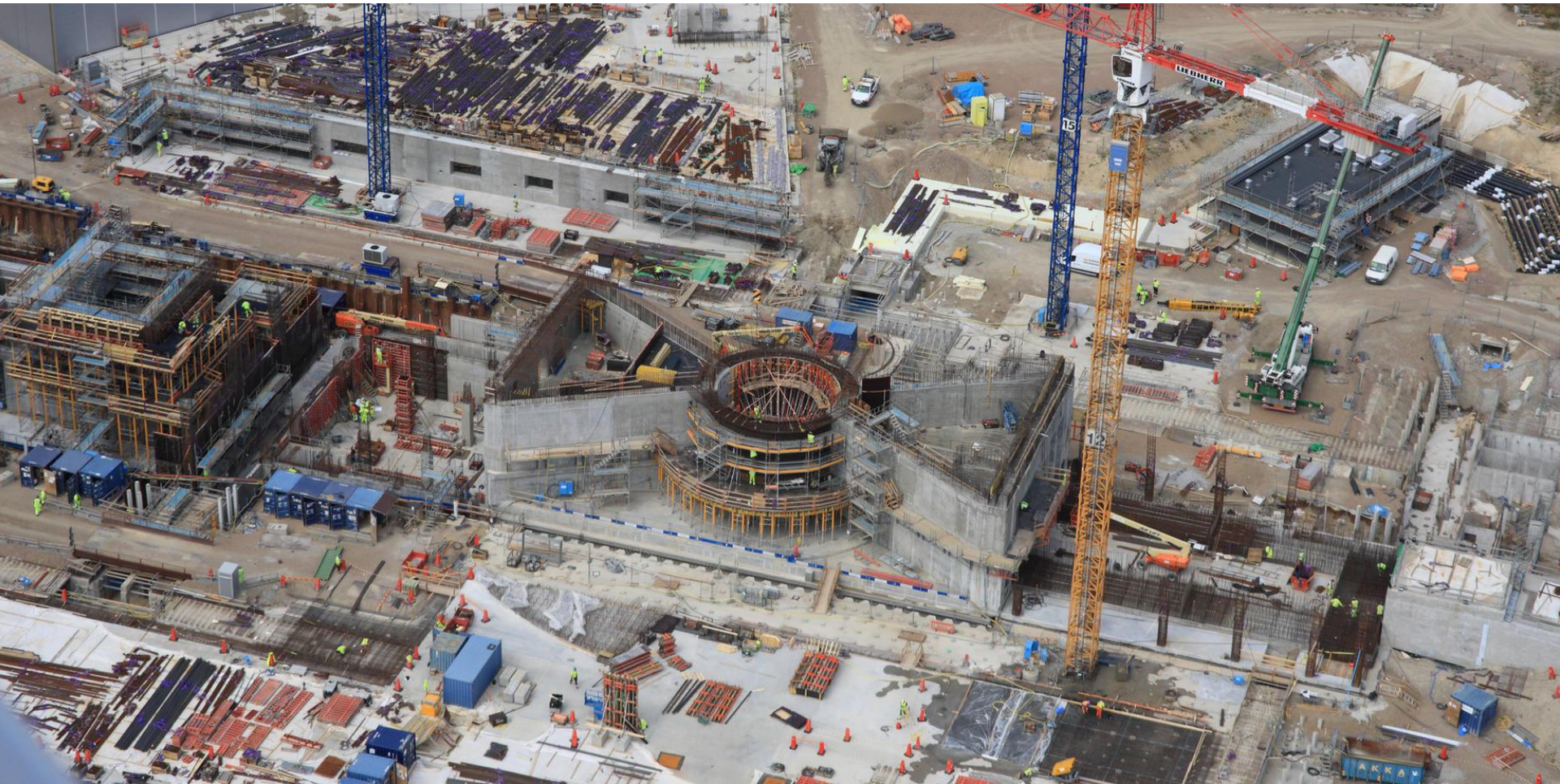


solution: fizzy mercury with helium





ESS currently under construction  
3 MW on target!





**A rotating wheel  
of ISIS targets!**



**2.6 m diameter  
stainless steel disk  
containing  
tungsten bricks  
5000 kg  
helium cooled  
23.3 rpm**

**A solution for  
SNS TS2**

**protons**

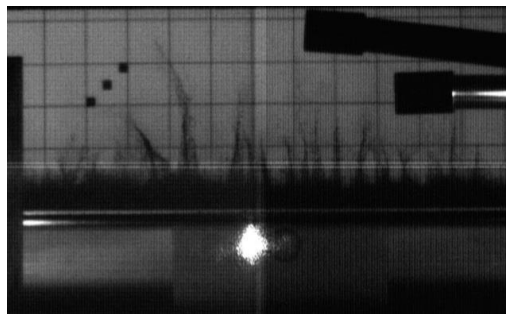
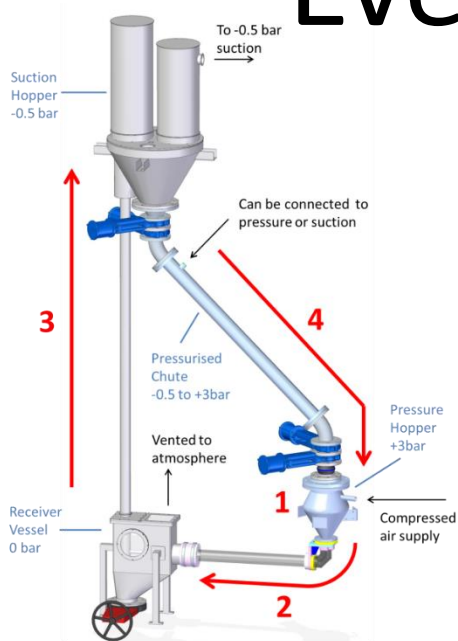




Tungsten powder  
handling system  
developed at RAL

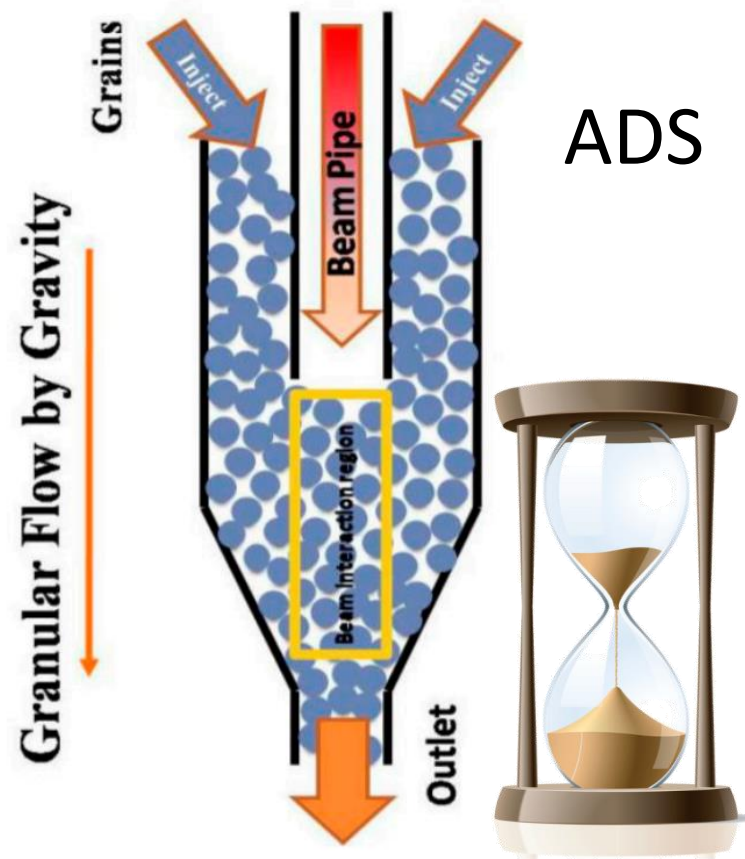


Science & Technology  
Facilities Council



Tests at CERN

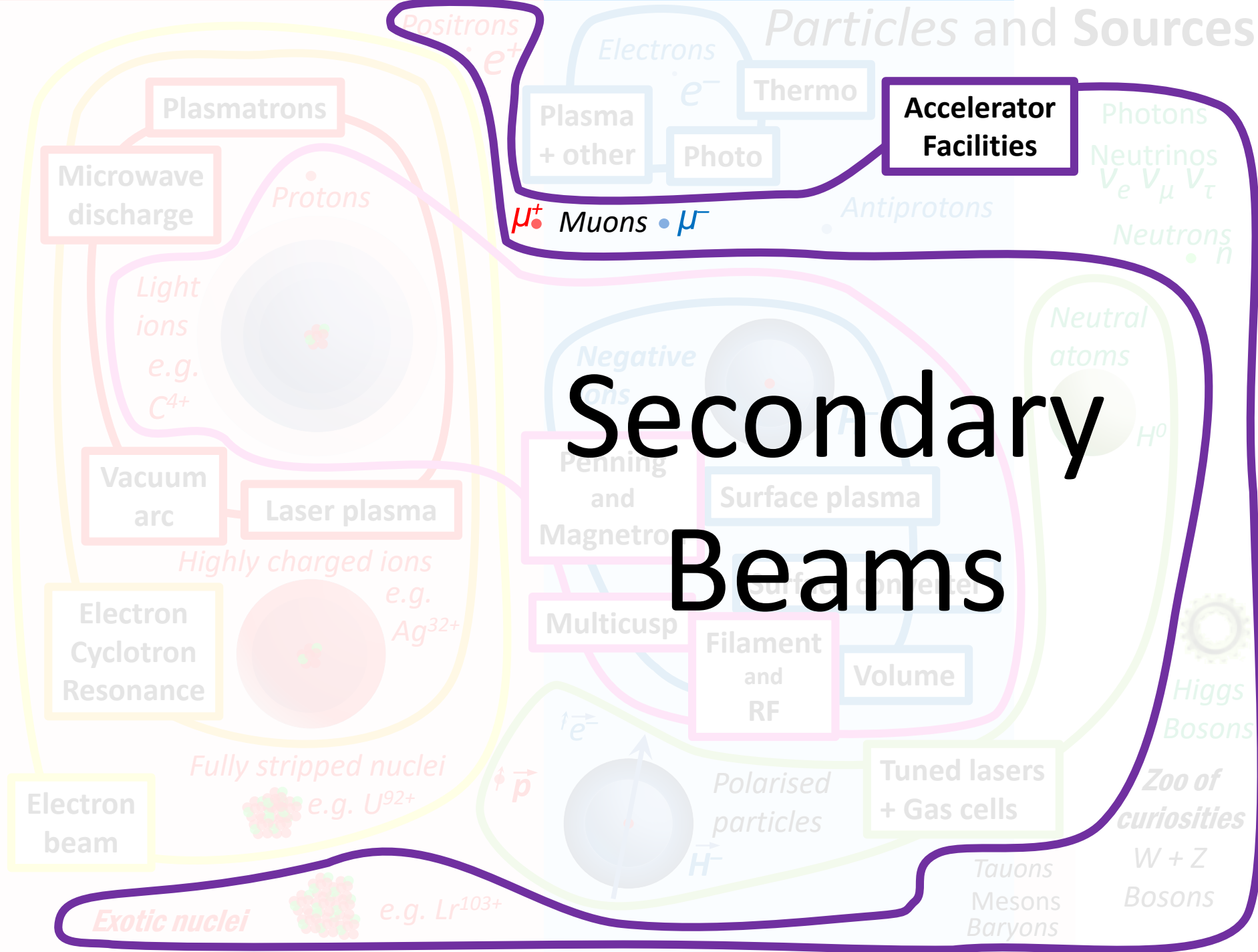
# Even more power!



中国科学院近代物理研究所  
Institute of Modern Physics, Chinese Academy of Sciences

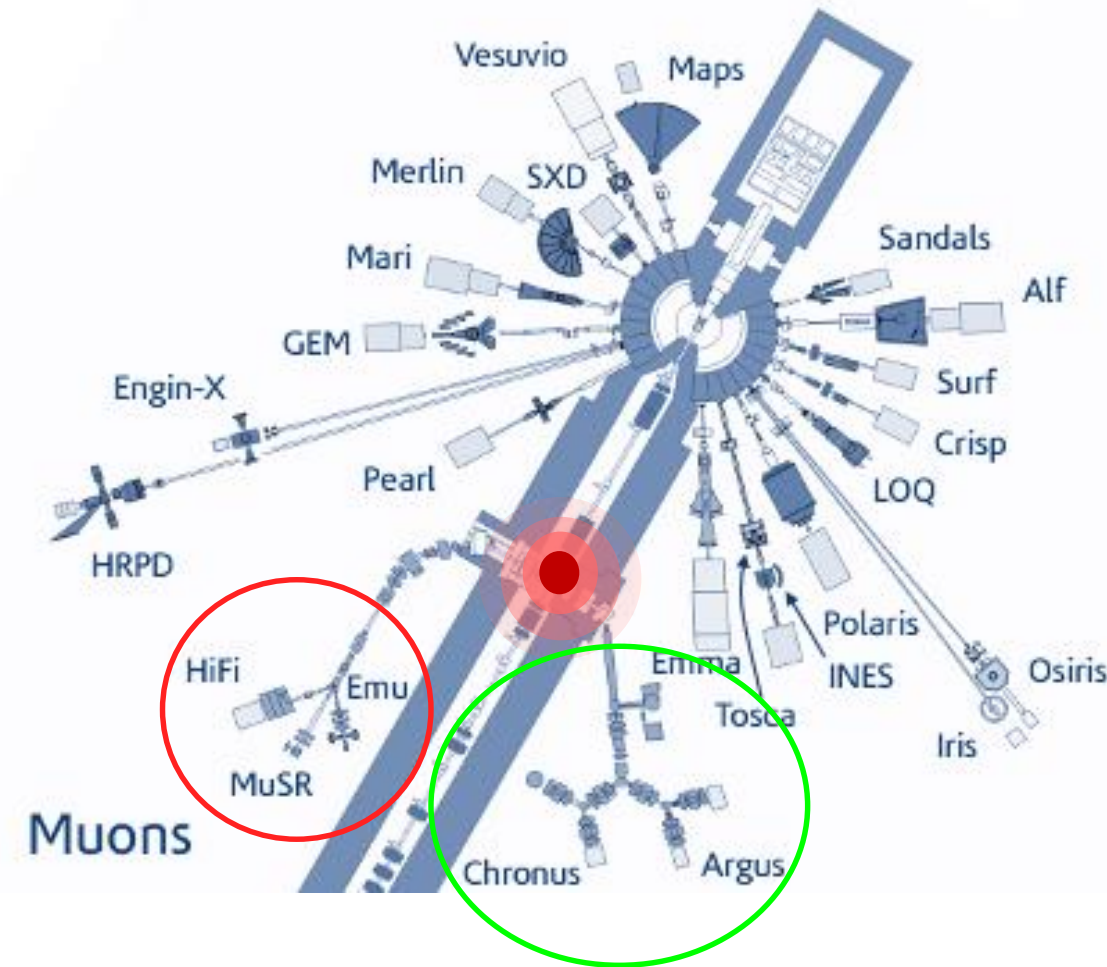
# 10-100 MW!





# Muons at ISIS

## Target Station 1



7 muon instruments

## EC muon facility:

- +ve muons
- Three spectrometers for materials studies

## RIKEN-RAL muon facility:

- +ve or -ve muons
- Variable momentum
- Two spectrometers for materials studies
- Low energy muon development
- Other fundamental muon physics experiments



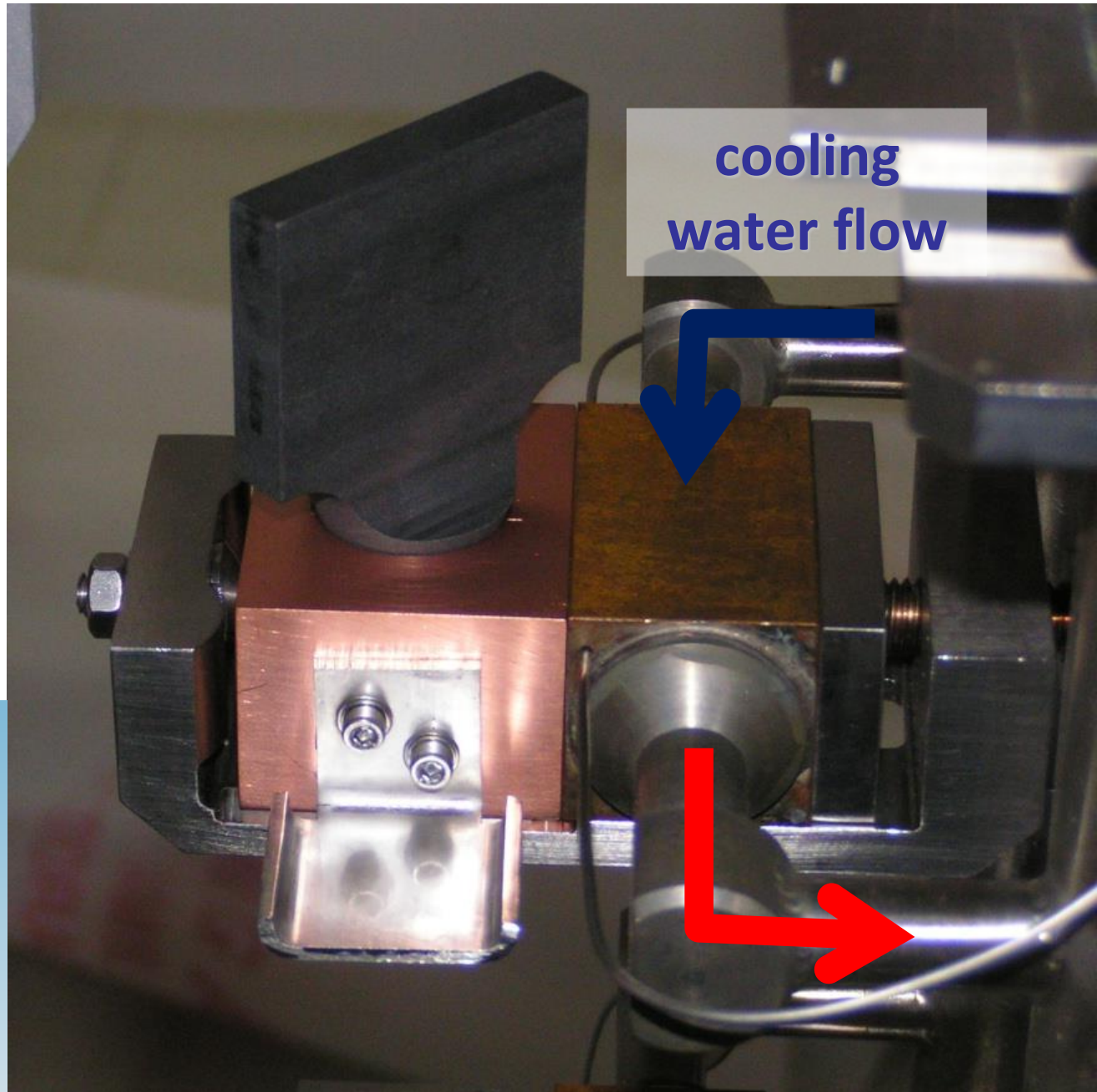
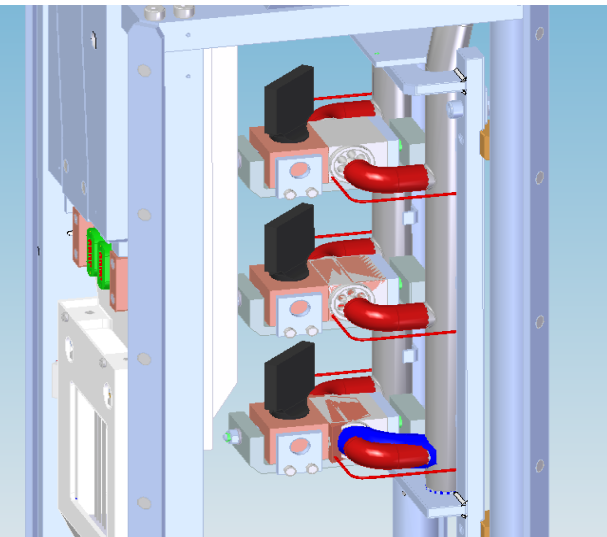
# ISIS Muon Target

10 mm thick graphite target at 45° to the 800 MeV proton beam

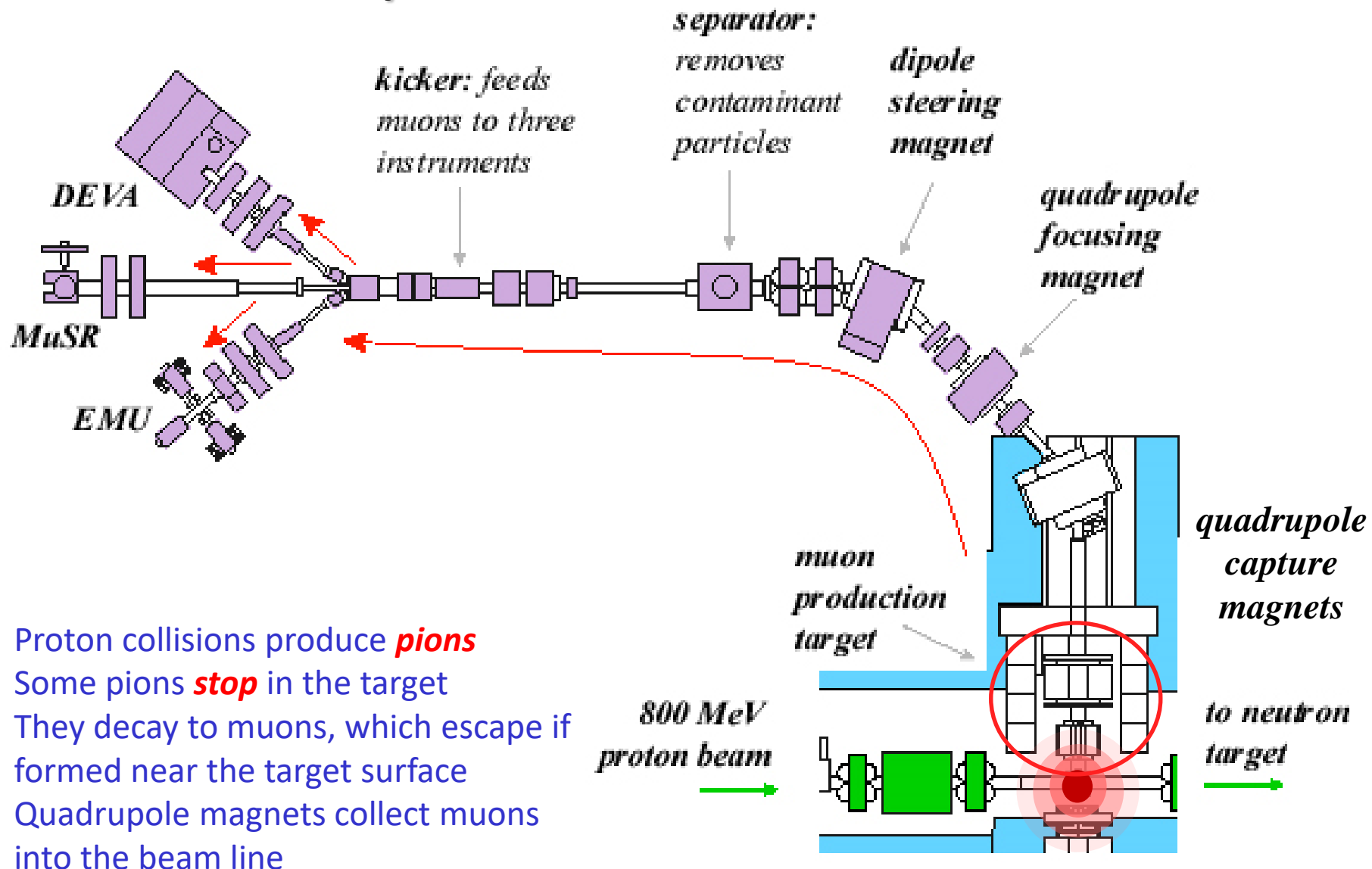
About 5% beam lost.

Diffusion bonded to copper to maximise thermal contact

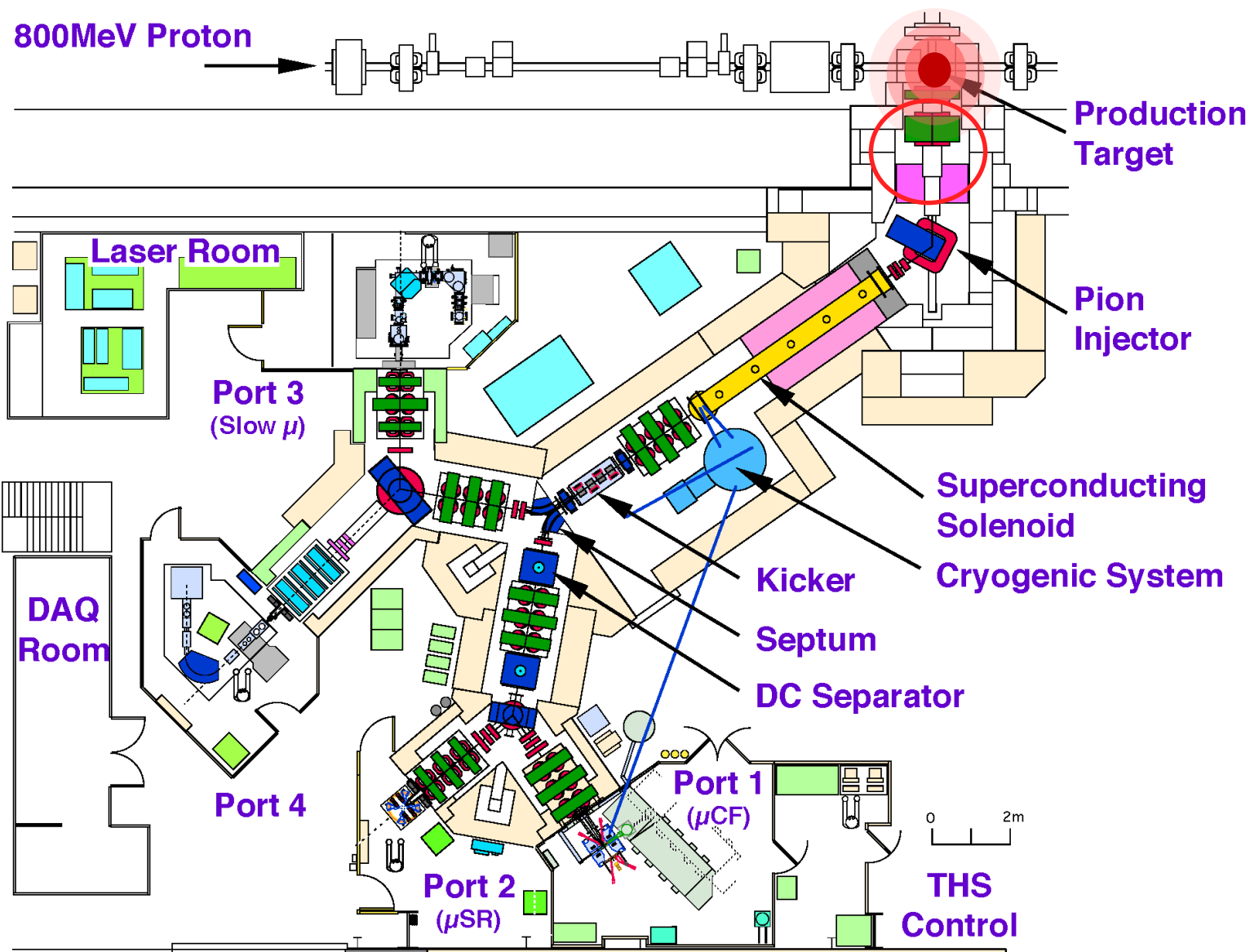
10 kW maximum heat load



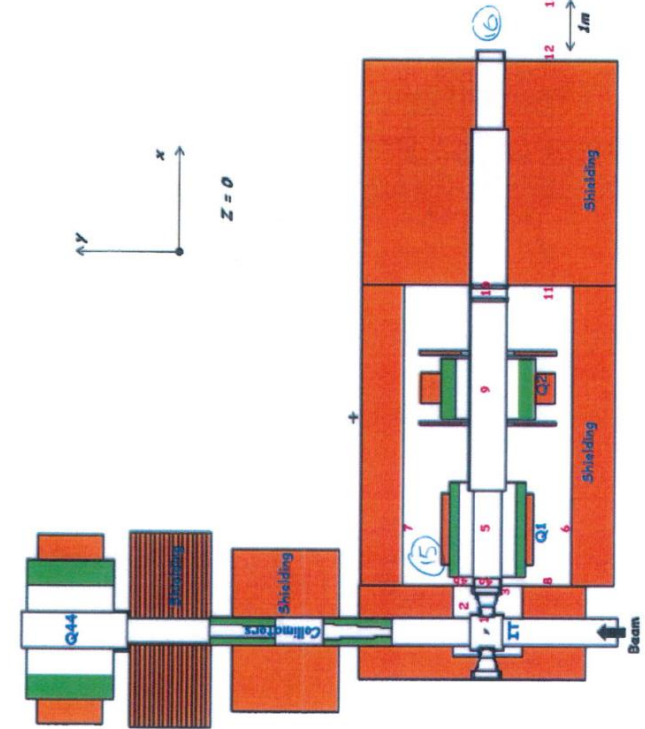
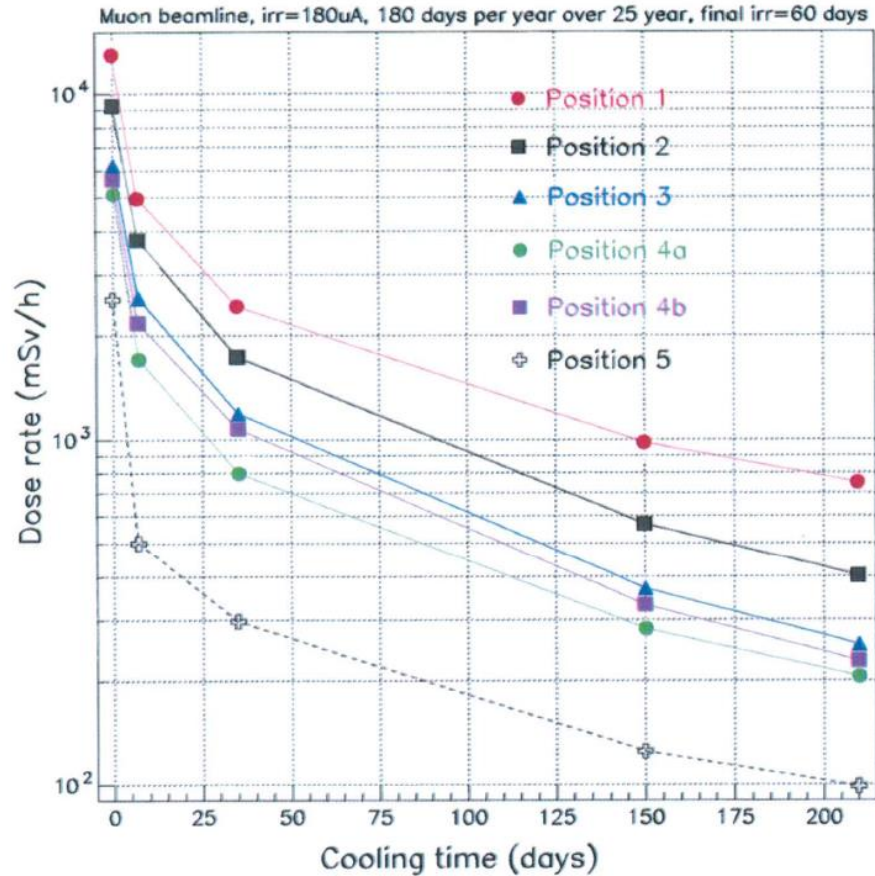
# The EC Muon Facility



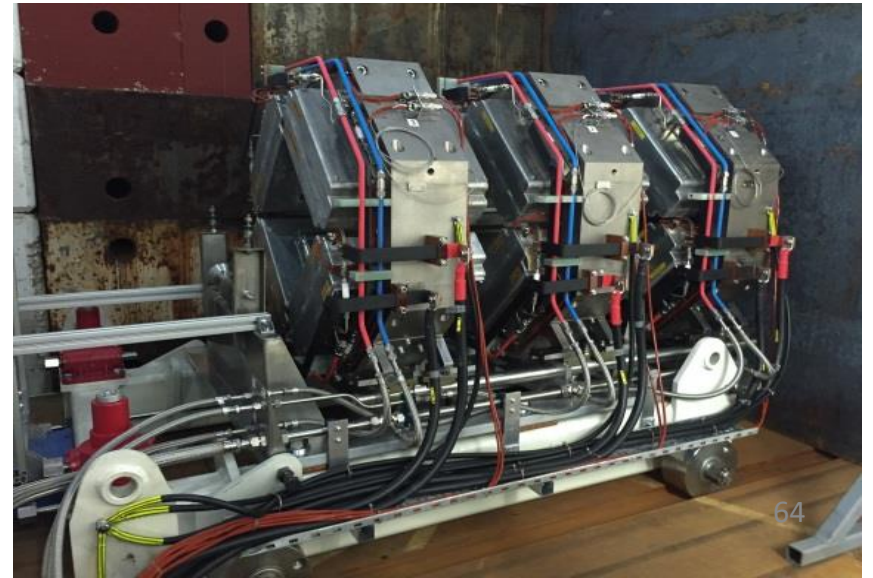




# Radiation Levels



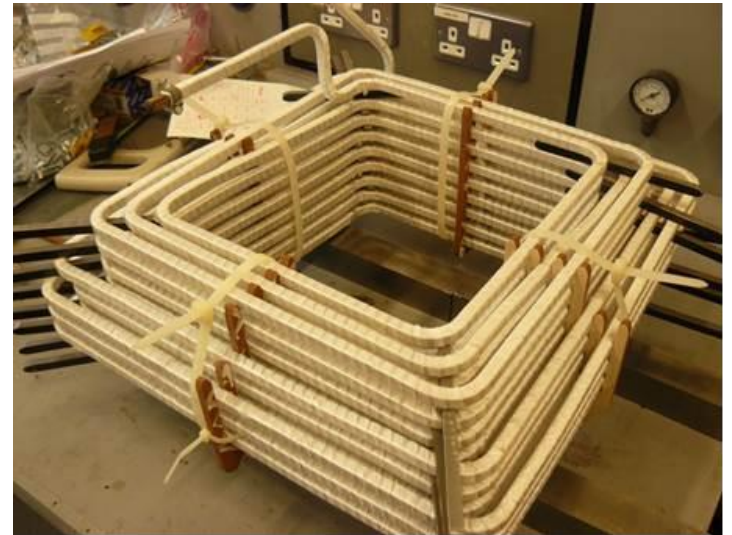
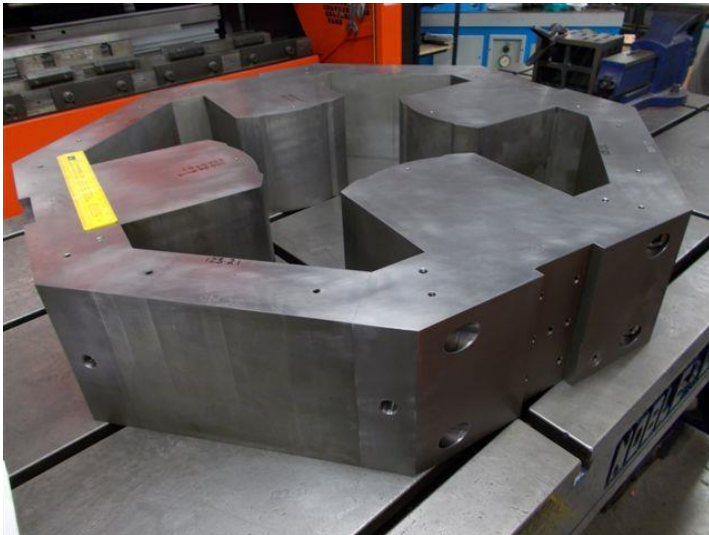
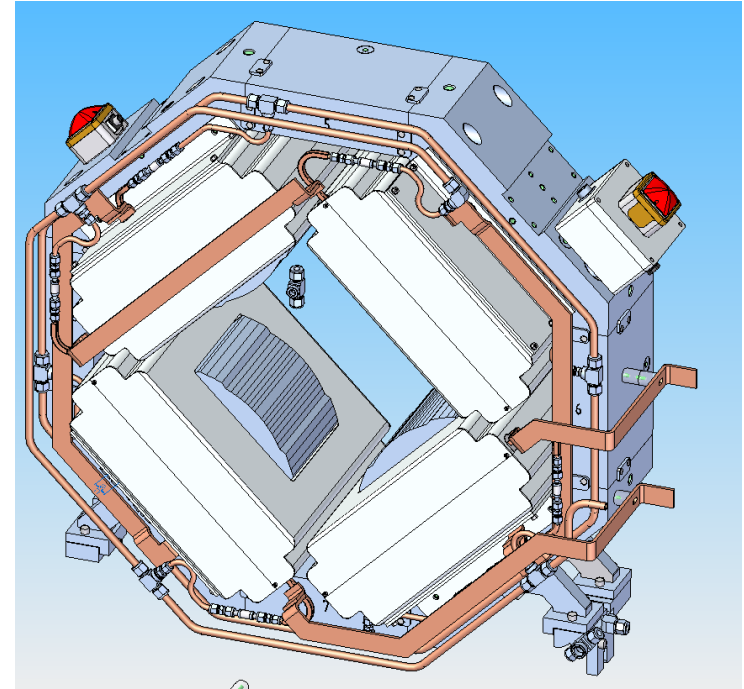
## Radiation Hard Magnets

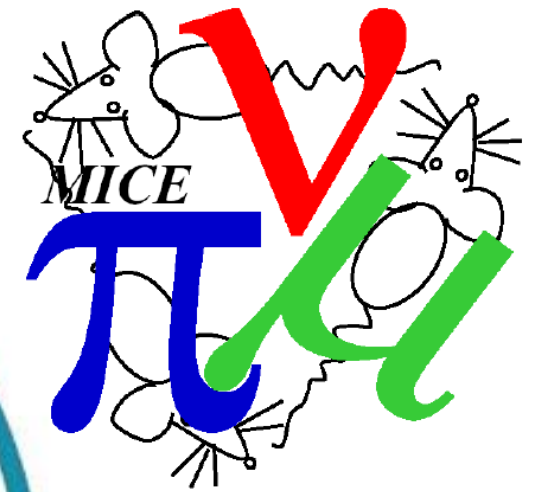
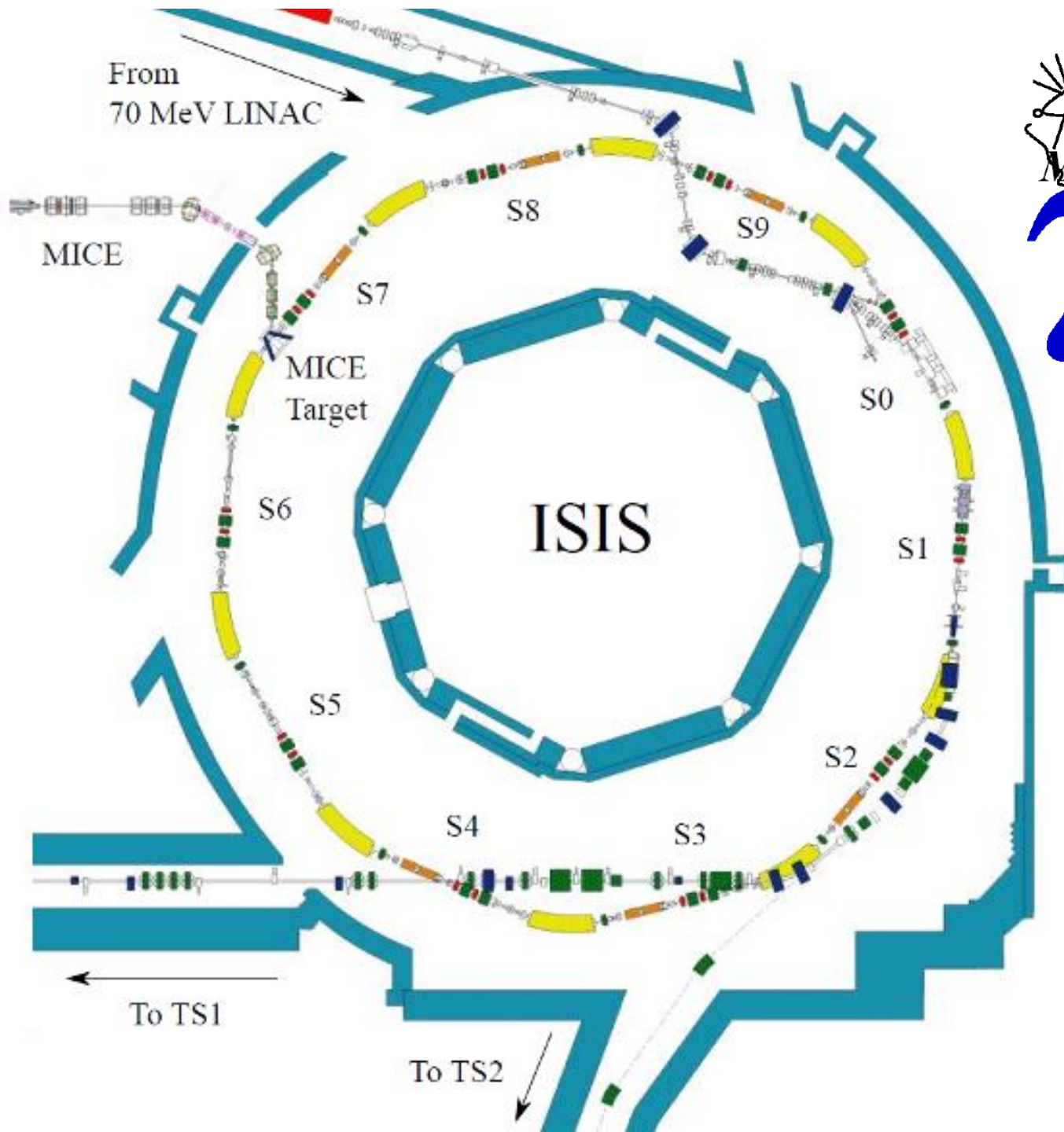




# Radiation Hard Magnet Design

- In house concrete magnet design
- Coils Potted in concrete
- Water Cooled



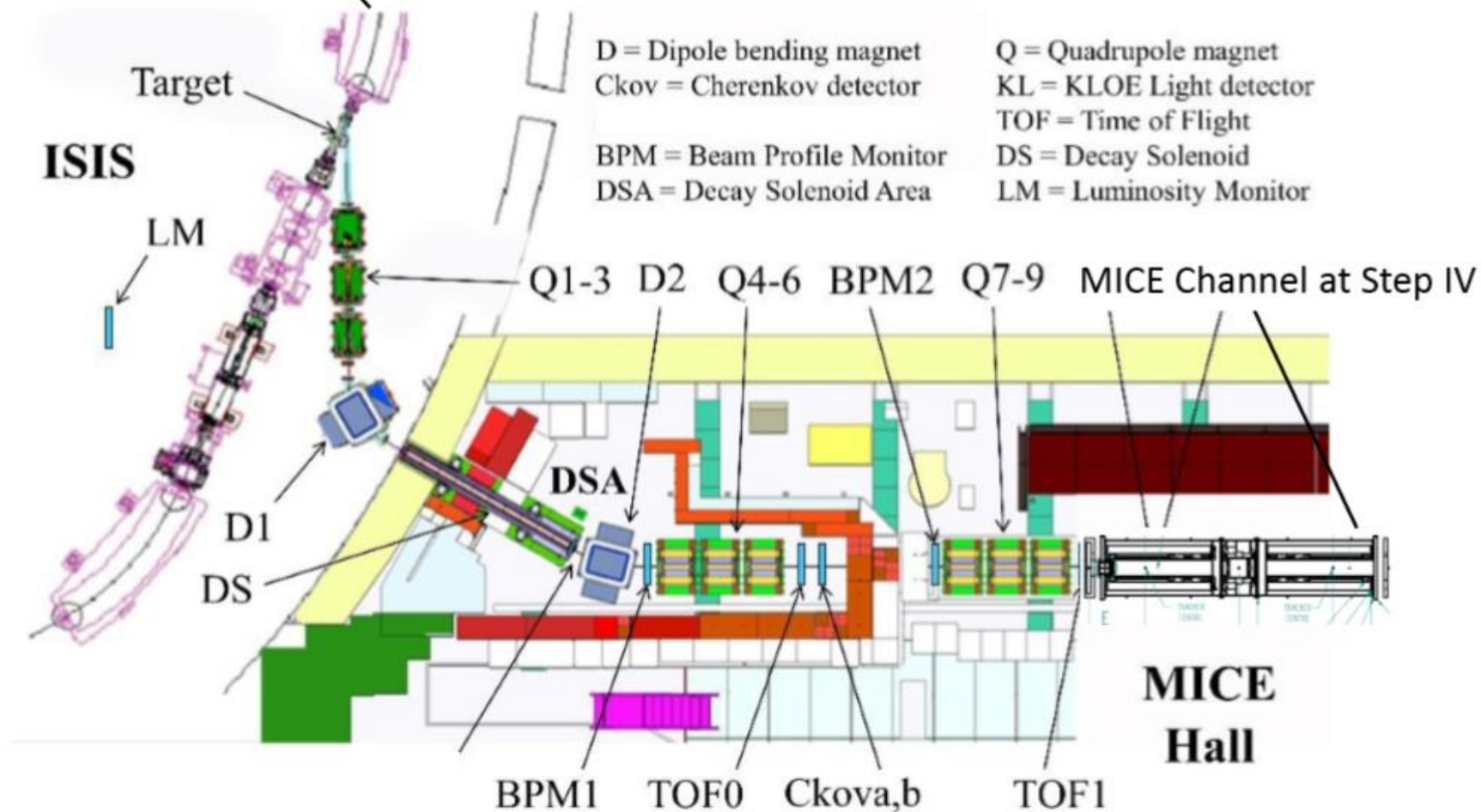


Muon  
Ionisation  
Cooling  
Experiment





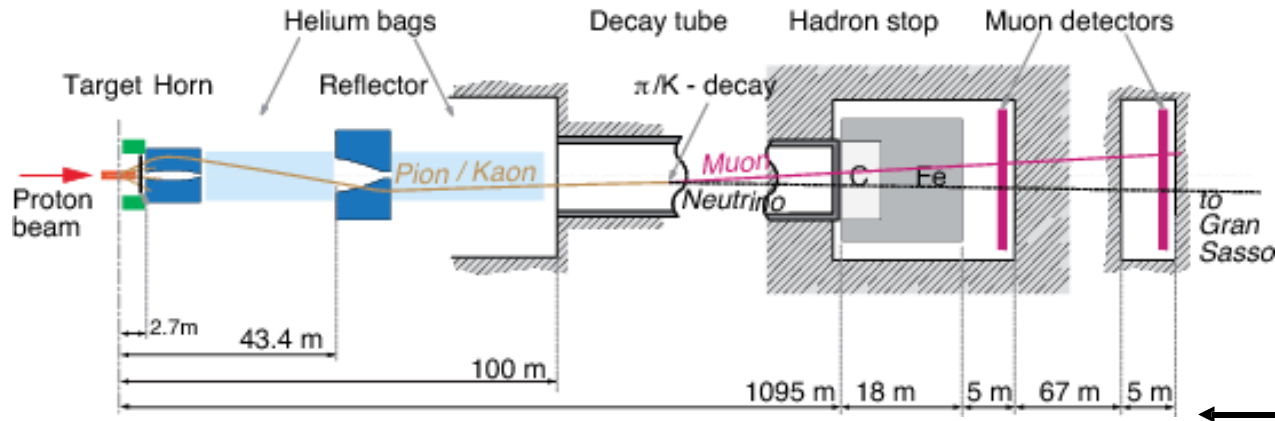
# MICE Beamline



MICE Beamline  
Conceptual Layout

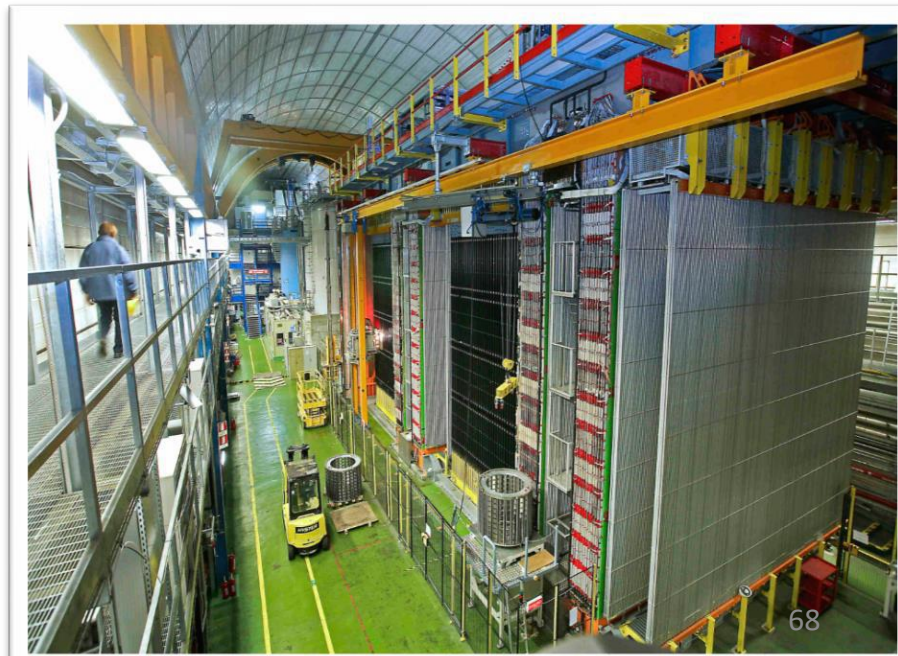
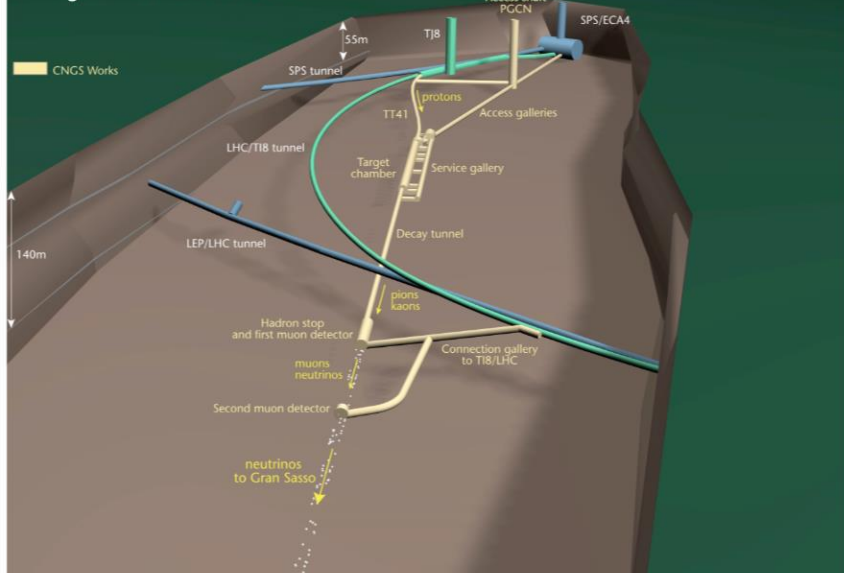
Mice demonstrated muon  
cooling in 1D

# CERN Neutrinos to Gran Sasso (CNGS)



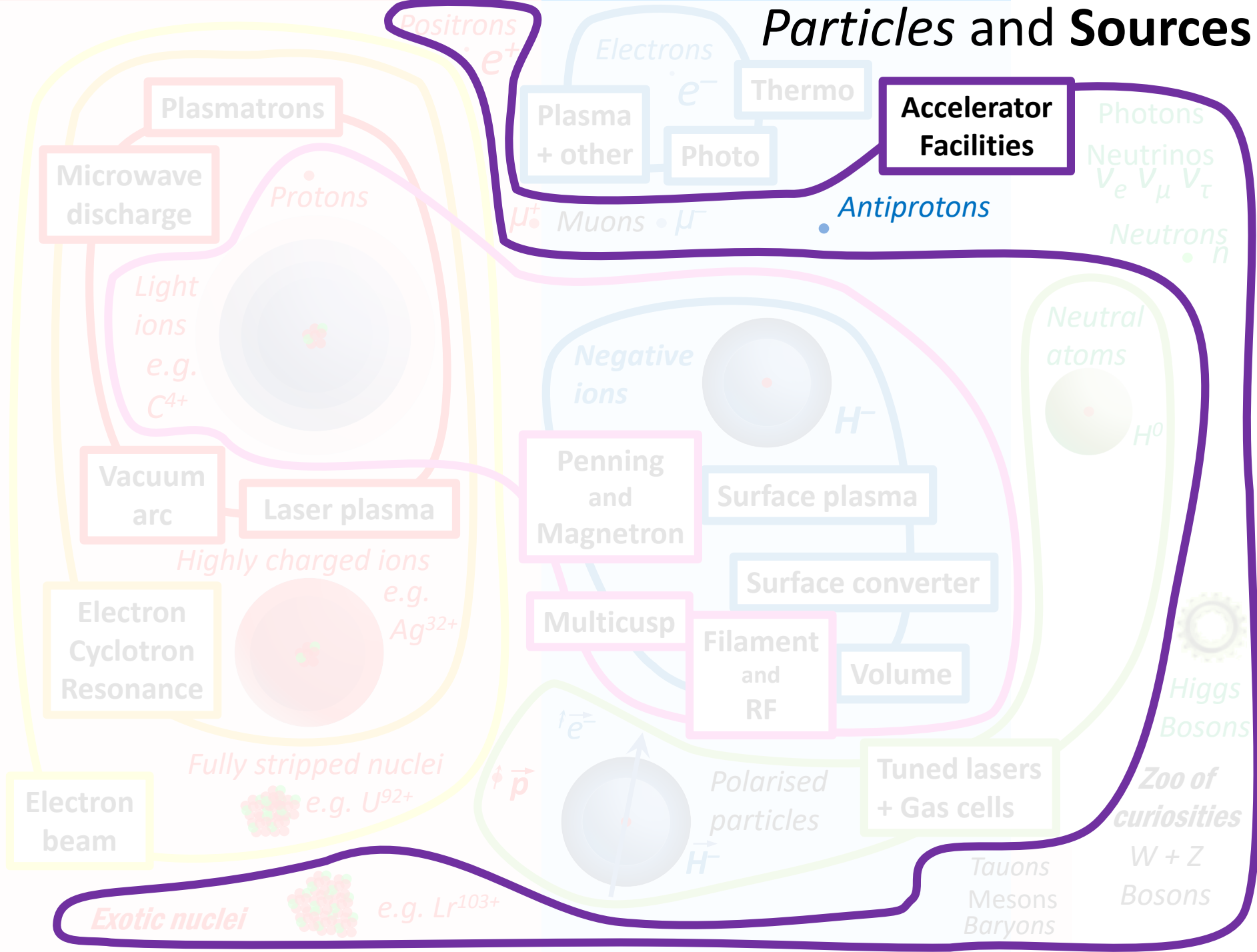
732 km

CERN NEUTRINOS TO GRAN SASSO  
Underground structures at CERN



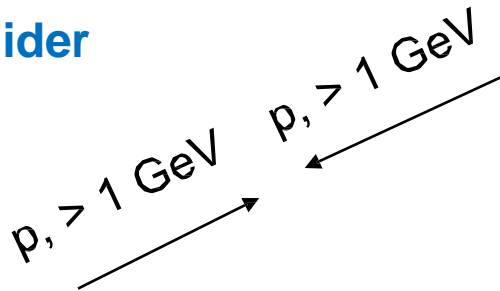


# Particles and Sources



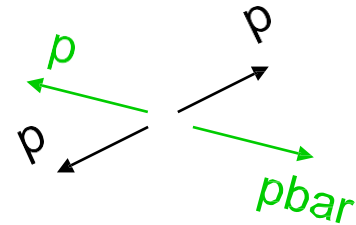
# Creation of Antiprotons

## Collider

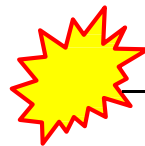
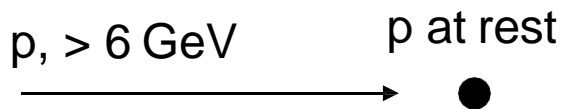


$$m = E / c^2$$

$$m_p = m_{p\text{bar}} \approx 1 \text{ GeV} / c^2$$

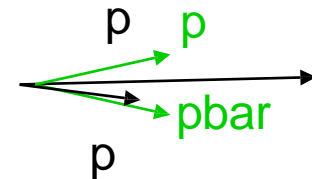


## Target



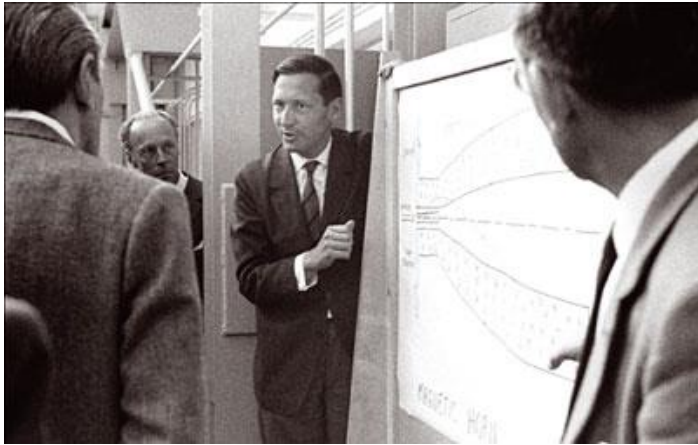
$$m = E / c^2$$

$$T_{p\text{bar}} > 6 \text{ GeV}$$





# Magnetic Horn



Simon van der Meer

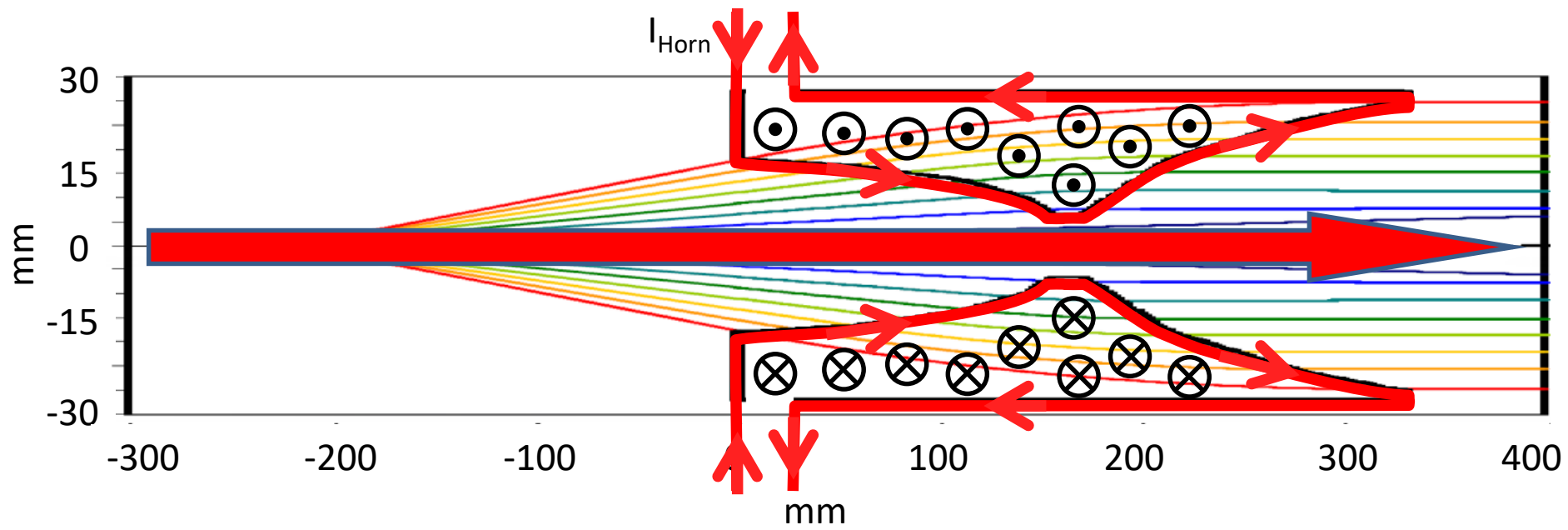
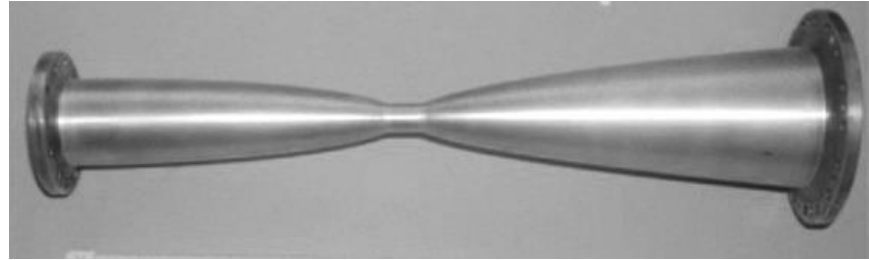
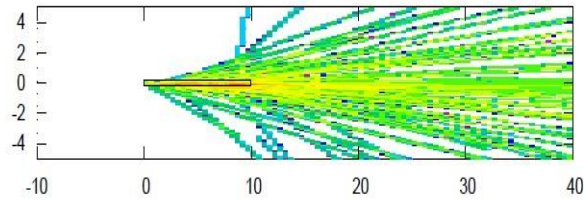


1960s "current sheet lens"  
originally for neutrino beams  
then for antiprotons

1.4 mm Al 400 kA 15  $\mu$ s  
(half-sine)



# Magnetic Horn

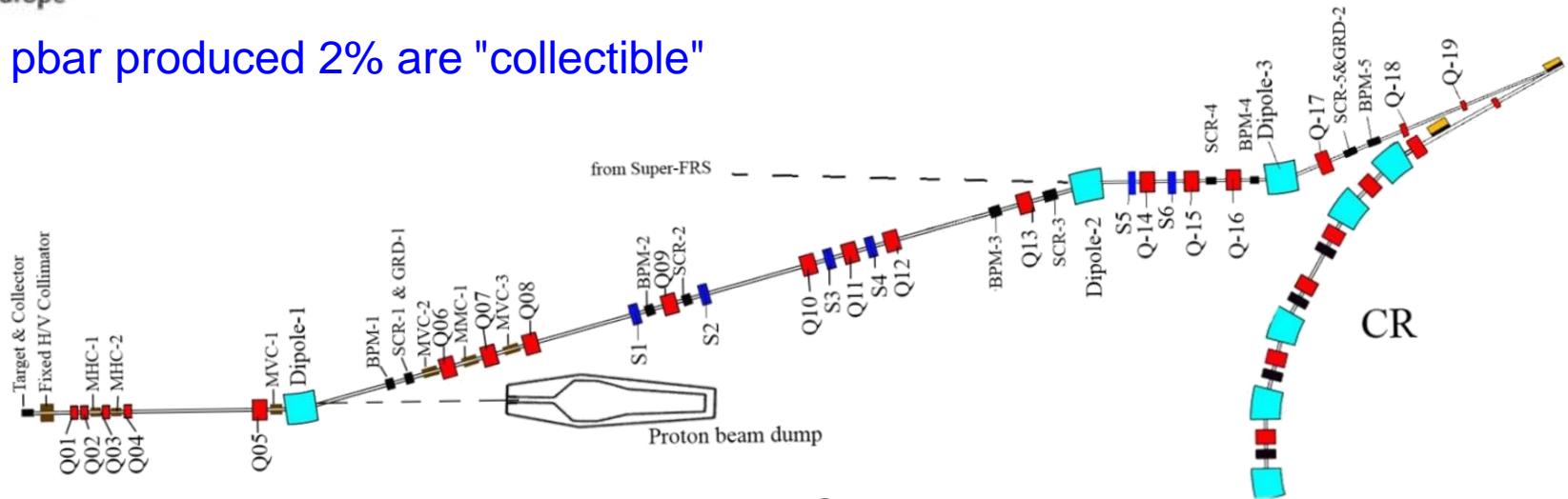




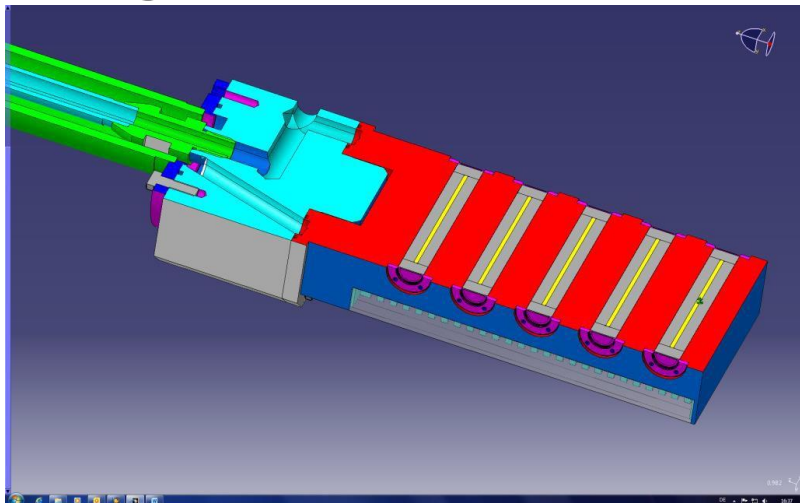
# Beam Separation

FAIR — Facility for Antiproton and Ion Research in Europe

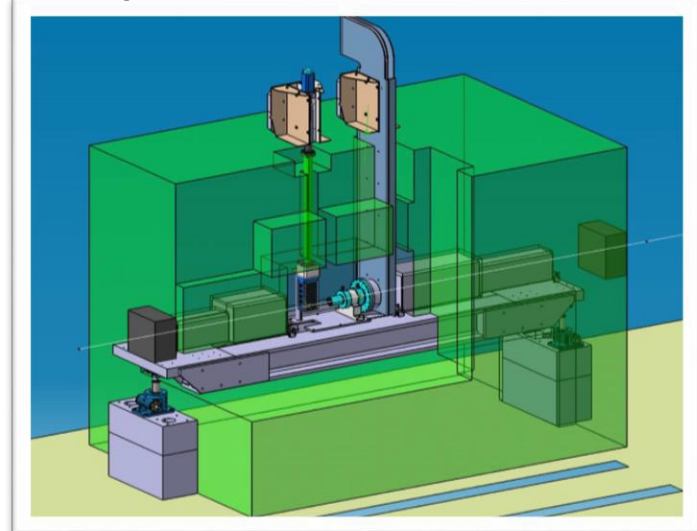
Of the pbar produced 2% are "collectible"



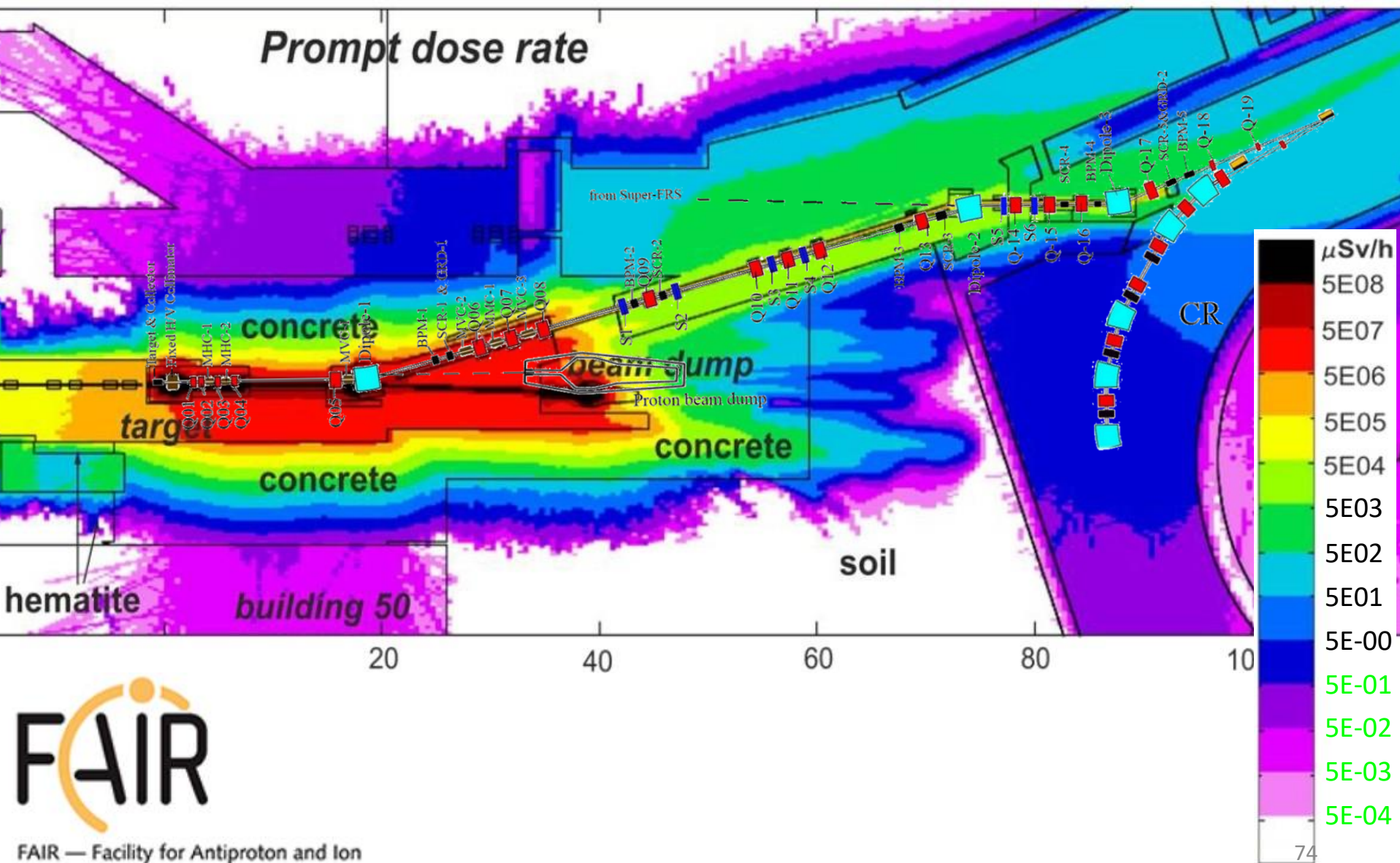
## Target



## Separator



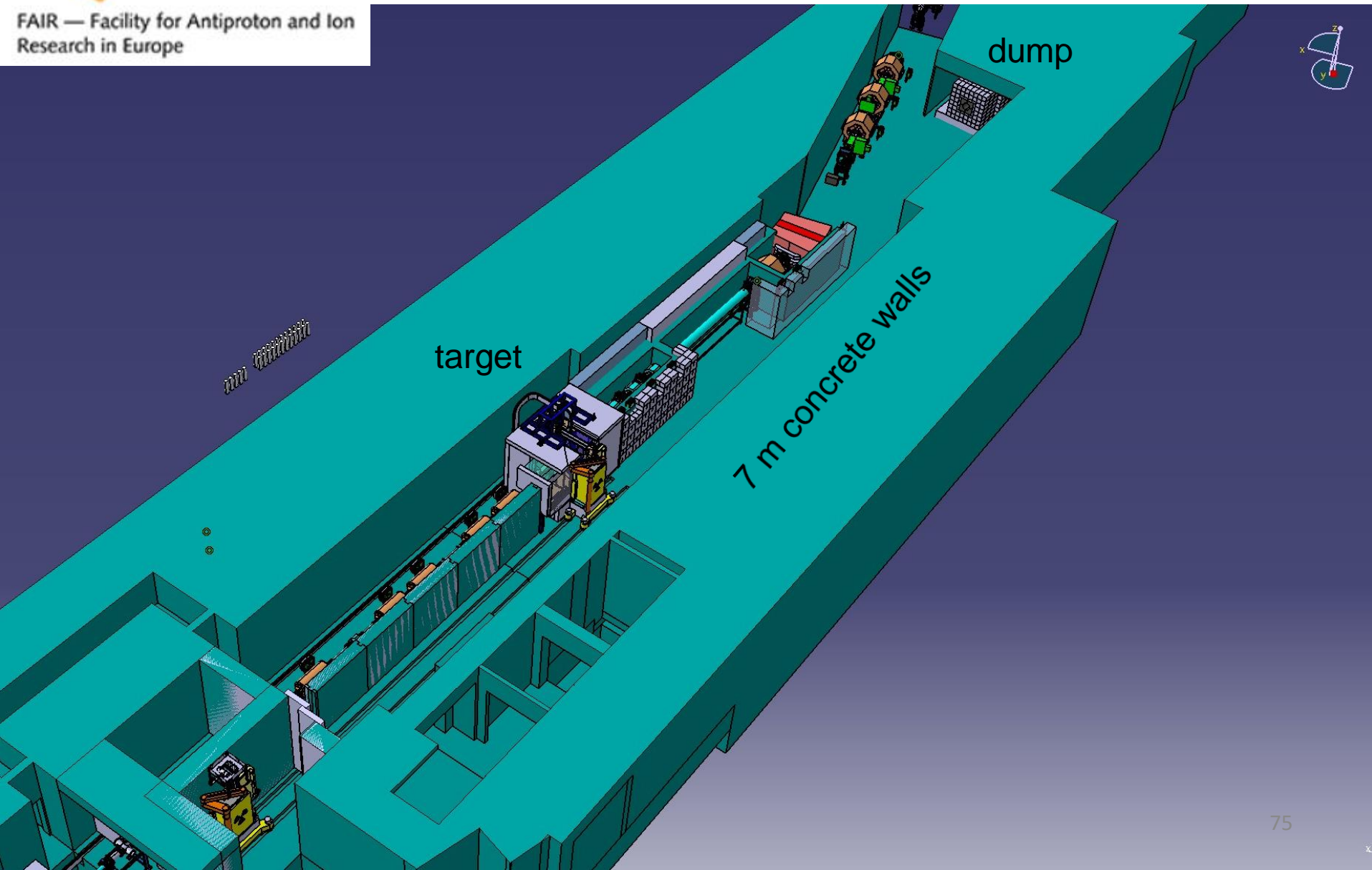
# Beam Separation





# Shielding Required

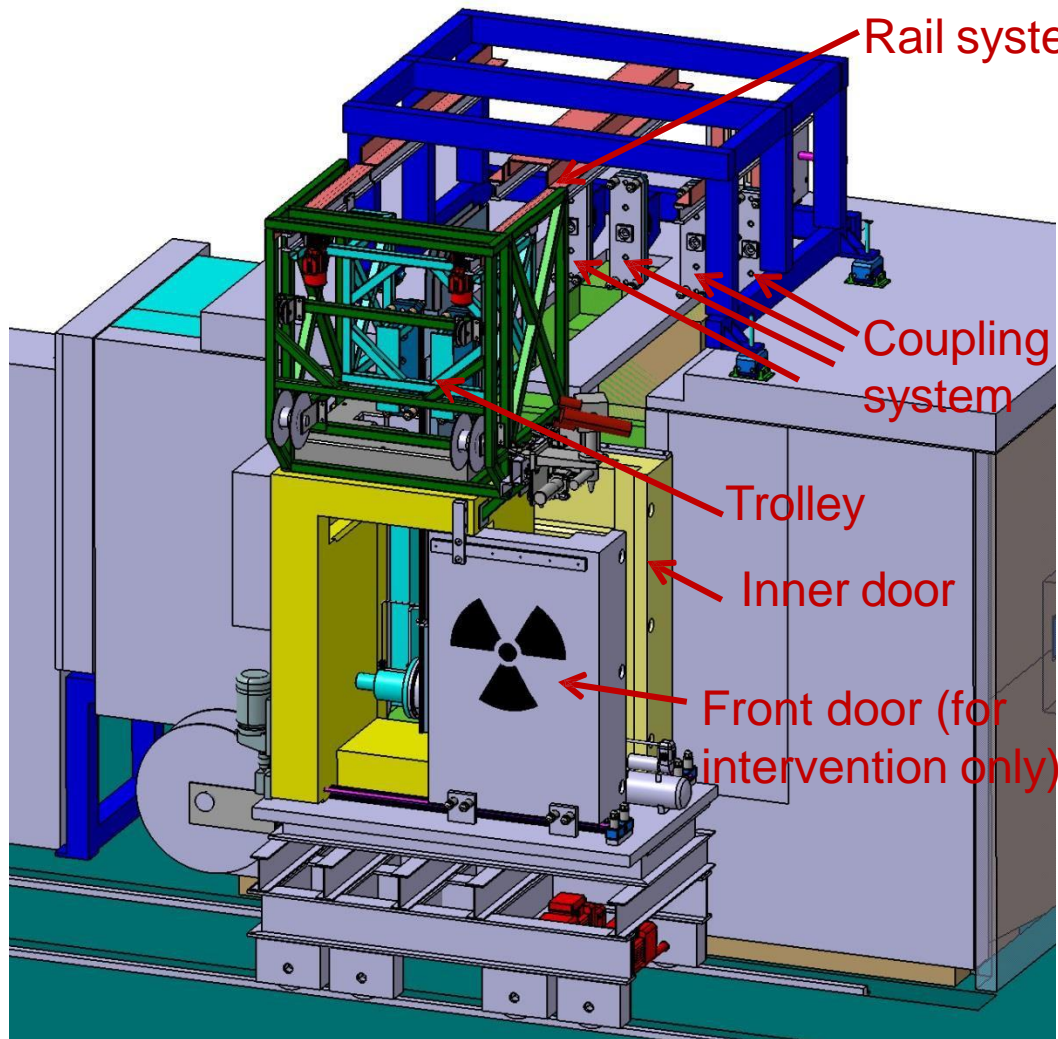
FAIR — Facility for Antiproton and Ion Research in Europe



# Target station and transport container



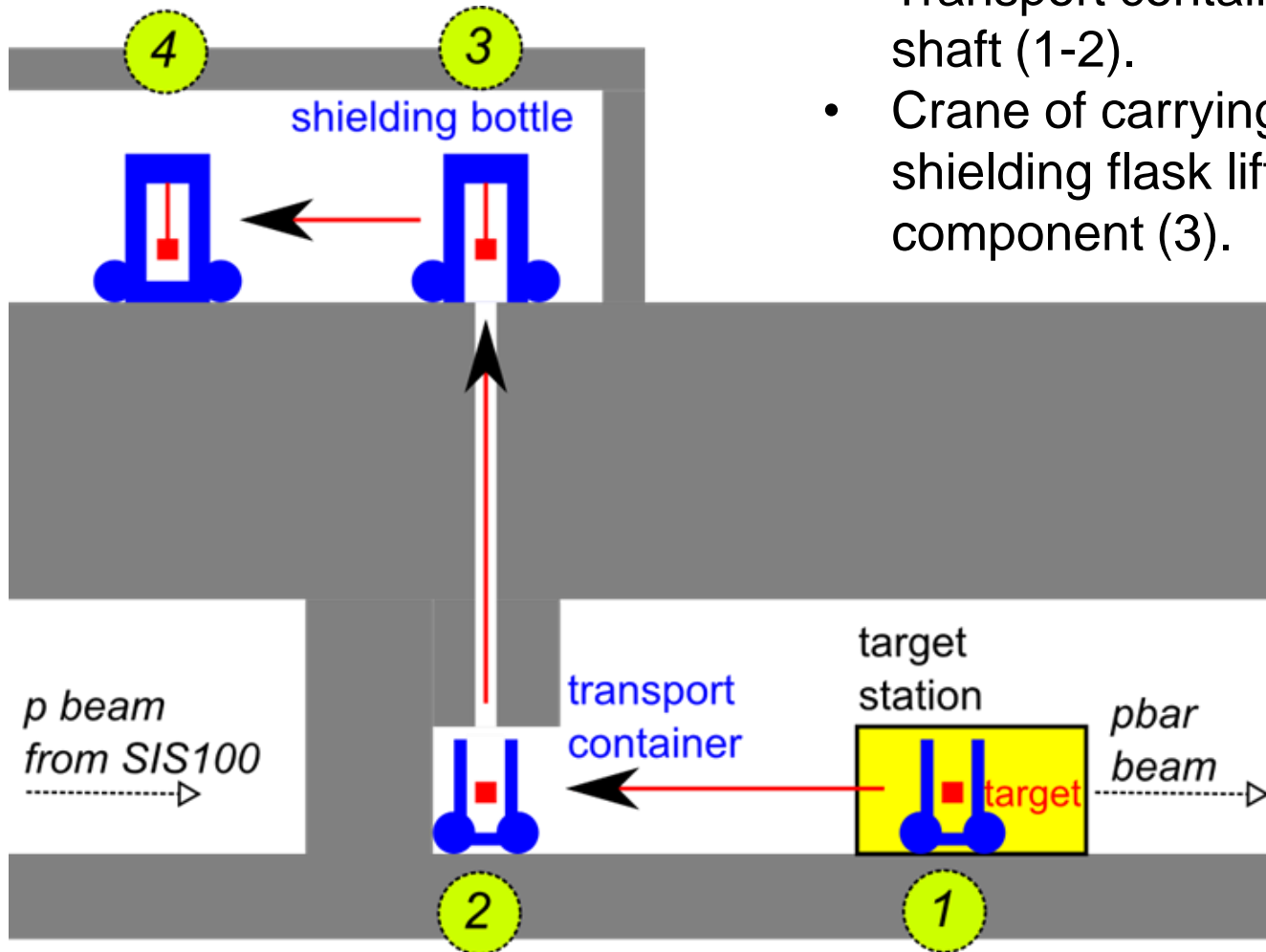
FAIR — Facility for Antiproton and Ion  
Research in Europe



- Transport container is placed in front of target station.
- Door of target station and transport container are opened.
- Component is gripped by a quick coupling system.
- Trolley moves the component via rail system into the transport container.
- Doors are closed.



# Transport concept



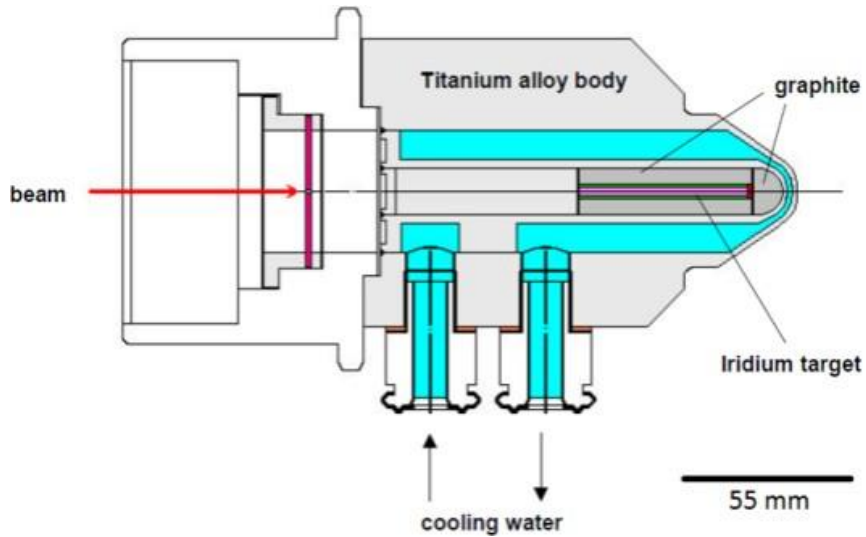
- Transport container moves to the shaft (1-2).
- Crane of carrying frame of the shielding flask lifts up the component (3).



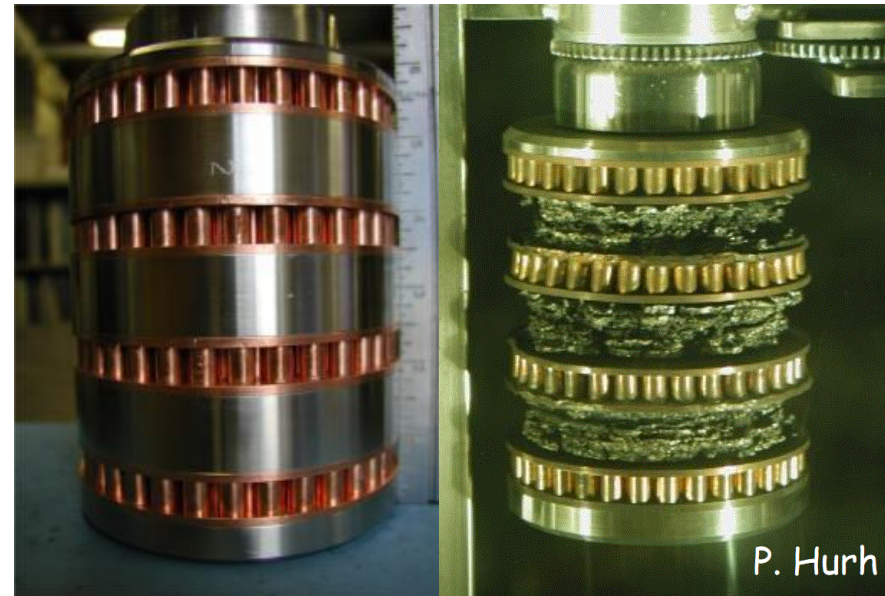
FAIR — Facility for Antiproton and Ion  
Research in Europe

# CERN and Fermilab pbar Targets

## CERN target (Ir or Cu)

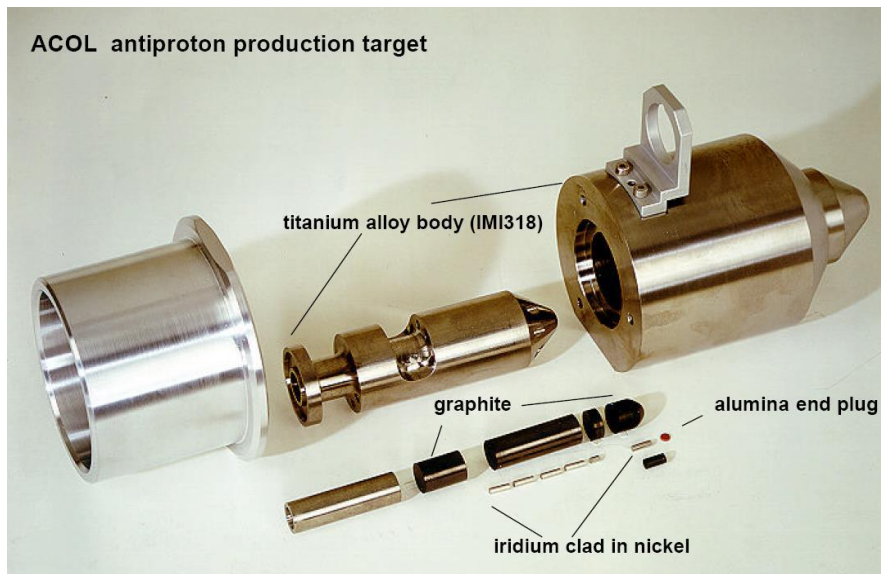


## Rotating Fermilab target



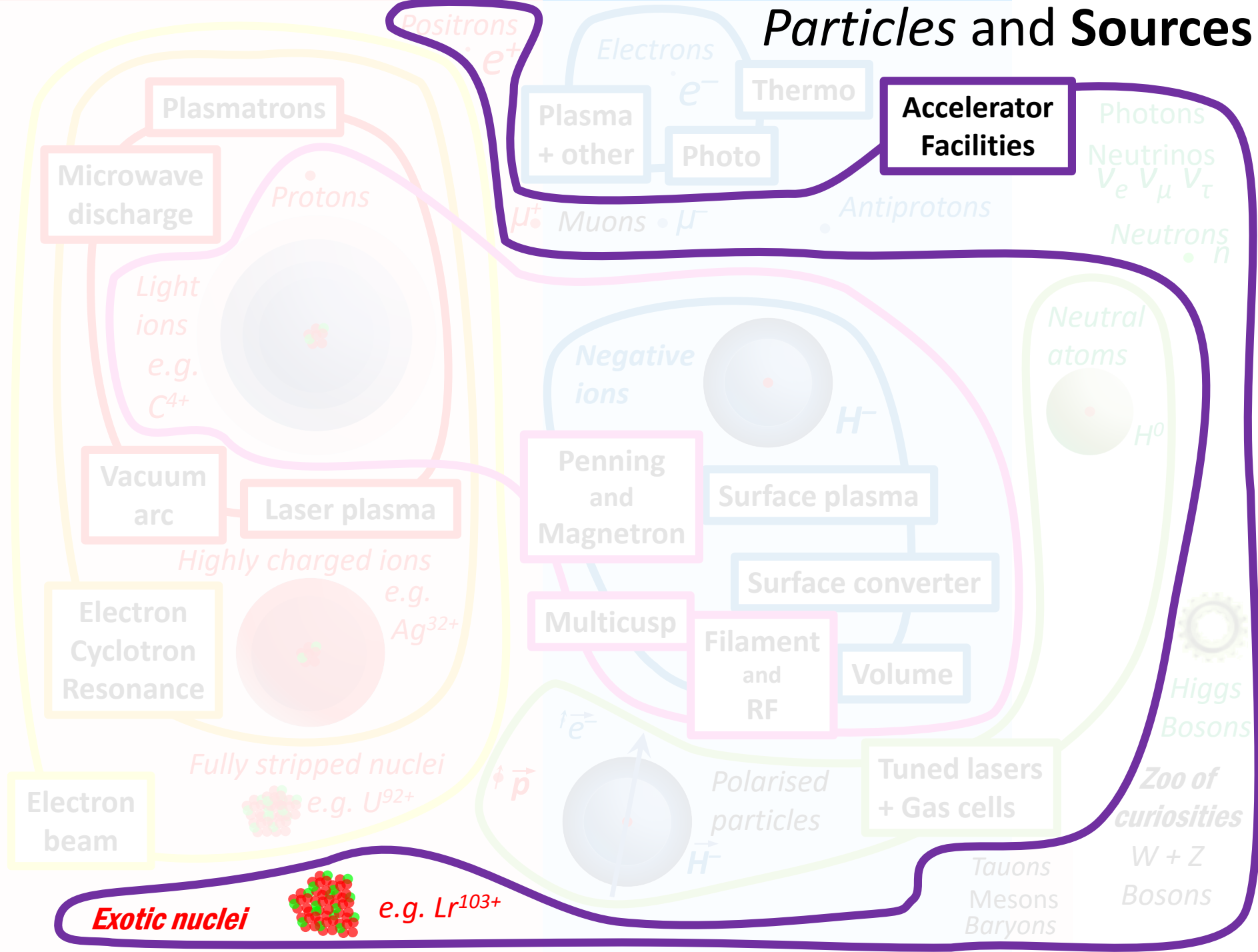
new

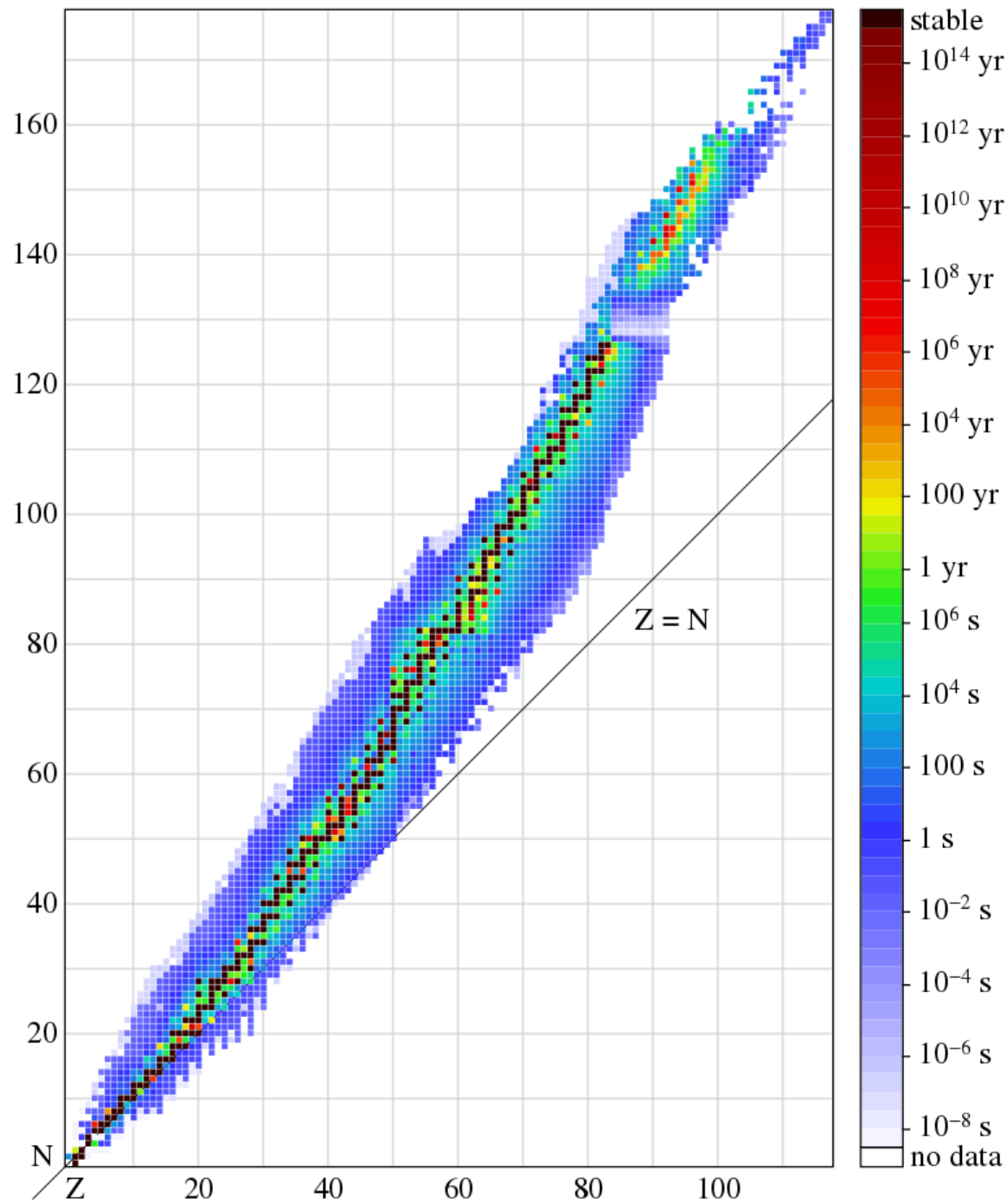
used





# Particles and Sources





# Radioactive Ion Beams

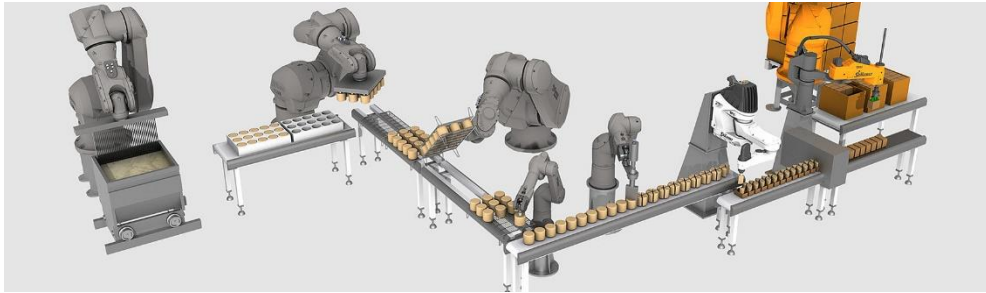
A powerful way of studying  
the atomic nucleus





# ISOL vs In Flight Fragmentation

Isotope Separation On Line (ISOL): A production line



A → B → C → D → E → F

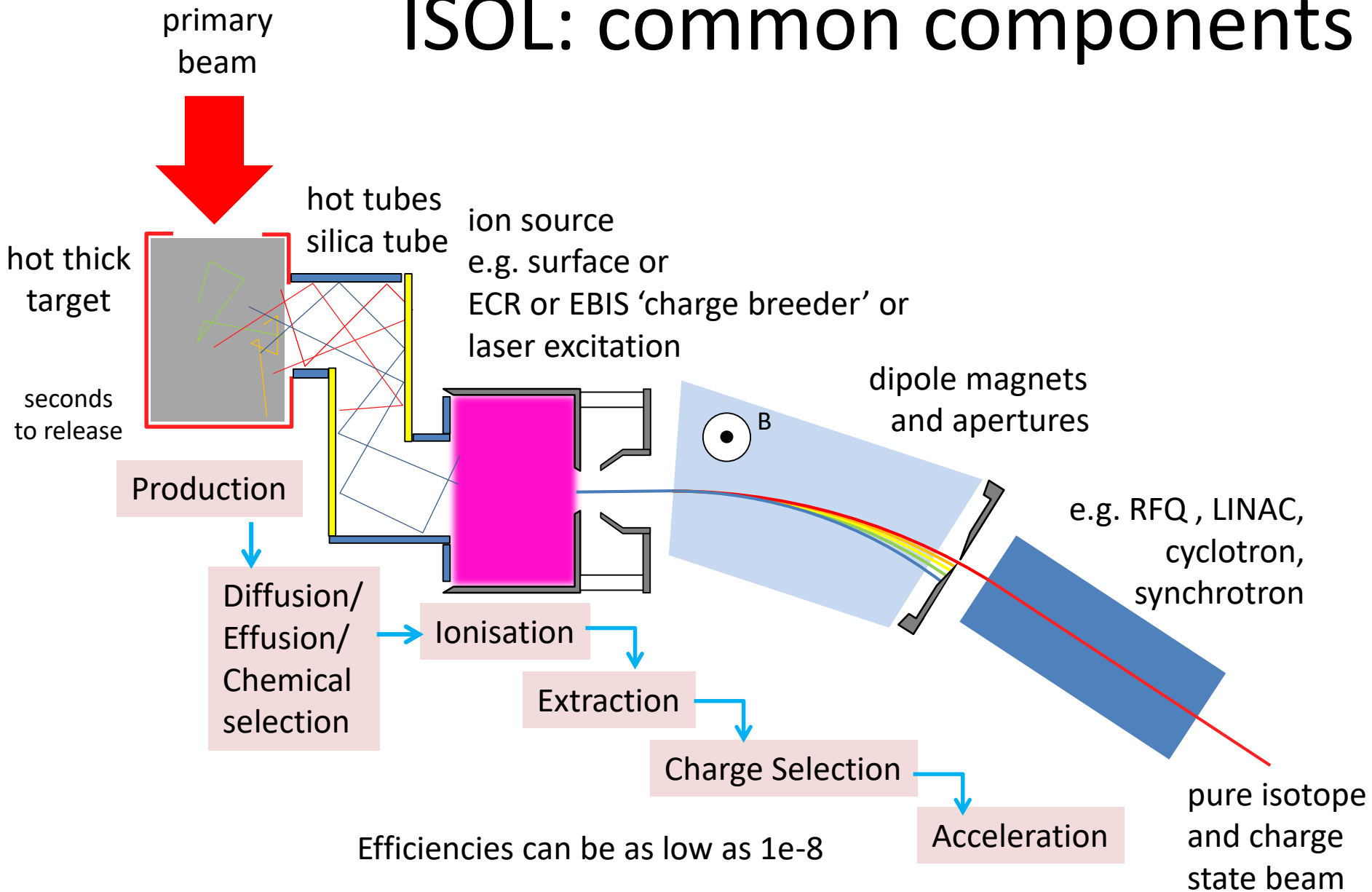
**Very** complicated chains of acceleration and separation have been created

In Flight Fragmentation:  
Filtering an explosion





# ISOL: common components



ISOL produces very pure beams with “long” half life

**ISOLDE source**

**connections for  
resistive heating**

**quartz tube**

**transfer tube**



**primary  
beam**

**Ta tube with  
target material**



$$I_{\text{RIB}} = \varepsilon \cdot I_{\text{prod}} = \varepsilon \cdot \int_{\text{target}} \sigma(E) N_{\text{target}}(l) I_{\text{primary}}(l) dl$$

view

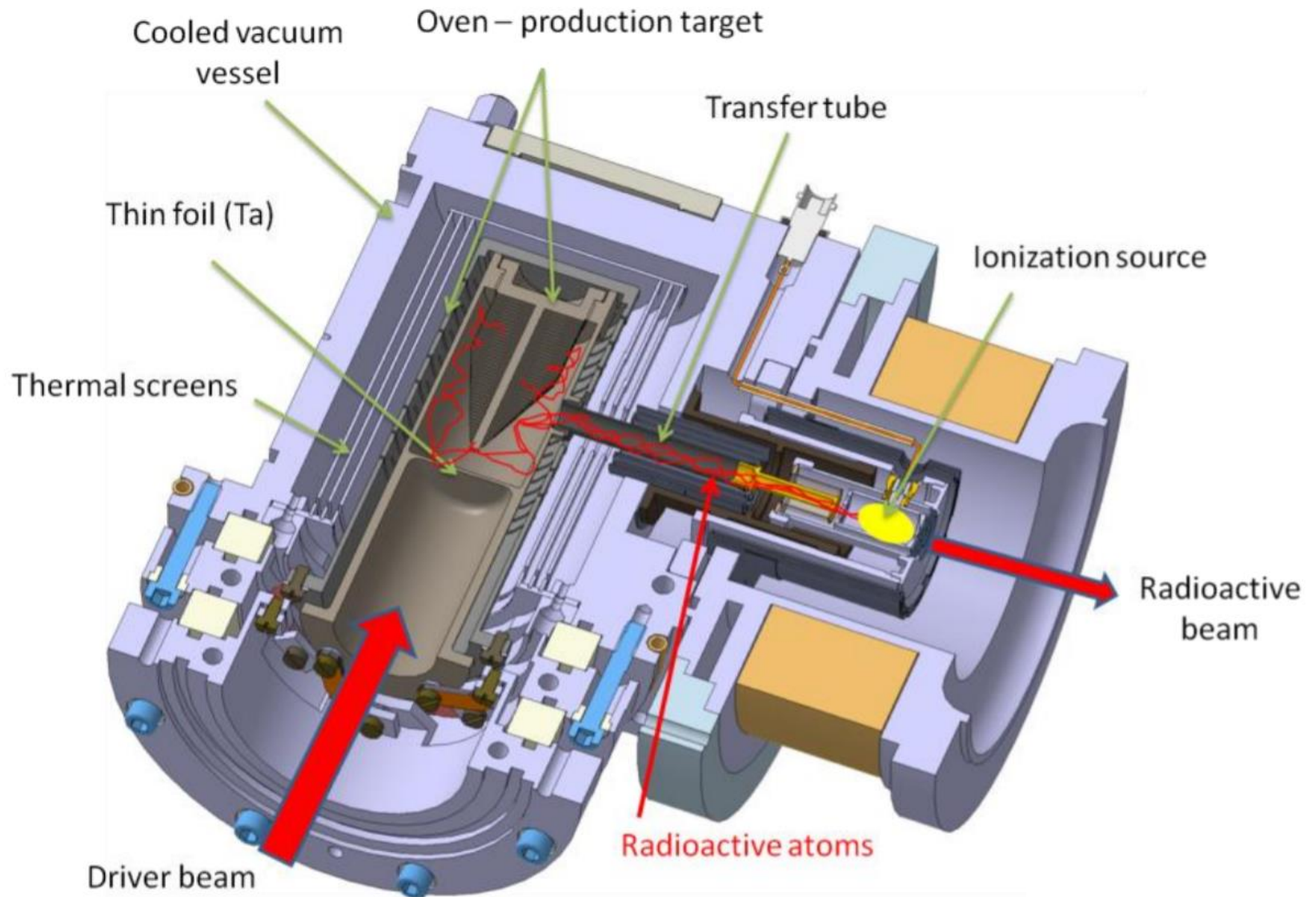
- $I_{\text{RIB}}$  - rare ion beam intensity [ $\text{s}^{-2}$ ]
- $\varepsilon$  - overall efficiency
- $I_{\text{prod}}$  - production rate of a reaction product [ $\text{s}^{-2}$ ]
- $\sigma$  - reaction cross-section [barn =  $10^{-24} \text{cm}^2$ ]
- $N_{\text{target}}$  - target atoms per exposed area [ $\text{cm}^{-2}$ ]
- $I_{\text{primary}}$  - primary beam intensity

typically  $10^{-3}$  to  $10^{-8}$  !!!

typically 5% to 90%

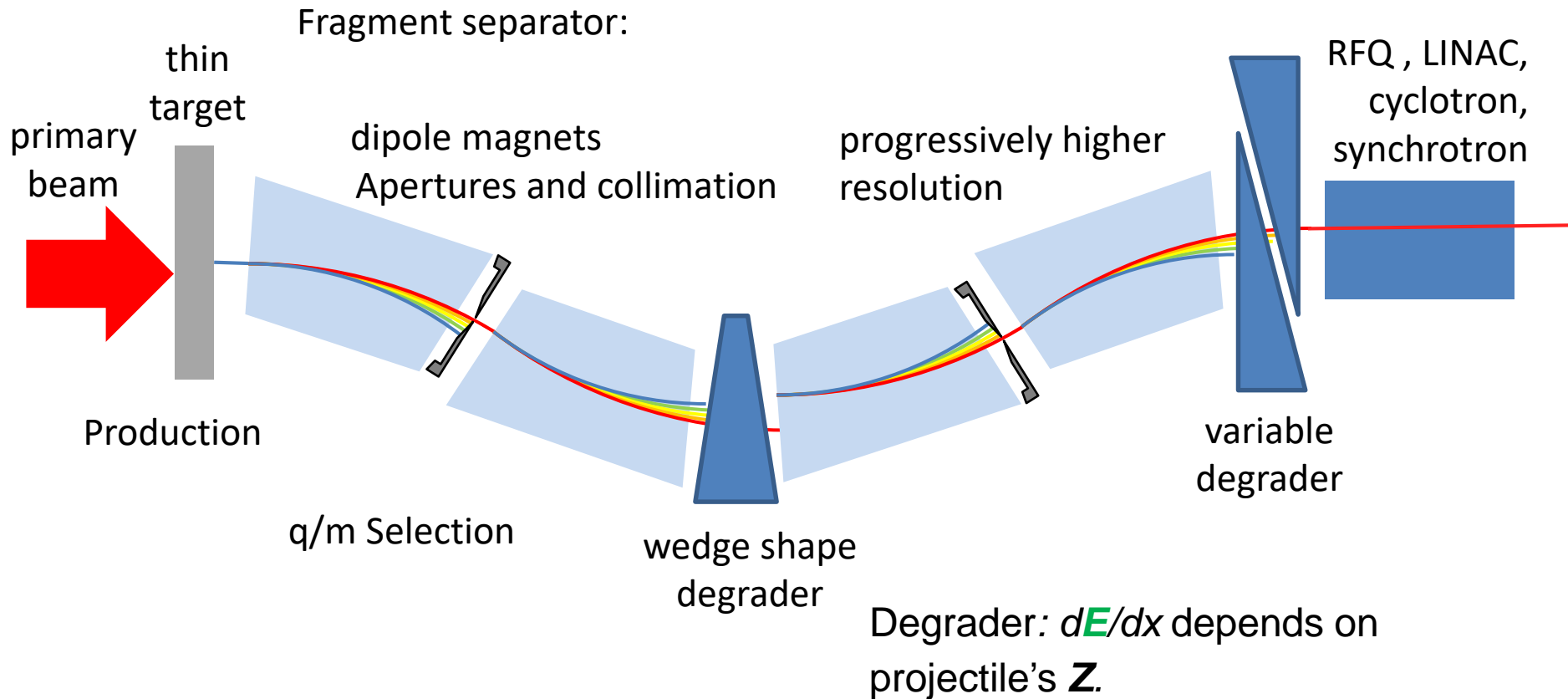
$$\varepsilon = \varepsilon_{\text{release}} \cdot \varepsilon_{\text{ionization}} \cdot \varepsilon_{\text{transport}} \cdot \varepsilon_{\text{cool-bunch}} \cdot \varepsilon_{\text{breeding}} \cdot \varepsilon_{\text{post-accel}}$$

- $\varepsilon_{\text{release}}$  - probability of not-decaying during the time of extraction from the target/ion source unit
- $\varepsilon_{\text{ionization}}$  - probability of ionization of desired species by chosen ionization mechanism
- $\varepsilon_{\text{transport}}$  - efficiency of mass selection and transport to experimental setup
- $\varepsilon_{\text{cool-bunch}}$  - cooling and bunching efficiency (when applicable)
- $\varepsilon_{\text{breeding}}$  - charge state breeding efficiency
- $\varepsilon_{\text{post-accel}}$  - post acceleration efficiency





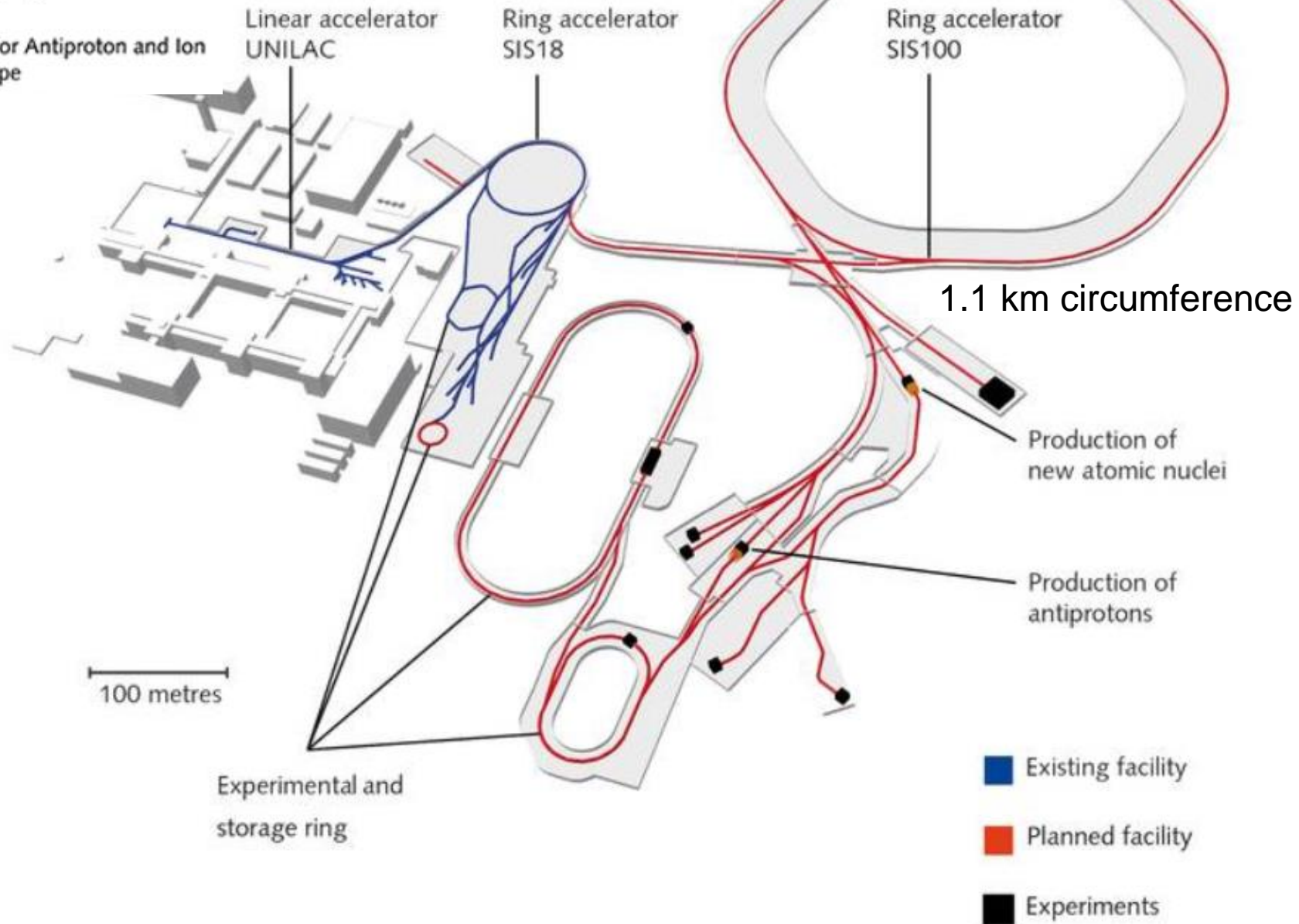
# In Flight Fragmentation: common components



In flight fragmentation suitable for very short half life beams



FAIR — Facility for Antiproton and Ion Research in Europe





# The Super Fragment Separator

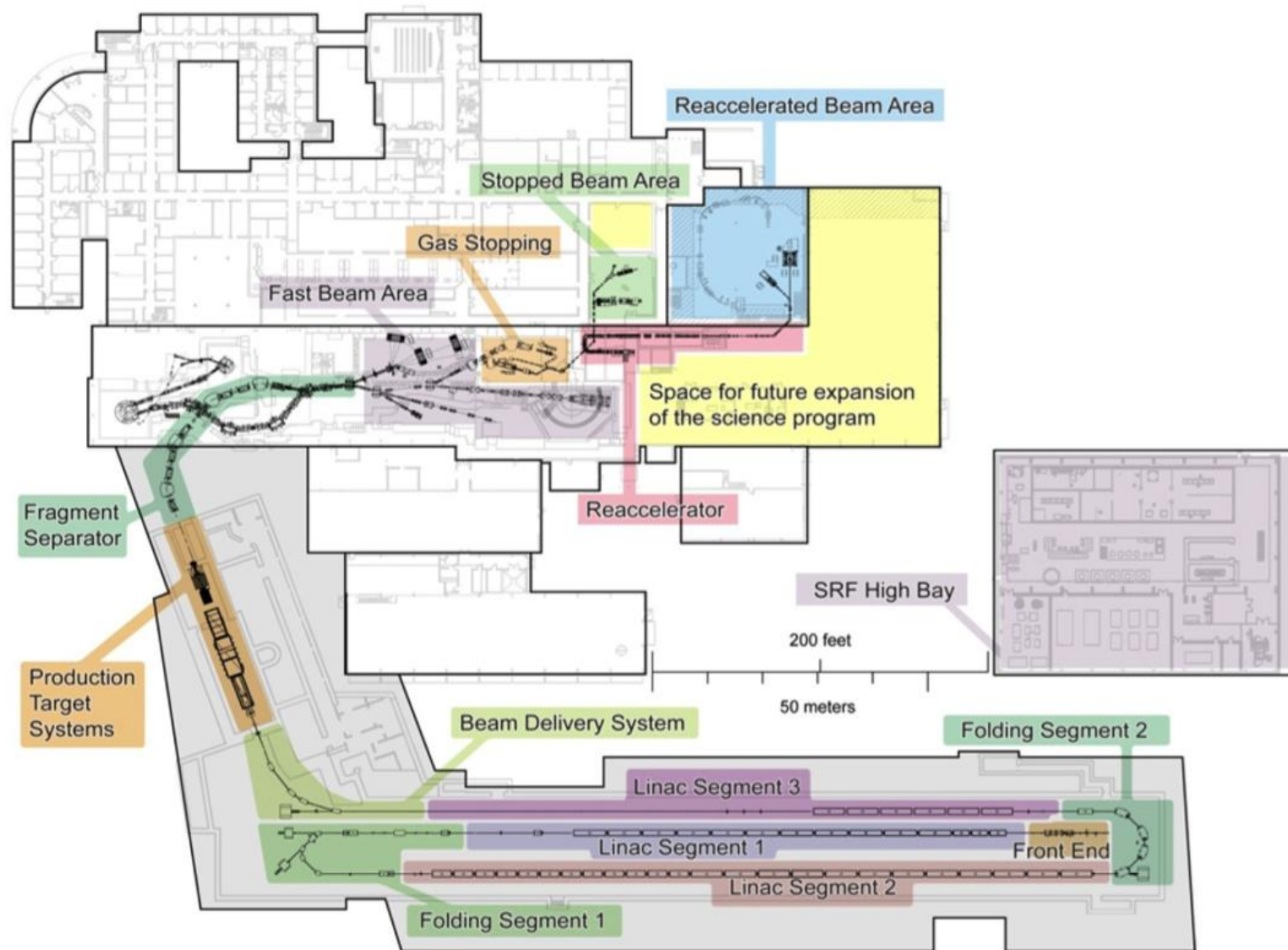


FAIR — Facility for Antiproton and Ion  
Research in Europe





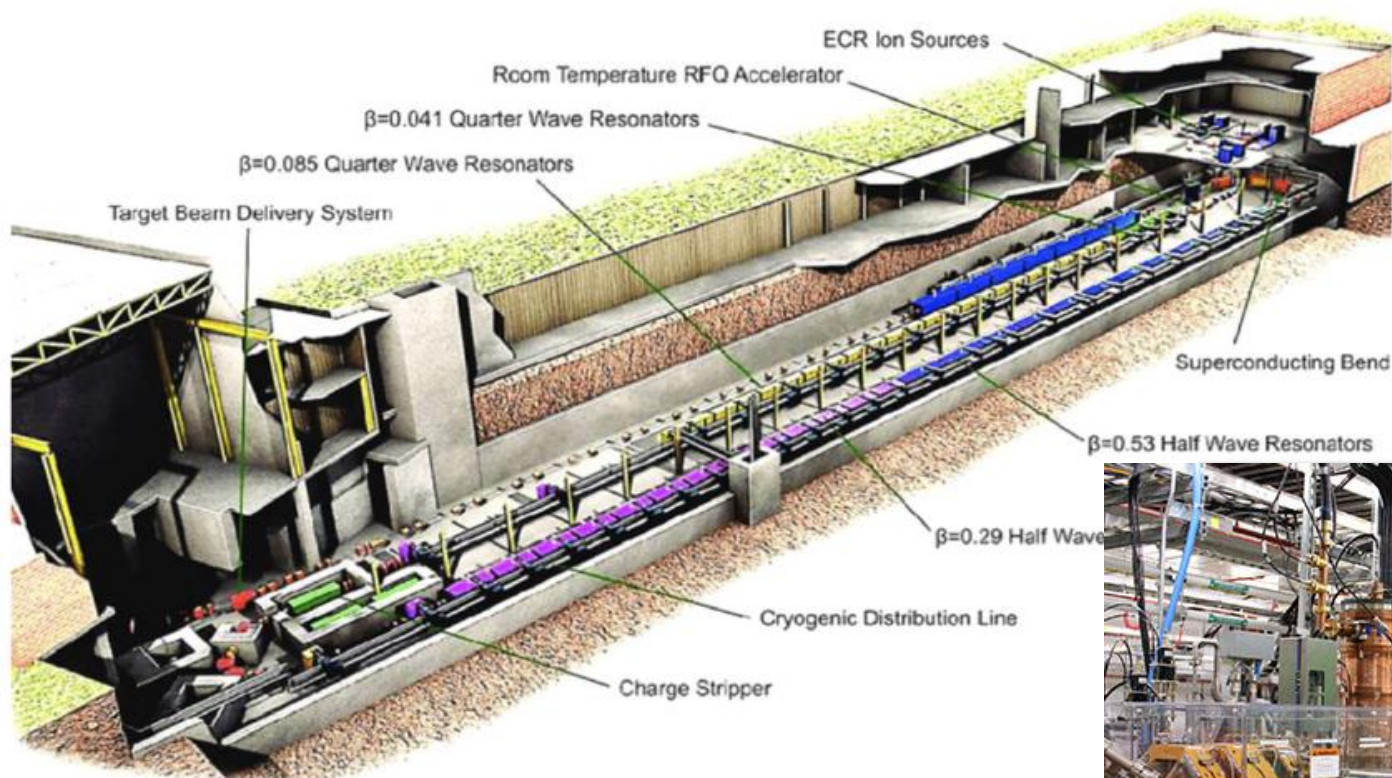
# Facility for Rare Isotope Beams at Michigan State University







# Facility for Rare Isotope Beams at Michigan State University



517 m linac

200 MeV/nucleon



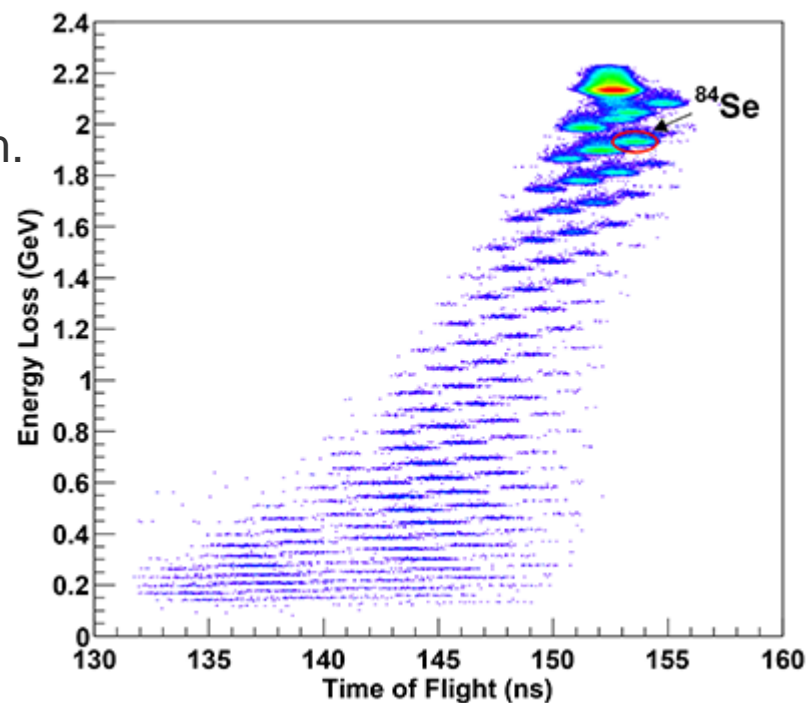


# Facility for Rare Isotope Beams at Michigan State University

## FIRST RARE ISOTOPES

11 December 2021

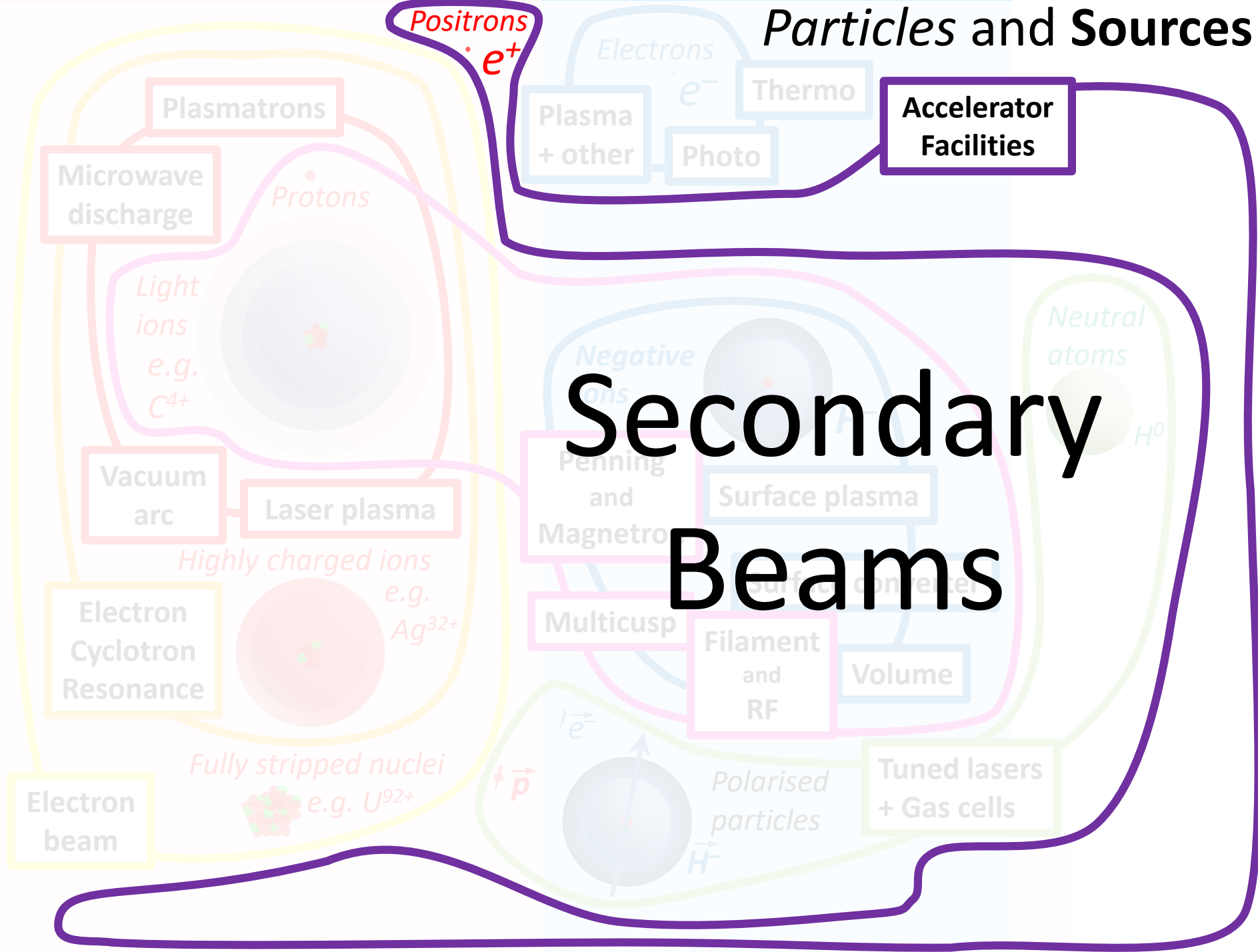
selenium-84 from a krypton-86 beam.



January 2022 they discovered magnesium-18



# Particles and Sources



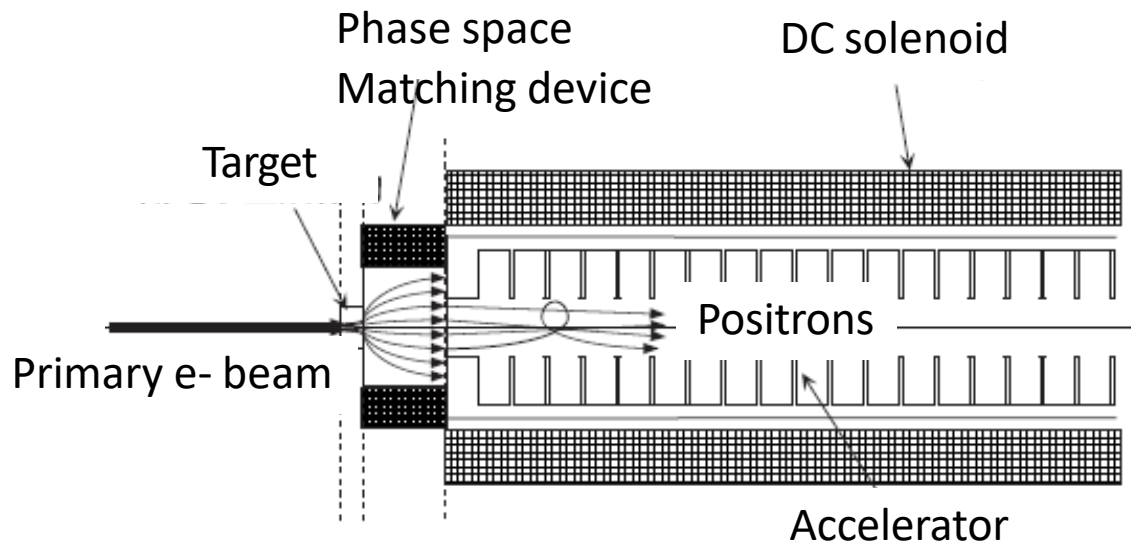
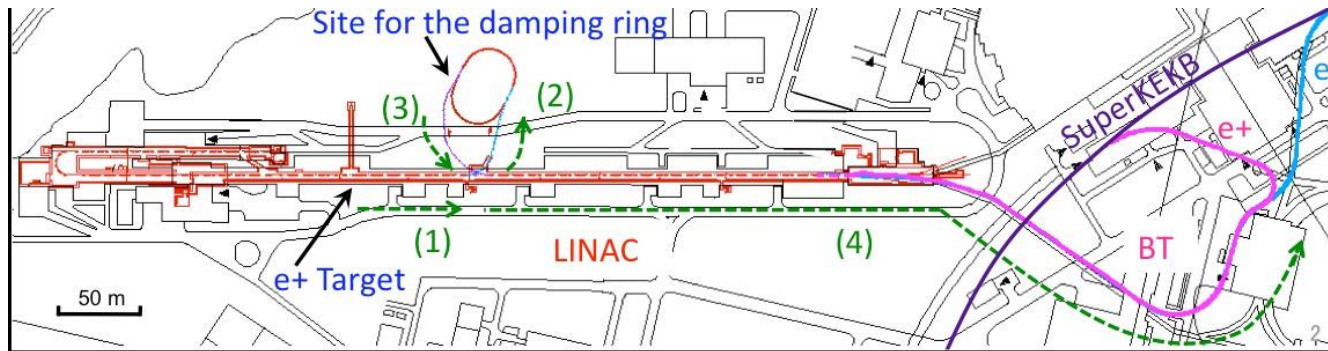
# Positron Sources

## Techniques:

- Radio-isotope source
  - long-lived e.g.  $^{22}\text{Na}$  ( $\sim 10^6$  e<sup>+</sup>/s)
  - or beam-induced e.g.  $^{13}\text{N}$  ( $\sim 10^9$  e<sup>+</sup>/s)
- MeV or GeV electron beam
- Gamma ray beam



# Positron source for the KEKB and the SuperKEKB in Japan



# Target material

Requirements:

High Z (Cross section of Bremsstrahlung  $\propto Z^2/A$ )

High melting point

Tantalum( $^{73}\text{Ta}$ ),

Tungsten( $^{74}\text{W}$ ),

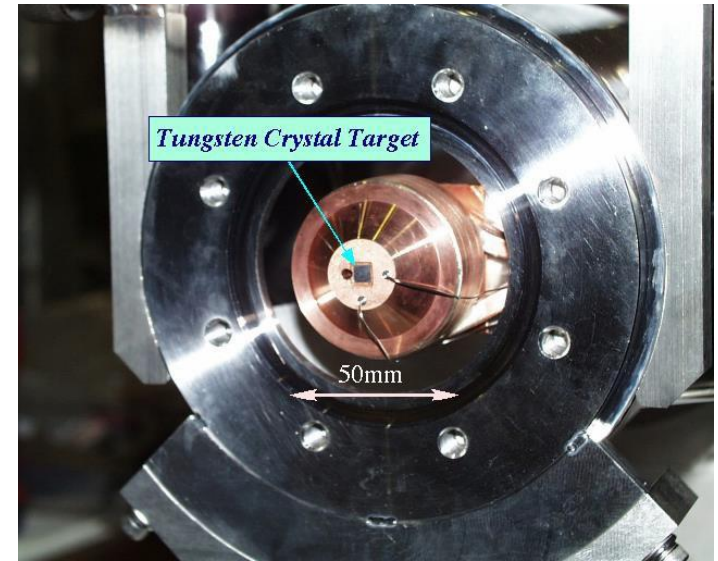
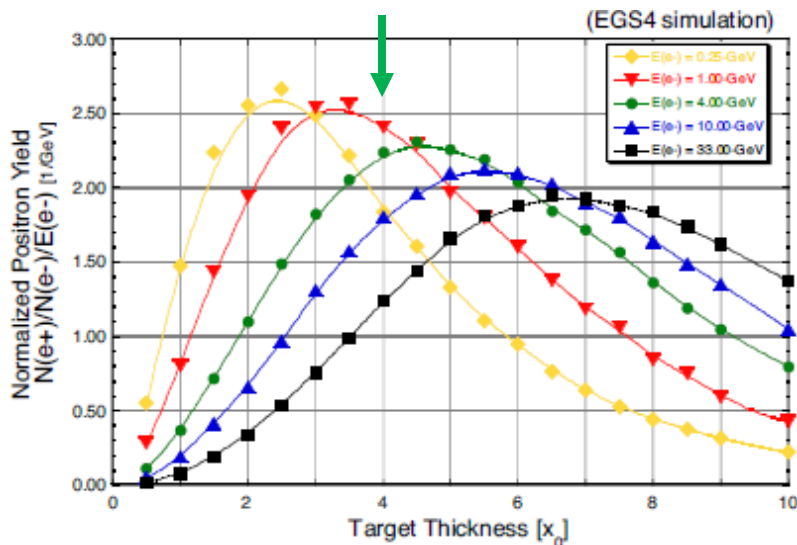
Tungsten- rhenium alloy (W-Re)

**KEKB, SuperKEKB**

**Target material: W 14mm ( $4\chi_0$ )**

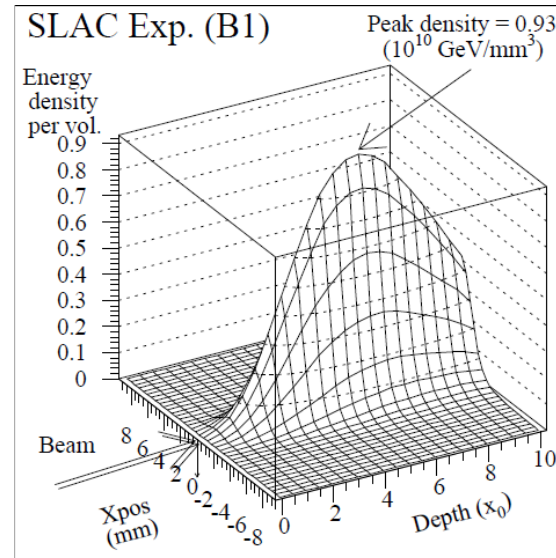
Primary e- beam energy: 4.0 GeV(KEKB)

3.3GeV(SuperKEKB)



Joining of tungsten crystal to a copper body by a hot isostatic pressing (HIP)

## Target destruction limit



After the target destruction occurred at SLAC

Threshold : 76  $\rightarrow$  35 J/g

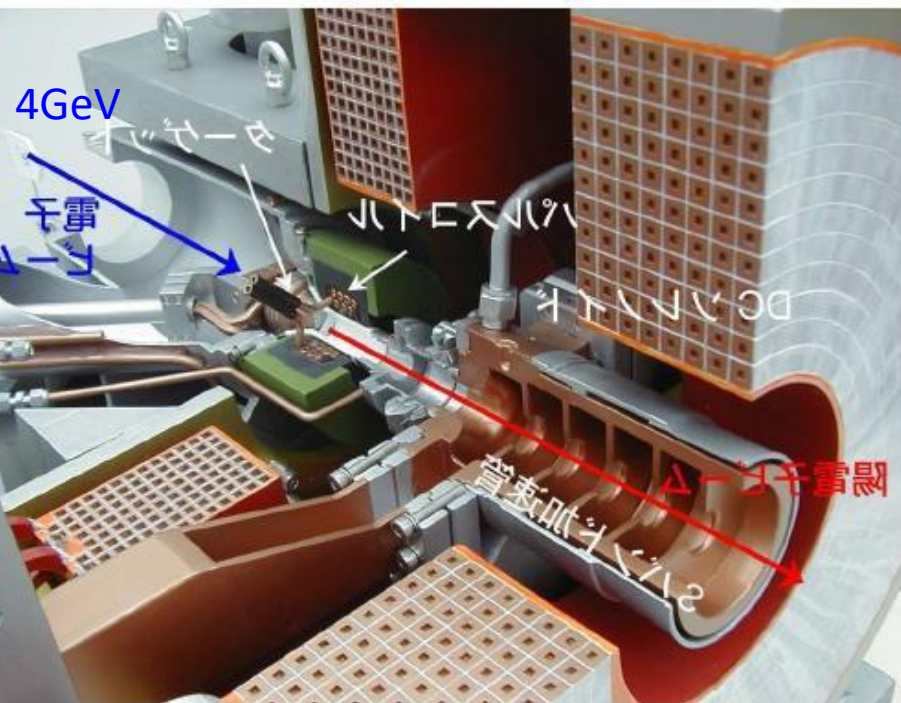


# KEK Positron Sources

## KEKB

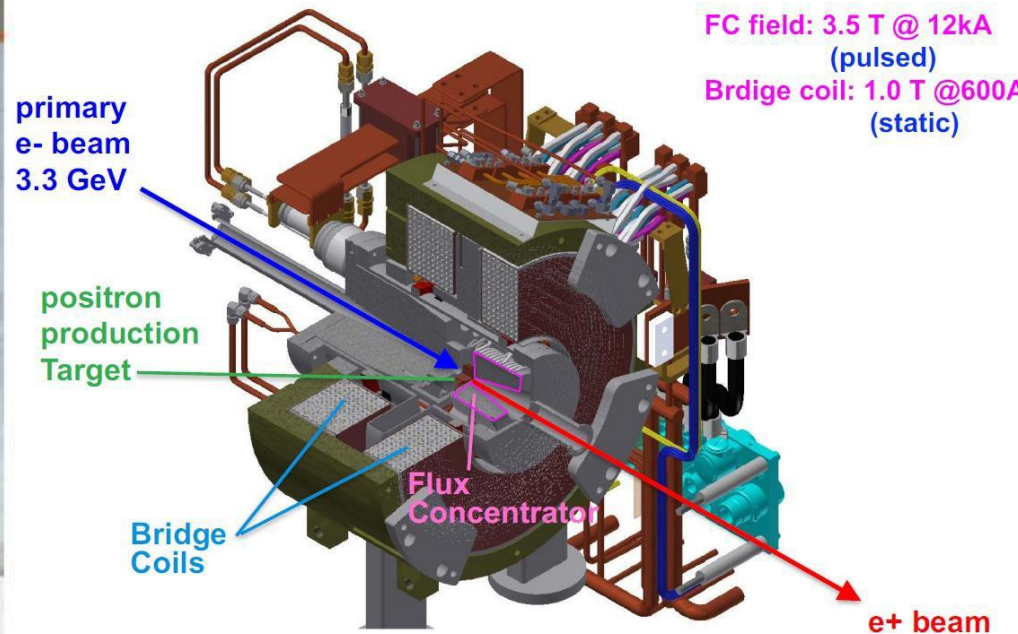
Quarter wave transformer matching device

Pulse coil: 2.3T @ 10kA



## SuperKEKB

AMD Flux Concentrator matching device

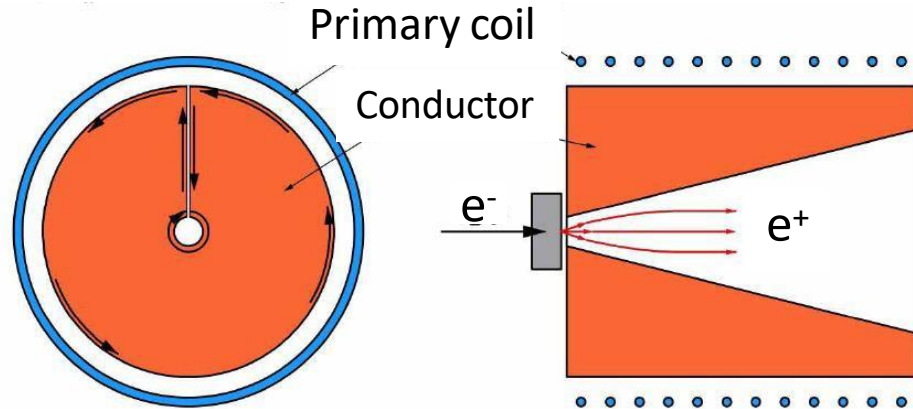


50Hz rep rate with a bunch charge of  $2.5 \times 10^{10} = 2.5 \times 10^{12} \text{ e}^+/\text{s}$

# Adiabatic Matching Device (AMD)

Adiabatic invariance is constant during the motion.

$$\int \sum_i p_i dq_i = \frac{\pi p_t^2}{eB}$$



AMD field is produced by a flux-concentrator.

The eddy current is induced in the tapered conductor by a changing magnetic field which is made by the primary coil.

The magnetic field is concentrated due to the tapered shape of the FC head.

adiabatic condition

$$\epsilon = \frac{\mu p_z}{eB_0} \leq 0.5$$

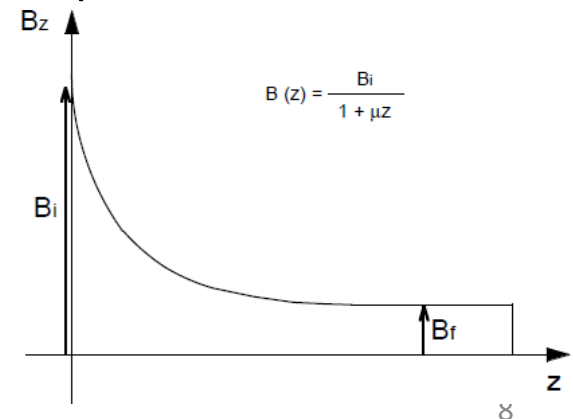
$$p_z \leq 17.5 [MeV/c]$$

$$(B_0 = 7.0 [\text{Tesla}], \mu = 60[1/m])$$

Transverse acceptance

$$p_{t-max} = \frac{e}{2} \sqrt{B_f B_0} a$$

$$r_{max} = \sqrt{\frac{B_f}{B_0}} a$$

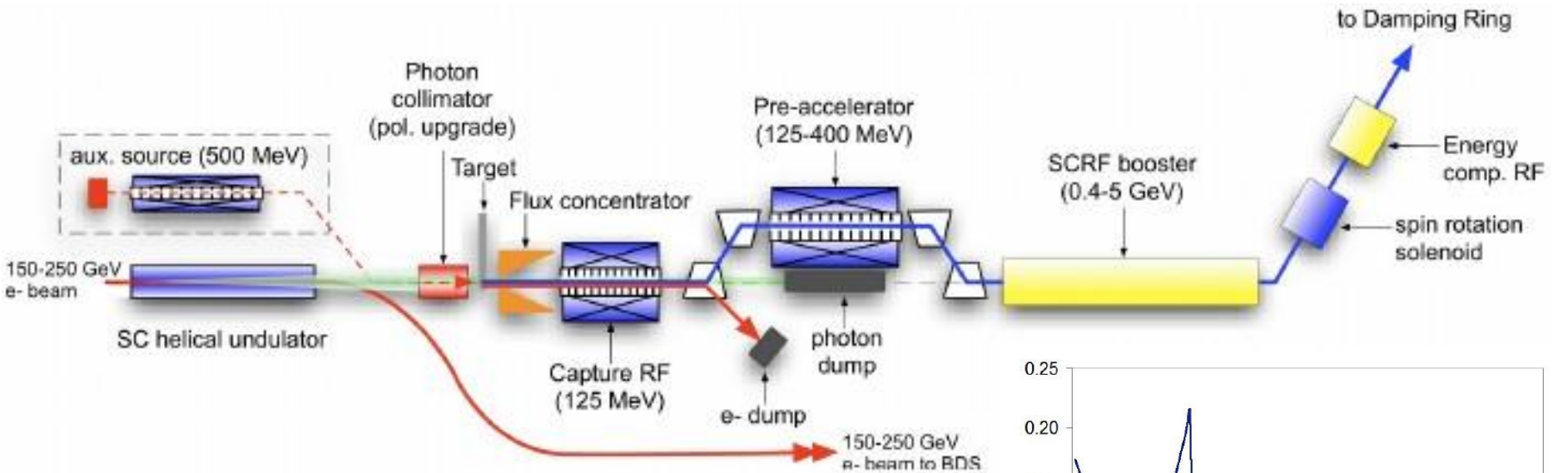


a: Diameter of an accelerator iris

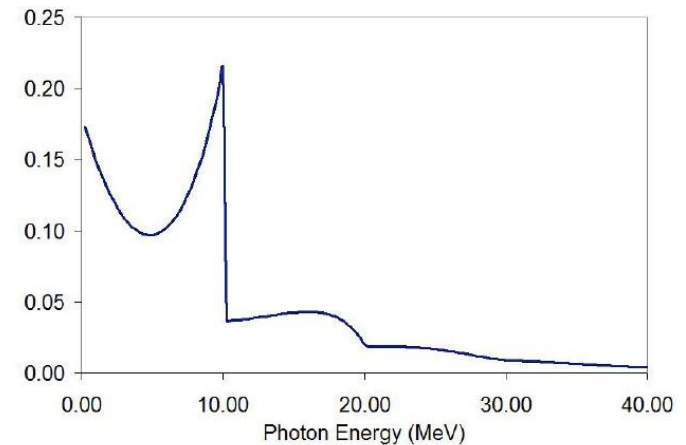


# Gamma Ray Undulator Source

Considered primarily for the ILC



The undulator produces a gamma-ray spectrum with a series of harmonic peaks.



# Gamma Ray Compton Source

Compton backscattering of a laser beam using an electron beam is used in most intense gamma-ray sources such as ELI-NP.

The laser is typically a YAG laser using one or more high brightness optical cavities

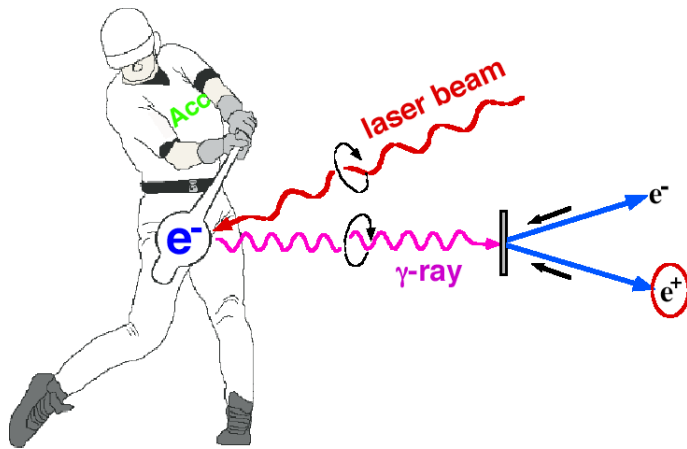


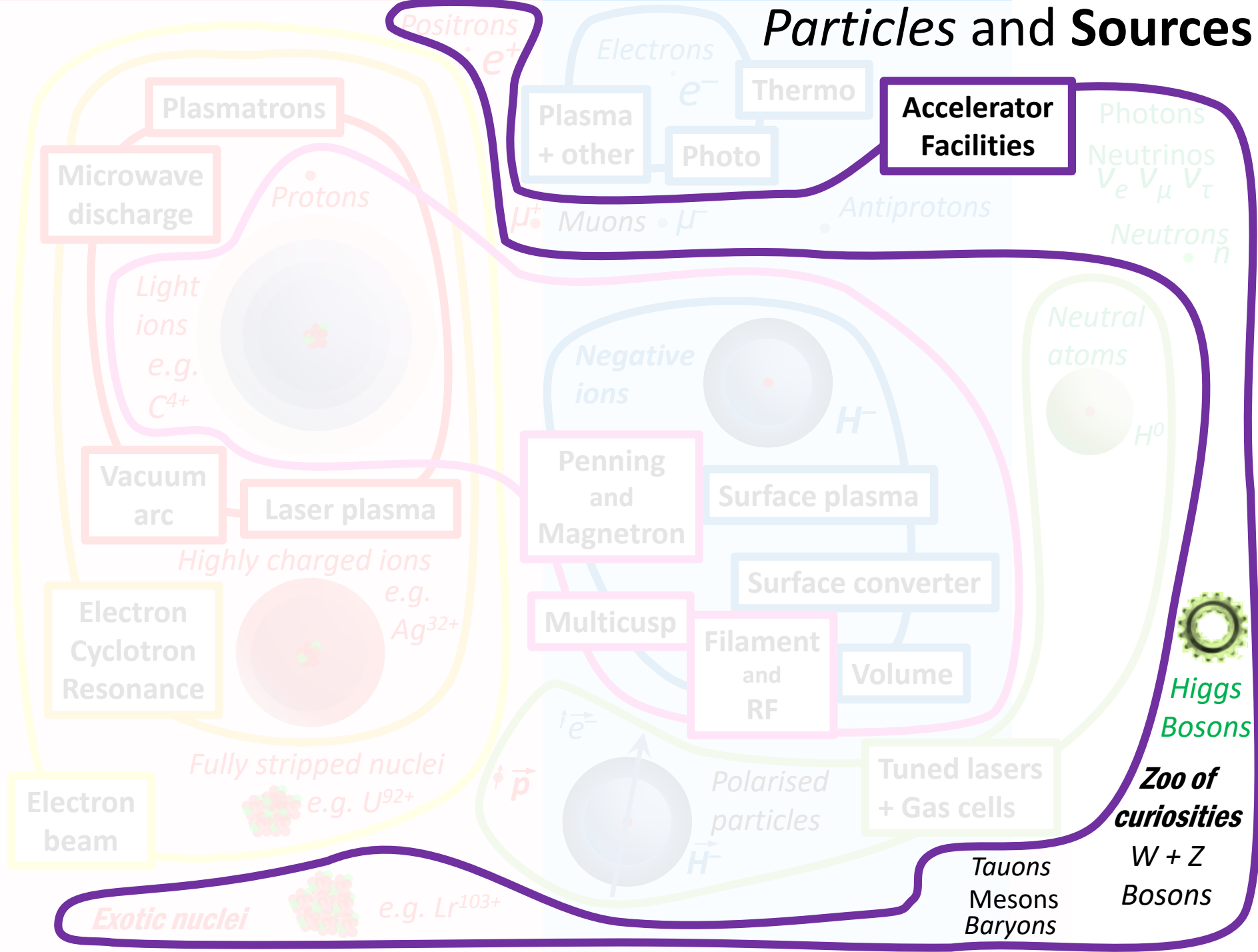
Table 1: CLIC parameters for e+ beam

Parameters	Units	CLIC 3 TeV
Energy	MeV	200
$N e^+ / \text{bunch}$	$10^9$	6.7
$N \text{ bunches/pulse}$	-	312
Bunch spacing	ns	0.5
Pulse length	ns	156
Emittance (x,y)	mm.mrad	< 10 000
Bunch length	mm	< 10
Energy spread	%	< 8
Repetition rate	Hz	50

(pre-damping ring)



# Particles and Sources



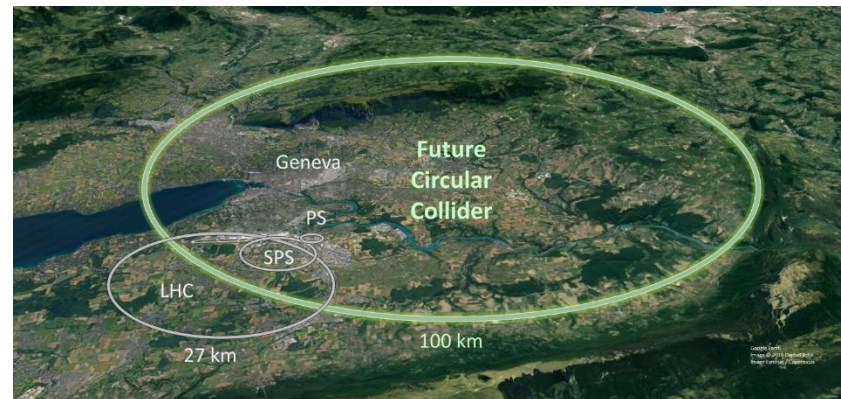
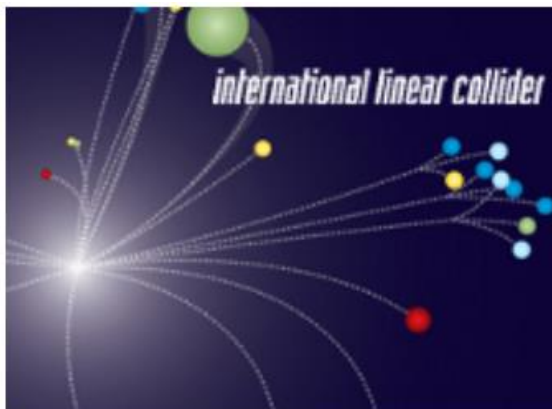
# Future Colliders



Compact Linear Collider



**The Next Linear Collider**





# Higgs Factory

- China Electron Positron Collider (CEPC)
- 100 km underground circular tunnel
- 240 GeV
- \$6bn
- More than million Higgs bosons in 7 years
- \$6000 per Higgs and one Higgs every 3 mins!



# Summary

- Secondary beams are incredibly fascinating
- The work they do moves forward our understanding of the universe
- They are at the extreme limit of our:
  - Knowledge of physics
  - Engineering capability
  - Financial and Political ability
- We have only scratched the surface



Thank you for listening  
Questions?