

SSS assembly – new parameters

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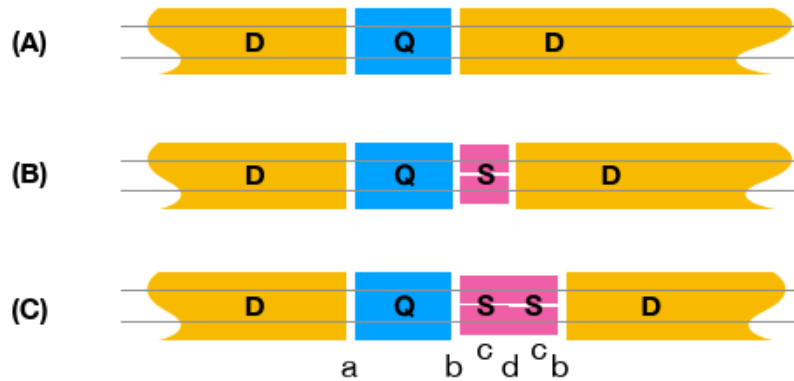
New parameters for 91km ring

Following a redesign of the optics for the new layout by Katsunobu, there are small changes in the parameters:

- Now length of quad is 2.9m (from 3.2m). Quads should not be shorter, due to SR issues
- Strength of quads is 11.84 T/m at tt (was 10T/m)
- Length of sextupoles is 1.5m. Sextupoles can be made stronger and shorter at will.
- Strength of sextupoles is 812 T/m² at tt.

cf: Katsunobu' s presentation

Changes in the spacings & lengths



If I presume that quad length is 2.9m, then SSS lengths are (including distances from dipoles)

- Type C: $.3+2.9+.2+1.5+.15+1.5+.2=6.75\text{m}$
- Type B: $.3+2.9+.2+1.5+.2=5.1\text{m}$
- Type A: $.3+2.9+.3=3.5\text{m}$

Label	Description	Length (m)	CDR (m)
a	<ul style="list-style-type: none"> • between quad and dipole, on the opposite side of sext. • usable for dipole correctors 	0.3	0.3
b	<ul style="list-style-type: none"> • between quad and sext, dipole and sext 	0.2	0.3
c	<ul style="list-style-type: none"> • sext thickness 	1.5	1.4
d	<ul style="list-style-type: none"> • between sexts 	0.15	0.1

- Need technical advices on the spacing and field profile of each magnet to finalize.
- Also for other sections.

If total half-cell length is 26.1, then the difference in bending radius between type A and type C cells is 12%.

The strategy

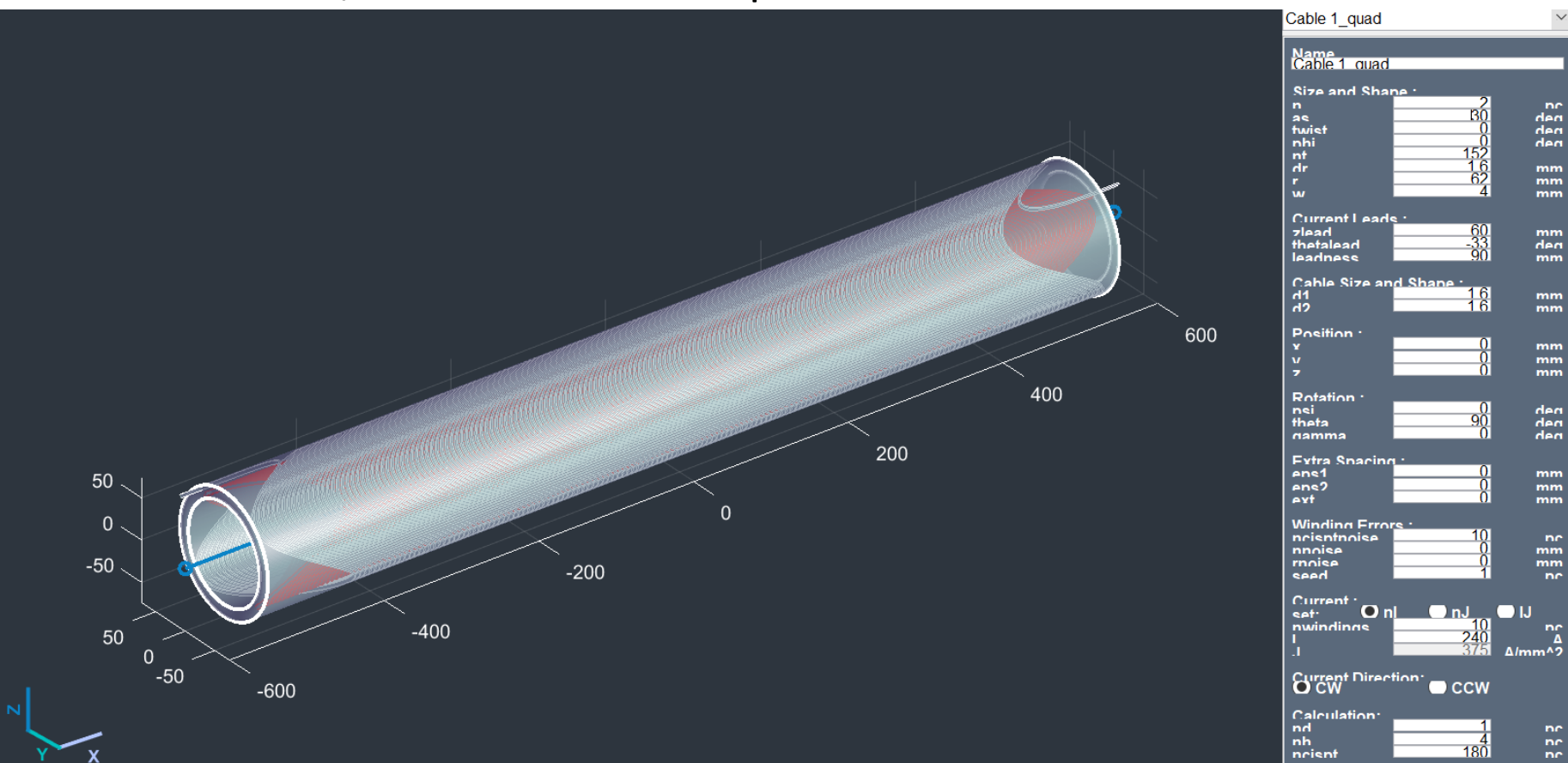
- I have re-visited the question of packaging the SSSs. My original idea was to split the unit internally in two.
- This results in $\sim 1.5\text{m}$ long objects, but there is only one interface between units, leading to a rather efficient design.
- However, $\sim 1.5\text{m}$ long objects are difficult to manufacture and assemble, leading to extra costs
- I decided to move my baseline design to a three-unit design with $\sim 1\text{m}$ -long objects, much cheaper and a bit less performant.
- We can always move at a later stage to a two unit design

Packaging

- Strategy is to split the components into **three units**.
- Sextupoles will be made stronger and shorter with a physical size of 900mm.
- Three correctors are needed, 200mm each, which will fit next to the sextupole
- Quads with physical size 1100mm have a magnetic length of 974mm, which is o.k. (longer than the requested 967mm)
- Distance between units: 50mm
- Total length of SSS: $25+1100+50+1100+50+1100+25=3450\text{mm}$
- Total length of cryostat: 3500mm

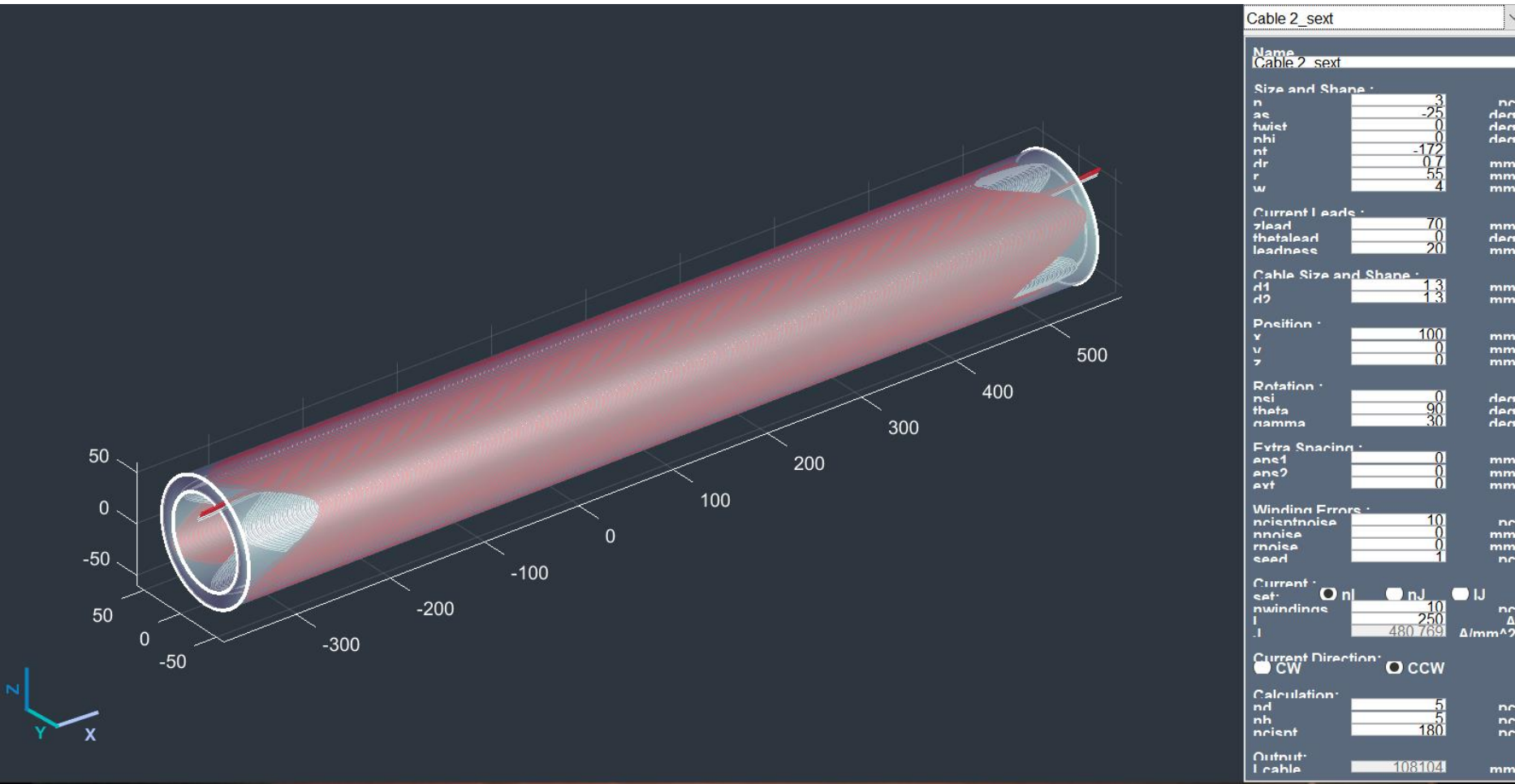
Quad

- Specs are 2.9m long, 12T/m
- Divide by 3: magnetic length per quad: 967mm
- Physical length of each quad in this design: 1100mm, leading to a magnetic length of $2 \times 487 = 974$ mm. This is larger than 967mm, which is correct.
- Gradient: 12T/m with 10×240 A tapes



sextupole

- Specs are 1.5m (two units) and 812T/m²
- I have modified that to 1000T/m² and magnetic length 814mm × 3 (physical size 900mm × 3)
- Pitch is 2mm between windings, number of turns 172 per unit (3 units)
- Current: 250A per tape for a stack of 10 tapes



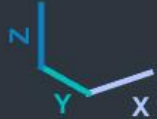
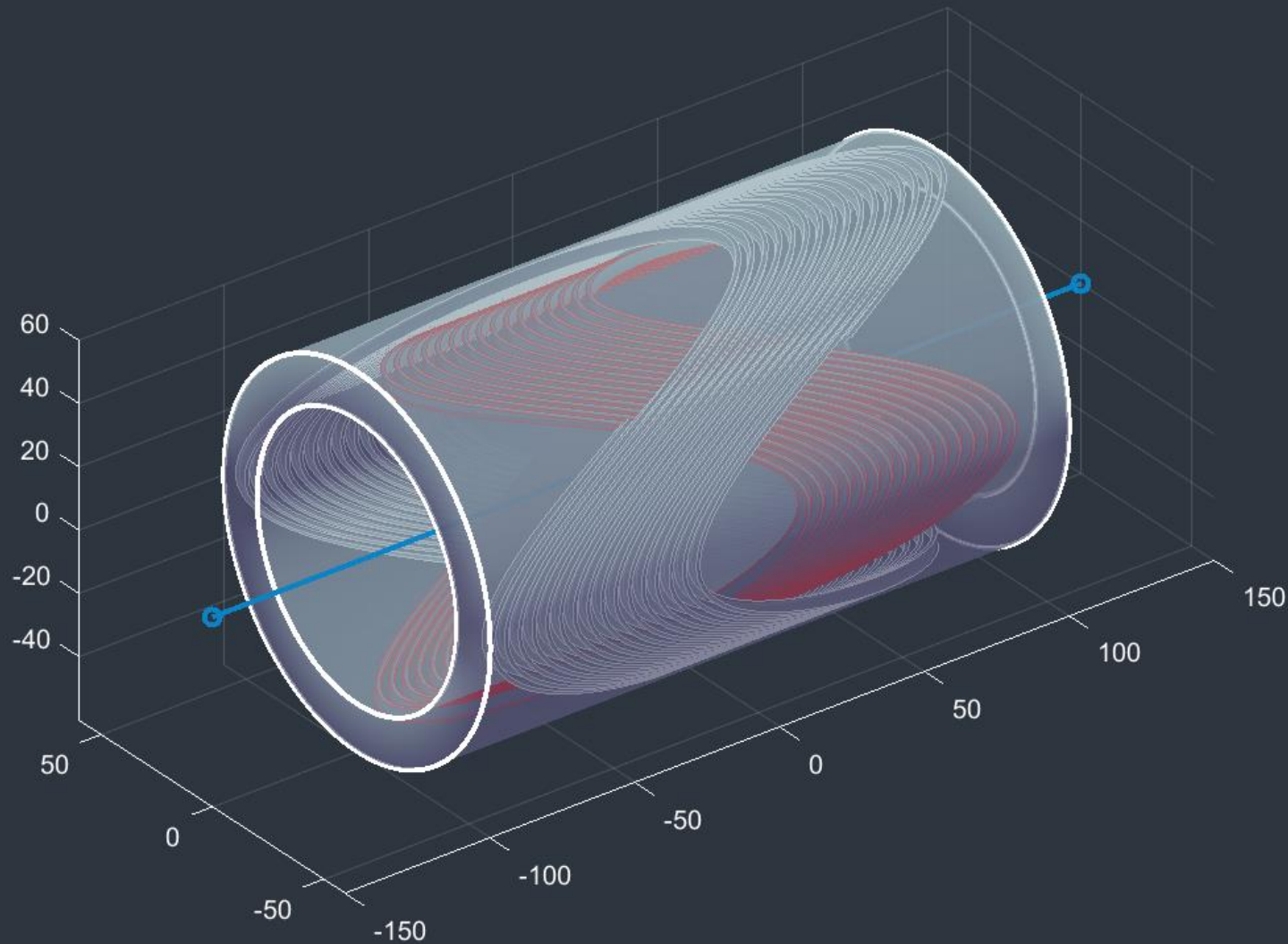
Correctors

- Three correctors are needed:
 - Skew quad
 - Dipole (horizontal)
 - Dipole (vertical)
- We assume that the correctors will be asked to correct for 300 μm deviation and 300 μrad rotation. Typical values of these corrections are 100 μm /100 μrad

Skew quad corrector

- The strongest corrector.
- According to Katsunobu, Skew quad strength should be
$$B' = (2 * 12\text{T/m} * 3e-4 \text{ (rad)} * 2.9 \text{ m} + 807 \text{ T/m}^2 * 3e-4 \text{ (m)} * 1.5 \text{ m}) / L_c$$
- First term: quadrupole roll, second term: sextupole misalignment; Second term dominates
- Total gradient should be 1.9T/m for a magnet with magnetic length of 200mm. In reality, the *physical* length is 200mm, so the skew quad has a max. strength of 4T/m
- Current 50A, 10 tapes

Skew quad



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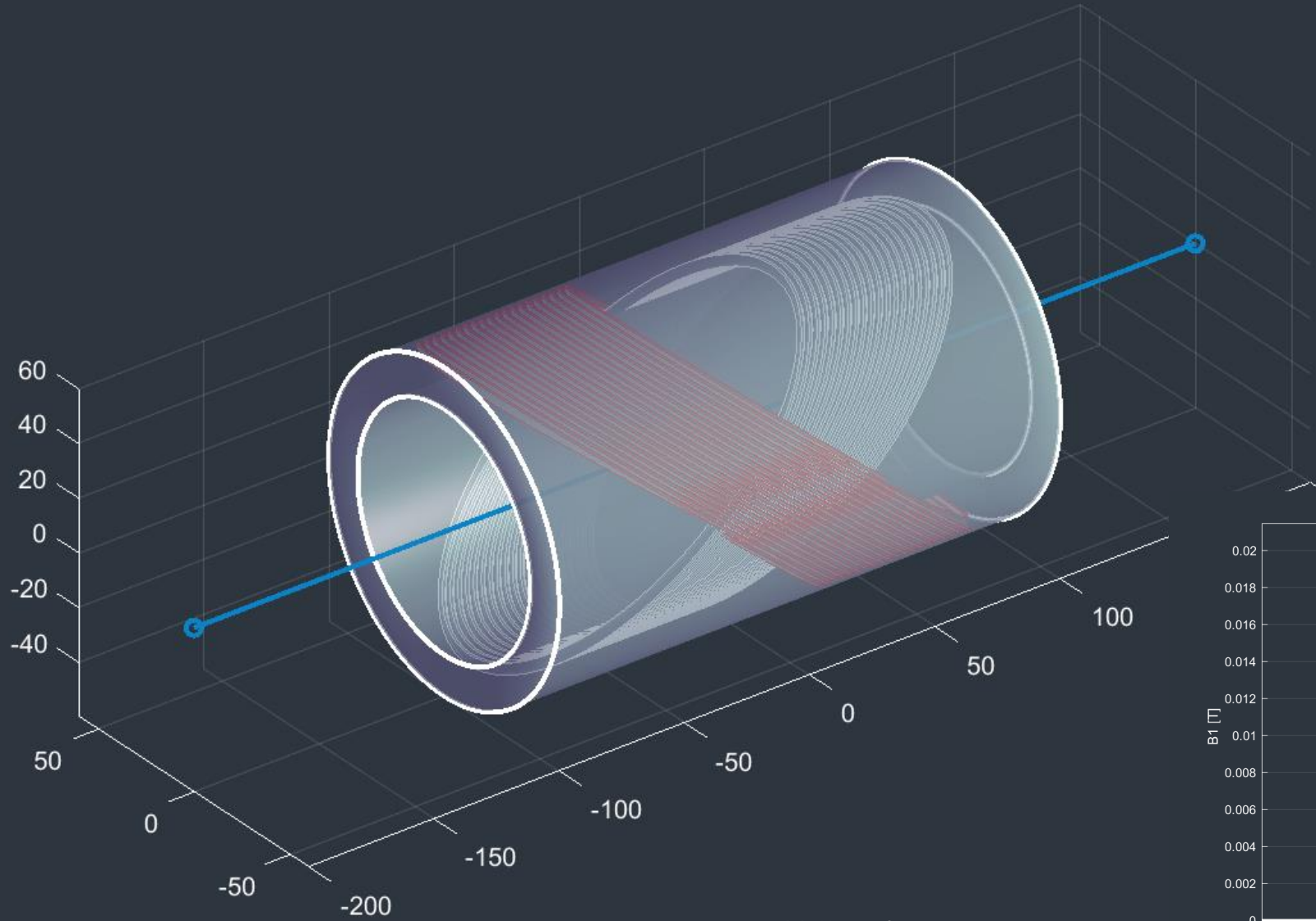
Cable 1_sq

Name		
Cable 1_sq		
Size and Shape :		
n	2	nc
ae	25	den
twist	0	den
nhi	0	den
nt	16	
dr	0.7	mm
r	48	mm
w	4	mm
Current Leads :		
zlead	0	mm
thetalead	0	den
leadness	0	mm
Cable Size and Shape :		
d1	1.3	mm
d2	1.3	mm
Position :		
v	0	mm
v	0	mm
z	0	mm
Rotation :		
nei	0	den
theta	90	den
gamma	45	den
Extra Spacing :		
ane1	0	mm
ane2	0	mm
axt	0	mm
Winding Errors :		
norientnise	10	nc
nnise	0	mm
rnise	0	mm
seed	1	nc
Current :		
set:	<input type="radio"/> nI <input type="radio"/> nJ <input type="radio"/> IJ	
nwindings	10	nc
I	50	A
.I	96.1538	A/mm ²
Current Direction:		
	<input checked="" type="radio"/> CW <input type="radio"/> CCW	
Calculation:		
nd	1	nc
nh	4	nc
ncist	180	nc
Output:		
I cable	8811.19	mm

Dipole correctors

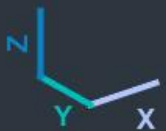
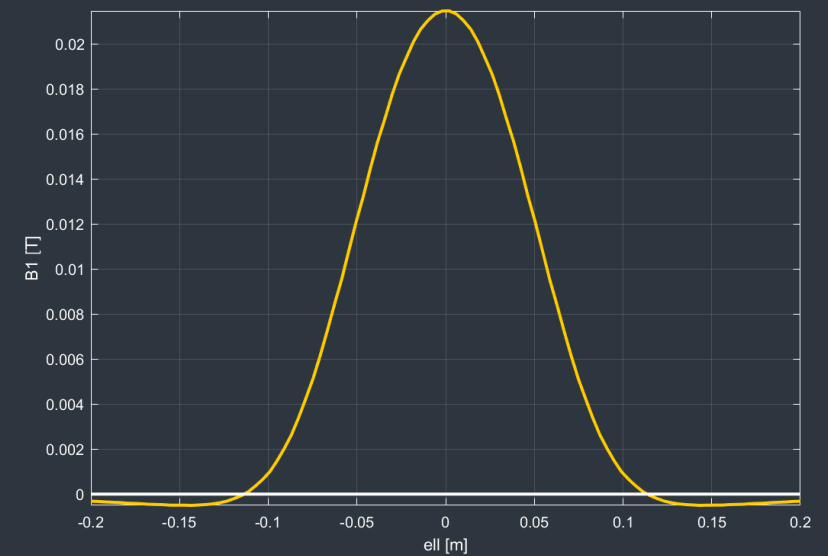
- Physical length 200mm, $I=25\text{A}$, Bdl along a line 10mm from the centre = 0.004Tm
- According to Katsunobu Skew quad strength should be:
$$B = 12 \text{ T/m} * 3e-4 \text{ m} * 2.9 \text{ m} / L_c,$$
where L_c is the length of the magnet
- Strength is therefore 0.01T for a magnetic length of 10cm and a physical length of 20cm
- Number of tapes: 3; current: 25A

Dipole corrector

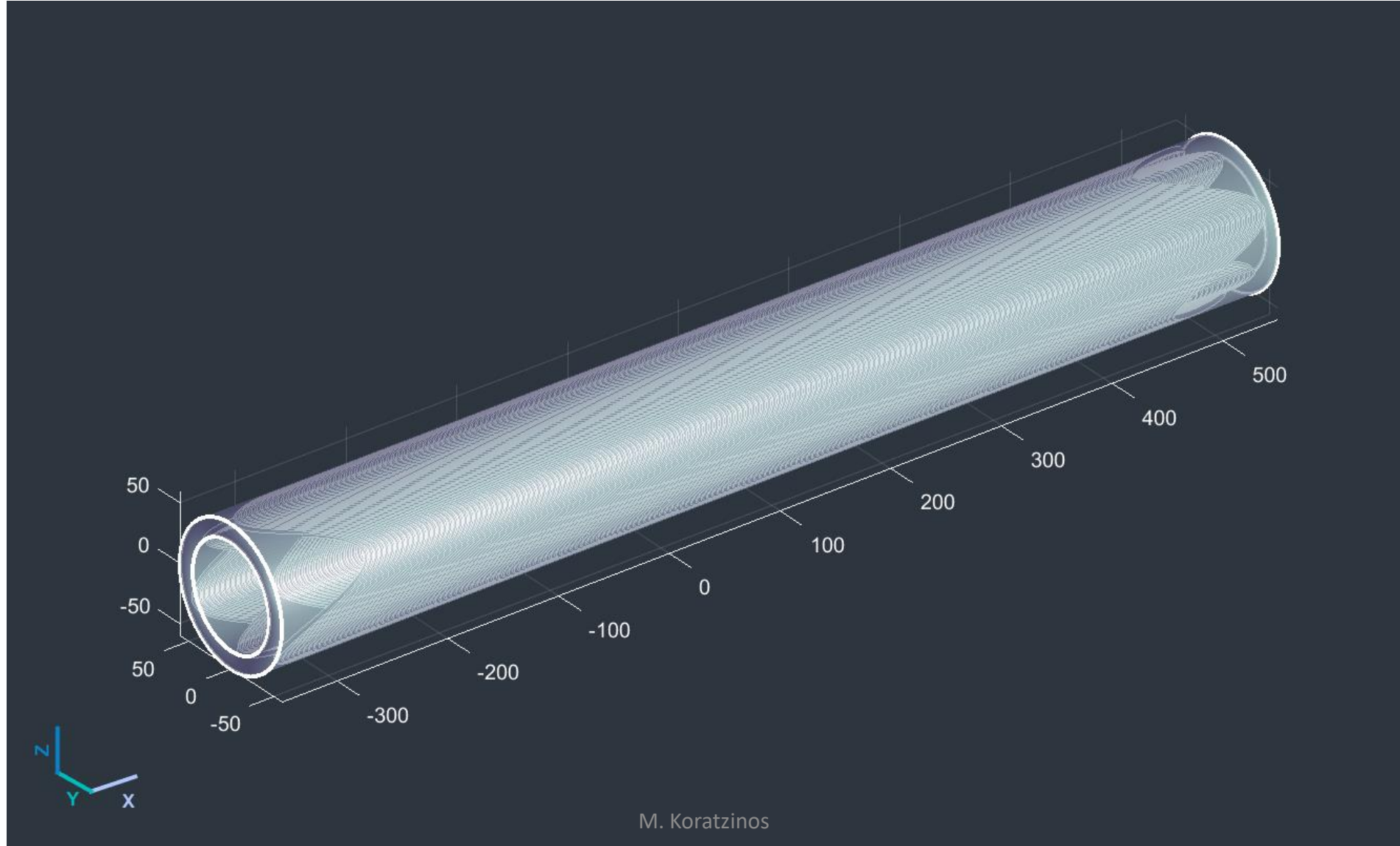


Cable 2_sq

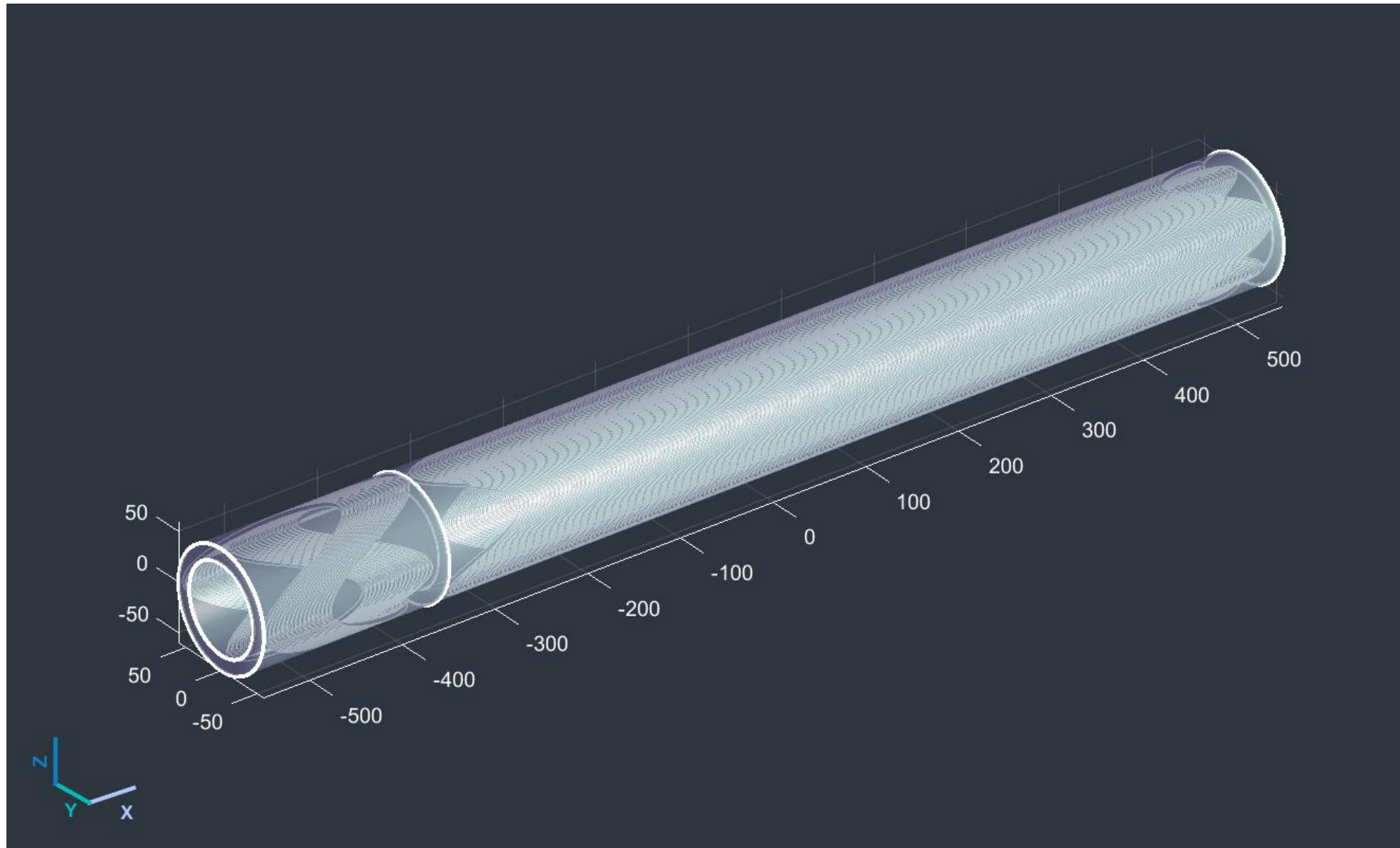
Name		
Cable 2_sq		
Size and Shape :		
n	1	no
ac	-40	den
twist	0	den
nhi	0	den
nt	-20	
dr	1	mm
r	55	mm
w	4	mm
Current Leads :		
zlead	0	mm
thetalead	0	den
leadness	0	mm
Cable Size and Shape :		
d1	1	mm
d2	1	mm
Position :		
v	0	mm
v	0	mm
z	0	mm
Rotation :		
nei	0	den
theta	90	den
	90	



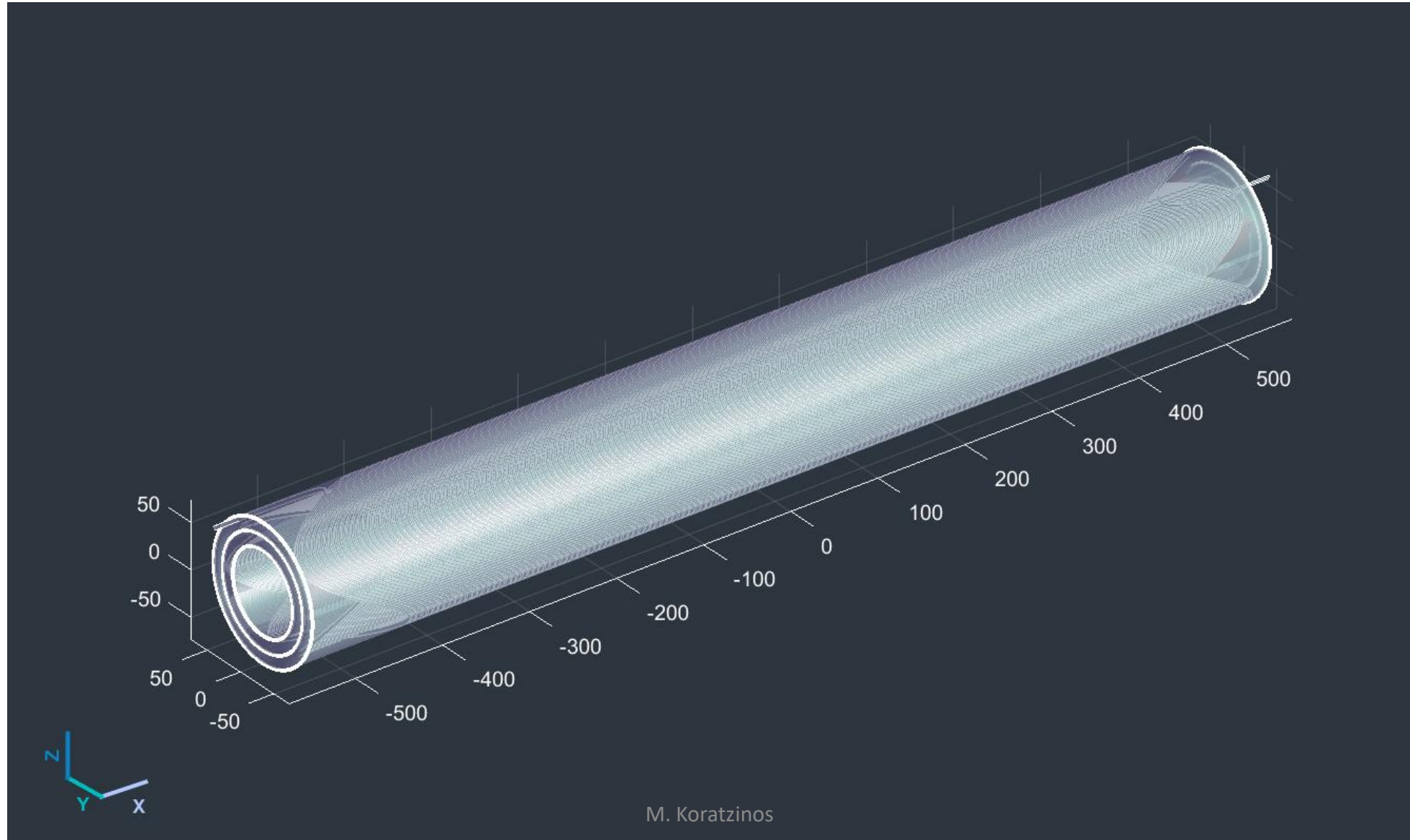
Assembly: sextupole



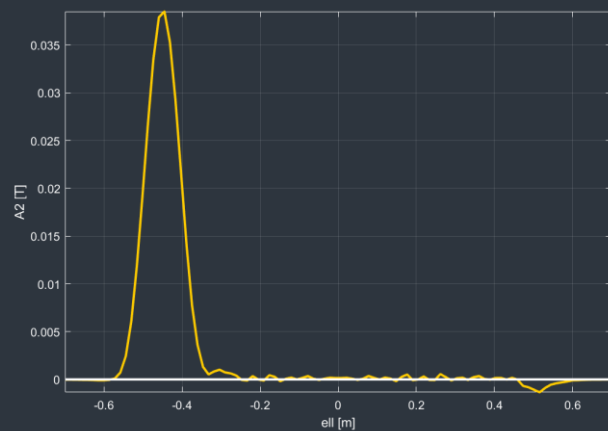
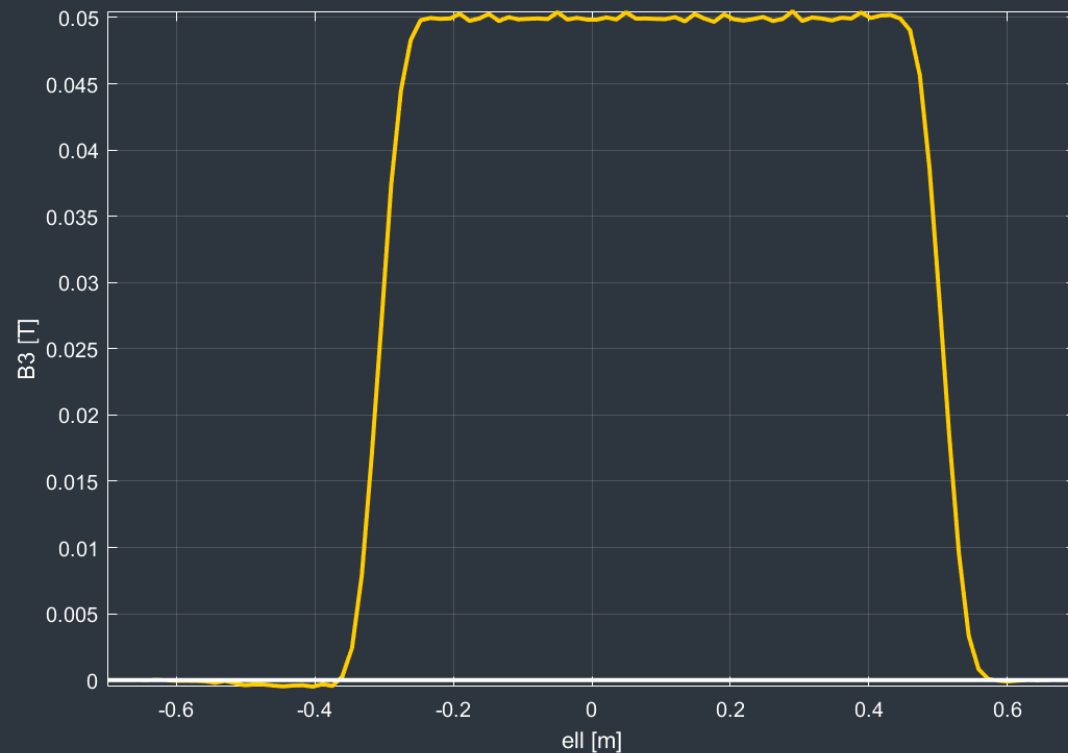
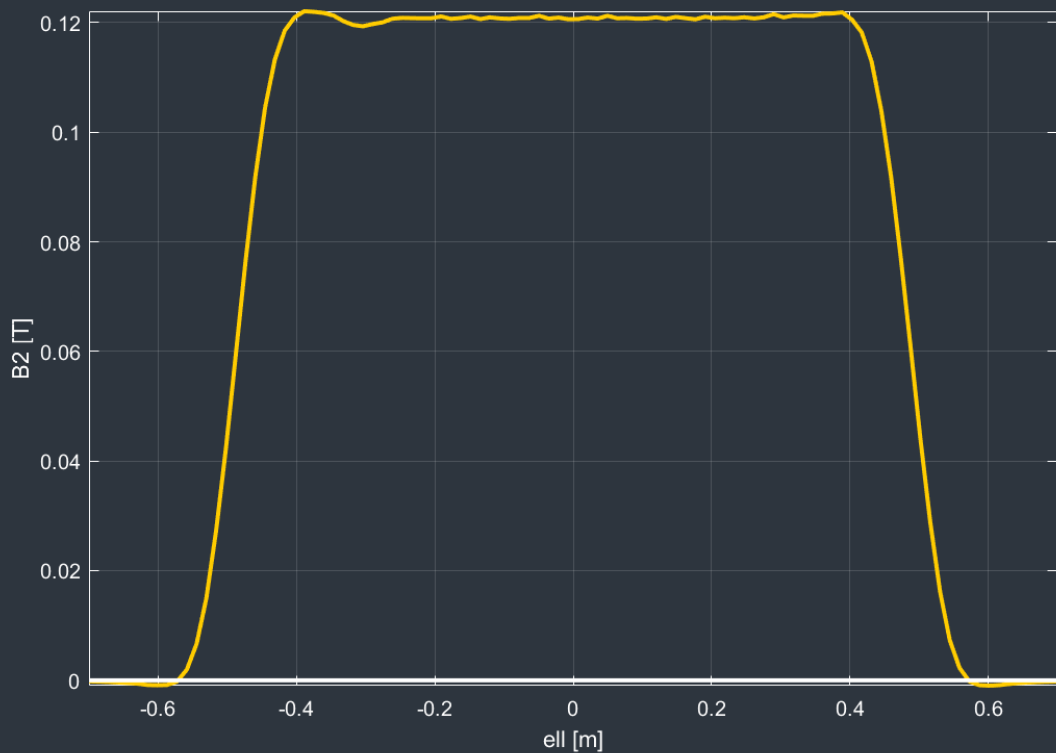
The assembly – inner layers: sext+corrector



The assembly – plus outer layers (quad)



Strengths at 10mm radius



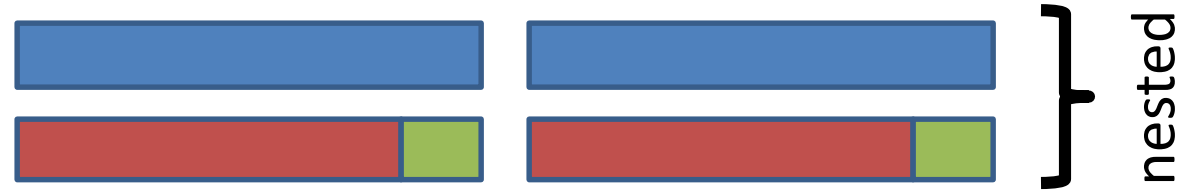
Discussion: sextupole length

- I have increased the strength of the sextupole magnets by ~20%
- However, this has not resulted in a magnetic length which is 20% smaller, due to the presence of correctors dispersed between sextupoles
- If I was to increase the strength by another 20%, then I could fit the sextupoles in only two of the three units, resulting in a magnetic length of ~2m instead of ~3m in the baseline design
- I could make that modification at a later stage.

Summary

Quad, sext, correctors

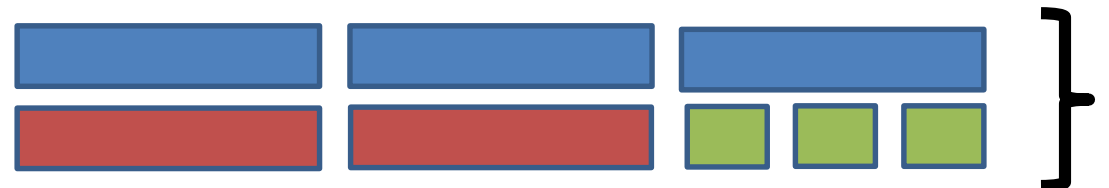
- Old



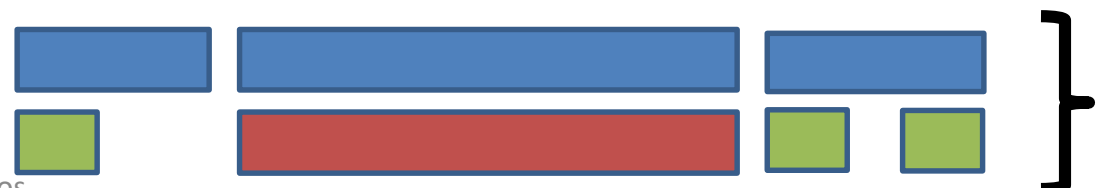
- New



- Future possibility 1



- Future possibility 2

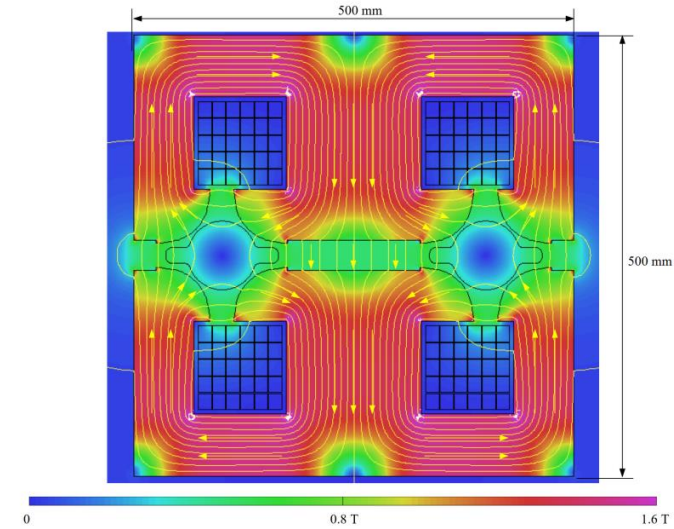


Extra slides

CDR: a reminder: Arc quads

Table 3.2: Parameters of the main quadrupole magnets.

Maximum gradient	T/m	10.0
Magnetic length	m	3.1
Number of twin units per ring		2900
Aperture diameter	mm	84
Radius for good field region	mm	10
Field quality in GFR (not counting dip. term)	10^{-4}	≈ 1
Maximum operating current	A	474
Maximum current density	A/mm^2	2.1
Number of turns		2×30
Resistance per twin magnet	$\text{m}\Omega$	33.3
Inductance per twin magnet	mH	81
Maximum power per twin magnet	kW	7.4
Maximum power, 2900 units (with 5% cable losses)	MW	22.6
Iron mass per magnet	kg	4400
Copper mass per magnet (two coils)	kg	820

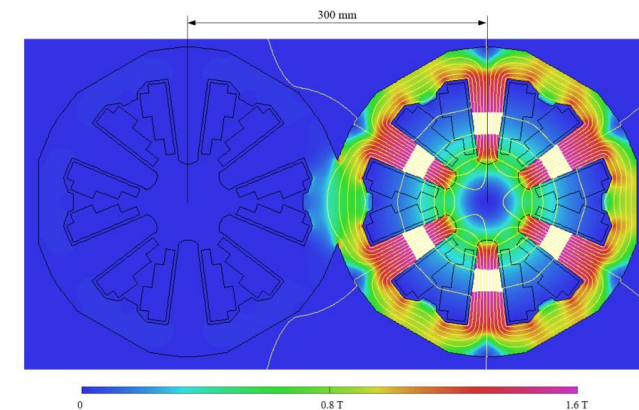


- 3.1 m long (cannot be shorter due to SR)
- 2900 double aperture units
- **Power consumption 23MW**

CDR: Arc sextupoles

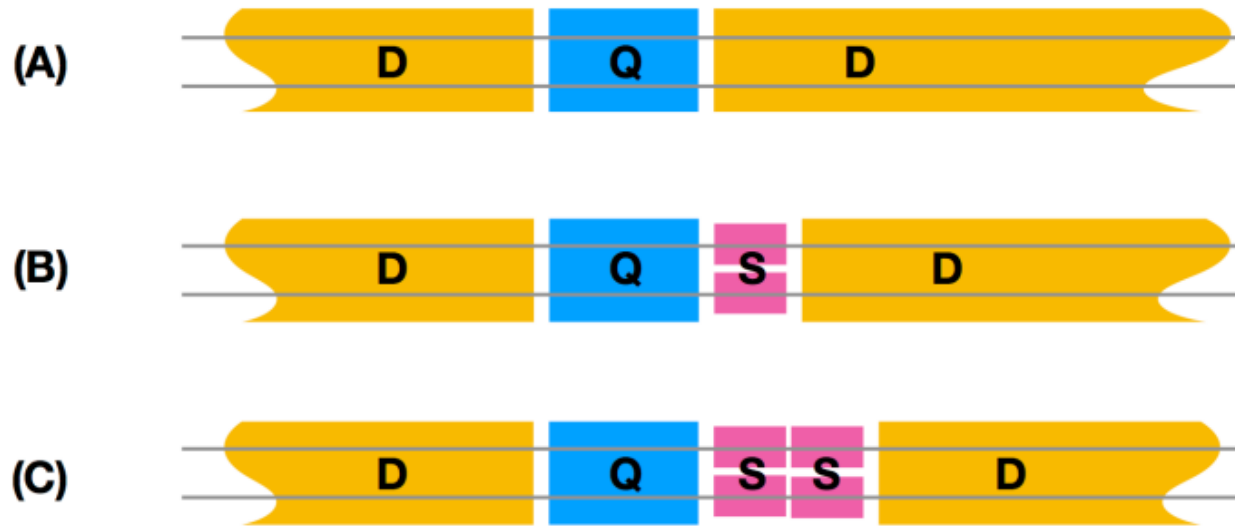
Table 3.3: Parameters of the main sextupole magnets.

Maximum strength, B''	T/m^2	807.0
Magnetic length	m	1.4
Number of units per ring		$208 \times 4 = 832$ (Z, W) $292 \times 8 = 2336$ (H, $\bar{t}\bar{t}$)
Number of families per ring		208 (Z, W) 292 (H, $\bar{t}\bar{t}$)
Aperture diameter	mm	76
Radius for good field region (GFR)	mm	10
Field quality in GFR	10^{-4}	≈ 1
Ampere turns	A	6270
Current density	A/mm^2	7.8
Maximum power per single magnet at 182.5 GeV	kW	15.5
Average power per single magnet at 182.5 GeV	kW	4.4
Total power at 182.5 GeV (4672 units)	MW	20.5



- $(832+2336) \times 2 = 6336$ units
- Power consumption **21MW**
- Aperture of 76mm does not fit in the CDR beam pipe...
- Therefore, power estimate most probably underestimated
- No prototype constructed yet

CDR: The optics cell



- Three families of dipoles
- If we can embed the sextupoles in the quads, only a single dipole size will be needed

Lengths (m)			
Dipole	quad	sext	units
21.2	3.2	3.2	1152
22.7	3.2	1.5	492
24.4	3.2	0	1256

Half cell length: 27.9 m

Figure 2.5: Three magnet arrangements around a quadrupole. D: twin-aperture dipole, Q: twin-aperture quadrupole. S: single-aperture sextupole. (A) no sextupole, (B) single aperture, singlet sextupole only for $60^\circ/60^\circ$, (C) single aperture, doublet sextupole for either $60^\circ/60^\circ$ or $90^\circ/90^\circ$. In case (C) for $60^\circ/60^\circ$, only the part of the doublet next to the quadrupole is powered. As a result, three dipole lengths are needed to maintain a constant distance between quadrupoles.