



Radio Frequency & Microwave sources



Microwave & Imaging Sub-Systems

Large Instruments



Radiology

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Large Instrument for Science and recent developments of high power microwave tubes at THALES Microwave & Imaging Sub-Systems

DITANET School Stockholm March 2011

- ◆ **Presentation of Large Instrument for Science (LIS), new department of THALES Microwave & Imaging Sub-Systems**
- ◆ **Recent developments of high power RF sources for Scientific Applications at RFM (Radio Frequency and Microwave department of THALES Microwave & Imaging Sub-Systems)**

Radio Frequency & Microwave sources

Traveling Wave Tubes, grid tubes, X-ray sources, klystrons, gyrotrons, space amplifiers, defense transmitters, atomic clock, ion thrusters



Space, telecoms,
TV and radio
Broadcast,
defense, science,
security/NDT

Large instruments

Design, development and integration of multi technology systems and sub-systems



Research and
Defense
infrastructures

Radiology

IIR, imaging units, flat digital detectors
Complete imaging solutions



Radiography,
fluoroscopy, 3D
dental imaging,
veterinary,
security/NDT

Communication

Space - Telecoms
Uplinks and
downlinks
TV radio broadcast



Traveling Wave Tubes
Grid tubes
Space amplifiers
Ion thrusters
Atomic clock

Defense

Radars
Counter-measures
Missiles
Datalinks



Traveling Wave tubes
Transmitters
Klystrons, CFAs,

Industry

Laser
Industrial heating
Sterilisation
Non Destructive
Control



Grid tubes
X-ray tubes
X-ray detectors

Large Instruments

Light sources
Accelerators
Thermo-nuclear Fusion
High power lasers
Therapy



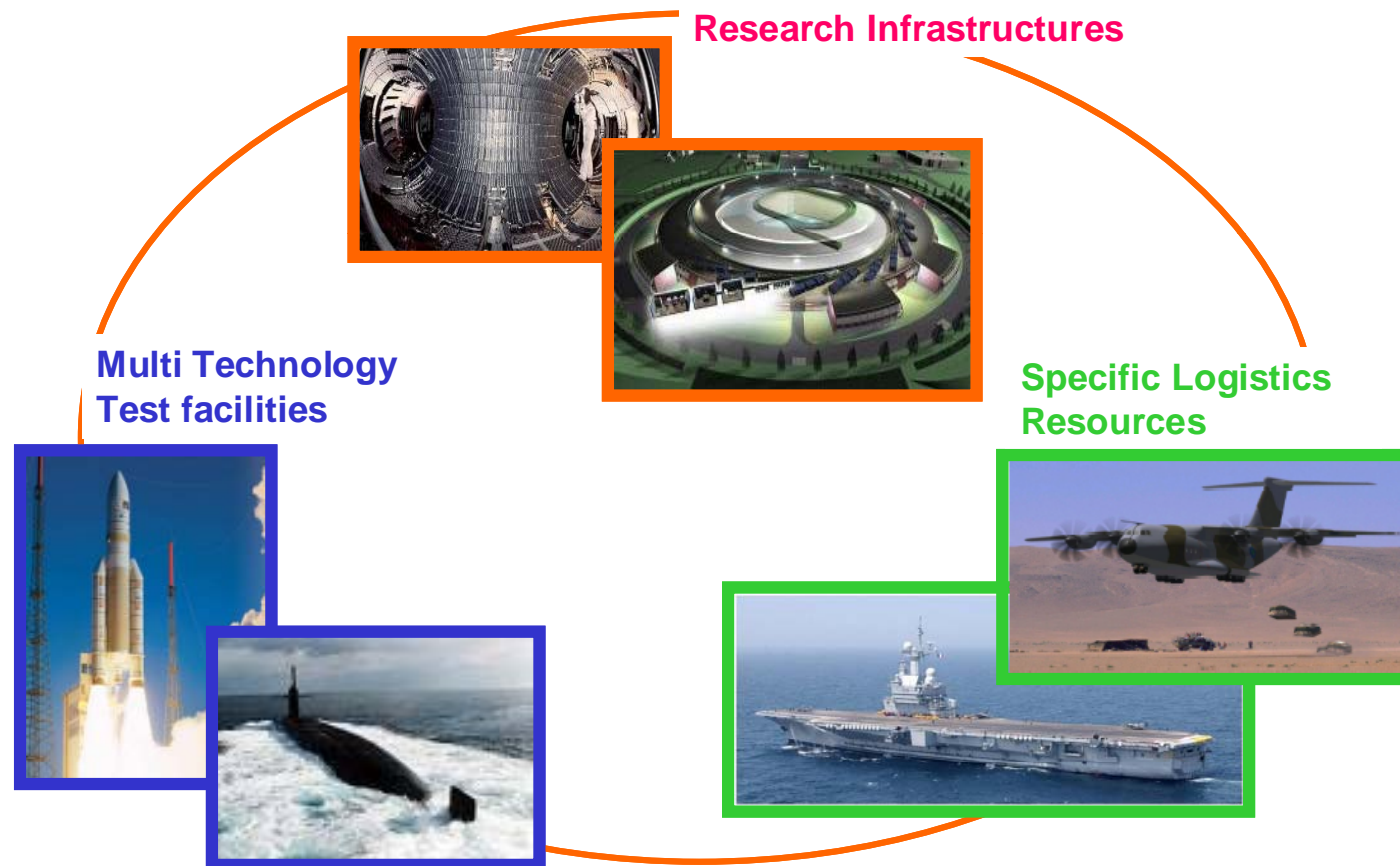
Power tubes and amplifiers –
klystrons, gyrotrons,
tetrodes...
Energy storage, couplers
Accelerators



- ◆ 2009 turnover: 407 M€
- ◆ 10% of turnover dedicated to R&D
- ◆ 2 600 employees
- ◆ 40% of managers, engineers and highly qualified technicians
- ◆ 8 industrial sites (Production, R&D)
- ◆ 100 000 m² industrial surface, including 9 000 m² clean rooms
- ◆ 1 500 clients
- ◆ 13 sales offices in the world
- ◆ 167 valid industrial patents
- ◆ 2 000 product references

**World # 1 for microwave & imaging sub-systems
for professional applications**

- ◆ Supply of turnkey, multi-technology systems and sub-systems
- ◆ Three main sectors





- **Characterisation of equipments installed in submarine fluid circuits**
 - ◆ acoustic and functional performances
 - ◆ pumps, fans, gates and compressors endurance



- **Tests of launcher cryogenic engines**
 - ◆ Simulate atmosphere conditions during flight
 - ◆ Characterisation of the engine performances: thrust, consumption, vibrations, temperatures, ...



- **Decoy test facility**
 - ◆ Allows to test comportment of decoys (trajectory, infrared signature) after firing them at a speed varying from 50 m/s to 250 m/s
 - ◆ Up to ten tests per hour

expertise in command/control, mechanics, fluids, cryogenics,
vacuum, thermics



- **Specific aero transportable load conditioning equipment**
 - ◆ Design and turn key supply
 - ◆ Handling, lifting and weighting equipments included
 - ◆ Dedicated protection shelters

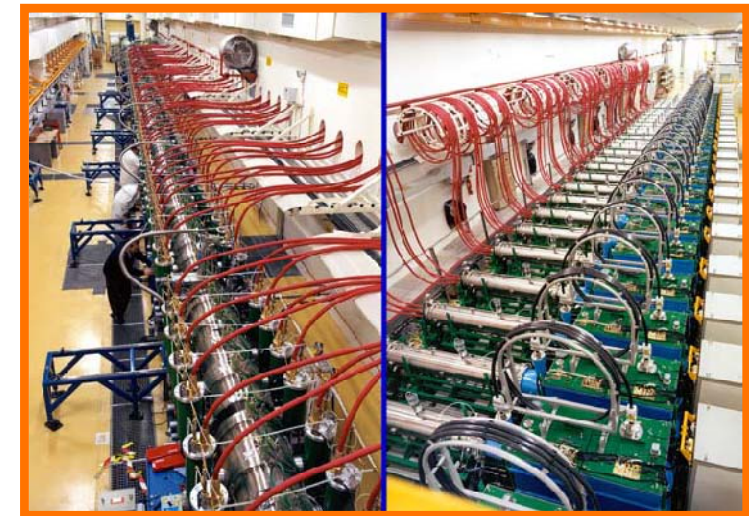
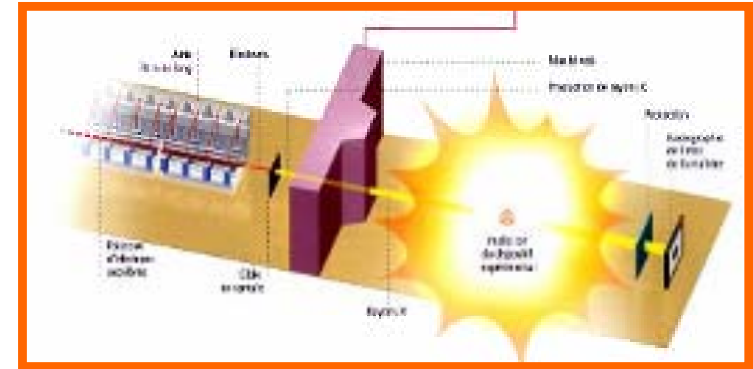
- **Automated parachute maintenance factory**
 - ◆ Design and turn key supply
 - ◆ Up to 130 000 maintenance operations per year
 - ◆ Productivity improved by a factor of 3

- **Missile assembly tools**
 - ◆ Design and turn key supply
 - ◆ Assembly of the pyrotechnic part of the French M51 missile
 - ◆ Manipulation of very heavy and fragile materials

Know how in design and turn key supply of systems

Linear induction accelerator for flash X Ray radiography AIRIX CEA France

- 4 MeV Injector
 - Electron beam energy up to 20 MeV
 - Electron beam current : 3,5 kA
 - Pulse length : 60 ns
 - HV generator 250 kV each
- ◆ Participation to the definition of prototype sub-systems
 - ◆ Industrialisation files
 - ◆ Accelerator turnkey supply
 - ◆ Accelerator upgrade and transfer from one site to another



expertise in high voltage, particles dynamics and complex system integration

MegaJoule Laser (LMJ) – CEA France French Nuclear Simulation Program



- ◆ Experiment hall support structure, in particular of the experiment chamber
- ◆ Opto-mechanical interface between the evacuated chamber and laser lines
- ◆ Experiment chamber pumping system
- ◆ Gas and fluid distribution networks
- ◆ Plasma diagnostics: experience characterisation
- ◆ Energy bench supplying the HV pulses required for laser pumping



expertise in support structure, vacuum mechanics, critical heavy load handling, high voltage and high current generator, control/command

Supply, on-site installation and conditioning of power transmitters including RF source, HV power supply and associated control/command (C/C)

SSRF (Shanghai – China)

BEPC II (Beijing - China)

TPS (Taipei - Taiwan)

PLS (Pohang – South Korea)

CNRS (Orsay - France)



HV power supply and C/C supplied by Thomson Broadcast (Suisse)

expertise in high RF power, high voltage power supply,
control/command and complex system integration

Couplers are RF components which need mastering technologies similar to the ones used for tubes: vacuum, welding and brazing assembly, RF, cooling,...

An additional technology : cryogenics

- ◆ Successful diversification in 2010 thanks to the contact signed with CNRS (IN2P3) for the production of 670 1.3 GHz couplers to equip the XFEL accelerator in construction in Hamburg.
- ◆ Operation done in partnership with the German company RI Research Instruments
- ◆ Couplers are complex components requiring development skills mastered only by laboratories
- ◆ Thales offer limited to industrialisation works and series production



LMJ A MAJOR REFERENCE

All machines

- ◆ High constraint mechanical structures
- ◆ Instruments and Diagnostics
- ◆ Vacuum and fluid distribution networks
- ◆ Remote Handling
- ◆ Test benches

Particle accelerators

- ◆ Turnkey linear accelerators
- ◆ RF chain
- ◆ RF amplifier
- ◆ Cryomodule assembly
- ◆ RF superconducting couplers

Fusion reactors

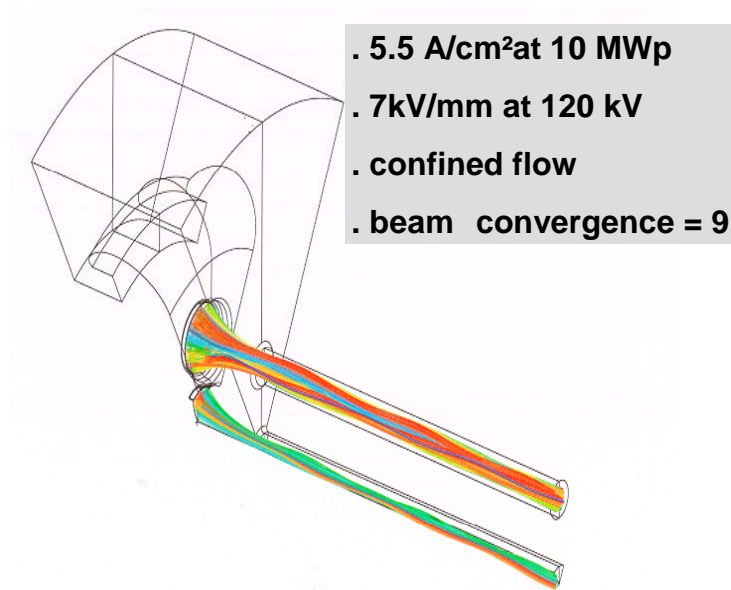
- ◆ Complete heating systems
- ◆ RF amplifier

Recent developments of high power RF sources for
Scientific Applications at RFM (Radio Frequency and
Microwave department of THALES Microwave & Imaging
Sub-Systems)

Multi beam klystron for European XFEL (DESY) TH1802 1.3GHz 10MWp 150kWm 1.5ms

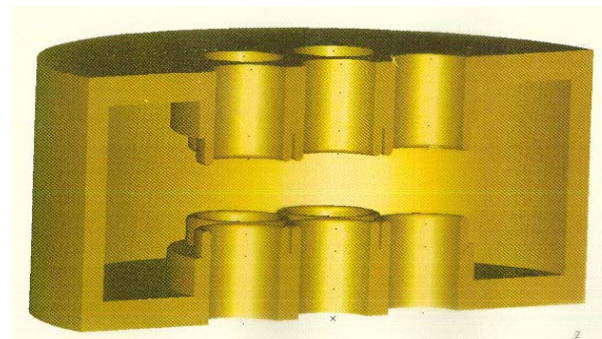
- ◆ Request of DESY for a high peak power (10MW), moderate voltage (120kV), long pulse (1.5ms), high efficiency (63%) electron tube operating at 1.3GHz and in horizontal position
- ◆ Performances not achievable simultaneously with a conventional klystron (single beam)
- ◆ Prototype successfully commissioned in 2010 at full specification
- ◆ Selection of tube suppliers under way by DESY (36 positions to be fulfilled)

Multi beam klystron TH1802 for European XFEL DESY



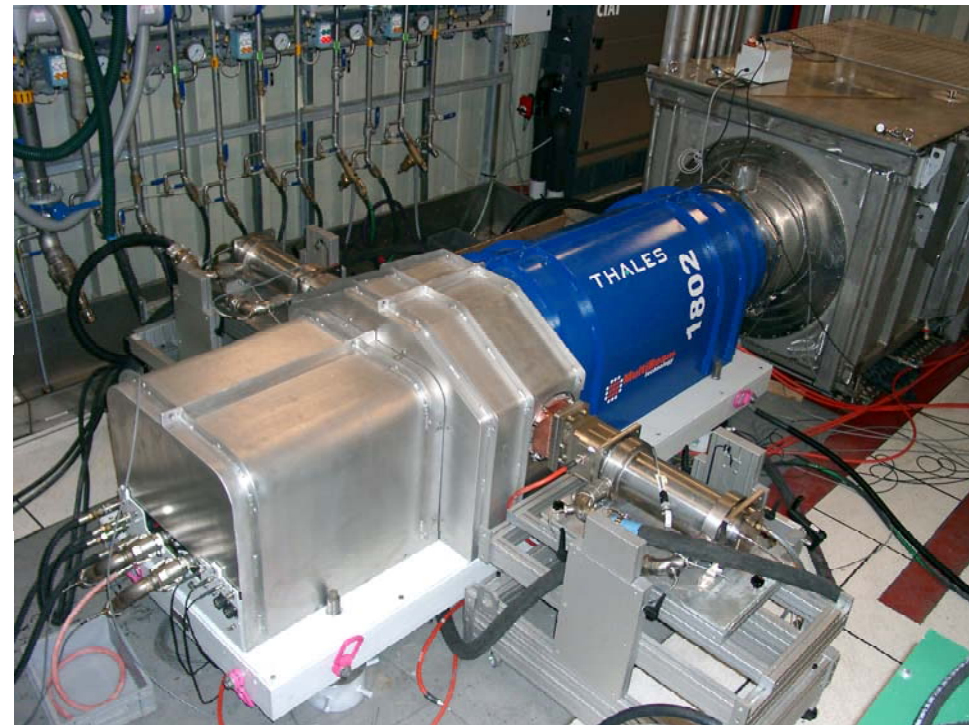
design highlights

- 7 beams
- 6 cavities operating on fundamental mode
- specific solenoid (with reduced defocussing radial field components)



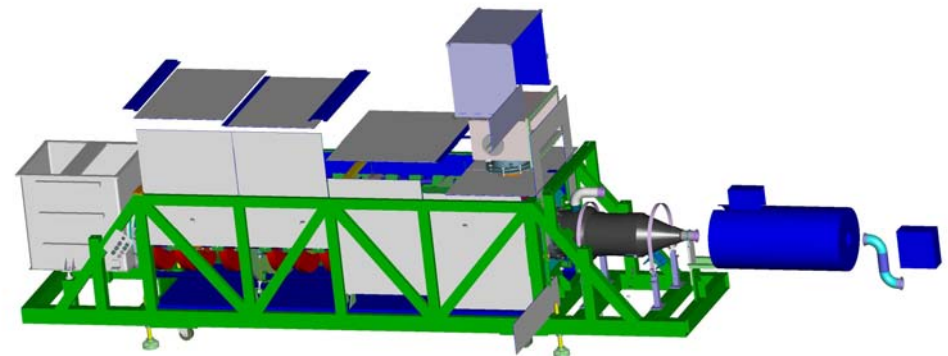
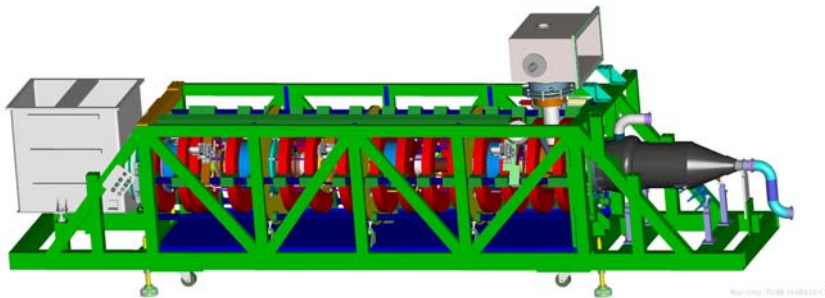
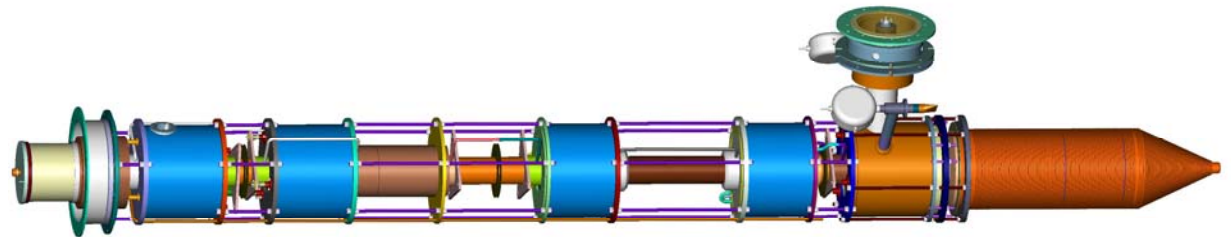
- . Toroidal multi-gap cavity
- . fundamental mode
- . tunable cavities

Multi beam klystron TH1802 for European XFEL DESY



UHF Klystron TH2179 for LINAC4 CERN 352 MHz 3MWp 1.5ms

- ◆ 110 kV 50A efficiency 58%
- ◆ Built in electromagnet
- ◆ Built X-Ray shielding
- ◆ Length 5.5m Weight 4500 kg
- ◆ Horizontal position
- ◆ **Development under progress**



High power CW Klystron TH2103C for TORE SUPRA CEA
3.7 GHz 700kW CW (Lower Hybrid Current Drive)

Extension of CEA power transmitter to 11.2 MW T= 1000s

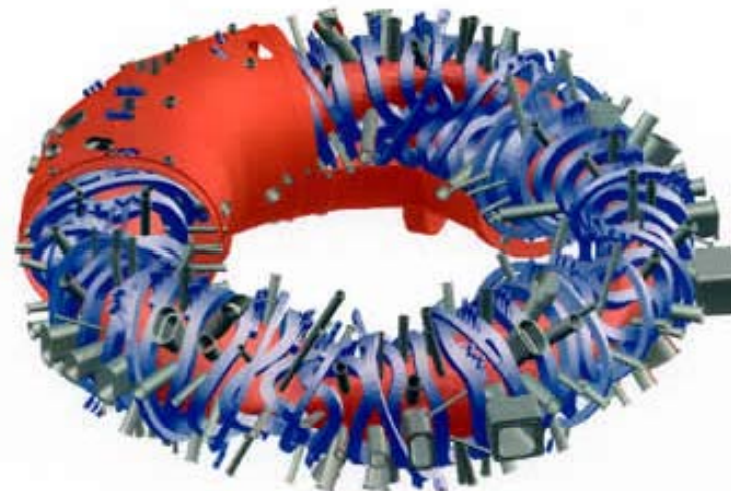
- ◆ 75 kV 22A efficiency 45%
- ◆ 18 tubes delivered from mid 200_ to mid 2010
- ◆ 8 klystrons installed and commissioned on the first half generator at CEA Cadarache



High power CW gyrotron TH1507 for W7-X stellarator IPP Greifswald 140 GHz 900kW (Electron Cyclotron Heating)



- ◆ Production of 7 tubes (3/7 installed)
- ◆ Accelerating 90 kV
- ◆ Beam current 45A
- ◆ Efficiency 40% (depressed collector)
- ◆ Cavity magnetic field 5.7 Tesla
- ◆ Diamond window



High power CW coaxial gyrotron TH1508 for ITER F4E 170 GHz 2MW (Electron Cyclotron Heating)



- ◆ Coaxial gyrotron
- ◆ Accelerating beam voltage 90kV
- ◆ Beam current 80A
- ◆ Efficiency 42% (depressed collector)
- ◆ Average hollow beam radius (cavity) 10mm
- ◆ Cavity field 6.86 Tesla
- ◆ Diamond window
- ◆ Development under way

THANK YOU